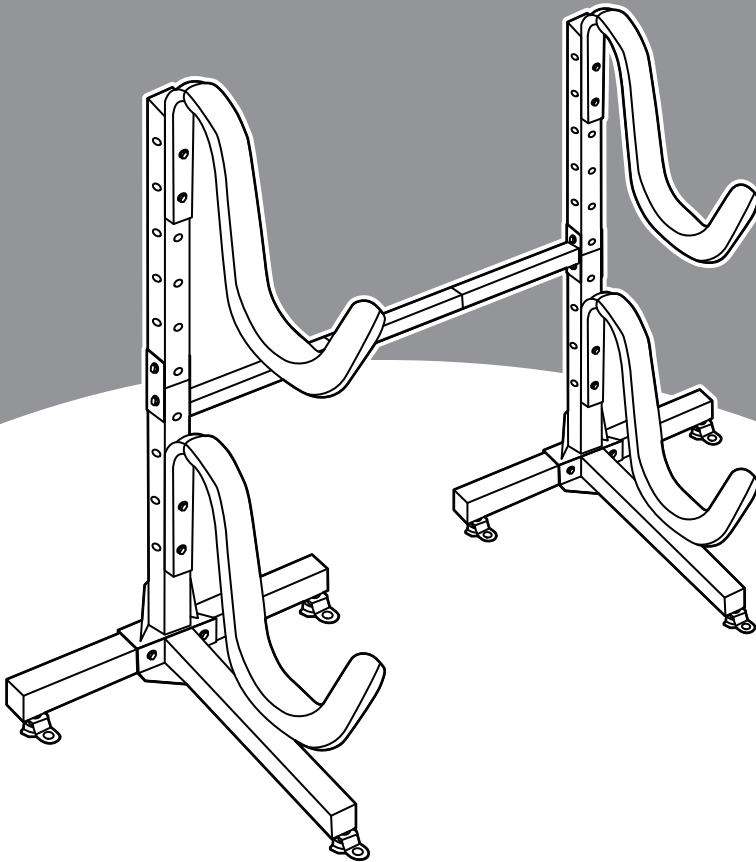


USER MANUAL



Freestanding Heavy Duty Rack

CONTENTS

Product Structure1

Assembly Instructions3

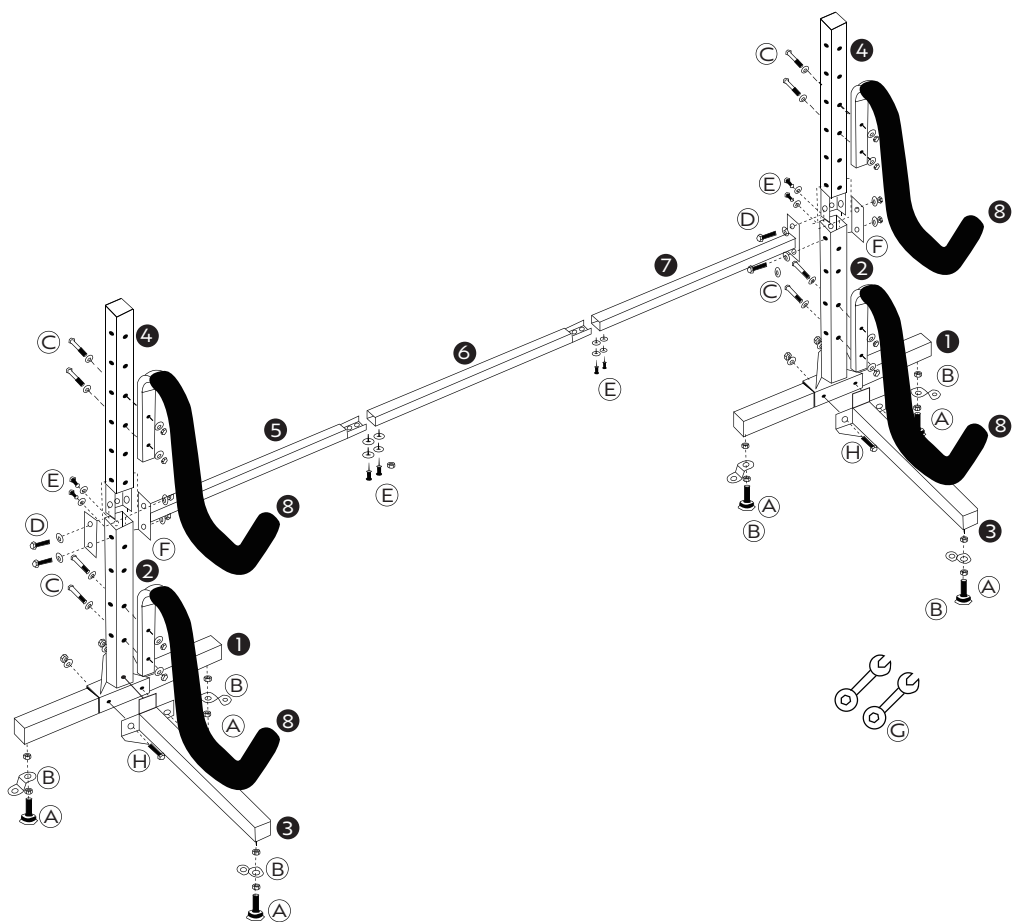
Warranty.....9

GENERAL INFORMATION & TIPS

- 1. Maximum weight capacity is 175 lbs. Please do not overload.
- 2. Please read all instructions and warnings before using this product.
- 3. To avoid damage, assemble the rack on a non-abrasive surface such as carpet.
- 4. Make sure all bolts are tightly fastened before the rack is used.
- 5. Children risk suffocation if they play with or swallow the packaging film and/or small parts.
Please keep children away while constructing this rack!
- 6. Children risk injury if they play on this rack, Please keep children away!

If there is any question about a condition being safe or unsafe, do not use this product!

