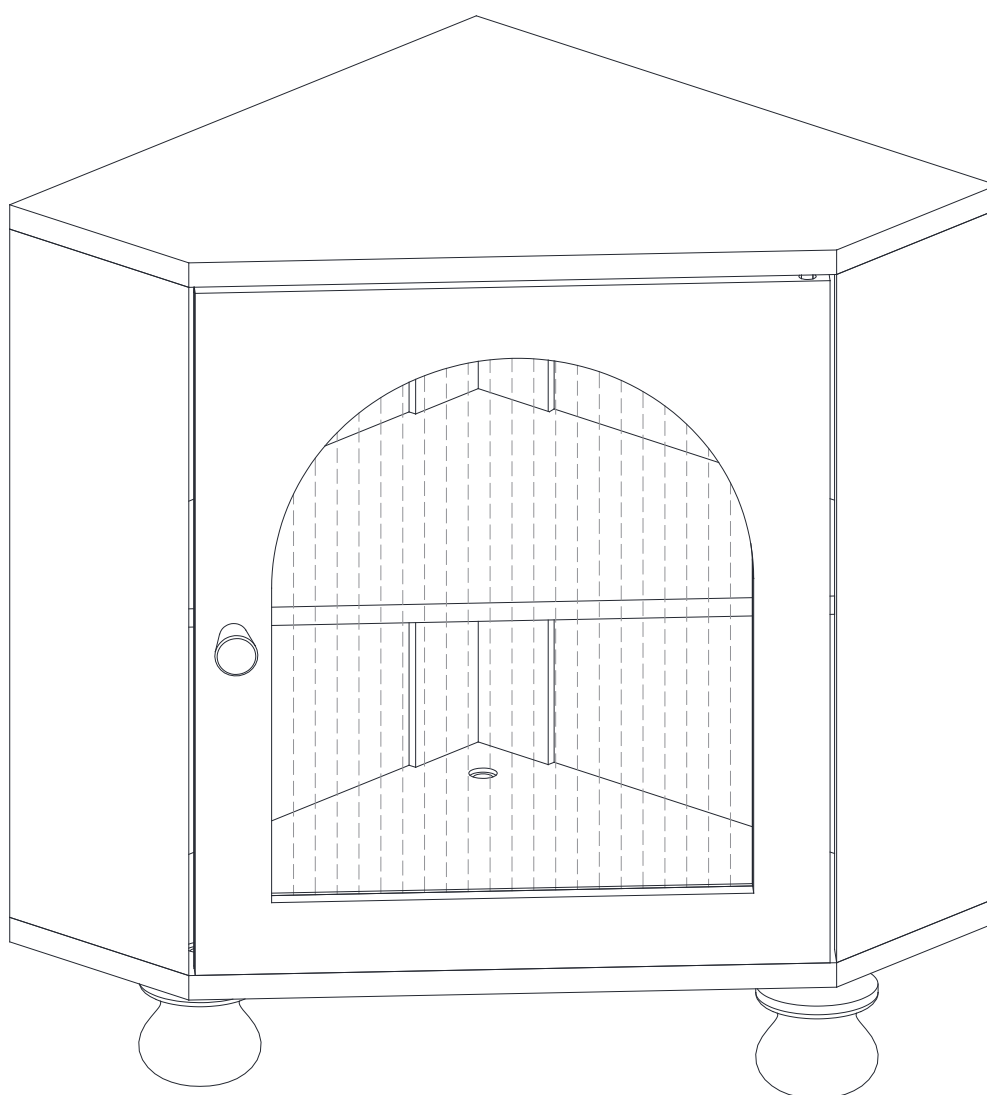
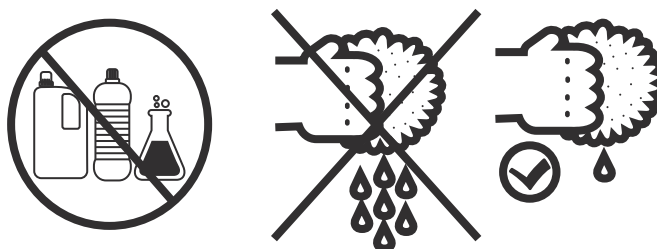
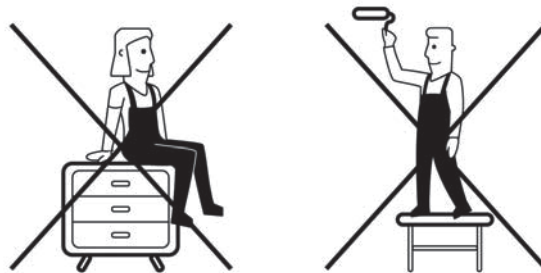
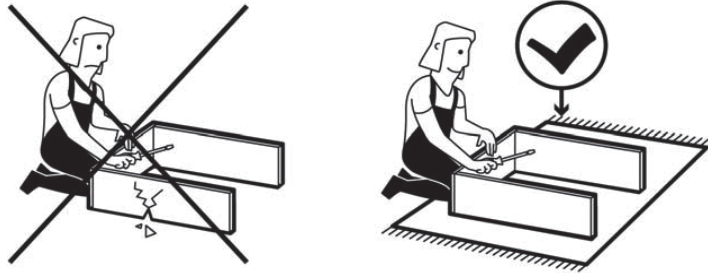
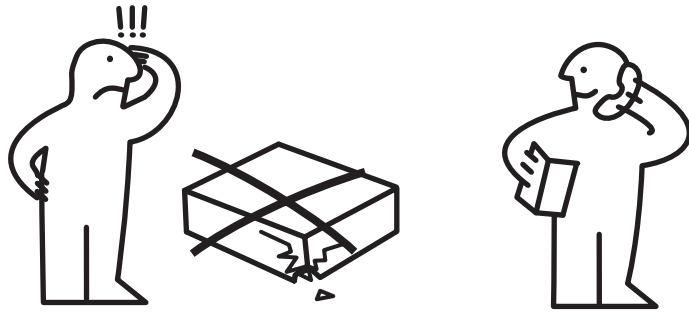


