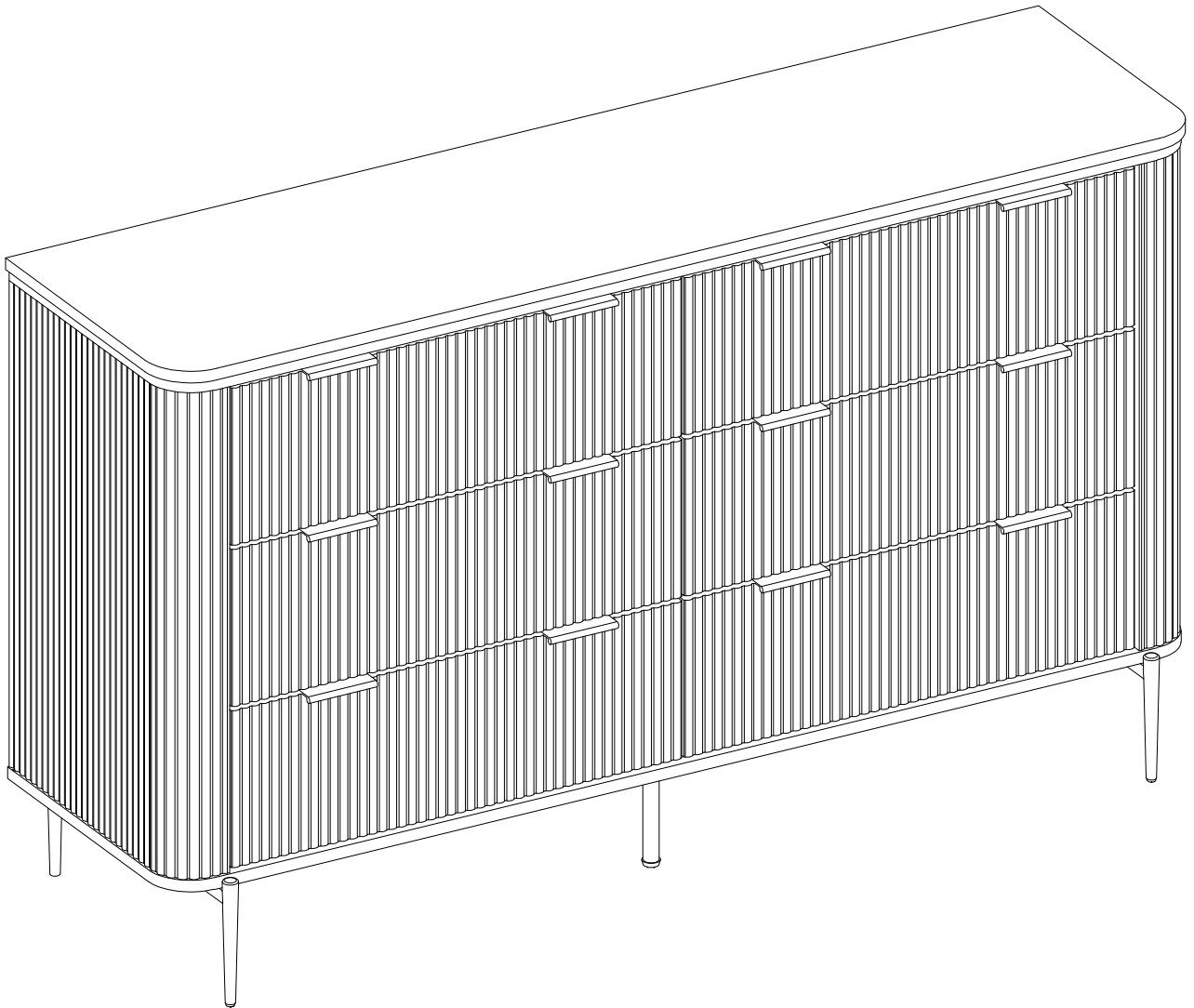


ILSC6DRSC

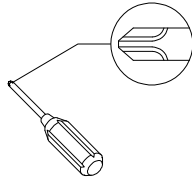
Assembly Instructions



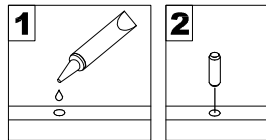
Date 2024-10-9 Rev.01-A

General Assembly Guidelines

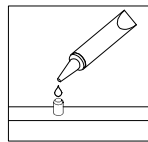
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. A Phillips head screwdriver is required for the assembly of this product .



- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.

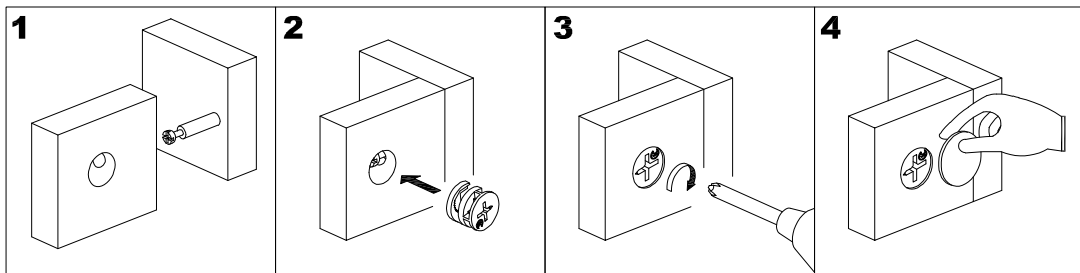


In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.

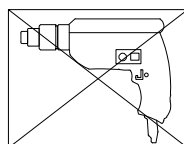


VI HOW THE KNOCK DOWN (KD) ASSEMBLY SYSTEM WORKS

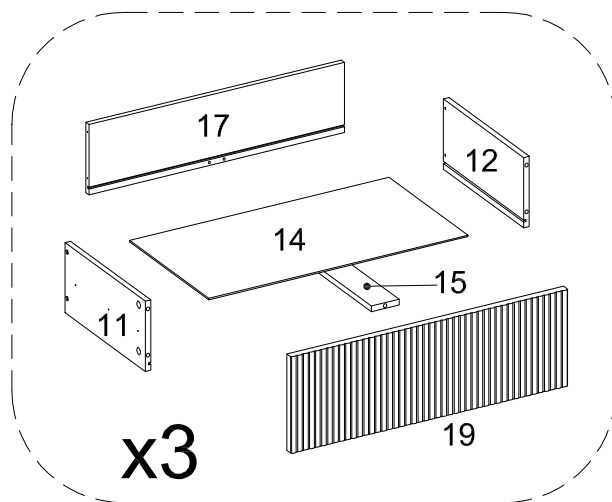
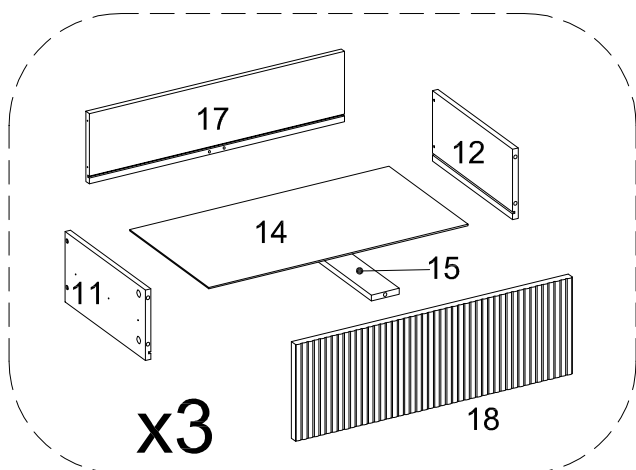
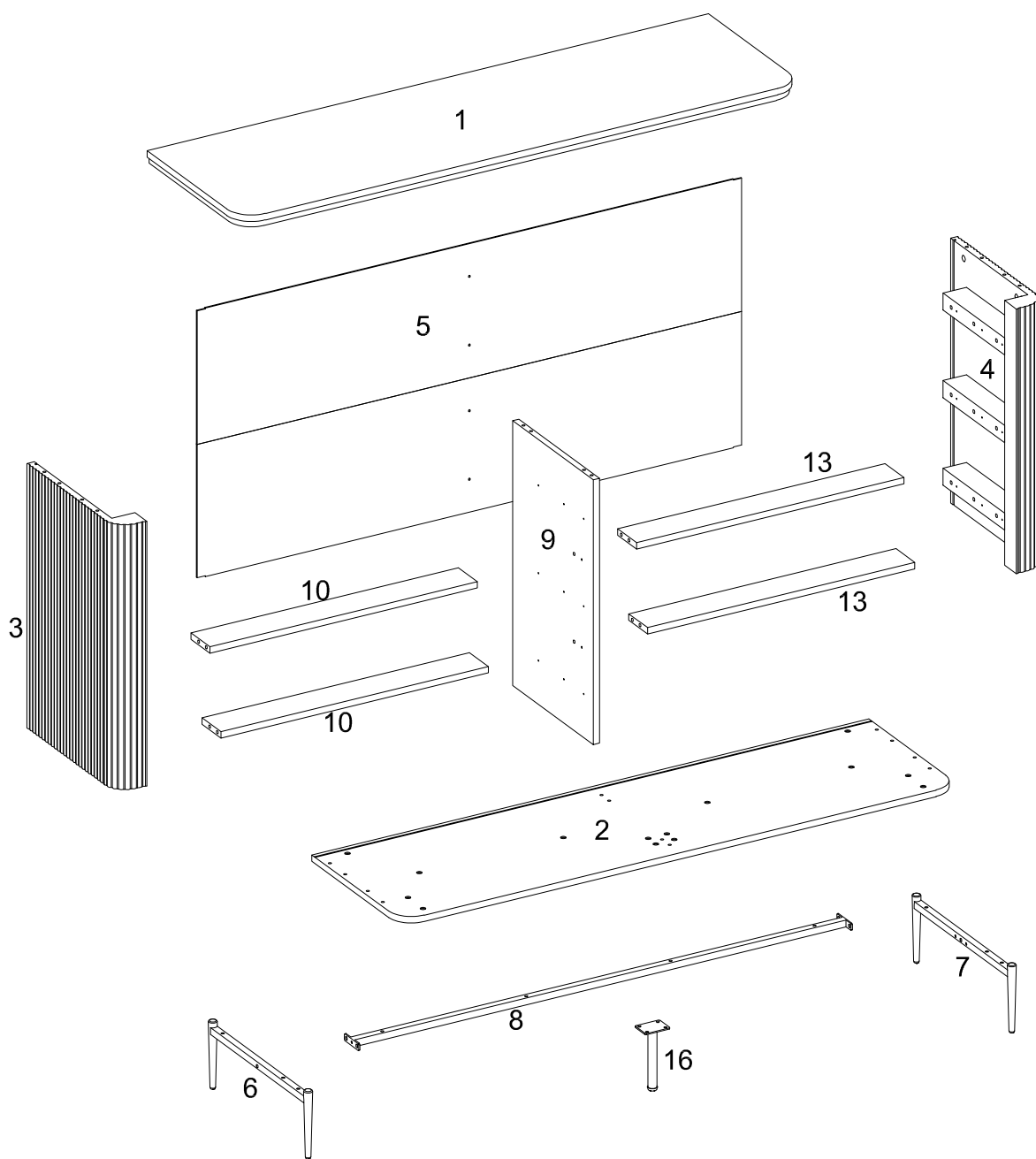
- 1.Screw the Cam Bolt into the pre-drilled hole on the panel. Make sure Cam Bolt goes into the pre-drilled hole on the end of panel for Cam Lock.
- 2.Insert the Cam Lock into the pre-drilled large hole on the panel. Make sure the arrow on the face of Cam Lock points towards Cam Bolt.
- 3.Take a Phillips screwdriver and rotate the Cam Lock clockwise to lock the Cam Bolt.
- 4.Use the sticker to conceal the Cam.



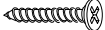
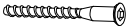
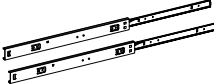
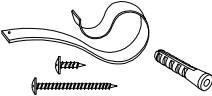
- VII. Power tools should not be used to assemble this product .

