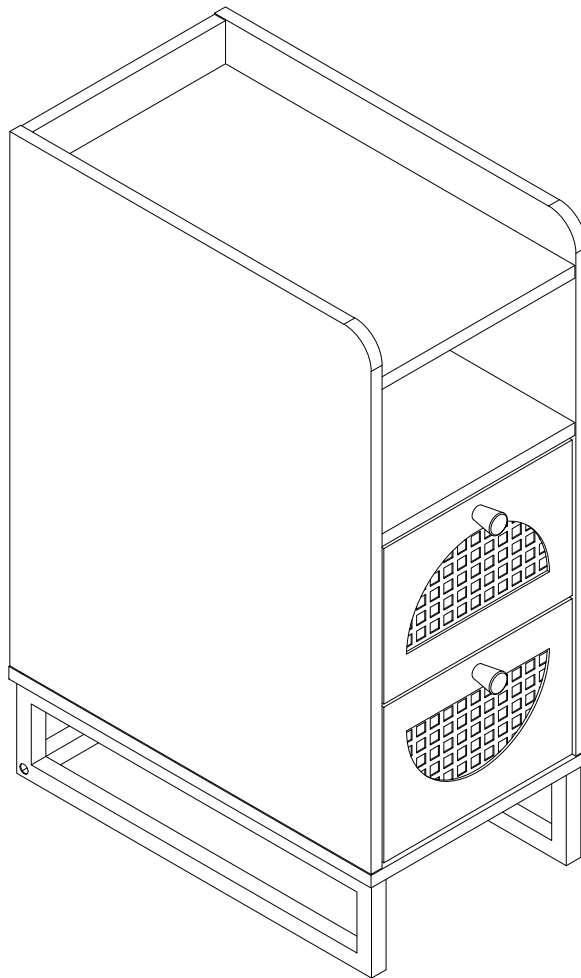


Assembling Instruction

Item#: PDBL6072/PDBL6073
Assembly Instructions

Generating Drawings



ATTENTION

If there is any missing, please kindly send us messages to let us know the name of missing part regarding to the first page of instructions.

We will send replacement to you asap. We are concerned about each customer's experience, if there is any loss or damage, please contact us at any time, we will provide effective solutions.

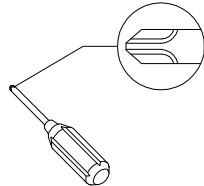
Customer service **E-mail: cservice7@yeah.net**

Please attach your Oder ID so that we can assist you better.

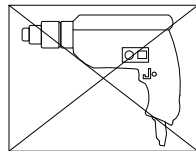


General Assembly Guidelines

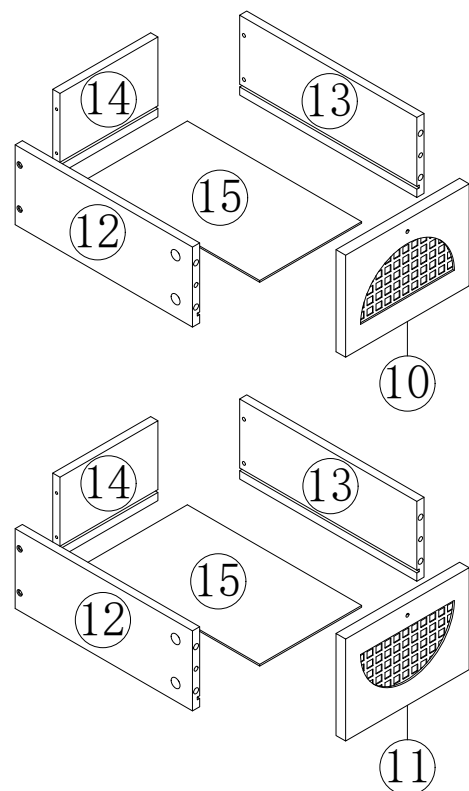
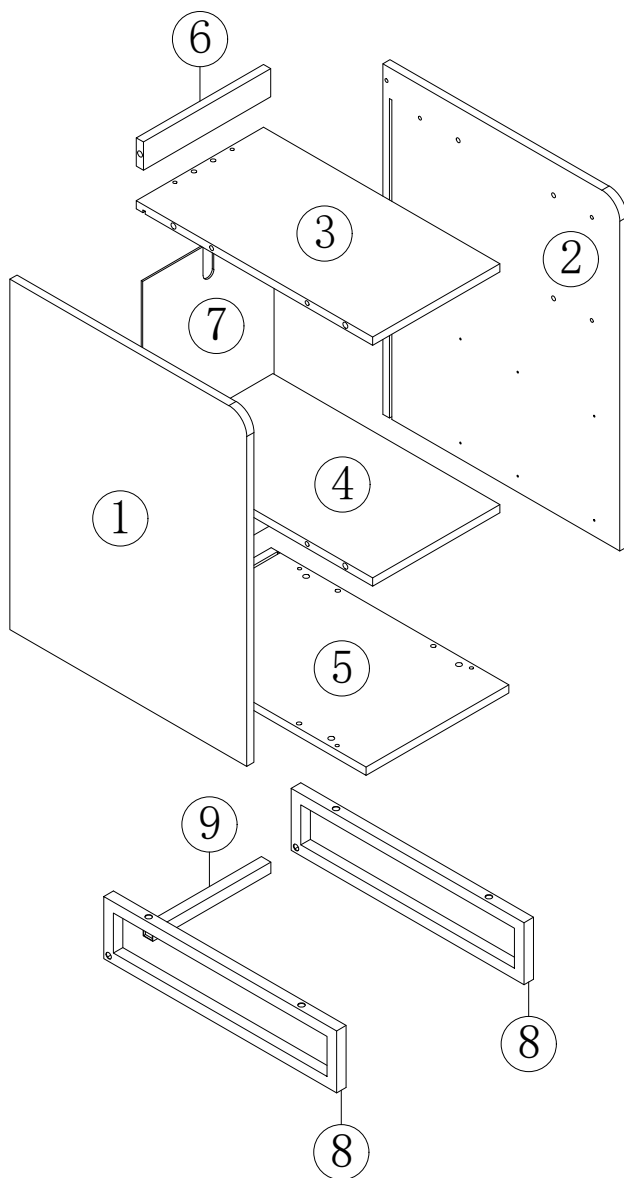
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- VI . A Phillips head screwdriver is required for the assembly of this product .



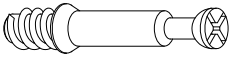
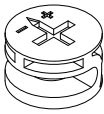
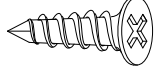
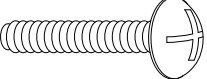
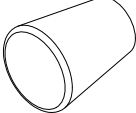
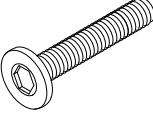
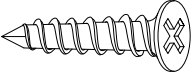
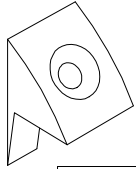
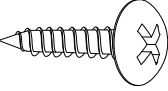
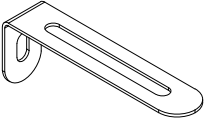
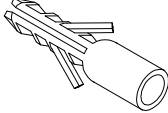
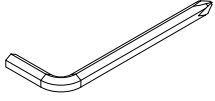
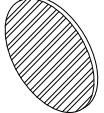
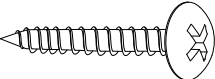
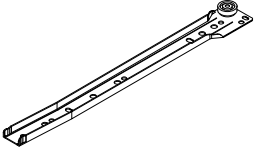
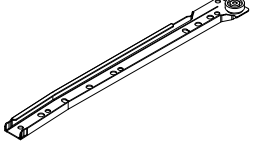
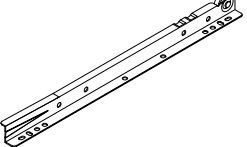
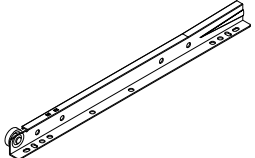
- VII . Power tools should not be used to assemble this product .

