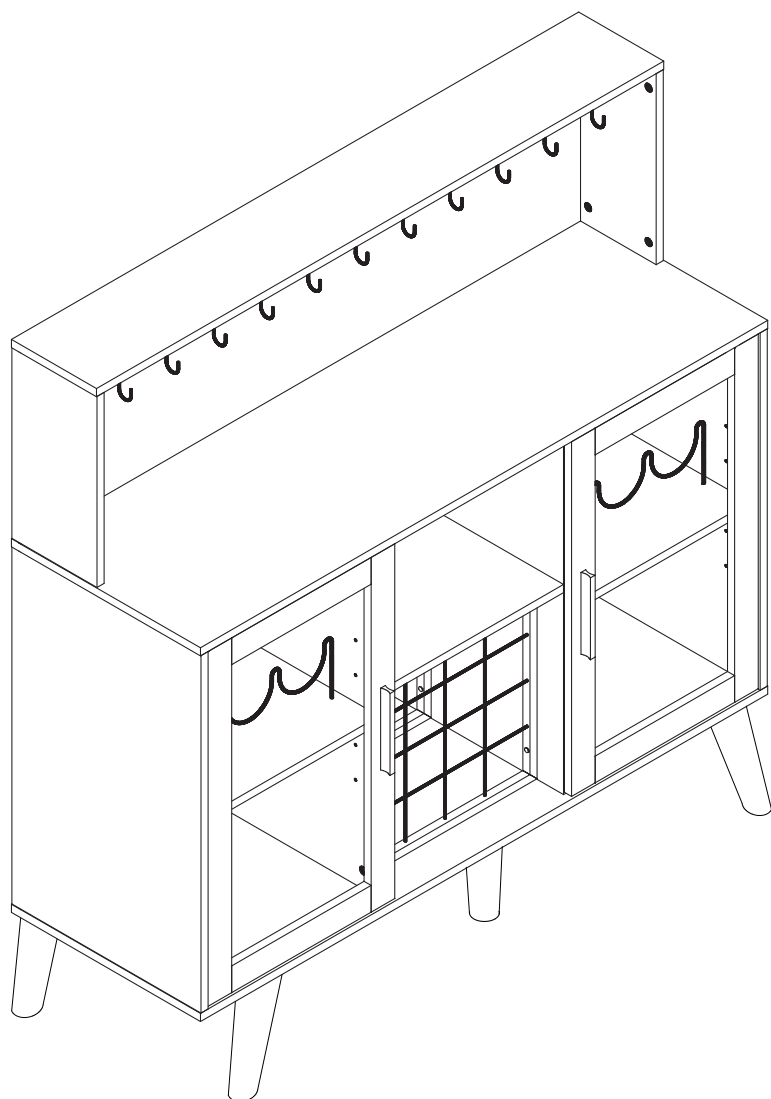
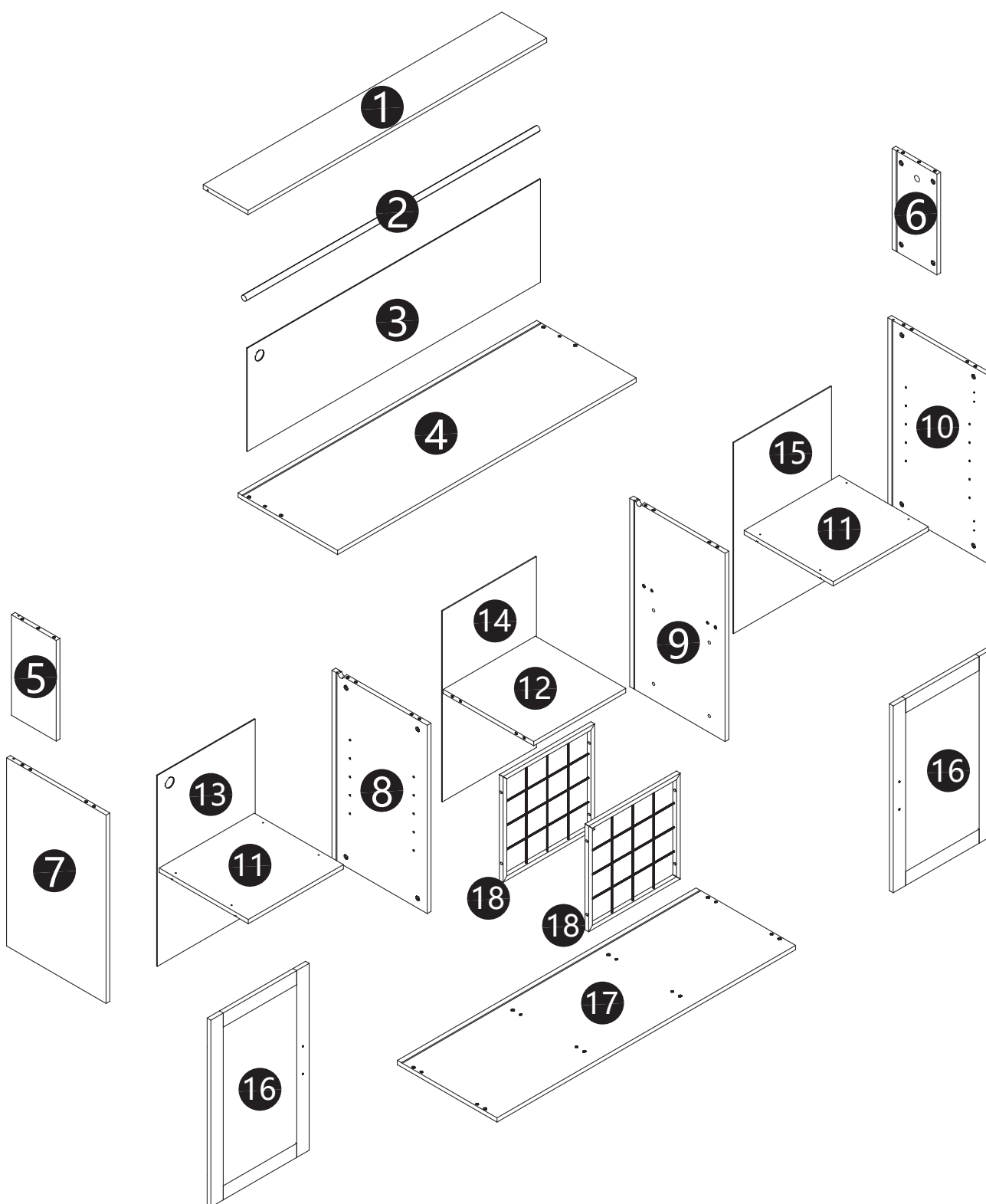
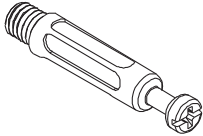
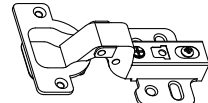
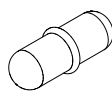
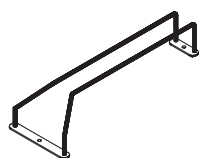
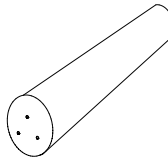
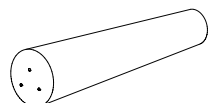
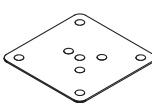
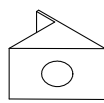
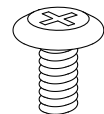
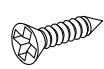
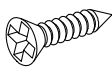


