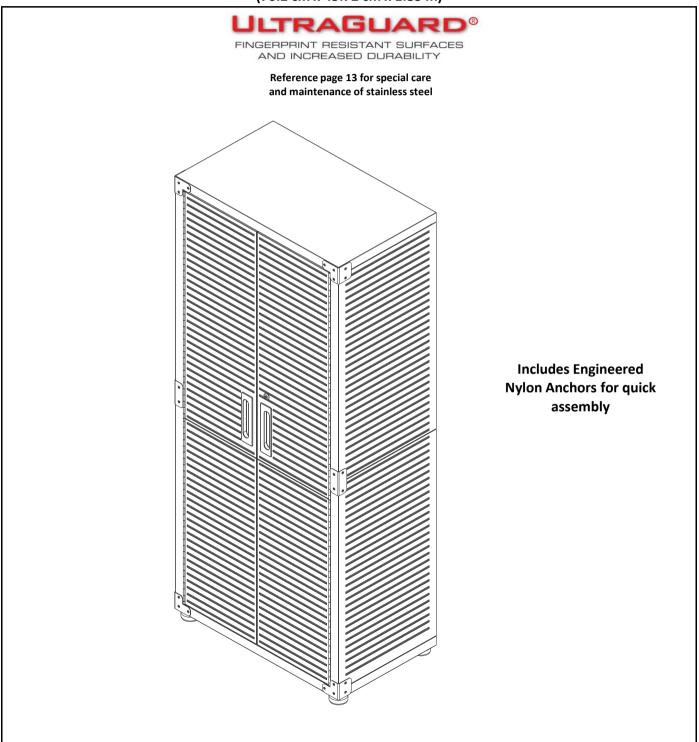


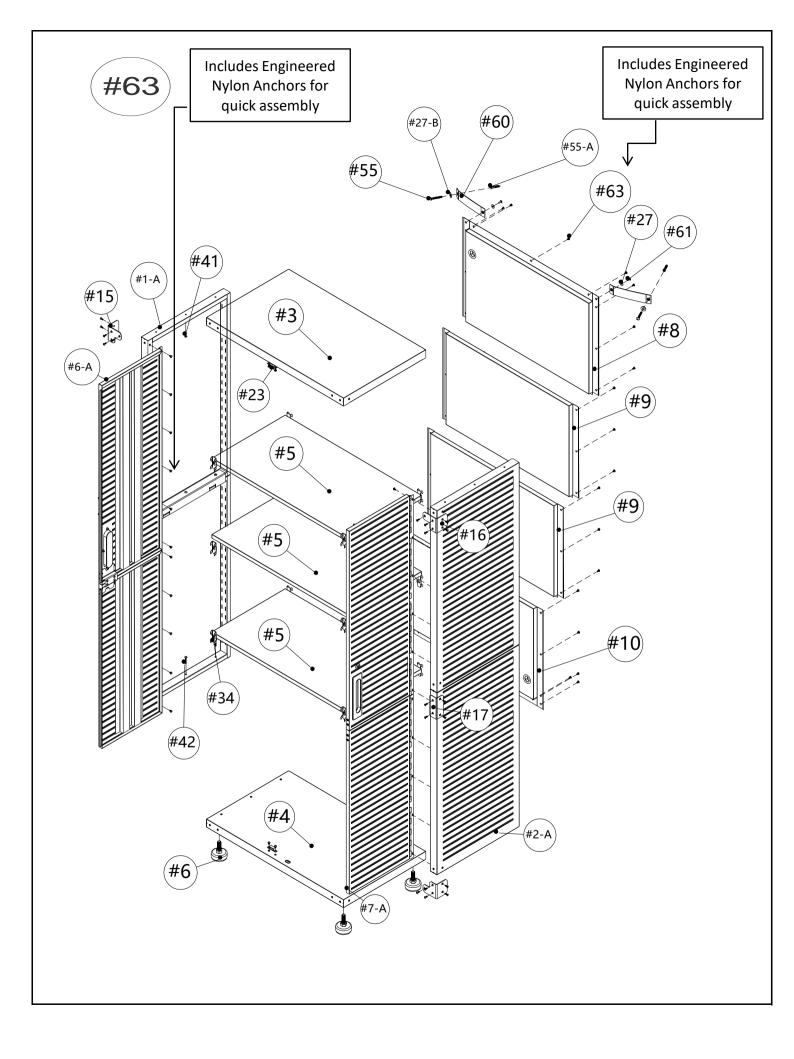
ASSEMBLY INSTRUCTIONS

