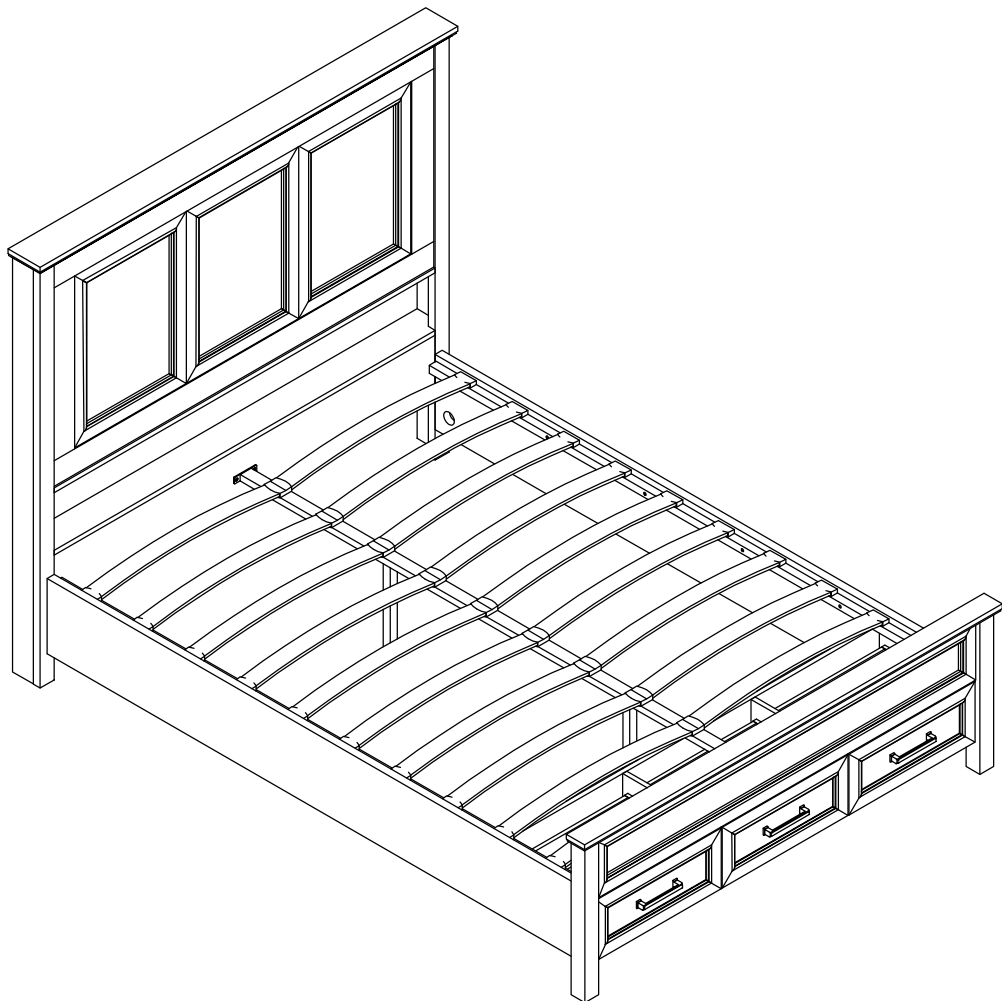


Assembly Instructions

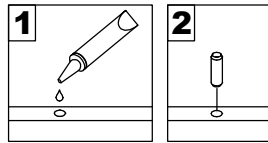


If you have any questions, please follow these steps(“Find Your Orders” – “Problem with the Order” – “Contact Seller”) to contact our customer service. Thanks!

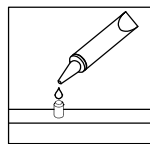
NOTE: There are two packages A and B for this item. Please wait patiently if you only receive one for now

General Assembly Guidelines

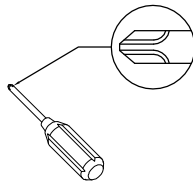
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



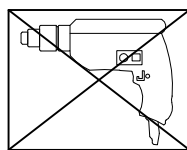
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



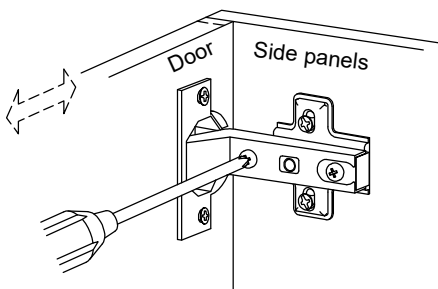
- VI. A Phillips head screwdriver is required for the assembly of this product .



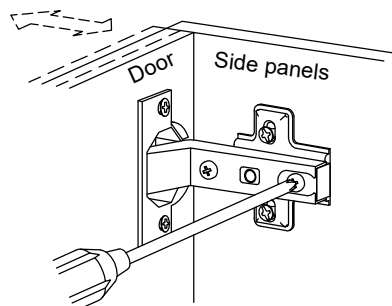
- VII. Power tools should not be used to assemble this product .



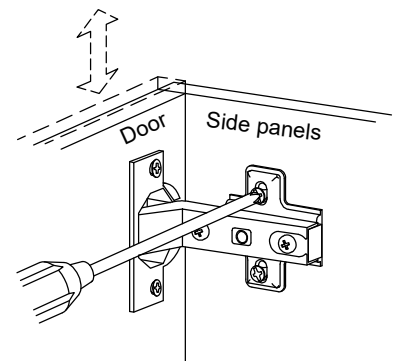
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

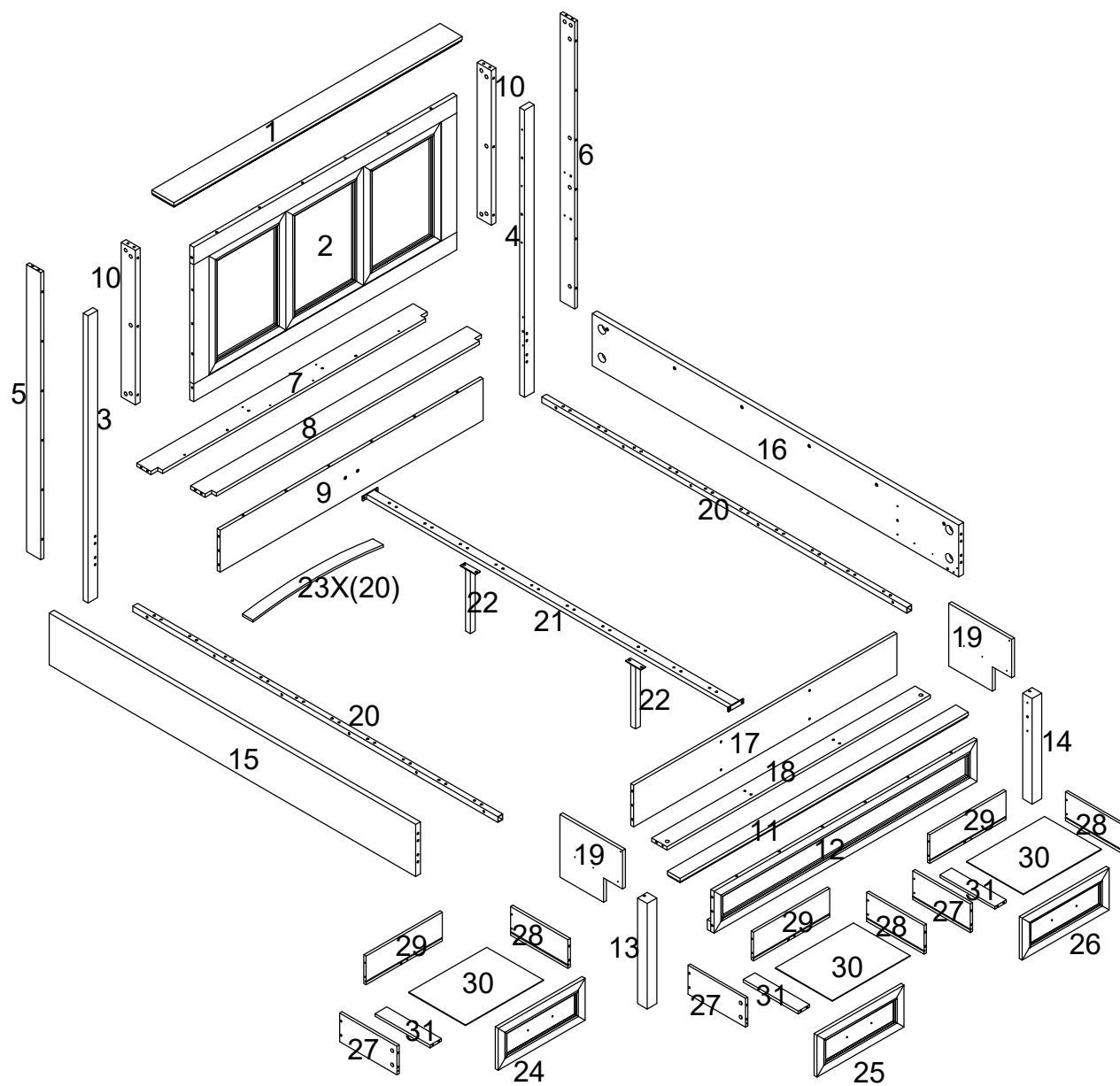


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment







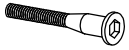











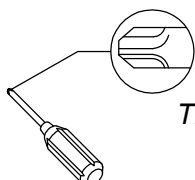
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List



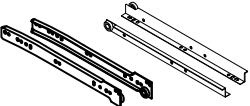





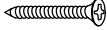
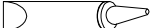
A		Ø8x30mm	Wooden dowel	46	pcs
B		Ø10x40mm	Wooden dowel	8	pcs
C		Ø6x35mm	Cam lock	79	pcs
D		Ø15x11mm	Cam lock	64	pcs
E		Ø15x9mm	Cam lock	15	pcs
F		Ø30mm	Sticker	79	pcs
G		Ø6x50mm	Bolt	6	pcs
H		M 4	Hex Key	1	pc
I		M6*12mm	Screw	8	pcs
J		M6*40mm	Screw	12	pcs
K		M 5	Hex Key	1	pc
L		M8*80mm	Screw	4	pcs
M		Ø5/16in	Nuts	8	pcs
N		Ø5/16in	Half-moon part	8	pcs
O		Ø5/16in	Wrench	1	pc
P		Ø8x70mm	Screw	4	pcs

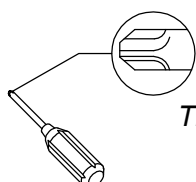


Philips head screwdriver required for assembly
(not included)

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

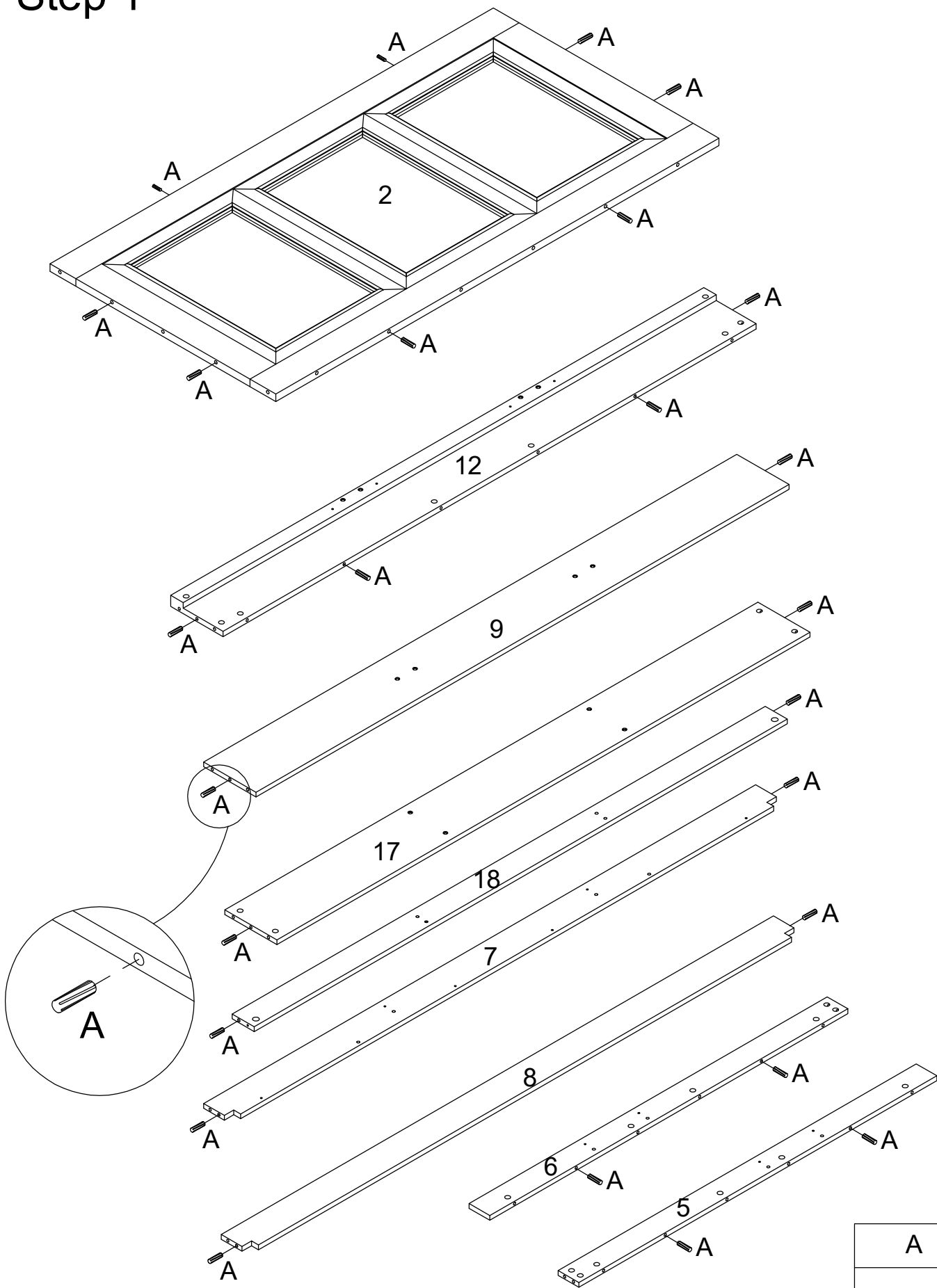
Q			Angle iron	2	pcs
R		Ø5x12mm		4	pcs
S		Individually packed	Drawer sildes	3	set
T		Ø3x12mm	Screw	36	pcs
U			Hold hands	3	pcs
V		Ø4x9mm	Screw	6	pcs
W			Single head set	20	pcs
X			Double head set	10	pcs
Y		Ø4x32mm	Screw	15	pcs
Z			Small White Glue	2	pcs




Philips head screwdriver required for assembly
(not included)

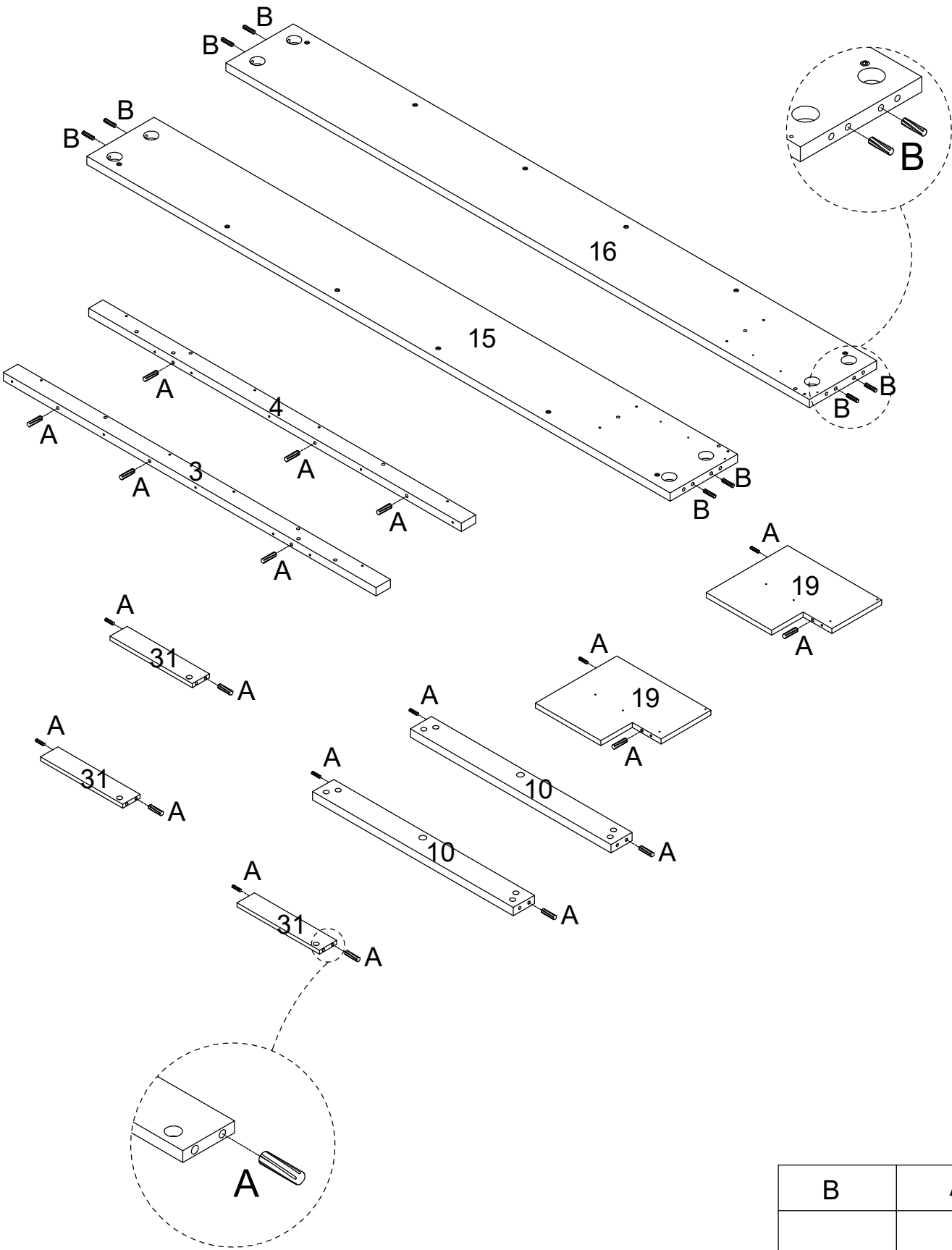
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*