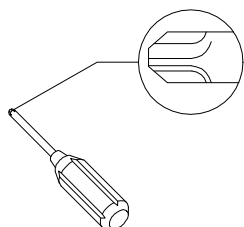


Parts List



HARDWARE PACK CONTENT

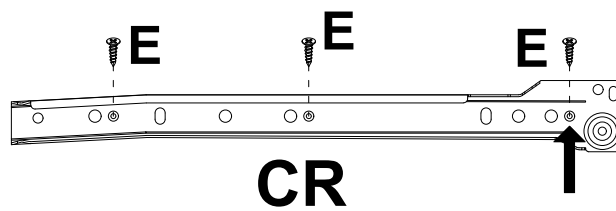
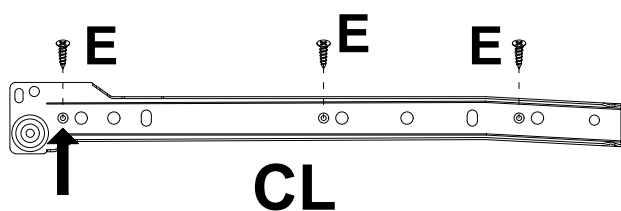
A  M6x35mm 18+2PCS	B  Ø15x9mm 18+2PCS	C  M4x40mm 13+1PCS	D  Ø6x30mm 18+2PCS	E  M3x12mm 24+2PCS
F  M4x18mm 2PCS	G  2PCS	H  M6x25mm 6+1PCS	I  M3x14mm 4+1PCS	J  4+1PCS
K  M4x12mm 2PCS	L  1PC	M  Ø6x30mm 1PC	N  M4mm 1PC	O  Ø20mm 8+1PCS
P  M4x40mm 2PCS	CL  300mm 2PCS	CR  300mm 2PCS	DL  300mm 2PCS	DR  300mm 2PCS



Philips head screwdriver required for assembly
(not included)

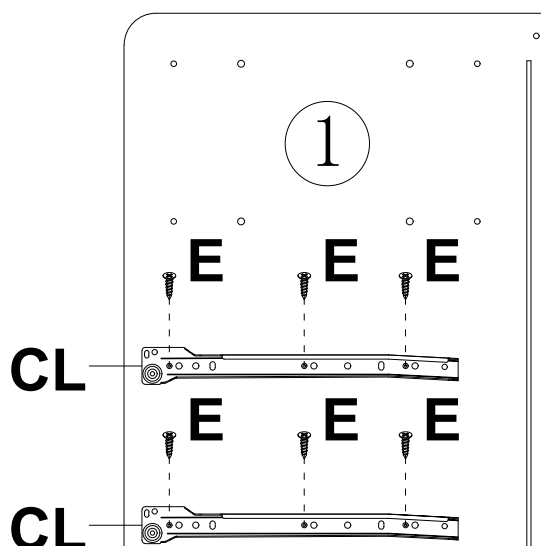
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1

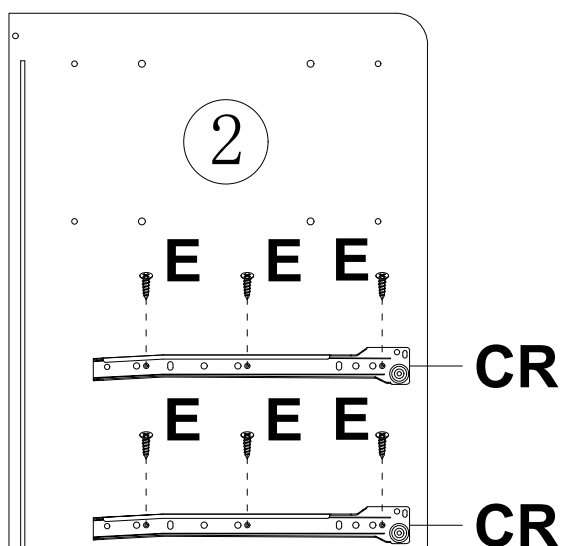


Please note the position of the guide rail holes for the locking screws in the figure.

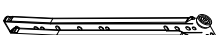
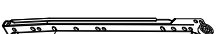
Attention:CL/CR is engraved on the slide.



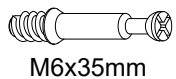
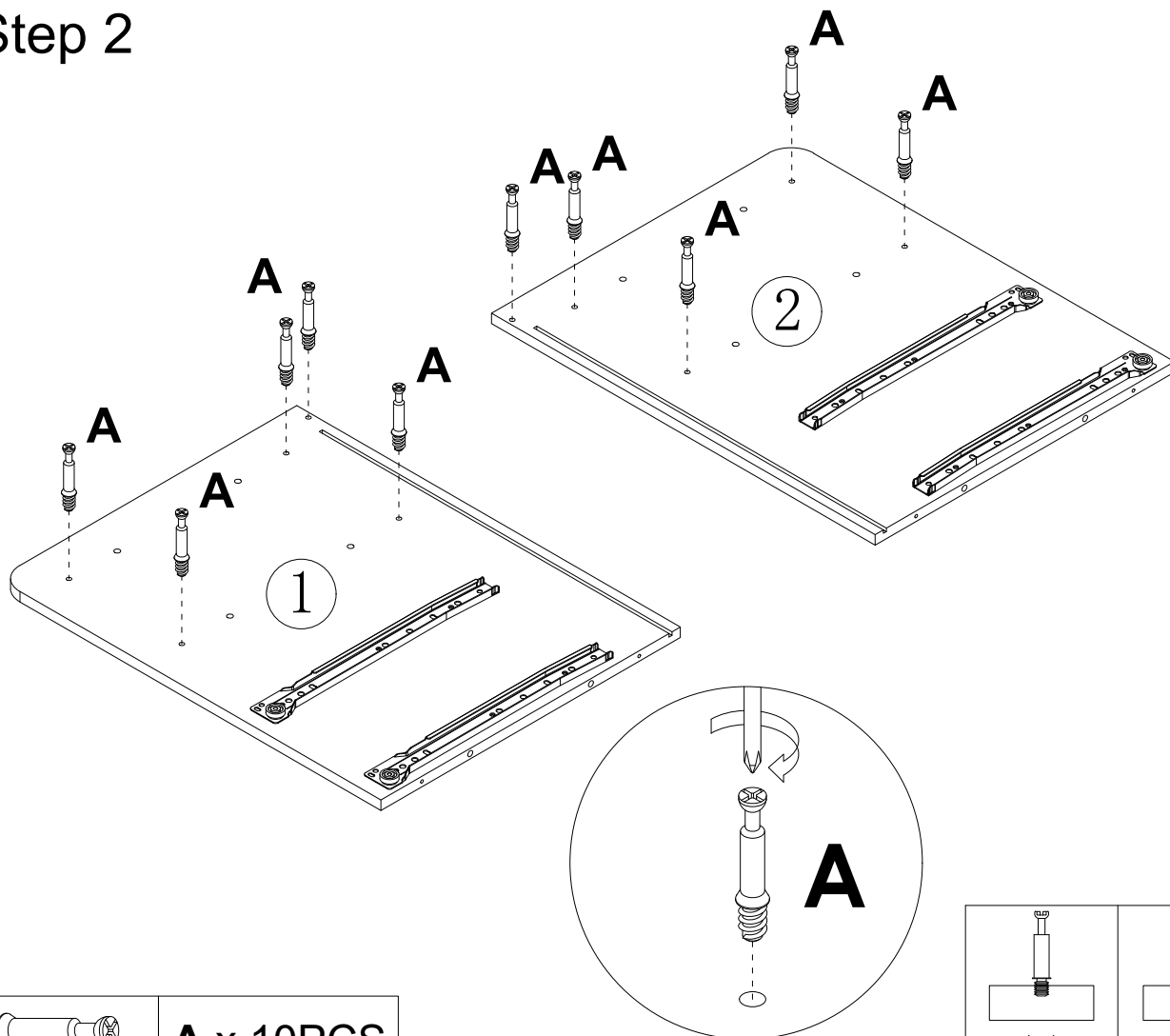
NOTE:rollers
face downward



NOTE:rollers
face downward

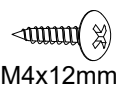
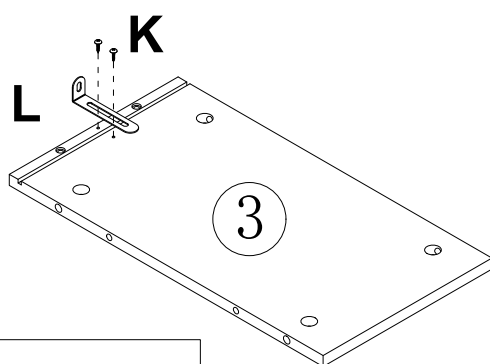
 M3x12mm	E x 12PCS
 300mm	CL x 2PCS
 300mm	CR x 2PCS

Step 2

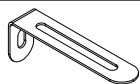


A x 10PCS

Step 3



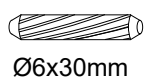
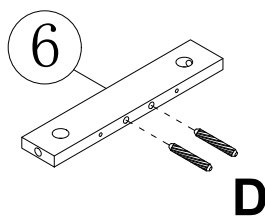
K x 2PCS



L x 1PC

Tighten L with K to 95% tightness.