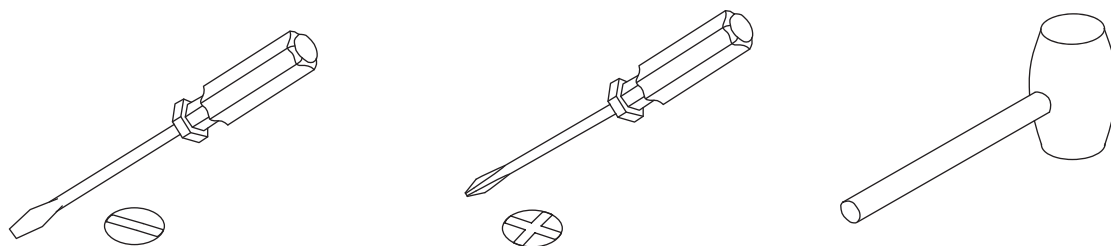
ASSEMBLY INSTRUCTIONS

Item NO.: XM2507BB



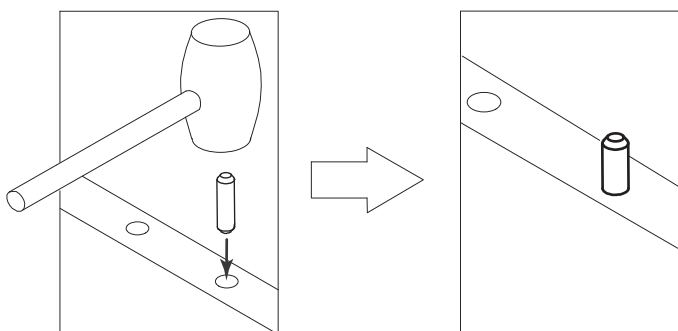


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

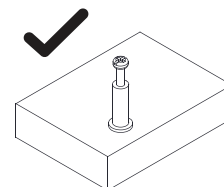
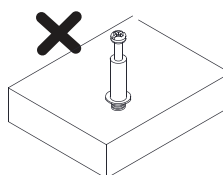
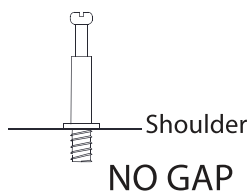
Dowel Installation



Gently tap dowel into hole with rubber mallet.

