ASSEMBLY INSTRUCTIONS

WRITING DESK

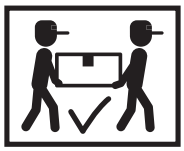
ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.

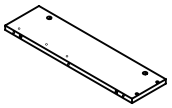
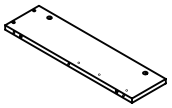
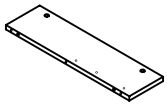
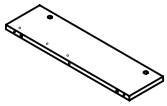
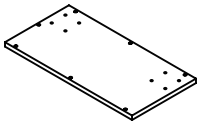
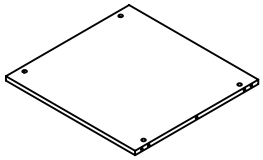
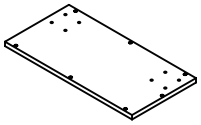
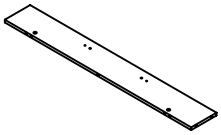
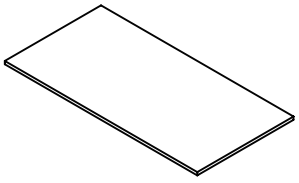
WARNING!

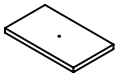
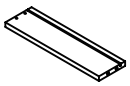
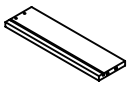
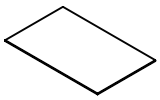
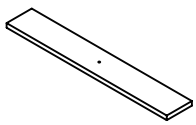
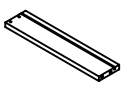
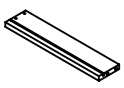
1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



ASSEMBLY TIME | 60 MINUTES

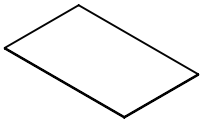
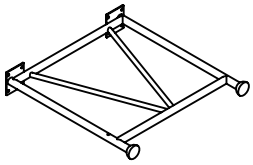
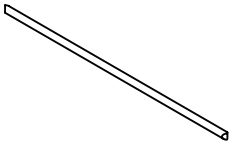
PARTS IDENTIFICATION

A	LEFT SIDE PANEL		1 PC
B	RIGHT SIDE PANEL		1 PC
C	LEFT DIVIDER PANEL		1 PC
D	RIGHT DIVIDER PANEL		1 PC
E	LEFT BOTTOM PANEL		1 PC
F	MIDDLE BOTTOM PANEL		1 PC
G	RIGHT BOTTOM PANEL		1 PC
H	BACK PANEL		1 PC
I	TOP PANEL		1 PC

J	DRAWER FRONT PANEL		2 PCS
K	DRAWER BACK PANEL		2 PCS
L	DRAWER LEFT SIDE PANEL		2 PCS
M	DRAWER RIGHT SIDE PANEL		2 PCS
N	DRAWER BOTTOM PANEL		2 PCS
O	MIDDLE DRAWER FRONT PANEL		1 PC
P	MIDDLE DRAWER BACK PANEL		1 PC
Q	MIDDLE DRAWER LEFT SIDE PANEL		1 PC
R	MIDDLE DRAWER RIGHT SIDE PANEL		1 PC

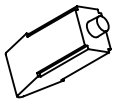
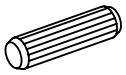
NOTE:

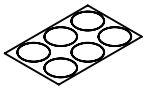
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

S	MIDDLE DRAWER BOTTOM PANEL		1 PC
T	METAL FRAME		2 PCS
U	CROSS BAR		1 PC

Z

HARDWARE IDENTIFICATION

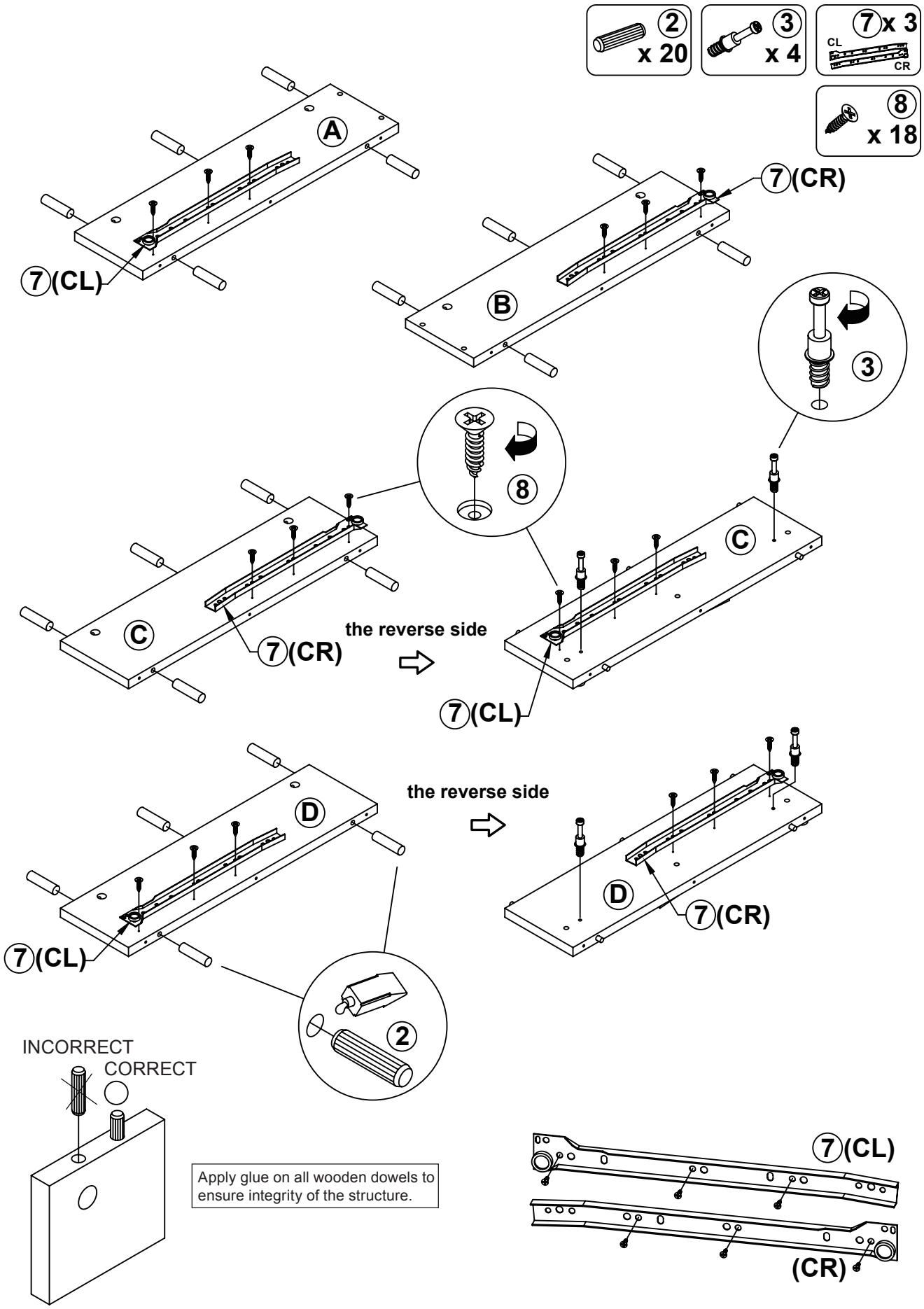
NO	DESCRIPTION	FIGURE	Q'TY
1	GLUE 40g		1 PC
2	WOODEN DOWEL Ø 8x30mm		45 PCS
3	CAM BOLT Ø 7x35.5mm SR		20 PCS
4	CAM LOCK Ø 15x12mm SR		20 PCS
5	LONG SCREW Ø 4.5x42mm SR		16 PCS
6	SCREW Ø 4.3x35mm SR		12 PCS
7	GLIDES L = 350mm WHT		3SET

