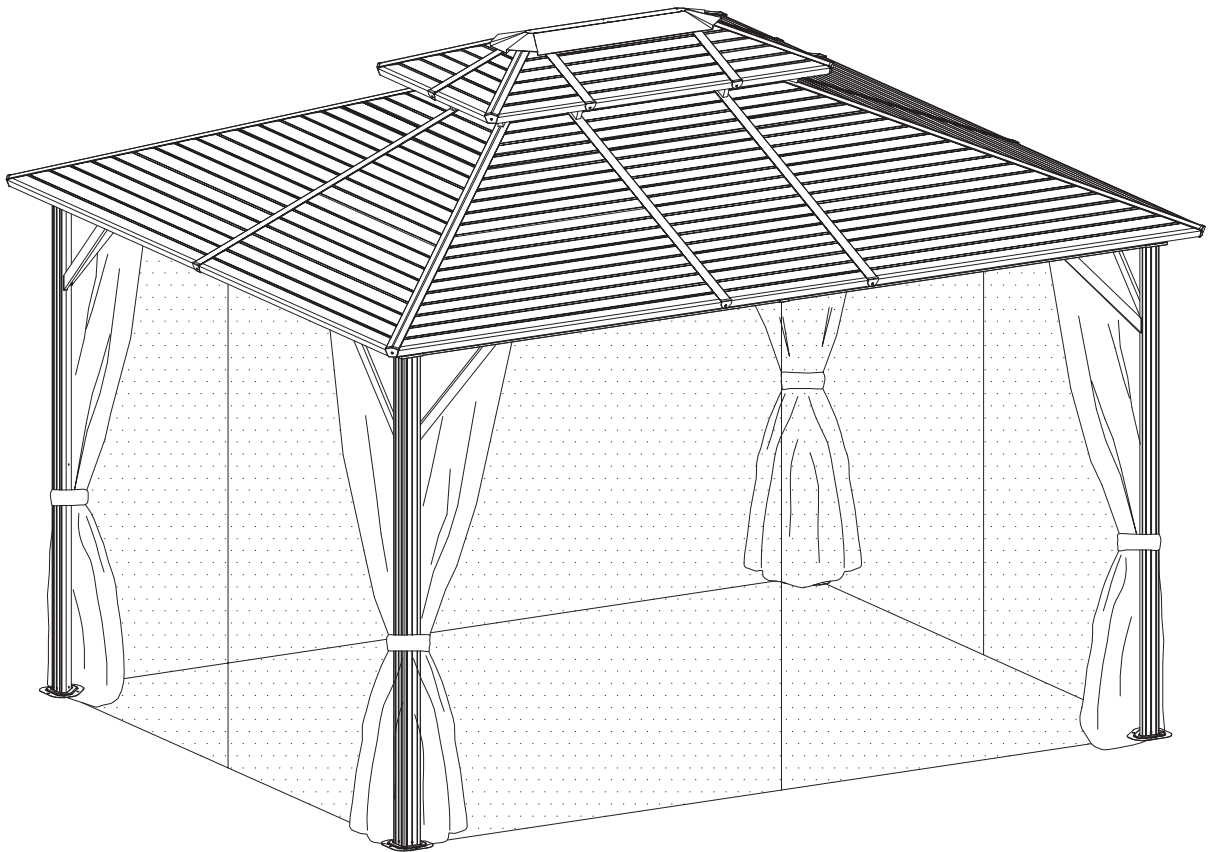




84C-145

C000000



3 x 3.65 M

ASSEMBLY INSTRUCTION



A 4x



B 2x



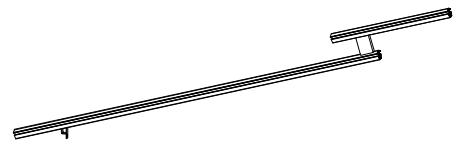
B1 2x



C 2x



C1 2x



E 4x



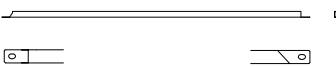
E1 6x



F 2x



F1 4x



F2 4x



G 4x



G1 4x



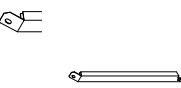
G2 4x



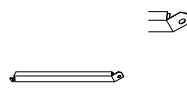
G3 2x



G4 2x



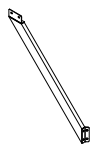
D1 4x



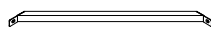
D2 4x



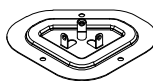
H1 4x



H2 4x



H 4x



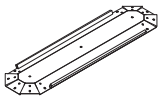
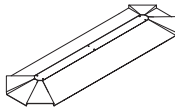


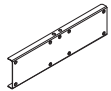

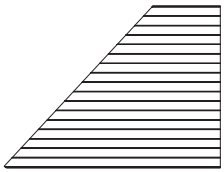
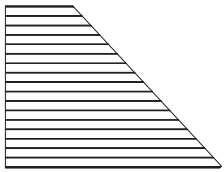



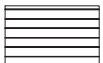



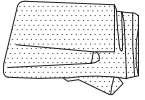






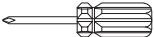






J 4x



K 4x



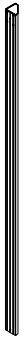
K1 4x

 L 1x	 M 1x	 N 12x	 N1 12x
 P 4x	 Q 2x	 Q1 4x	 Q2 4x
 R 2x	 R1 4x	 R2 4x	 S 2x
 S1 4x	 S2 4x	 T 4x	 +  T1 4x + 1x
 U 104x	 V 4x	 Y 20x	 W 12x
 S4 1x	 1x	 5 2x	 8 12x
 M6x15 1 121x + 5	 M6x10 2 32x + 1	 M5x12 3 48x + 2	 ST4.8x12 4 24x + 2

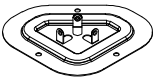
Ruler - Use this ruler to help correctly identify the screws.



<1>



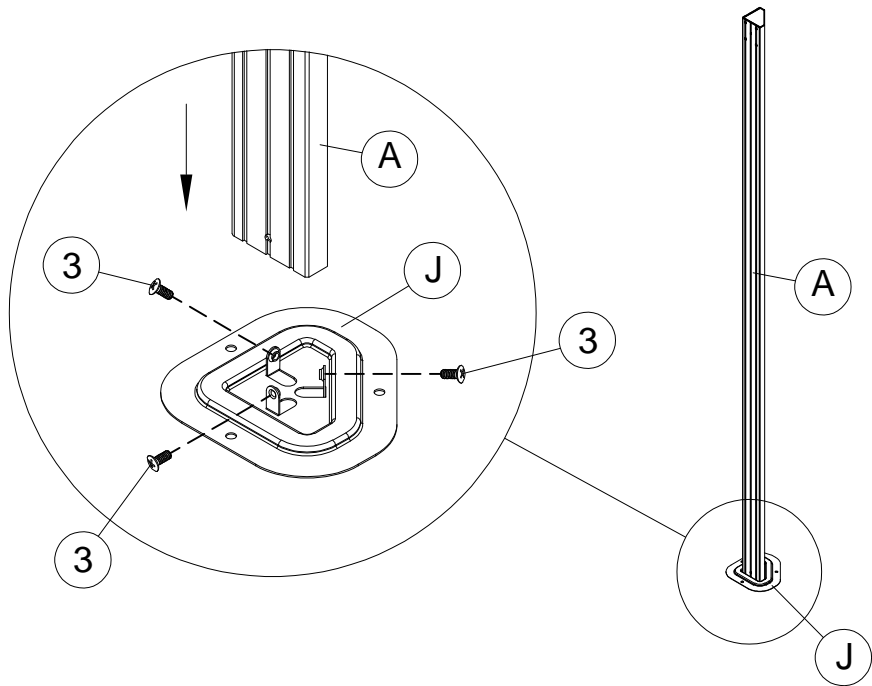
A 4x



J 4x

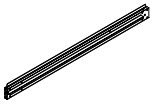


3 12x M5x12

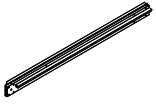


4

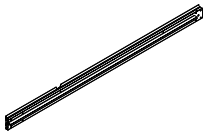
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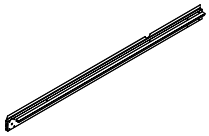
B 2x