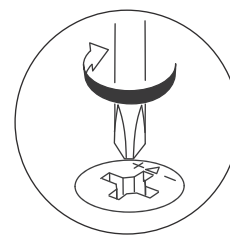
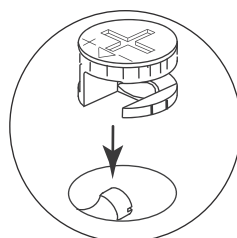
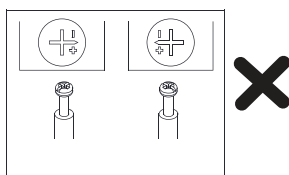
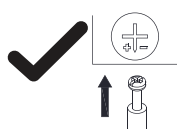
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

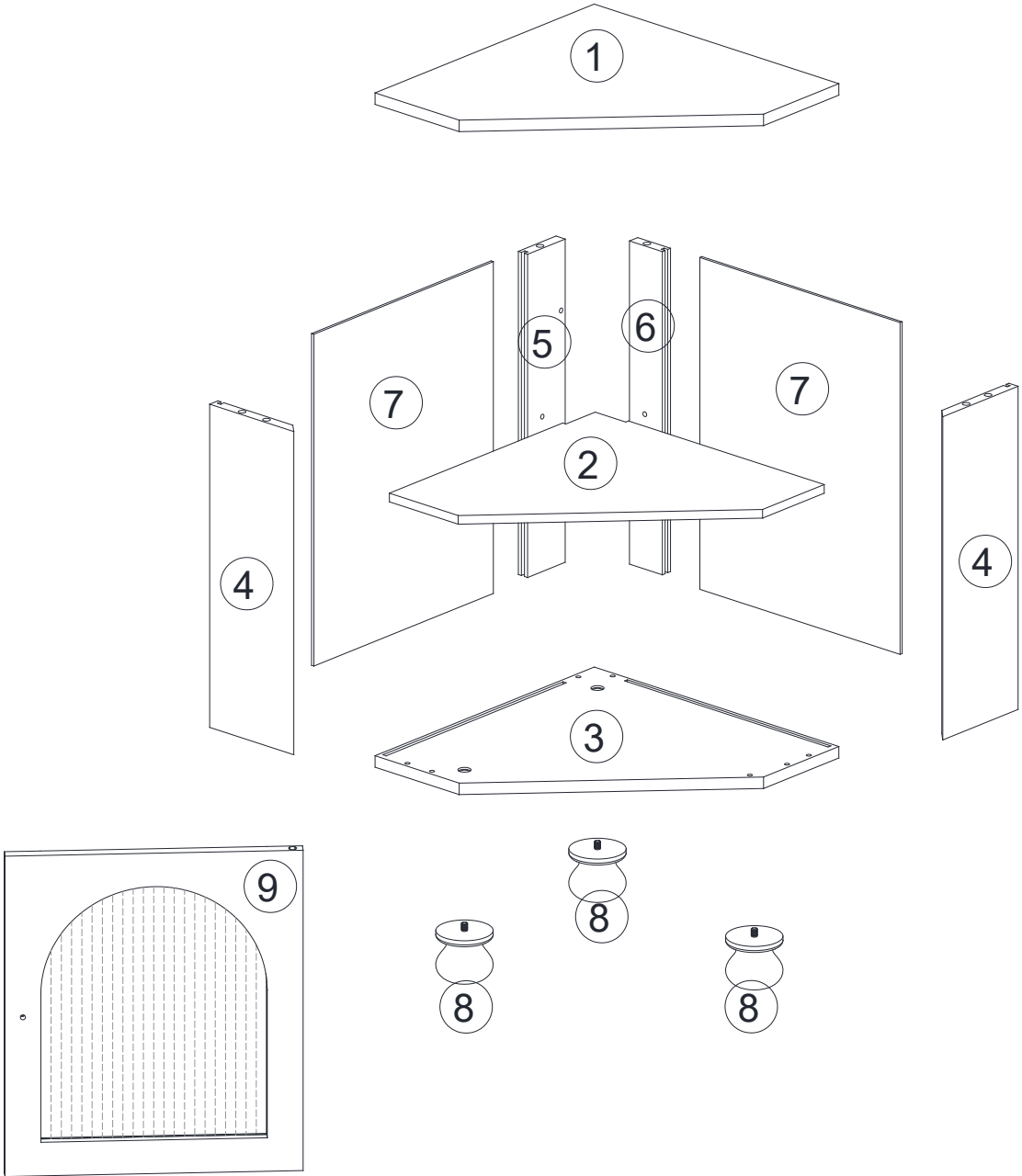


WHEN FITTING CAMS

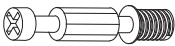
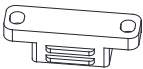
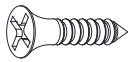
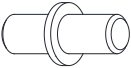
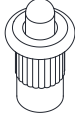
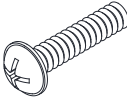
ENSURE STARTING POSITION IS CORRECT
BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



