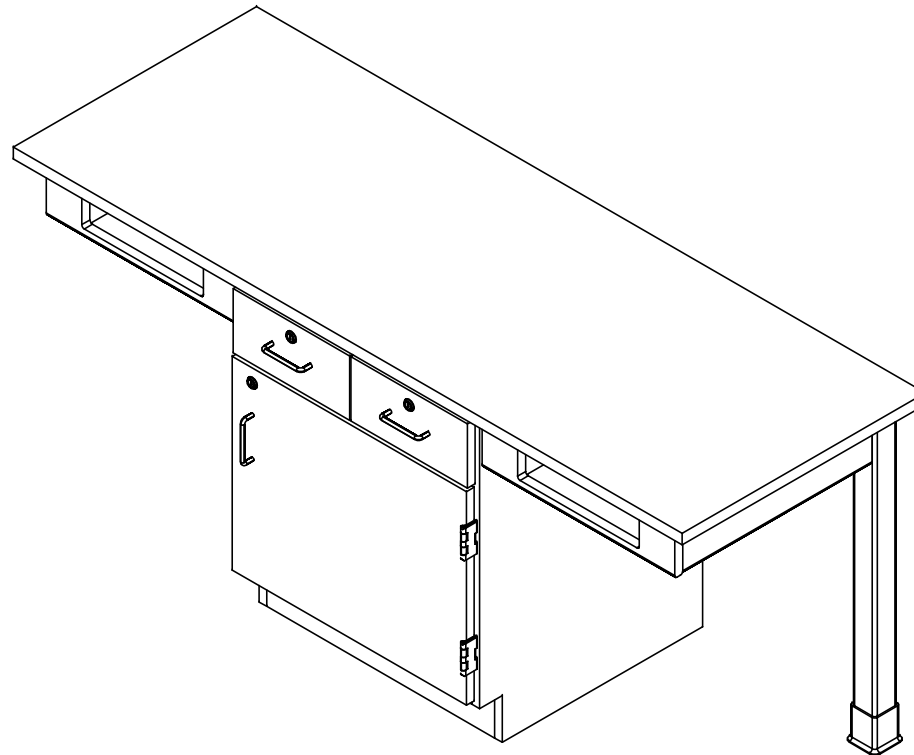


STORAGE CABINET TABLES-SINGLE

2100K, C2100K, 2200K, & C2200K SERIES
ASSEMBLY INSTRUCTIONS



NOTE:

1. MODEL VIEWS MAY NOT REPRESENT EXACT MODEL PURCHASED

DWN BY:	EMK	DWN DATE:	3/15/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES

CABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -



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TITLE:
STORAGE CABINET TABLES-SINGLE
ASSEMBLY INSTRUCTIONS

A	CREATED DRAWING	3/15/16	EMK	-
REV.	DESCRIPTION	DATE	NAME	ECN NO.
	REVISION LEVEL			

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DRAWING NUMBER:

STORAGE CABINET TABLES

SCALE:

NTS

SHEET:

1 OF 6

REVISION:

REV A

TOOLS REQUIRED

½" WRENCH
½" SOCKET AND TORQUE WRENCH - OPTIONAL
CONTACT CEMENT
SCREW DRIVER

ASSEMBLY COMPONENTS

ITEMS INCLUDED	PART #	PART DESCRIPTION	QTY
CABINET ASSEMBLY	VARIES	CABINET STYLES VARY WITH CHOICE OF TABLE STYLE	1
TOP AND APRON ASSEMBLY	N/A	TOP ASSEMBLY (FACTORY ASSEMBLED)	1
LEGS	500100	LEG,OAK 2.25X2.25X28.25	2
LEG HARDWARE	520001	LEG HARDWARE KIT, 1 LEG	2
LEG BOOT	100076	LEG BOOT,BLK,RUBBER	2
RUBBER BASE MOLDING	100283	RUBBER BASE MOLDING(SOLD BY FOOT)	7.5
STAINLESS STEEL CORNERS	100057	CORNERS-STAINLESS STEEL,BASE	4
SCREWS - BASE	100064	SCREW,#6X½ PTH SMS SS SCREW	16

NOTE:

1.

