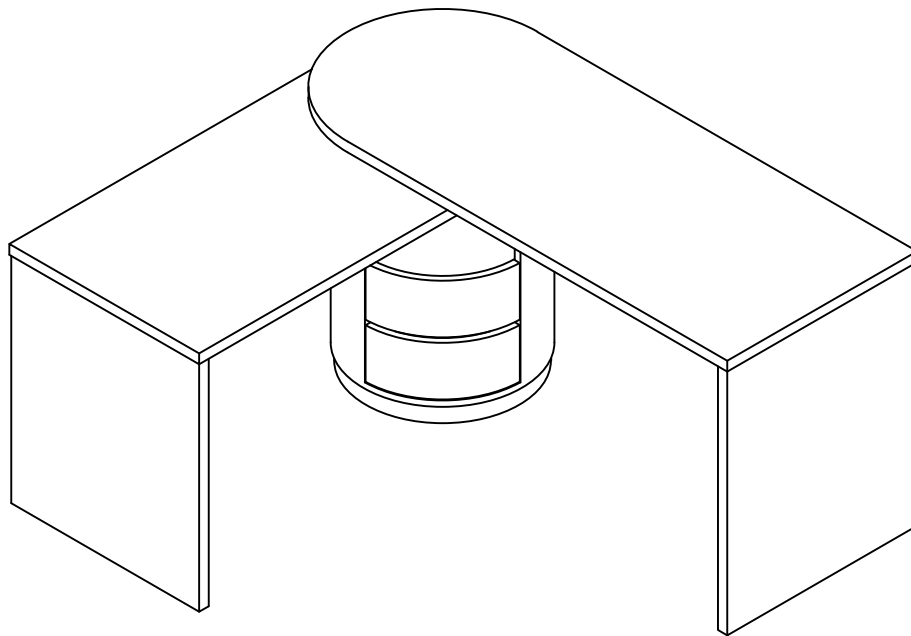


Assembly Instruction

Executive Desk

Assembly Instruction - Please keep for future reference



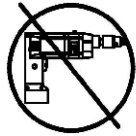
Dimension
Width: 59inch
Depth: 22-1/2inch
Height: 29-3/4inch

Important - Please read these instructions fully before starting assembly



Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Check you have all the components and tools listed on the following pages.
 - Remove all fittings from the plastic bags and separate them into their groups.
 - Keep children and animals away from the work area, small parts could choke if swallowed.
 - Make sure you have enough space to layout the parts before starting.
 - During assembly do not stand or put weight on the product, this could cause damage.
 - Assemble the item as close to its final position (in the same room) as possible.
 - Assemble on a soft level surface to avoid damaging the unit or your floor.
 - Parts of the assembly will be easier with 2 people
- 
- To reduce the likelihood of damaging your product please ensure that your power drill is set on a low torque setting.

Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded household waste. Take to your local authority waste disposal centre

Handy Hints

- Assemble all parts and bolts loosely during assembly, only once the product is complete should you fully tighten the bolts
- Regularly check and ensure That all bolts and fittings are tightend properly.

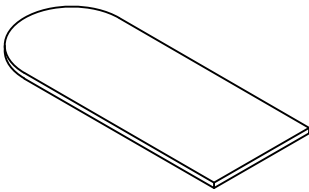
WARNING

In order to help prevent overturning - please follow these intructions

To help prevent product toppling over please follow the below steps :
Use the anti tip stap wall fixing method provided (if applilcable)
Do not allow children to climb or hang in the furniture
Do not open more than one drawer at a time
Do not place heavy items in the top drawers
Do not place heavy items on top the furniture, unless the furniture has been designed for this purpose

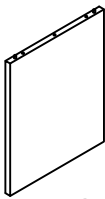
PART LIST

A



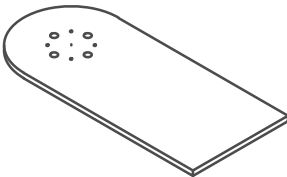
1PC

B



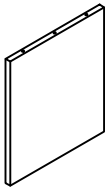
1PC

C



1PC

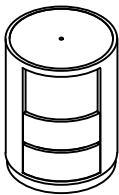
D



1PC

PART LIST

E



1PC

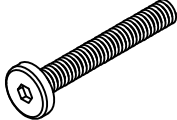
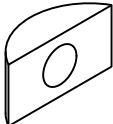
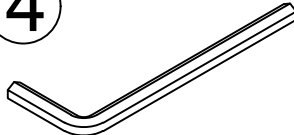
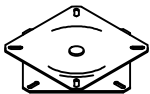
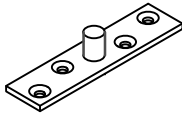
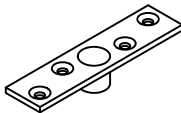
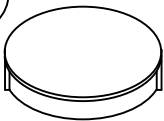