Step 1



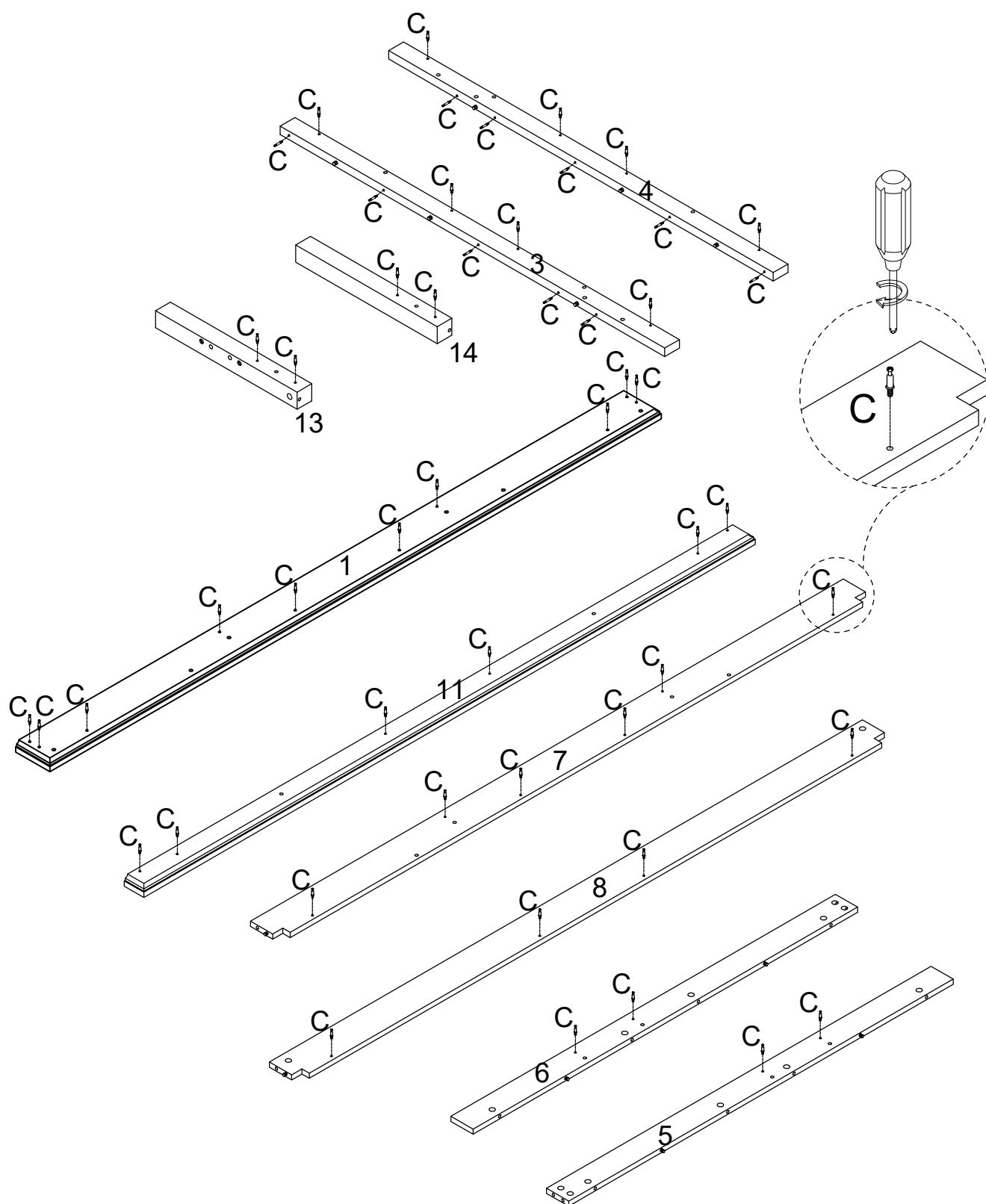
A

X26

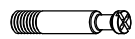
Step 2



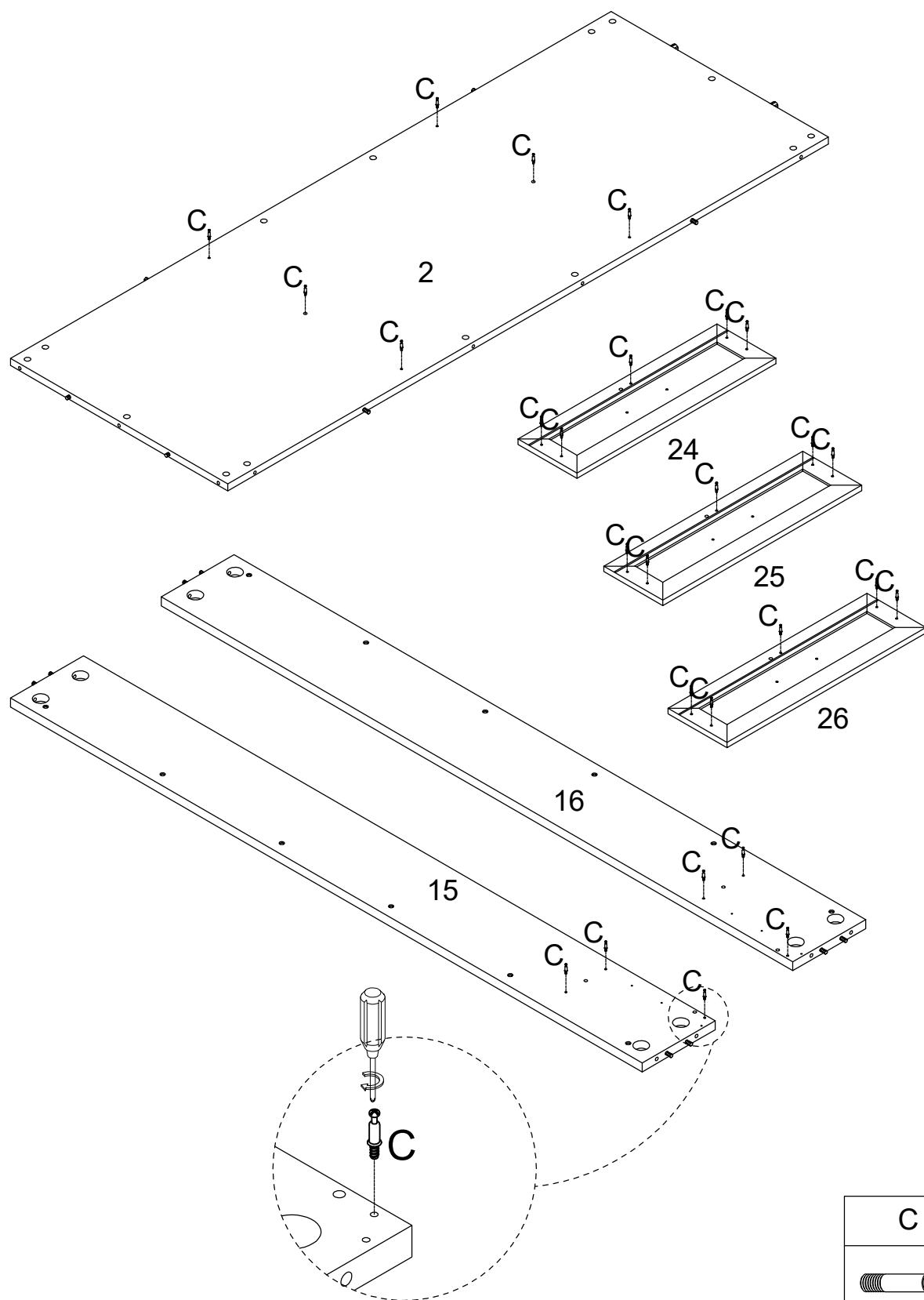
B	A
	
X8	X20


Step 3



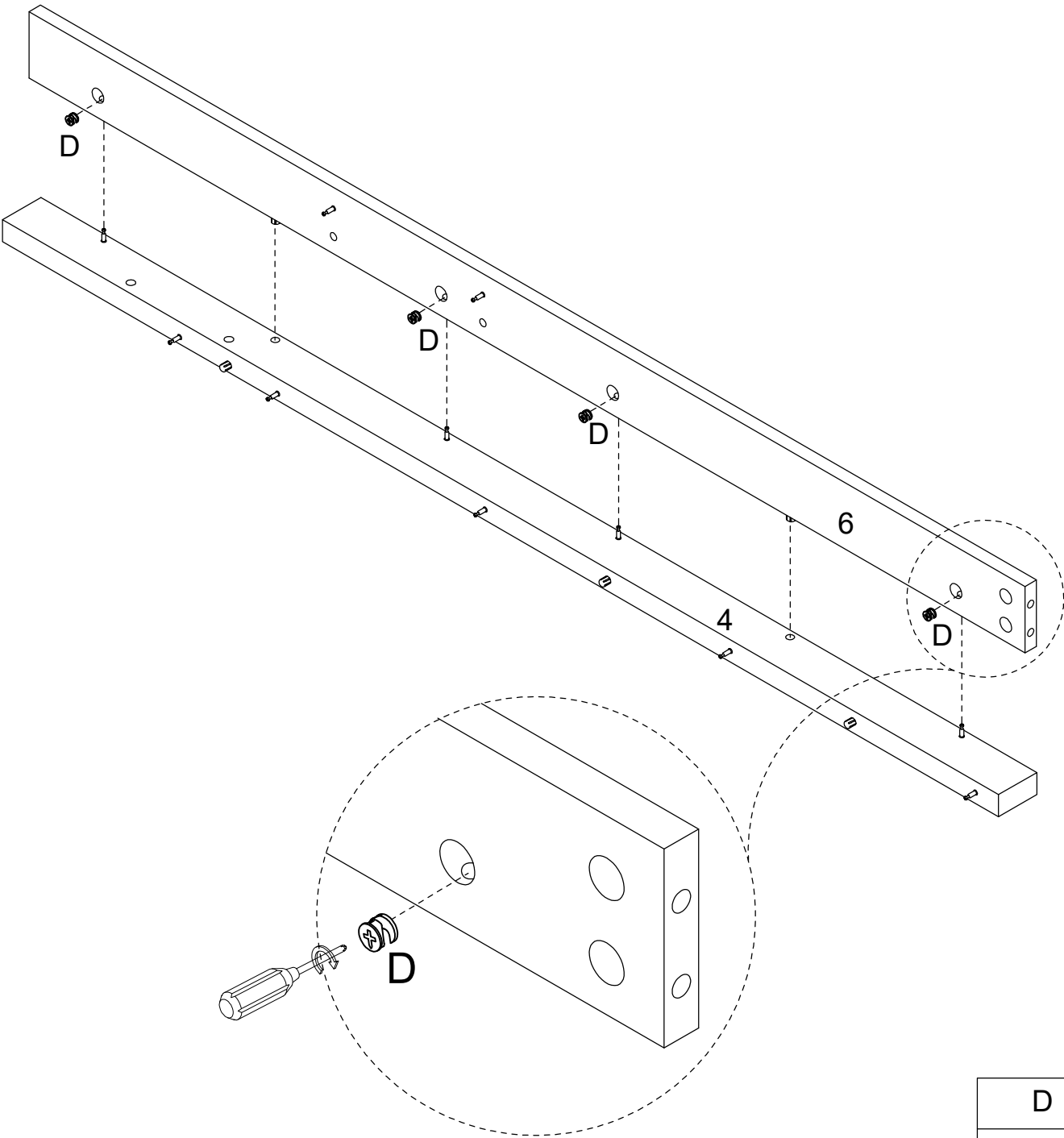
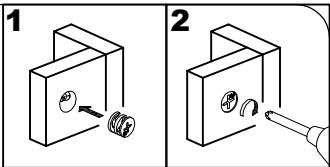
C

X52


Step 4



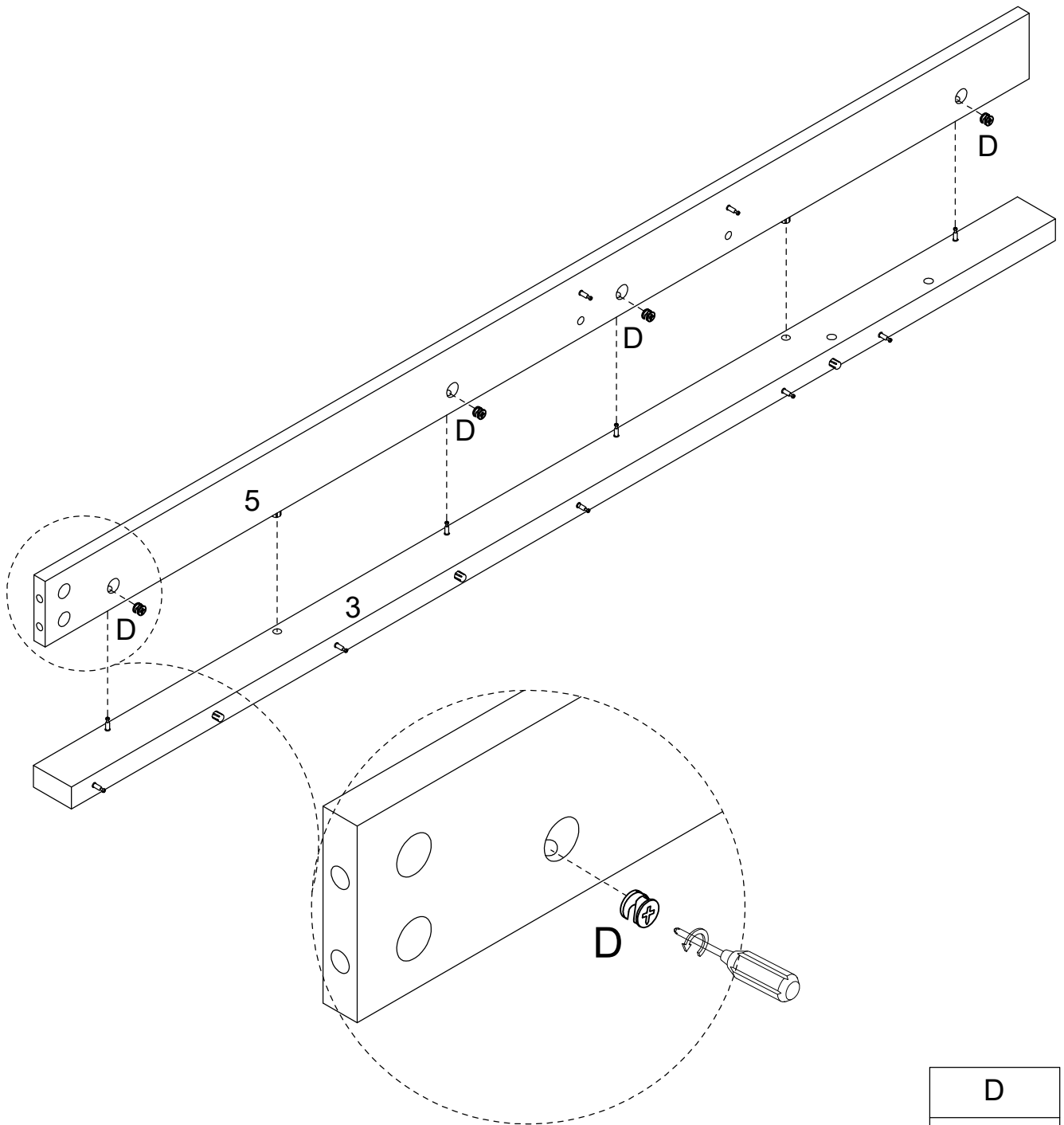
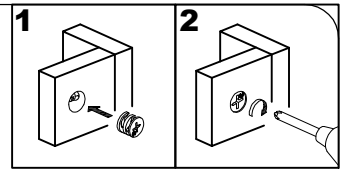
C

X27


Step 5



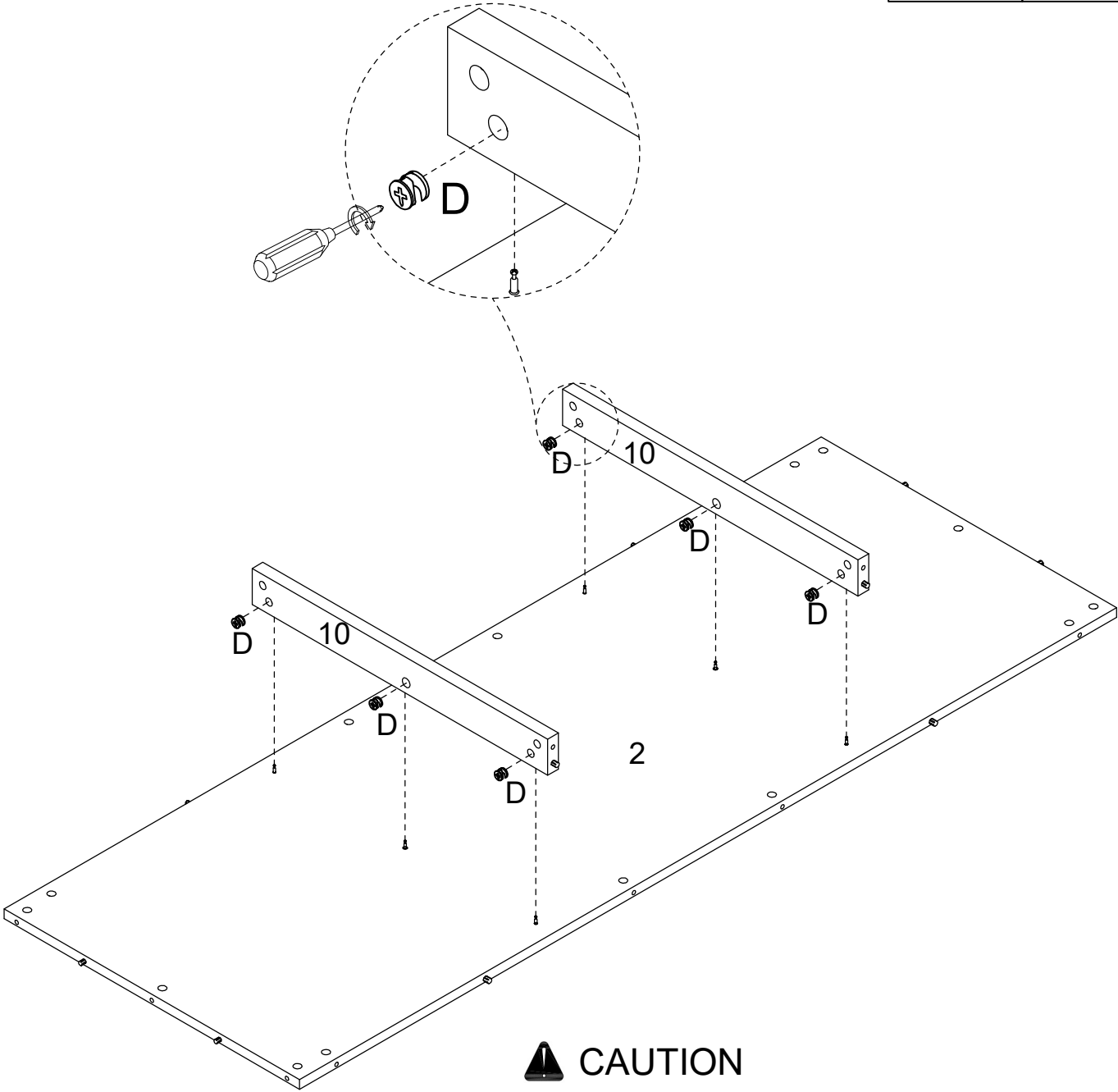
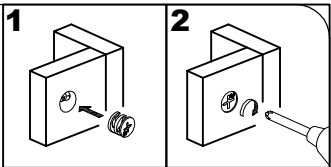
D

X4

Step 6




D

X4

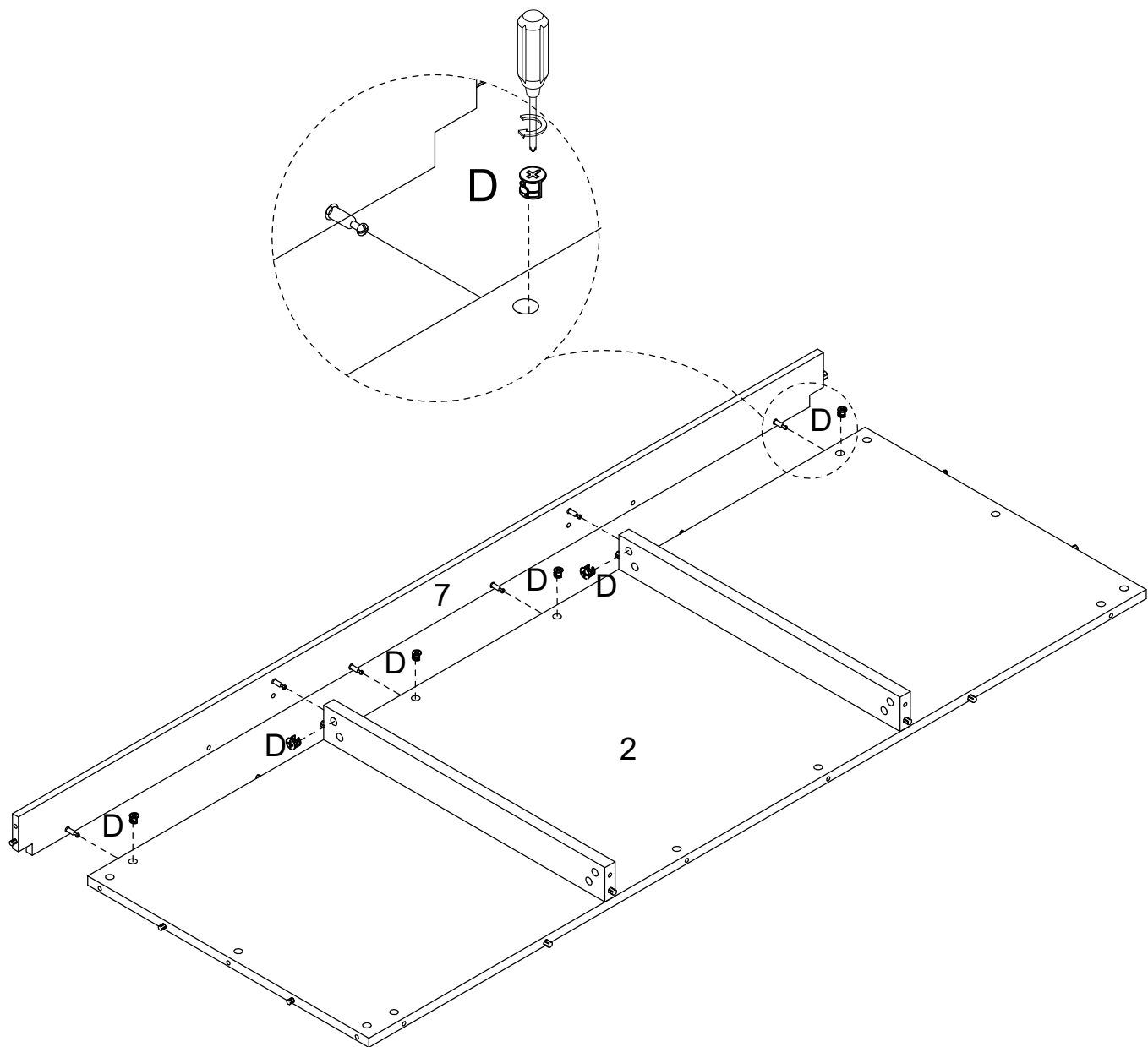
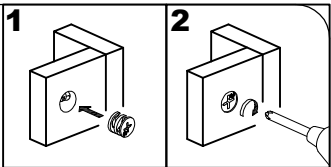
Step 7





 **CAUTION**
No trampling

D

X6

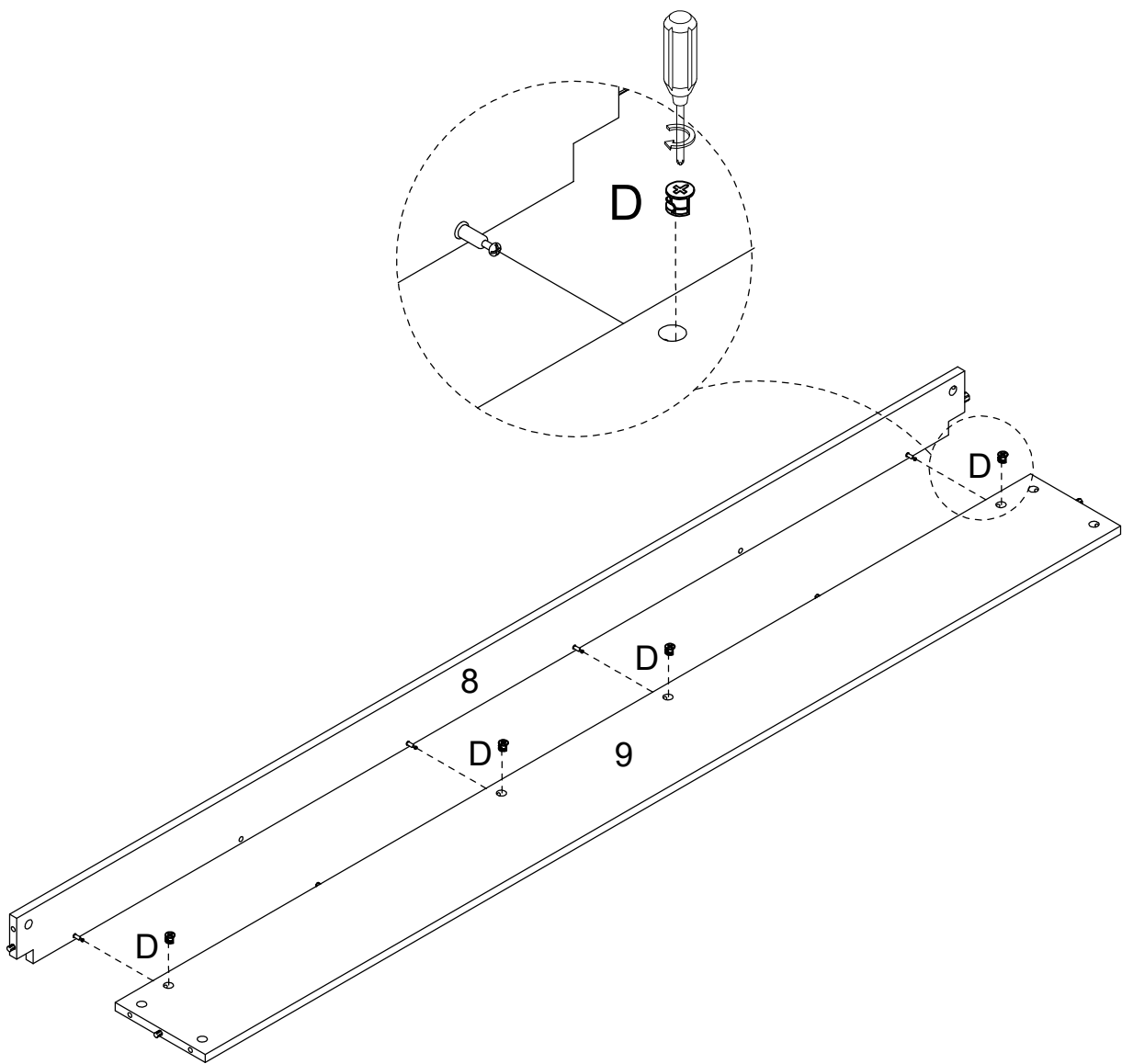
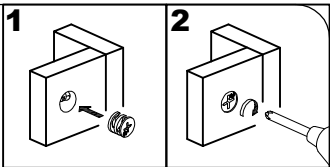
Step 8




