

# ASSEMBLY INSTRUCTIONS

## CORNER DESK

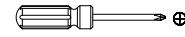
ASSEMBLY  
REQUIREMENTS:

2-Person  
Assembly

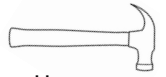
2 Hours  
Assembly Time  
(Approximate)

Tools Required  
(Not Provided)

Phillips Screwdriver



Flat Screwdriver

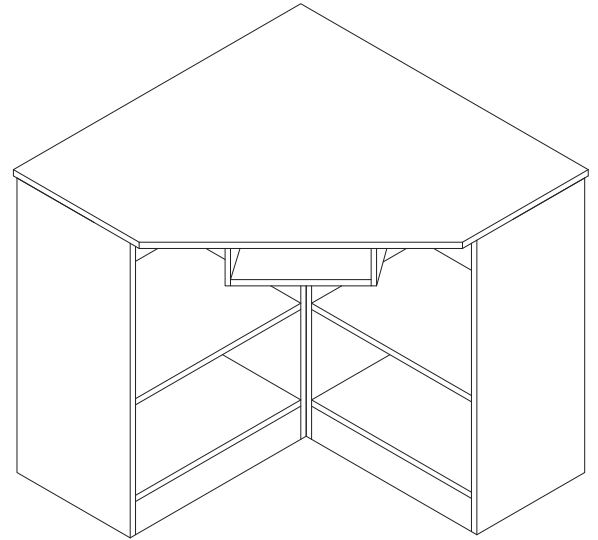


Hammer

Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product. Contact our customer service department in case there are any missing or damage parts or hardware.

We appreciate your business!



### ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List, and ensure parts and hardware are complete before you start assembling. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

### SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

### TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Check all of the parts and quantities are included before assembly.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat, level surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

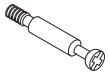

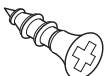

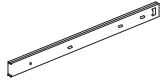




### CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.

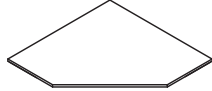
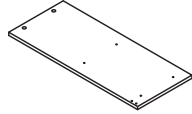
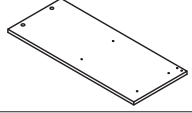
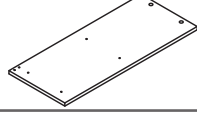
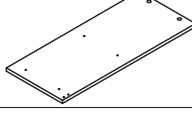
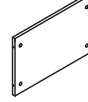
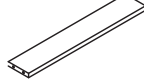
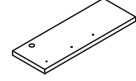
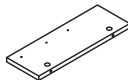
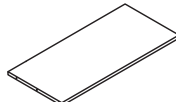
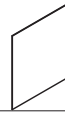
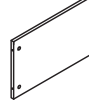
This product is for indoor and household use only - not for commercial use.

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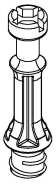
## Hardware List

ITEM	DESCRIPTION	PART	QTY
(A)	Cam-bolt		20 PCS
(B)	Cam-lock		20 PCS
(C)	Screw (Φ3x15mm)		12 PCS
(D)	Drawer Slide		1 PC
(E)	Drawer Strip		1 PC
(F)	Nail		48 PCS
(G)	Plastic Cap		8 PCS
(H)	Bracket		1 PC
(I)	Screw		8 PCS
(J)	Wood Dowel		8 PCS
(K)	Allen Key		1 PC

## Parts List

ITEM	DESCRIPTION	PART	QTY
(1)	Top Panel		1 PC
(2)	Left Cabinet - Left Side Panel		1 PC
(3)	Left Cabinet - Right Side Panel		1 PC
(4)	Right Cabinet - Left Side Panel		1 PC
(5)	Right Cabinet - Right Side Panel		1 PC
(6)	Right Cabinet - Layer Board		2 PCS
(7)	Bottom Bar		2 PCS
(8)	Keyboard Left Support		1 PC
(9)	Keyboard Right Support		1 PC
(10)	Keyboard Panel		1 PC
(11)	Back Panel		2 PCS
(12)	Left Cabinet Layer Board		2 PCS

## Instructions For Fastening CAM-BOLT and CAM-LOCK

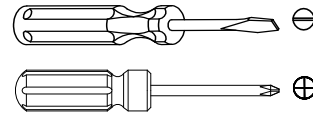


CAM-BOLT



CAM-LOCK

### Tools Required



### INSERTING AND TIGHTENING CAM-BOLT

SHOULDER  
PANEL

Place Cam-bolt on pre-drilled hole and screw in vertically

PANEL

Shoulder is flushed (on the same level) with the panel.

PANEL

Shoulder is above the panel.

