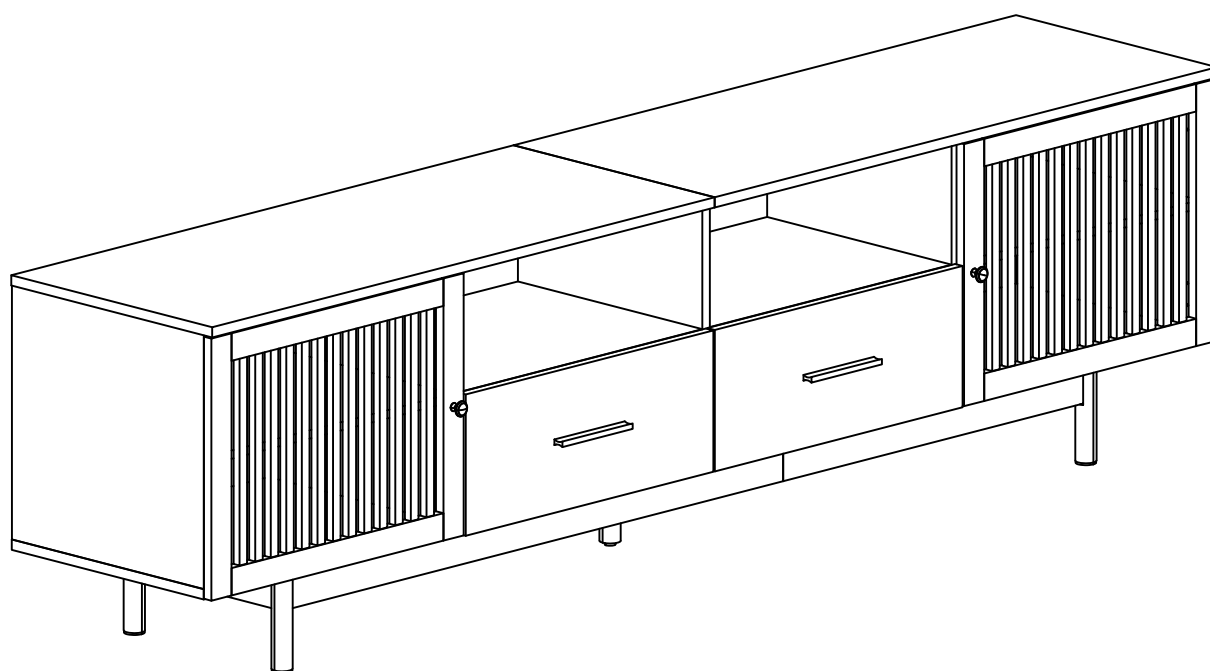


ASSEMBLY INSTRUCTION

N710P510683



Before Installation

Important-Please read these instructions fully before starting assembly

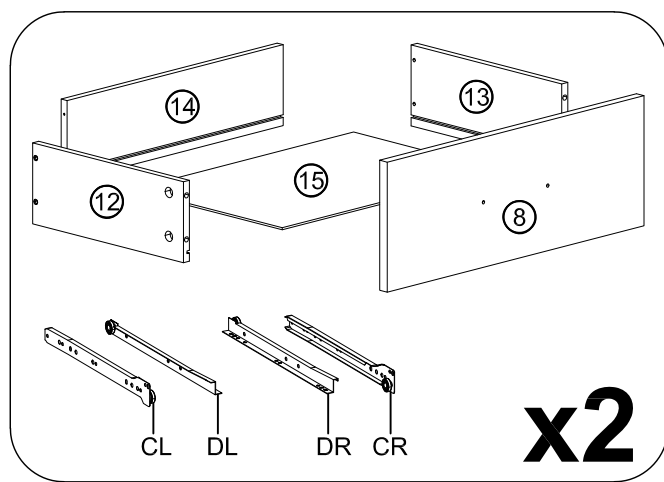
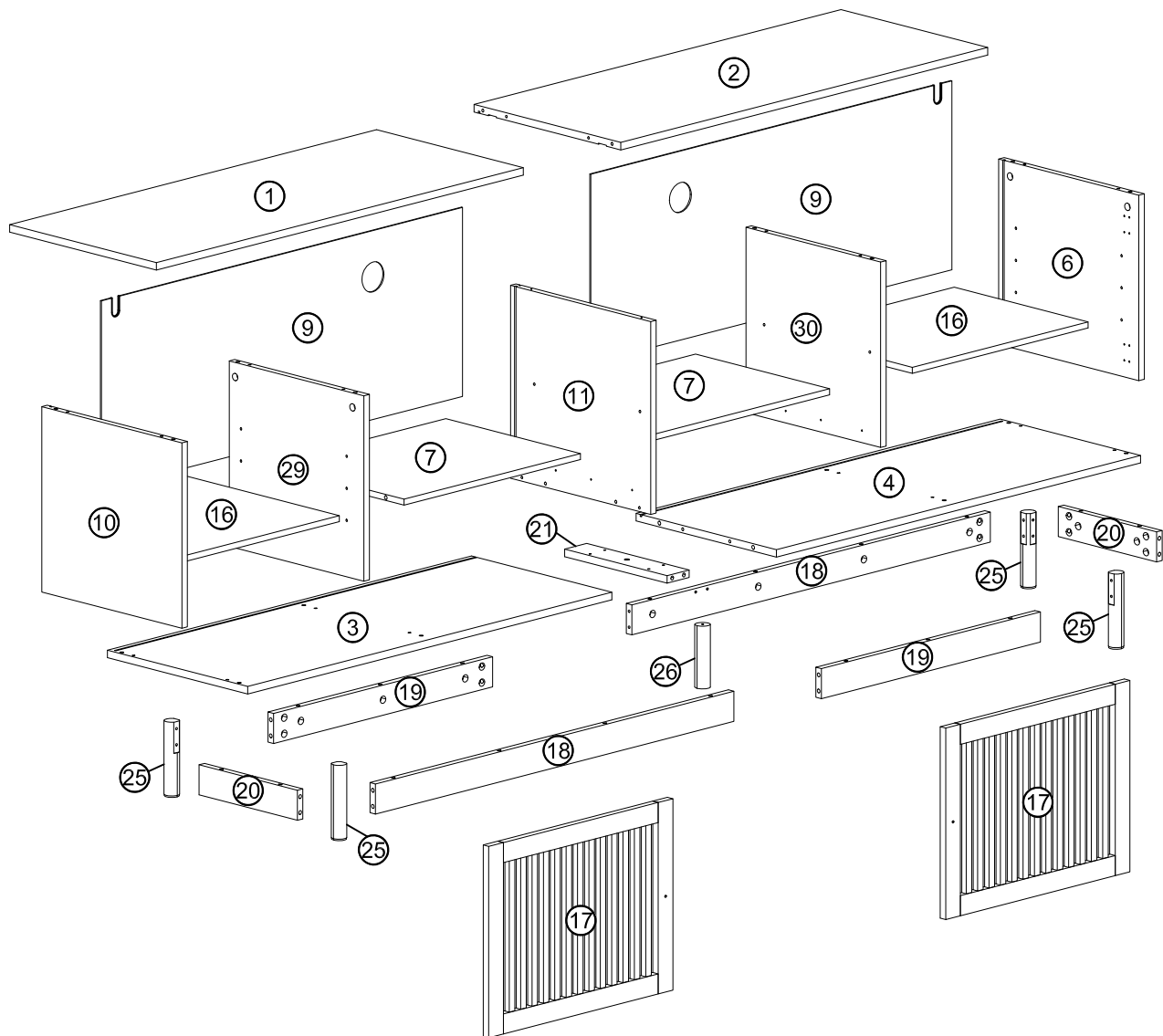
Thank you for purchasing this quality product. Be sure to check all packing materials carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all items according to the PARTS LIST and/or HARDWARE LIST shown below. Check you have all the components and tools listed on the following pages.

- We recommend that you assemble this product with the assistance of another person; this will make the assembly easier, and will help eliminate damage to the product or injury to persons during assembly.
- Please do not over tighten screws or bolts until the assembly is completed.
- Keep children and animal away from the work area, small parts could choke if swallowed. Please put all parts on a non-abrasive floor before assembly, and follow the assembly steps to assemble your newly purchased product correctly and efficiently.

Cam Lock Assembly Instructions

	Diagram A	Insert Cam Bolt into hole as shown in diagram A.
	Diagram B	Make sure not to insert the Cam Bolt: Too deep as shown in figure B as this will cause the Cam Lock to be misaligned and unable to interlock properly.
		Also avoid inserting the Cam Bolt too close to the surface of the hole as shown in figure C, as this will cause the Cam Lock to be too loose, and not interlock properly.
		Connect the panels together.
	ARROW SIGN	Insert the Cam Lock so the side opening fits over the head of the Cam Bolt.
		To tighten the Cam Lock, turn it clockwise on half a turn with a flat screwdriver. *Do not use an automatic screwdriver as it may bend or break if too much power is imposed.

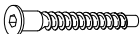
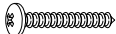
Parts list



N710P510683

① x1		② x1		
③ x1		④ x1		
⑥ x1		⑦ x2		
⑧ x2		⑨ x2		
⑩ x1	⑪ x1	⑫ x2		
⑬ x2	⑭ x2	⑮ x2		
⑯ x2	⑰ x2	⑱ x2		
⑲ x2		⑳ x2		
㉑ x1	㉕ x4	㉖ x1	㉙ x1	
㉓ x1	CL x2	DL x2	DR x2	CR x2

Hardware N710P510683

A	x72	B	x72	C	x22	D	x9	E	x4	F	x60
											
Φ6x36mm		Φ15mm		Φ6x30mm		Φ7x48mm		M6x10mm		Φ3.5x12mm	
G	x4	H	x10	J	x2	K	x16	L	x1	M	x2
											
Φ4x25mm		Φ4x35mm		Φ4x14mm		15x10mm		4mm			
N	x2	P	x2	Q	x1	R	x8	S	x2	T	x6
											
Φ4x45mm		Φ8x35mm		Φ19mm		5mm		140mm		M4x18mm	
U	x4	V	x2	W	x2	X	x4	Y	x10		
											
								Φ20mm			

G	x4	H	x10
			
Φ4x25mm		Φ4x35mm	

(DE) Bitte beachten Sie, dass die Formen der Schrauben G und H ähnlich sind. Bitte installieren Sie entsprechend der Anleitung und unterscheiden Sie sie

(UK) Please note that the shapes of screws G and H are similar. Please install according to the instructions and distinguish them!