DWN BY:	EMK	DWN DATE:	3/15/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHES

CABINET SQUARENESS ± .0625
FRACTIONAL VALUES ± 1/32"
- ALL VALUES ± OVERALL -



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TITLE:
STORAGE CABINET TABLES-SINGLE
TOOLS AND ASSEMBLY COMPONENTS

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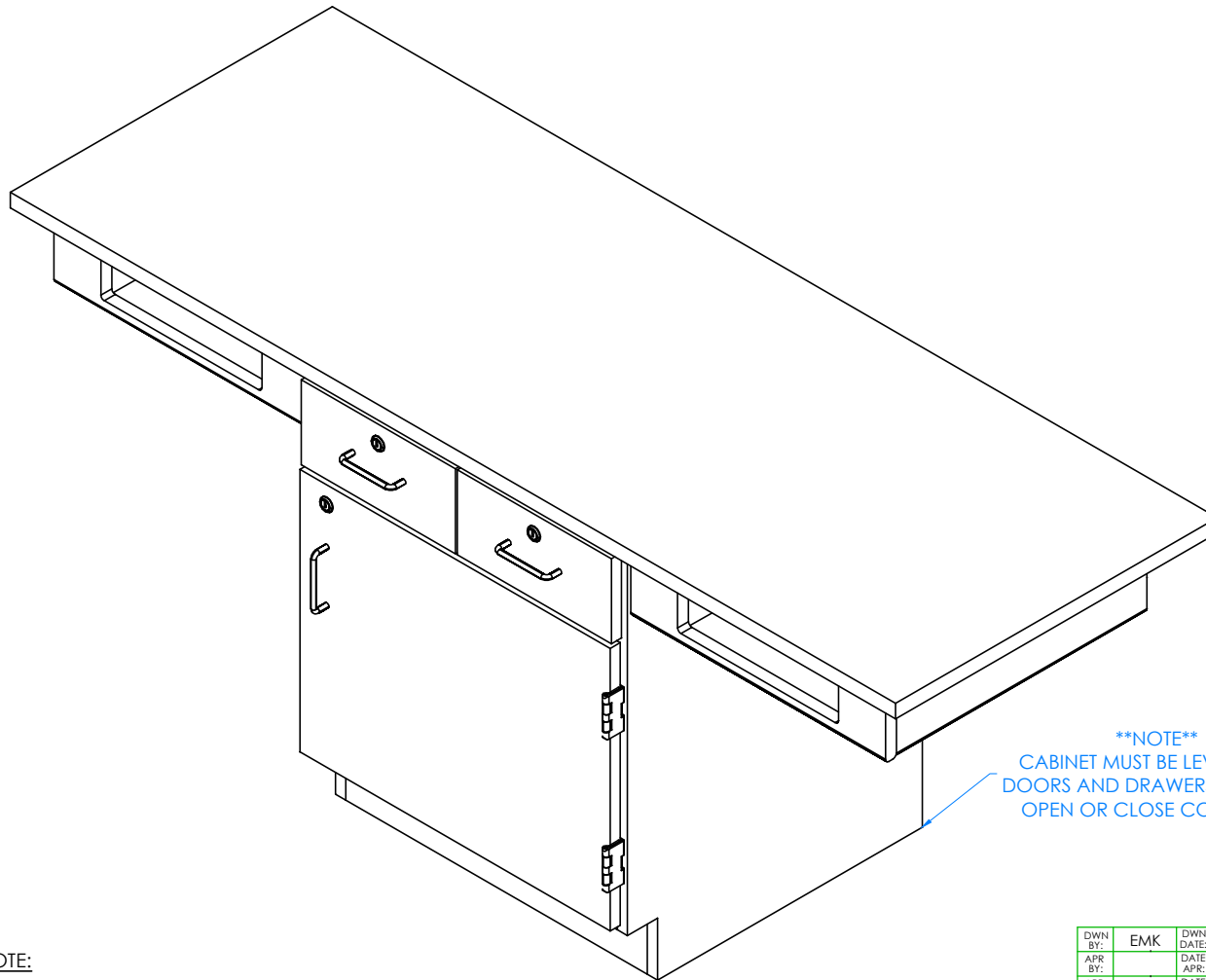
NTS

