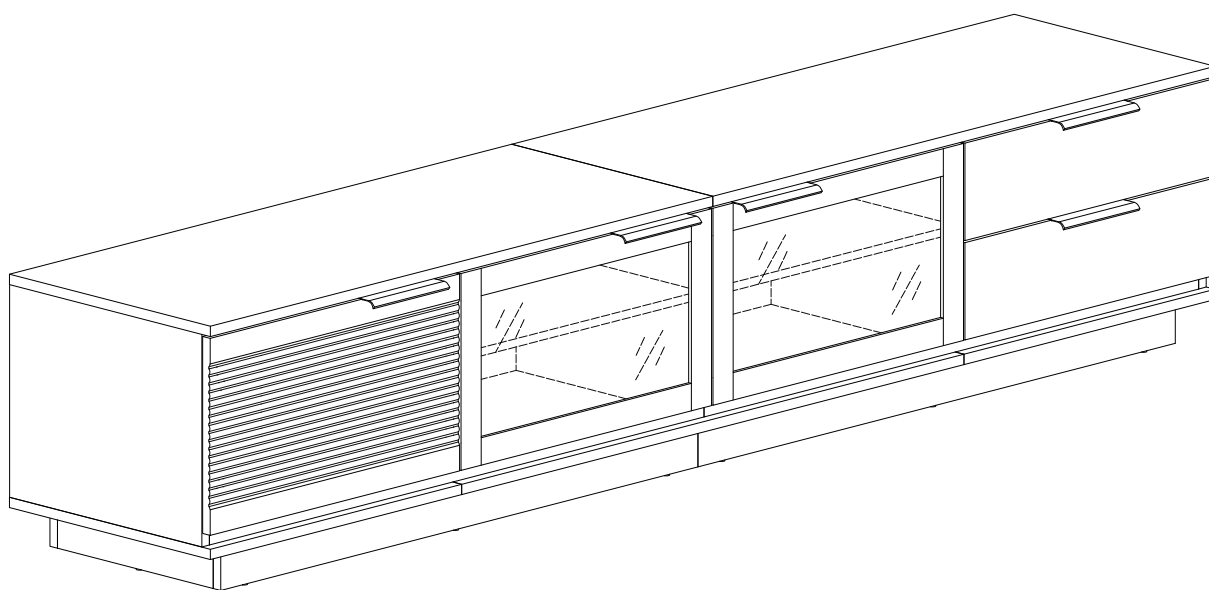


ASSEMBLY INSTRUCTION BAUANLEITUNG

N710P468998



Before Installation

Important-Please read these instructions fully before starting assembly

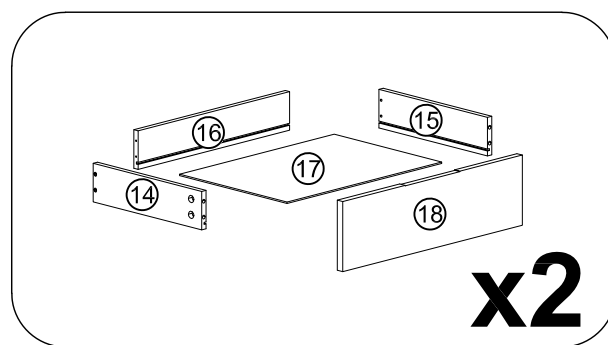
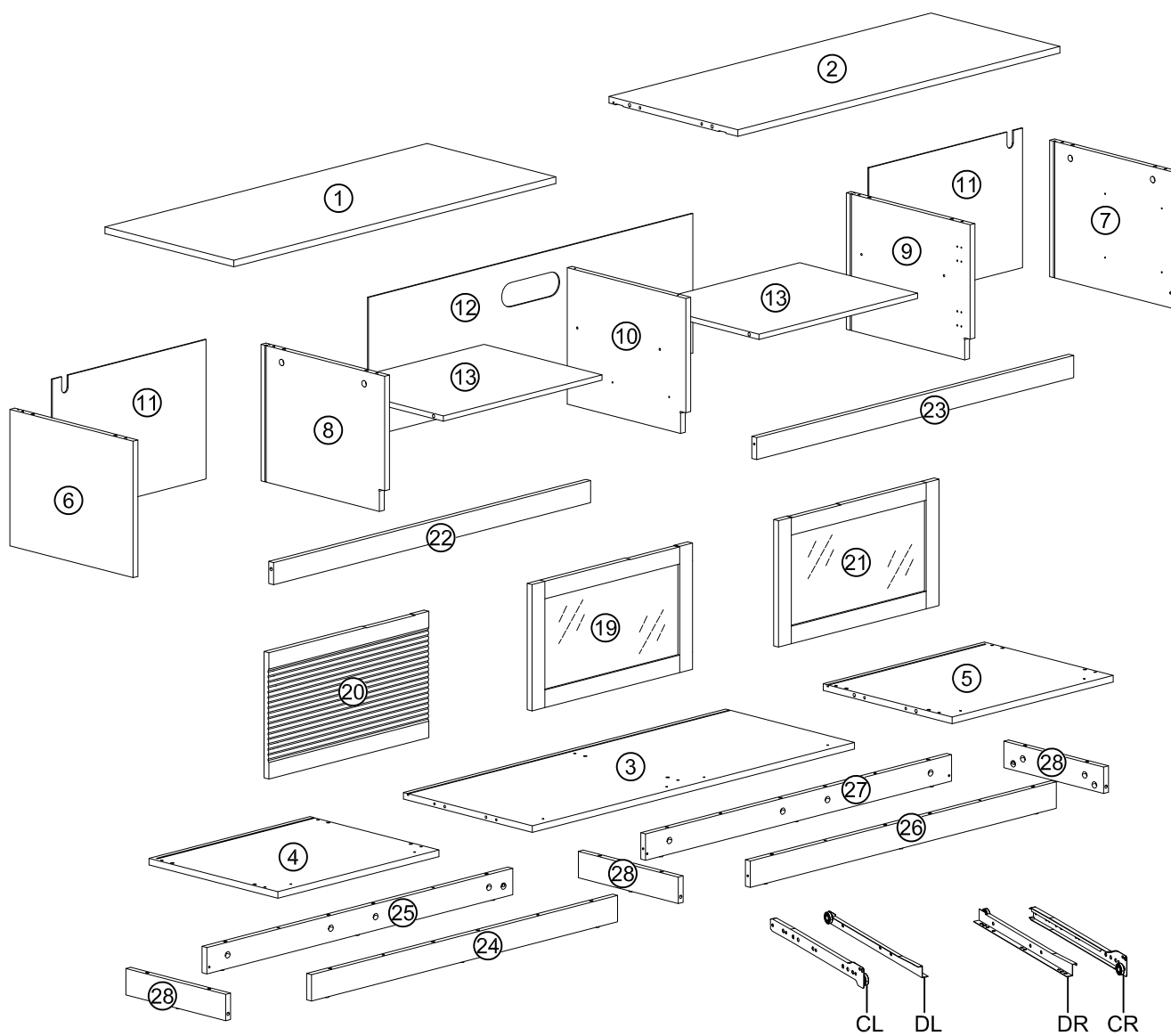
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below. Check you have all the components and tools listed on the following pages.

- We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
- Please do not over tighten screws or bolts until the assembly is completed.
- Keep children and animal away from the work area, small parts could choke if swallowed. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

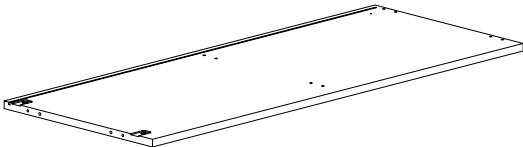
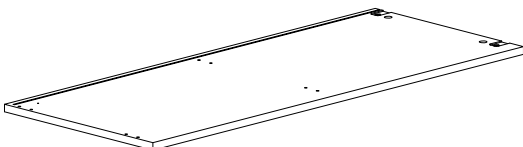
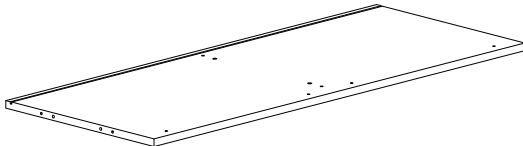
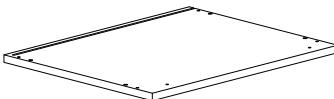
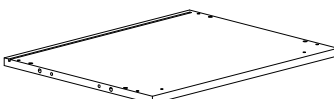
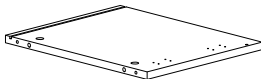
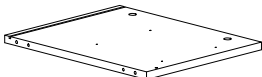
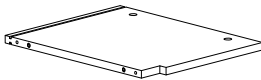
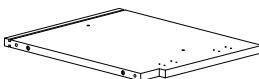
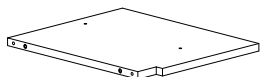
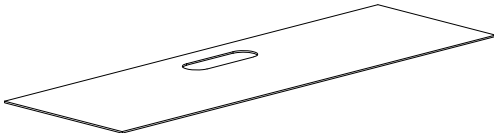
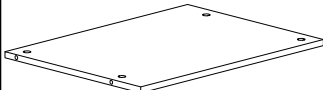
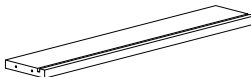
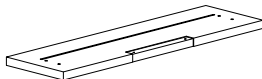
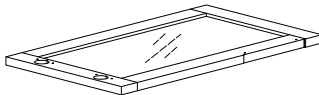
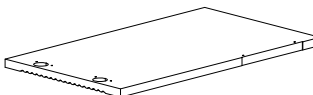
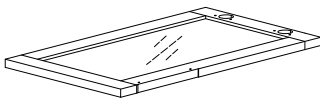
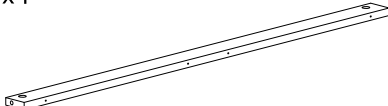
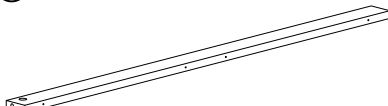
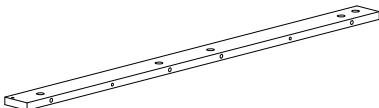
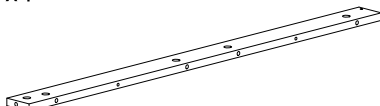
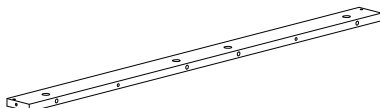
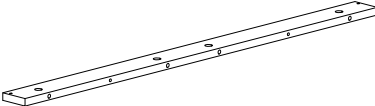
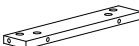
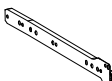
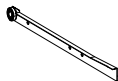
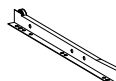
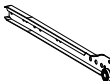
Cam Lock Assembly Instructions

	Diagram A	Insert Cam Bolt into hole as shown in diagram A.
	Diagram B	Make sure not to insert the Cam Bolt: Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.
		Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C, as this will cause the Cam Lock to be too loose, and not interlock properly.
	Connect the panels together.	
	ARROW SIGN	Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.
		To tighten the Cam Lock, turn it clockwise on half a turn with a flat screwdriver. *Do not use an automatic screwdriver as it may bend or break if too much power is imposed.