Place Cam-bolt on the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to screw-in Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

### INSERTING CAM-LOCK

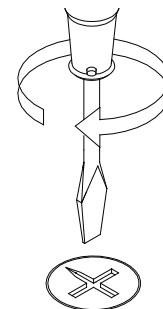
Insert Cam-lock with arrow align to Cam-bolt head

CORRECT

WRONG

Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

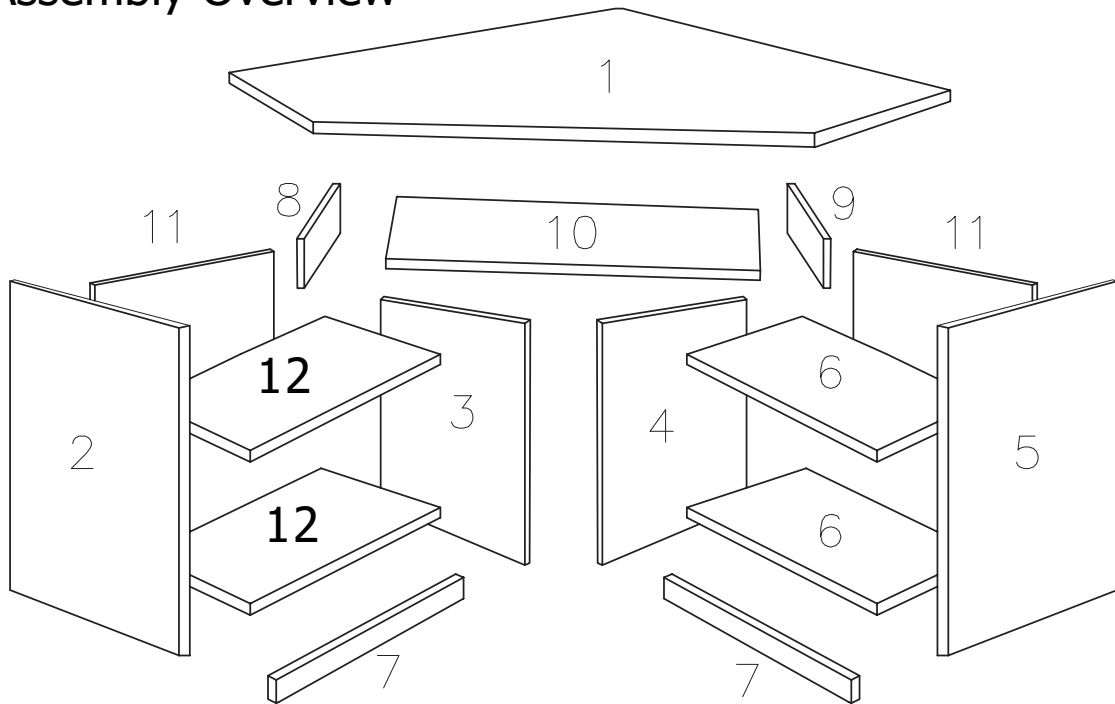
### TIGHTENING CAM-LOCK



Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about one half a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.

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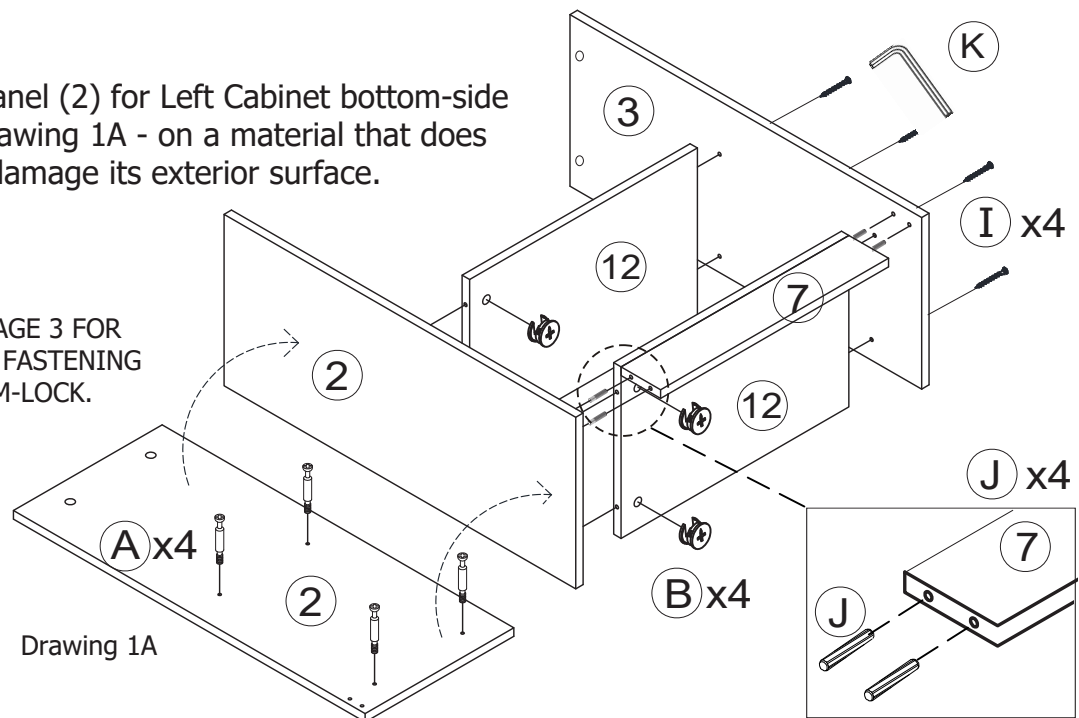
## Parts Assembly Overview