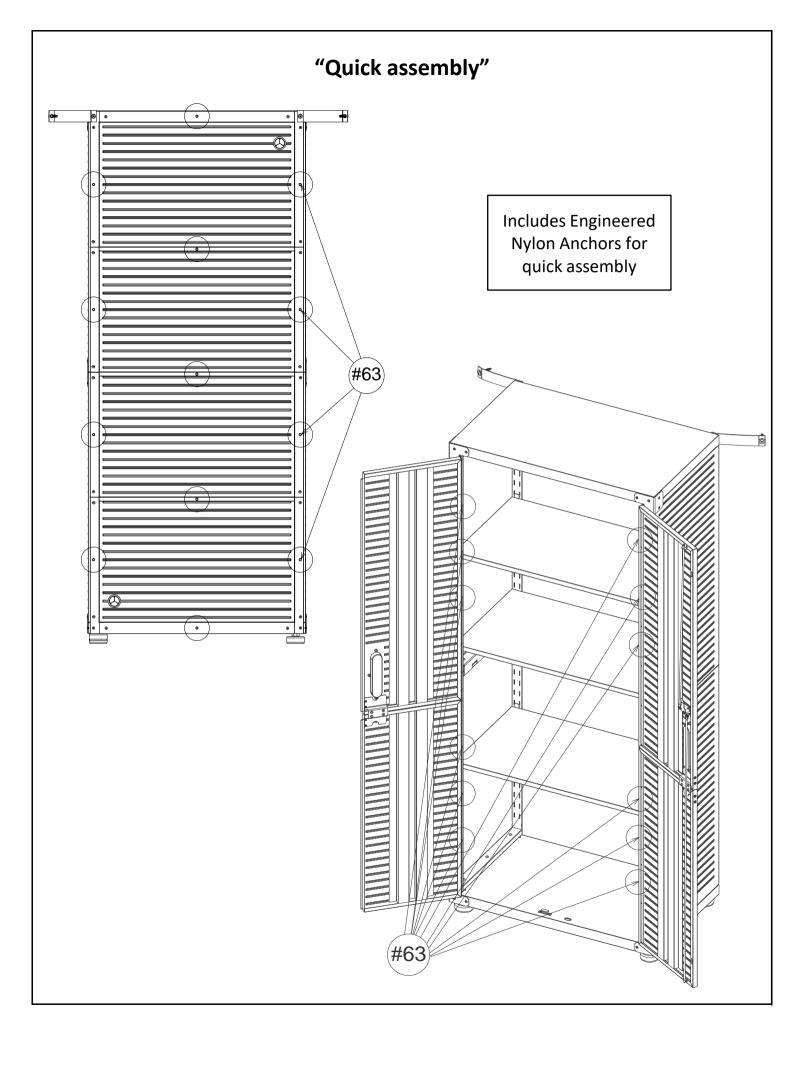
UltraHD® Tall 30 in. Storage Cabinet (Model No. 20162, 20163, 20165, 20166)

