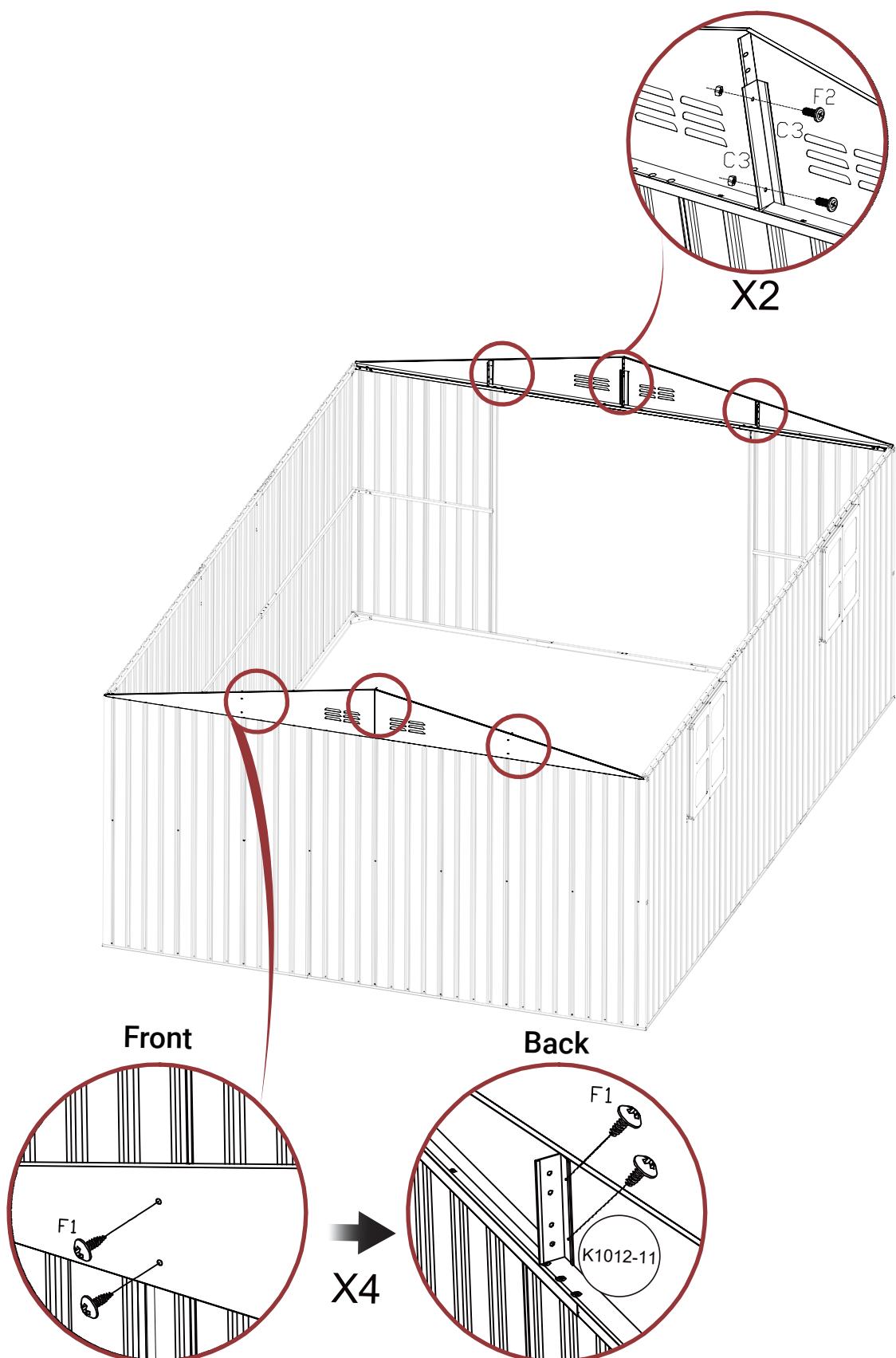


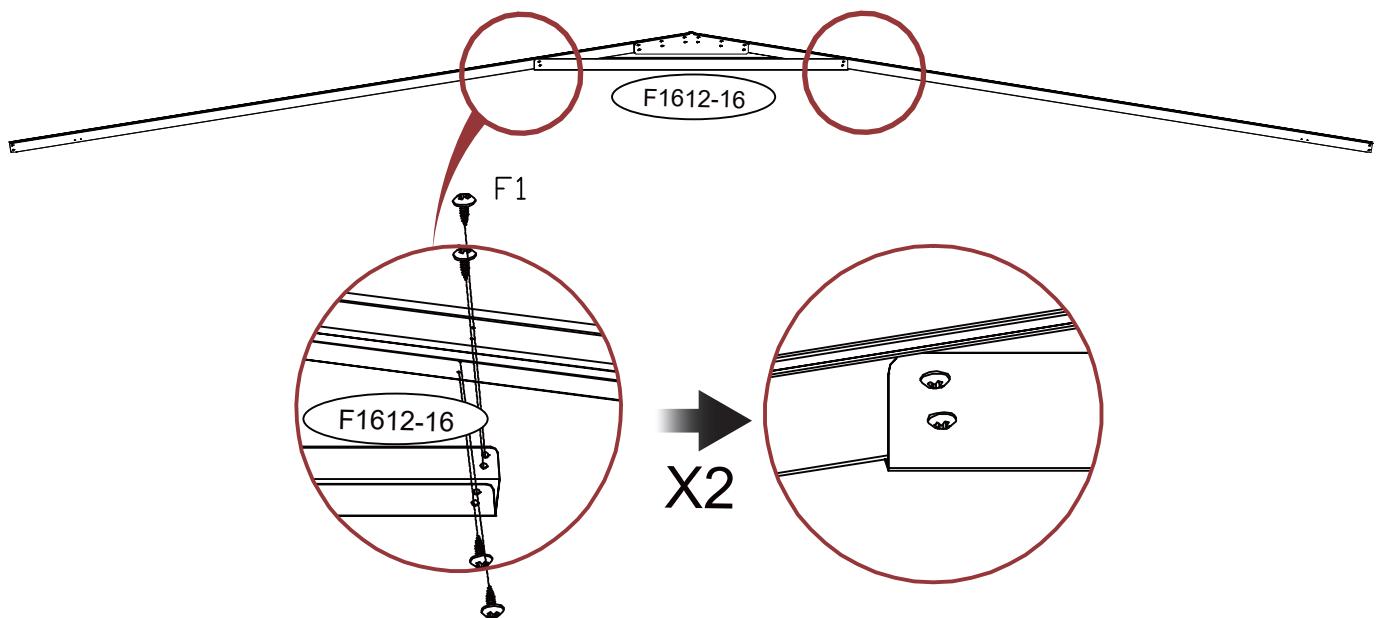
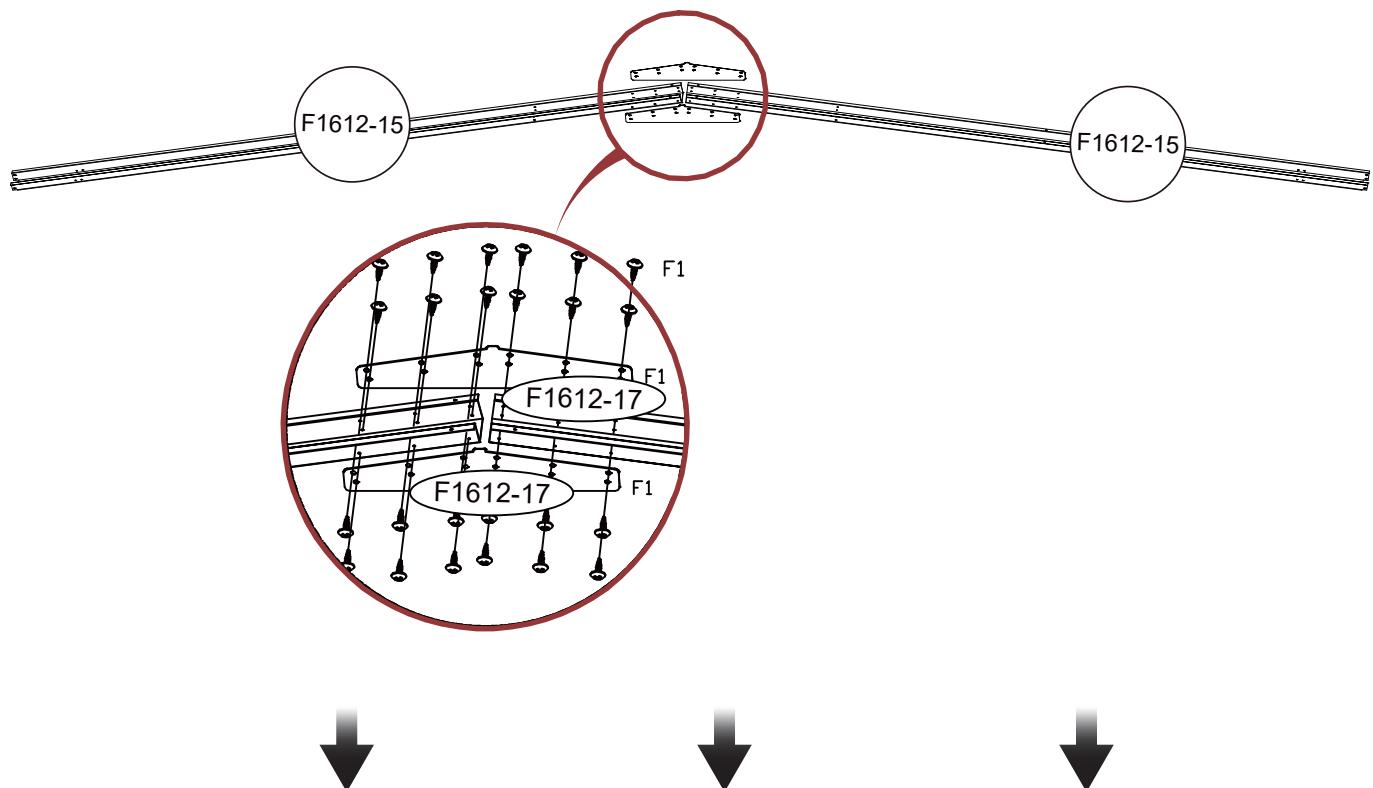
# STEP 32



