

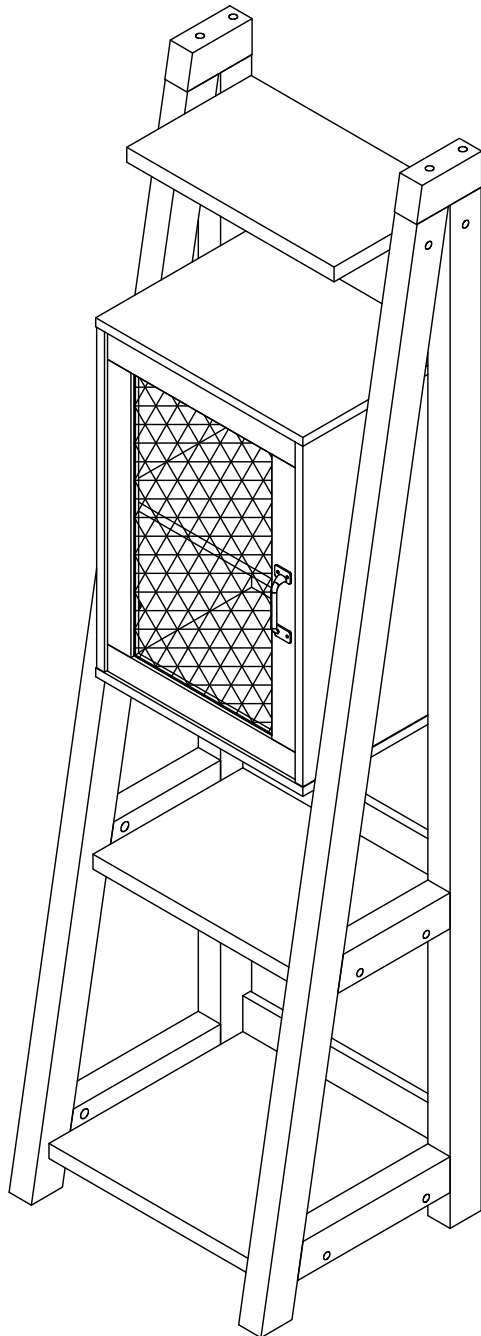
MODEL #

HFW- 2281C25-TR

ASSEMBLY INSTRUCTIONS

Questions?

GIVE US A CALL: 1-888-980-5122
MON – FRI 8:30AM – 5:30PM (PST)



TOOLS REQUIRED



Hammer

(Not Included)



**Philips
Screwdriver**

(Not Included)



**2 - People
Recommended**

ASSEMBLY RATING



EASY —————> DIFFICULT

The Assembly Rating is a 5-point system showing the level of effort needed to assemble a specific product.



Thank you for your purchase!

We hope you enjoy this new addition to your home for many years to come.

Our commitment to providing quality products does not simply end when you purchase our product. We fully stand behind our products from start to finish. Our customer service department is available Monday – Friday 8:30 AM – 5:30 PM Pacific and can help with assembly questions as well as, if necessary, replacing damaged or missing parts. To help expedite our service, please have these assembly instructions readily available, along with your order receipt.



Consumer Hotline
Toll-Free 1-888-980-5122



WEBSITE
www.foagroup.com



Monday to Friday
8:30AM- 5:30PM (PST)



E-MAIL
cs.ec@foagroup.com



foagroup



FurnitureOfAmerica



CHECK BEFORE STARTING

☐

Are you missing anything?

Double-check all parts, hardware and accessories listed are all accounted for.

☐

Check out our Quick Tips!

We recommend reviewing the pre-assembly handouts. Even experts need a refresher now and then!

☐

Should we send any replacements?

Are there any irregularities or flaws in the parts? We can send replacements!

☐

Prep Time!

Please review the assembly instructions and all diagrams prior to assembling. Arrange parts as recommended on Page 7 and group identical hardware together to make assembling easier.

PRE ASSEMBLY INTRODUCTION

We understand building ready-to-assemble furniture can be a challenging experience for some. To help avoid confusion, we have provided some helpful tips that may speed up the process.



Teamwork

ALWAYS have at least two people to help with transporting and assembling the product to avoid potential injury and/or damage.



Suitable Location

Assembling near the area of the intended location is highly recommended.



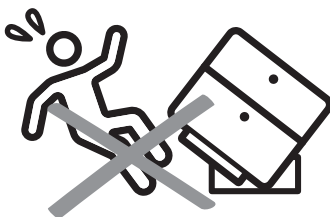
Sufficient Space

Make sure you have enough space to move around during the assembly.



Avoid Scratches

Use cardboard, blankets or a carpeted area while assembling furniture to prevent scratches.



Flat Surface

Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.

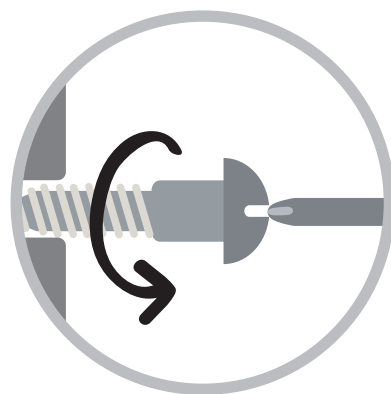
ASSEMBLY AND CARE ADVICE



**FAILURE TO FOLLOW THE GUIDELINES BELOW MAY
RESULT IN INJURY AND/OR PROPERTY DAMAGE.**



Position each part correctly
and insert screws or bolts into
their respective holes.

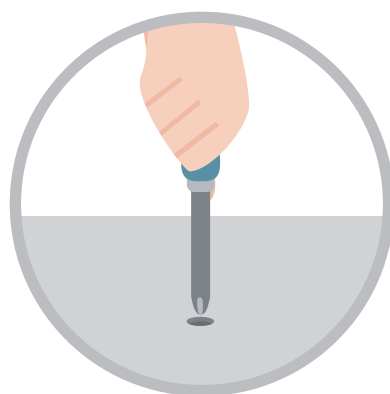


Turn clockwise to tighten and
only tighten when step is
completed or when instructed
to do so.



Save the instructions and store
any supplied tools for later
maintenance.

Use the appropriate hand tools
or power tools for assembly.
Select steps, such as tightening
screws and/or bolts, may require
hand tools to avoid causing
damage during assembly.



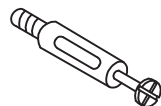
After two weeks, check and
tighten any loose hardware and
repeat again every six months
thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

CAM LOCK FASTENER ASSEMBLY INSTRUCTIONS

Note :

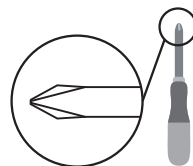
Every cam lock bolt must have a cam lock connector in order to fasten the parts together.



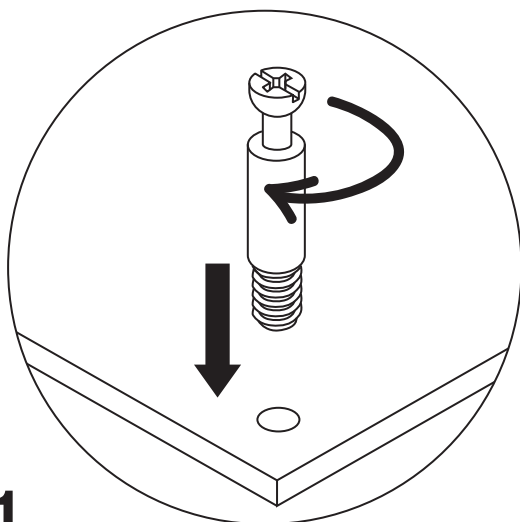
cam bolt



cam lock

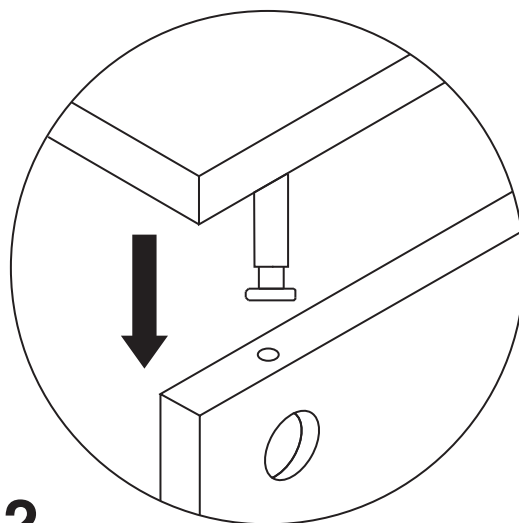


screwdriver



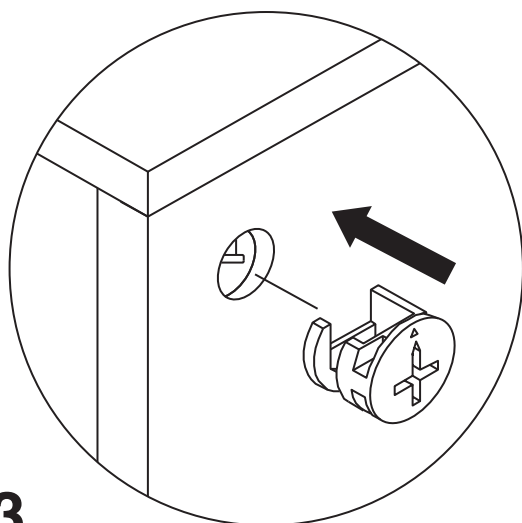
1

Screw the cam bolt into panel.