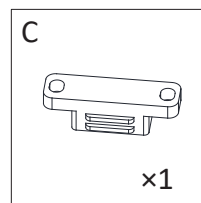
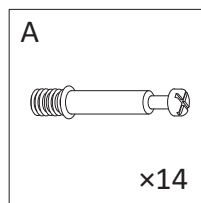
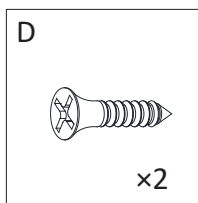
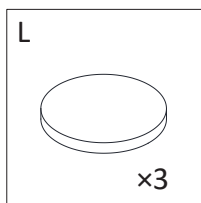
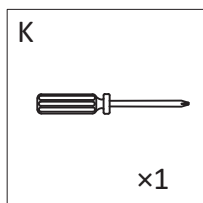
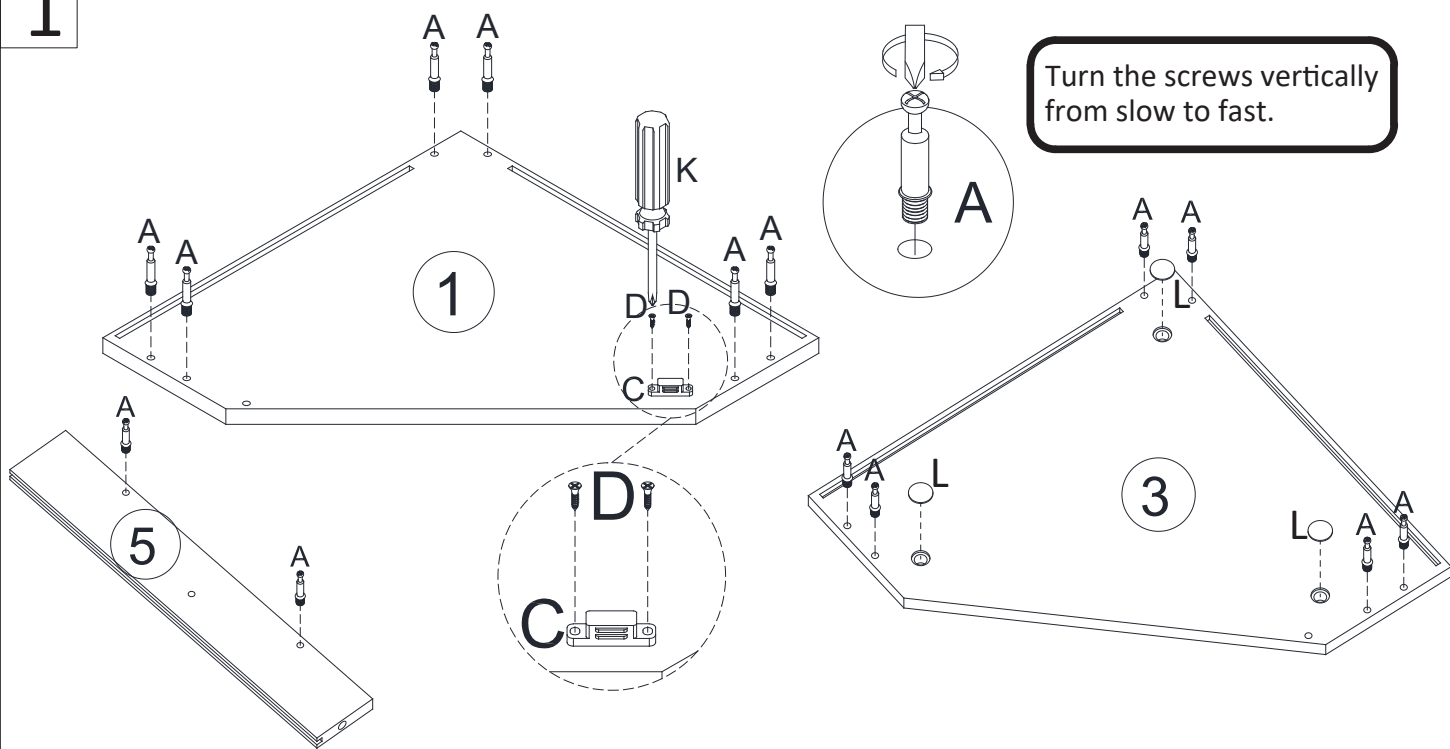
Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.



