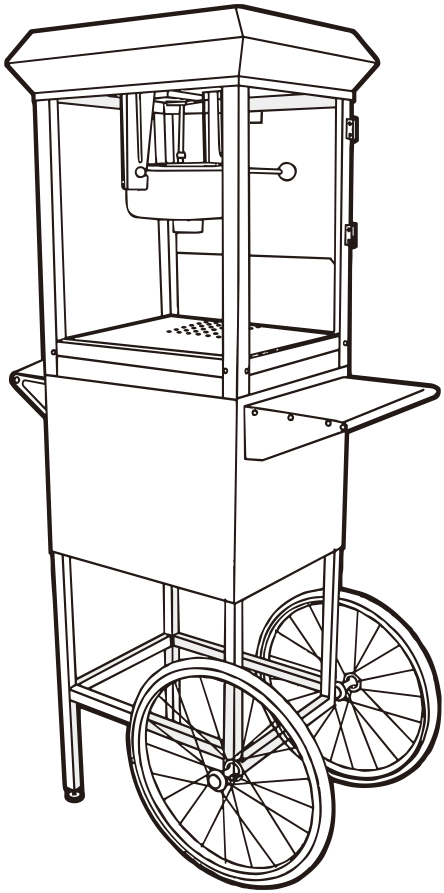


POPCORN MACHINE
INSTRUCTION MANUAL

The product pictures are subject to the actual product, this picture is for reference only.

IMPORTANT SAFEGUARDS

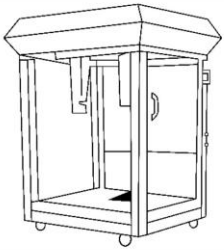
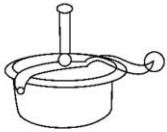
When using electrical appliances, basic safety precautions should always be followed including the following:

- **READ ALL INSTRUCTIONS BEFORE USING YOUR POPCORN MACHINE.**
- Do not touch hot surfaces. *Always* use handles or knobs to operate.
- To avoid any risk of electrical shock, do not immerse cord or plug in water.
- Close supervision is necessary when being used near children.
- Unplug main power cord from outlet while not in use and before cleaning.
- Allow hot parts to cool down before moving or cleaning.
- Do not operate the appliance with a damaged cord or plug, or if the machine is malfunctioning or damaged. Send the unit to the nearest authorized service center for examination and repair. (ONLY technicians should open up the unit.)
- Injury may occur if using any accessories or attachments not provided or recommended by manufacturer.
- Do not pop kernels in a dry pot (always use oil).
- Do not immerse the popping pot in water.
- Pot surfaces are ***HOT*** and should ***NOT*** be touched during the popping process or just after use.
- Unplug, clean and cover the unit and store in a dry, safe place while not in use.
- Do not leave the power cord hanging over edge of a table or counter or touching hot surfaces.
- ***DO NOT*** place the unit on or near a hot gas or electric burner or in a heated oven.
- Extreme caution must be used when moving any appliance containing hot oil or other hot liquids.
- Turn **ALL** switches to "**OFF**" position before disconnecting power plug from the outlet.
- **DO NOT USE OUTDOORS.**
- Do not use appliance for anything other than the indicated usage.
- To avoid overheating, always have oil and kernels ready before operating.
- Extreme caution must be used when unloading popcorn, **ALWAYS USE OVEN MITTS.** Be careful that residual hot oil or water does not come into contact with skin, as burns may occur.
- Always place the unit over a counter-top so that residual hot oil or water will not cause injury.
- A popper that is plugged into an outlet should not be left unattended.
- This popper will not shut off automatically. To avoid overheating, add corn and oil before operating.
- Extreme caution must be used when unloading popcorn. Be sure the unit is resting on or over a counter-top so that residual hot water or oil running out will not cause burns.
- Always place popper on a secure, level, stable surface.
- Always keep debris and potentially flammable materials well away from the popper when in operation.

