



## ASSEMBLY INSTRUCTIONS

### UltraHD® 5-Foot Height Adjustable Workbench

(Model No. 20191, 20192, 20136, 20137)

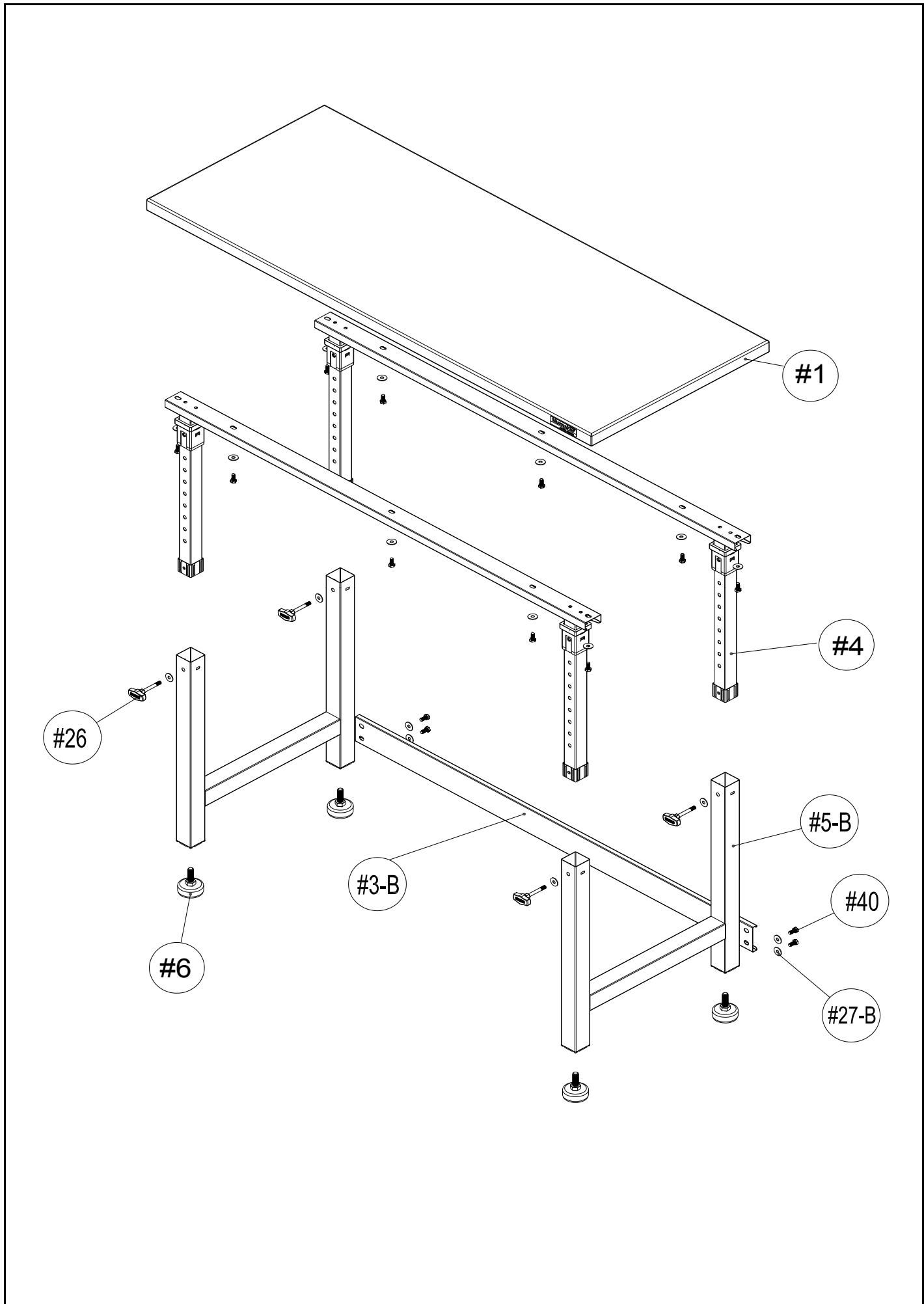
Granite   Graphite   Red   White

60 in W X 24 in D X 28.5-42 in H

(1.52m x 60.9 cm x 72.4-106.7 cm)