NO	DESCRIPTION	FIGURE	Q'TY
8	GLIDES SCREW Ø 3x12mm SR		36 PCS
9	KNOB		3 PCS
10	KNOB BOLT Ø 4x28mm BLK		3 PCS
11	BOLT M 6x20mm BLK		16 PCS
12	LONG BOLT M 6x44mm BLK		2 PCS
13	ALLEN WRENCH 4mm SR		1 PC
14	STICKER Ø 20mm		4 PCS

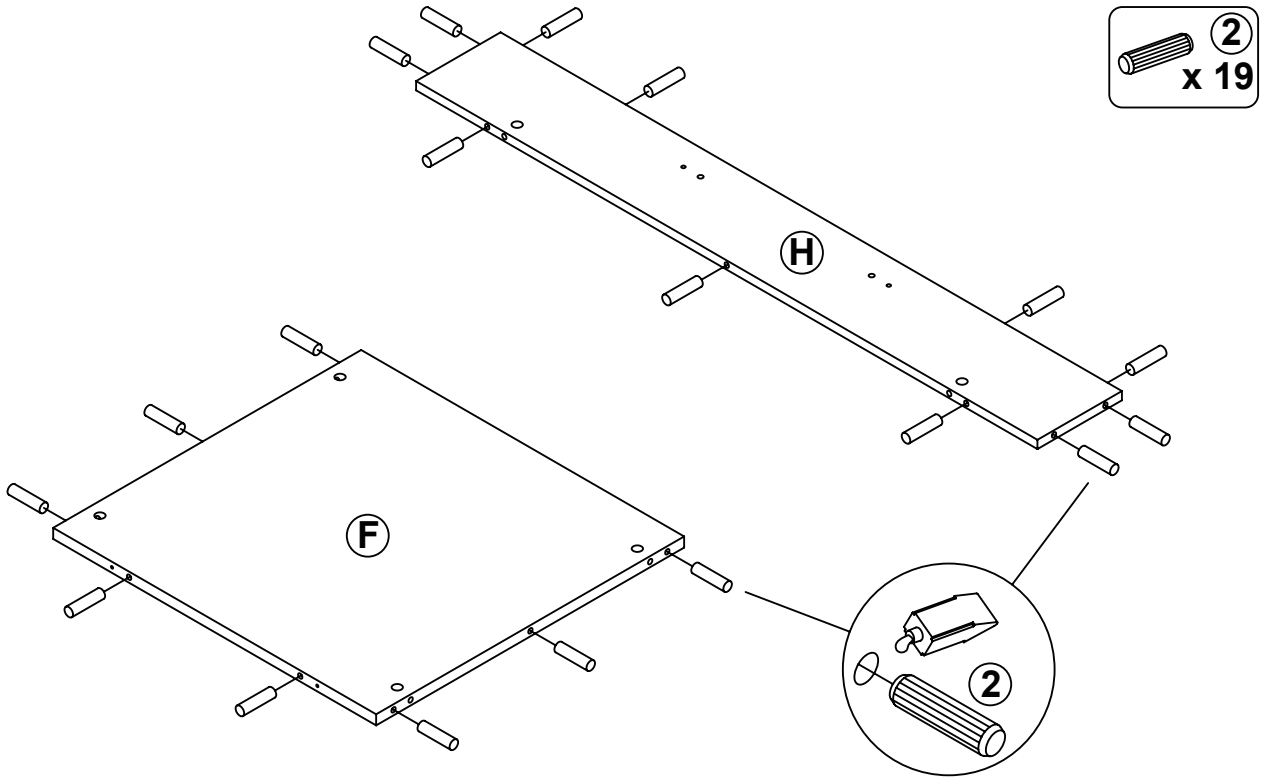
Z7,Z9,Z10 not included in blister packaging.

NOTE:
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

STEP 1

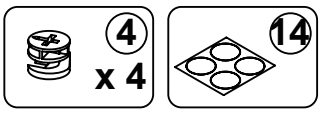

2 x 20
3 x 4
7 x 3
CL
CR
8 x 18
A
7(CL)
B
7(CR)
3
8
C
C
7(CR)
the reverse side
7(CL)
D
the reverse side
D
7(CR)
7(CL)
2
INCORRECT
CORRECT
Apply glue on all wooden dowels to ensure integrity of the structure.
7(CL)
(CR)

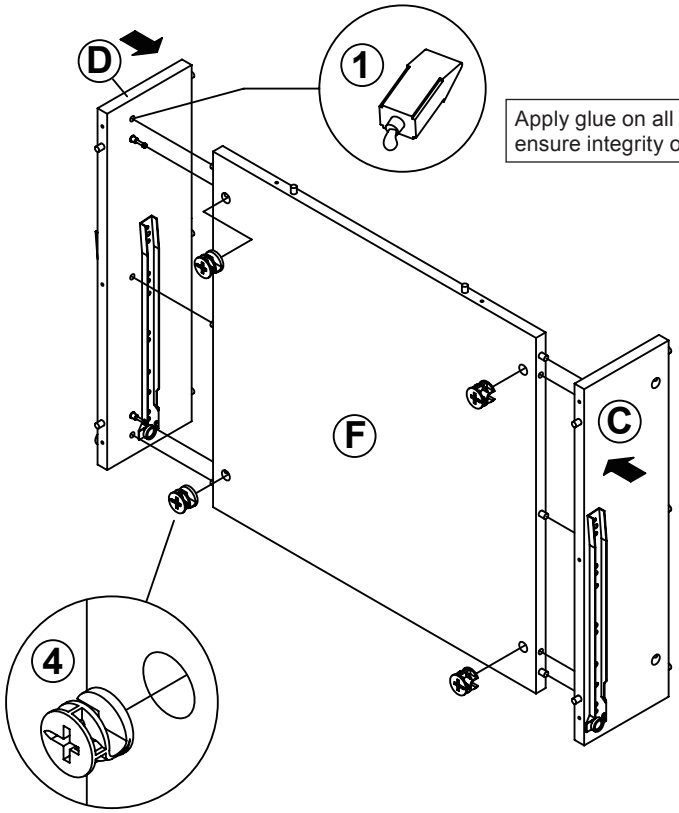
STEP 2



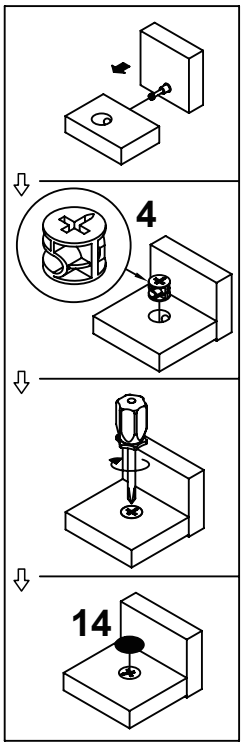
Apply glue on all wooden dowels to ensure integrity of the structure.

