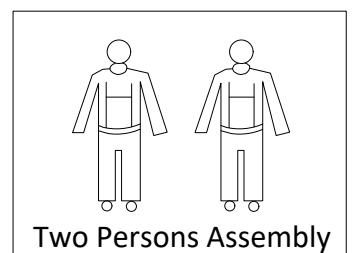
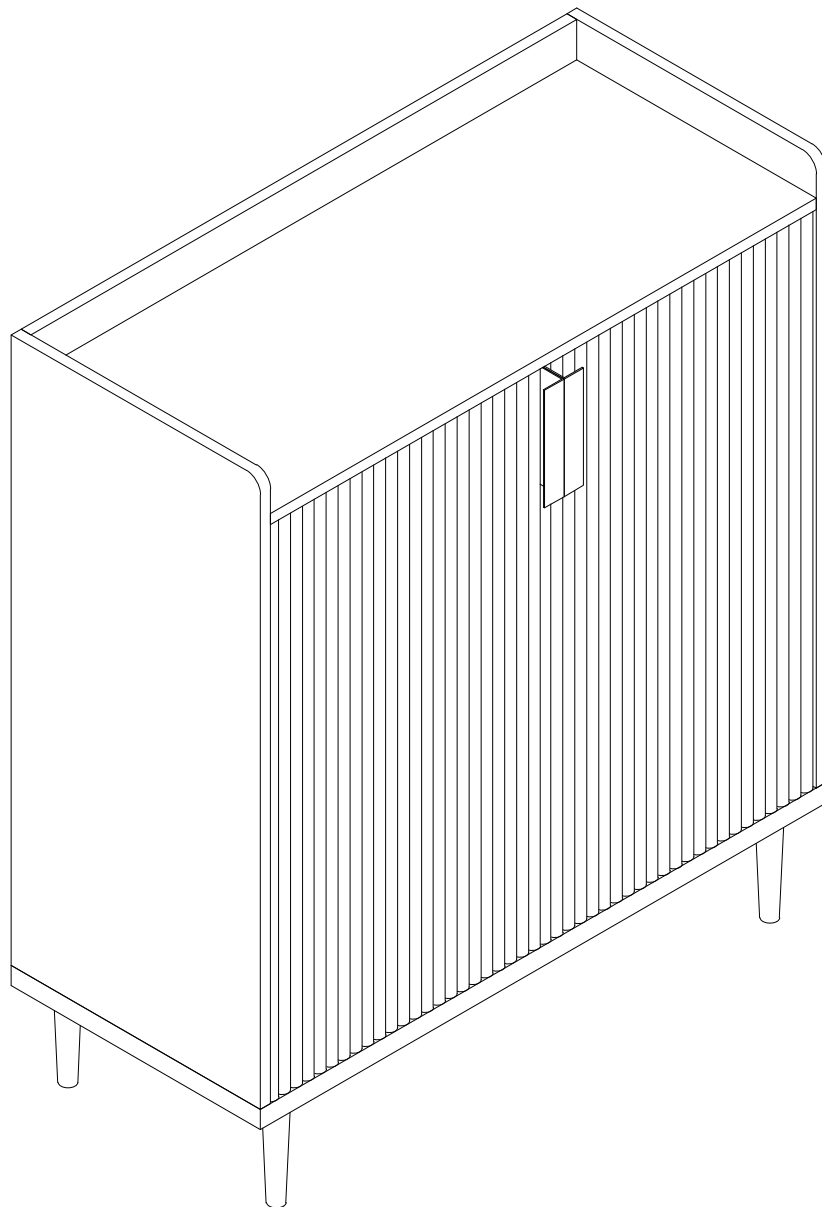
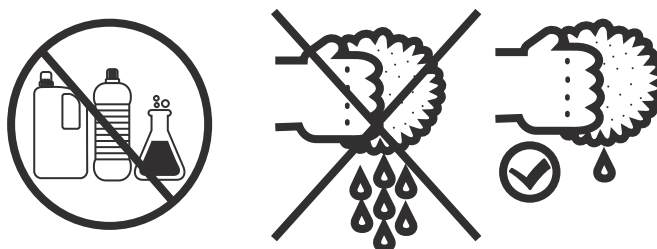
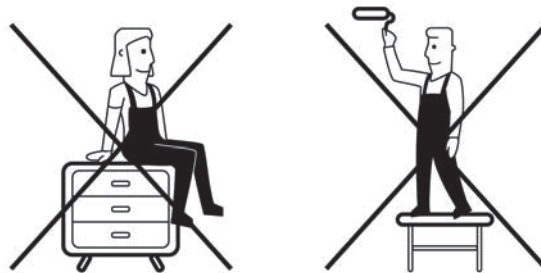
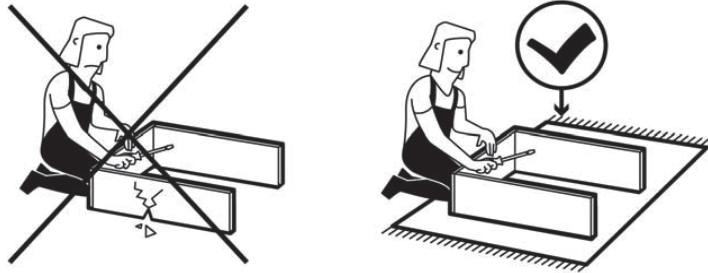
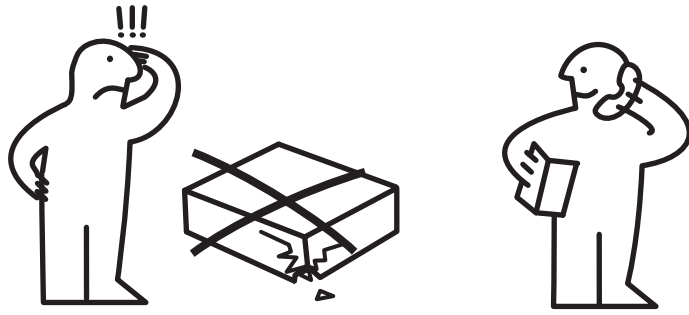
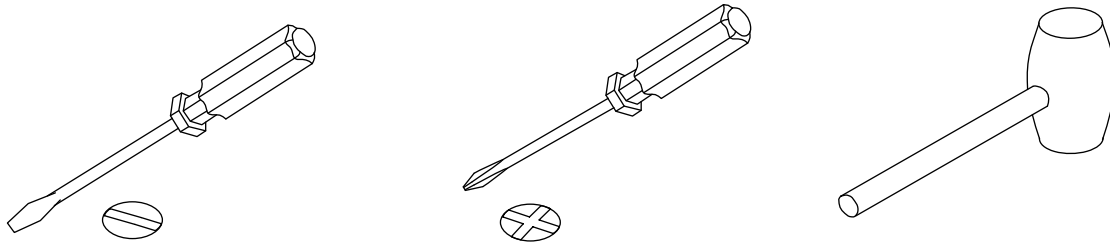


ASSEMBLY INSTRUCTIONS



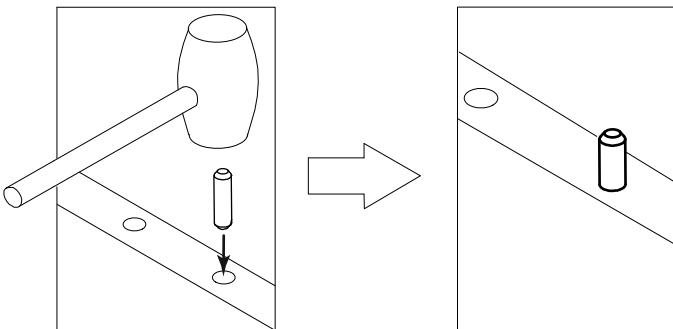


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

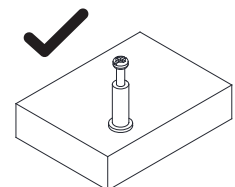
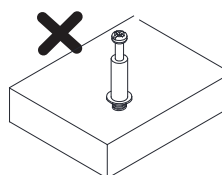
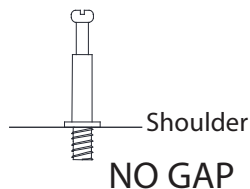
Dowel Installation



Gently tap dowel into hole with rubber mallet.

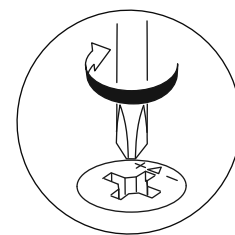
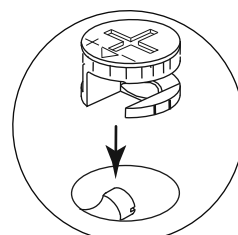
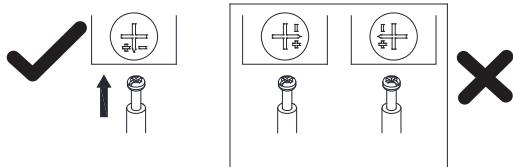
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