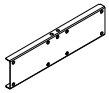
B1 2x



C 2x



C1 2x

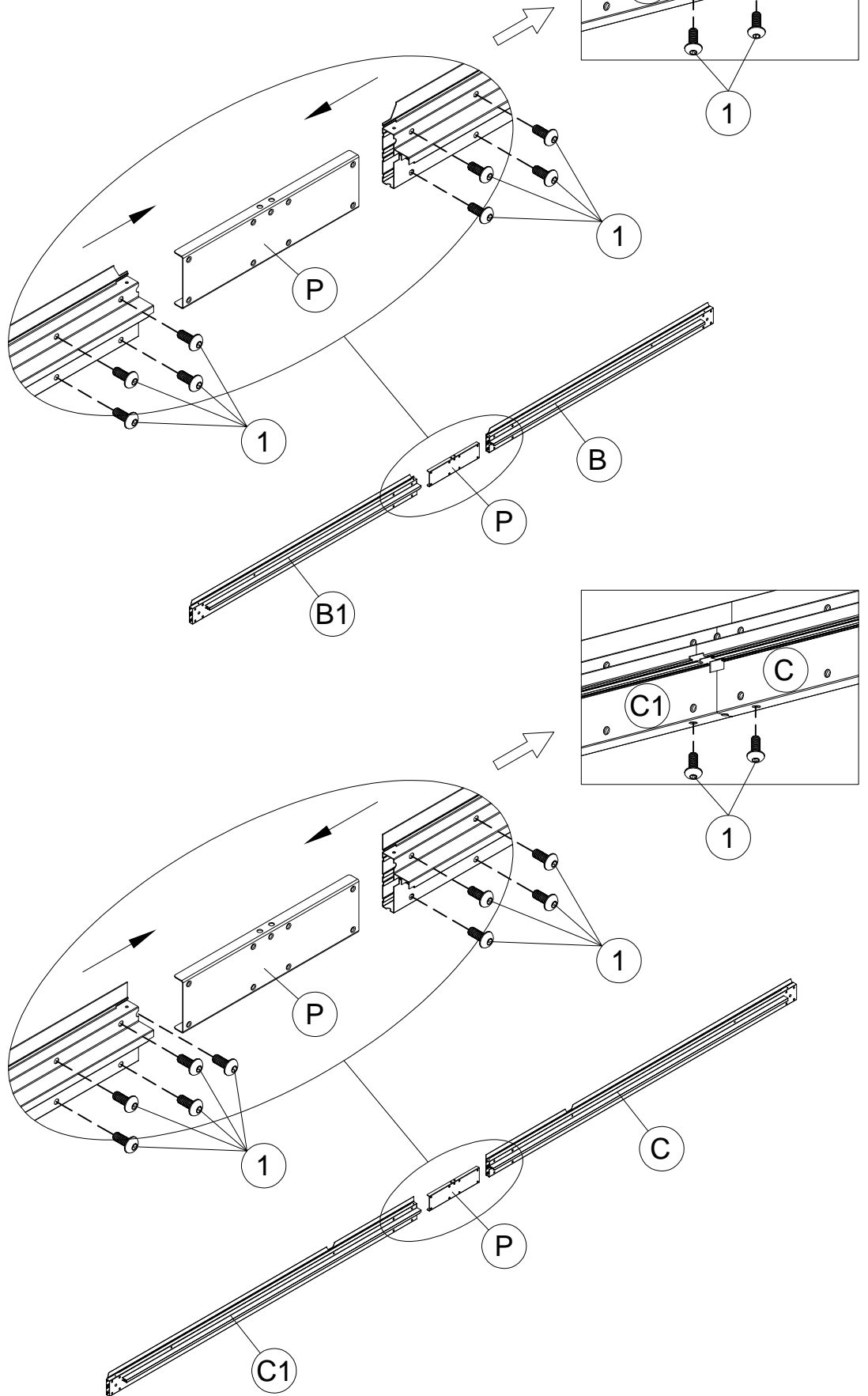


P 4x



1 42x M6x15

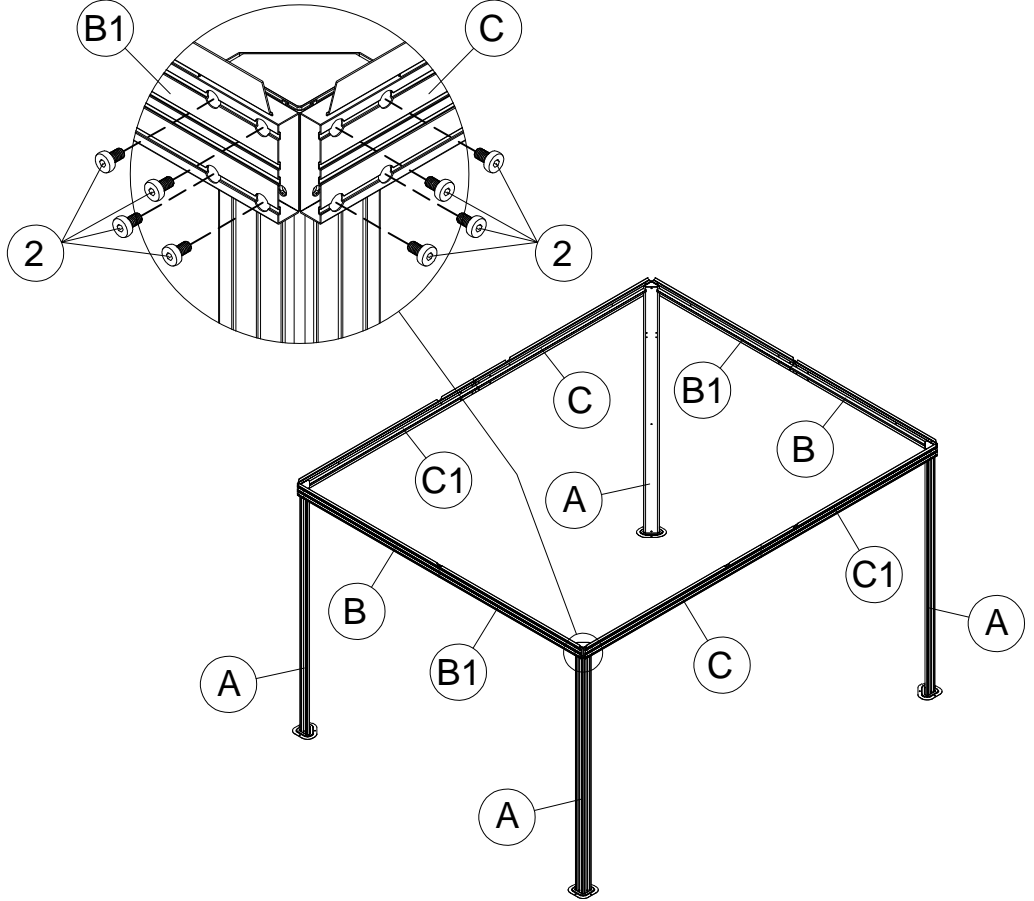
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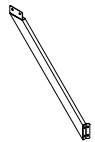