Product Structure

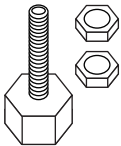
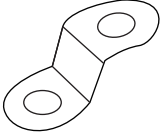
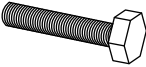
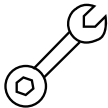
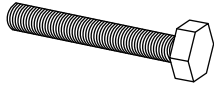


Parts List

Qty	Part	Name
1	2	24" Base
2	2	24" Base Post
3	2	20" Base Leg
4	2	Post
5	1	Cross Bar End (Male)
6	1	Cross Bar Center
7	1	Cross Bar End (Female)
8	4	Rack Arm

Product Structure

Hardware List

Item No.	Reference Image	Qty.	Item No.	Reference Image	Qty.
A	 Leveling Foot	X6	B	 Anchor bracket	X6
C	 3-1/2" Hex Bolts	X8	D	 2-1/2" Hex Bolts	X6
E	 3/4" Hex Bolts	X8	F	 Cross Bar Plate	X2
G	 Wrenches	X2	H	 2-3/4" Hex Bolts	X4

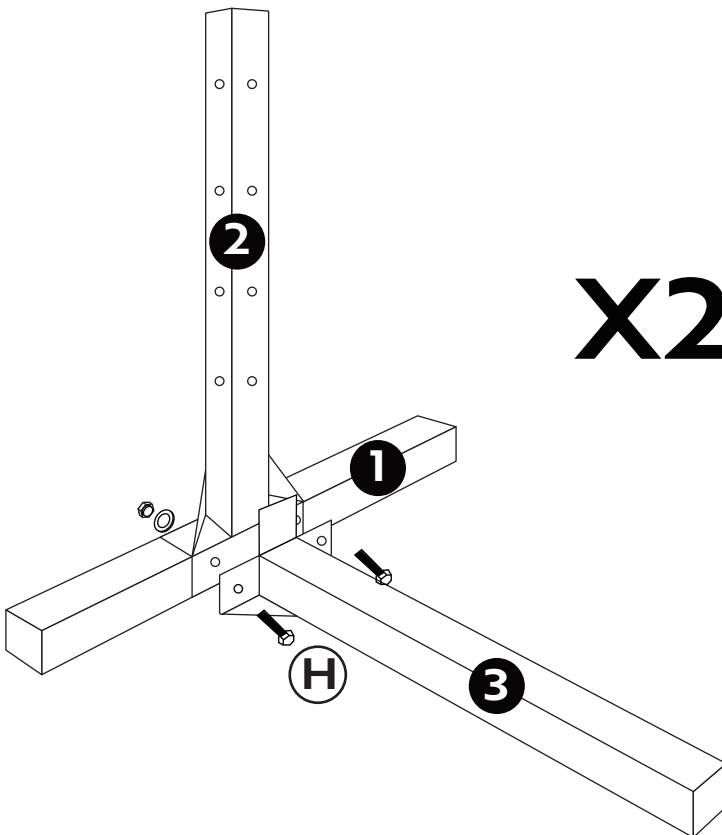


NOTE:
Please make sure you have all parts before beginning assembly.
Please wait until all steps are completed before tightening bolts.