HARDWARE

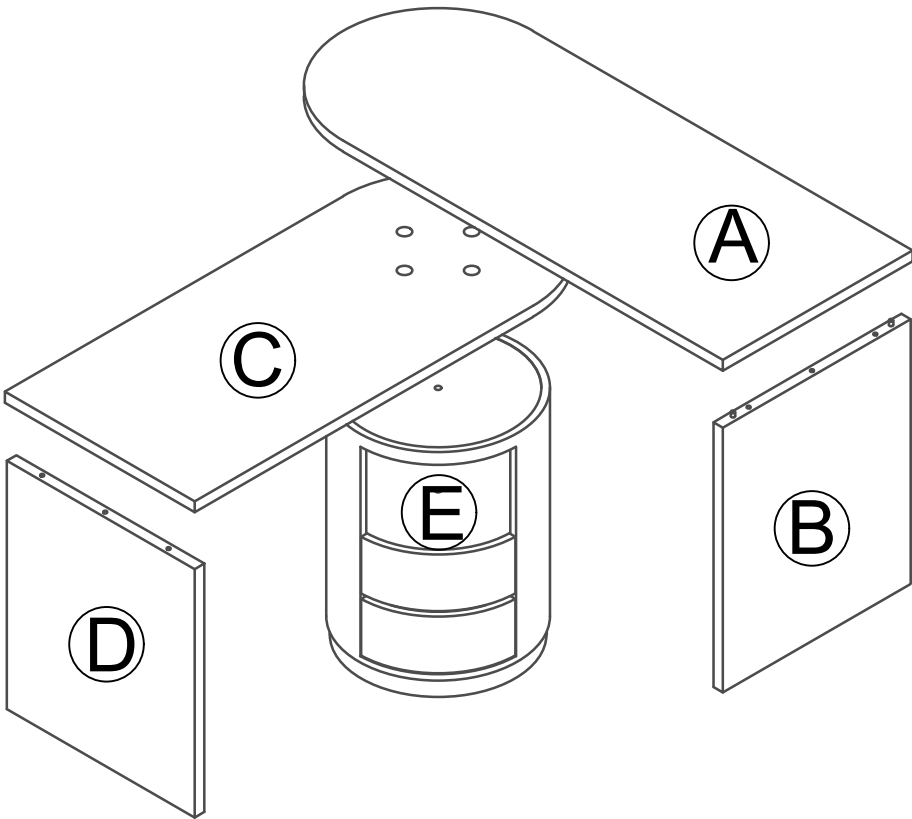
HARDWARE LIST

Please check you have all the panels listed below

Note: the quantities below are the correct amount to complete the assembly. In some cases, more fittings may be supplied than hrequired.