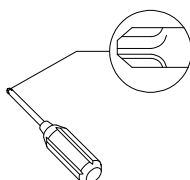


Parts List



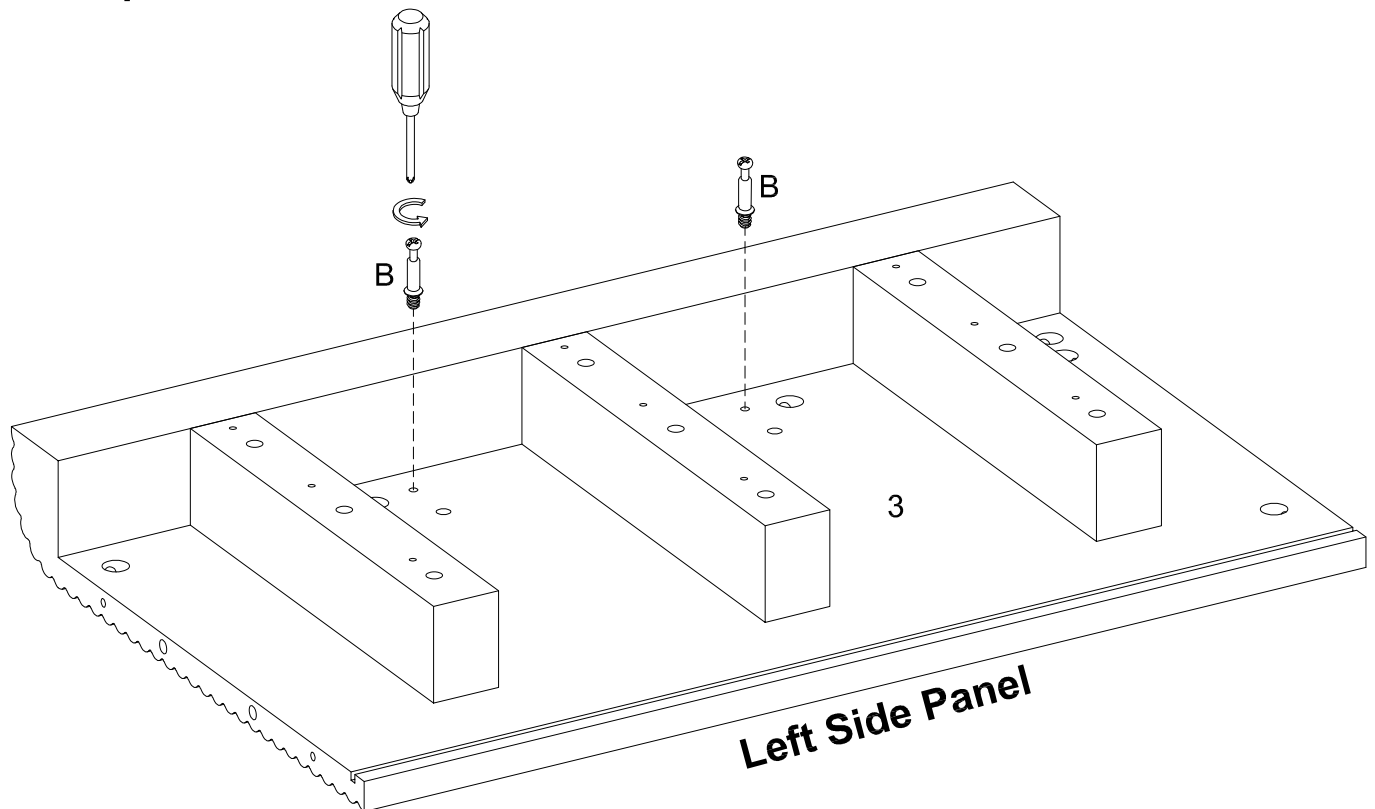
Hardware List

A		Ø8x30mm	Dowel	20 pcs
B		Ø6x35mm	Cam bolt	44 pcs
C		Ø15x11mm	Large Cam lock	14 pcs
D		Ø30mm	Cam cover	44 pcs
E			Glue tube	1 pc
F		Ø3.5x14mm	Handle Screw	24 pcs
G			Handle	12 pcs
H		Ø15x9.5mm	Small Cam lock	30 pcs
J		Ø4x38mm	Screw	36 pcs
K		Ø6x50mm	Screw	6 pcs
L		M4	Allen wrench	1 pc
M		Ø6x13mm	Bolt	8 pcs
N		Ø6x28mm	Bolt	12 pcs
P		Ø3.5x12mm	Screw	72 pcs
Q		12"	Drawer slider	6 set
R			Tipping Restraint Hardware	2 set
S		Ø3.5x15mm	Screw	4 pcs
T			Plastic wedge	16 pcs
U		Ø3x17mm	Flat-head screw	16 pcs

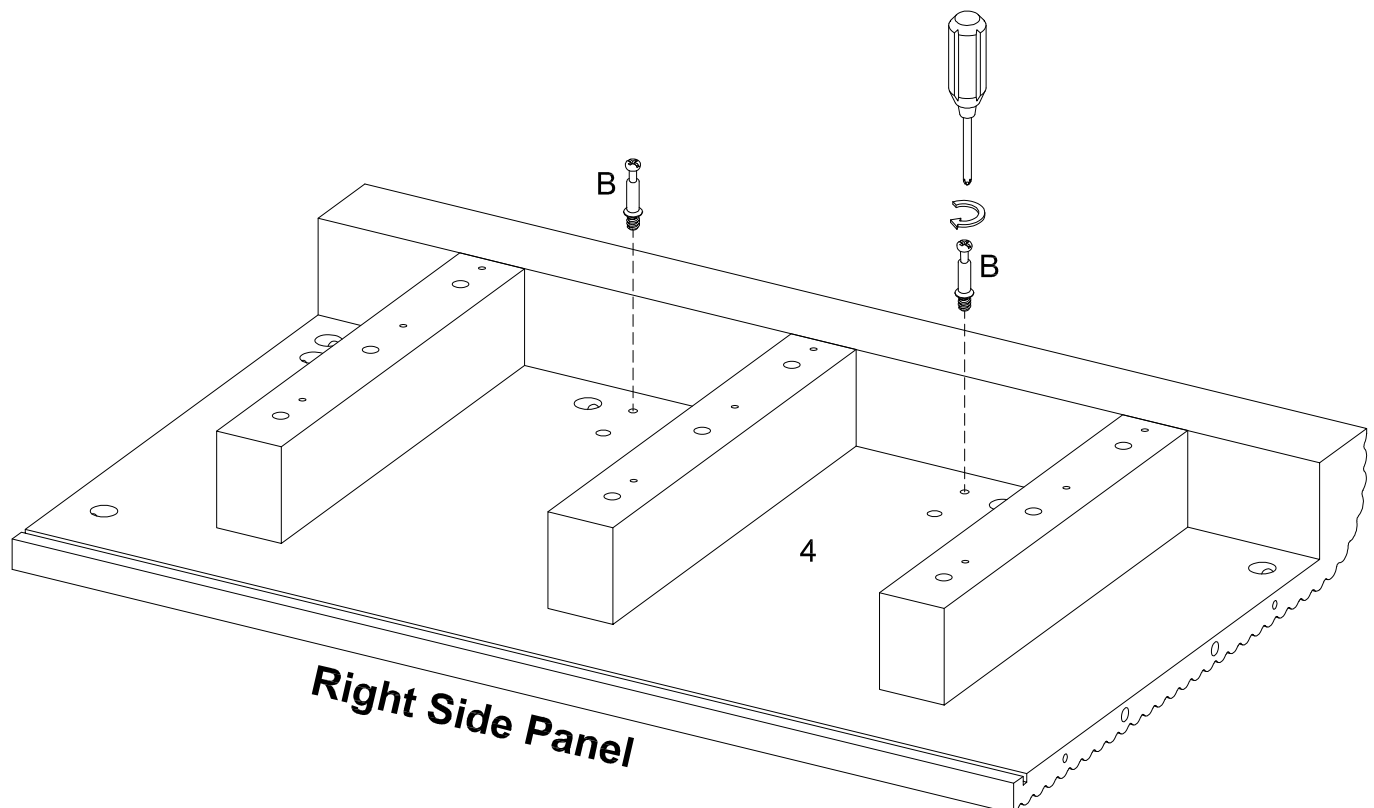


Philips head screwdriver required for assembly
(not included)

