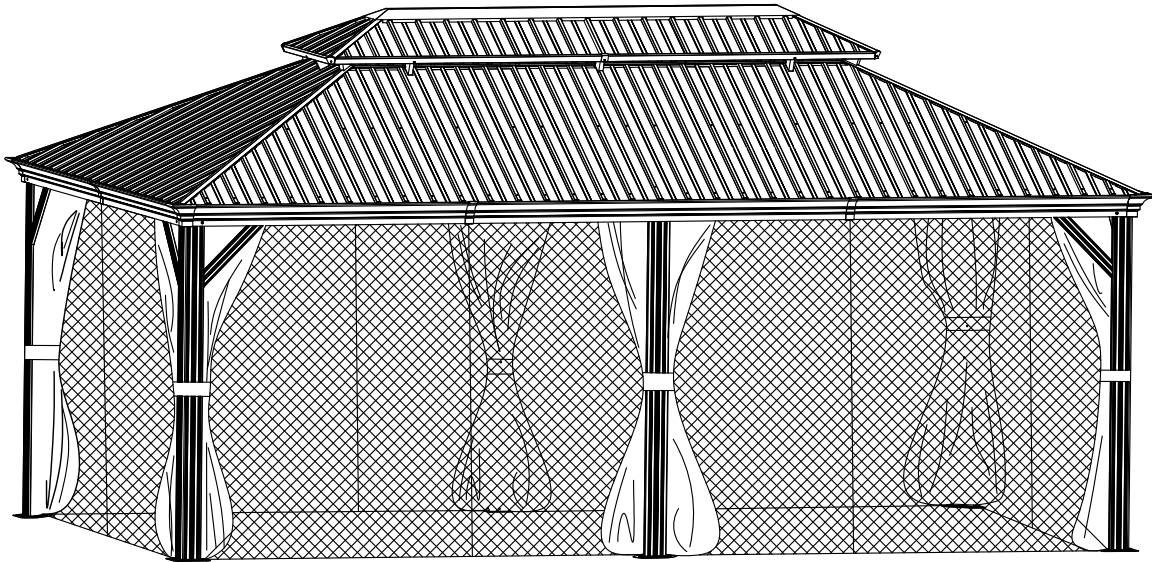




**VEIKOUS**



[www.veikous.com](http://www.veikous.com)



[customerservice@veikous.com](mailto:customerservice@veikous.com)

# STOP

**MISSING A PART?  
CALL US BEFORE GOING  
BACK TO THE STORE**

The store where you made your purchase  
Does not stock parts for this item.  
If you have assembly questions or you are missing or  
have damaged parts, please call

1-858-324-1911

(Mon - Fri, 10:00 am to 7:00 pm EST)

you can also e-mail [customerservice@veikous.com](mailto:customerservice@veikous.com)

or visit [www.veikous.com](http://www.veikous.com)

Please prefer email contact. Due to busy lines,  
there may be a wait for calls to be answered.

**Please have the following information ready when you make your call:**

- The model number of the product is printed on the package box
  - Description of the part from the parts list
- 
- Read entire assembly manual, paying special attention to the important tips and safety information .
  - Ensure there are no missing pieces by first separating and identifying all parts.
  - Make sure to check packing material for small parts that may have fallen out during shipment.
  - Structures are not intended for public use. The Company does not warranty any of its residential structures subjected to commercial use such as: Daycare, Preschool, Nursery School, Recreational Park, or any similar Commercial Application.
  - This manual contains helpful information concerning assembly preparation, installation procedure and required maintenance.
  - Always keep safety in mind as your structure is being built.
  - Keep these instructions for future reference.

# Care And Warning

Do not use this product in extreme weather

It will cause product damaged directly or shorten product service time drastically in extreme weather.

Bolts can loosen over time.Be sure to check bolts occasionally, tightening at least twice a year.


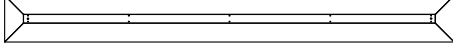



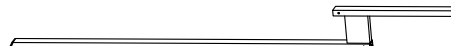
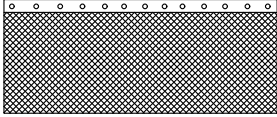
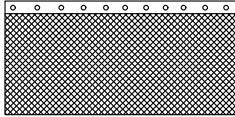
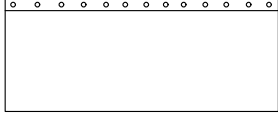
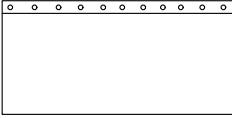







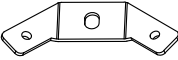
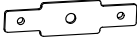


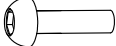
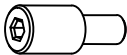


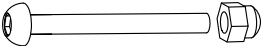
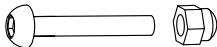


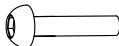

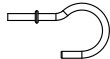

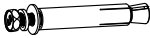


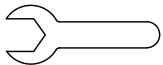
Check all screws for tightness before and during usage of the unit.

Minimum of 2 people is required for a safe assembly of the product.

Due to the nature of metal, surface oxidation (rusting) will occur once protective coatings are scratched.

# BOX CONTENTS

# BOX 1 OF 6

 K x 1	 K1 x 1	 M x 4	
 M1 x 4	 N x 4	 N1 x 4	
 Y x 4	 Y1 x 2	 Ya x 4	
 Y1a x 2	 A1 x 8	 A2 x 8	 B1 x 4
 H x 6	 R x 8	 R1 x 2	 S1 x 12
 U4 x 4	 U5 x 8	 Z1 x 20	 M6x16 1# x 267
 M6x20 2# x 36	 M6x42 3# x 16	 M6x23 4# x 152	 M6x23 5# x 100
 M6x47 6# x 44	 M6x42 7# x 4	 M5x16 8# x 40	 ST4.8x13 9# x 28
 M6x23 10# x 4	 M6x10 11# x 20	 M6x10 12# x 2	 M6x10 13# x 1
 M6x50 14# x 18	 M6x18 15# x 18	 M6x18 x 2	 x 1

# BOX CONTENTS

# BOX 2 OF 6



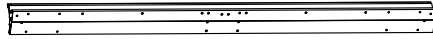
A x 4

# BOX CONTENTS

# BOX 3 OF 6



B x 2



C x 2



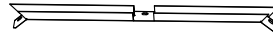
Q1 x 2



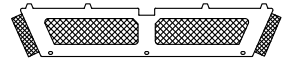
C1a x 2



C1b x 2



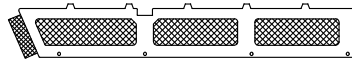
P x 2



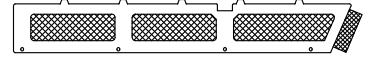
P1 x 2



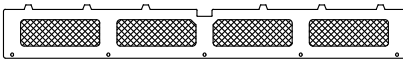
Q2 x 2



Q3 x 2



Q4 x 2



Q5 x 2



T x 2



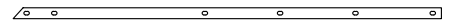
T1 x 2



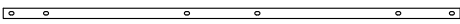
T2 x 2



U1 x 4



U2 x 4



U3 x 4



J1 x 4



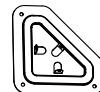
J2 x 4



F x 6



G x 4



L x 4



L1 x 2



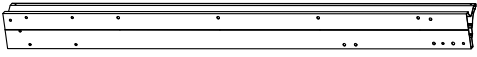


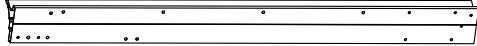


S x 152



Z x 68

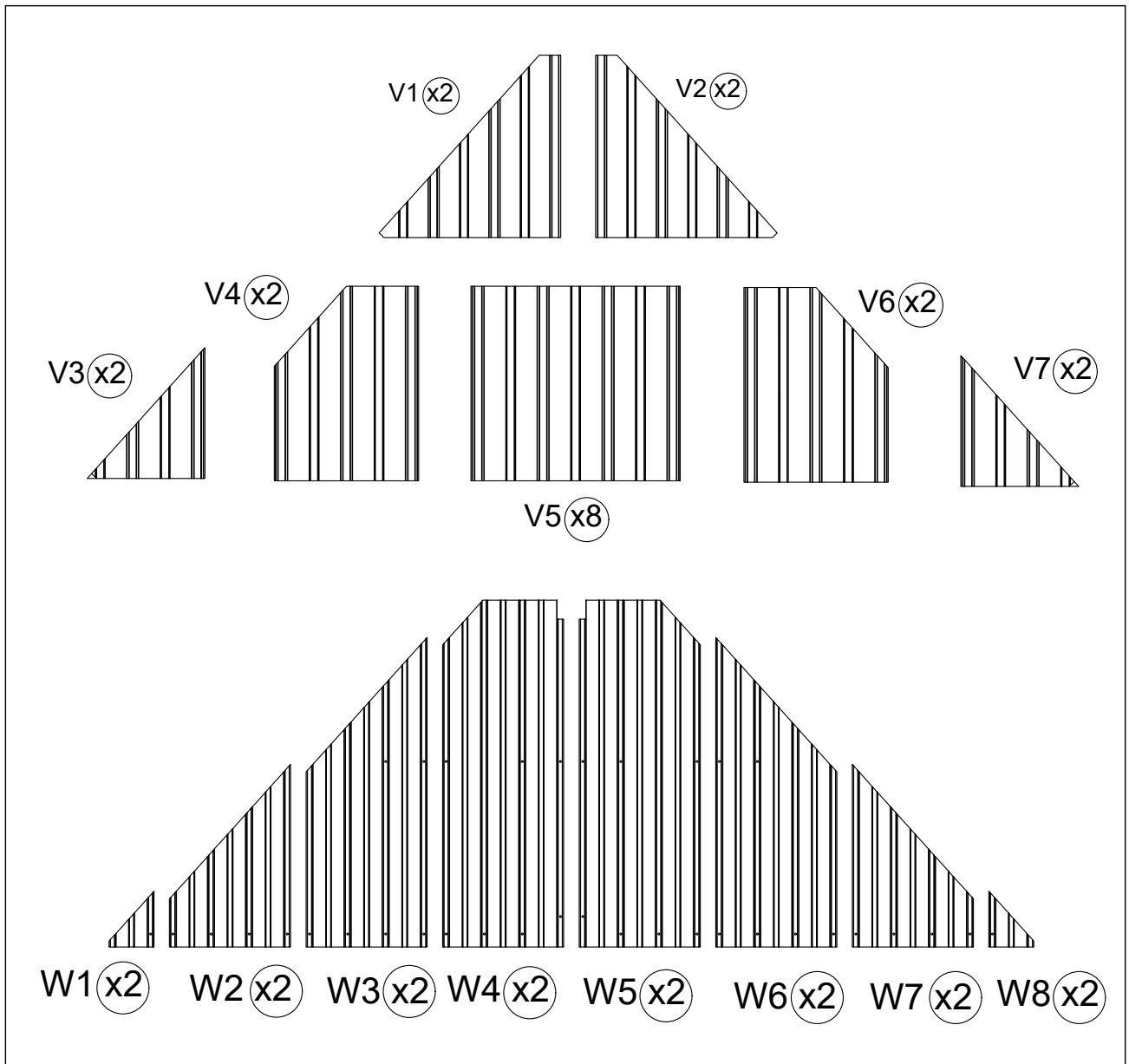
BOX CONTENTS

BOX 4 OF 6

 <p>D x 4</p>	 <p>D1 x 2</p>
 <p>D2 x 2</p>	 <p>E x 4</p>
 <p>E1 x 2</p>	 <p>E2 x 2</p>

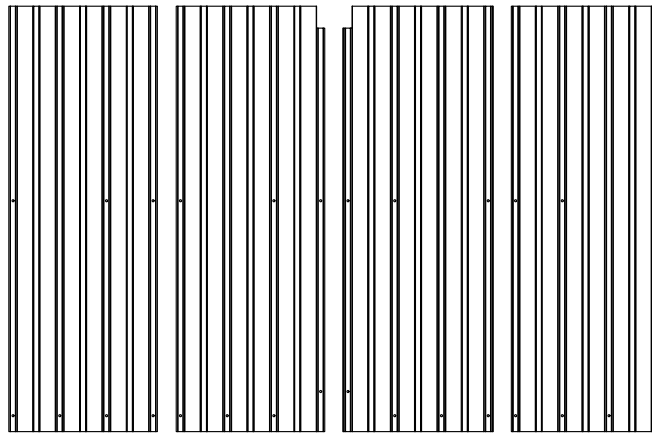
BOX CONTENTS

BOX 5 OF 6

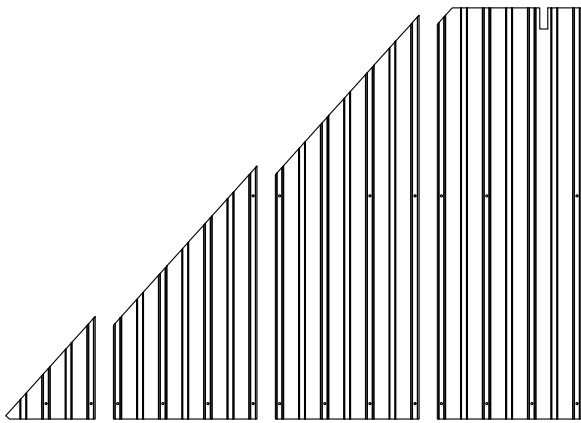


BOX CONTENTS

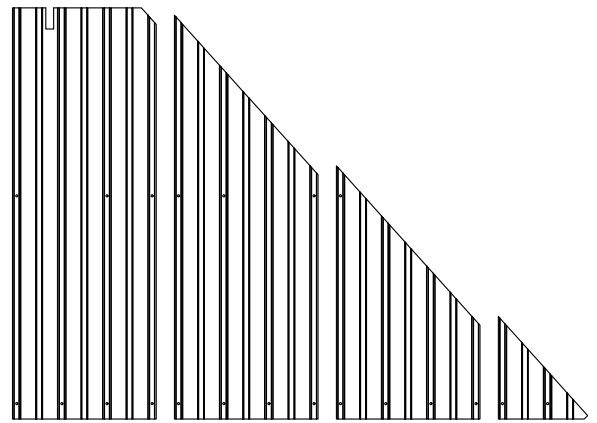
BOX 6 OF 6









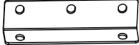

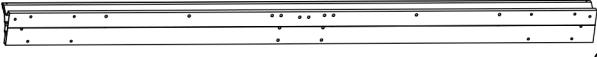


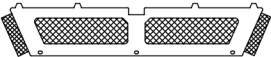


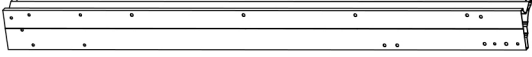
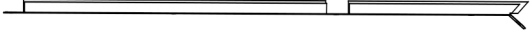

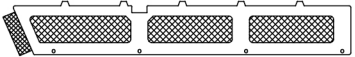

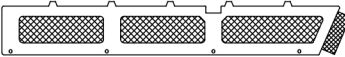
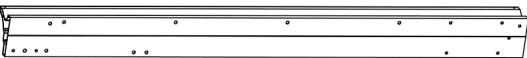





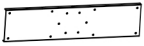









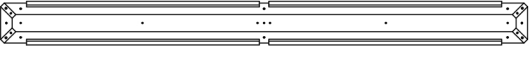
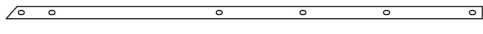
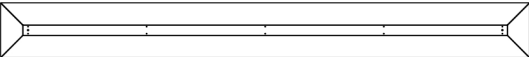




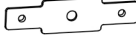

X5 (x2) X6 (x2) X7 (x2) X8 (x2)