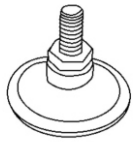
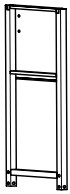
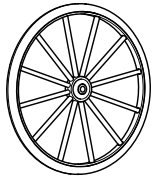
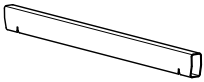
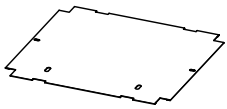
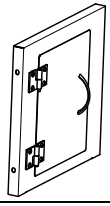
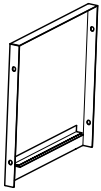
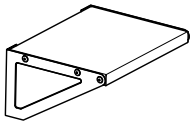
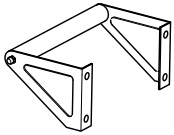
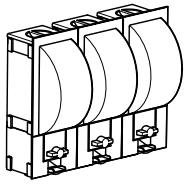
Please Note: First time use, clean inside glass and wipe inside area with damp sponge. Thoroughly wipe inside of stainless steel pot with clean damp sponge before heat is applied.

Parts List

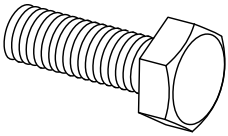
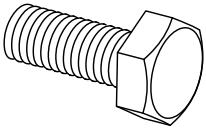
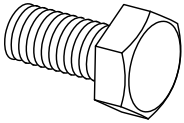
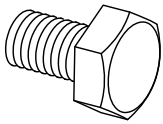
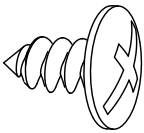
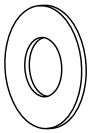
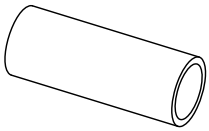
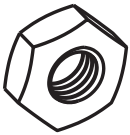
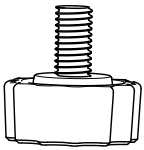
Note: Identify and locate all parts and hardware necessary to operate this item.

	
Main Unit	Kettle

Parts List for Cart :

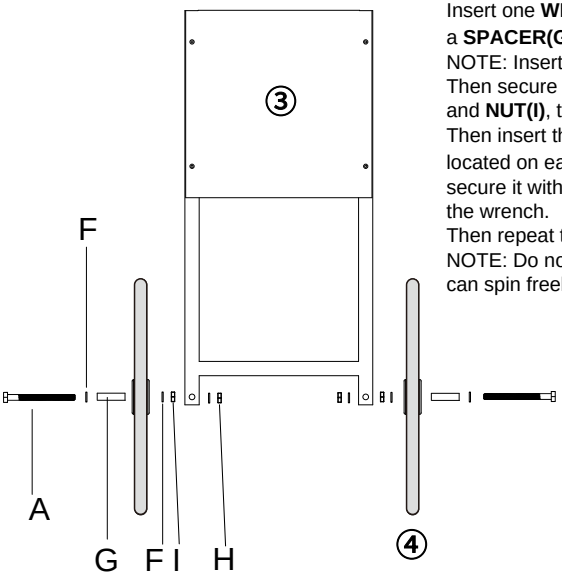
			
Rubber Feet ① - 2pcs	Support Legs ② - 2pcs	Support Stand ③ - 2pcs	Wheels ④ - 2pcs
			
Horizontal Supports Base ⑤ - 2pcs	Horizontal Connector ⑥ - 2pcs	Cabinet Base ⑦ - 1pce	Cabinet Front with Door ⑧ - 1pce
			
Cabinet Back ⑨ - 1pce	Working Platform ⑩ - 1pce	Hand Rail ⑪ - 1pce	Candy dispenser ⑫ - 3pcs

Hardware for Cart Models:

			
Wheel Bolt M8x65 (A) x 2pcs	Hex Bolt M8x50 (B) x 4pcs	Hex Bolt M8x30 (C) x 2pcs	Hex Bolt M8x16 (D) x 8pcs
			
Screw (E) x 10pcs	Flat Washer (F) x 22pcs	Spacer (G) x 2pcs	Nylon Nut M8 (H) x 2pcs
			
Nut M8 (I) x 12pcs	Wrench (J) x 2pcs	Plastic-head screw (K) x2pcs	

Assembly for Cart Models:

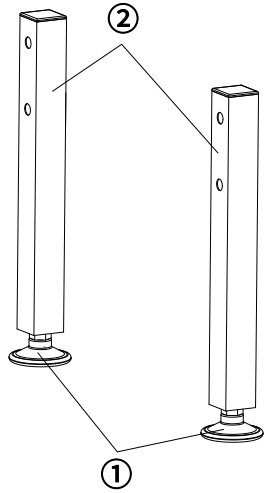
◄ STEP1



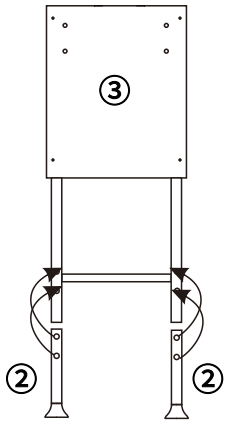
Insert one **WHEEL BOLT(A)** into a **WASHER(F)**, a **SPACER(G)** and one **WHEEL④.**
NOTE: Insert the bolt from the outside in.
Then secure the wheel bolts with one **WASHER(F)** and **NUT(I)**, tighten them with the wrench.
Then insert the **WHEEL BOLT(A)** into the bottom hole located on each side of the **SUPPORT STAND③** and secure it with one **NYLON NUT(H)**, tighten them with the wrench.
Then repeat this step for the other wheel.
NOTE: Do not over tighten, make sure both wheels can spin freely.

STEP2 ►

Screw one of the **RUBBER FEET①** into the bottom of each **SUPPORT LEG②**.
Tighten both rubber feet.



Assembly for Cart Models:



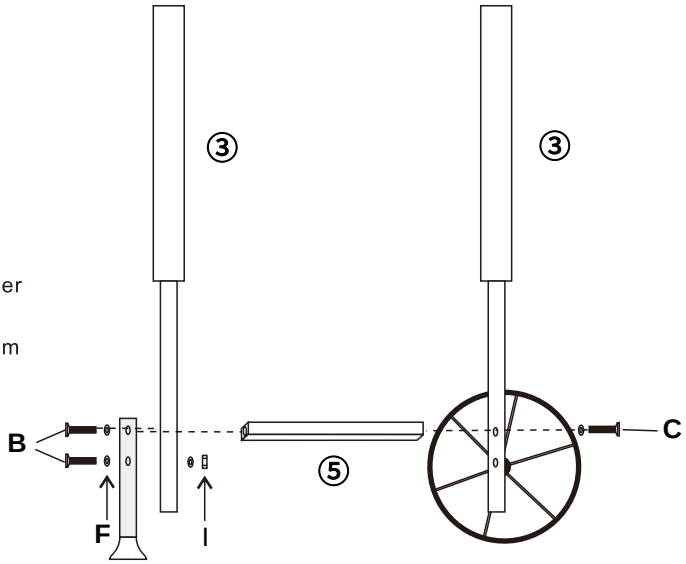
◀ STEP3

Put the assembled **SUPPORT LEG** ② together with the **SUPPORT STAND** ③ . The holes should be aligned.

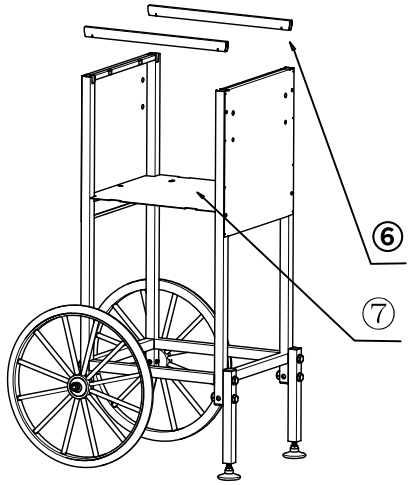
STEP4 ▶

Insert the **BOLTS**(**B**) into the holes of stand, secure them with **NUT**(**I**).

Attach both **HORIZONTAL SUPPORT BASE** ⑤ to the assembled stand. The other side connect with other support stand. Secure them with two **BOLTS** (**C**) and one **WASHER** (**F**) each.



Assembly for Cart Models:



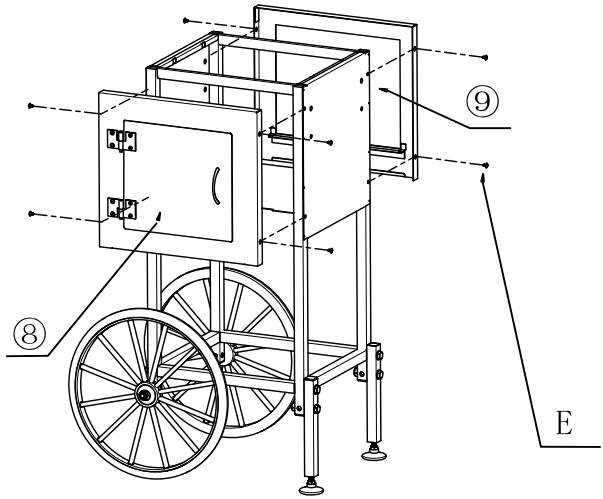
◀ STEP5

Insert the **CABINET BASE**⑦ and fix with two screws E.
Note: Place the lipped side facing down and line the cabinet base up between the **SUPPORT STAND**③

Insert boh **HORIZONTAL CONNECTOR** ⑥ in the grooves at the ends of each **SUPPORT STAND**③ .