### STEP 1

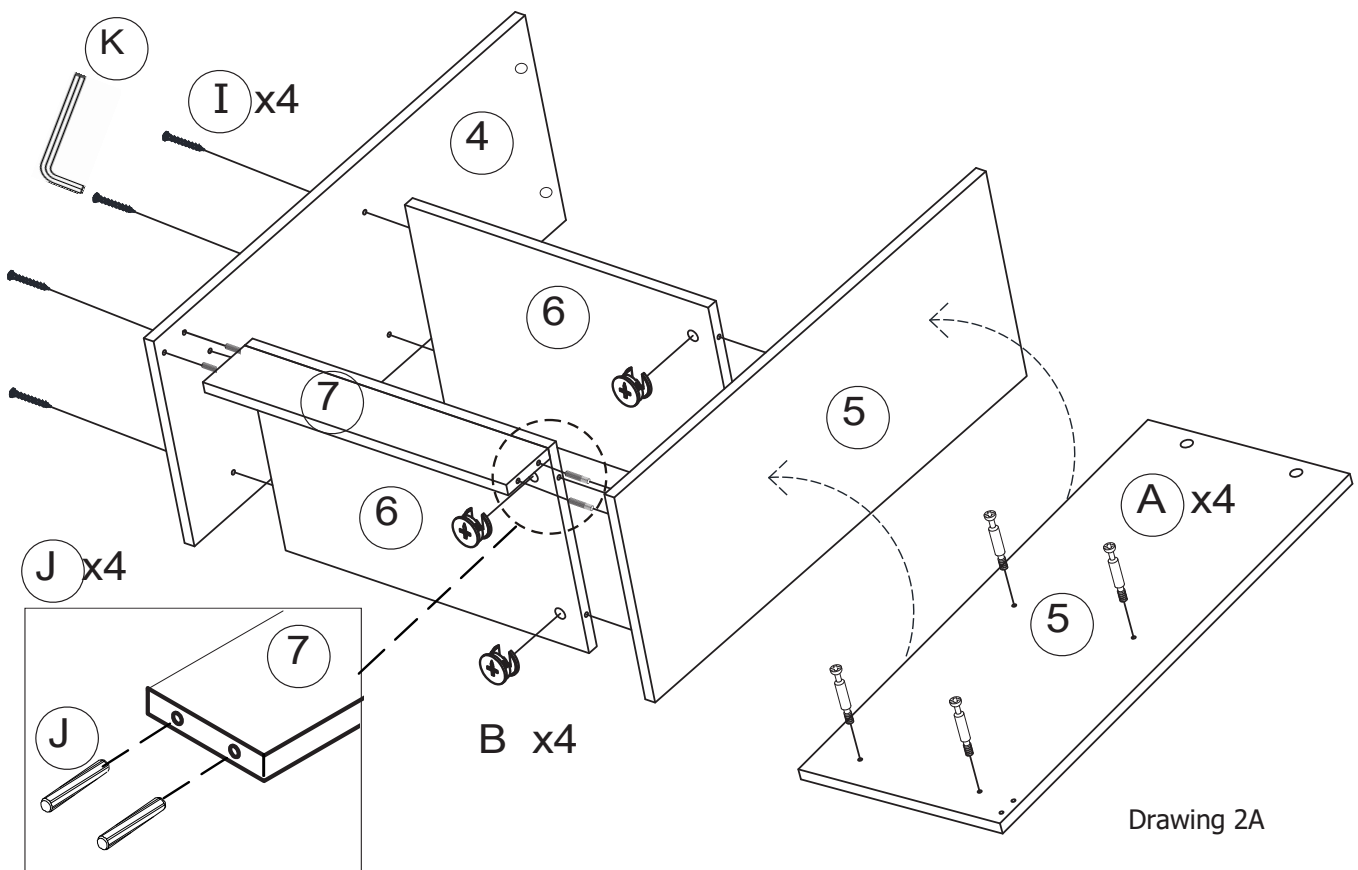
- a) Lay Left Side Panel (2) for Left Cabinet bottom-side up - refer to Drawing 1A - on a material that does not scratch or damage its exterior surface.