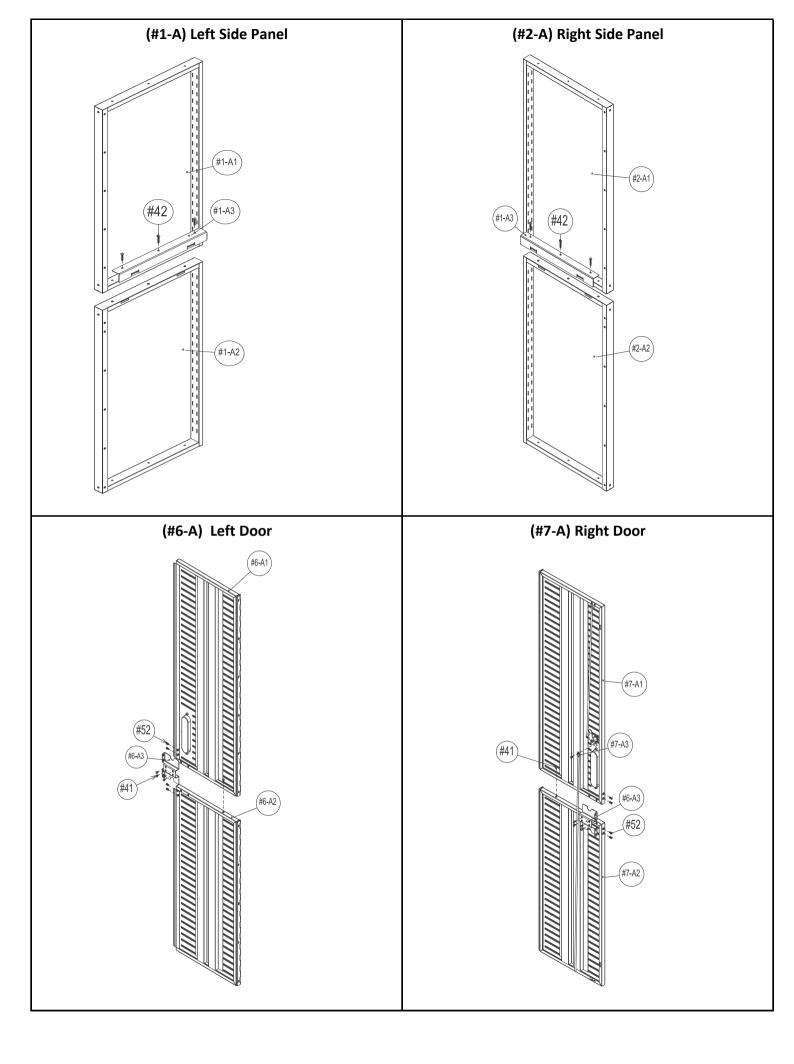
Granite Graphite Red White

30 in. W X 18 in. D X 72 in. H (76.2 cm x 45.72 cm x 1.83 m)









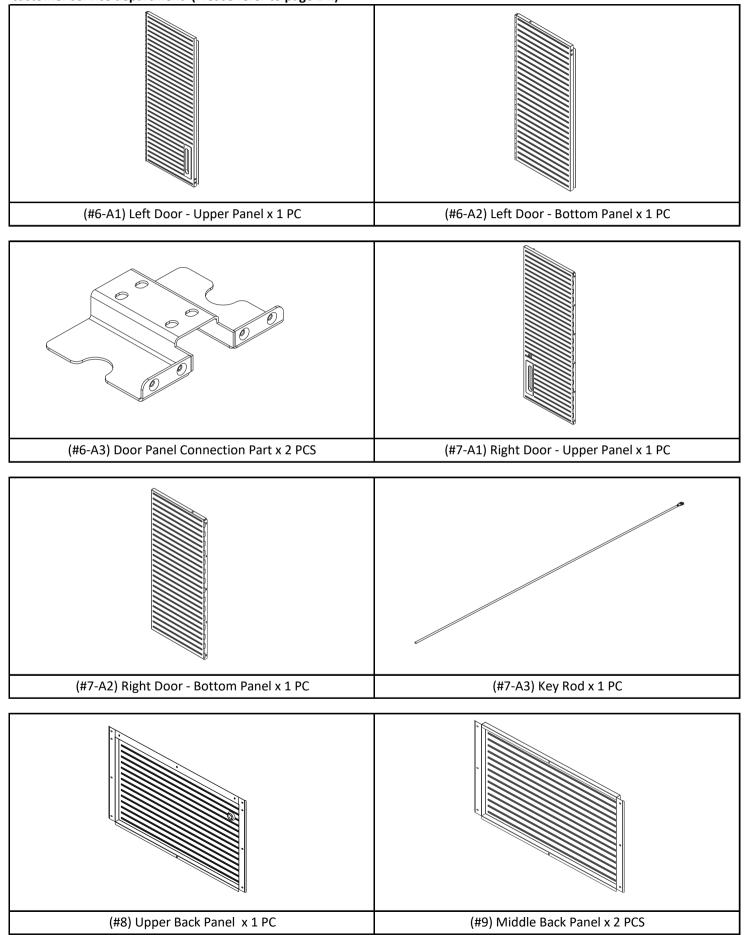
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.) (#1-A1) Left Side - Upper Panel x 1 PC (#1-A2) Left Side - Bottom Panel x 1 PC (#1-A3) Side Panel Reinforcement Connection Part x 2 PCS (#2-A1) Right Side - Upper Panel x 1 PC (#2-A2) Right Side - Bottom Panel x 1 PC (#3) Top Panel x 1 PC