STEP6 ▼

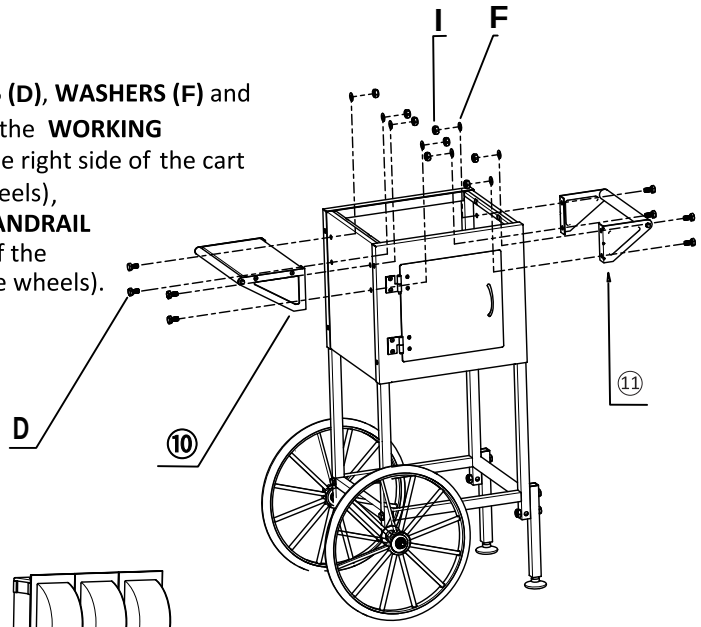
Insert the **CABINET BACK**⑨ and **CABINET FRONT**⑧. Secure the panels to the support stands with **SCREWS** (**E**).
Note: Before assembling the front and back panels,determine which side you want the cabinet door facing outward.

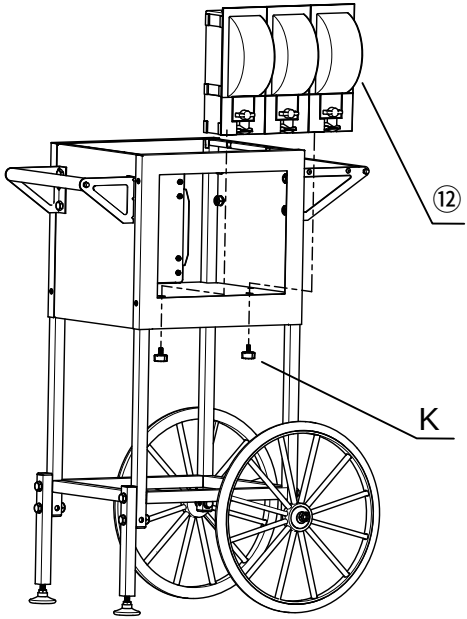


Assembly for Cart Models:

STEP7 ▶

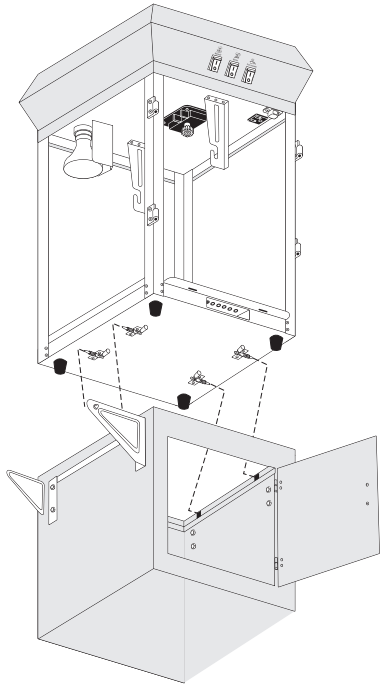
Using four **BOLTS (D)**, **WASHERS (F)** and **NUTS (I)**, install the **WORKING PLATFORM** on the right side of the cart (same side as wheels), and Install the **HANDRAIL** on the left side of the cart (opposite the wheels).