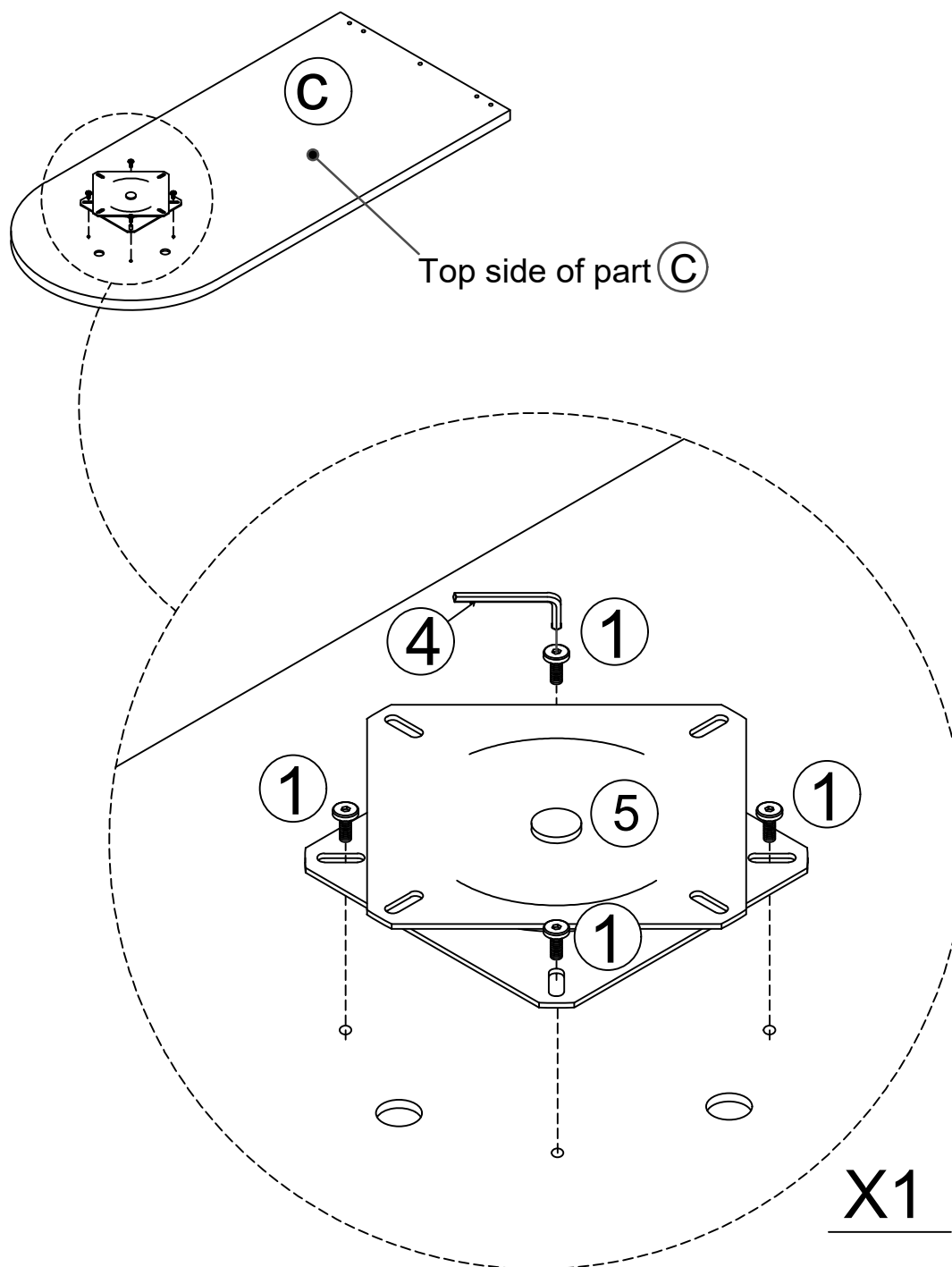
1  1/4"x 15mm BOLT 1/4 (8Pcs)	2  5/16"x 50mm BOLT 5/16 (6Pcs)	3  5/16" x 9mm HALF MOON WASHER (6Pcs)	4  4mm Allen Wrench (1Pc)
5  190 * 190 * 25mm Plate Turntable Bearing (1Pc)	6  HINGE 360 A (1Pcs)	7  HINGE 360 B (1Pcs)	8  M4"x 15mm SCREW (8Pcs)
9  PLASTIC CAP (6Pcs)	 Tools Required (not provided)		