(FR) Notez que les vis G et H ont des formes similaires. Veuillez les installer en suivant les instructions pour les séparer!

(IT) Si prega di notare che le forme delle viti G e H sono simili. Si prega di installarle seguendo le istruzioni e di distinguerle!

(ES) Por favor, tenga en cuenta que las formas de los tornillos G y H son similares. Por favor, instálelos de acuerdo con las instrucciones y distíngalos.

(NL) Let op, de vormen van schroeven G en H zijn vergelijkbaar. Installeer volgens de instructies en maak onderscheid tussen ze!

(SE) Observera att formerna på skruvarna G och H är lika. Installera enligt anvisningarna och särskilj dem!

(PL) Zauważ, że kształty śrub G i H są podobne. Zainstaluj zgodnie z instrukcjami i rozróżnij je!

1

A

x8

Φ6x36mm

S

x2

140mm

T

x4

M4x18mm

2

H

x8

Φ4x35mm

3

x2

4

B

x8

Φ15mm

x2

5

F

x8

Φ3.5x12mm

DL

x2

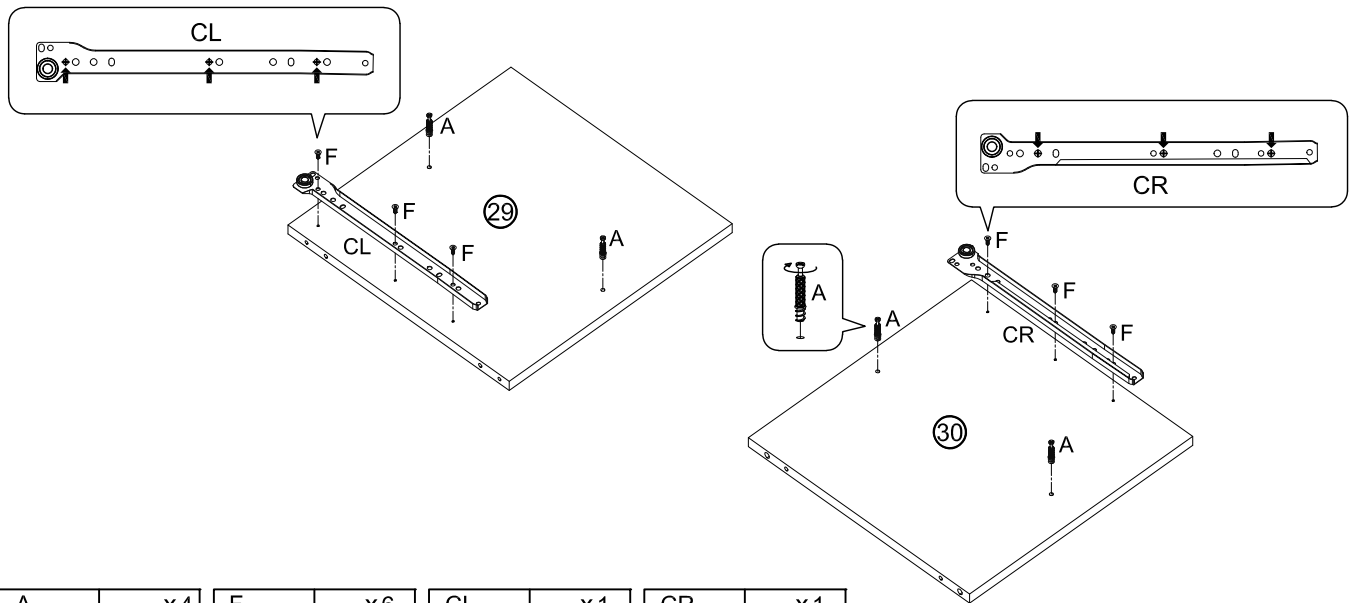
DR

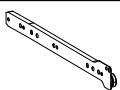
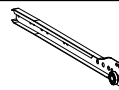
x2

x2

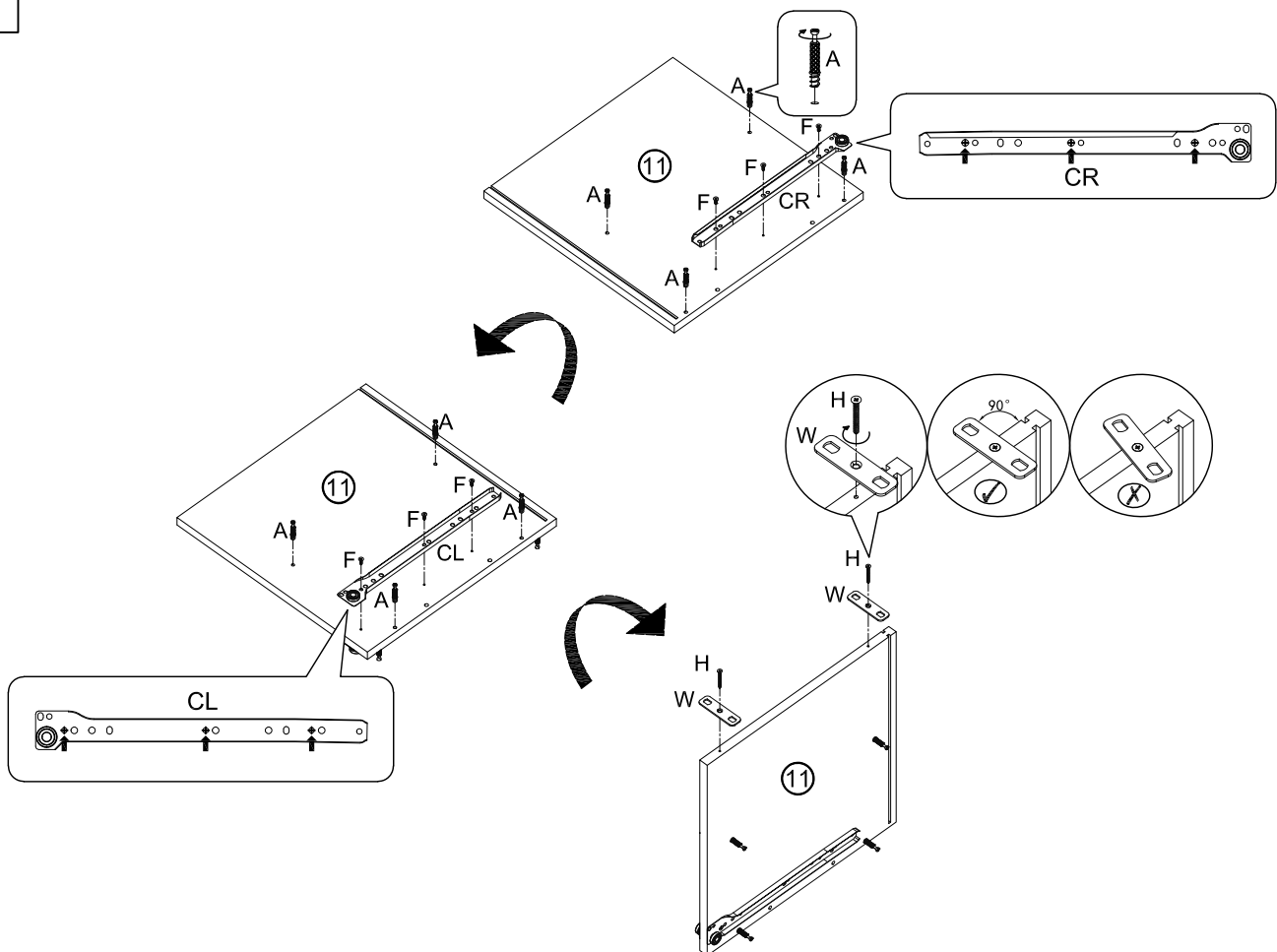
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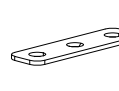
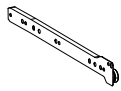
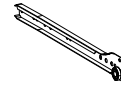
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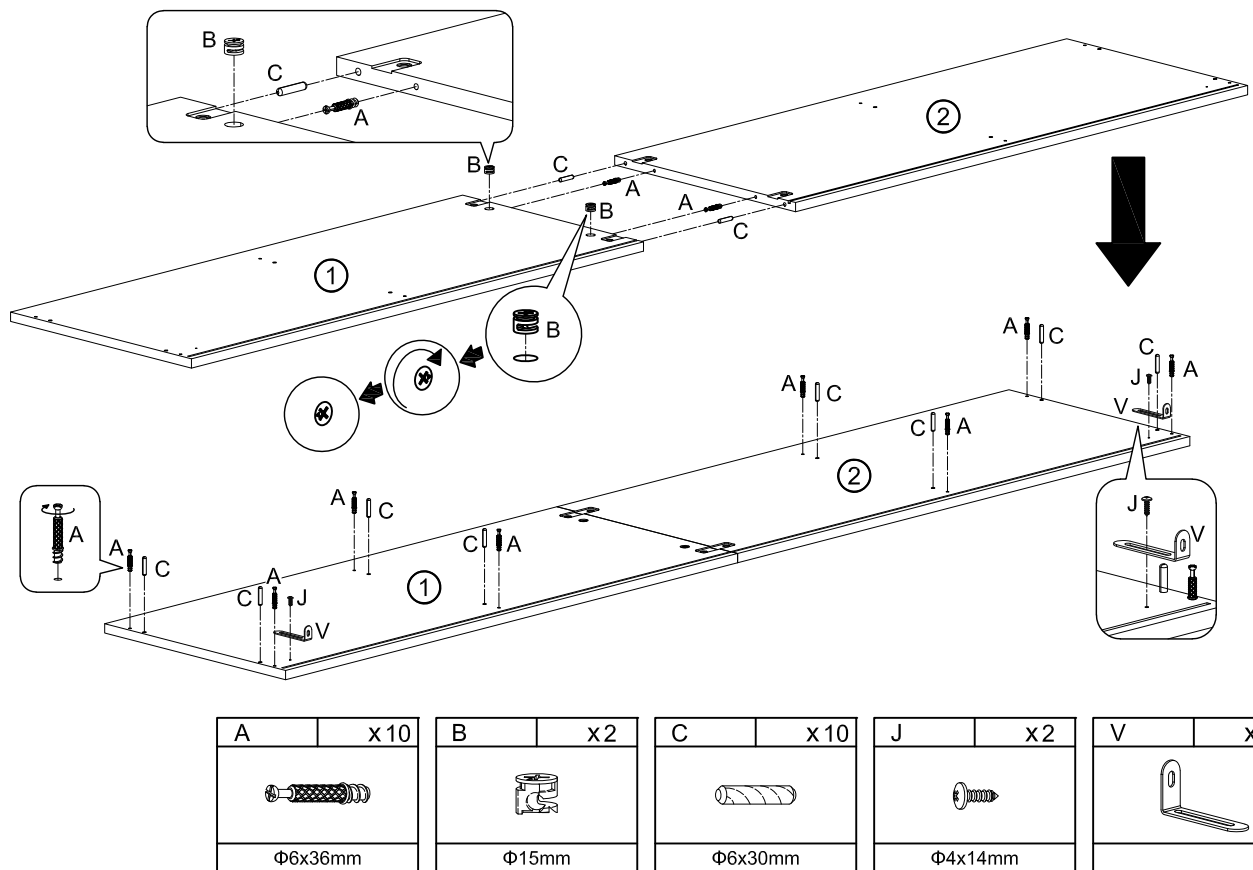
A	x4	F	x6	CL	x1	CR	x1
							