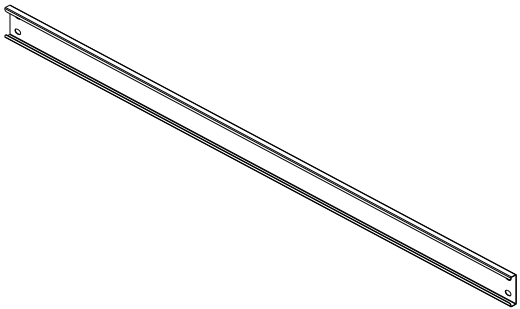
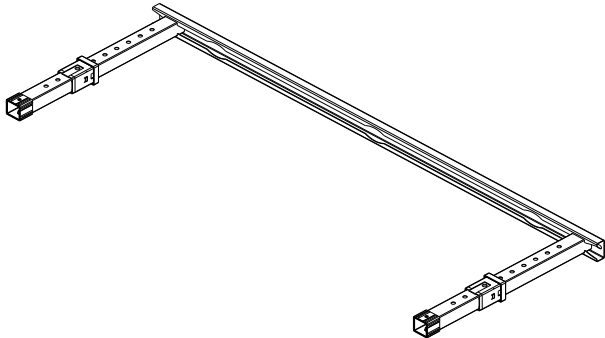
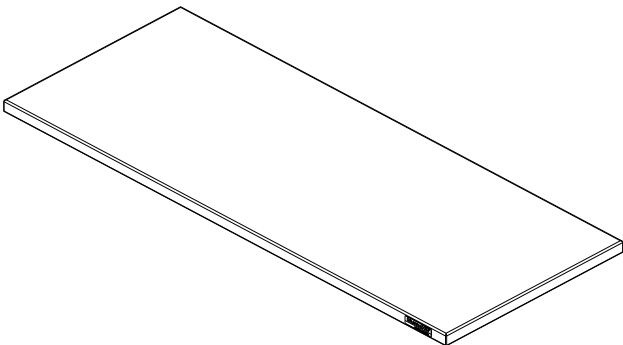
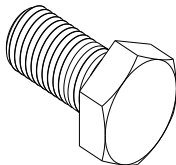
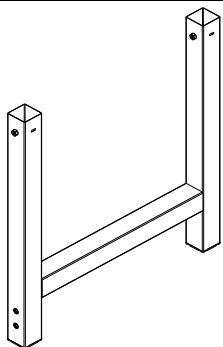
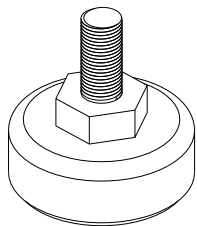
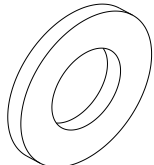
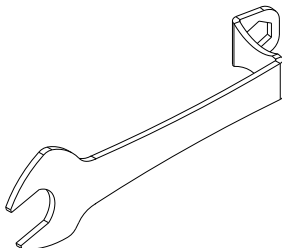
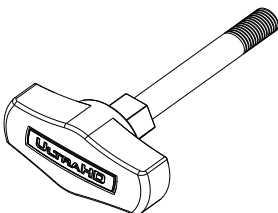


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# PARTS LIST

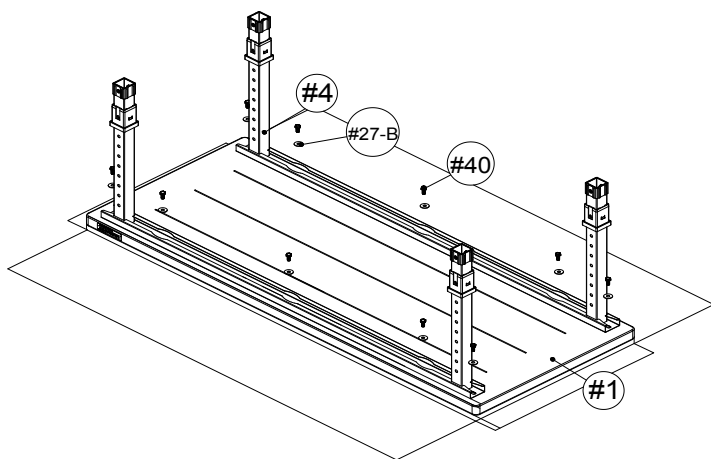
Please check the parts carefully according to the parts list. If you are missing any parts, please call our customer service department (please see page 6.)