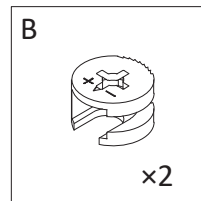
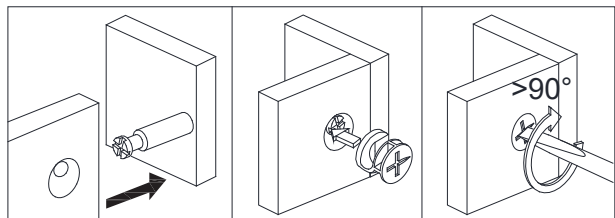
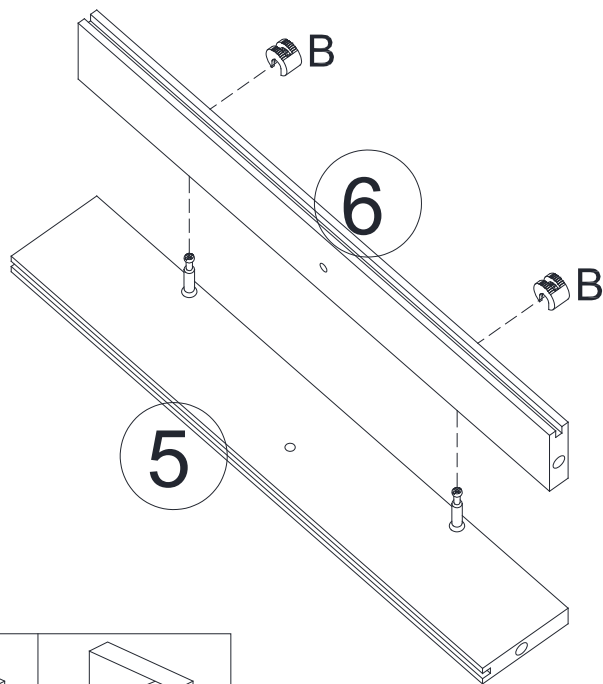
① × 1	② × 1	③ × 1	④ × 2	⑤ × 1	⑥ × 1
⑦ × 2	⑧ × 3	⑨ × 1			