Φ6x36mm		Φ3.5x12mm					

7

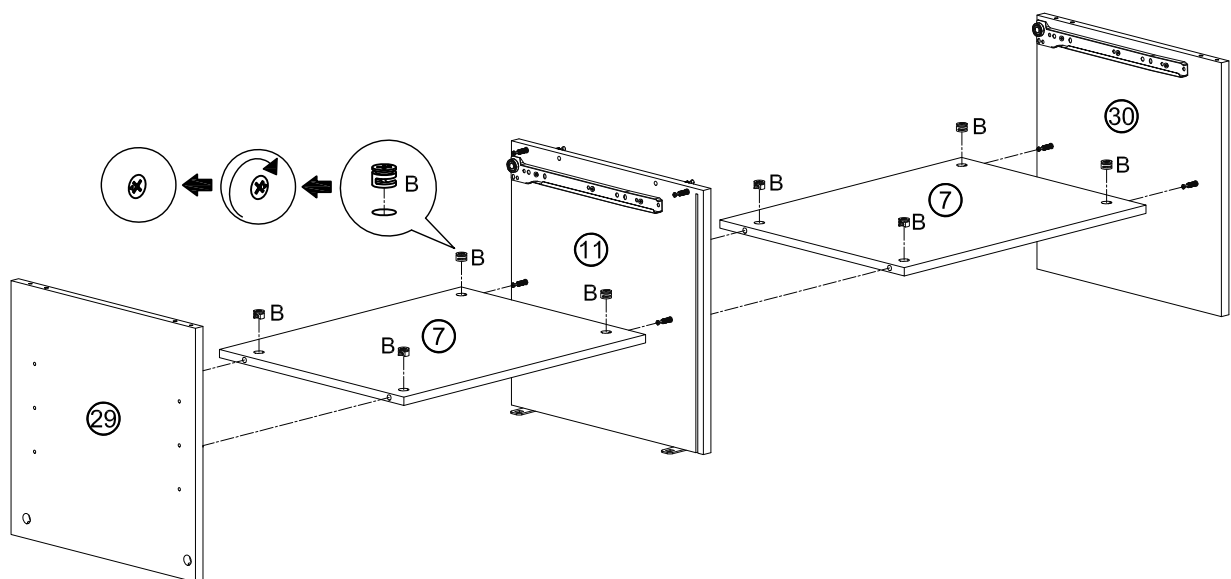


A	x8	F	x6	H	x2	W	x2	CL	x1	CR	x1
											
Φ6x36mm		Φ3.5x12mm		Φ4x35mm							

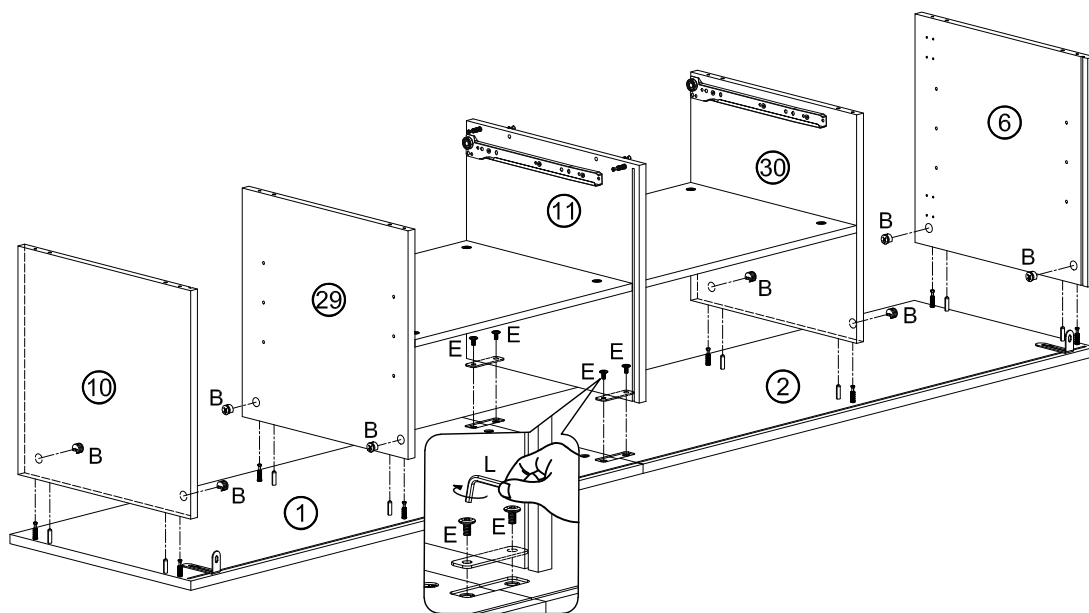
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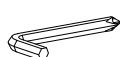


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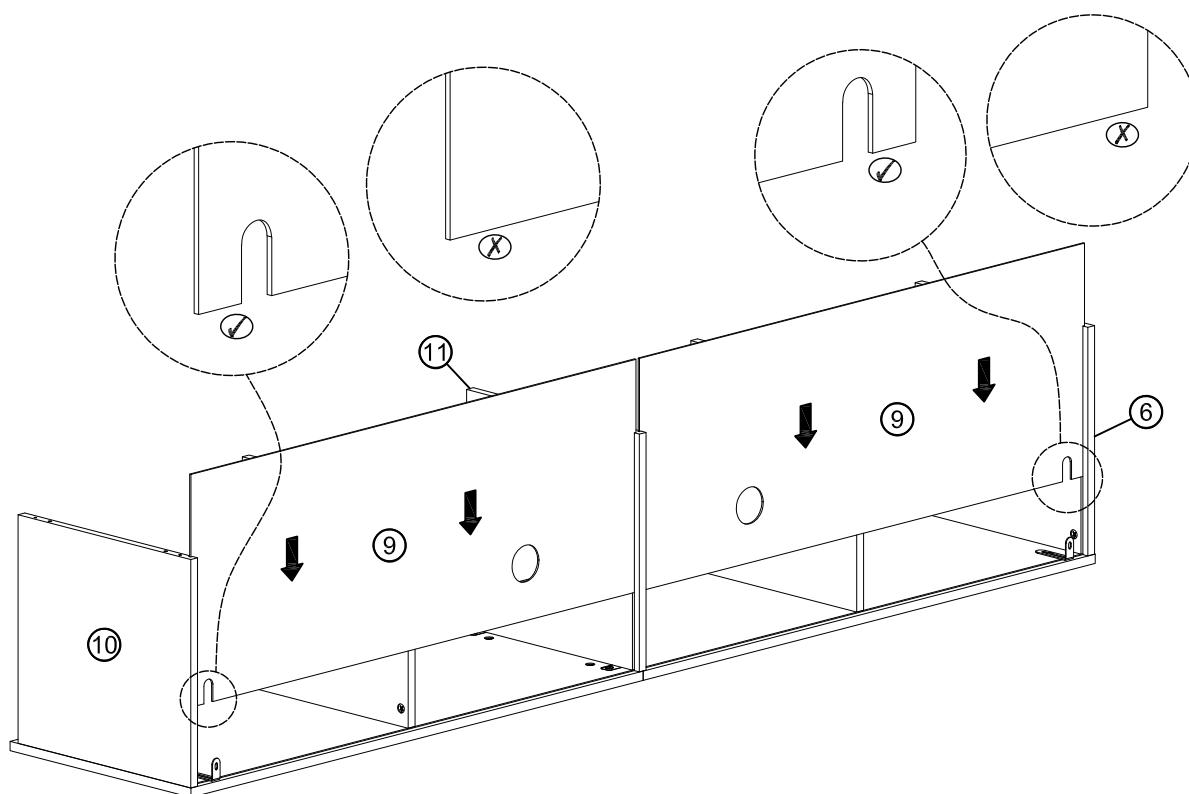