 **CAUTION**
No trampling

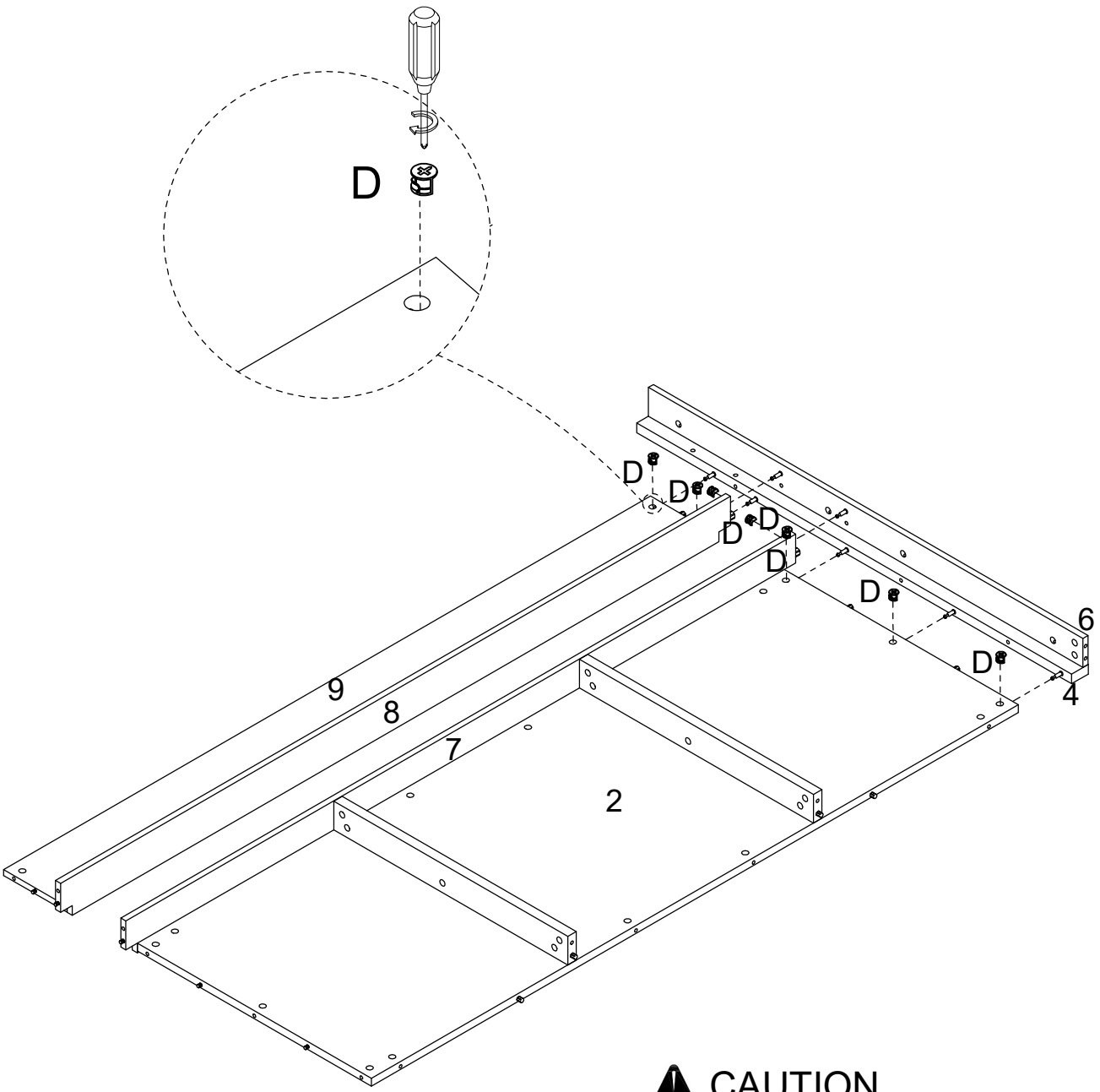
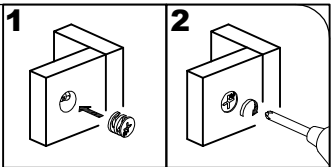
D

X6


Step 9




D

X4

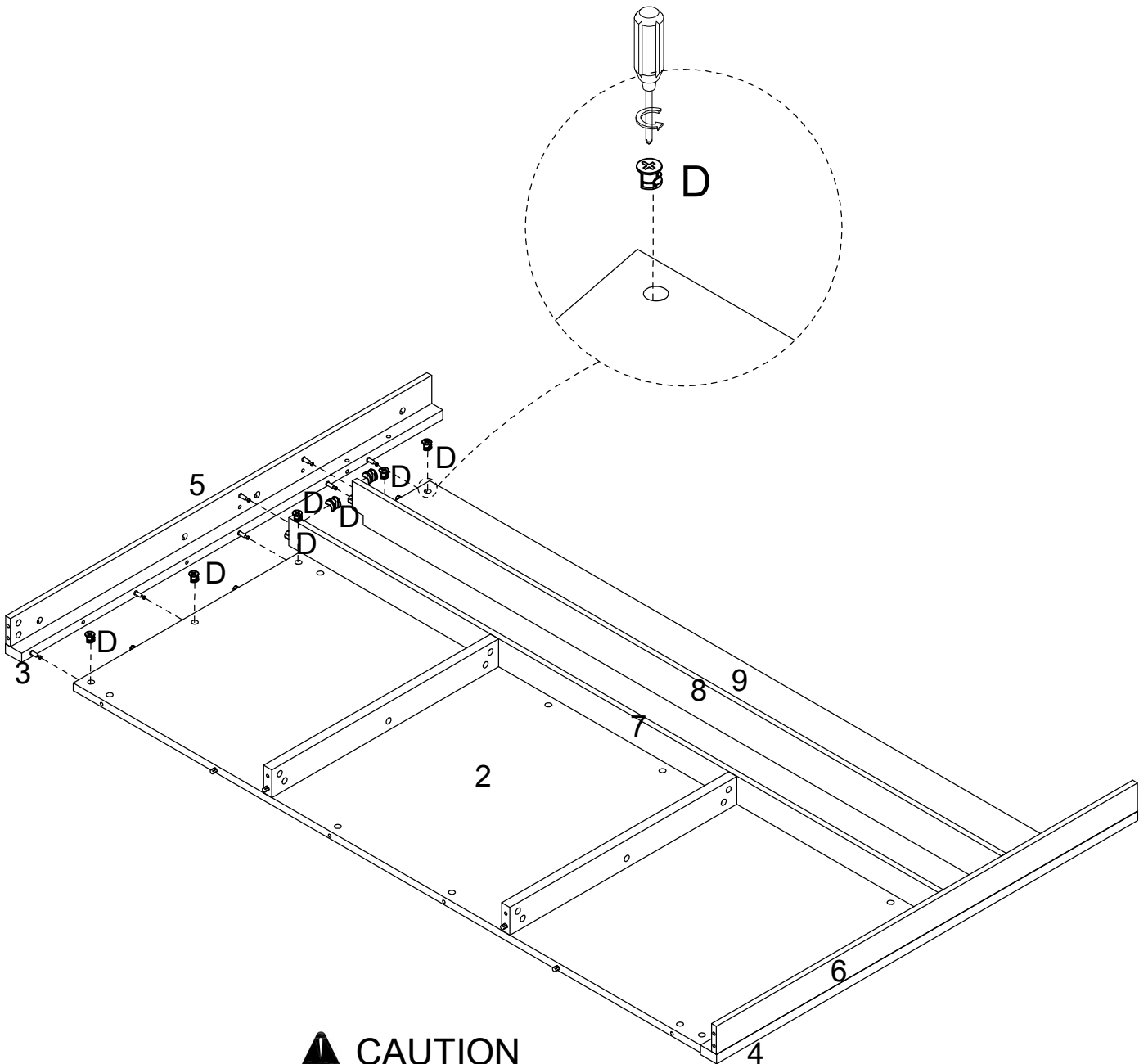
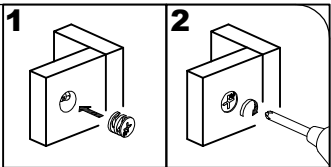
Step 10




 **CAUTION**
No trampling

D

X7

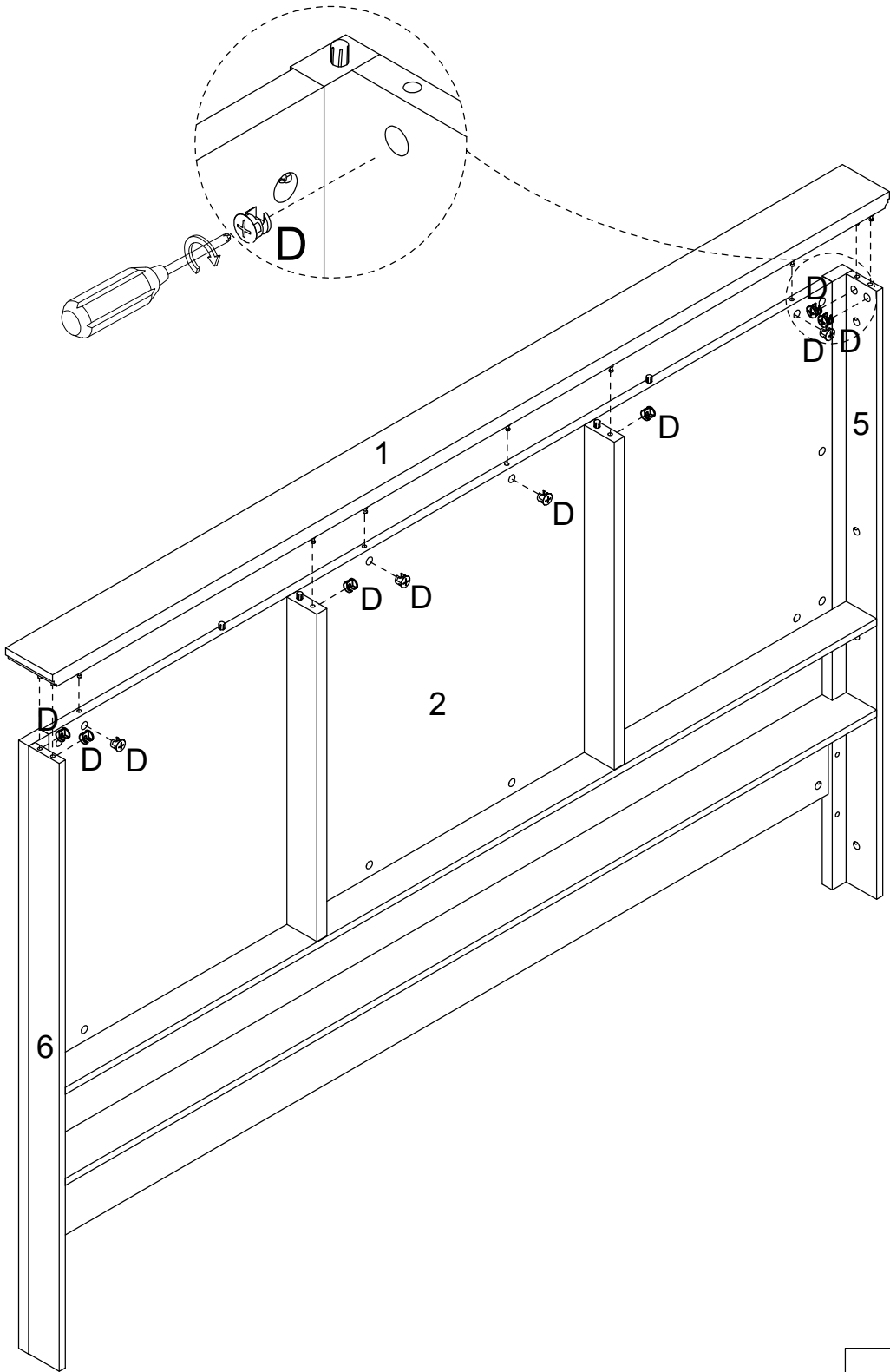
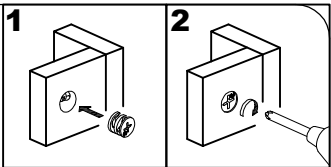
Step 11




 **CAUTION**
No trampling

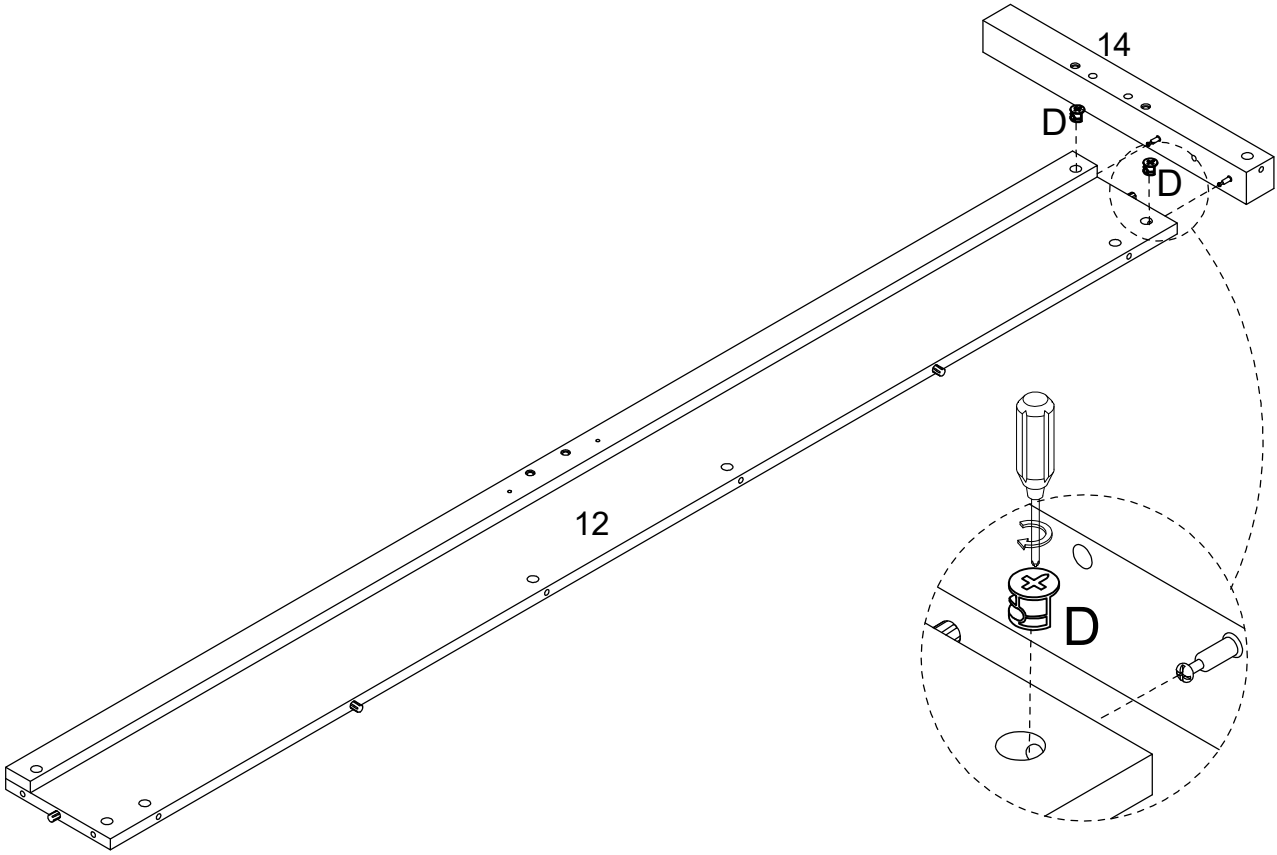
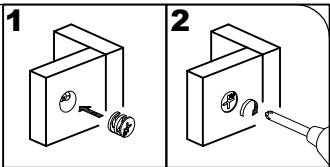
D

X7


Step 12



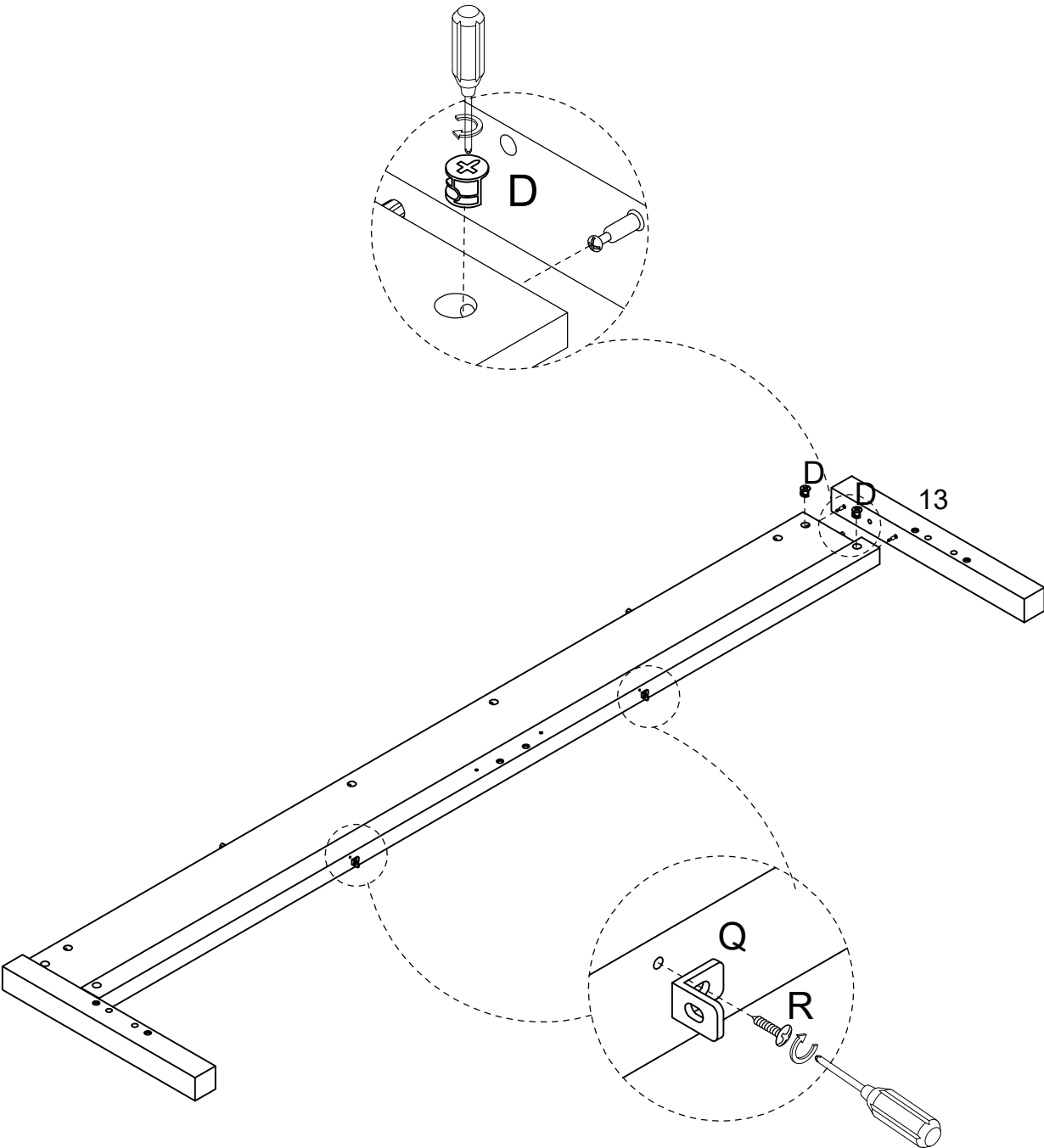
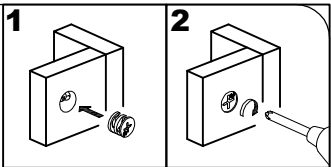
D