SHEET:

2 OF 6

REVISION:

REV A



STEP 1:

- POSITION UNIT IN DESIRED LOCATION.
- LEVEL CABINET.
- ANCHOR TO FLOOR.
- YOU WILL NEED TWO OR THREE PEOPLE TO HELP WITH THIS STEP, AS TOP ASSEMBLY WILL BE HEAVY.

****NOTE****
CABINET MUST BE LEVELED OR
DOORS AND DRAWERS MAY NOT
OPEN OR CLOSE CORRECTLY

NOTE:

1.

DWN BY:	EMK	DWN DATE:	3/15/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

UNLESS OTHERWISE SPECIFIED
DIMENSION ARE IN INCHESCABINET SQUARENESS $\pm .0625$
FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

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STORAGE CABINET TABLES-SINGLE
ASSEMBLY INSTRUCTIONS

DRAWING NUMBER:

STORAGE CABINET TABLES

SCALE:

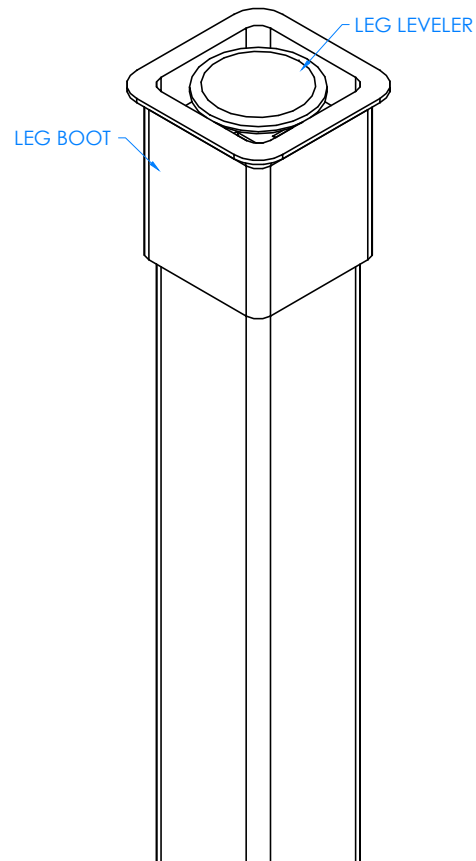
NTS

SHEET:

3 OF 6

REVISION:

REV A

CLOSE UP OF LEG LEVELER AND
LEG BOOT ASSEMBLY

STEP 2:

- SLIDE LEG BOOTS ONTO LEGS WITH FLARED END TOWARD BOTTOM OF LEGS.
- SCREW LEG LEVELERS INTO T-NUT ON BOTTOM OF LEGS.

NOTE:

1.

DWN BY:	EMK	DWN DATE:	3/15/16
APR BY:		DATE APR:	
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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES			
CABINET SQUARENESS $\pm .0625$ FRACTIONAL VALUES $\pm 1/32"$ - ALL VALUES \pm OVERALL -			
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TITLE:
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ASSEMBLY INSTRUCTIONS

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REV.	DESCRIPTION	DATE	NAME	ECN NO.
REVISION LEVEL				

DRAWING NUMBER:

STORAGE CABINET TABLES

SCALE:

NTS

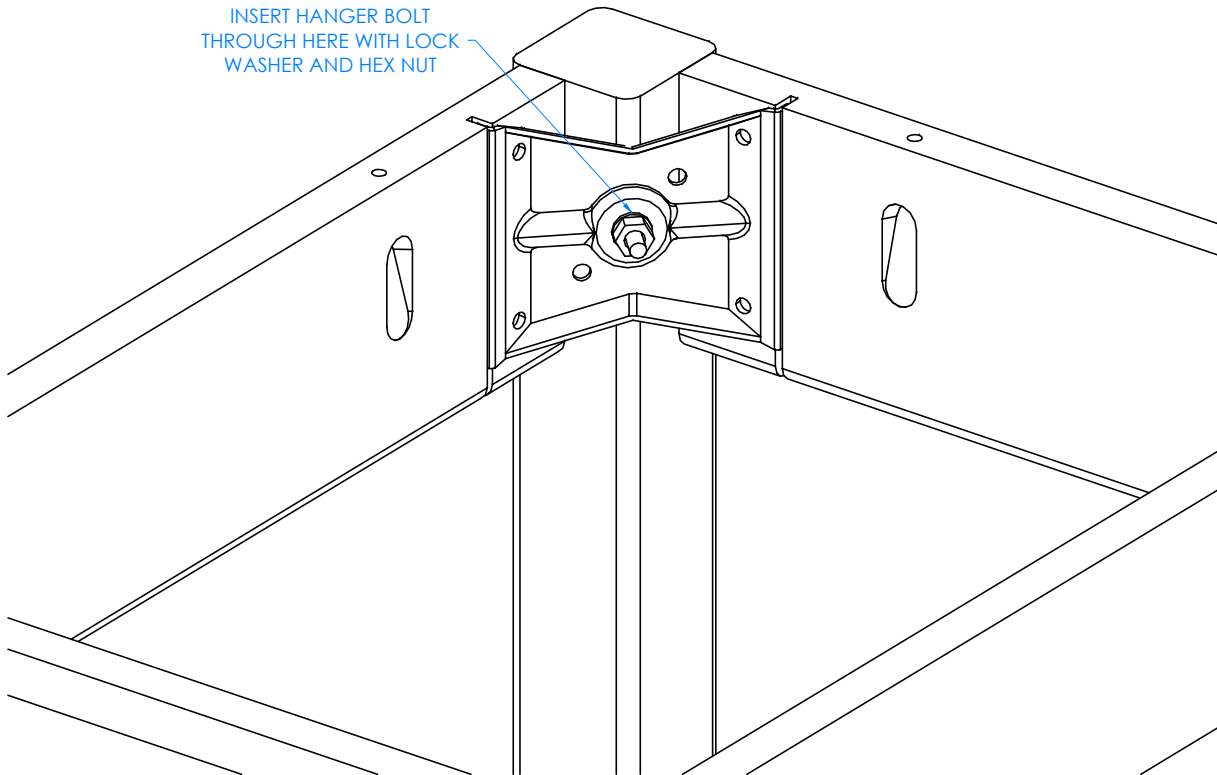
SHEET:

4 OF 6

REVISION:

REV A

INSERT HANGER BOLT
THROUGH HERE WITH LOCK
WASHER AND HEX NUT



CLOSE UP OF CORNER BRACKET ASSEMBLY
(INTERNAL COMPONENTS REMOVED TO SHOW CLARITY)

STEP 3:

- INSERT HANGER BOLT ON ONE LEG THROUGH THE CORNER BRACKET AND INSERT LOCK WASHER AND HEX NUT.
- TIGHTEN NUT USING A $\frac{1}{2}$ " WRENCH OR $\frac{1}{2}$ " SOCKET AND TORQUE WRENCH, TO A MINIMUM OF 12FT LBS BUT NOT TO EXCEED 17FT LBS.
- REPEAT FOR OTHER LEG.

NOTE:

1.