NOTE: REFER TO PAGE 3 FOR INSTRUCTIONS ON FASTENING CAM-BOLT AND CAM-LOCK.



- b) Use a Phillips Screwdriver to screw in Cam-bolt (A) into the designated holes on (2) as shown.  
 c) Place (2) vertically as shown and attach Left Cabinet Layer Boards (12) to (2) via Cam-bolts on (2).  
 d) Insert Cam-lock (B) into designated holes on (12) and turn clockwise to lock onto Cam-bolts.  
 e) Insert Wood Dowels (J) into designated holes at the ends of Bottom Bar (7) and attach one end to (2) as shown.  
 f) Position Right Side Panel for Left Cabinet (3) to fit Wood Dowels on (7) as shown.  
 g) Use Allen Key(K) to drive Screw (I) to fasten (3) to Layer Boards (12). Do not tighten screw completely until all 4 screws are in place.

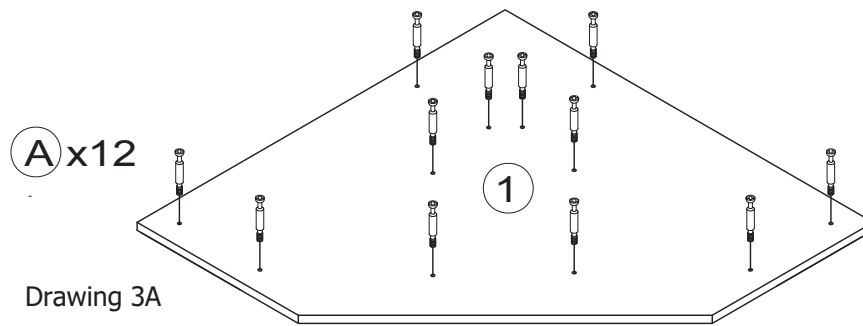
## STEP 2



Drawing 2A

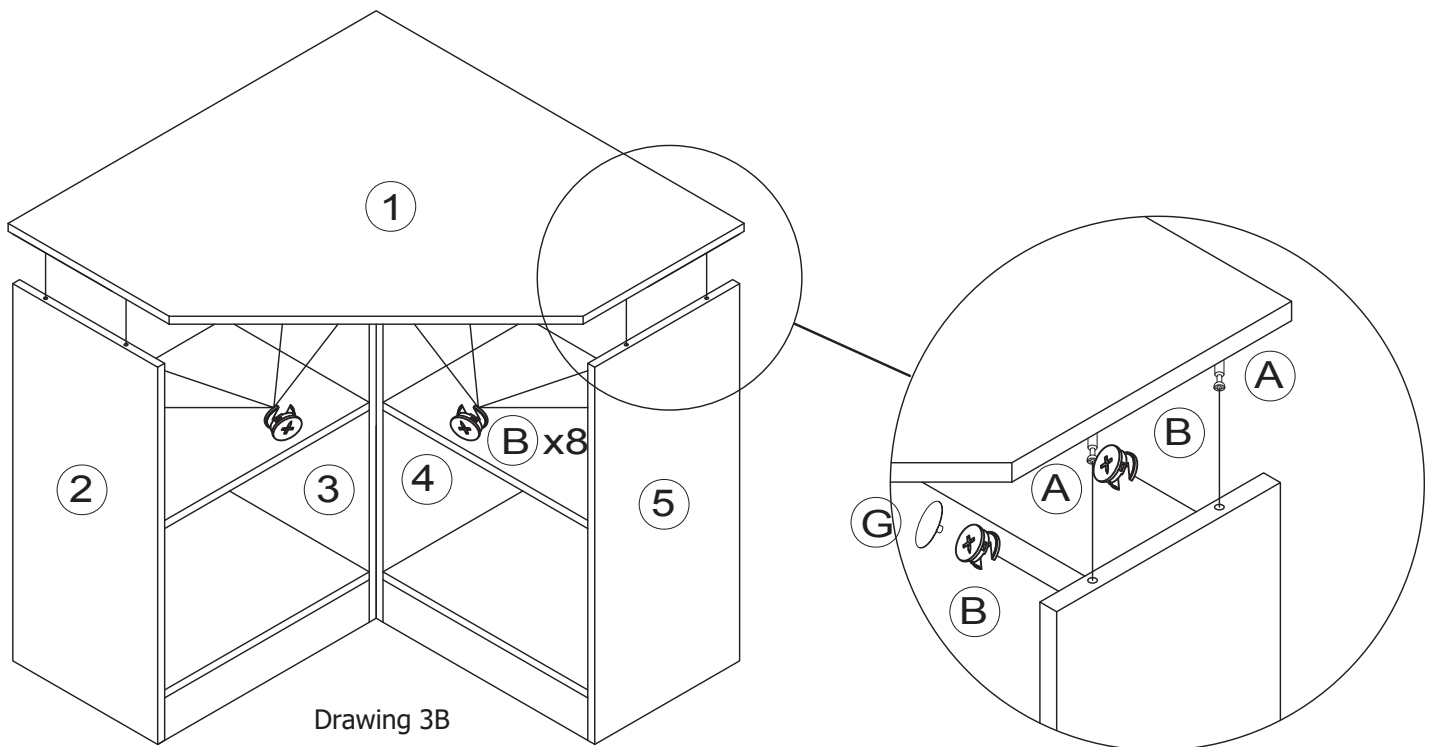
- Lay Right Side Panel (5) for Right Cabinet bottom-side up - refer to Drawing 2A - on a material that does not scratch or damage its exterior surface.
- Use a Phillips Screwdriver to screw in Cam-bolt (A) into the designated holes on (5) as shown.
- Place (5) vertically as shown and attach Right Cabinet Layer Boards (6) to (5) via Cam-bolts on (5).
- Insert Cam-lock (B) into designated holes on (6) and turn clockwise to lock onto Cam-bolts.
- Insert Wood Dowels (J) into designated holes at the ends of Bottom Bar (7) and attach one end to (5) as shown.
- Position Left Side Panel for Left Cabinet (4) to fit Wood Dowels on (7) as shown.
- Use Allen Key (K) to drive Screw (I) to fasten (4) to Layer Boards (12). Do not tighten screw completely until all 4 screws are in place.