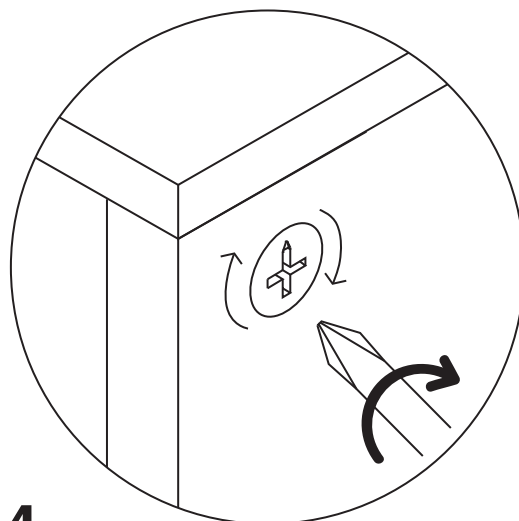
2

Insert the cam bolt into the bolt hole of joint panel.



3

Align the cam lock with its side opening (or arrow) pointing to cam bolt.

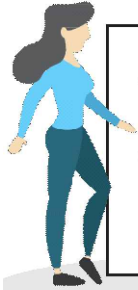


4

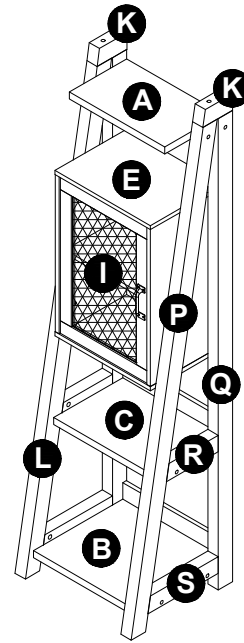
Turn the cam lock clockwise gently until it will not turn any more.

TOWER CABINET

HFW- 2281C25-TR



- Please keep instructions for future reference.
- Check the quantity and irregularity of parts and hardware before you start.



PARTS

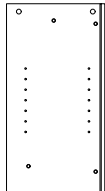
A 1PC



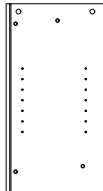
E 1PC



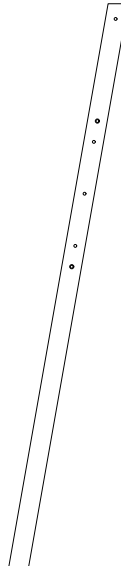
G 1PC



H 1PC



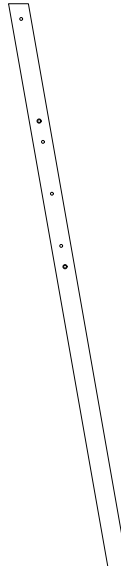
L 1PC



M 1PC



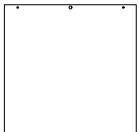
P 1PC



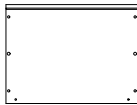
Q 1PC



B 1PC



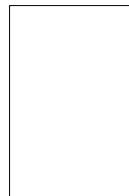
F 1PC



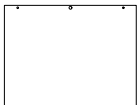
J 1PC



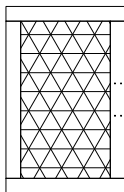
T 1PC



C 1PC



I 1PC



K 2PCS



N 1PC



O 1PC



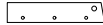
D 3PCS



R 1PC

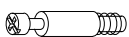


S 1PC



HARDWARE

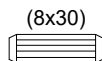
① 14PCS



② 14PCS



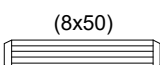
③ 31PCS



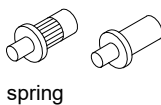
④ 4PCS



⑤ 16PCS



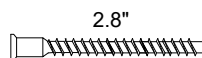
⑥ 1SET



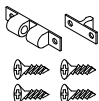
⑦ 8PCS



⑧ 20PCS



⑨ 1SET

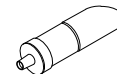


⑩ 4PCS



ACCESSORIES

A1 2PCS



A2 1SET



A3 30PCS



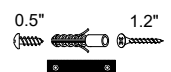
A4 1PC



A5 4PCS



A6 1SET



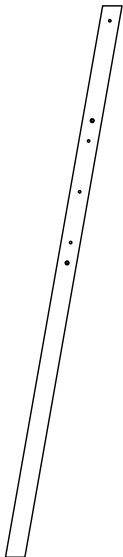
GET READY

Please group boards as below.