Assembly Instructions

STEP 1**1** x 2 pcs. **2** x 2 pcs. **3** x 2 pcs. **(H)** x 4 pcs.

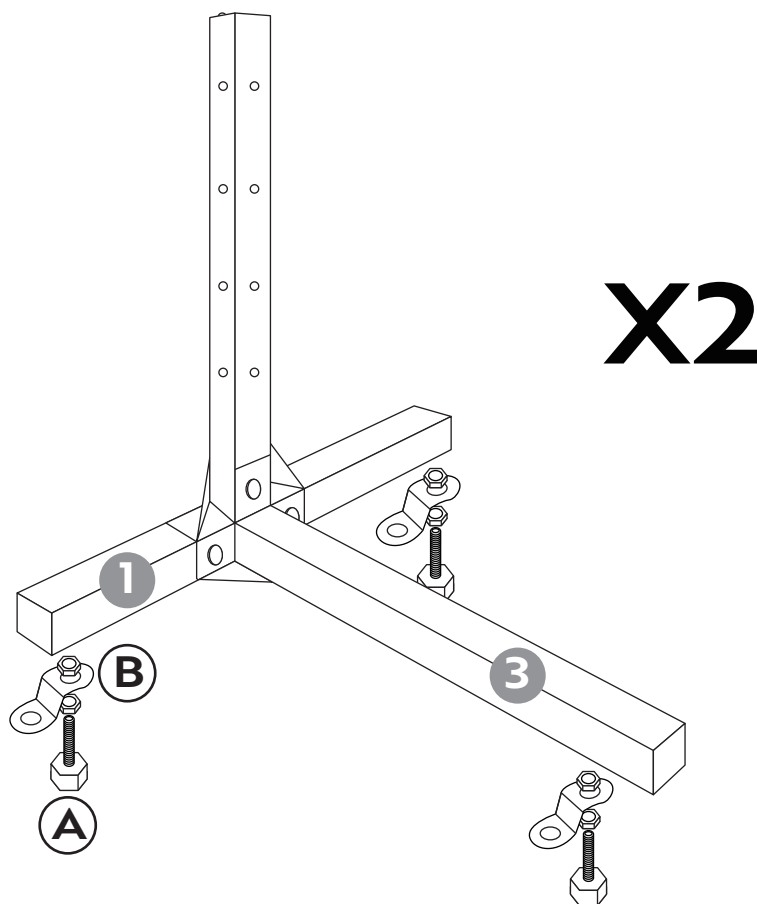
The first step to assemble the Rack will be to locate part **1** the 24" base, part **2** the 24" base post and part **3** the 20" base leg. The part **1** base will have two welded nuts on the bottom, they will face down. Fit the part **2** post over the top of the base. Now align part **3** the base leg to the 3 holes on the front. Use the part **(H)** Hex Bolts with washer and lock nuts to assemble the three pieces.



Assembly Instructions

STEP 2**(A)** x 6 pcs. **(B)** x 6 pcs.

Next assemble the leveling/anchor feet. Use part **(A)** leveling foot with two hex nuts and part **(B)** anchor bracket a nut and add the anchor bracket. The anchor will sandwich between the two nuts. Lean the tower on its side. The leveling/anchor feet attach the three welded nuts on bottom of the base tower. Repeat this step on second tower.