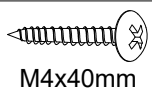
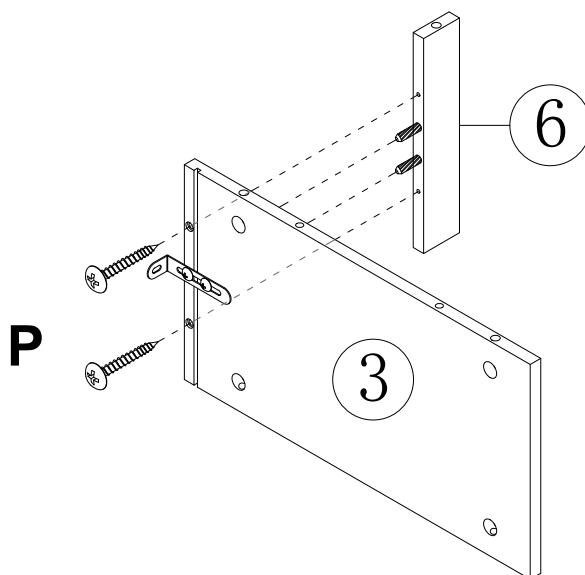
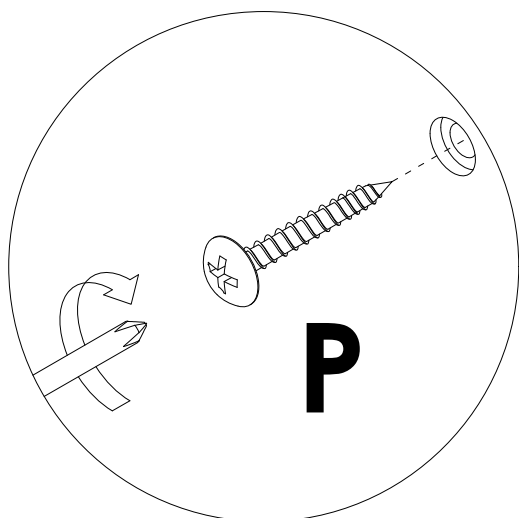
Step 4