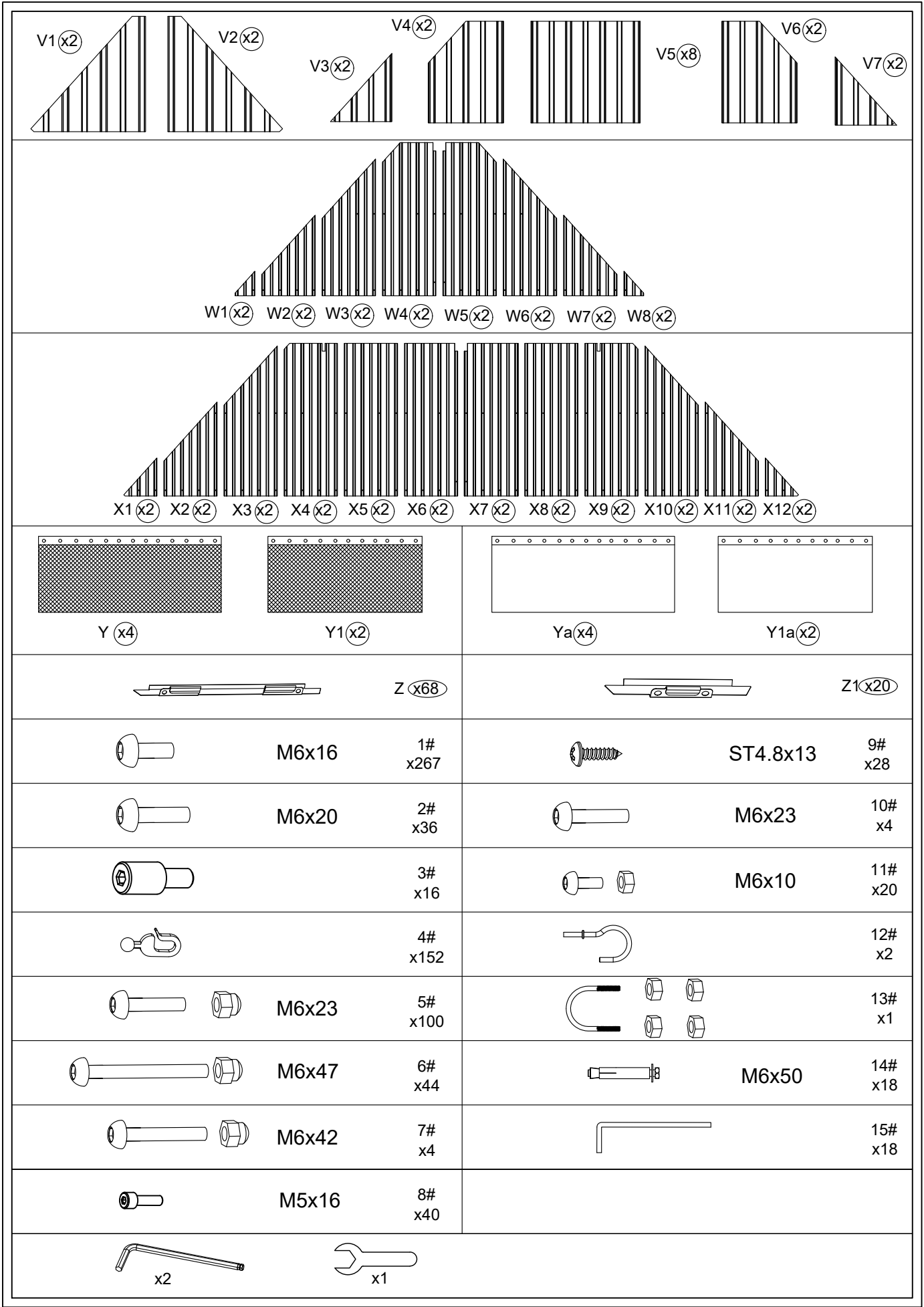


X1 (x2) X2 (x2) X3 (x2) X4 (x2)




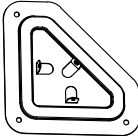
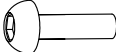




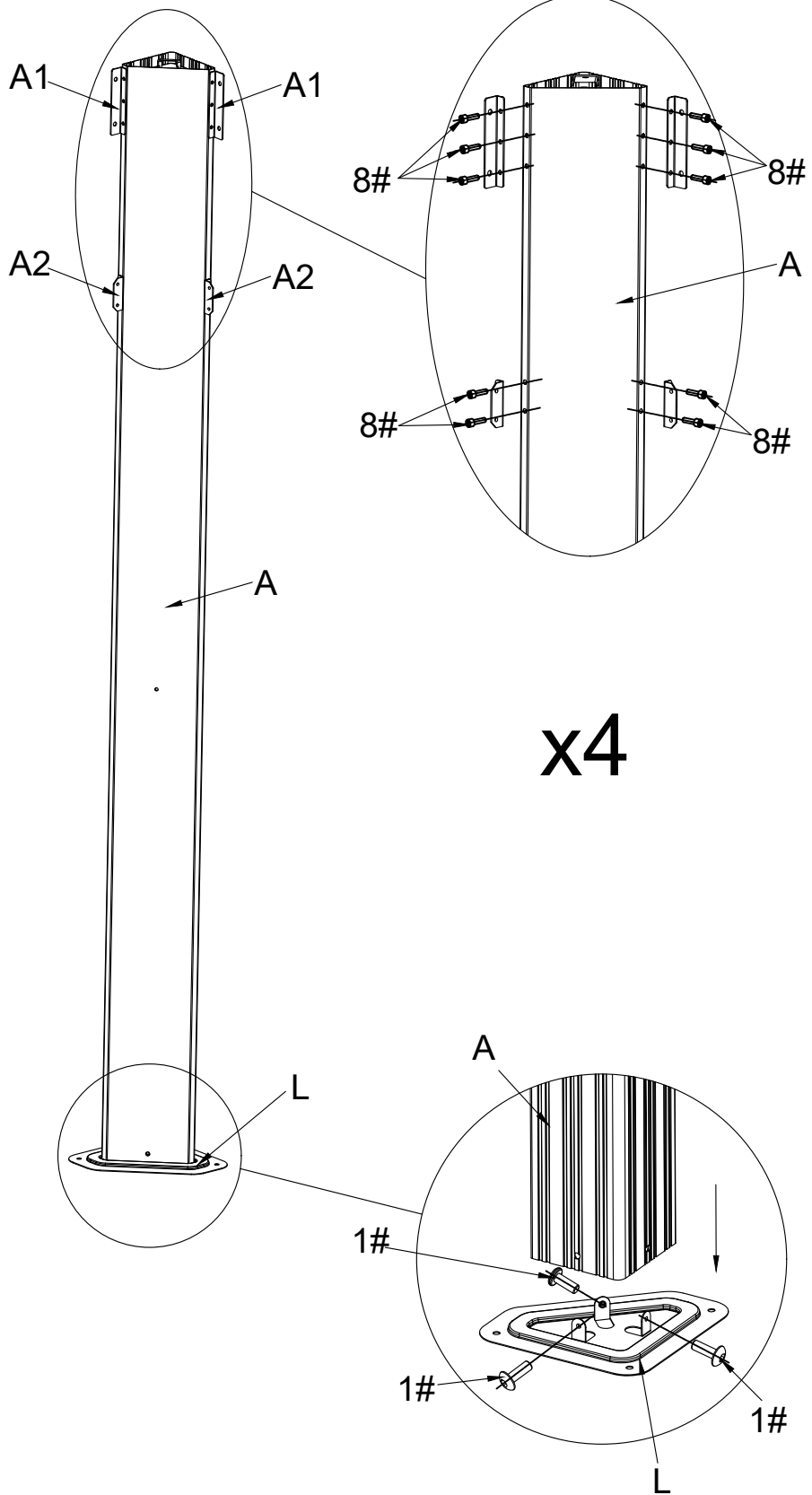
X9 (x2) X10 (x2) X11 (x2) X12 (x2)

	A (x4)		M1 (x4)
	A1 (x8)		A2 (x8)
	B (x2)		N (x4)
	B1 (x4)		N1 (x4)
	C (x2)		P (x2)
	C1a (x2)		P1 (x2)
	C1b (x2)		Q1 (x2)
	D (x4)		Q2 (x2)
	D1 (x2)		Q3 (x2)
	D2 (x2)		Q4 (x2)
	E (x4)		R (x8)
	E1 (x2)		R1 (x2)
	E2 (x2)		S (x152)
	F (x6)		S1 (x12)
	G (x4)		T (x2)
	H (x6)		T1 (x2)
	J1 (x4)		T2 (x2)
	J2 (x4)		U1 (x4)
	K (x1)		U2 (x4)
	K1 (x1)		U3 (x4)
	L (x4)		U4 (x4)
	L1 (x2)		U5 (x8)
	M (x4)		

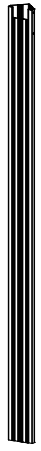
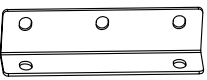
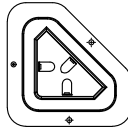
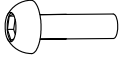
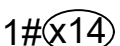


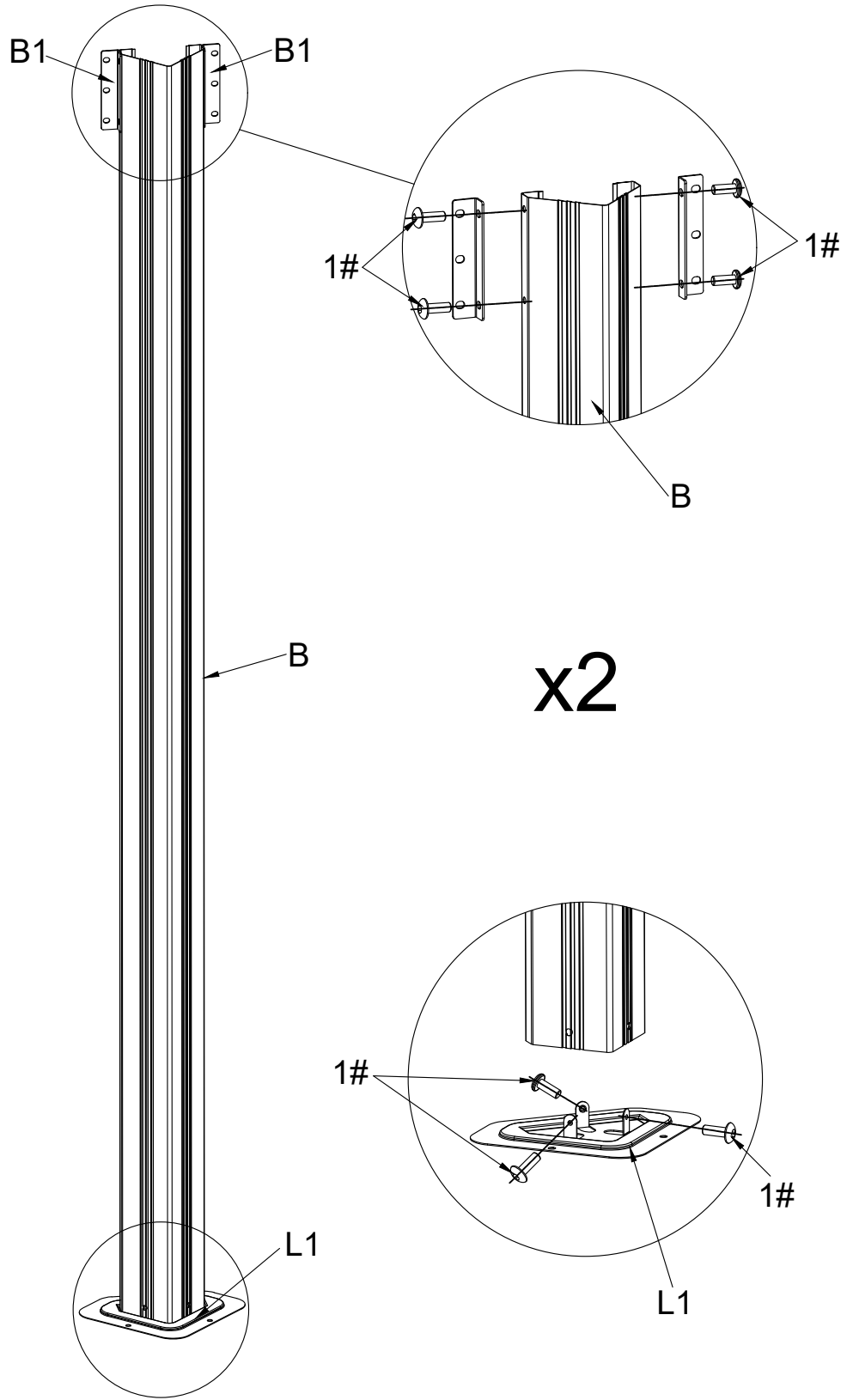
STEP 01

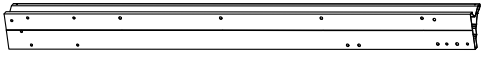
-   
A x4
-   
A1 x8
-   
A2 x8
-   
L x4
-   
M6 x16  
1# x12
-   
M5 x16
-   
8# x40



STEP 02

-   
B(x2)
-   
B1(x4)
-   
L1(x2)
-   
M6 x16
-   
1#(x14)

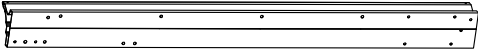




D x2



F x2



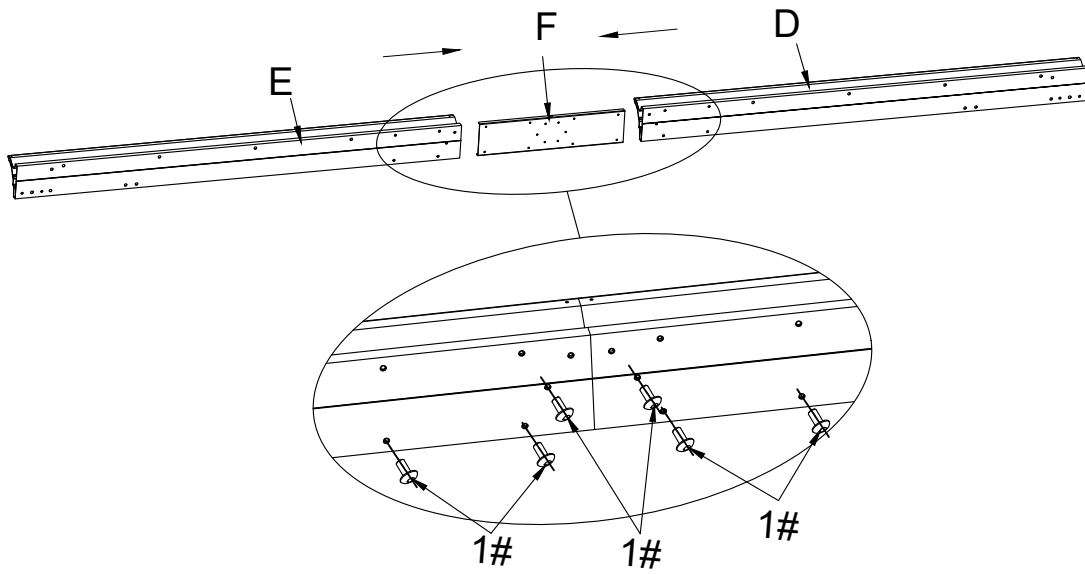
E x2

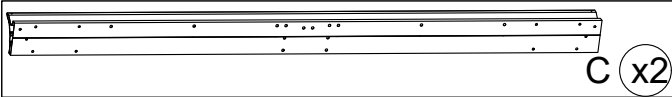


M6x16 1# x12

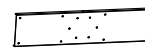
STEP 03

x2

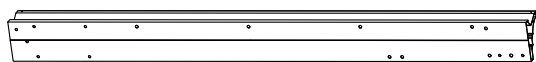




C (x2)



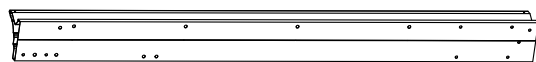
F (x4)



D (x2)



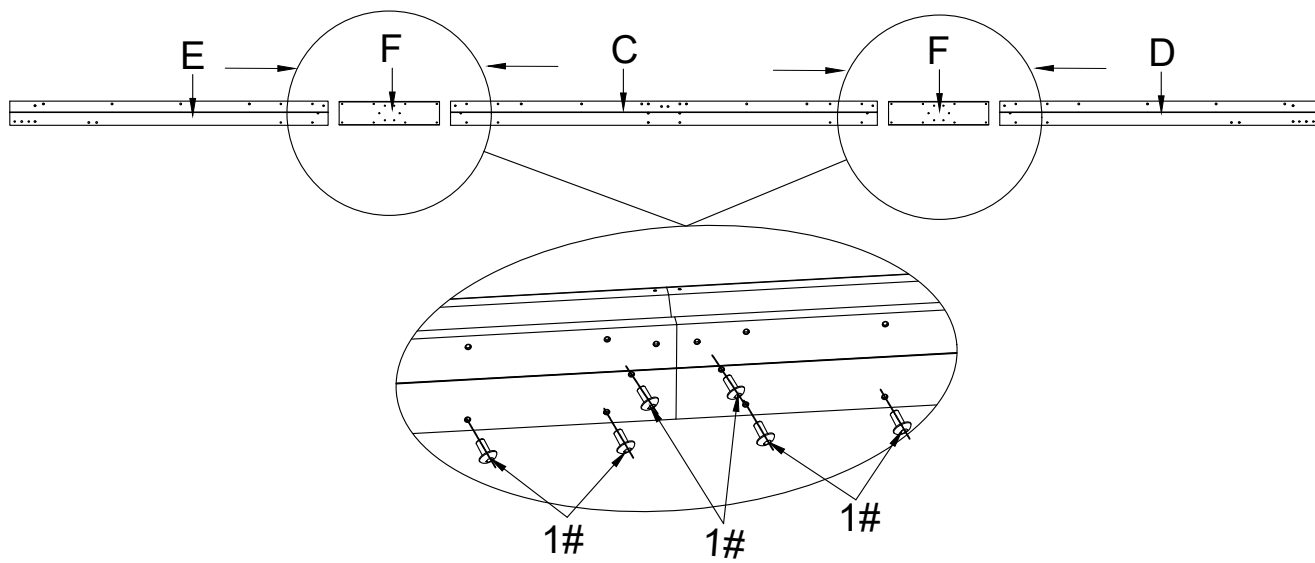
M6x16 1# (x24)



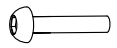
E (x2)

