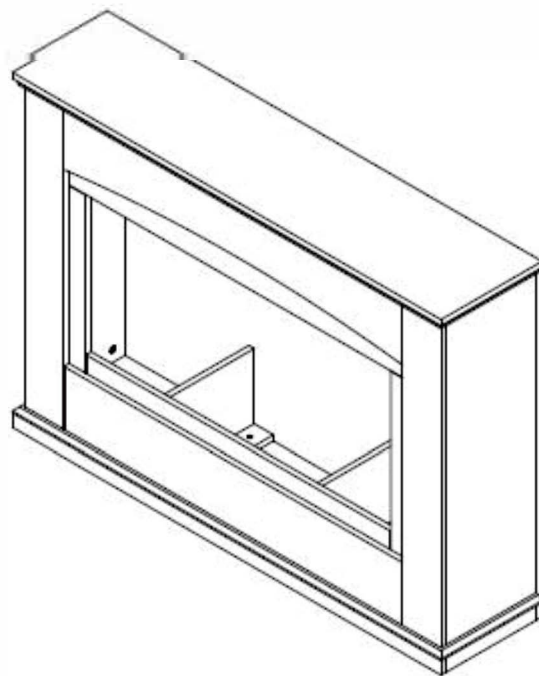
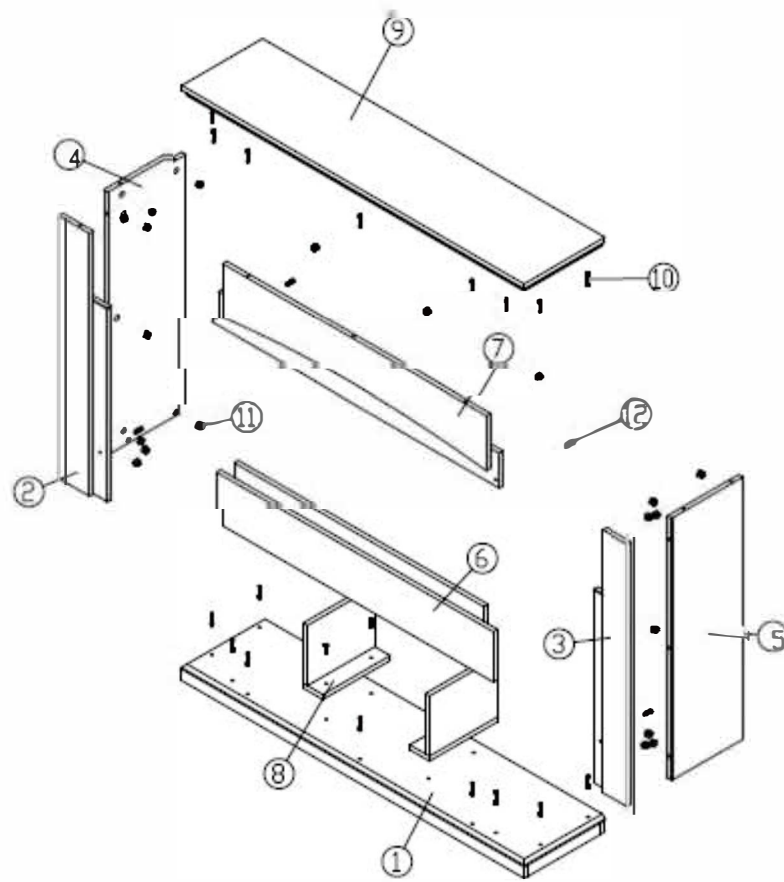