Parts list



N710P468998

①x1						②x1					
											
③x1			④x1			⑤x1					
											
⑥x1		⑦x1		⑧x1		⑨x1					
											
⑩x1		⑪x2		⑫x1							
											
⑬x2		⑭x2		⑮x2		⑯x2					
											
⑰x2		⑱x2		⑲x1		⑳x1					
											
㉑x1		㉒x1		㉓x1							
											
㉔x1		㉕x1		㉖x1							
											
㉗x1		㉘x3		CLx2		DLx2		DRx2		CRx2	
											

Hardware N710P468998

A	x63	B	x63	C	x32	D	x72	E	x5	F	x18
											
Φ6x36mm		Φ15mm		Φ6x30mm		Φ3.5x12mm		150mm		Φ4x35mm	
G	x2	H	x4	J	x10	K	x10	L	x1	M	x2
											
Φ4x14mm		M6x10mm		Φ7x48mm		15x10mm		4mm			
N	x2	P	x2	Q	x2	R	x2	S	x4	U	x10
											
		Φ4x45mm		Φ8x35mm						Φ20mm	

D	x72	G	x2
			
Φ3.5x12mm		Φ4x14mm	

(DE) Bitte beachten Sie, dass die Formen der Schrauben D und G ähnlich sind. Bitte installieren Sie entsprechend der Anleitung und unterscheiden Sie sie

(UK) Please note that the shapes of screws D and G are similar. Please install according to the instructions and distinguish them!

(FR) Notez que les vis D et G ont des formes similaires. Veuillez les installer en suivant les instructions pour les séparer!

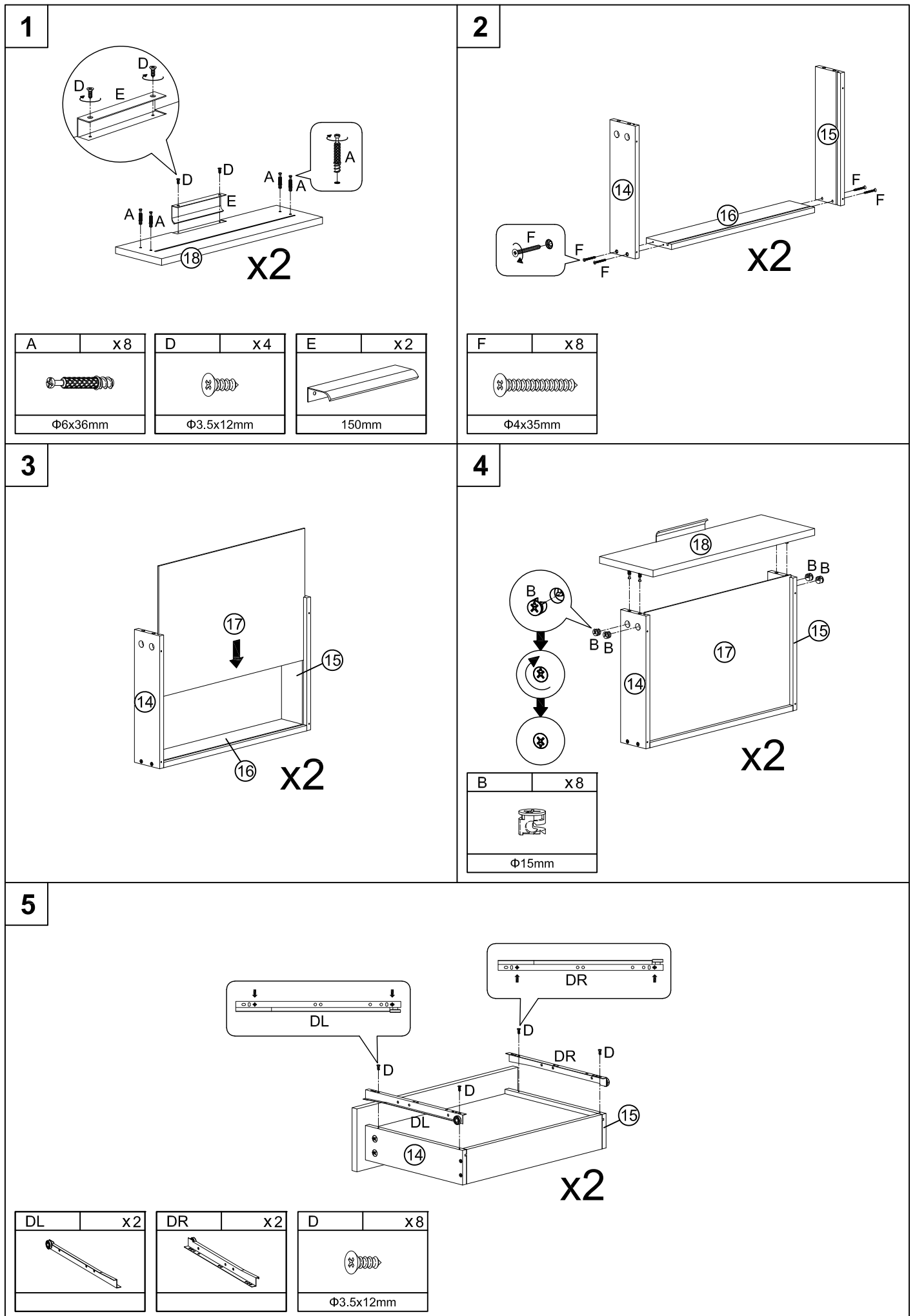
(IT) Si prega di notare che le forme delle viti D e G sono simili. Si prega di installarle seguendo le istruzioni e di distinguerle!

(ES) Por favor, tenga en cuenta que las formas de los tornillos D y G son similares. Por favor, instálelos de acuerdo con las instrucciones y distíngalos.

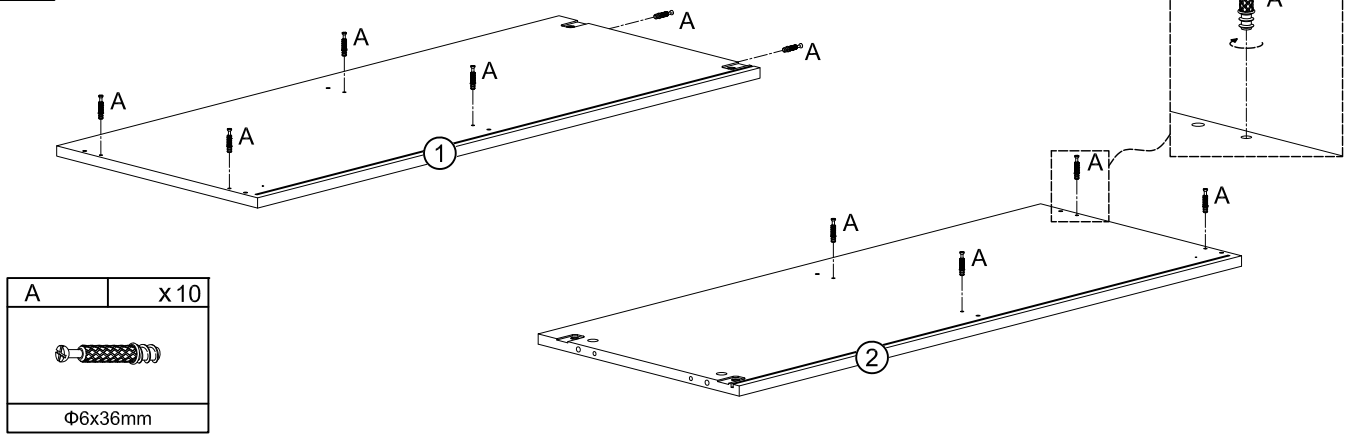
(NL) Let op, de vormen van schroeven D en G zijn vergelijkbaar. Installeer volgens de instructies en maak onderscheid tussen ze!

(SE) Observera att formerna på skruvarna D och G är lika. Installera enligt anvisningarna och särskilj dem!

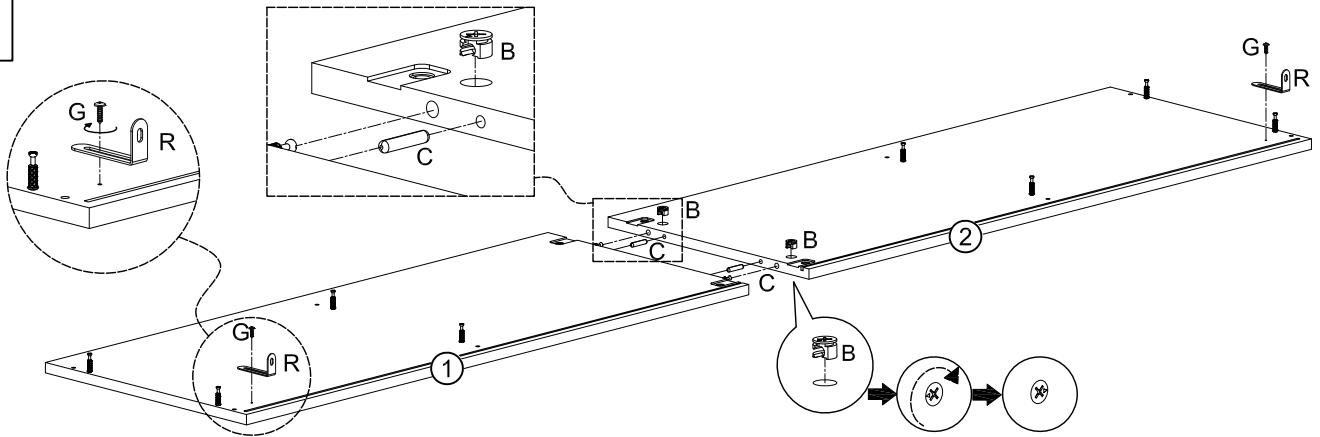
(PL) Zauważ, że kształty śrub D i G są podobne. Zainstaluj zgodnie z instrukcjami i rozróżnij je!



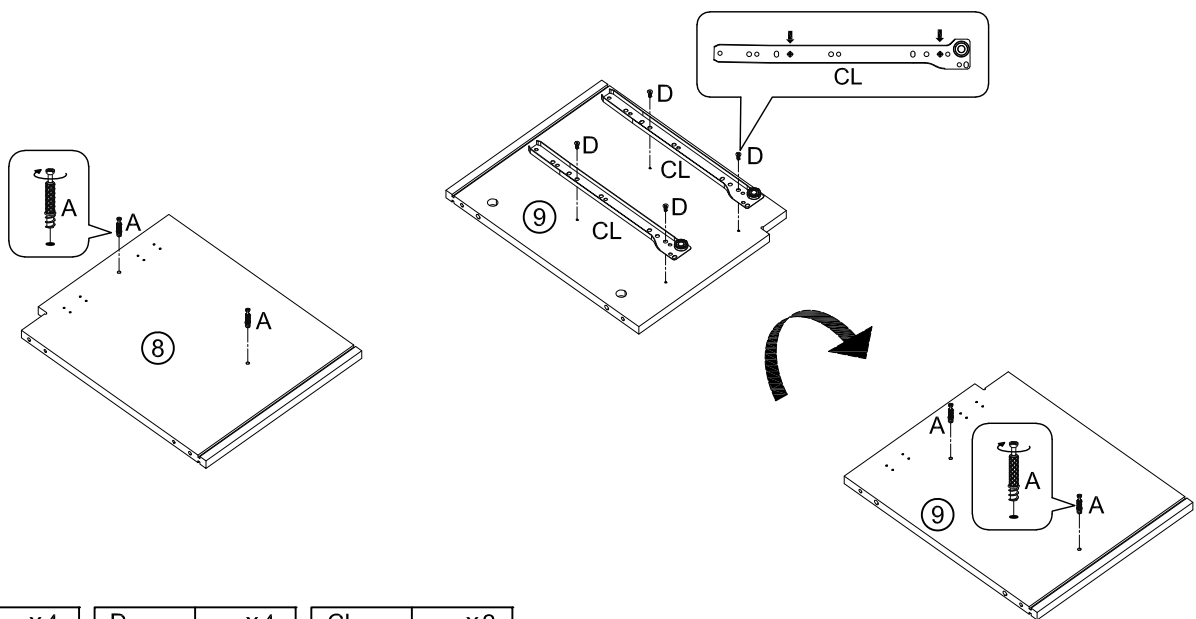
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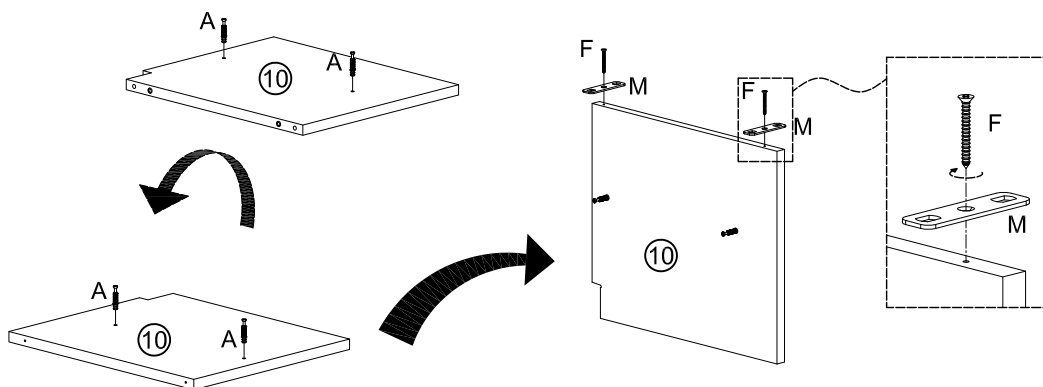
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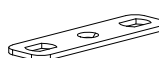
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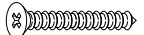