### STEP 3



Drawing 3A

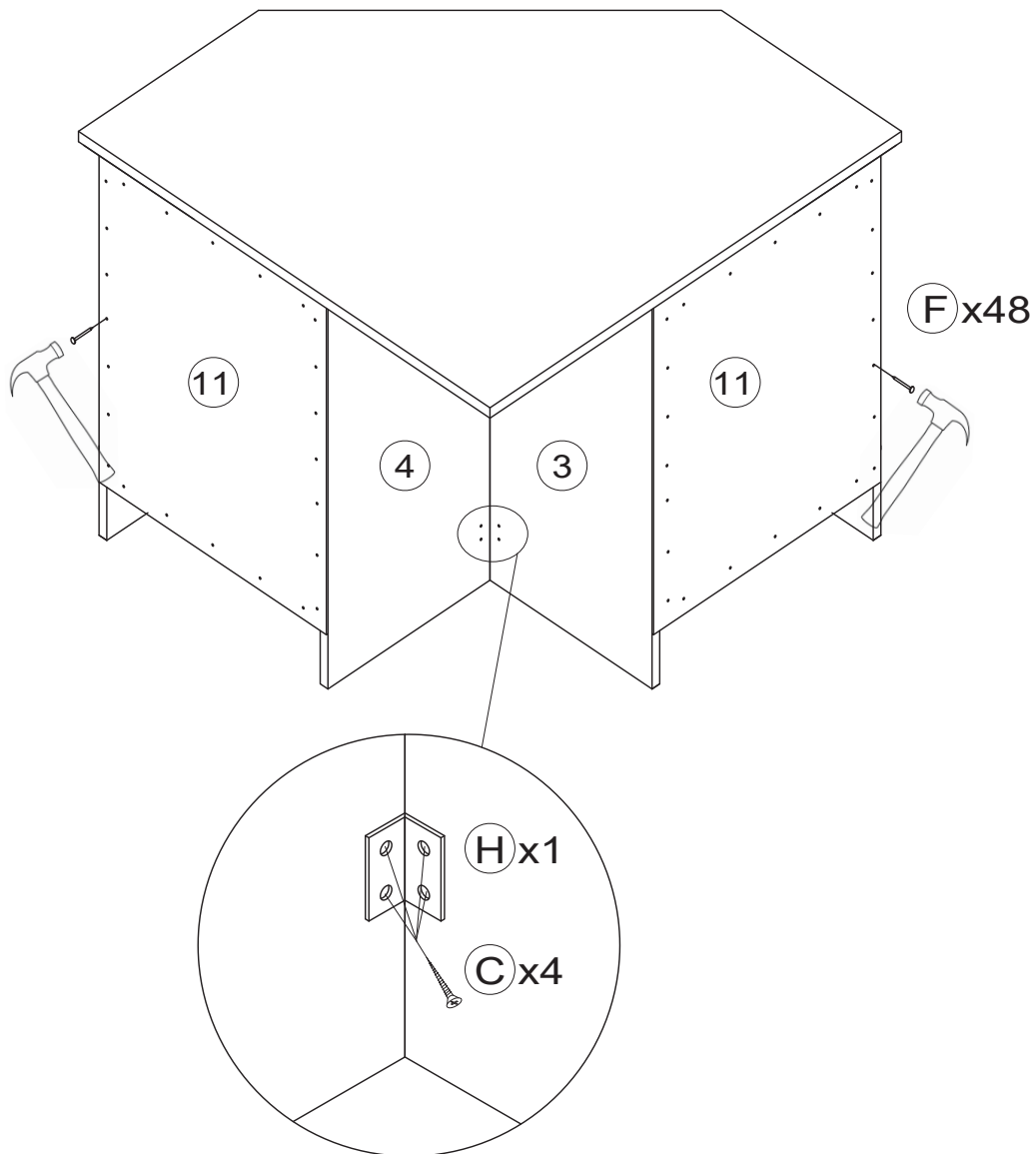
- Lay Top Panel Panel (1) bottom-side up - refer to Drawing 3A - on a material that does not scratch or damage its exterior surface.
- Use a Phillips Screwdriver to screw in Cam-bolt (A) into the designated holes on (1) as shown.