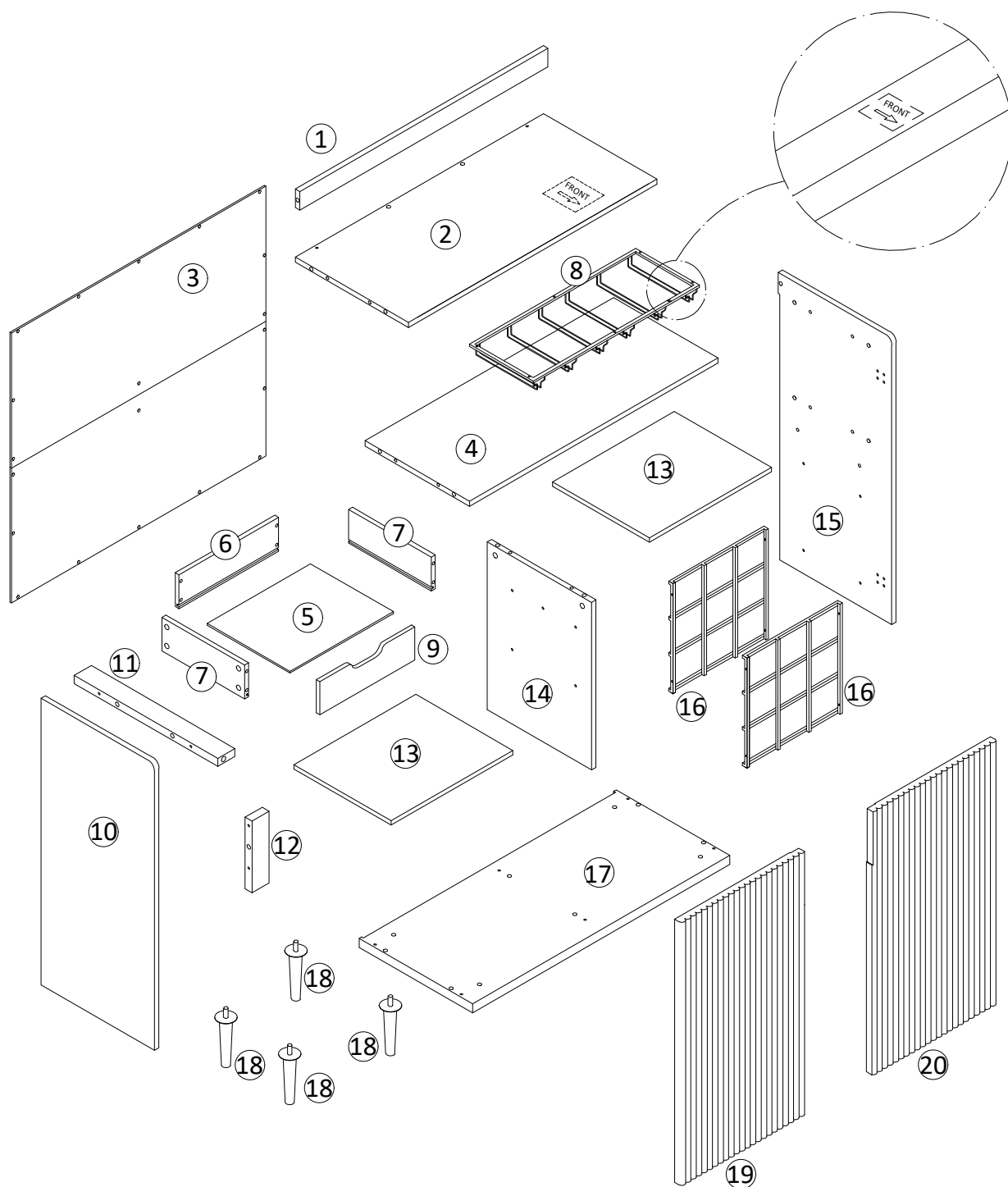


WHEN FITTING CAMS

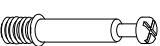



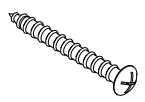
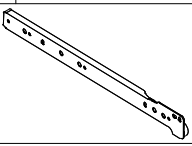
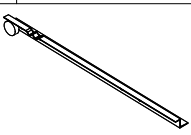
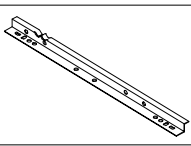
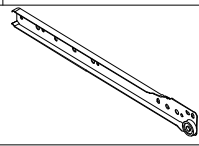

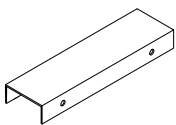


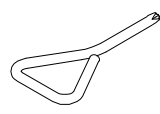


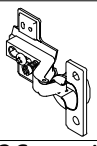


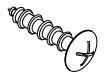
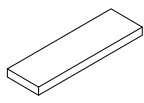

ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



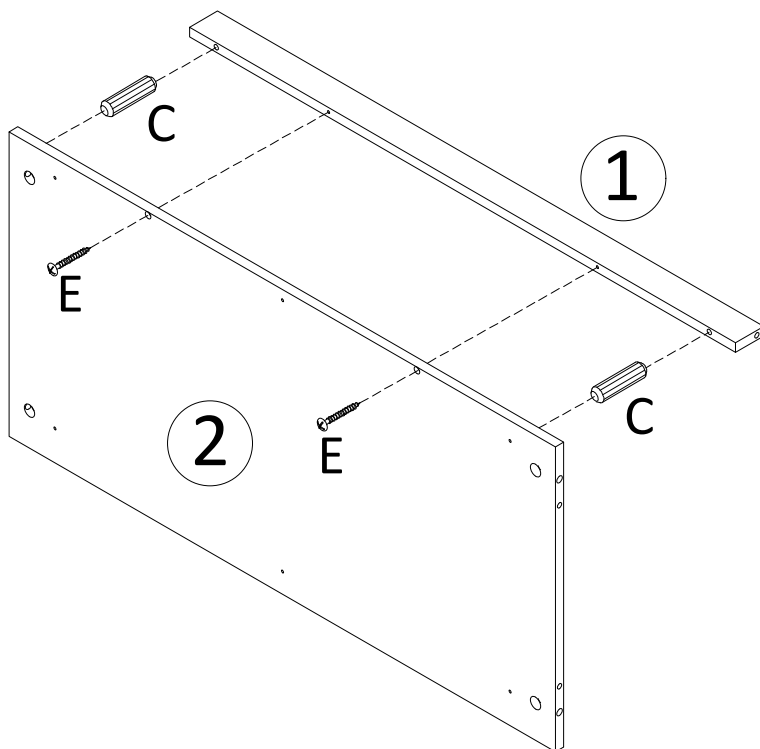
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



① × 1	② × 1	③ × 1	④ × 1	⑤ × 1	⑥ × 1	⑦ × 2	⑧ × 1
⑨ × 1	⑩ × 1	⑪ × 1	⑫ × 1	⑬ × 2	⑭ × 1	⑮ × 1	⑯ × 2
⑰ × 1	⑱ × 4	⑲ × 1	⑳ × 1				

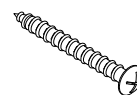
A	×19+2(Spare)		$\phi 6 \times 27 \text{mm}$
B	×19+2(Spare)		$\phi 15 \times 9.5 \text{mm}$
C	×23+2(Spare)		$\phi 6 \times 30 \text{mm}$
D	×8		$\phi 21$ sticker
E	×12+2(Spare)		FA4×30mm-D8
CL	×1		250mm
DL	×1		250mm
DR	×1		250mm
CR	×1		250mm
J	×10+2(Spare)		FA3×12mm
K	×2		125mmH
L	×4+1(Spare)		FA3×12mm
M	×3		$\phi 8 \times 2 \text{mm}$
N	×1		
O	×4		M6×15L- $\phi 15 \times 7 \text{T}$
P	×22+2(Spare)		FA3×12mm
Q	×4		$\phi 26 \text{mm-L}$
R	×24+2(Spare)		FA4×12mm
S	×8+1(Spare)		5×8/5×8mm
T	×14+2(Spare)		FA4×18mm
U	×2		
V	×2		FA4×40mm/FA4×12mm

1



Turn the screws vertically from slow to fast.

E FA4×30mm-D8



×2

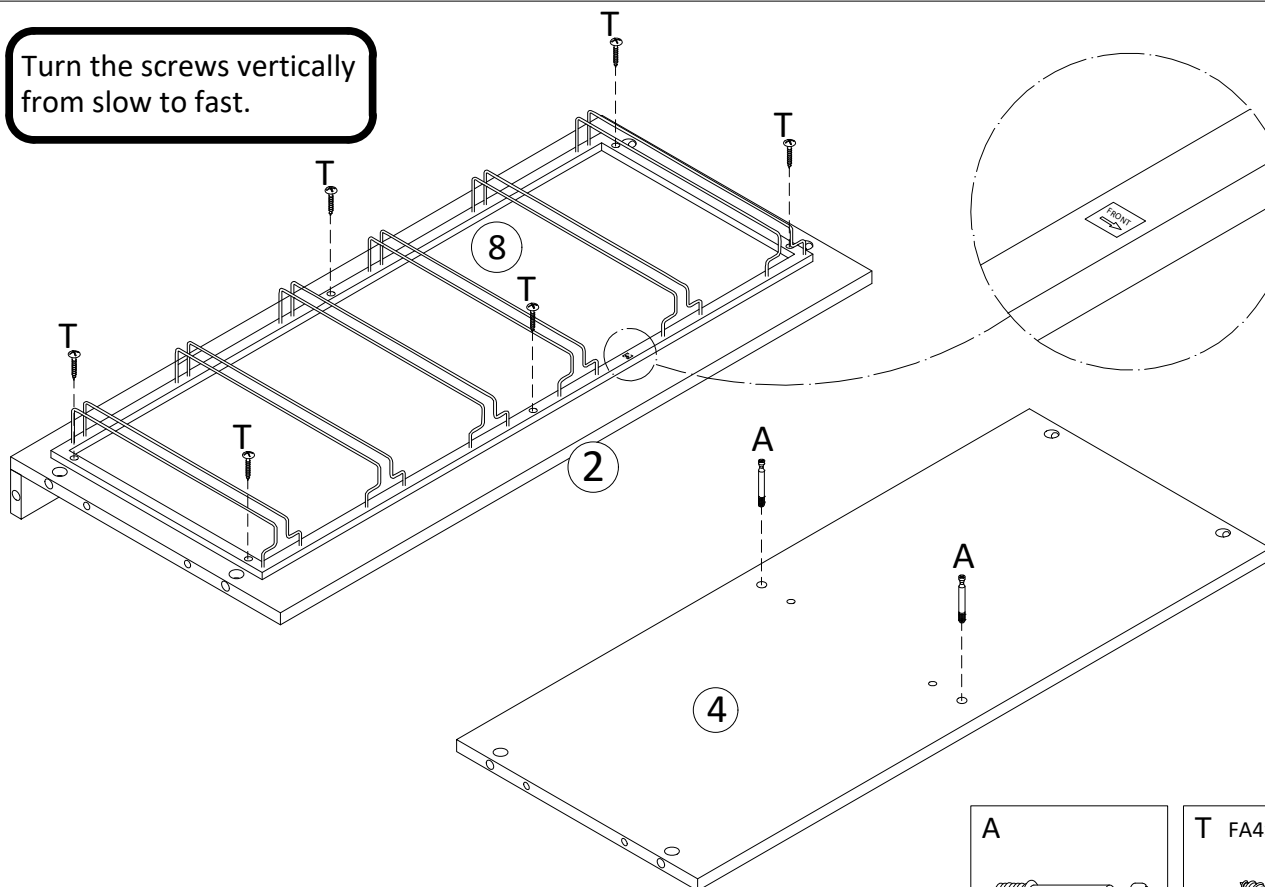
C



×2

2

Turn the screws vertically from slow to fast.