◀ STEP8

Insert the Candy Dispenser into the Main Unit from the back side, and then fix it by two Plastic-head screws (K) from the bottom.



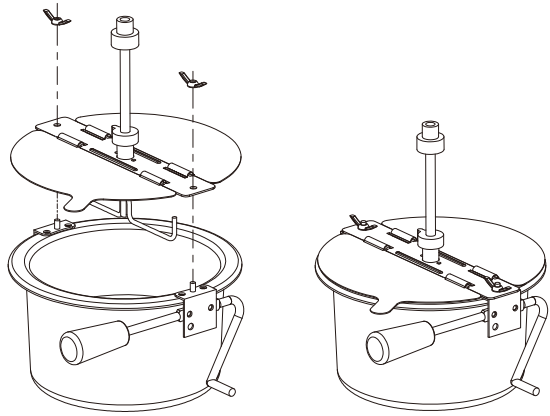
◀ STEP8

Put the Main unit onto the assembled base support,turn and insert four pins into the hole of storage cabinet. Then, the machine is ready!

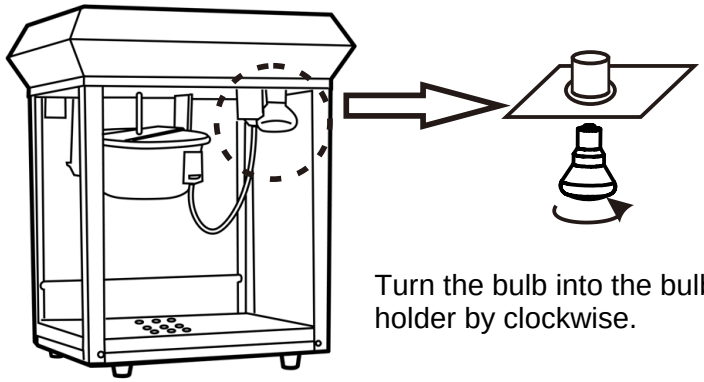
Caution: Do not attempt to move your popper without securing the latches. The popping unit will topple off causing property and/or personal damage.

Rotation Type Kettle Lid Assembly

Refer to the picture below, install the kettle lid onto the kettle. (The handle of the kettle lid should be face to the handle of the kettle.) And than tighten the two screws on the kettle lid.



Bulb Assembly



Turn the bulb into the bulb holder by clockwise.

Main Popcorn Machine Assembly

1. **Rotation type kettle （Fig 1）:**
   Place the pot ② onto the hangers located in the popcorn machine unit. Hold the pot cantered at approximately a 70 degree angle as illustrated here. Place the two hanger bars into the slots on the hanger. Do Not force. Make sure the hangers are properly seated before swinging the axle shaft up to the motor. The roller pin will fit into the niche on the motor and will help align the gears. Check to make sure the gears properly meshed together before starting the motor. Plug the pot into the outlet located on the ceiling of the popcorn machine cabinet.

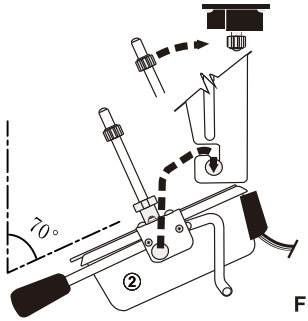


Fig 1

Note: Hand bar should be on the door side facing you.

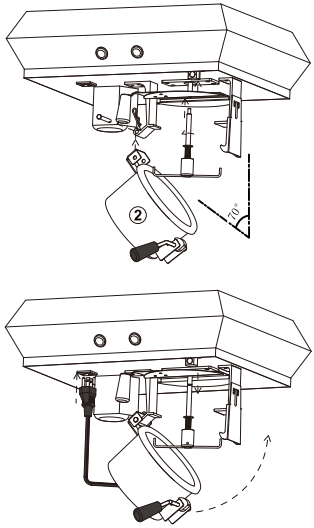
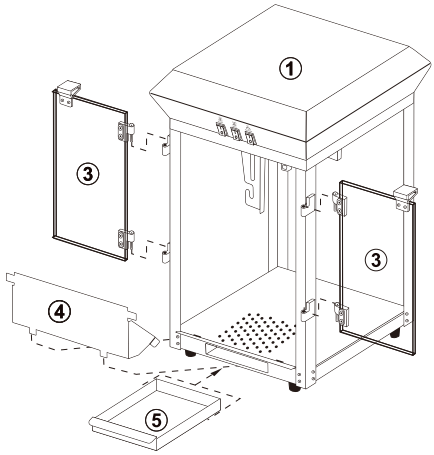