STEP 04

x2

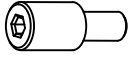


STEP 05



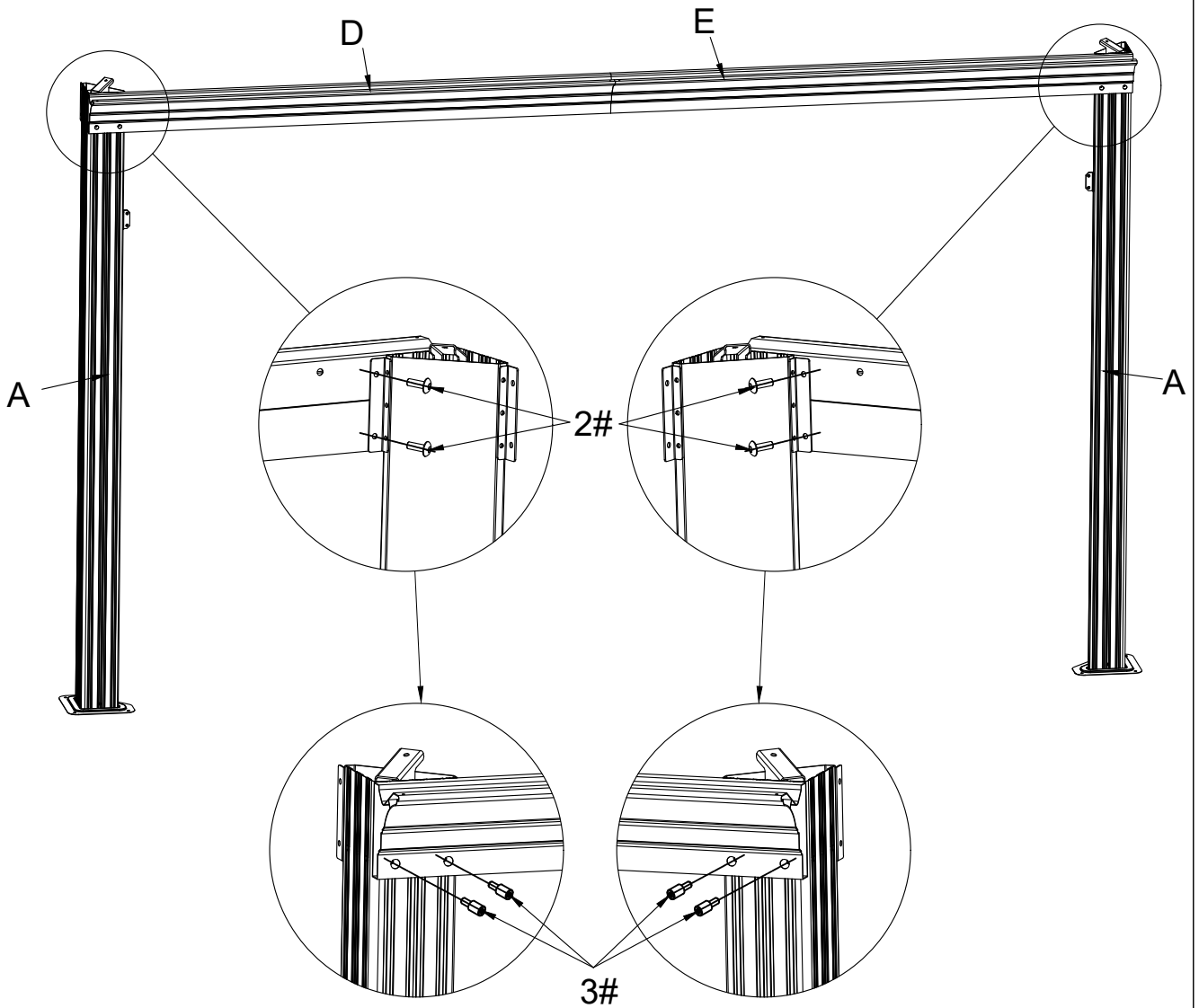
M6x20

2#(x8)

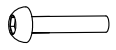


3#(x8)

x2

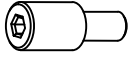


# STEP 06

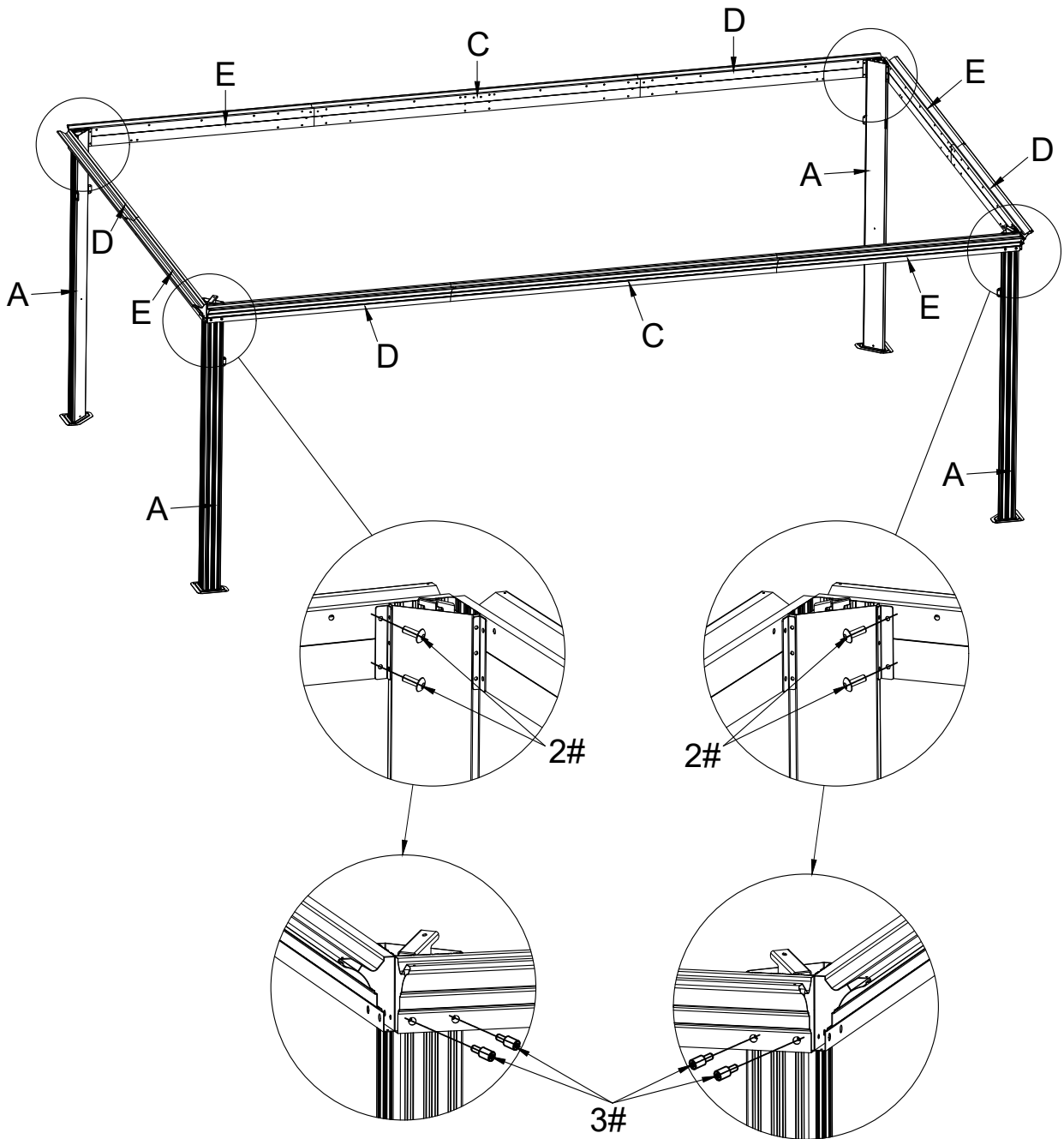


M6x20

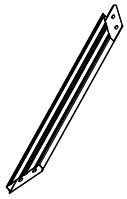
2# (x8)



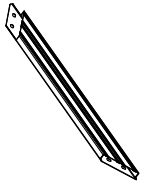
3# (x8)



# STEP 07



J1 (x4)

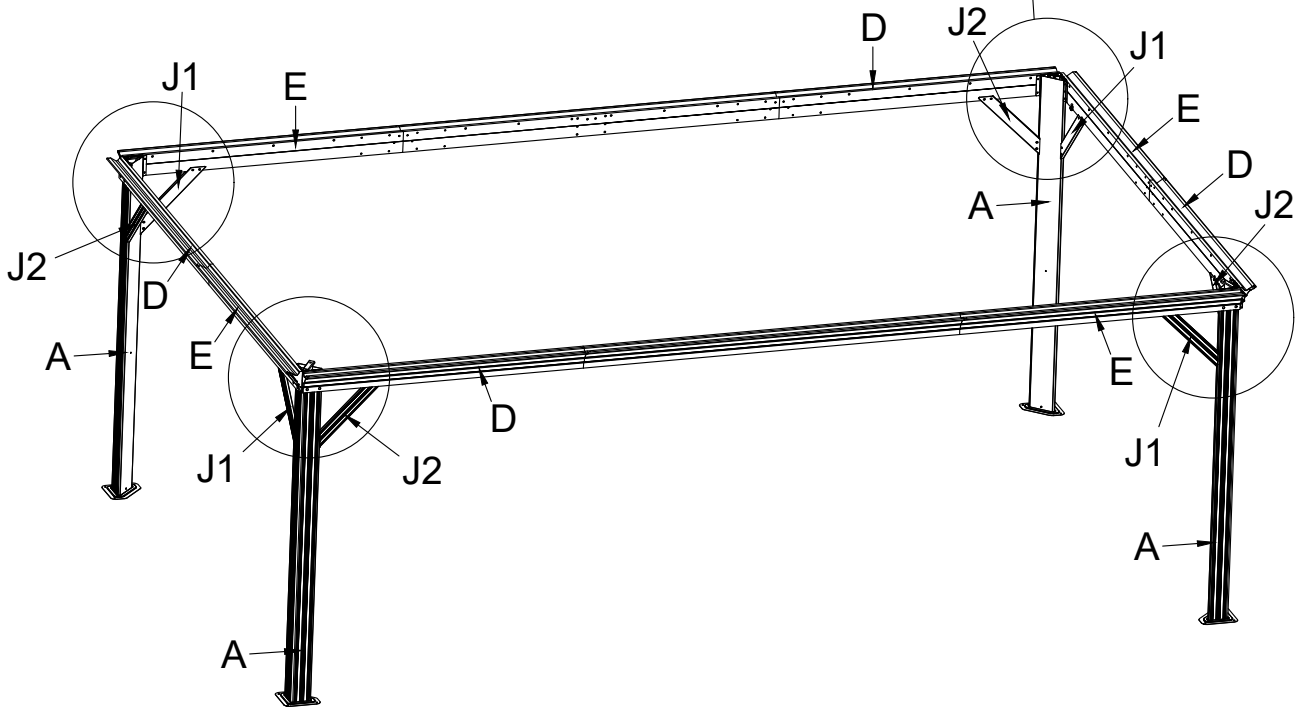
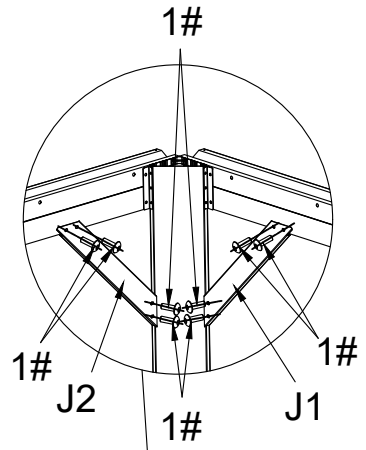


J2 (x4)

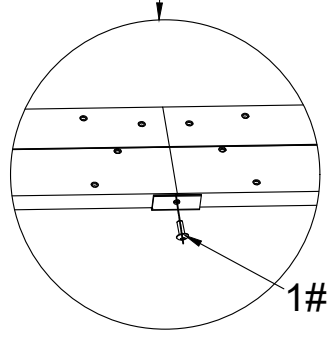
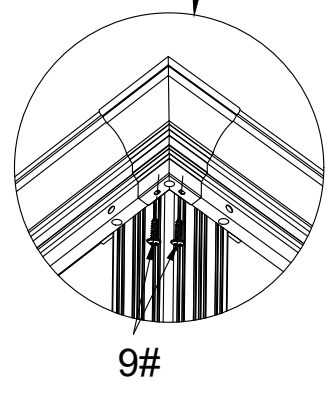
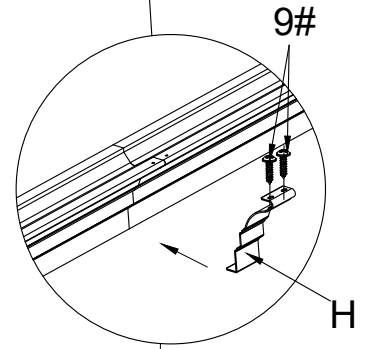
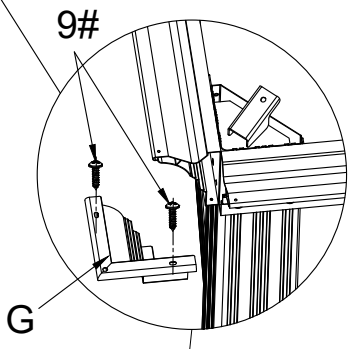
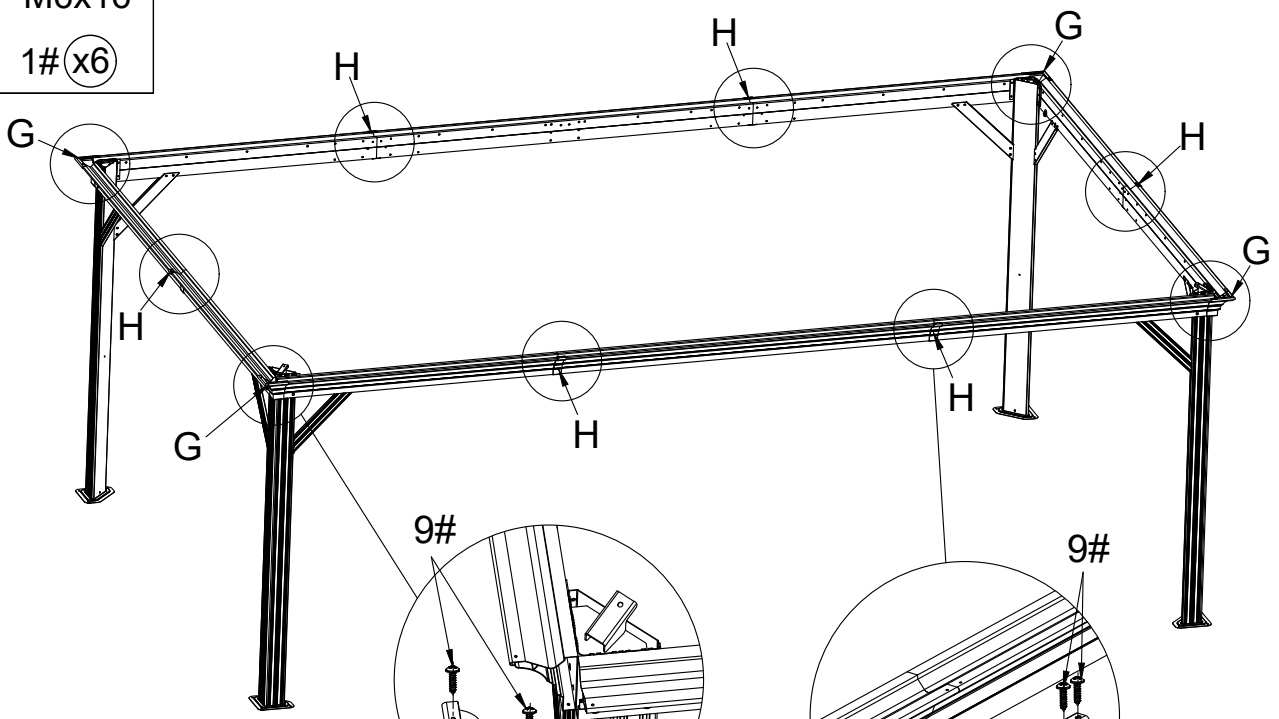
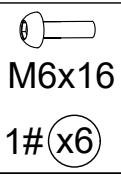
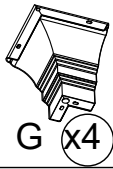


M6x16




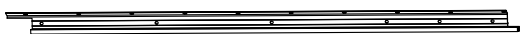


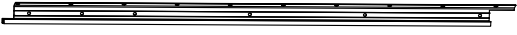
1# (x32)