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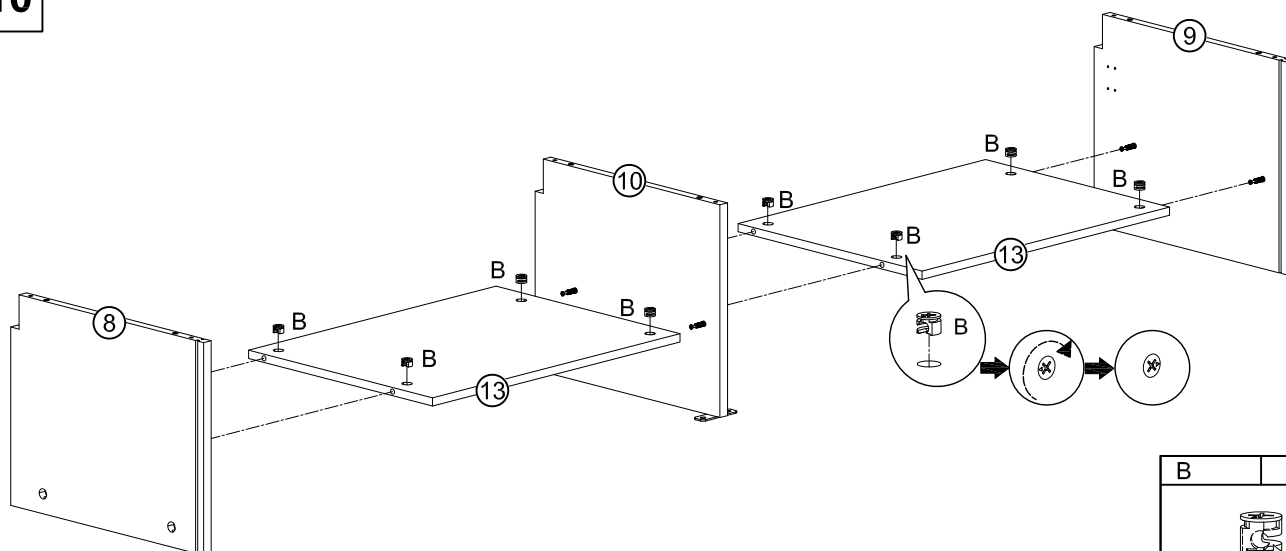