A	×14+1 (Spare)	B	×14+1 (Spare)	C	×1	D	×4+1	E	×3
									
Ø6×35mm		Ø15×9.5mm		27*8mm		FA2.5×12mm		EVAφ30mm	
F	×4	G	×2	H	×1	I	×1	J	×1
									
φ5x13.5mm		φ12x25mm		φ20x23mm		27x9mm		M4×20mm	
K	×1	L	×3						
									
		φ20mm							

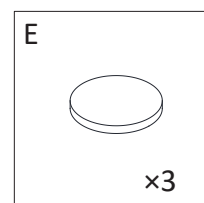
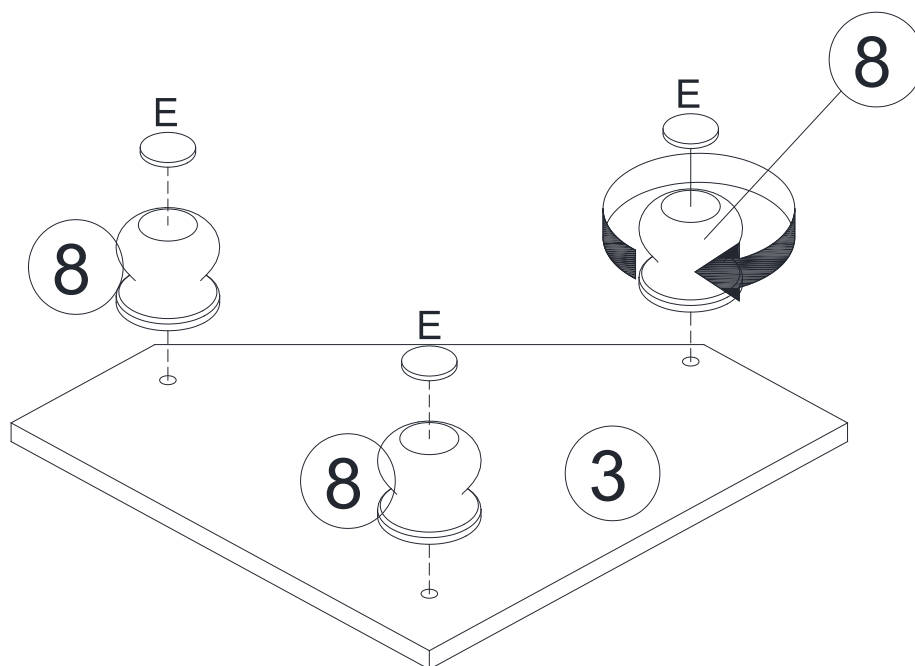
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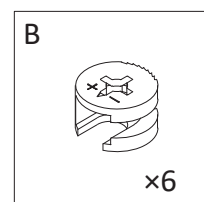
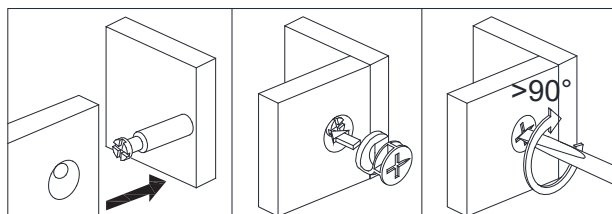
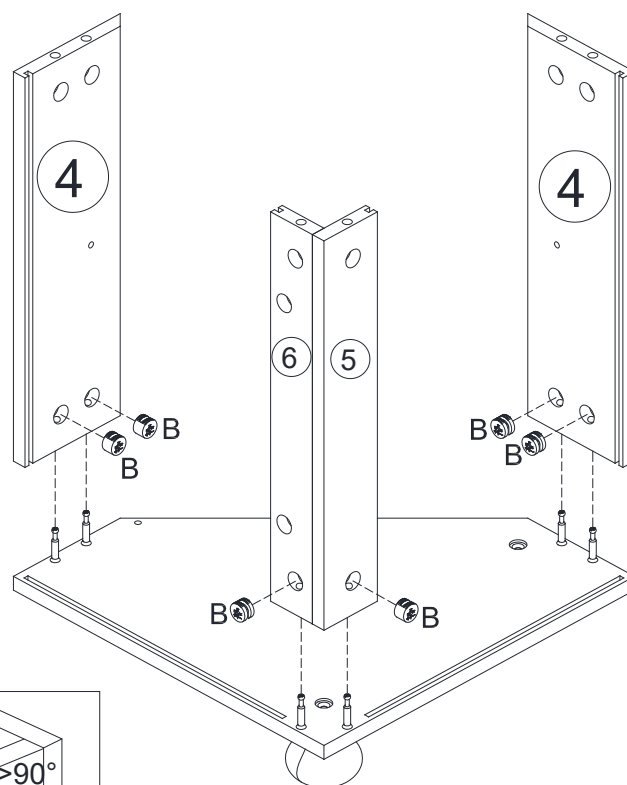