K 2PCS



L 1PC



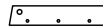
M 1PC



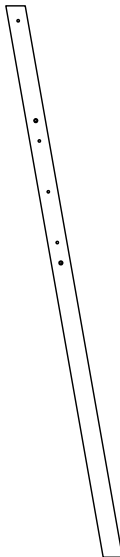
N 1PC



O 1PC



P 1PC



Q 1PC

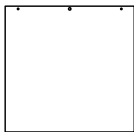


Foot

A 1PC



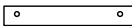
B 1PC



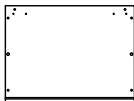
C 1PC



D 3PCS



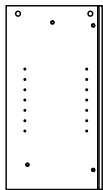
E 1PC



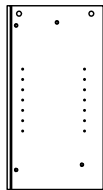
F 1PC



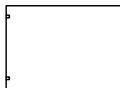
G 1PC



H 1PC



J 1PC

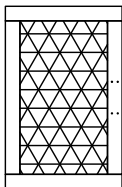


T 1PC



Body

I 1PC



Door

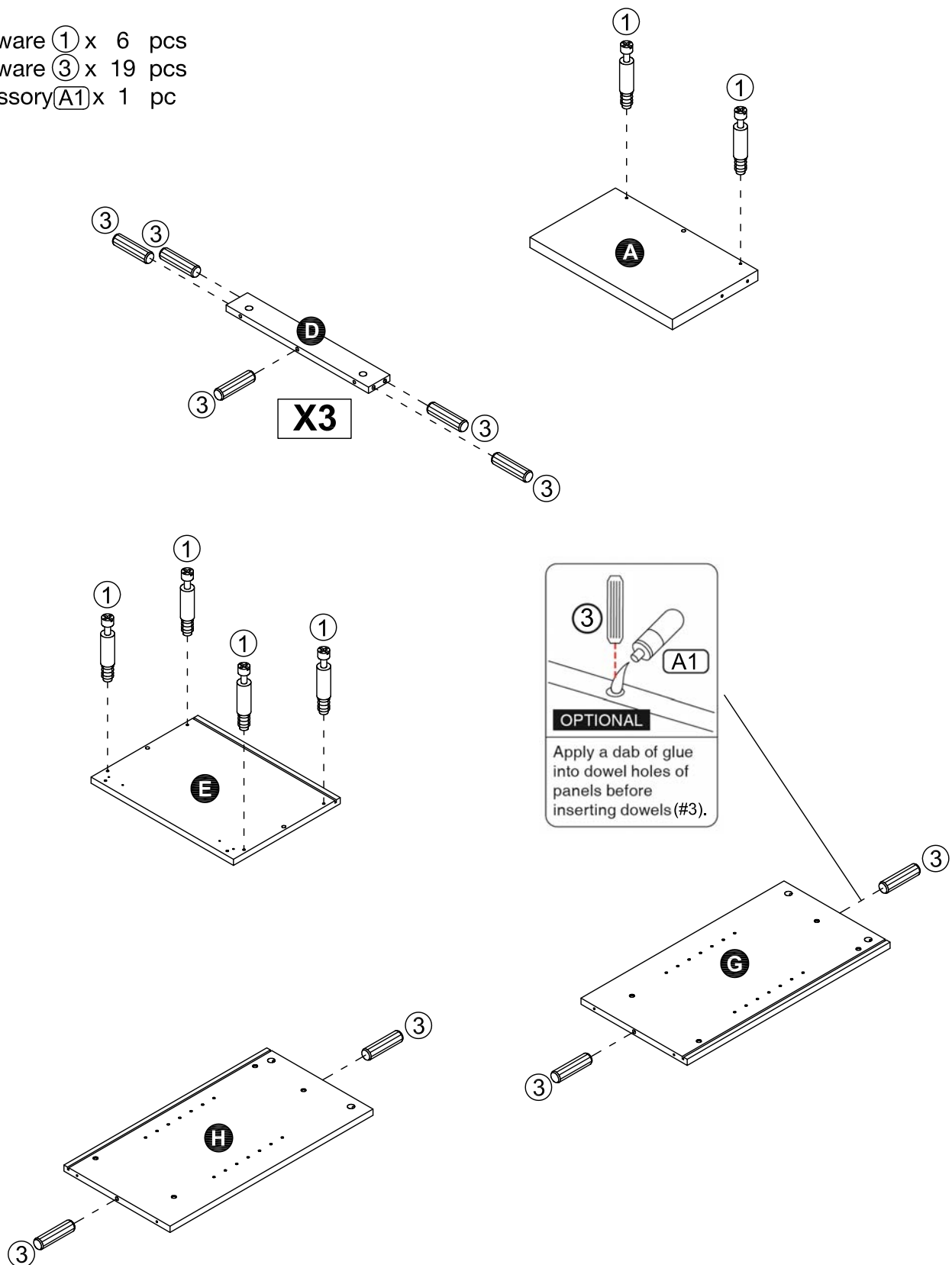
ASSEMBLY INSTRUCTIONS

1

Hardware ① x 6 pcs

Hardware ③ x 19 pcs

Accessory ①A1 x 1 pc



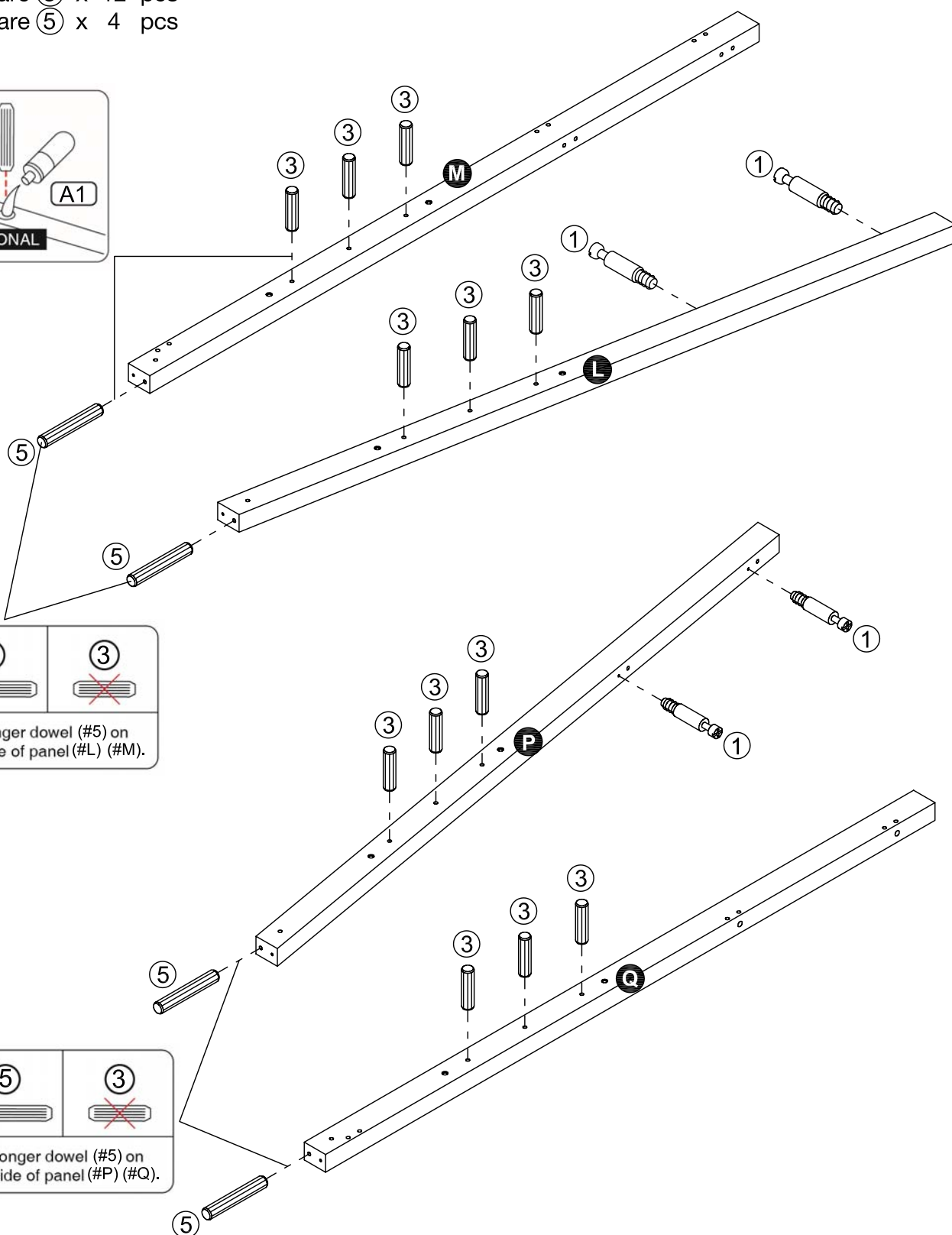
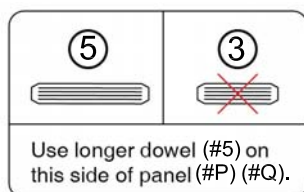
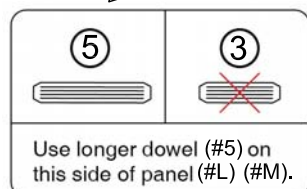
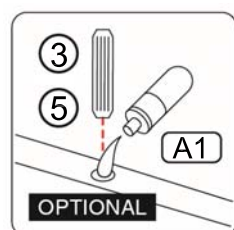
ASSEMBLY INSTRUCTIONS