A	x4
	
Φ6x36mm	

M	x2
	

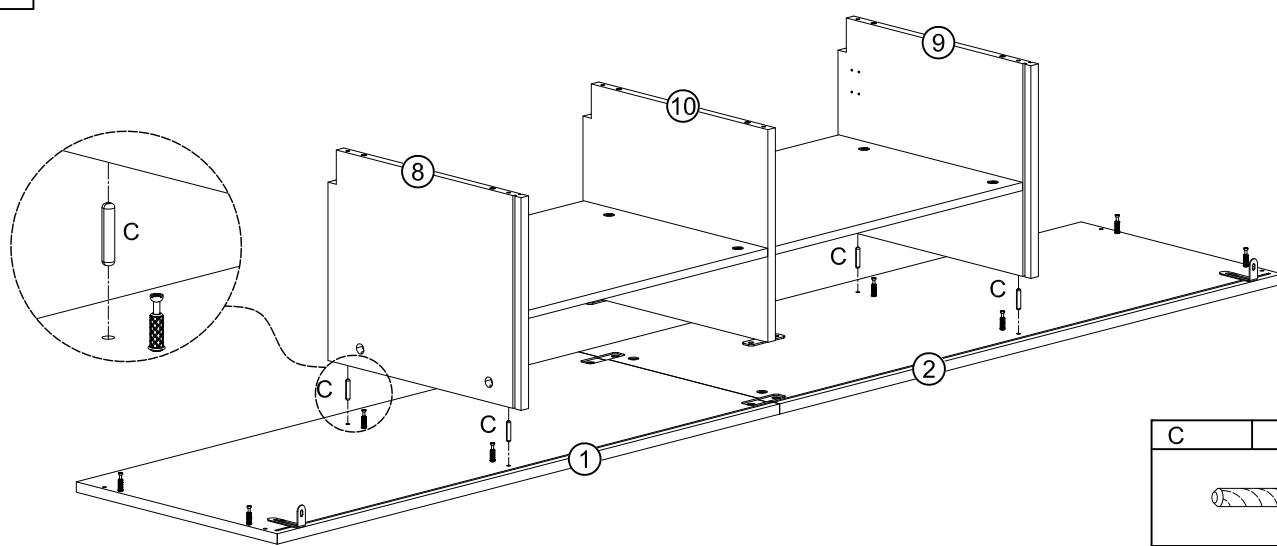
F	x2
	
Φ4x35mm	

10



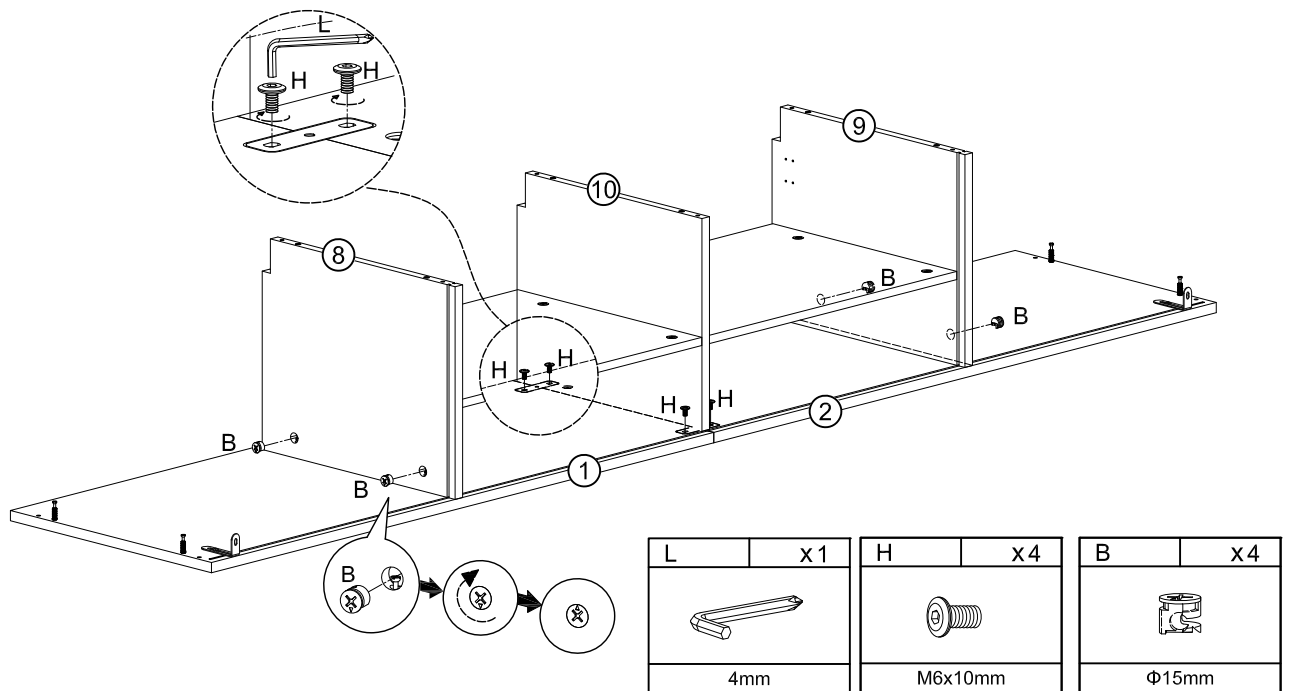
B	x8
	
Φ15mm	

11

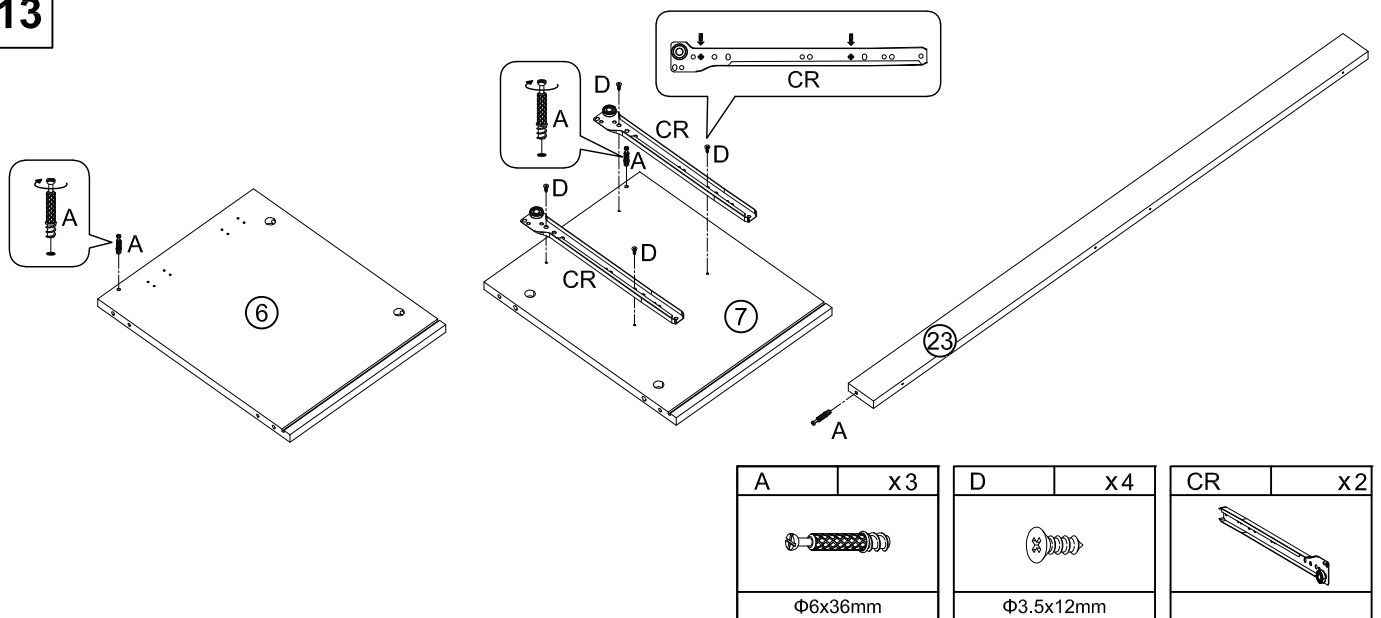


C	x4
	
Φ6x30mm	

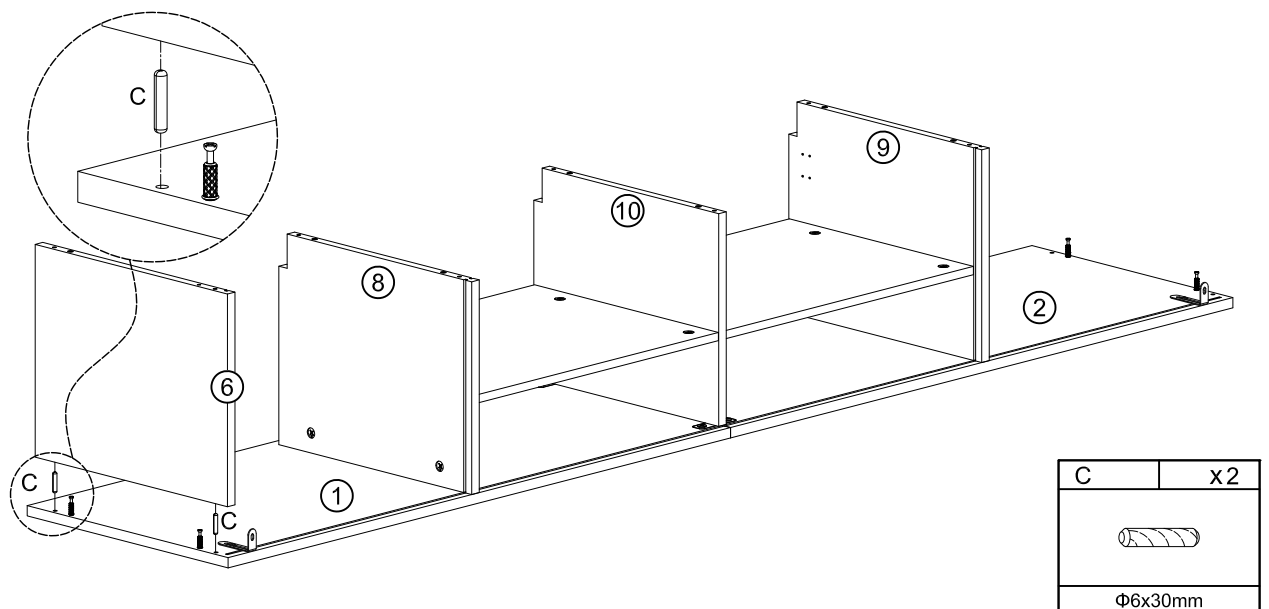
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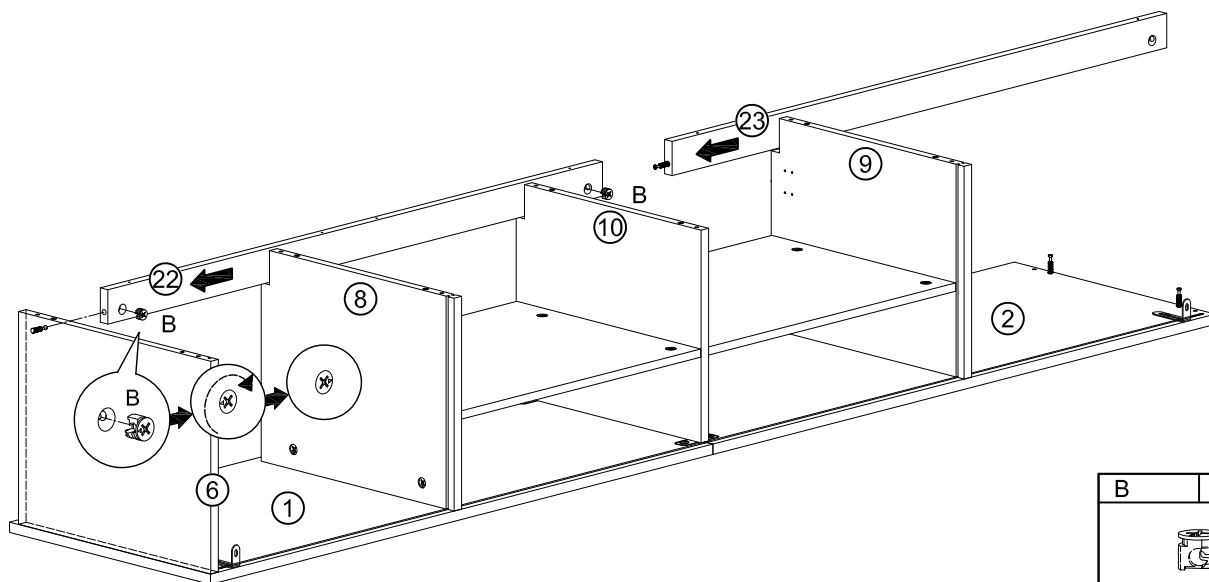
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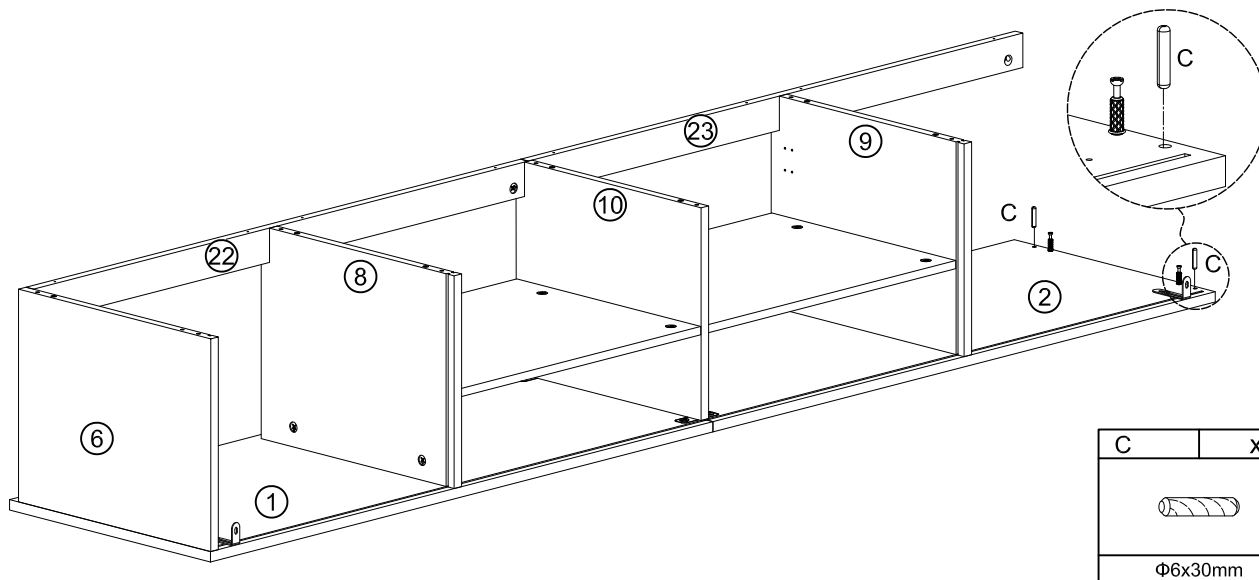
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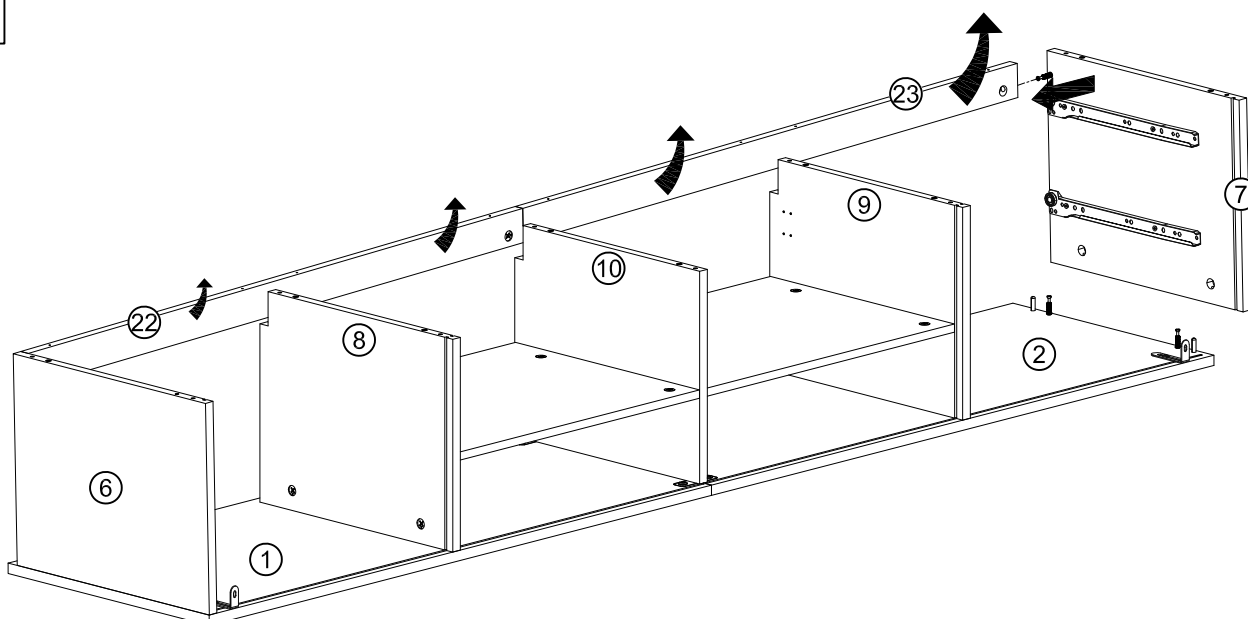
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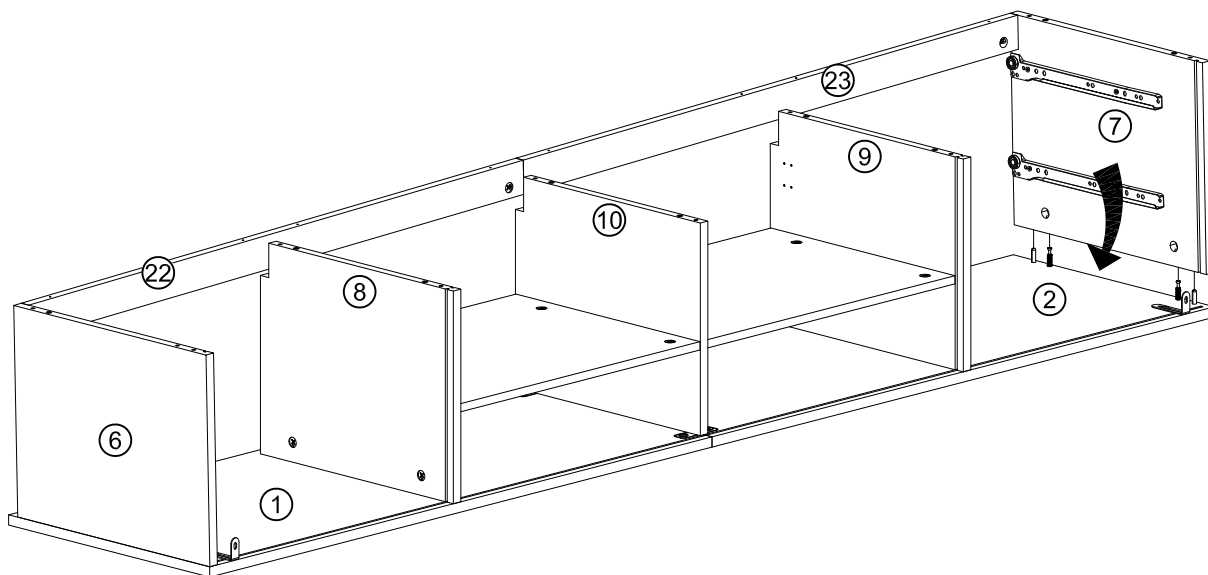
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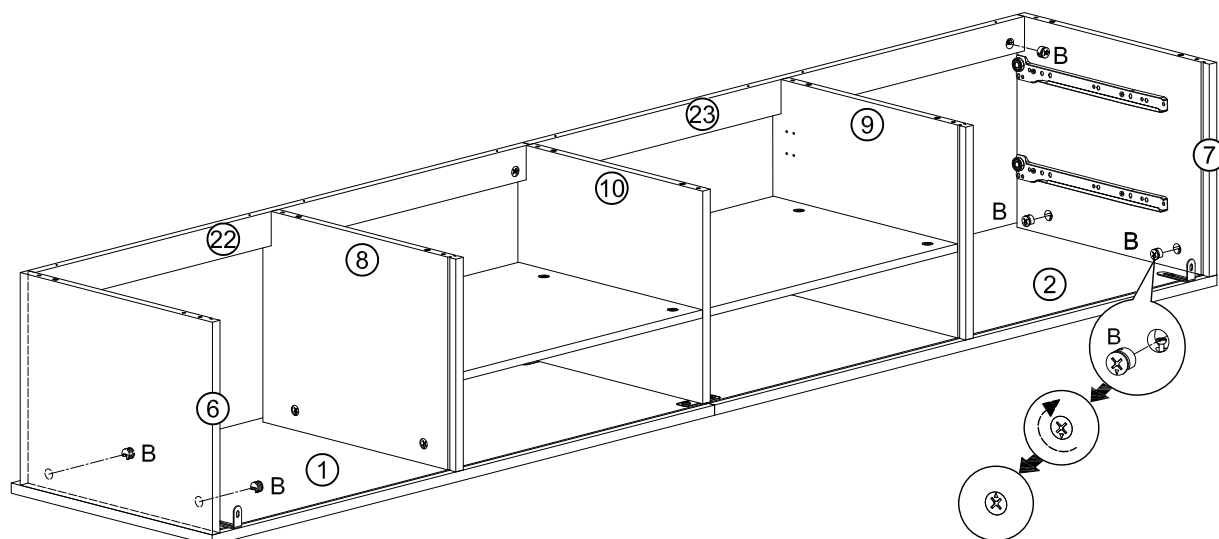
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18