COMPONENTS - KEY DIAGRAM



Assembly Instructions

Step 1



5 x 1



1/4"x 15mm

1 x 4

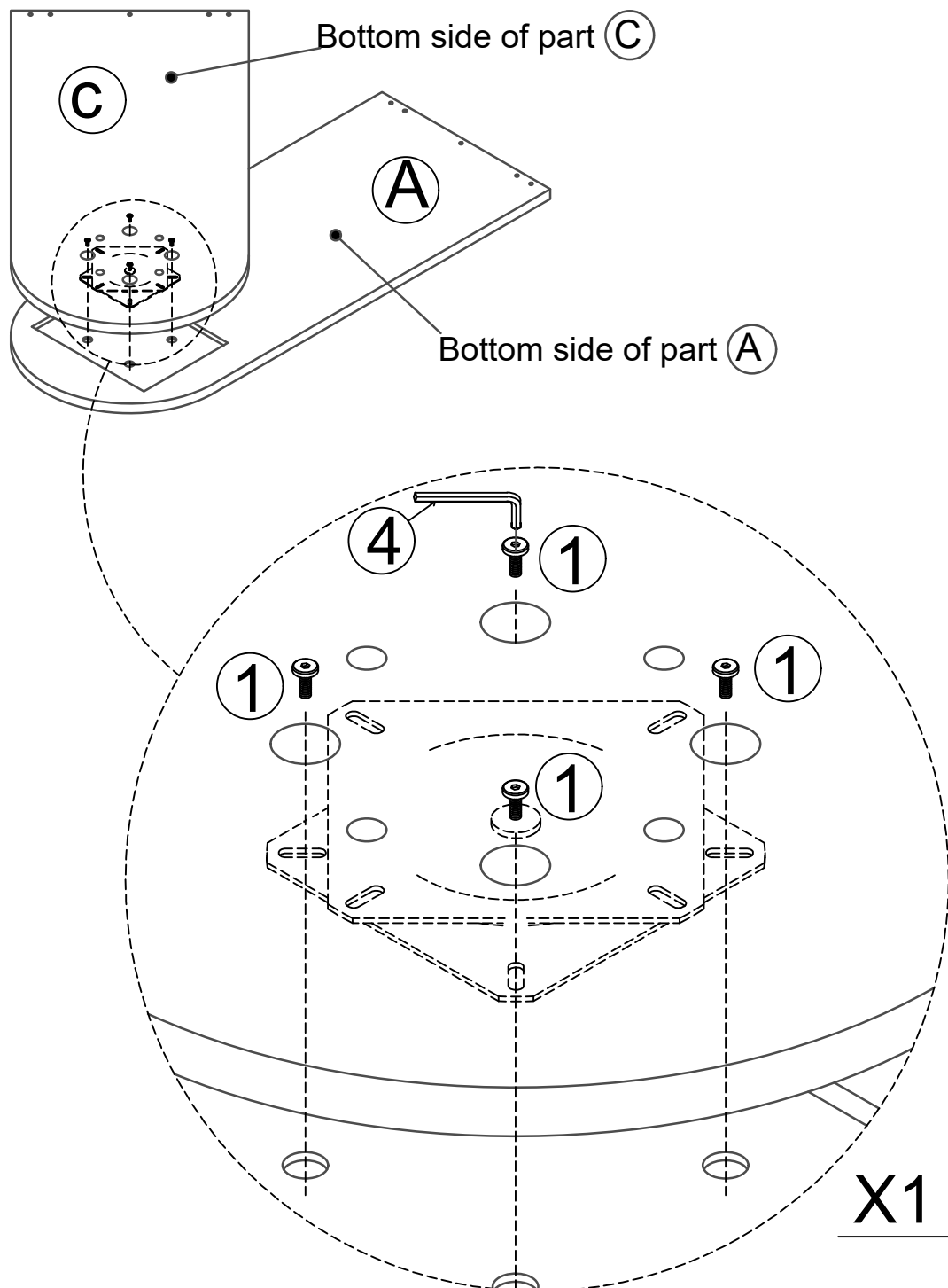


4mm Allen Key

4 x 1

Assembly Instructions

Step 2



1/4"x 15mm

(1) x 4

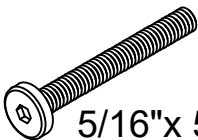
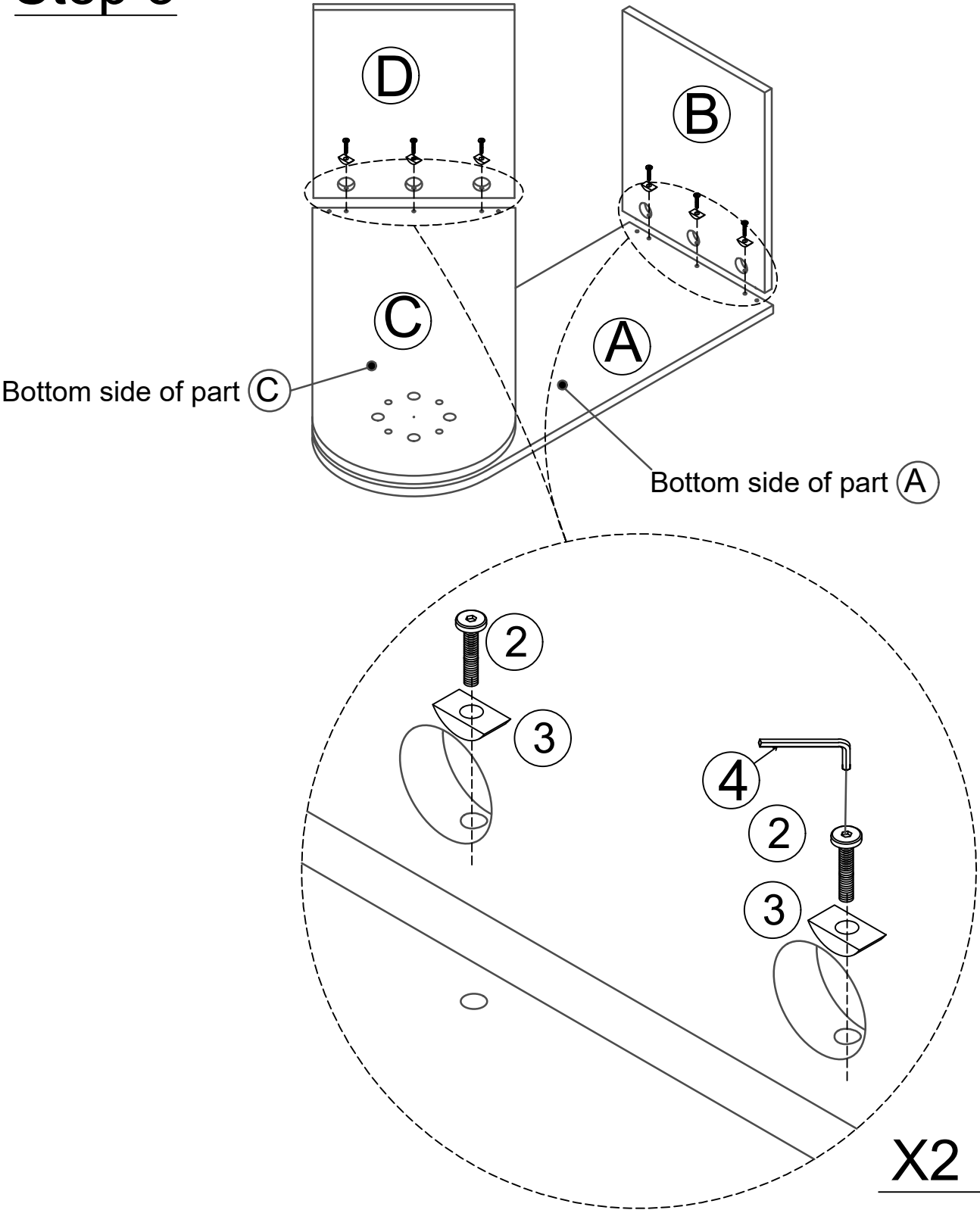