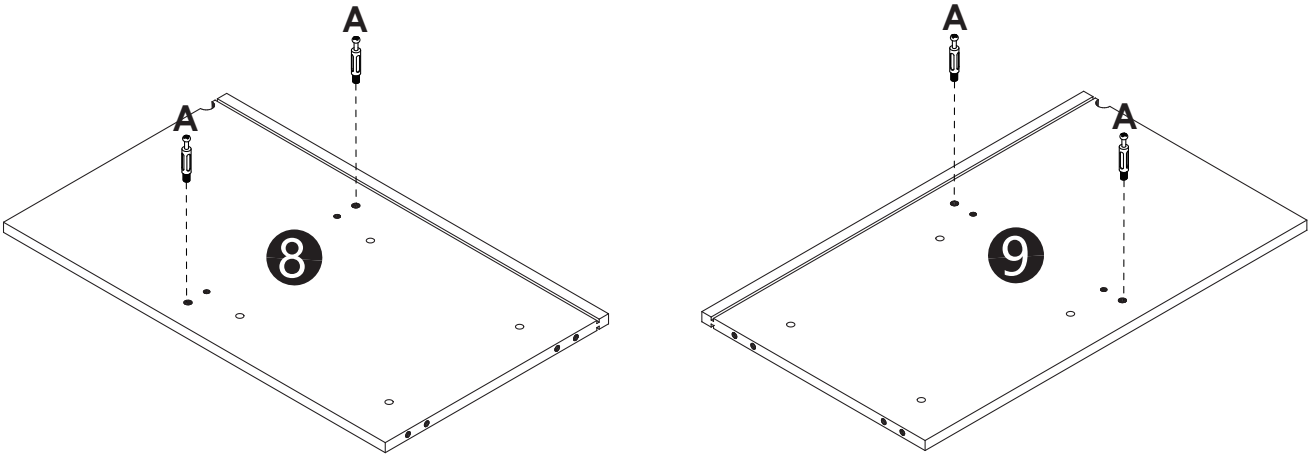




PARTS

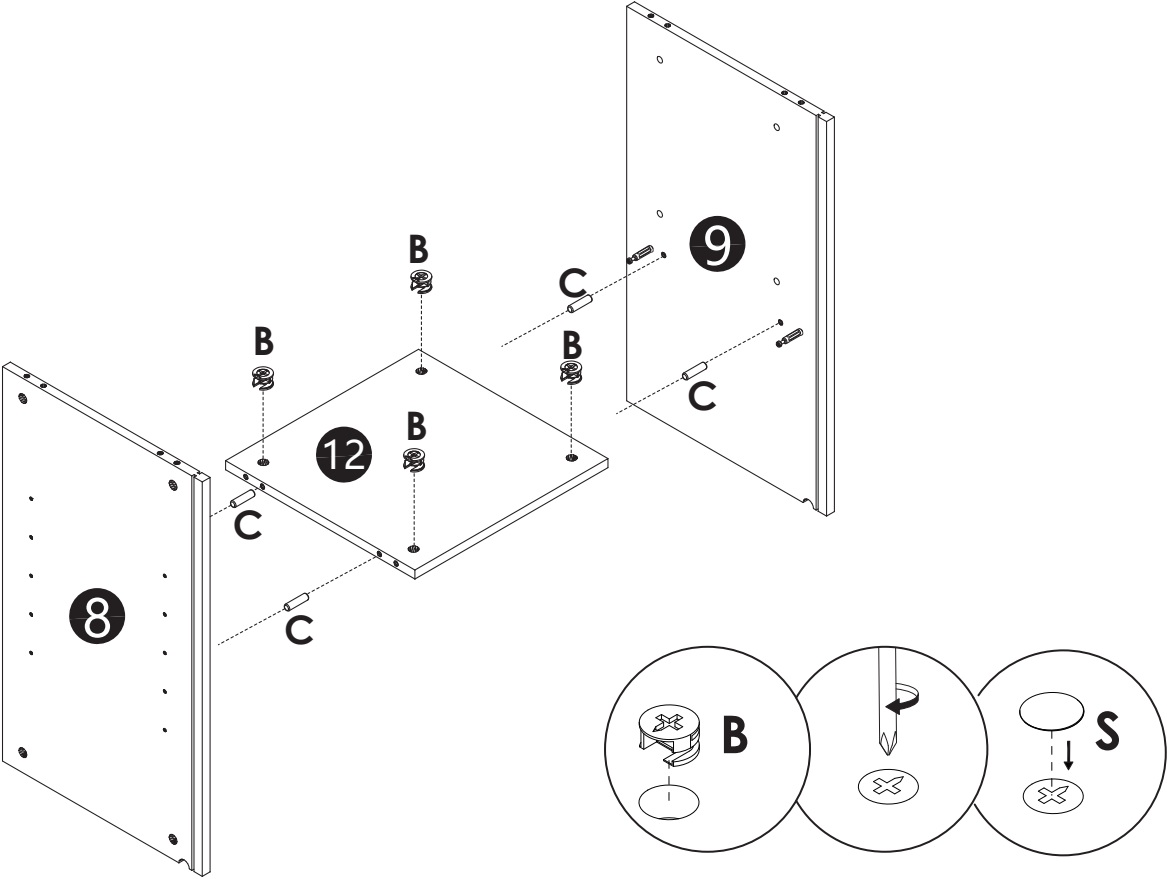
A	x28 +2	B	x28 +2	C	x24 +2	D	x4
							
M6 x 40		M15 x 11.5		M8 x 40			
E	x 8+1	F	x 2	G	x 4+1	H	x 4
							
				M4 x 18			
I	x 3	J	x 1	K	x 4	L	x 1
							