STEP 3

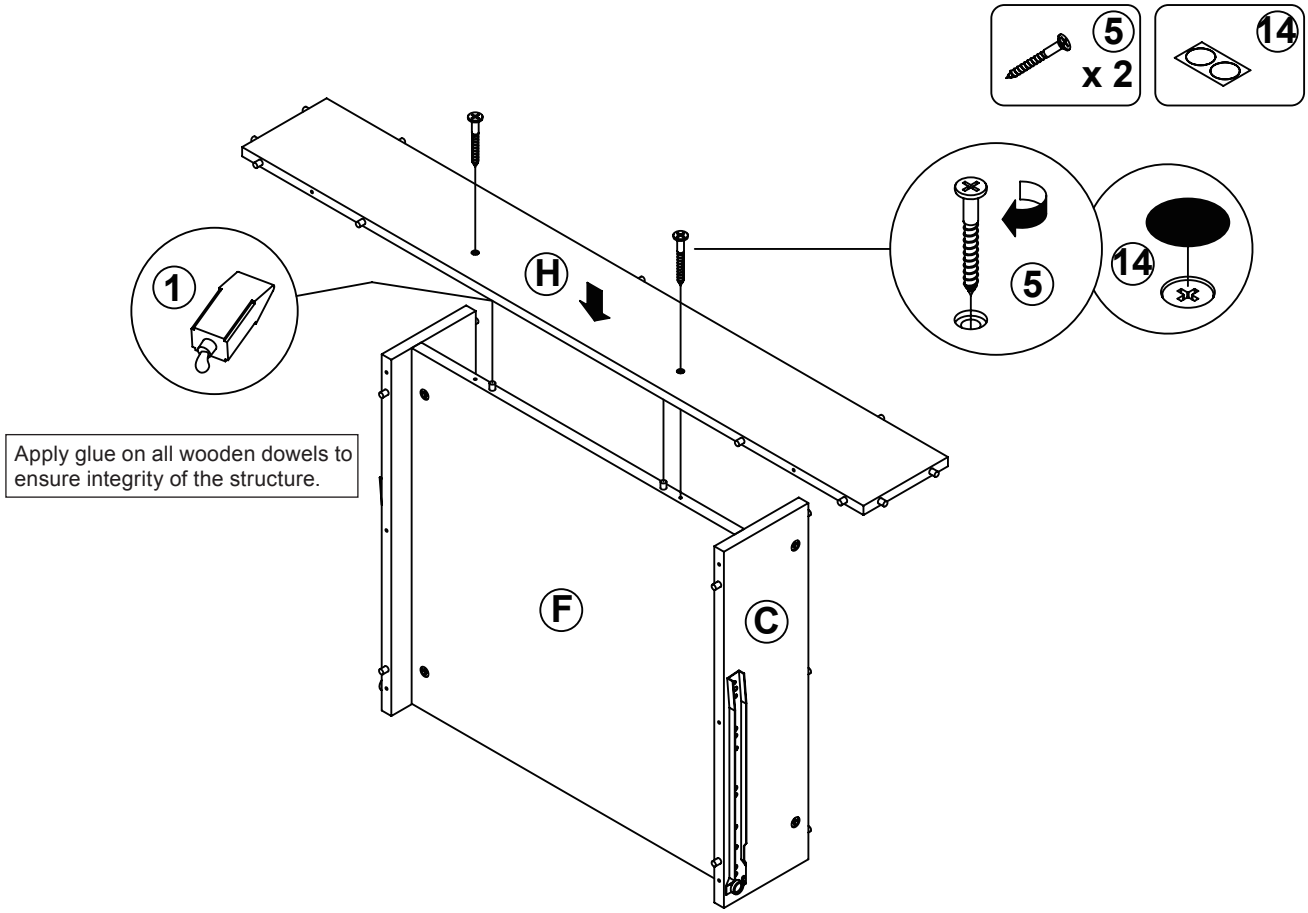




Apply glue on all wooden dowels to ensure integrity of the structure.