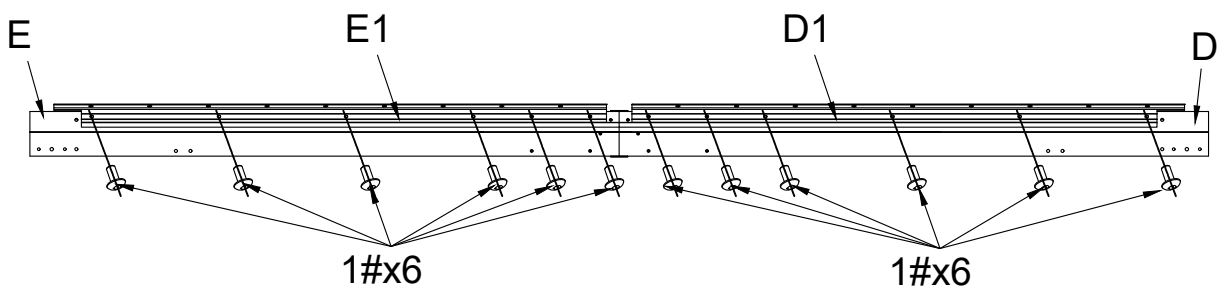
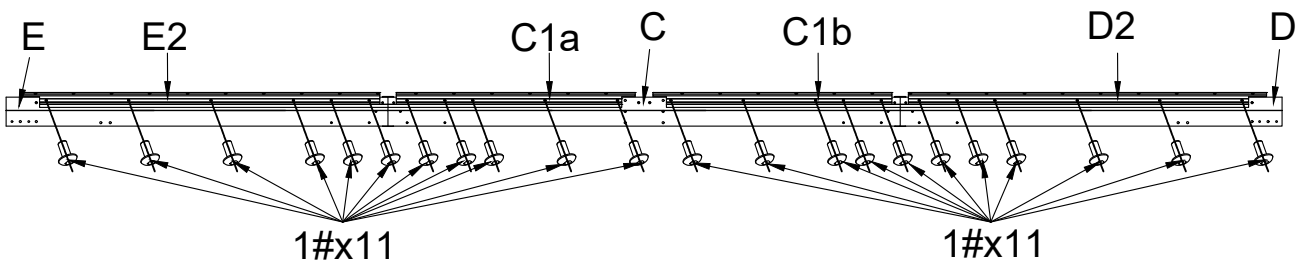
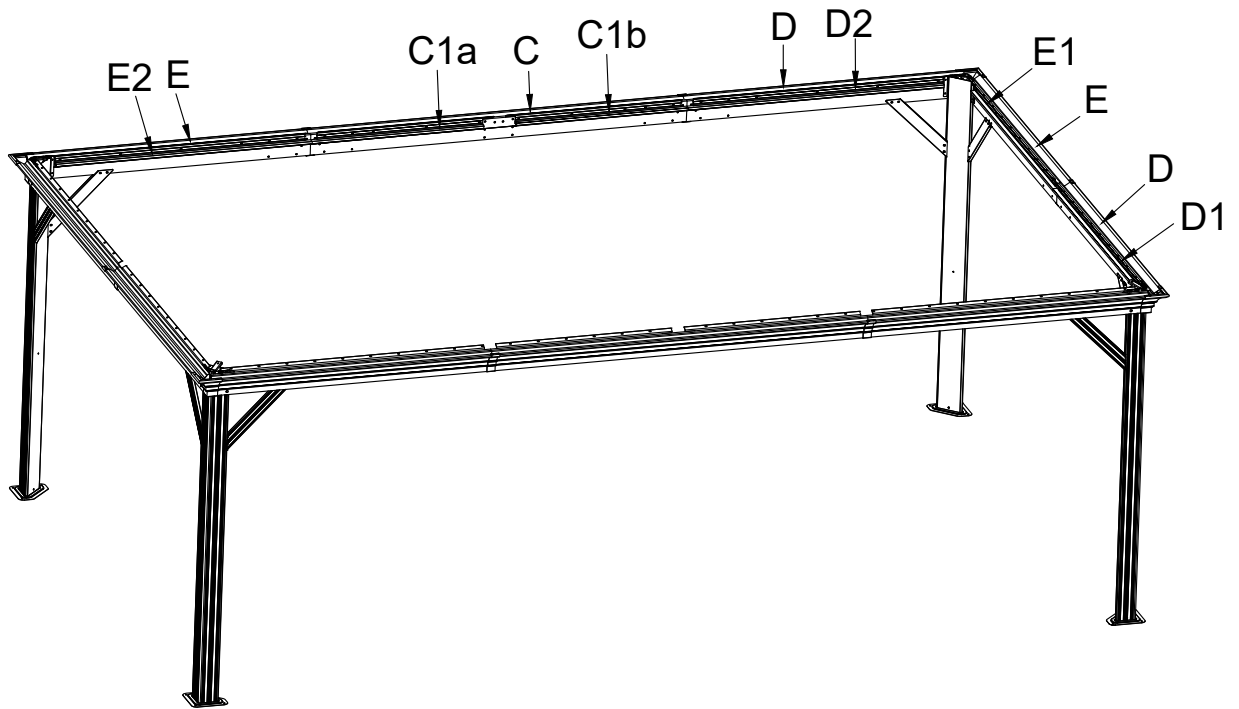
**STEP 08**



1#

	C1a (x2)		E1 (x2)
	C1b (x2)		E2 (x2)
	D1 (x2)		M6x16 1# (x68)
	D2 (x2)		

**STEP 09**



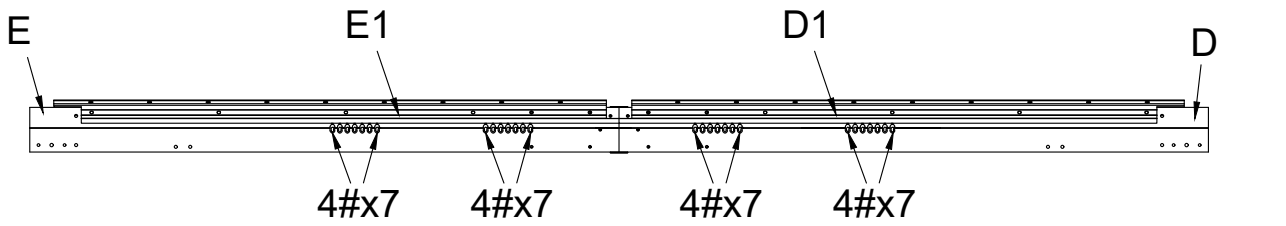
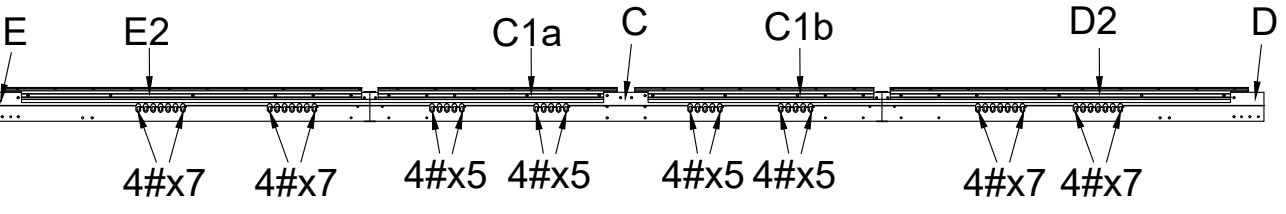
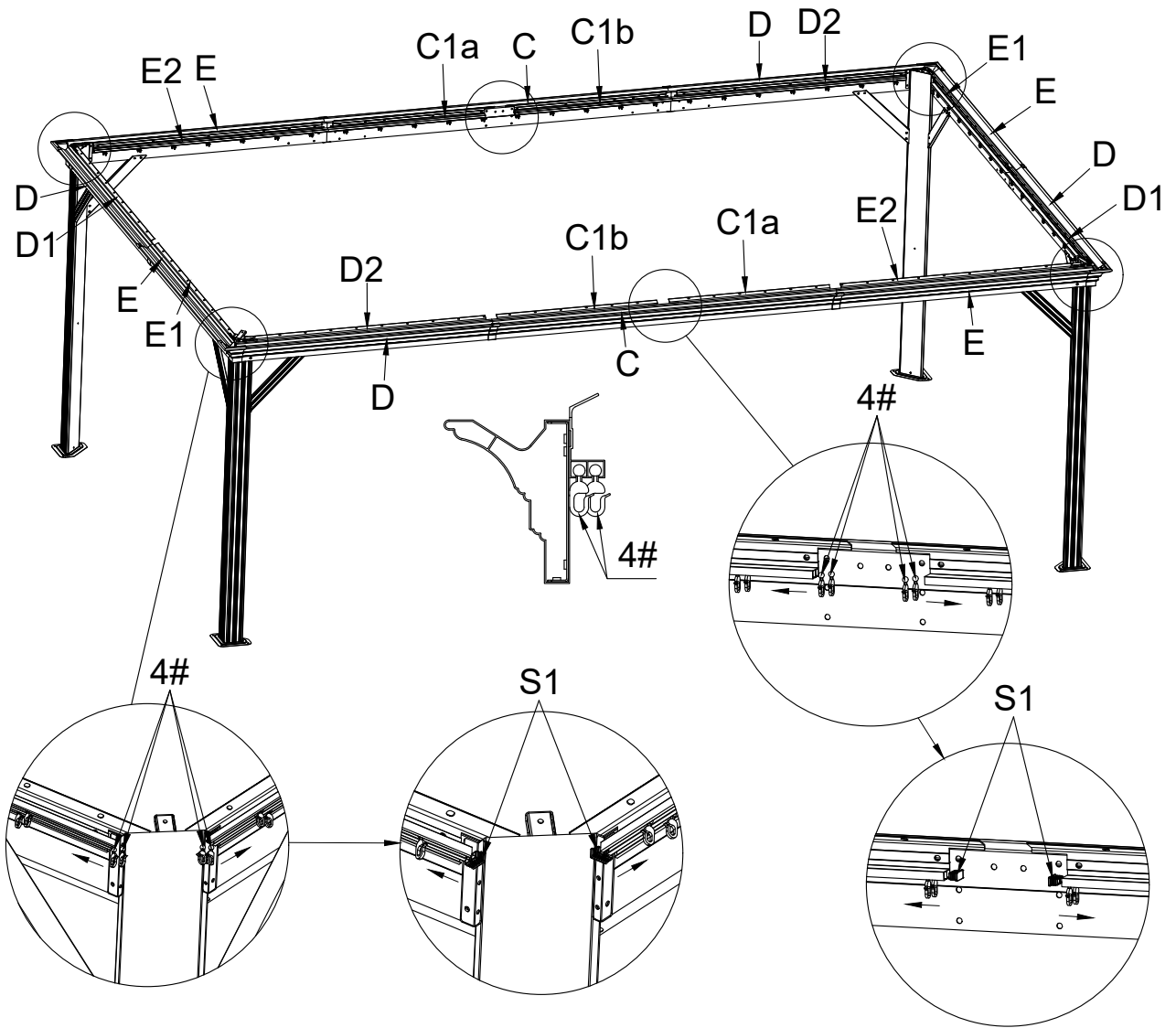