X10




Step 13



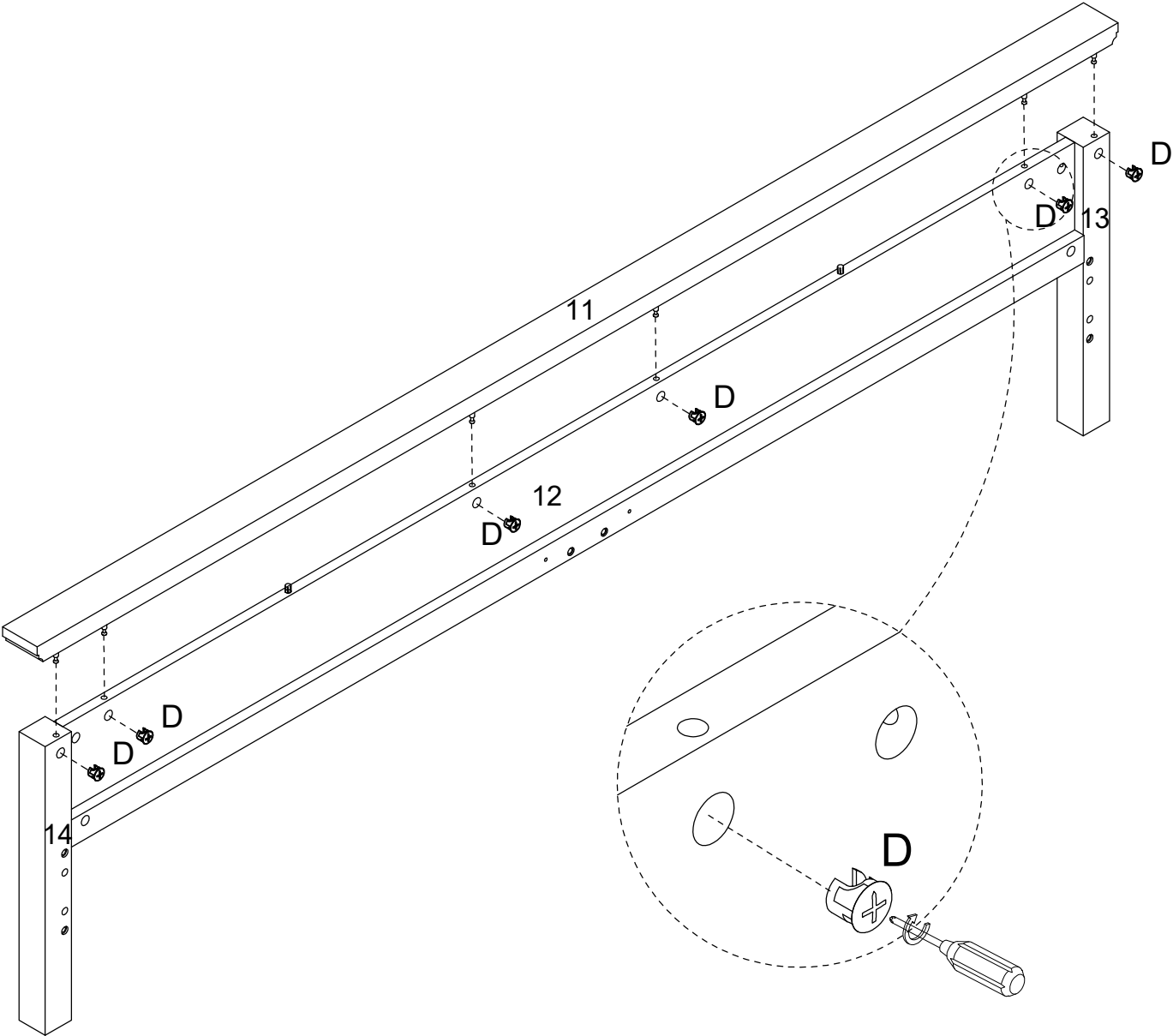
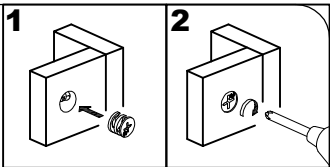
D

X2


Step 14



R	Q	D
		
X2	X2	X2

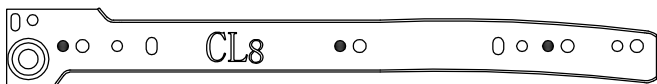
Step 15



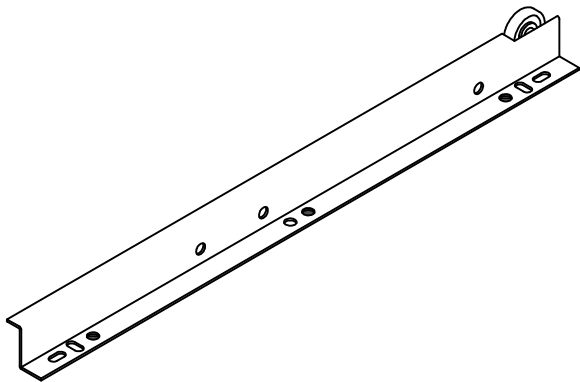
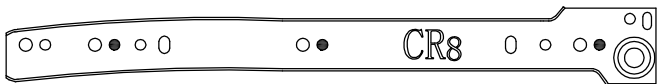
D

X6

Step 16

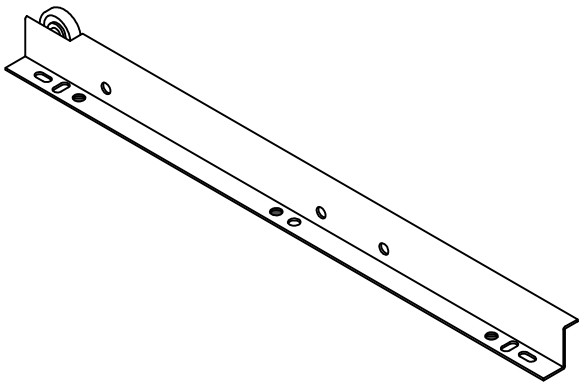
S-CL8



S-CR8



S-DL8



S-DR8

Step 17



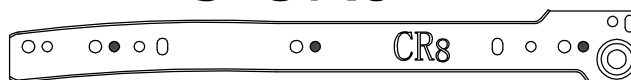
NOTE:

Refer to the images to identify S-CL8 (left) and S-CR8 (right). Attach S-CL8 to #19 panel and S-CR8 to #19 panel. [T] screws must go in the exact spots shown.

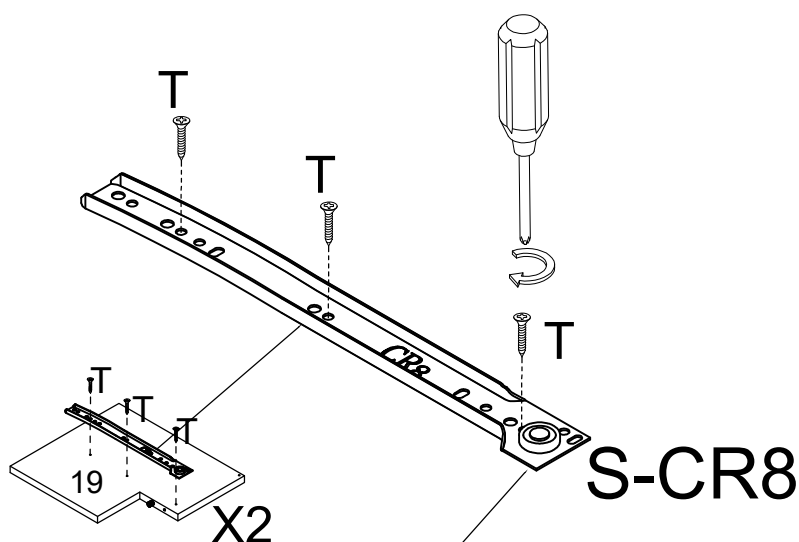
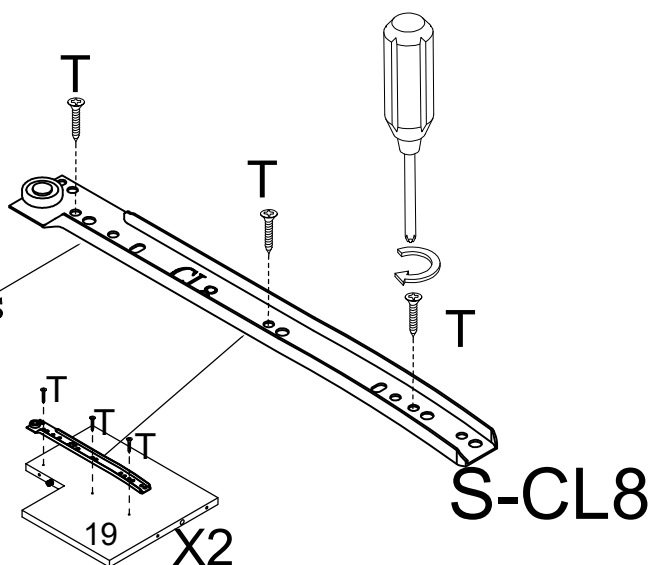
S-CL8



S-CR8



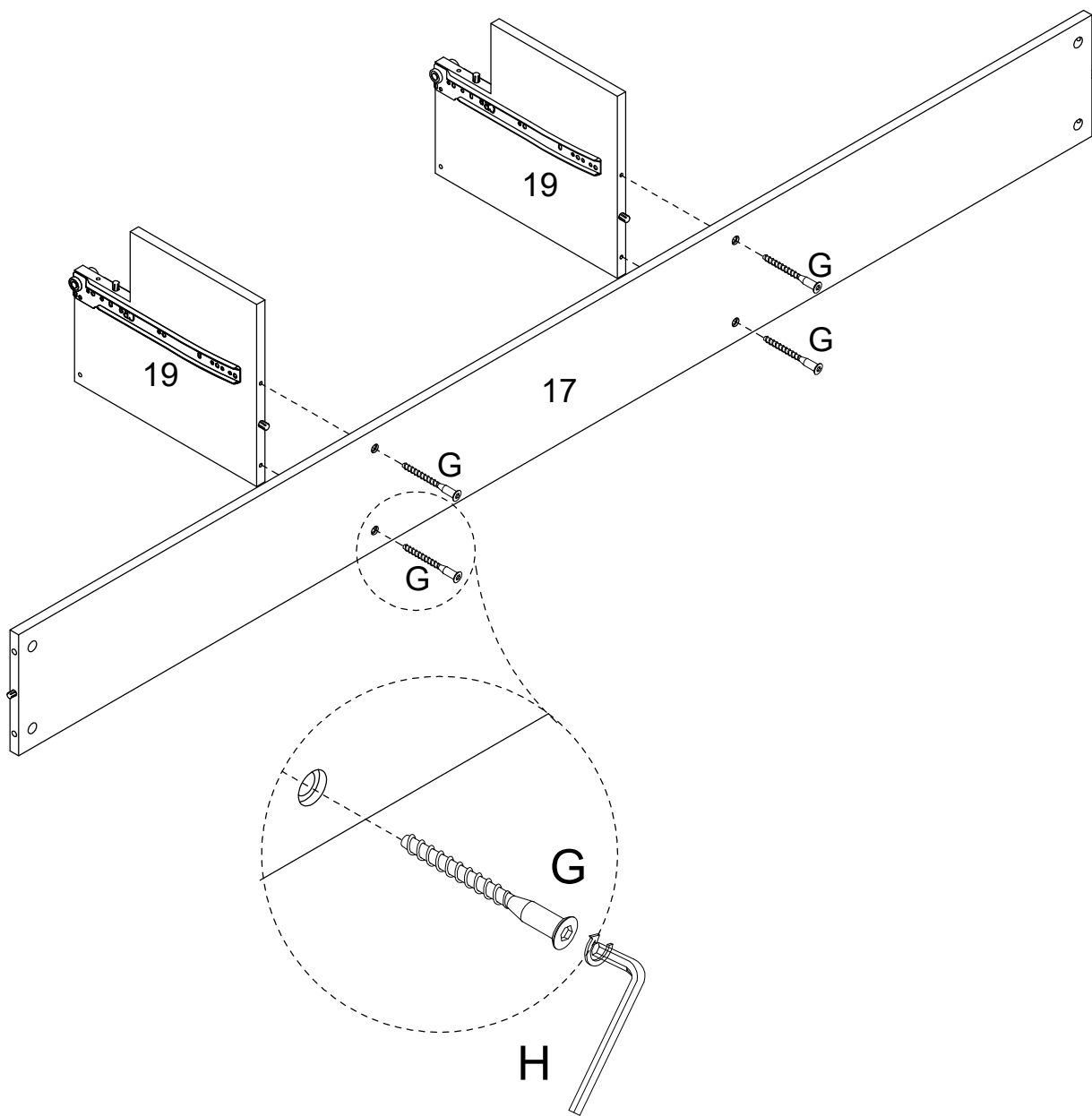
Make sure the rollers on the slides face downward.



Make sure the rollers on the slides face downward.

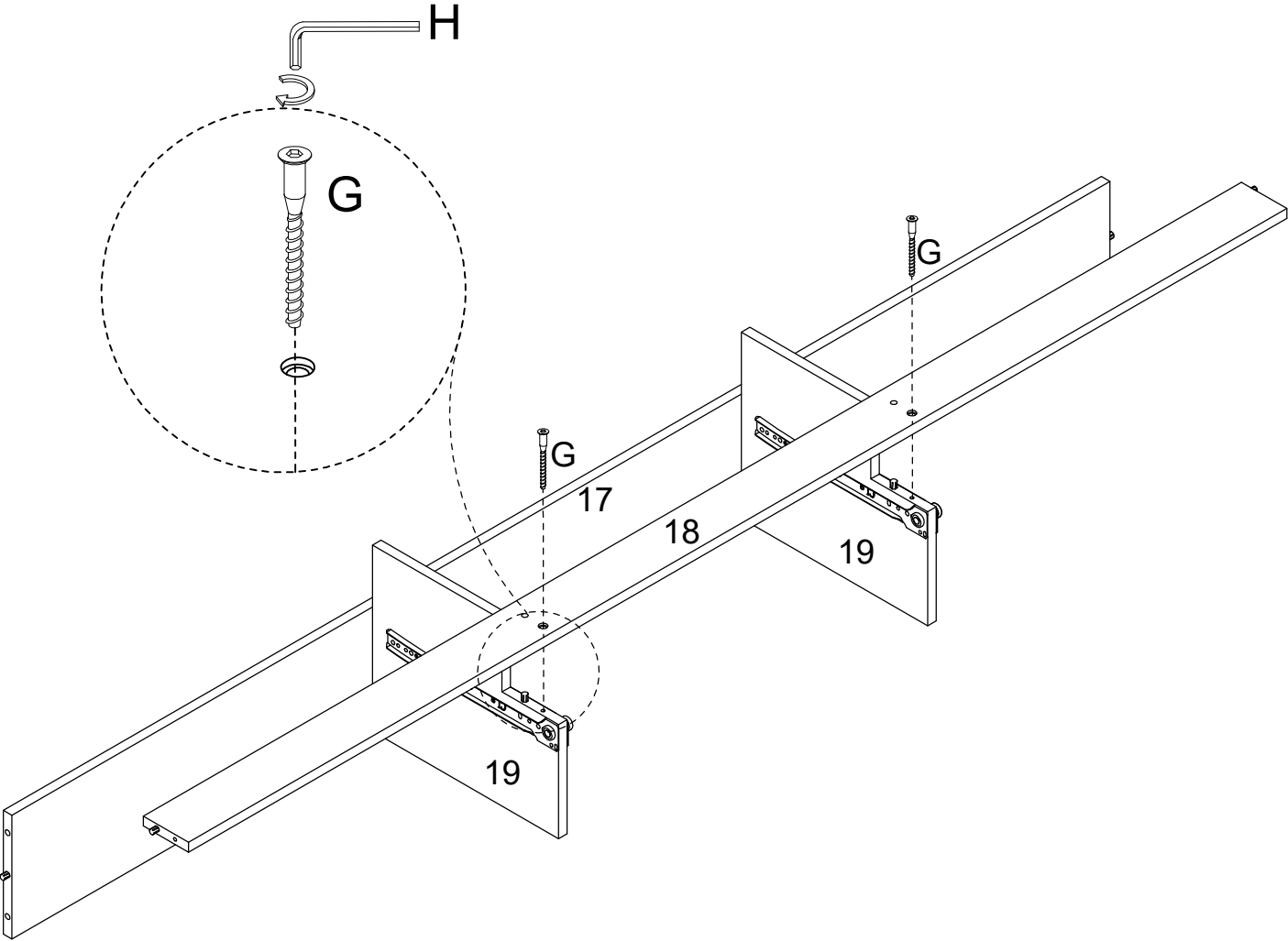
S	T
X2	X12



Step 18



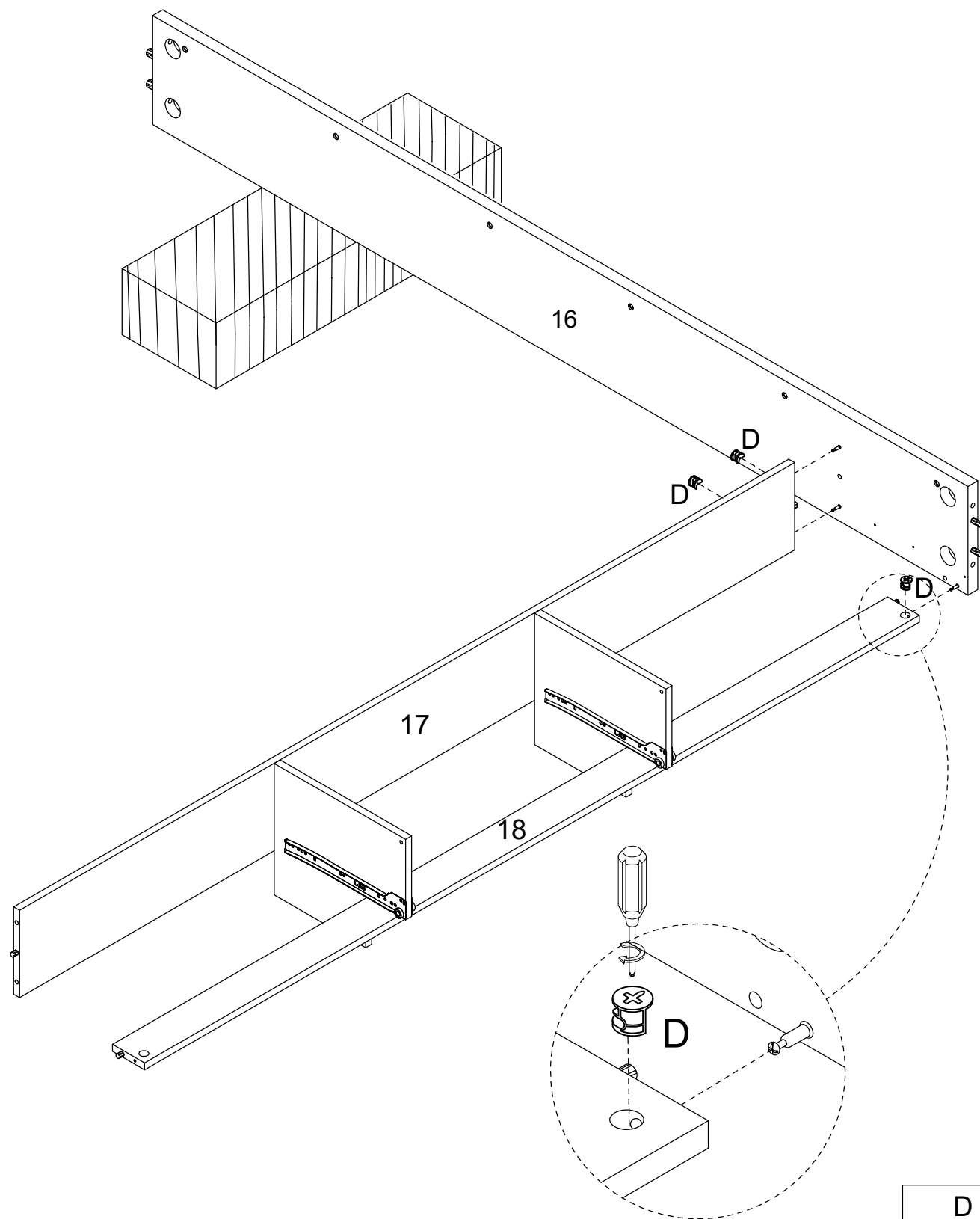
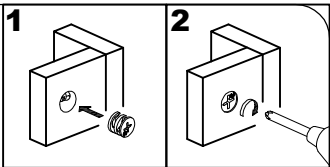
H	G
X1	X4