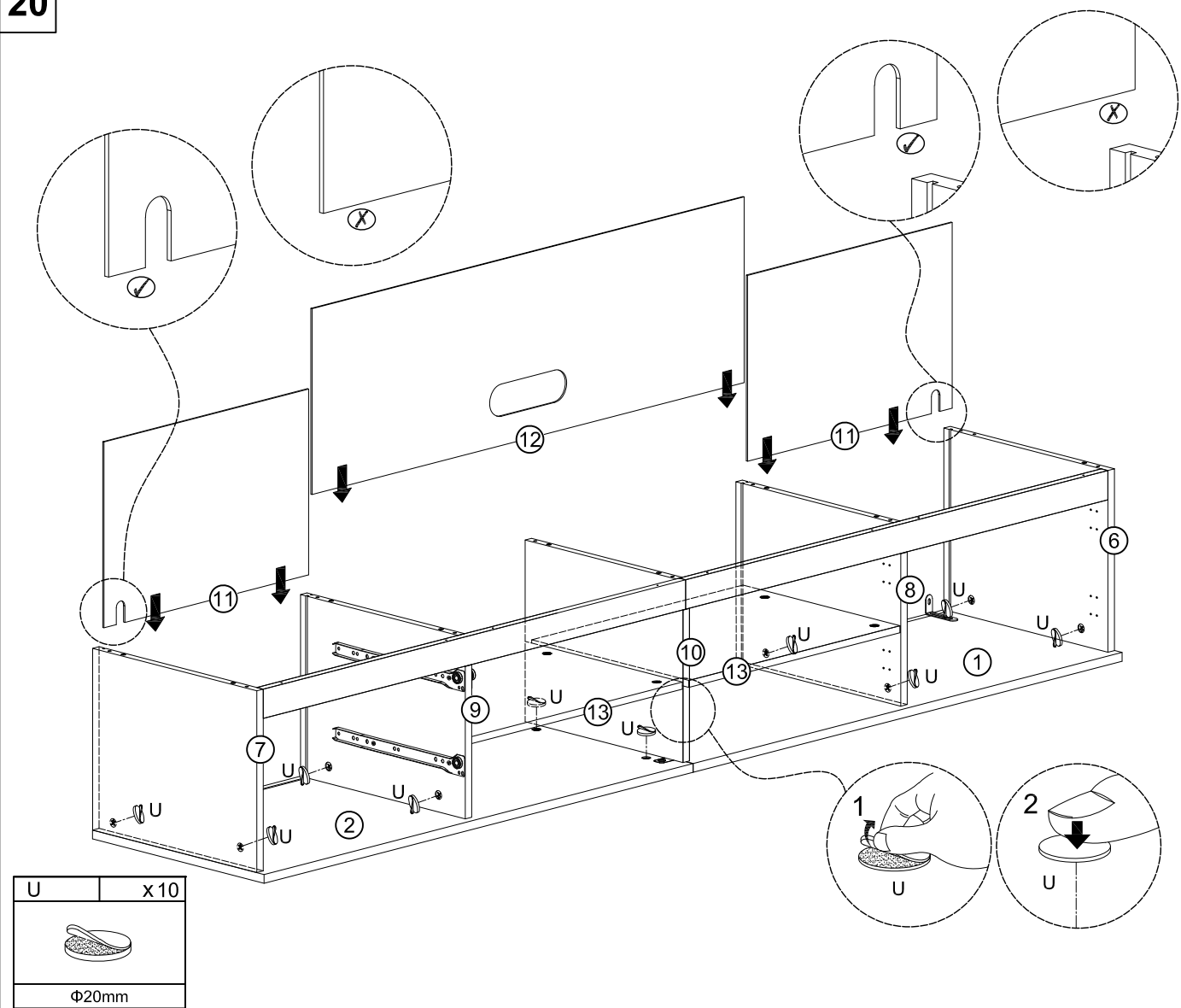


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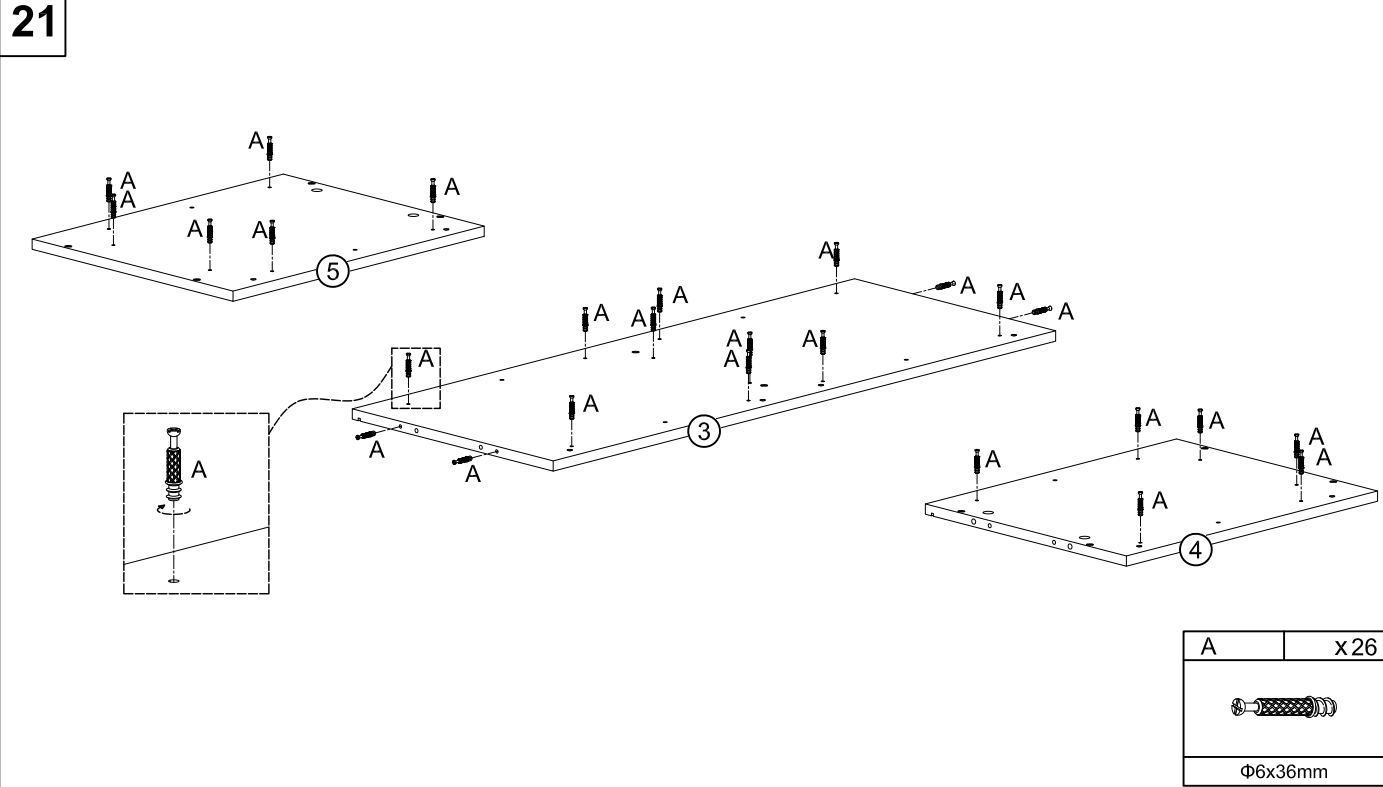