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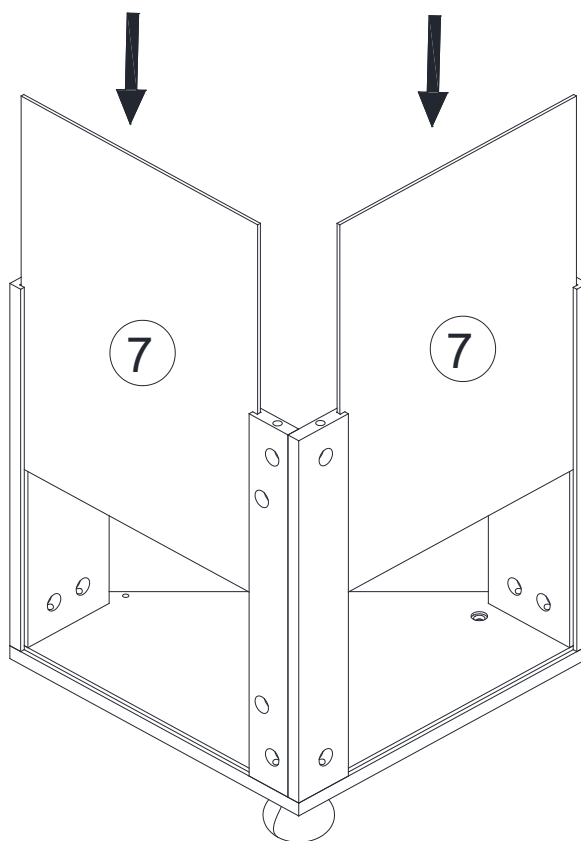
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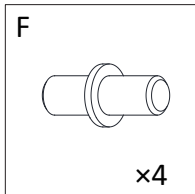
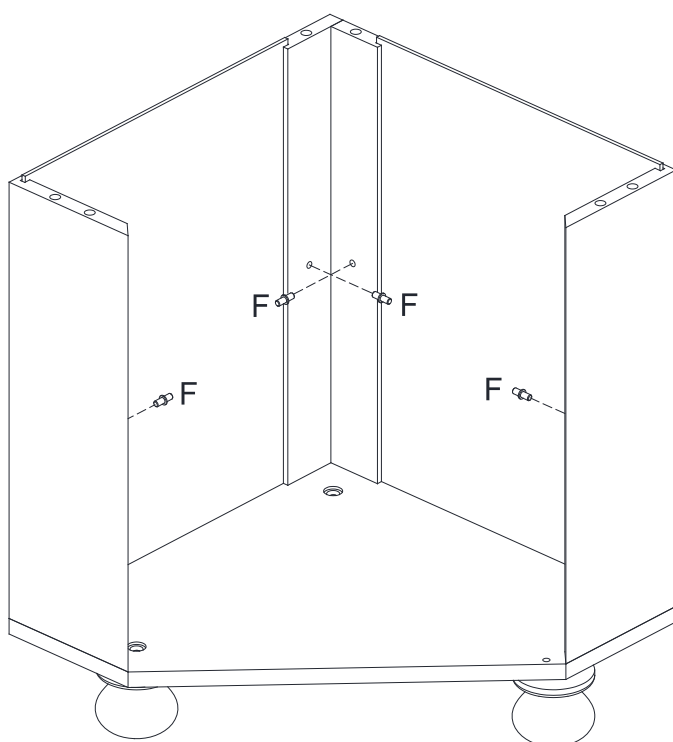
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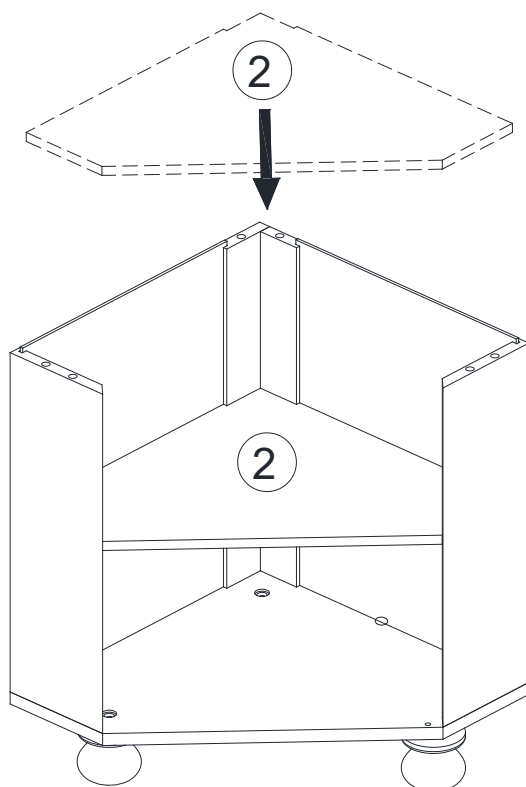
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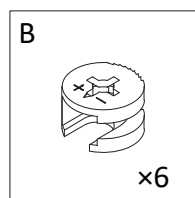
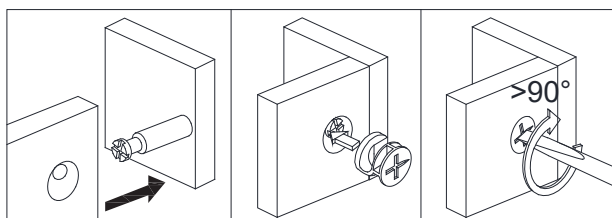
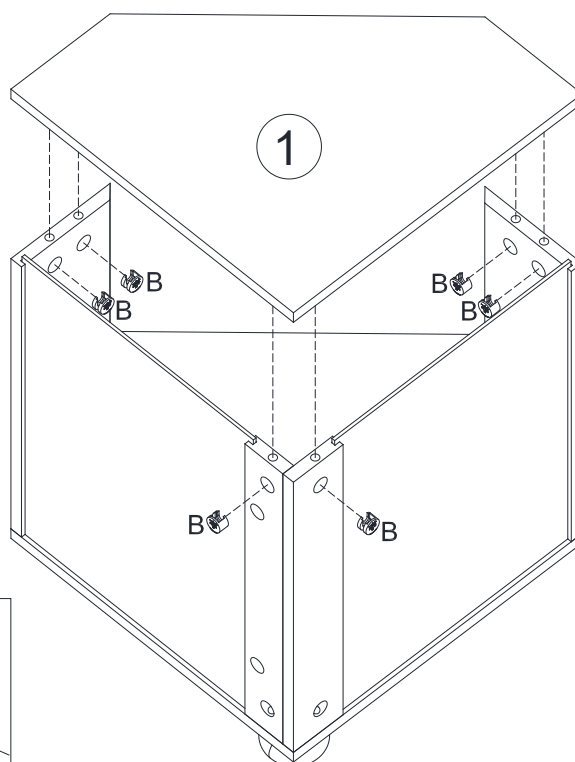
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7