	<b>F1</b>	8
	<b>F2</b>	4

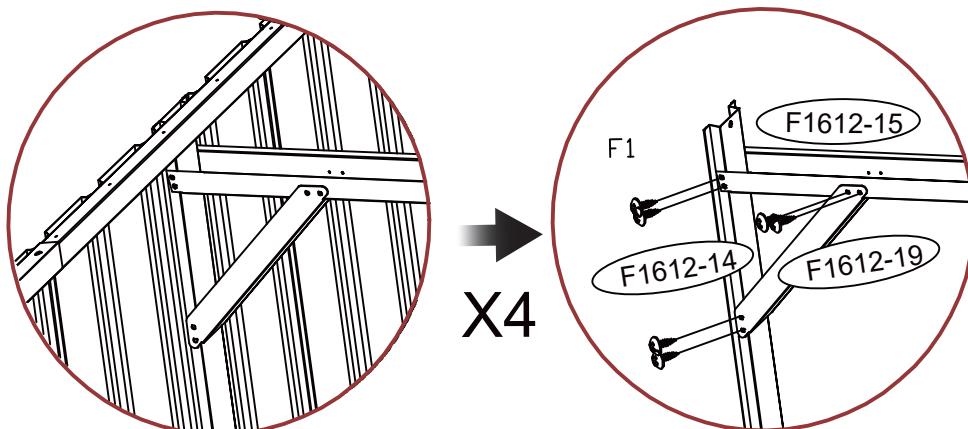
# STEP 33

X2

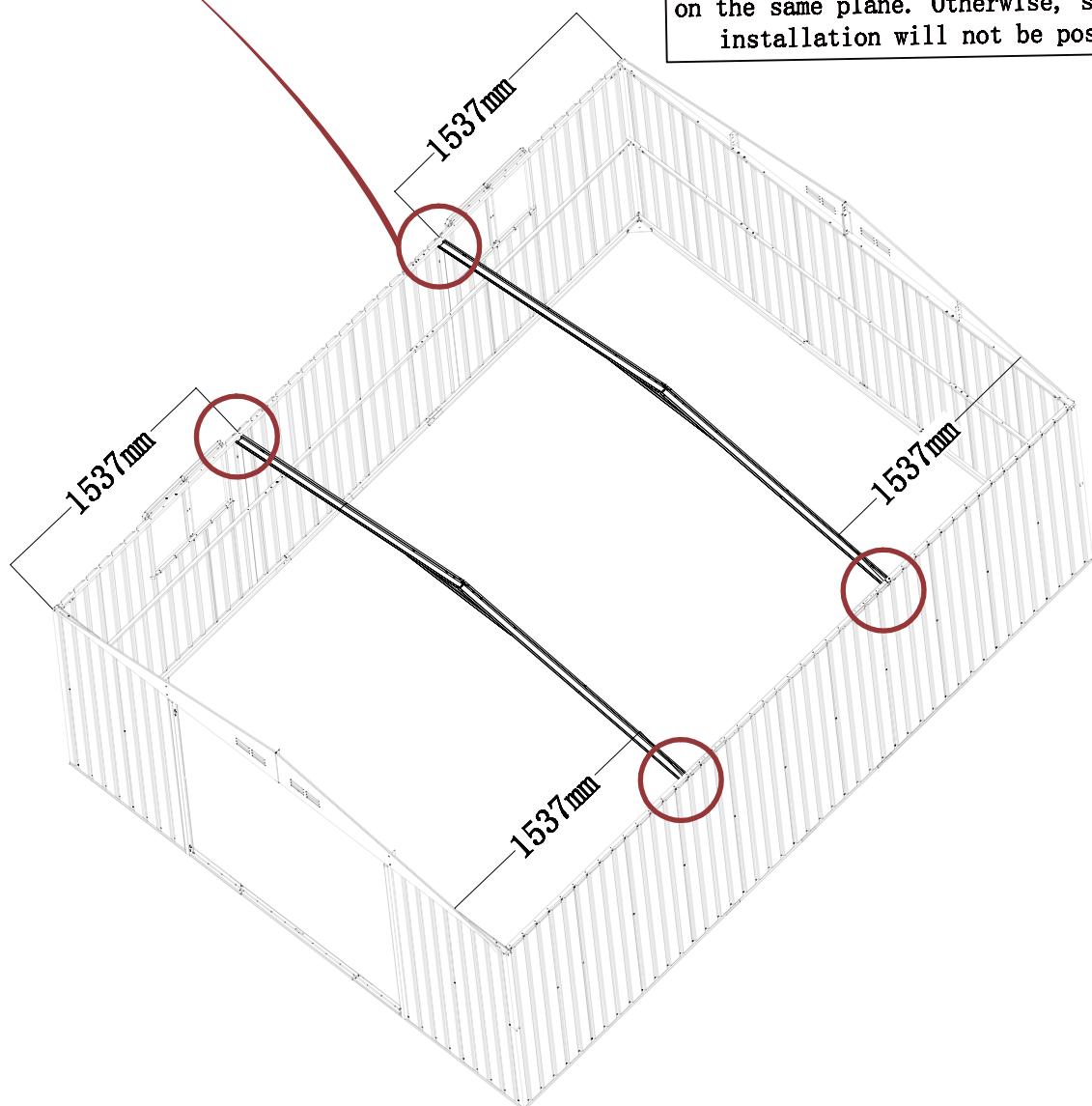


	F1	64
--	----	----

# STEP 34



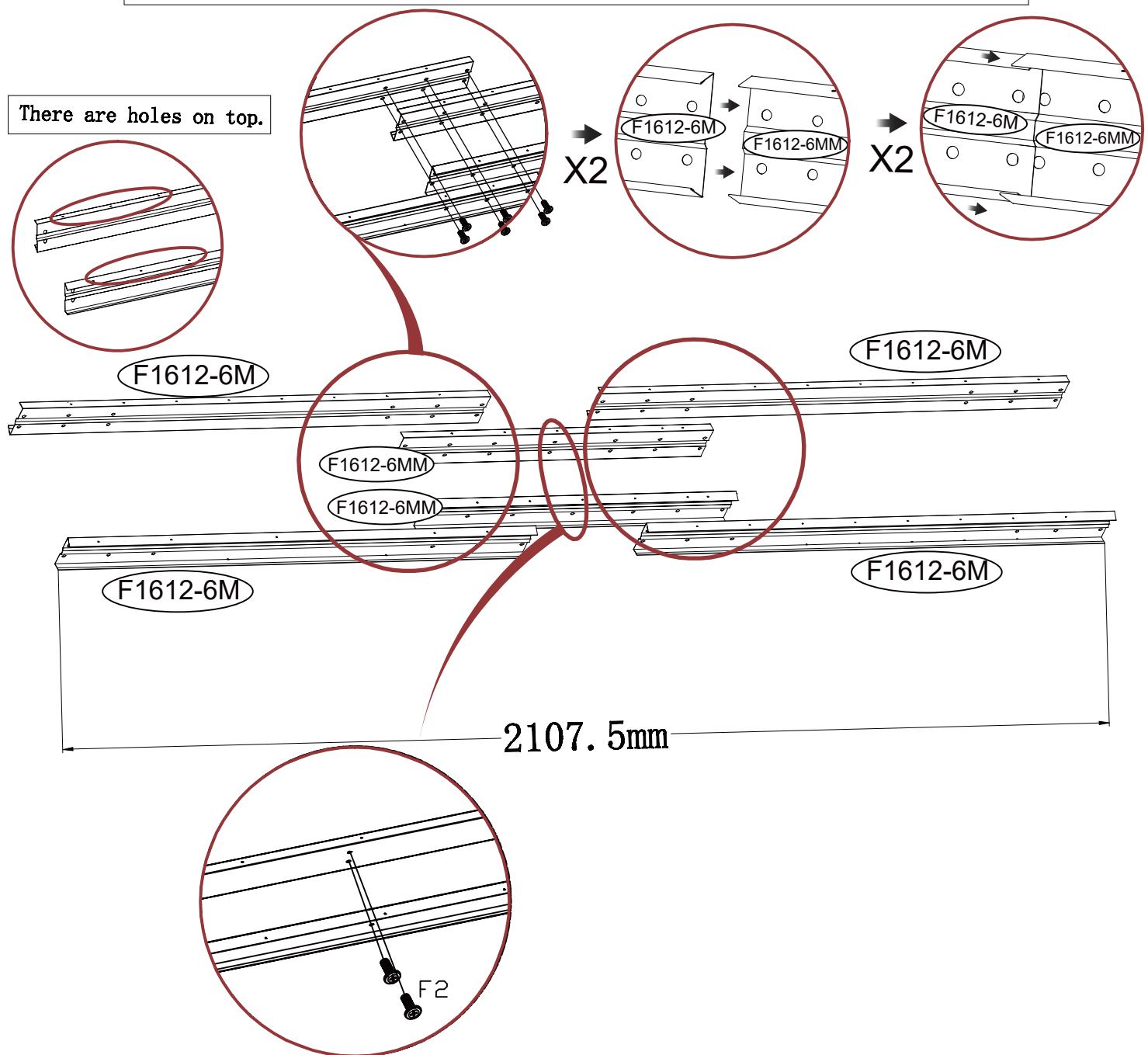
Note: When installing F1612-19, ensure that both F1612-14 are on the same plane. Otherwise, subsequent installation will not be possible.



	F1	48
--	----	----

# STEP 35

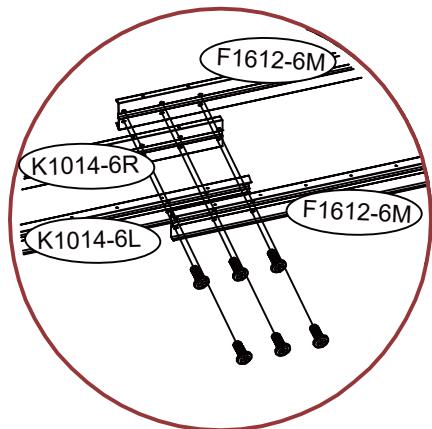
F1612-6M has a smaller width and can be fitted into F1612-6MM .



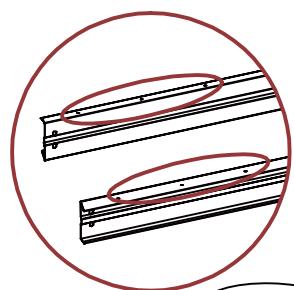
F1

14

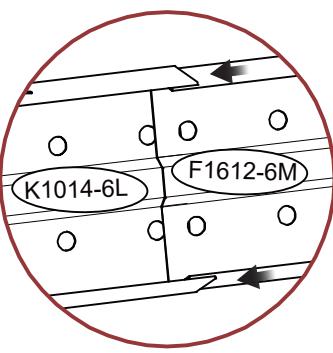
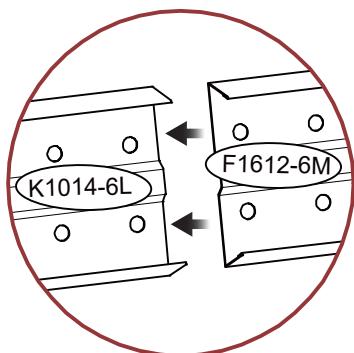
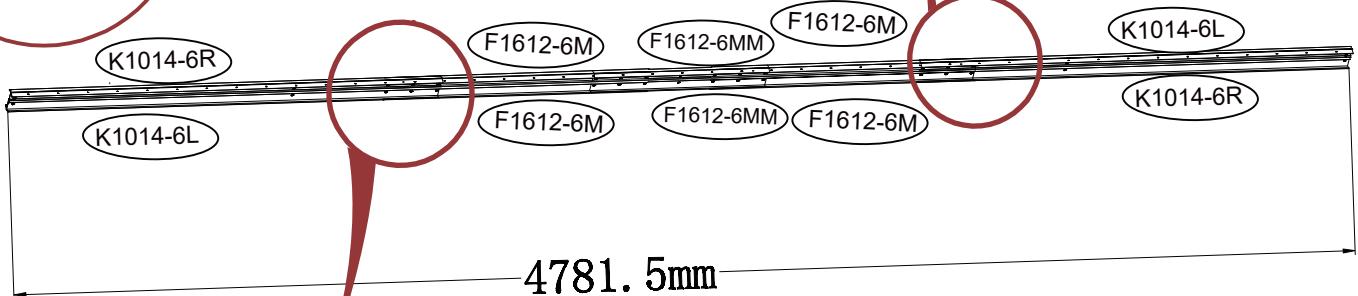
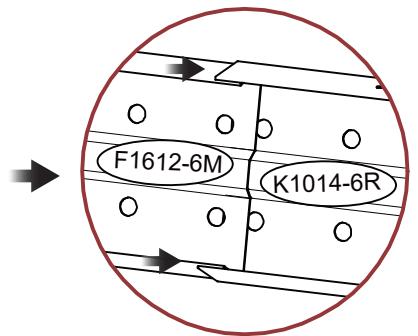
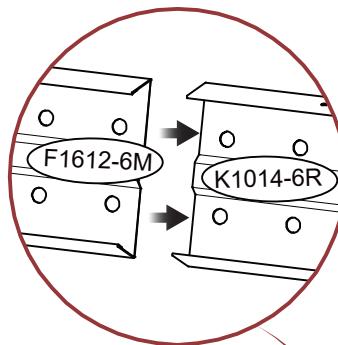
# STEP 36



F1612-6M has a smaller width and can be fitted into K1014-6R .



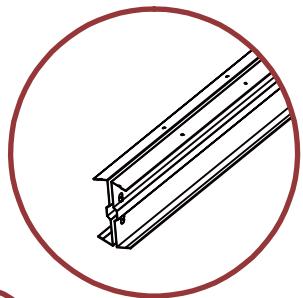
There are holes on top.



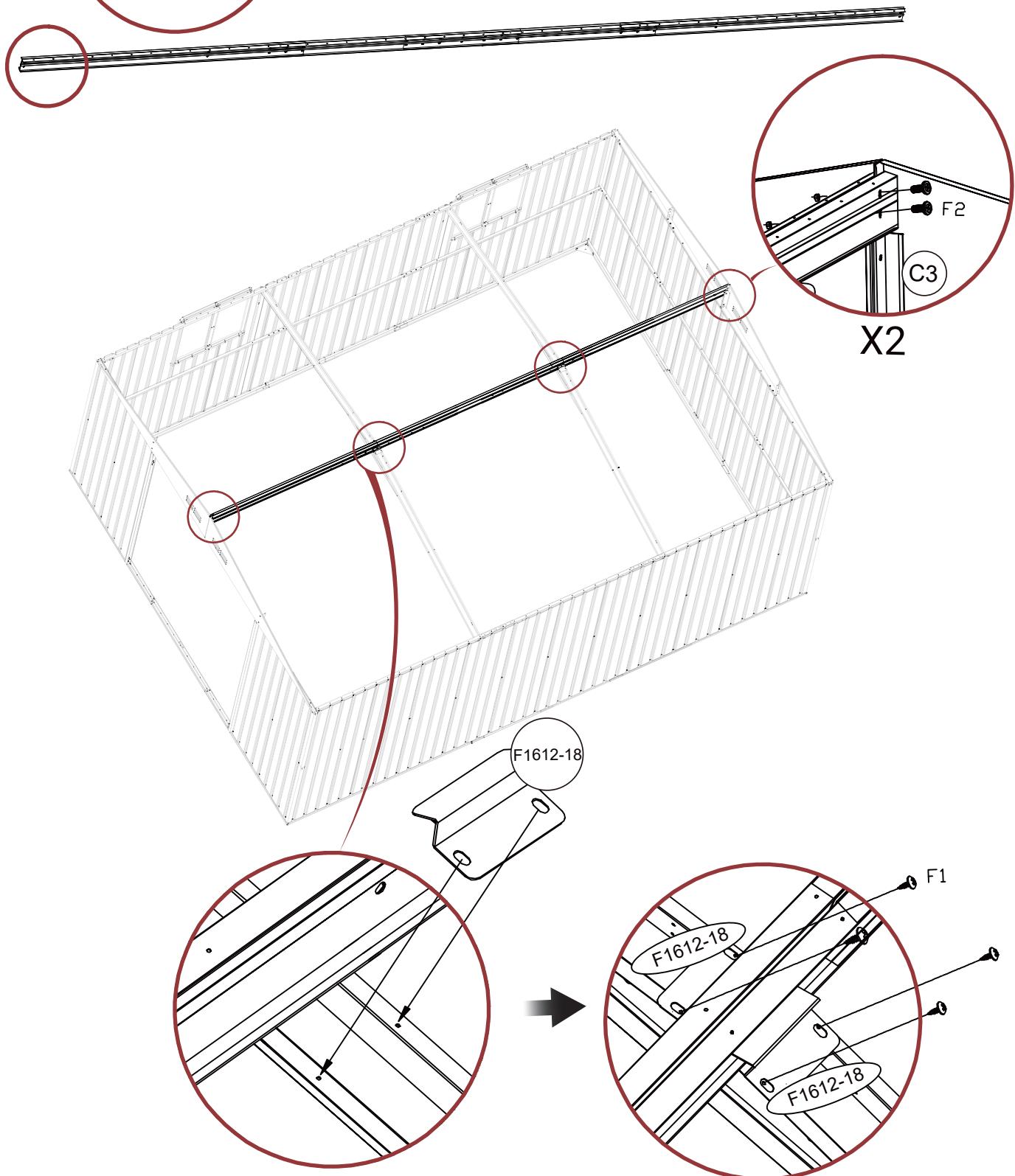
F1612-6M has a smaller width and can be fitted into K1014-6L .