M	x 5	N	x 10	O	x 20+2	P	x 8
							
						M6 x 20	
Q	x 20+2	R	x 65+2	S	x 28+2		
							
M3 x 14 Black		M3 .5x 14		M20			

STEP 1



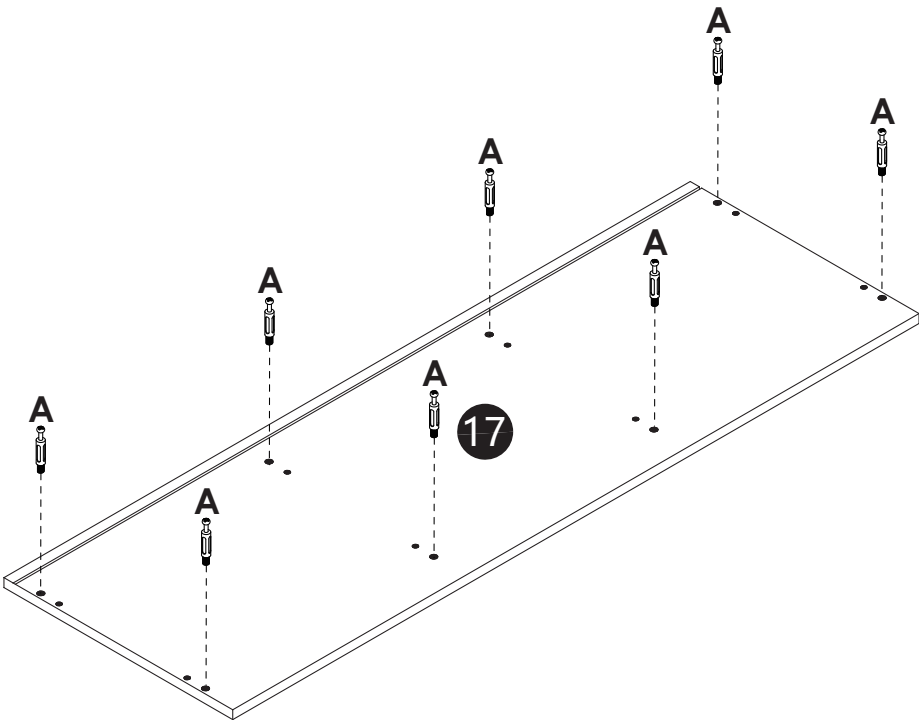
A x 4

STEP 2



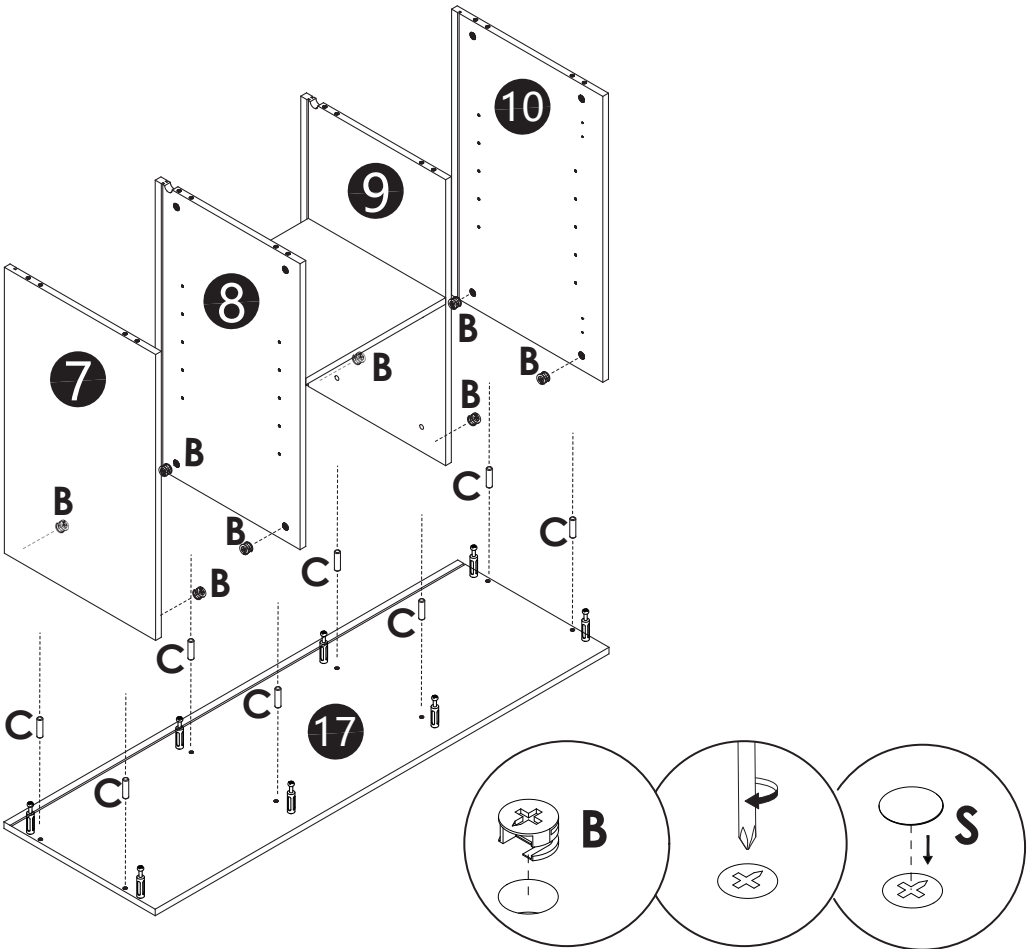
B x 4
C x 4
S x 4

STEP 3



A x 8