	
<b>(#3-B) Bottom Crossbar x 1 PC</b>	<b>(#4) Top Crossbar x 2 PCS</b>
	
<b>(#1) Wood Top x 1 PC</b>	<b>(#40) Screw E M8 x 18L 14 PCS</b>
	
<b>(#5-B) Leg x 2 PCS</b>	<b>(#6) Leveling Feet x 4 PCS</b>
	
<b>(#27-B) Washer x 18 PCS</b>	<b>(#25) Wrench x 1 PC</b>
	
<b>(#26) Hand Knob x 4 PCS</b>	

# UltraHD® 5-Foot Height Adjustable Workbench (Model No. 20191, 20192, 20136, 20137)



\*NOTE: We recommend using TWO people to assemble the workbench.



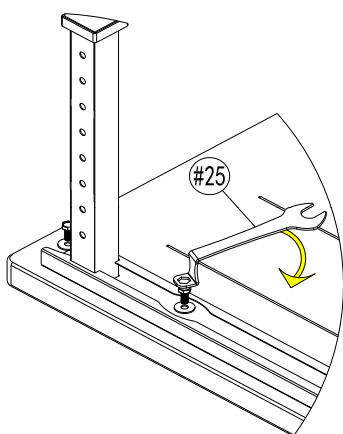
## Step 1: Assemble Top Crossbar (#4)

Open the package and make sure there are no missing parts. We recommend assembling in an area with enough space to complete the unit.

Leave the Wood Top (#1) on top of cardboard to

**NOTE:** reduce the chance of scratching during assembly.

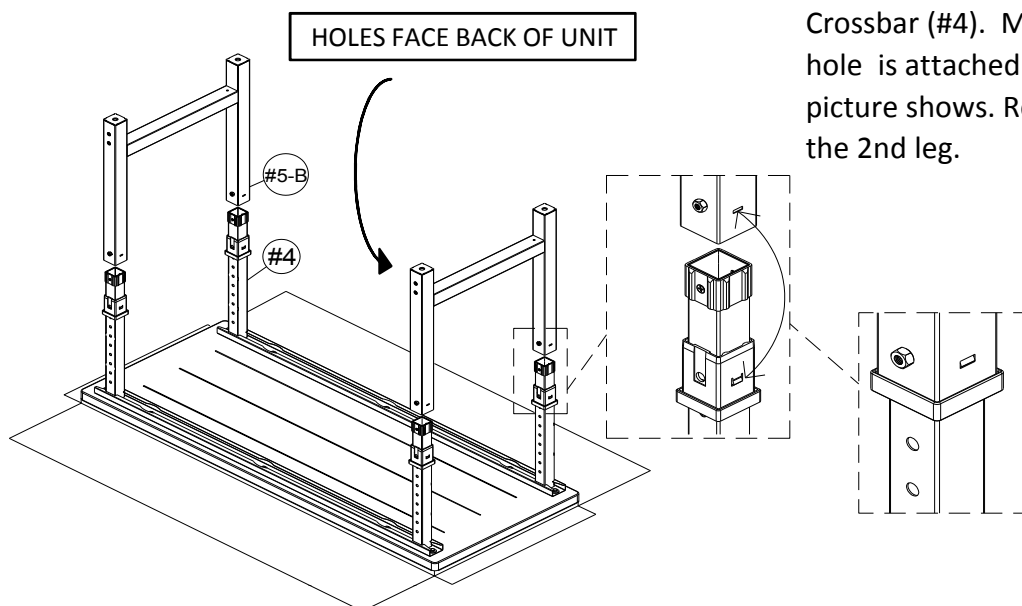
Attach both Top crossbars (#4) to the Solid Hardwood Top (#1). Use 10 pcs of Screw E (#40) with Washer (#27-B) and Wrench (#25) to tighten.



**Note: DO NOT fully tighten screws. Tighten screws after completing Step 2.**

## Step 2: Assemble Leg (#5-B)

Insert the Leg (#5-B) into the tube of the Top Crossbar (#4). Make sure the plastic sleeve hole is attached together properly as the left picture shows. Repeat this step to assemble the 2nd leg.