	F1	12
--	----	----

# STEP 37



There are holes on top.

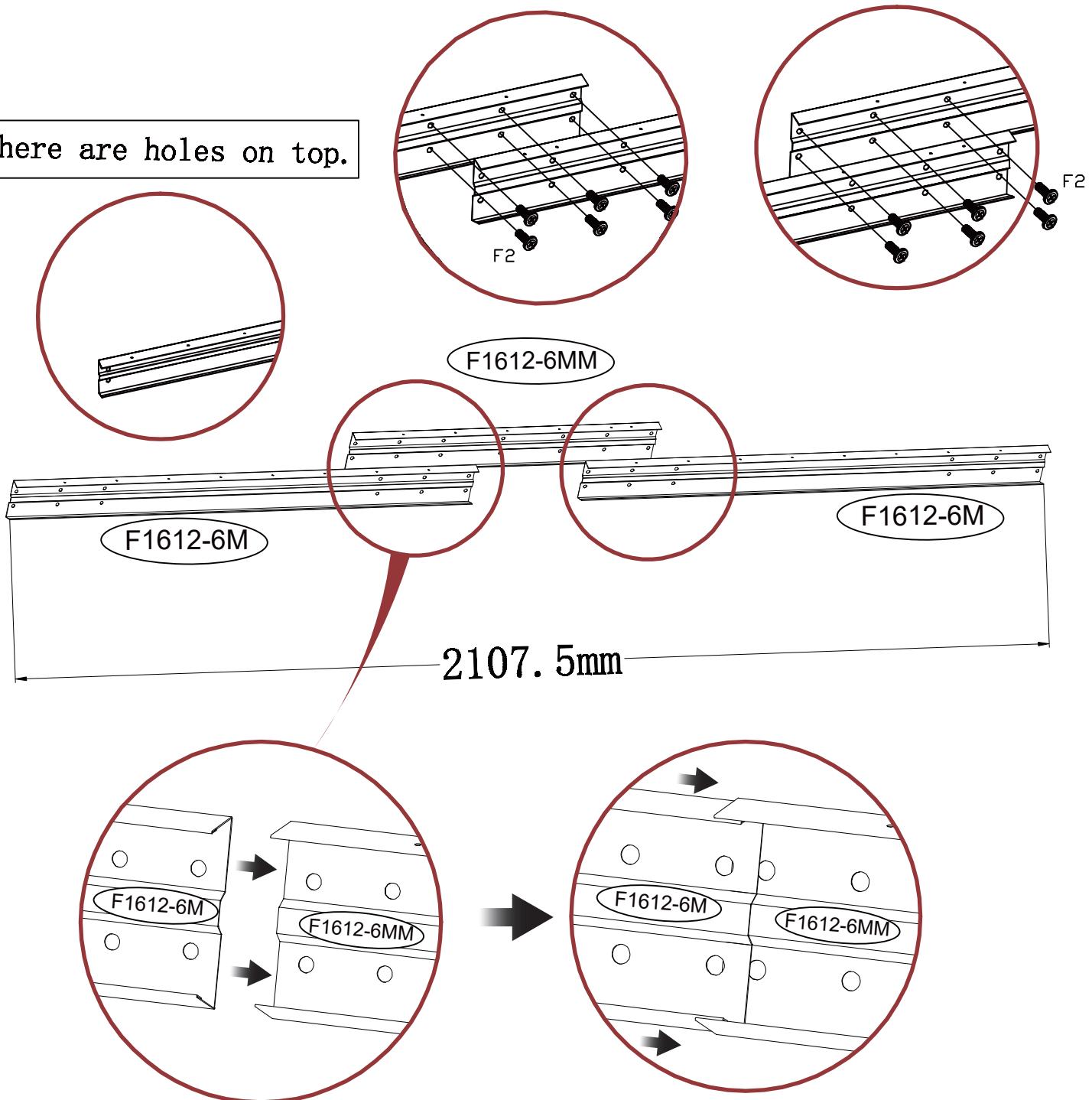


	F1	8
	F2	4

# STEP 38

X2

There are holes on top.



F1612-6M has a smaller width and can be fitted into F1612-6MM .

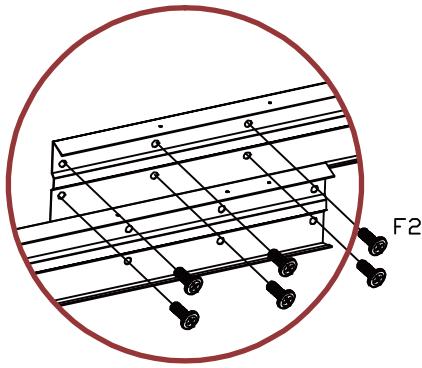
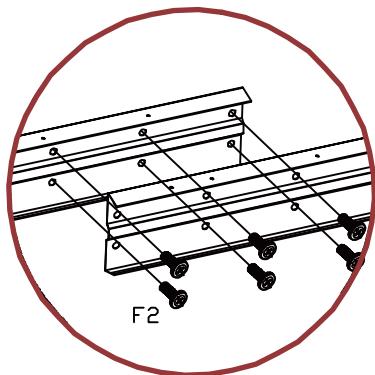


F1

24

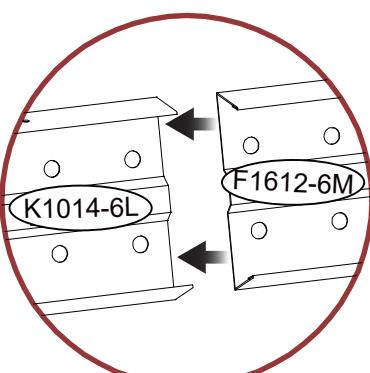
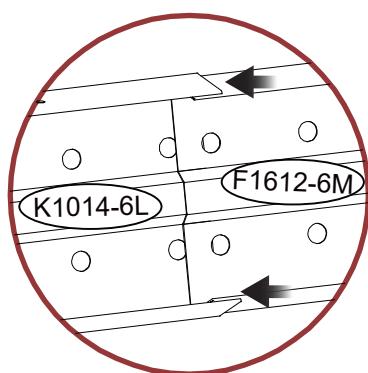
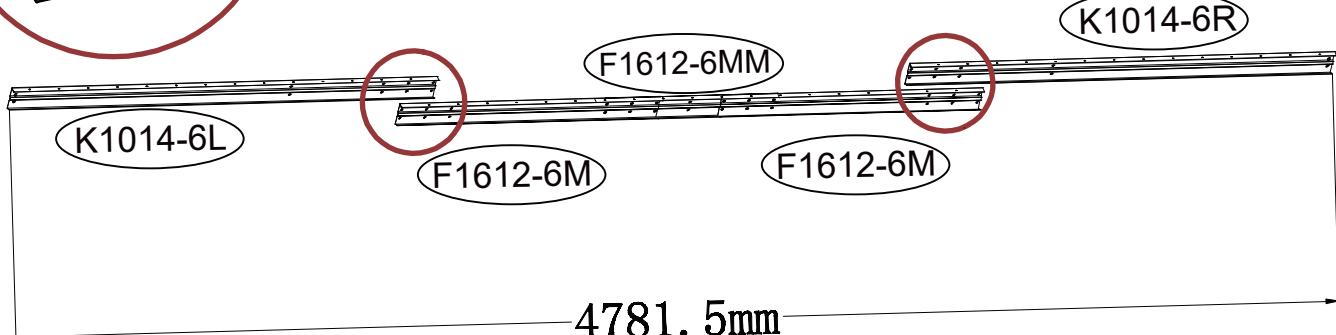
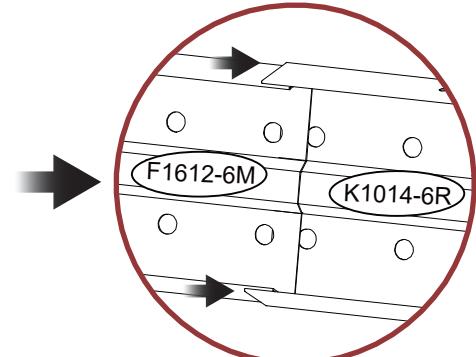
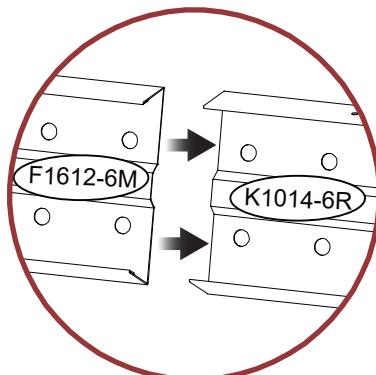
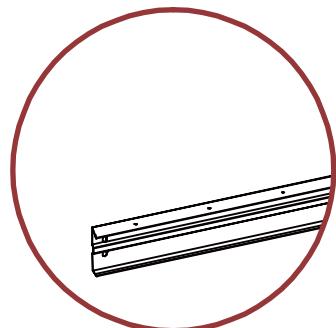
# STEP 39

X2



F1612-6M has a smaller width and can be fitted into K1014-6R .

There are holes on top



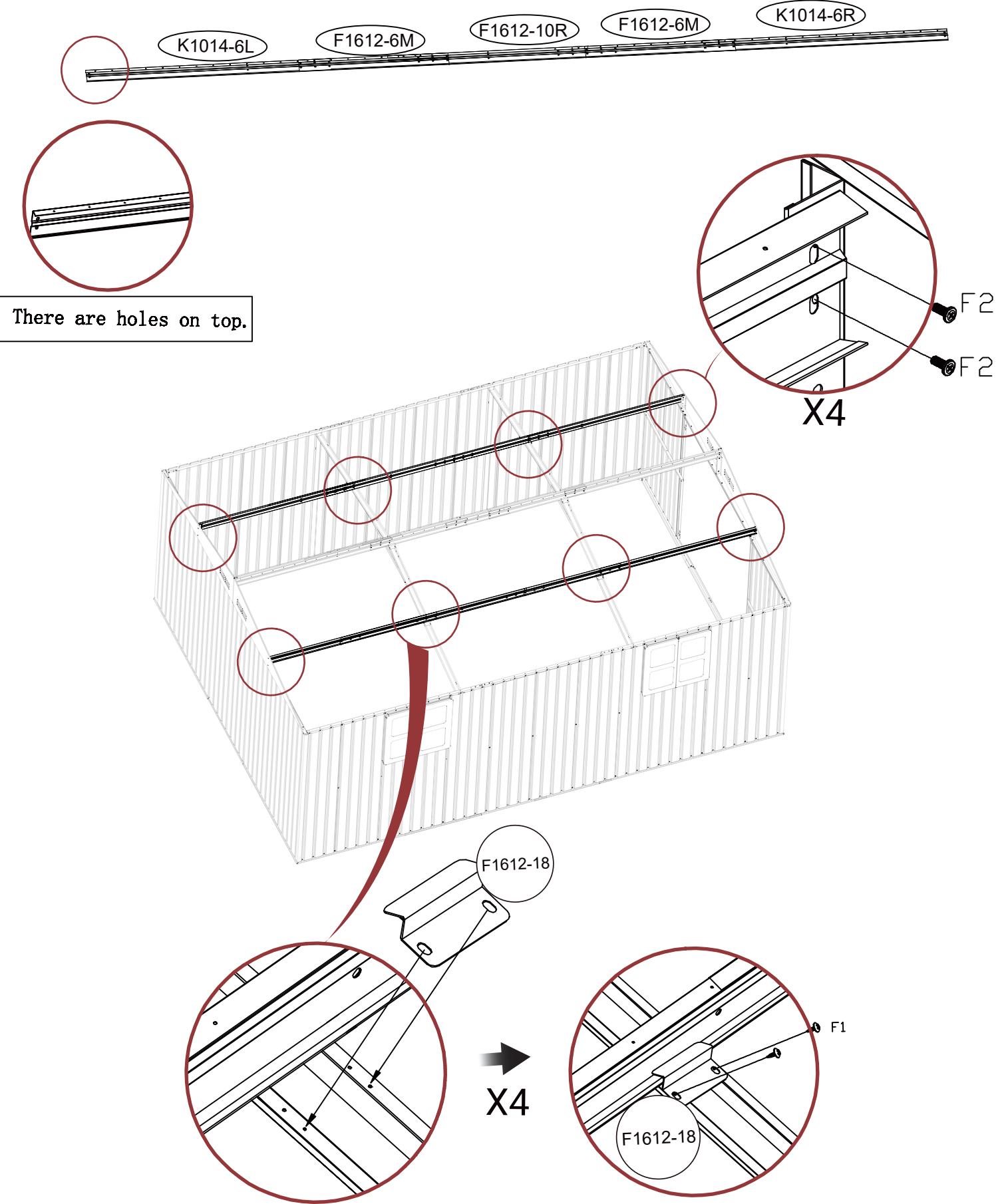
F1612-6M has a smaller width and can be fitted into K1014-6L .



