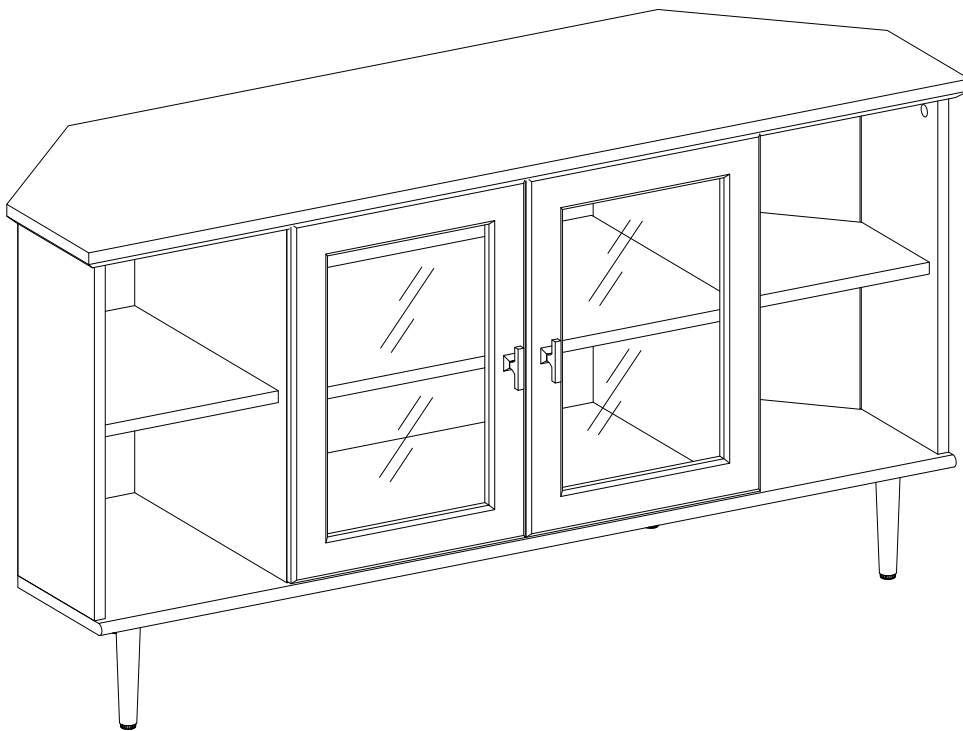
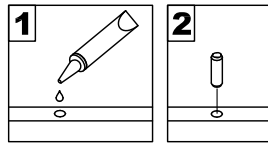


# Assembly Instructions

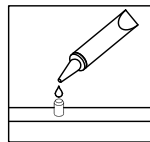


# General Assembly Guidelines

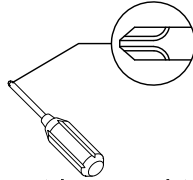
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



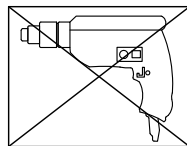
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

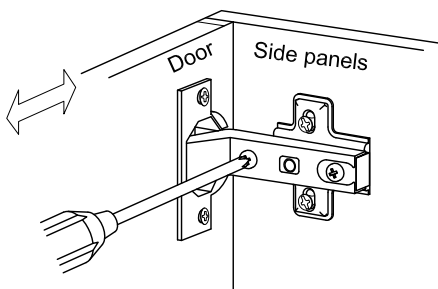


- VII. Power tools should not be used to assemble this product.

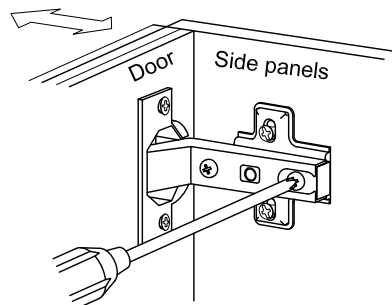


- VIII. Drill may be needed for securing product to wall.

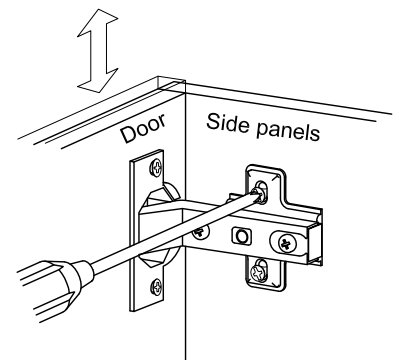
- IX. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

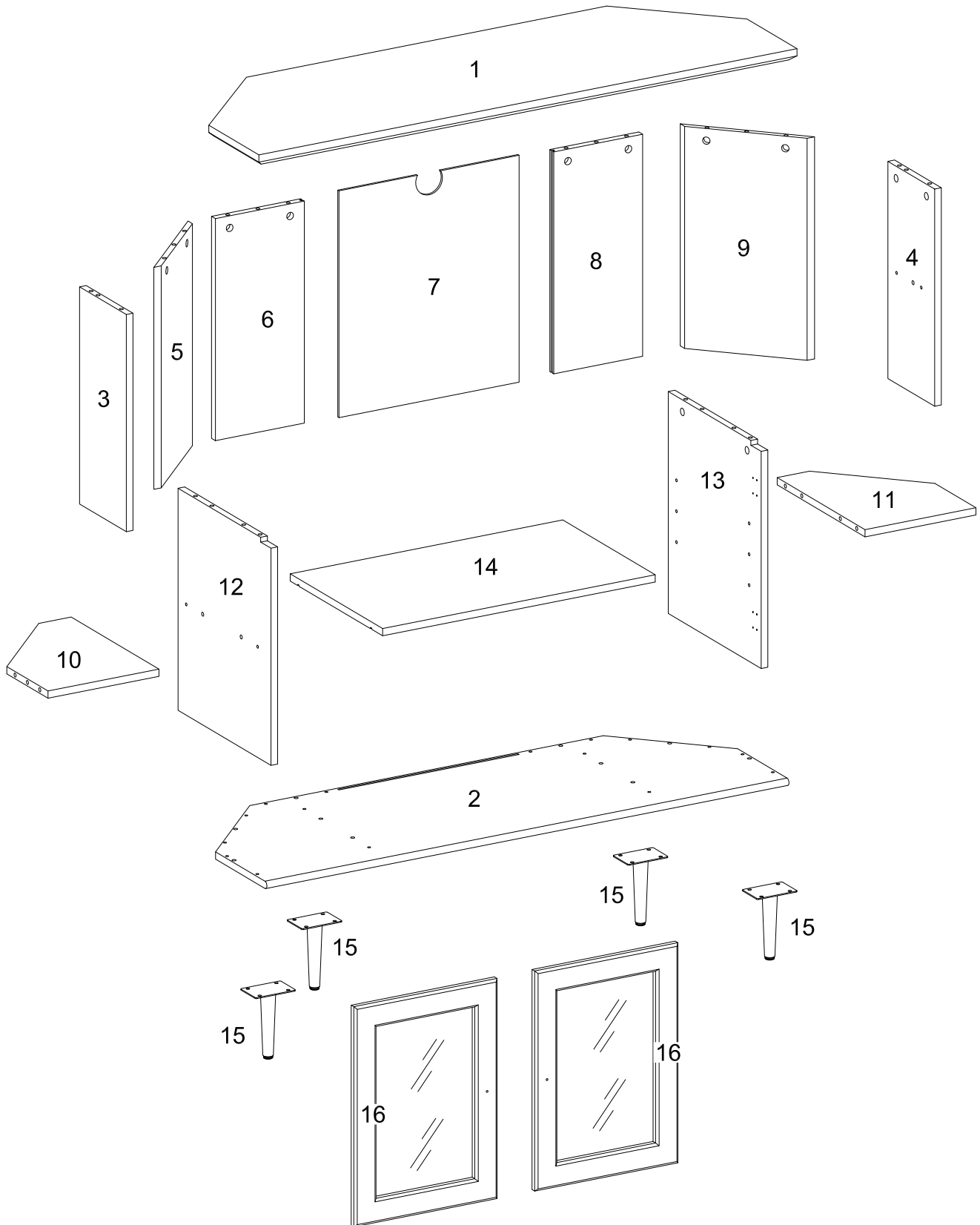


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment


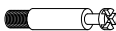






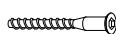
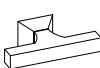