2 M6x10
32x

<3>



H1 4x

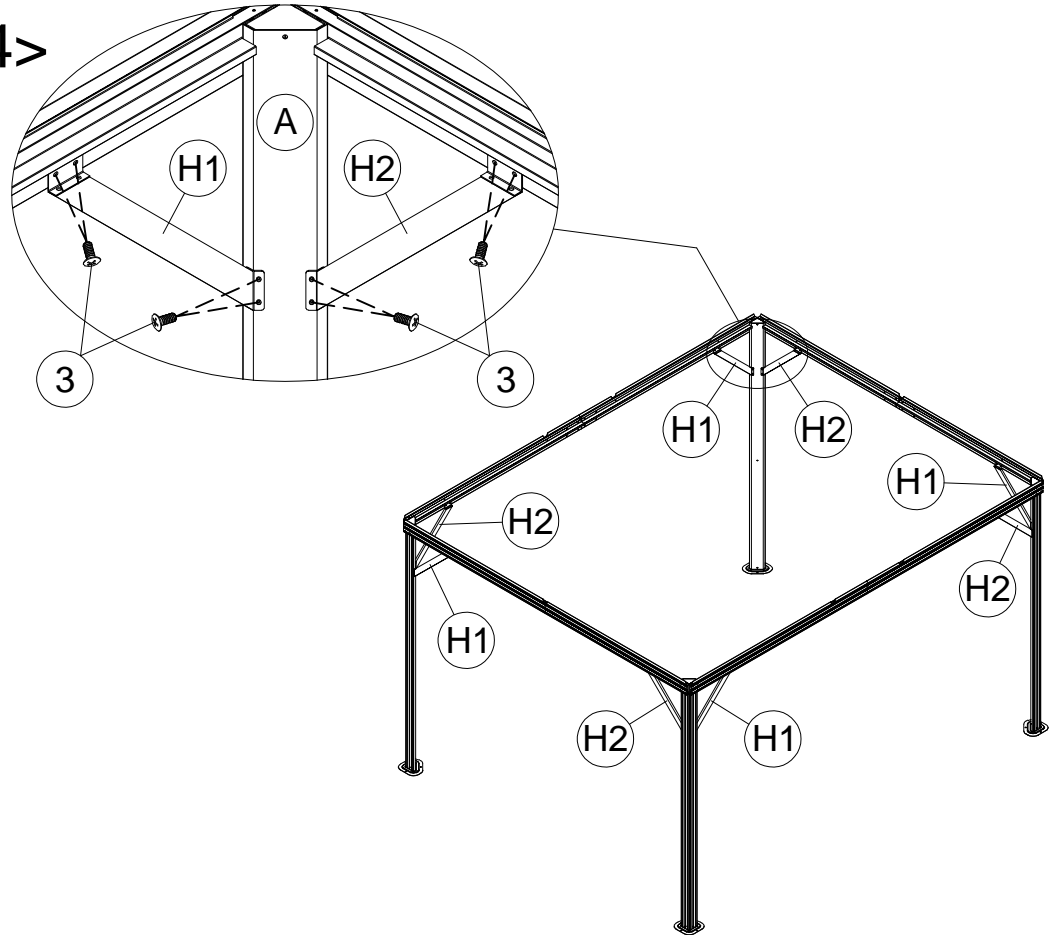


H2 4x



3 M5x12
32x

<4>



6

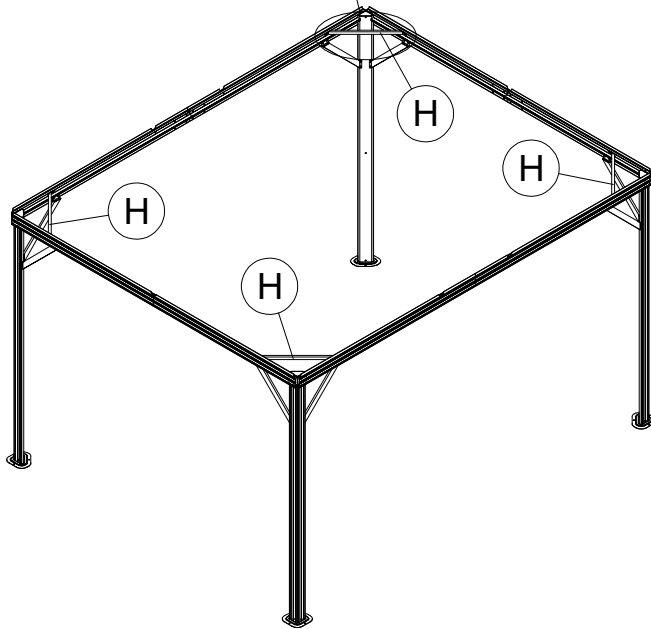
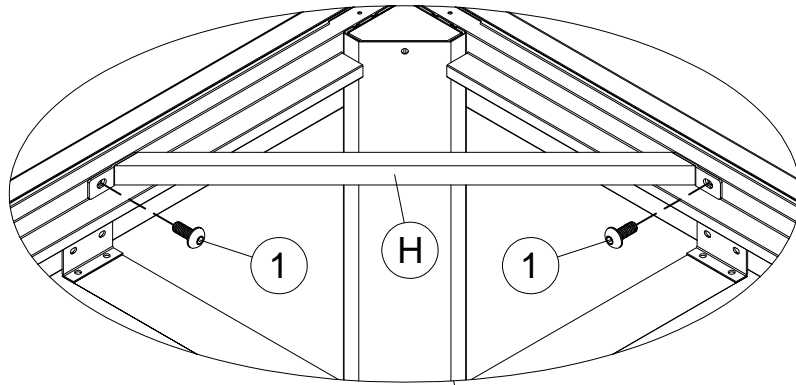


<5>

H 4x



1 8x M6x15



7



(K) 4x



(K1) 4x



(U) 104x



(V) 4x

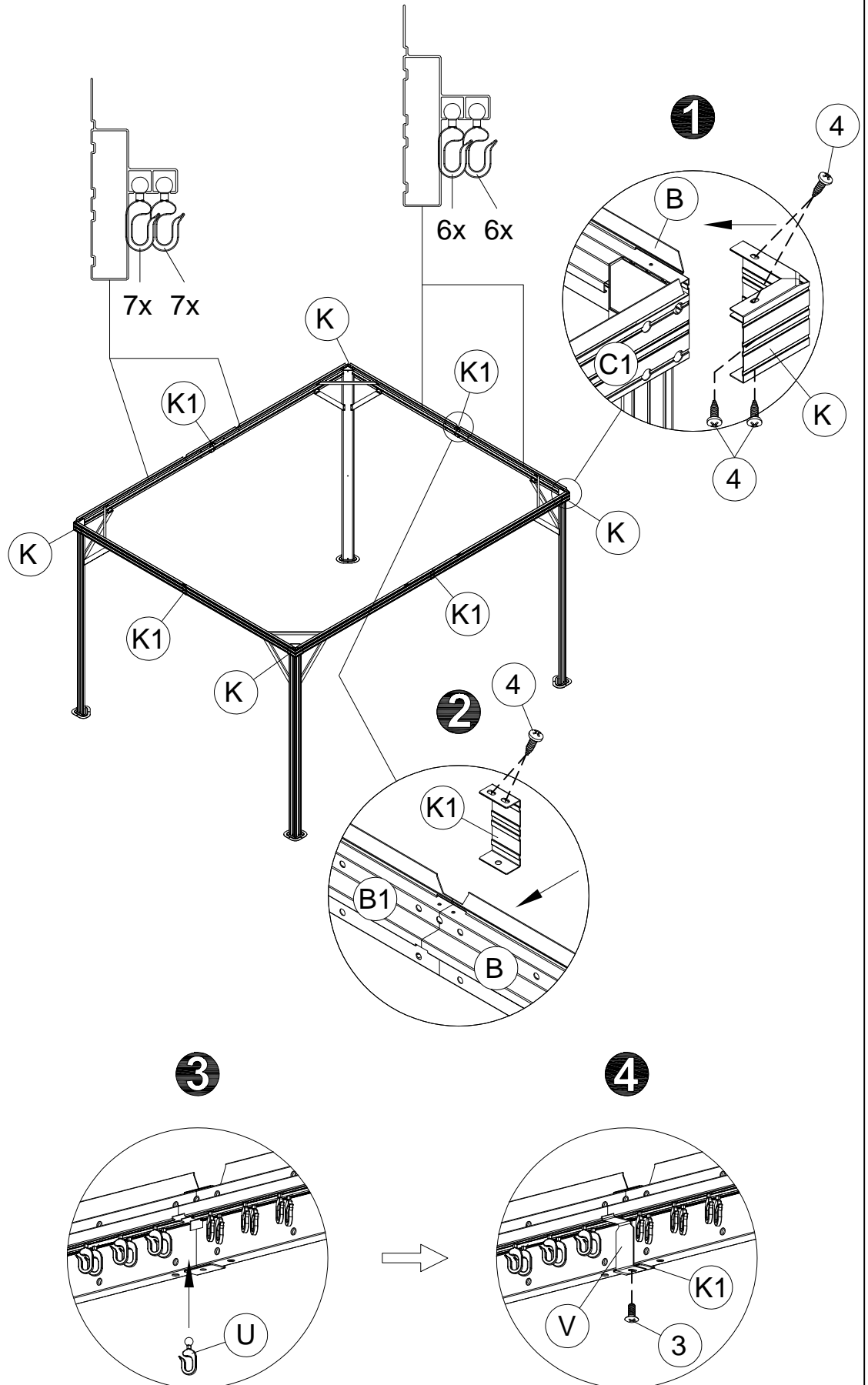


(3) 4x M5x12



(4) 24x ST4.8x12

<6>

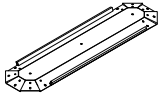


8



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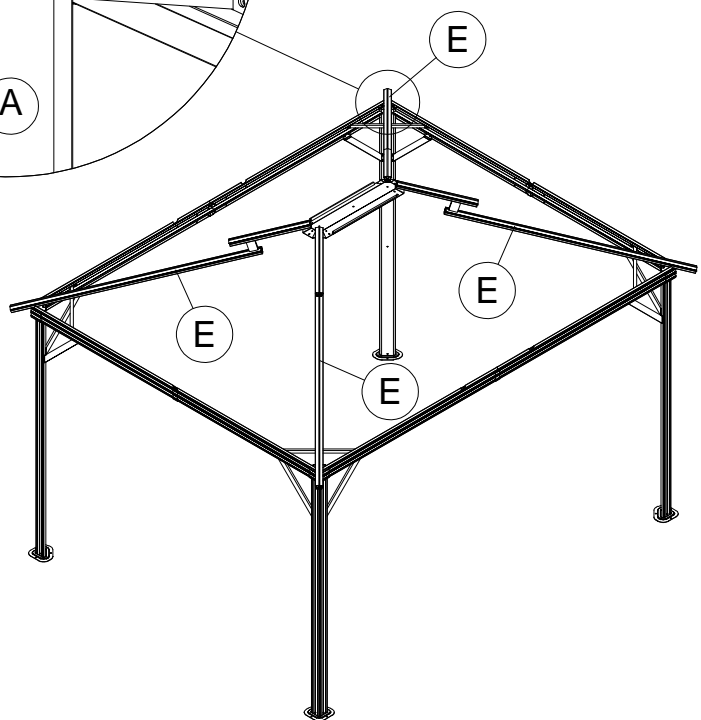
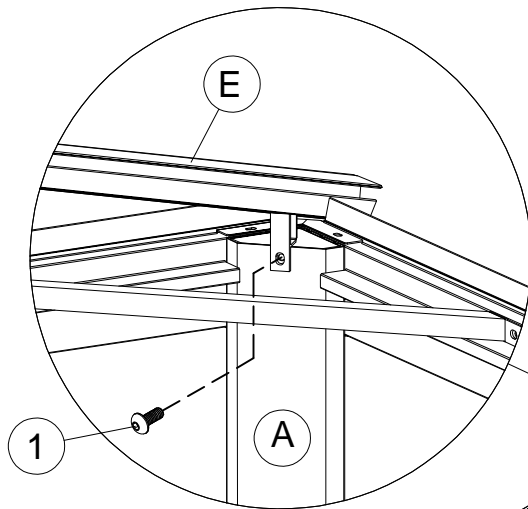
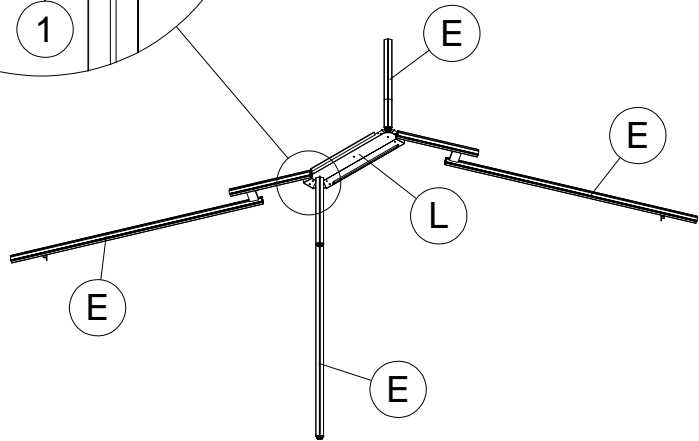
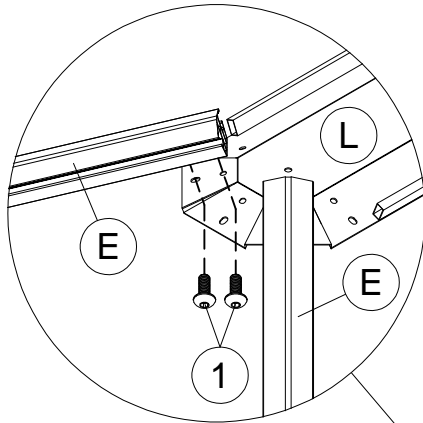
E 4x