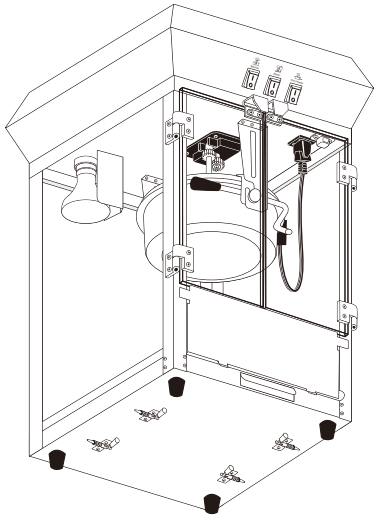
Fig 2

Fall down type kettle (Fig 2):
Place the pot ② onto the hangers located in the popcorn machine unit. Slip the Stirrer rod into the hole of motor, and tighten it in counterclockwise. Hold the pop cantered at approximately a 70 degree angle as illustrated here. Use the hinge pin and the Split pin to connect and place the pot on the left hanger. Lift the pot handle to ensure the right side is securely seated in the slot of the right hanger. Pull the handle of lid down, let the lid lay on pot. Check to make sure Stirrer rod is well tightened before starting the motor. Plug the pot into the outlet located on the ceiling of the popcorn machine cabinet.

2. Align the two bottom tabs on the Stainless Steel tilt door ④ with the slots on the bottom platform of the popcorn machine unit. The side panels will bend in slightly to maneuver past the corner rails.

3. The glass door ③ simply slides into the two anchor hinges on the popcorn machine unit ①. The door is easy to remove for cleaning.
   Note: Some models come with single door. The metal handle should align with the magnetic latch on the popcorn machine unit.





4. The “Old Maids” drawer ⑤ slides into the opening at the bottom of the popcorn machine unit.
   Note: The “Old Maids” drawer is designed to catch un-popped kernels that fall through the sized holes. Occasionally empty the drawer. Debris that may not make it into the drawer should be removed before replacing drawer tray. Loose debris can prevent the drawer from shutting properly.

5. Before Plugging the pot into the cabinet outlet, make sure the pot is seated properly on the hangers, the gear shaft is properly aligned and all the switches are in the off position.

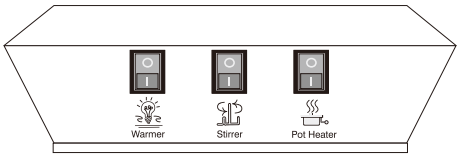
Caution!

Noted: The pot on the popcorn machine will become extremely hot when in use. The upper cabinet is equipped with rubber feet and can be used separate from storage cabinet on a sturdy counter top.

Do not remove or install pot until it is completely cooled off.
Do not load pot before installing or while hot. Avoid steam released from the pot. It can scald and cause severe burns.
Do not place the popcorn machine near a heat source such as a stove or oven. Allow a minimum of 12" of open space on all sides.
Do not place this unit near water or a water source.
Do not Use electric circuits that do not meat: minimum requirement as specified.

NEVER PLUG THE POT CORD DIRECTLY INTO A ELECTRICAL OUTLET!
KEEP CHILDREN AWAY FROM HOT POT!

Function Switch A



WARMER

The Warmer switch operates the light in the back left corner of the popper unit. The warmer can be left on for extended periods of time. Ready to Eat!

Warning: Do not dump liquid toppings onto popped corn while in the popper. It will cause a huge mess and result in much clean-up time. Remove popcorn to a serving bowl before adding wet toppings.

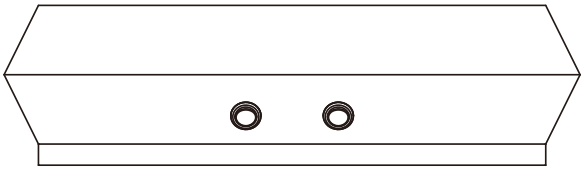
Stirrer

The Stirrer switch operates the stirrer located inside the pot. Make sure it is free of obstruction and the axle gear and the motor gear are properly seated before turning the Stirrer switch on. If pot is not cleaned at appropriate intervals or recommended popping oils are not used, the bottom of the pot will gum with burnt oil and debris. If the stirrer sounds the least bit strained, switch off immediately and solve the problem.