Assembly Instructions

STEP 3

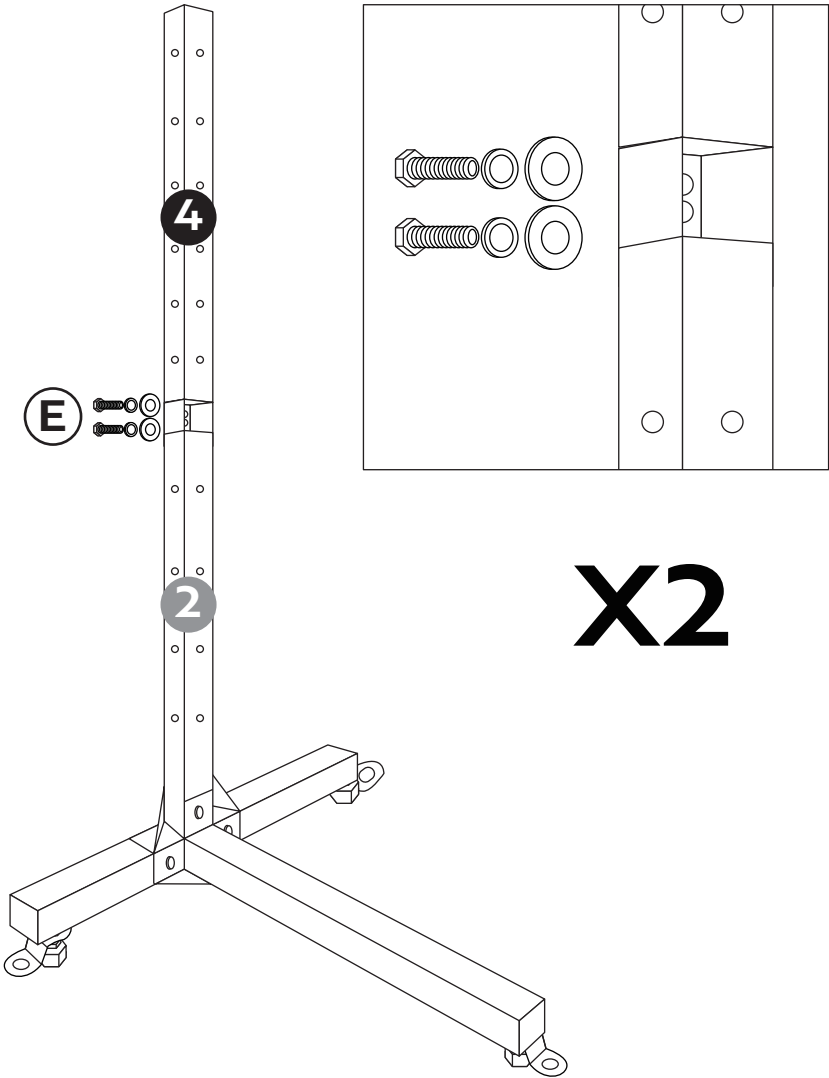
4

 x 2 pcs.

E

 x 4 pcs.

Add part **4** post to the post on the base. The welded nuts will face to the rear and align with the holes. Use part **E** hex bolts with a lock washer and thick washer to assemble. Repeat on second tower.