STEP 4

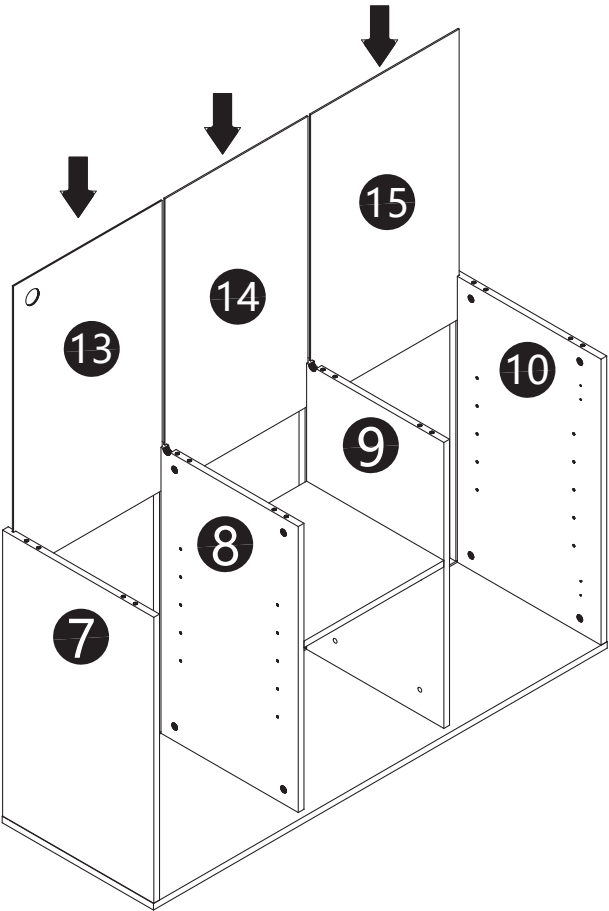


B x8

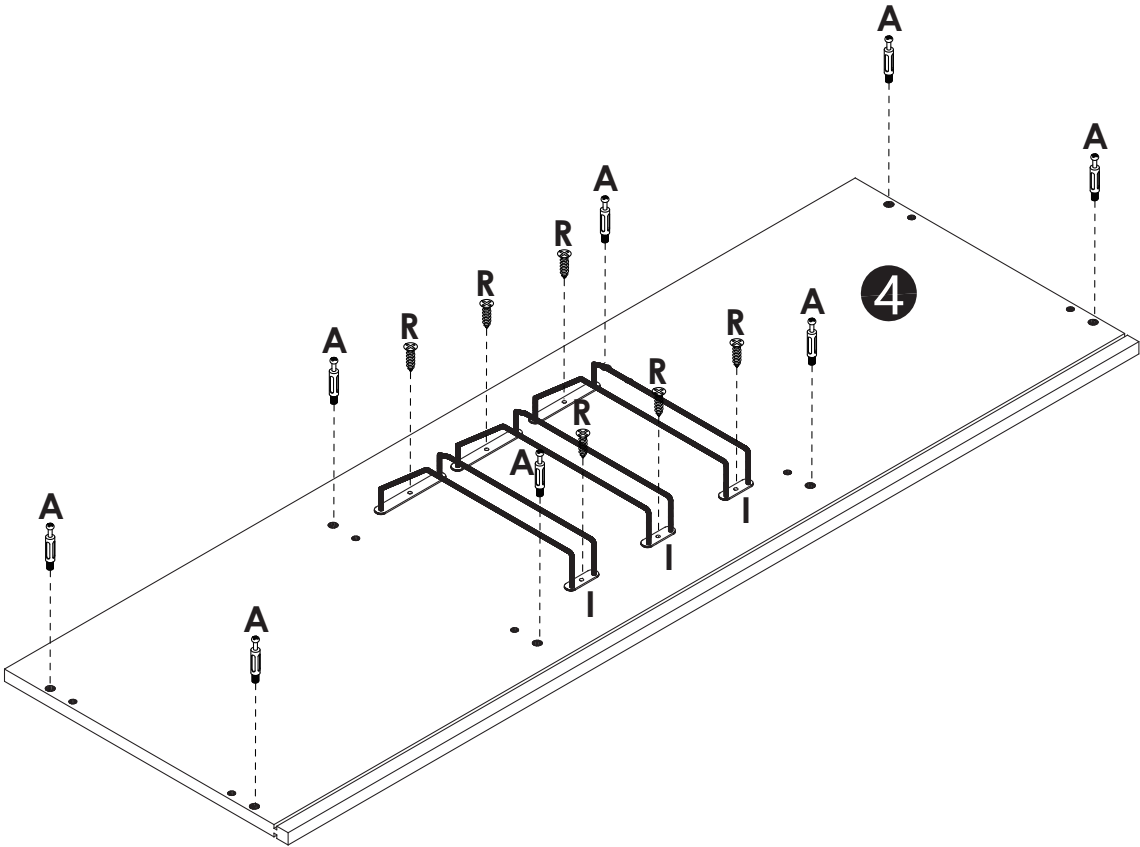
Cx 8

S x 8

STEP 5

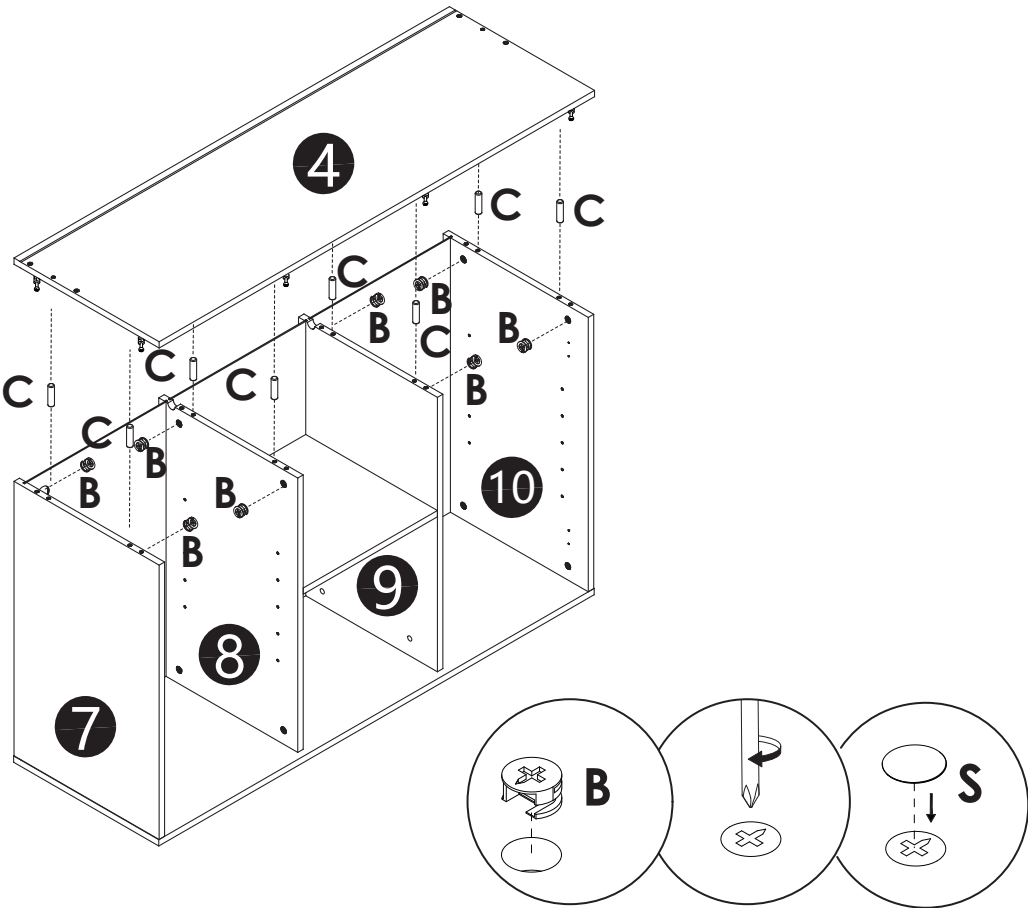


STEP 6



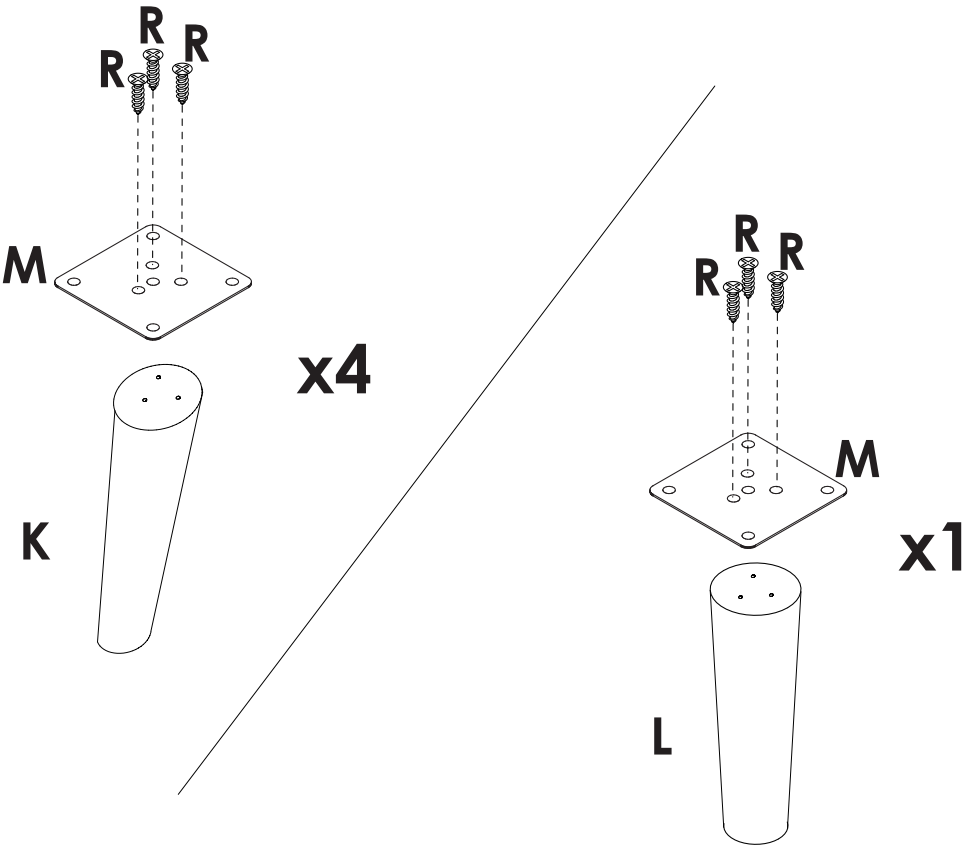
A x 8
I x 3
R x 6

STEP 7