Instruction Manual



1

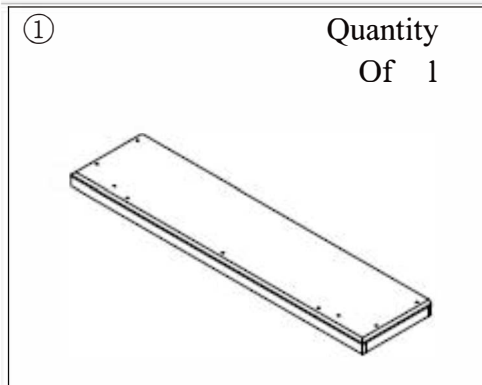
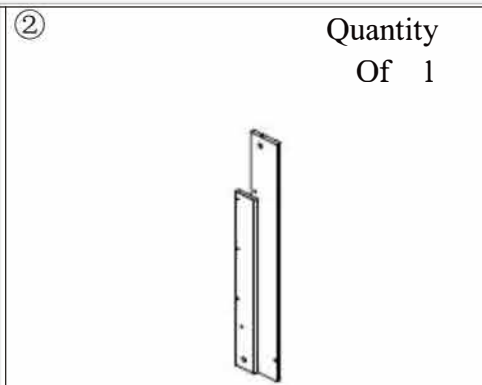
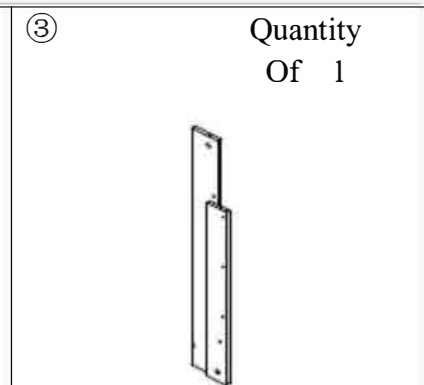
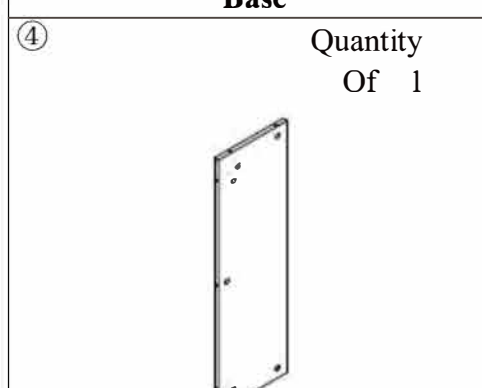
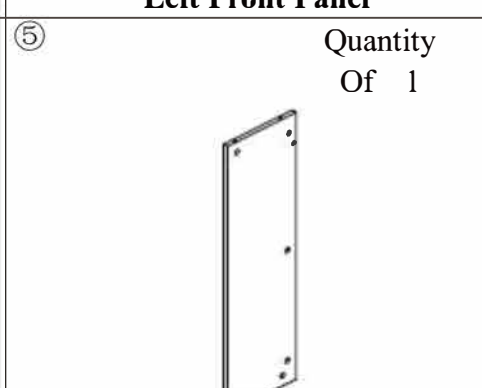
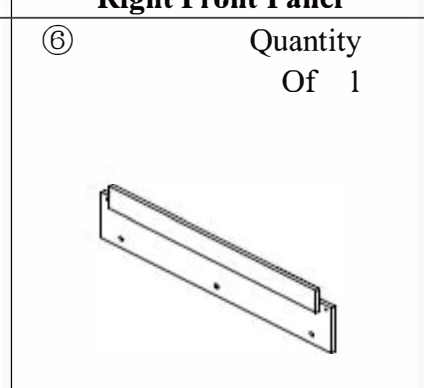