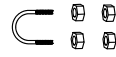
4#x152



S1x12

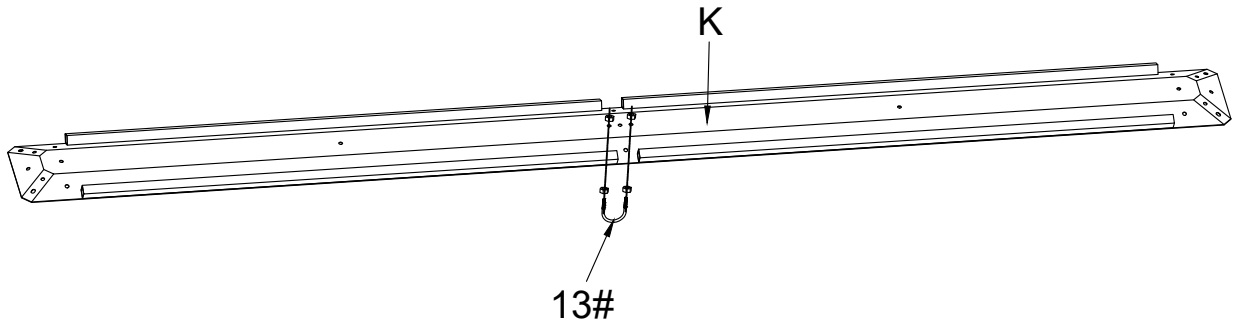
STEP 10





**13# x1**

**STEP 11**



**M x4**



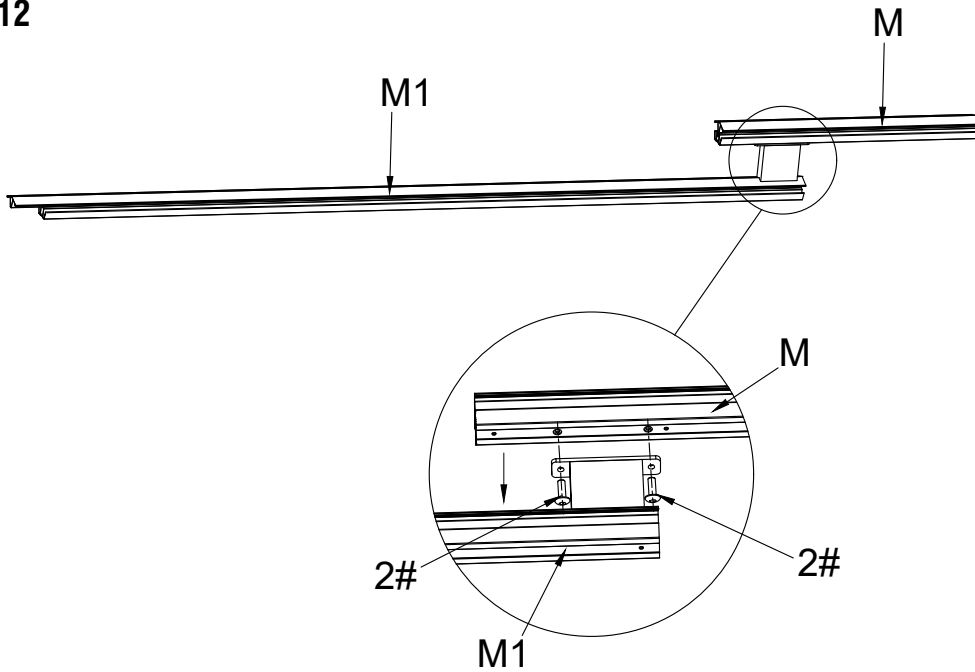
**M6x20**

**2# x8**



**M1 x4**

**STEP 12**

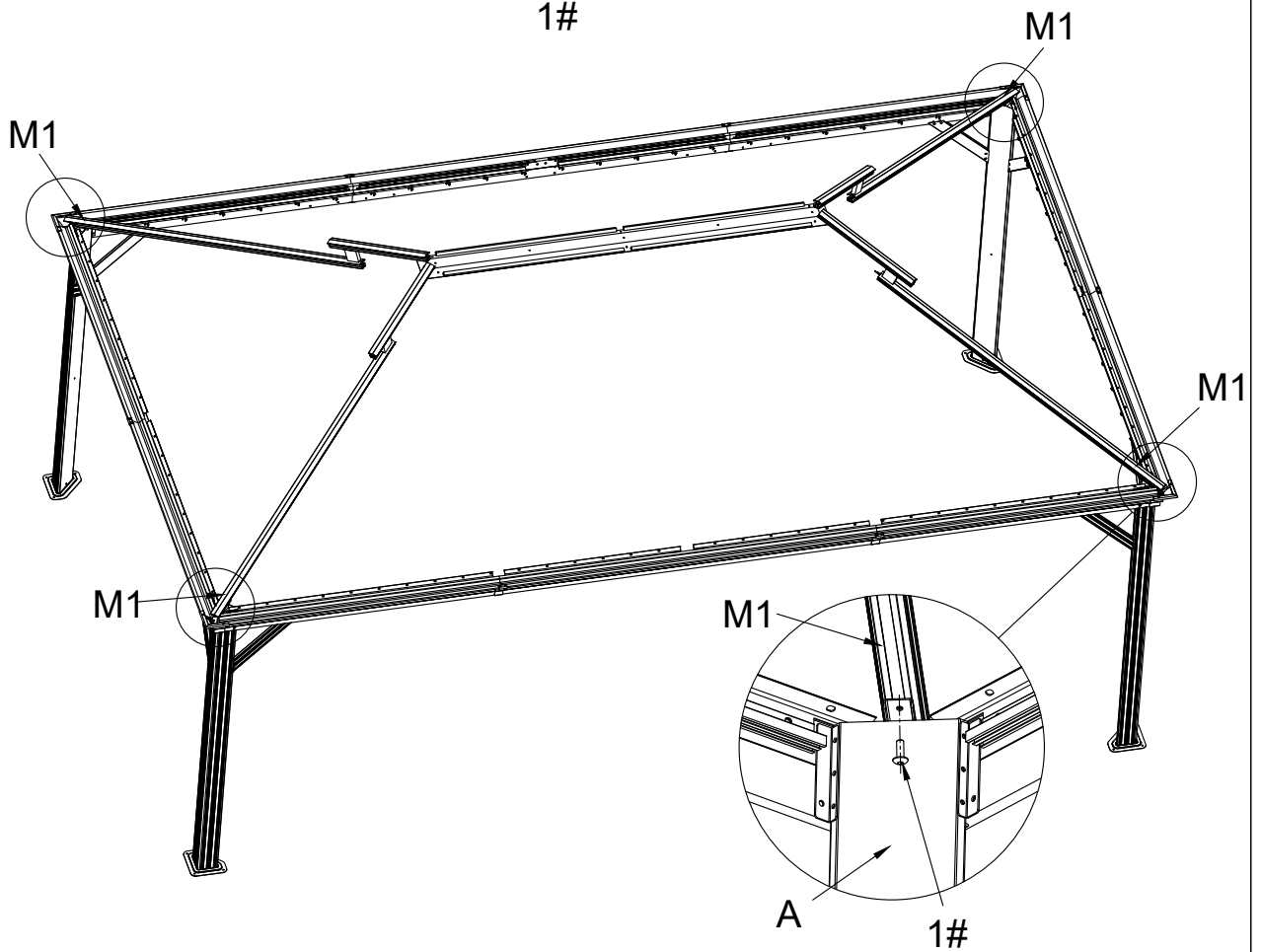
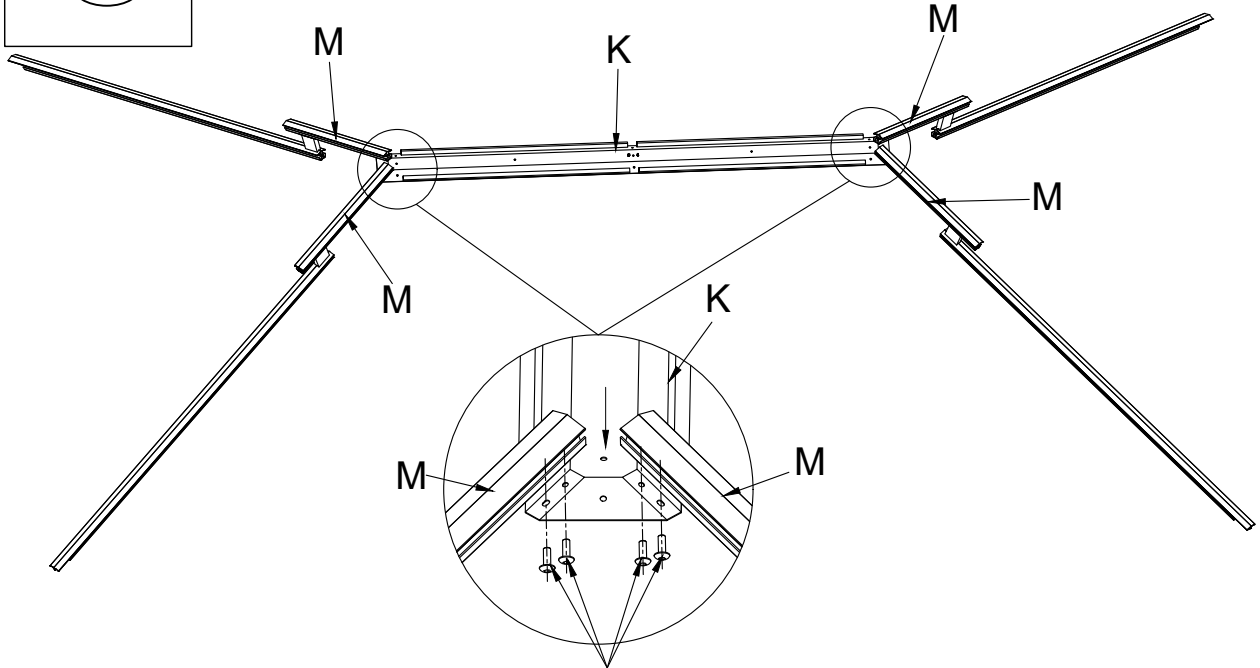


STEP 13



M6x16

1#(x12)





N (x4)



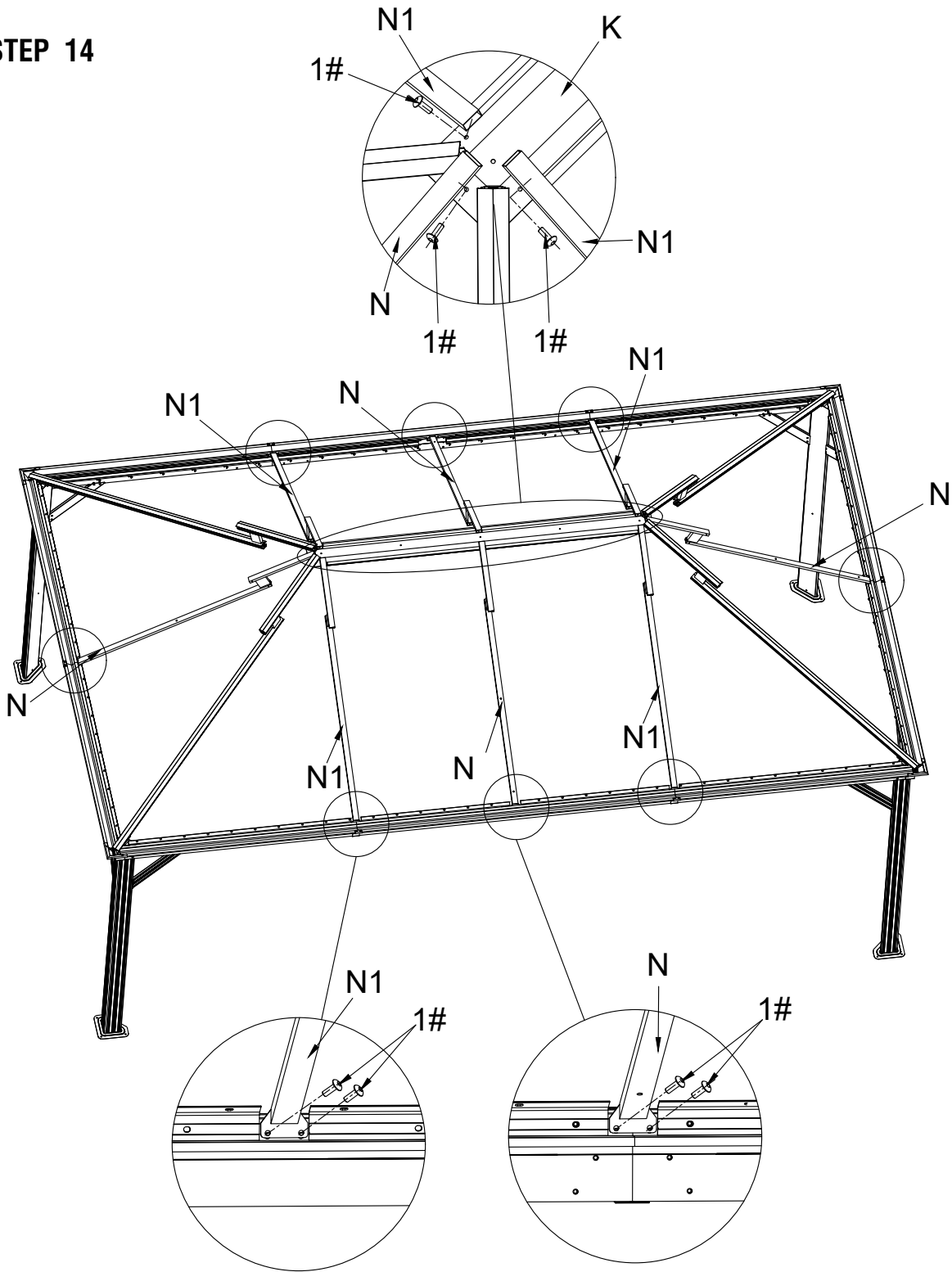
M6x16

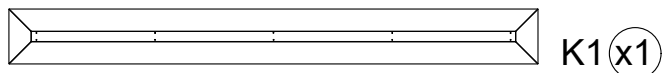
1# (x24)



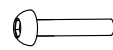
N1 (x4)

**STEP 14**





K1 (x1)



M6x20

2# (x12)



M6x16

1# (x3)

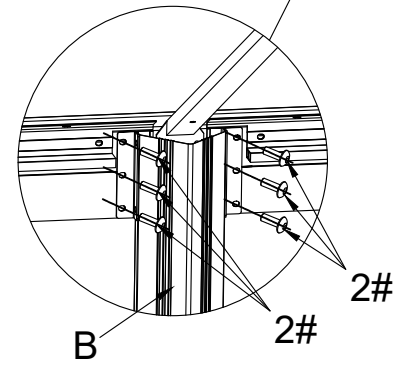
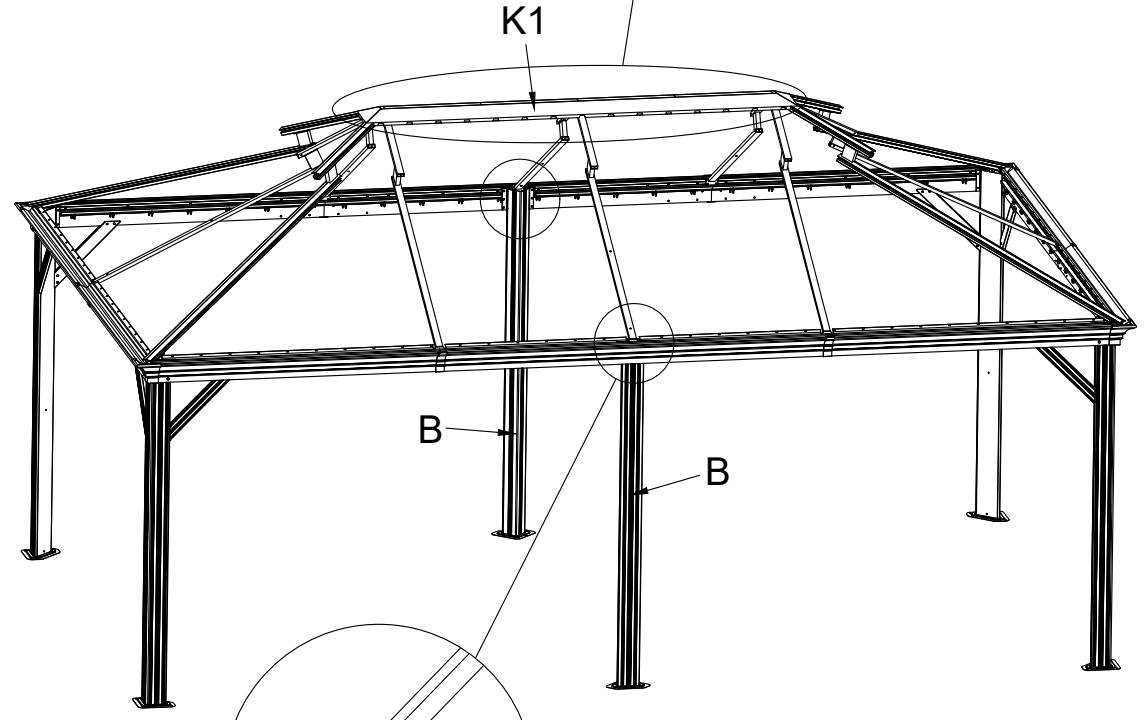
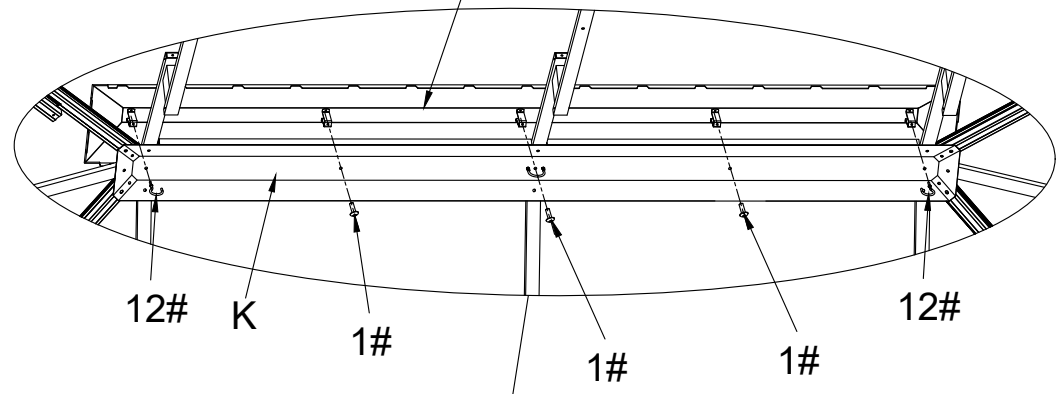


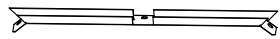
12# (x2)

### STEP 15

K1

Remark: Do not tighten the screws 1# now





P (x2)



R (x4)

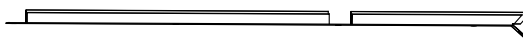


Q1 (x2)



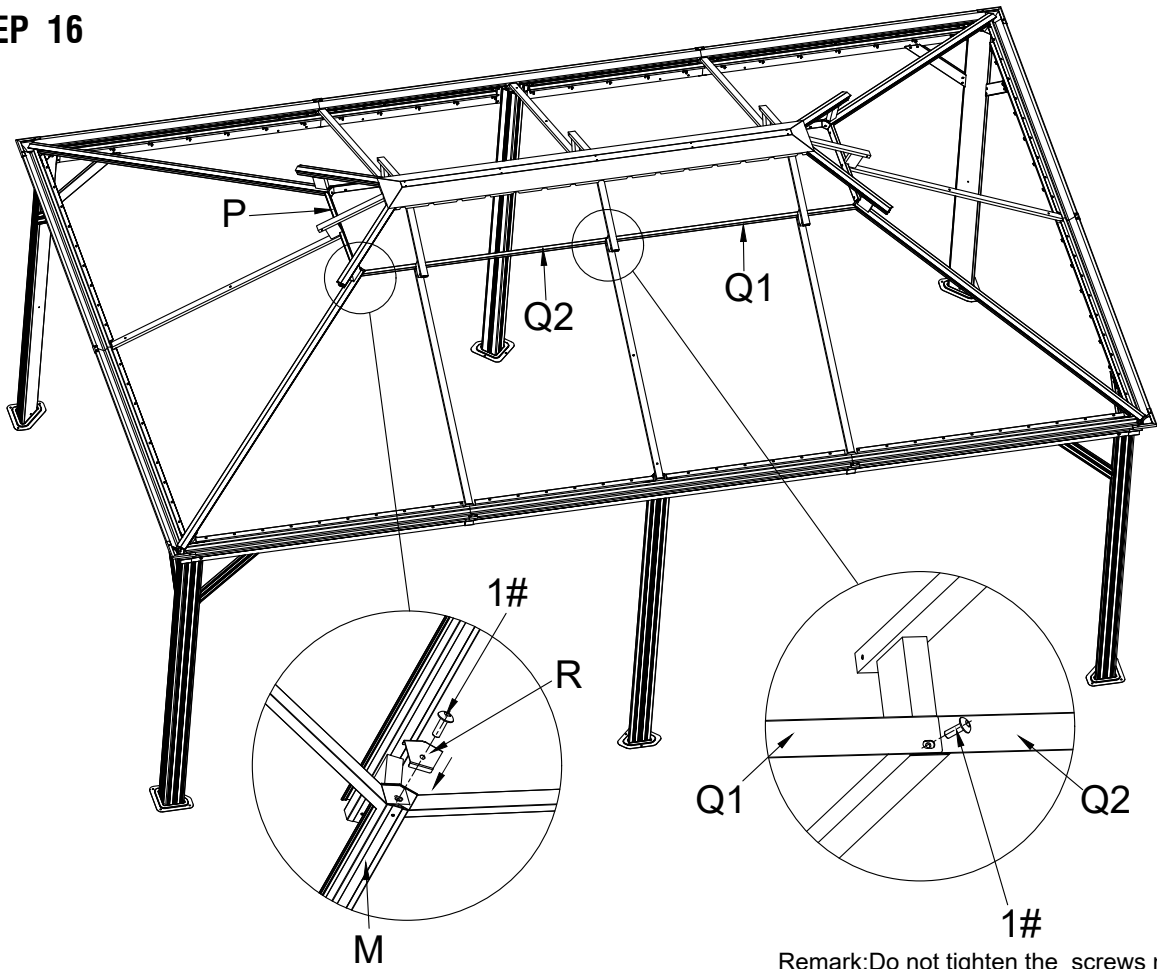
M6x16

1# (x6)