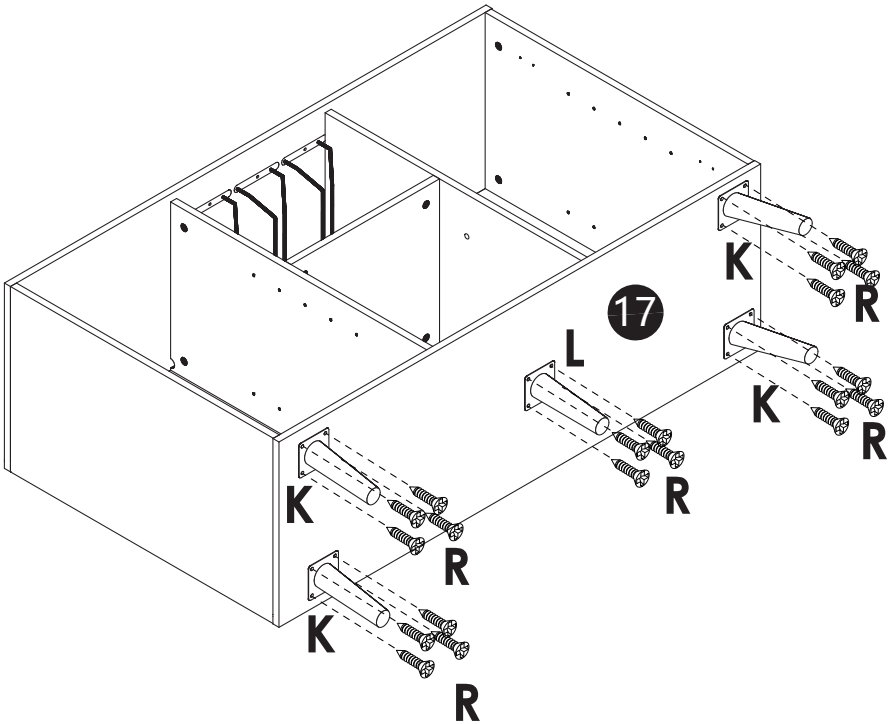
B x 8
C x 8
S x 8

STEP 8



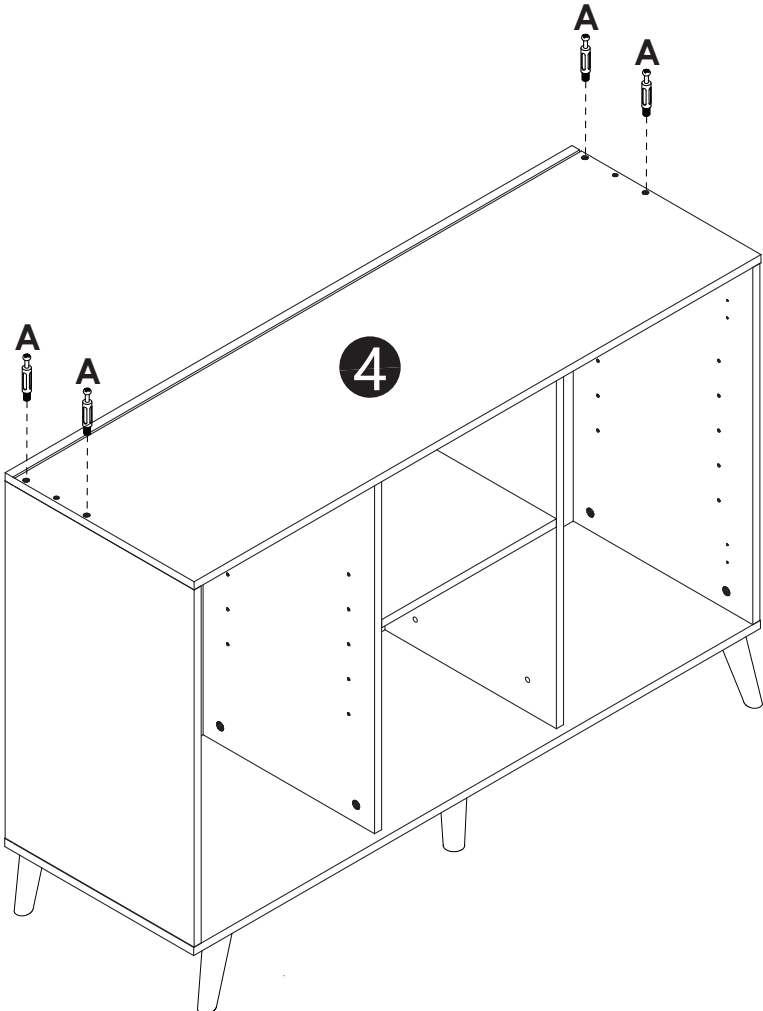
Kx4
Lx1
Mx5
Rx15

STEP 9



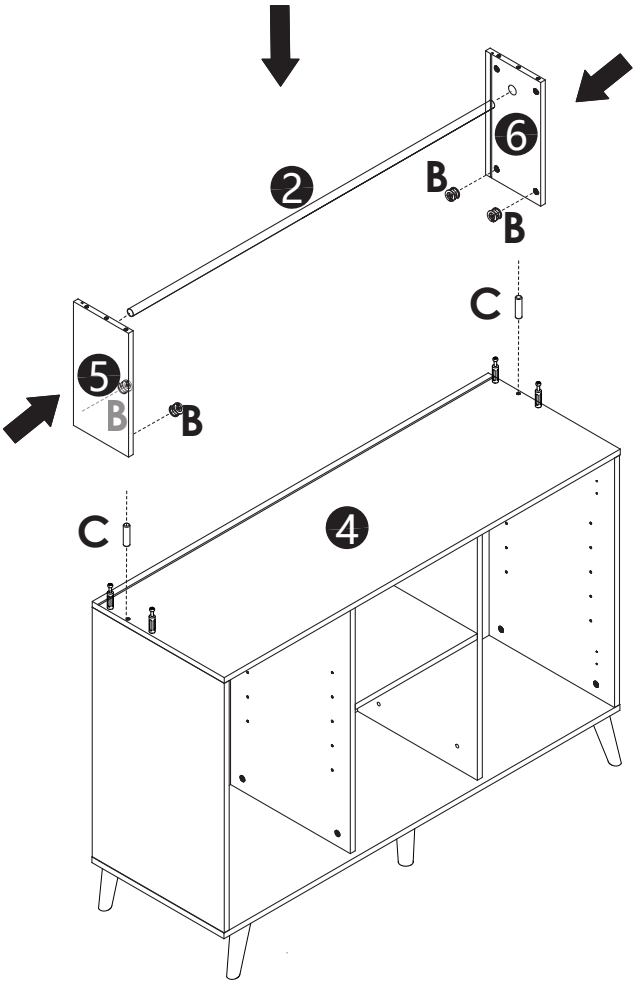
Rx20

STEP 10



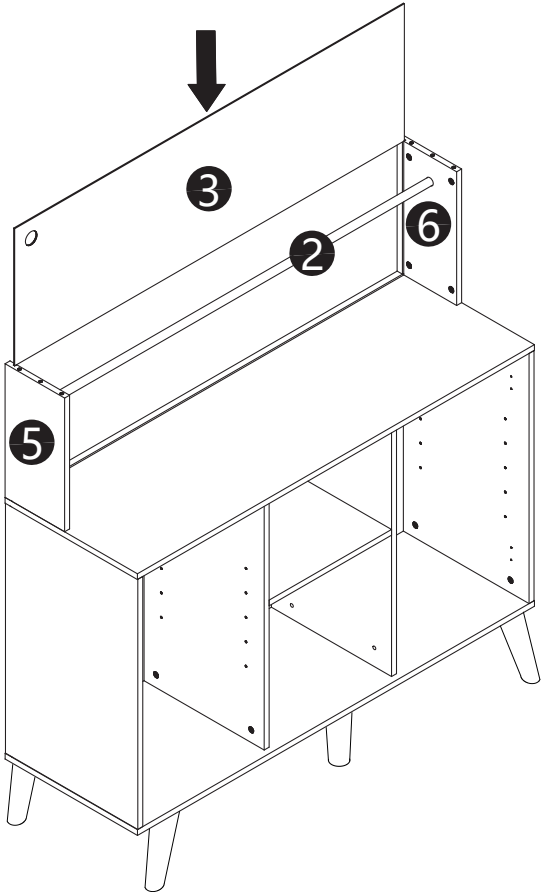
Ax4

STEP 11

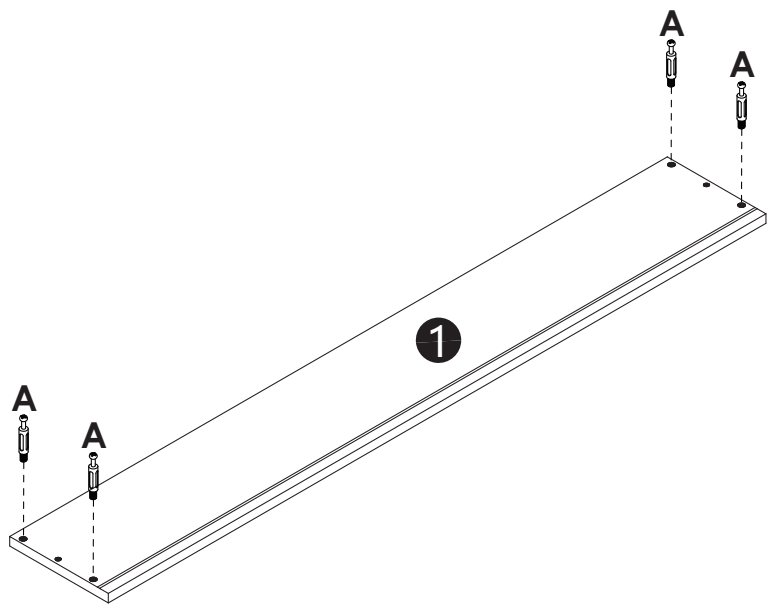