L 1x



1 12x M6x15



9

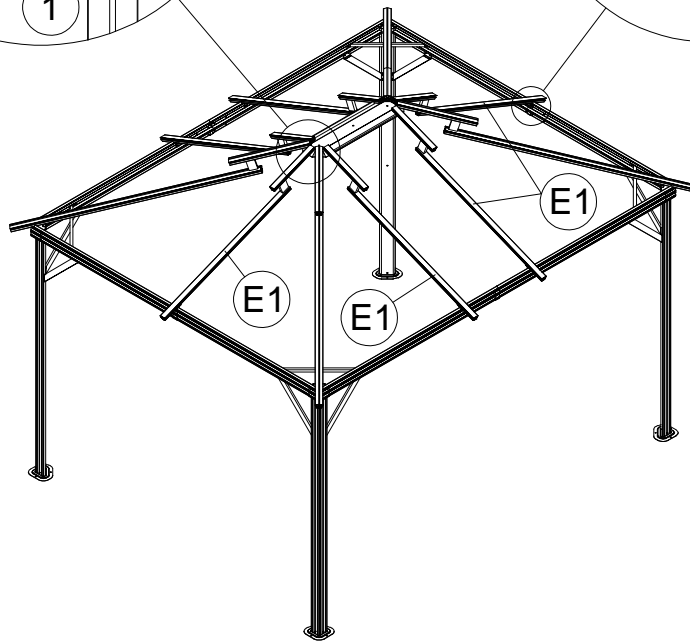
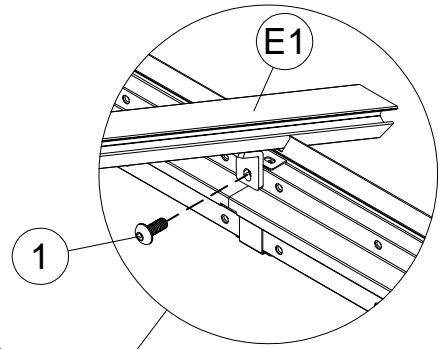
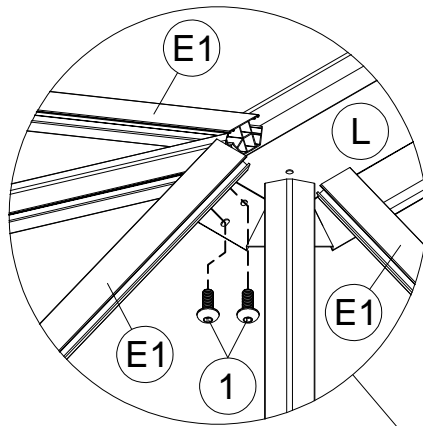


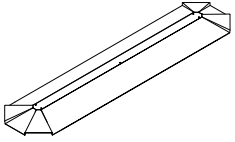
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E1 6x



M6x15
1 18x





(M) 1x

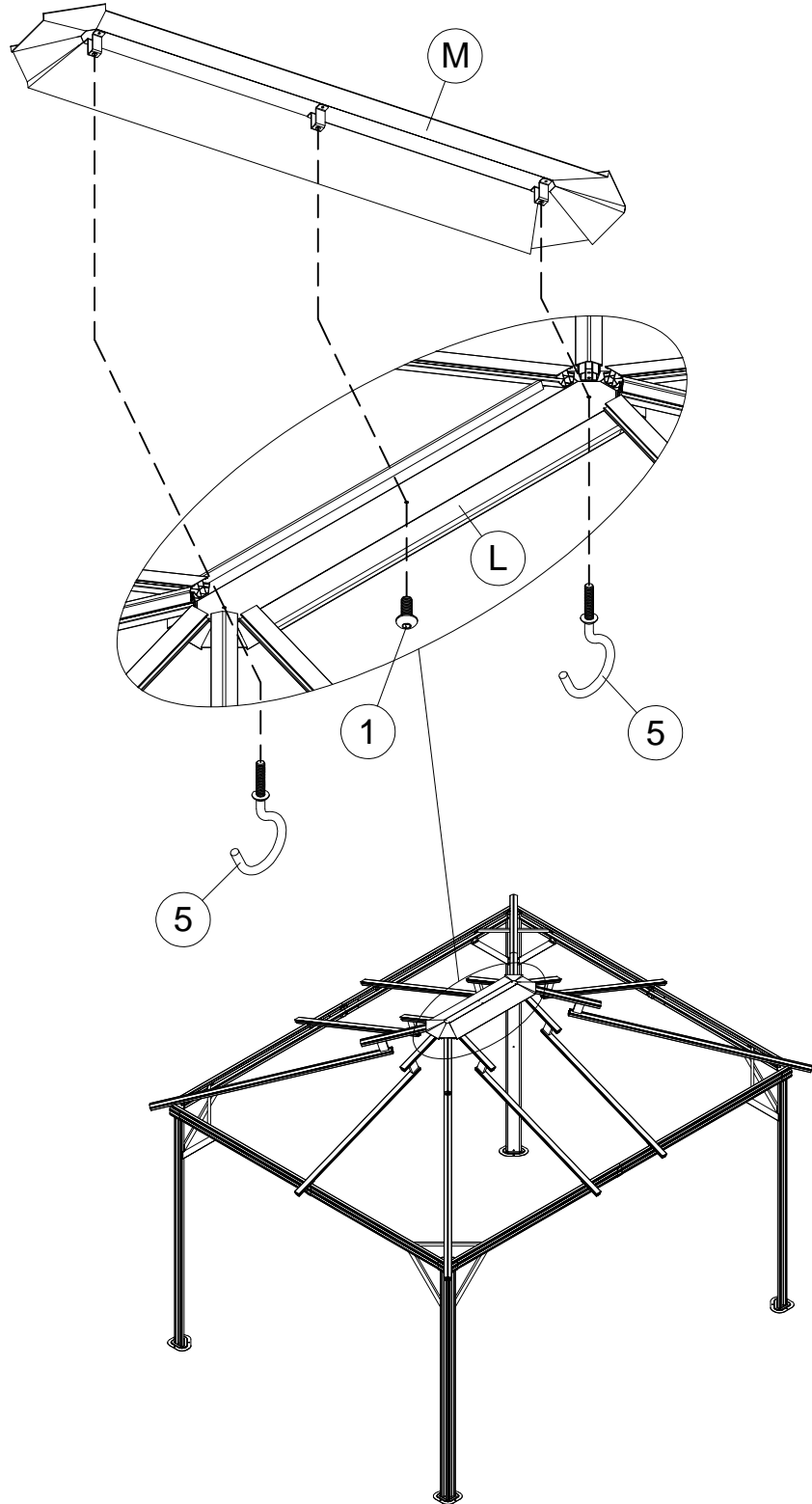


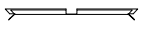
(1) 1x M6x15



(5) 2x

<9>





<10>

G3 2x

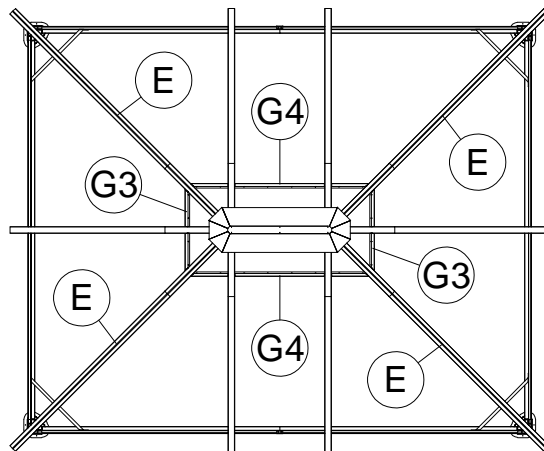
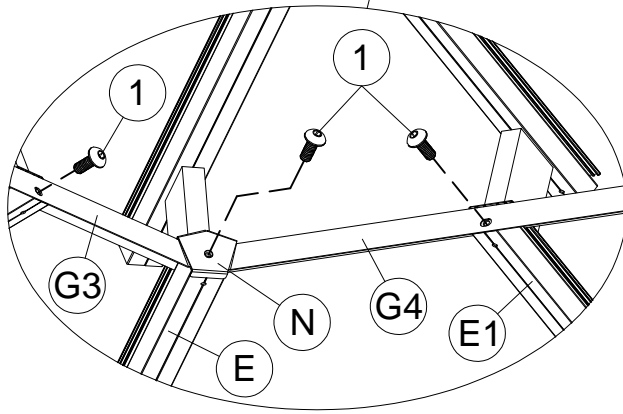
G4 2x