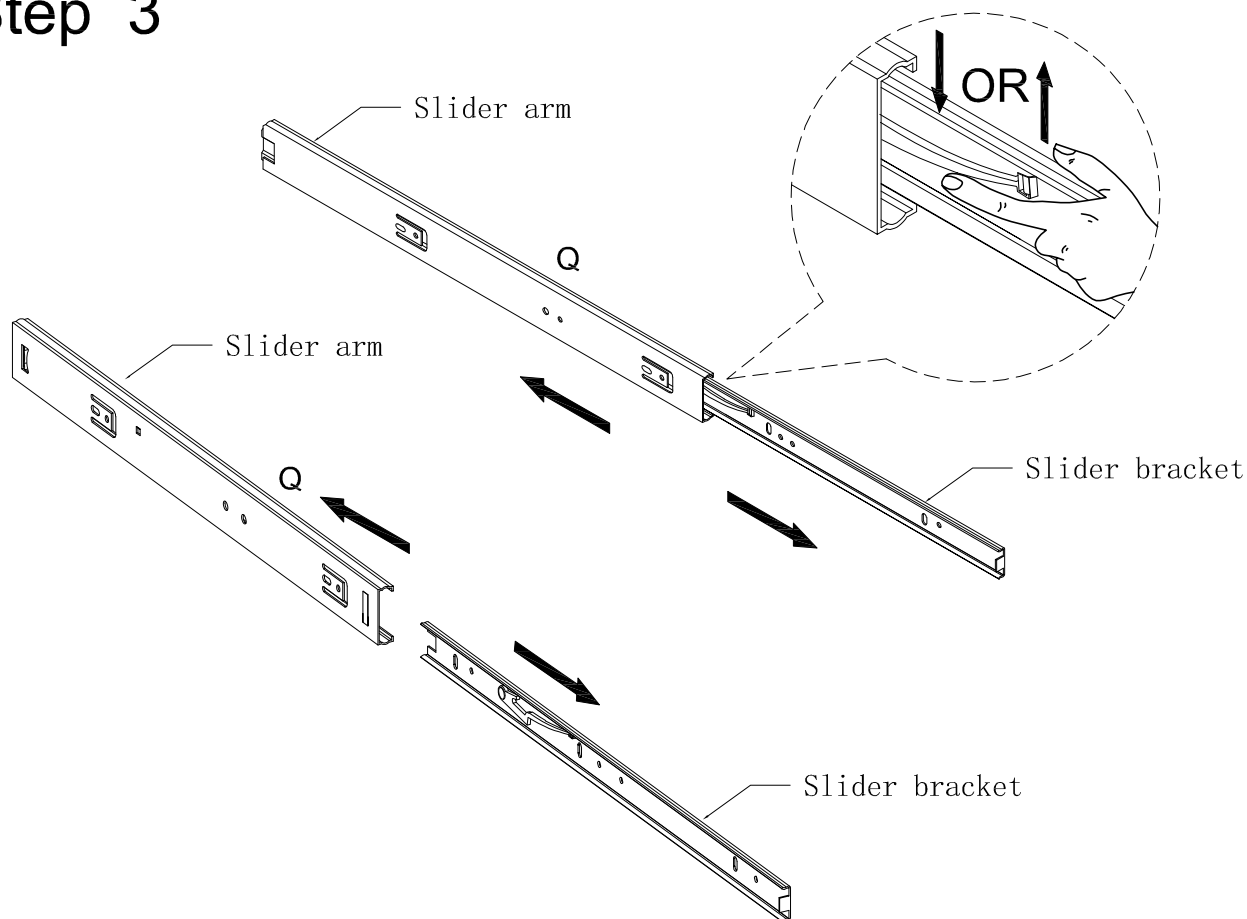
Step 1



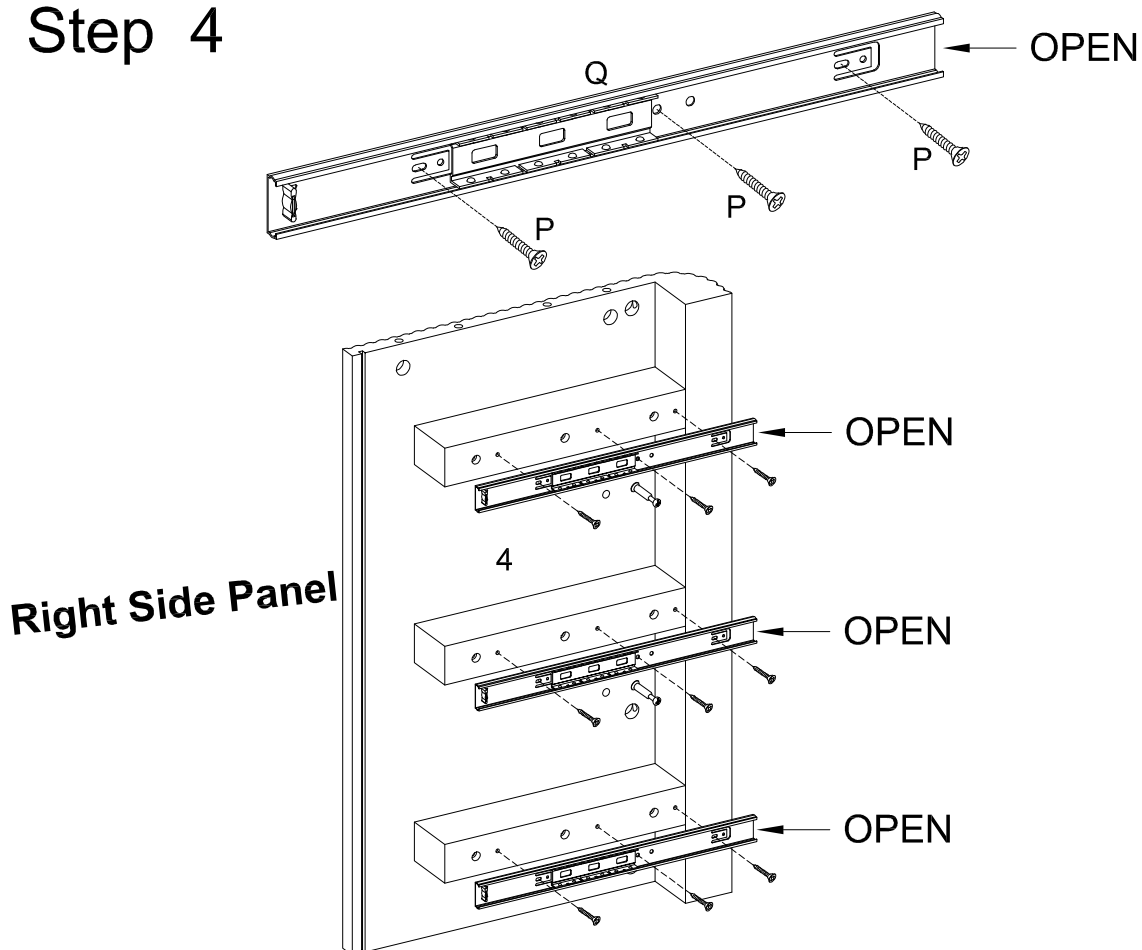
Step 2



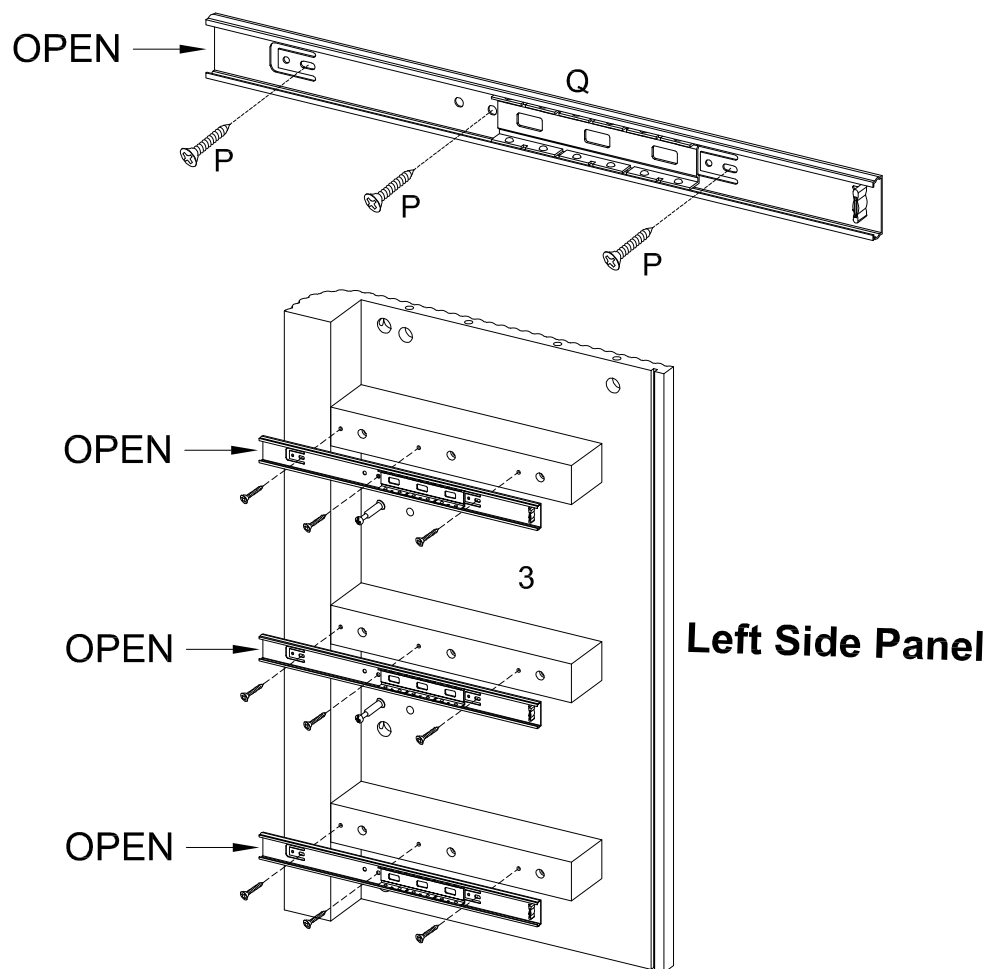
Step 3



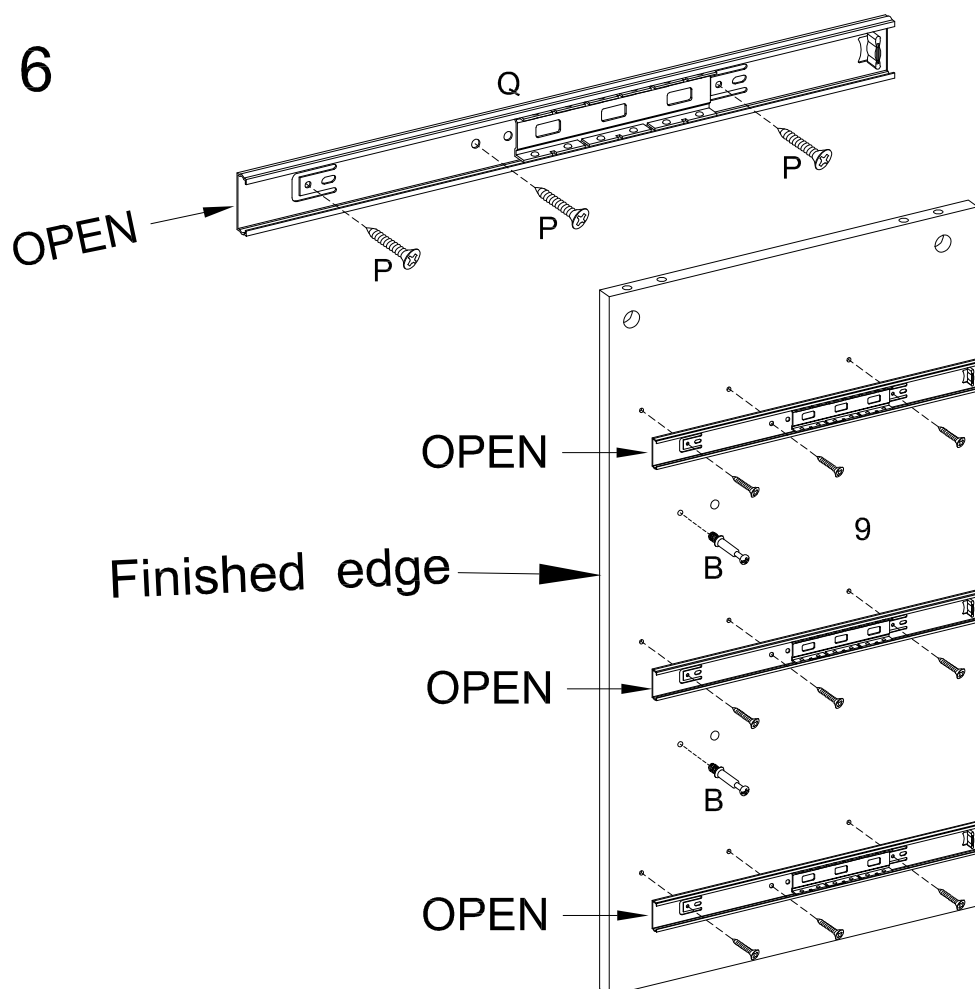
Step 4



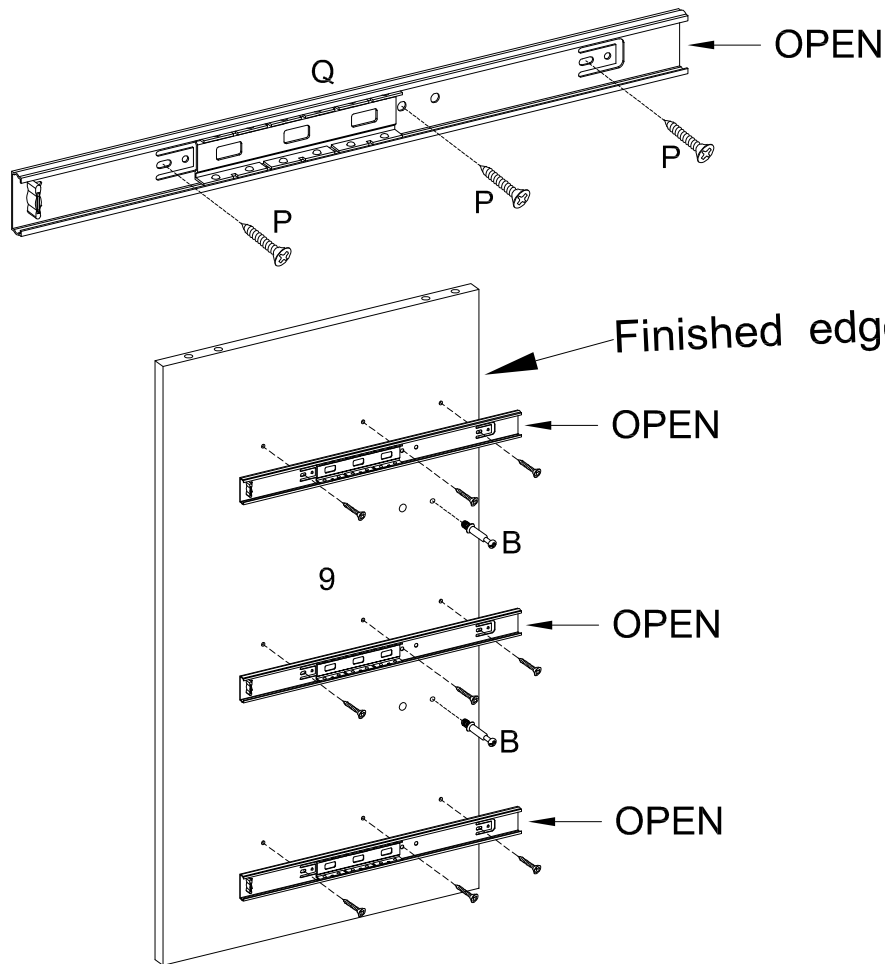
Step 5