A



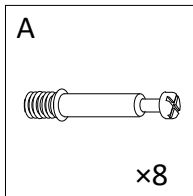
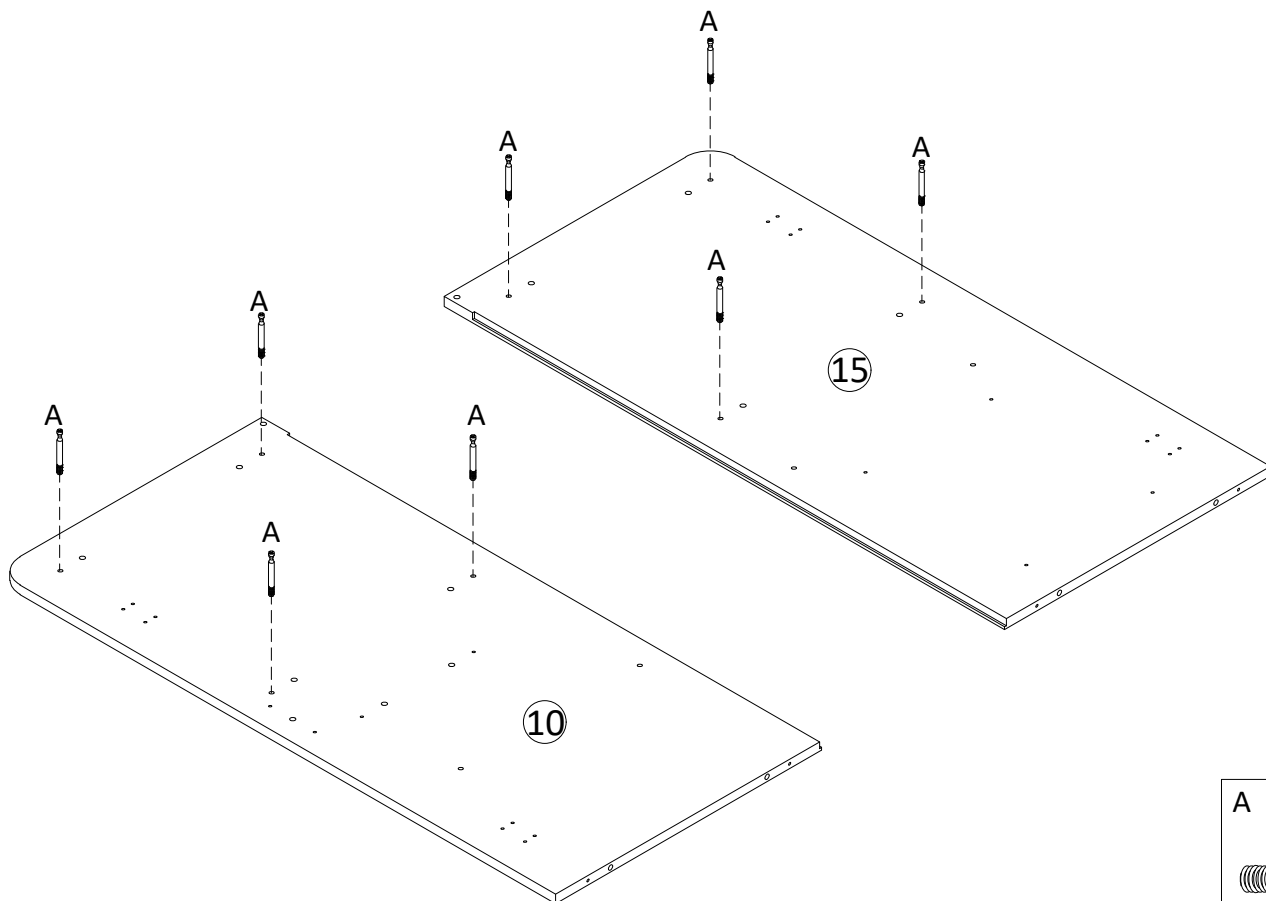
×2

T FA4×18mm

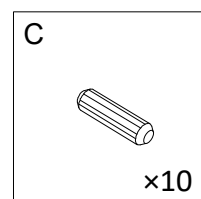
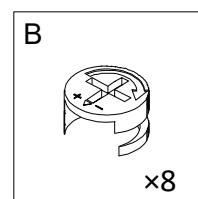
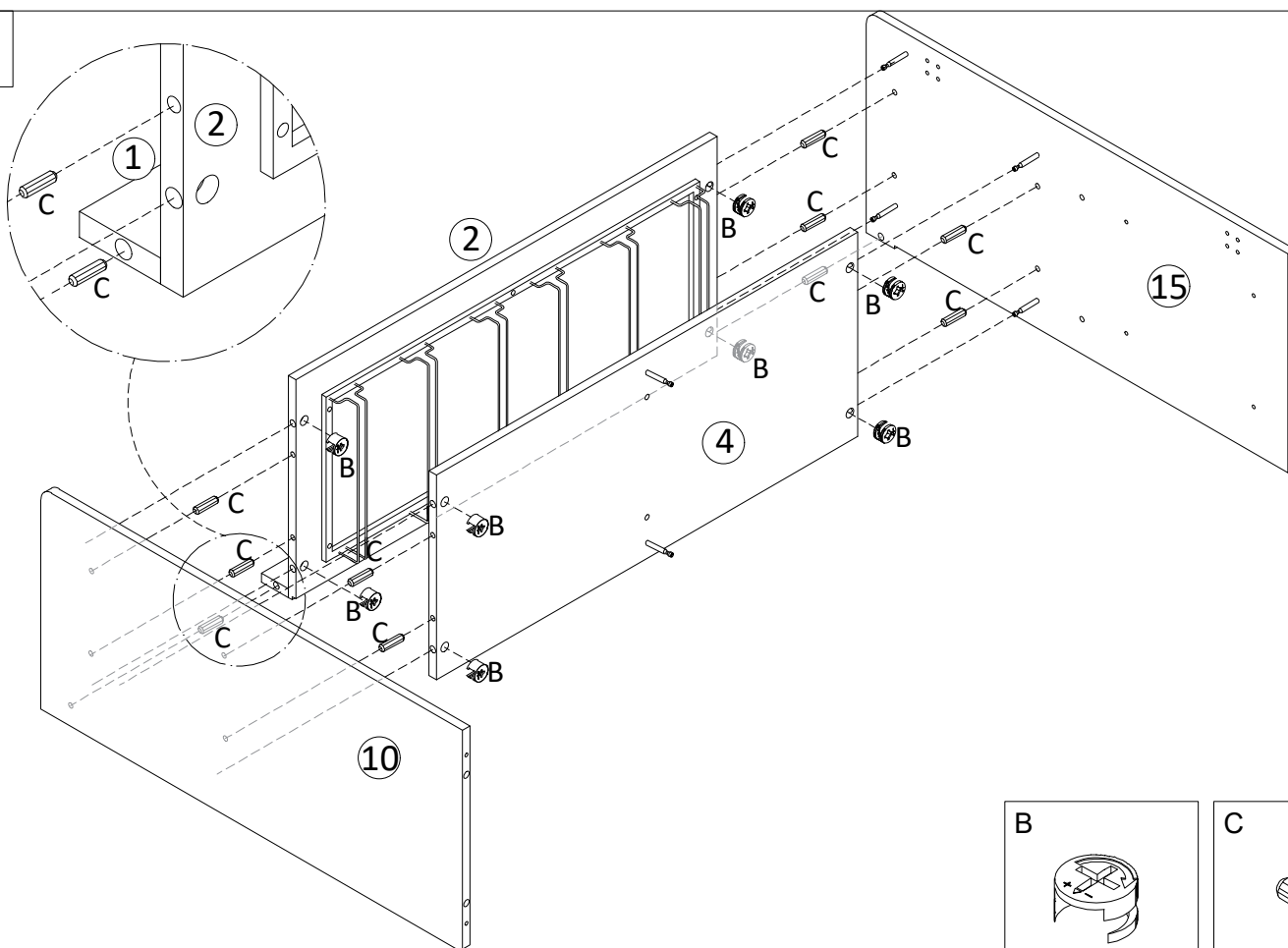


×6

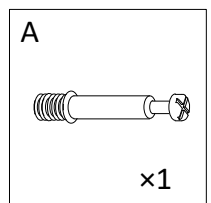
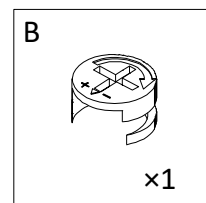
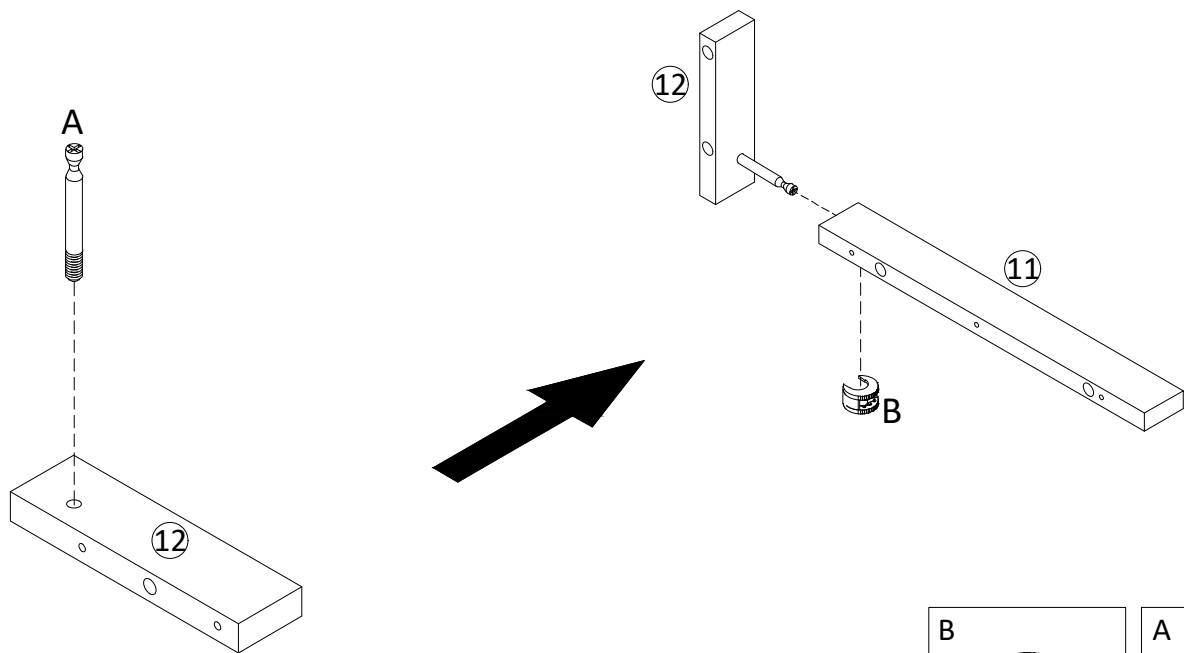
3



