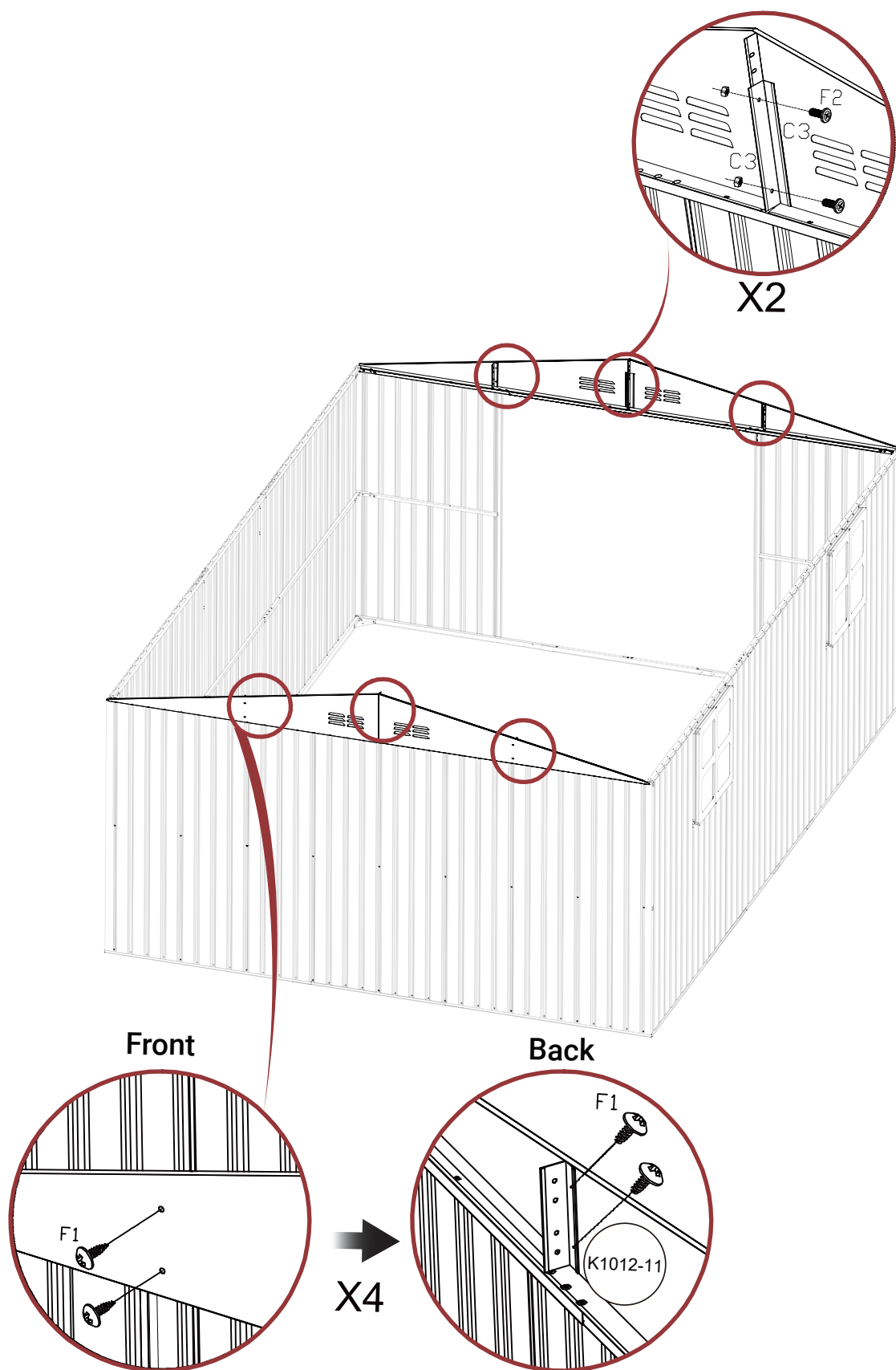


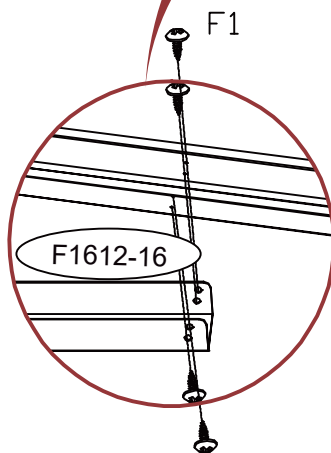
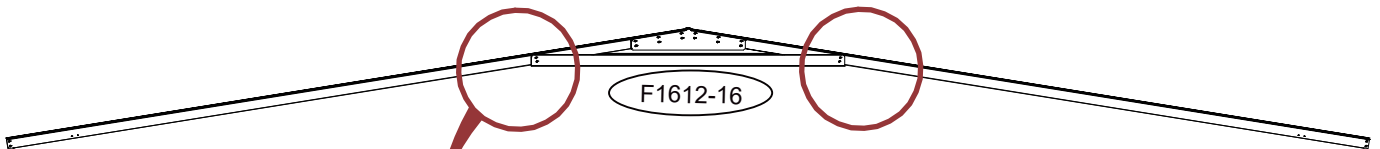
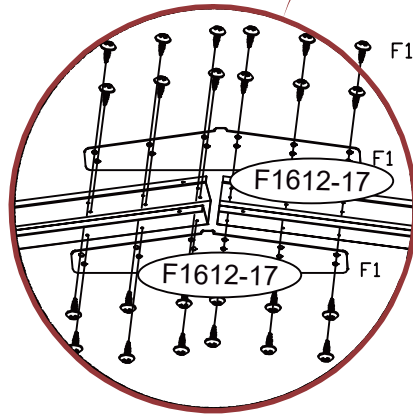
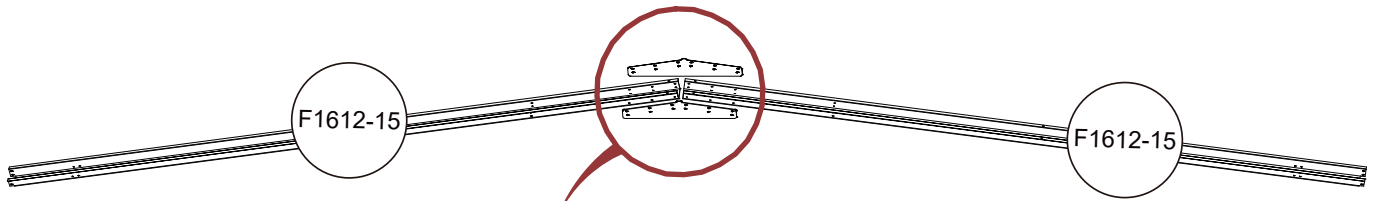


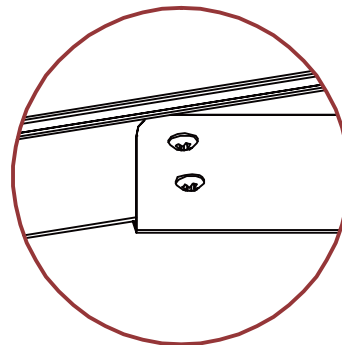
# STEP 32



	F1	8
	F2	4



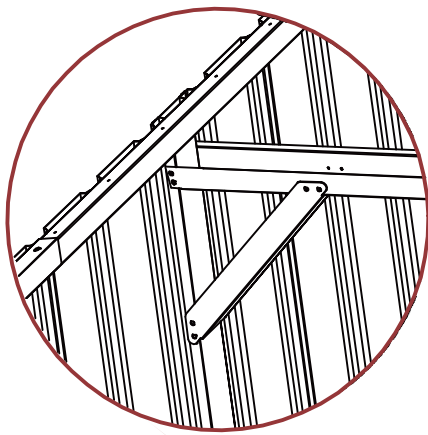
X2



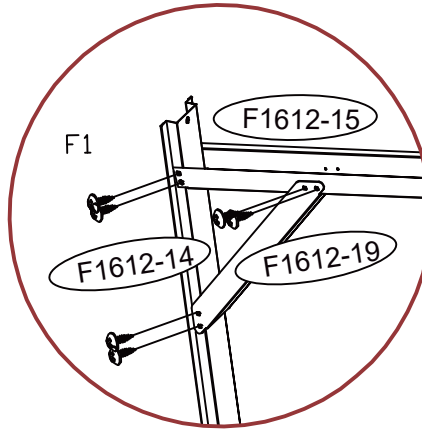
	F1	64
---	----	----



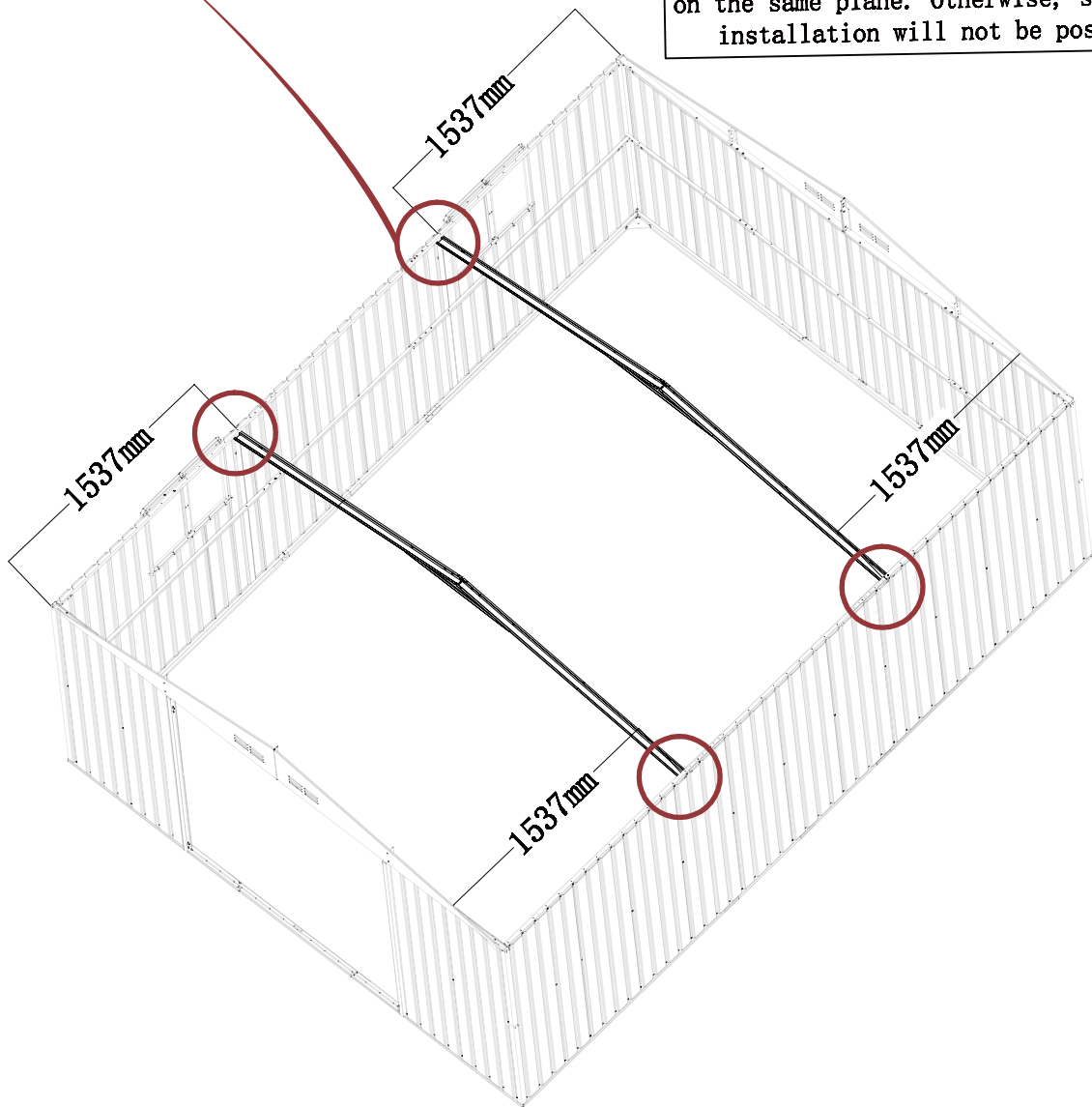
# STEP 34



➔  
X4



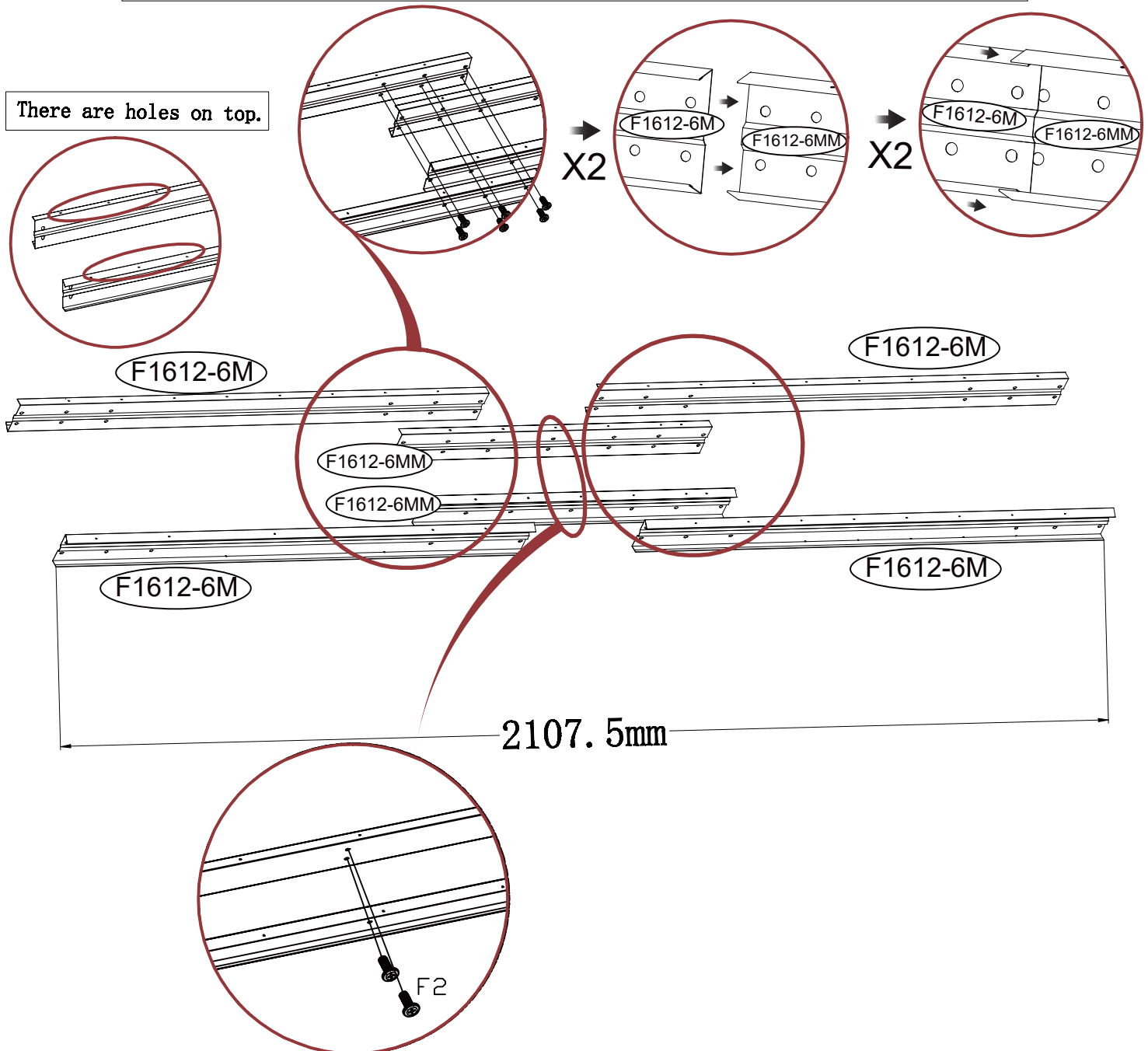
Note: When installing F1612-19, ensure that both F1612-14 are on the same plane. Otherwise, subsequent installation will not be possible.