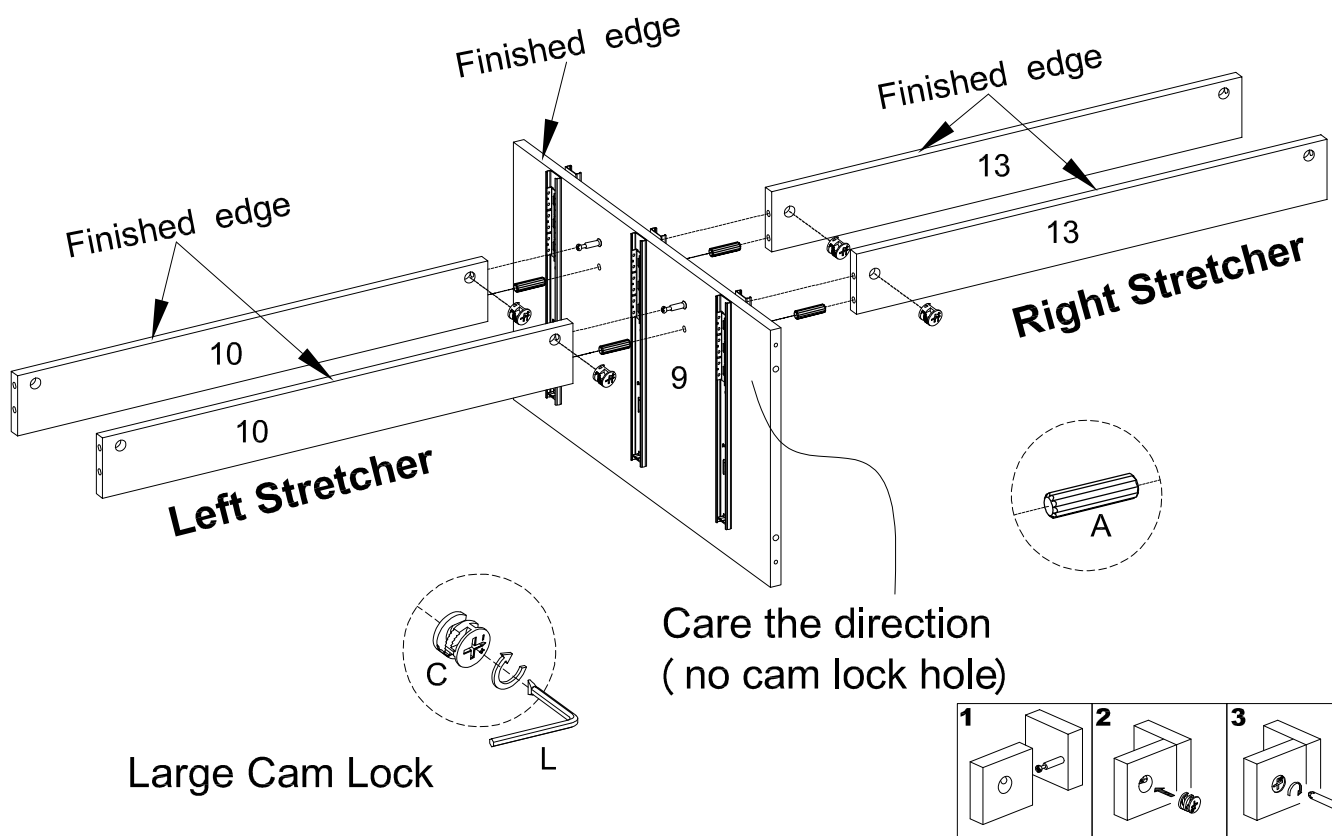
Step 6



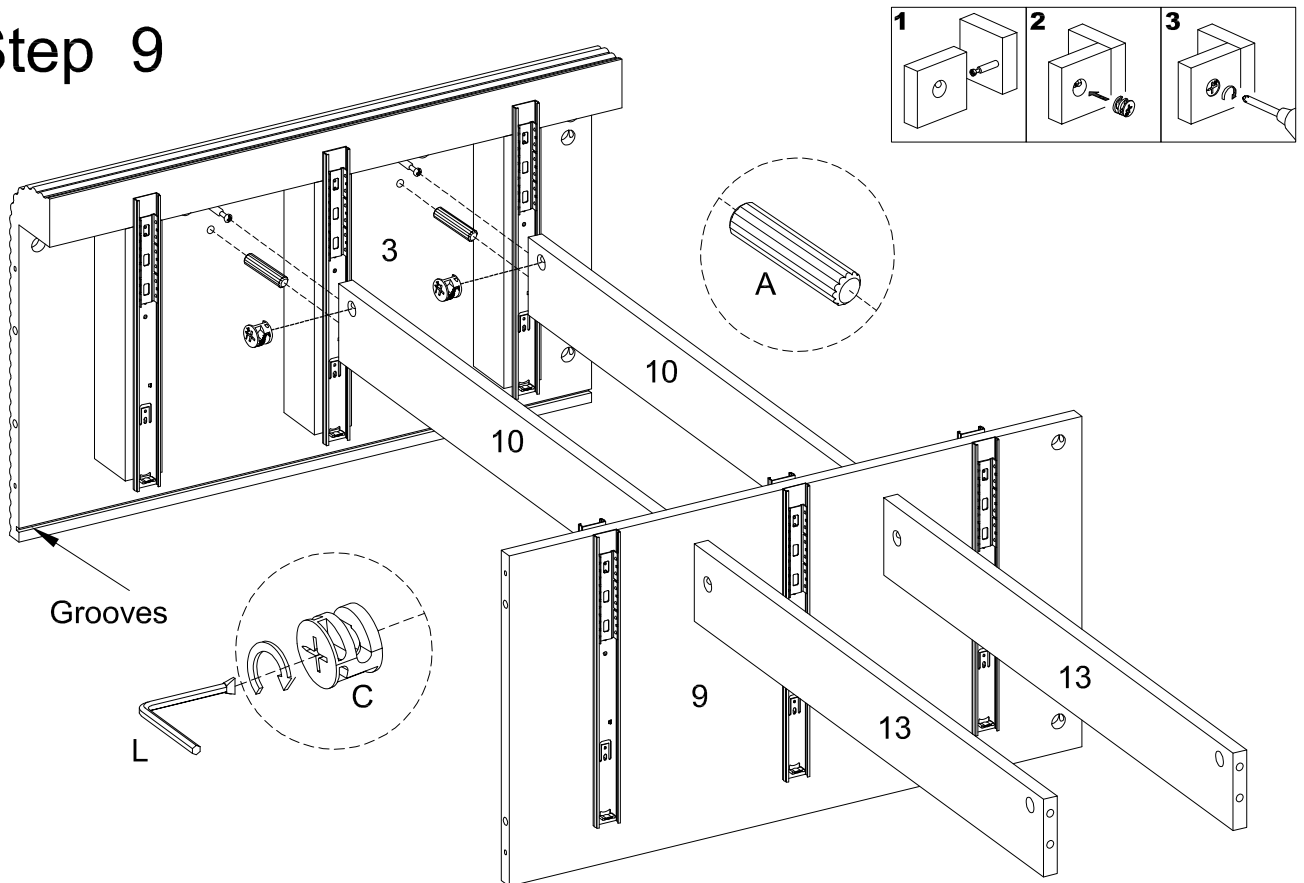
Step 7



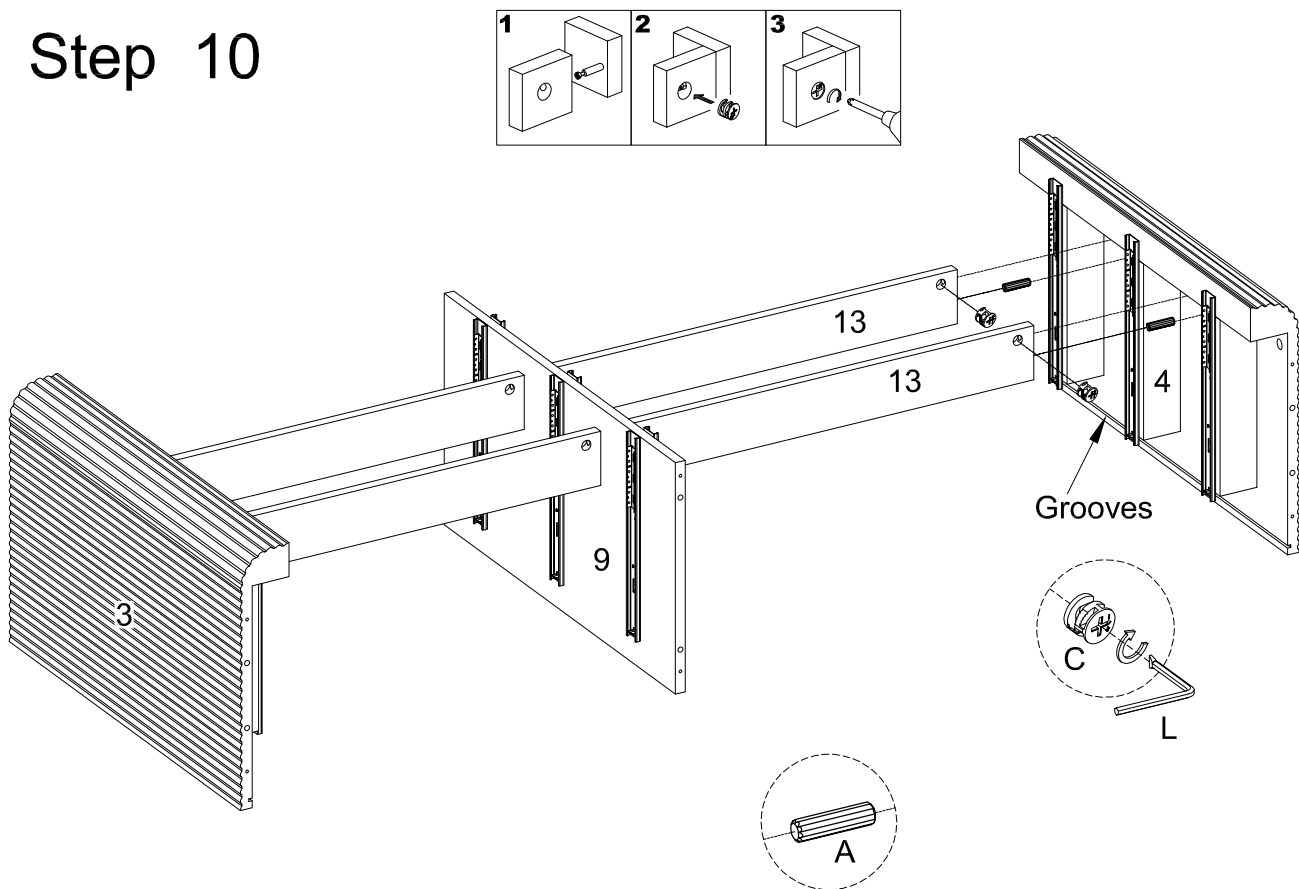
Step 8



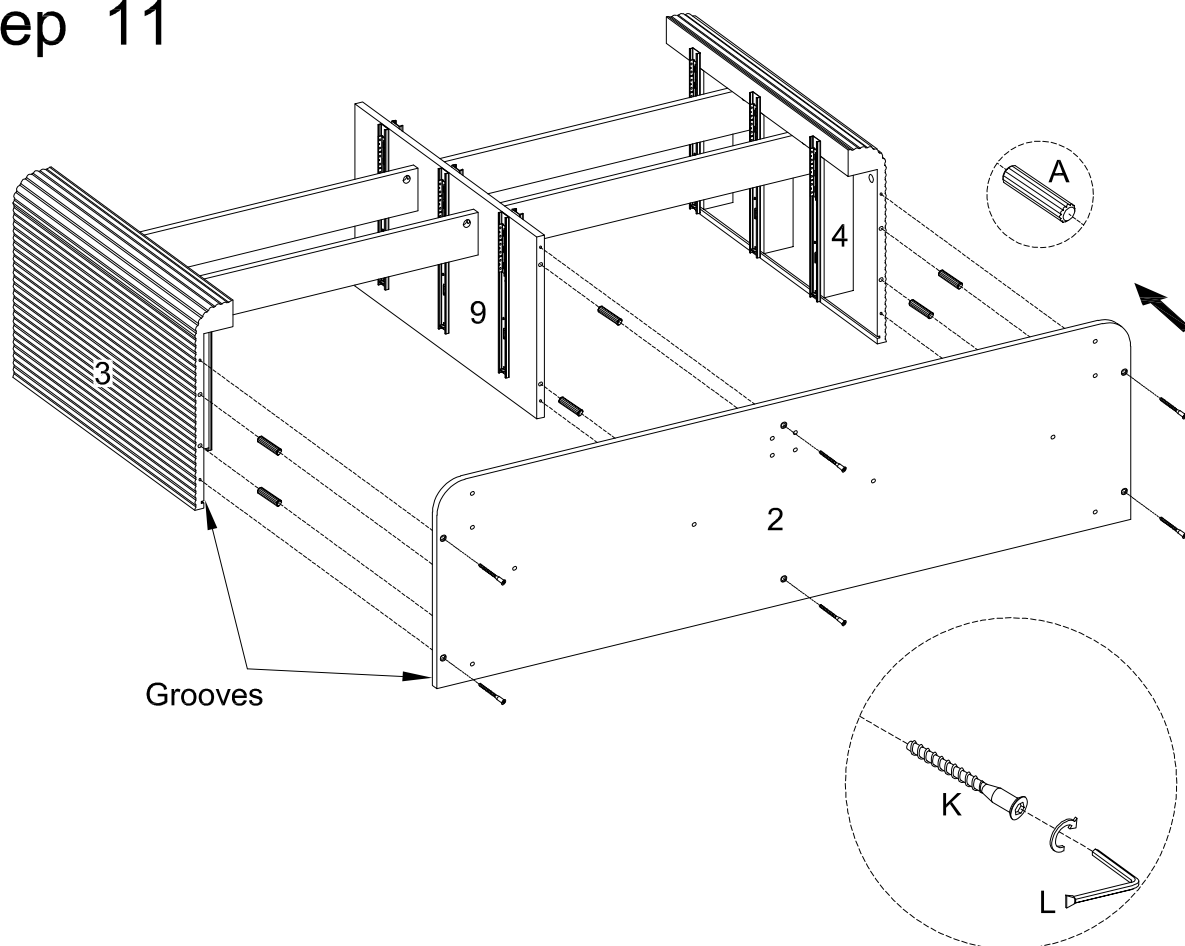
Step 9



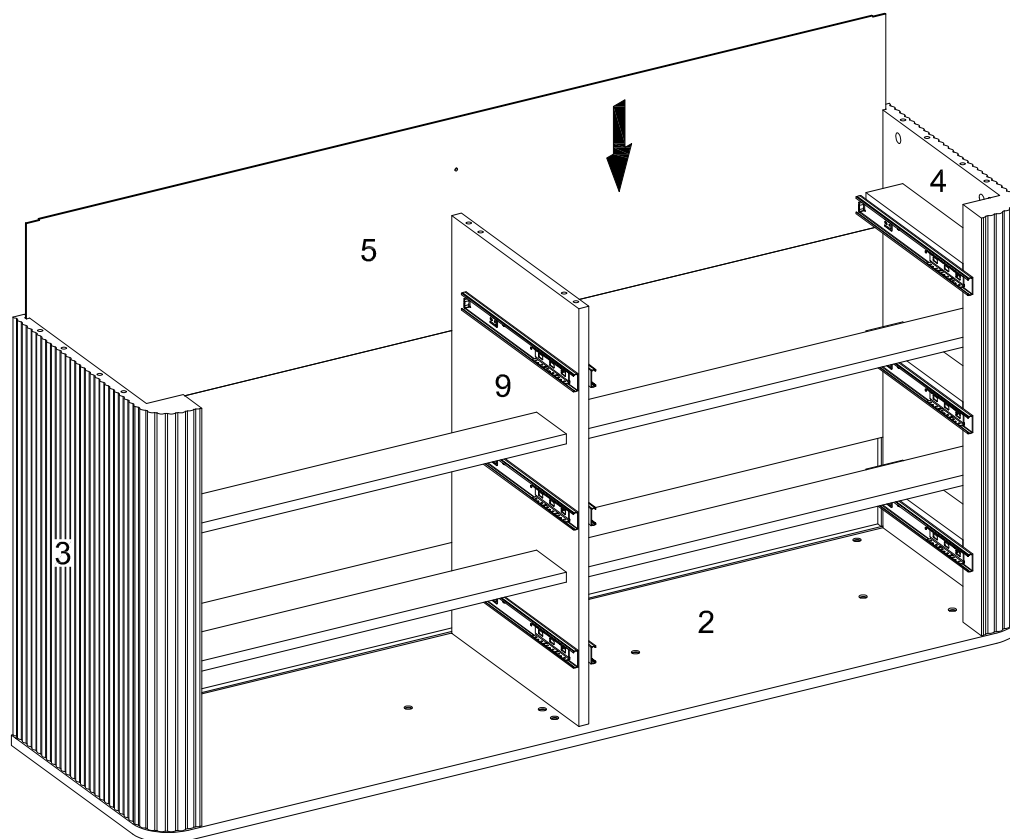
Step 10



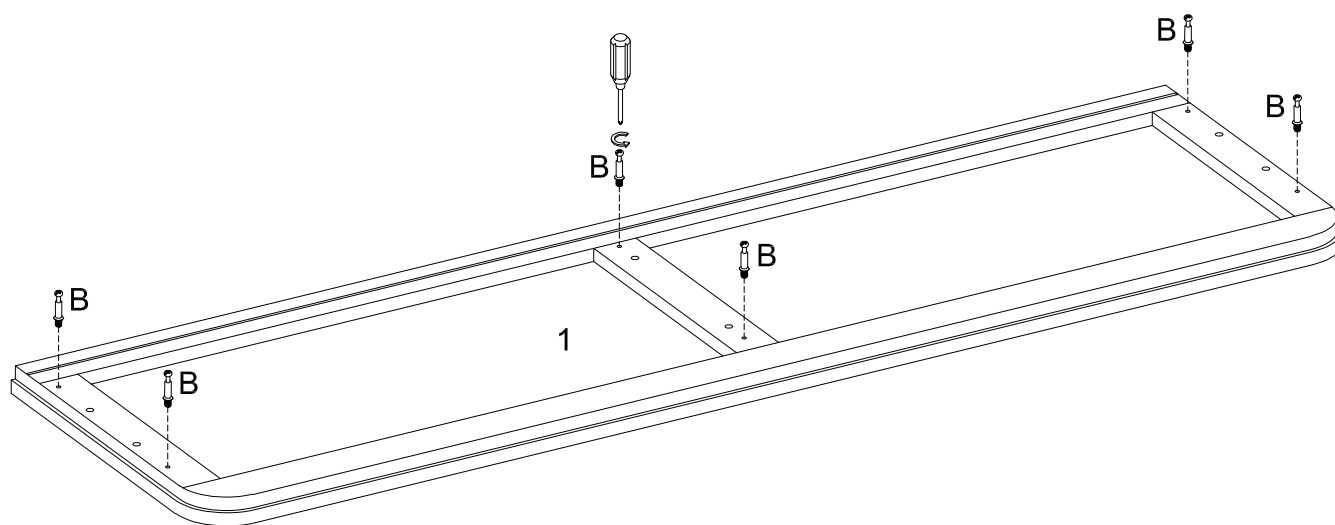