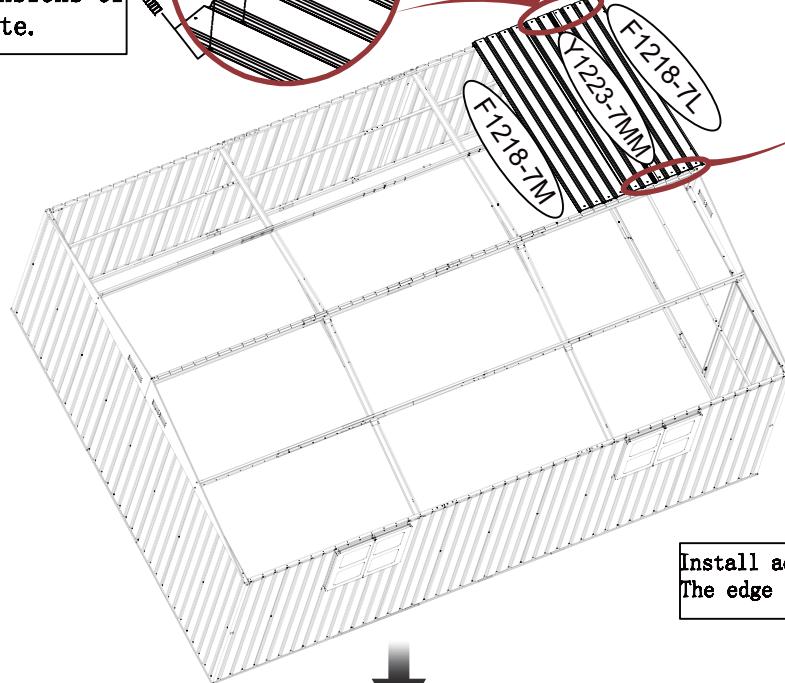
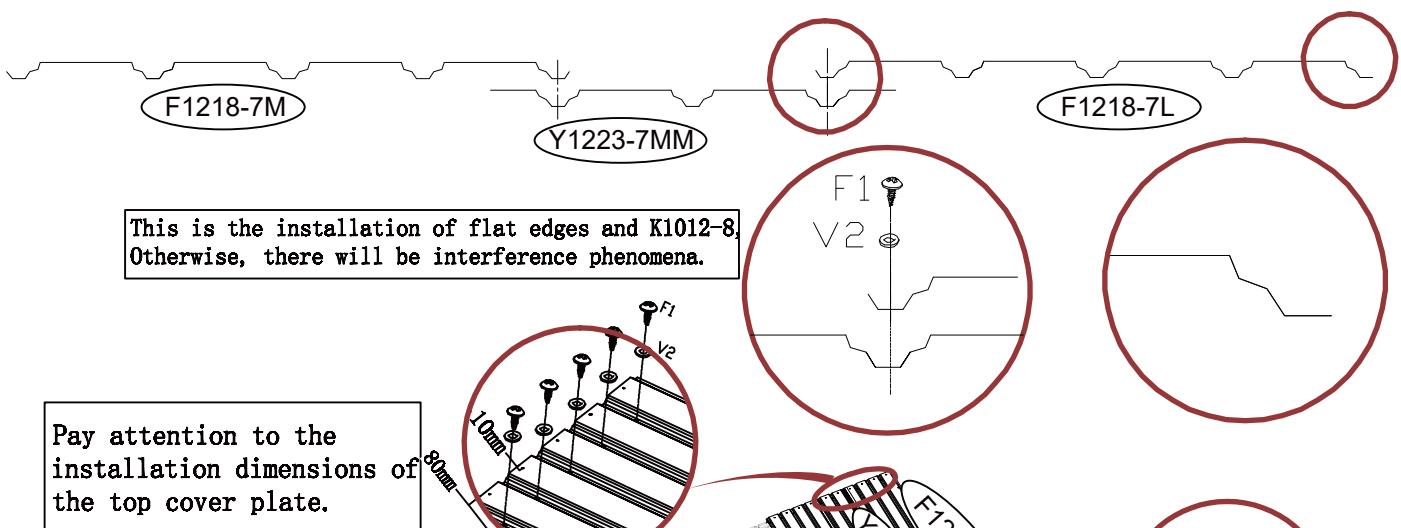
F1

24

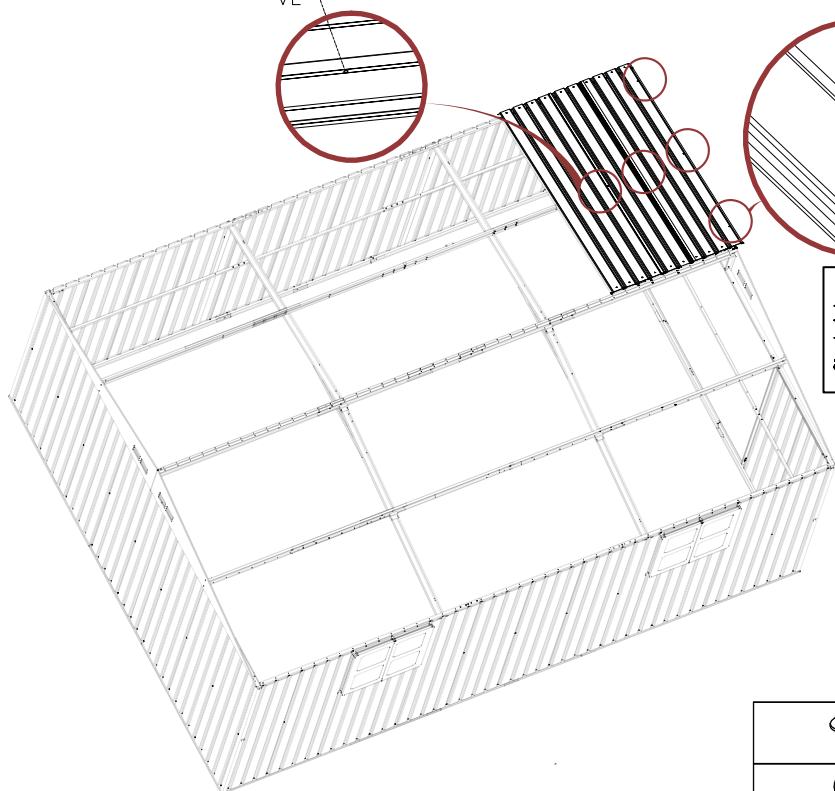
# STEP 40



# STEP 41

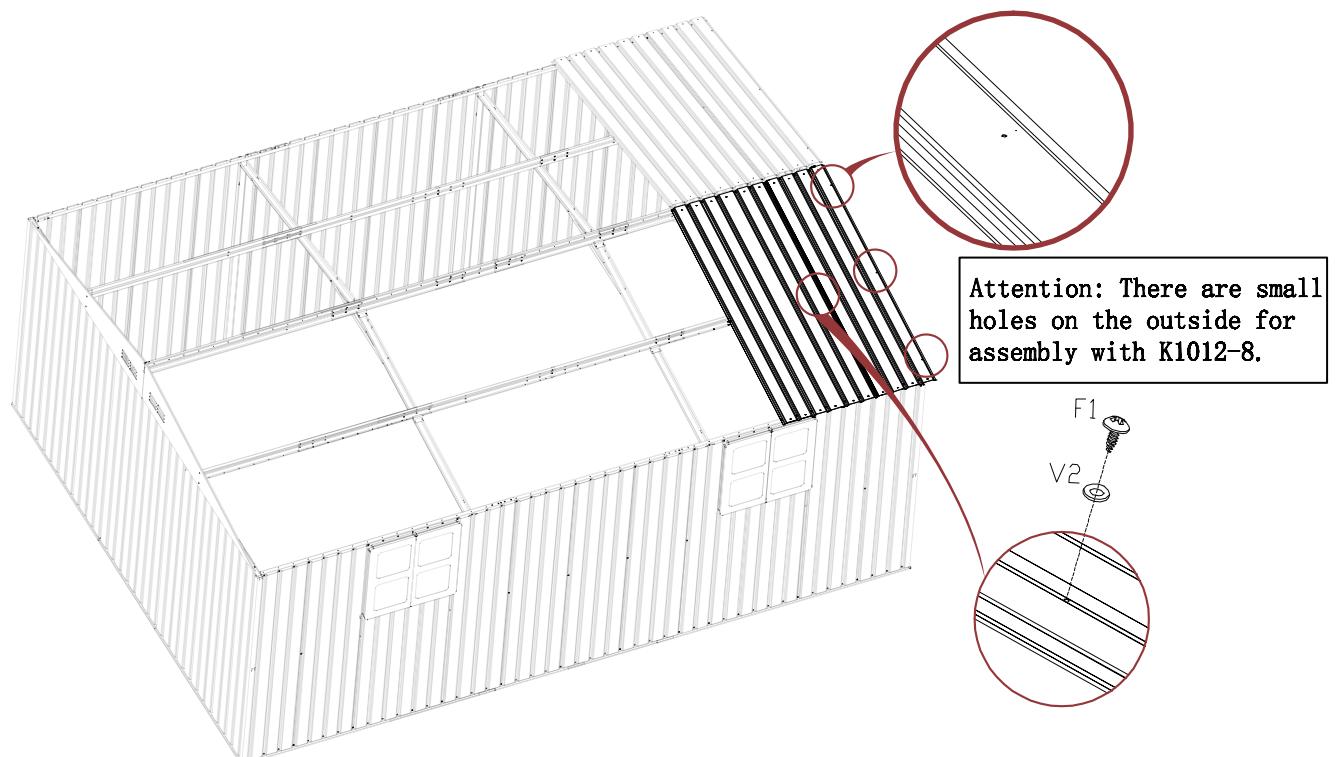
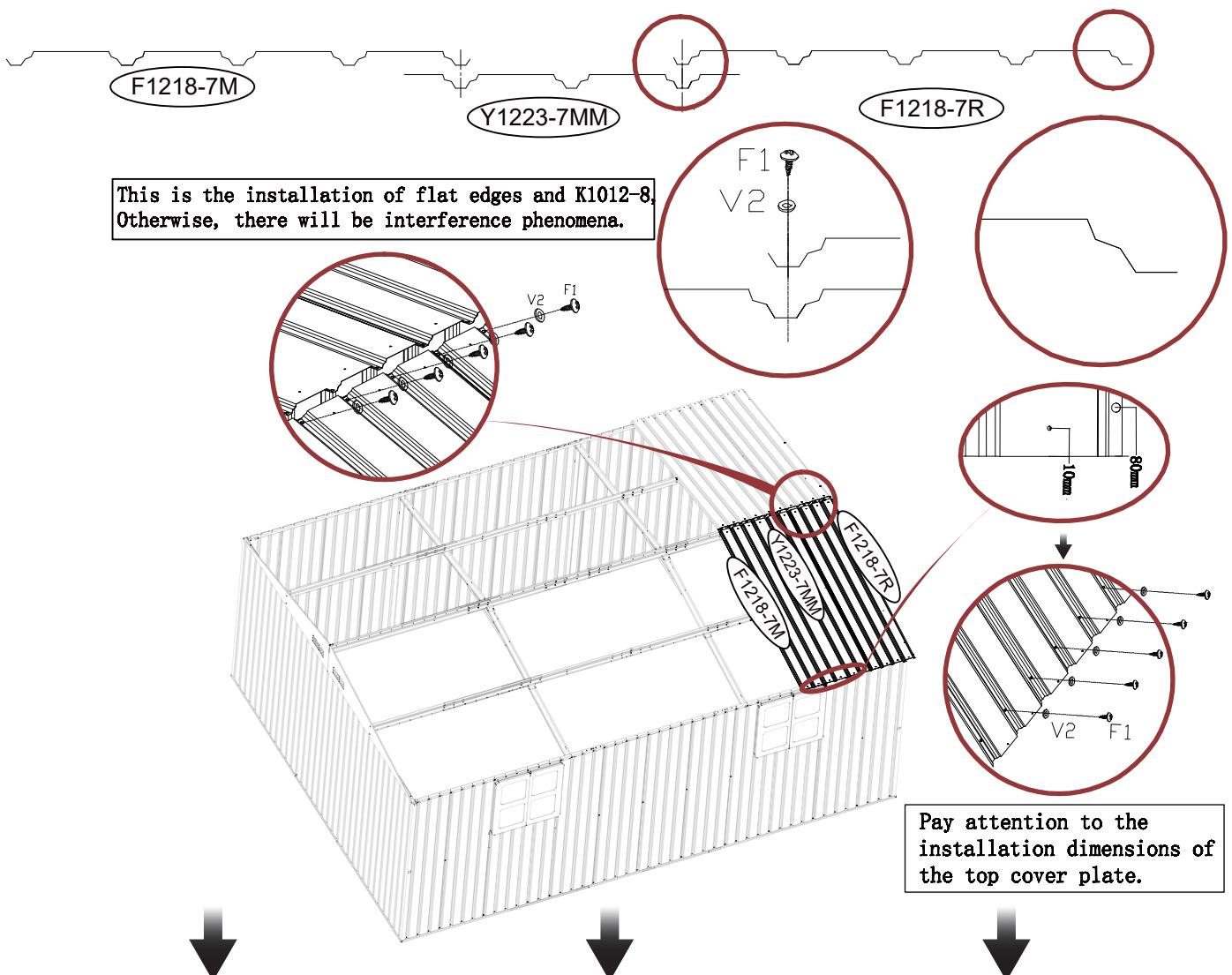


Install according to the diagram:  
The edge extends outward by about 50mm.