	F1	48
---	----	----

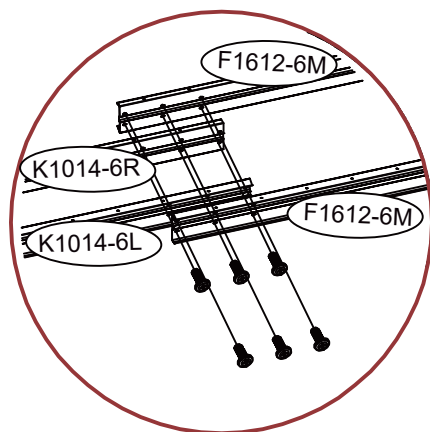
# STEP 35

F1612-6M has a smaller width and can be fitted into F1612-6MM .

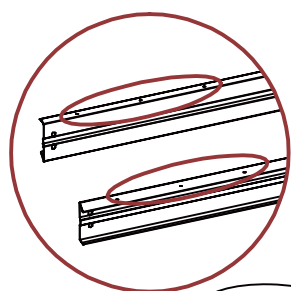


	F1	14
---	----	----

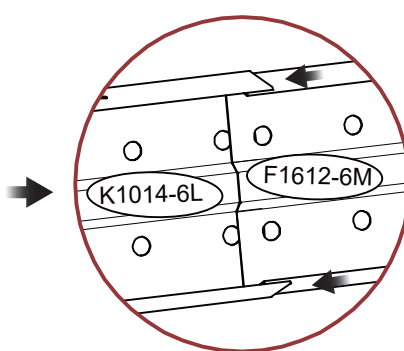
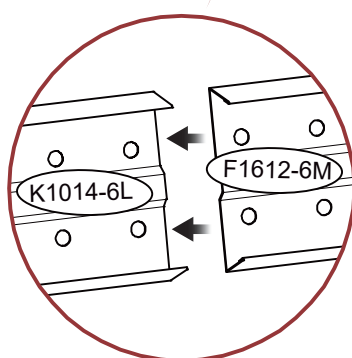
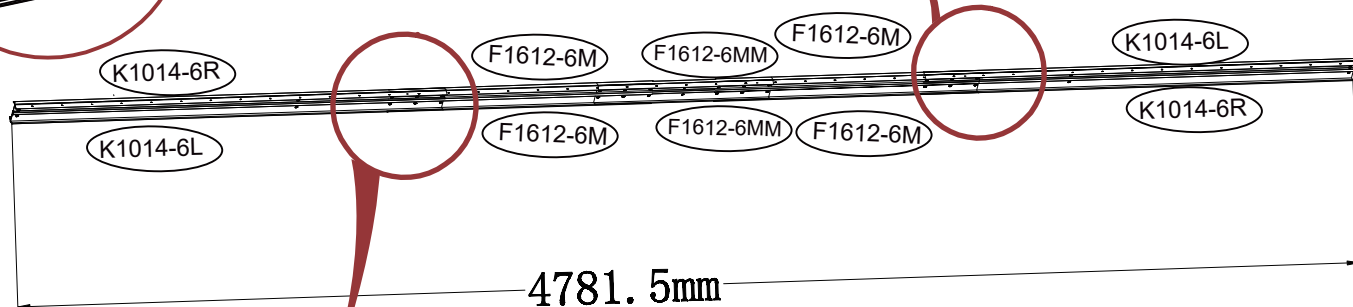
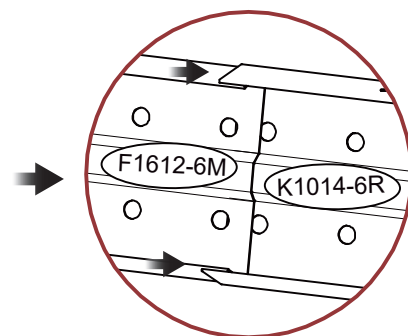
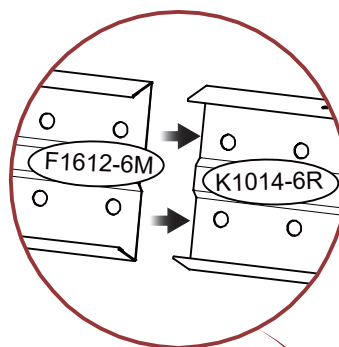
# STEP 36



F1612-6M has a smaller width and can be fitted into K1014-6R .



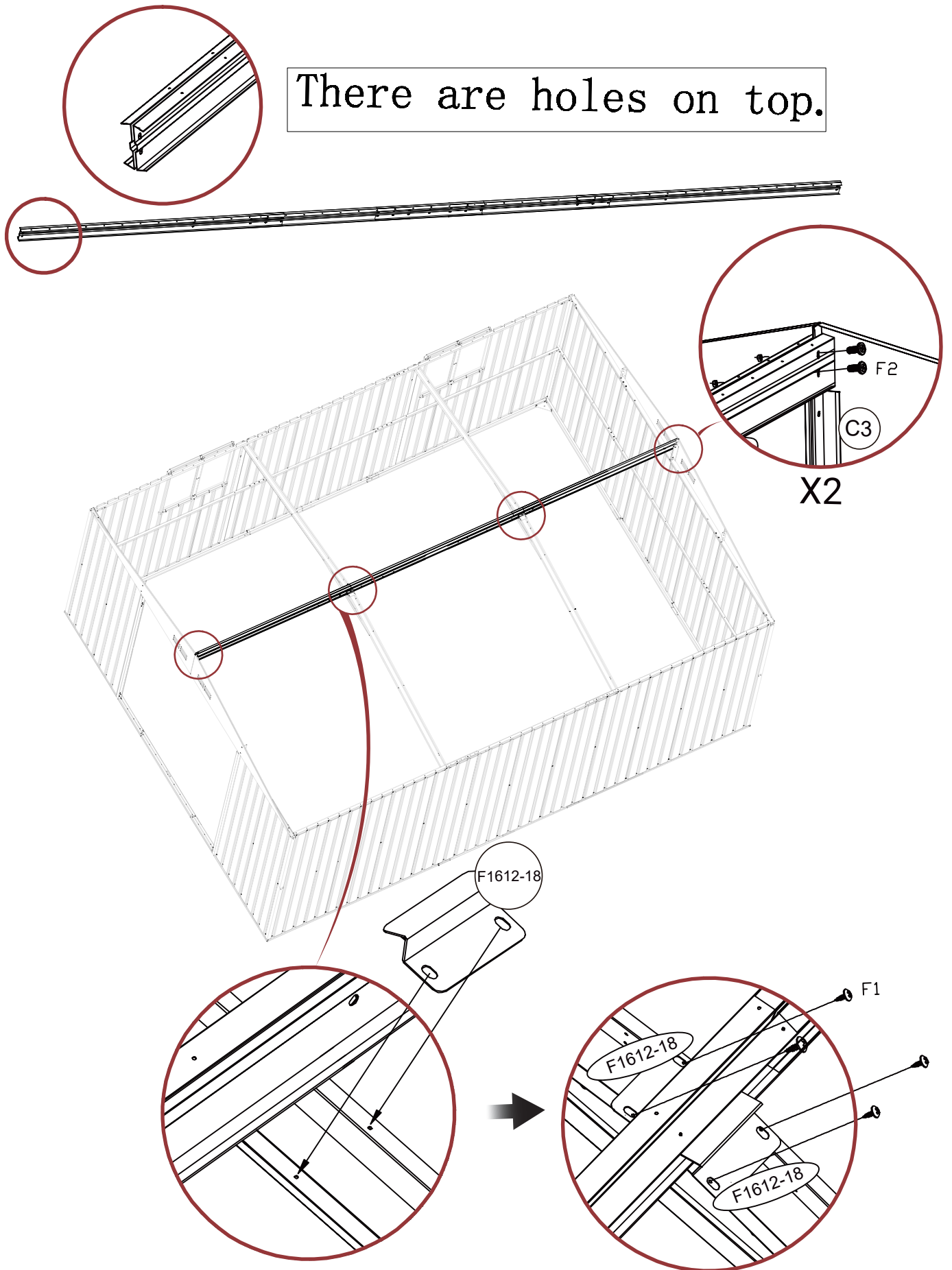
There are holes on top.





F1612-6M has a smaller width and can be fitted into K1014-6L .

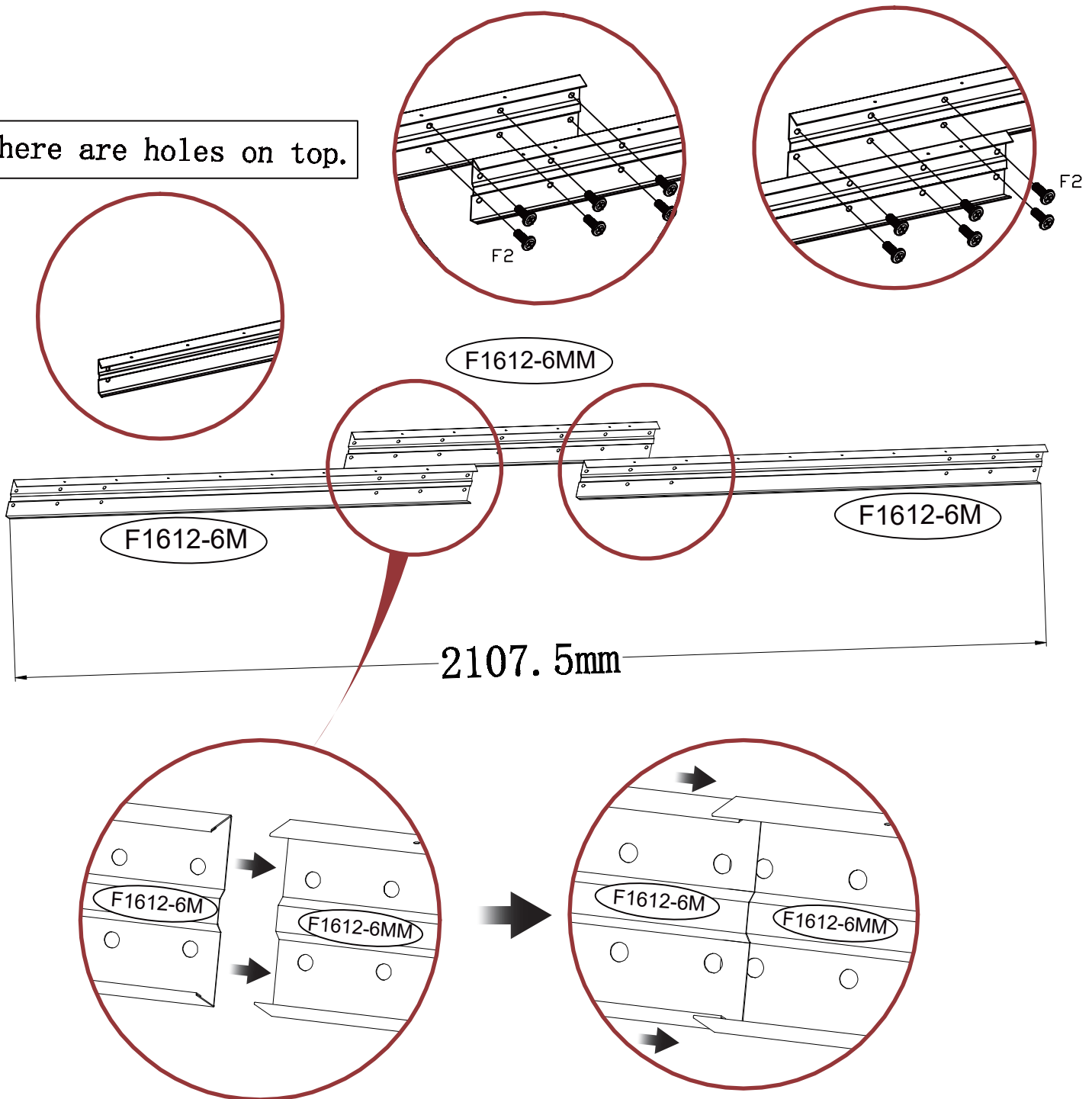
# STEP 37

There are holes on top.

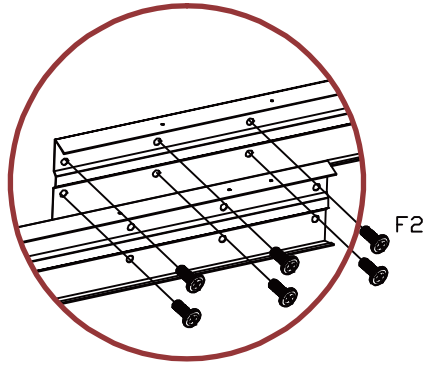
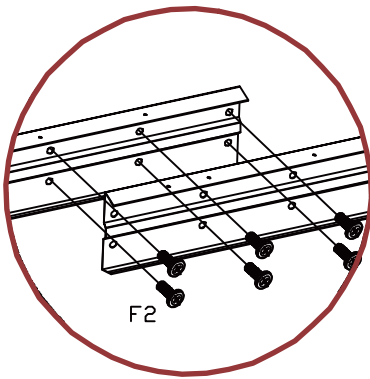


	F1	8
	F2	4

There are holes on top.