Step 11



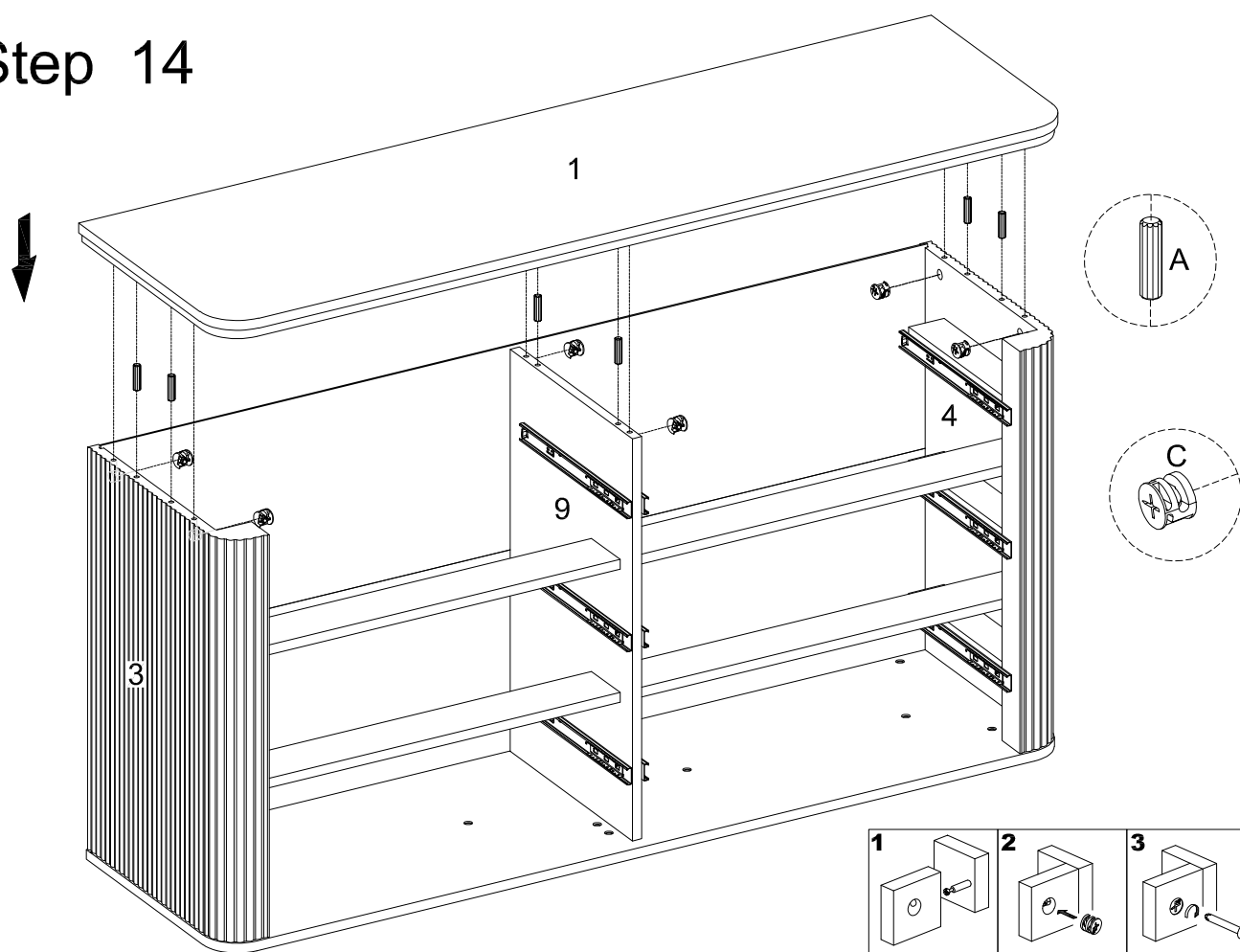
Step 12



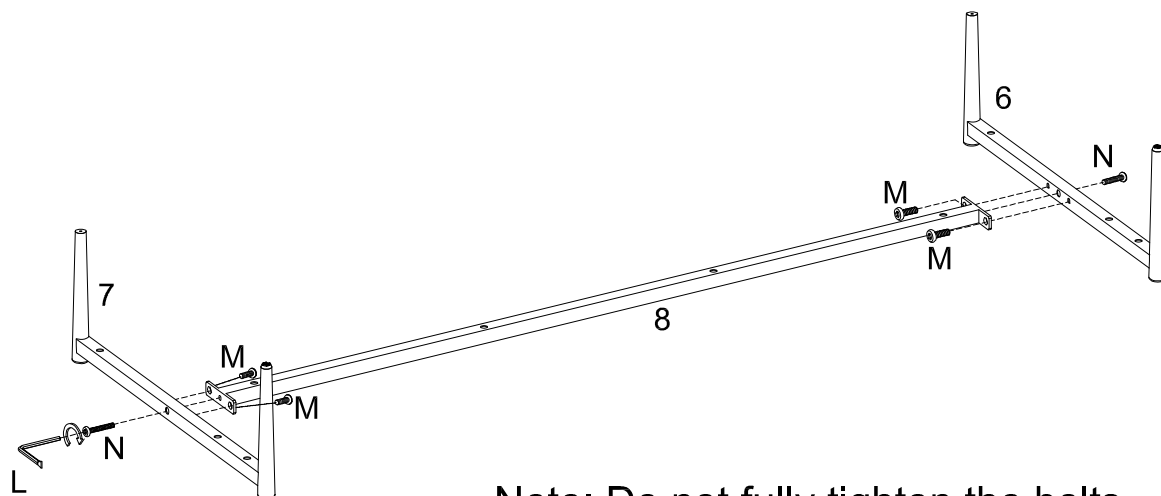
Step 13



Step 14

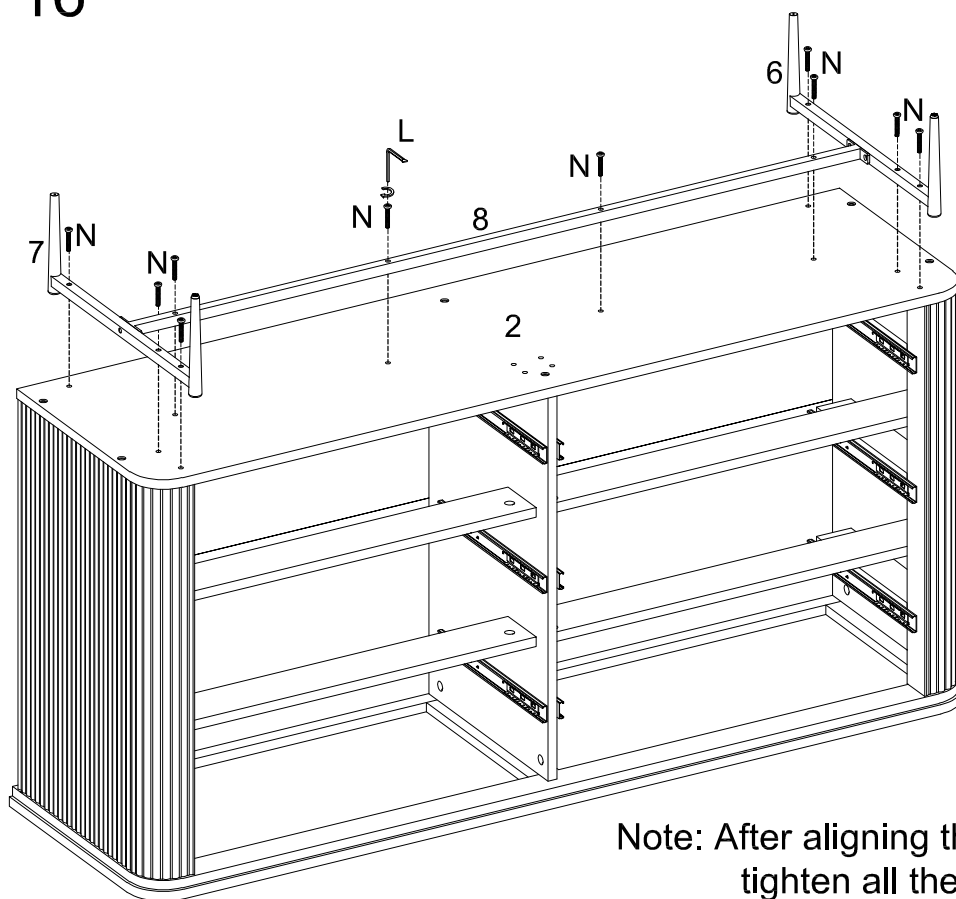


Step 15



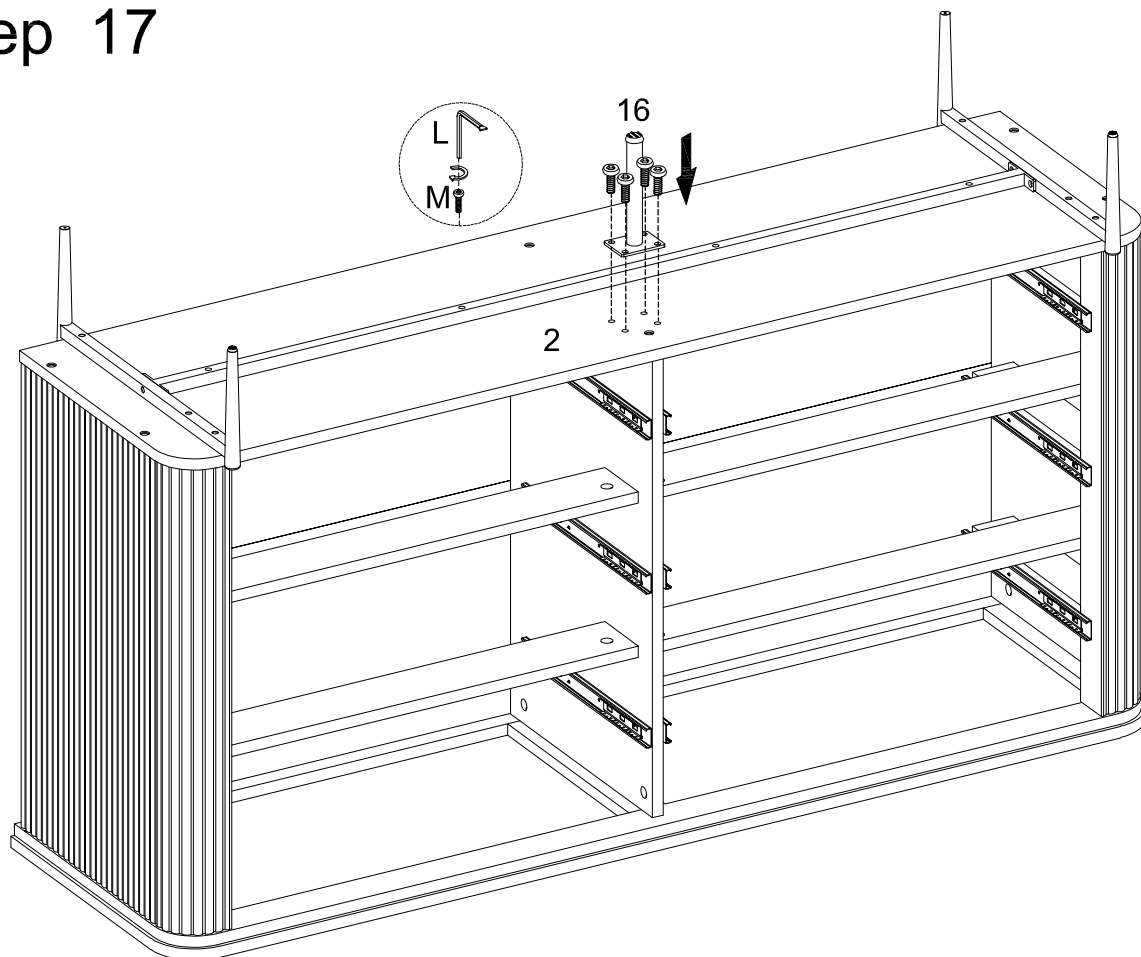
Note: Do not fully tighten the bolts.