Assembly Instructions

STEP 4

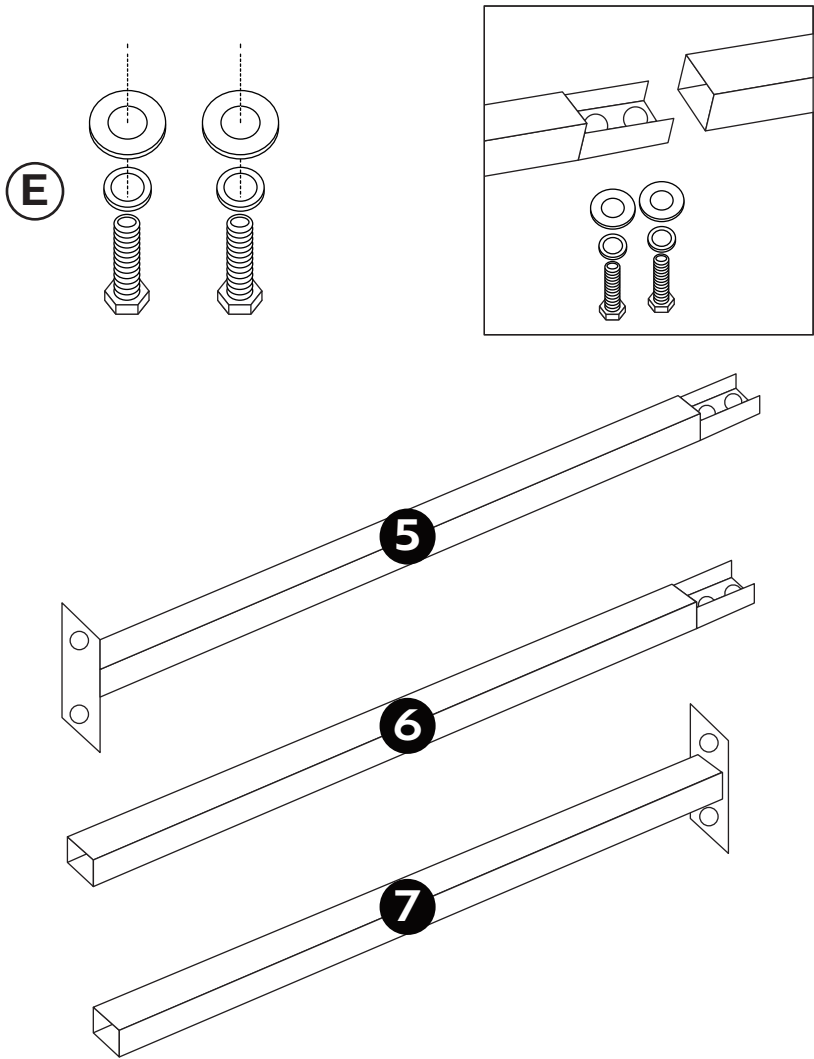
5 x 1 pc.

6 x 1 pc.

7 x 1 pc.

E x 4 pcs.

Next assemble the cross bar parts **5** **6** **7**, Slide the two ends and into the center section, Use part **E** hex bolts with a lock washer and a thick washer.



Assembly Instructions

STEP 5

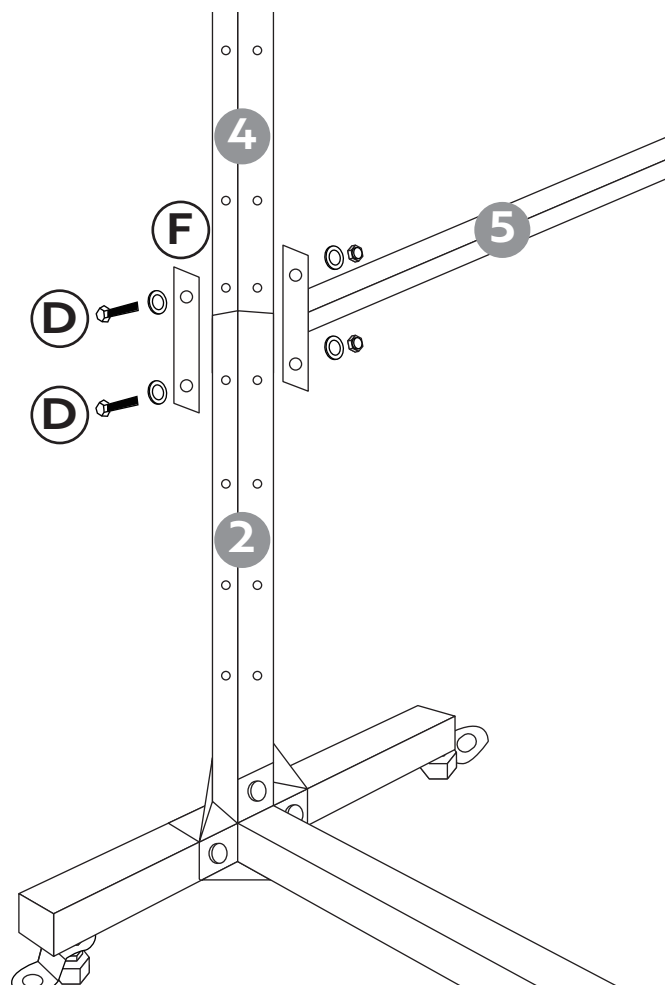
D

 x 4 pcs.

F

 x 2 pcs.

Attach the cross section to the two assembled towers using part **F** the cross bar plate with two bolts part **D** hex bolts a washer and a lock nut on each. This assembled represents the light at the end of the tunnel. You're almost finished!