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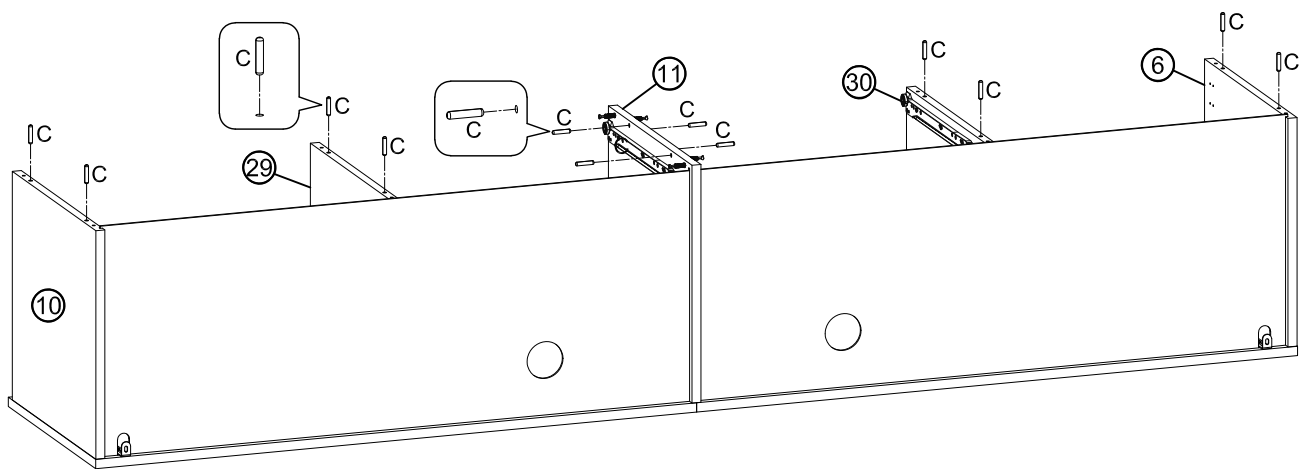


B	x8	E	x4	L	x1
					
Φ15mm		M6x10mm		4mm	

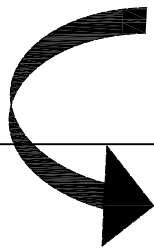
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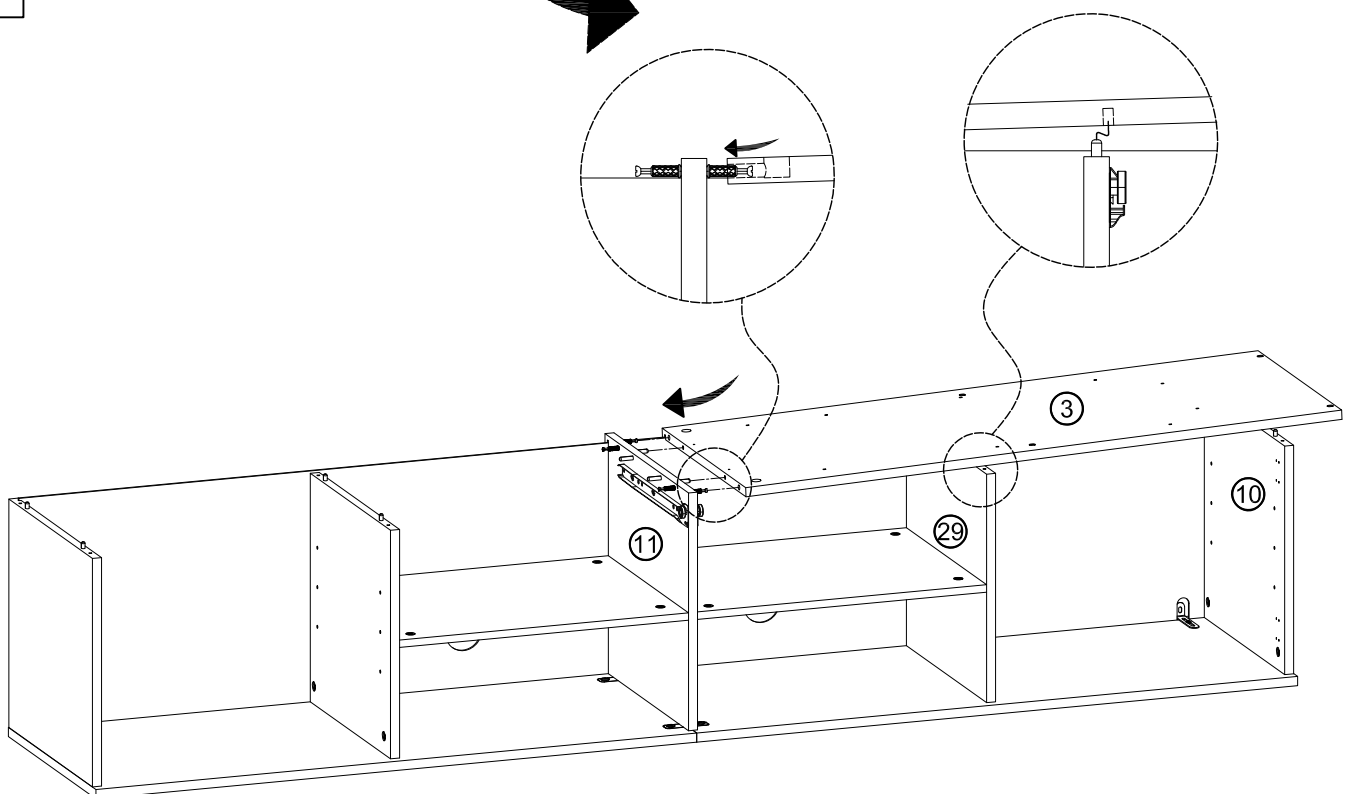
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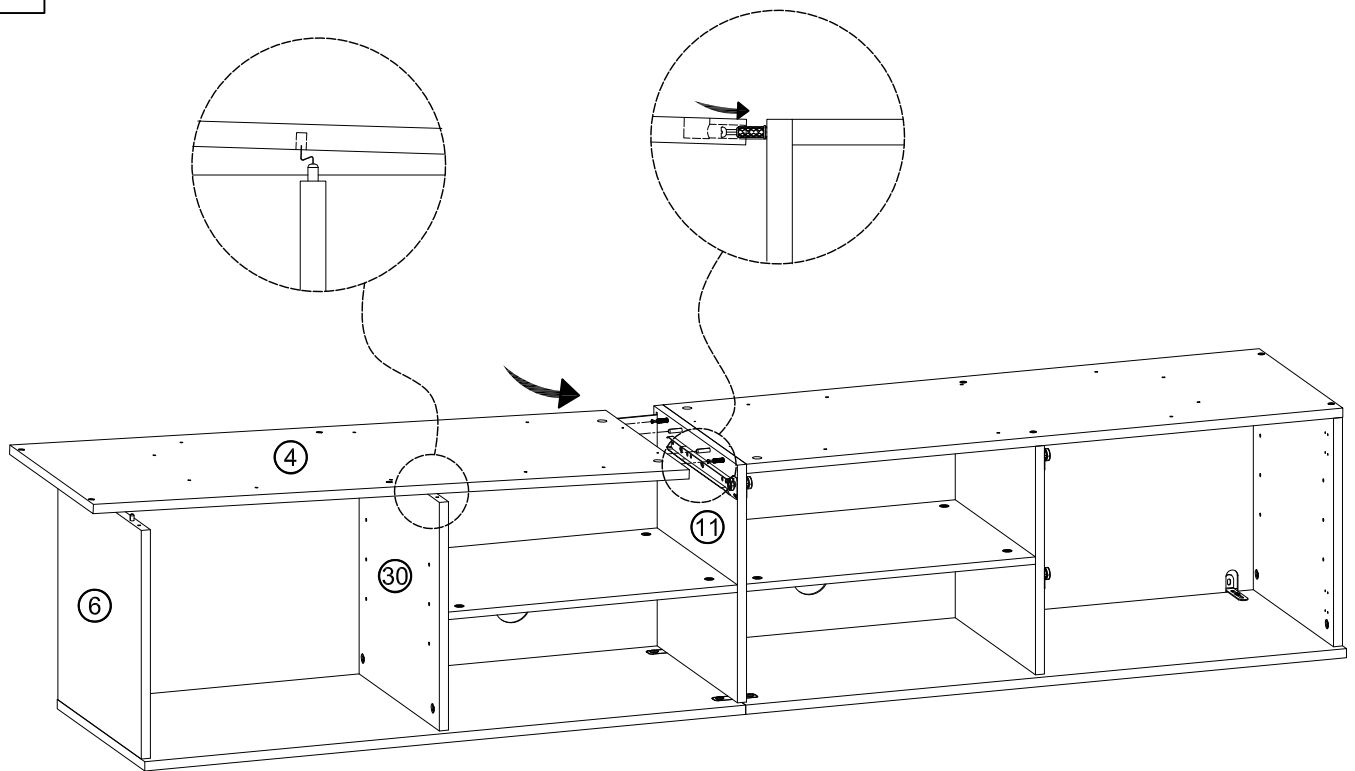
C	x12
	