Step 16

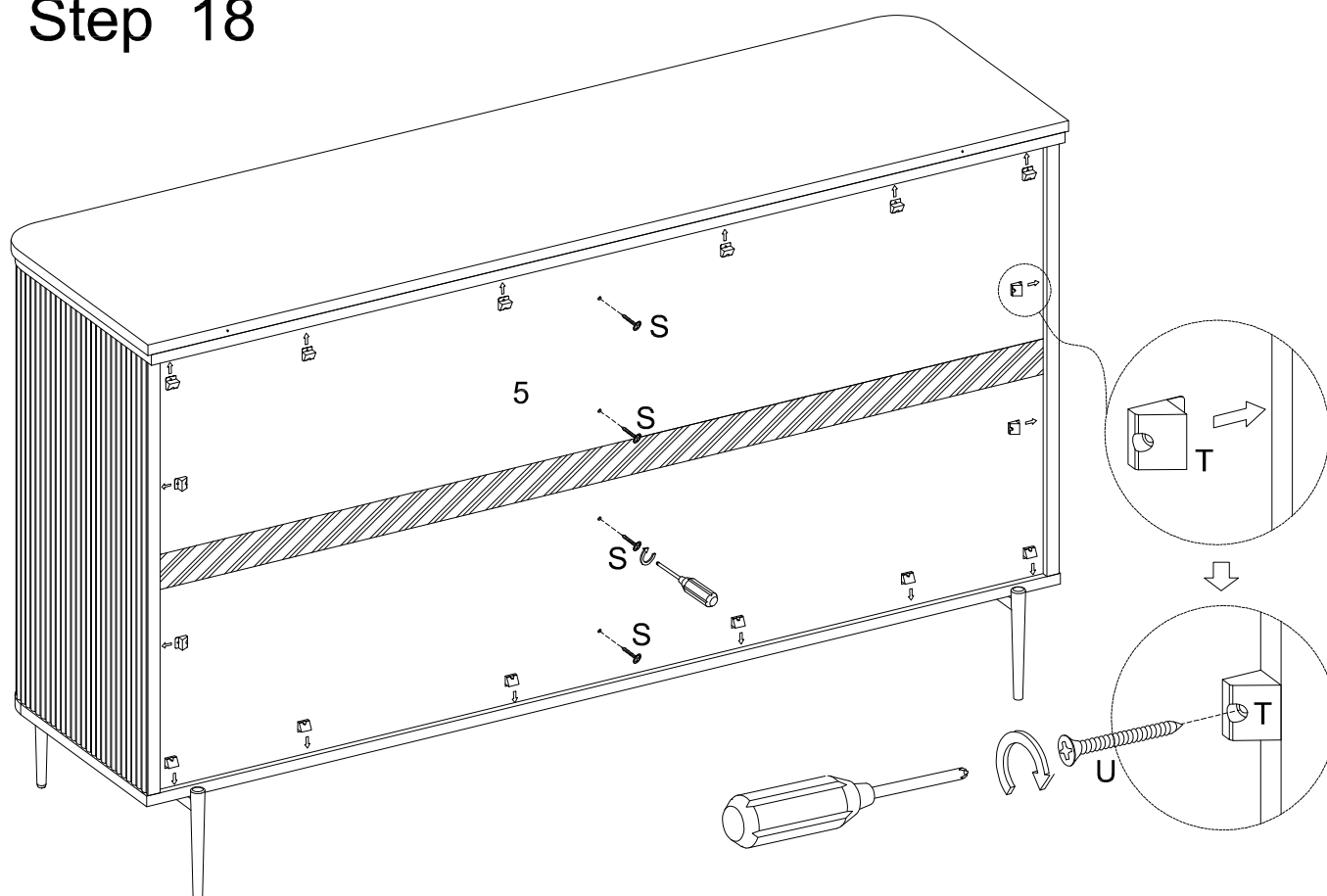


Note: After aligning the bolts, then tighten all the bolts.

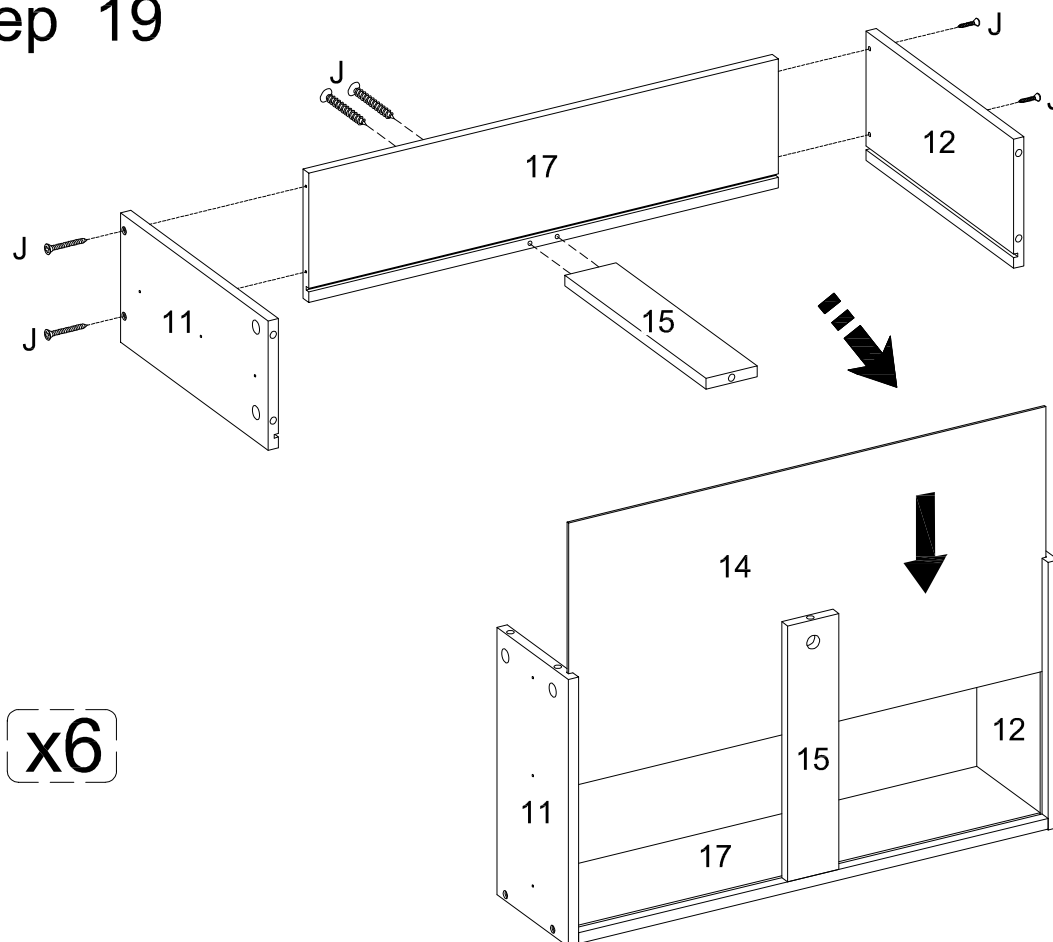
Step 17



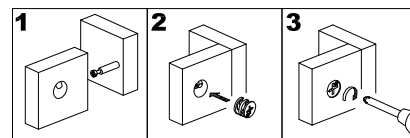
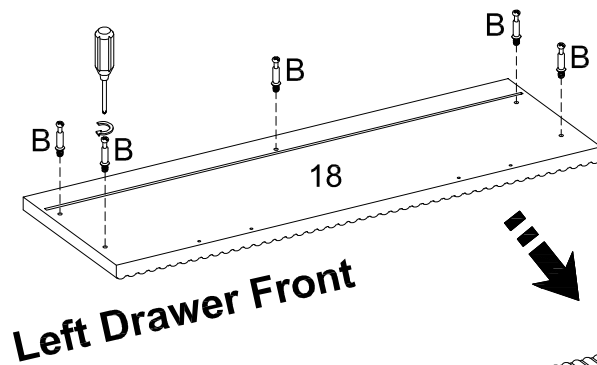
Step 18