D x 2PCS

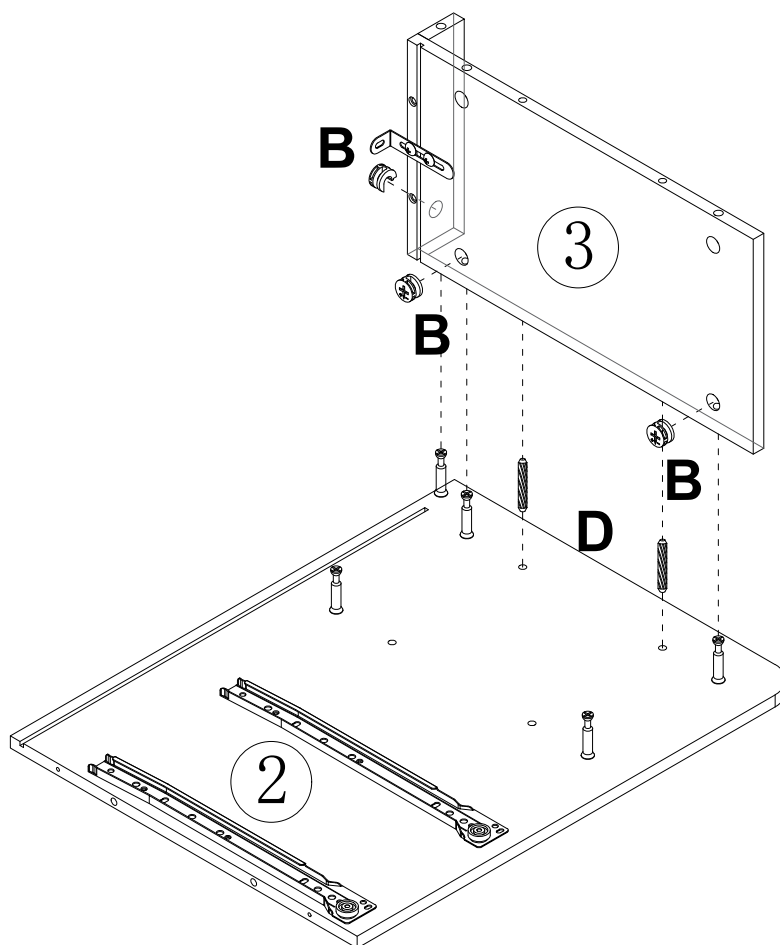
Step 5

Note: Make sure the two cam lock holes on #6 board toward outside



P x 2PCS

Step 6



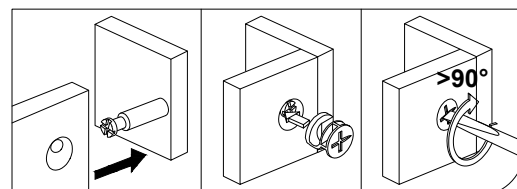
Ø15x9mm

B x 3PCS

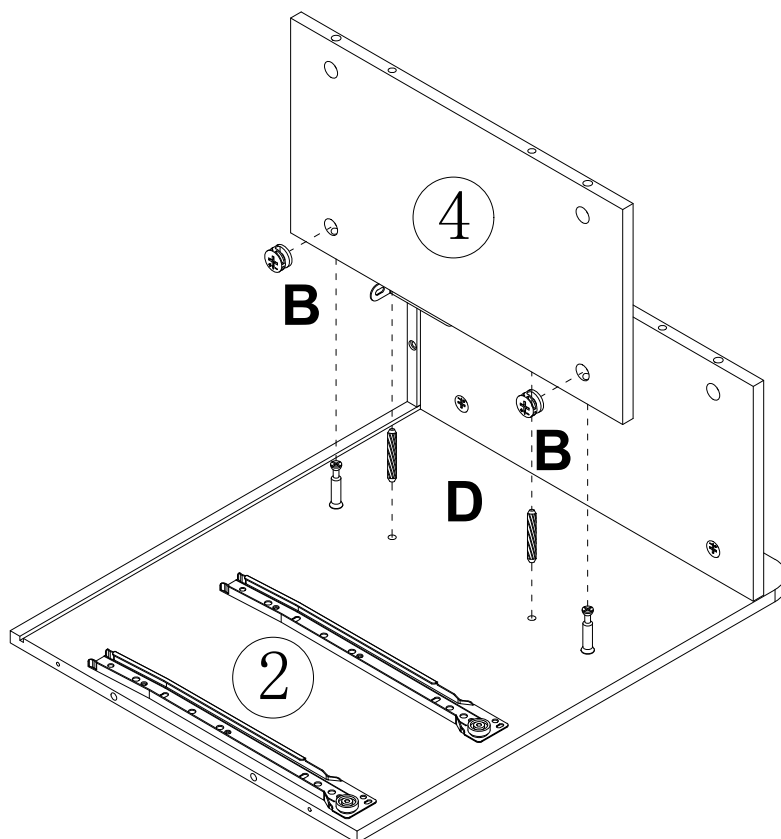


Ø6x30mm

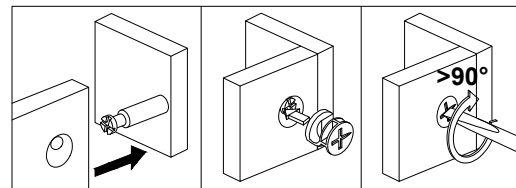
D x 2PCS



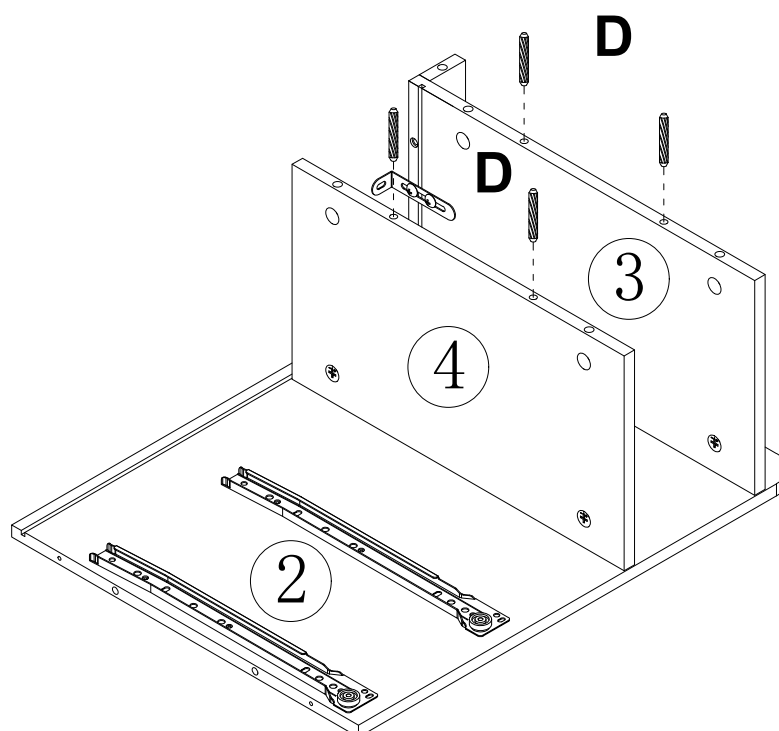
Step 7



 Ø15x9mm	B x 2PCS
 Ø6x30mm	D x 2PCS



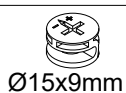
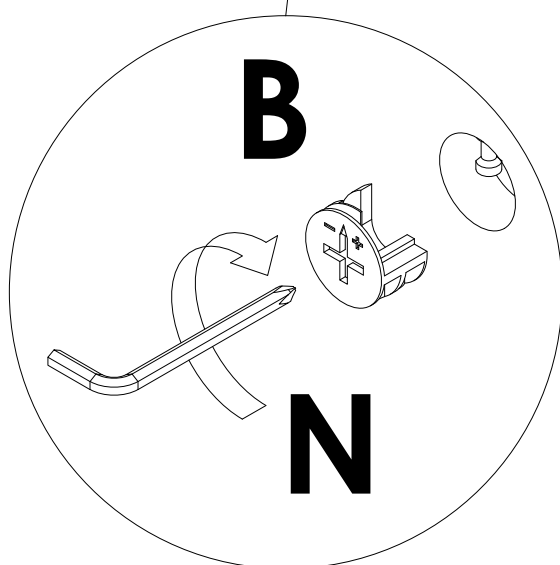
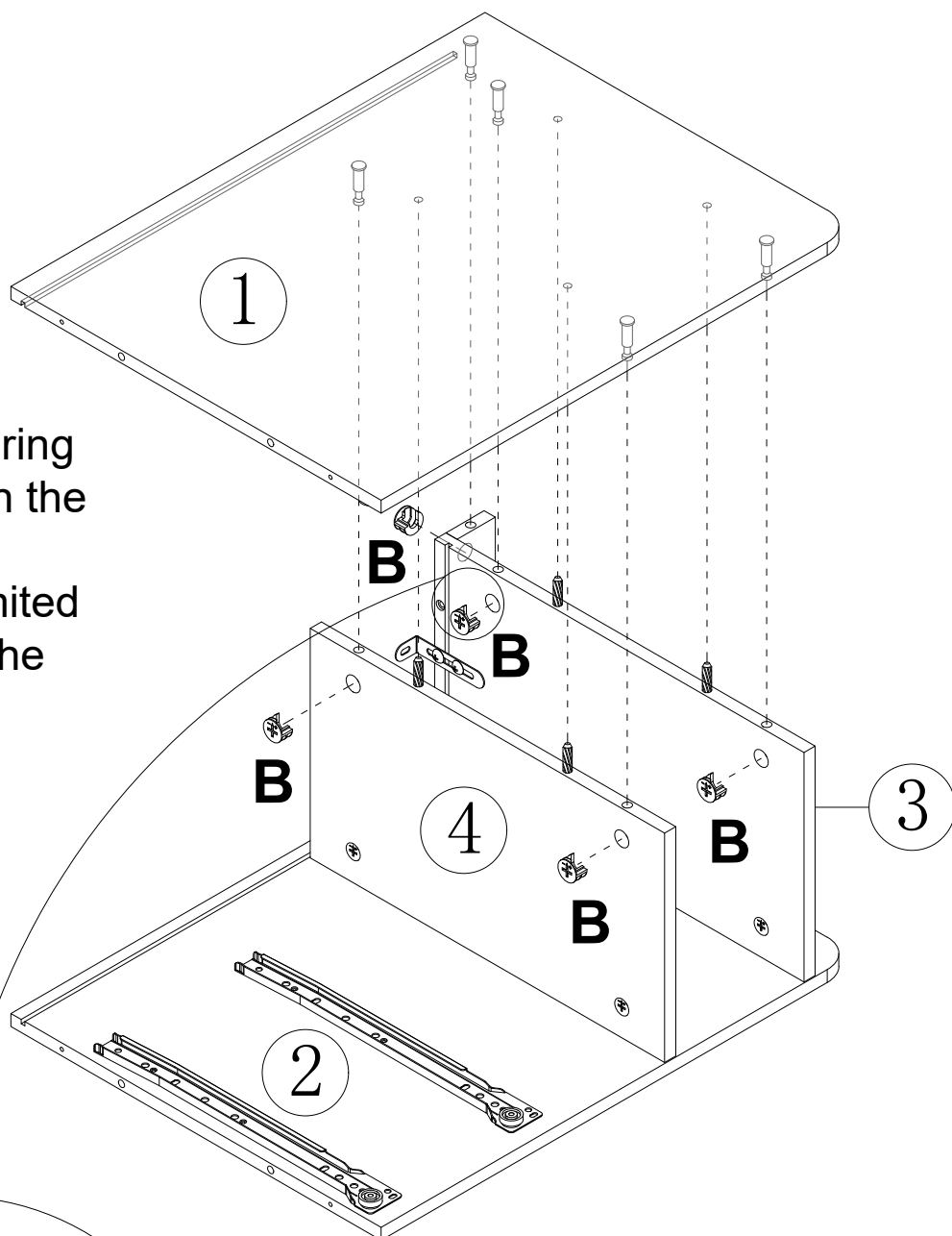
Step 8



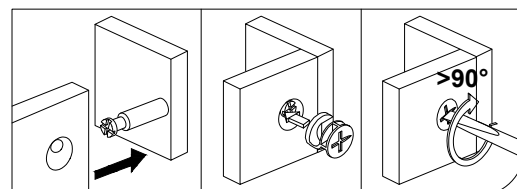
 Ø6x30mm	D x 4PCS
--	-----------------

Step 9

Note: When securing the cam lock B in the section of #3 panel, there is limited space, use only the #N screwdriver.