(#5) Middle Shelf x 3 PCS

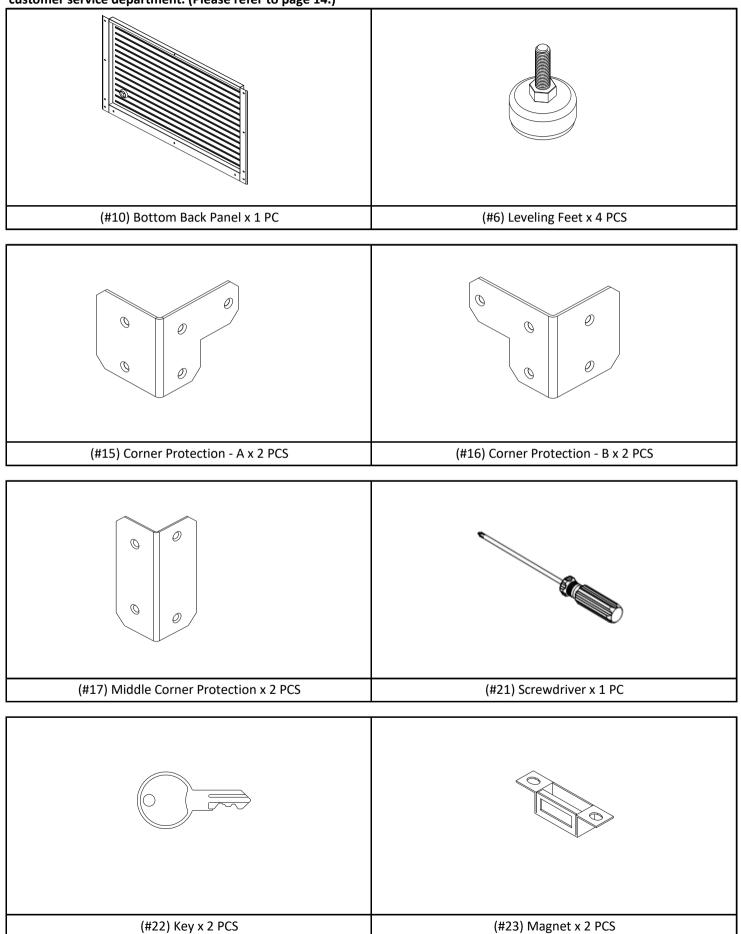
(#4) Bottom Panel x 1 PC

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our

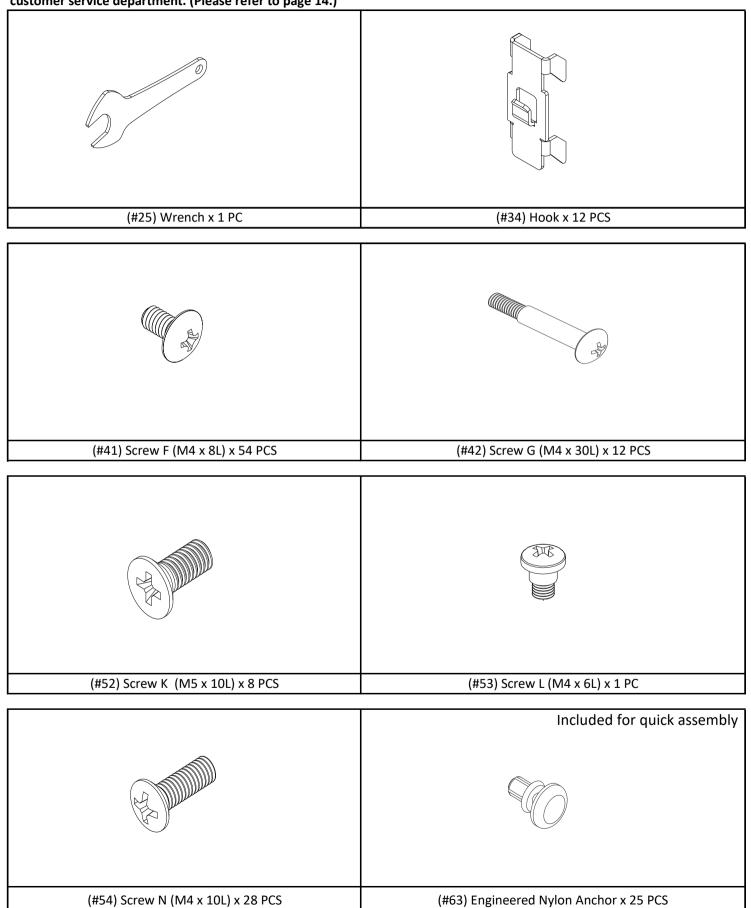
customer service department. (Please refer to page 14.)



Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)



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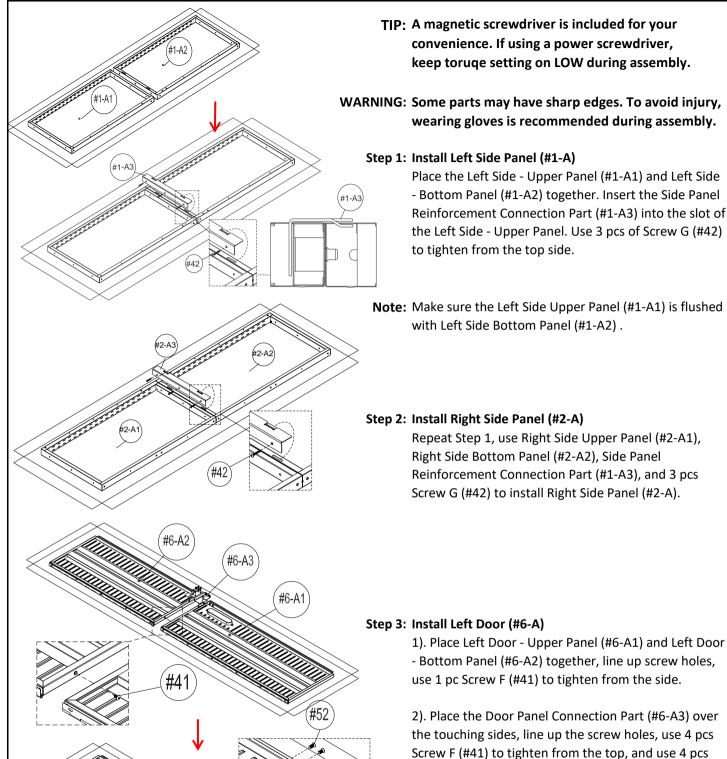
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 14.)

customer service department. (Please refer to page 14.)	
(#55-A) Wall Anchor x 2 PCS	(#27) WASHER (M4) x 2 PCS
(#35 A) Wall Allellol X 2 FC5	(#Z1) WASHEN (WH) X Z FCS
(#27-B) WASHER (M8) x 2 PCS	(#61) Screw O (M4 x 12L) x 2 PCS
(#60) Mounting Strap x 2 PCS	(#55) Screw M (M6 x 50L) x 2 PCS



*NOTE: We recommend using TWO people to assemble the cabinet.

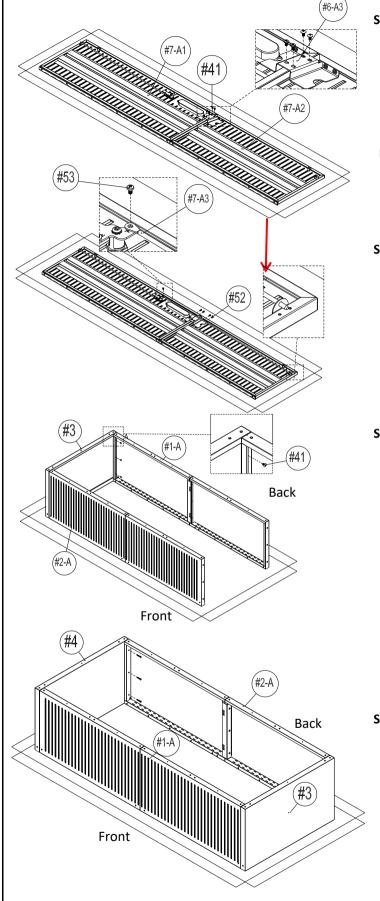




Note: Make sure the Left Door - Upper Panel (#6-A1) is flushed with Left Door - Bottom Panel (#6-A2).