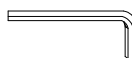



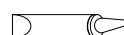


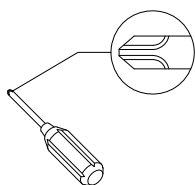
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

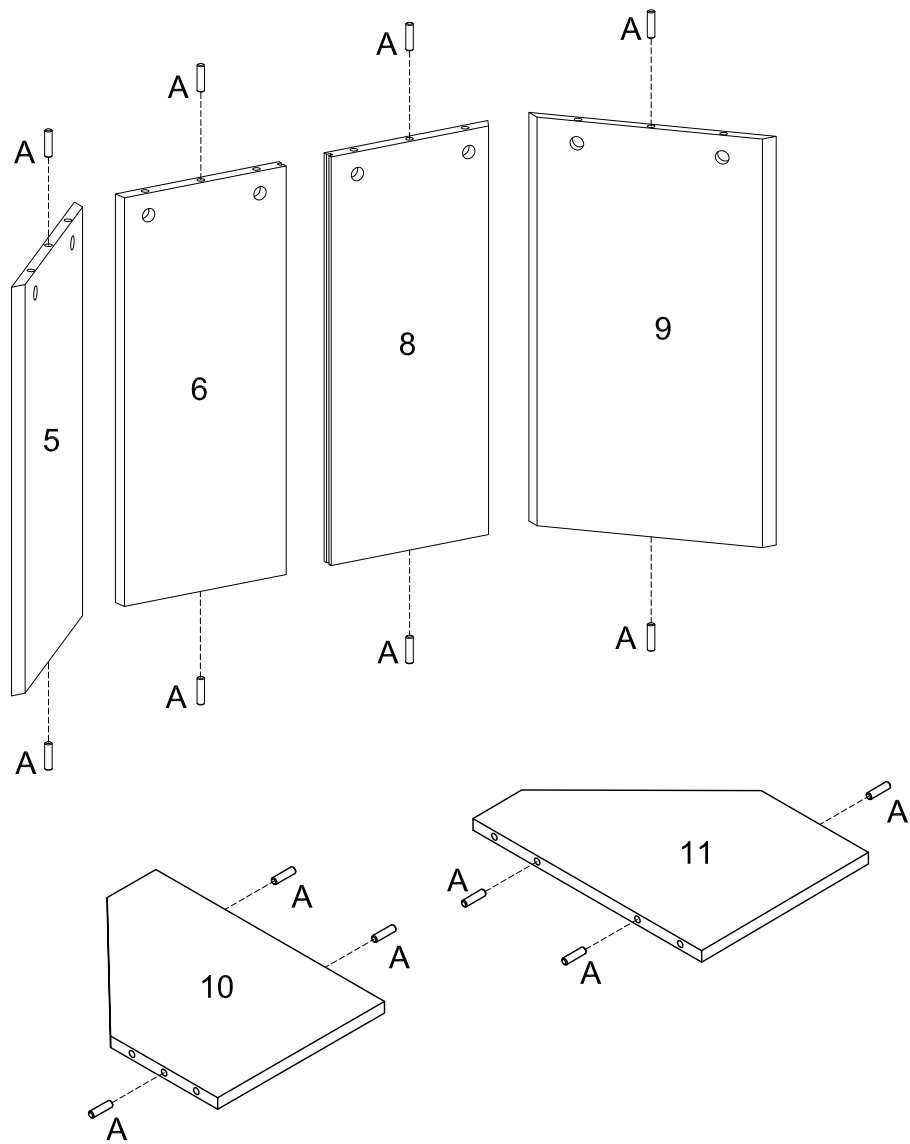
A		Ø8x30mm	Wooden dowel	26 pcs
B		Ø6x32mm	Cam bolt	24 pcs
C		Ø15x11mm	Cam lock	20 pcs
D		Ø15x9mm	Cam lock	4 pcs
E		Ø30mm	Sticker	16 pcs
F			Hinge	4 pcs
G		Ø3.5x14mm	Screw	24 pcs
H		Ø5x16mm	Shelf support pin	4 pcs
J		Ø6x50	Bolt	16 pcs
K			Handle	2 pcs
L		Ø4x22mm	Handle Bolt	2 pcs
M		M4	Hex Key	1 pc
N		Ø6x12mm	Bolt	16 pcs
P			Plastic wedge	4 pcs
Q		Ø3x17	Screw	4 pcs
R			Glue tube	1 pc



Philips head screwdriver required for assembly  
(not included)

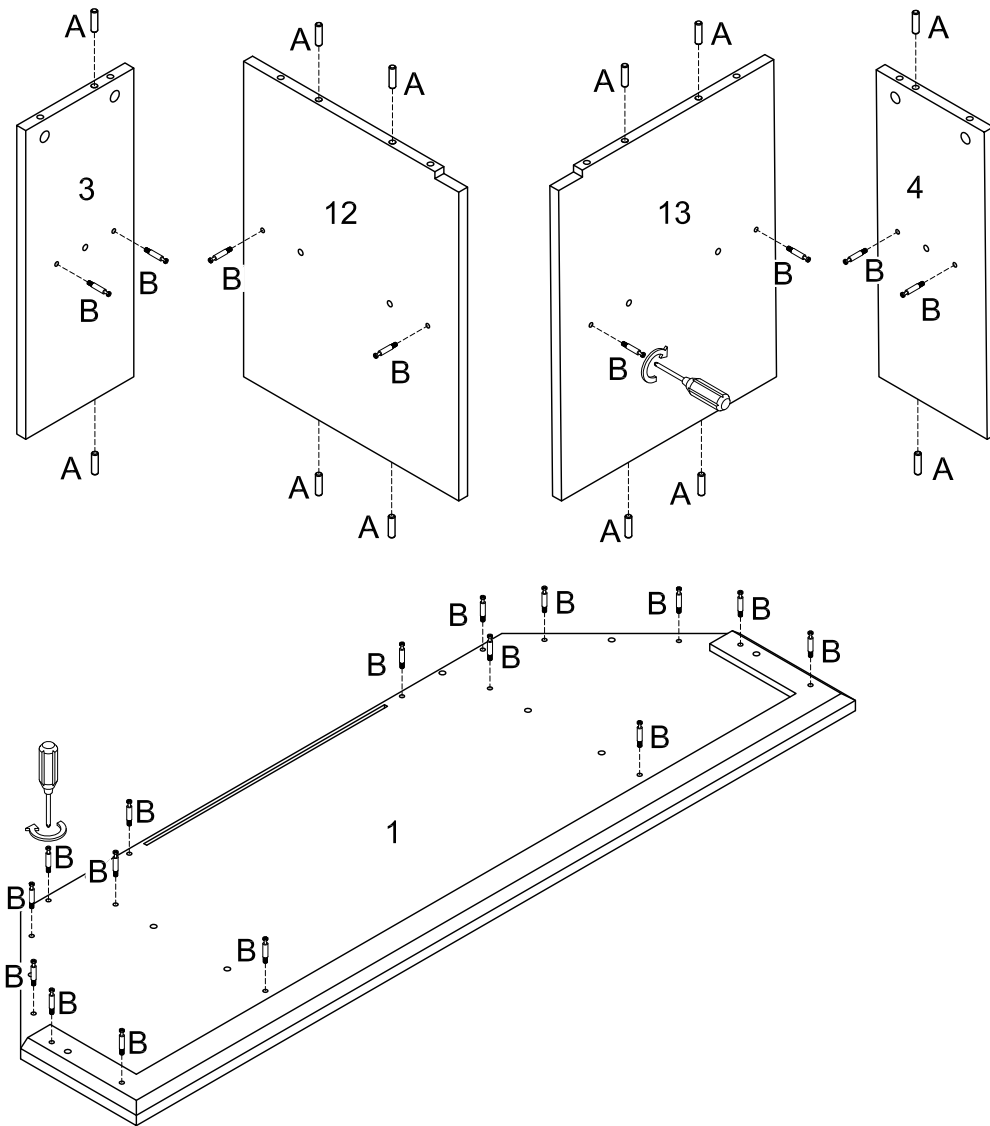
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