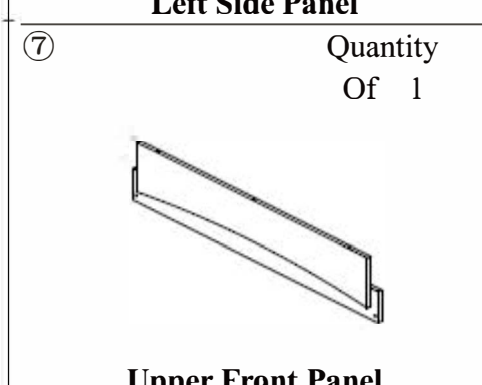
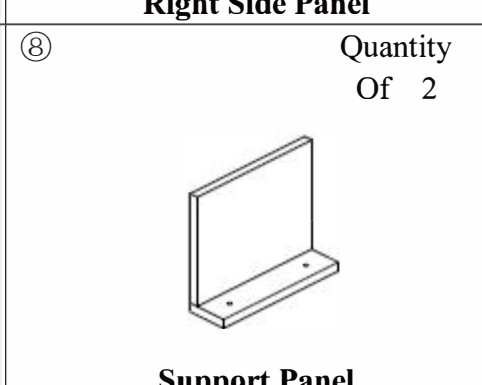
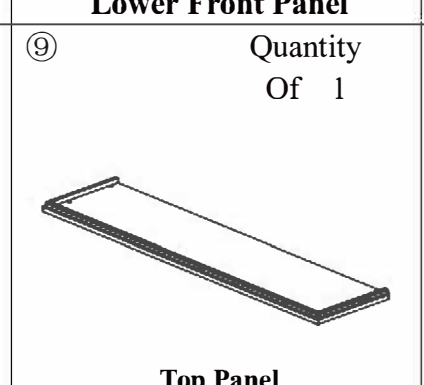
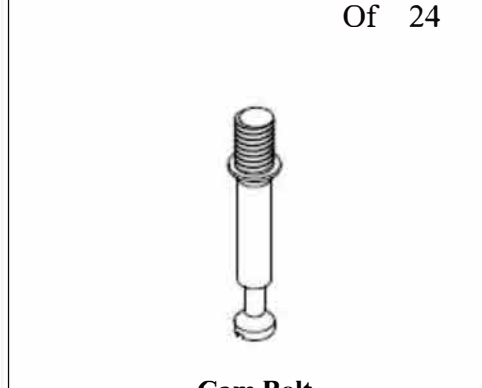
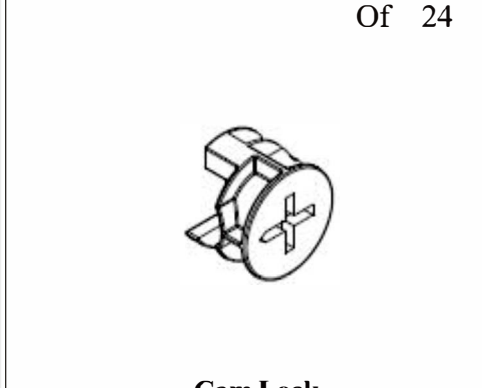
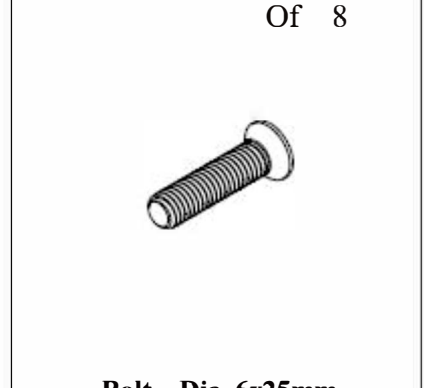
Assembly Parts