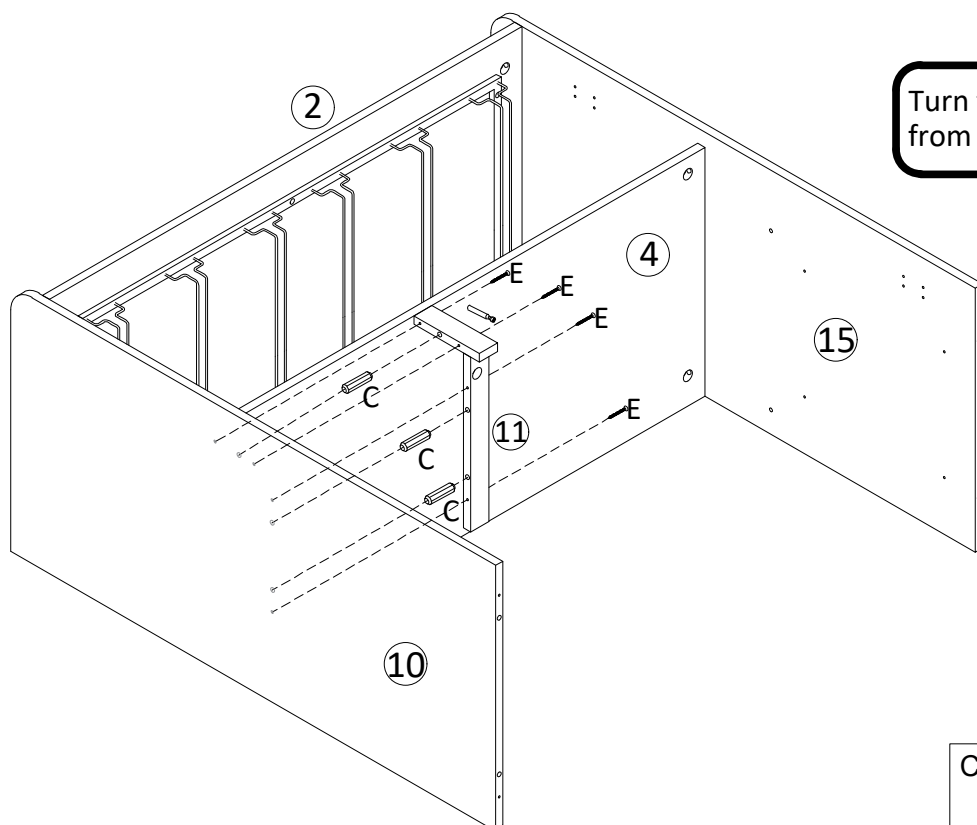
4



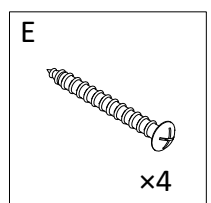
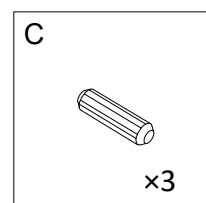
5



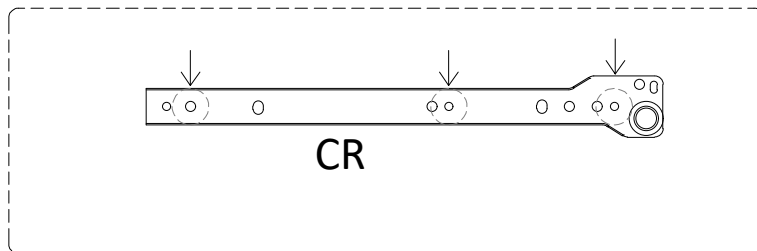
6



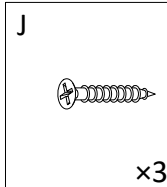
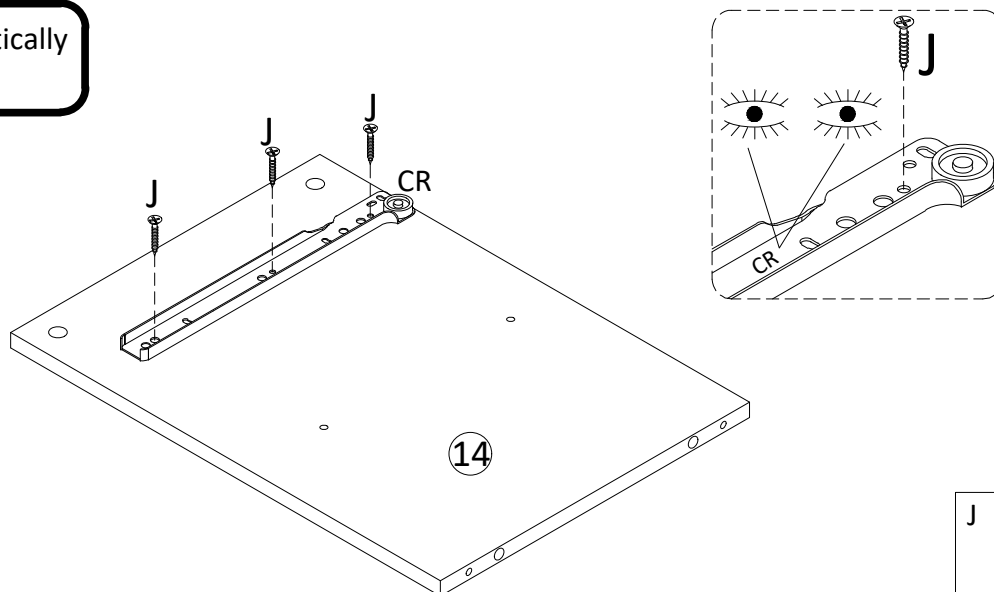
Turn the screws vertically from slow to fast.



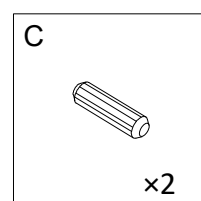
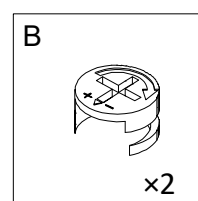
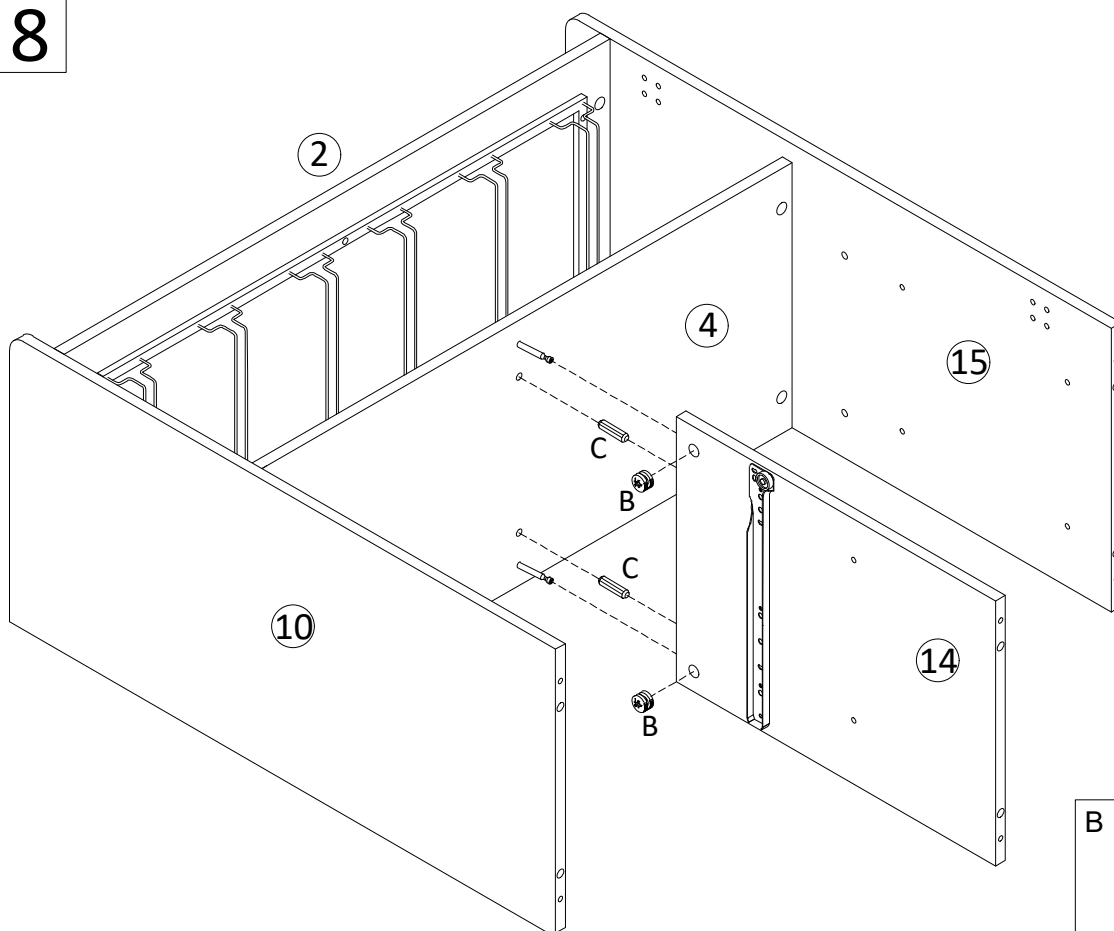
7