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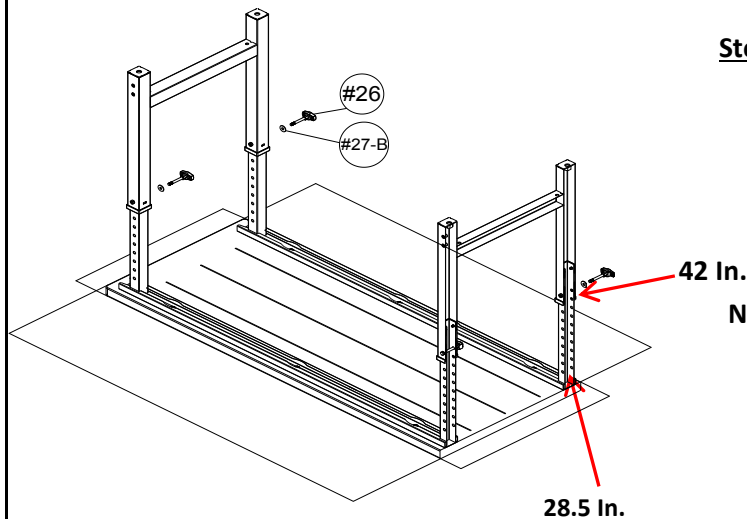


**\*NOTE:** We recommend using TWO people to assemble the workbench.



## **Step 3: Assemble Hand Knob (#26)**

Insert 4 pcs of Hand Knob (#26) into the leg tube using Washer (#27-B).



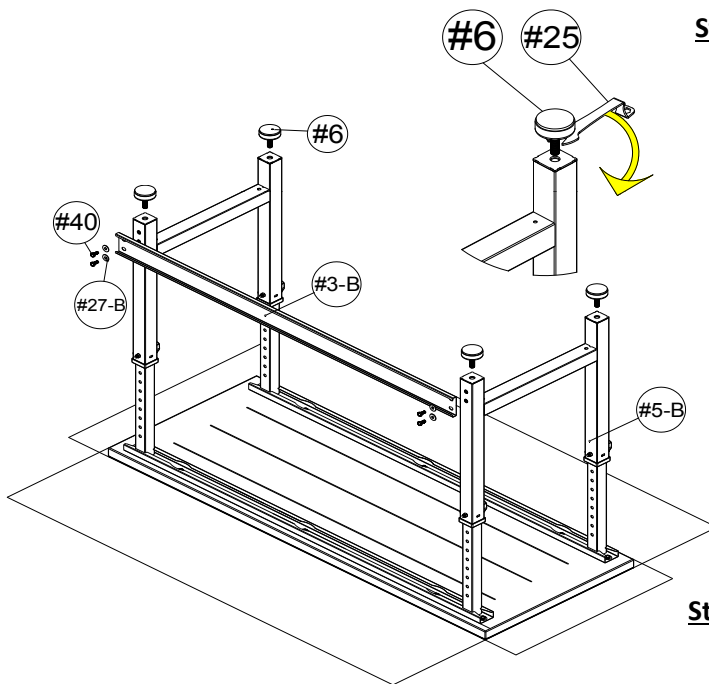
**Note:** Adjust the height of the workbench before assembling the Hand Knob (#26).  
Height range is from 28.5 in. to 42 in.

**DO NOT** adjust height with table loaded.

## **Step 4: Assemble Bottom Crossbar (#3-B) and Leveling Feet (#6)**

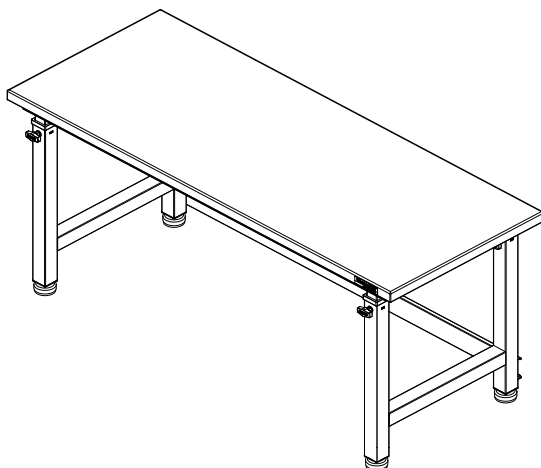
Attach the Bottom Crossbar (#3-B) to the back of (#5-B) Leg Piece, line up the screw holes, use 4 pcs of Screw E (#40) with Washer (#27-B) and Wrench (#25) to tighten.

After installing Bottom Crossbar (#3-B), attach Leveling Feet (#6) to Leg Pieces (#5-B), use Wrench (#25) to tighten.