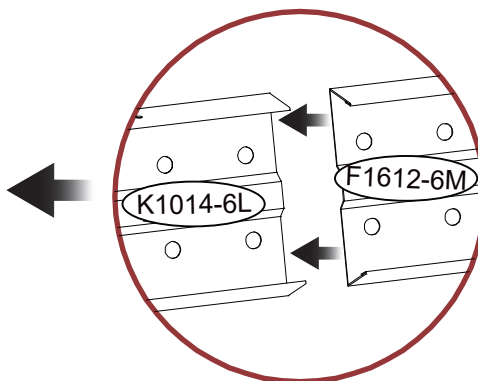
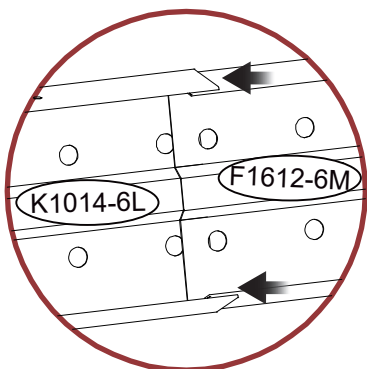
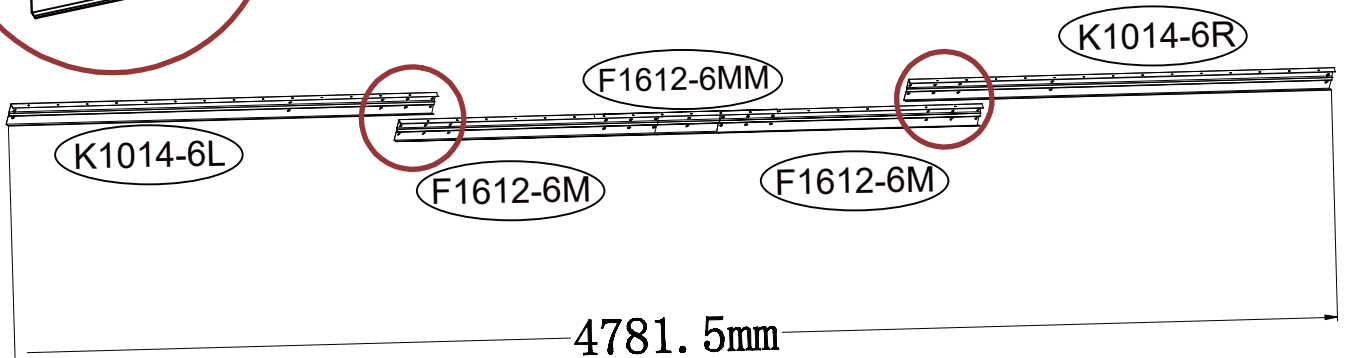
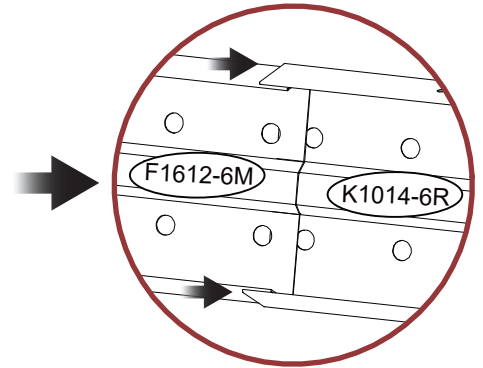
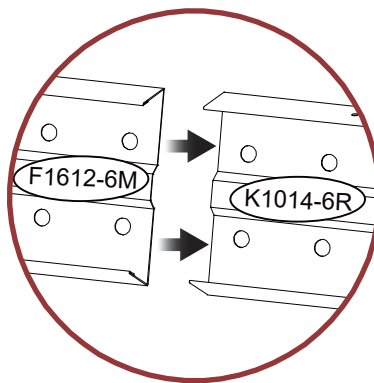
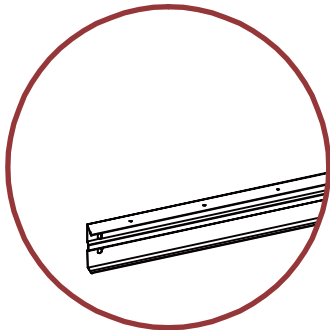


F1612-6M has a smaller width and can be fitted into F1612-6MM .



F1612-6M has a smaller width and can be fitted into K1014-6R .

There are holes on top



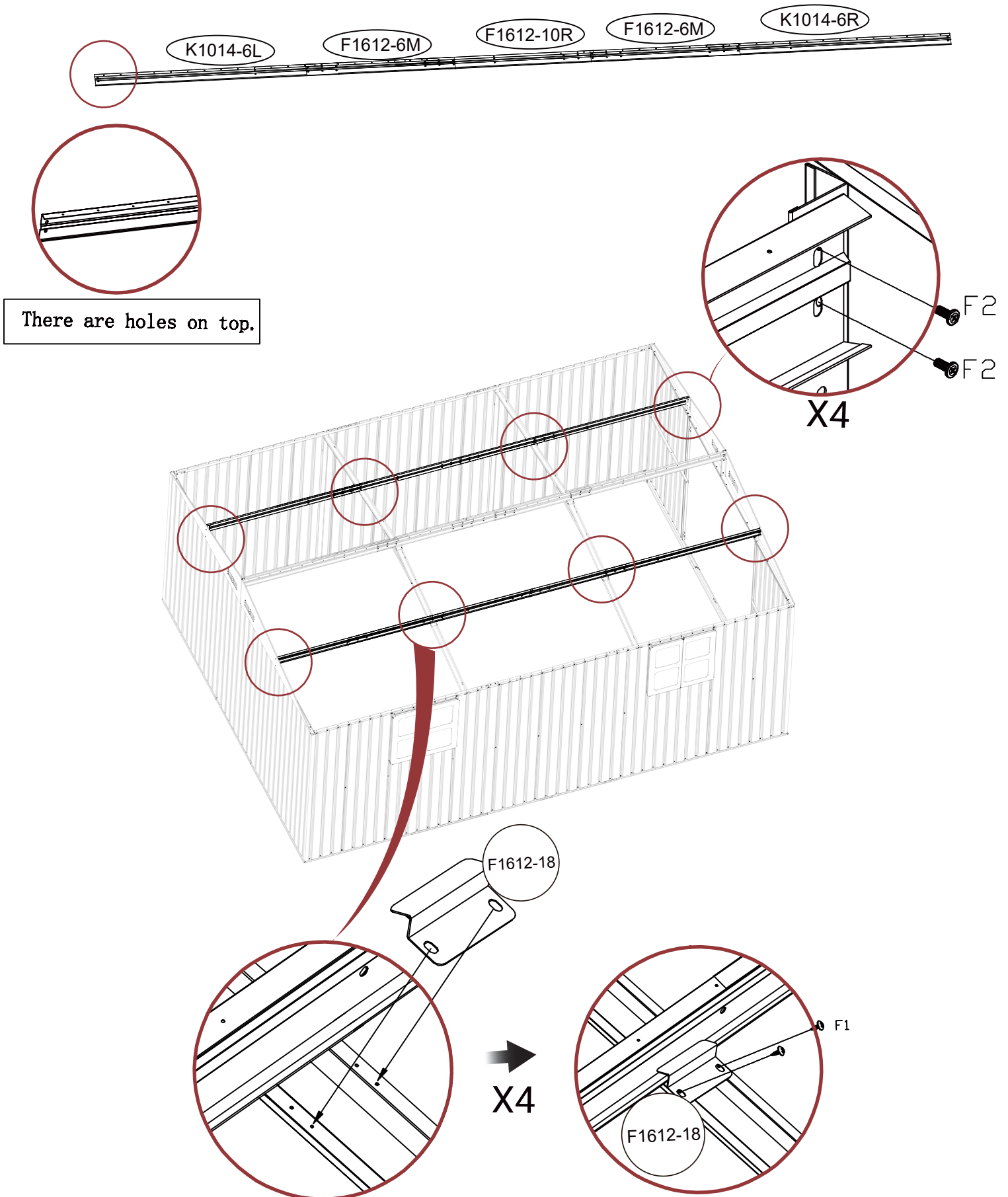
F1612-6M has a smaller width and can be fitted into K1014-6L .