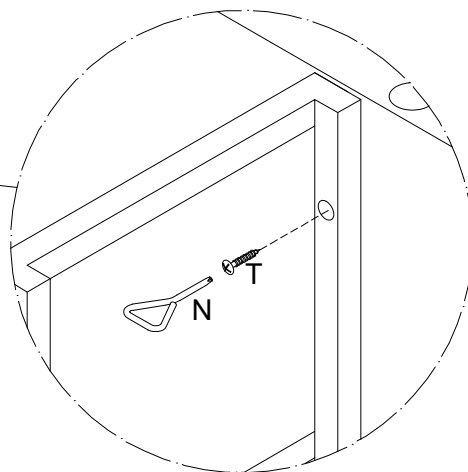
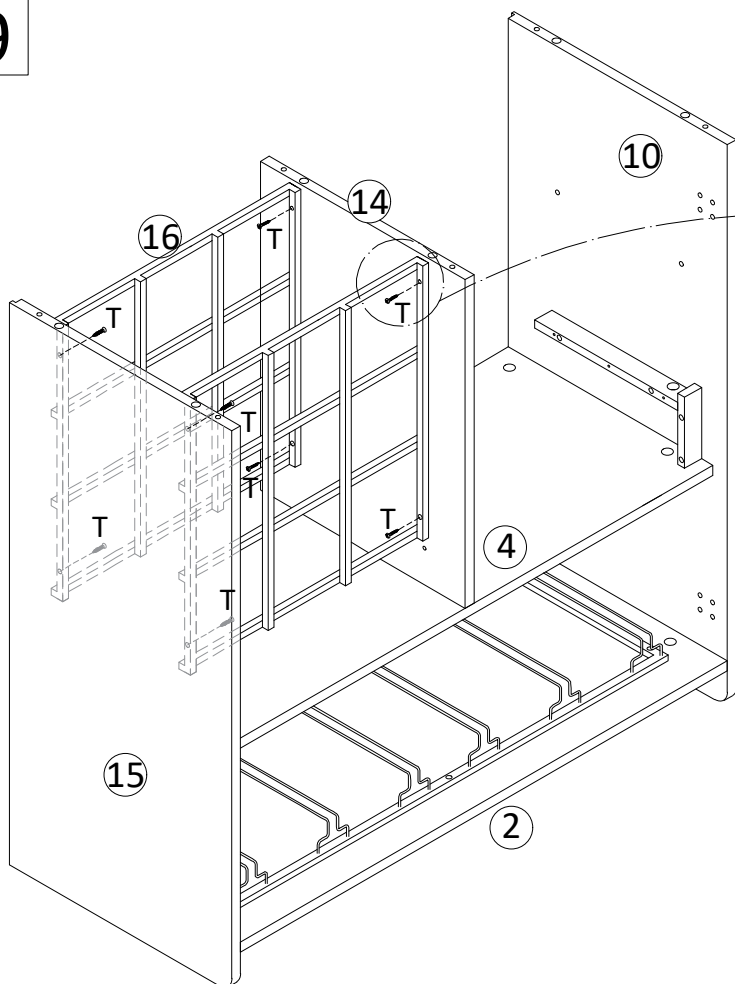
Turn the screws vertically
from slow to fast.



8

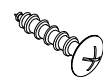


9



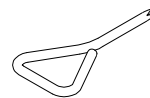
Turn the screws vertically from slow to fast.

T FA4×18mm



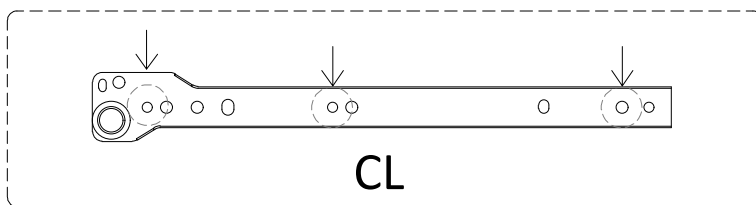
×8

N

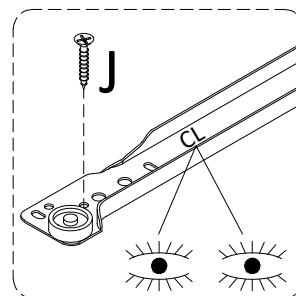
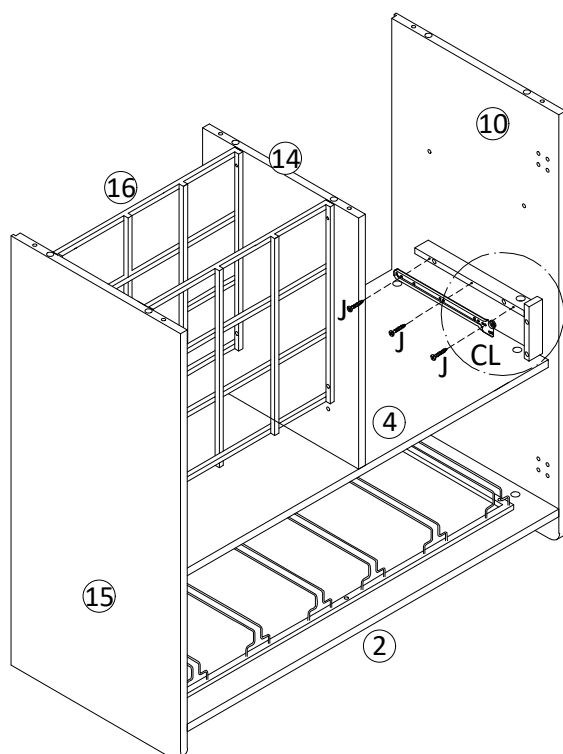


×1

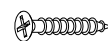
10



Turn the screws vertically from slow to fast.

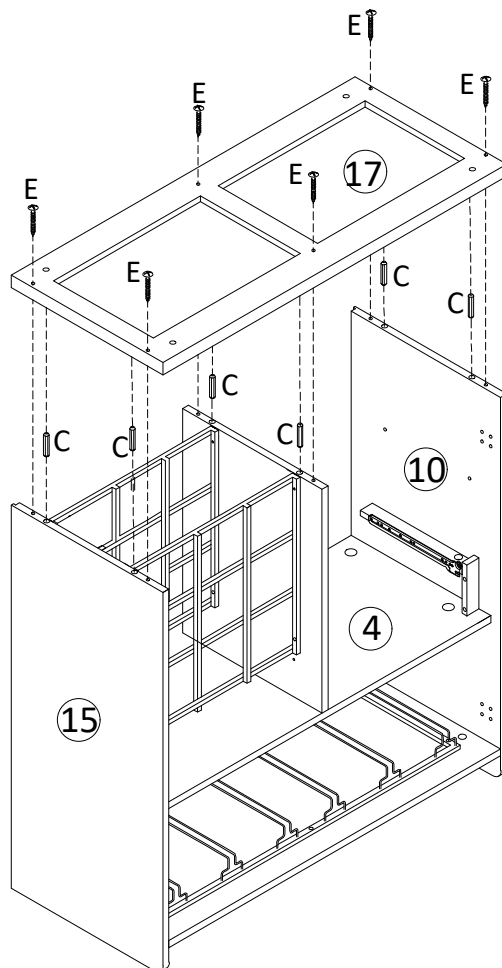


J FA3×12mm

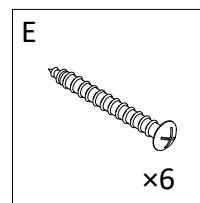
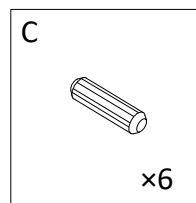


×3

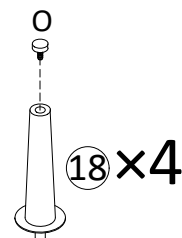
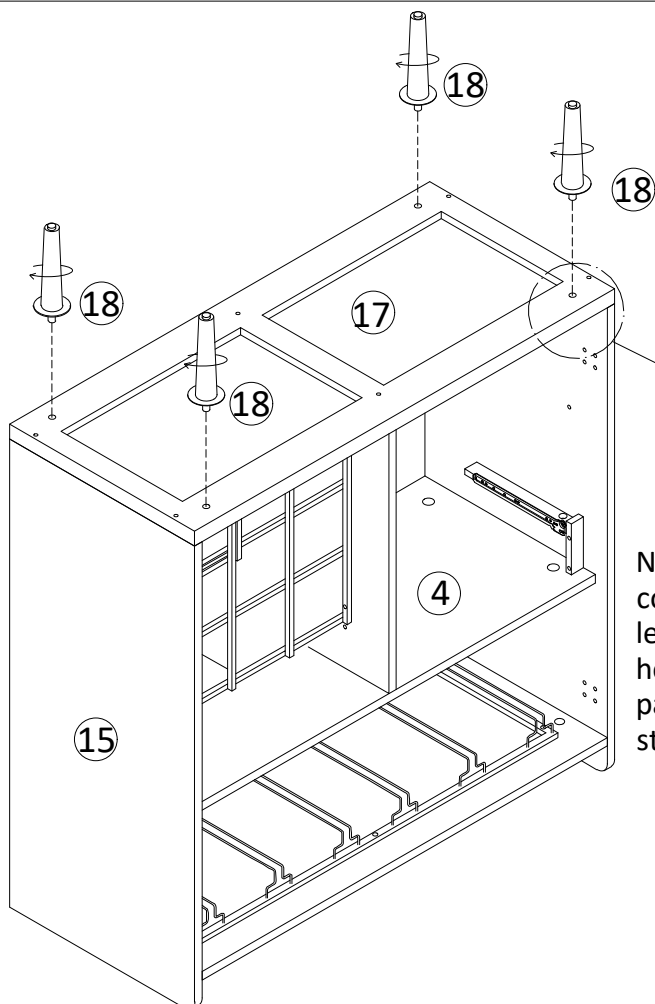
11



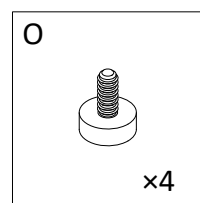
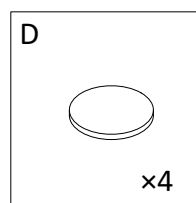
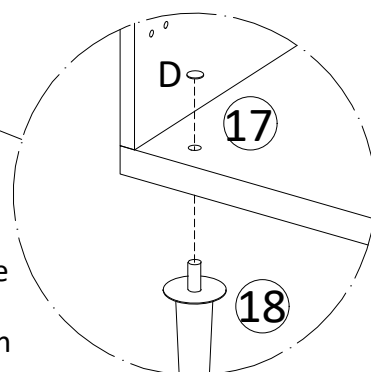
Turn the screws vertically from slow to fast.