B x 4
C x 2
S x 4

STEP 12

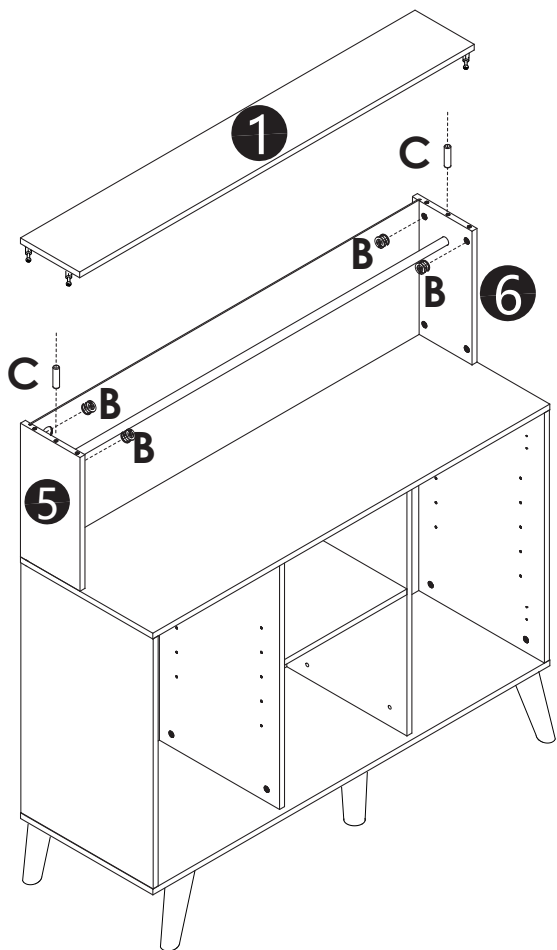


STEP 13



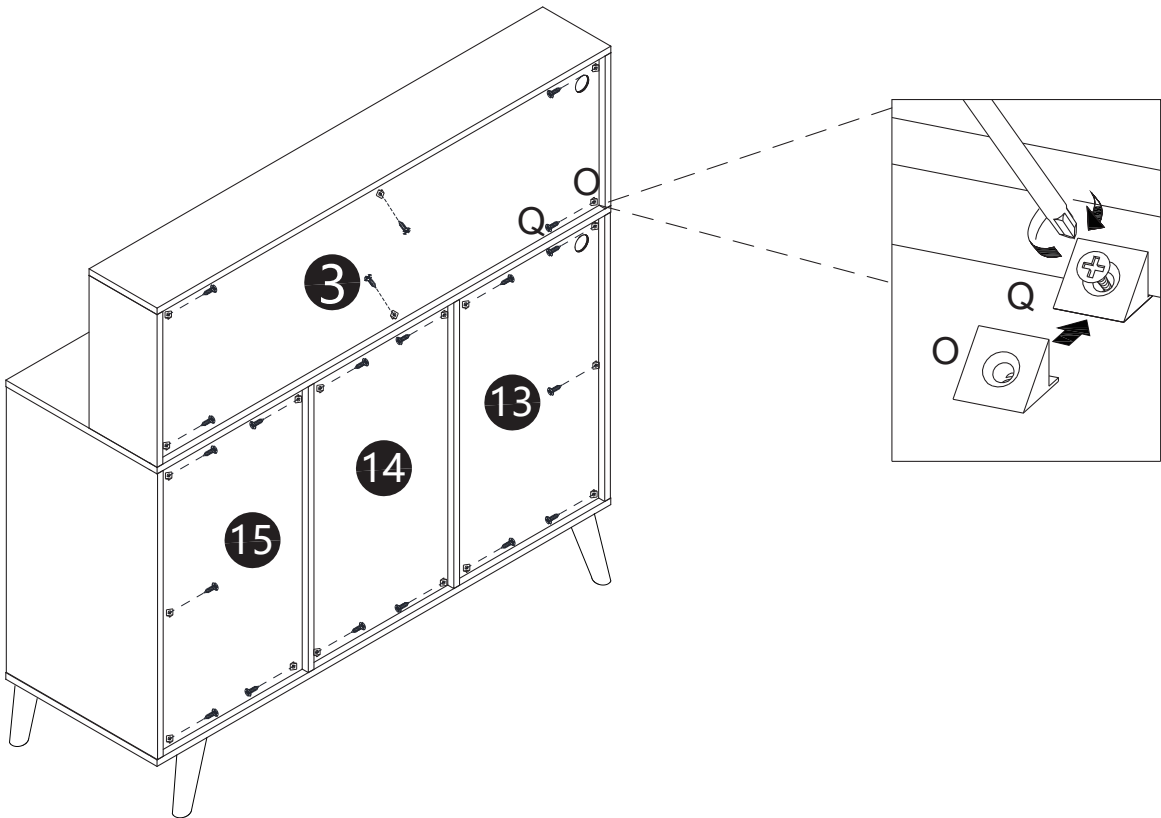
Ax4

STEP 14



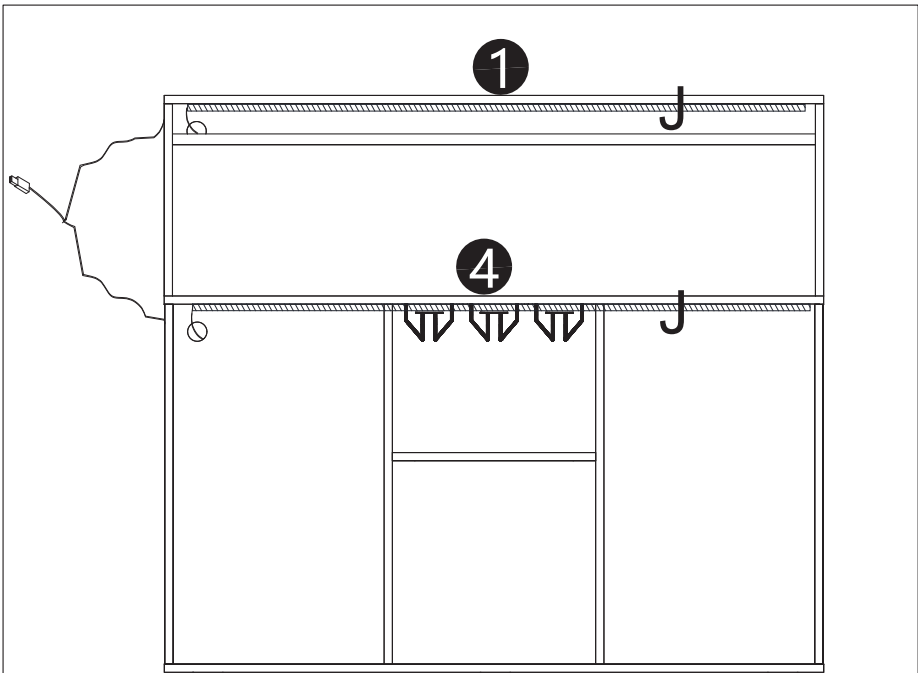
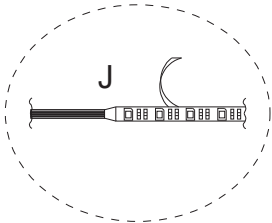
B x 4
C x 2
S x 4