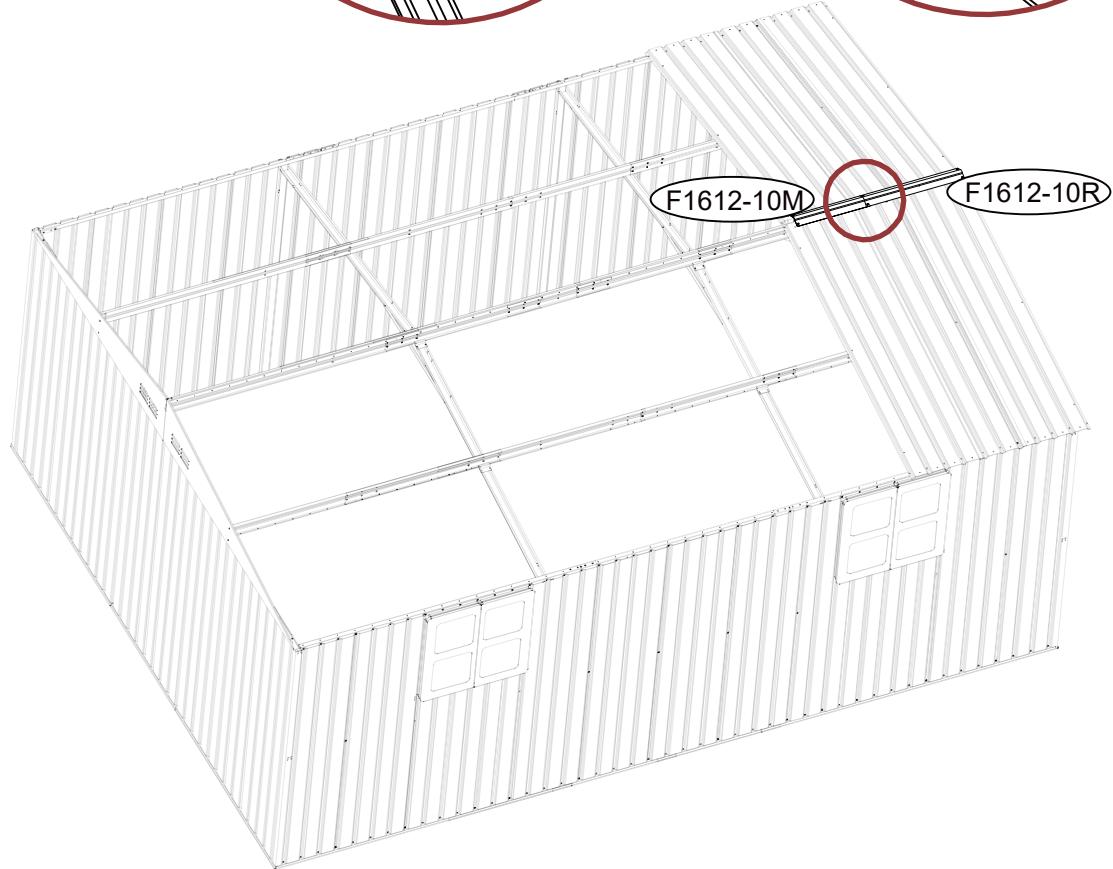
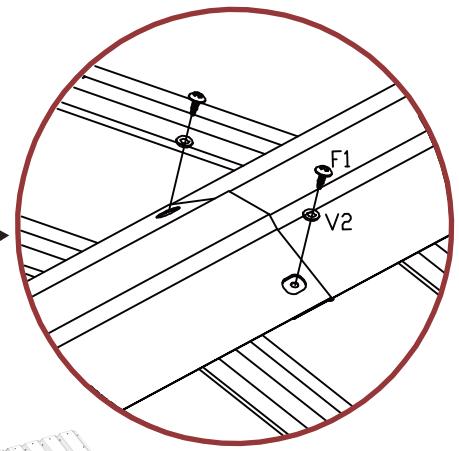
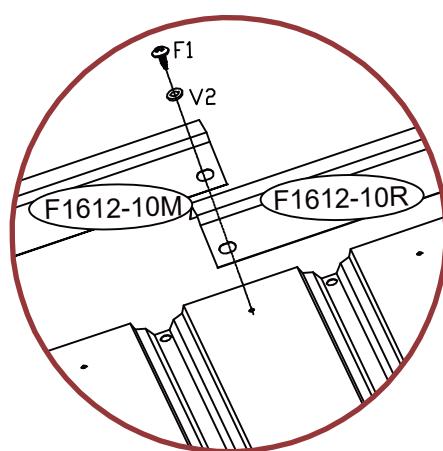
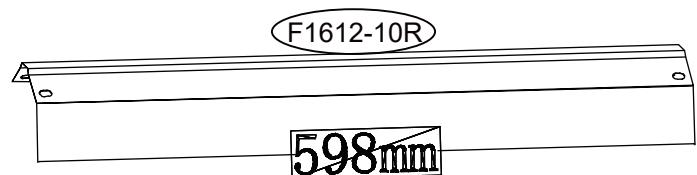
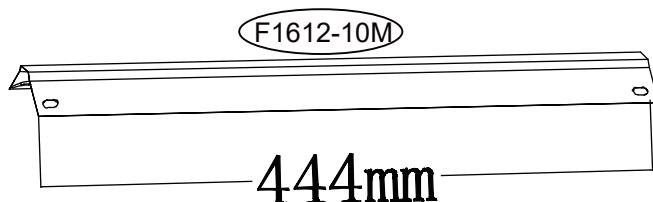
	F1	20
	V2	20

# STEP 42



	F1	20
	V2	20

# STEP 43

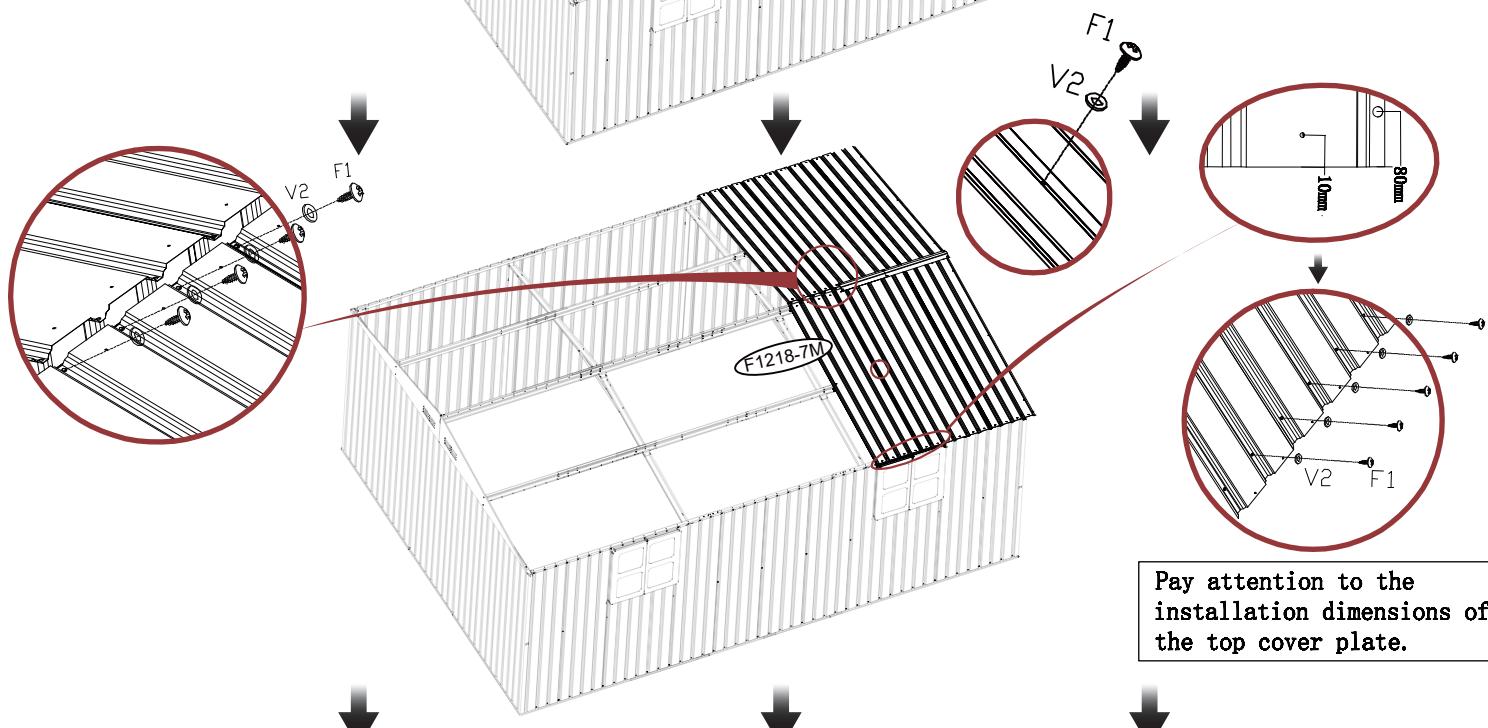
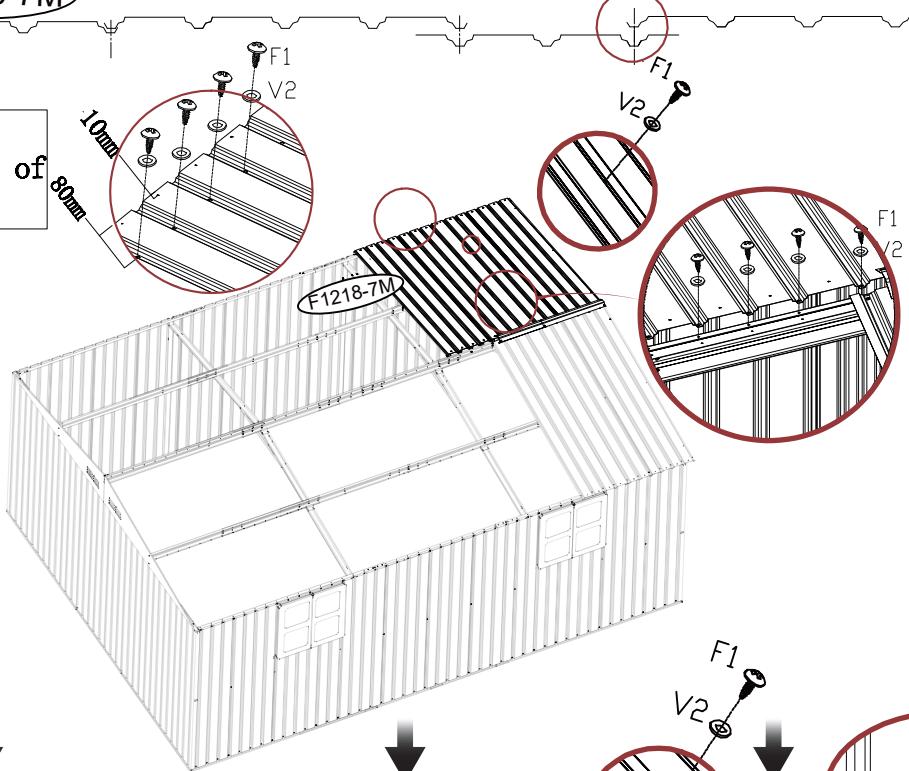


	F1	2
	V2	2

# STEP 44

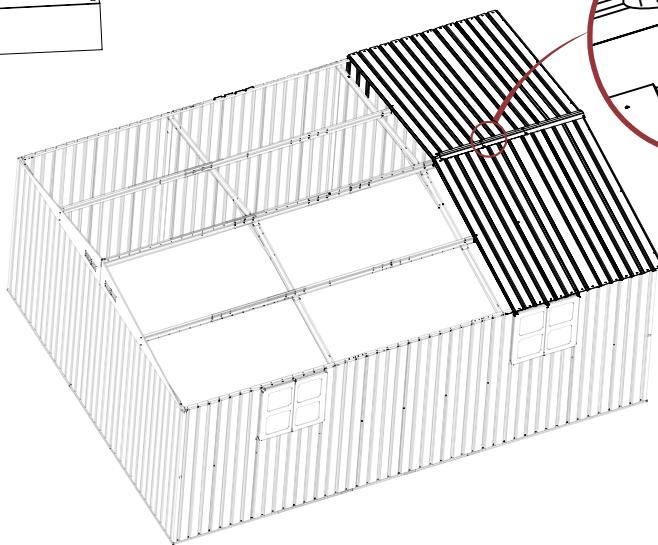
F1218-7M

Pay attention to the installation dimensions of the top cover plate.



Pay attention to the installation dimensions of the top cover plate.