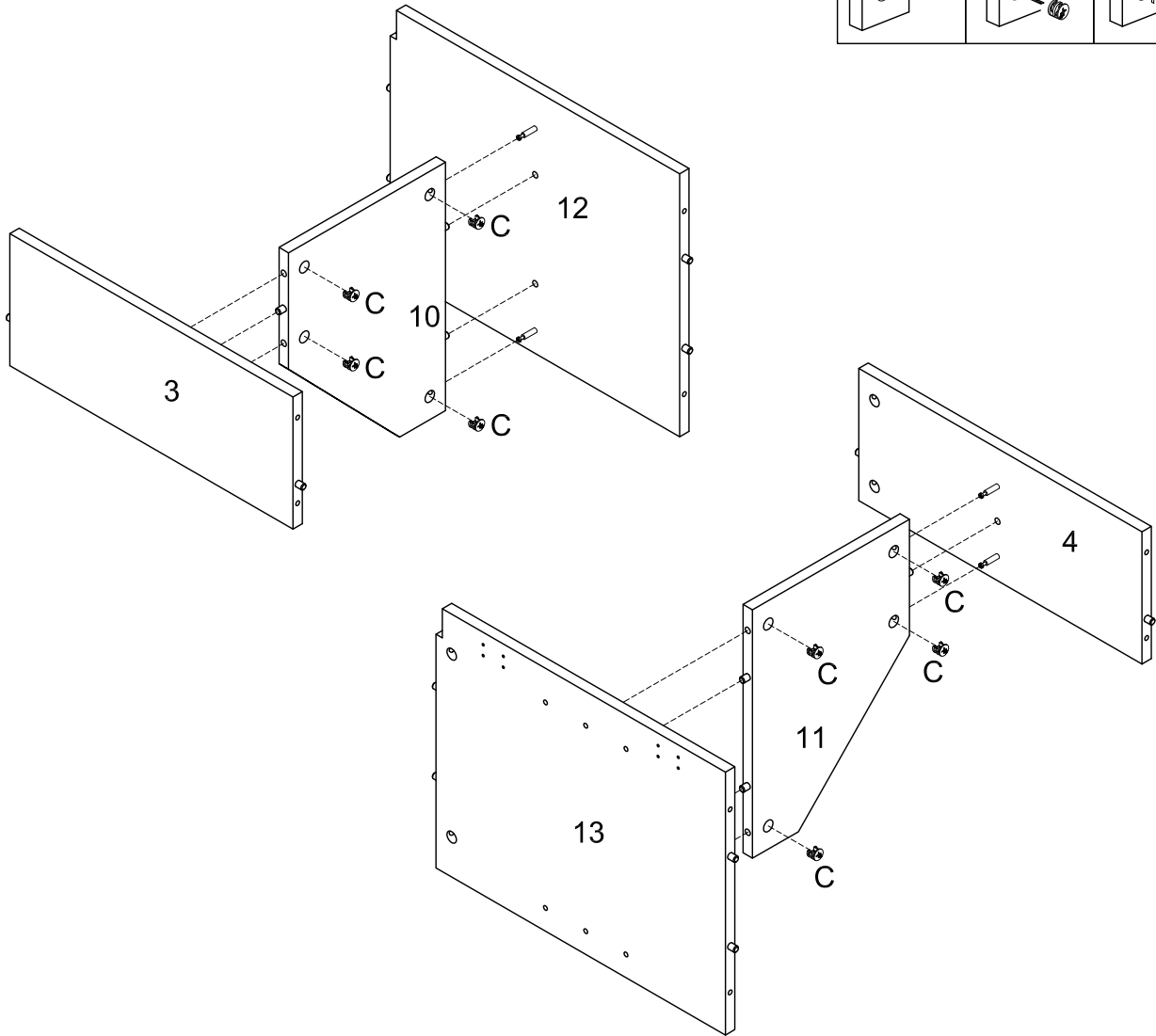
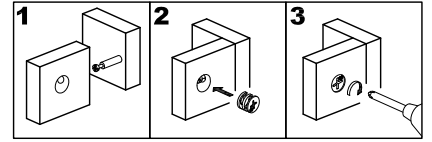
Insert wooden dowel (A) into parts (5,6,8,9,10,11) as per diagram.

## Step 2



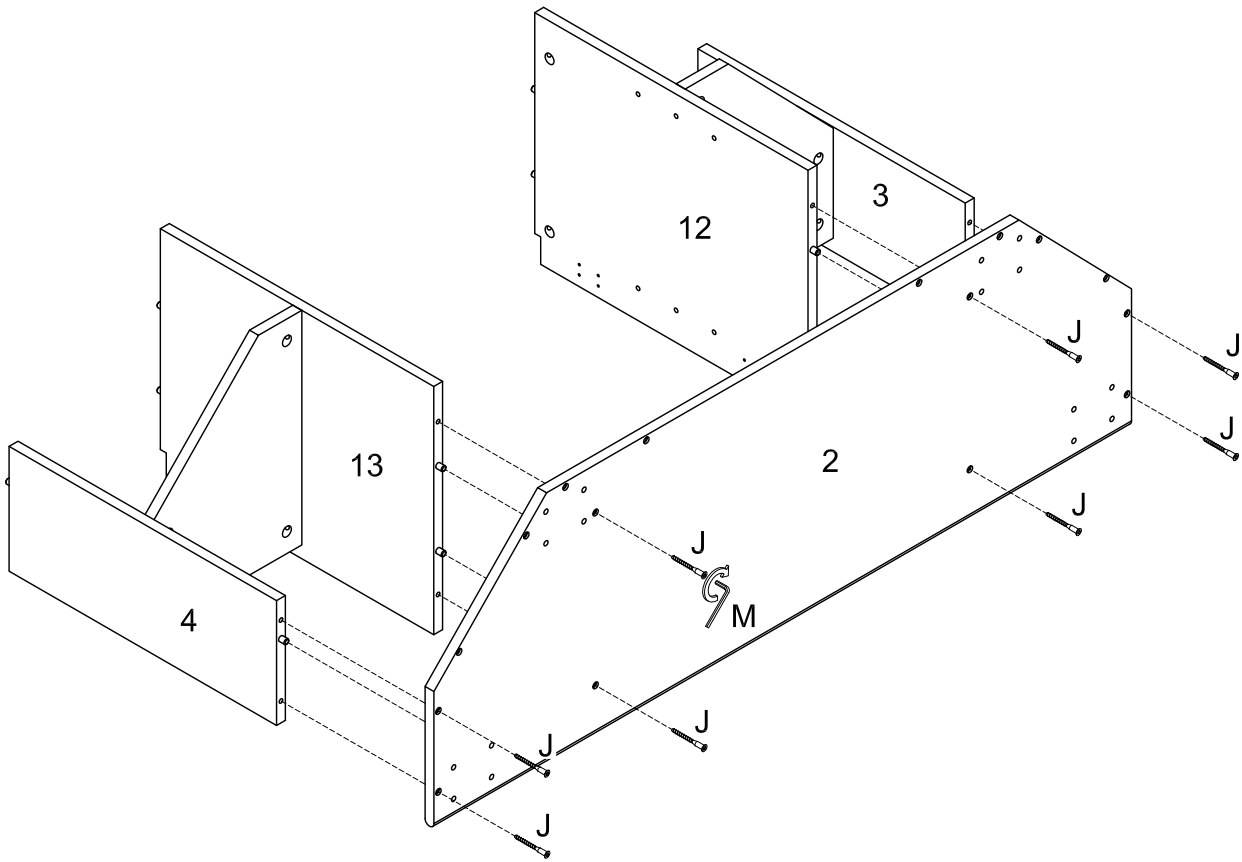
Insert wooden dowel (A) into parts (3,4,12,13) ,and using cam bolt (B) into parts (1,3,4,12,13) with Philips head screwdriver as per diagram.