Step 19



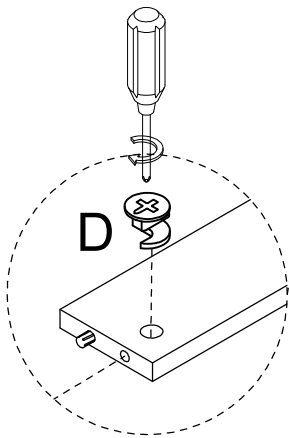
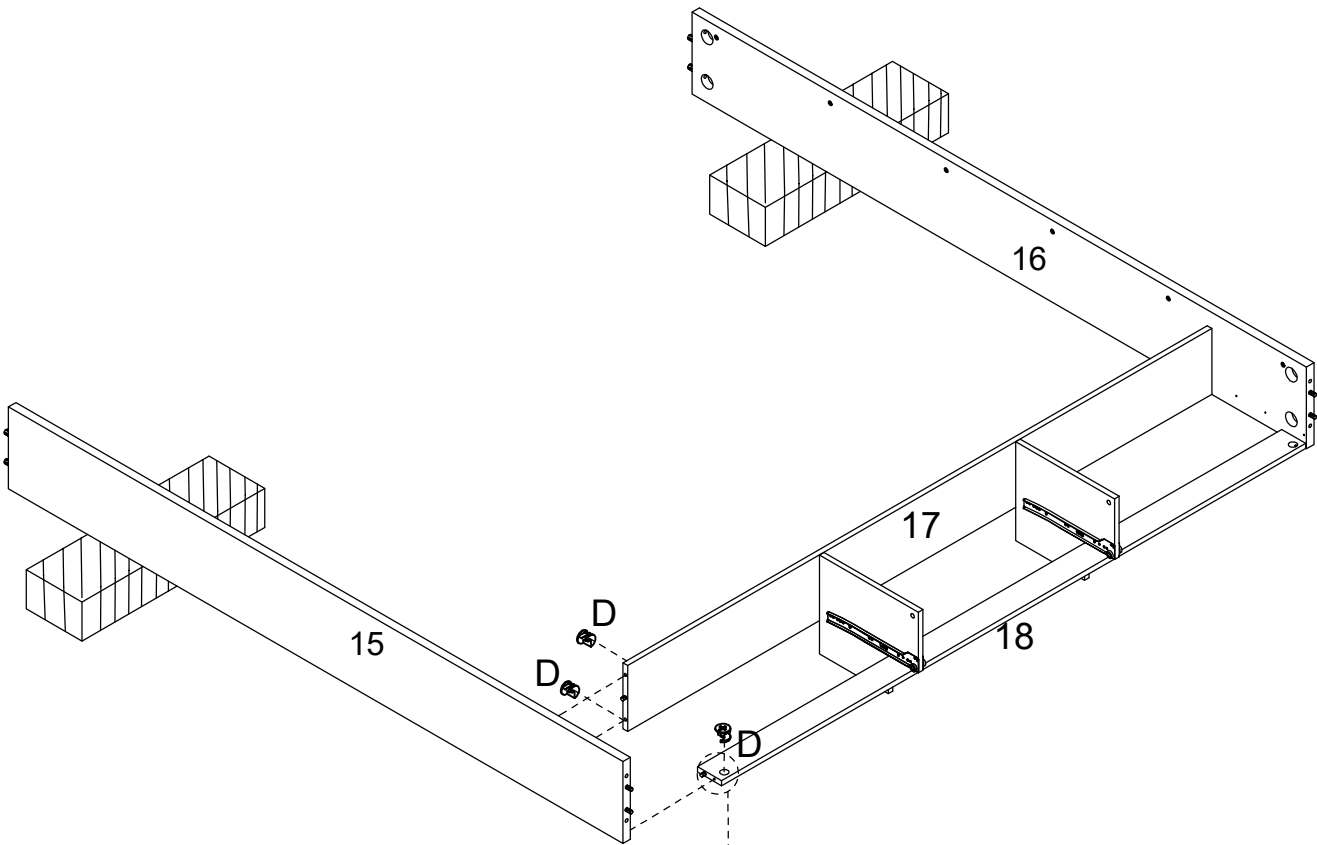
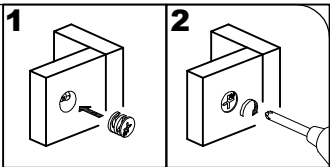
H	G
	
X1	X2


Step 20



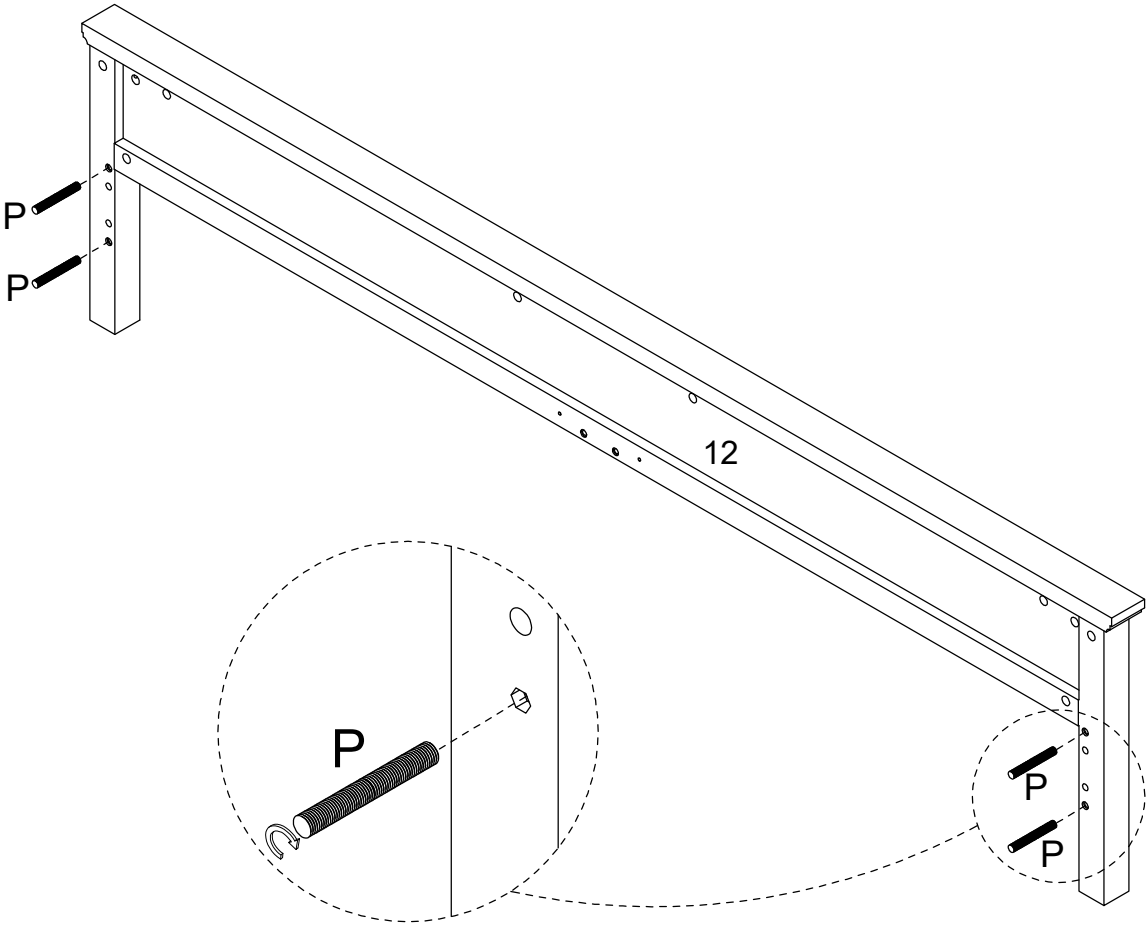
D

X3


Step 21



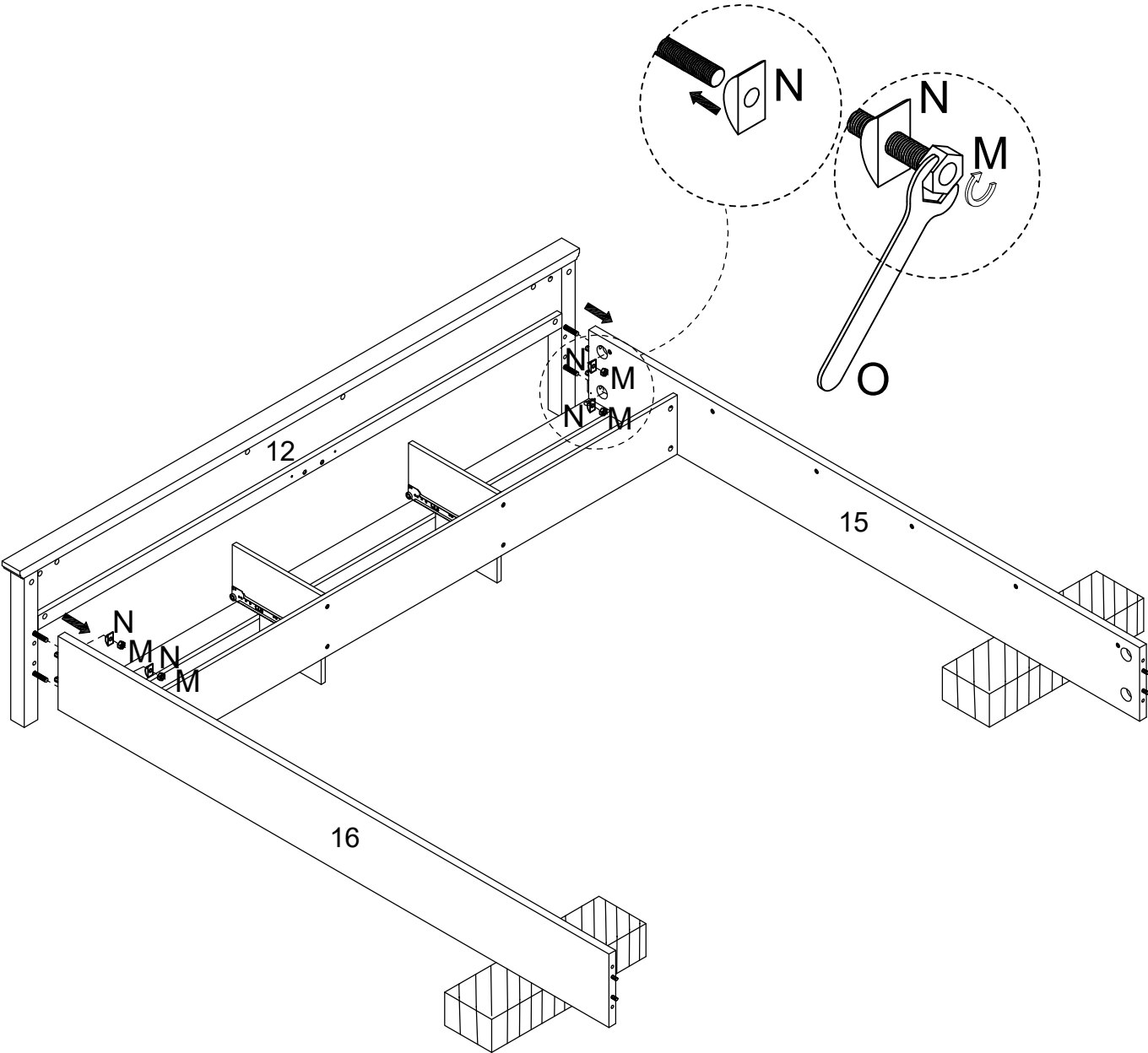
D

X3




Step 22



P

X4

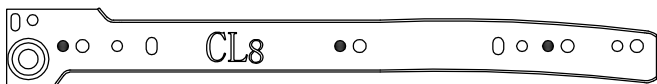
Step 23



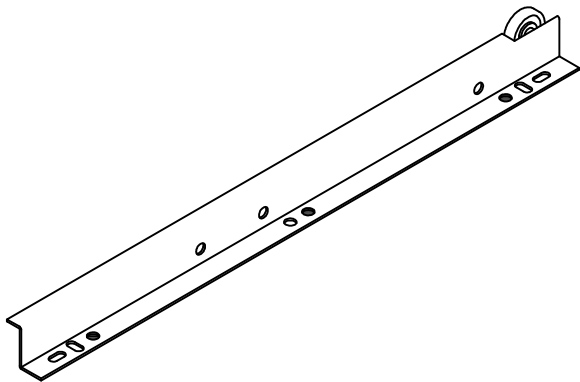
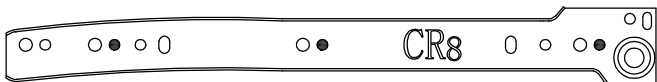
O	N	M
		
X1	X4	X4

Step 24

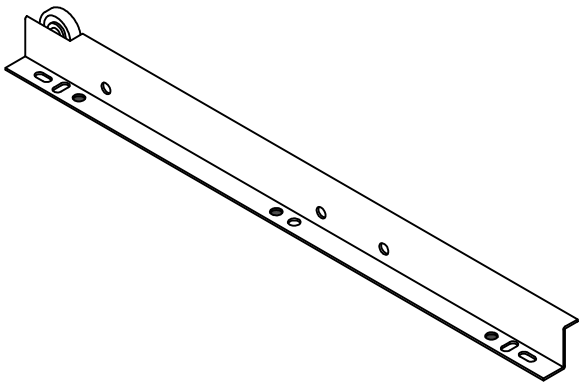
S-CL8



S-CR8



S-DL8

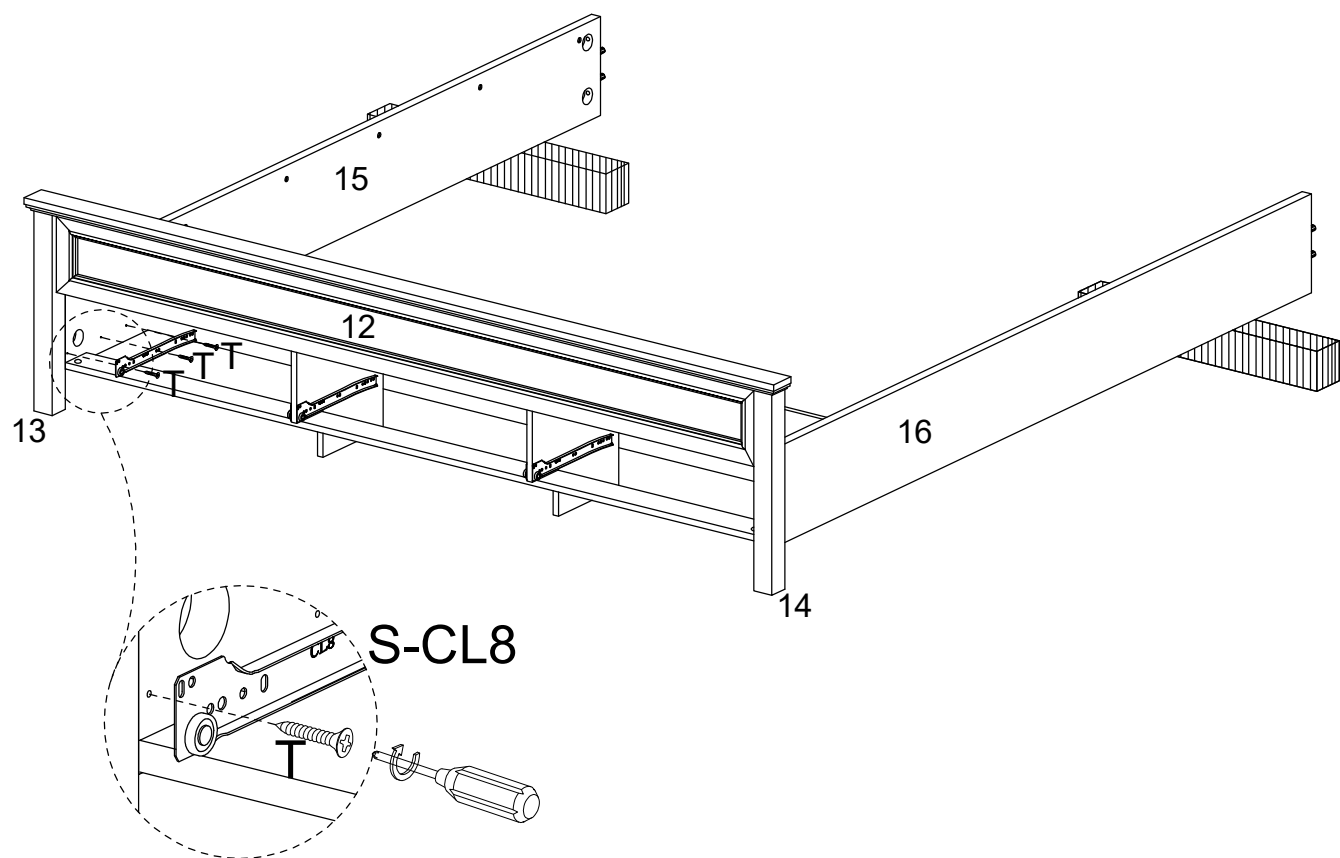


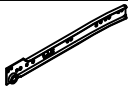

S-DR8

Step 25



NOTE:
Refer to the images to identify S-CL8 (left)
Attach S-CL8 to #15 panel . [T] screws must go in
the exact spots shown.



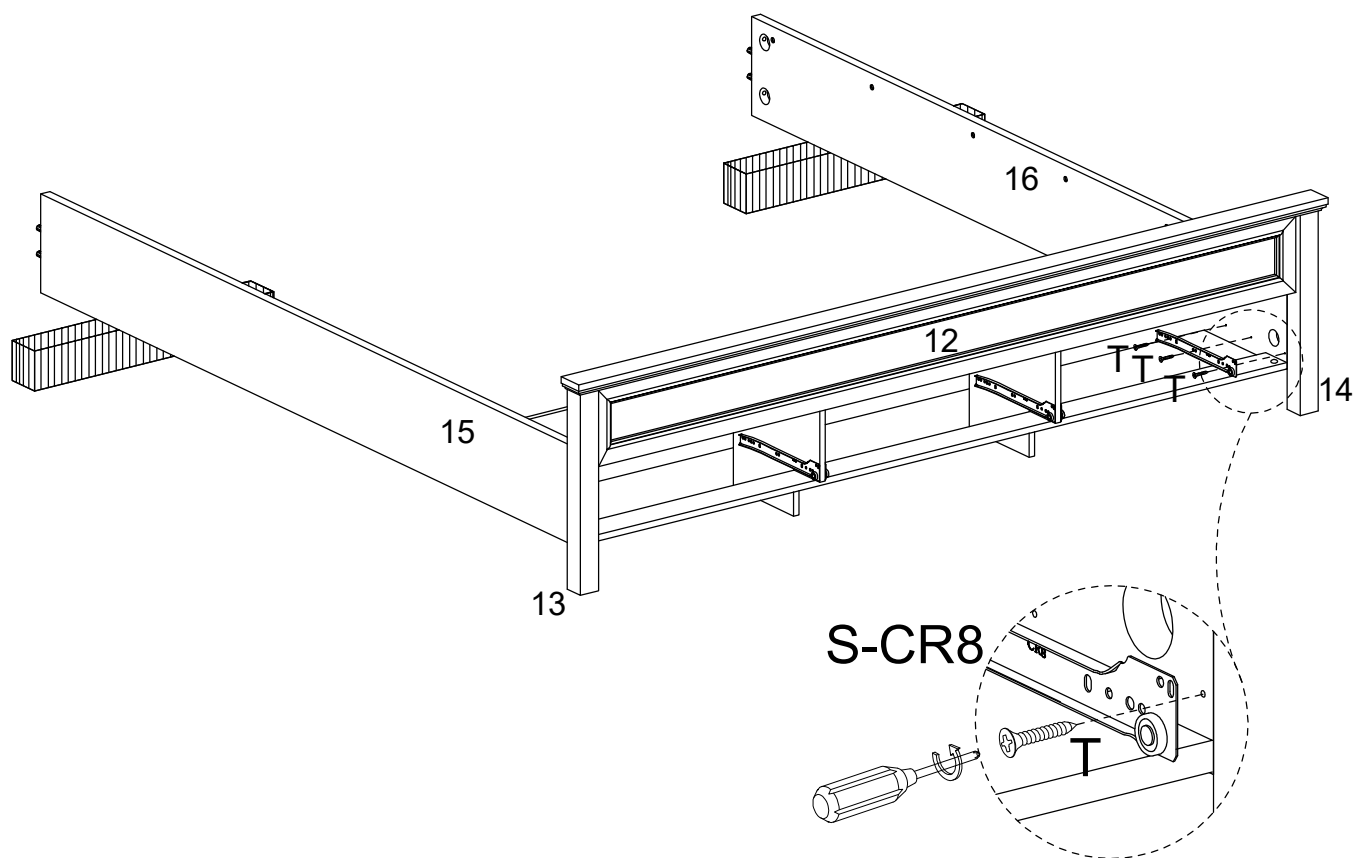
S	T
	
X1	X3



Step 26



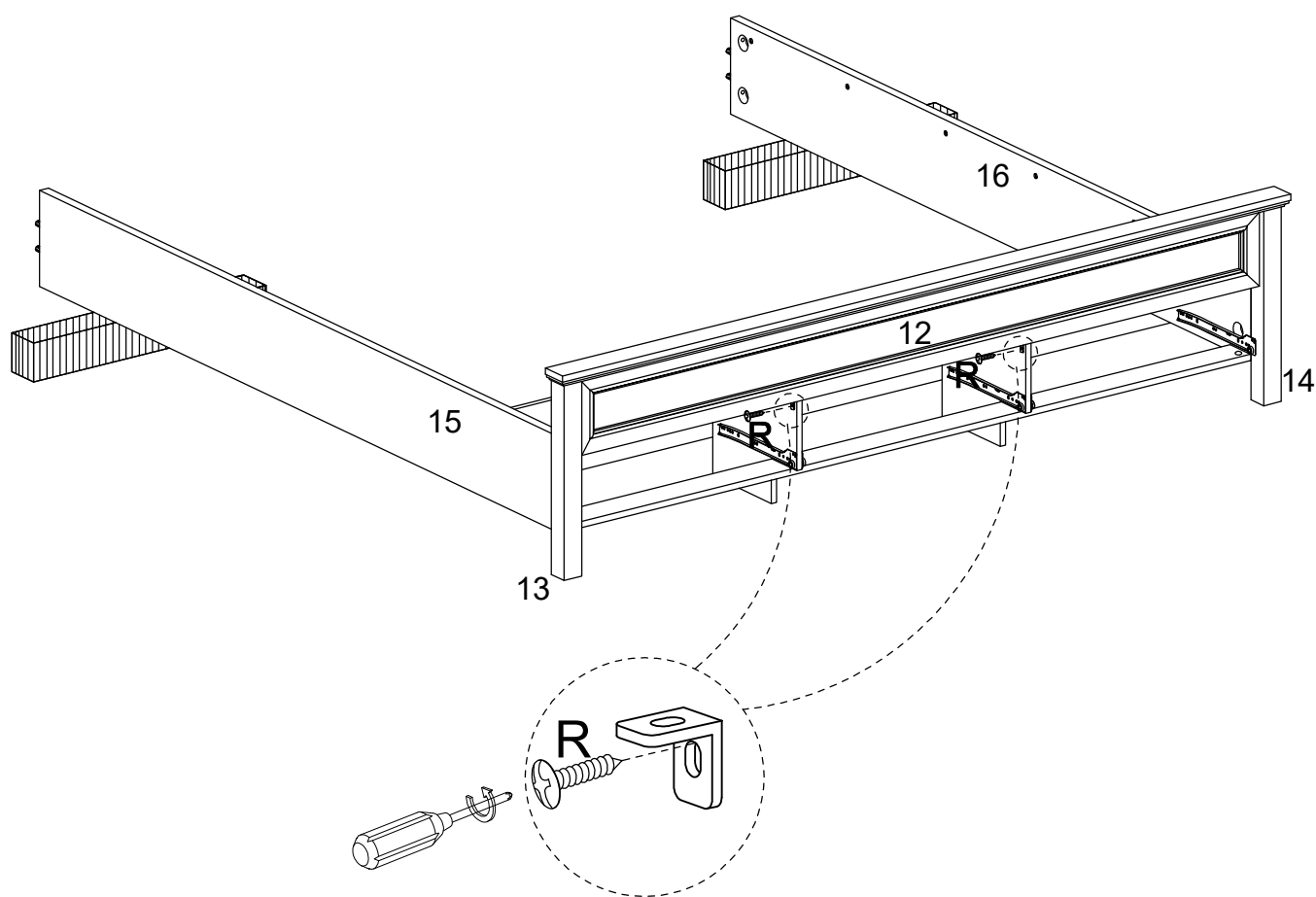
NOTE:


Refer to the images to identify S-CR8 (right). Attach S-CR8 to #16 panel. [T] screws must go in the exact spots shown.