12



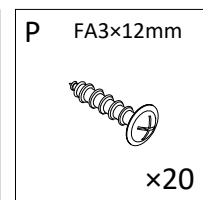
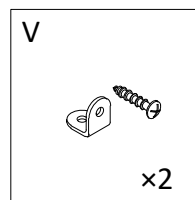
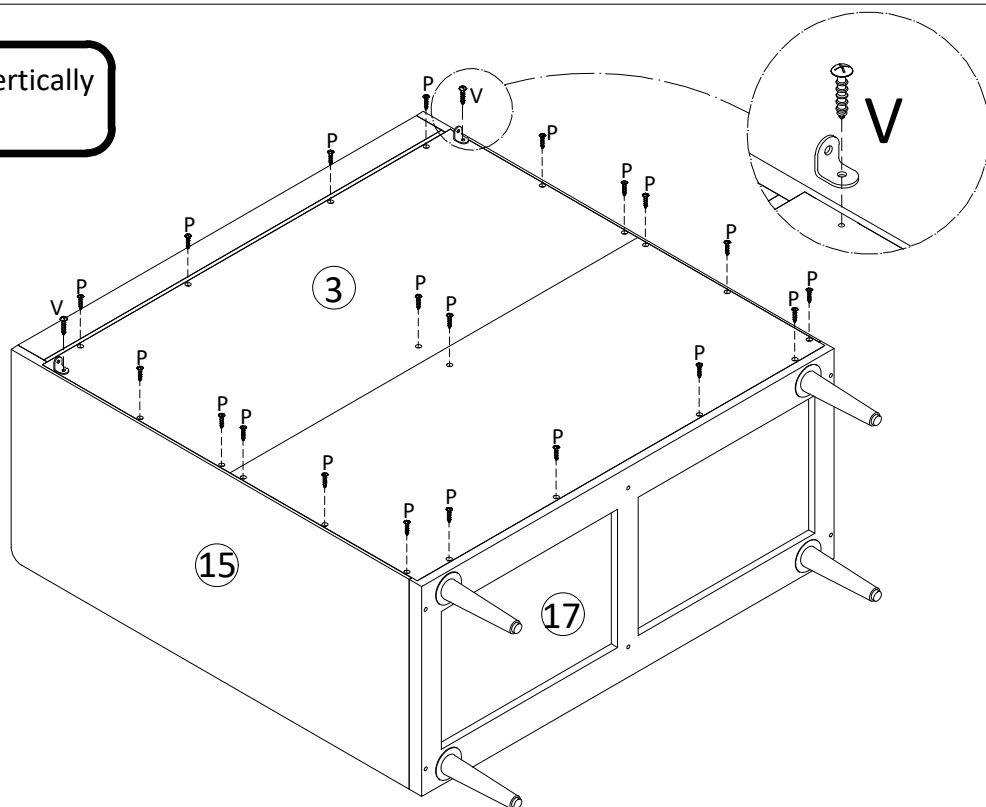
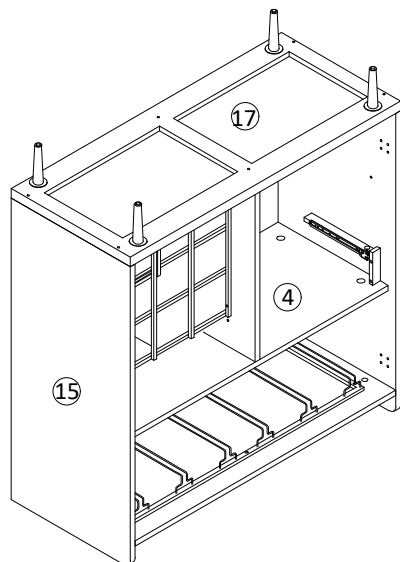
Note: After you complete to install the leg #18, please cover the holes on the bottom panel of the cabinet with sticker #17.



13

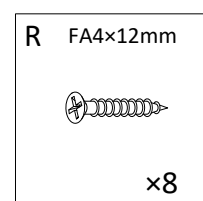
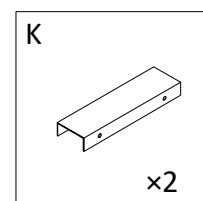
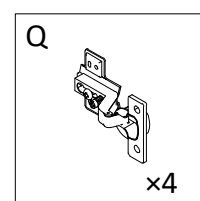
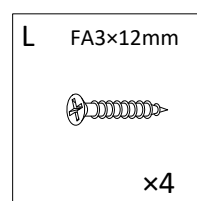
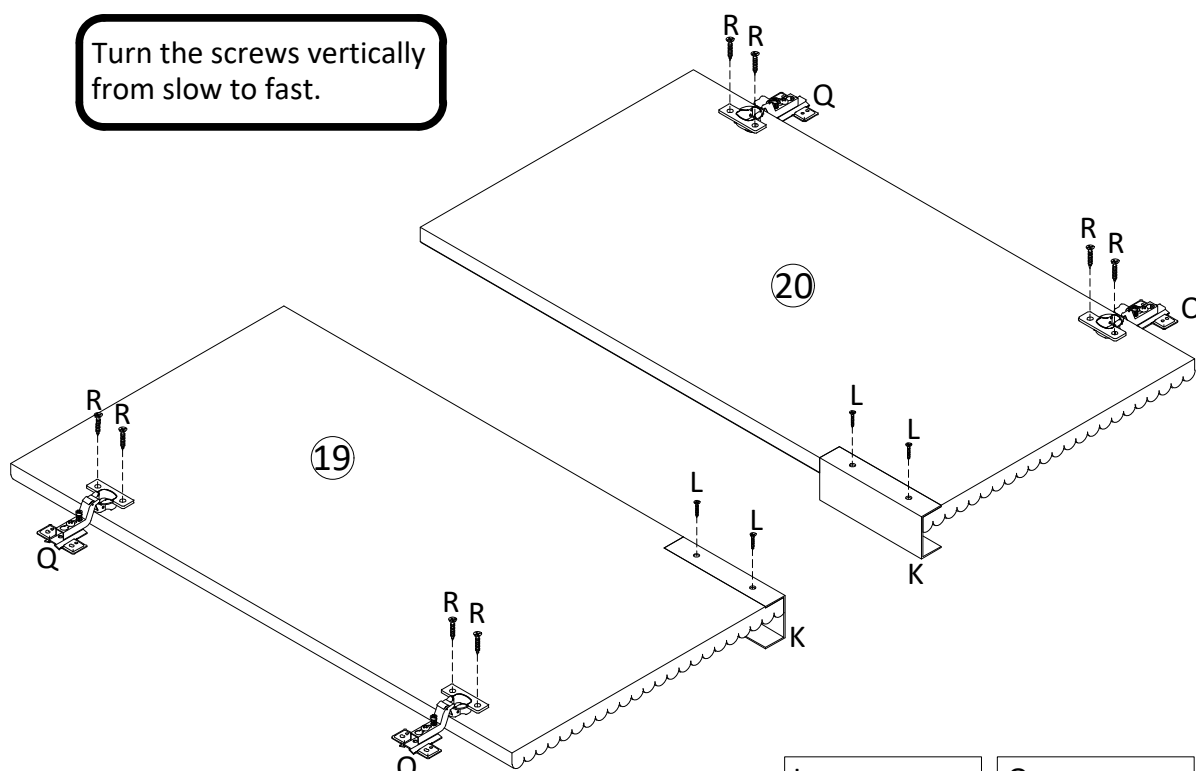
Turn the screws vertically from slow to fast.

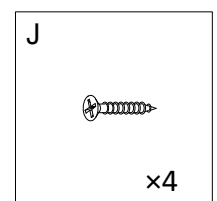
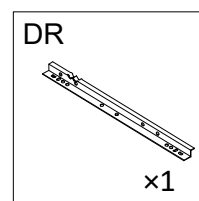
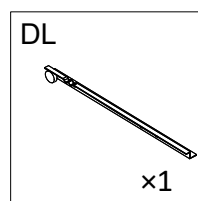
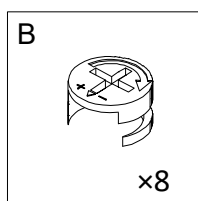
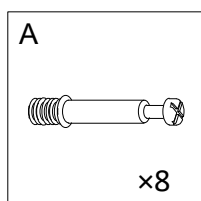
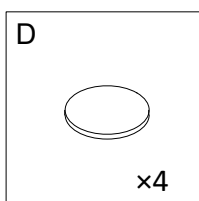
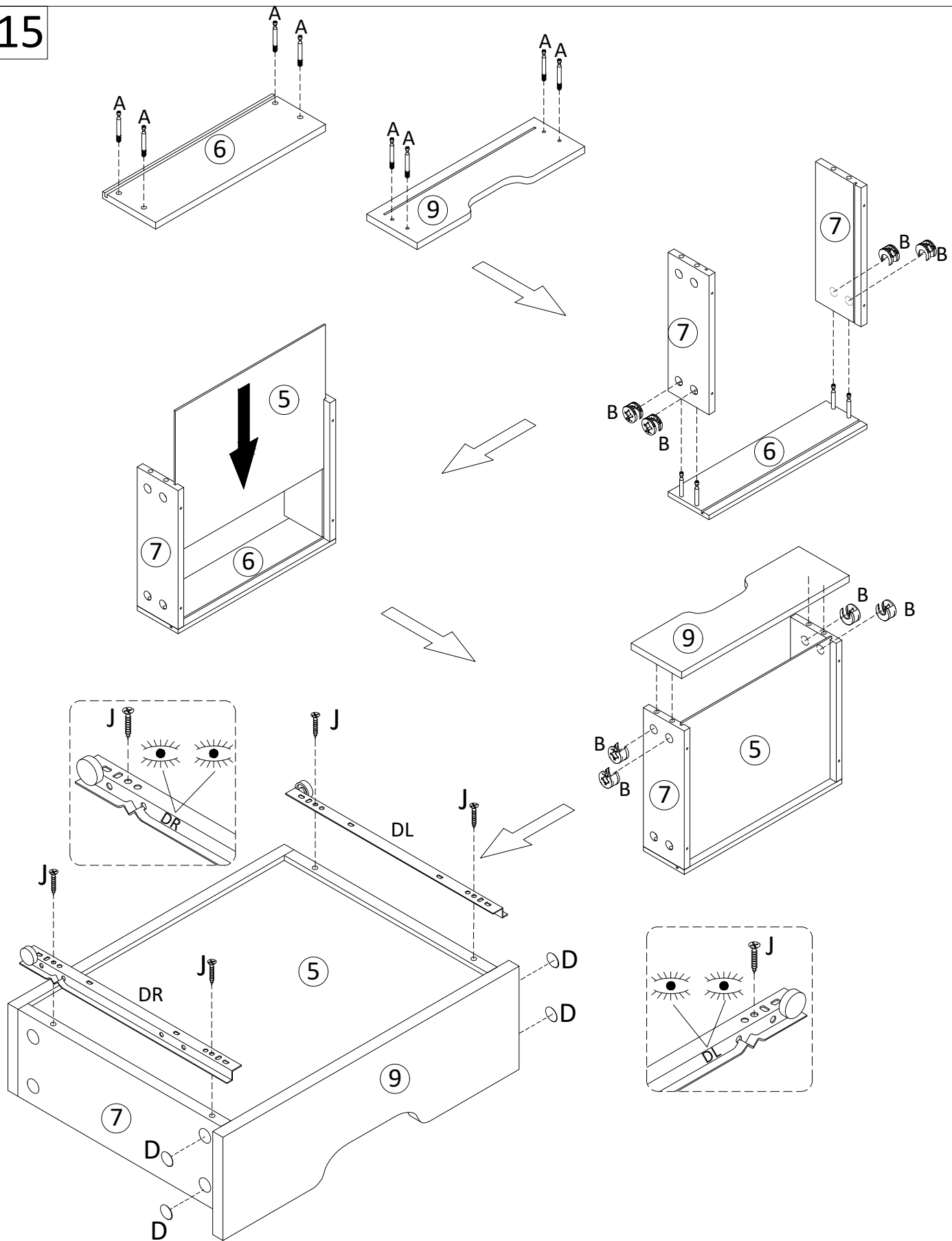
90°