$\Phi 6 \times 30 \text{ mm}$	



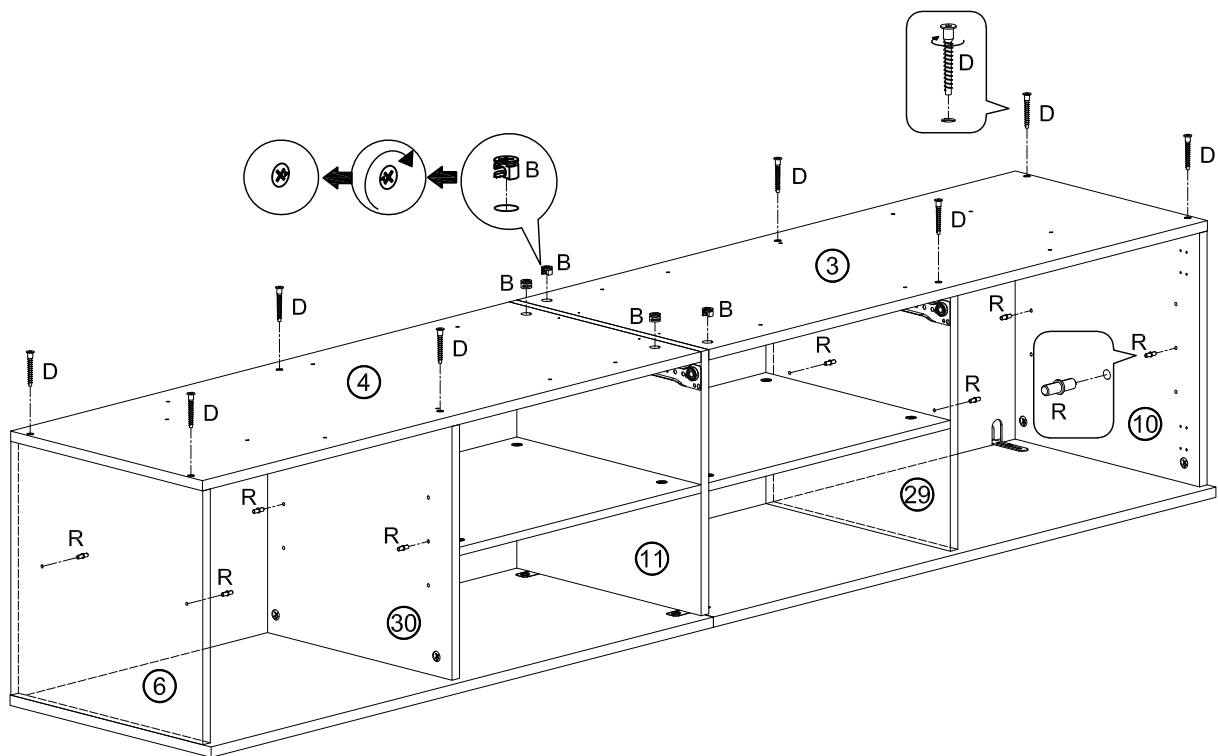
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14