Parts List

Please check packaging for all parts and hardware before discarding. Unpack and lay parts on clean, padded surface like carpet or blanket. Check that you have all parts indicated. Call customer service if hardware is missing. Before assembly, carefully study the diagrams below and sort your hardware according to the pictures. Using the incorrect hardware will cause damage.

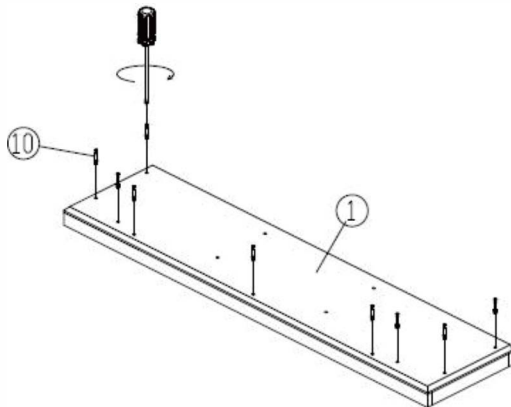
2

 ① Quantity Of 1	 ② Quantity Of 1	 ③ Quantity Of 1
 ④ Quantity Of 1	 ⑤ Quantity Of 1	 ⑥ Quantity Of 1
 ⑦ Quantity Of 1	 ⑧ Quantity Of 2	 ⑨ Quantity Of 1
 ⑩ Quantity Of 24	 ⑪ Quantity Of 24	 ⑫ Quantity Of 8
Base	Left Front Panel	Right Front Panel
Left Side Panel	Right Side Panel	Lower Front Panel
Upper Front Panel	Support Panel	Top Panel
Cam Bolt	Cam Lock	Bolt Dia. 6x25mm

3

Assembly Instructions

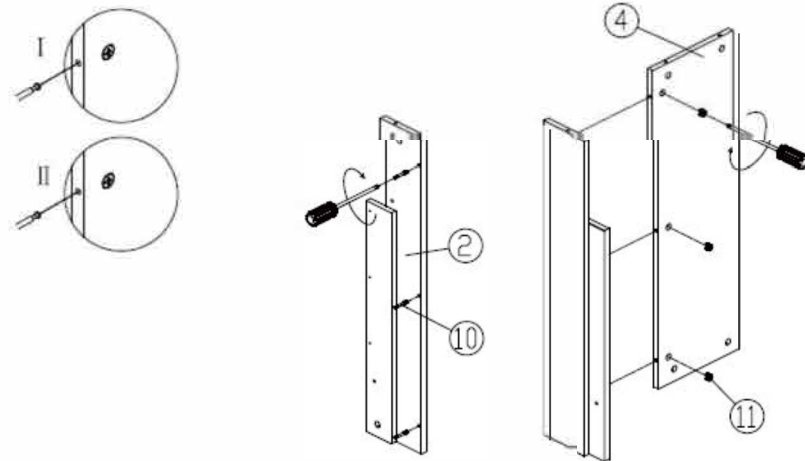
Fig.1



"Please do not over tighten cam bolts, please stop when you feel tight"

Screw Cam Bolts ⑩ into holes on Base ①.

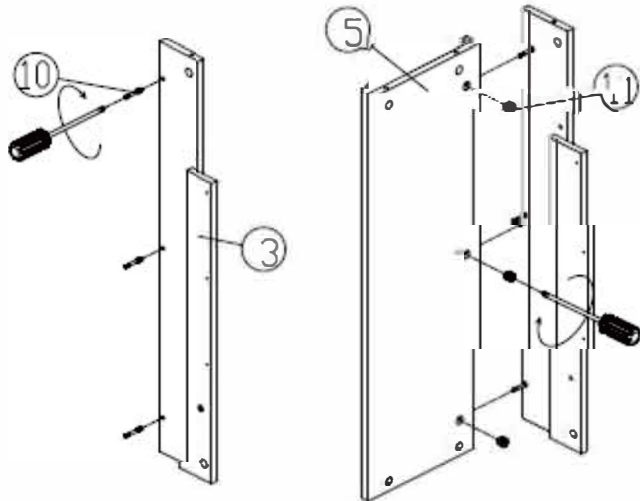
Fig.2



1. Screw Cam Bolts ⑩ into holes on Left Front Panel ②.
2. Insert cam Bolts into holes on Left Side Panel ④.
Tighten by rotating Cam Lock ⑪ clockwise with screwdriver.