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APR BY:		DATE APR:	
APR BY:		DATE APR:	

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DIMENSION ARE IN INCHES

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FRACTIONAL VALUES $\pm 1/32"$
- ALL VALUES \pm OVERALL -

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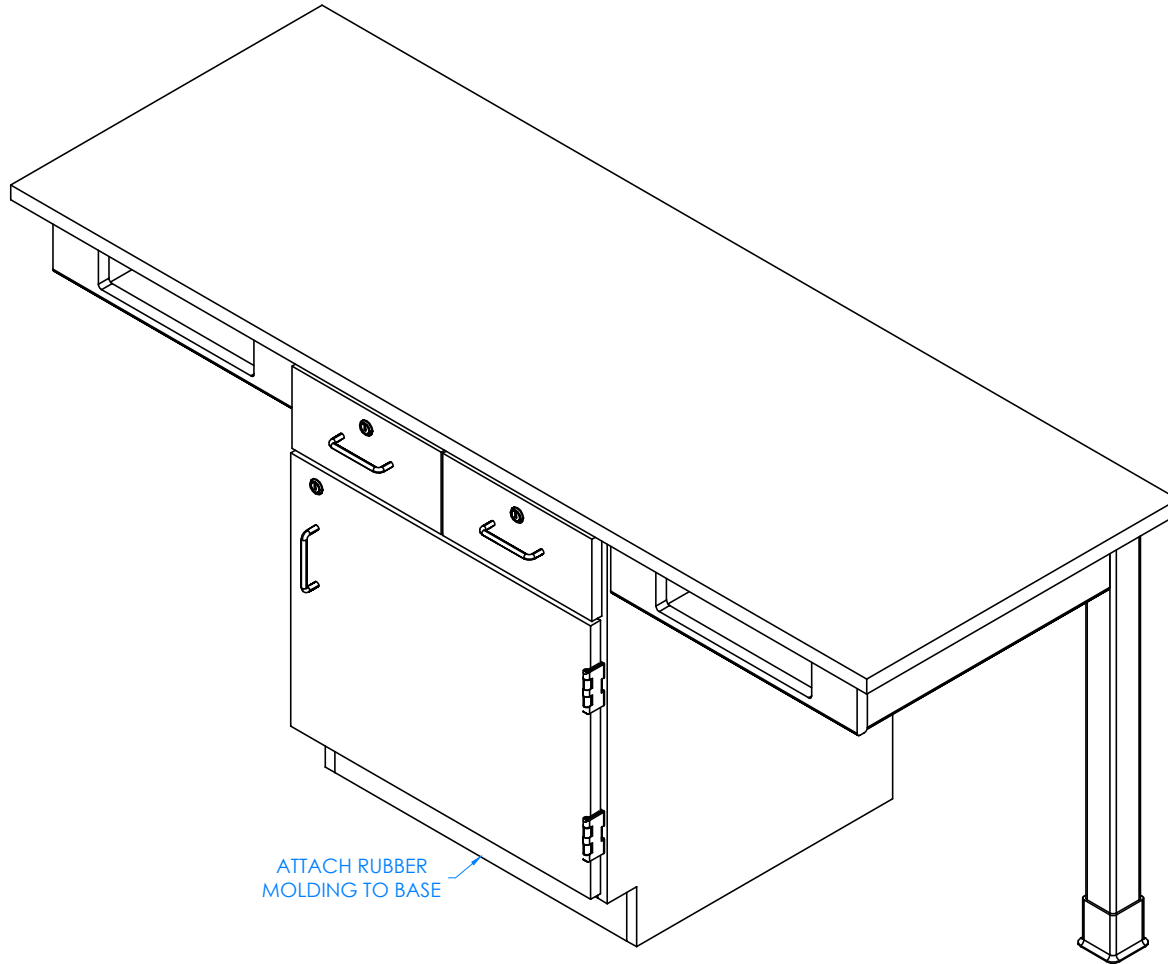
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STORAGE CABINET TABLES	NTS	5 OF 6	REV A



STEP 4:

- ADJUST LEG LEVELERS TO LEVEL TABLE.
- ATTACH RUBBER MOLDING TO BASE OF CABINET USING CONTACT CEMENT.
- SCREW STAINLESS STEEL CORNER BRACKETS ON EACH CORNER OVER BASE MOLDING WITH HARDWARE PROVIDED.

NOTE:

1.

COMPLETE UNIT SHOWN

DWN BY:	EMK	DWN DATE:	3/15/16
APR BY:		DATE APR:	
APR BY:		DATE APR:	

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STORAGE CABINET TABLES	NTS	6 OF 6	REV A