Screw K (#52) to tighten from outside edge.

*NOTE: We recommend using TWO people to assemble the cabinet.



Step 4: Install Right Door (#7-A)

Repeat Step 3, use Right Door - Upper Panel (#7-A1), Right Door - Bottom Panel (#7-A2), Door Panel Connection Part (#6-A3). Use 1 pc Screw F (#41) to tighten the touching sides, use 4 pcs Screw F (#41) to tighten from the top touching side, and 4 pcs Screw K (#52) to tighten from outside edge.

Note: Make sure the Right Door - Upper Panel (#7-A1) is flushed with Right Door - Bottom Panel (#7-A2).

Step 5: Install Key Rod (#7-A3)

Attach and insert Key Rod (#7-A3) into the bottom tab hole of Right Door - Bottom Panel (#7-A2). Twist out the pre-assembled Screw L (#53) on the key rod linkage plate. Attach Key Rod (#7-A3) by lining up the screw hole and tightening back in the Screw L (#53).

Step 6: Install Top Panel (#3) to Left Side Upper Panel (#1-A1) and Right Side Upper Panel (#2-A1)

Attach Top Panel (#3) to Left Side Upper Panel (#1-A1) and Right Side Upper Panel (#2-A1). Make sure the front of the panel faces downward. Line up screw holes, use 6 pcs Screw F (#41) to tighten.

Note: Before tightening screws, make sure the bottom corners of Left Side Upper Panel (#1-A1) and Right Side Upper Panels (#2-A1) are completely flushed with the back and front corners of Top Panel (#3).

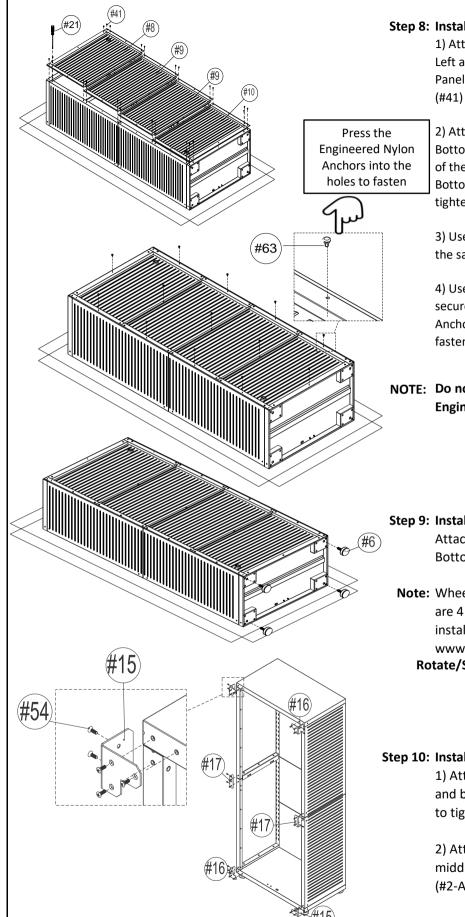
Step 7: Install Bottom Panel (#4) to Left Side Bottom Panel (#1-A2) and Right Side Bottom Panel (#2-A2)

Attach Bottom Panel (#4) to Left Side Bottom Panel (#1-A2) and Right Side Bottom Panel (#2-A2), line up screw holes, use 6 pcs Screw G (#42) to tighten.

Note: Before tightening screws, make sure the bottom corners of Left Side Bottom Panel and Right Side Bottom Panels (#1-A2, #2-A2) are completely flushed with the back and front corners of Bottom Panel (#4).

*NOTE: We recommend using TWO people to assemble the cabinet.