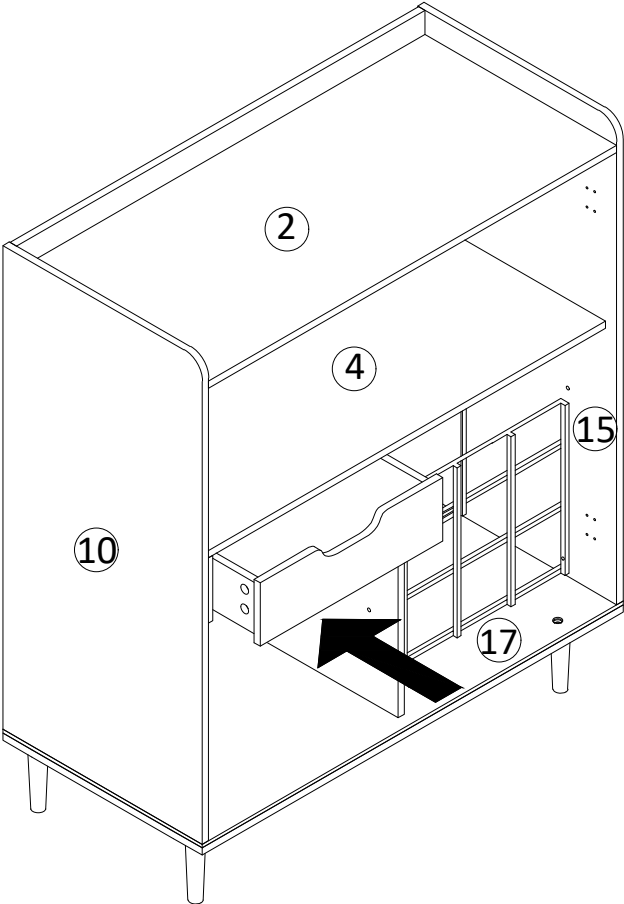
14

Turn the screws vertically from slow to fast.

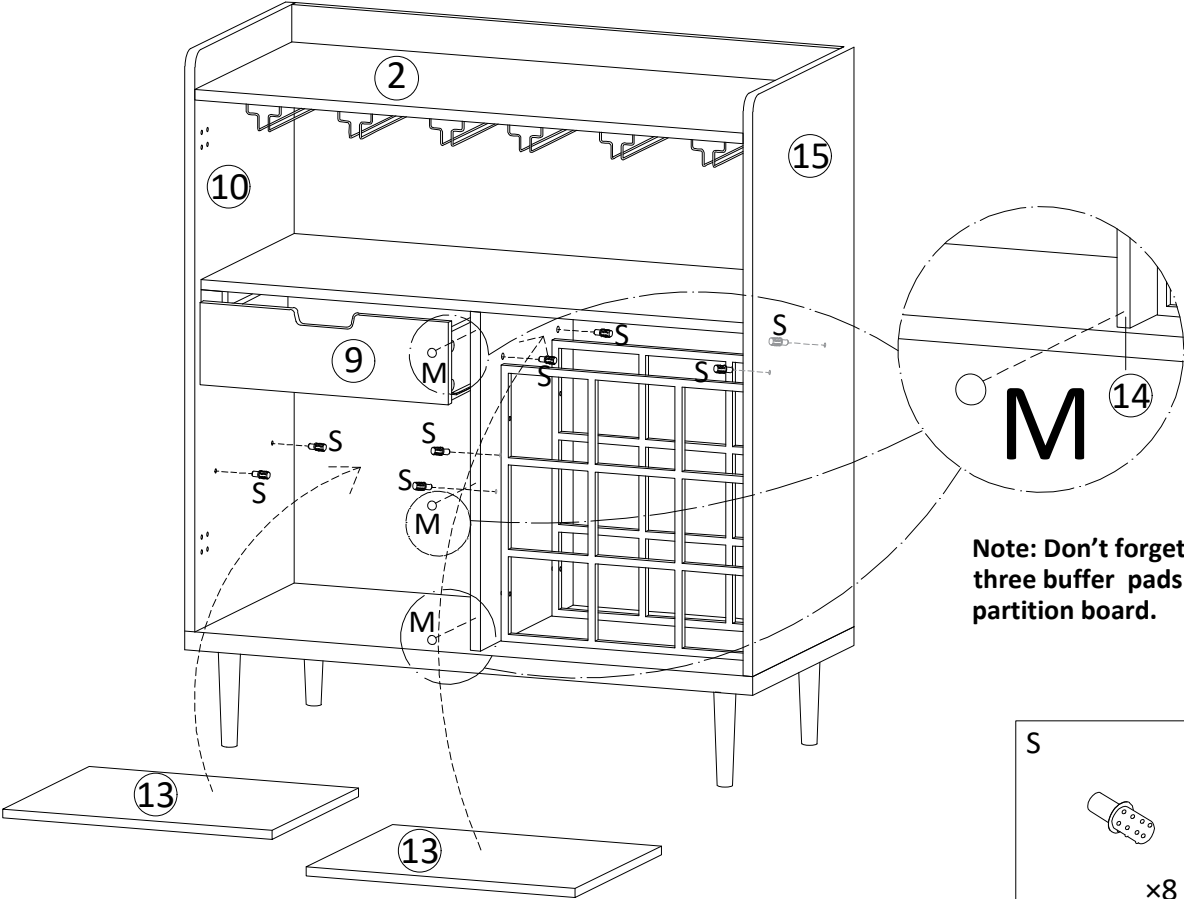




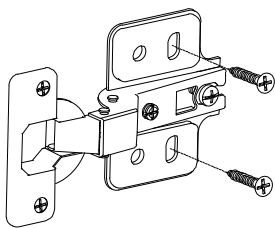
16



17

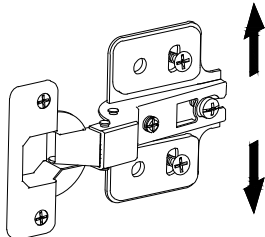


STEP (1)



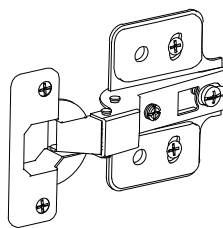
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



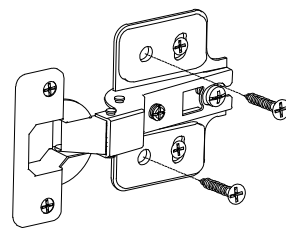
Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.

STEP (3)