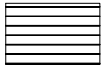


N 4x



1 10x M6x15





<11>

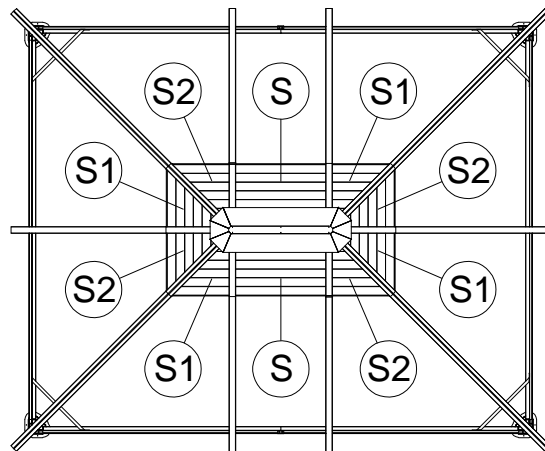
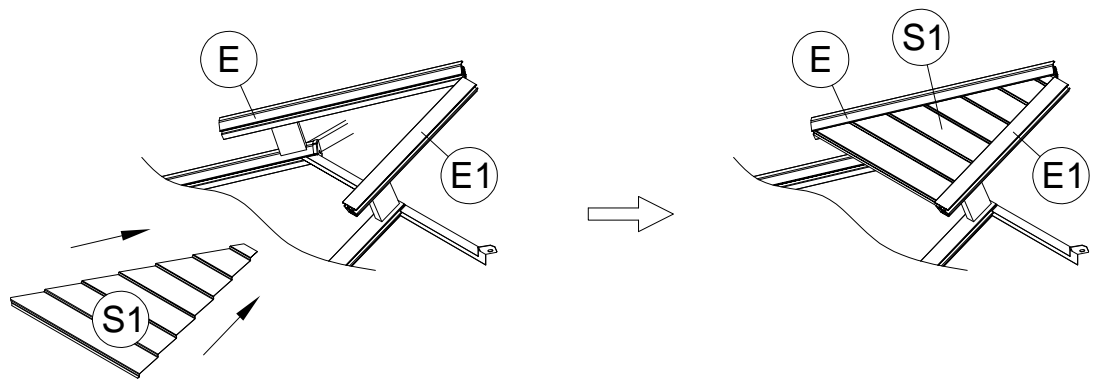
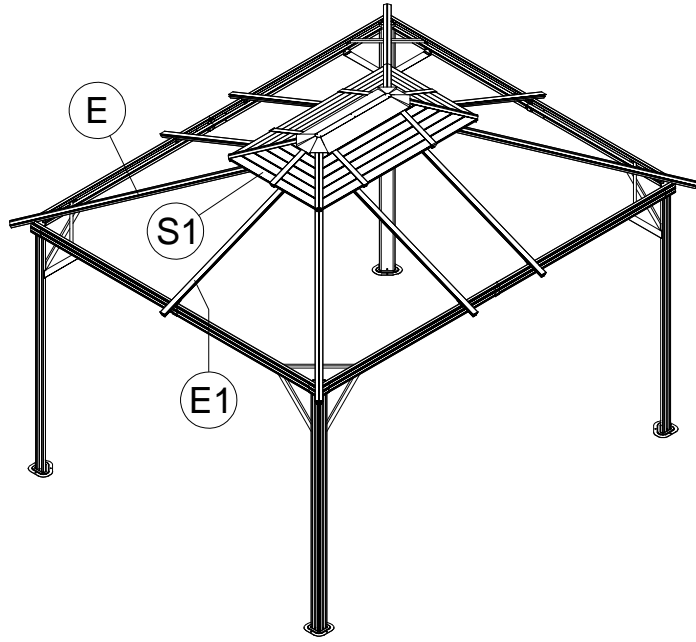
(S) 2x



(S1) 4x



(S2) 4x



<12>

G 2x



D1 4x



D2 4x



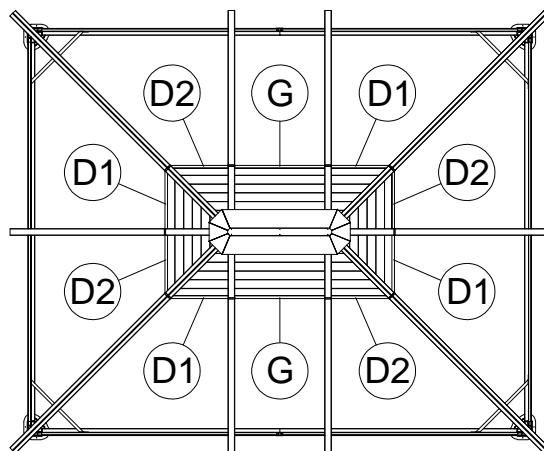
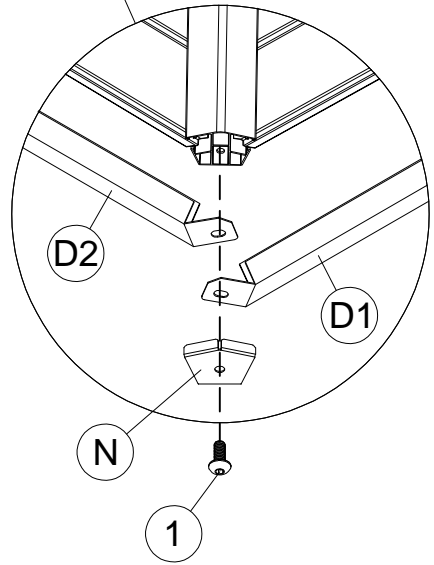
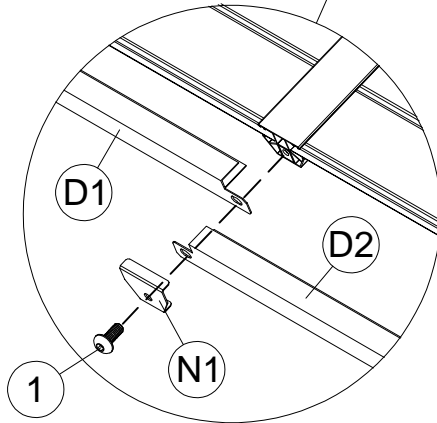
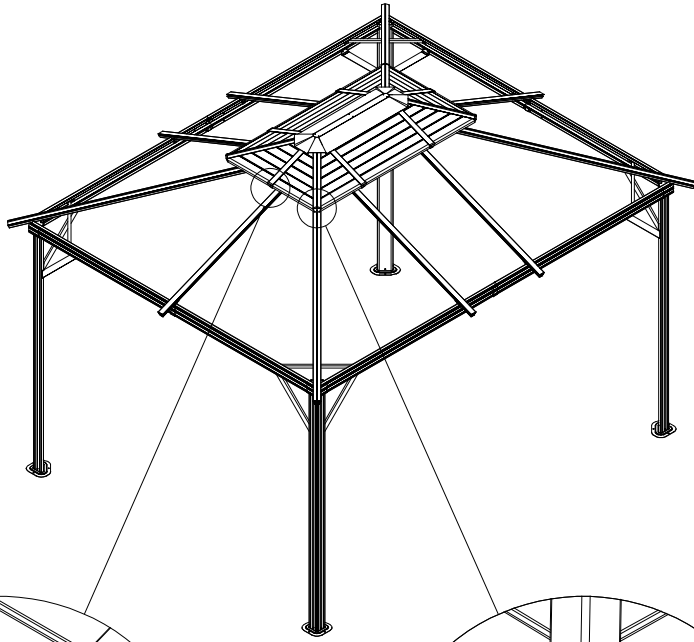
N 4x