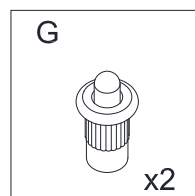
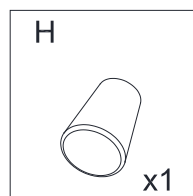
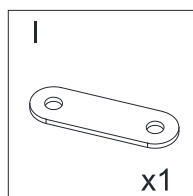
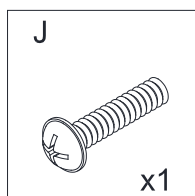
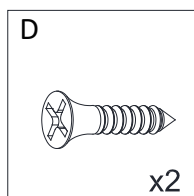
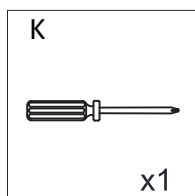
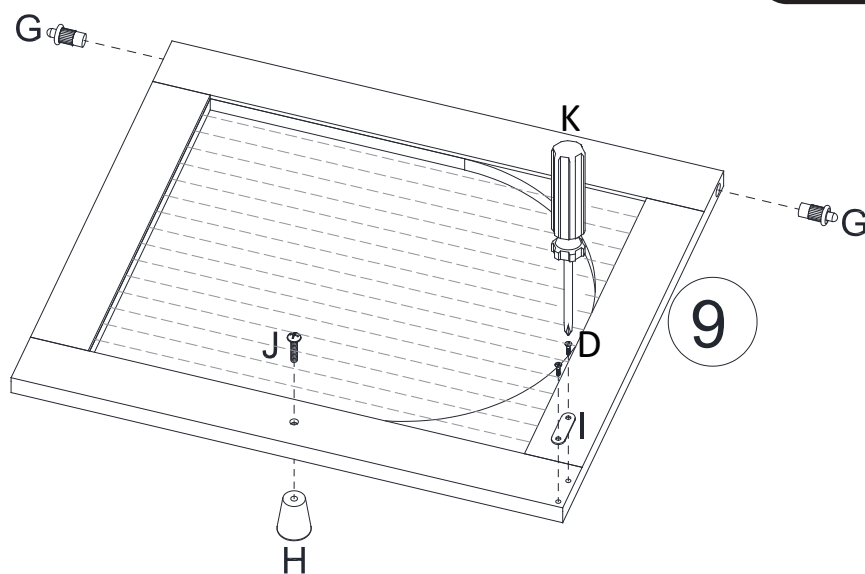


8



9

Turn the screws vertically
from slow to fast.



10