Step 8: Install Back Panels (#8, #9 and #10)

1) Attach Bottom Back Panel (#10) onto both bottom of Left and Right Side Panels (#1-A2 and #2-A2) and Bottom Panel (#4). Line up screw holes and use 8 pcs Screw F (#41) in each corner hole to tighten.

- 2) Attach both Middle Back Panel (#9) above Bottom Back Panel (#10) the same way. Place the groove of the Middle Back Panel (#9) onto the top edge of the Bottom Back Panel (#10). Use 8 pcs Screw F (#41) to tighten each corner of the panel.
- 3) Use 8 pcs Screw F (#41) to install Upper Back Panel (#8) the same way, with a screw in each corner of the panel.
- 4) Use 13 pcs of Engineered Nylon Anchors (#63) to secure the back panels. Press the Engineered Nylon Anchors into the rest of the holes on the back panels to fasten.

NOTE: Do not fully tighten Screw F before the Engineered Nylon Anchors are secured.

Step 9: Install Leveling Feet (#6)

Attach Leveling Feet (#6) to the four side corner of Bottom Panel (#4). Use Wrench (#25) to tighten.

Note: Wheels are not included with this unit, however there are 4 screw holes built into Bottom Panel (#4) for installation. Wheels can be purchased at www.SevilleClassics.com

Rotate/Stand Storage Cabinet upright after this step.

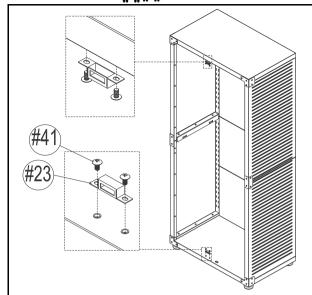
Step 10: Install Corner Protections (#15, #16 and #17)

- 1) Attach Corner Protection A, B (#15, #16) onto top and bottom of the cabinet, use 20 pcs Screw N (#54) to tighten.
- 2) Attach Middle Corner Protection (#17) to the middle of Left Side Panel (#1-A) and Right Side Panel (#2-A), use 8 pcs Screw N (#54) to tighten.

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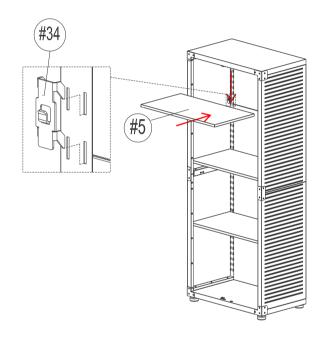
*NOTE: We recommend using TWO people to assemble the cabinet.





Step 11: Install Magnet (#23)

Place Magnet (#23) onto Top Panel (#3) and Bottom Panel (#4) facing the front, use 4 pcs Screw F (#41) to tighten.



Step 12: Install Middle Shelves (#5)

1) Decide the height for each Middle Shelf (#5). Place 1 pc of Hook (#34) into the hook slot where each corner of shelf should be placed. Make sure the hooks supporting each shelf are at same height.

Note: All Middle Shelves (#5) need a hook at each corner to support it.

2) Place each Middle Shelf (#5) into cabinet and push down onto Hooks (#34).

Note: An additional Middle Shelf (#5) may be purchased separately at www.SevilleClassics.com. See below for compatibility list:

Storage Cabinet	Compatible Middle Shelf
Model No. / Color	Model No. / Color
UHD20162B (Granite)	UHD20162S (Granite)
UHD20163B (Graphite)	UHD20163S (Graphite)
UHD20165B (Red)	UHD20165S (Red)
UHD20166B (White)	UHD20166S (White)

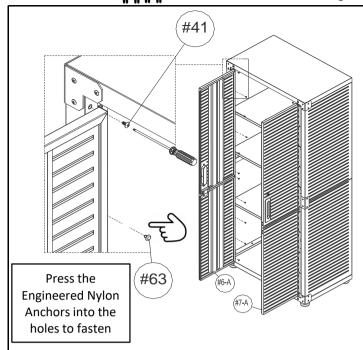
*NOTE: We red

*NOTE: We recommend using TWO people to assemble the cabinet.

#27-B

#60





Step 13: Install Left and Right Doors (#6-A) & (#7-A)

1) Attach Left Door (#6-A) to Left Side Panel (#1-A), use 5 pcs Screw F (#41) and 6 pcs Engineered Nylon Anchors (#63). Press the Engineered Nylon Anchors into the holes to further secure the door panels.