N1 6x



1 10x M6x15



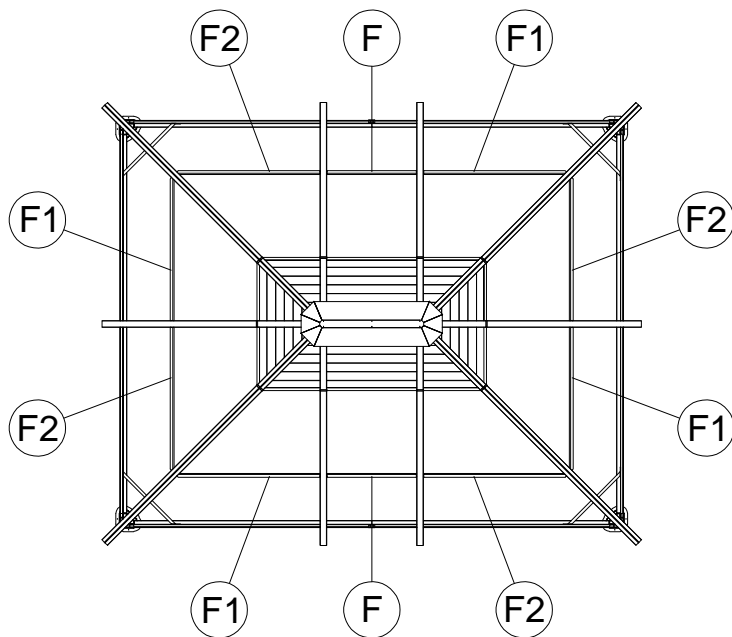
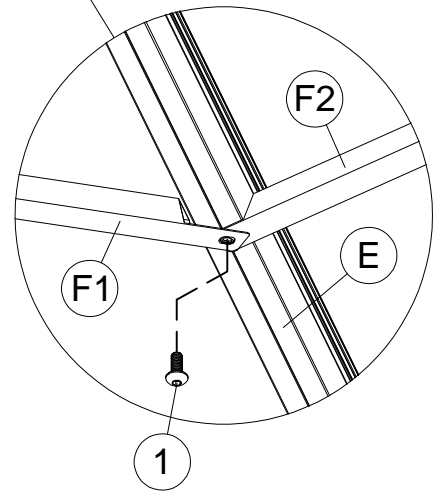
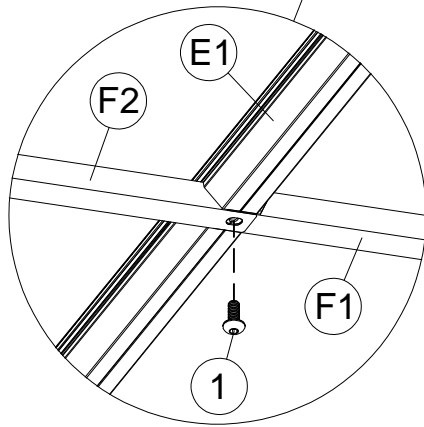
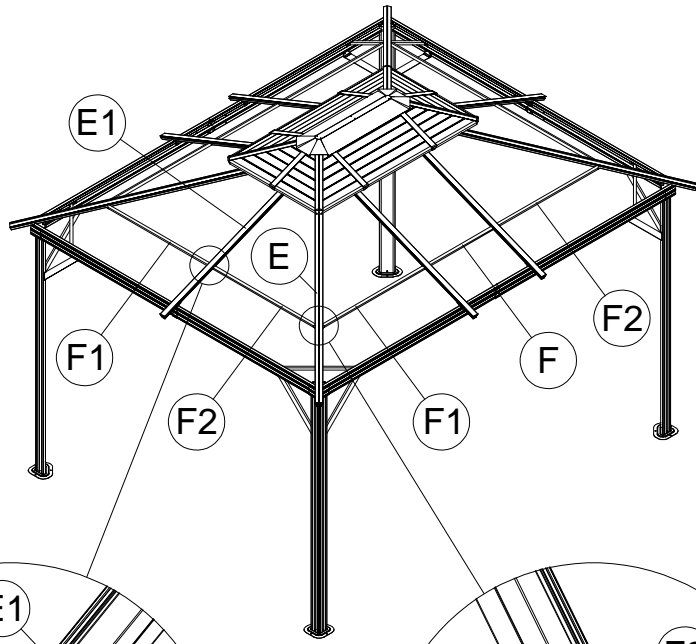
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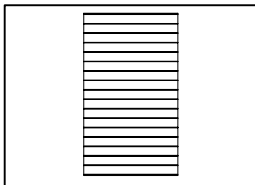
F 2x

F1 4x

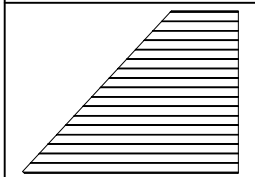
F2 4x

1 10x M6x15

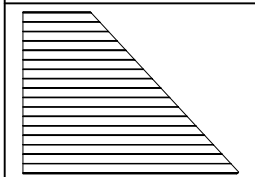




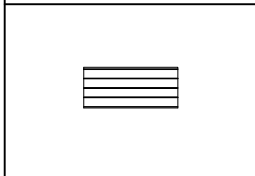
Q 2x



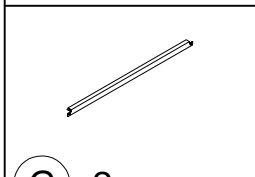
Q1 4x



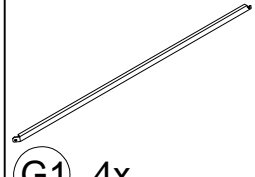
Q2 4x



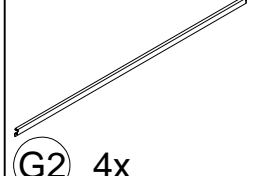
R 2x



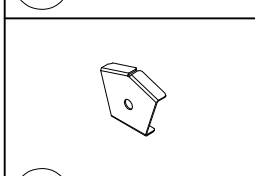
G 2x



G1 4x



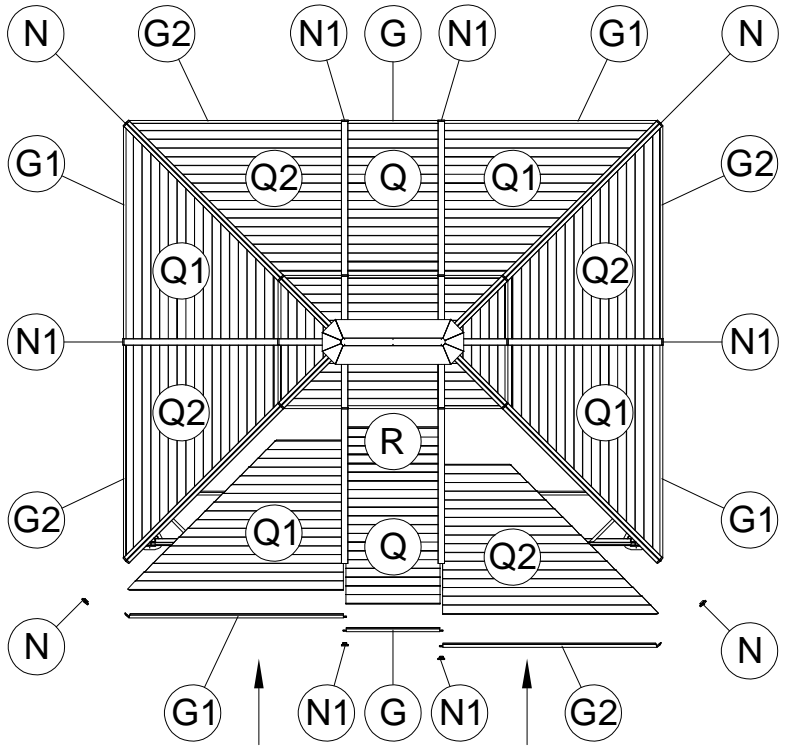
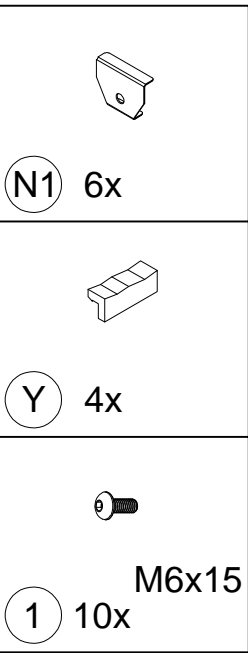
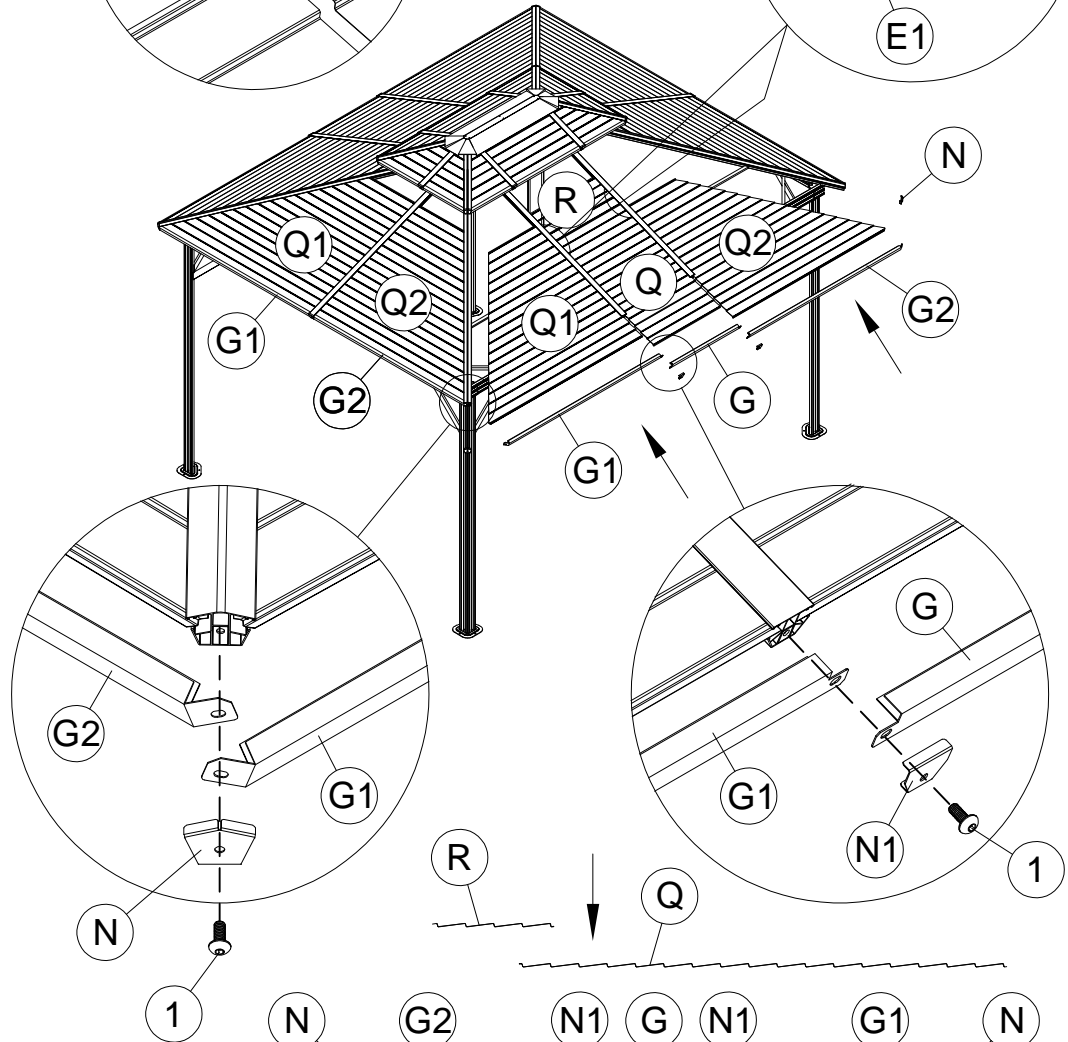
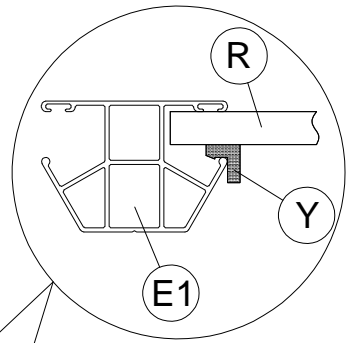
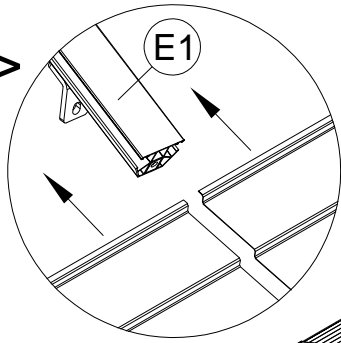
G2 4x