2

Hardware ① x 4 pcs

Hardware ③ x 12 pcs

Hardware ⑤ x 4 pcs

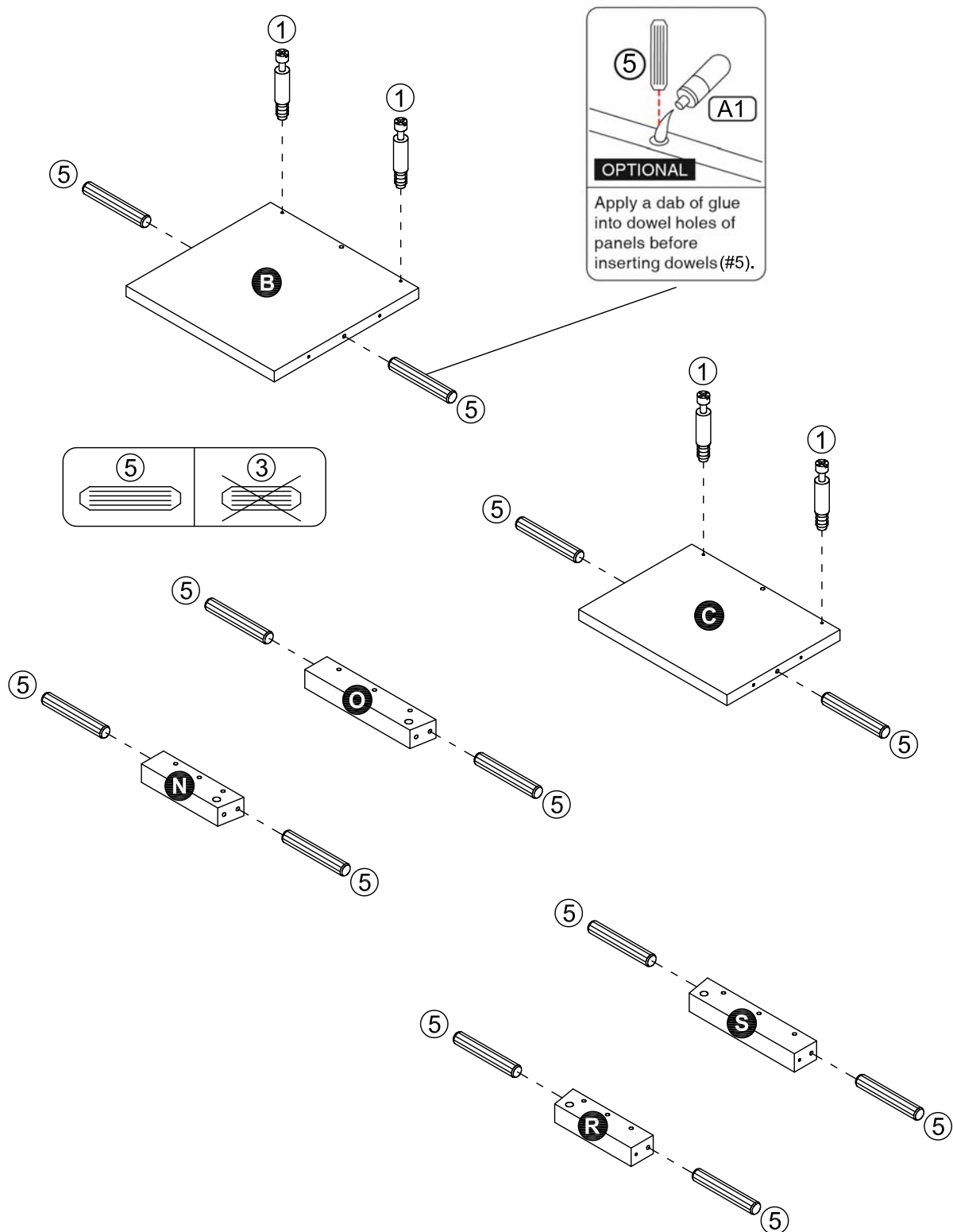


ASSEMBLY INSTRUCTIONS

3

Hardware ① x 4 pcs

Hardware ⑤ x 12 pcs



ASSEMBLY INSTRUCTIONS

4

Part **K** x 1 pc

Part **L** x 1 pc

Part **M** x 1 pc

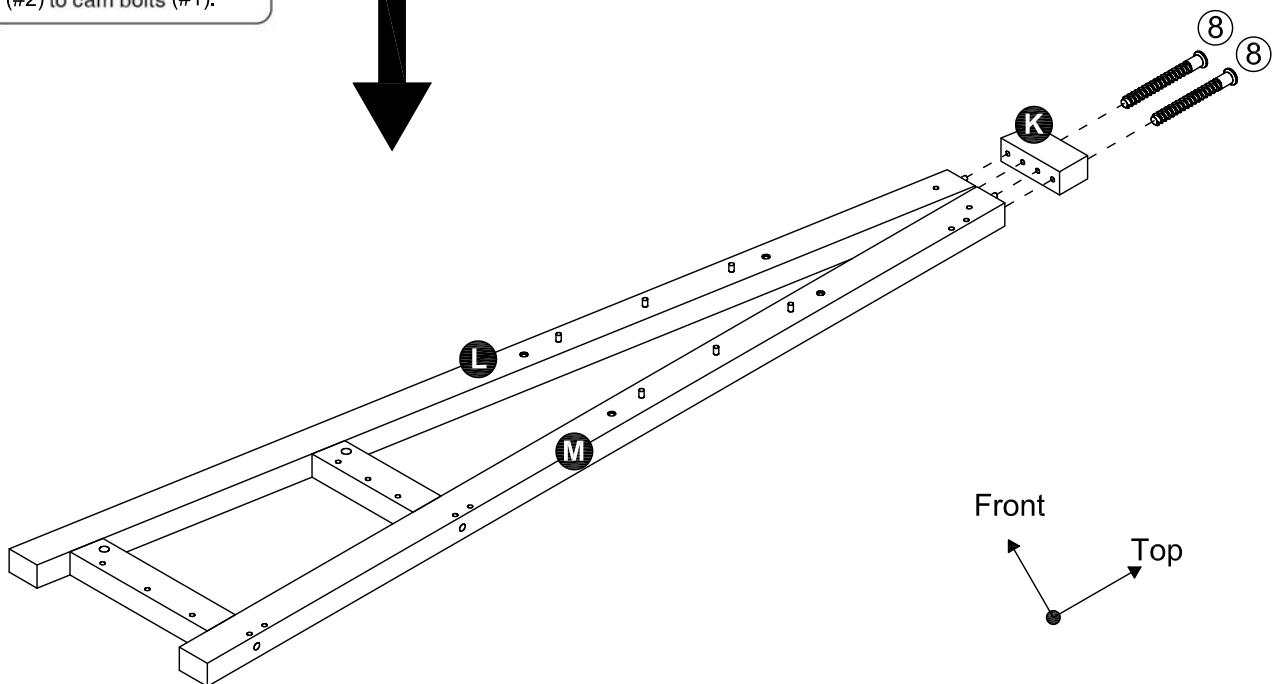
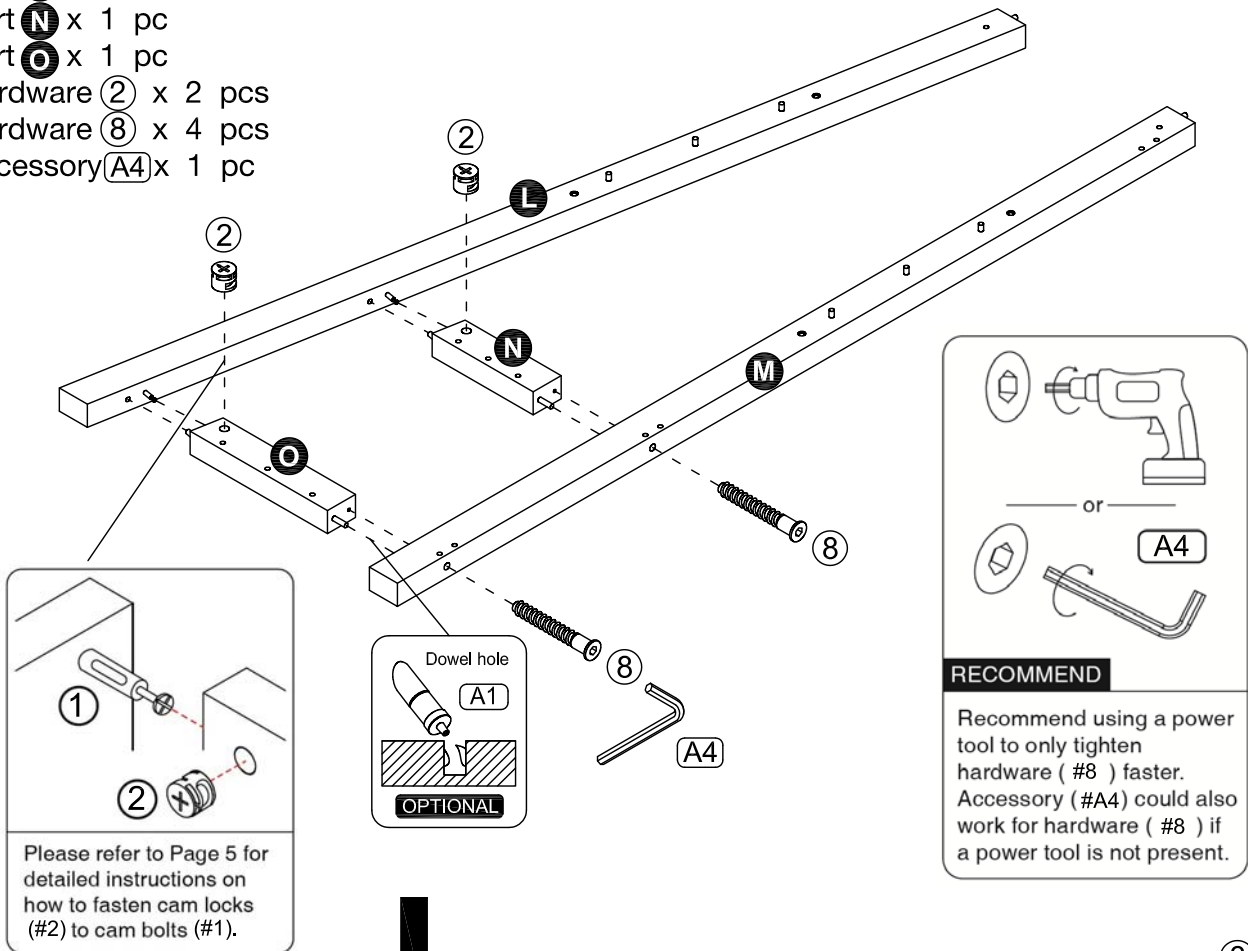
Part **N** x 1 pc