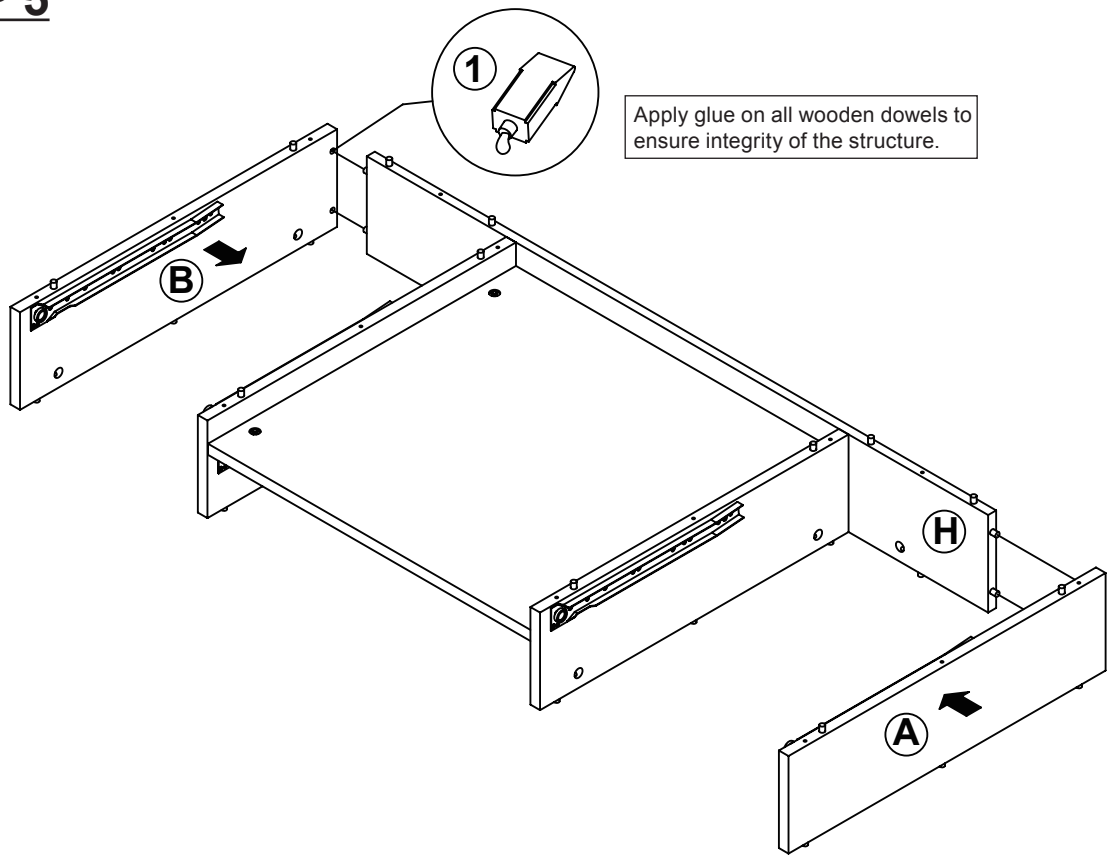


STEP 4



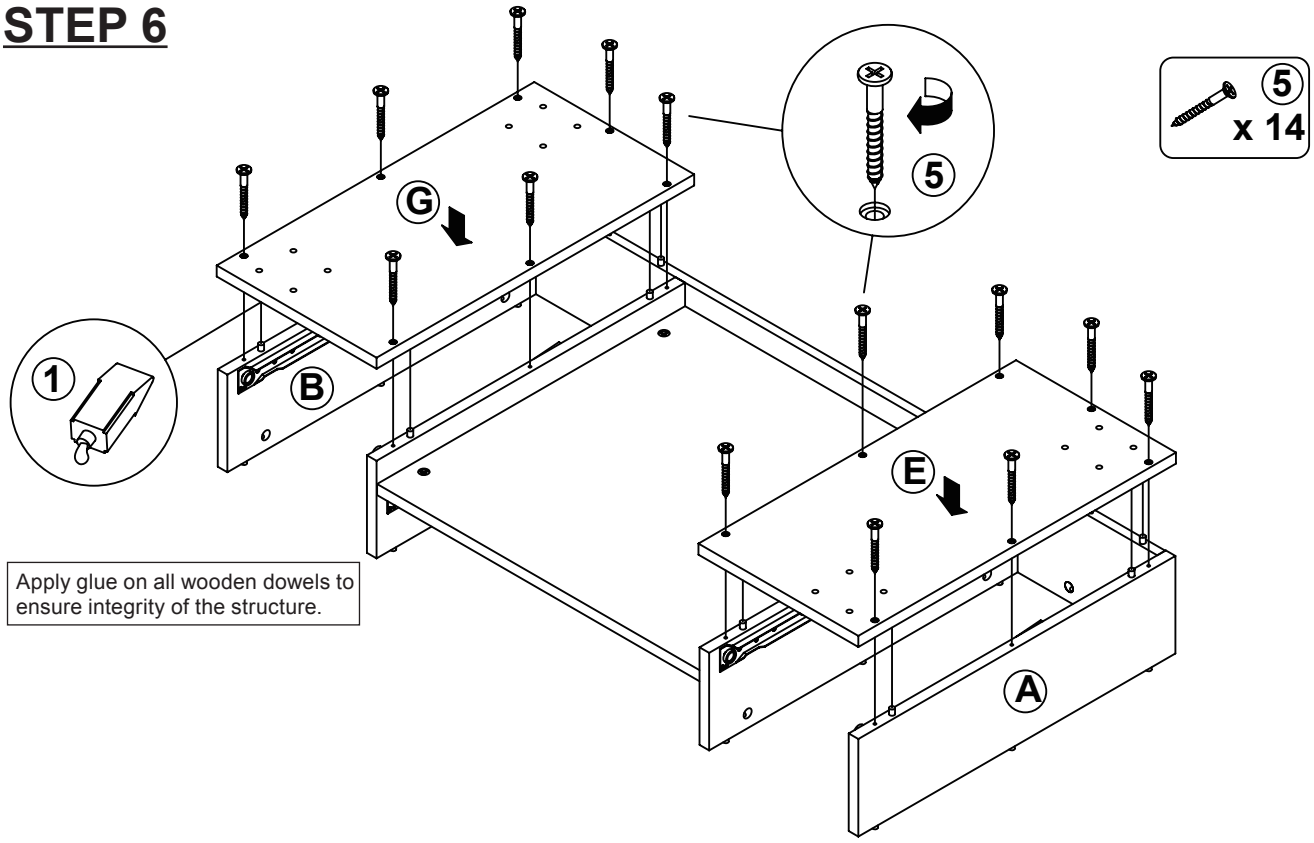
Apply glue on all wooden dowels to ensure integrity of the structure.

STEP 5



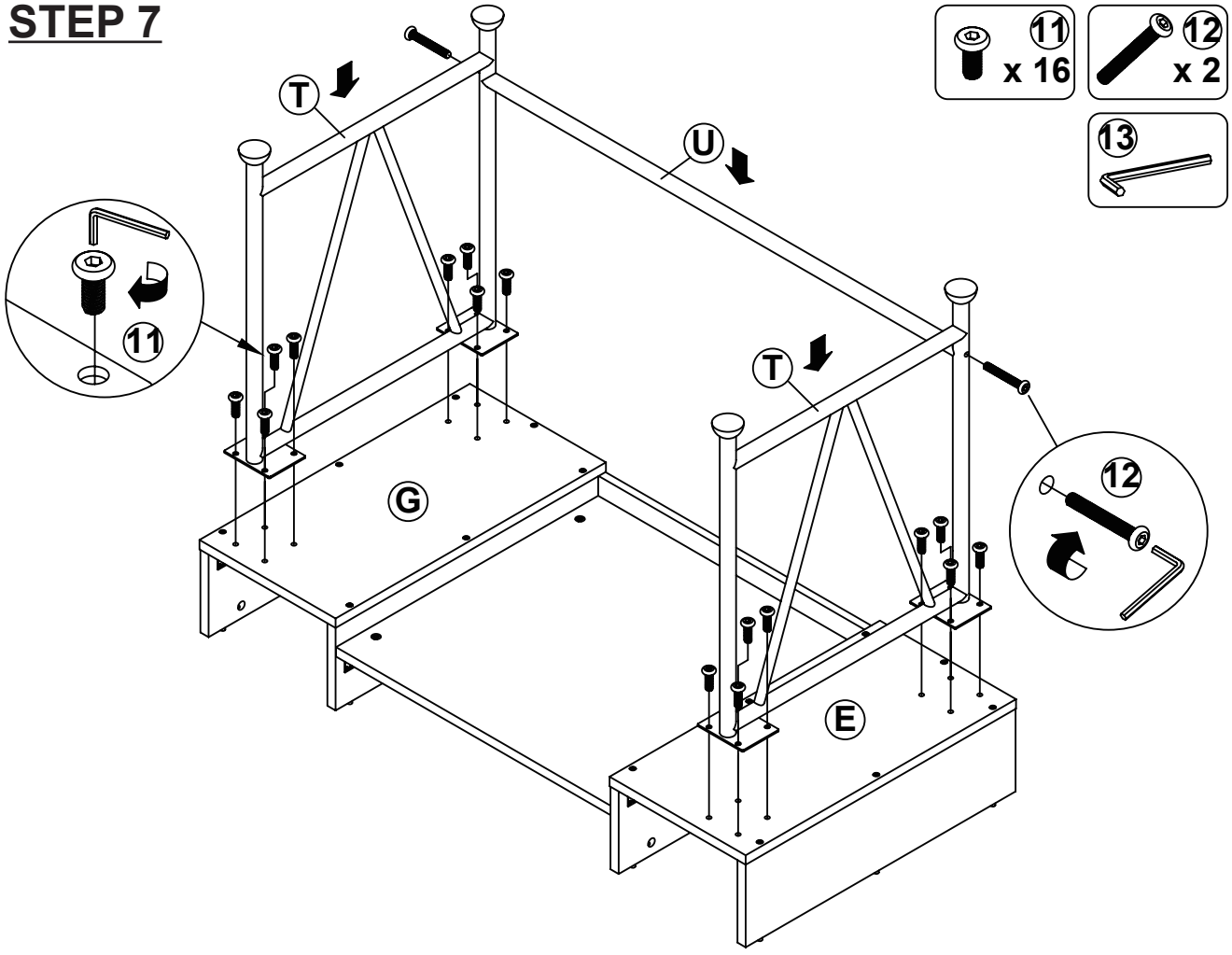
Apply glue on all wooden dowels to ensure integrity of the structure.