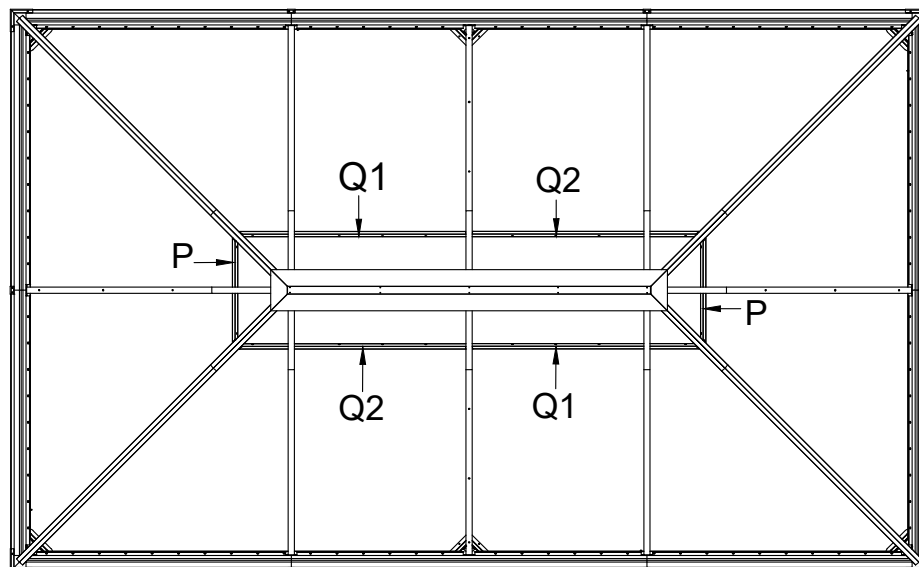


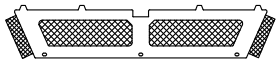
Q2 (x2)

### STEP 16

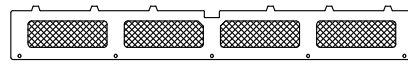


Remark: Do not tighten the screws now

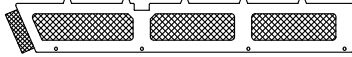




P1 (x2)



Q5 (x2)

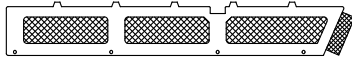


Q3 (x2)

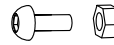


M6x16

1# (x6)



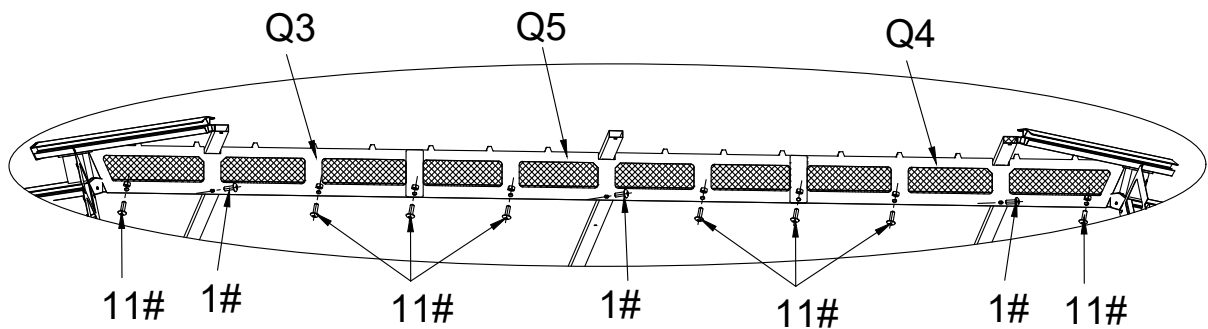
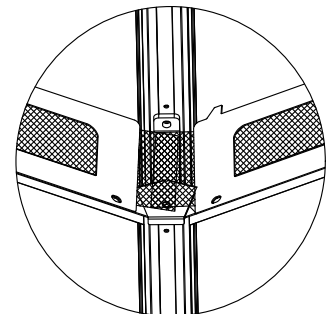
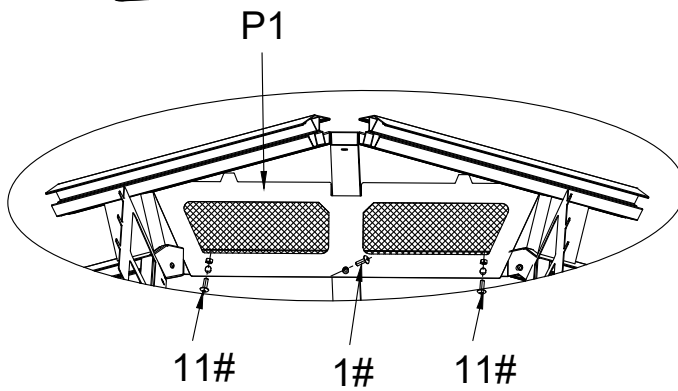
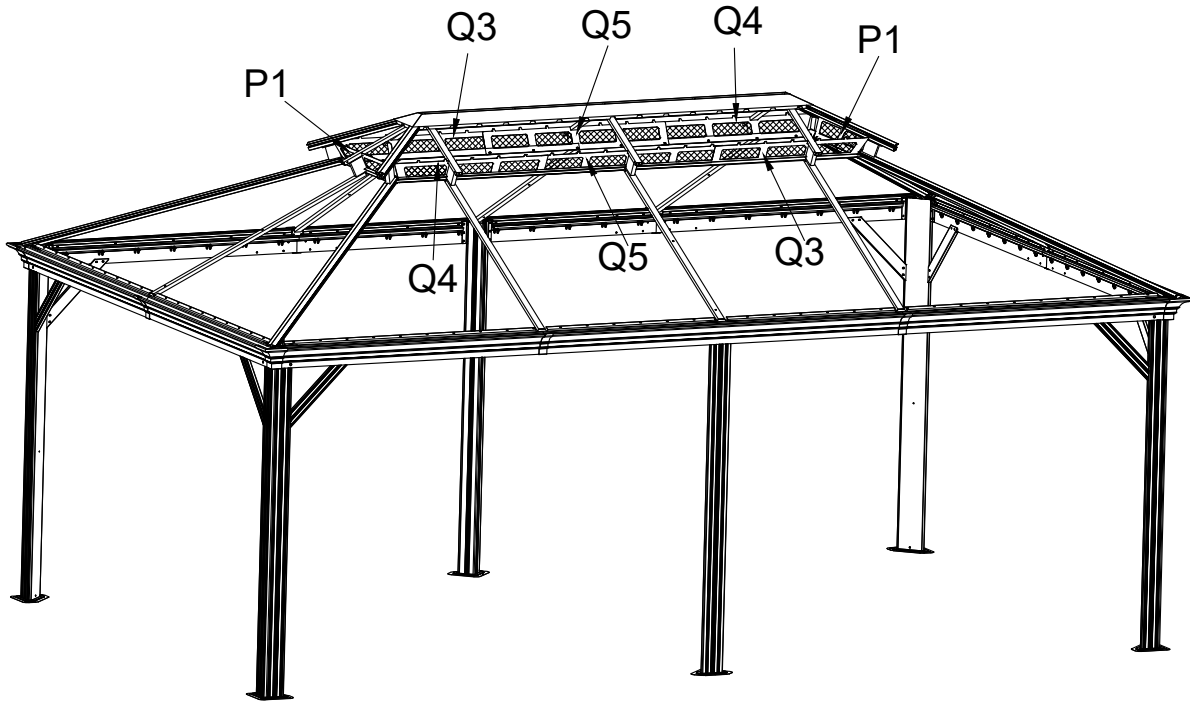
Q4 (x2)





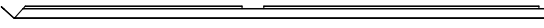



M6x10

11# (x20)

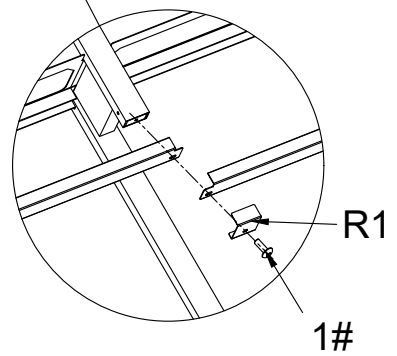
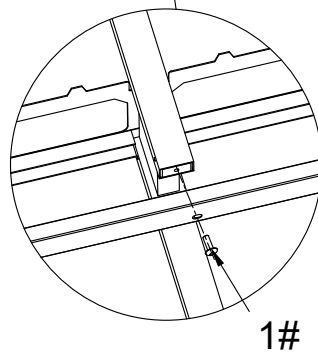
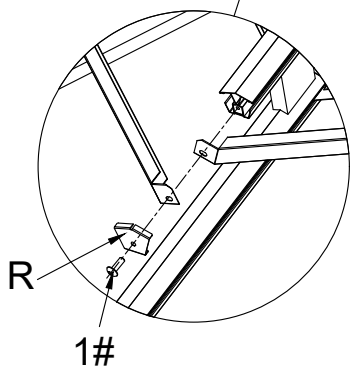
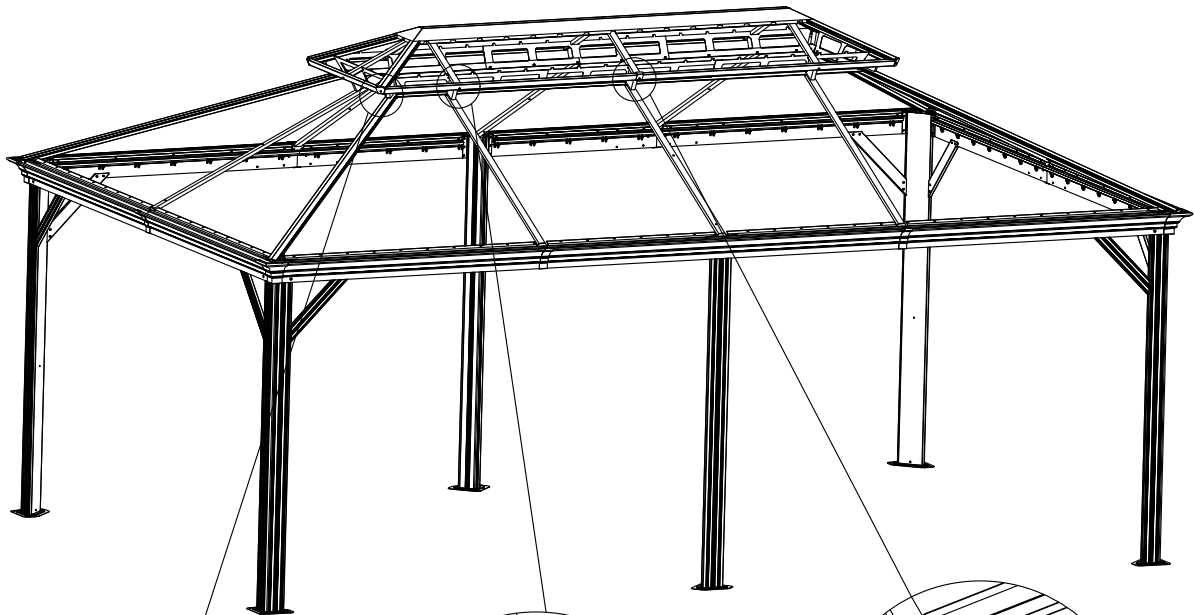
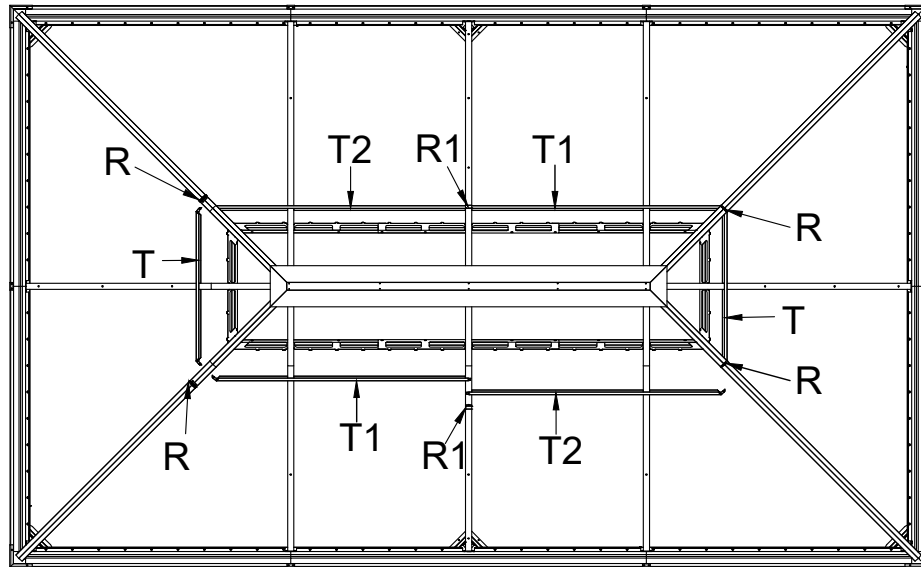
### STEP 17

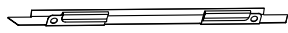
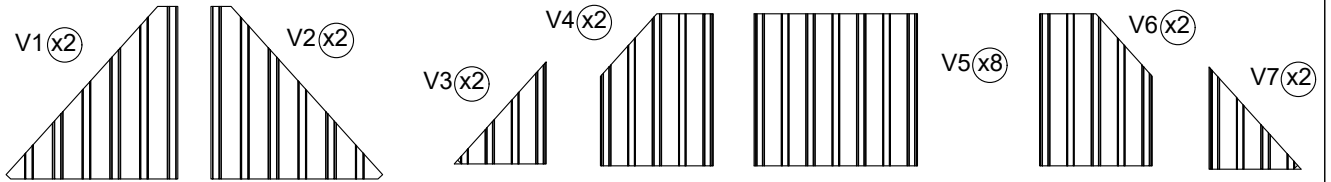


Remark: Loose the screw 1#, put into Q3, Q4 and Q5, then tight the screws 1#.

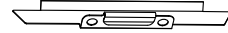
	T (x2)		R (x4)
	T1 (x2)		R1 (x2)
	T2 (x2)		M6x16 1# (x12)

**STEP 18**



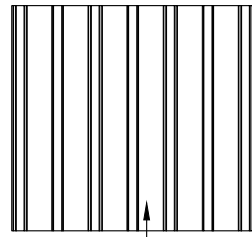
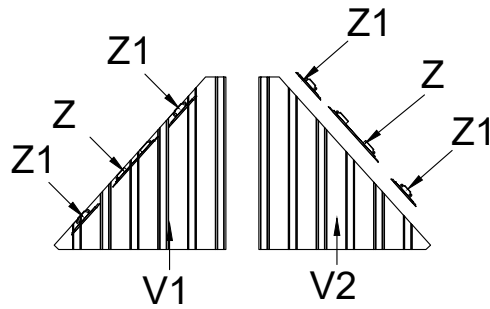


Z (x8)

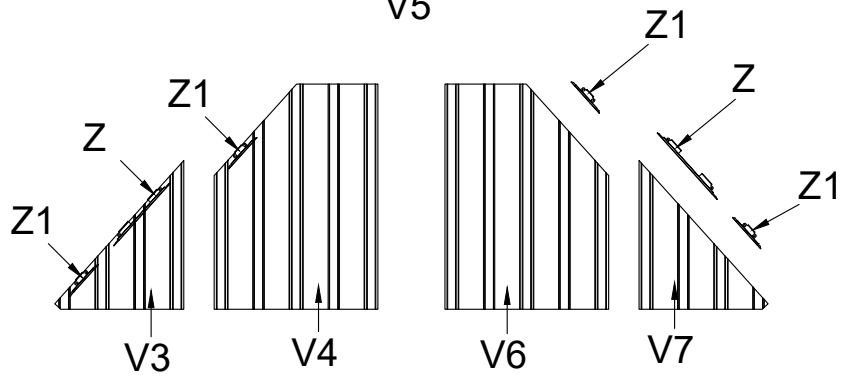


Z1 (x16)