4mm Allen Key

(4) x 1

Assembly Instructions

Step 3



5/16"x 50mm

(2) x 6



5/16" x 9mm

(3) x 6

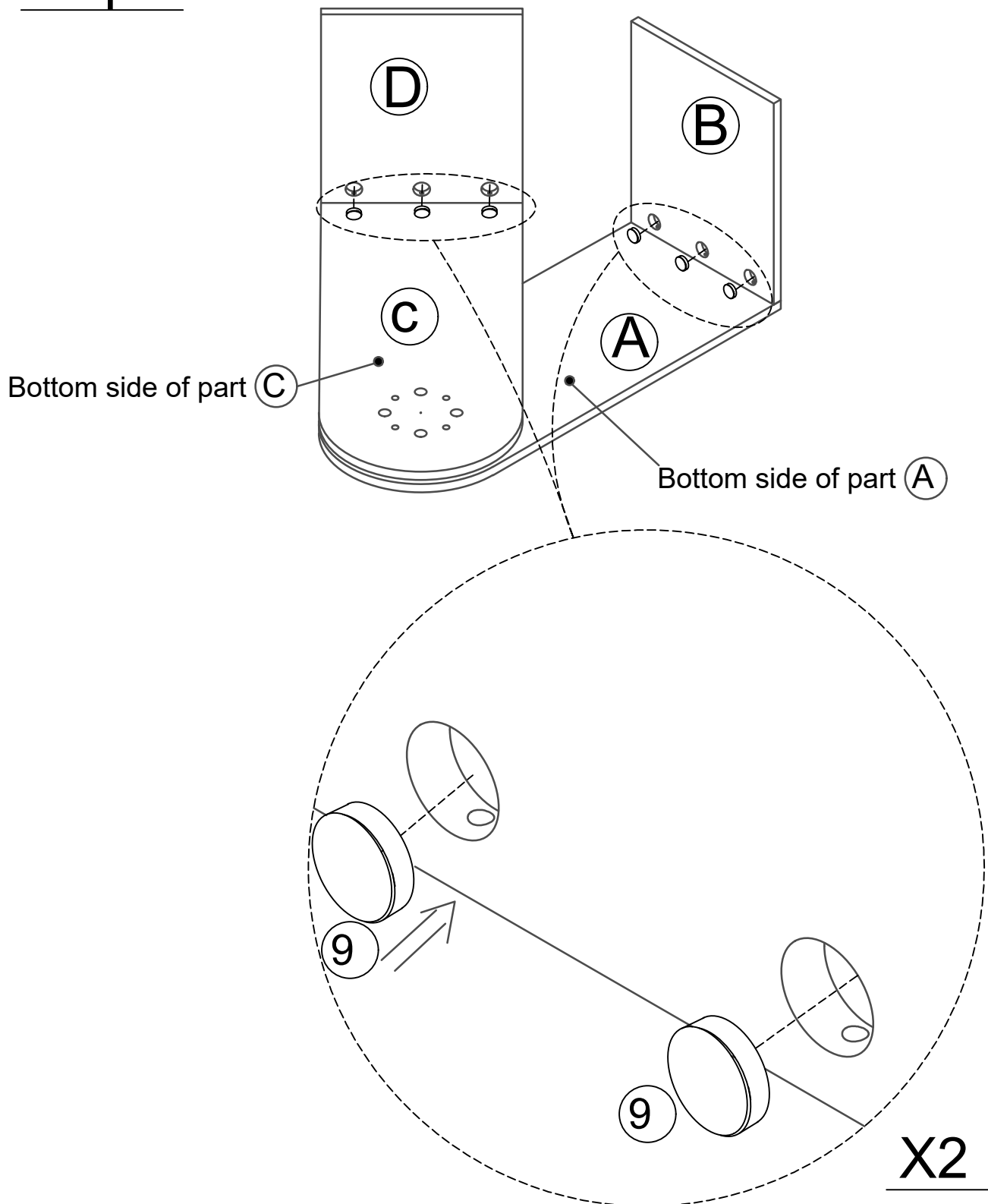


4mm Allen Key

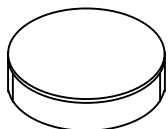
(4) x 1

Assembly Instructions

Step 4