Part **O** x 1 pc

Hardware **(2)** x 2 pcs

Hardware **(8)** x 4 pcs

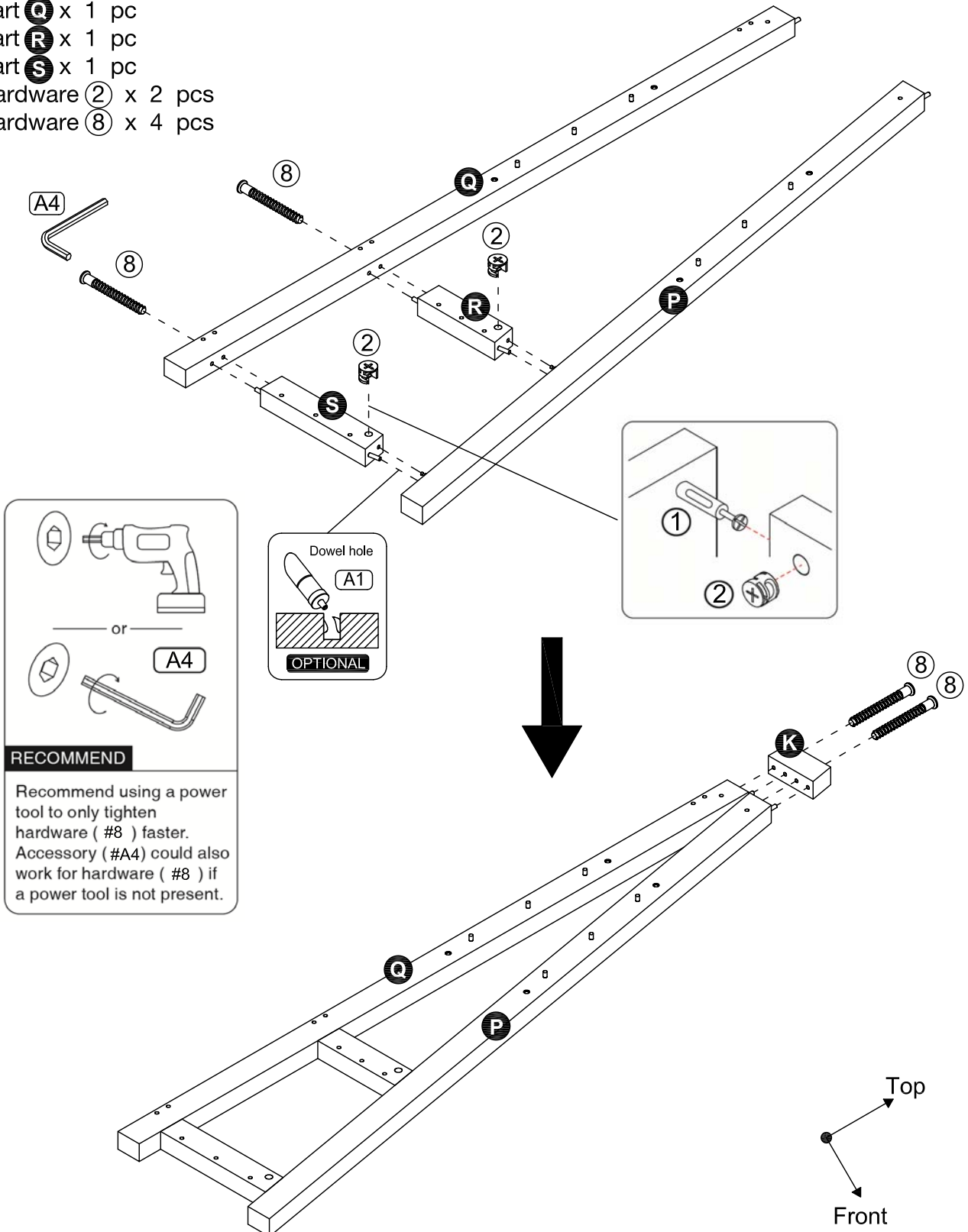
Accessory **(A4)** x 1 pc



ASSEMBLY INSTRUCTIONS

5

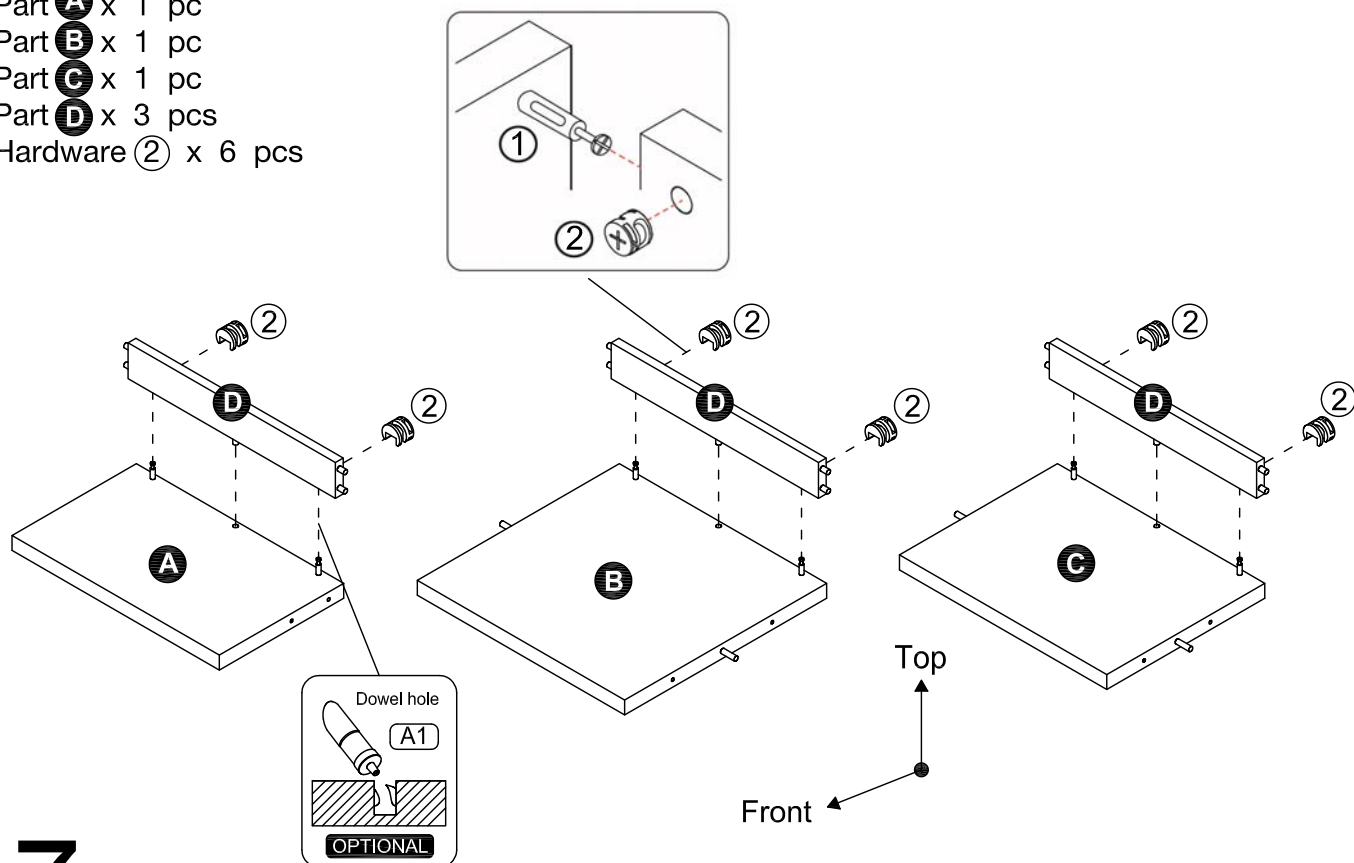
Part **K** x 1 pc
 Part **P** x 1 pc
 Part **Q** x 1 pc
 Part **R** x 1 pc
 Part **S** x 1 pc
 Hardware **2** x 2 pcs
 Hardware **8** x 4 pcs



ASSEMBLY INSTRUCTIONS

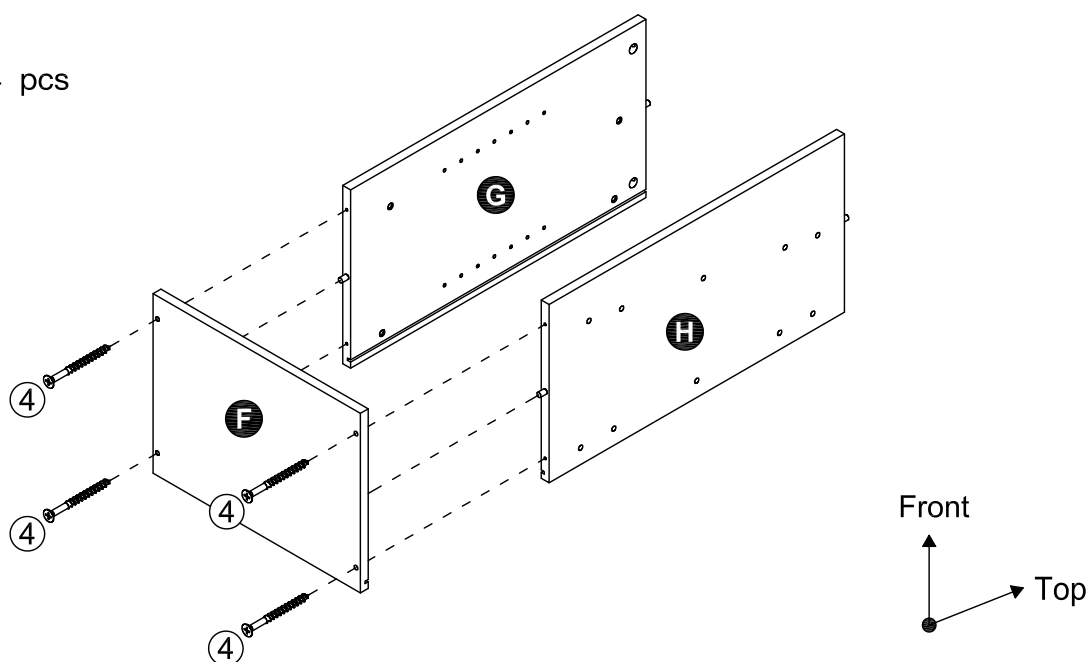
6

Part **A** x 1 pc
 Part **B** x 1 pc
 Part **C** x 1 pc
 Part **D** x 3 pcs
 Hardware **2** x 6 pcs