Drawing 3B

- Place Left Cabinet (from STEP 1) and Right Cabinet (from STEP 2) upright and at right angle to each other as shown in Drawing 3B.
- Place Top Panel right-side up as shown. Insert the Cam-bolts (A) on the underside to the designated holes on the top edges of Side Panels (2, 3, 4, & 5).
- Insert Cam-lock (B) into the designated holes on Side Panels (2, 3, 4, & 5) and use a Flat Screwdriver to turn (B) clockwise to lock onto Cam-bolt.
- Affix Plastic Cap (G) to Cam-locks (B) on the Side Panels (2 & 5).

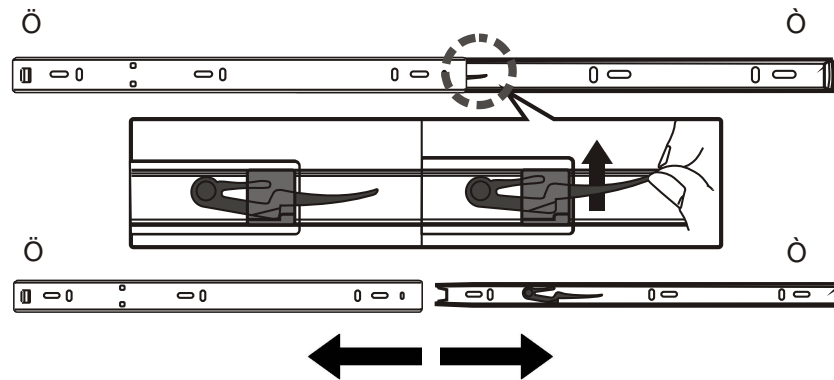
## STEP 4



a) Use Nail (F) to fasten Back Panel (11) to the Side Panels (2, 3, 4 & 5)

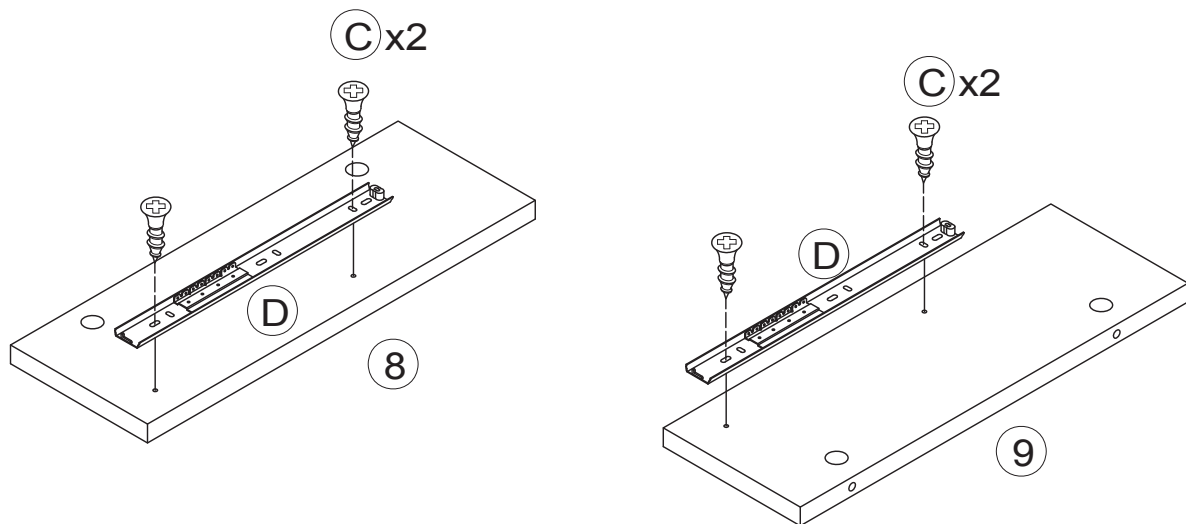
b) Locate pilot holes on Side Panels (3 & 4) for Bracket (H). Use a Phillips Screwdriver to drive Screw (C) to fasten (H) to (3 & 4).