Step 19

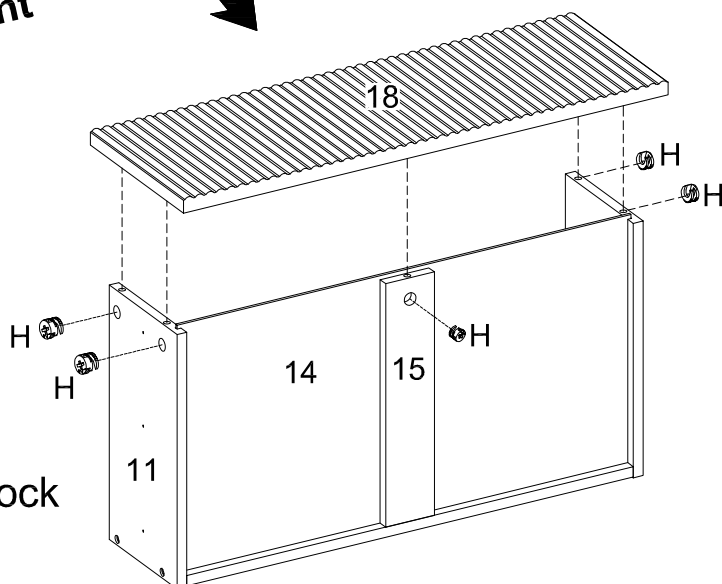


Step 20

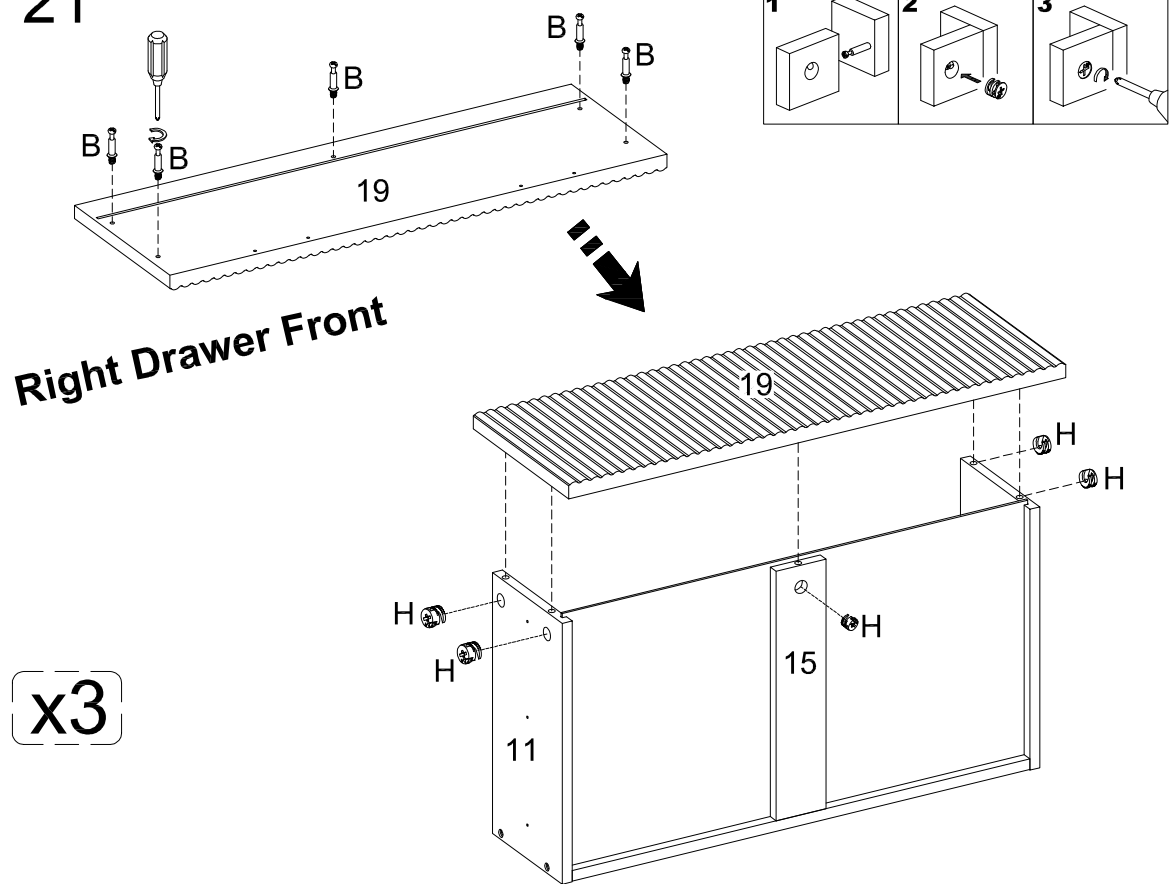


x3

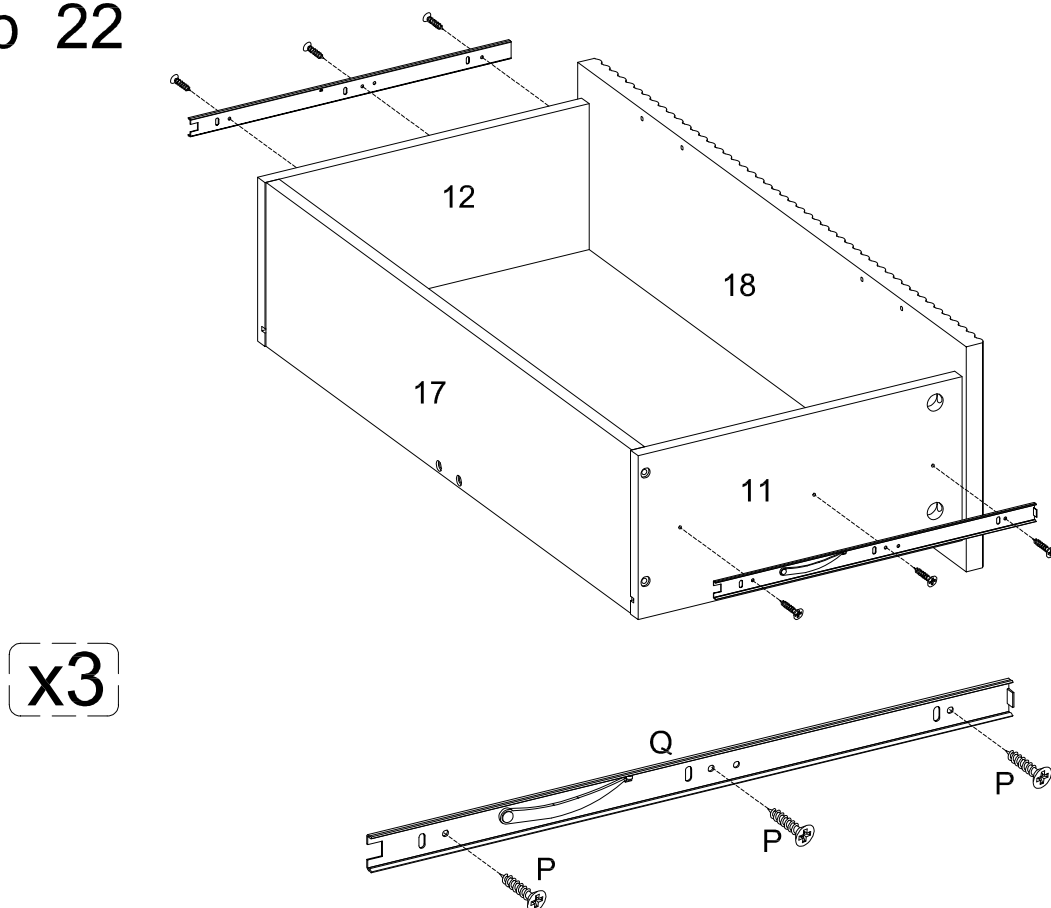
Small Cam Lock



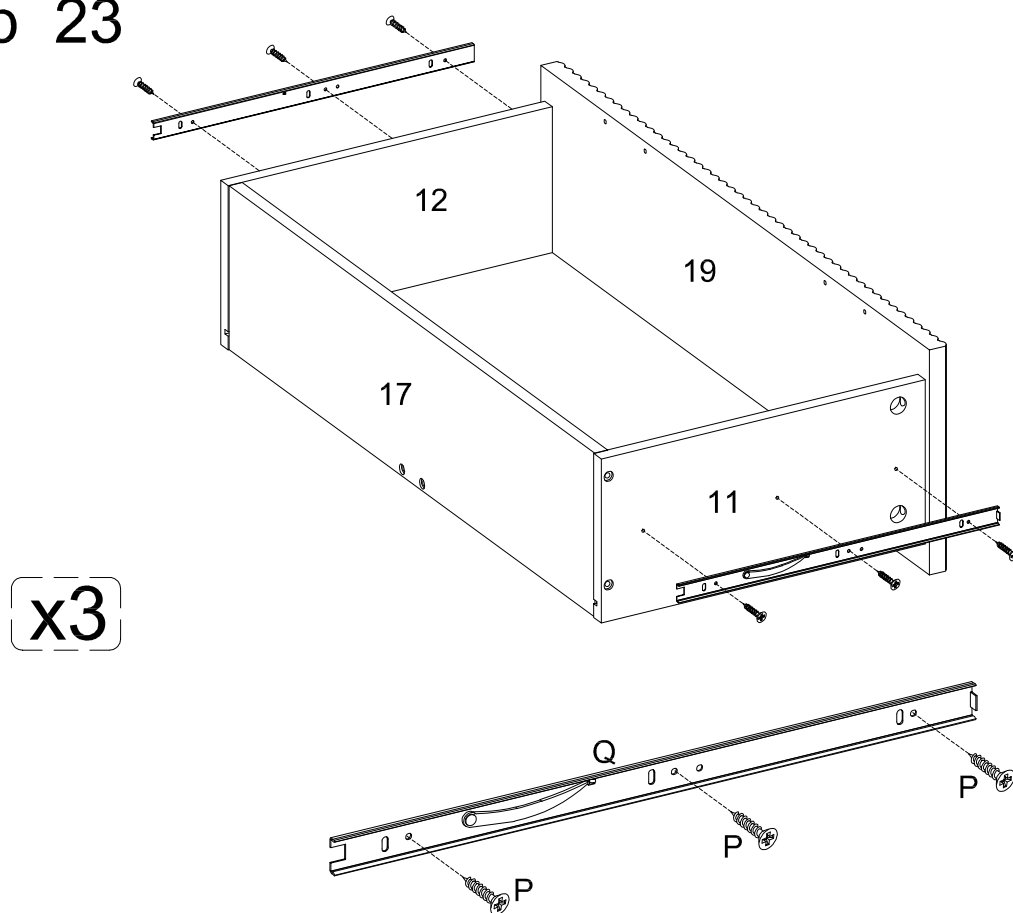
Step 21



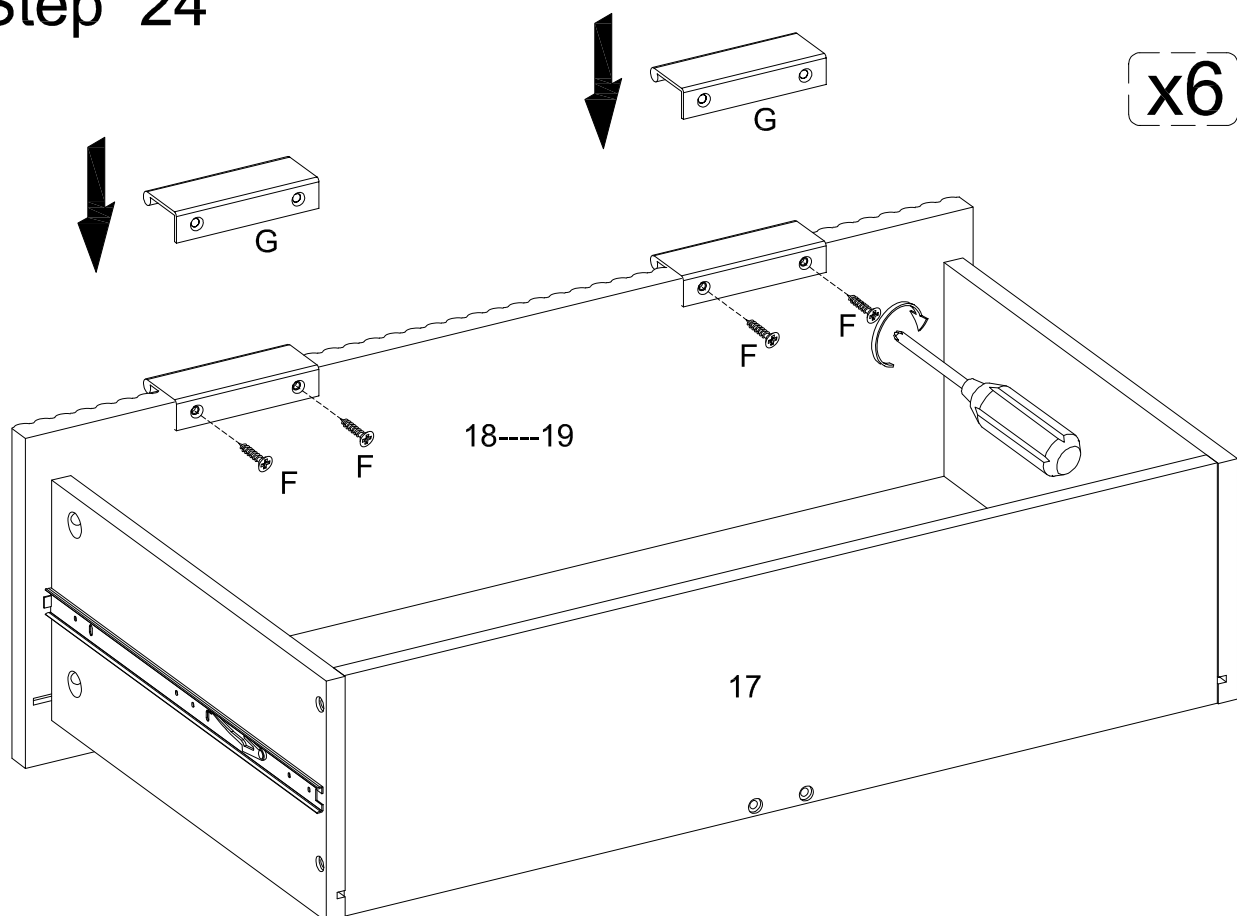
Step 22



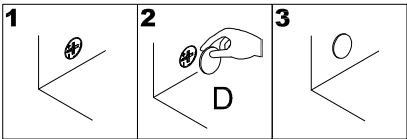
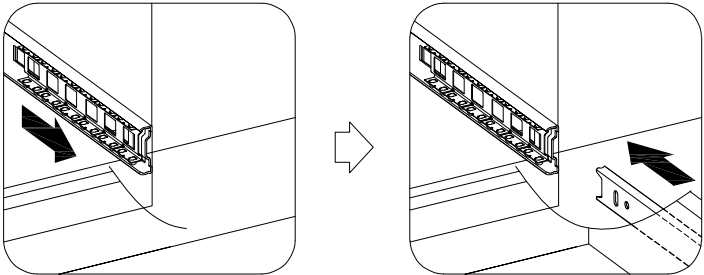
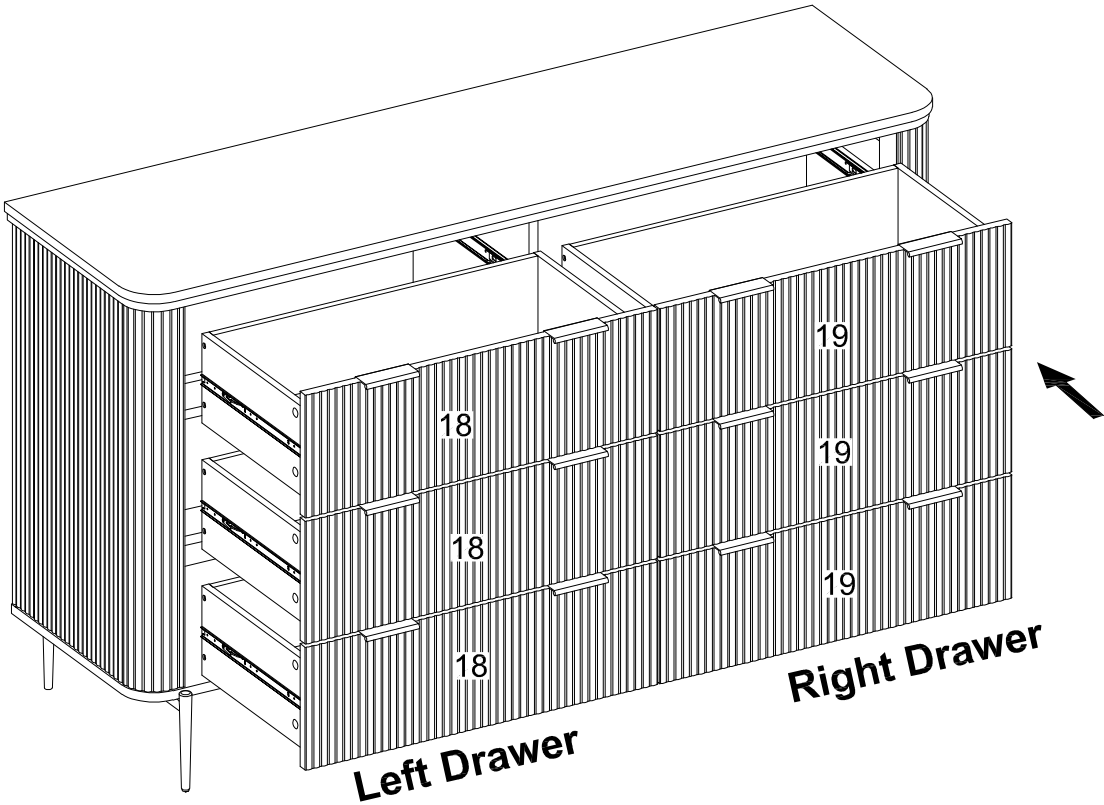
Step 23



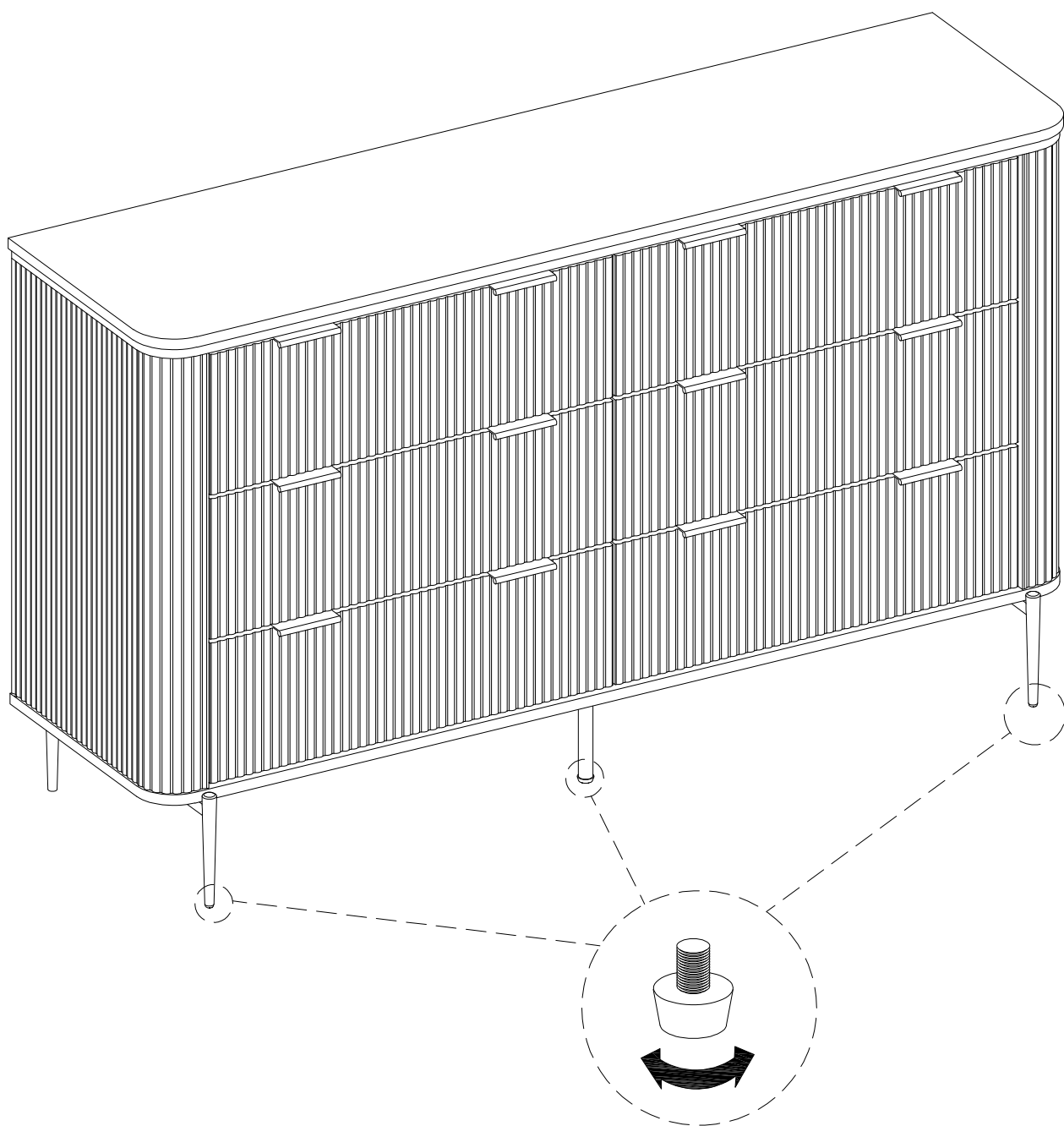