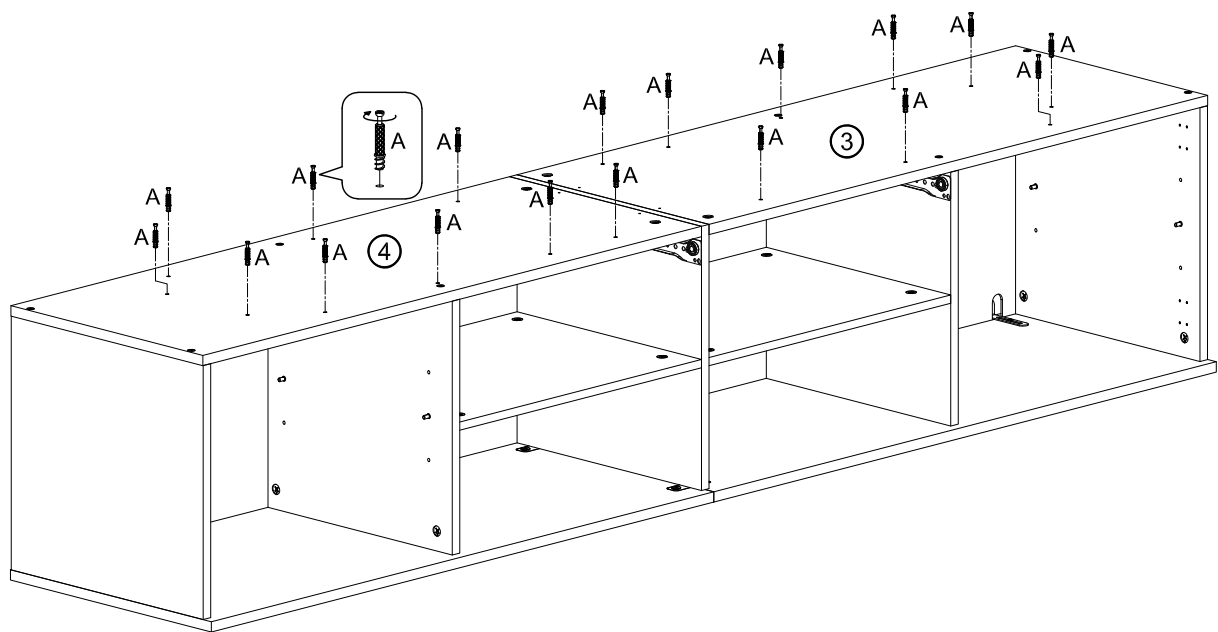


15



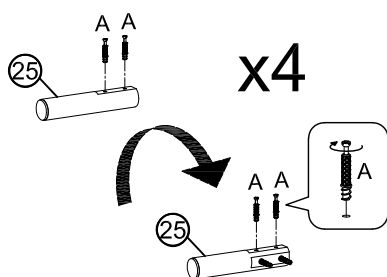
B	x4	D	x8	R	x8
					
Φ15mm		Φ7x48mm		5mm	

16



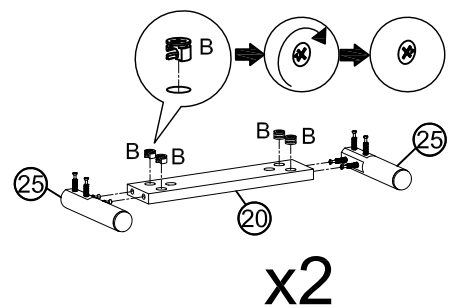
A	x18
Φ6x36mm	

17



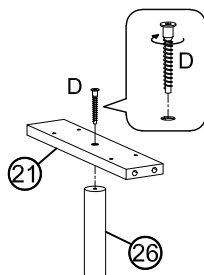
A	x16
Φ6x36mm	

18



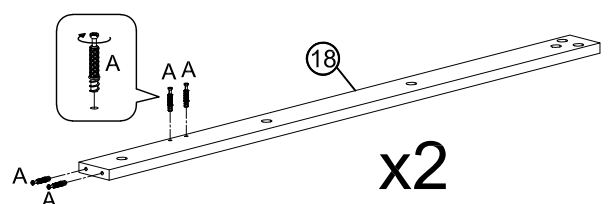
B	x8
Φ15mm	

19



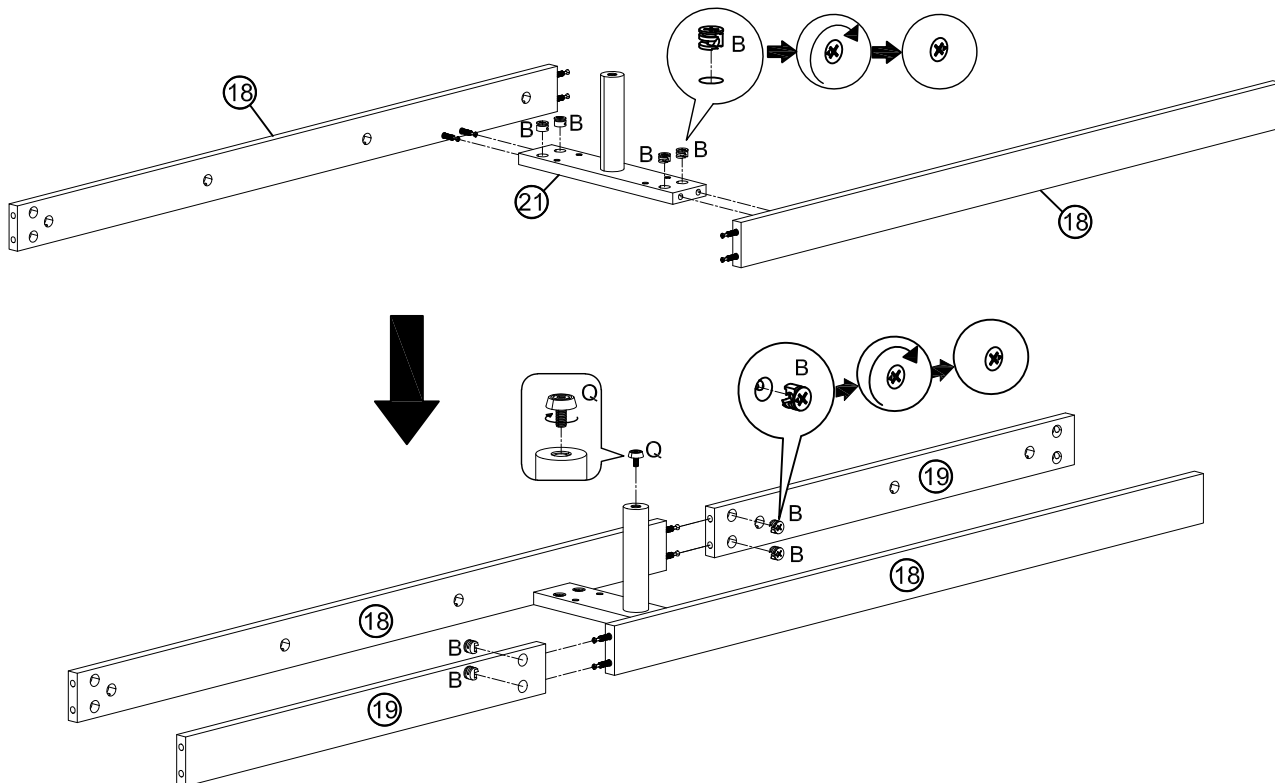
D	x1
Φ7x48mm	

20



A	x8
Φ6x36mm	

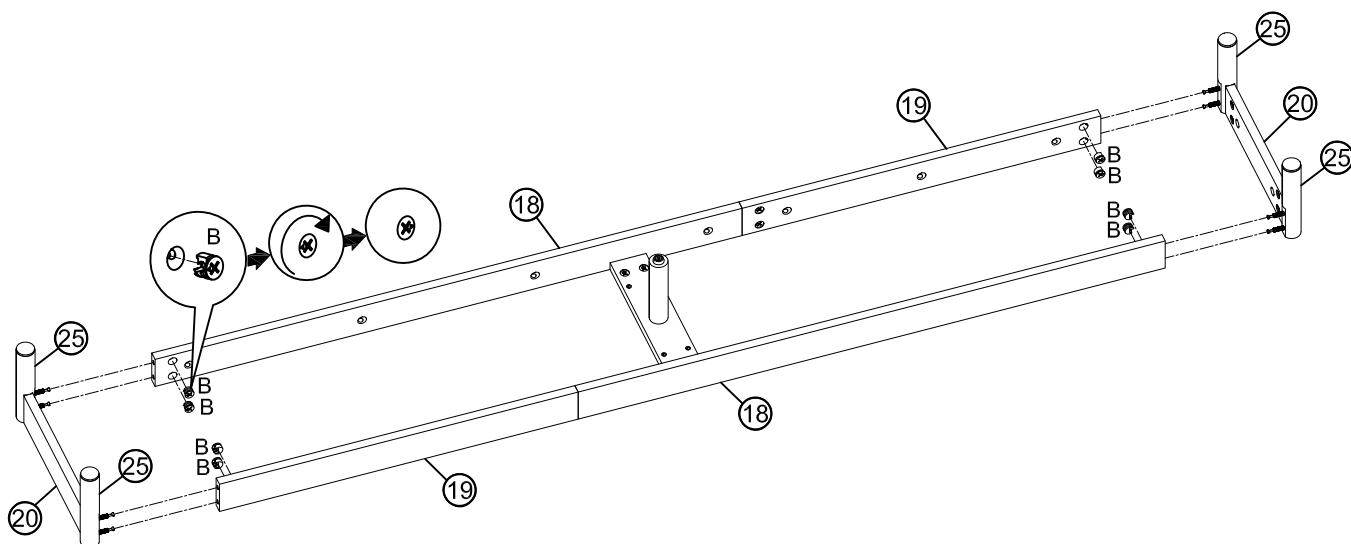