STEP 6

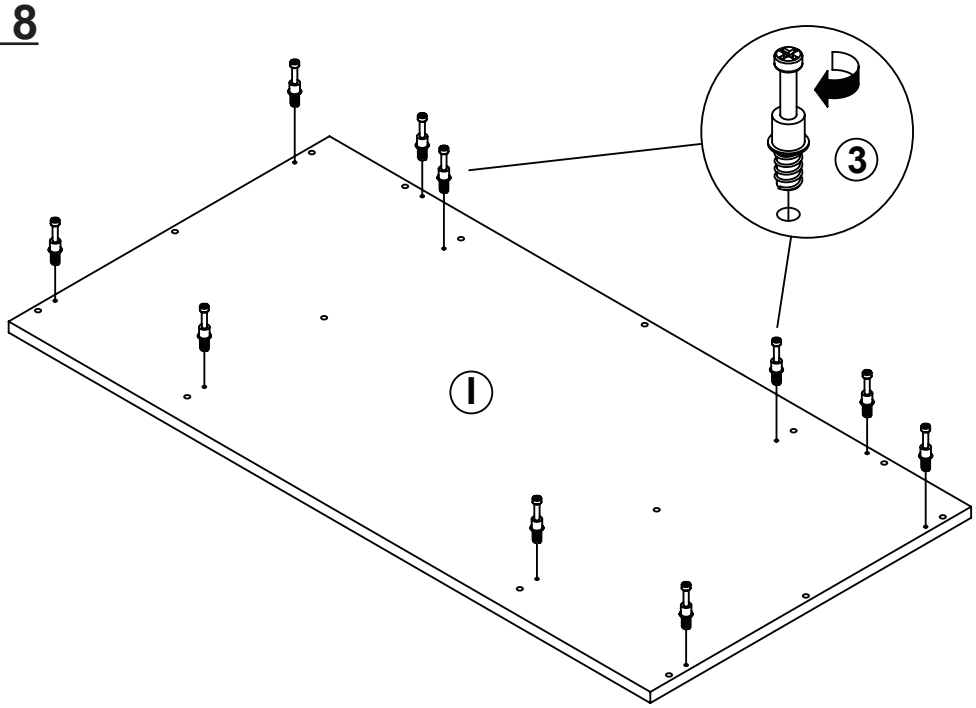


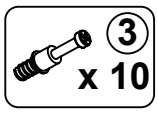
Apply glue on all wooden dowels to ensure integrity of the structure.

STEP 7

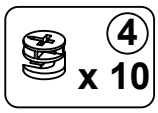


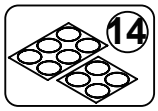
STEP 8



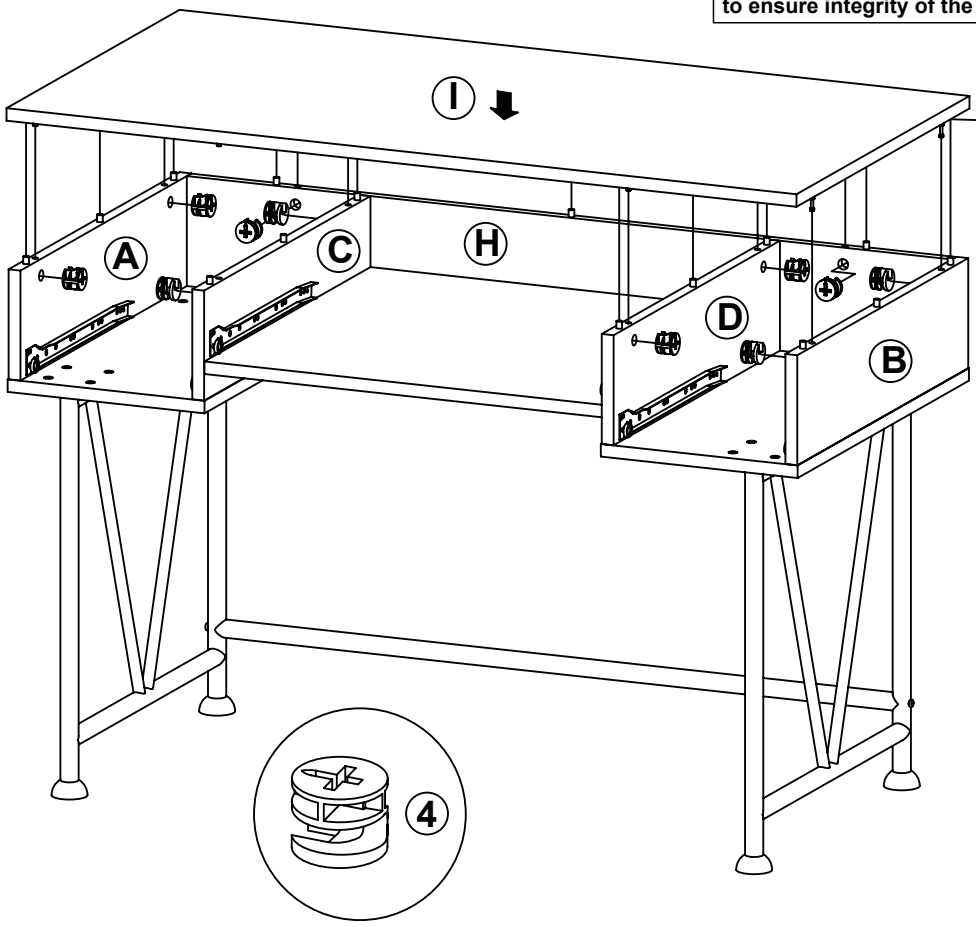


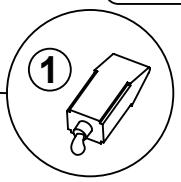
STEP 9

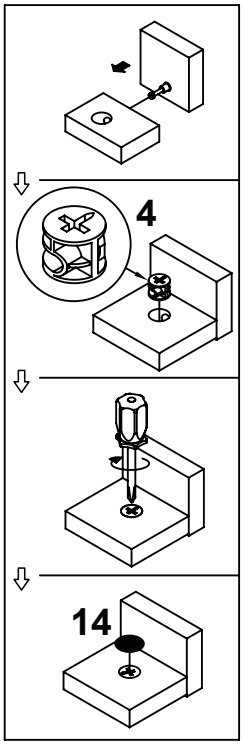




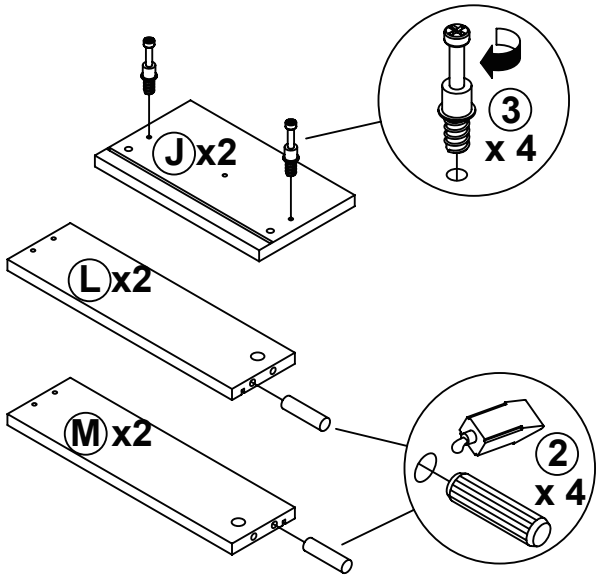
Apply glue on all wooden dowels to ensure integrity of the structure.