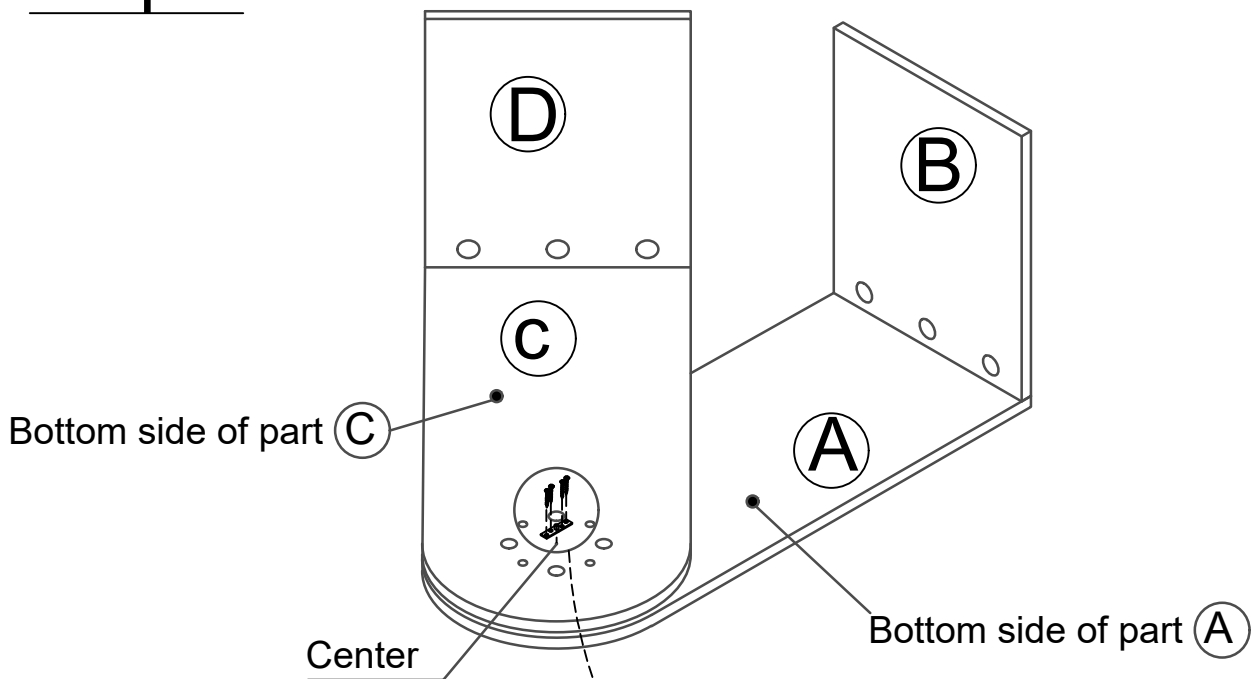
PLASTIC CAP



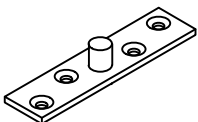
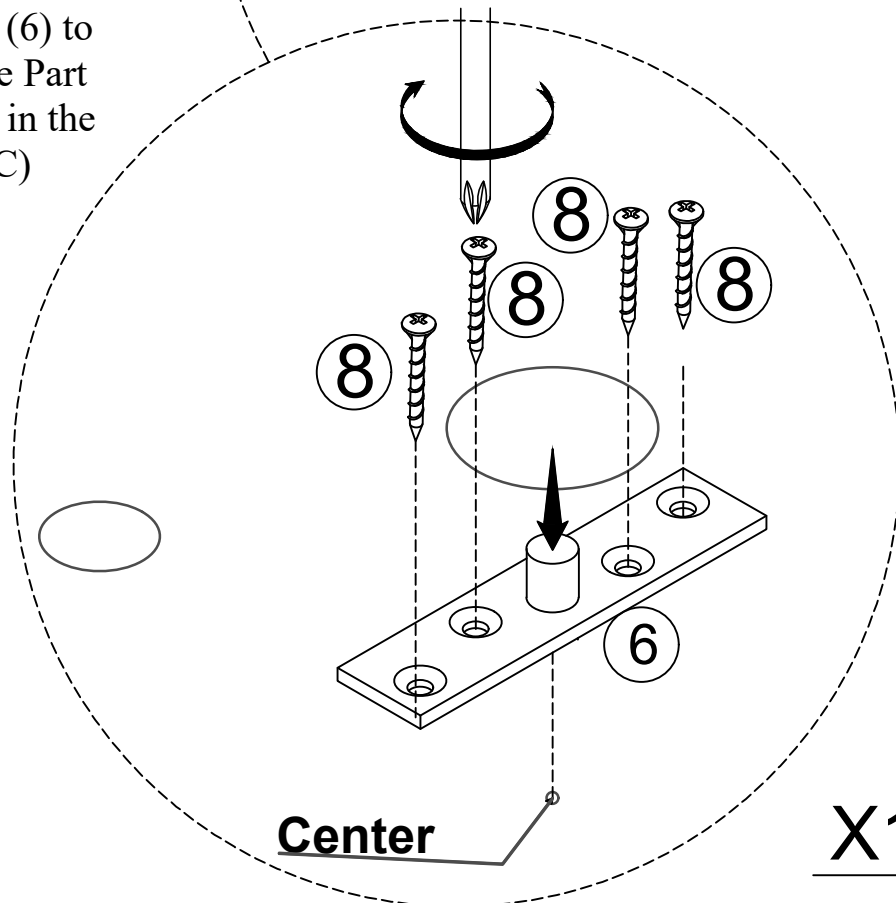
9 x 6

Assembly Instructions

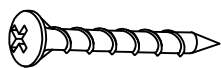
Step 5