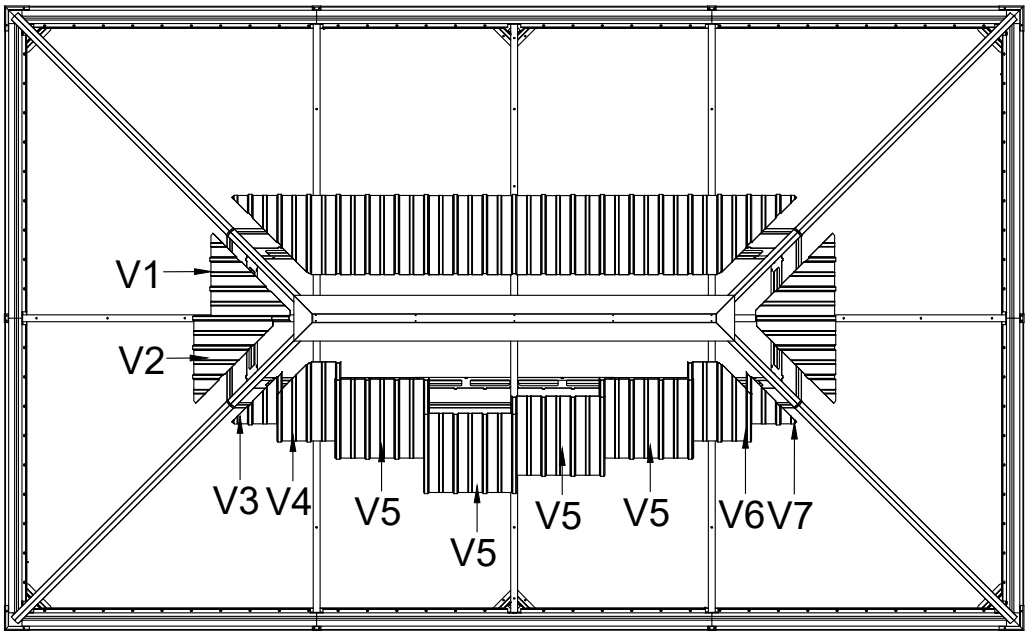
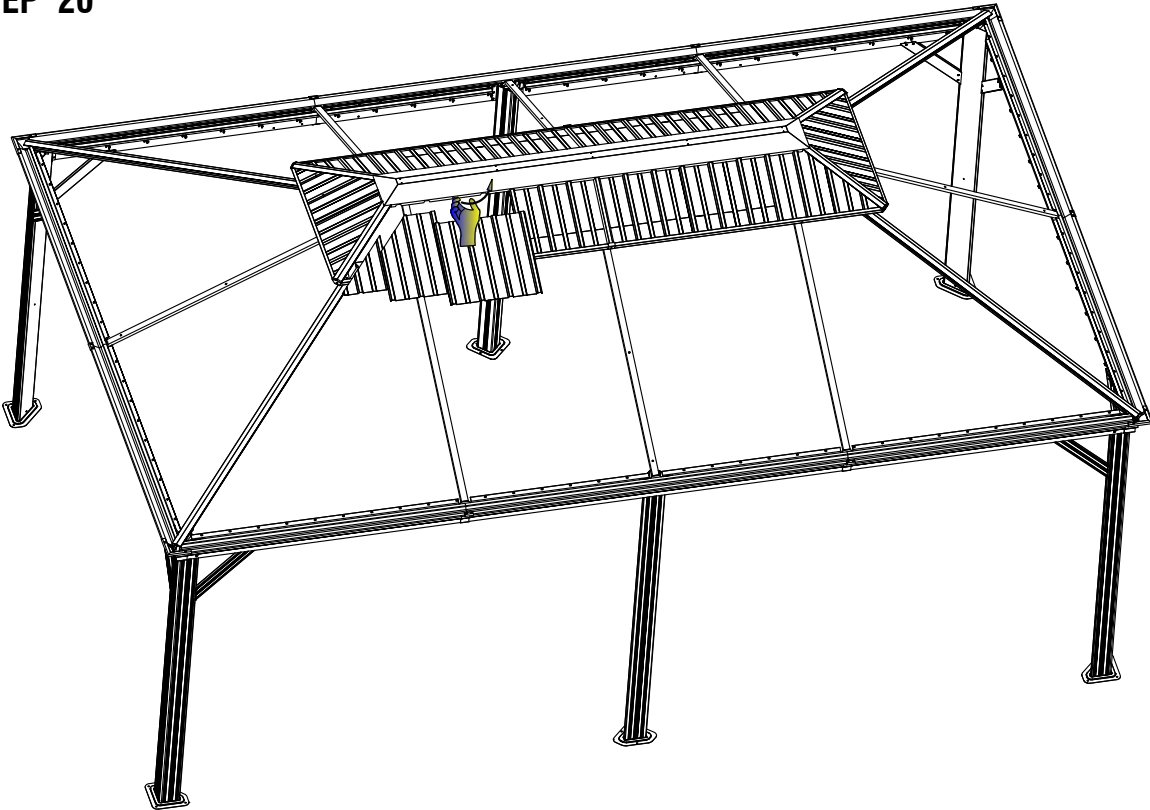
**STEP 19**



V5

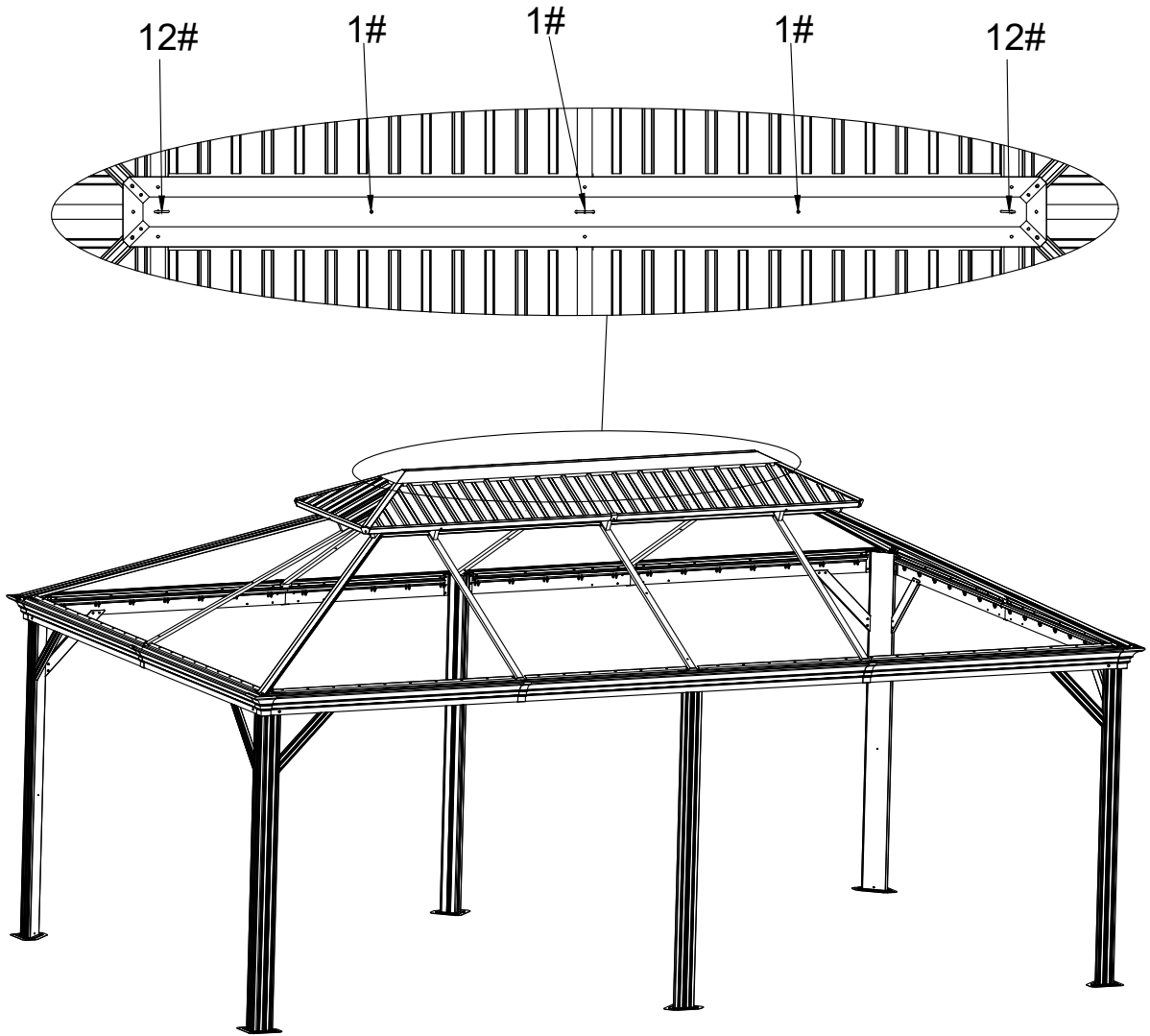


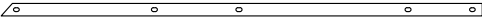
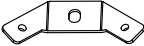
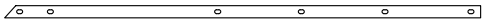
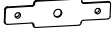
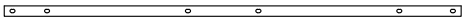

STEP 20



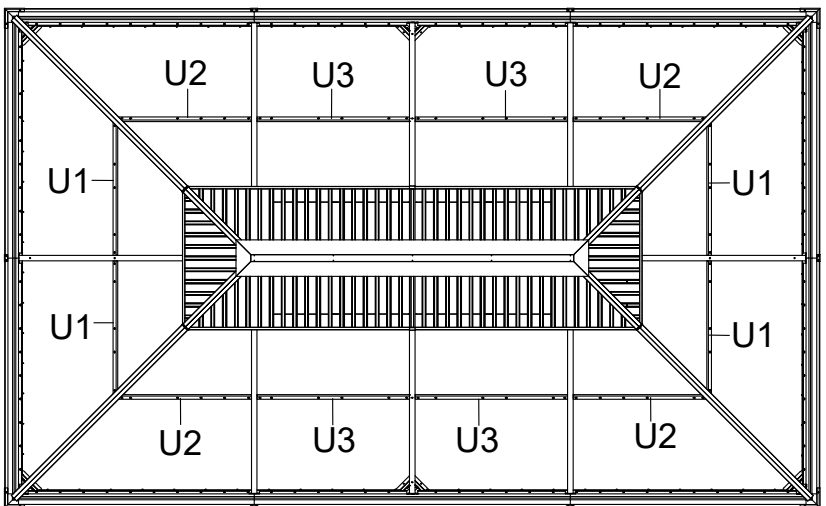
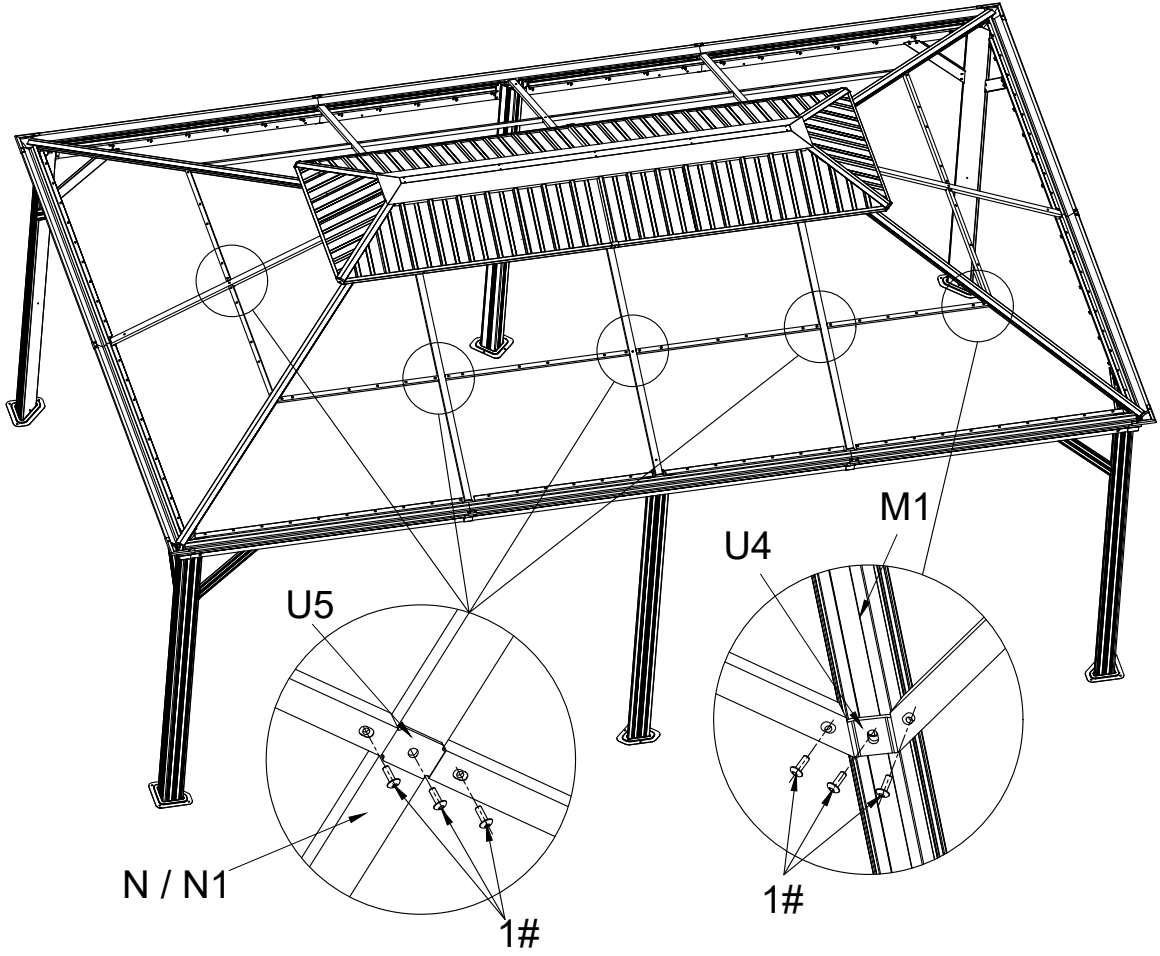
**STEP 21**

Remark: Tight the screw 1# and 12#

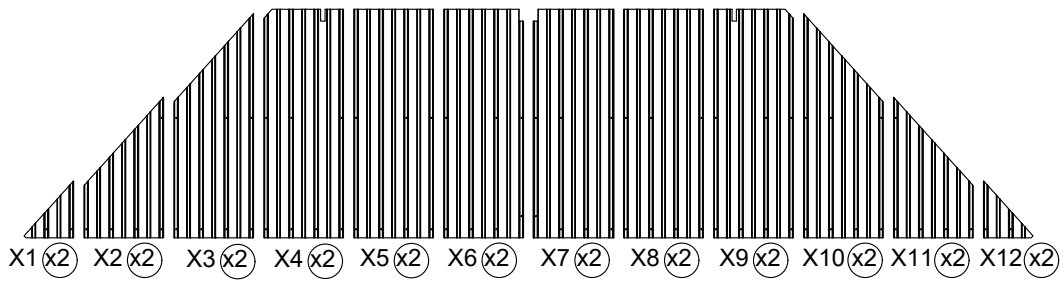


 U1(x4)	 U4(x4)
 U2(x4)	 U5(x8)
 U3(x4)	 M6x16 1# (x36)

**STEP 22**





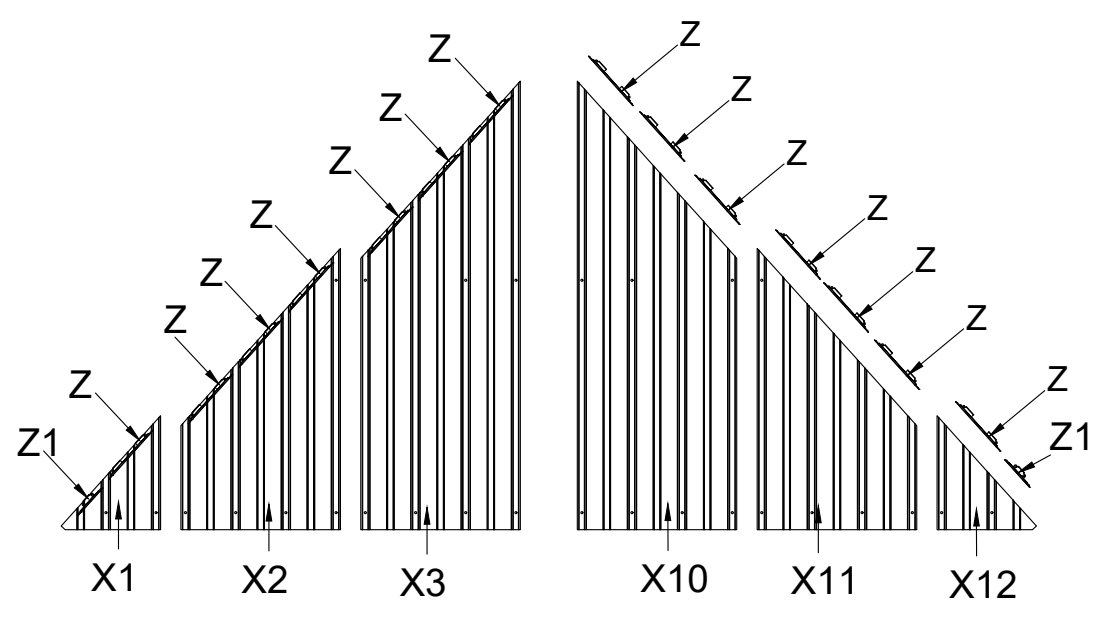
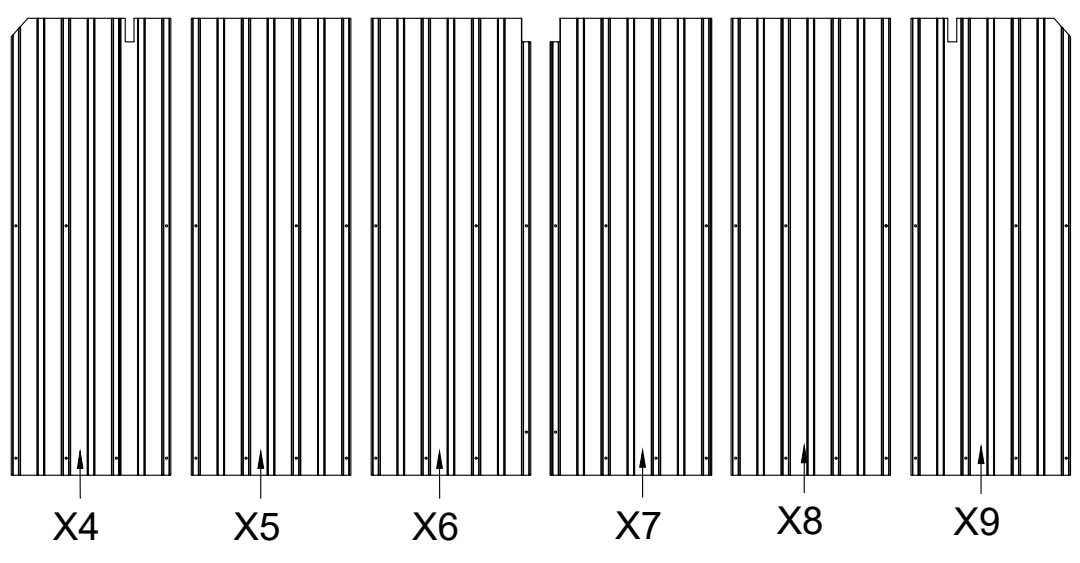