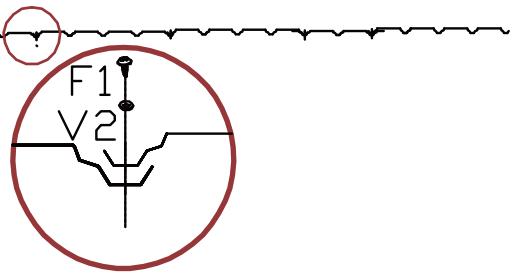
F1612-10M  
444mm



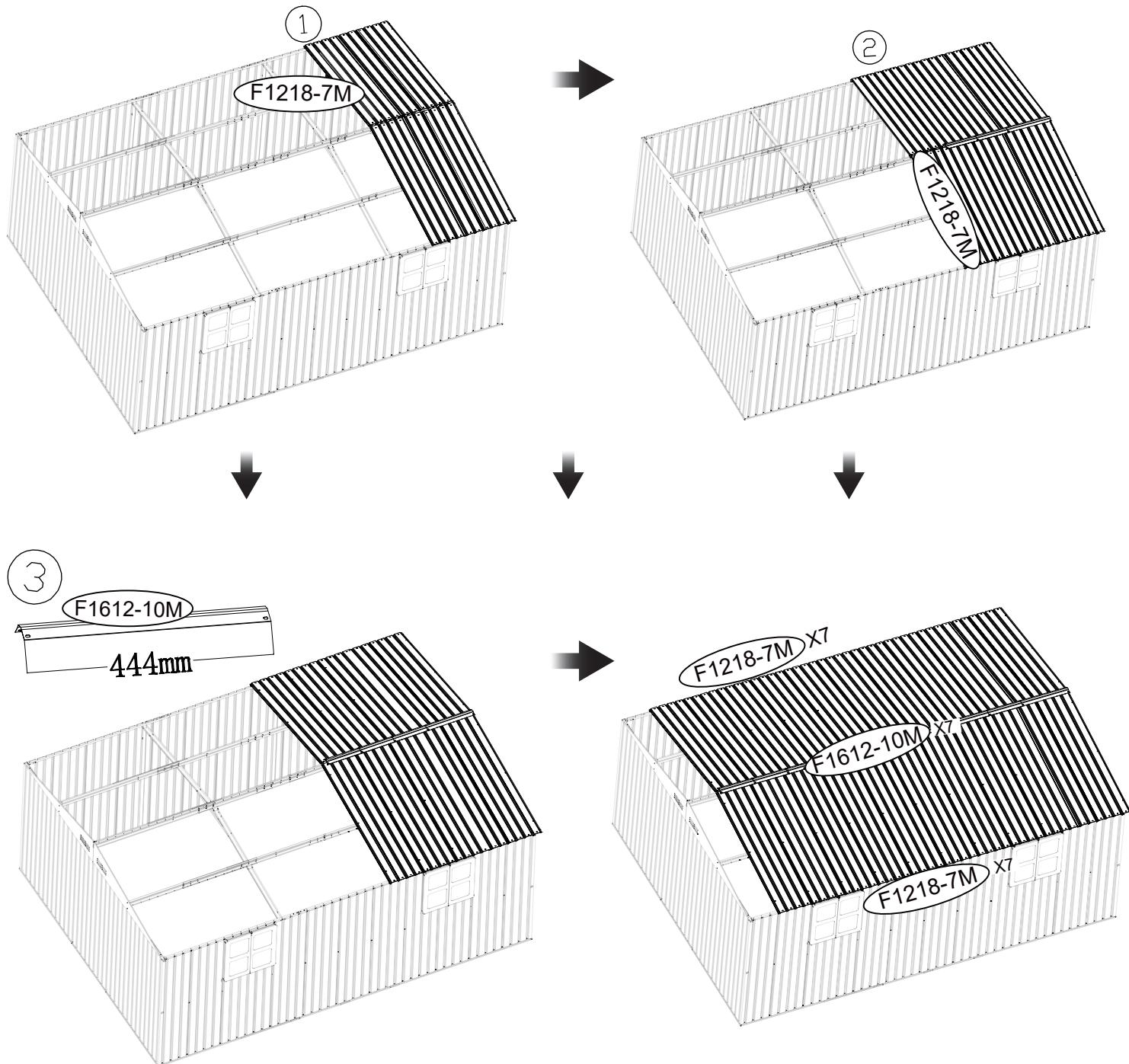
	F1	20
	V2	20

# STEP 45

F1218-7M X9



Note: Installation sequence ① → ② → ③. Repeat the process until installation is complete.



	F1	140
	V2	140

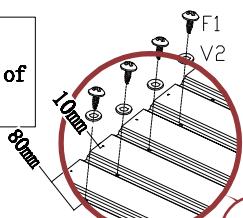
# STEP 46

F1218-7R



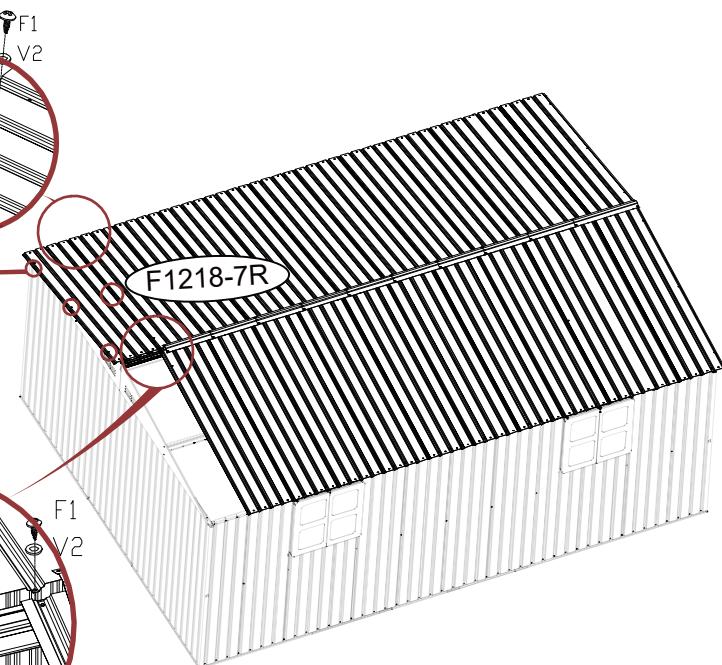
This is the installation of flat edges and K1012-8, Otherwise, there will be interference phenomena.

Pay attention to the installation dimensions of the top cover plate.

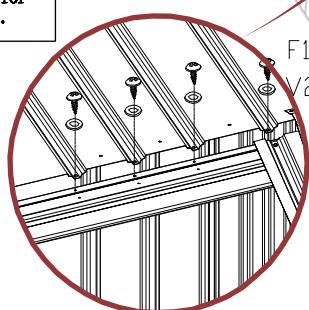


80mm

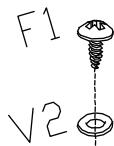
10mm



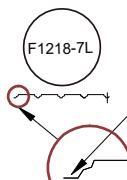
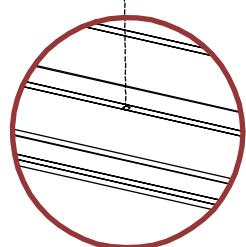
Attention: There are small holes on the outside for assembly with K1012-8.



F1  
V2



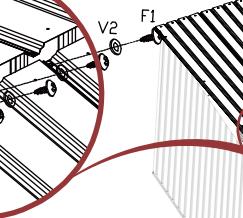
F1  
V2



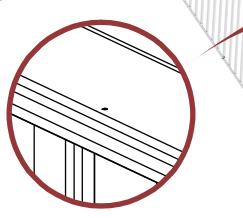
This is the installation of flat edges and K1012-8, Otherwise, there will be interference phenomena.

Attention: There are small holes on the outside for assembly with K1012-8.

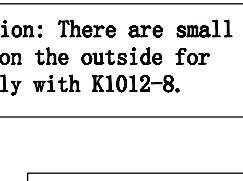
Pay attention to the installation dimensions of the top cover plate.



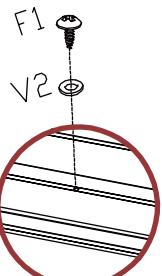
V2  
F1



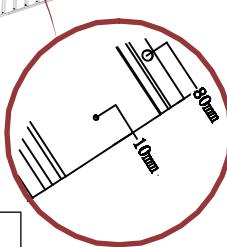
F1  
V2



V2  
F1

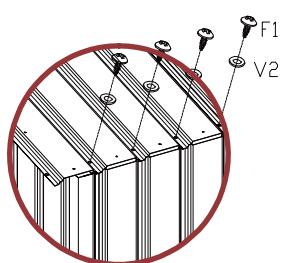


F1  
V2



80mm

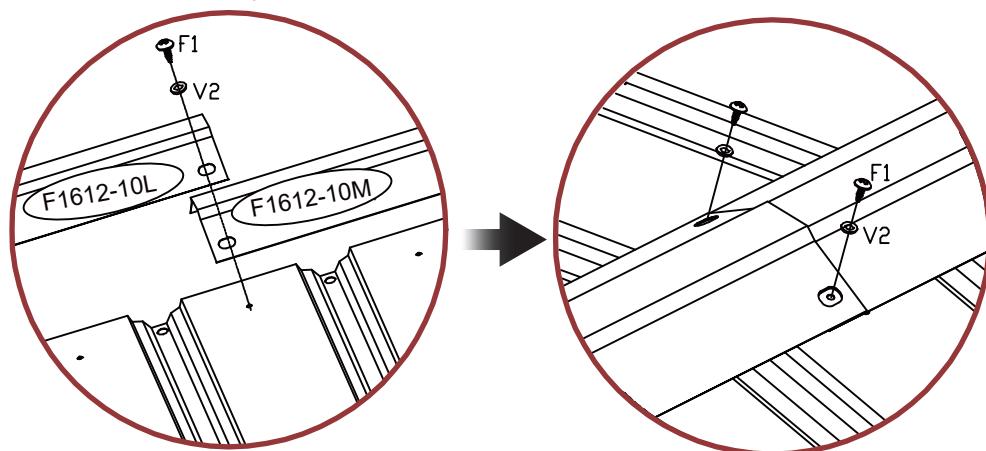
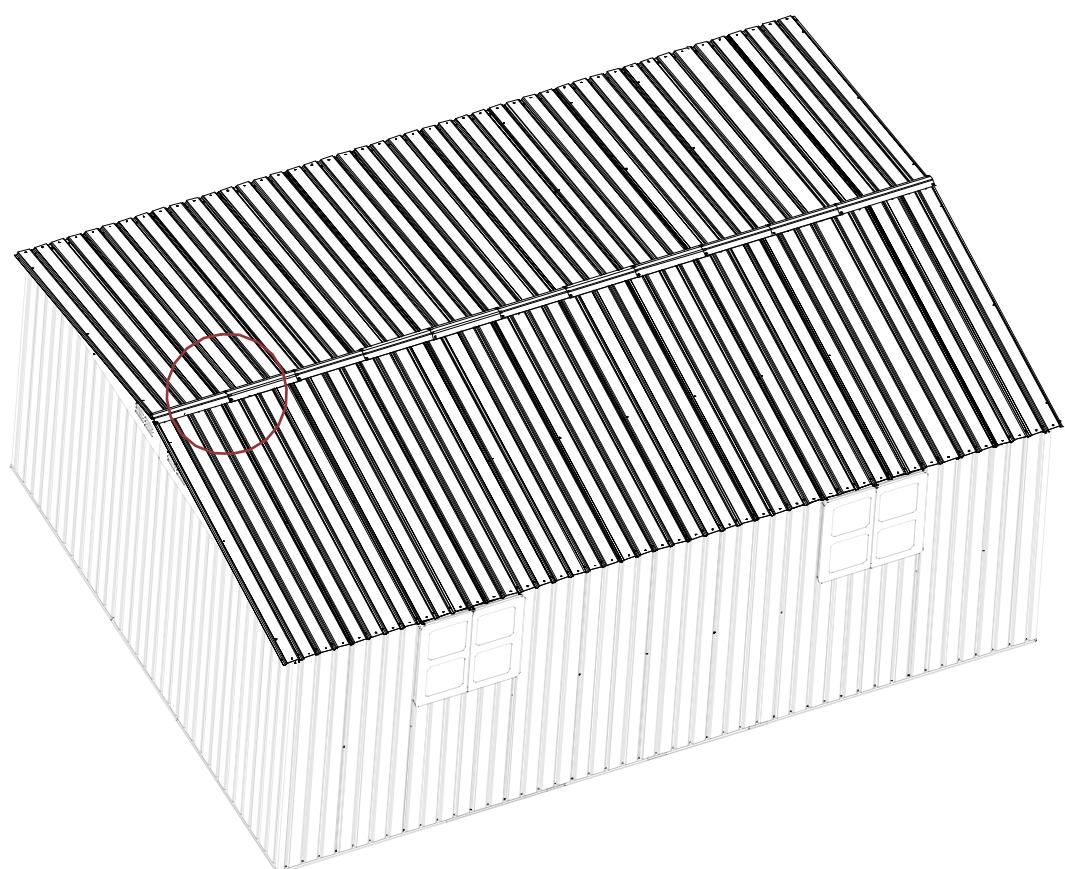
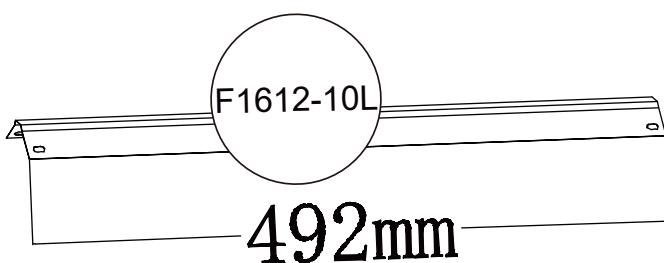
10mm