21



B	x8
	
Φ15mm	

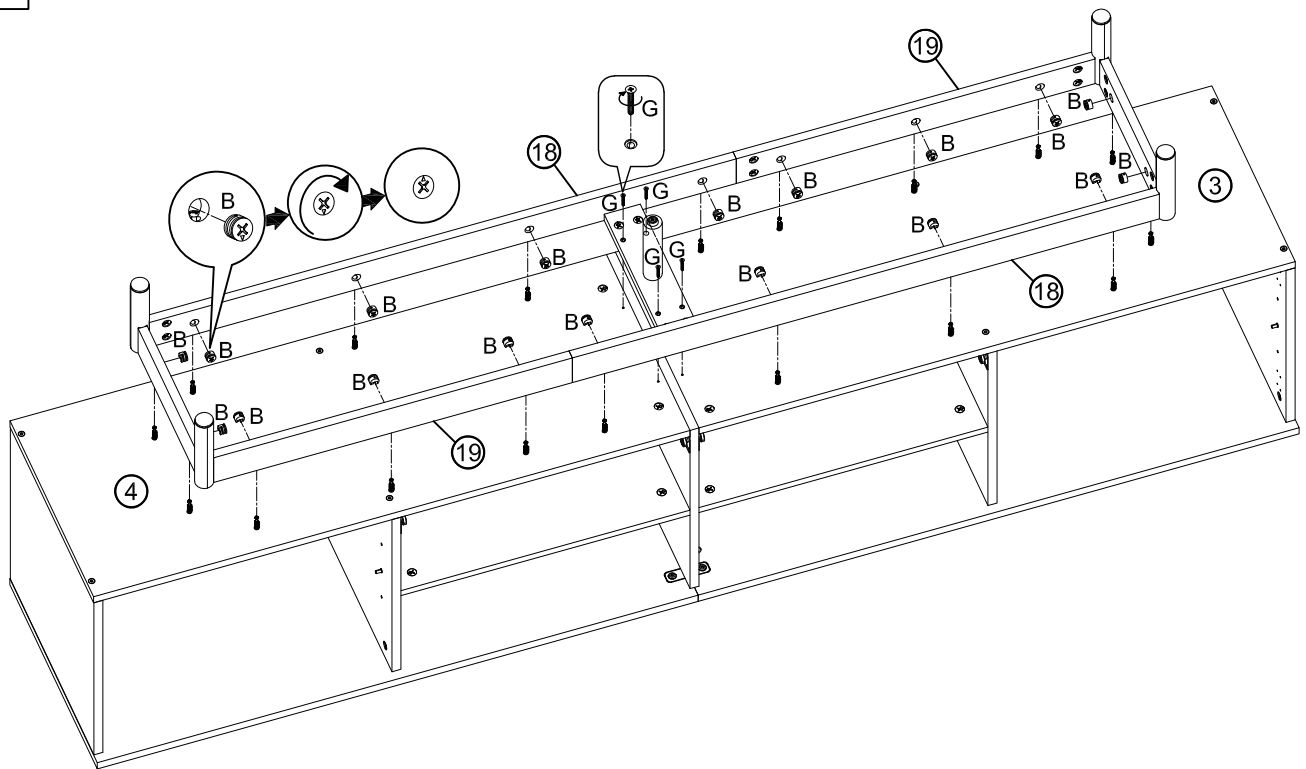
Q	x1
	
Φ19mm	

22



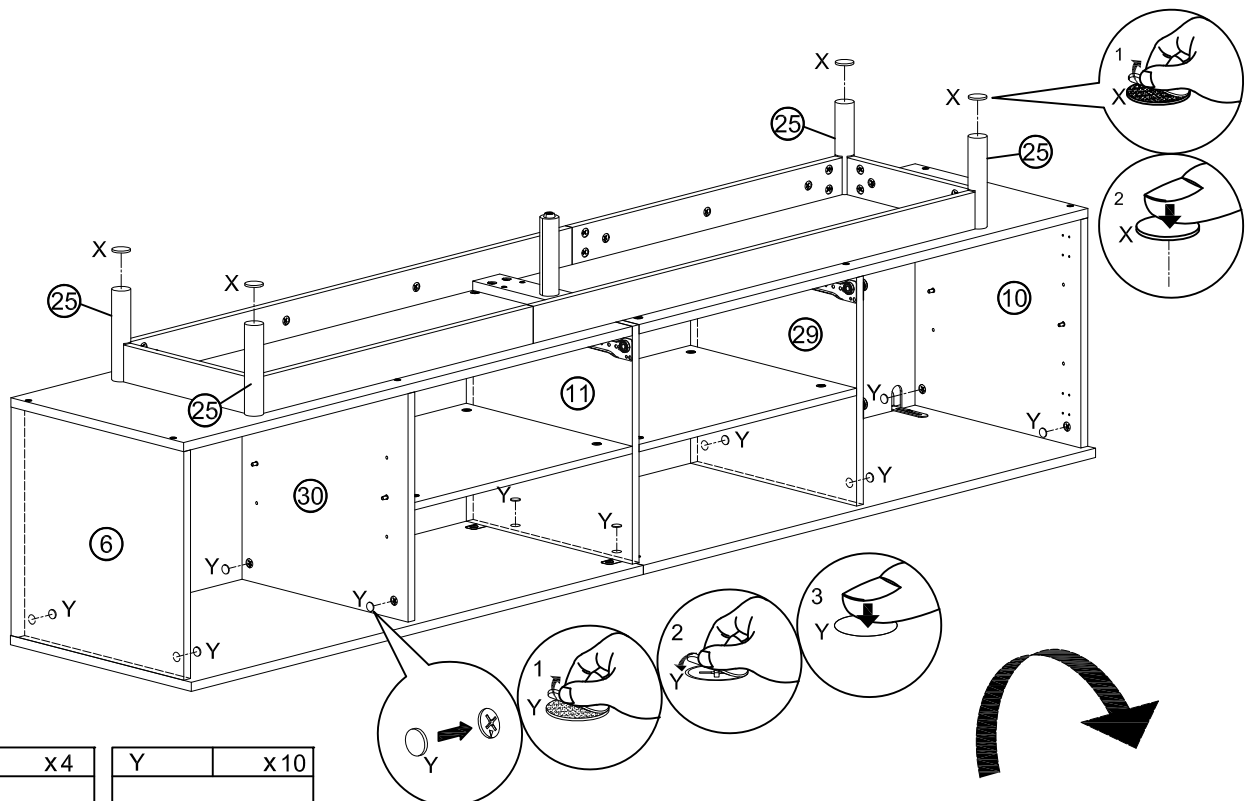
B	x8
	
Φ15mm	

23



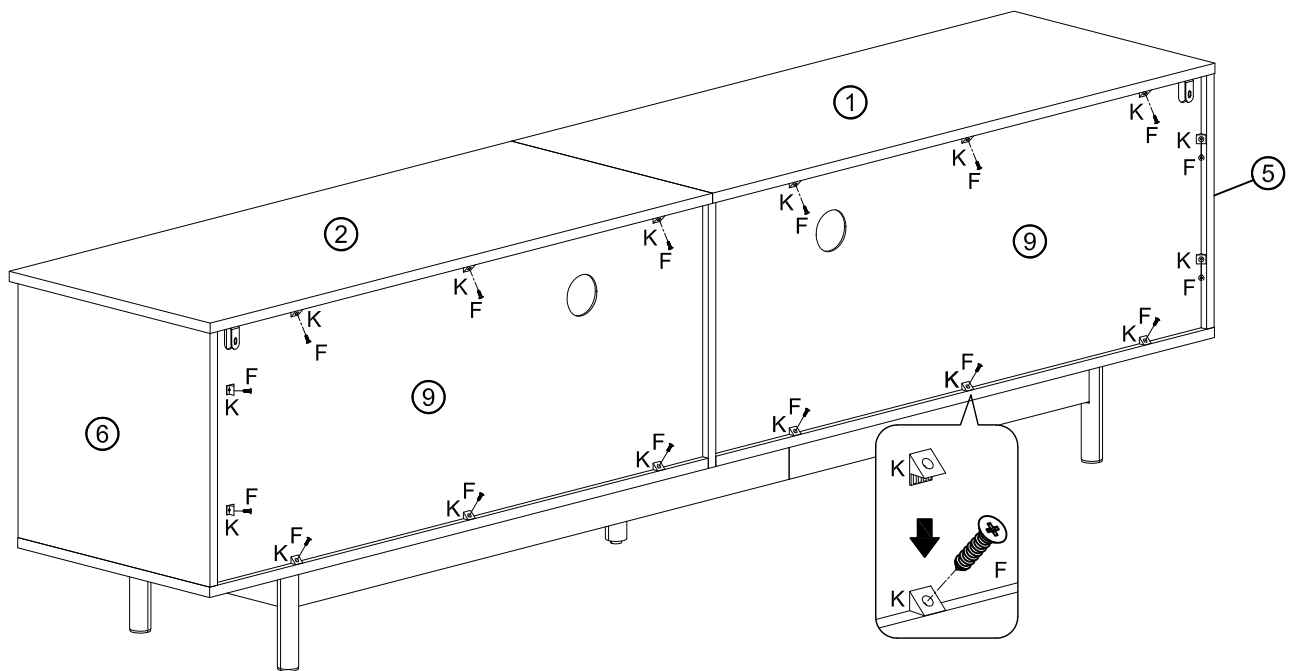
B	x18	G	x4
			
Φ15mm		Φ4x25mm	

24



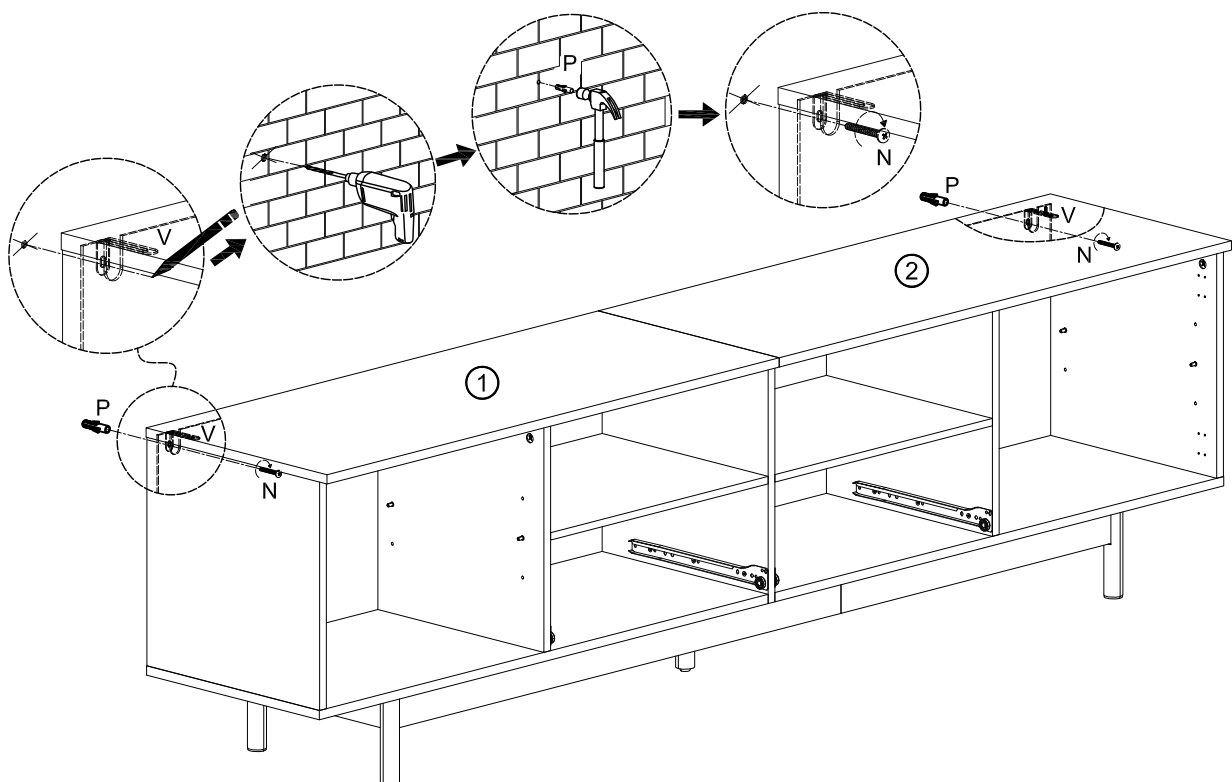
X	x4	Y	x10
			
		Φ20mm	

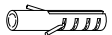
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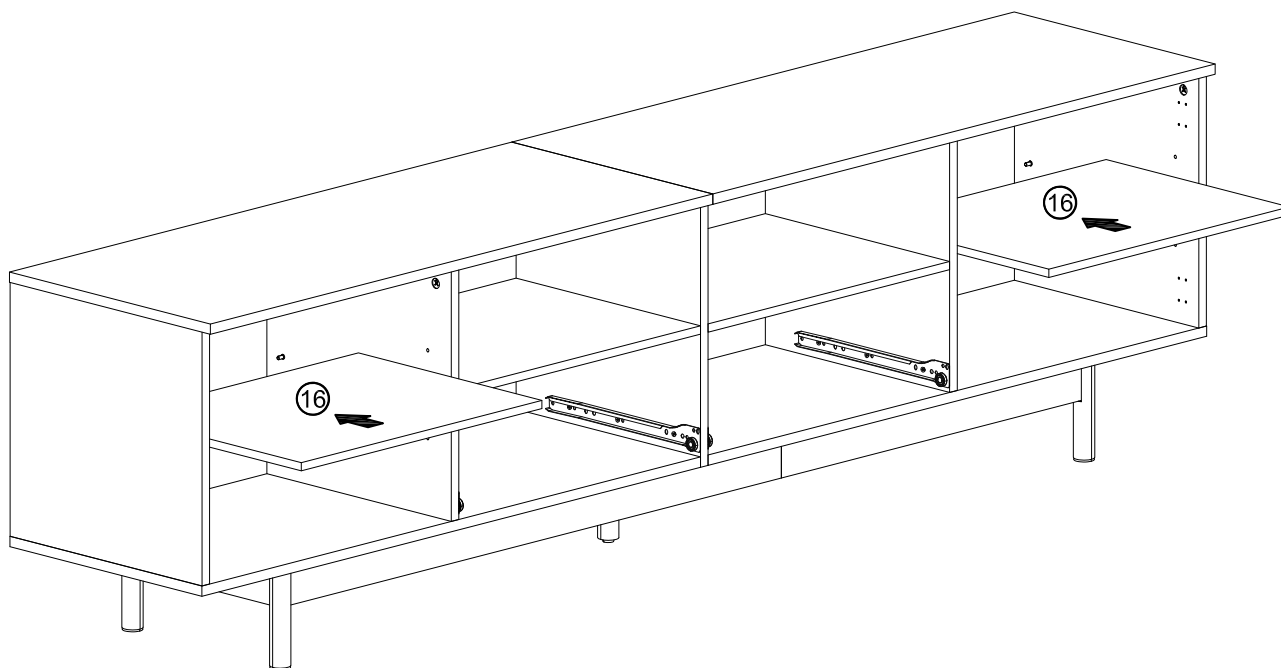
F	x16	K	x16
			