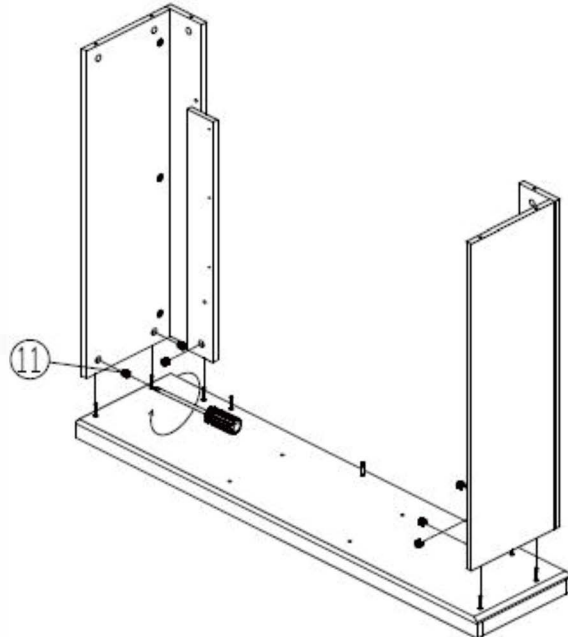
4

Fig.3



1. Screw Cam Bolts ⑩ into holes on Right Front Panel ③.
2. Insert Cam Bolts into holes on Right Side Panel ⑤.
Tighten by rotating Cam Locks ⑪ clockwise with screwdriver.

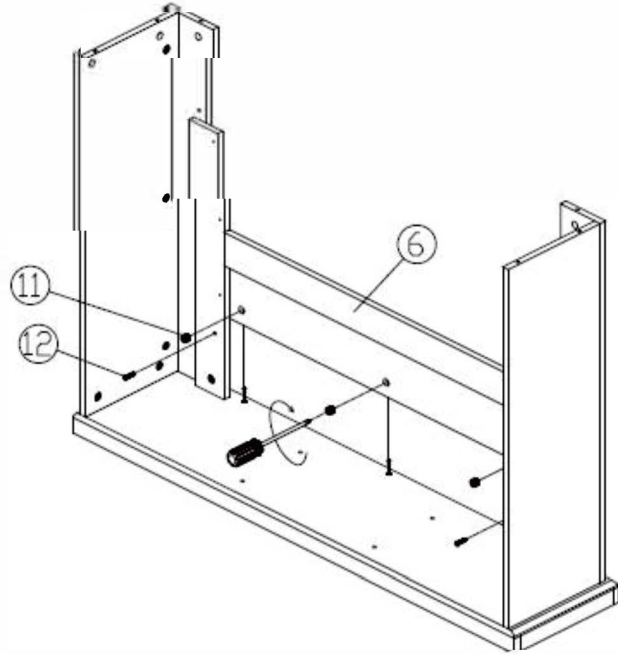
Fig.4



1. Attach assembly unit on Fig.2 and assembly unit on Fig.3 to Base assembly unit on Fig.1 by inserting Cam Bolts into corresponding holes until Base.
2. Tighten by rotating Cam Locks ⑪ clockwise with screwdriver.