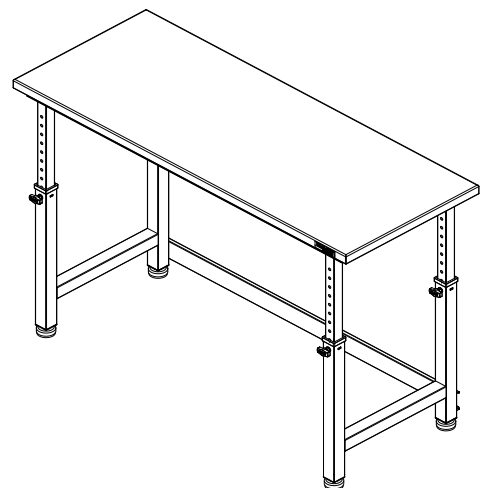


## **Step 5: Turn the workbench upright onto feet.**

**DO NOT** drag the workbench into position. **TWO** people needed to lift and carry.



**28.5 In. (minumum)**



**42 In. (maximum)**

## UltraHD® 5-Foot Height Adjustable Workbench (Model No. 20191, 20192, 20136, 20137)



**\*NOTE: We recommend using TWO people to assemble the workbench.**



### **UltraHD® Wood Top Care Instructions**

Our tops are made with real wood, and while great care is taken to ensure consistent top color and graining, there may be natural variations between finished products. We hand select the wood for every top to ensure the material is undamaged and naturally beautiful. If the wood top is received with excessive damage or splitting, Seville Classics will guarantee replacement of the top. Variations of color, and minor scratches in the clear coat finish will not be reason for replacement.

### **Restore Shallow Scratches or Chips**

The wood surface of this product is finished with a polyurethane coat. If the wood top becomes chipped or scratched, a polyurethane coat can be reapplied to restore a smooth texture and protect from future damage. Please follow the manufacturer's instruction on the product for application.

## CONTACT INFORMATION

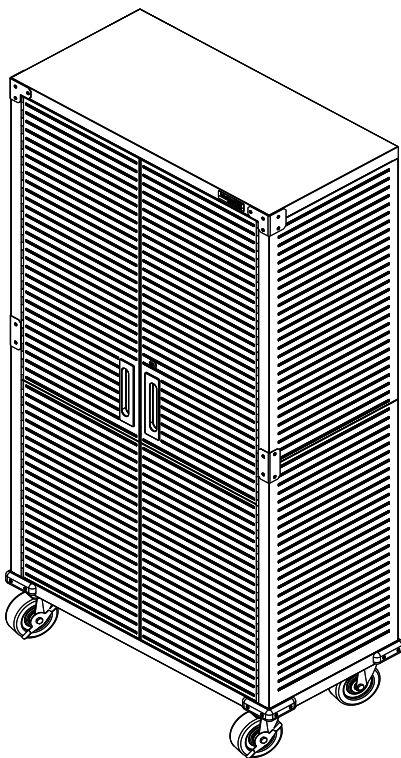
If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



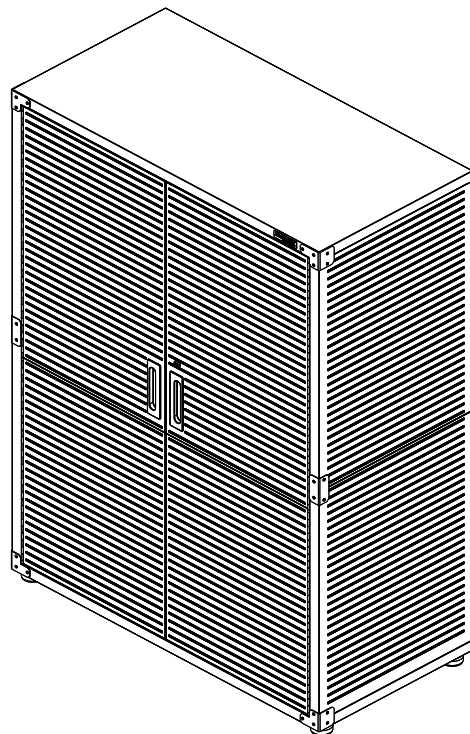
Seville Classics, Inc.  
19401 Harborage Way Torrance, CA 90501 USA  
Telephone: (800) 323-5565 within USA  
Fax: (310) 533-3899  
Hours: 9:00am - 4:30pm (Pacific Standard Time)  
E-mail: [support@sevilleclassics.com](mailto:support@sevilleclassics.com)  
Website & Online Store: [www.sevilleclassics.com](http://www.sevilleclassics.com)