Φ3.5x12mm		15x10mm	

26

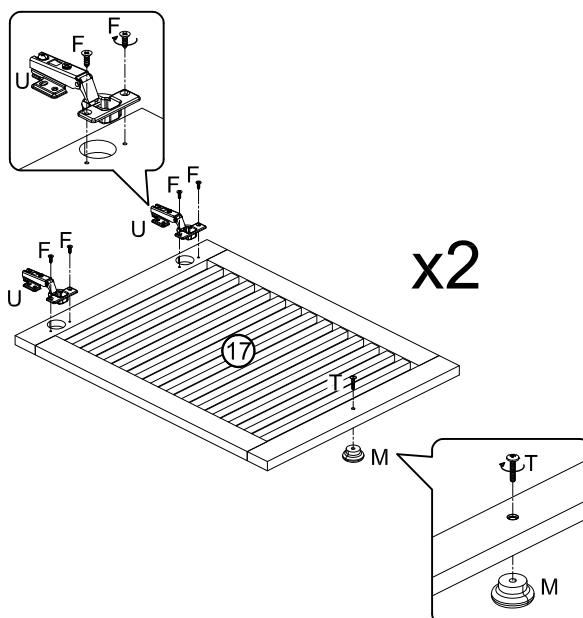


N	x2	P	x2
			
Φ4x45mm		Φ8x35mm	

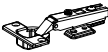
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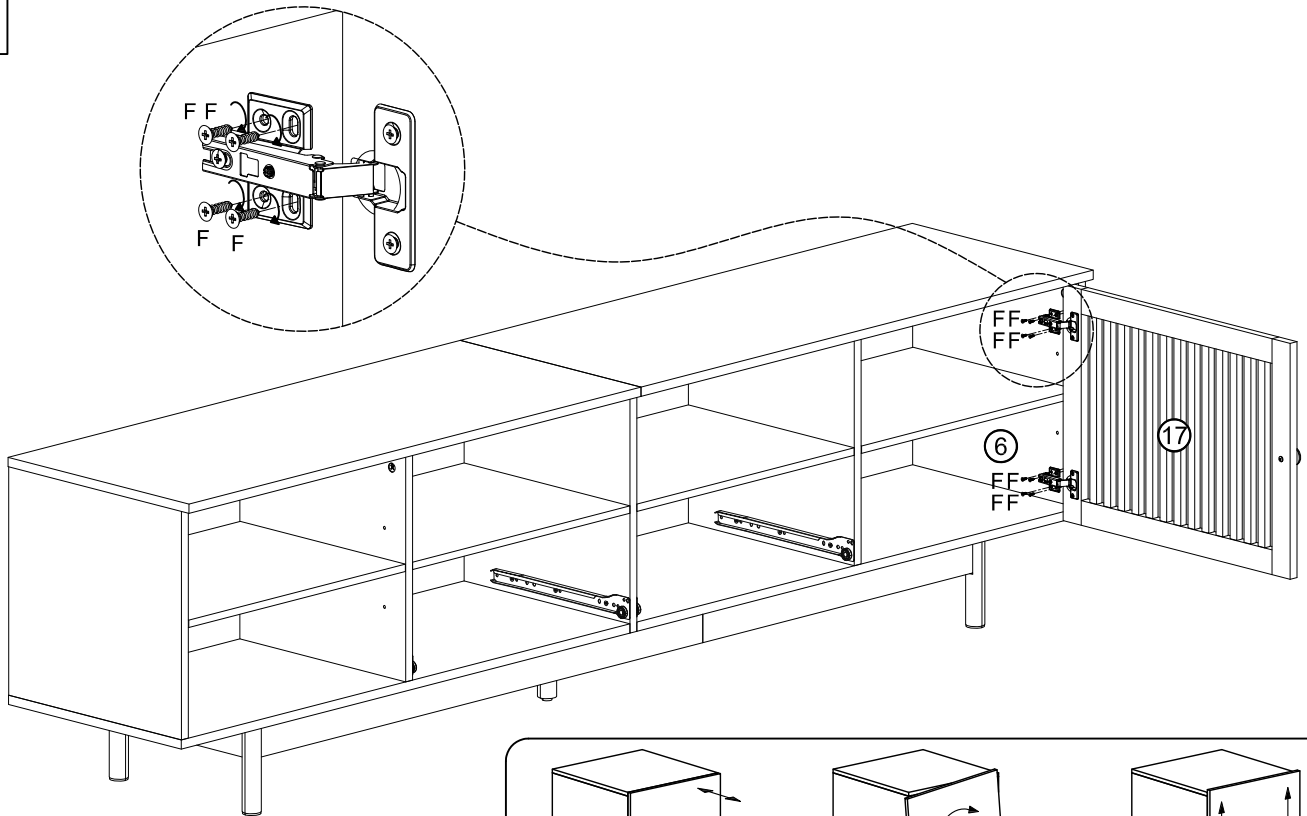
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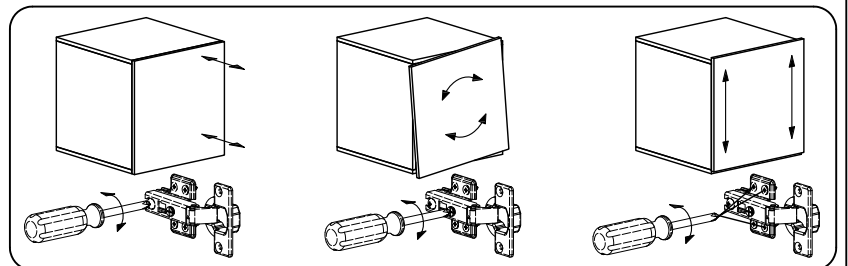
x2

F	x8	M	x2	T	x2	U	x4
							
Φ3.5x12mm				M4x18mm			

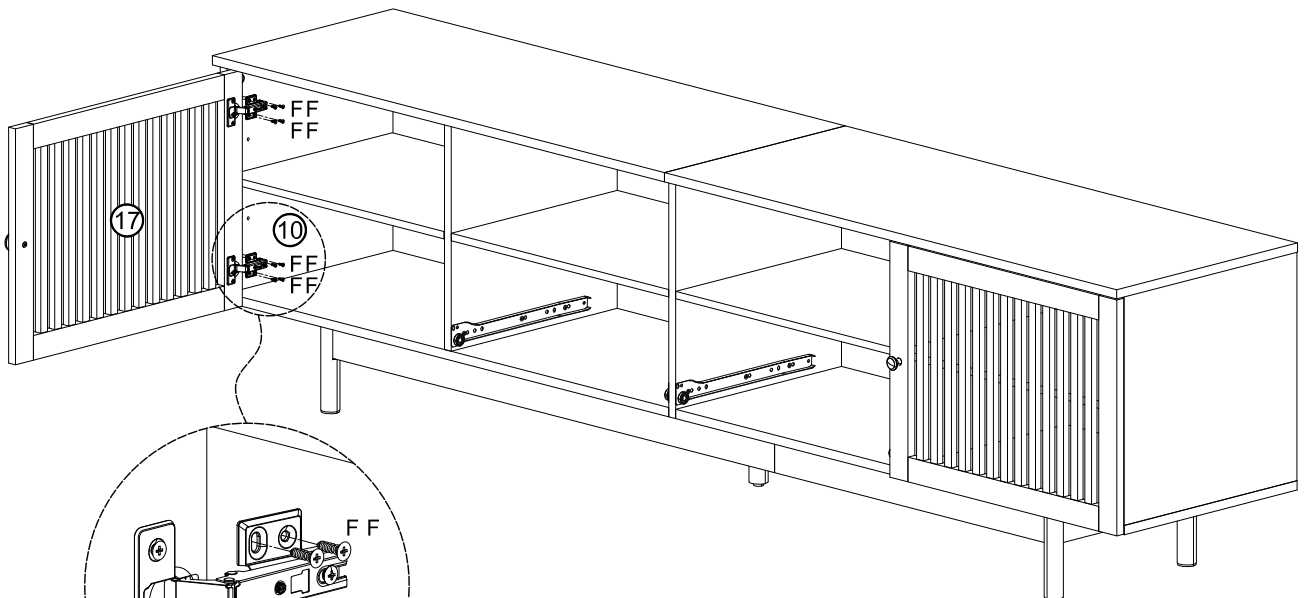
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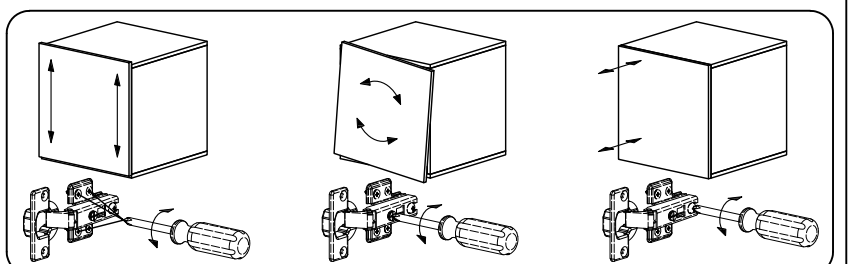
F	x8
Φ3.5x12mm	



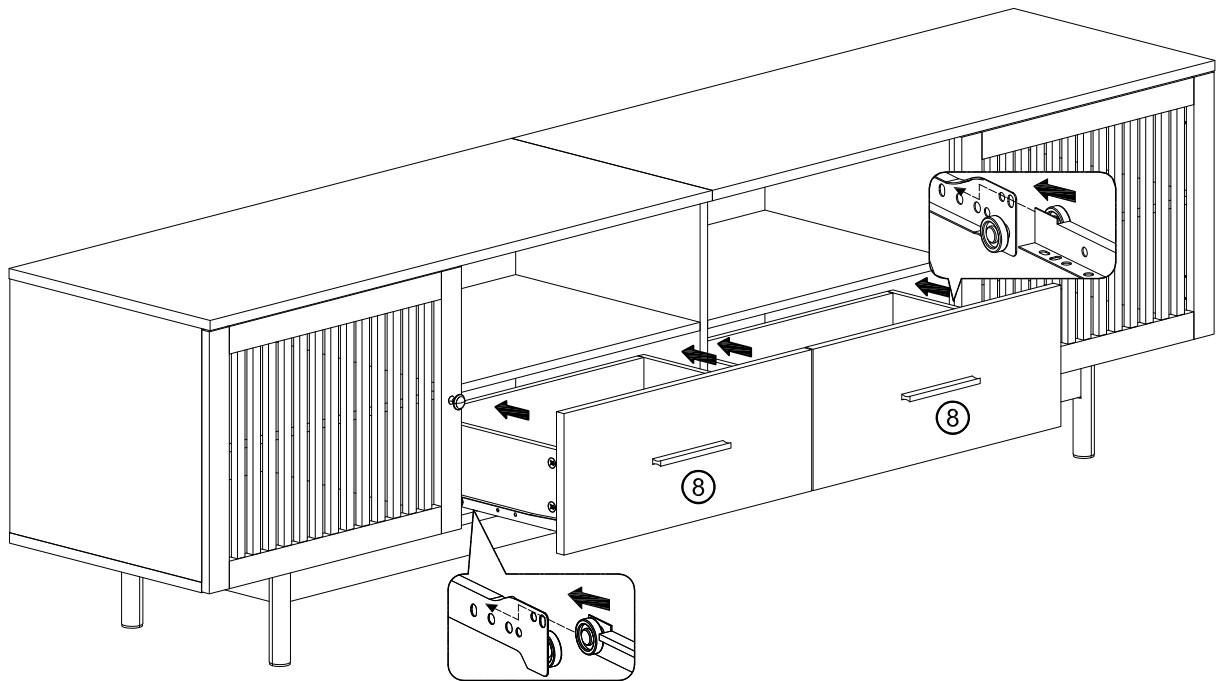
30



F	x8
Φ3.5x12mm	



31



32