# Step 3



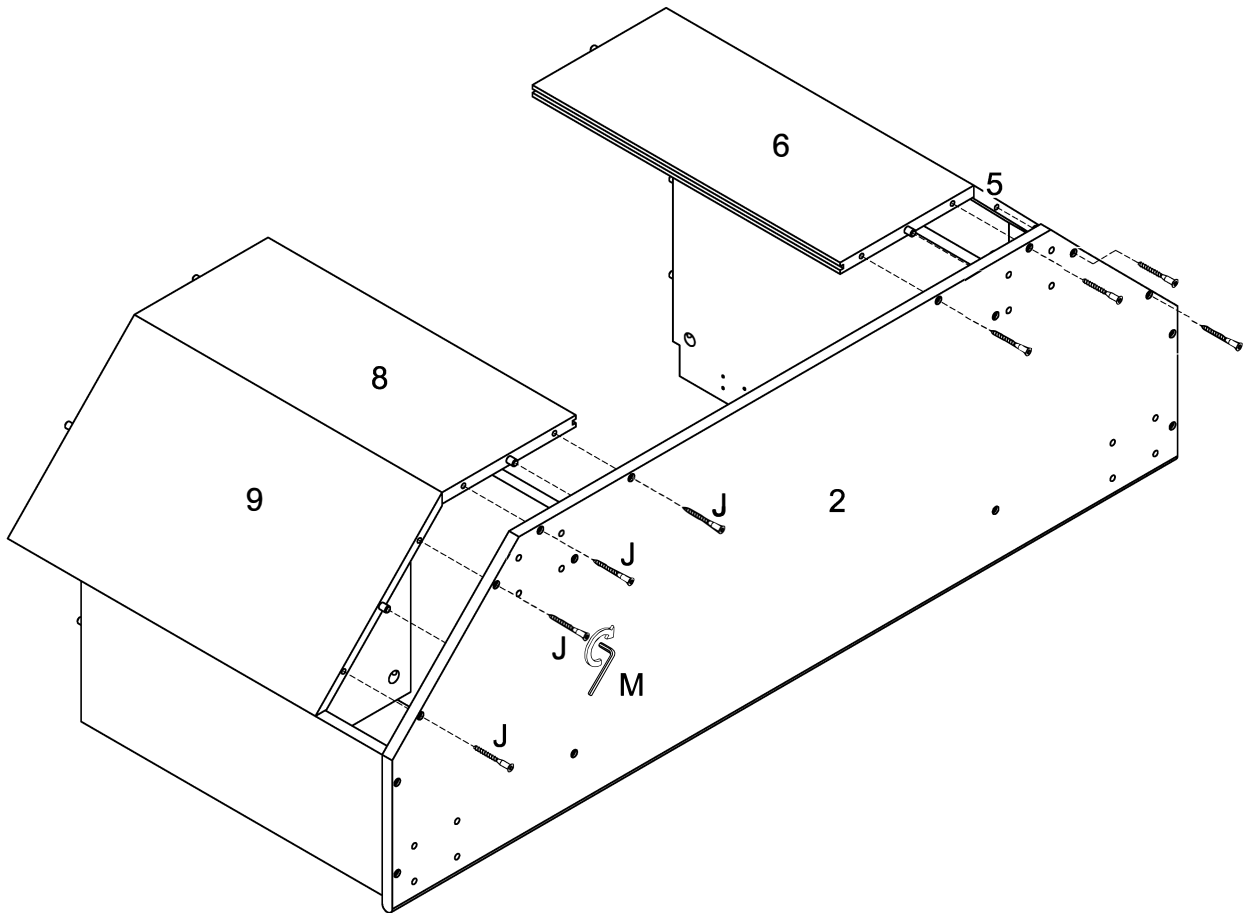
Using cam lock (C) secure parts (10,11) into parts (3,4,12,13) with Philips head screwdriver as per diagram.

# Step 4



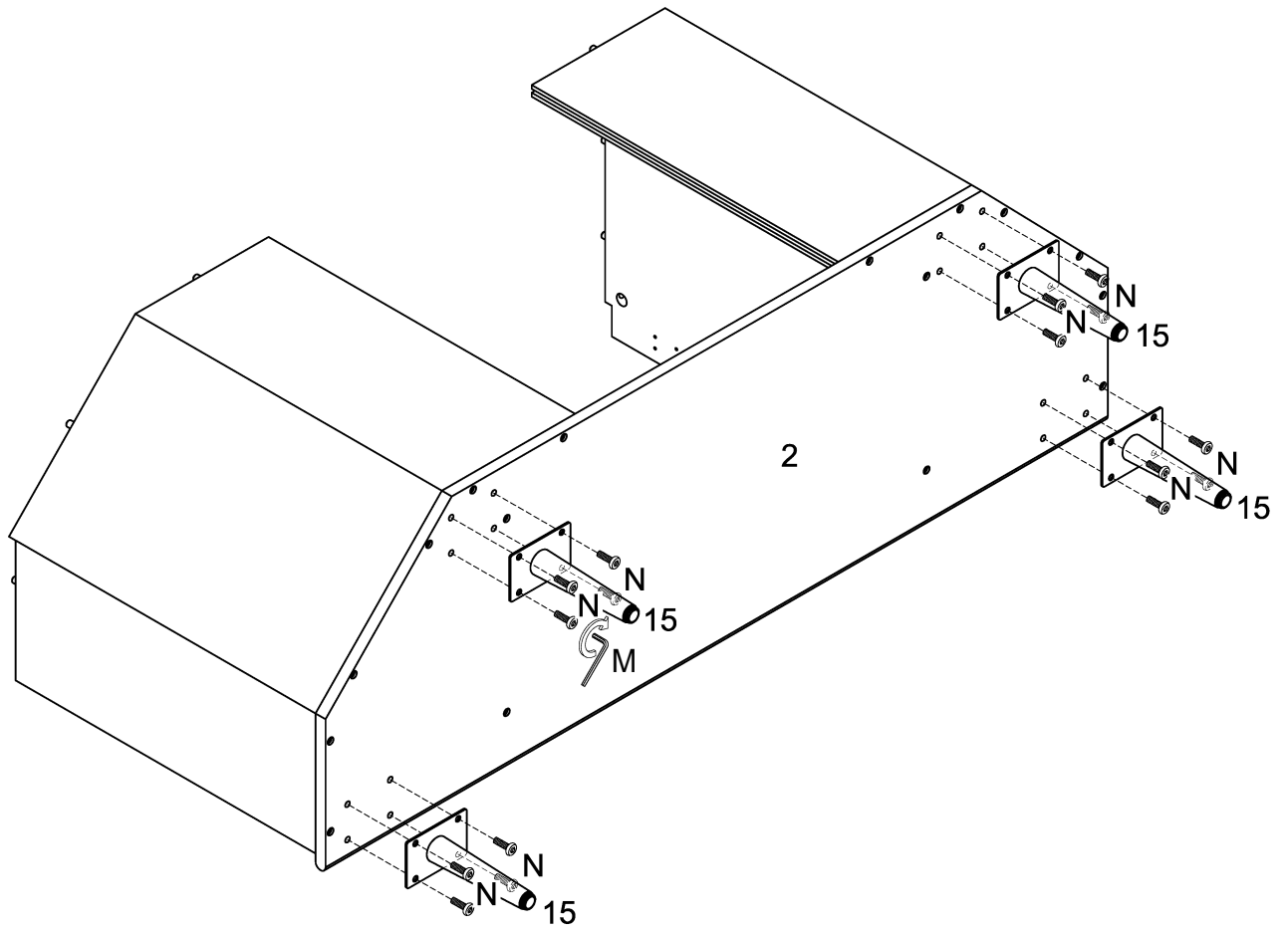
Using bolt (J) secure part (2) into parts (3,4,12,13)with hex key (M) as per diagram.