Insert HINGE 360 A (6) to the center point of the Part (C). The center point in the bottom side of Part (C)



(6) x 1

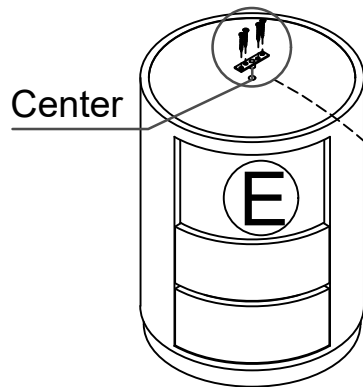


M4"x 15mm

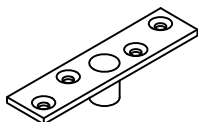
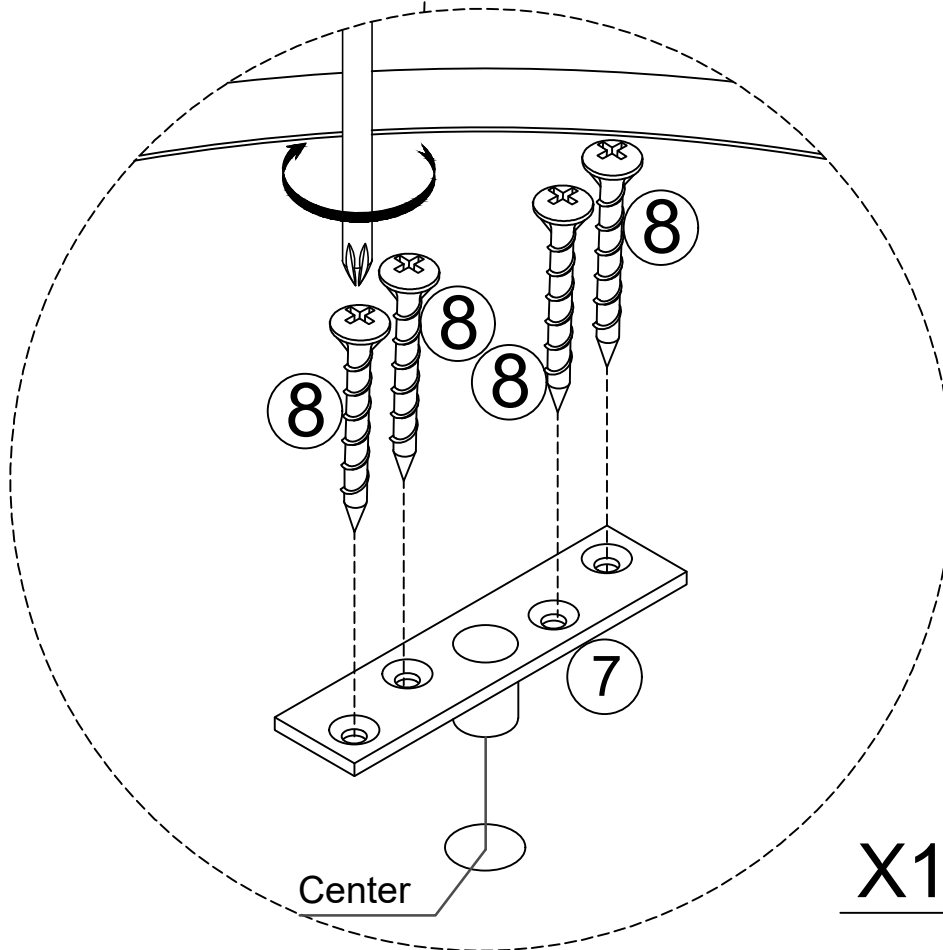
(8) x 4