STEP 15



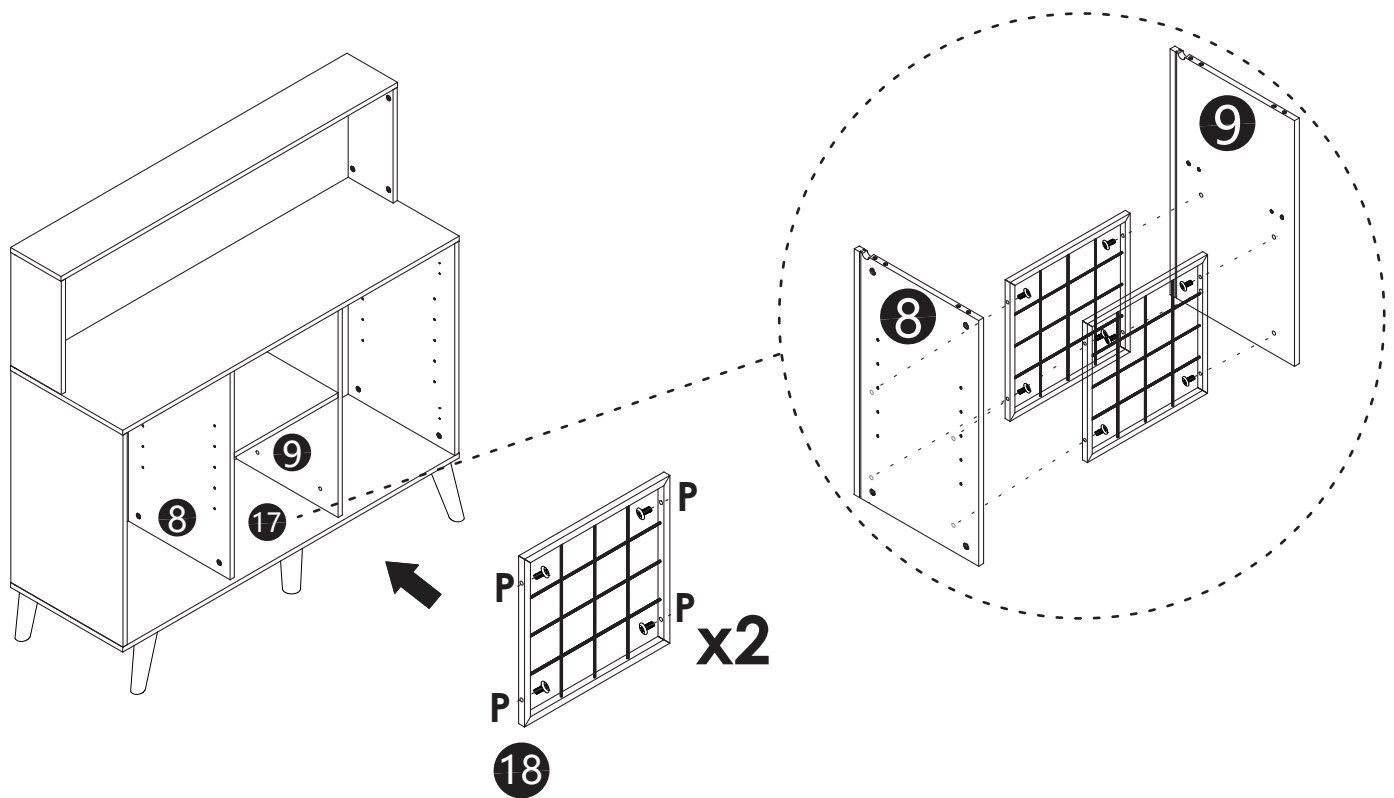
Ox20
Qx20

STEP 16



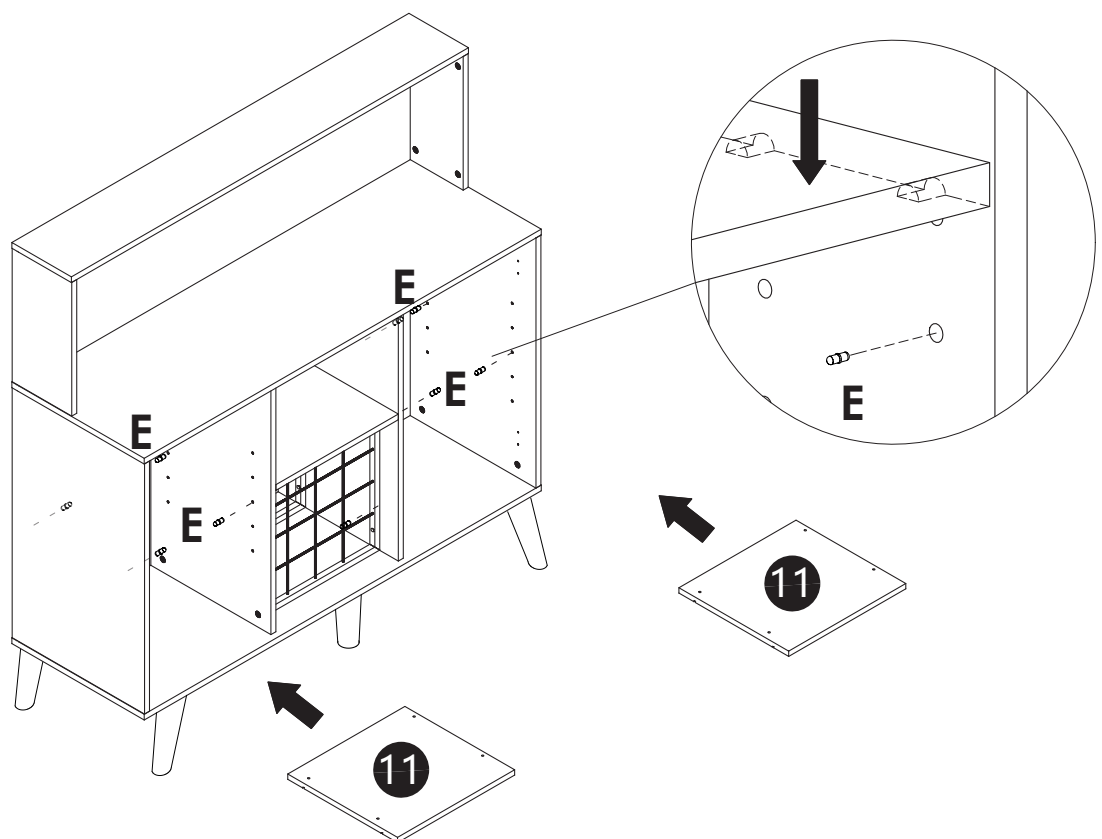
Jx1

STEP 17



Px8

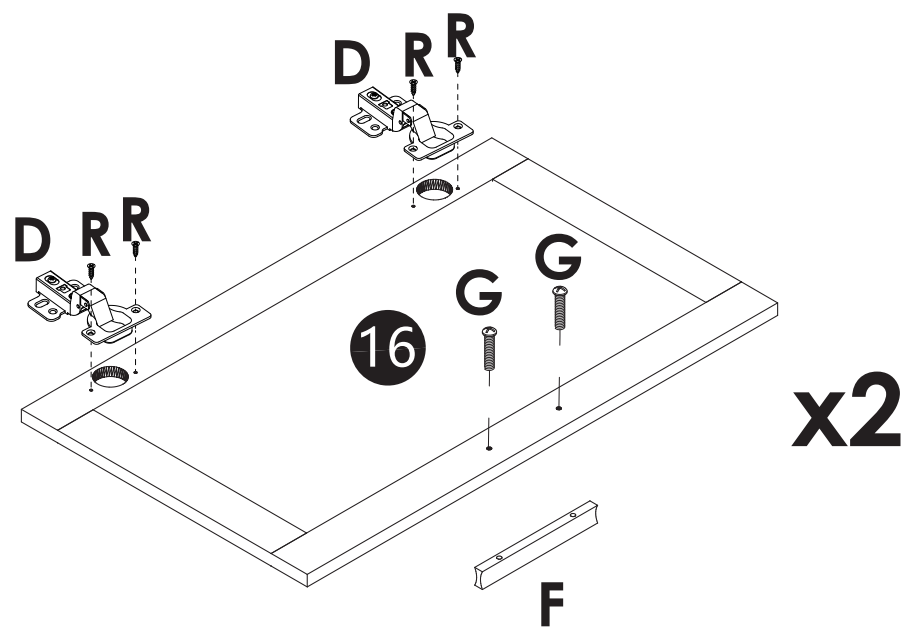
STEP 18



Ex8