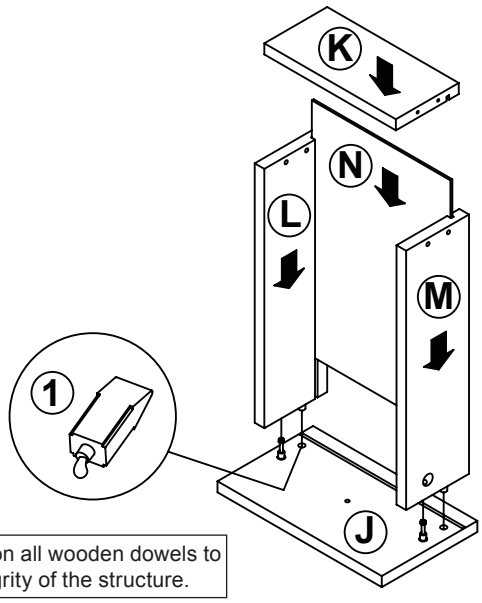




STEP 10-1

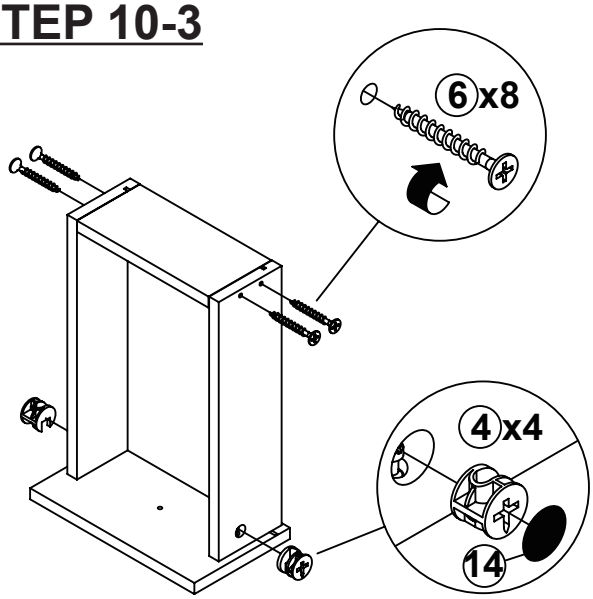


STEP 10-2

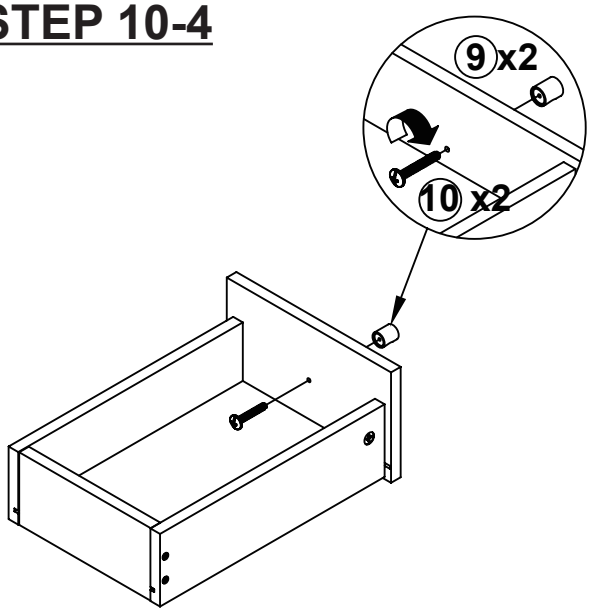


Apply glue on all wooden dowels to ensure integrity of the structure.