N 4x

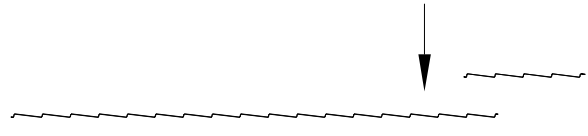
16

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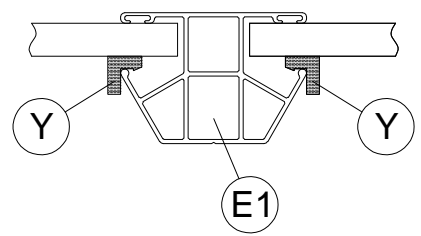
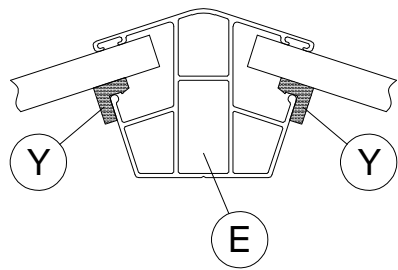
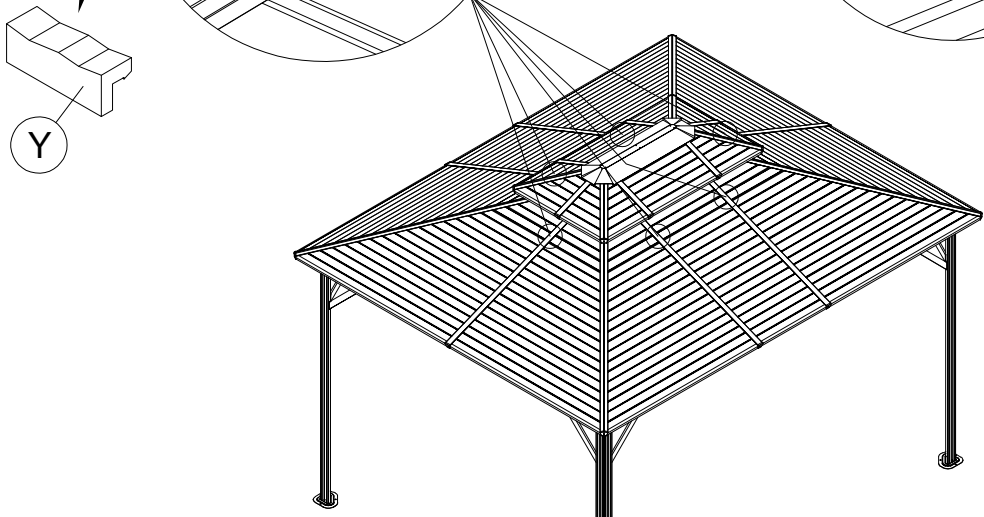
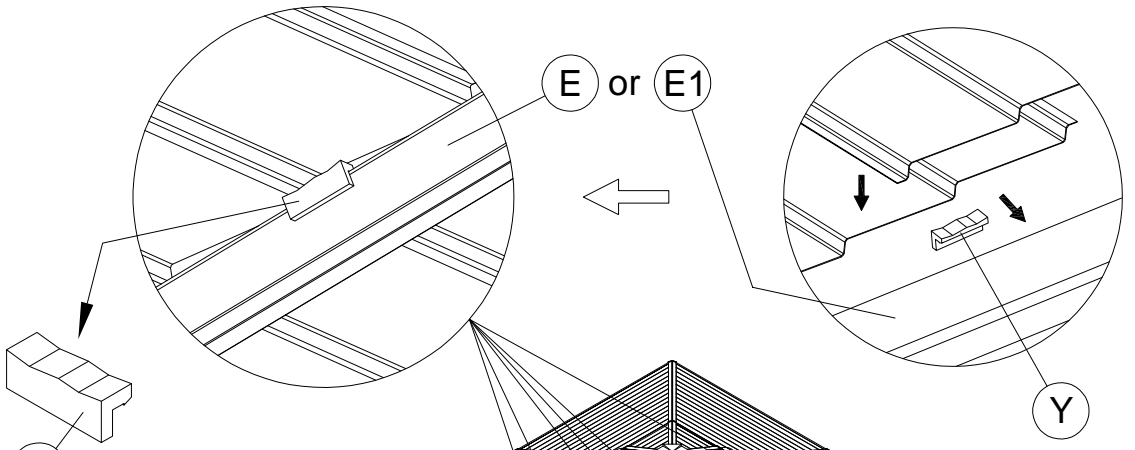
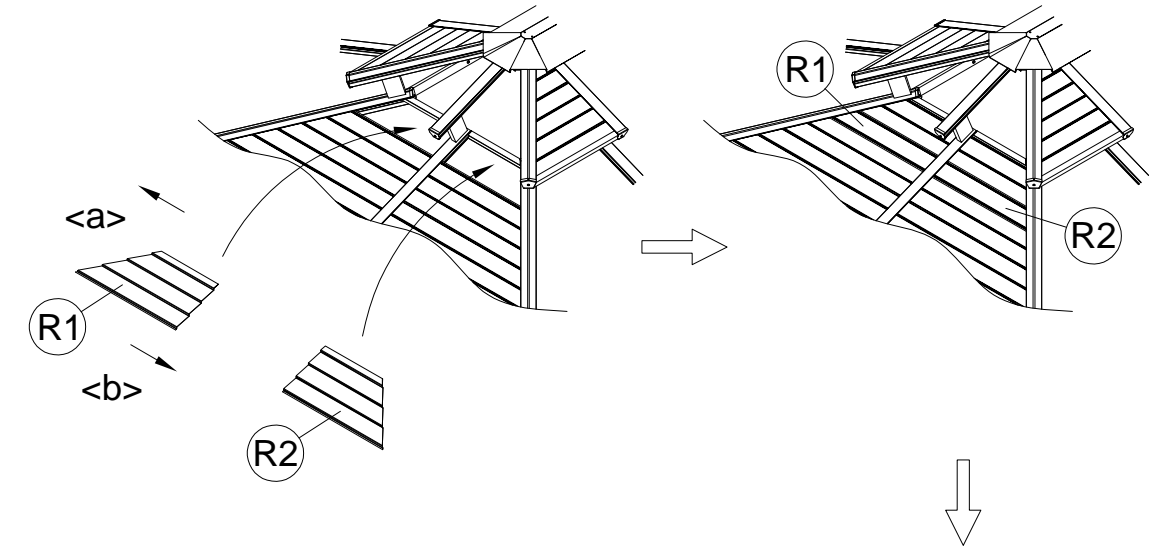
R1 4x