7

Part **F** x 1 pc
 Part **G** x 1 pc
 Part **H** x 1 pc
 Hardware **4** x 4 pcs



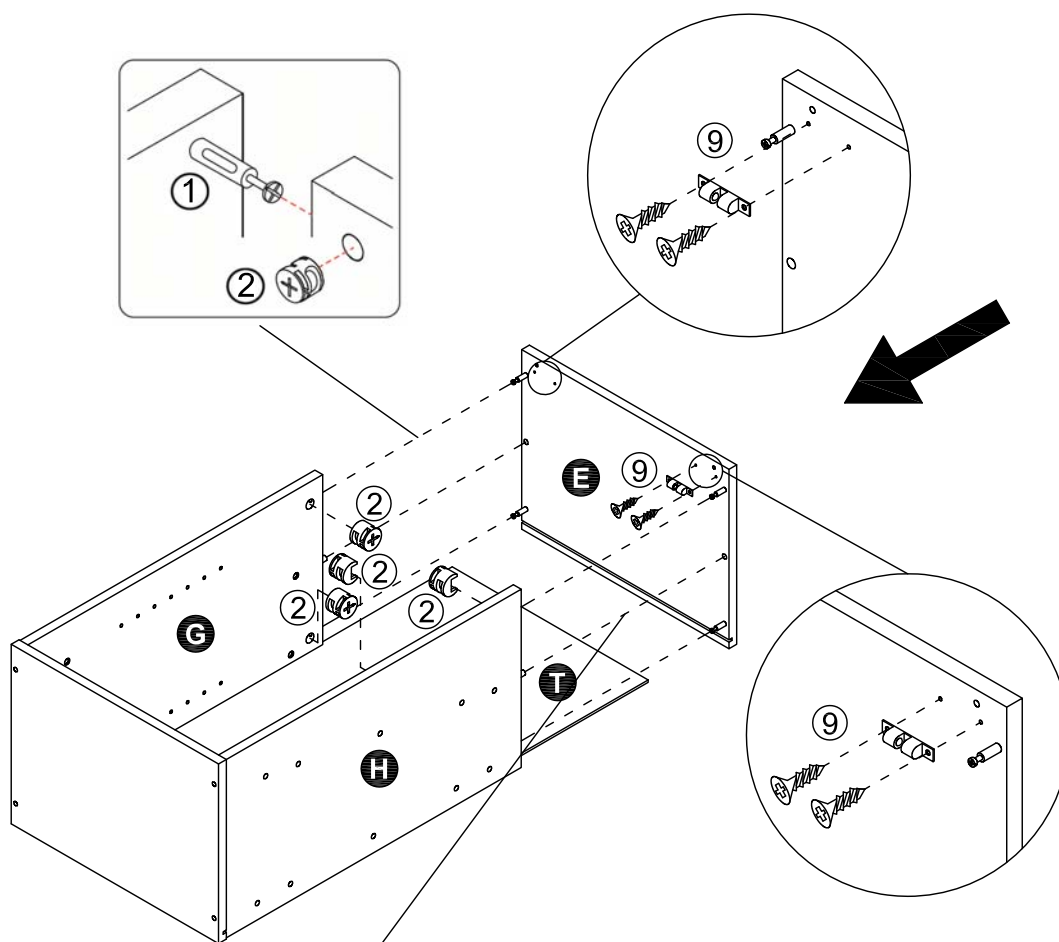
ASSEMBLY INSTRUCTIONS

8

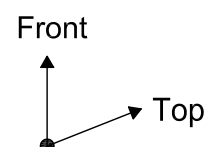
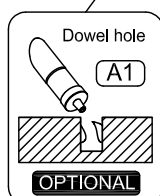
Part **E** x 1 pc
Part **T** x 1 pc
Hardware **2** x 4 pcs
Hardware **9** x 1 set

Optional: You can have the door open from the left side or right side. Please refer to page 18.

For Right-open Door



For Left-open Door



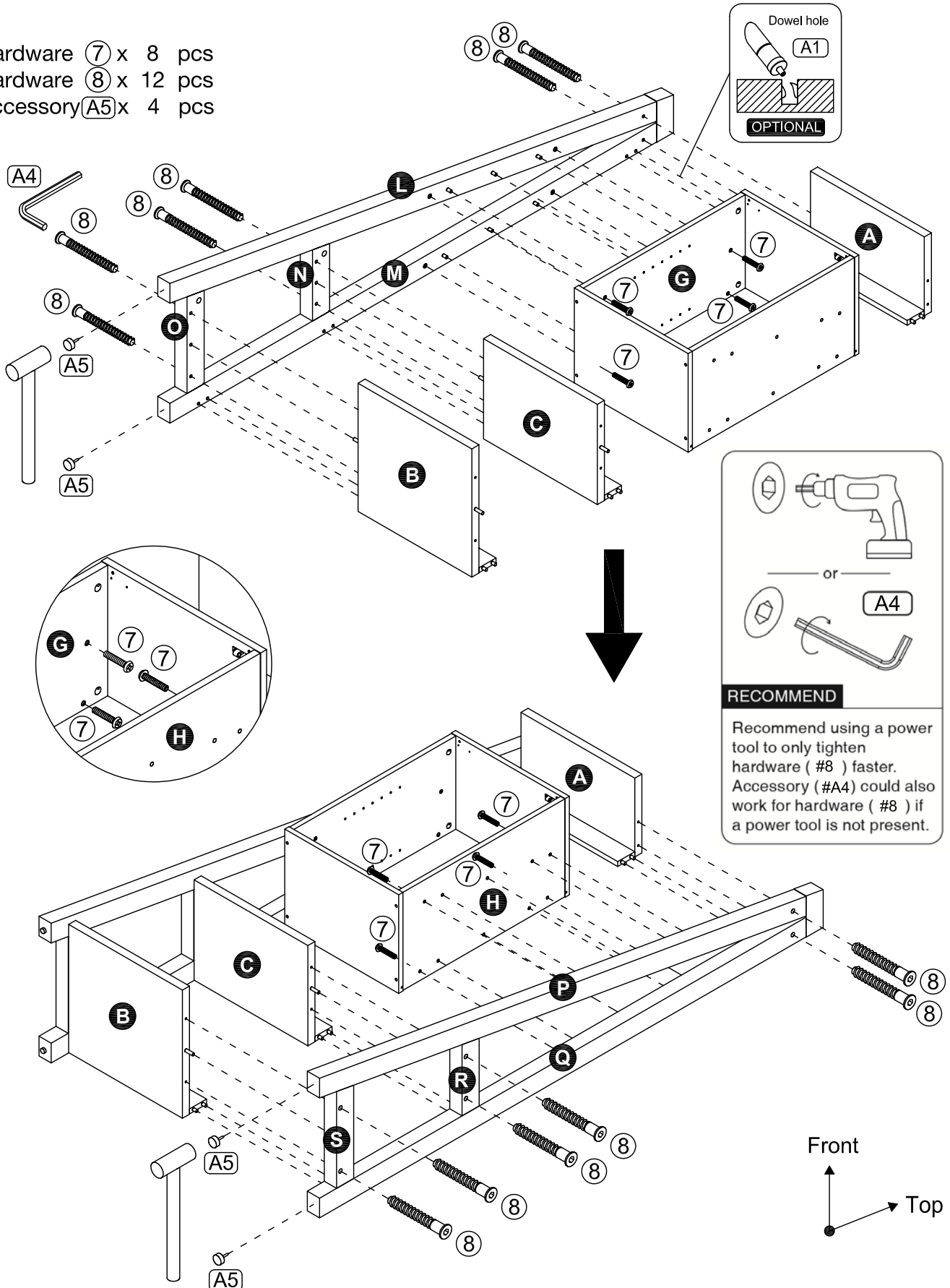
ASSEMBLY INSTRUCTIONS

9

Hardware (7) x 8 pcs

Hardware (8) x 12 pcs

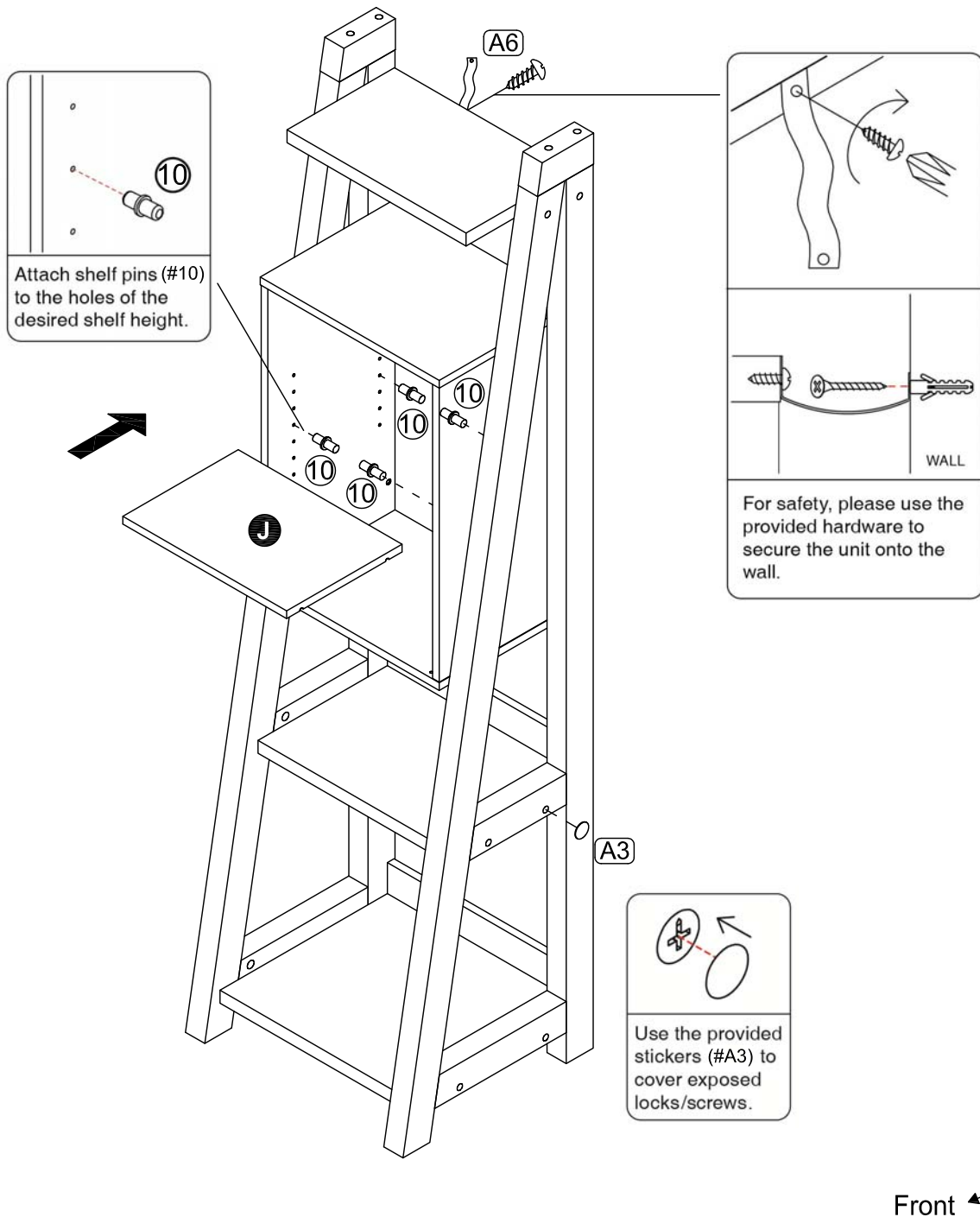
Accessory (A5) x 4 pcs



ASSEMBLY INSTRUCTIONS

10

Part **J** x 1 pc
Hardware **10** x 4 pcs
Accessory **A3** x 30 pcs
Accessory **A6** x 1 set