B	x5
	
Φ15mm	

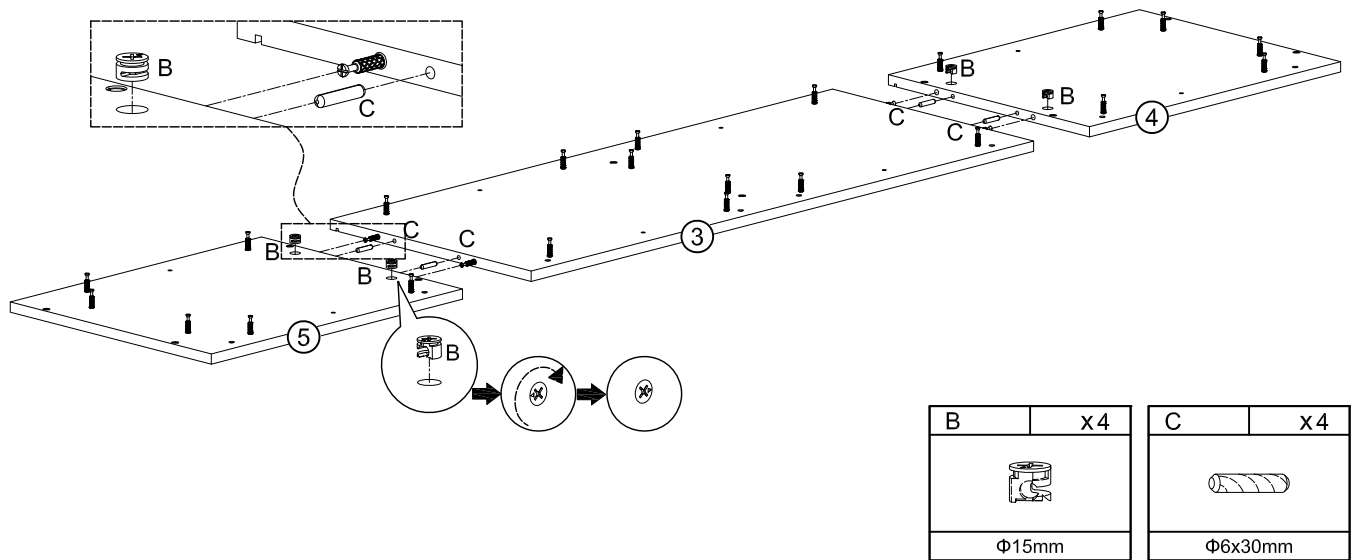
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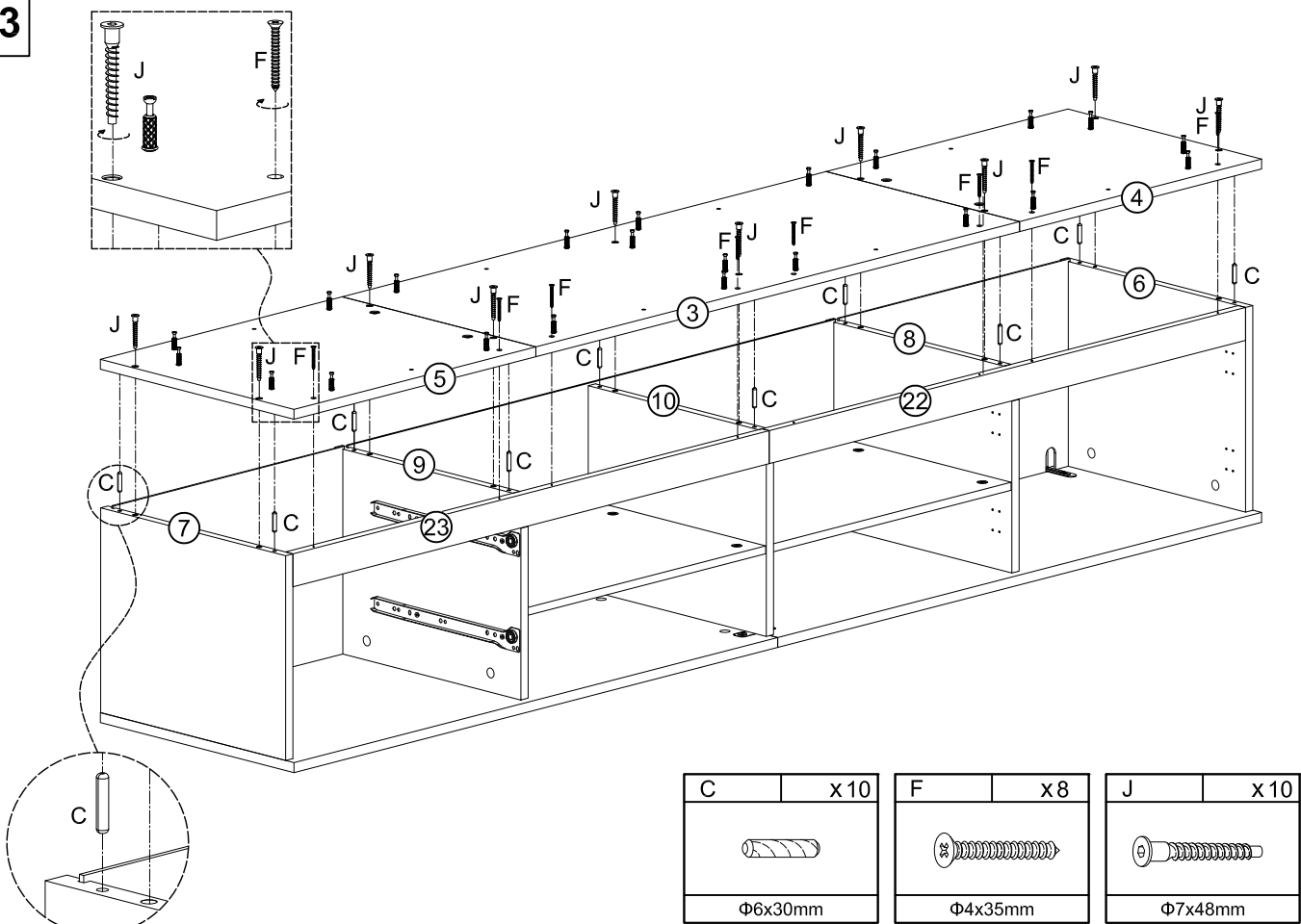
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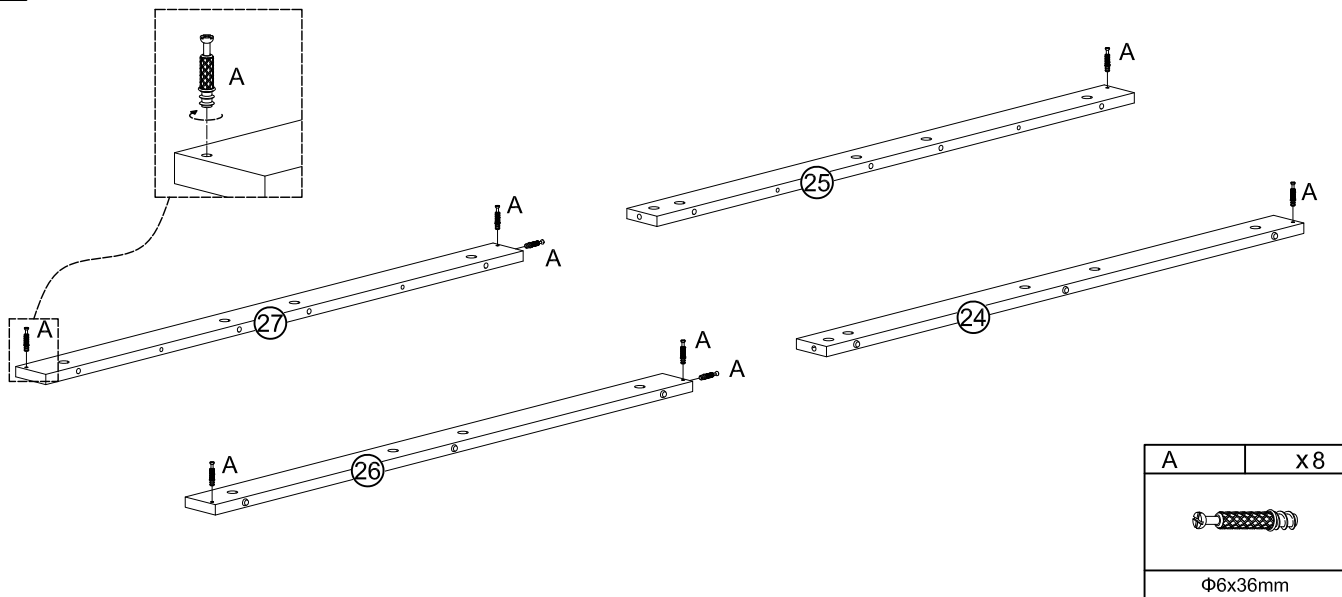
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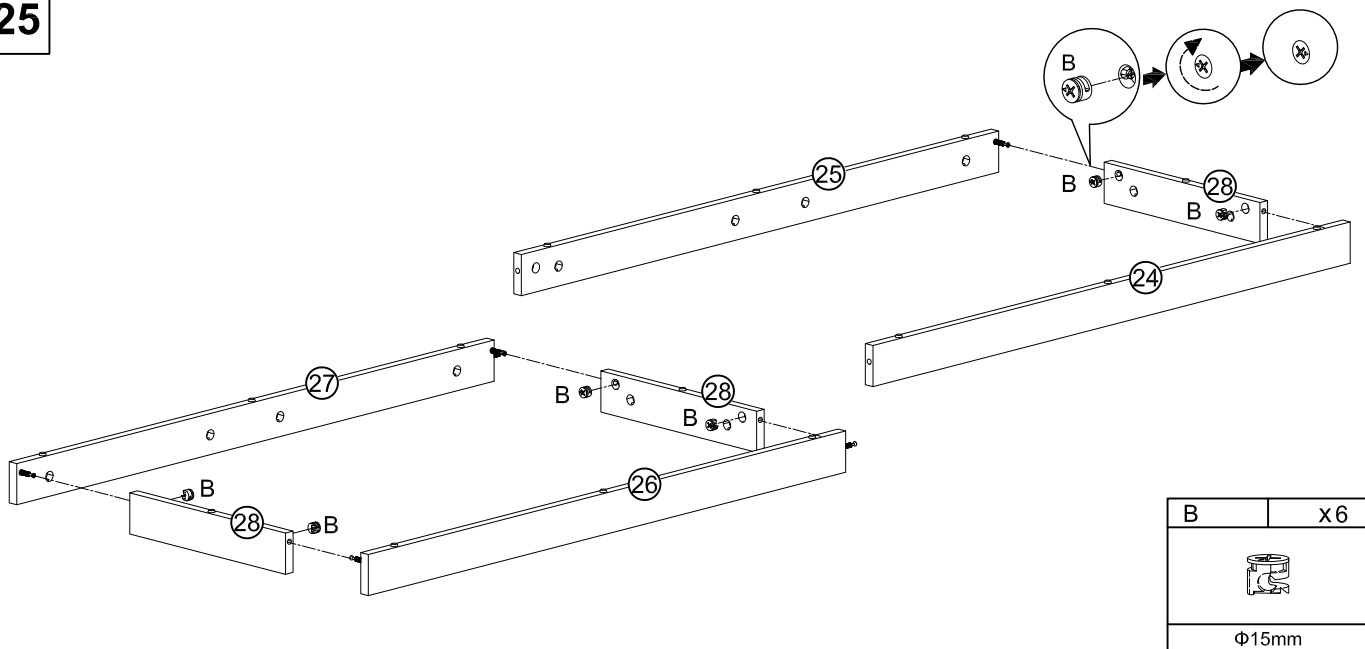
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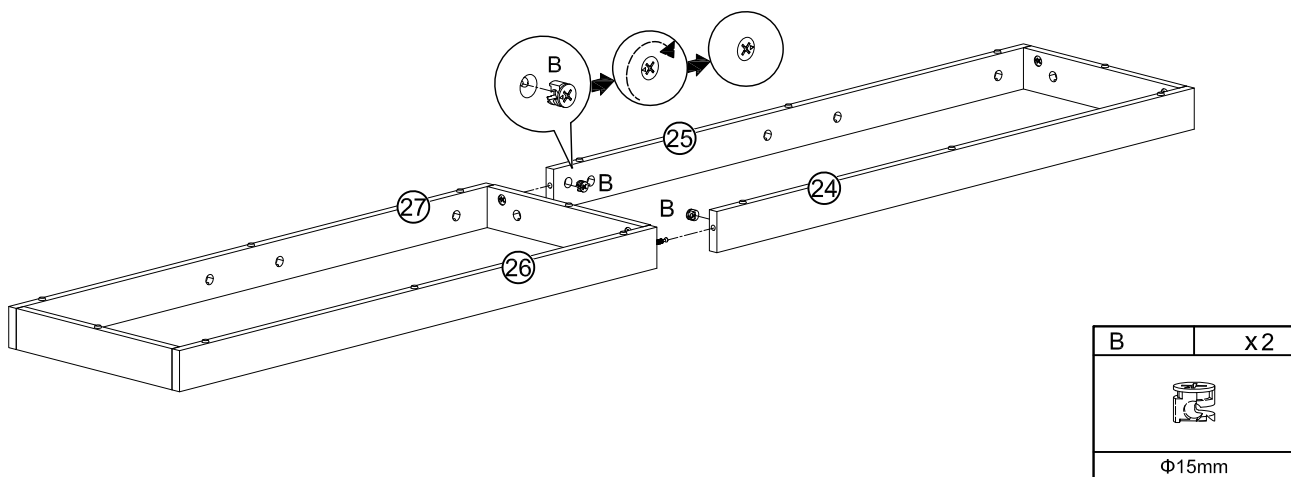
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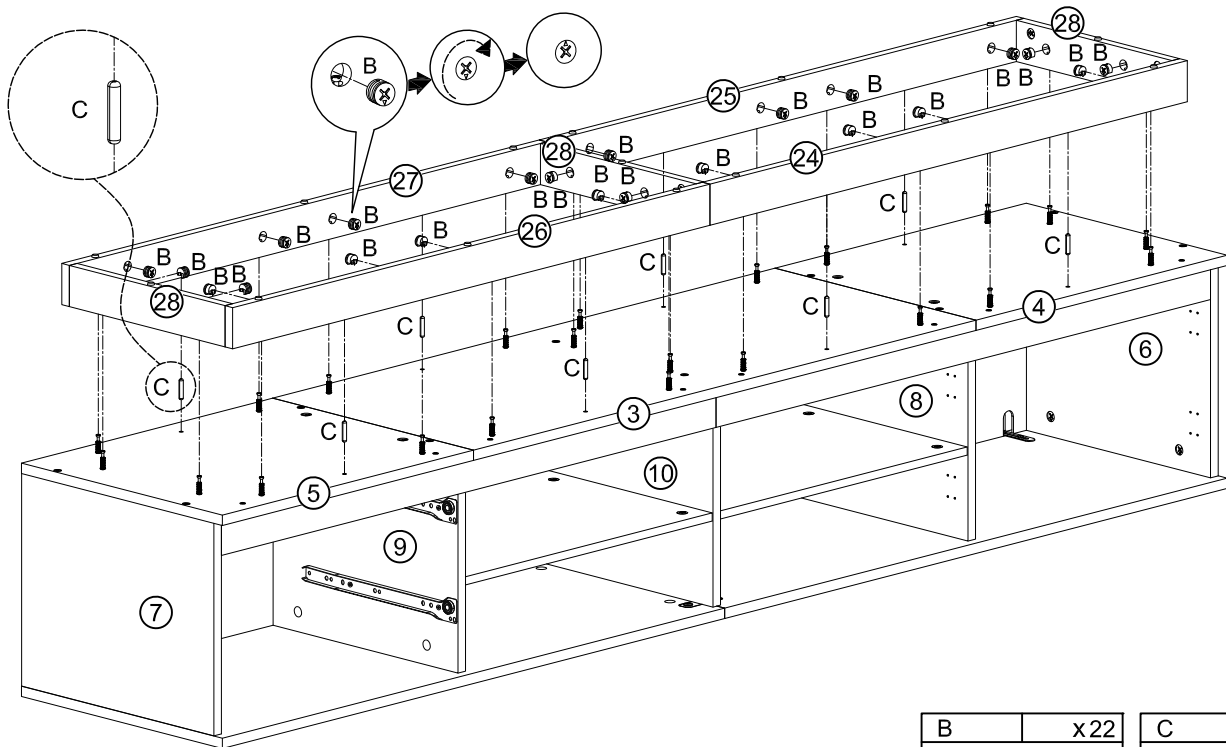