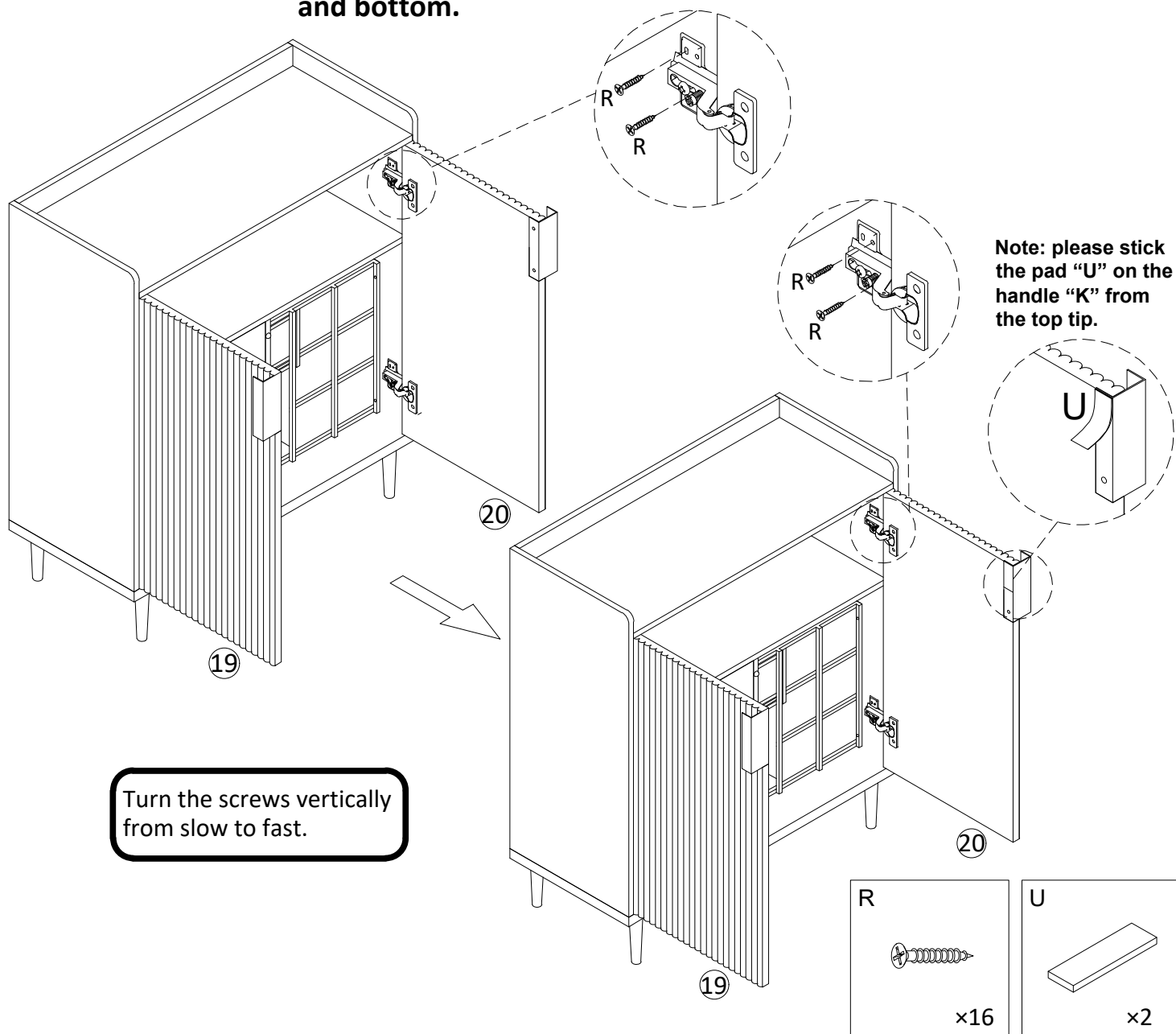


Tips: Tightening the screws completely.

STEP (4)

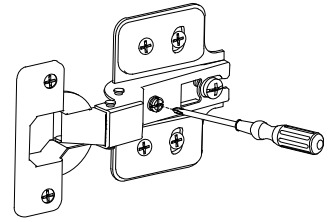
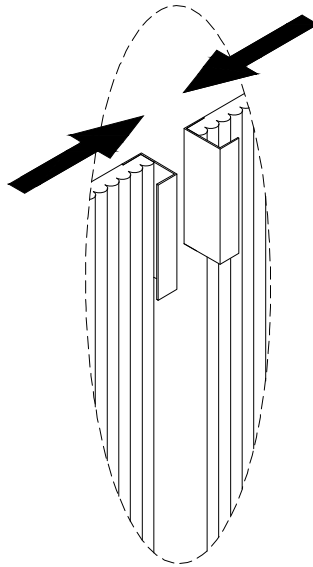
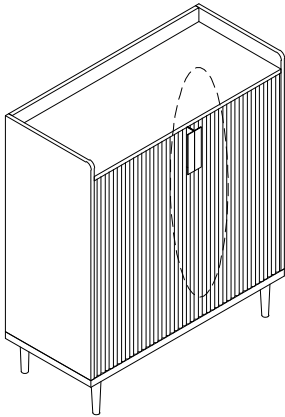


Tips: Tightening the other screws completely.

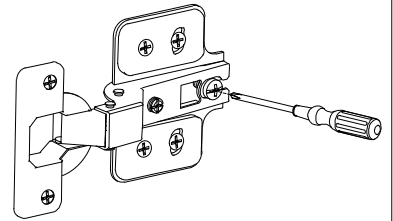
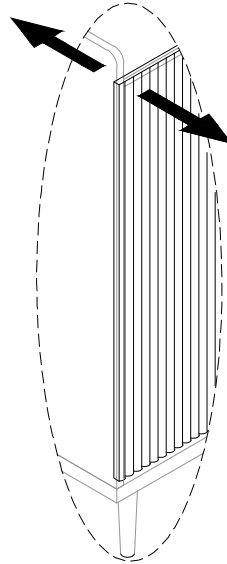
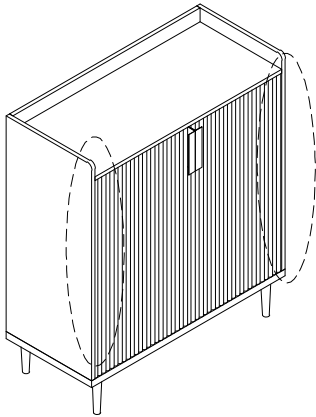


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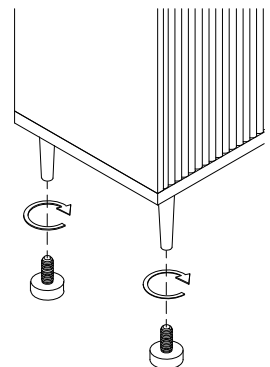
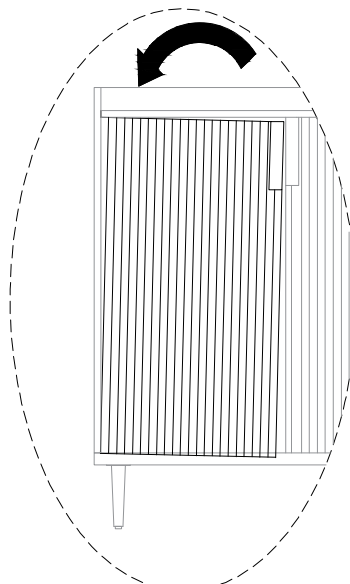
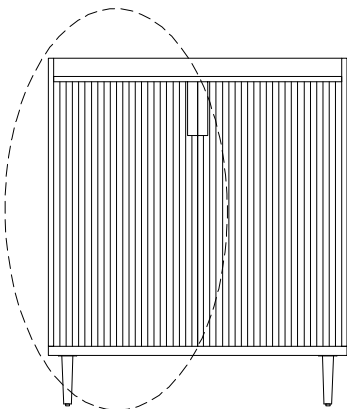
Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



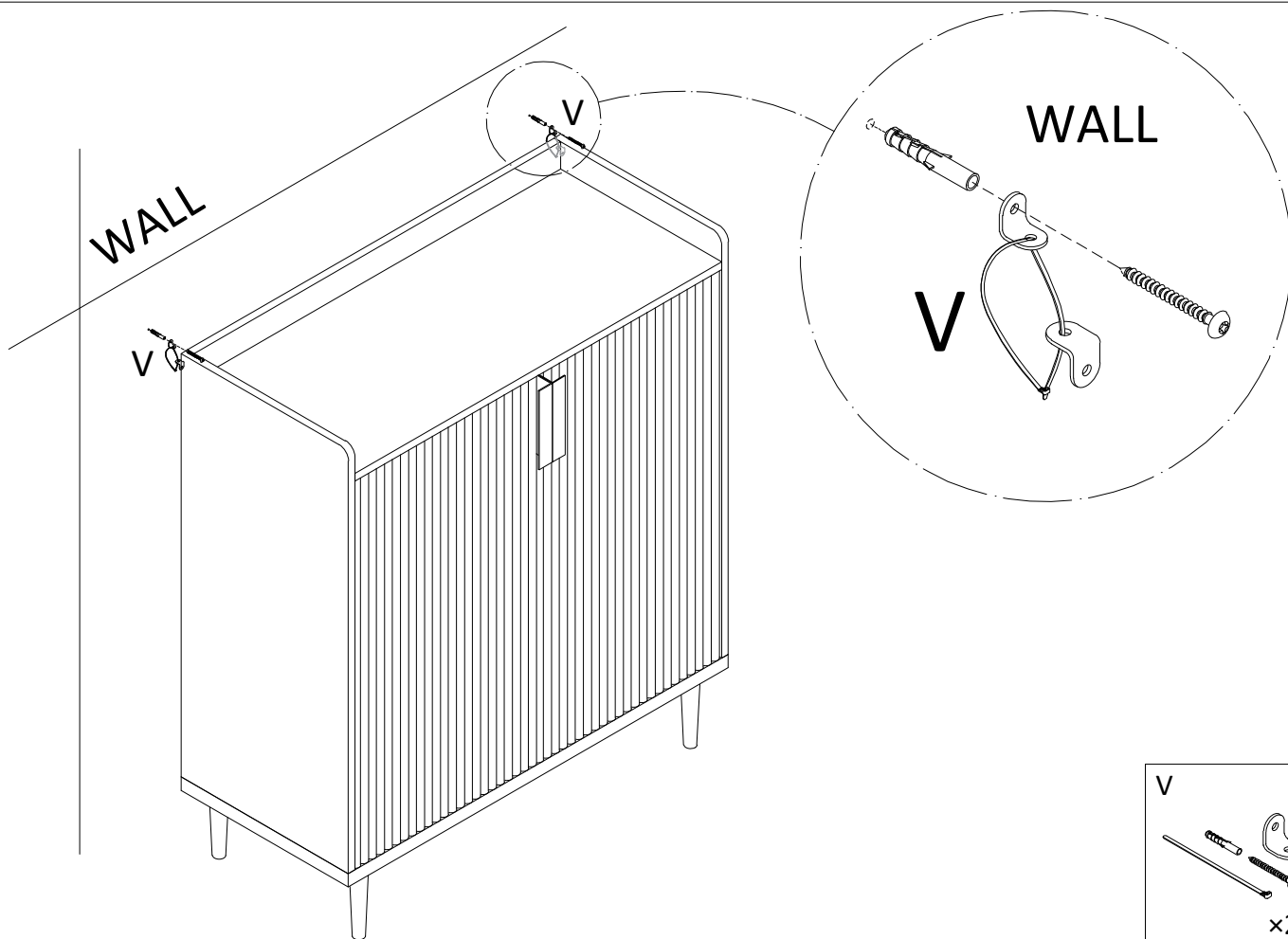
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



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