F1  
V2

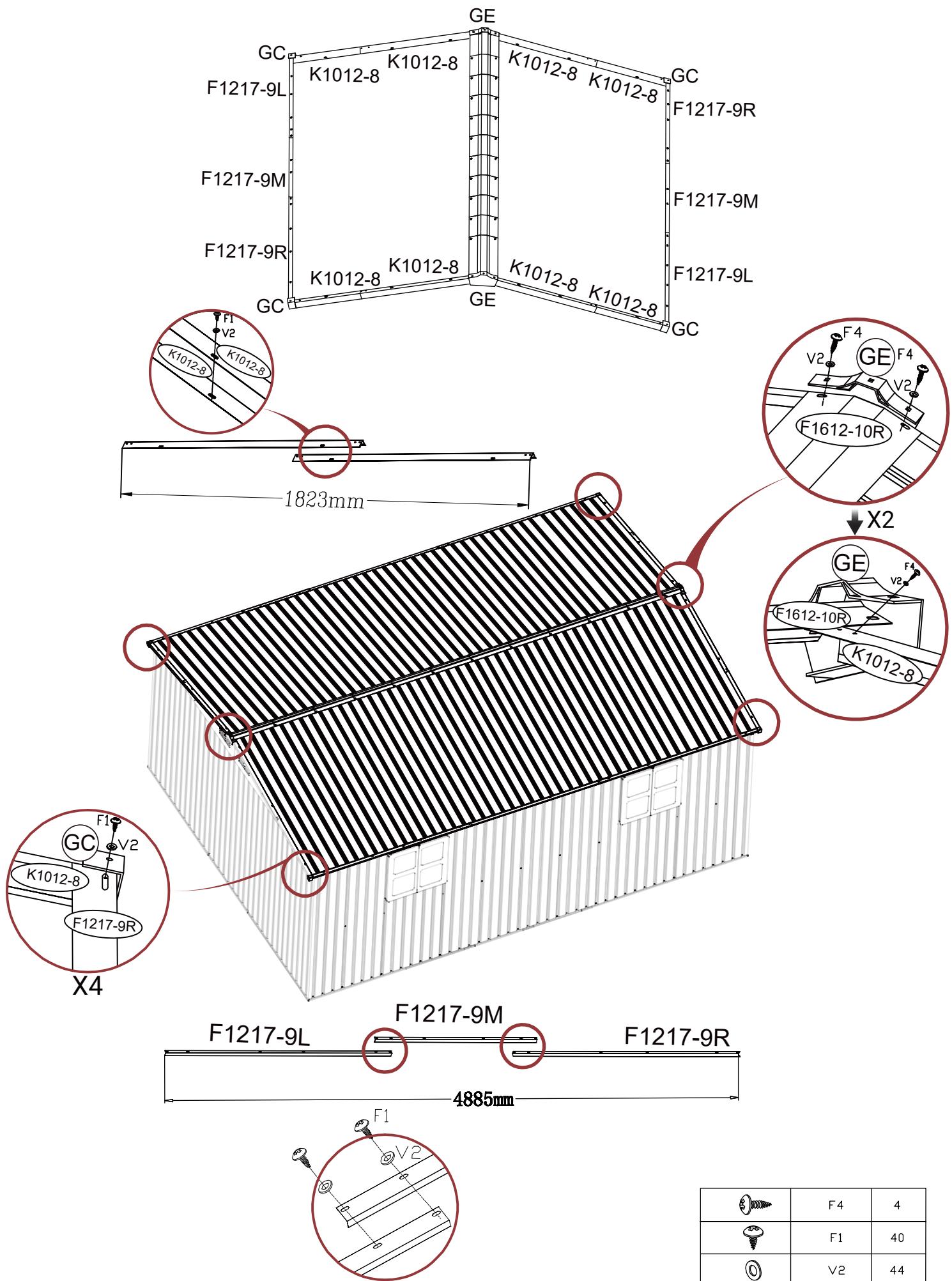
18  
18

# STEP 47



	F1	2
	V2	2

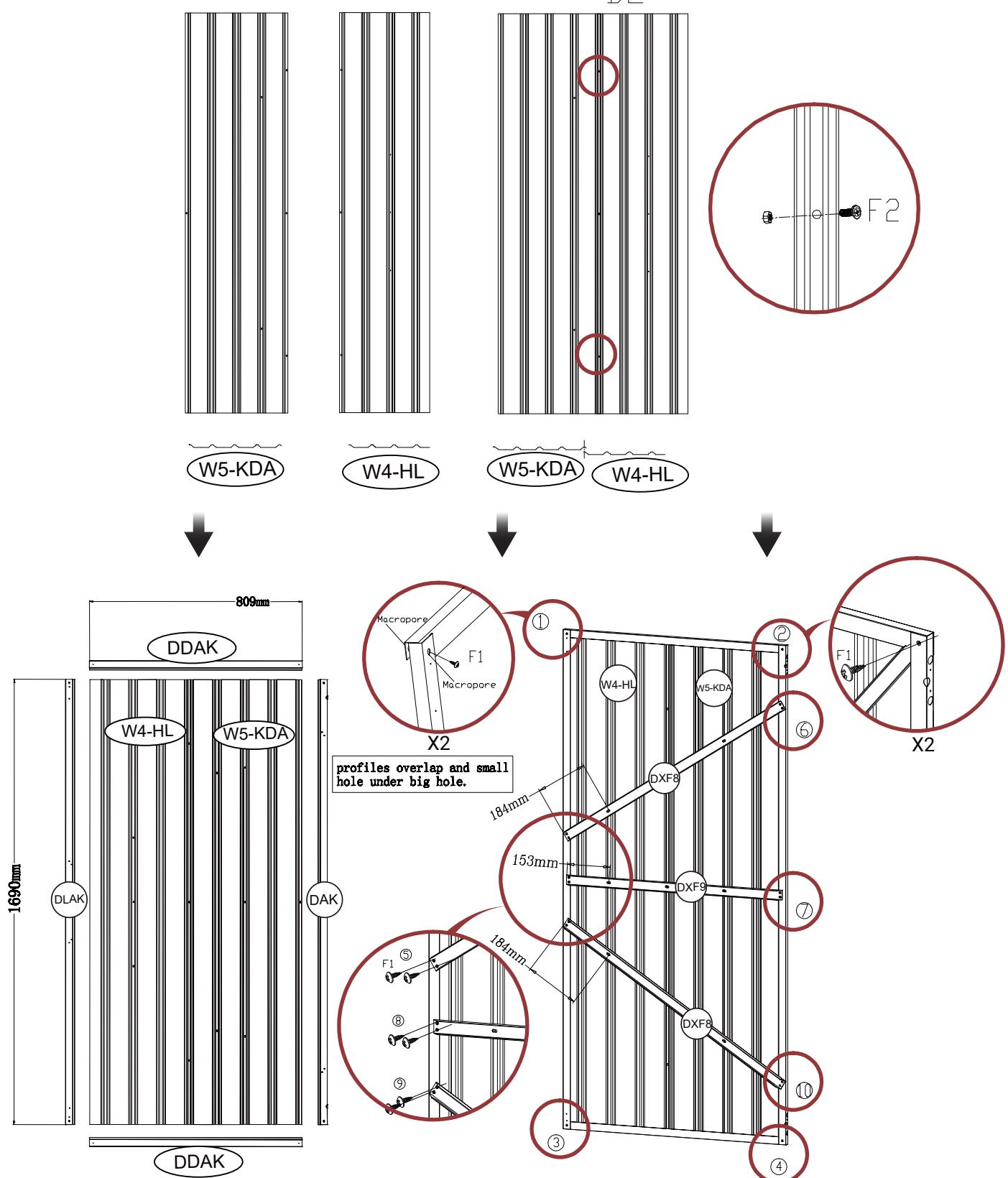
# STEP 48



# STEP 49

Back

Left door panel splicing DL

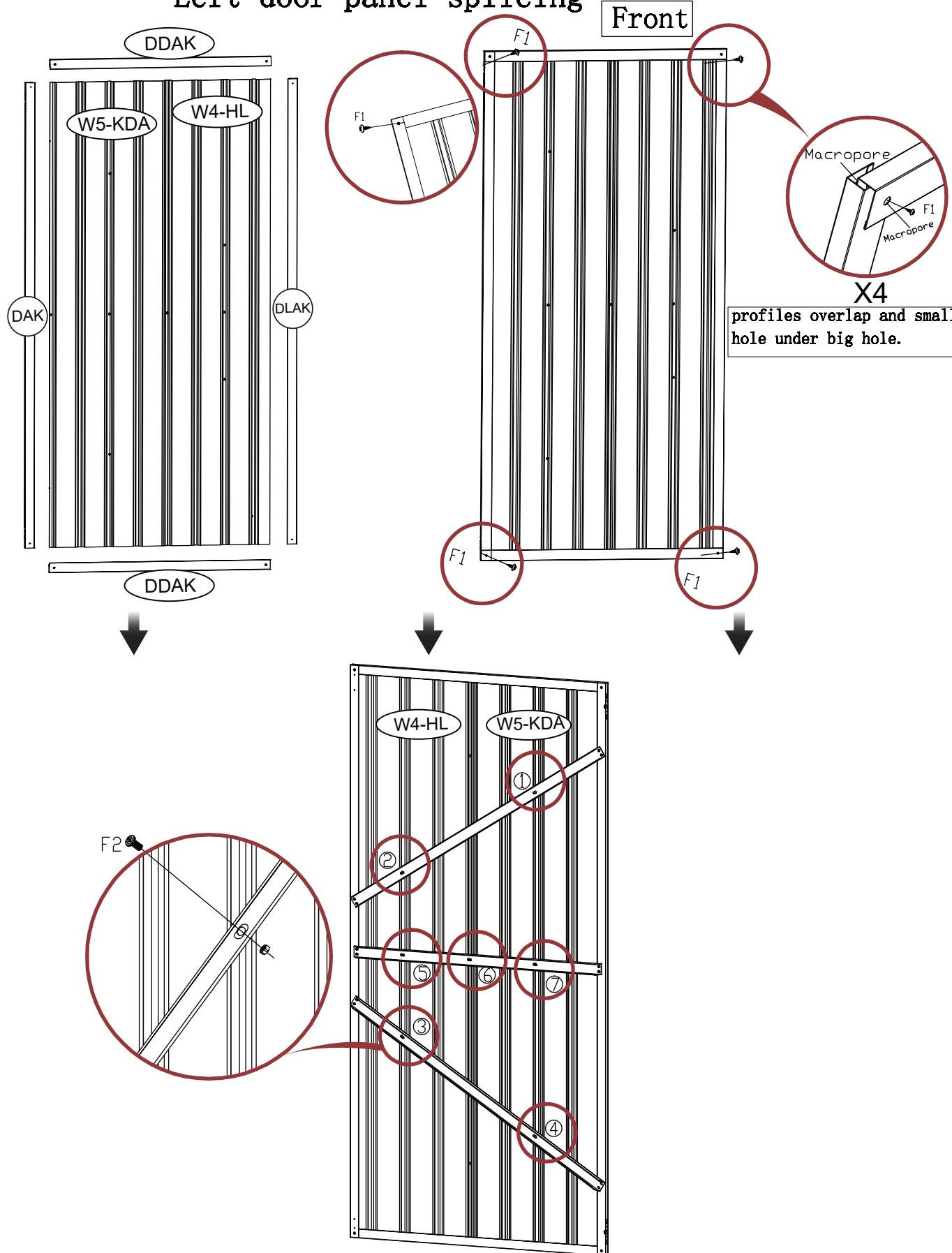


Attention: Installation sequence of screws ①→②→③→④→⑤→⑥→⑦→⑧→⑨→⑩

	F1	16
	F2	2

# STEP 50

## Left door panel splicing

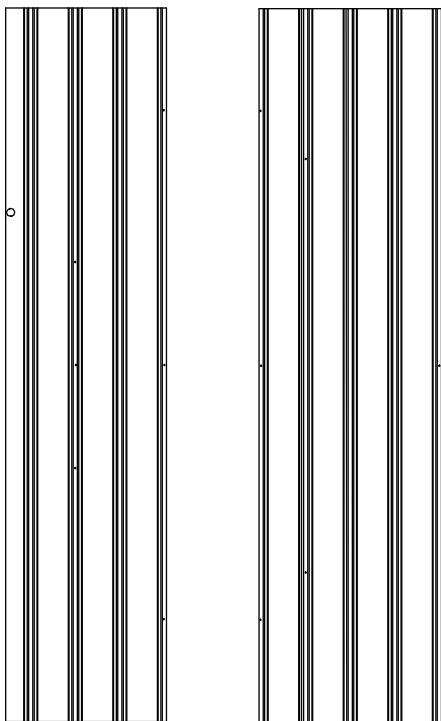
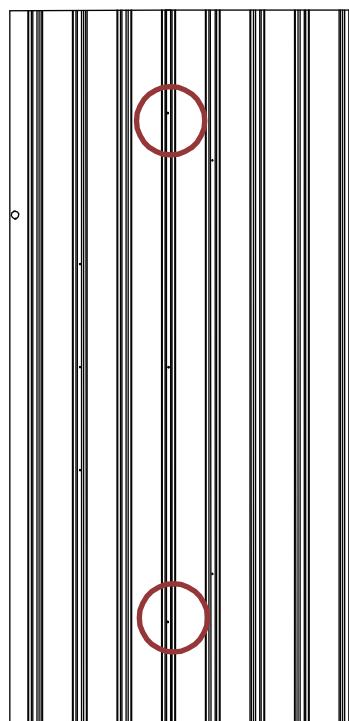
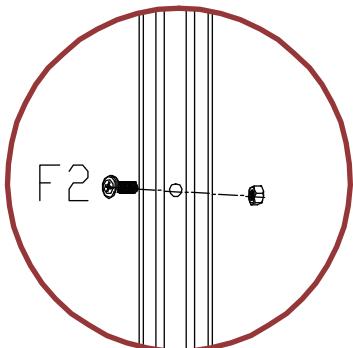