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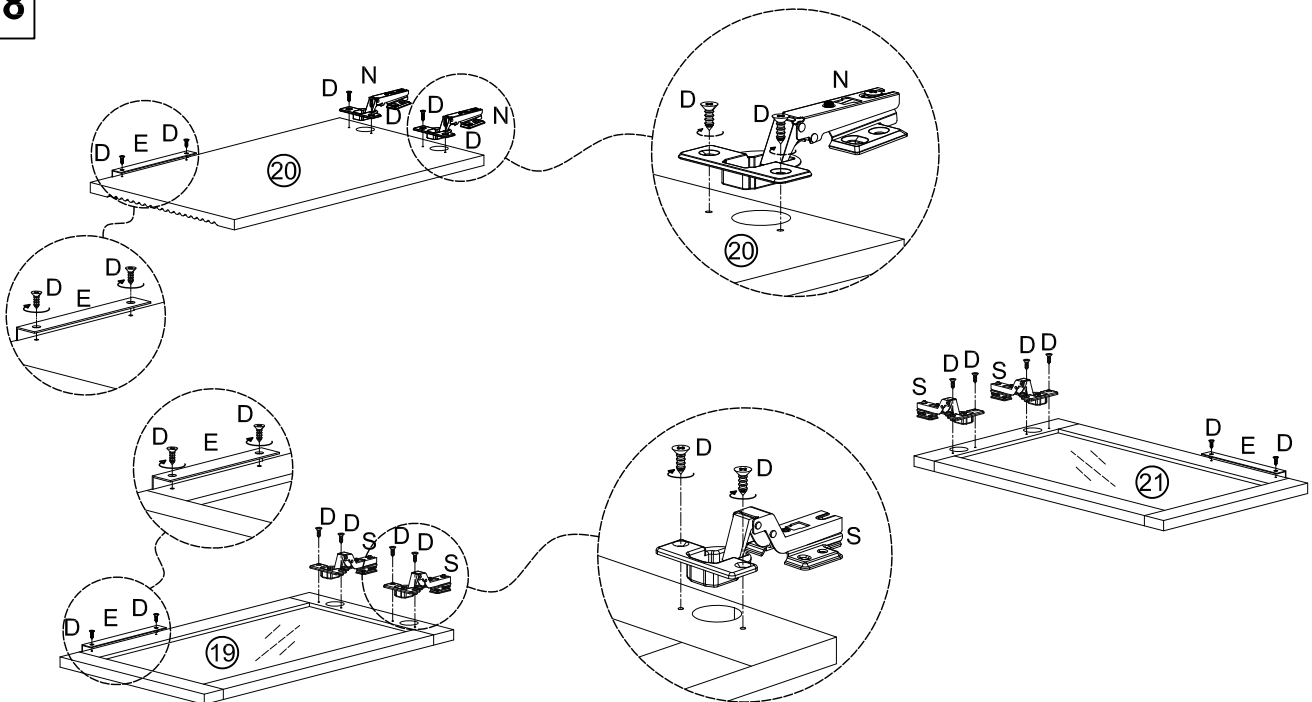
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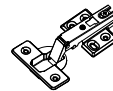
After the bottom installation is locked, two people need to work together to flip the cabinet 180 degrees.



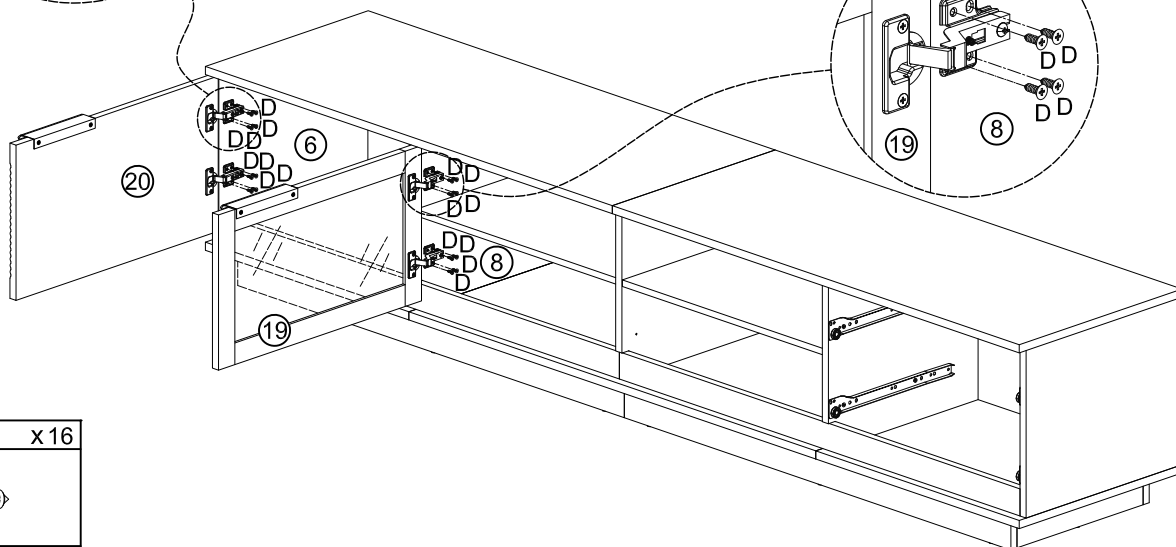
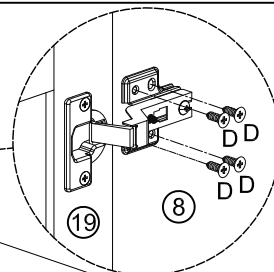
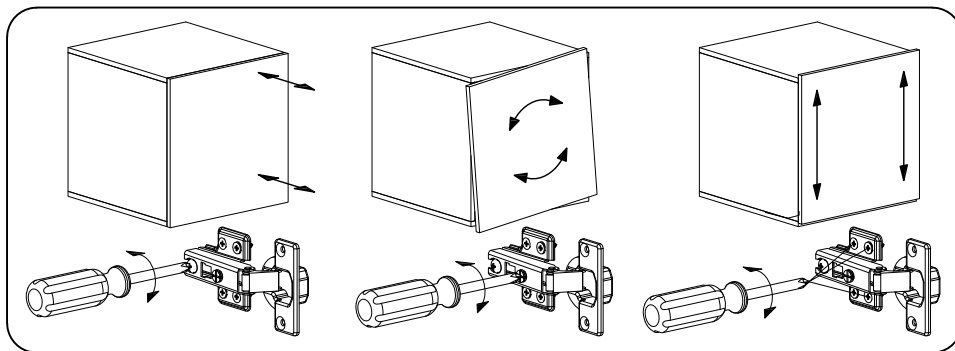
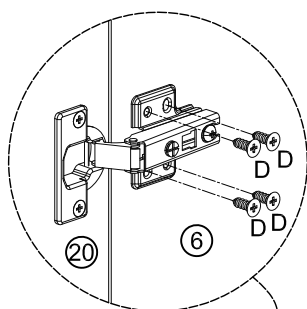
B	x22	C	x8
			