F1

24

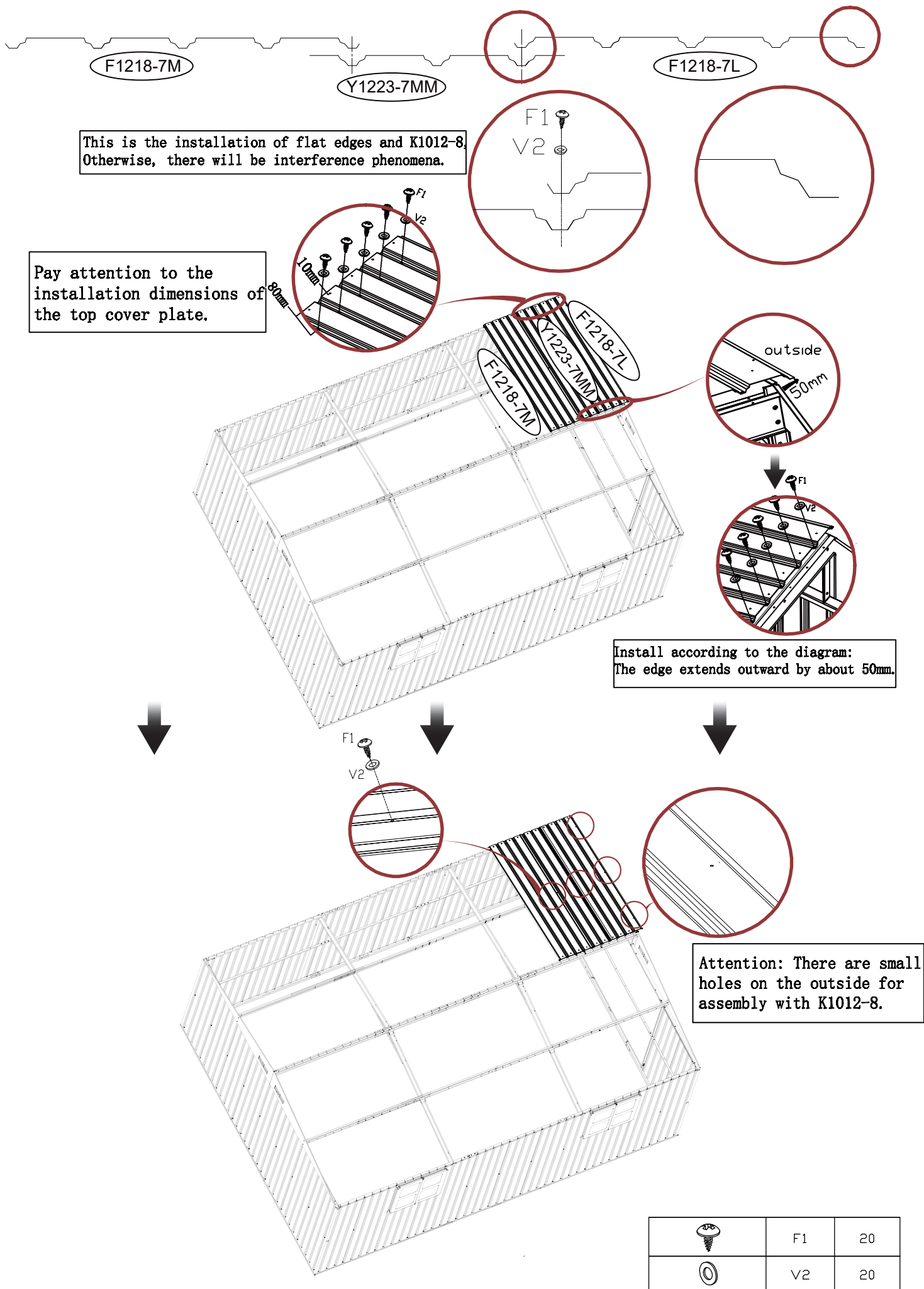
# STEP 40



	F1	8
	F2	8

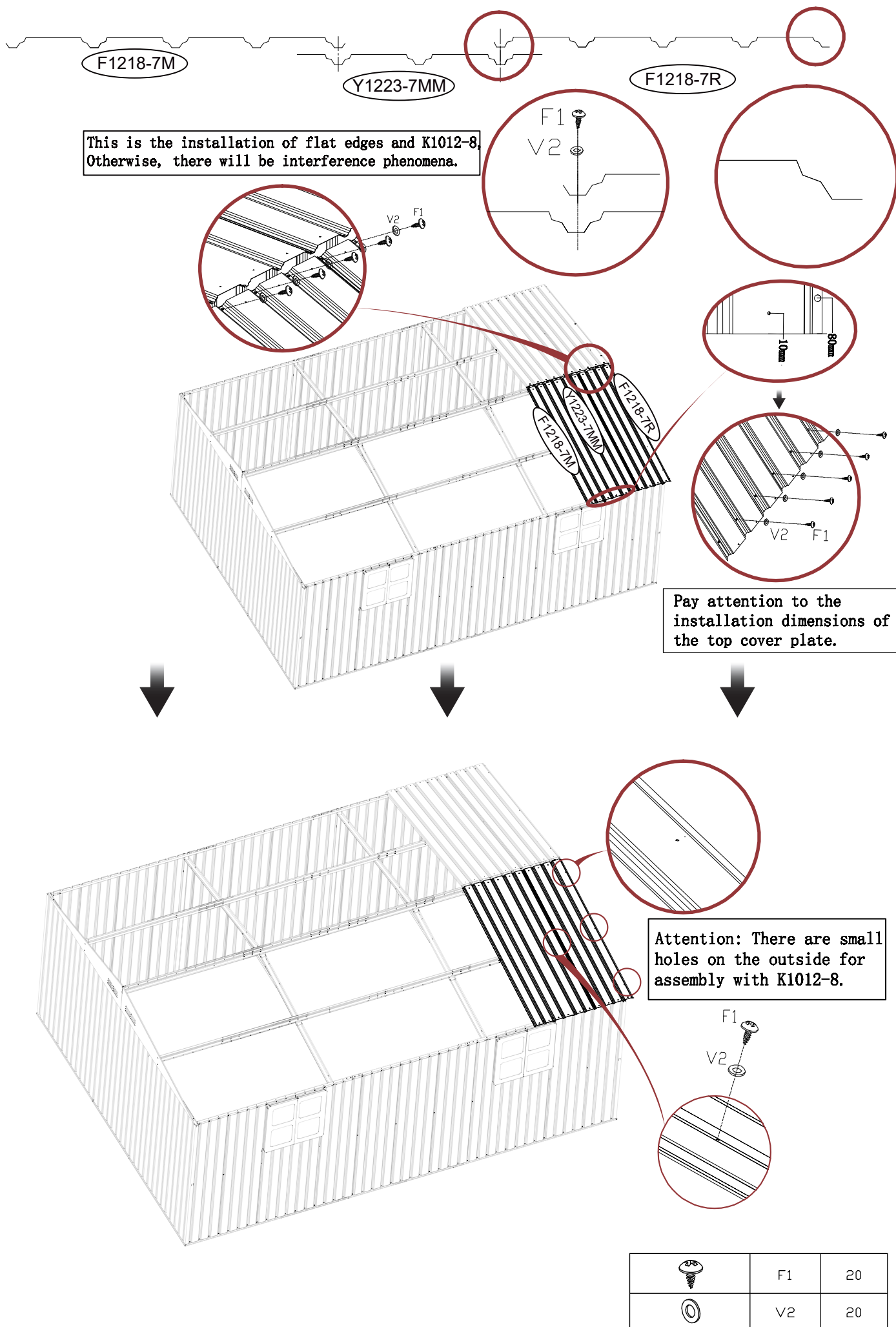


# STEP 41

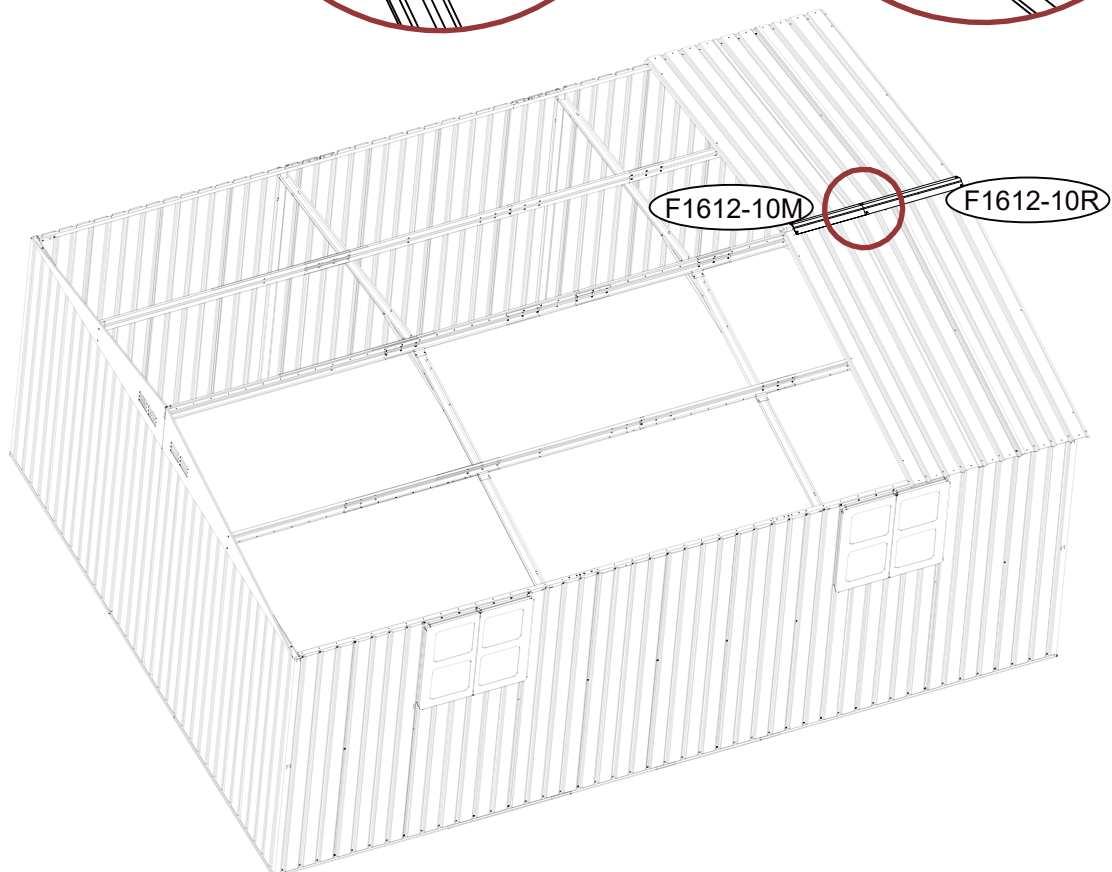
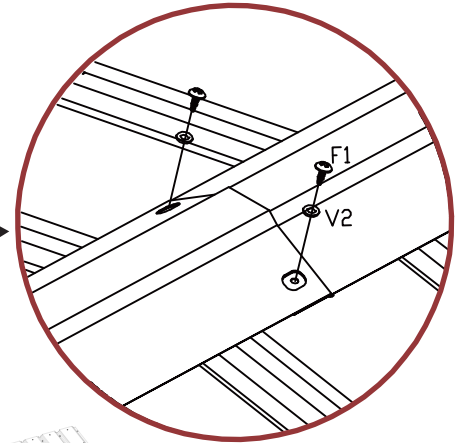
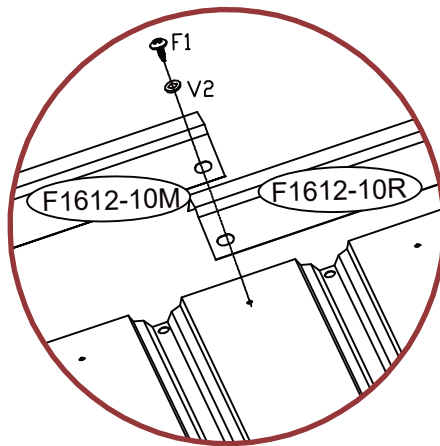
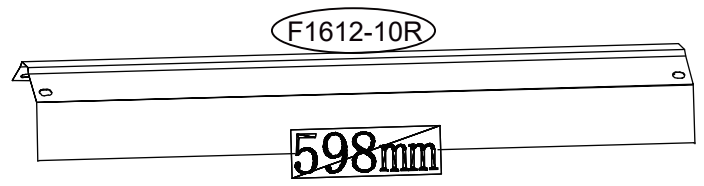






# STEP 42



# STEP 43

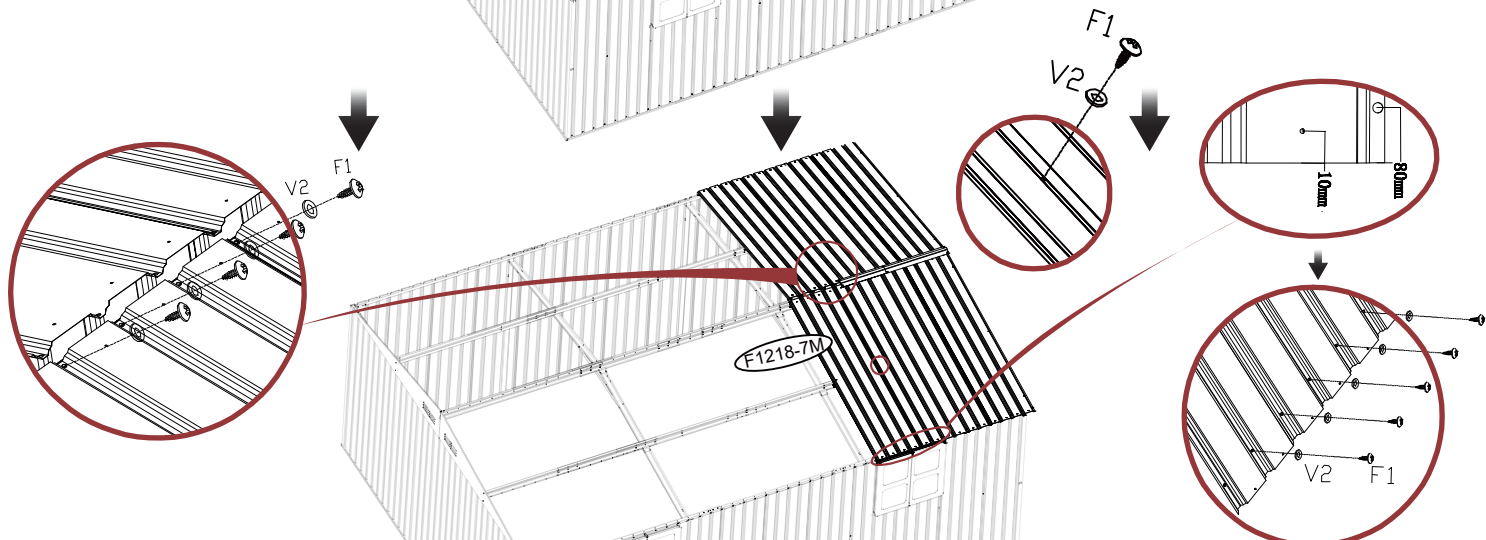
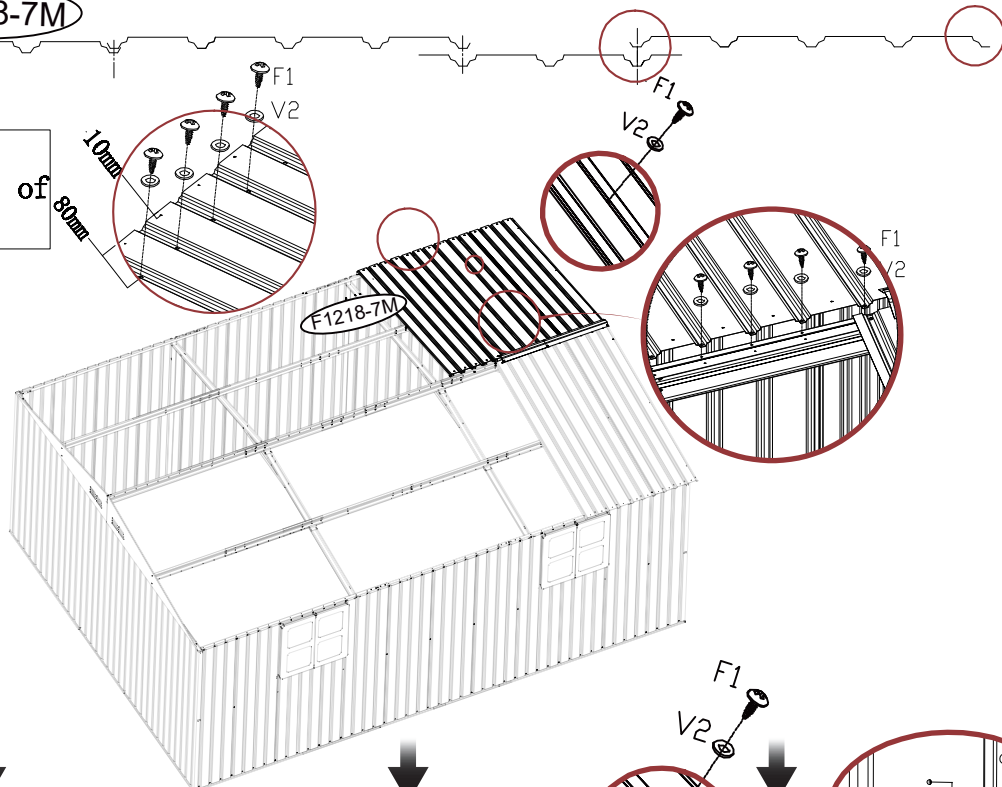


	F1	2
	V2	2

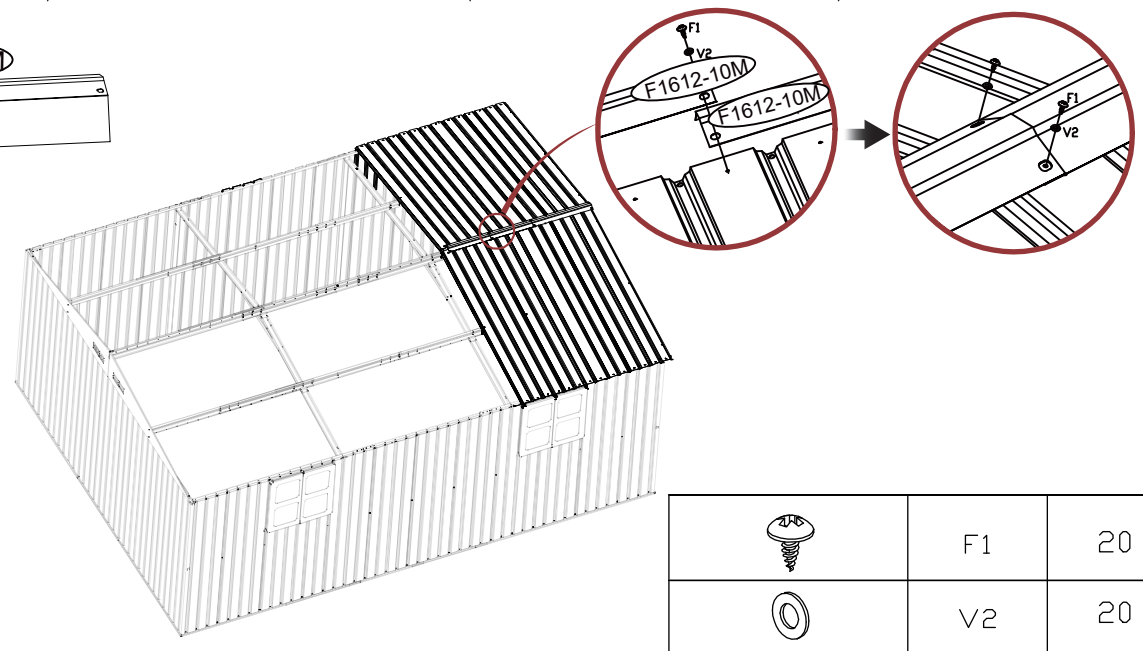
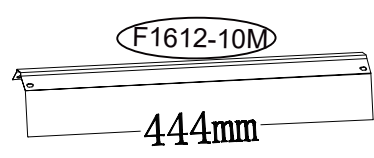
# STEP 44

F1218-7M

Pay attention to the installation dimensions of the top cover plate.