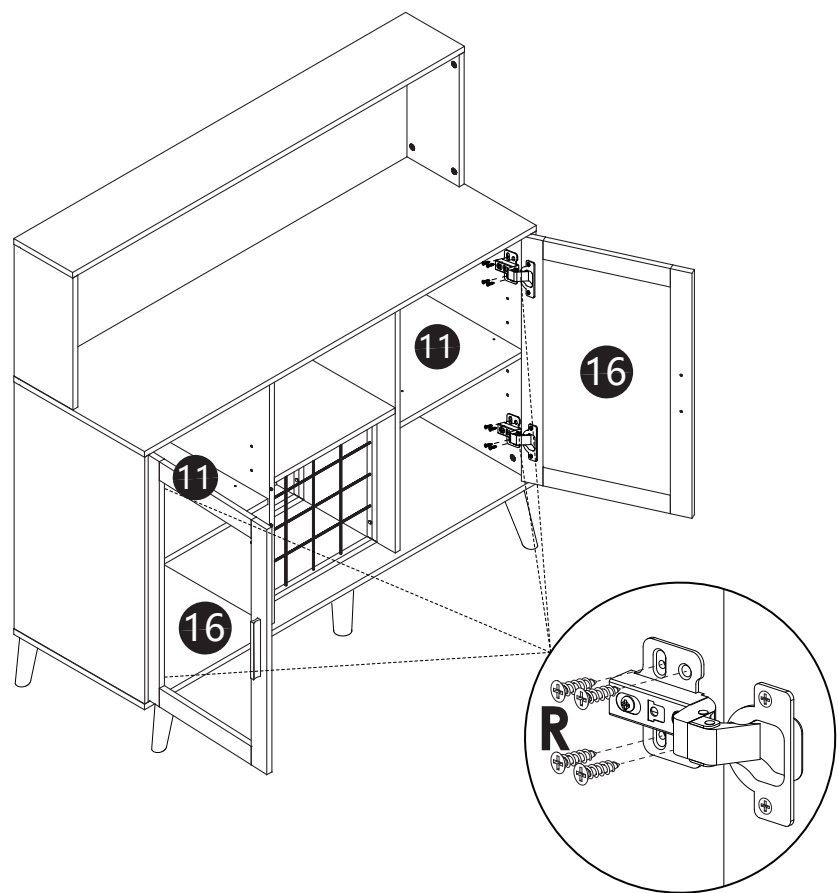
12

STEP 19



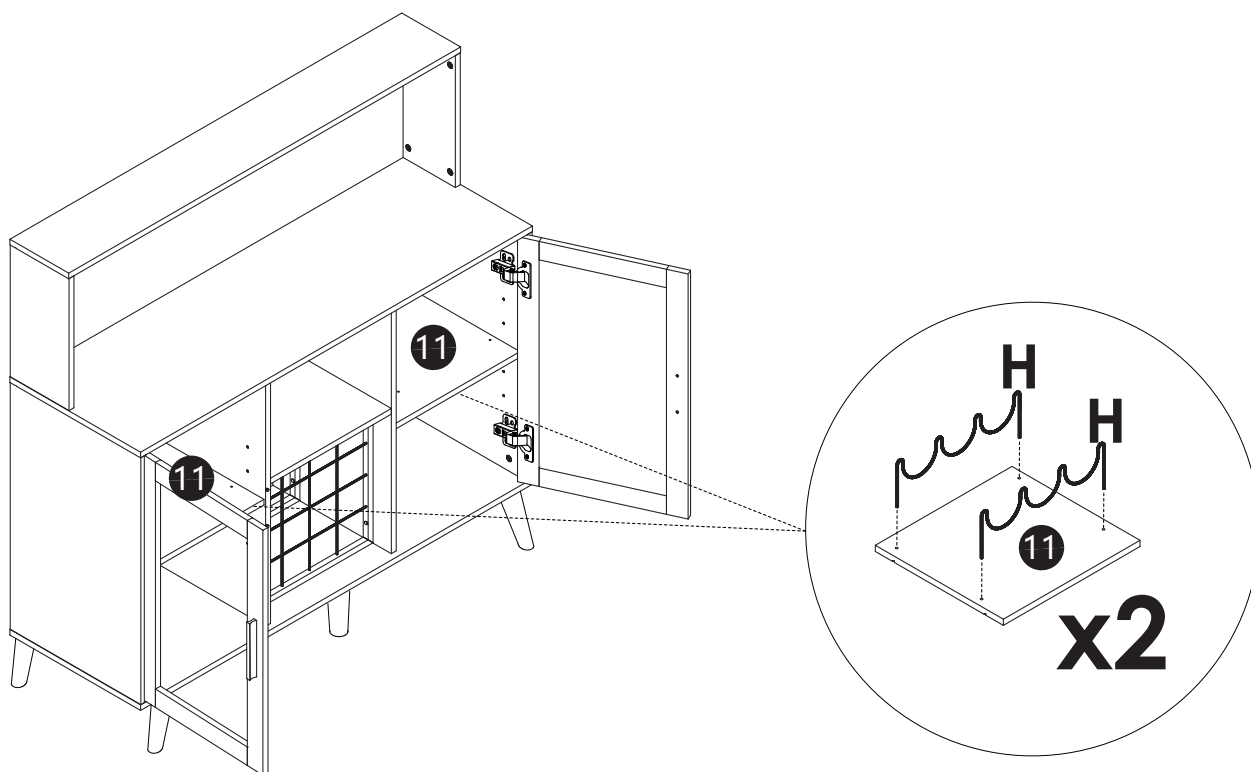
Dx4
Fx2
Rx8
Gx4

STEP 20



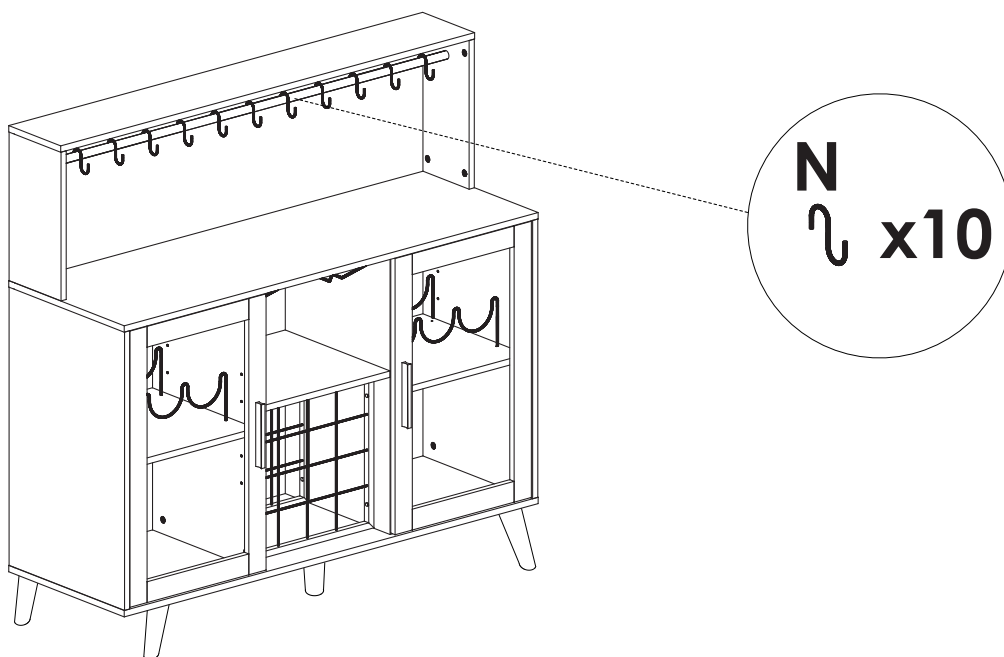
Rx16

STEP 21



Hx4

STEP 22



Nx10