ASSEMBLY INSTRUCTIONS

11

Part ① x 1 pc

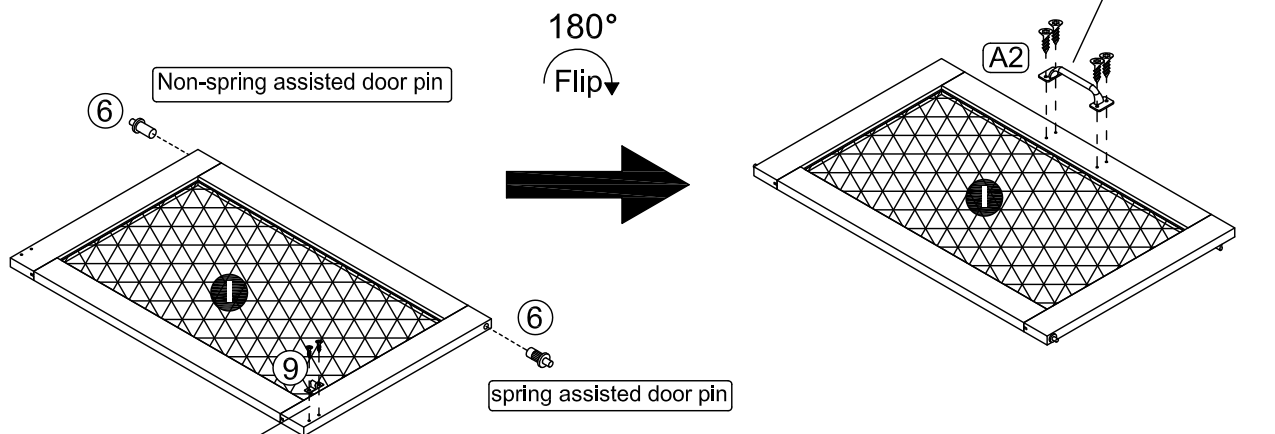
Hardware ⑥ x 1 set

Hardware ⑨ x 1 set

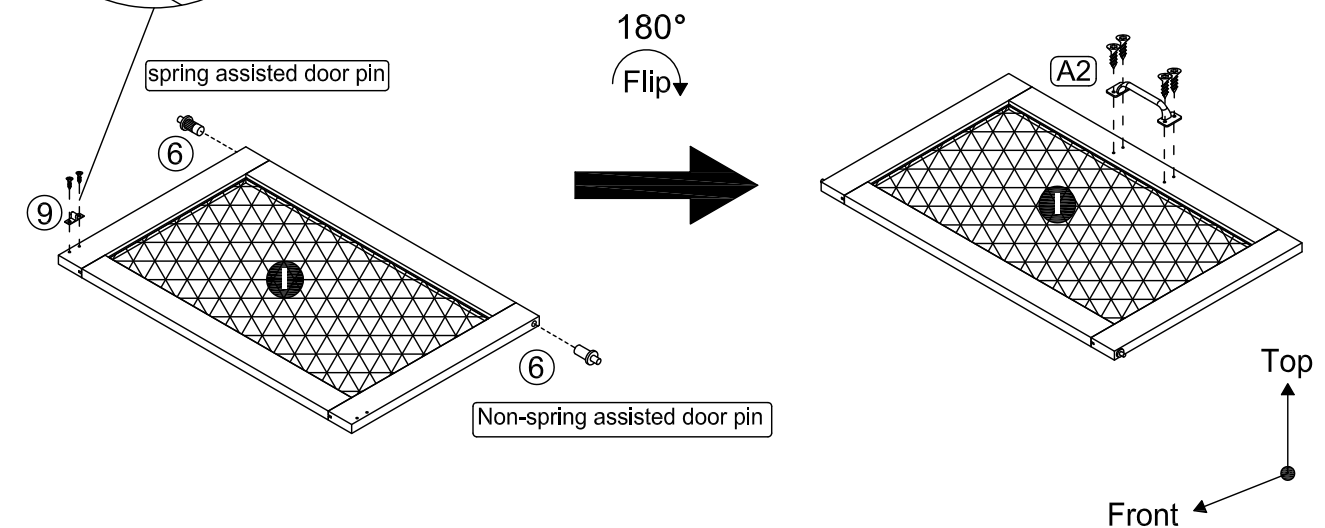
Accessory A2 x 1 set

Optional: You can have the door open from the left side or right side. Please refer to page 18.

For Right-open Door



For Left-open Door



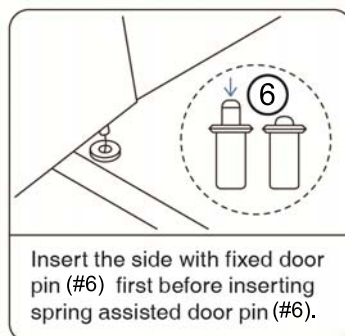
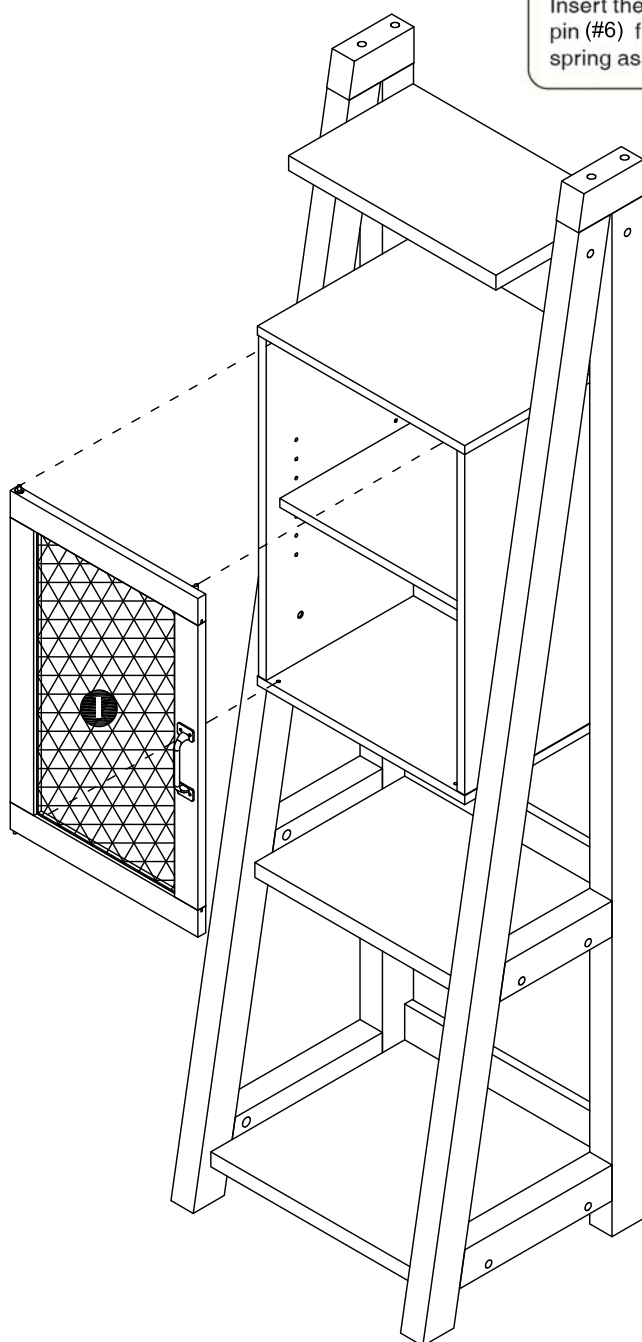
ASSEMBLY INSTRUCTIONS