# Step 5



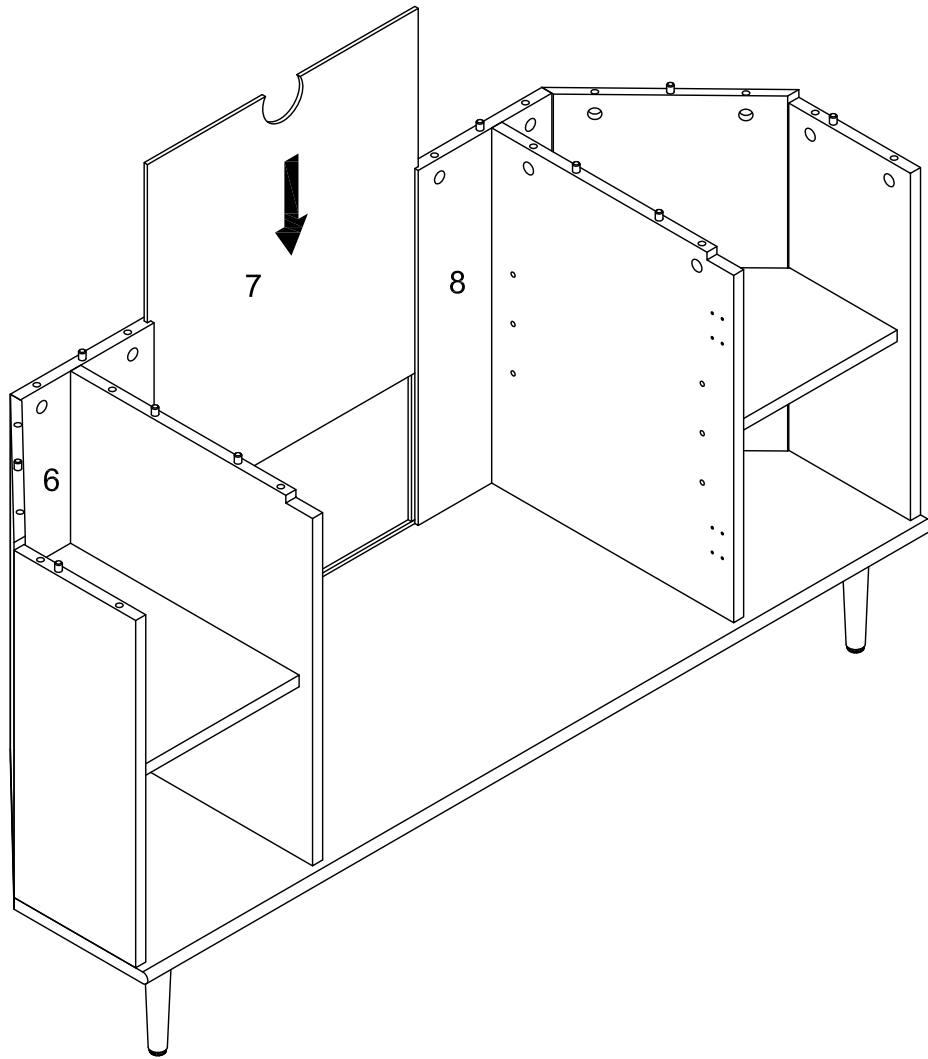
Using bolt (J) secure part (2) into parts (5,6,8,9) with hex key (M) as per diagram.

# Step 6



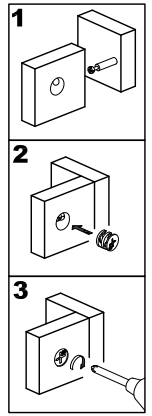
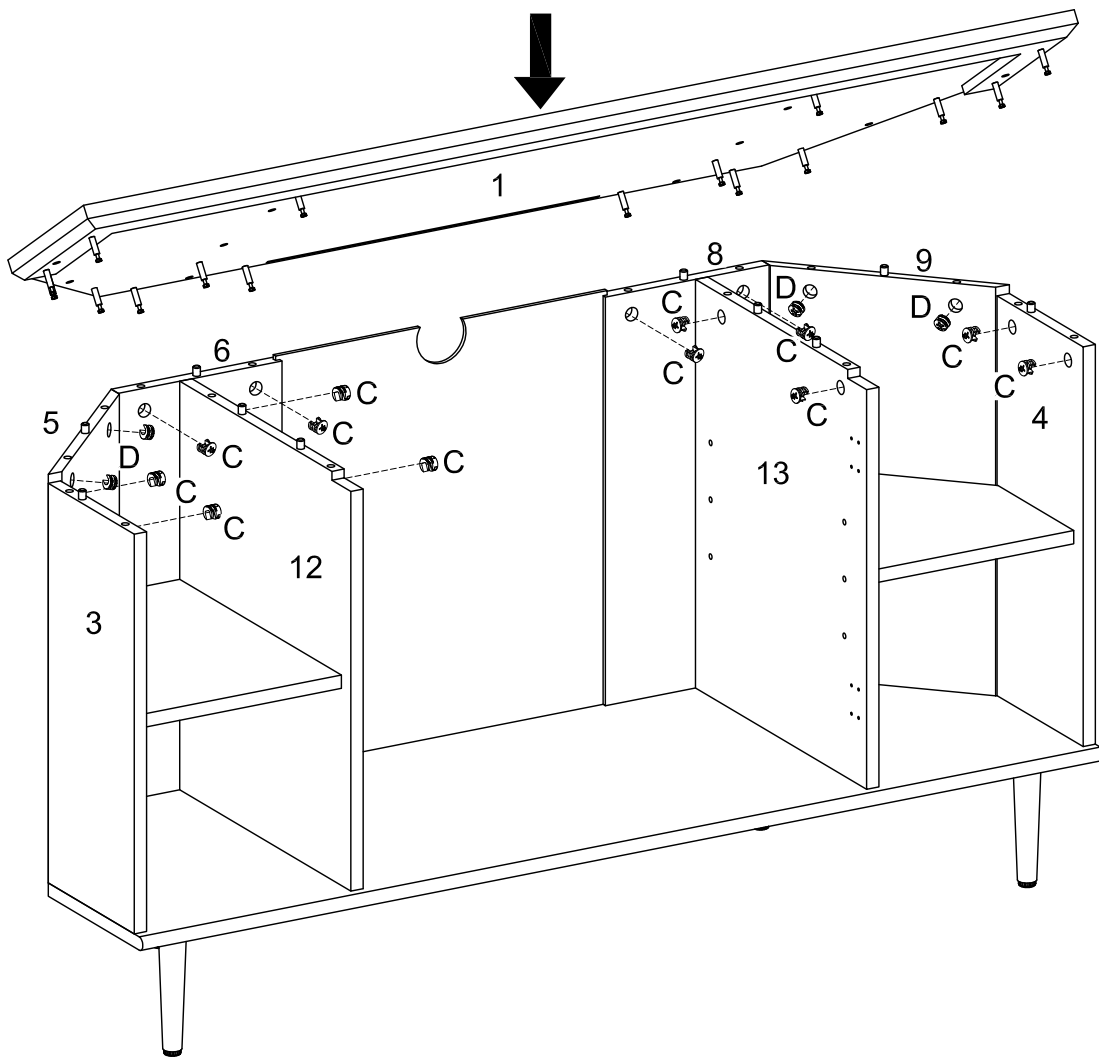
Using bolt (N) secure part (15) into parts (2) with hex key (M) as per diagram.

# Step 7



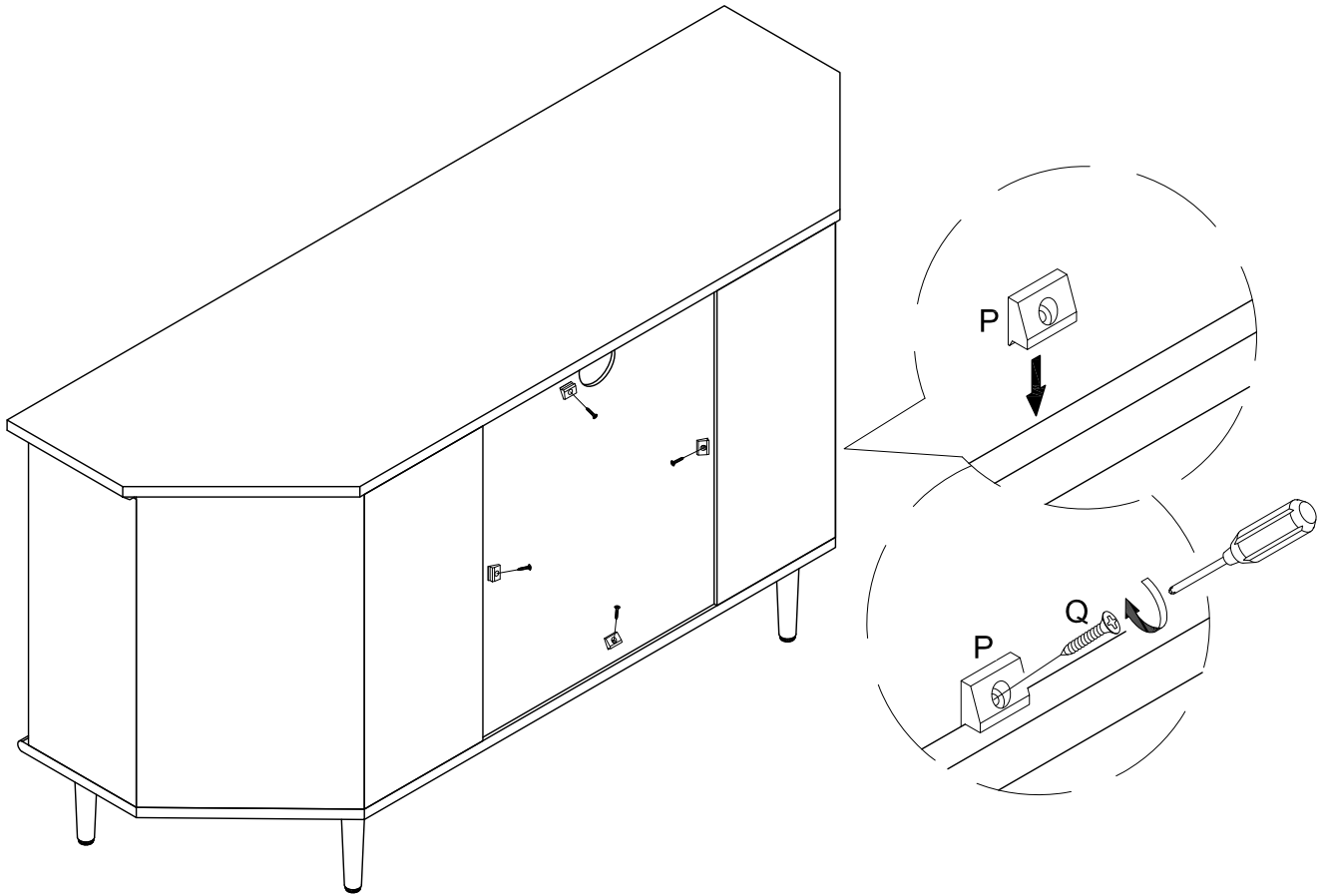
Put part (7) into parts (6,8) as per diagram.