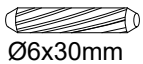
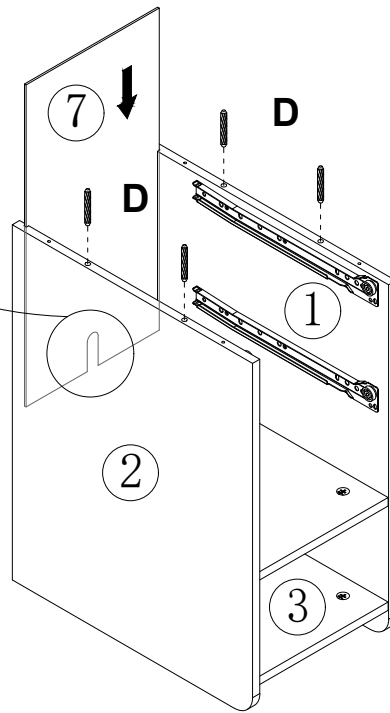
B x 5PCS



Step 10

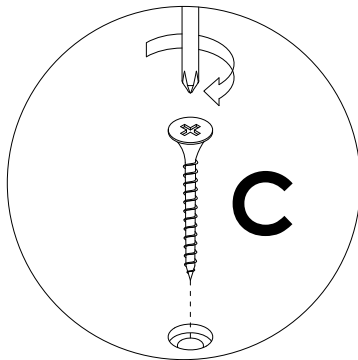
Note: The U-Shaped slot towards # 3 board

The thin plate needs to be fully inserted into the groove. If the insertion is not smooth, you can try pressing from the front or the back to make adjustments until the thin plate is fully inserted into the groove.

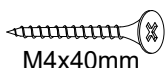
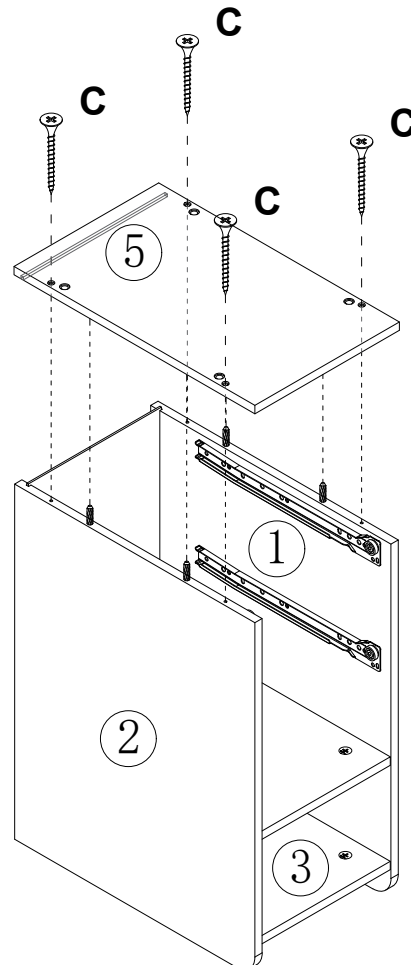


D x 4PCS

Step 11



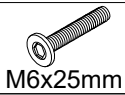
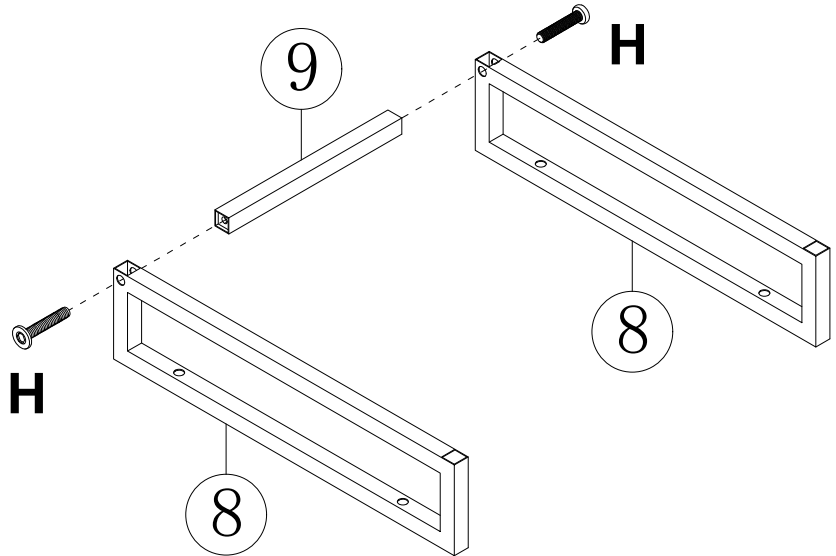
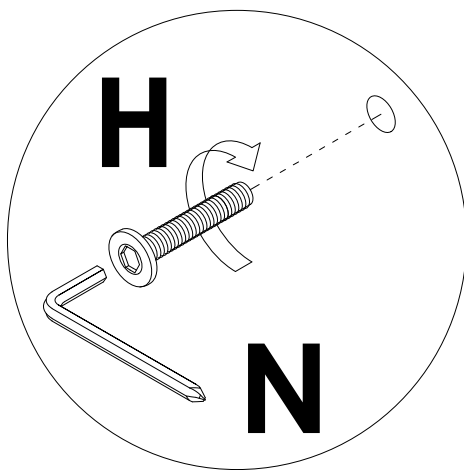
The thin plate needs to be fully inserted into the groove. If the insertion is not smooth, you can try pressing from the front or the back to make adjustments until the thin plate is fully inserted into the groove.



C x 4PCS

Step 12

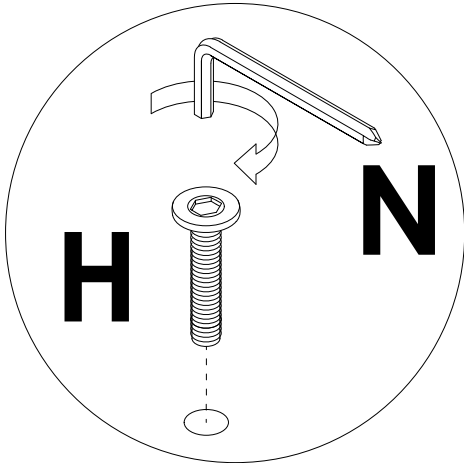
Note:Screw H to 70% tightness.



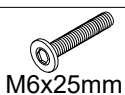
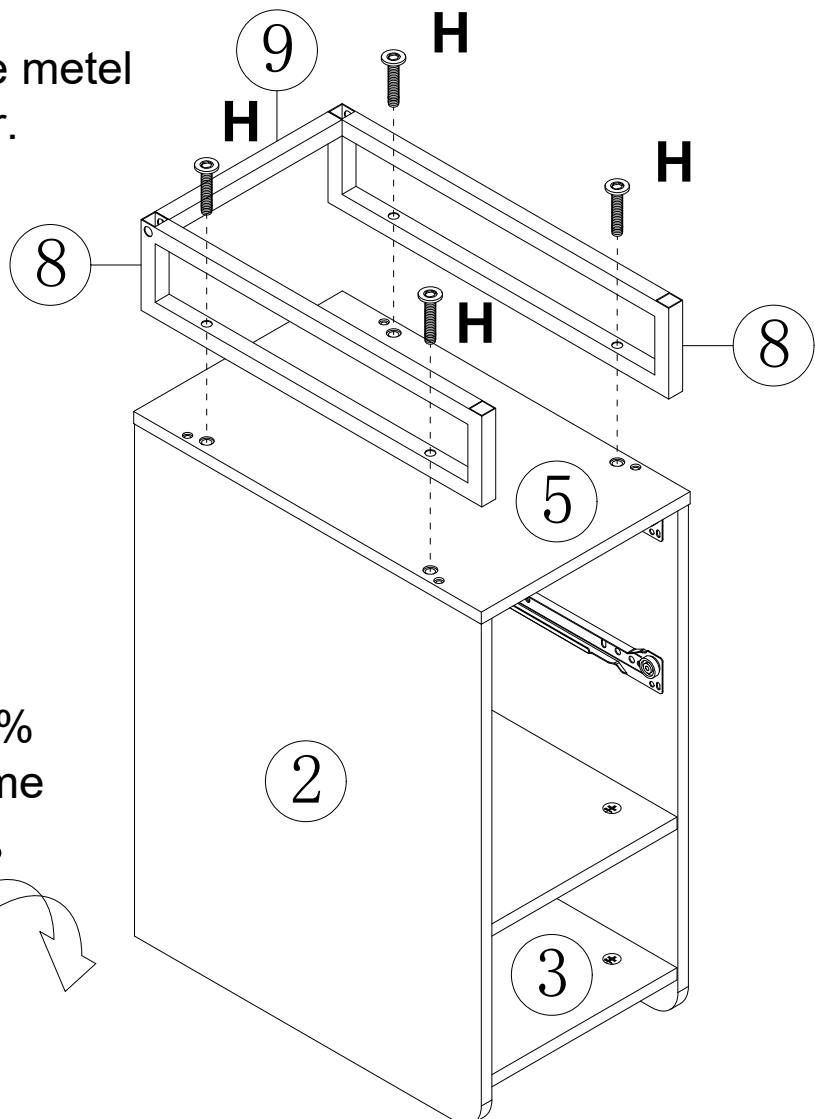
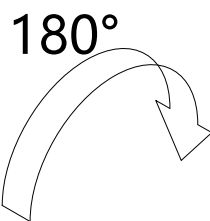
H x 2PCS

Step 13

NOTE:Make sure the metal tube (9) is at the rear.