Assembly Instructions

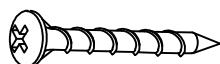
Step 6



HINGE 360 B (7) can be installed with 4 screws in any direction and fixed on the Post (E)



(7) x 1

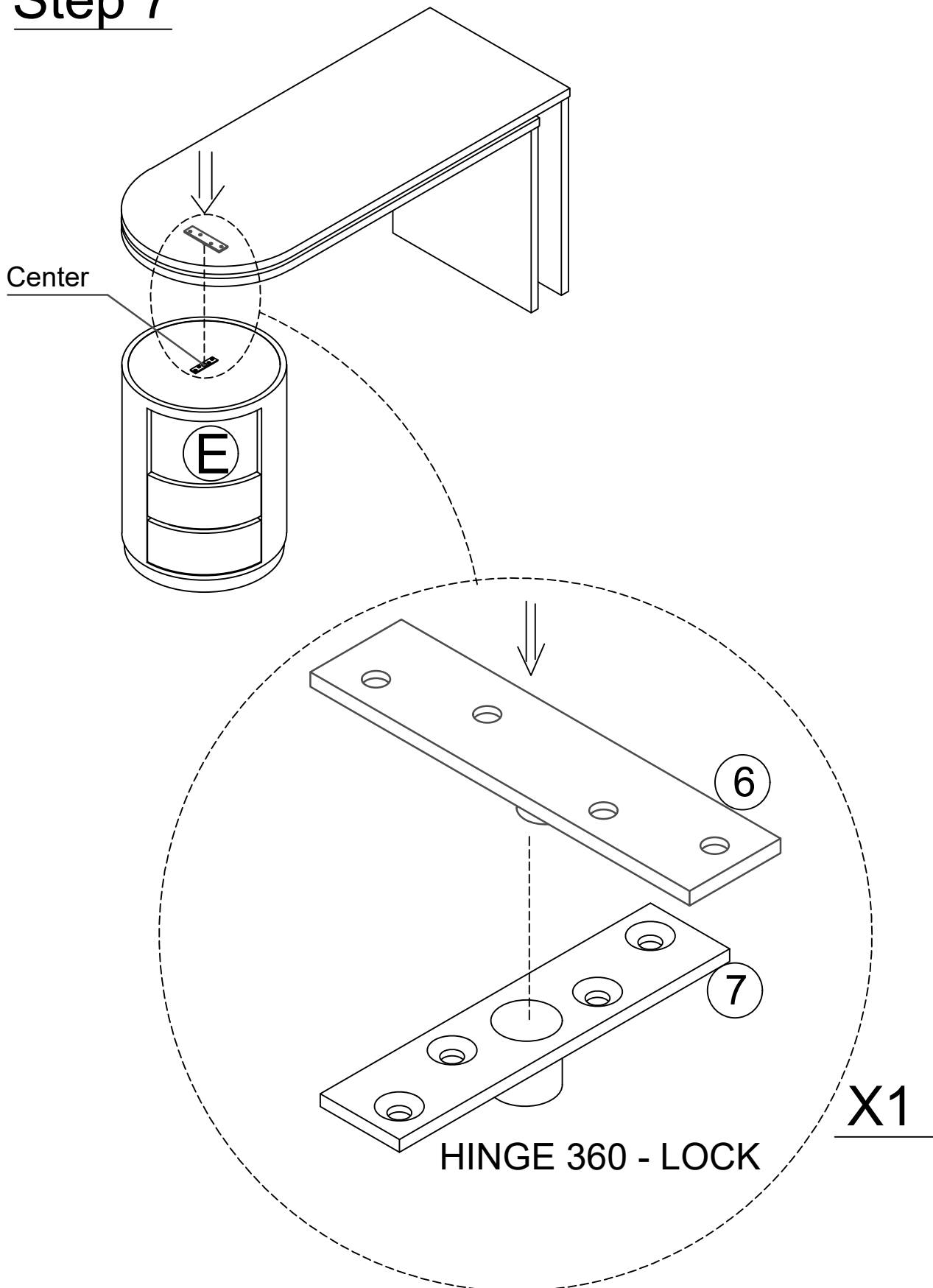


M4"x 15mm

(8) x 4

Assembly Instructions

Step 7



Complete