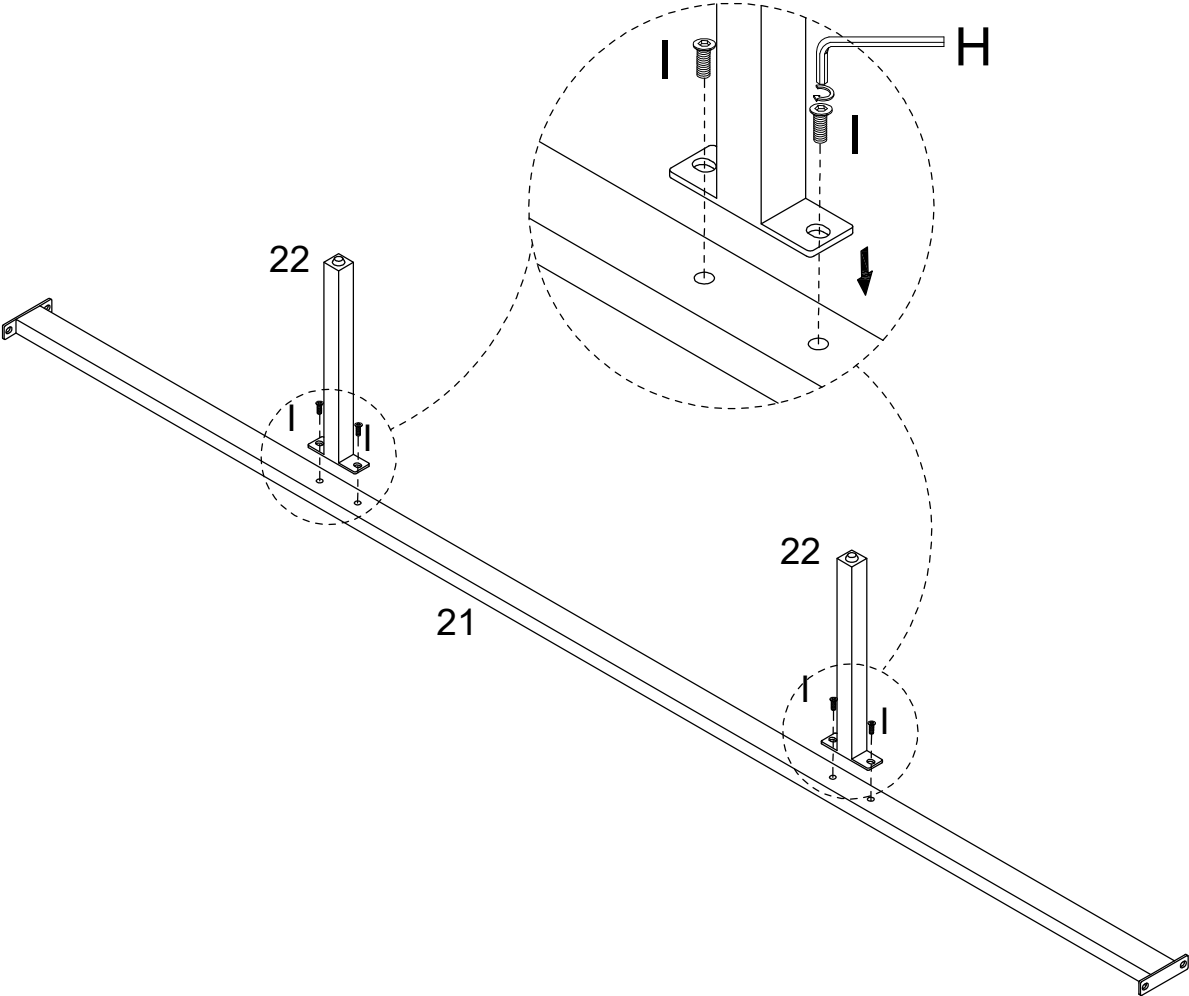
S	T
	
X1	X3



Step 27



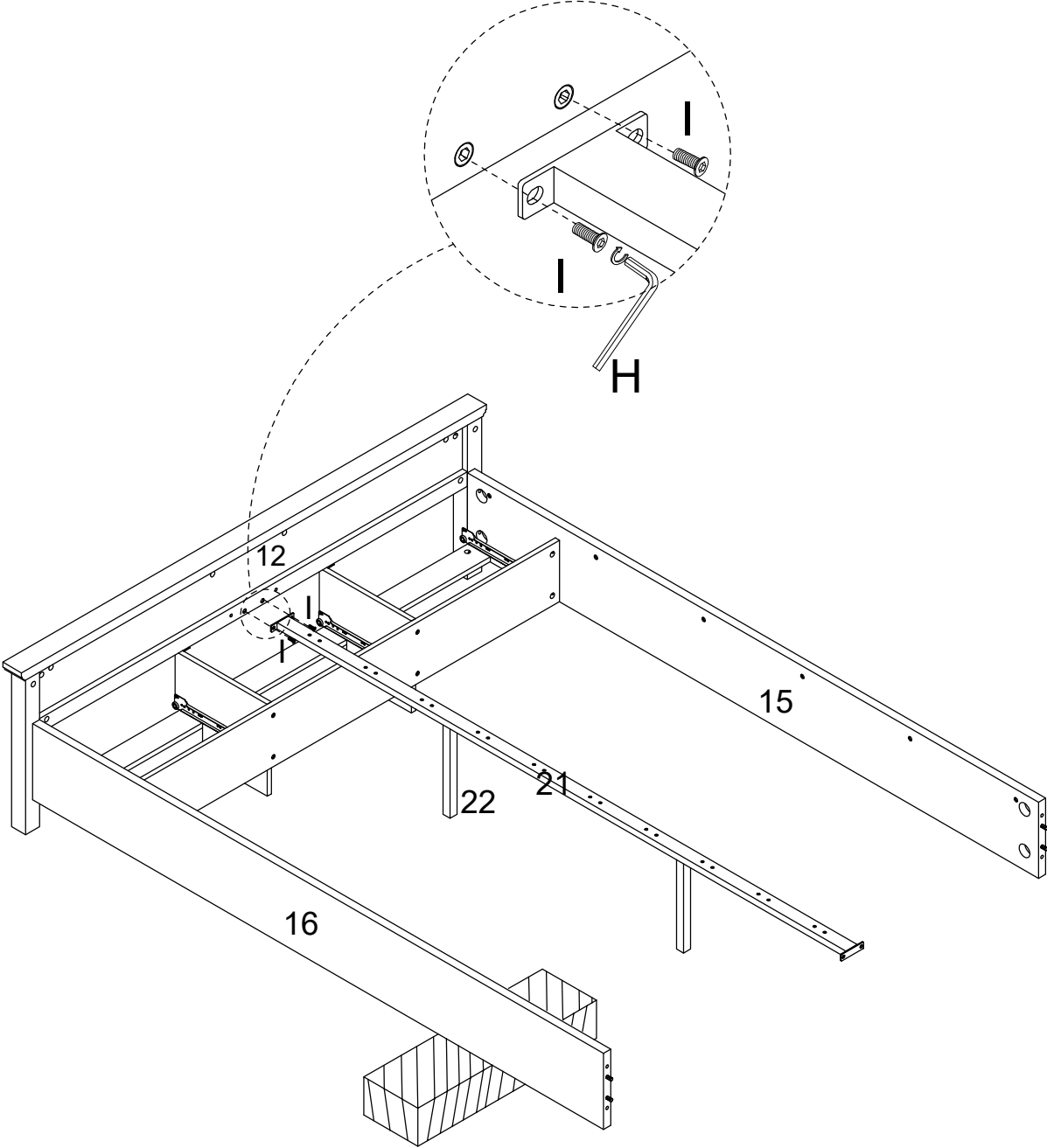
R

X2



Step 28



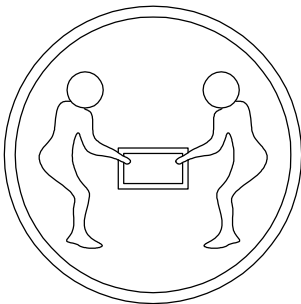
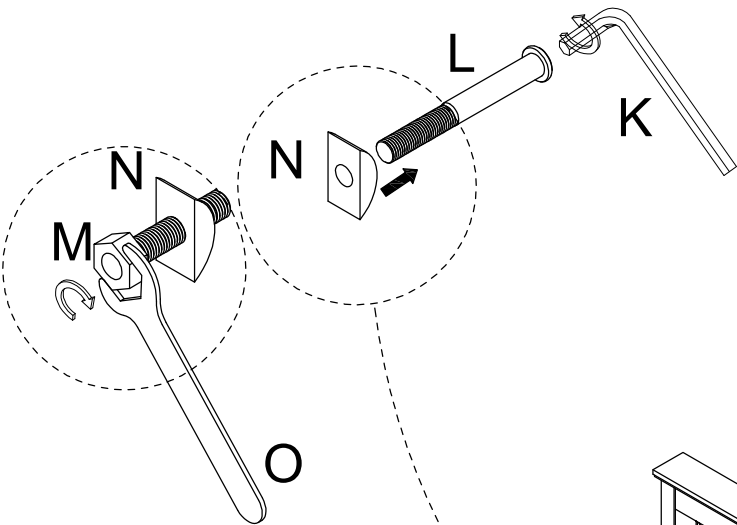
H	I
	
X1	X4

Step 29

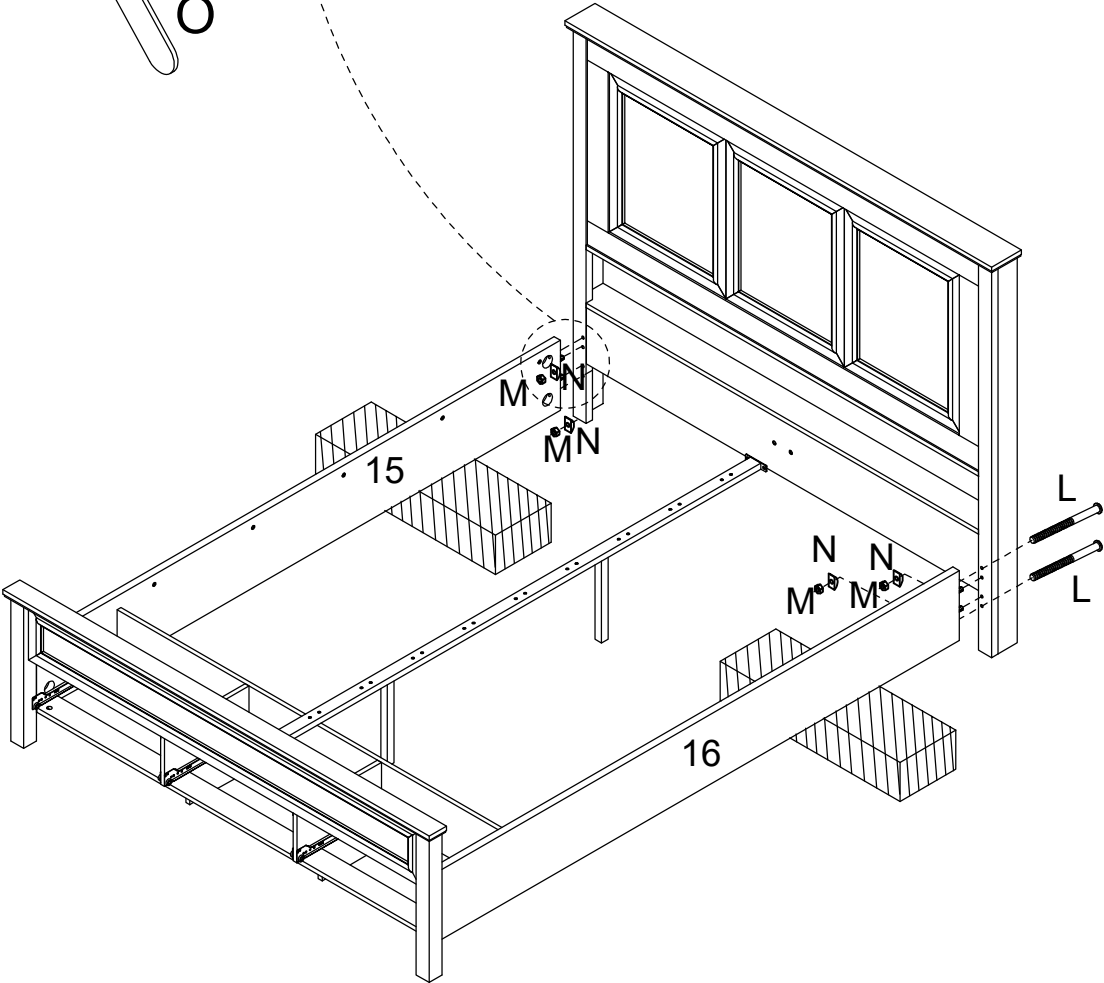


H	I
	
X1	X2

Step 30

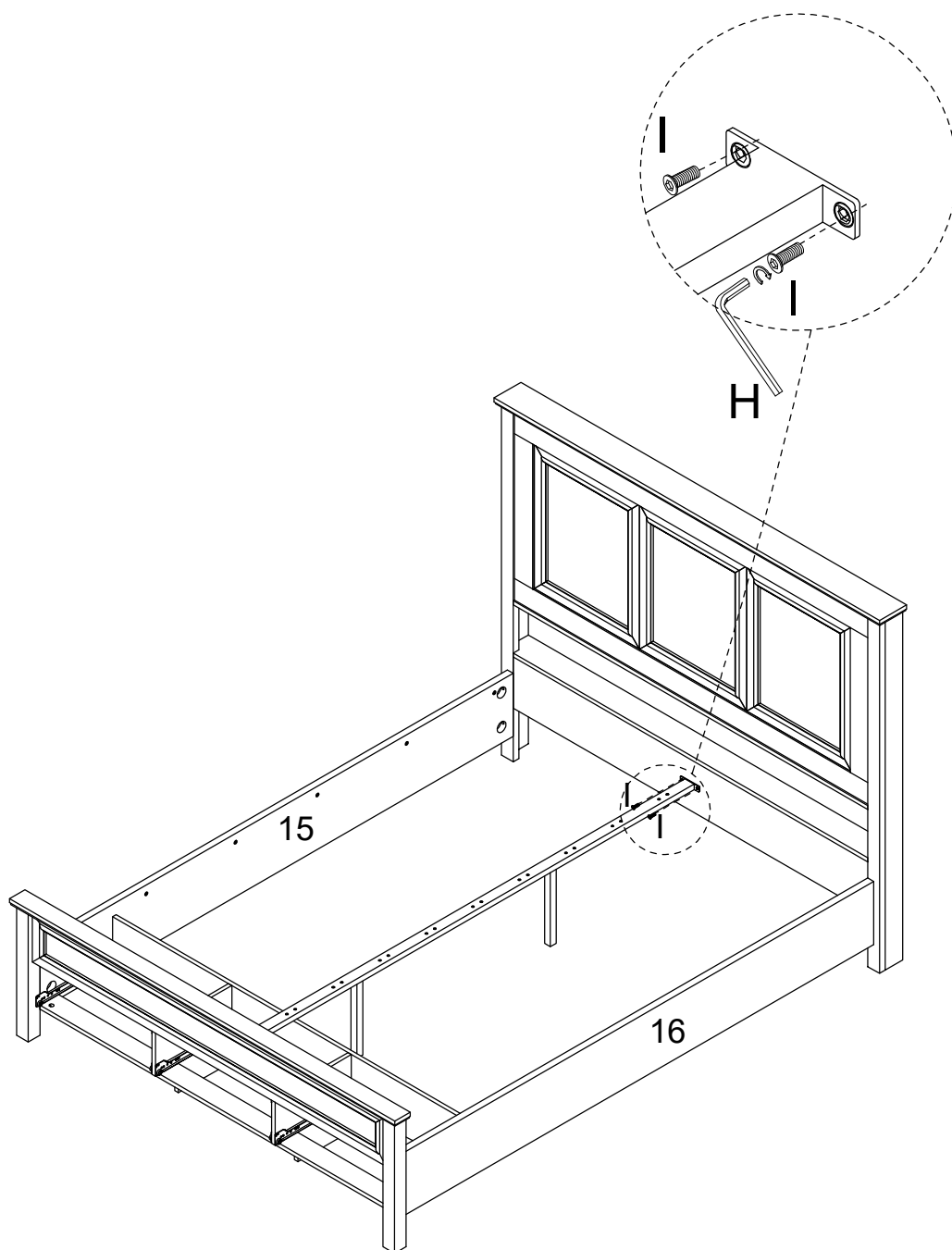




CAUTION: Heavy! You may need assistance with this step.



