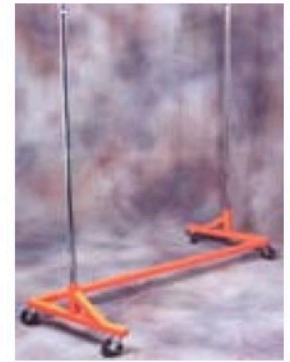
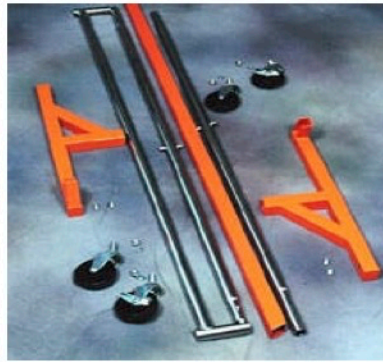


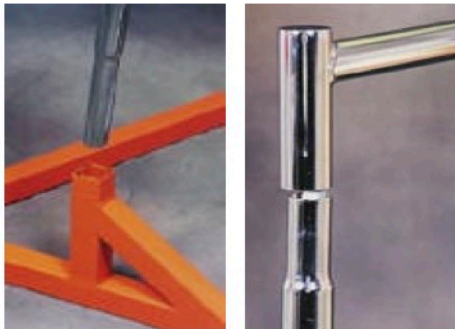
Assembly Instructions For The Z-EA Z Racks



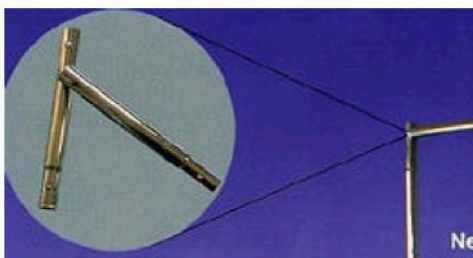
1. Assemble orange Z base together by inserting Z base ends into the main cross bar to form a Z.
2. Insert 2 screws on each end of the Z frame to hold the frame together.



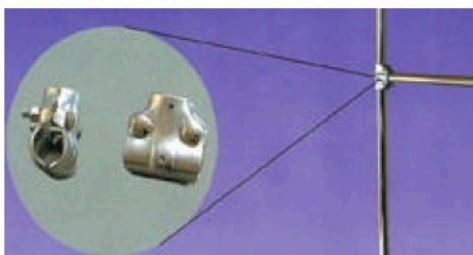
3. Insert the caster stem through the gray round bumpers.
4. With the screw side of the Z frame facing the floor, insert the wheels into the Z frame and hold with washers and nuts. Note: 2 wheels have brakes, we suggest you put brake wheels on opposite corners of the Z frame. Note: Black wheels are shown without round bumpers.



5. Insert the round, chrome, upright into the square opening of the Z base.
6. Insert the top hang bar onto the tops of the uprights.
7. Optional: If you want a 6-ft upright, insert the 1-ft extensions onto the uprights before putting the hang bar on.
8. Optional: If you want a 2nd hang rail, assemble the 2 part brace clamps as shown below around the uprights and hang bar. The long run of the clamps goes around the uprights and the short run holds the hang rail. The brace clamps are held together with 2 bolts and kep nuts on each clamp. The brace clamps and 2nd hang bar can be attached anywhere along the uprights.



Optional Rail Extensions



Brace Clamps for Optional 2nd Hang Bar