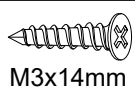
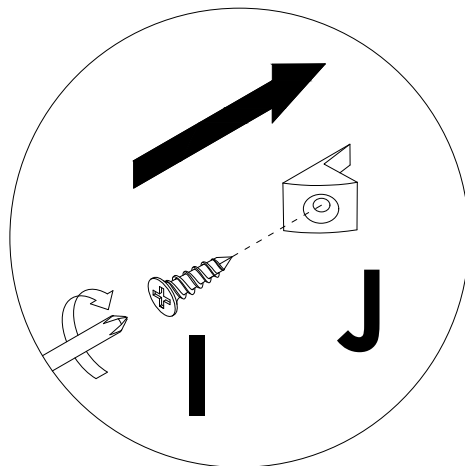
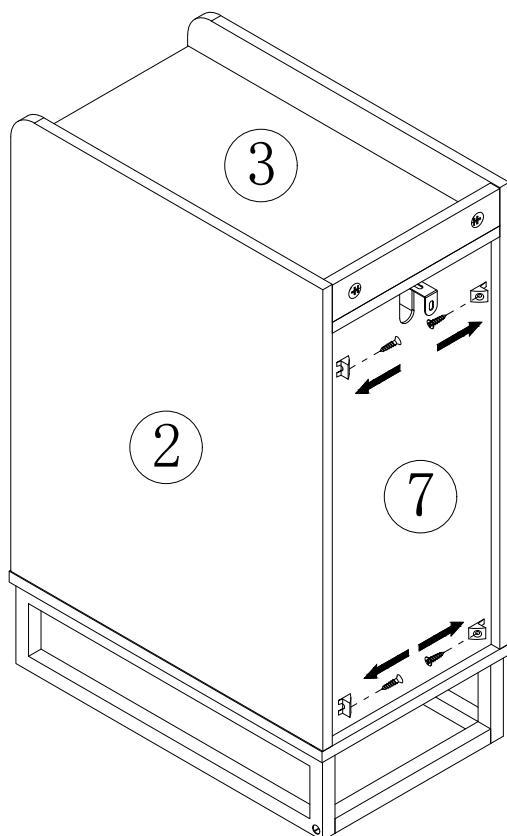


Note: Screw all H to 100% tightness after metal frame fixed



H x 4PCS

Step 14



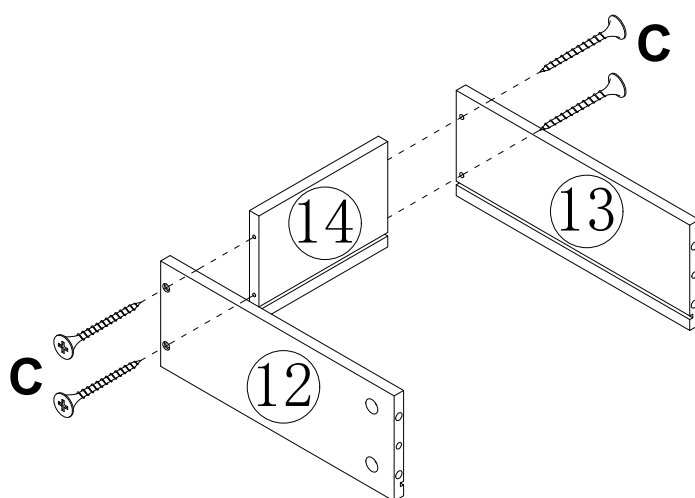
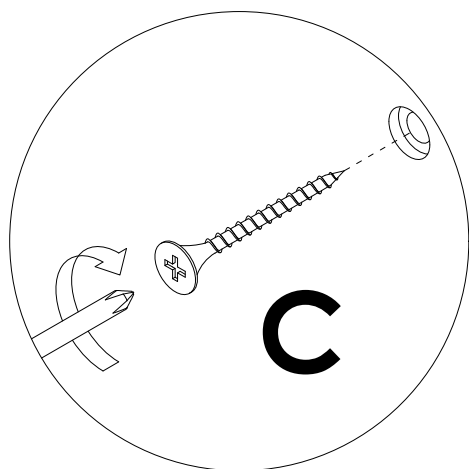
M3x14mm

I x 4PCS

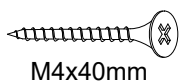


J x 4PCS

Step 15



x2

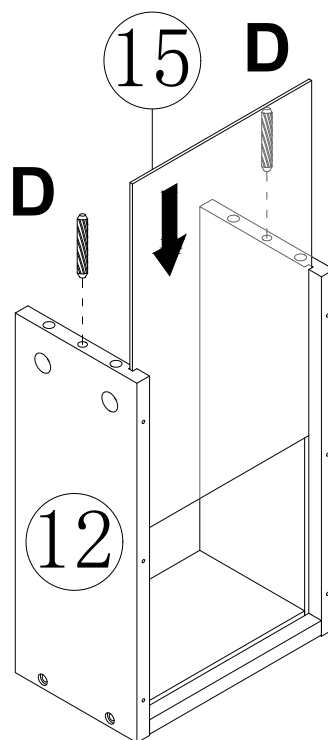


M4x40mm

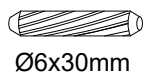
C x 8PCS

Step 16

The thin plate needs to be fully inserted into the groove. If the insertion is not smooth, you can try pressing from the front or the back to make adjustments until the thin plate is fully inserted into the groove.

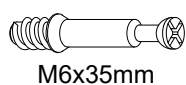
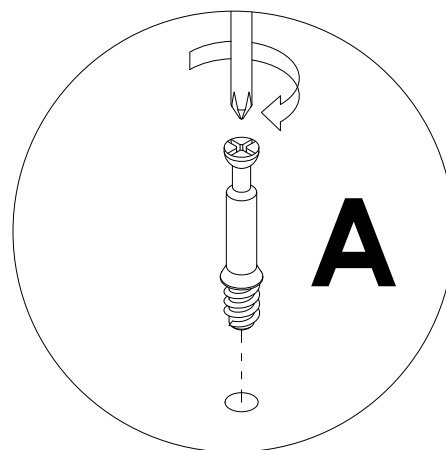
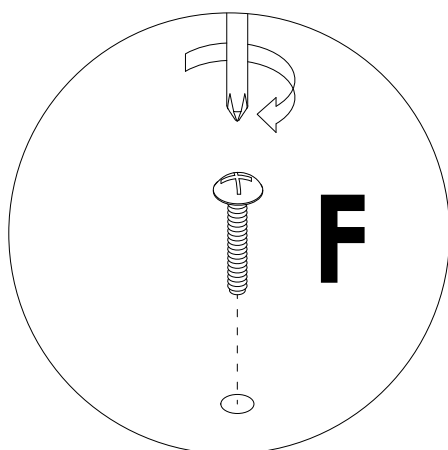
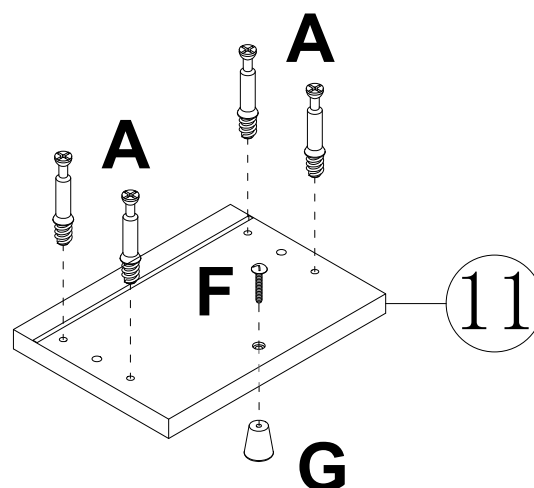
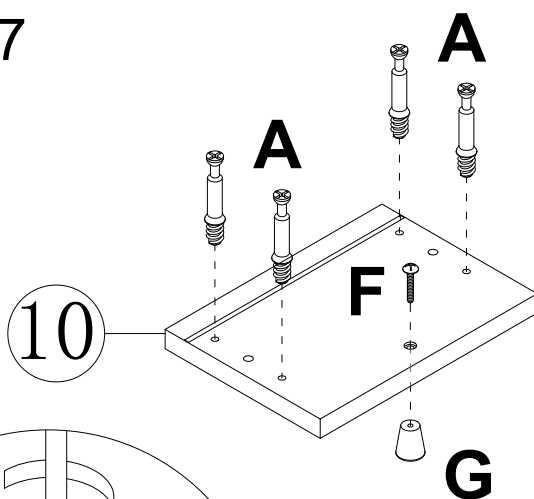