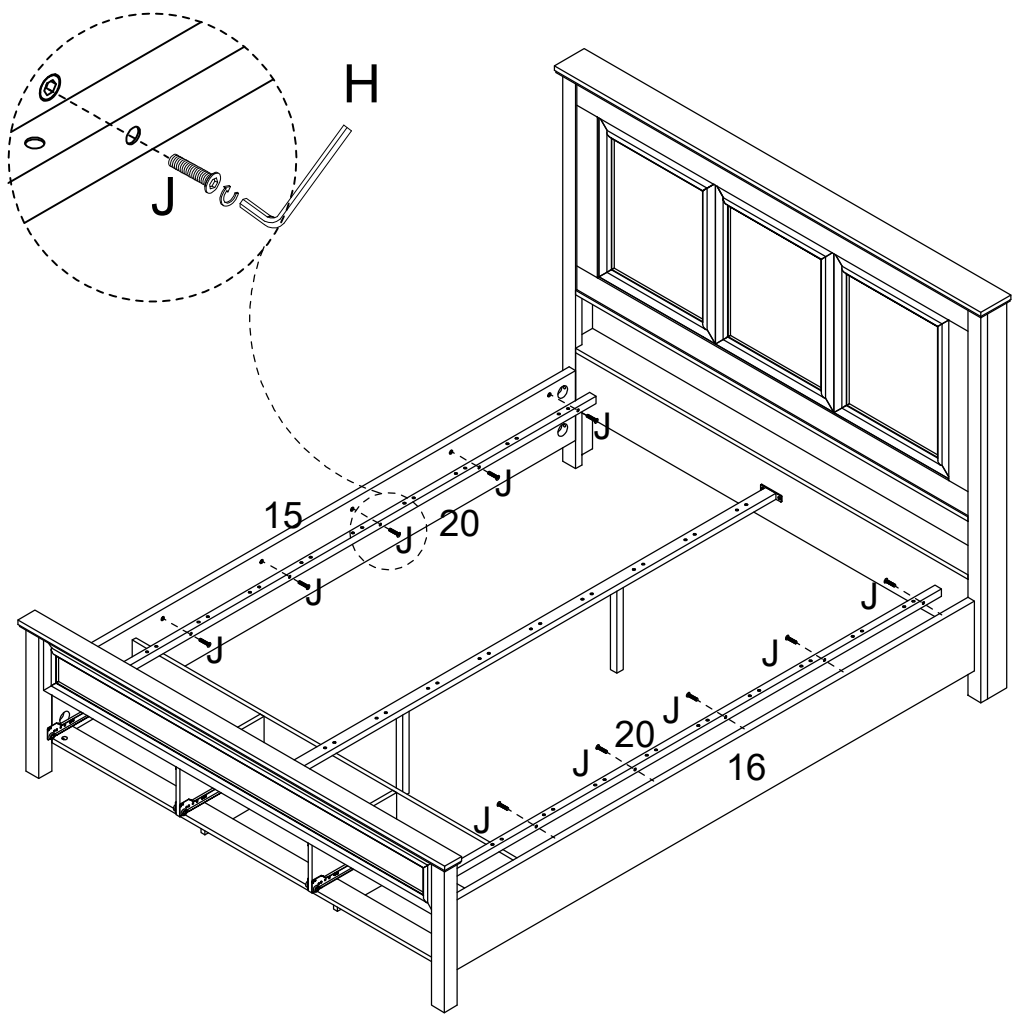
K	O	N	M	L
X1	X1	X4	X4	X4



Step 31



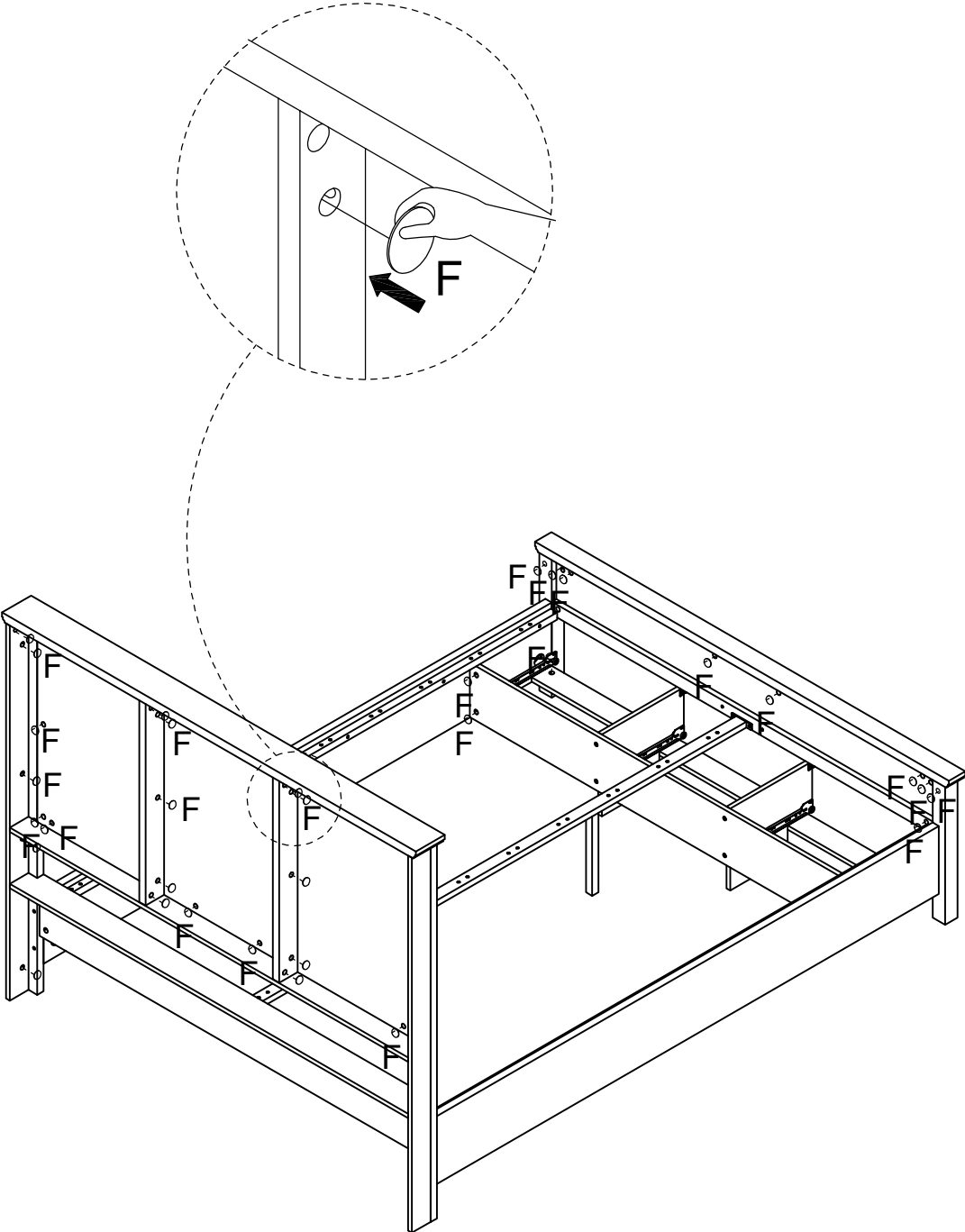
H	I
	
X1	X2

Step 32



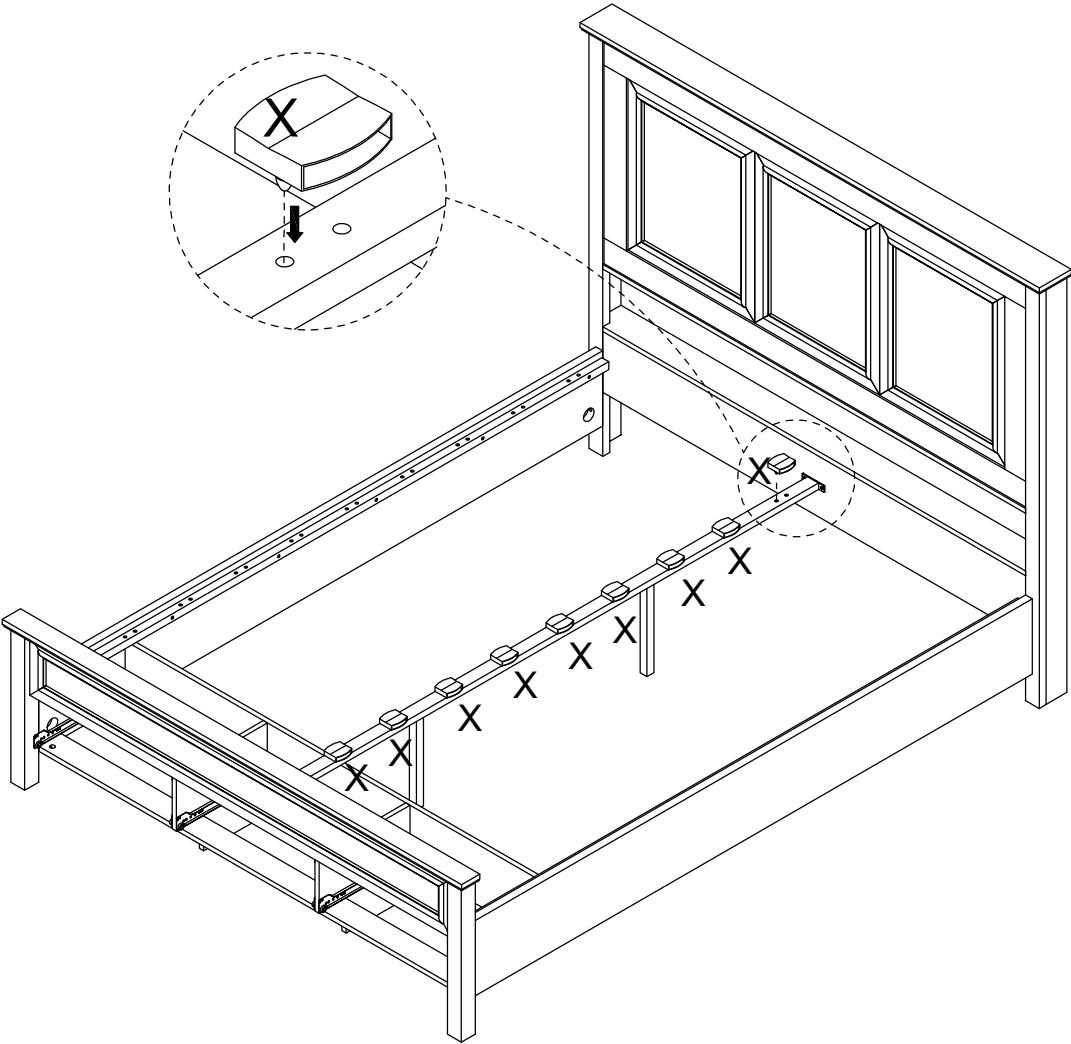
H	J
	
X1	X12


Step 33



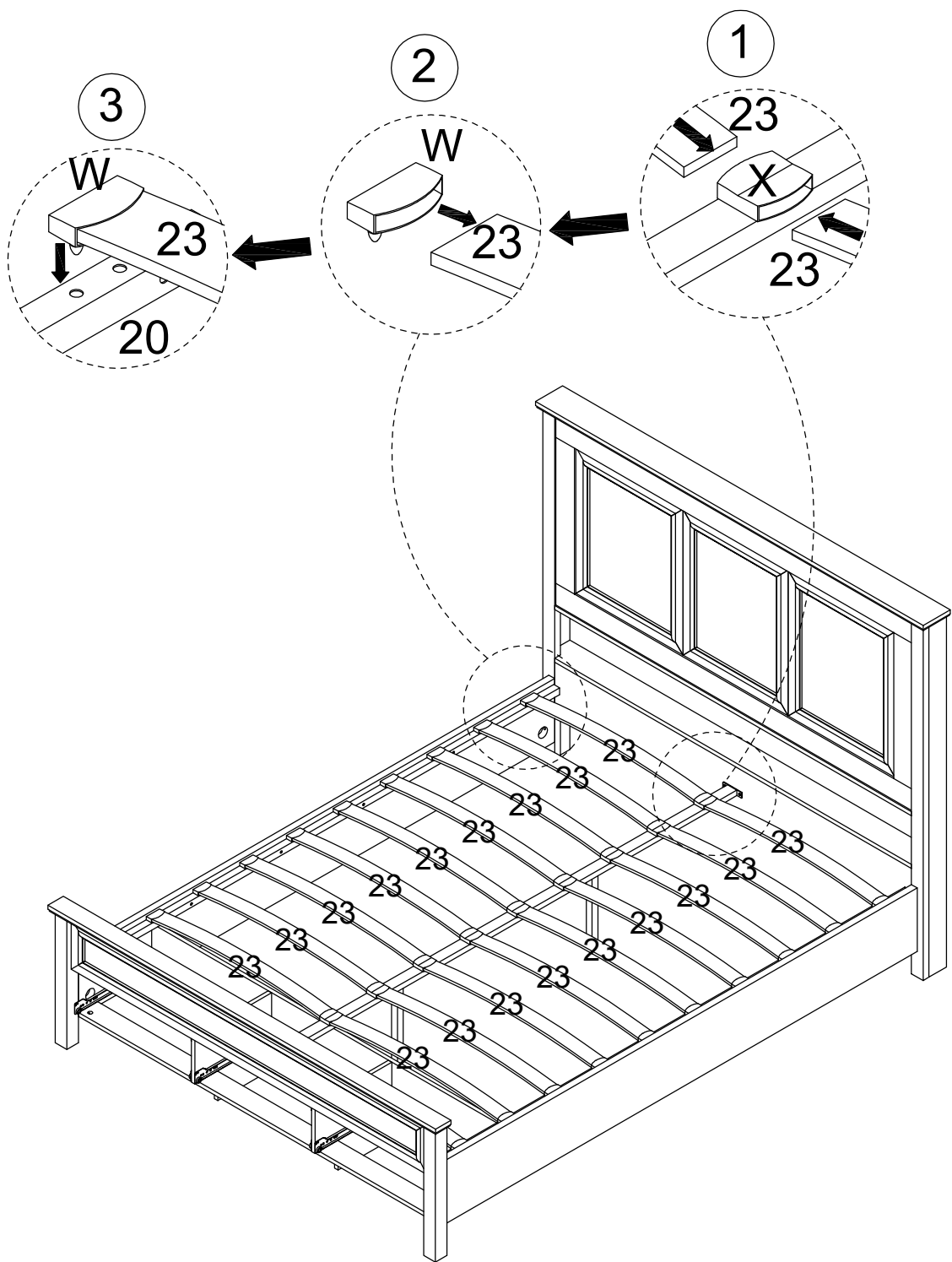
F
O
X64


Step 34



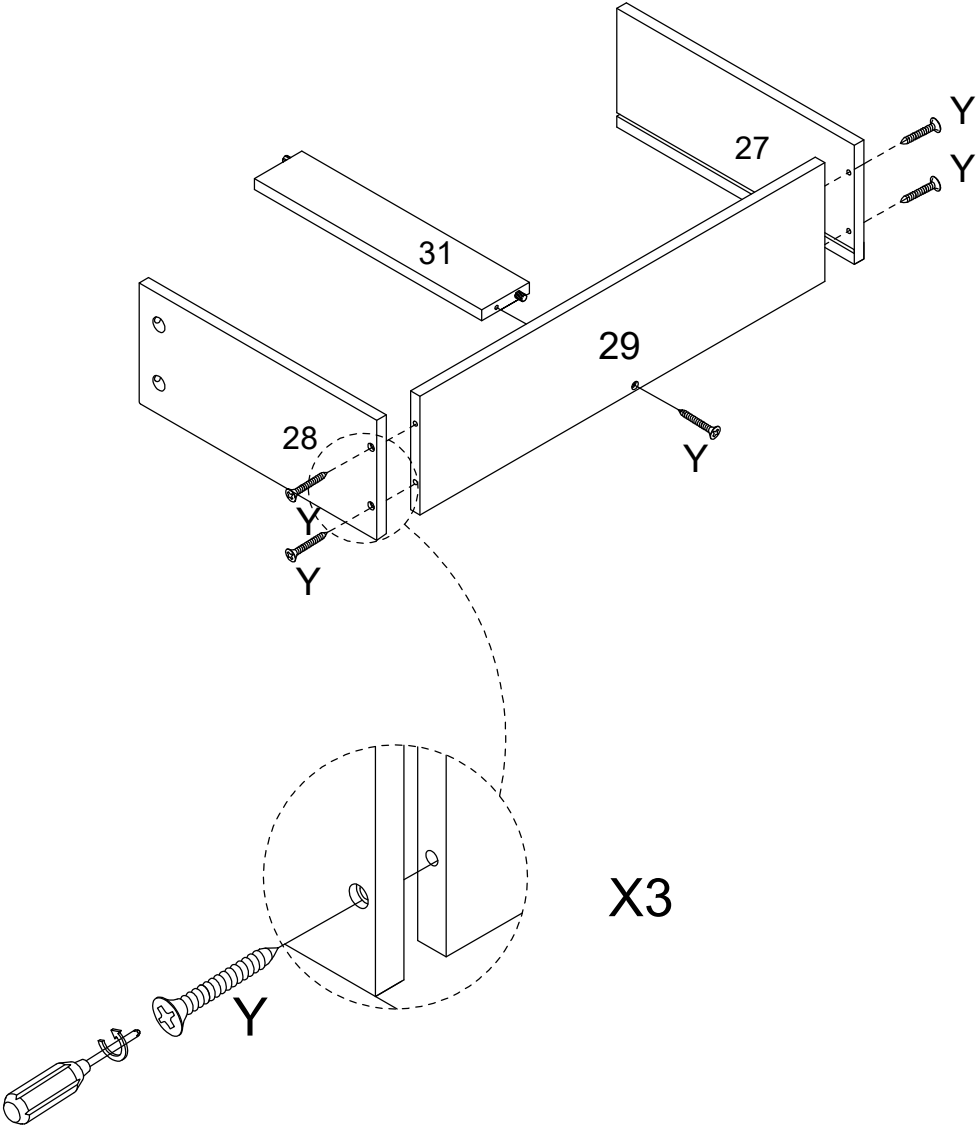
X

X10


Step 35



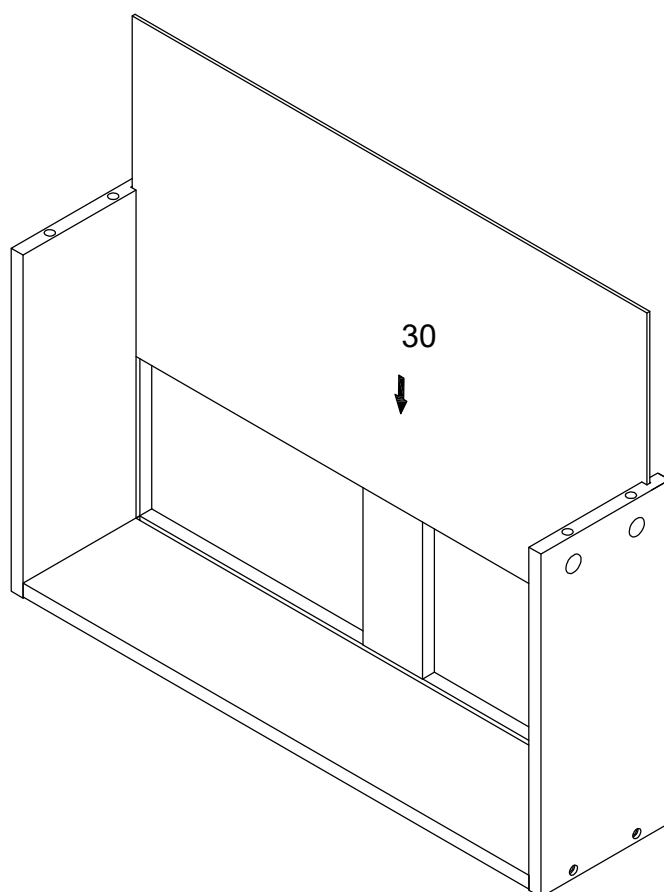
W

X20

Step 36



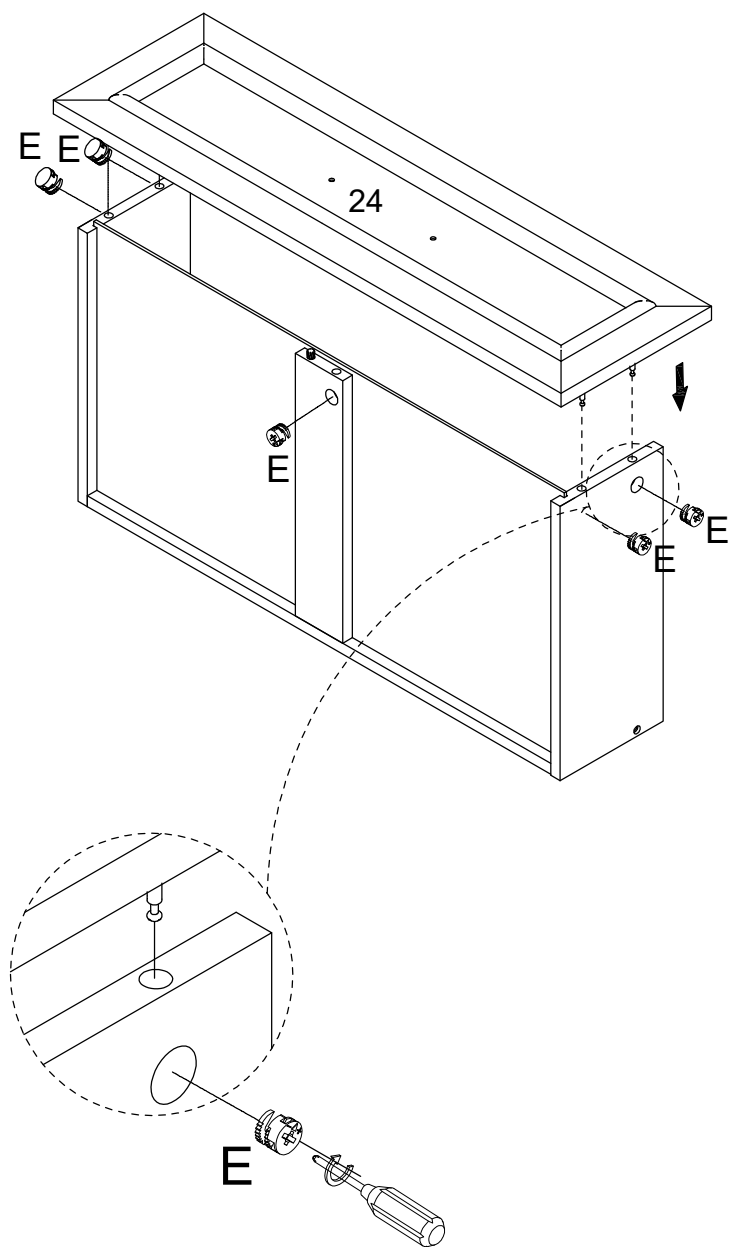
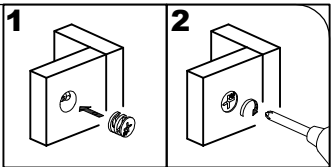
Y

X15


Step 37



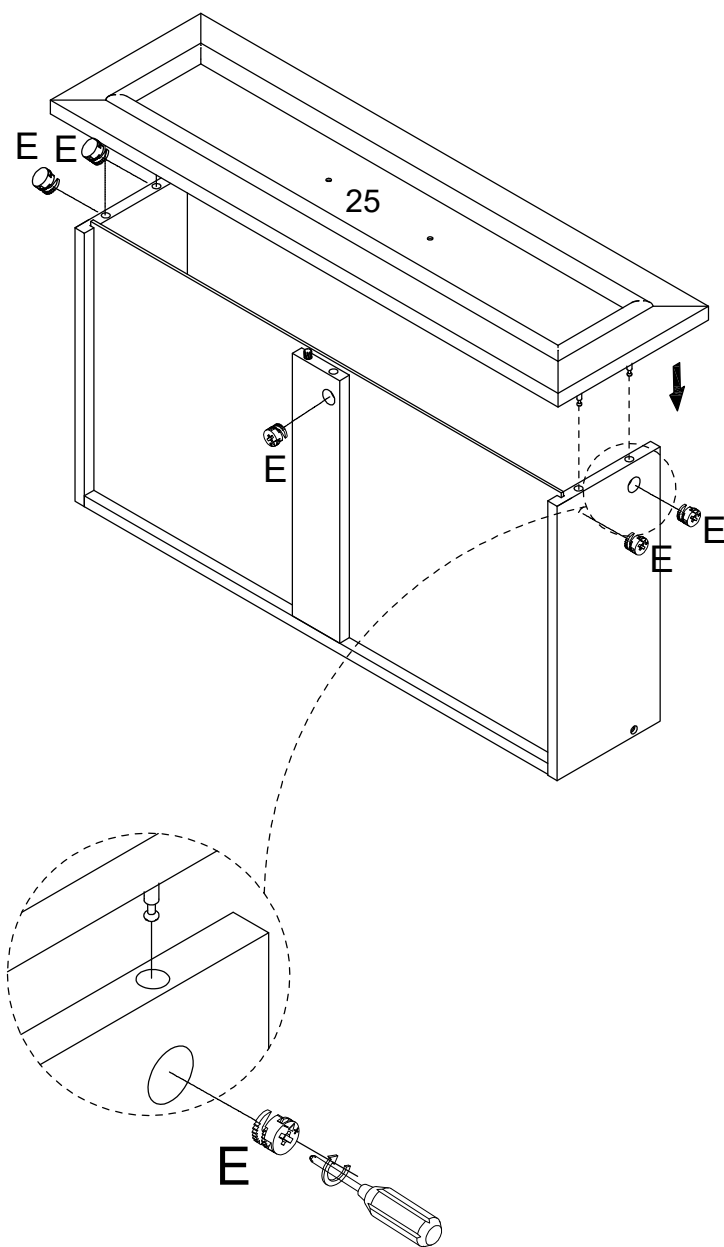
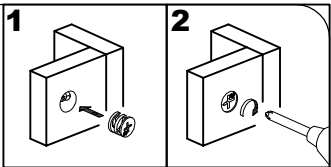
X3