# Step 8



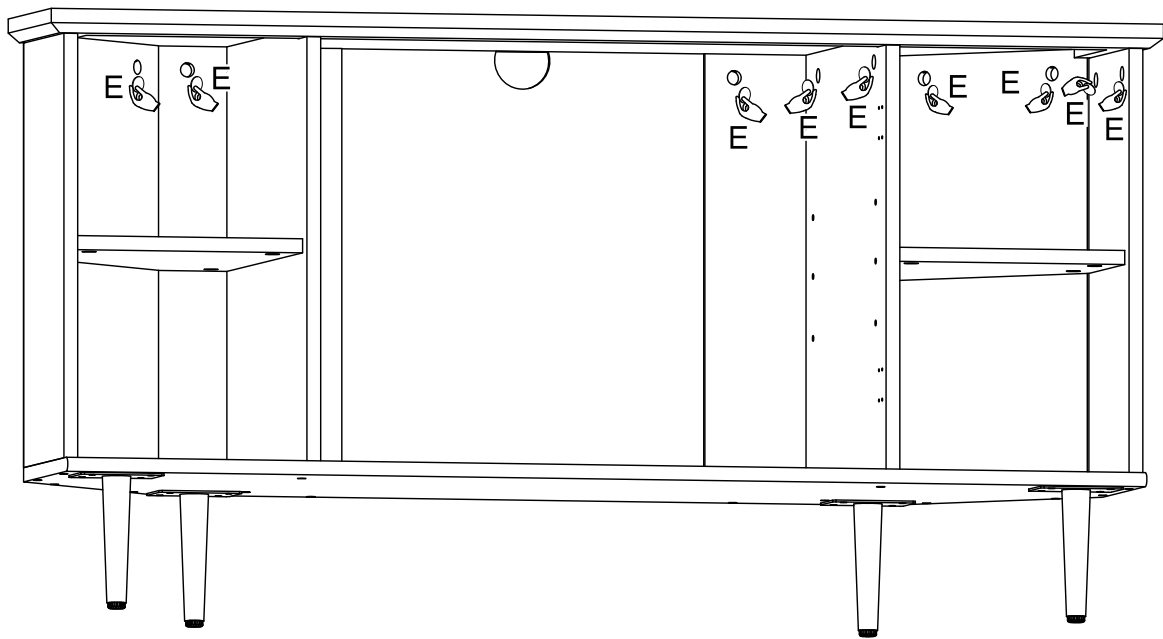
Using cam lock (C) secure part (1) into parts (3,4,6,8,12,13) ,using cam lock (D) secure parts (5,9) with Philips head screwdriver as per diagram.

# Step 9



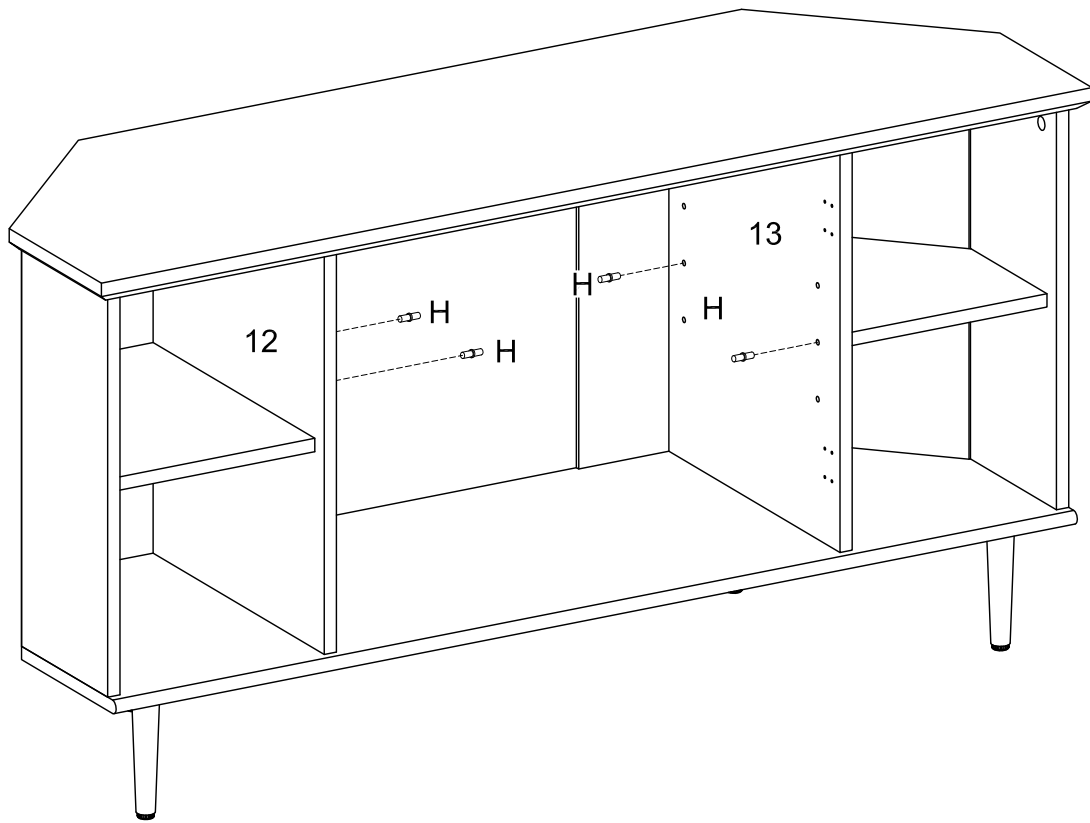
Using screw (Q) secure plastic wedge (P) into back panel as per diagram.