x2

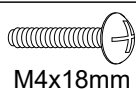


D x 4PCS

Step 17



A x 8PCS

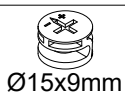
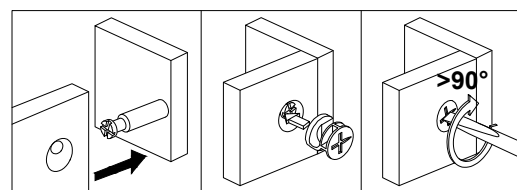
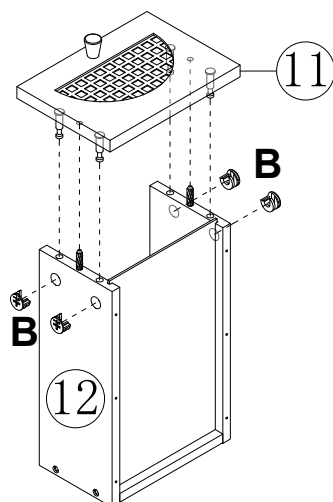
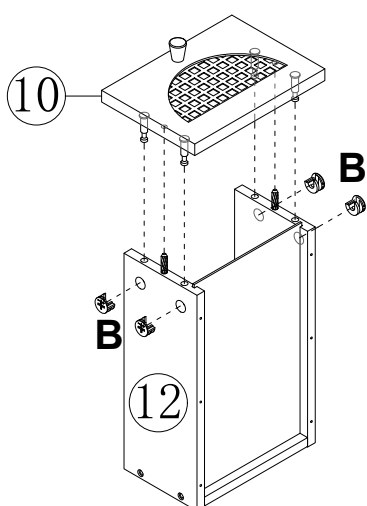


F x 2PCS



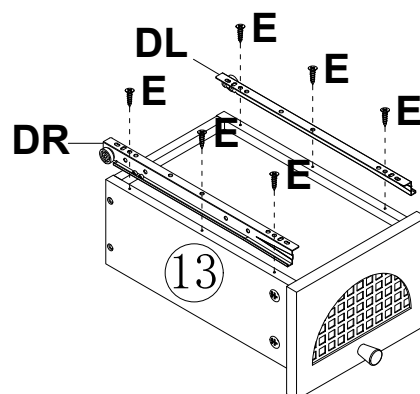
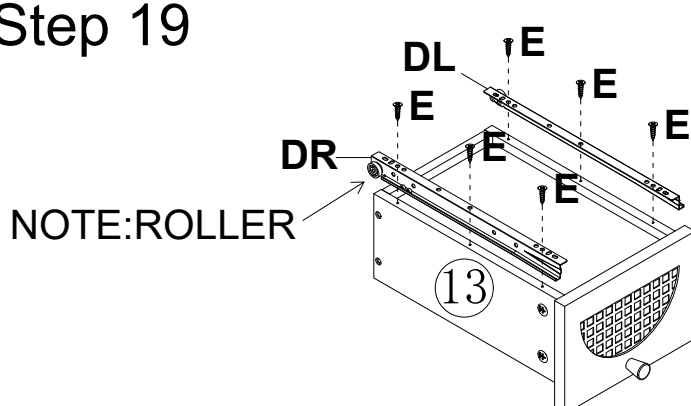
G x 2PCS

Step 18

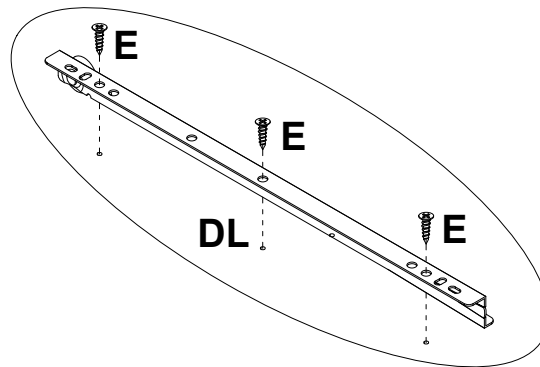
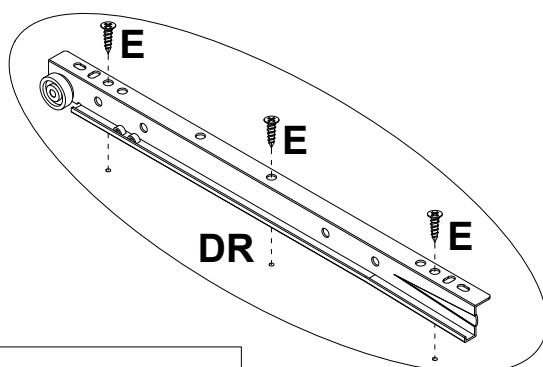


B x 8PCS

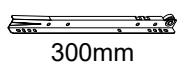
Step 19



Attention: DL/DR is engraved on the slide.