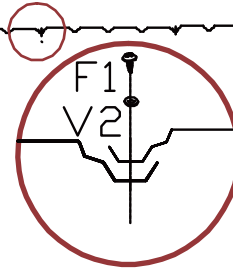
Pay attention to the installation dimensions of the top cover plate.



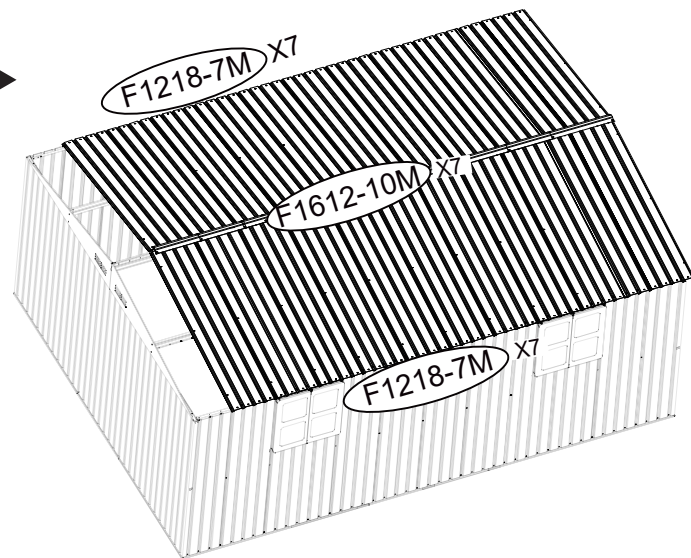
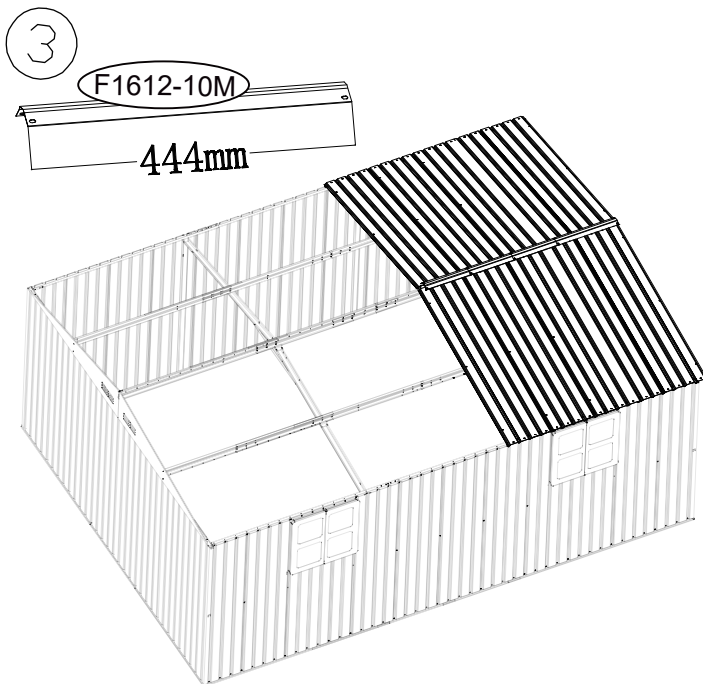
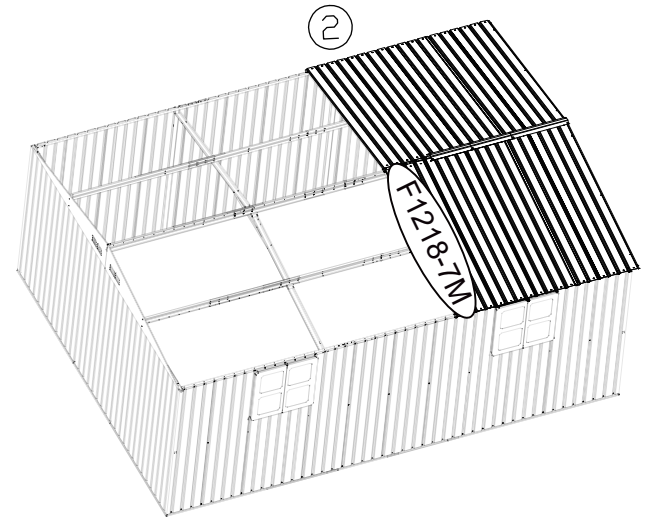
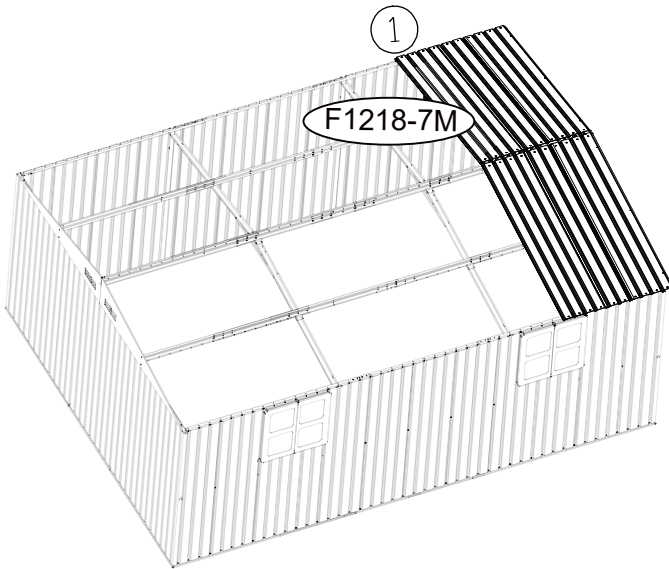
	F1	20
	V2	20



# STEP 45

F1218-7M X9



Note: Installation sequence ① → ② → ③. Repeat the process until installation is complete.



	F1	140
	V2	140

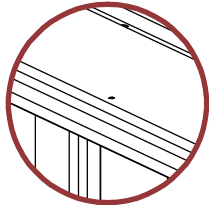
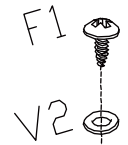
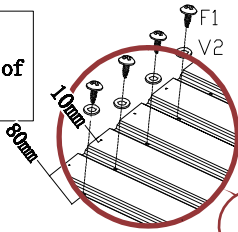


# STEP 46

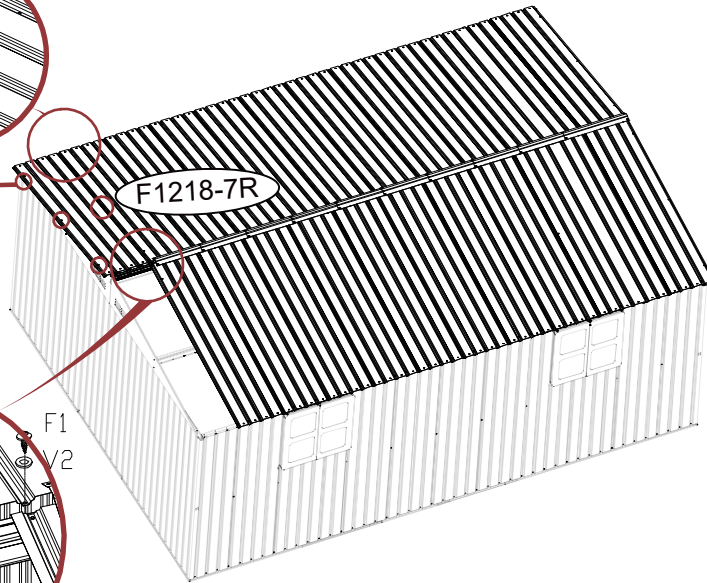
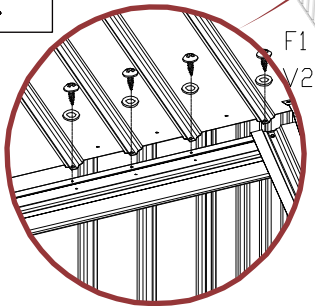
F1218-7R

This is the installation of flat edges and K1012-8, Otherwise, there will be interference phenomena.

Pay attention to the installation dimensions of the top cover plate.

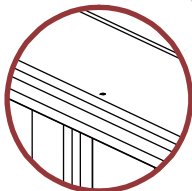
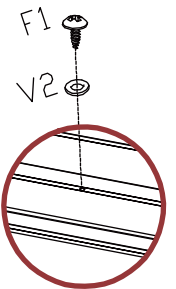
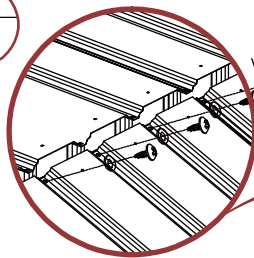


Attention: There are small holes on the outside for assembly with K1012-8.

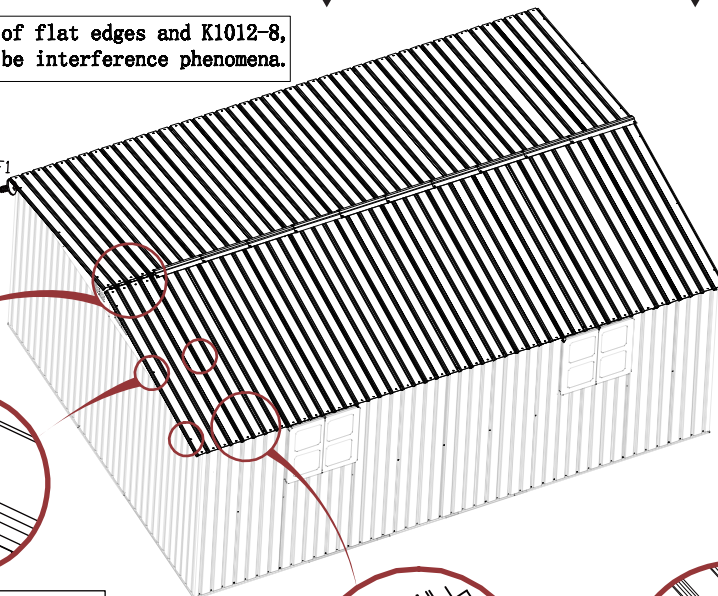


This is the installation of flat edges and K1012-8, Otherwise, there will be interference phenomena.

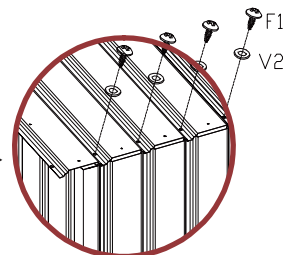
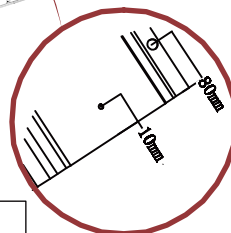
F1218-7L





Attention: There are small holes on the outside for assembly with K1012-8.

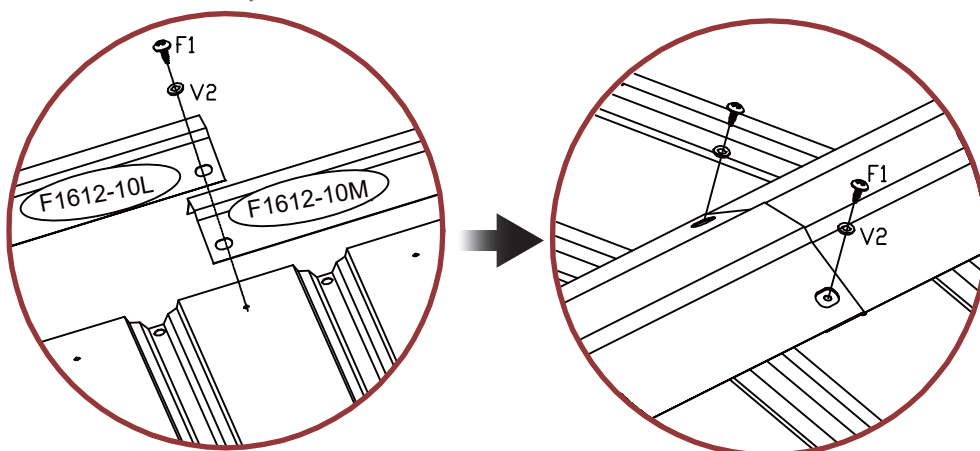
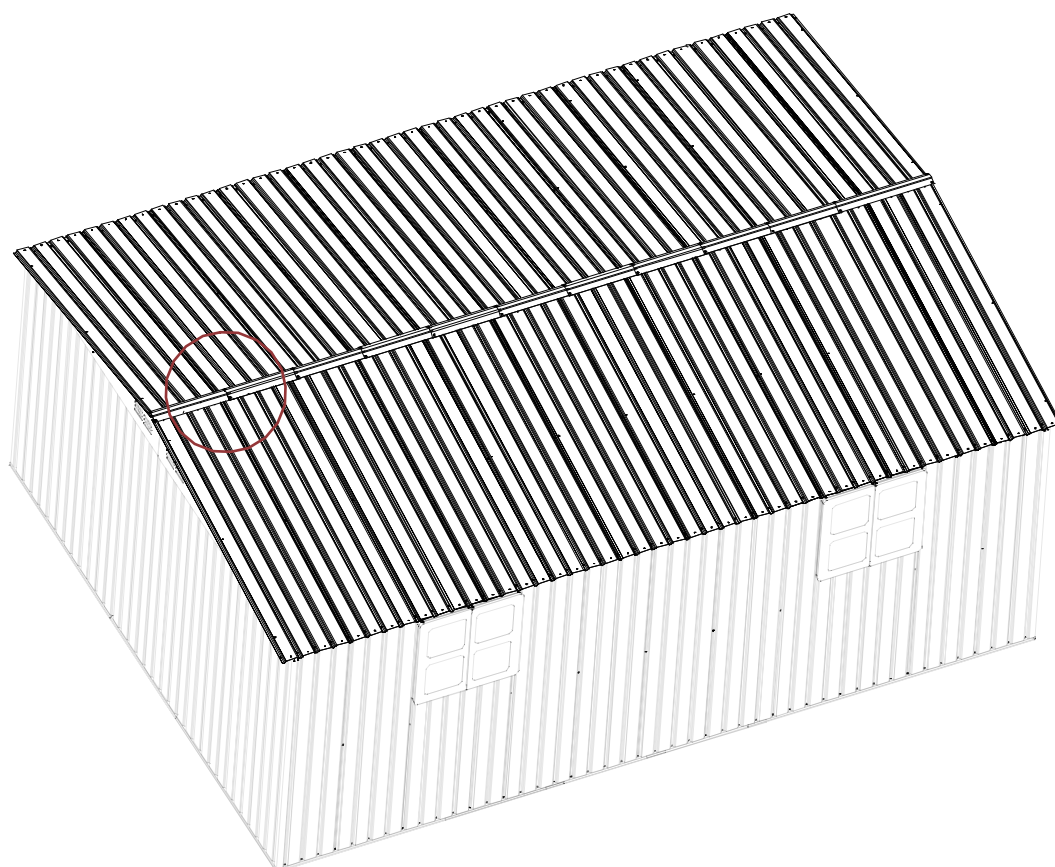
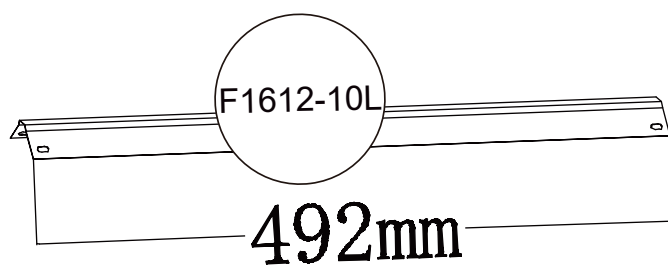


Pay attention to the installation dimensions of the top cover plate.