# Step 10



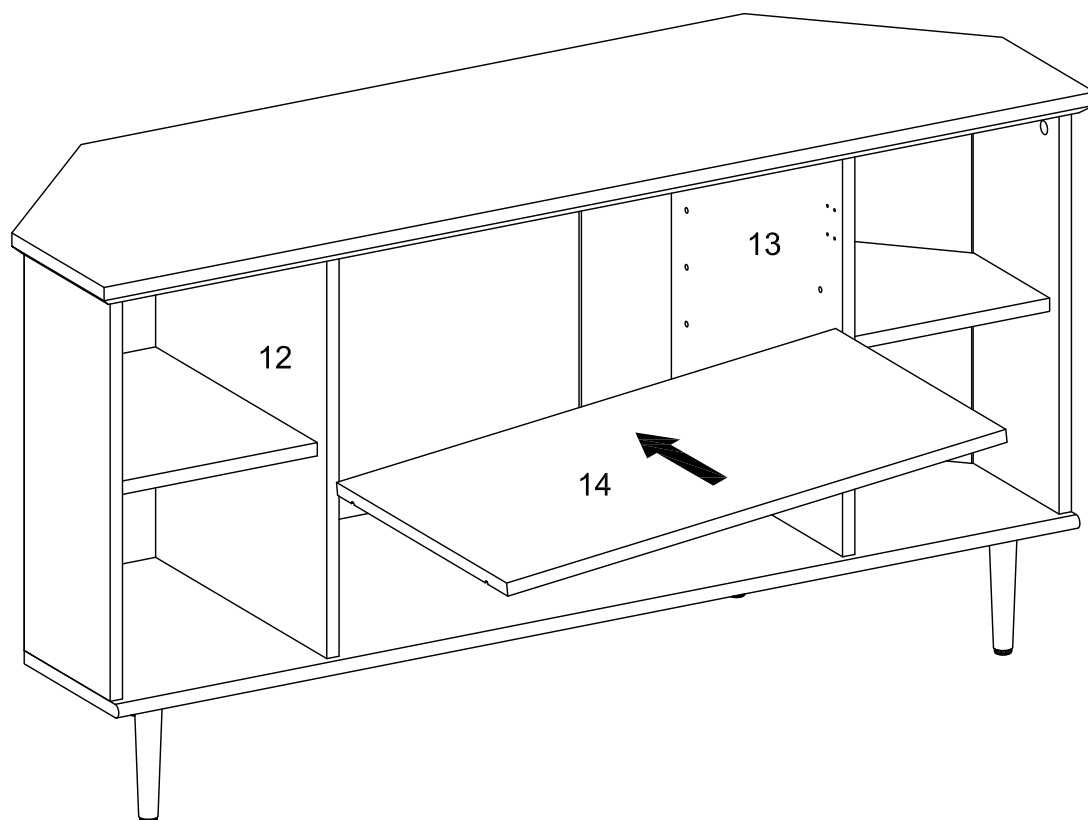
Place sticker (E) cover the holes as per diagram.

# Step 11



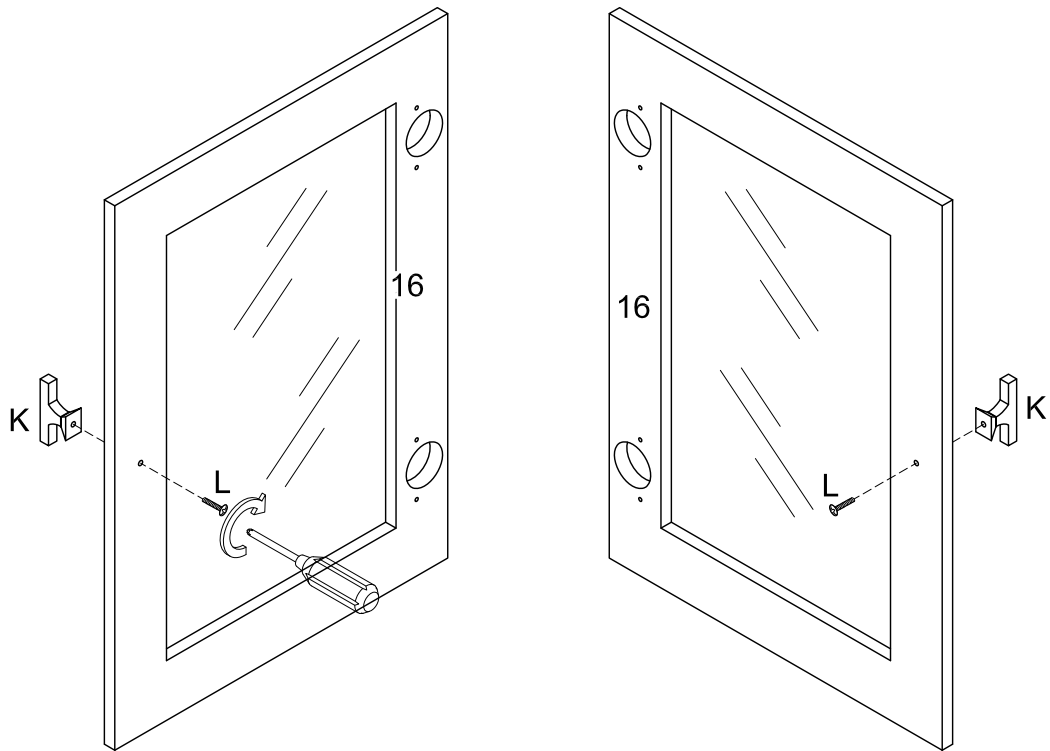
Insert shelf support pin (H) into parts (12,13) as per diagram.

# Step 12



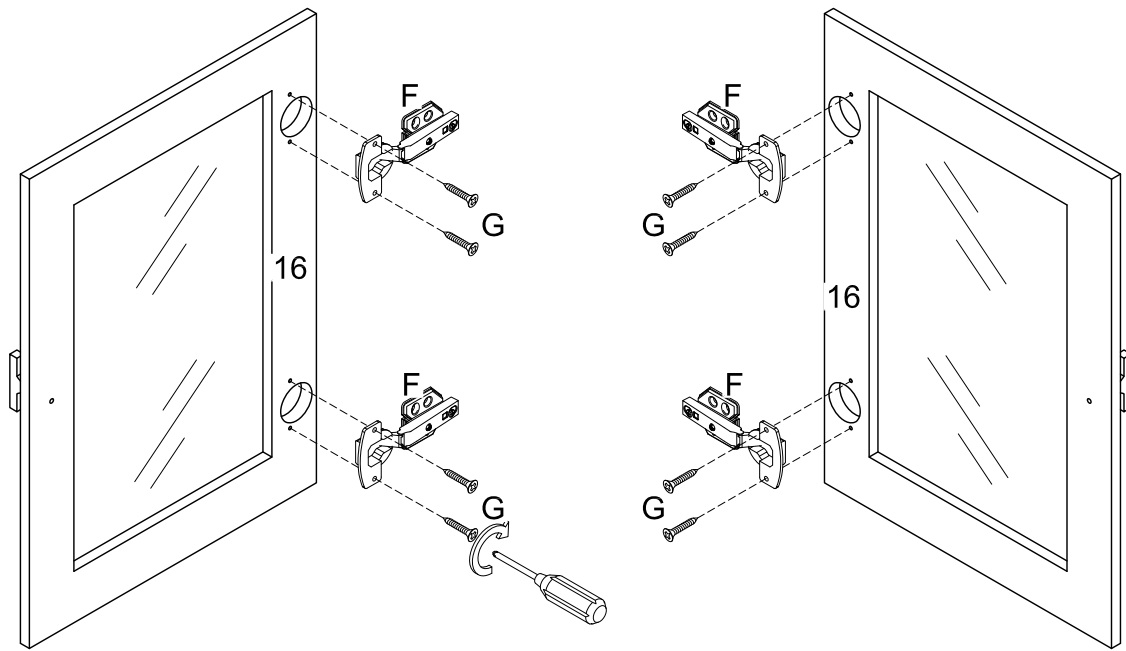
insert part (14) into parts (12,13) as per diagram.