Step 24



Step 25



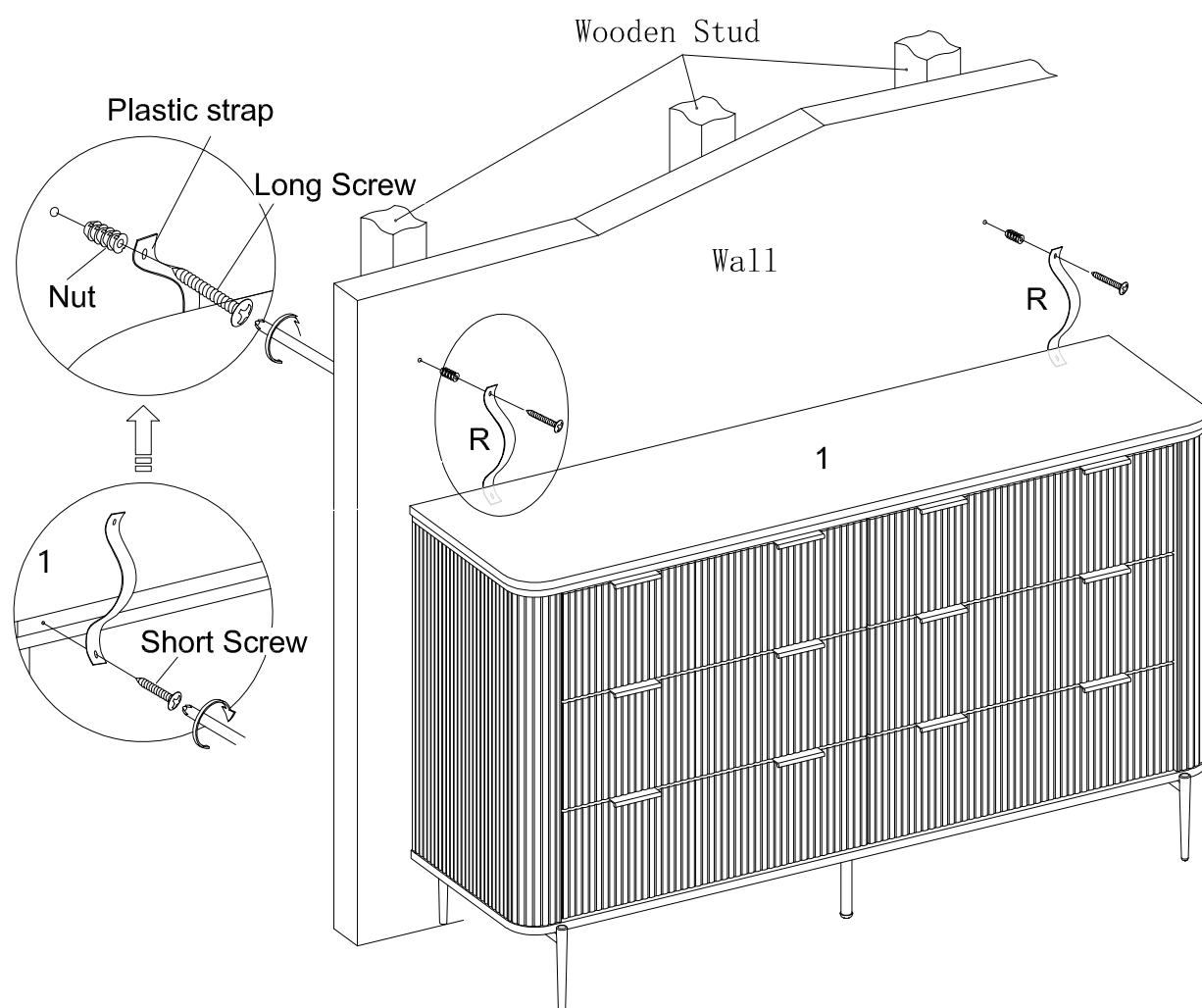
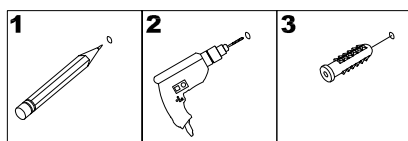
Step 26



Step 27

WARNING

You must install the tip restraint hardware to help prevent any accidents or damage to the unit. We strongly recommend attaching the tip restraint hardware to a wall stud and your unit. For all other wall types, please visit your local hardware store to obtain the proper hardware.



Final Assembly