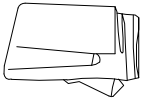
R2 4x



Y 16x

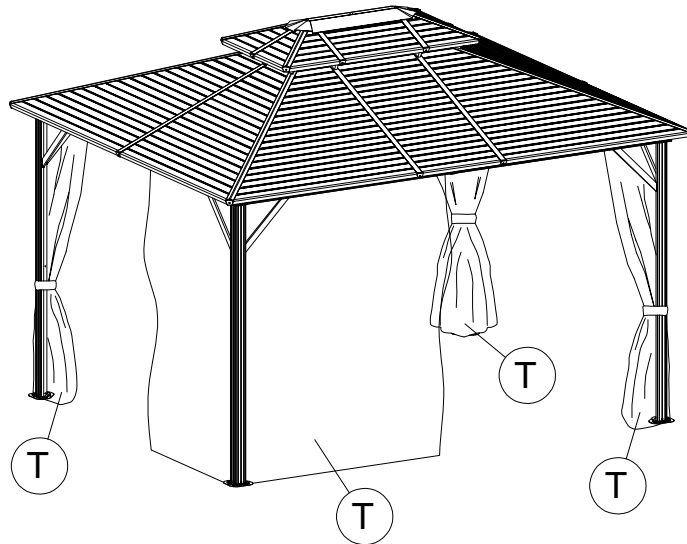
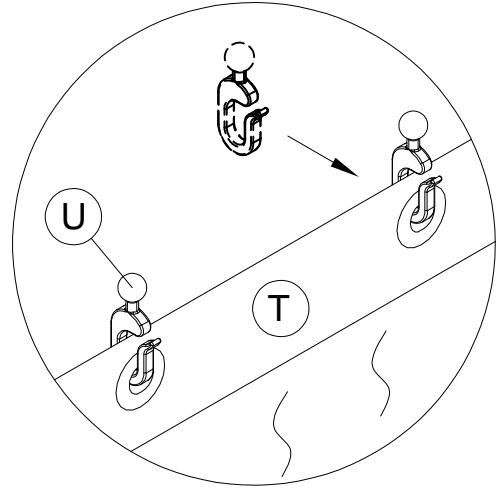
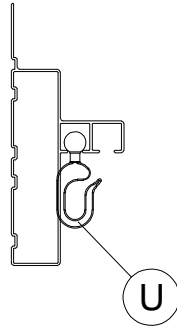


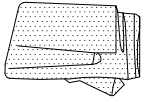
17



<16>

T 4x

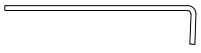




+



T1 4x + 1x

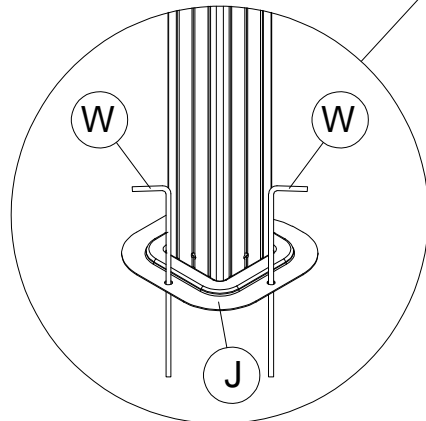
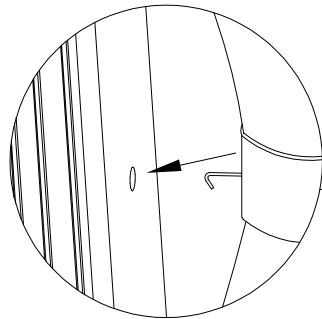
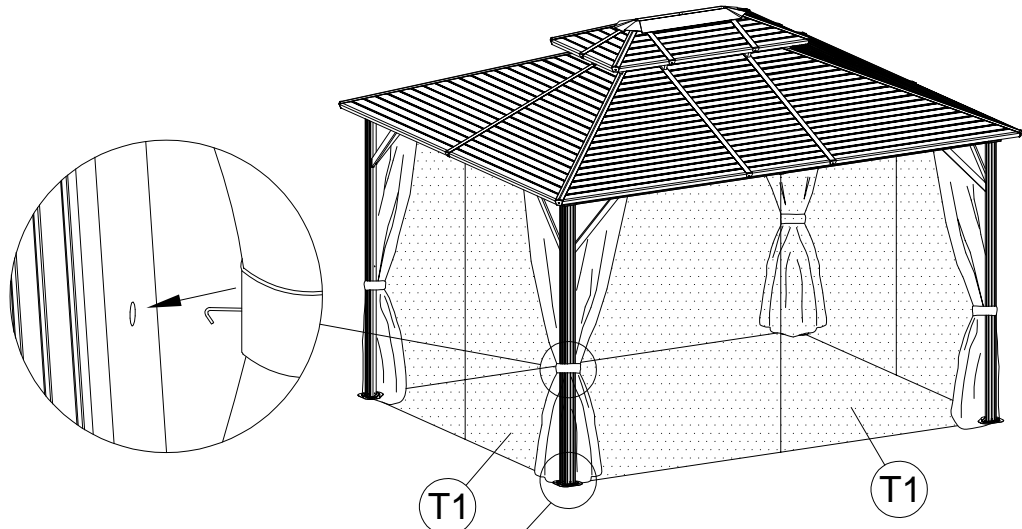
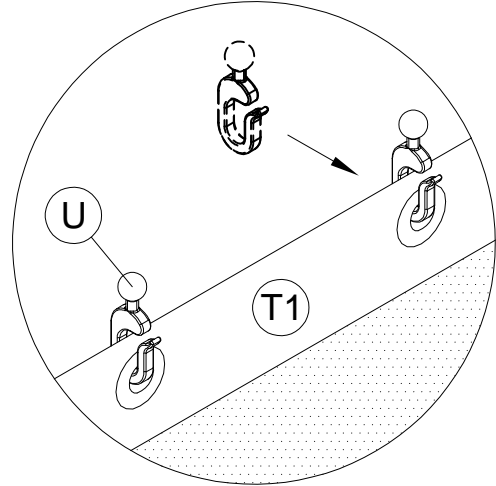
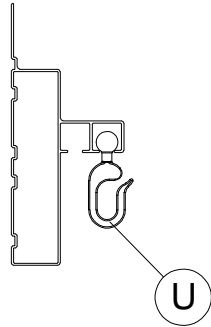
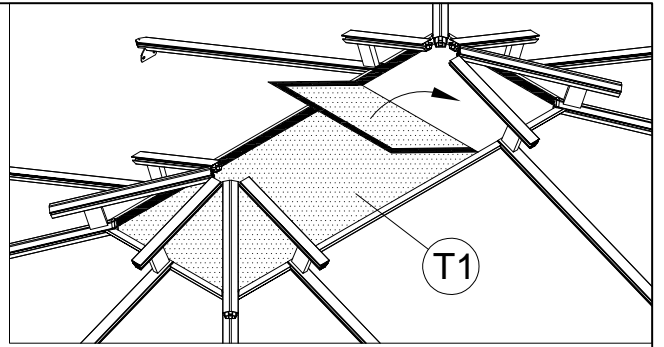


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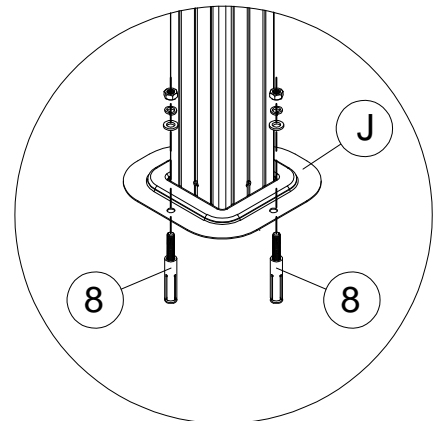



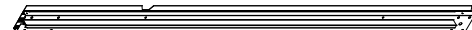
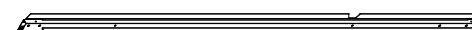




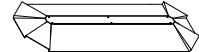

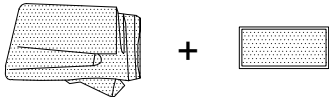


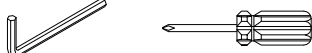
8 12x




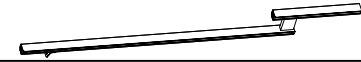






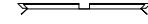

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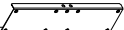








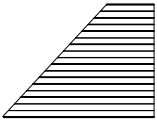
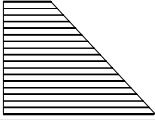






or



Carton-1/3	No	Reference Picture	Part	Qty
	1		A	4
	2		C	2
	3		C1	2
	4		E1	2
	5		G4	2
	6		K	4
	7		L	1
	8		M	1
	9		T	4
	10	 + 	T1	4+1
	11		1,2,3,4, 5	227
	12			2

Carton-2/3	No	Reference Picture	Part	Qty
	1		B	2
	2		B1	2
	3		E	4
	4		E1	4
	5		F	2
	6		F1	4
	7		F2	4
	8		G	4
	9		G1	4
	10		G2	4
20	11		G3	2
	12		D1	4

Carton-2/3	No	Reference Picture	Part	Qty
	13		D2	4
	14		H1	4
	15		H2	4
	16		H	4
	17		J	4
	18		K1	4
	19		N	12
	20		N1	12
	21		P	4
	22		U	104
	23		V	4
	24		Y	20
	25		W	12
	26		8	12

Carton-3/3	No	Reference Picture	Part	Qty
	1		Q	2
	2		Q1	4
	3		Q2	4
	4		R	2
	5		R1	4
	6		R2	4
	7		S	2
	8		S1	4
21	9		S2	4

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