# Step 13



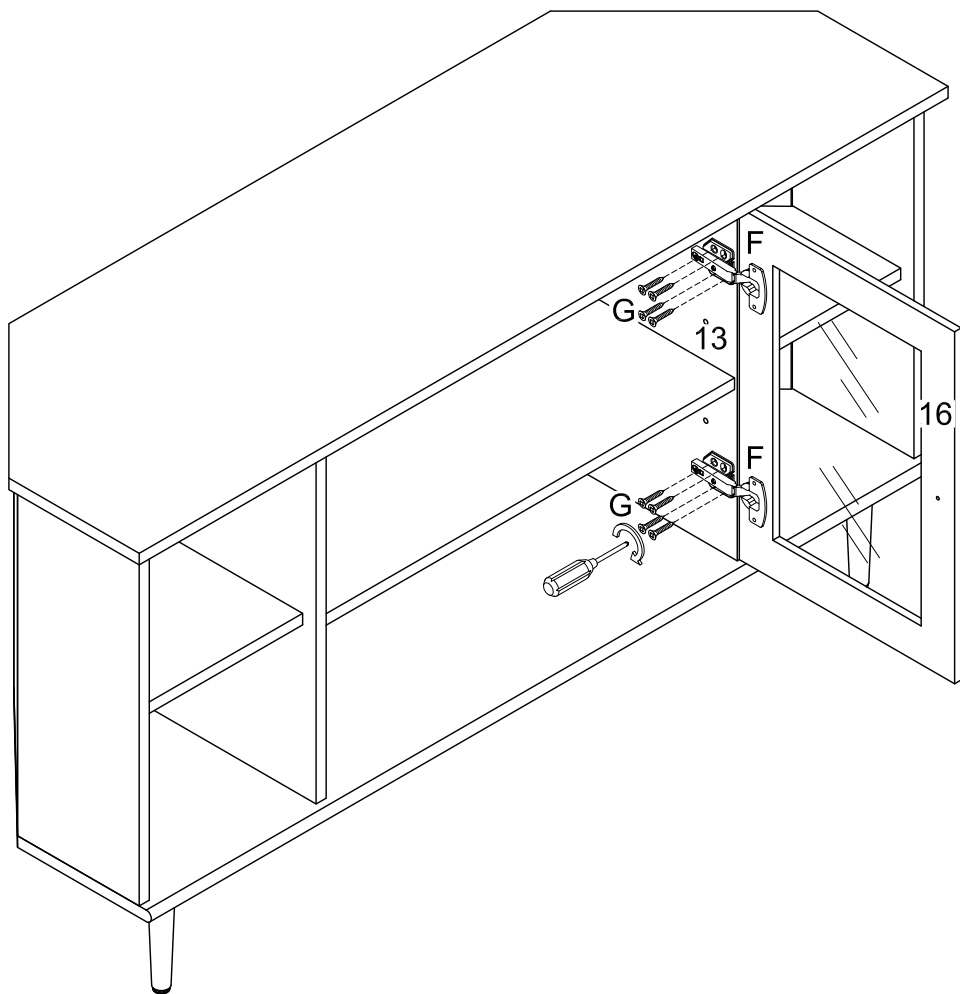
Using screw (L) secure handle (K) into part (16) with Philips head screwdriver as per diagram.

# Step 14



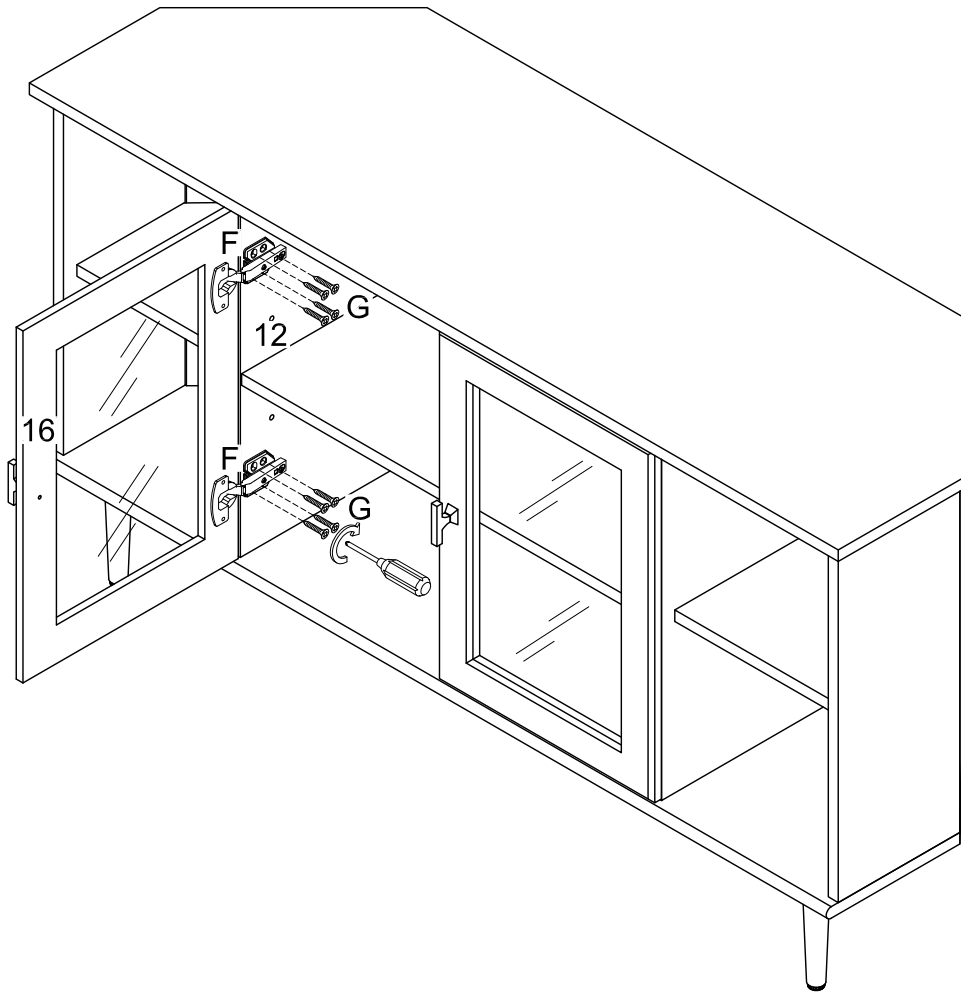
Using screw (G) secure hinge (F) into part (16) with Philips head screwdriver as per diagram.

# Step 15



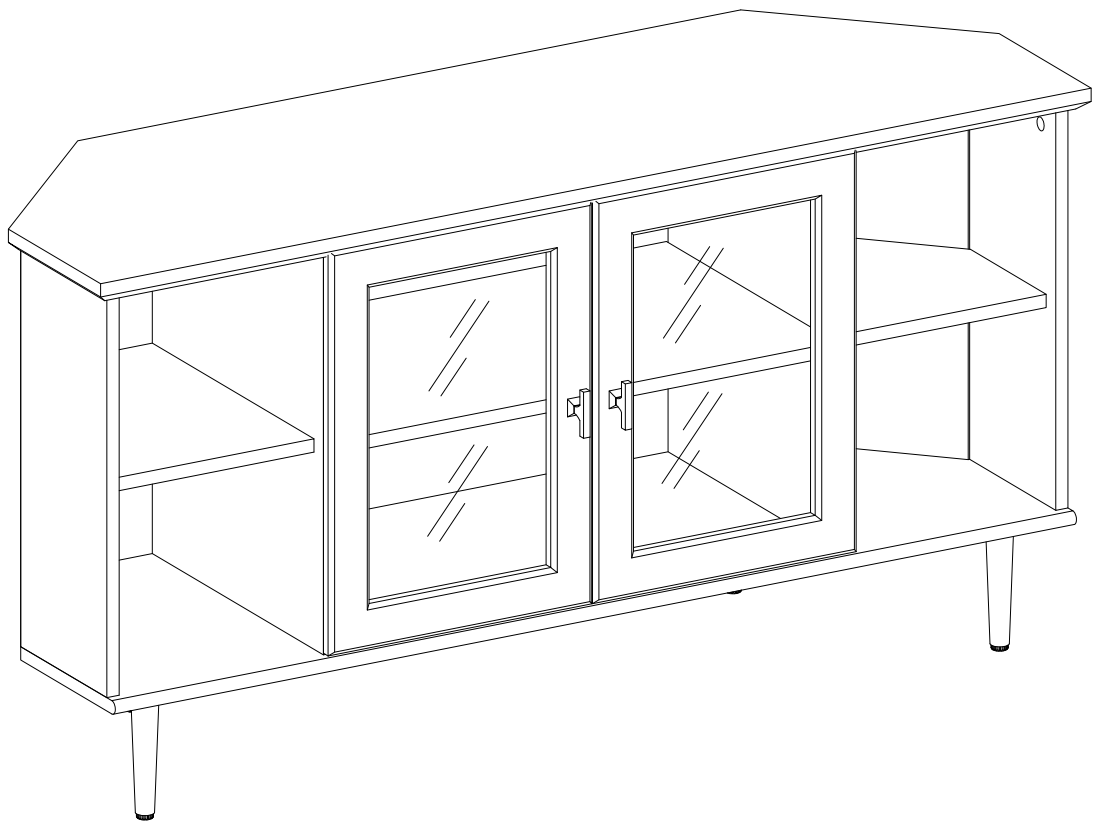
Using screw (G) secure hinge (F) into parts (13,16) with Philips head screwdriver as per diagram.

# Step 16



Using screw (G) secure hinge (F) into parts (12,16) with Philips head screwdriver as per diagram.

# Step 17



Final Assembly