## STEP 5-A



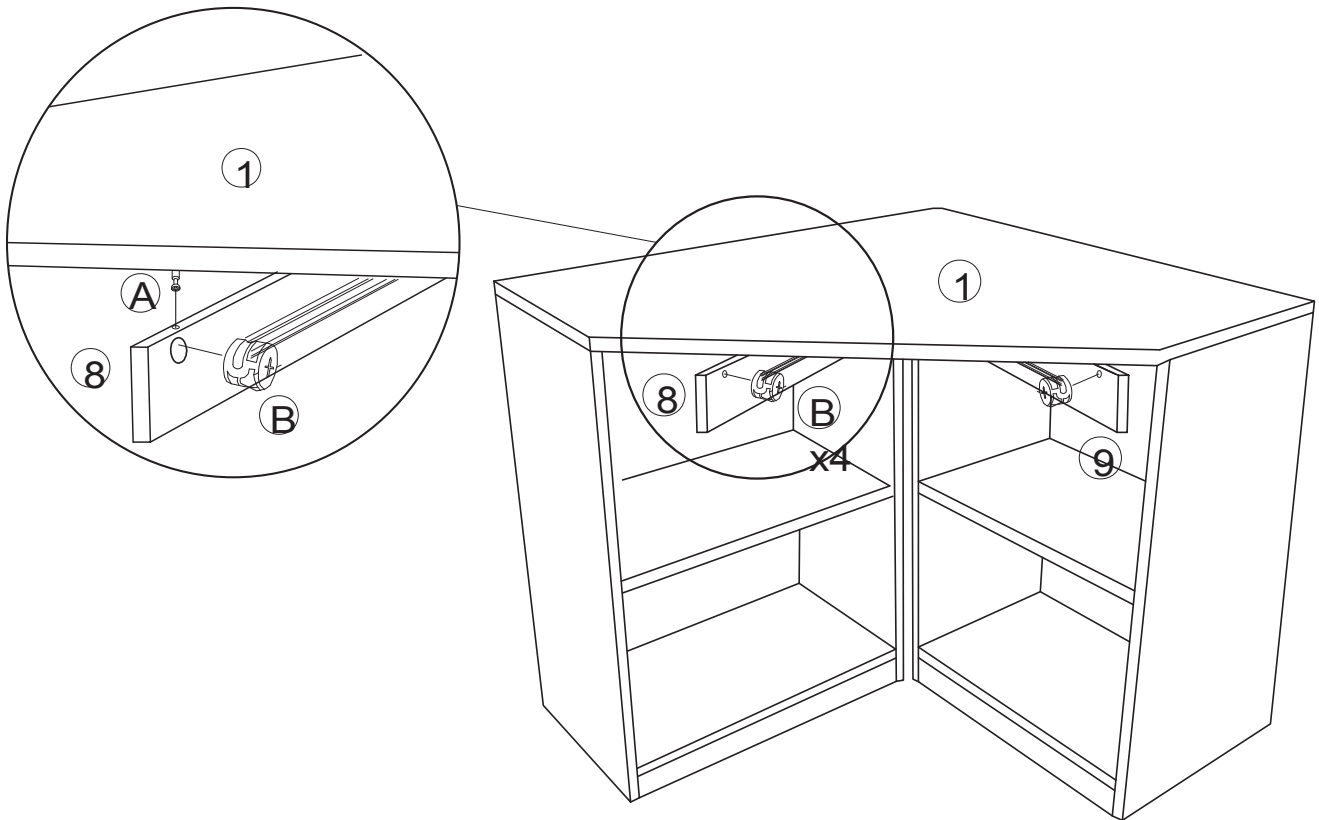
To install Drawer Slide, the Drawer Slide Runner (E) needs to be detached or separated from the Drawer Slide Track (D).