Pot Heater

The Pot Heater switch operates the heating element in the bottom of the pot (Kettle). It is engineered to deliver the perfect temperature for popping Popcorn. ***It is extremely hot!*** Care should be taken when in close proximity of the pot. When pot is hot use heat resistant gloves. Only touch the safety knob on the pouring handle.

Function Switch B



Light

The Light switch operates the light in the back left corner of the popper unit and the warming element in the bottom tray. The warmer can be left on for extended periods of time. The two elements work together to keep the popcorn fresh and warm. Ready to Eat!

Warning: Do not dump liquid toppings onto popped corn while in the popper. It will cause a huge mess and result in much clean-up time. Remove popcorn to a serving bowl before adding wet toppings.

Pop

The Pop switch operates the heating element in the bottom of the pot. (Kettle) It is engineered to deliver the perfect temperature for popping Popcorn. ***It is extremely hot!*** Care should be taken when in close proximity of the pot. When pot is hot use heat resistant gloves. Only touch the safety knob on the pouring handle.

Important:

- Never add corn to a dry pot.
- Always turn OFF the pot after use.

Note: Please choose the correct instruction mode.

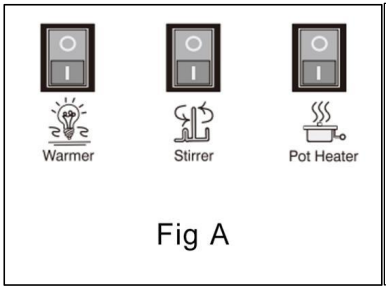


Fig A

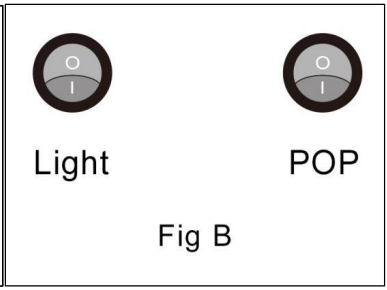


Fig B

Mode A (Fig A) – Three switches: **Light, Stirring Rod, and Pot Heat**

- Turn on the Light and Pot Heat.
- Pour in the right amount of oil.
- Wait 3–4 minutes for the pot to heat up, then add the proper amount of corn.
- Turn on the Stirring Rod.
- When the popping sound slows down, quickly turn off the Pot Heat asap, then the Stirring Rod.
- Quickly pour all the popcorn from the pot into the bin.

Mode B (Fig B) – Two switches: **Light and POP**

- Turn on the Light.
- Pour in the right amount of oil and corn.
- Turn on the POP switch.
- When the popping sound slows down, quickly turn off the pop switch .
- Quickly pour all the popcorn from the pot into the bin.

Tips:

- Use enough oil and the proper amount of corn to avoid burning.
- Once popping slows, quickly pour all popcorn out of the pot.
- ⚠CAUTION: The pot is hot—**do not touch!**

CLEANING AND MAINTENANCE

● After popping cycle is complete, the popping kettle will be very hot. Use extreme care when handling.

CAUTION

● Remember to turn the pop, or heat switch to the OFF position after the finish of the pop cycle.

● Unplug unit BEFORE removing heat kettle from hanger. Use caution not to bump heat lamp bulb during kettle removal.

● To maintain quality taste and popping conditions in your popper, we recommend that you thoroughly clean the heat kettle after using 3 to 4 times or before prolonged periods of storage.

● Turn all switches OFF (I, II & III or I &II) and unplug popper from outlet. Allow the popper to thoroughly cool before cleaning.

● Clean all surfaces with a damp cloth. Caution: DO NOT immerse the kettle or any other part of the popper in water. Do not use abrasive cleaners on any part of your machine.

CAUTION: HOT KETTLE!! Handle with oven mitts. Keep children at a safe distance from popper during procedure.

● For consistent and easiest maintenance, use a damp sponge to clean up the main unit, including the body and glasses, after each use.
In order to avoid problems such as electric leakage occured, when cleaning the machine, please make sure that no water drips into the machine or the kettle.