Step 38



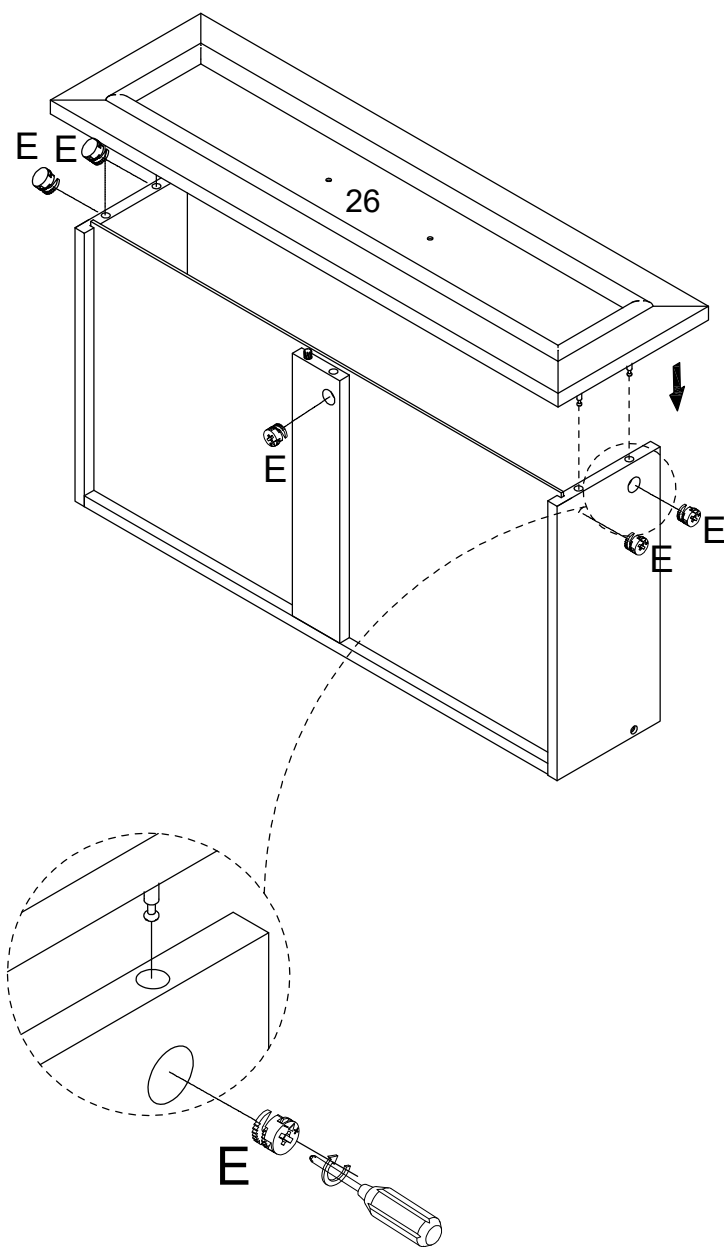
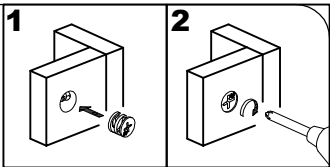
E

X5


Step 39



E

X5

Step 40



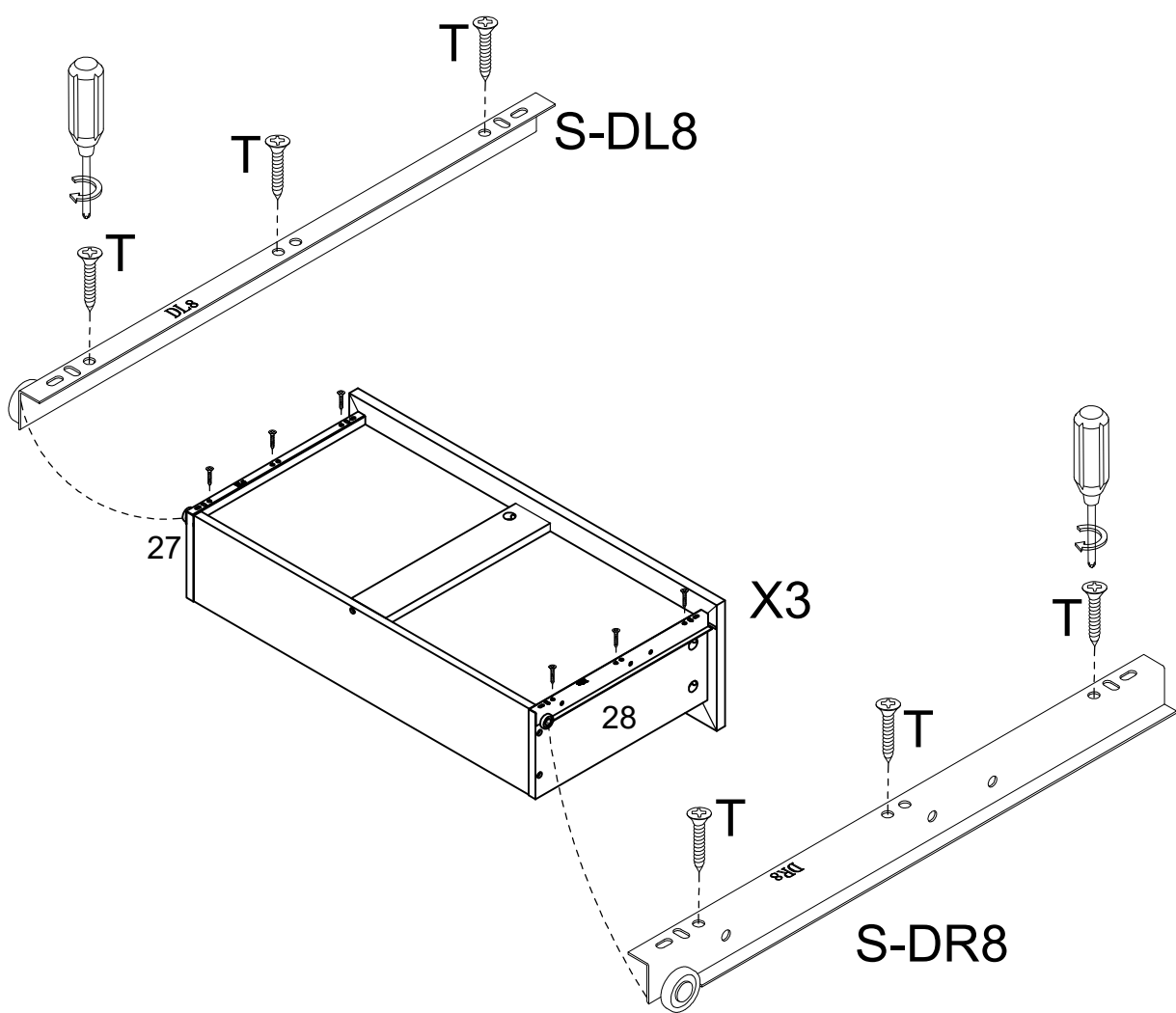
E

X5

Step 41



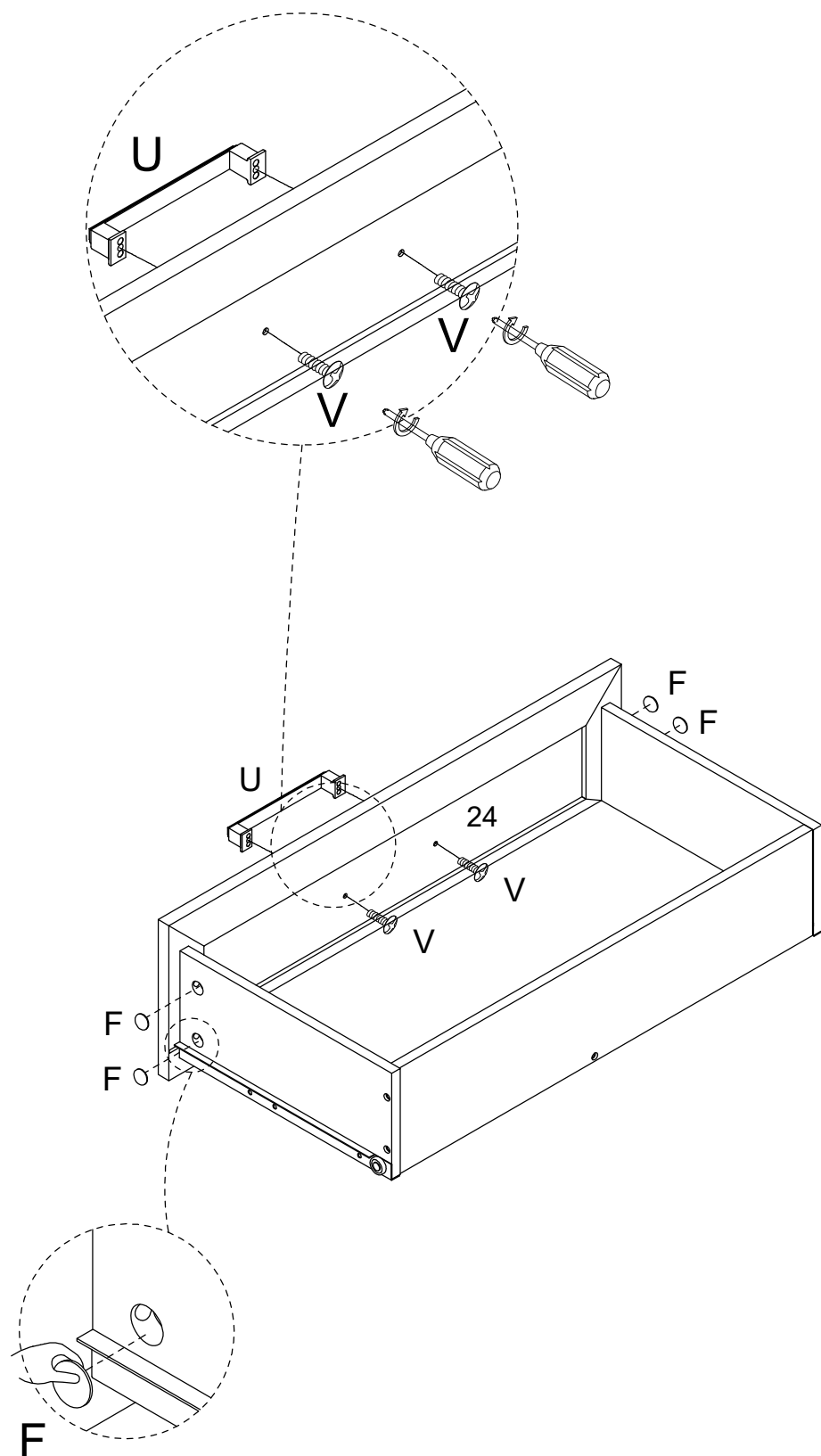
NOTE:




Refer to the images to identify S-DL8 (left) and S-DR8 (right). Attach S-DL8 to #27 panel and S-DR8 to #28 panel. [T] screws must go in the exact spots shown.



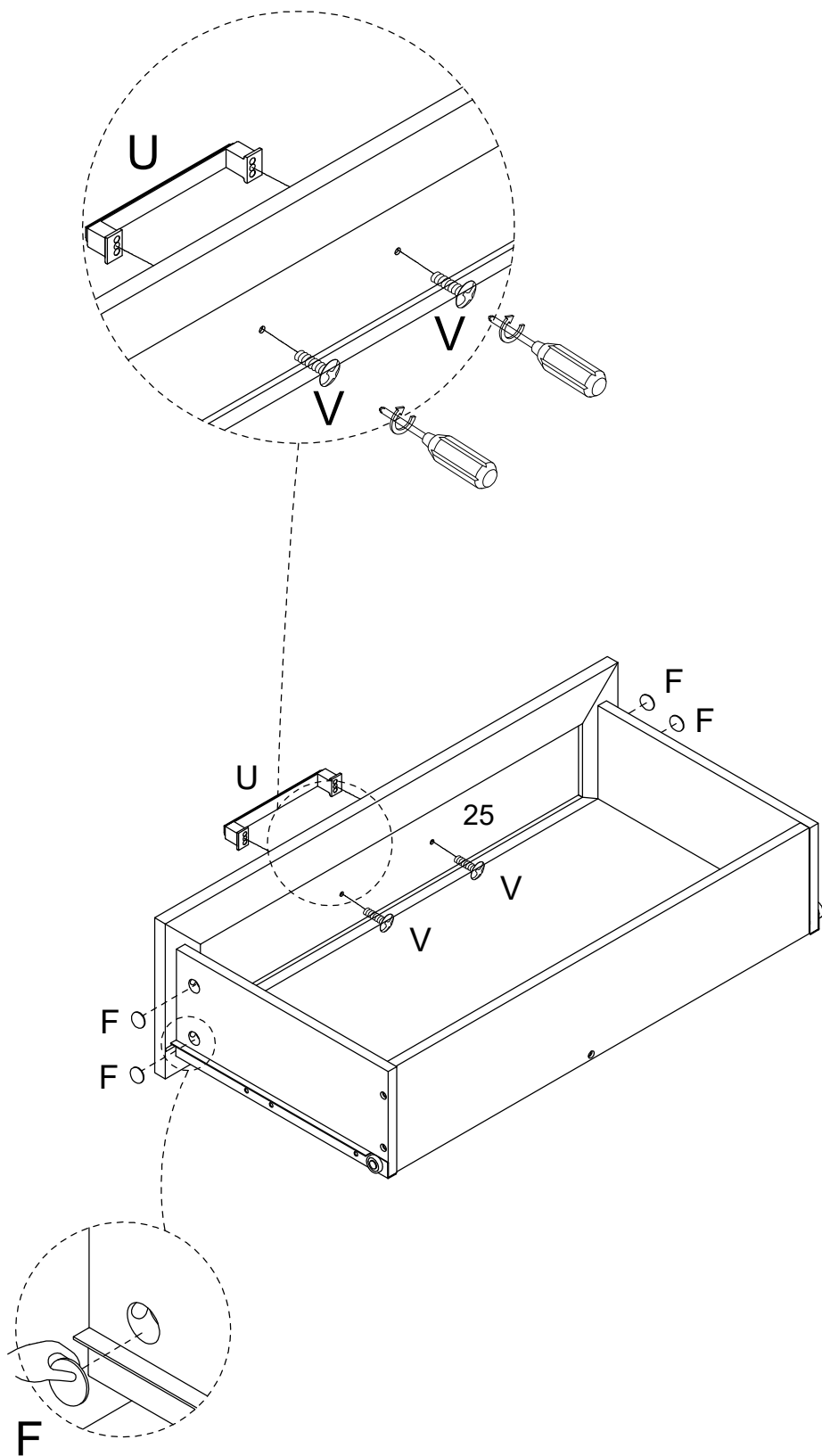
T	S
X18	X3




Step 42



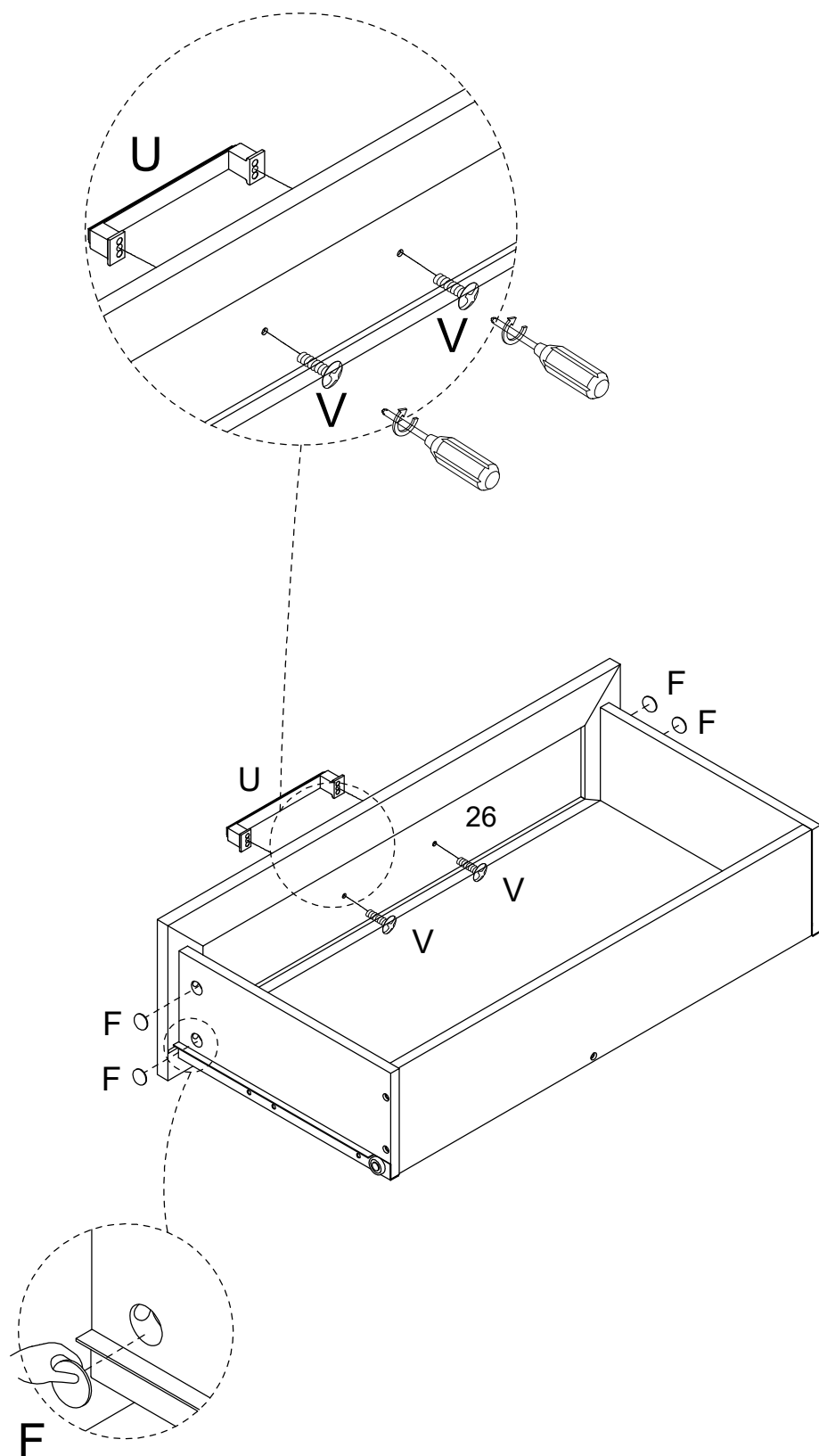
F	U	V
		
X5	X1	X2




Step 43



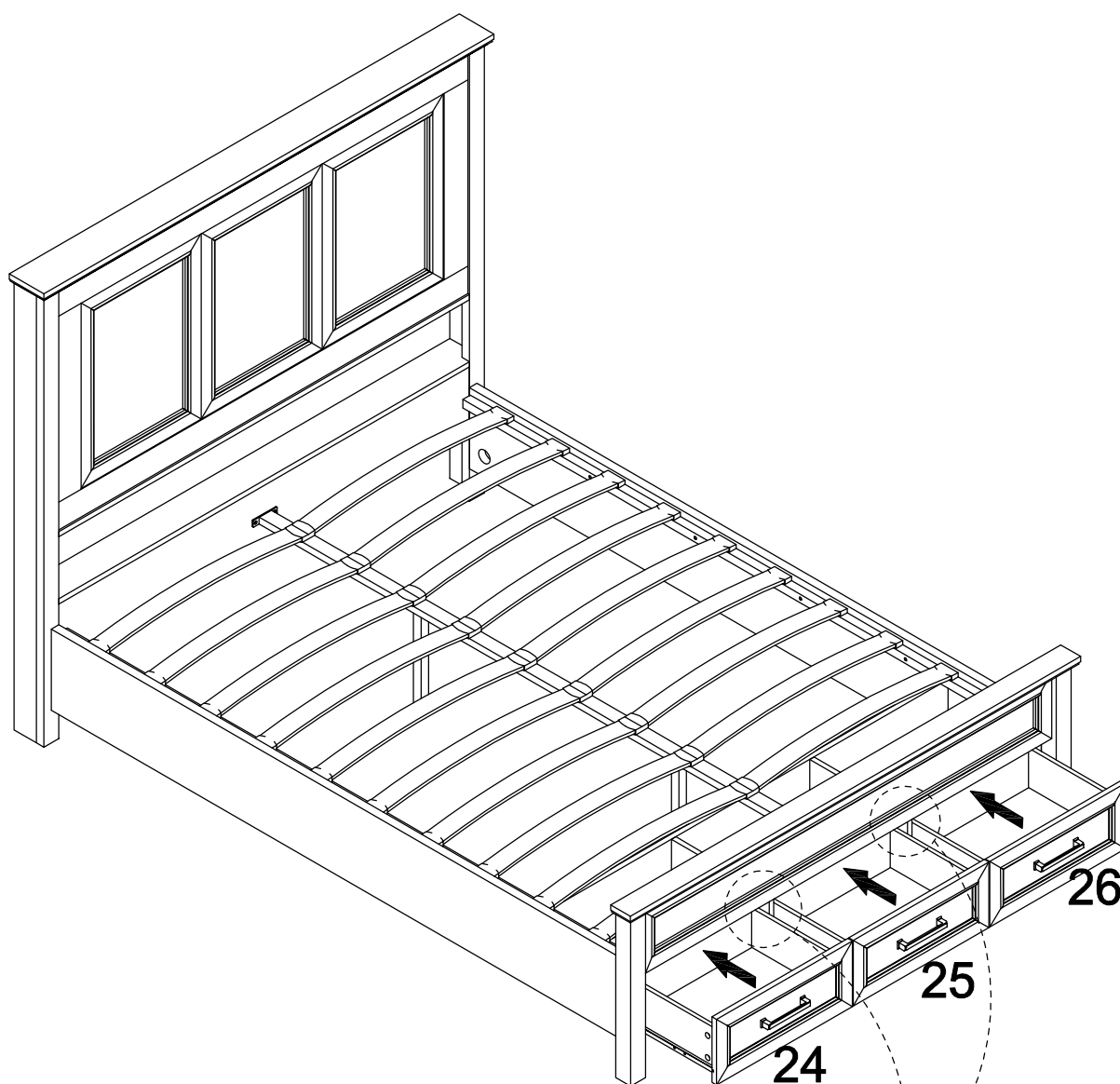
F	U	V
		
X5	X1	X2

Step 44

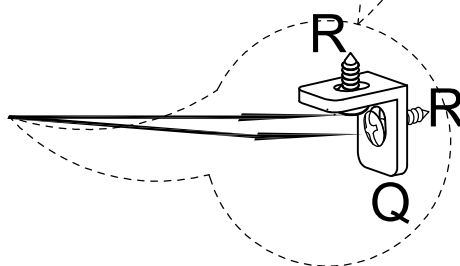


F	U	V
		
X5	X1	X2

Step 45



If necessary please loosen the screws
to adjust the gap for drawers insert!



Step 46