E x 12PCS



DL x 2PCS

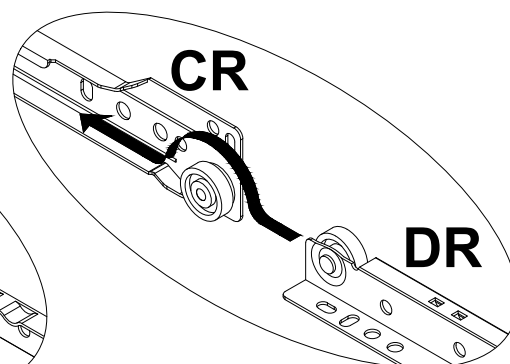
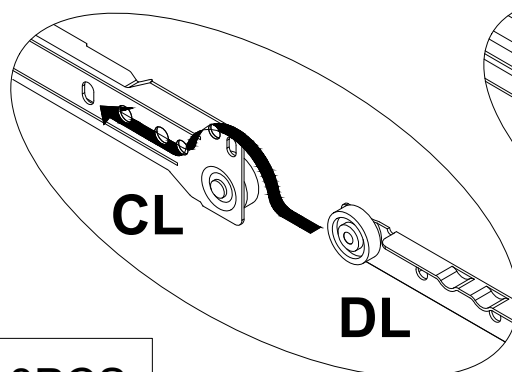
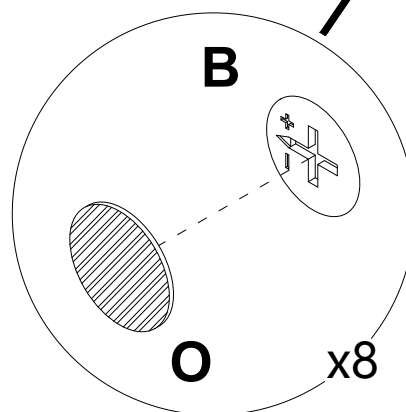
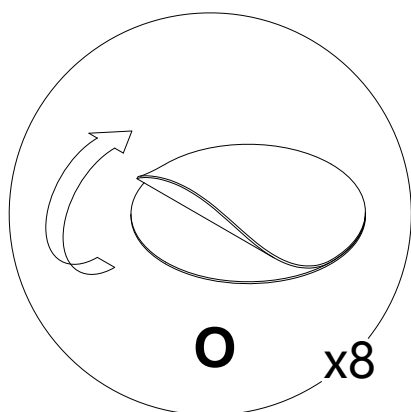
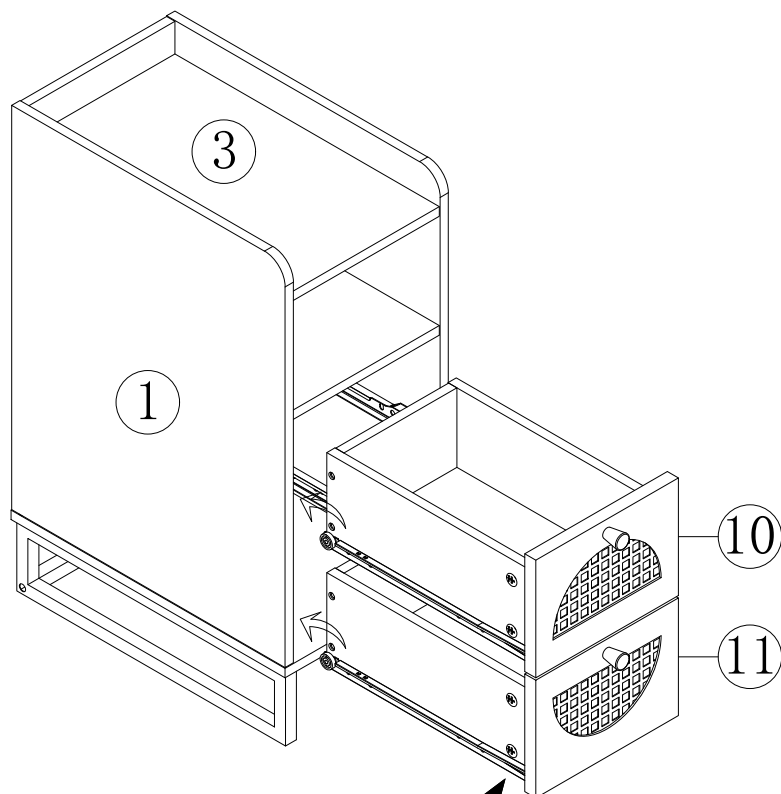


DR x 2PCS

Please note the position of the guide rail holes for the locking screws in the figure.

Step 20

Note: The drawer of #10 is on the top, drawer of #11 is at the bottom.



O x 8PCS

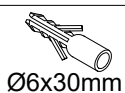
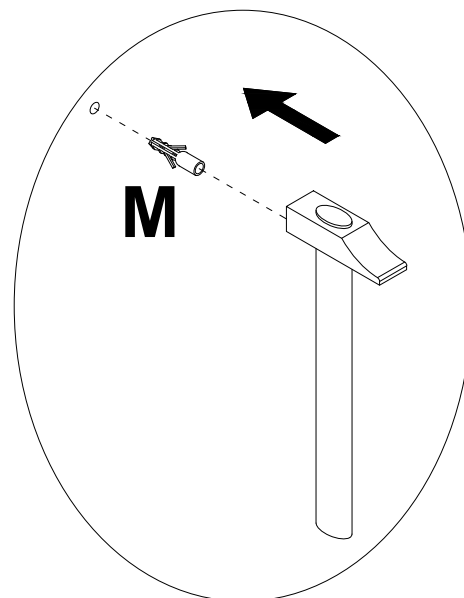
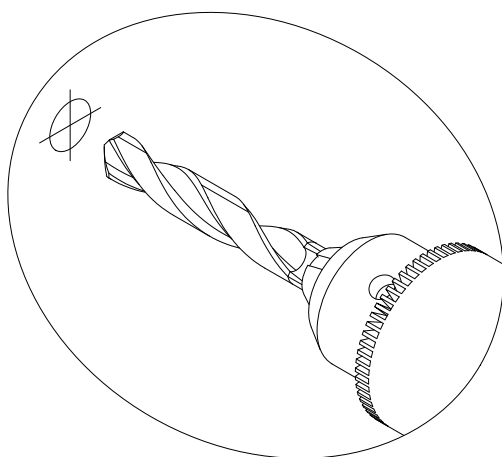
Step 21

Drill 1 holes on the wall at the required position for anti-tipping device installation.

WALL



M

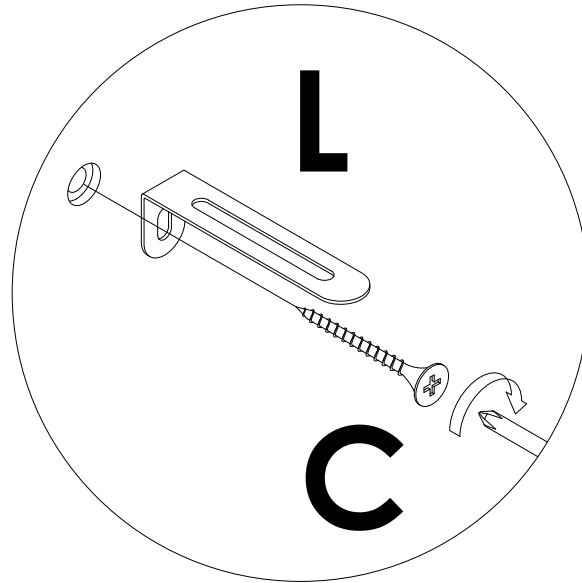


Ø6x30mm

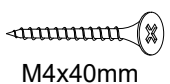
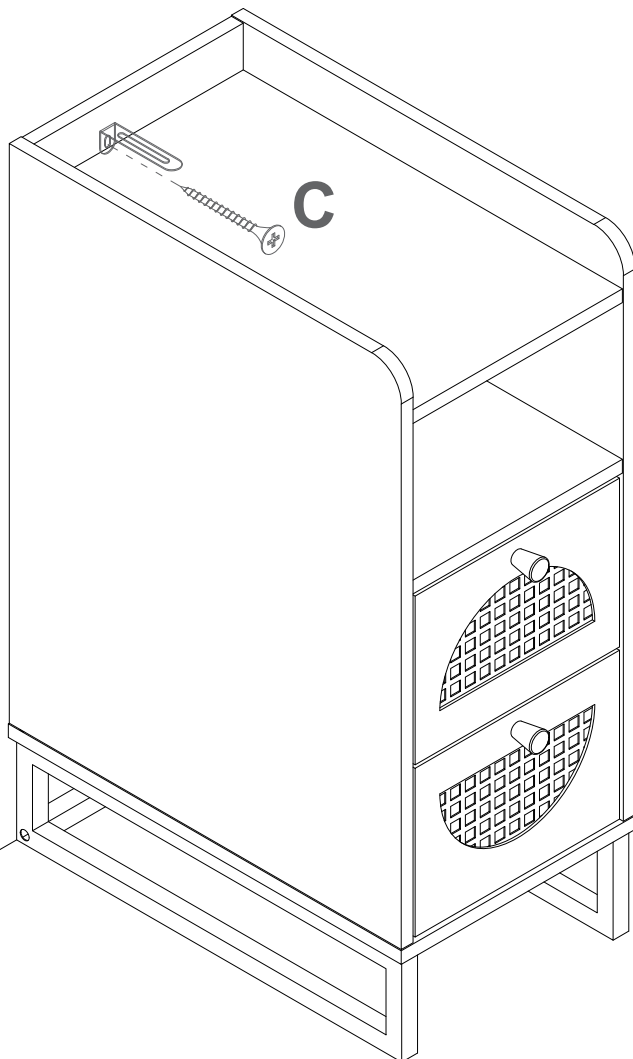
M x 1PC

Step 22

WALL



Note: According to the distance between the cabinet and the wall, adjust the #L fitting to the appropriate position . and then tighten all the Screws on the #L fitting .



C x 1PC