**\*\*\*Please visit our website or call and inquire about our additional UltraHD Line\*\*\***

## UltraHD® Line

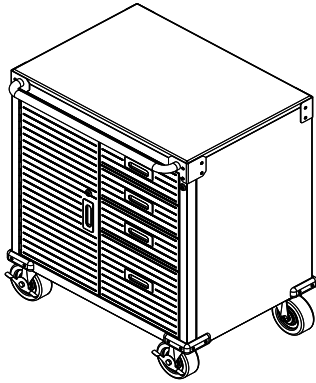


**UltraHD® Tall Storage Cabinet**  
Model No. 16236 (Granite)  
Model No. 20143 (Graphite)  
Model No. 20153 (Red)  
Model No. 20133 (White)



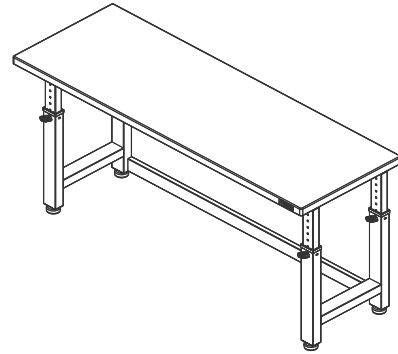
**UltraHD® Mega Storage Cabinet**  
Model No. 16238 (Granite)  
Model No. 20148 (Graphite)  
Model No. 20158 (Red)  
Model No. 20138 (White)

# UltraHD® Line



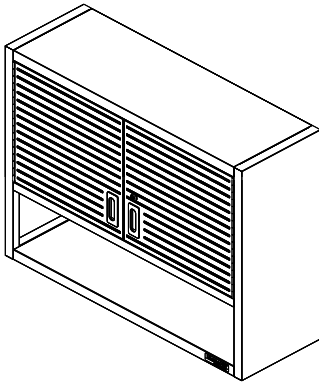
## UltraHD® 4-Drawer Rolling Cabinet

Model No. 20205 (Granite)  
Model No. 20258 (Graphite)  
Model No. 20279 (Red)  
Model No. 20252 (White)



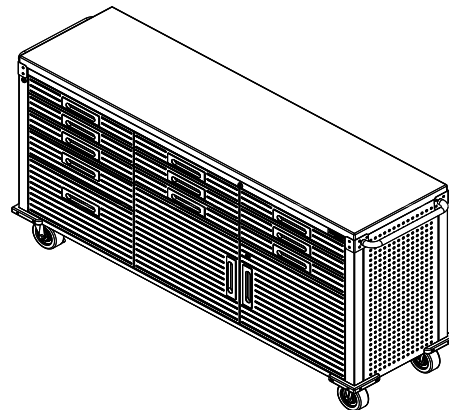
## UltraHD® 6-Foot Height Adjustable Workbench

Model No. 20292 (Granite)  
Model No. 20293 (Graphite)  
Model No. 20134 (Red)  
Model No. 20131 (White)



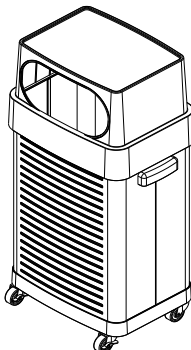
## UltraHD® Wall Cabinet with Open Shelf

Model No. 20230 (Granite)  
Model No. 20140 (Graphite)  
Model No. 20150 (Red)  
Model No. 20130 (White)



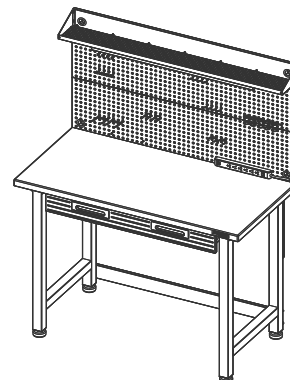
## UltraHD® 2-Door Rolling Workbench

Model No. 20262 (Granite)  
Model No. 20142 (Graphite)  
Model No. 20152 (Red)  
Model No. 20132 (White)



## UltraHD® Trash Bin

Model No. 20215



## UltraHD® Lighted Workcenter

Model No. 20247 (Granite)  
Model No. 20246 (Graphite)  
Model No. 20157 (Red)