Detach Drawer Slide Runner (E) from Drawer Slide Track (D) by sliding out Drawer Slide Runner (E) from Drawer Slide Track (D) until the Trigger Disconnect Lever is visible on (E) as shown above. Next, depress the Trigger Disconnect Lever and at the same time slide out (E) from (D).



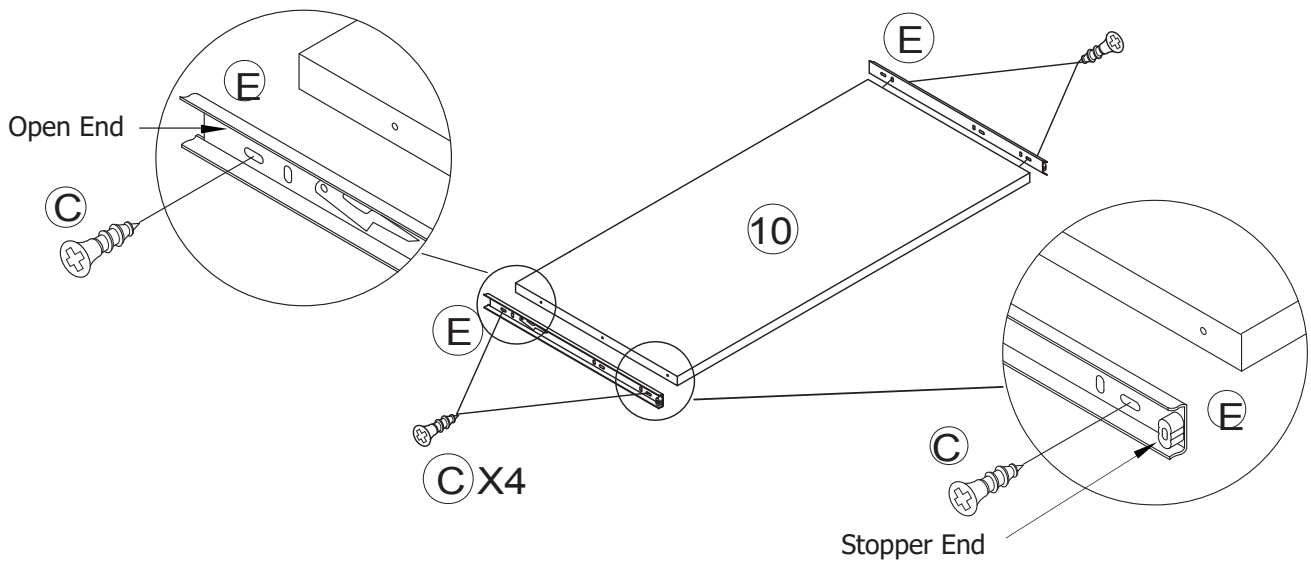
Lay Keyboard-Left Support (8) and Keyboard-Right Support (9) as shown and locate pilot holes for Drawer Slide (D). Use a Phillips Screwdriver to drive Screw (C) to fasten (D) to (8 & 9).

## STEP 5-B



Attach (8) and (9) to bottom of Top Panel (1) via Cam-bolts (A) as shown. Insert Cam-lock (B) into designated holes on (8 & 9) and use a Flat Screwdriver to turn (B) clockwise to lock onto Cam-bolt.

## STEP 6



- Locate the pilot holes on the sides of Keyboard Panel (10).
- Place Drawer Slide Runner (E) to align screw holes to pilot holes on (10). Note the direction of Open End and Stopper End of (E).
- Use a Phillips Screwdriver to drive Screw (C) to fasten (E) to (10).

## STEP 8



To insert Keyboard Panel (10) to Keyboard-Left Support (8) and Keyboard-Right Support (9):

- a) On the Keyboard-Left Support (8) and Keyboard-Right Support (9), bring the ball-bearing slider on the Drawer Slide Track (D) forward to the front edge of (8 & 9).
- b) Align the Open End of the Drawer Slide Runner (E) on each side of (10) to fit squarely into the groove on the open front end of (D) on (8 & 9). Be sure Keyboard Panel (10) is not tilted or angled, and push in Key Board Panel squarely.
- c) When the Keyboard Panel is pushed in half way, the Disconnect Lever on (E) will be engaged onto (D) which will make pushing in the Keyboard Panel a bit tight - this is normal - pull out the Keyboard Panel a little bit and gently push it in again to engage the Lever to the slide mechanism on (D). The Keyboard Panel should now slide smoothly.
- d) If the drawer cannot be pushed in or stuck, do not force it in. Remove the drawer and repeat the steps above.

Next, use the remaining Plastic Caps (G) to cover Cam-locks that are visible.

The assembly of the corner desk is complete.