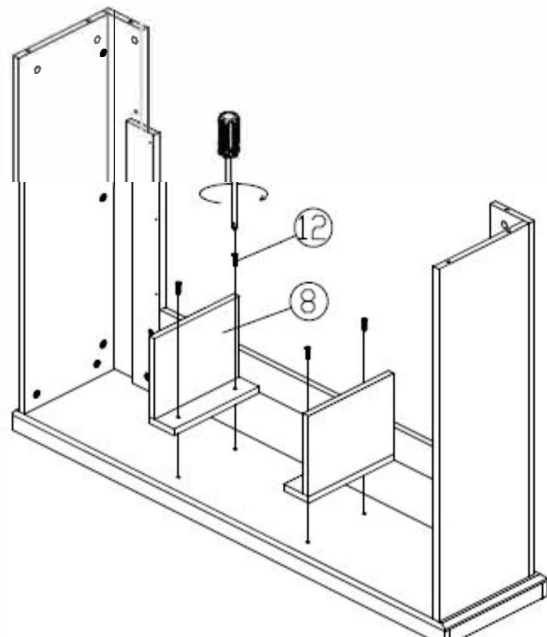
5

Fig.5



1. Insert Cam bolts into holes on Lower Front Panel ⑥.
Tighten by rotating Cam Locks ⑪ clockwise with screwdriver.
2. Connect Lower Front Panel to Left Front Panel and Right Front Panel by Bolts ⑫.

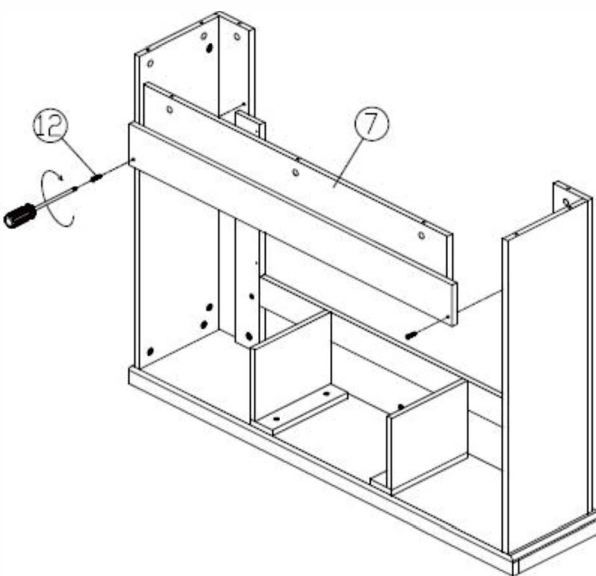
Fig.6



Screw 2 pieces of Support Panels ⑧ into holes on Base by Bolts ⑫.

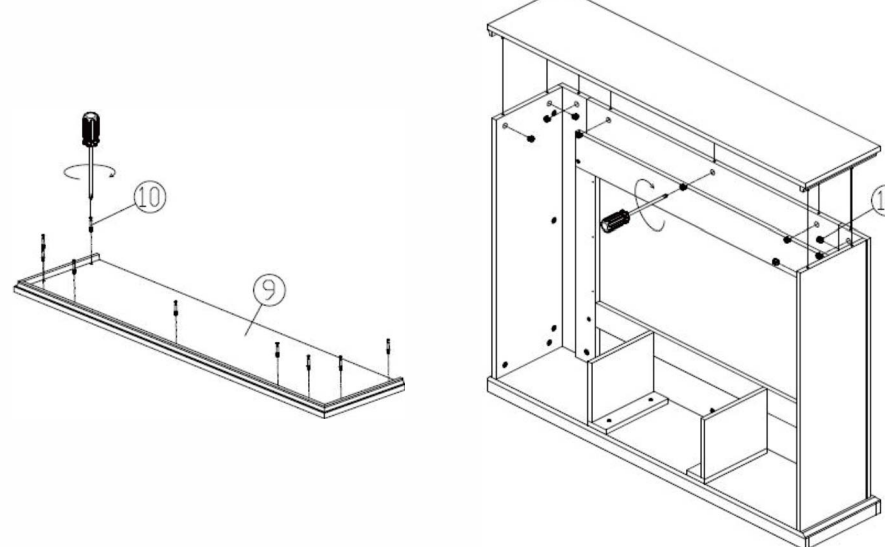
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Fig.7



2. Connect Upper Front Panel ⑦ to Left Front Panel and Right Front Panel by bolts ⑫.

Fig.8



1. Screw Cam Bolts ⑩ into holes on Top Panel ⑨.
2. Insert Cam Bolts into holes on the top edges of the assembly unit on Fig.7.
3. Tighten by rotating Cam Lock ⑪ clockwise with screwdriver.

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