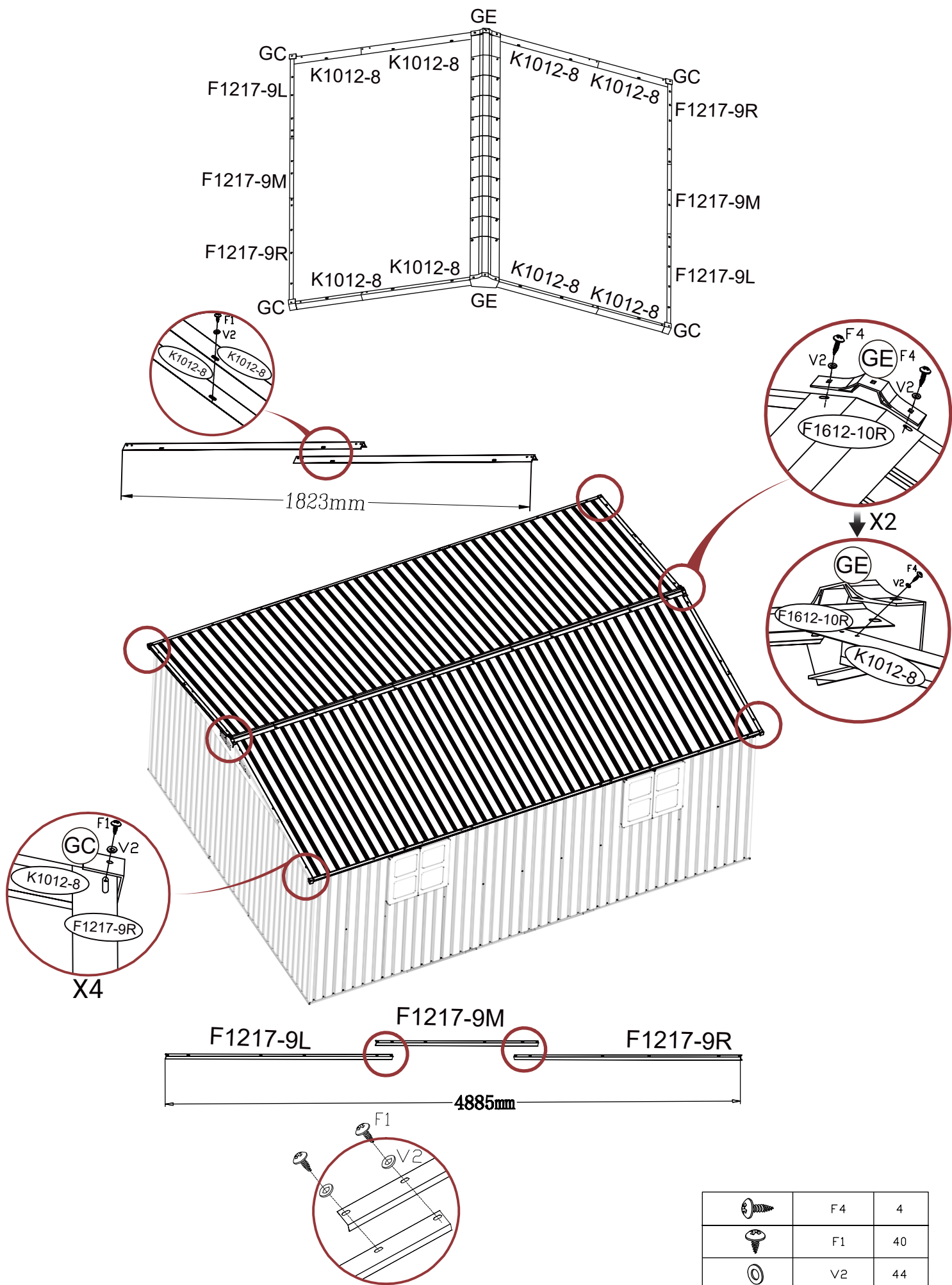
	F1	18
	V2	18

# STEP 47



	F1	2
	V2	2

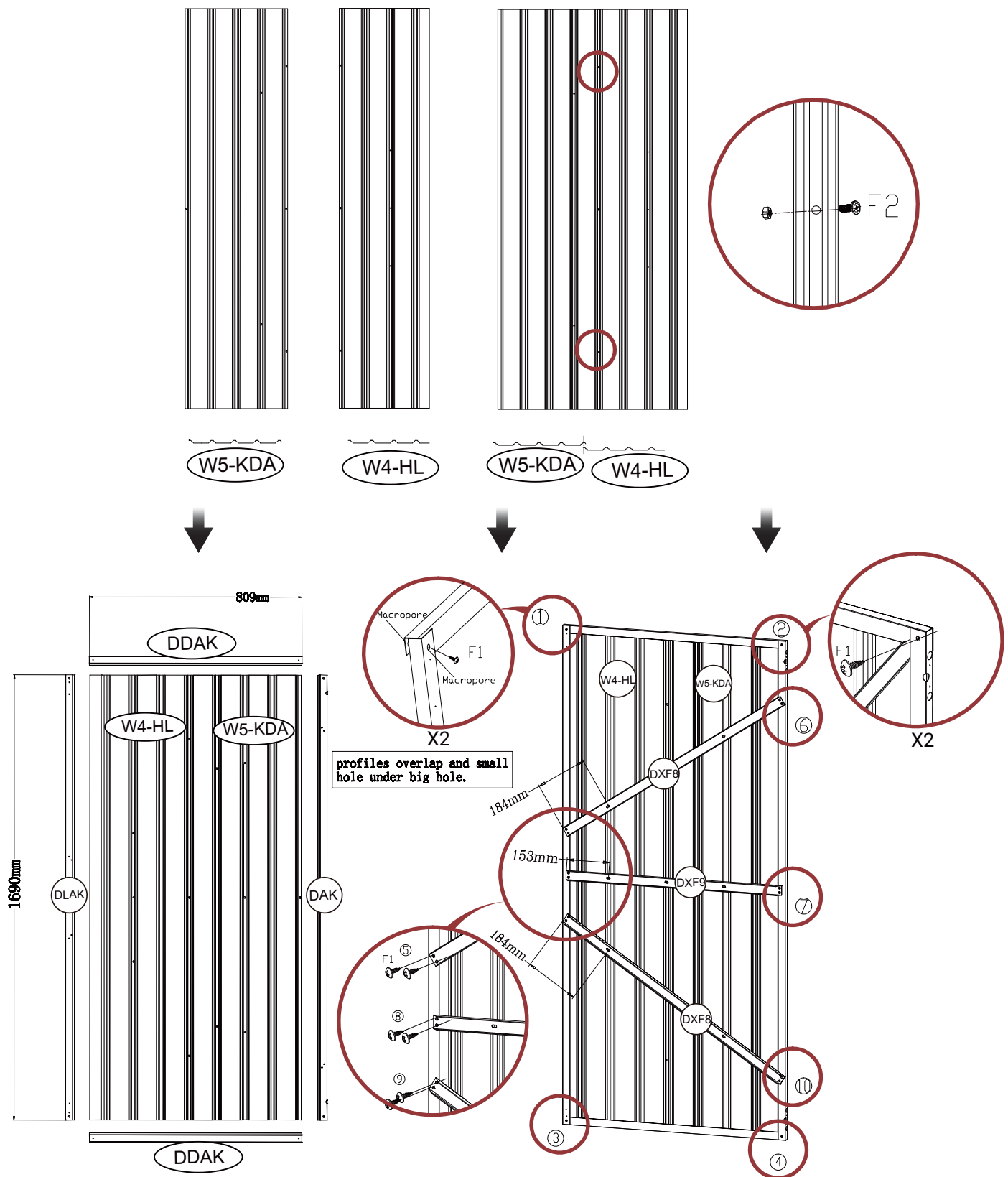
# STEP 48



# STEP 49

Back

## Left door panel splicing DL



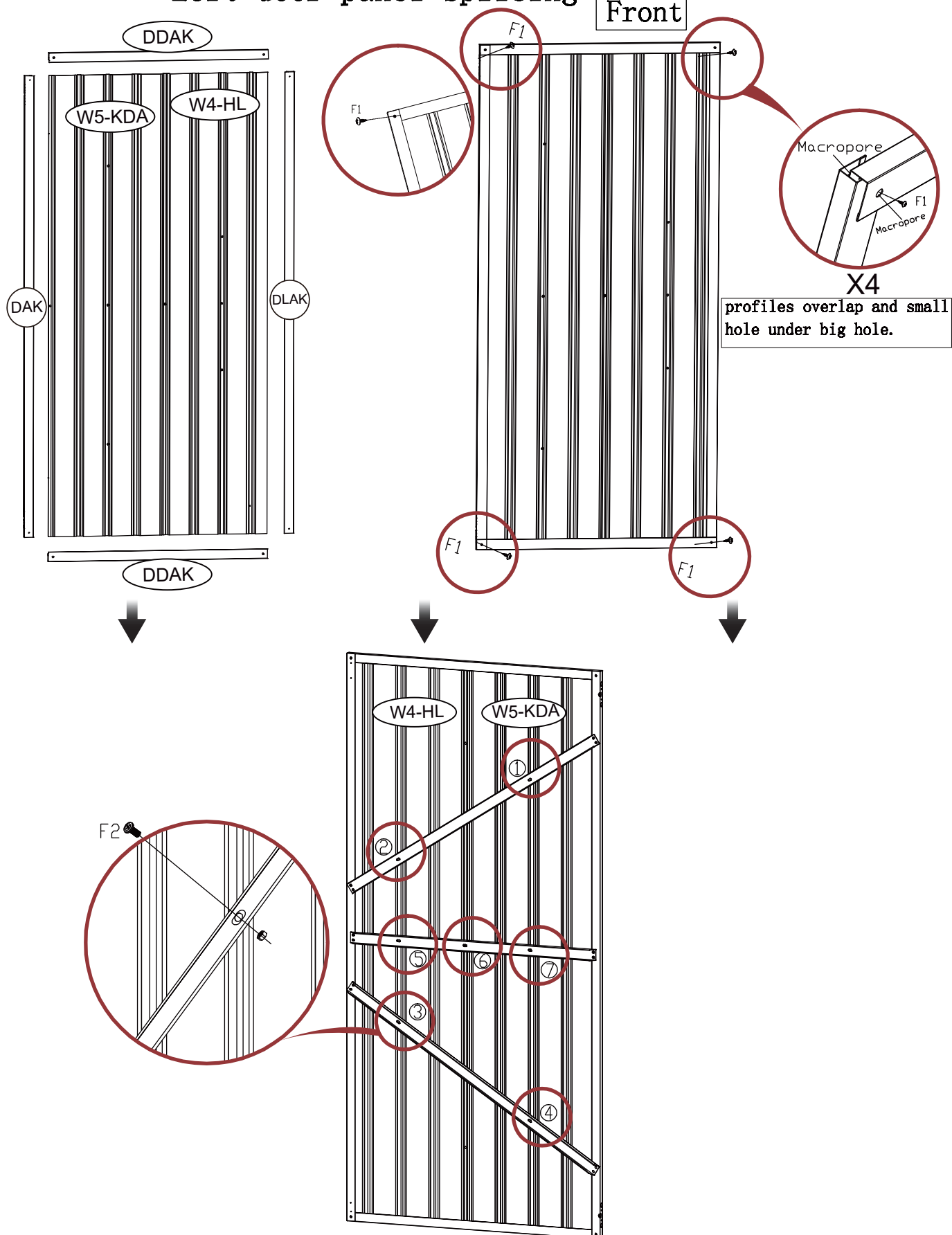
Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦ → ⑧ → ⑨ → ⑩

	F1	16
	F2	2



# STEP 50

## Left door panel splicing



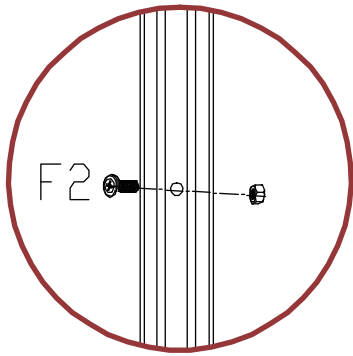
Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦

	F1	4
	F2	7

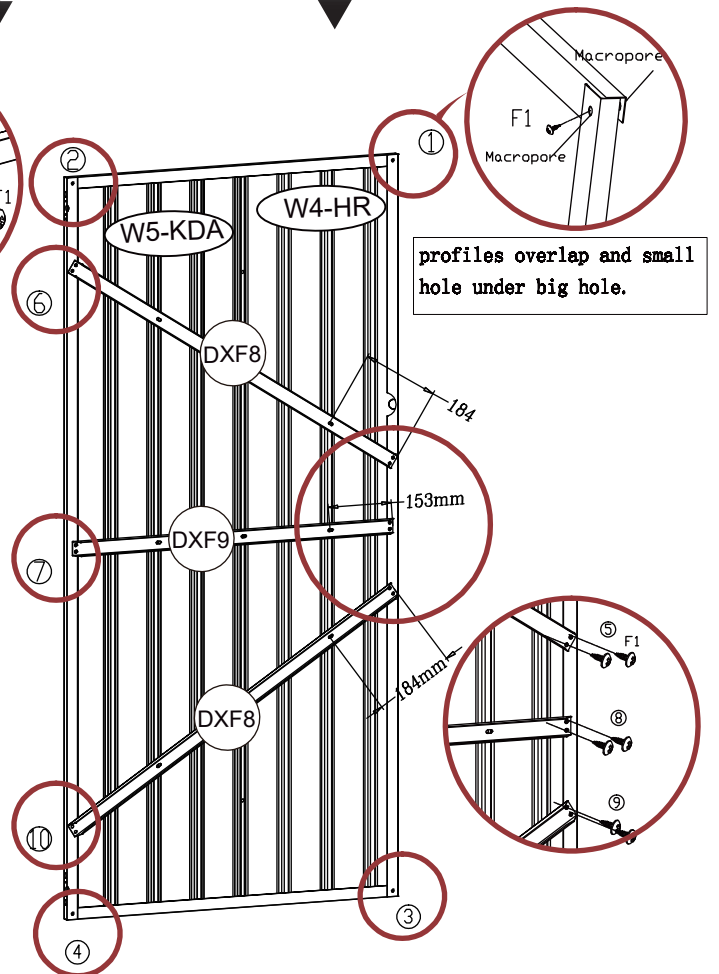
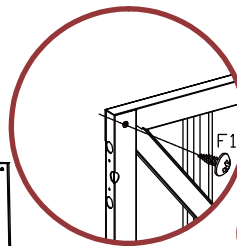
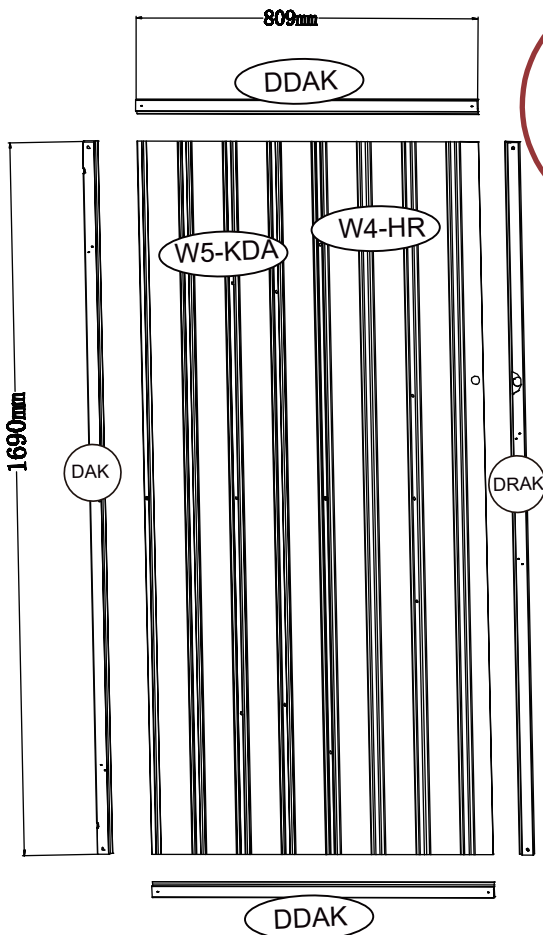
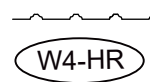
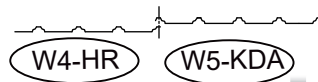
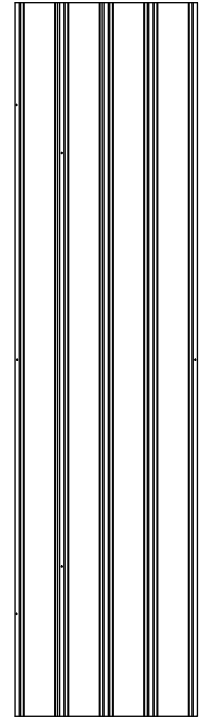
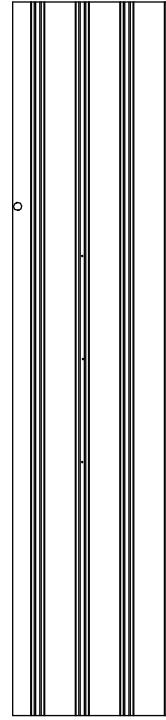
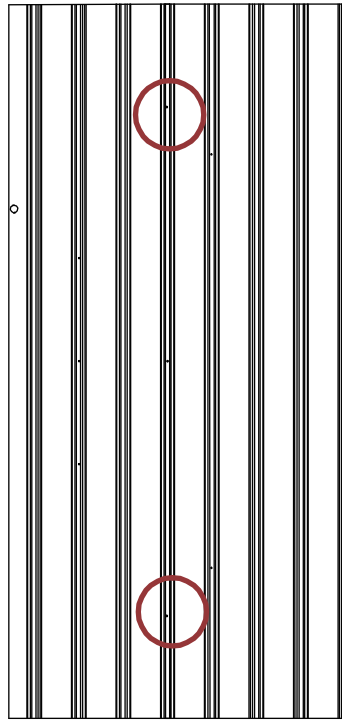
# STEP 51

right door panel splicing

DR



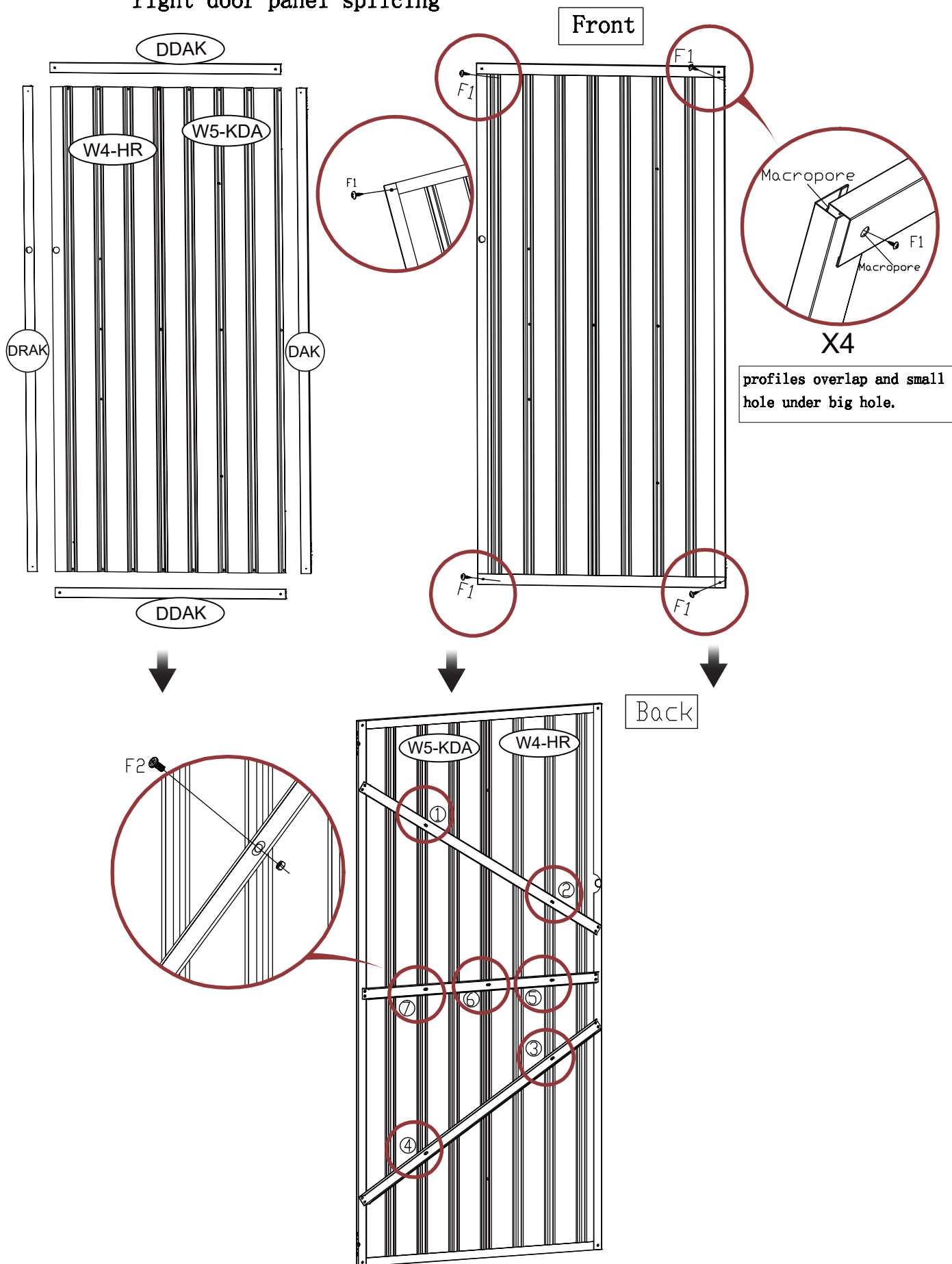
Back



	F1	16
	F2	2

# STEP 52

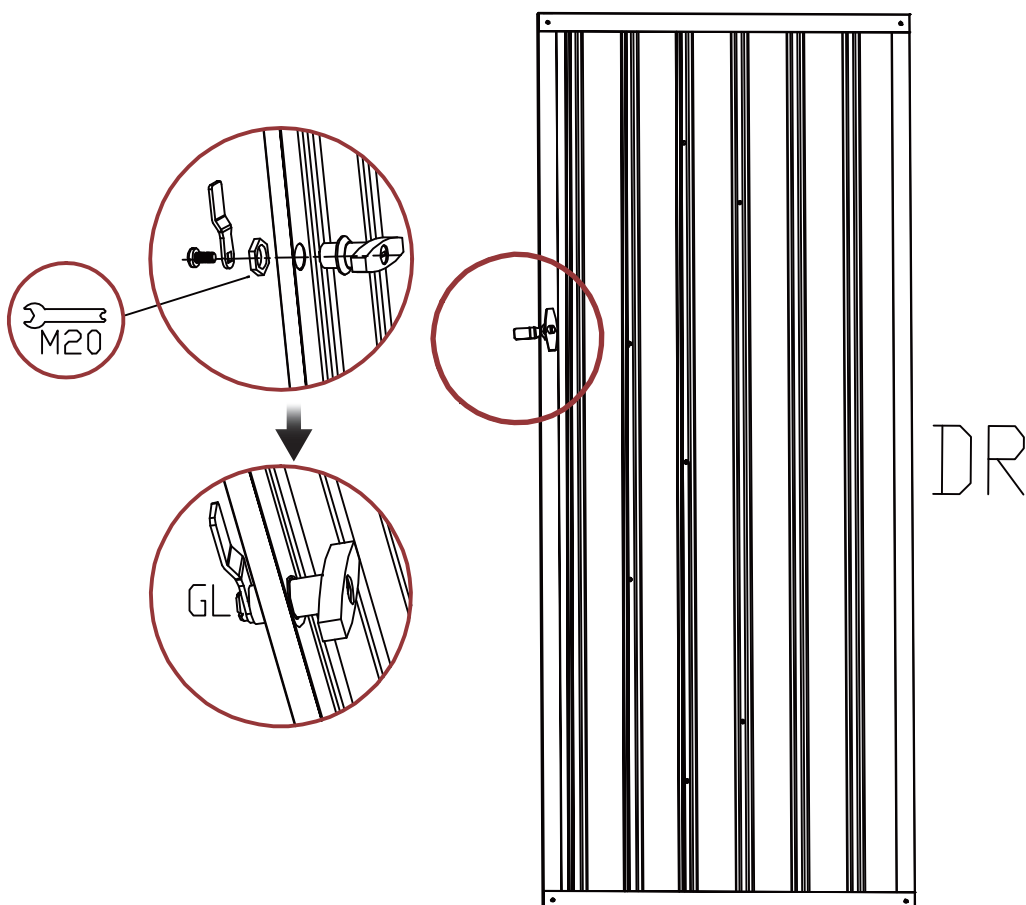
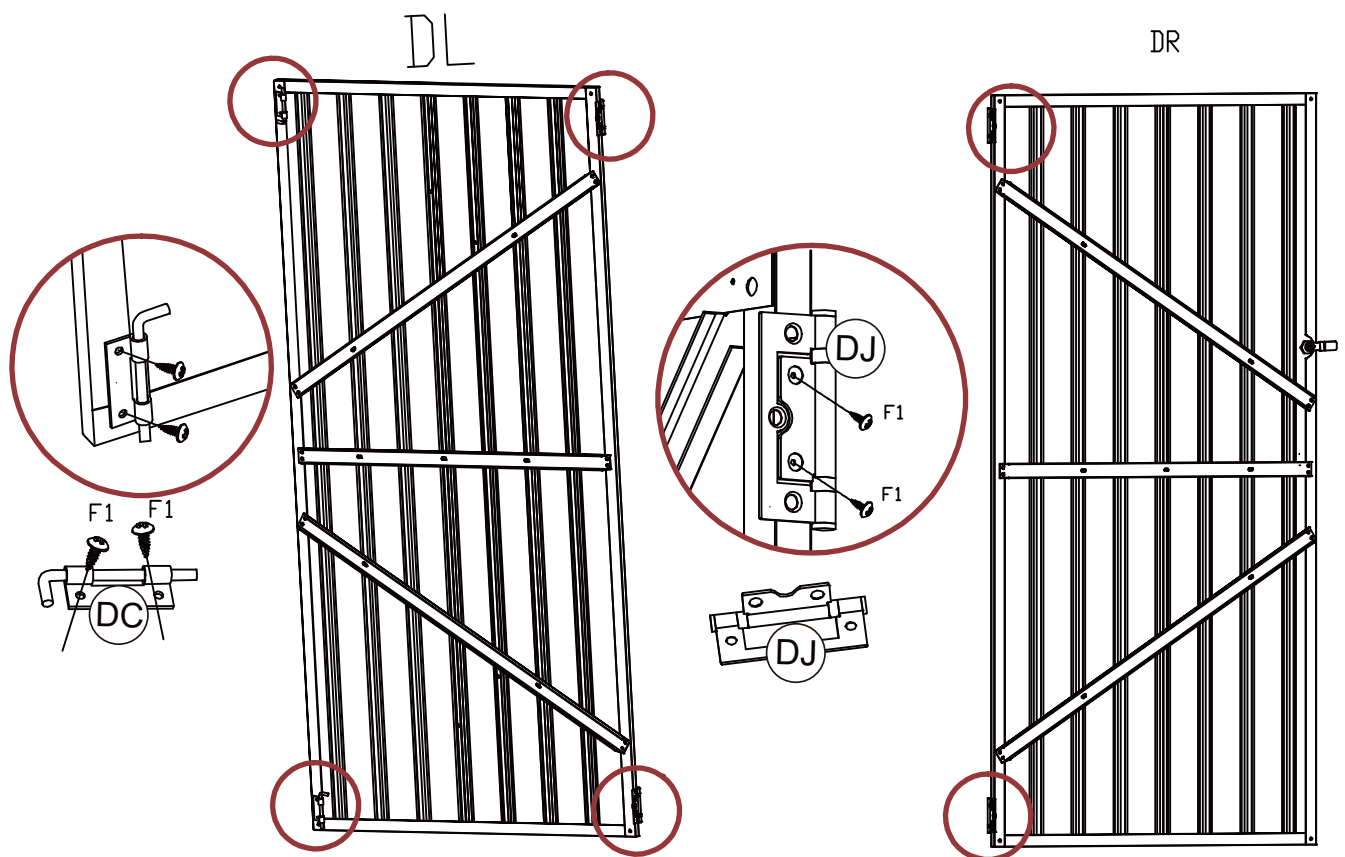
right door panel splicing



Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦

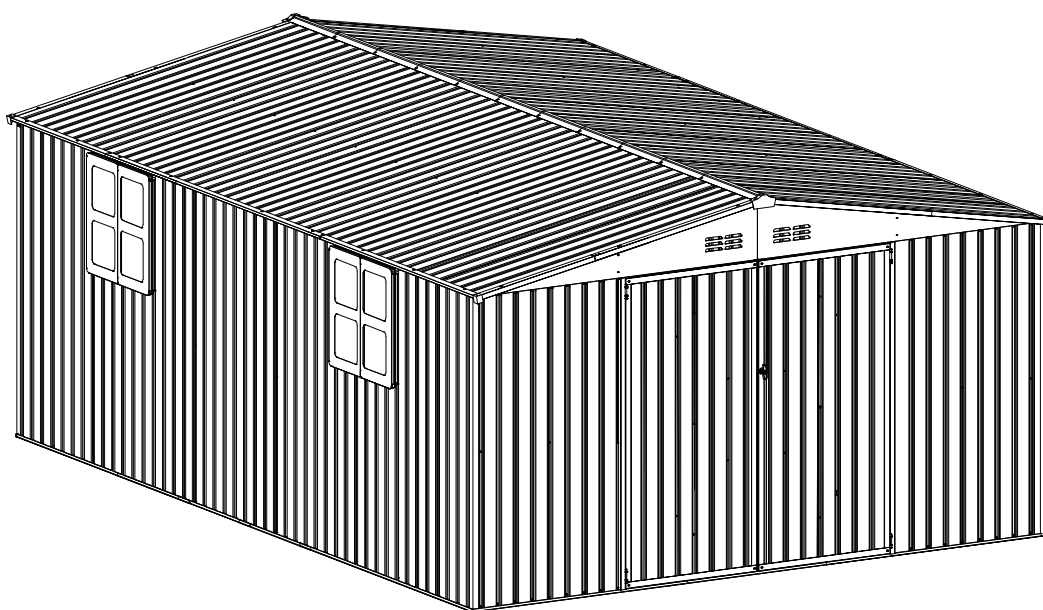
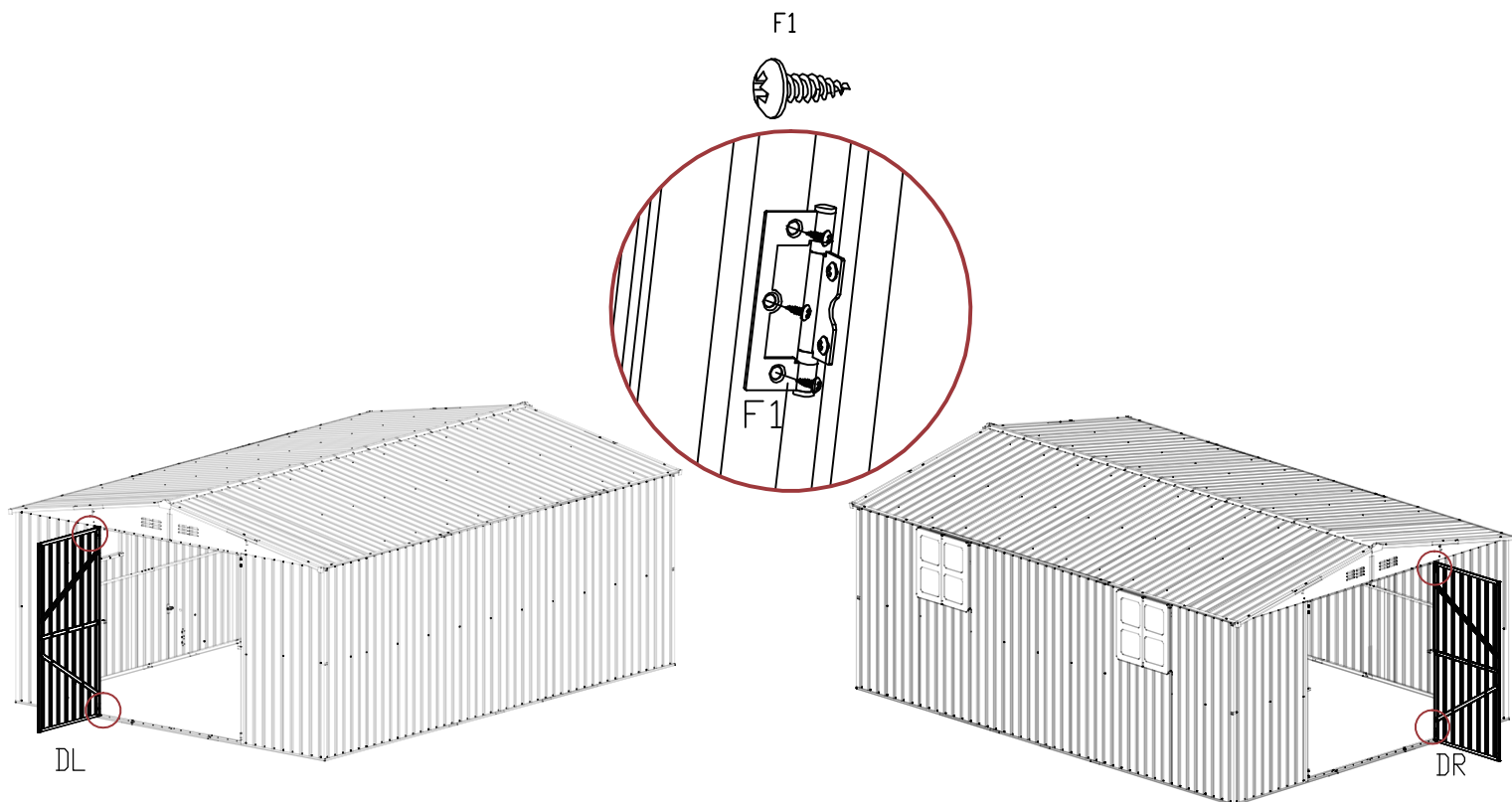
	F1	4
	F2	7


# STEP 53



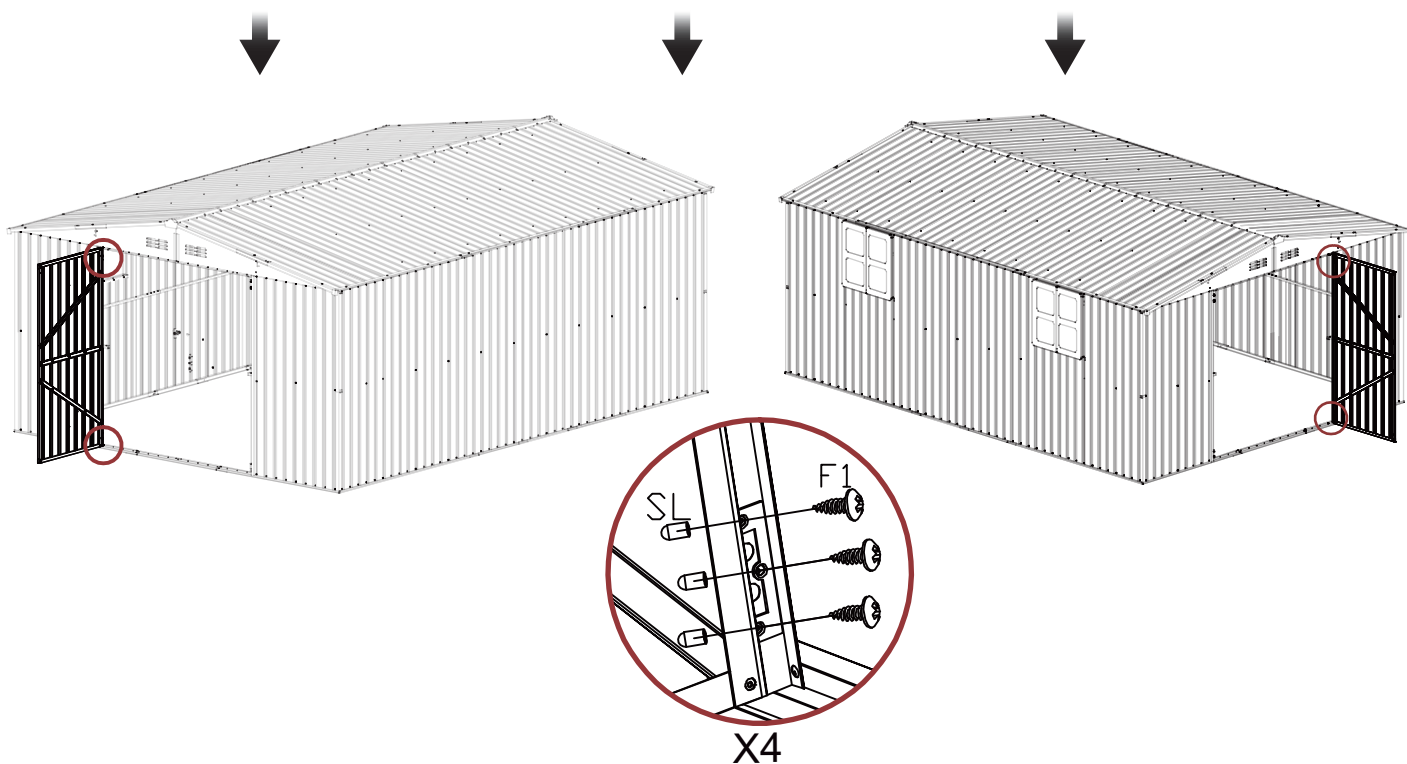
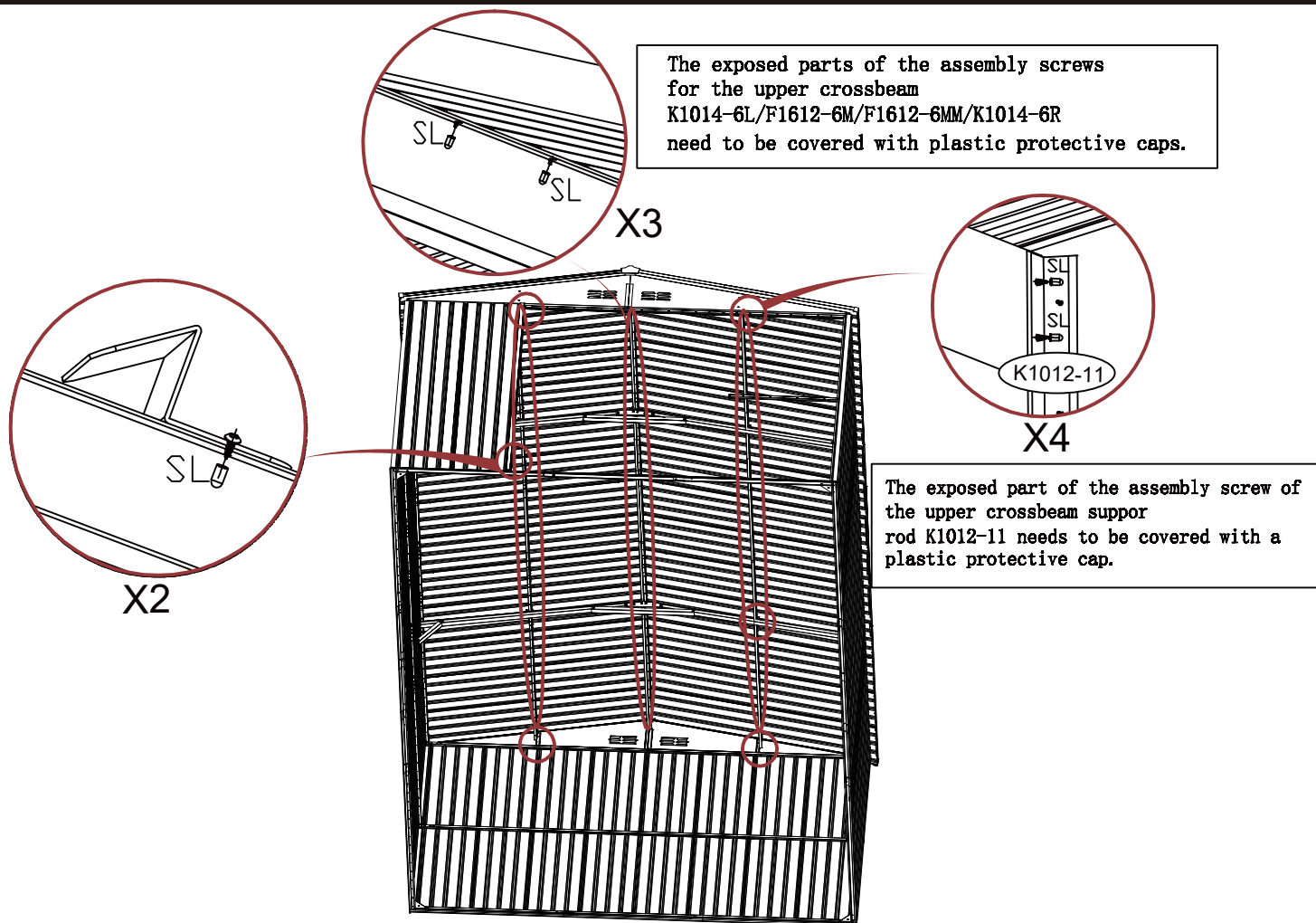
	F1	12
--	----	----

# STEP 54



	F1	12
---	----	----

# STEP 55



The exposed part of DJ assembly screws needs to be covered with a plastic protective cap.

	F1	12
--	----	----