Z (x28)

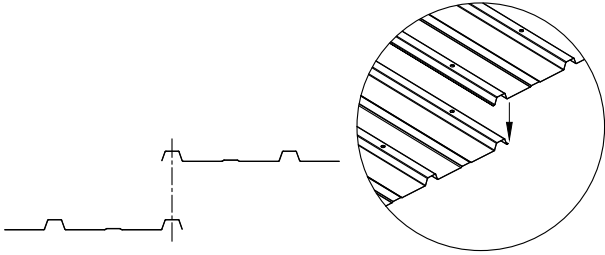
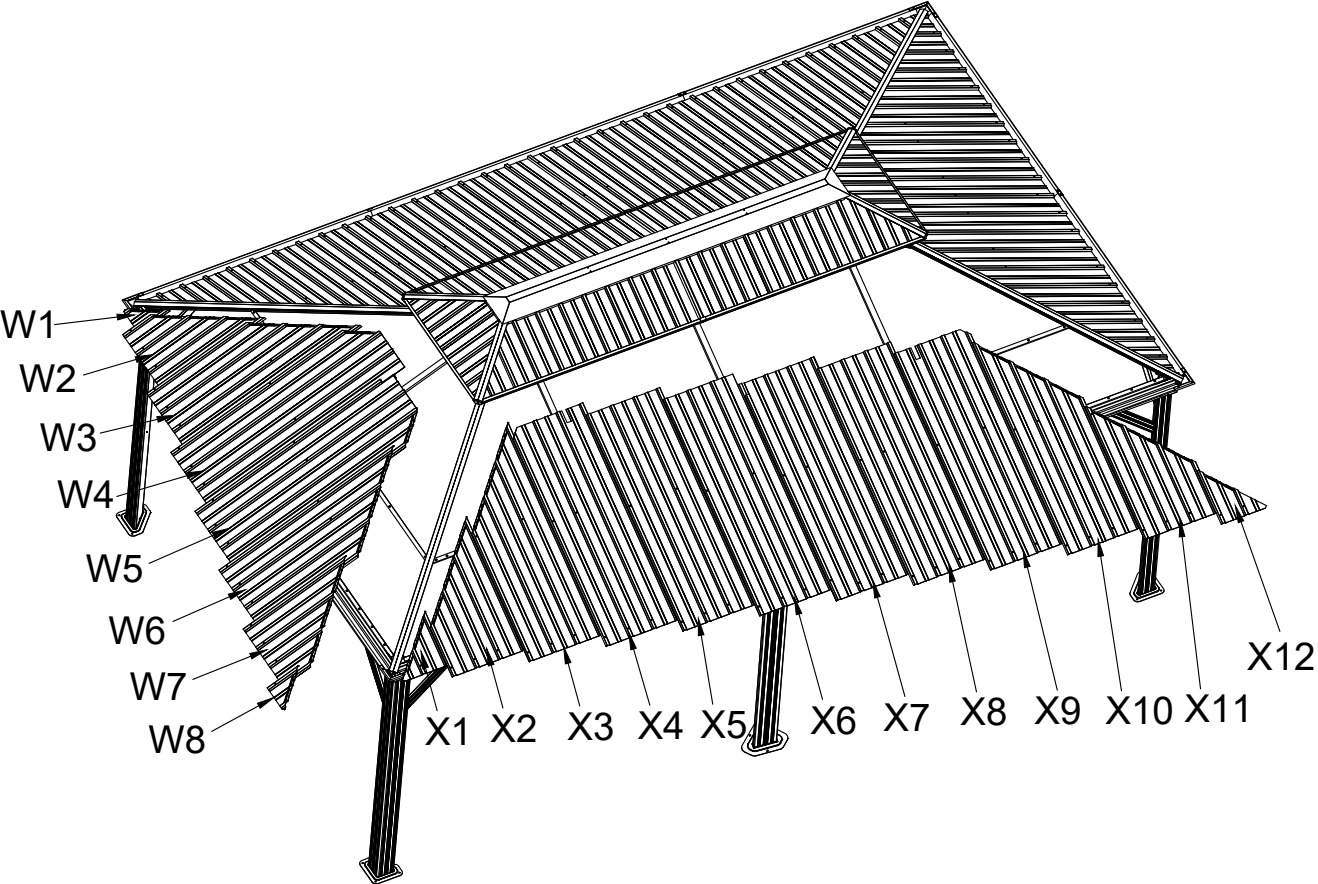


Z1 (x4)

**STEP 24**



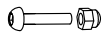
**STEP 25**



# STEP 26

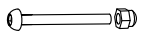


S (x152)



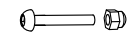
M6x23

5# (x100)



M6x47

6# (x44)



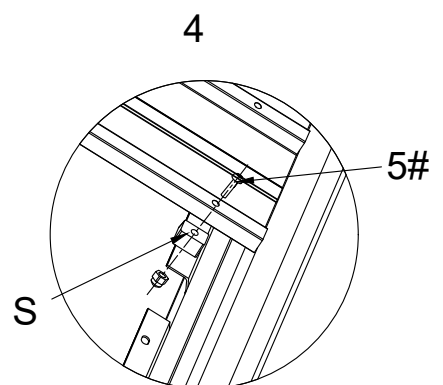
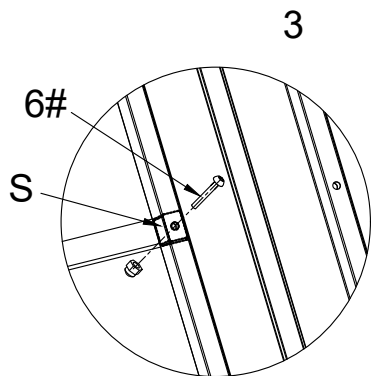
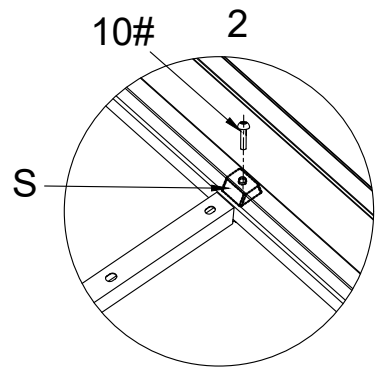
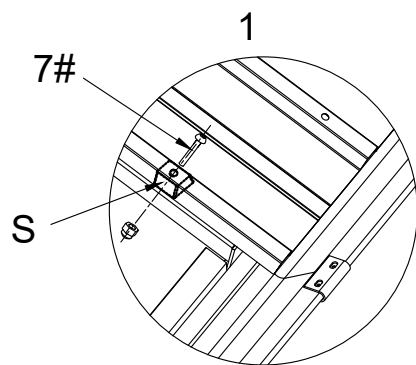
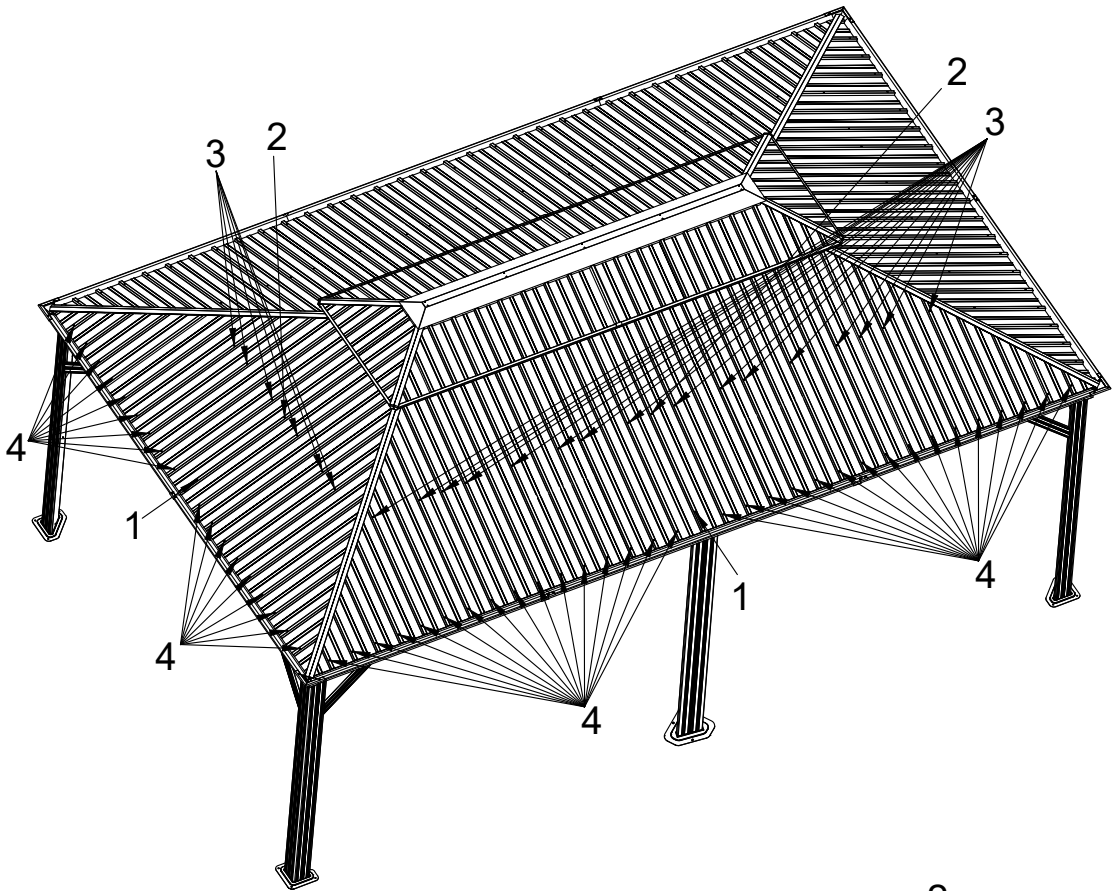
M6x42

7# (x4)

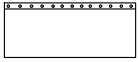


M6x23

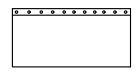
10# (x4)



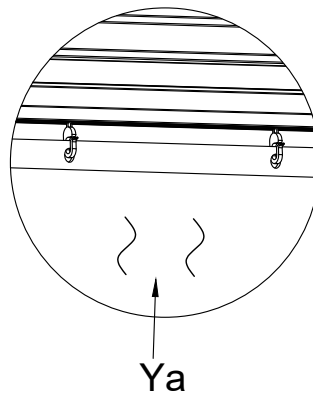
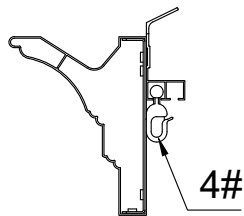
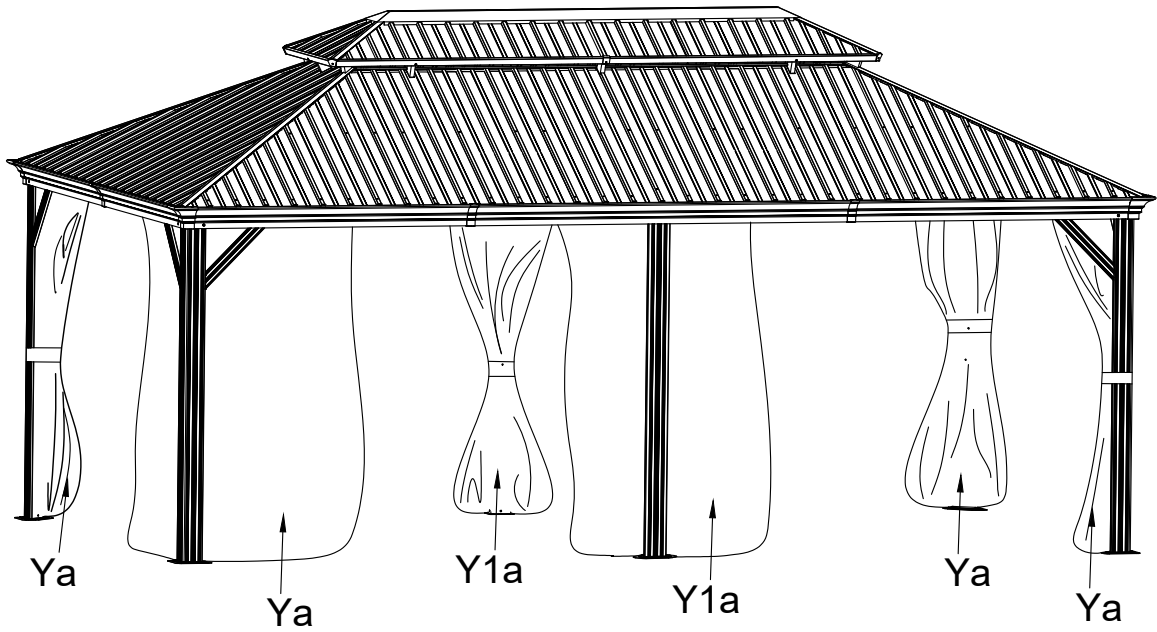
STEP 27



Ya (x4)



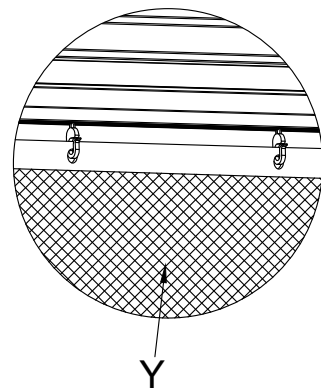
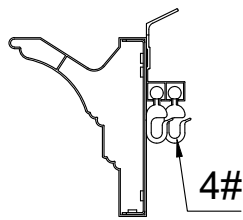
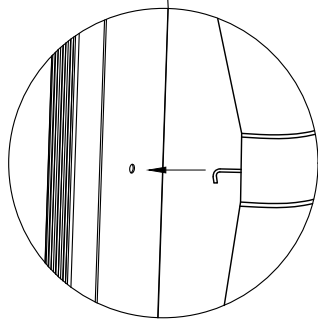
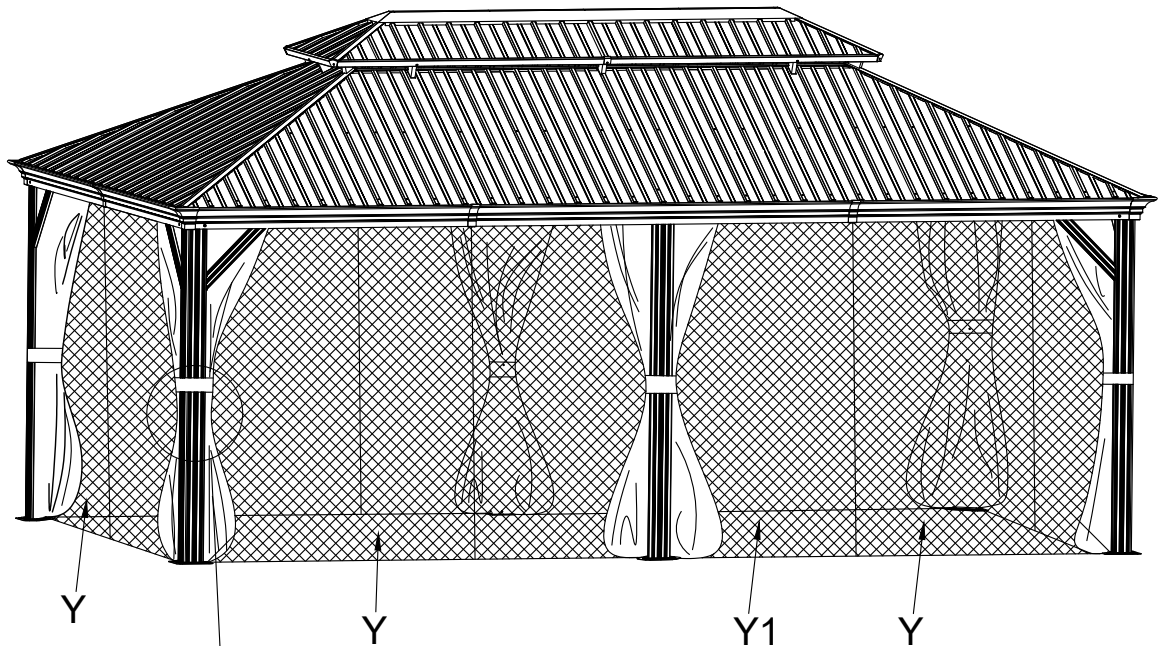
Y1a(x2)



STEP 28

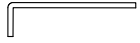
Legend for Step 28:

- Material Y (x4): Represented by a solid black rectangle.
- Material Y1 (x2): Represented by a rectangle with a cross-hatch pattern.



M6x50

14# x18



15# x18

### STEP 29