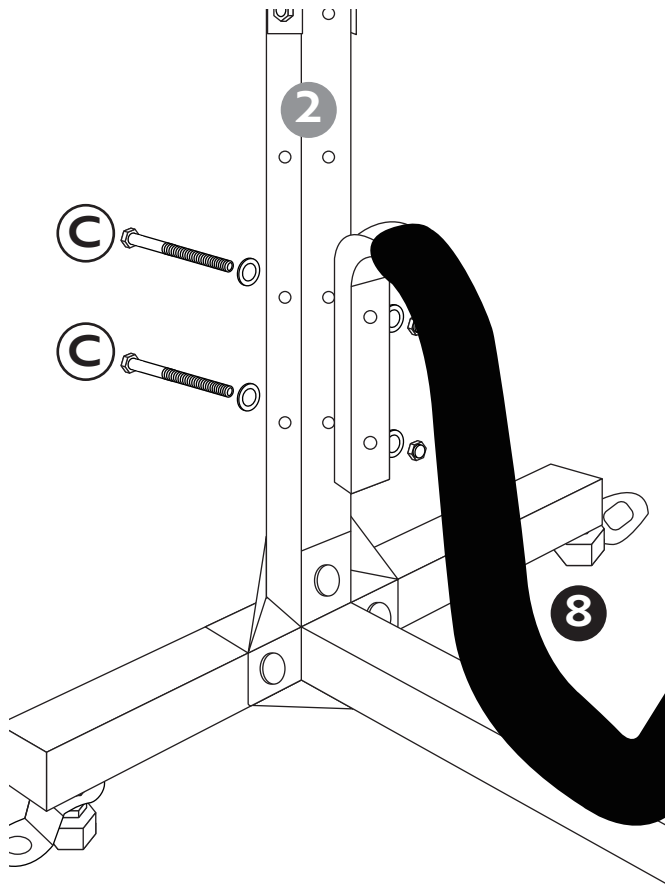


Assembly Instructions

STEP 6**8** x 4 pcs. **C** x 8 pcs.

In this step you will attach the rack arms to the towers. Attach the first arm to the lowest two holes possible. The second arm in the highest two holes. Use two bolts part **C** hex bolts with a washer and a lock nut on each to attach to the frame.

We recommend that you use the anchors to secure the rack to the ground. Many things can happen to cause a turnover. Alternatively, you can use straps to secure the rack. If the nylon arm covers become ripped, Please replace them before using the rack again.



Warranty

Our warranty program is our commitment to you.

We are committed to providing you with a high-quality product that meets your needs and expectations. To demonstrate our confidence in the durability and performance of our products, we offer the following warranty.

WARRANTY COVERAGE

This warranty program applies to any orders, purchases, receipts, or use of any products sold us and is valid for a period of 1 year from the date of purchase. However, please note that this warranty period is only valid for the original order. If you receive a replacement order during the warranty period, it will not include a separate warranty period.

WARRANTY EXCLUSIONS

This warranty does not cover damage resulting from misuse, accident, unauthorized modification, or any other circumstances not directly related to the manufacturing and design of the product, including but not limited to:

- Parts lost during use.
- Normal wear and tear of products or parts.
- Incorrect installation (such as using the wrong voltage) or assembly.
- Exceeding the bearing capacity of the product.
- Use under extremely harsh conditions.
- Improper cleaning or maintenance.
- Damage caused by any reason other than the intended use of the product.
- Indirect loss or damage caused by the product.

Warranty

HOW TO MAKE A WARRANTY CLAIM

If you find any defects that affect the use of the product or if the product stops working and cannot be repaired during the warranty period, please contact our customer service team at our email or app's direct messaging service as soon as possible. Provide the following information to expedite the process:

- Order number
- Images and/or videos illustrating the issue
- A detailed description of the problem

We will provide technical support, replacement, refund, or other solutions based on the nature of the issue. If you wish to return the original package for any reason, please contact us for confirmation before proceeding. You can expect to receive a response within 48 hours.

Thank you for choosing us. We are committed to ensuring the quality and satisfaction of your purchase. If you have any questions or need assistance, please do not hesitate to contact our customer service team.