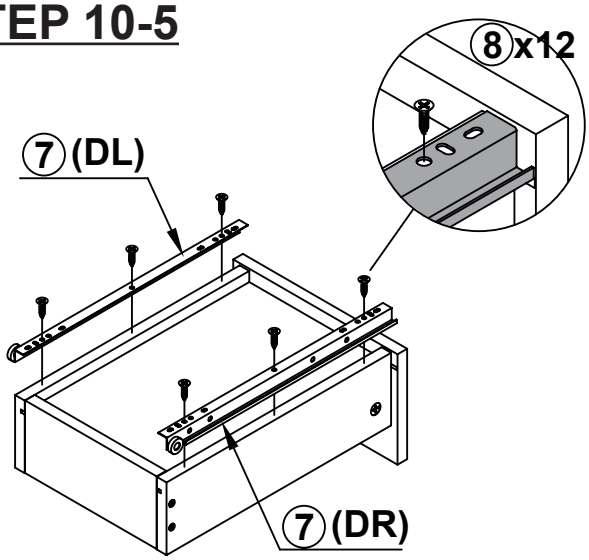
STEP 10-3

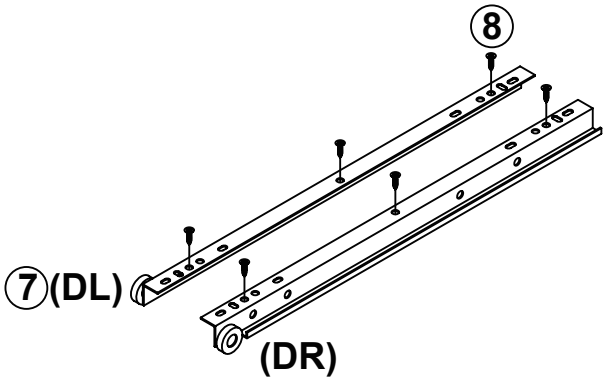


STEP 10-4

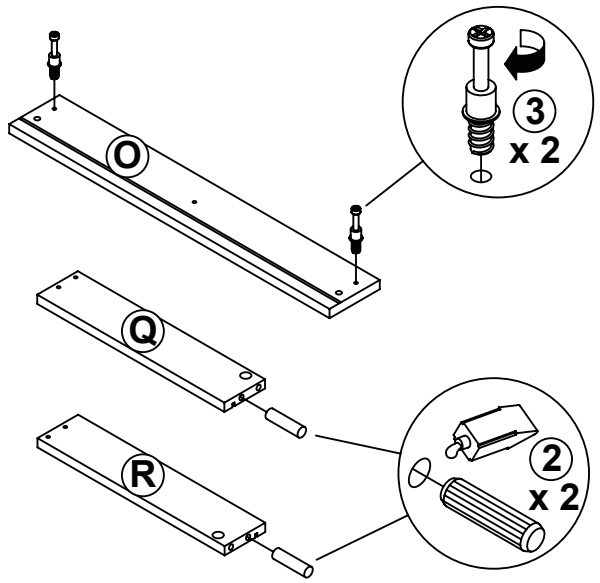


STEP 10-5

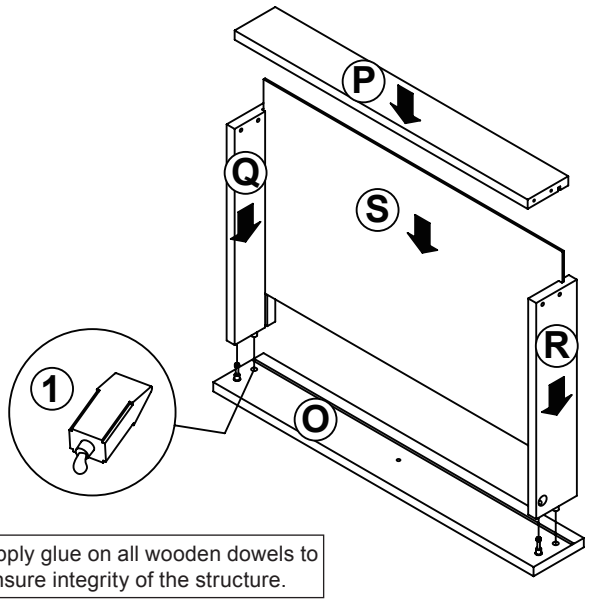




STEP 11-1

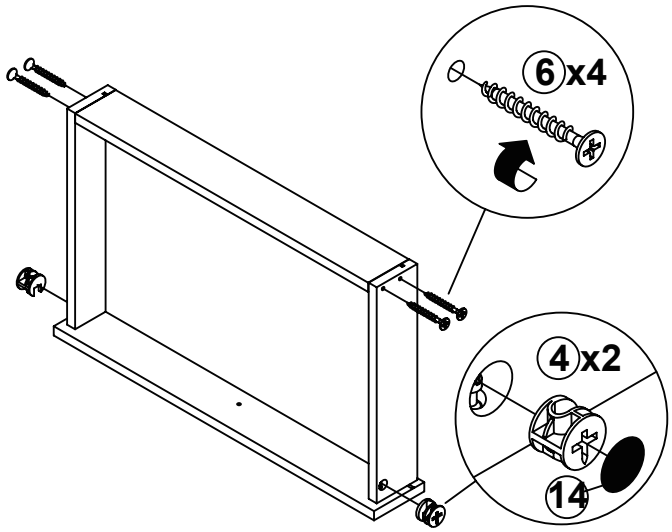


STEP 11-2

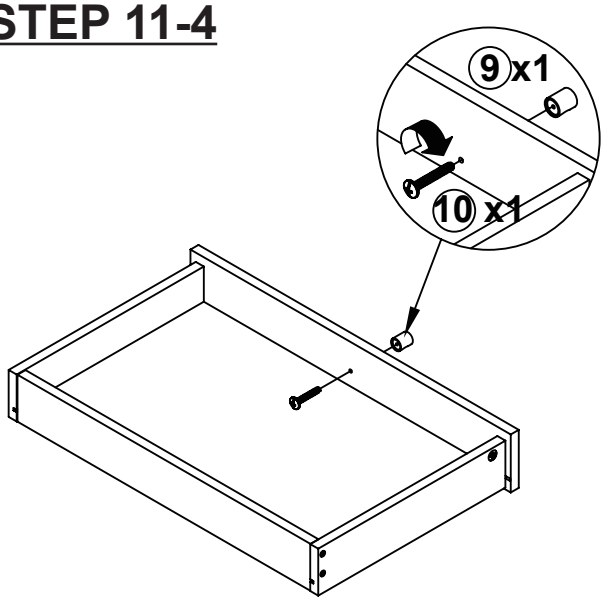


Apply glue on all wooden dowels to ensure integrity of the structure.