Note: The screw holes on the door hinge have tolerance, enabling the door to be adjusted and centered in the door frame. Place top, middle and bottom screws first. Don't tighten screws completely - this may save time by avoiding having to make slight adjustments for leveling door panels later.

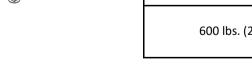
2) Install Right Door (#7-A) the same way.



- 1) Remove 1 pc Screw F (#41) from the back corner protection.
- 2) Attach the Mounting Strap (#60) to the back Corner Protection brackets as the left photo shows using Screw O (#61) and Washer (#27).
- 3) Drill a hole in the wall with a 5/16" drill bit, insert the Wall Anchor (#55-A) into the hole.
- 4) Attach the other end of the Mounting Strap (#60) to the wall using Screw M (#55) and Washer (#27-B).

Repeat steps A through D to install the other mounting strap.

Total Weight Capacity Evenly Distributed	Weight Capacity per Shelf Evenly Distributed
600 lbs. (272.16 kg)	150 lbs. (68.04 kg)



UltraHD® Stainless Steel Care Instructions

The stainless steel is protected with UltraGuard® fingerprint resistant finish.

DO NOT use traditional stainless-steel cleaners. To safely manage unwanted fingerprints and prevent new stains, perform the following steps once monthly:

- Lightly wipe with warm water and clean microfiber cloth
- Always wipe in the direction of the surface grain (NEVER ACROSS)
- Wipe away excess water with dry clean cloth

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborgate Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

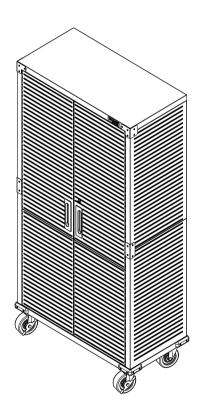
Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

Website & Online Store: www.sevilleclassics.com

Please visit our website or call and inquire about our additional UltraHD Line

UltraHD® Line



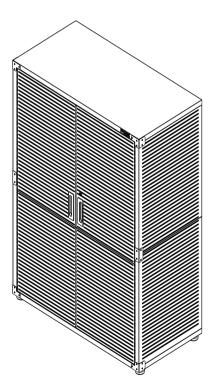
UltraHD® Tall Storage Cabinet

Model No. 16236 (Granite)

Model No. 20143 (Graphite)

Model No. 20153 (Red)

Model No. 20133 (White)



UltraHD® Mega Storage Cabinet

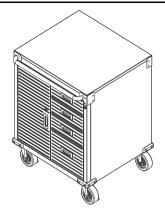
Model No. 16238 (Granite)

Model No. 20148 (Graphite)

Model No. 20158 (Red)

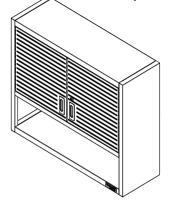
Model No. 20138 (White)

UltraHD® Line

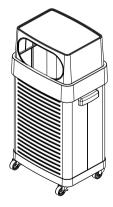


UltraHD® Rolling Cabinet
Model No. 20225 (Granite)
Model No. 20081 (Graphite)
Model No. 20082 (Red)

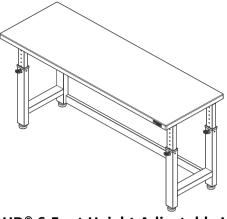
Model No. 20083 (White)



UltraHD® Wall Cabinet with Open Shelf Model No. 20230 (Granite) Model No. 20140 (Graphite) Model No. 20150 (Red) Model No. 20130 (White)



UltraHD® Rolling Trash Bin Model No. 20215



UltraHD® 6-Foot Height Adjustable Workbench

Model No. 20292 (Granite) Model No. 20293 (Graphite) Model No. 20134 (Red) Model No. 20131 (White)



UltraHD® 2-Door Rolling Workbench Model No. 20262 (Granite) Model No. 20142 (Graphite) Model No. 20152 (Red)



UltraHD® Lighted Workcenter Model No. 20247 (Granite) Model No. 20246 (Graphite) Model No. 20157 (Red)