12

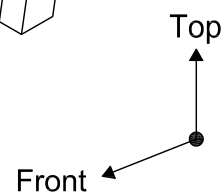
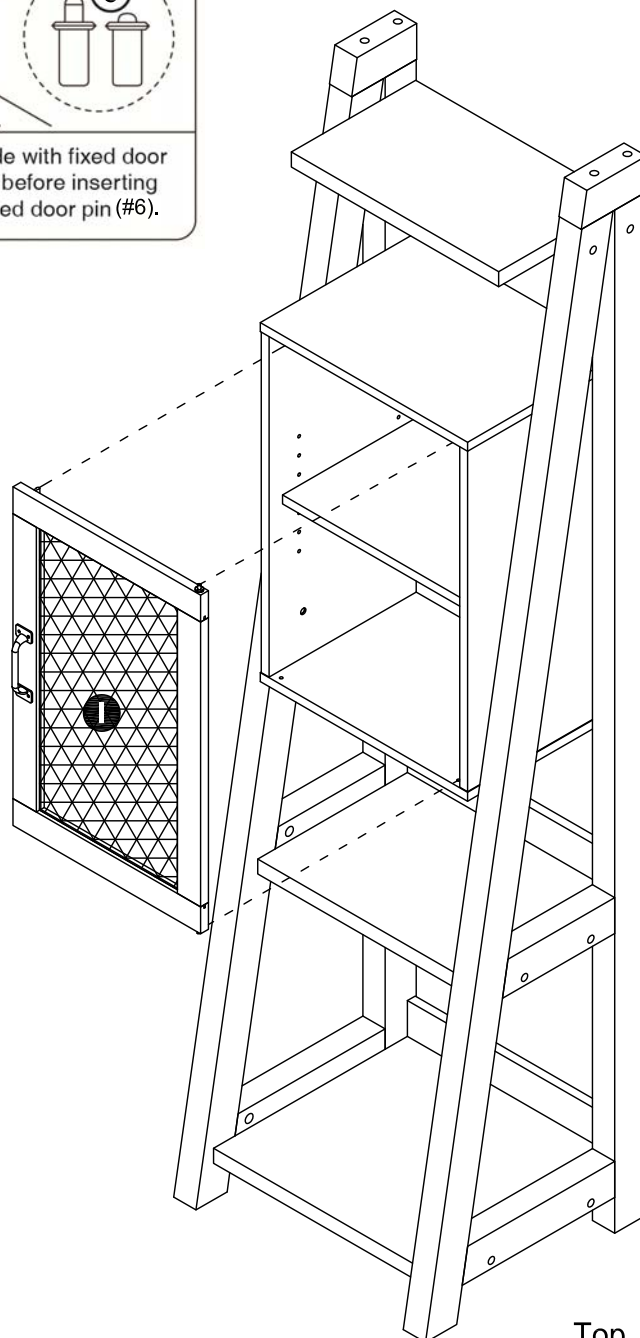
Optional: You can have the door open from the left side or right side.

Attention: Please note that once the door pins on the door is in place on the product, the door may not be interchanged to the other side. Determine the orientation of how you want the door to be before placing on the product.

Left-open Door



Right-open Door



ASSEMBLY INSTRUCTIONS

13

ASSEMBLY COMPLETED



Please ensure the furniture rests on an even and flat surface. If the product wobbles or feels loose, double-check all bolts and/or screws are properly tightened and secured.

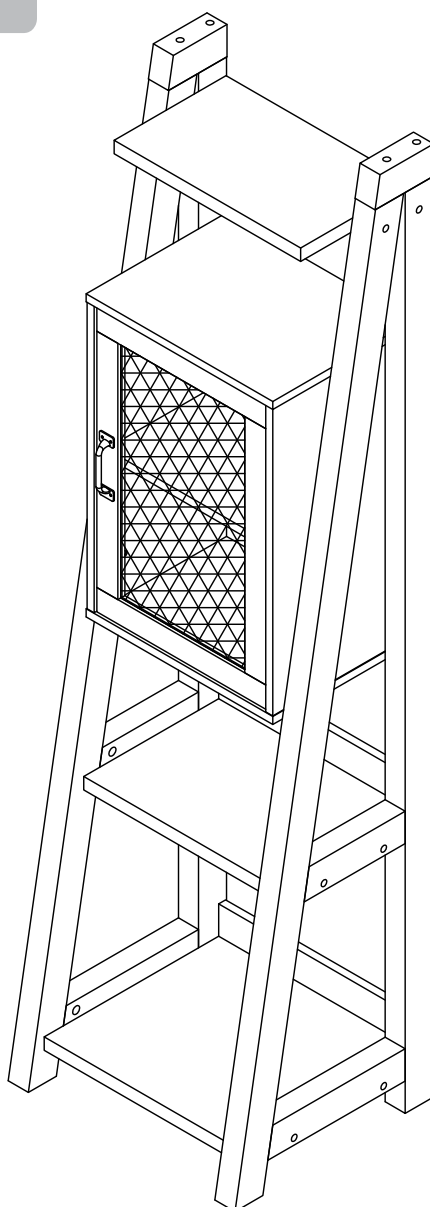
✓ **Keep this handy!**

Please retain this instruction manual and any order-related information for future reference.

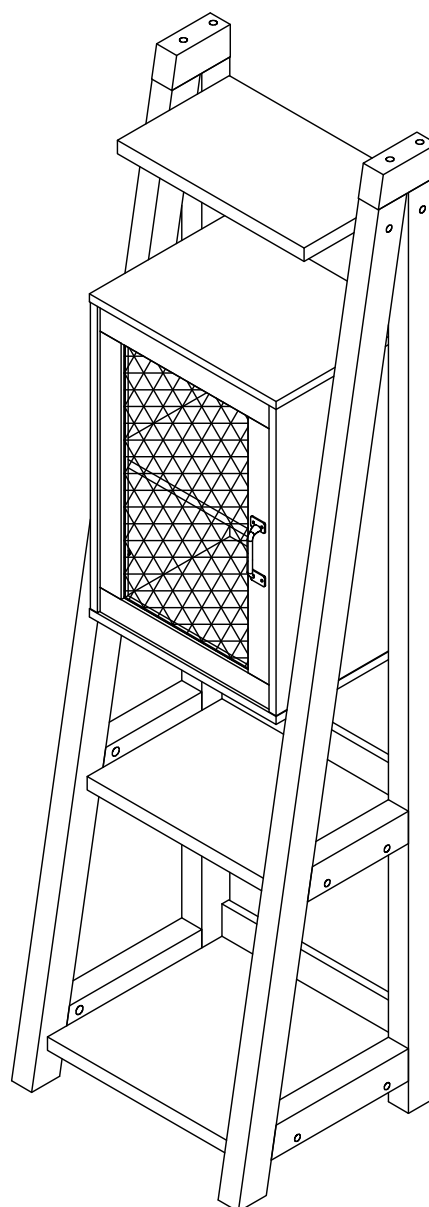
✓ **Lift, don't drag!**

To avoid damage to product please always LIFT the product when transporting or adjusting the placement.

Left-open Door



Right-open Door



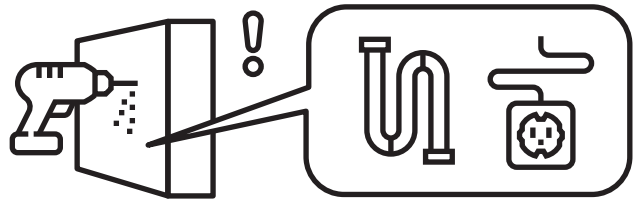
ASSEMBLY INSTRUCTIONS

Wall Mounting and Fixing



EXPANSION WALL ANCHOR

Our provided expansion wall anchors are only suitable for masonry walls, such as drywall, plaster or concrete, and are best for holding lightweight items or for anti-tip prevention. If you are unsure of the correct wall anchor to use with the product, please request professional guidance. Liability for product damage or failure due to using the incorrect anchors will fall on the installer.

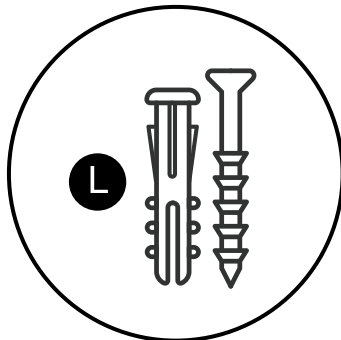


CHECK BEFORE PROCEEDING

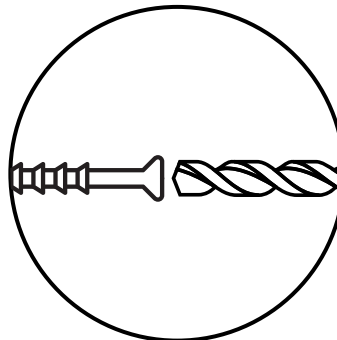
Prior to drilling or hammering, please check for wires or pipes. We recommend using a stud finder to locate a stud, which will offer more appropriate resistance and hold more weight.

QUICK TIPS

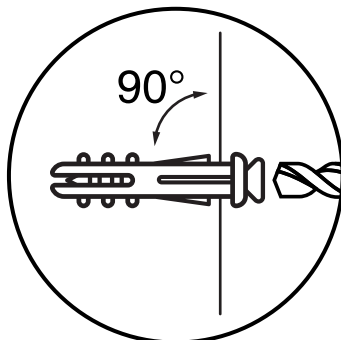
1. If unsure of the proper size, always choose a larger screw and wall anchor.



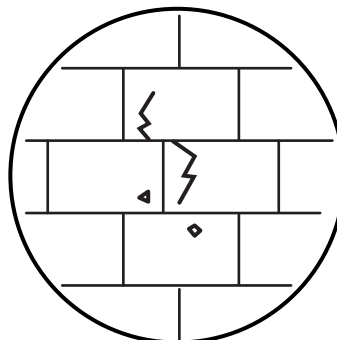
2. Match the drill bit to the wall anchor and hole size.



3. Only drill horizontally. Do not force the drill or enlarge the hole for the wall anchor.



4. Take extra care when drilling into high walls or ceramic tiles. Wall anchors should be a tight fit for the hole. Never use wall anchors in ceilings.



MAINTENANCE



We recommend a yearly check to see if the wall anchor or screw has loosened. If so, please remove the existing wall anchor and screw, and use a new anchor.