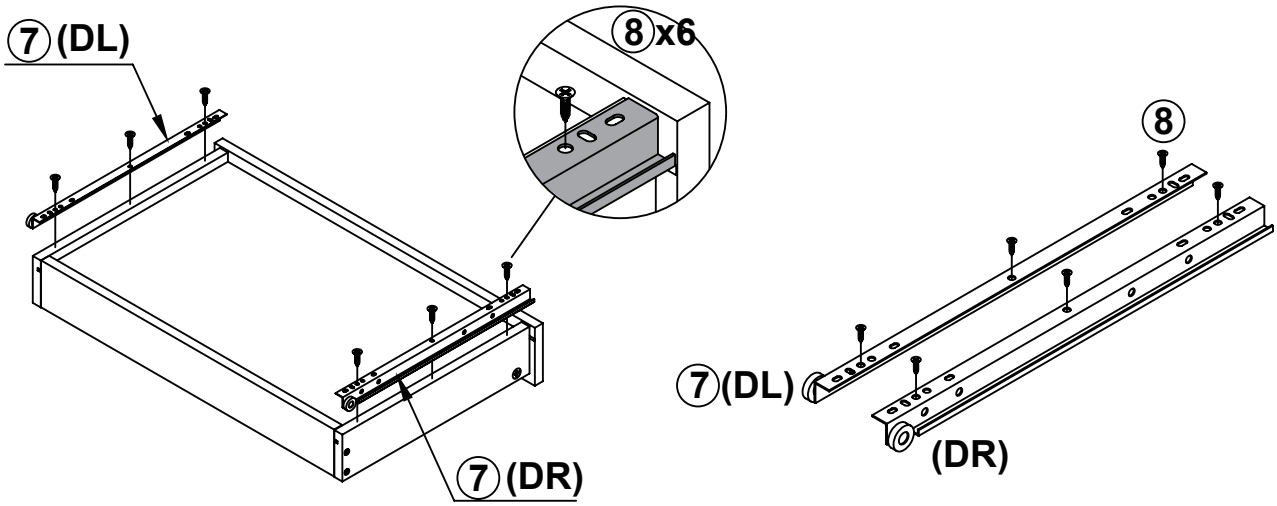
STEP 11-3



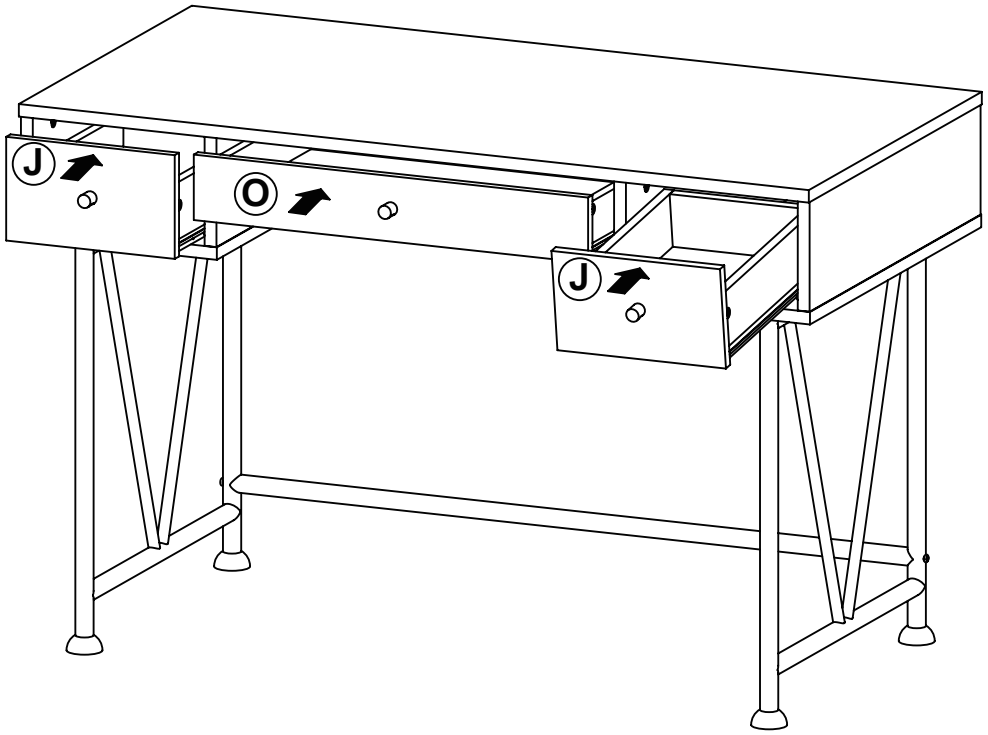
STEP 11-4



STEP 11-5

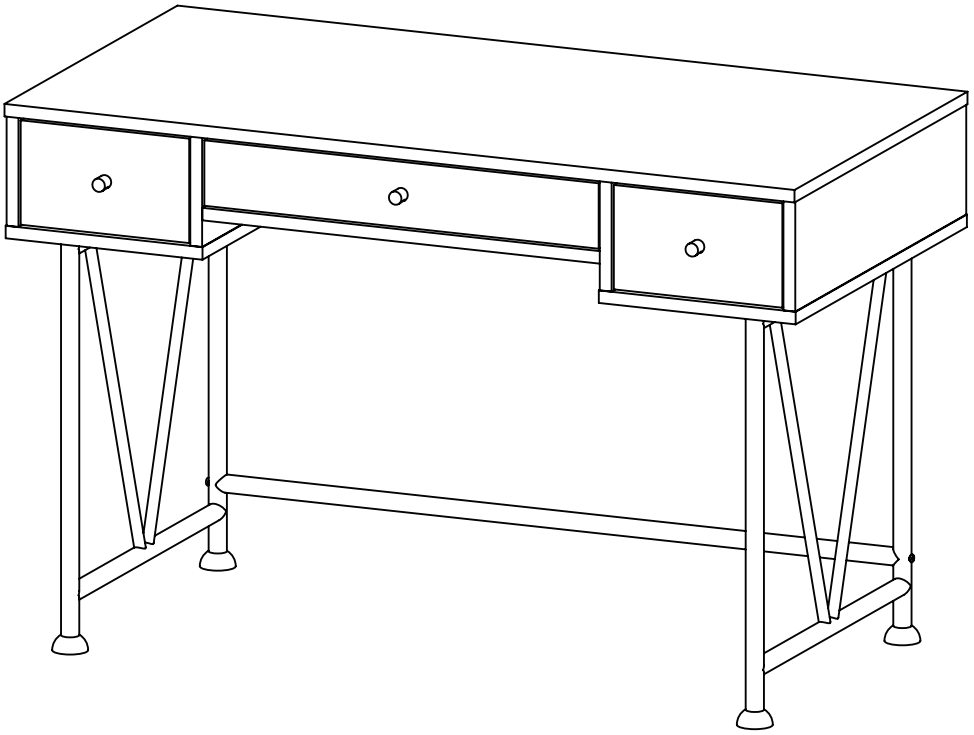


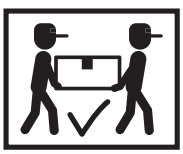
STEP 12

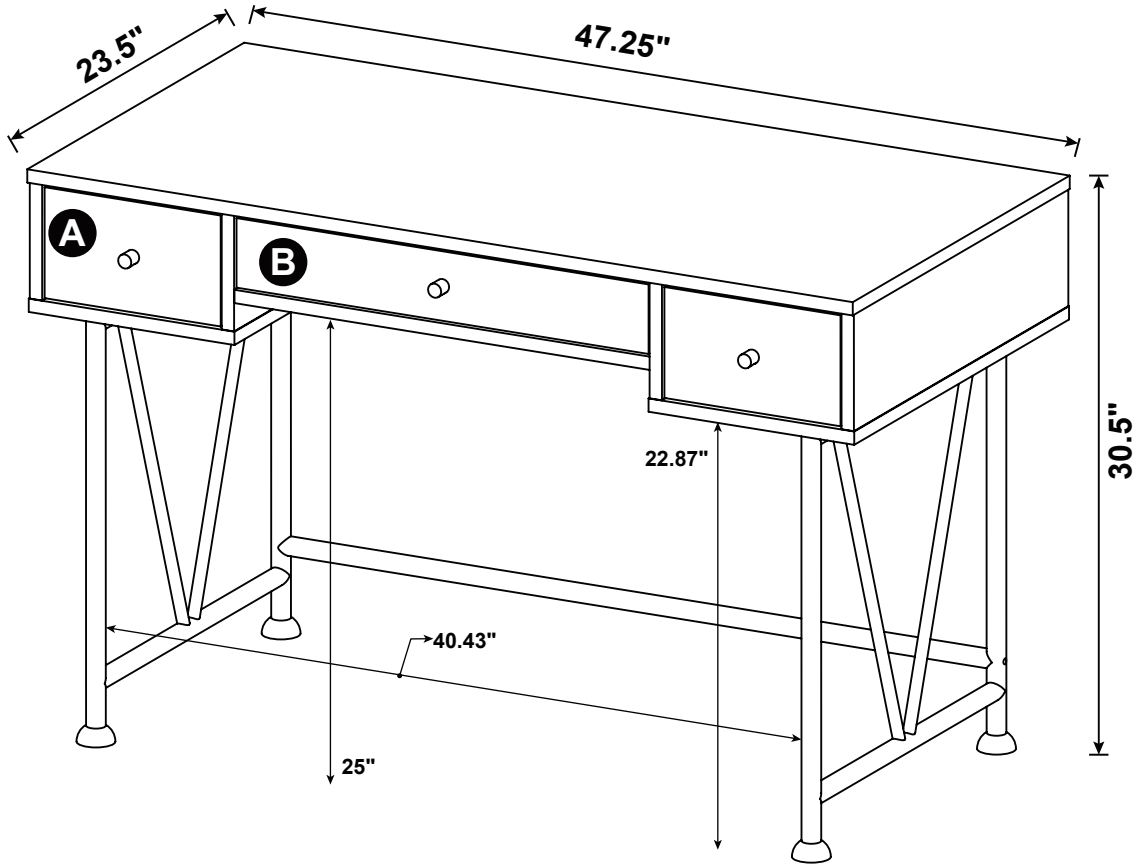


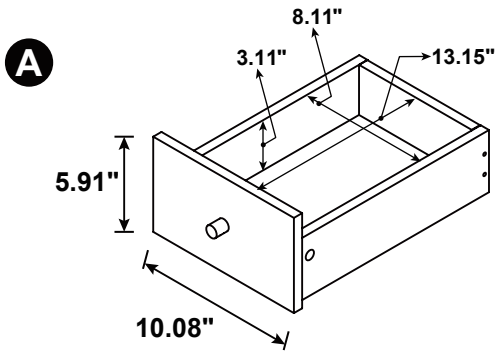
STEP 13

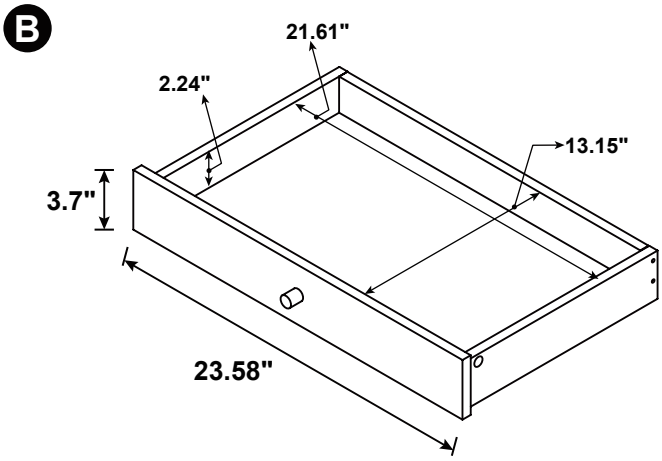
COMPLETE











Note : Dimension tolerance ±5%