Φ15mm		Φ6x30mm	

28



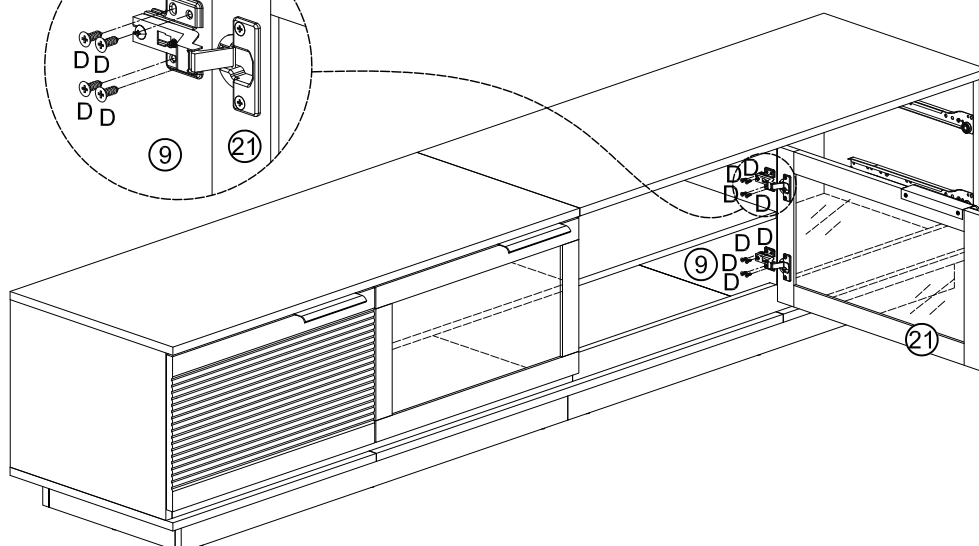
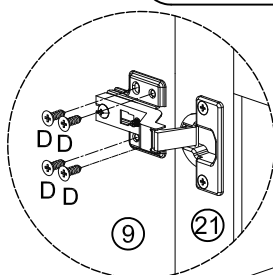
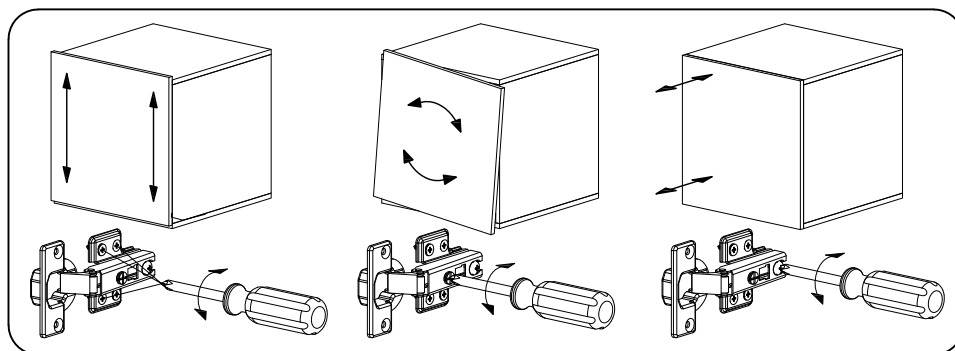
E	x3	N	x2	S	x4	D	x18
							
150mm						Φ3.5x12mm	

29



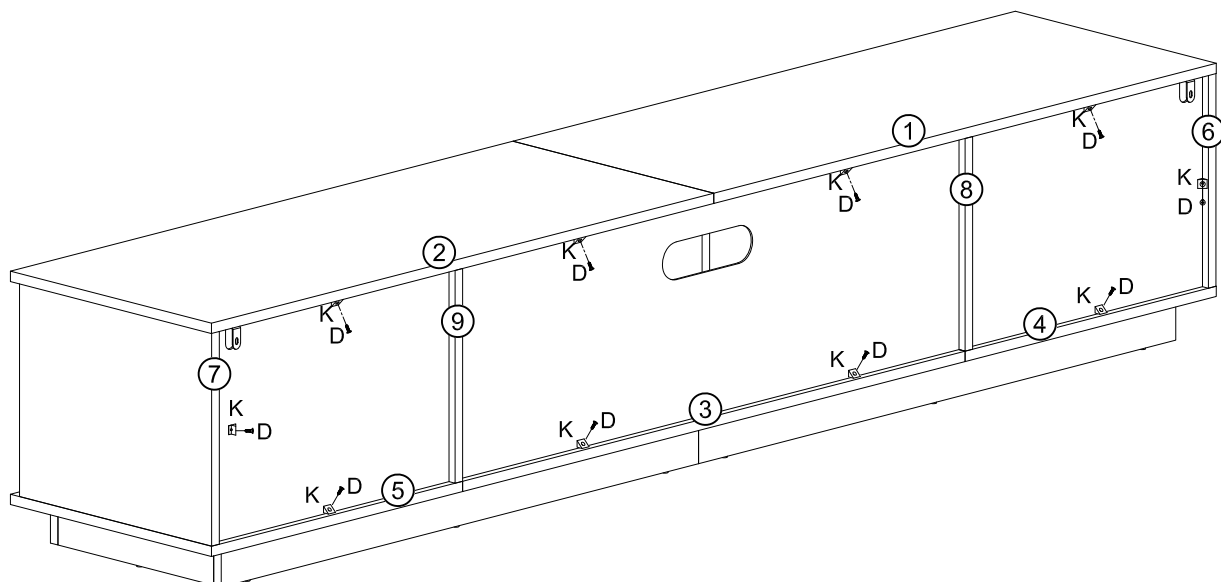
D	x 16
Φ3.5x12mm	

30



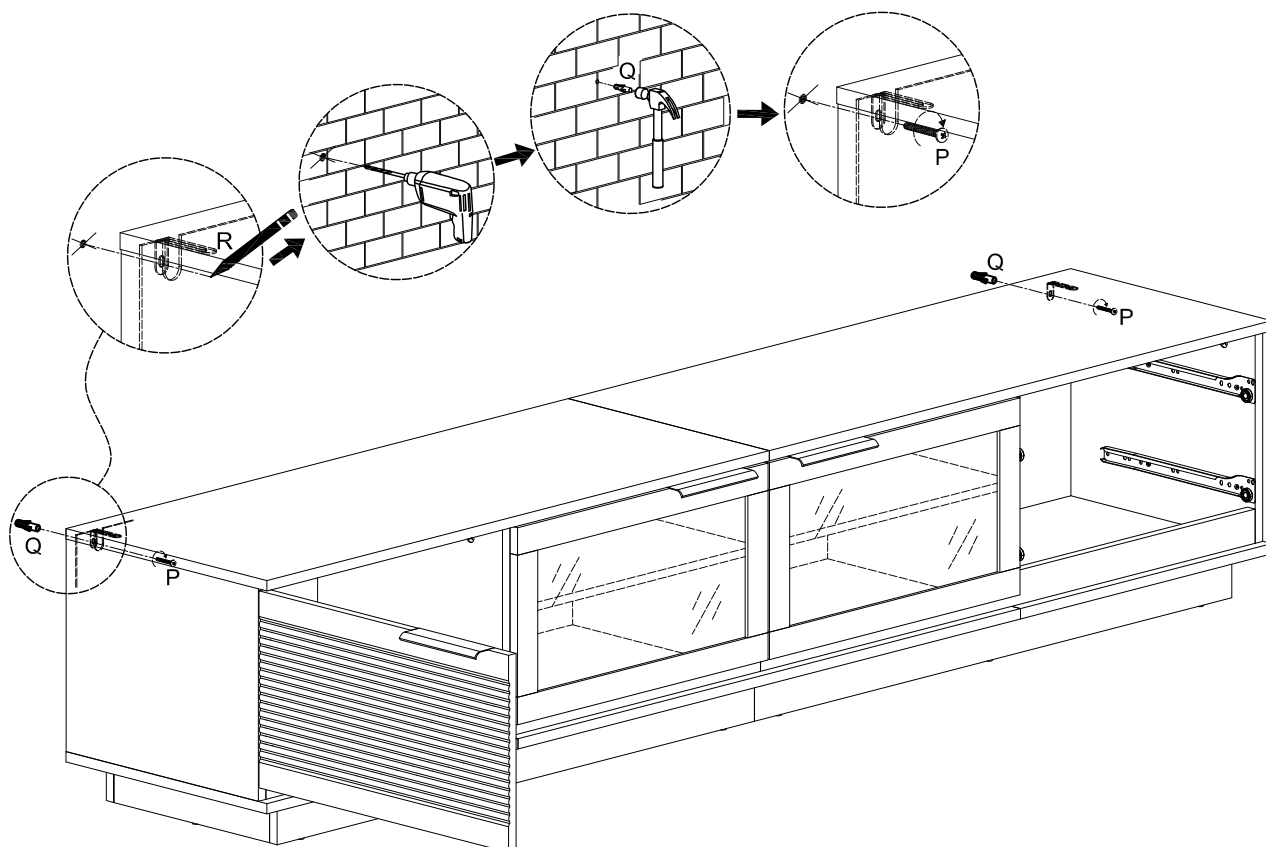
D	x 8
Φ3.5x12mm	

31



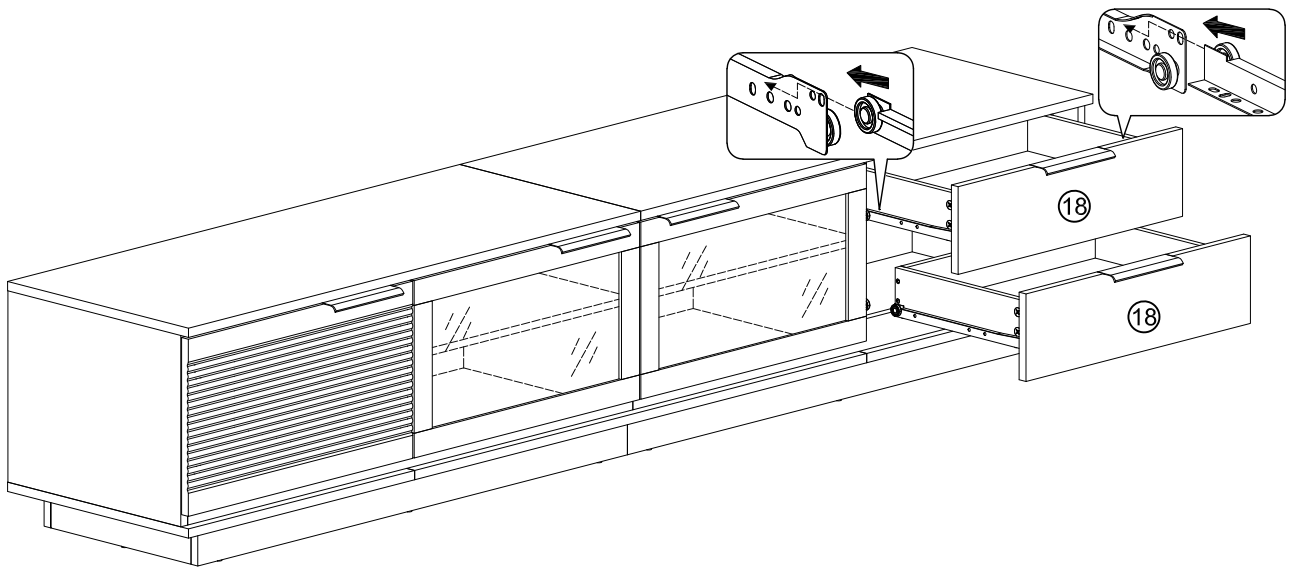
D	x10	K	x10
			
$\Phi 3.5 \times 12 \text{mm}$		$15 \times 10 \text{mm}$	

32



P	x2	Q	x2
			
$\Phi 4 \times 45 \text{mm}$		$\Phi 8 \times 35 \text{mm}$	

33



34