	F1	4
	F2	7

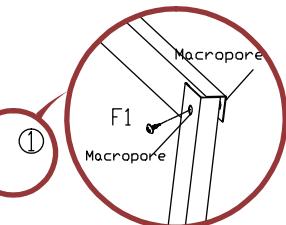
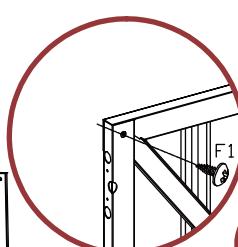
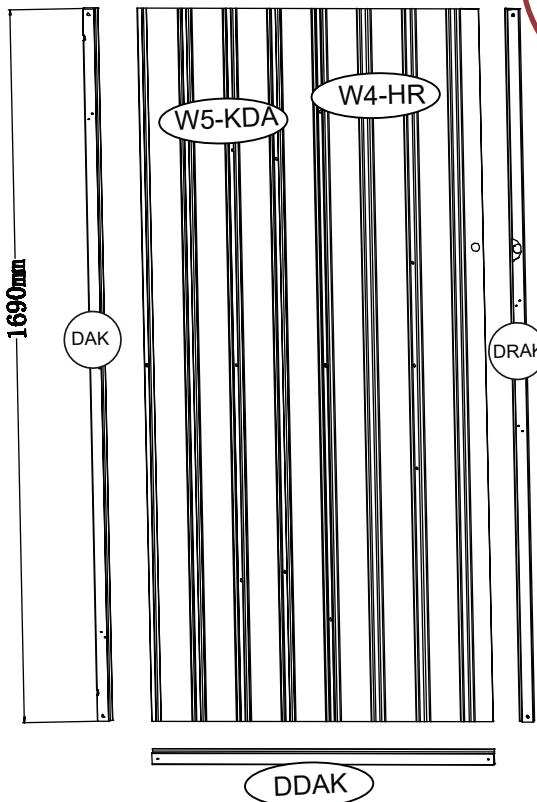
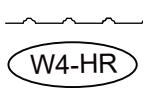
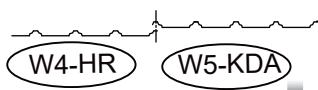
## STEP 51

DR

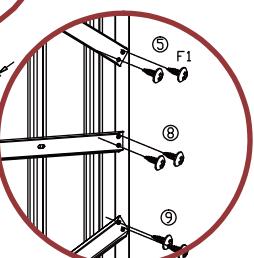
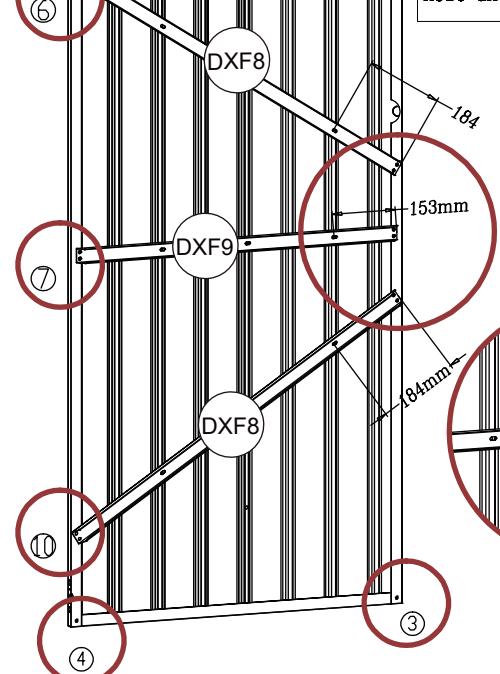
right door panel splicing



Back



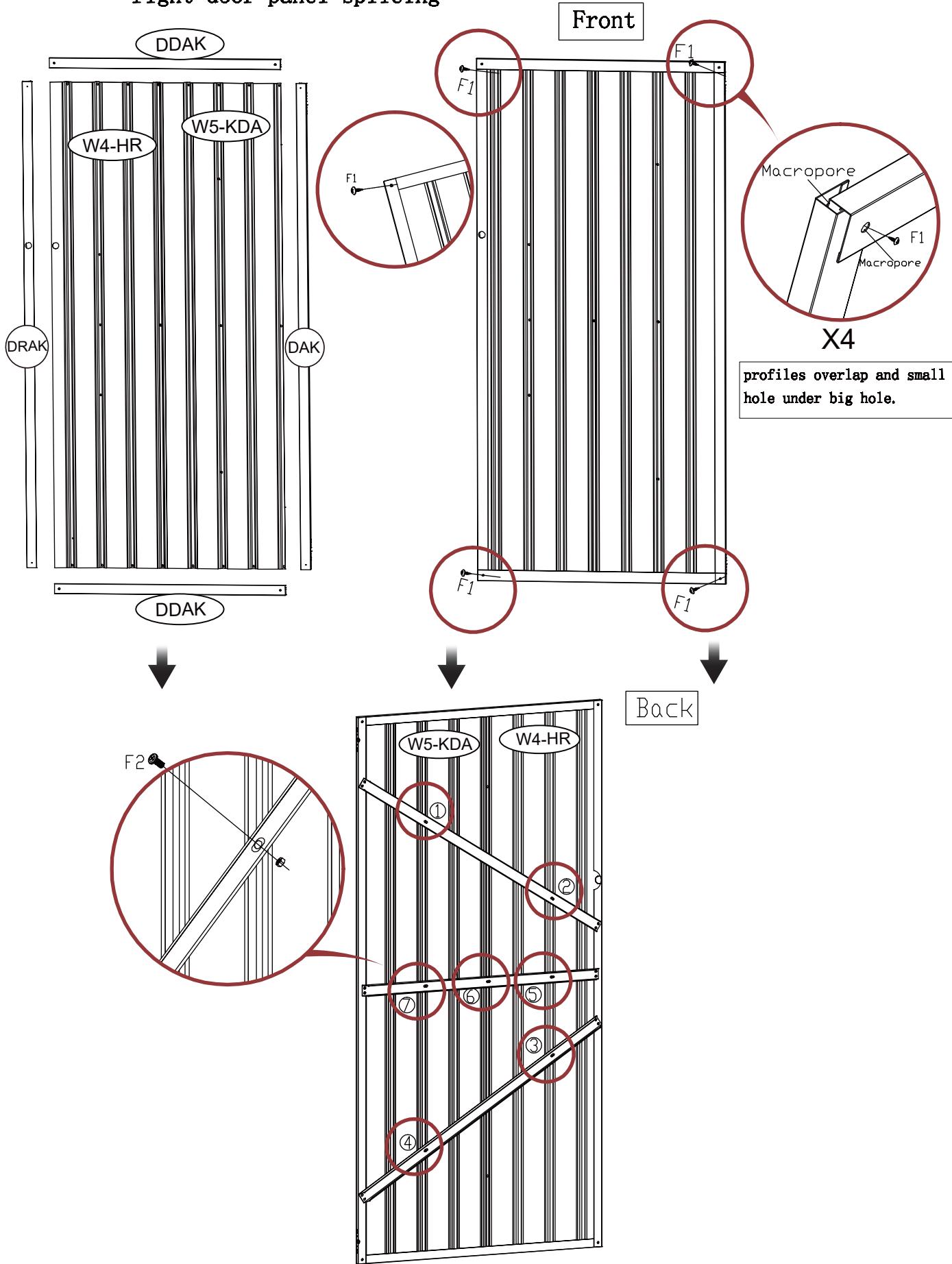
profiles overlap and small hole under big hole.



	F1	16
	F2	2

# STEP 52

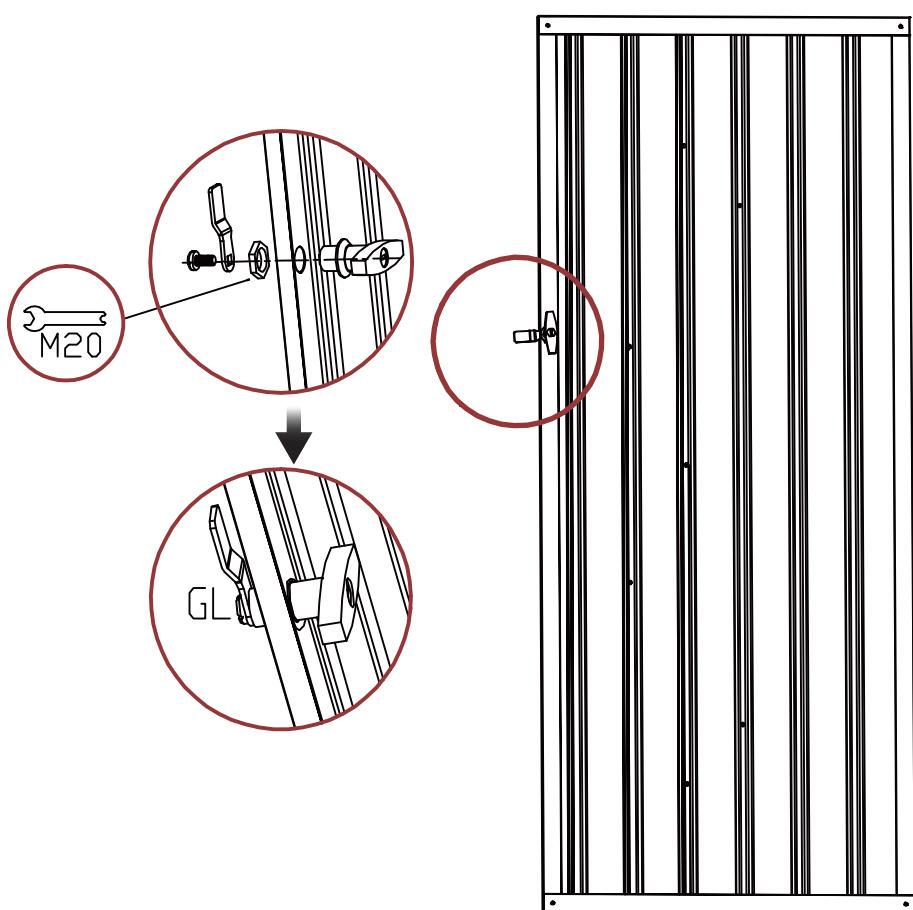
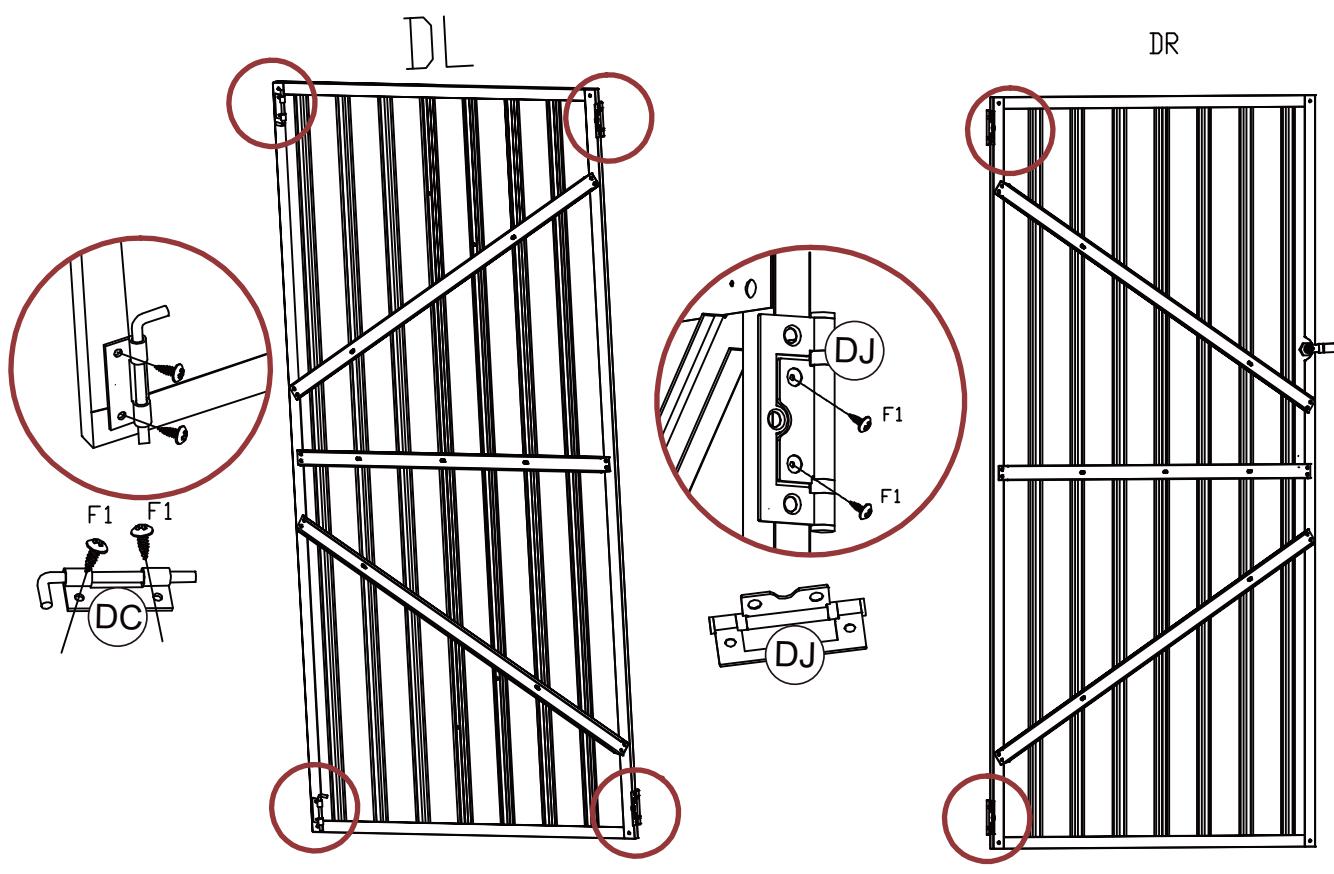
## right door panel splicing



Attention: Installation sequence of screws ① → ② → ③ → ④ → ⑤ → ⑥ → ⑦

	F1	4
	F2	7

# STEP 53



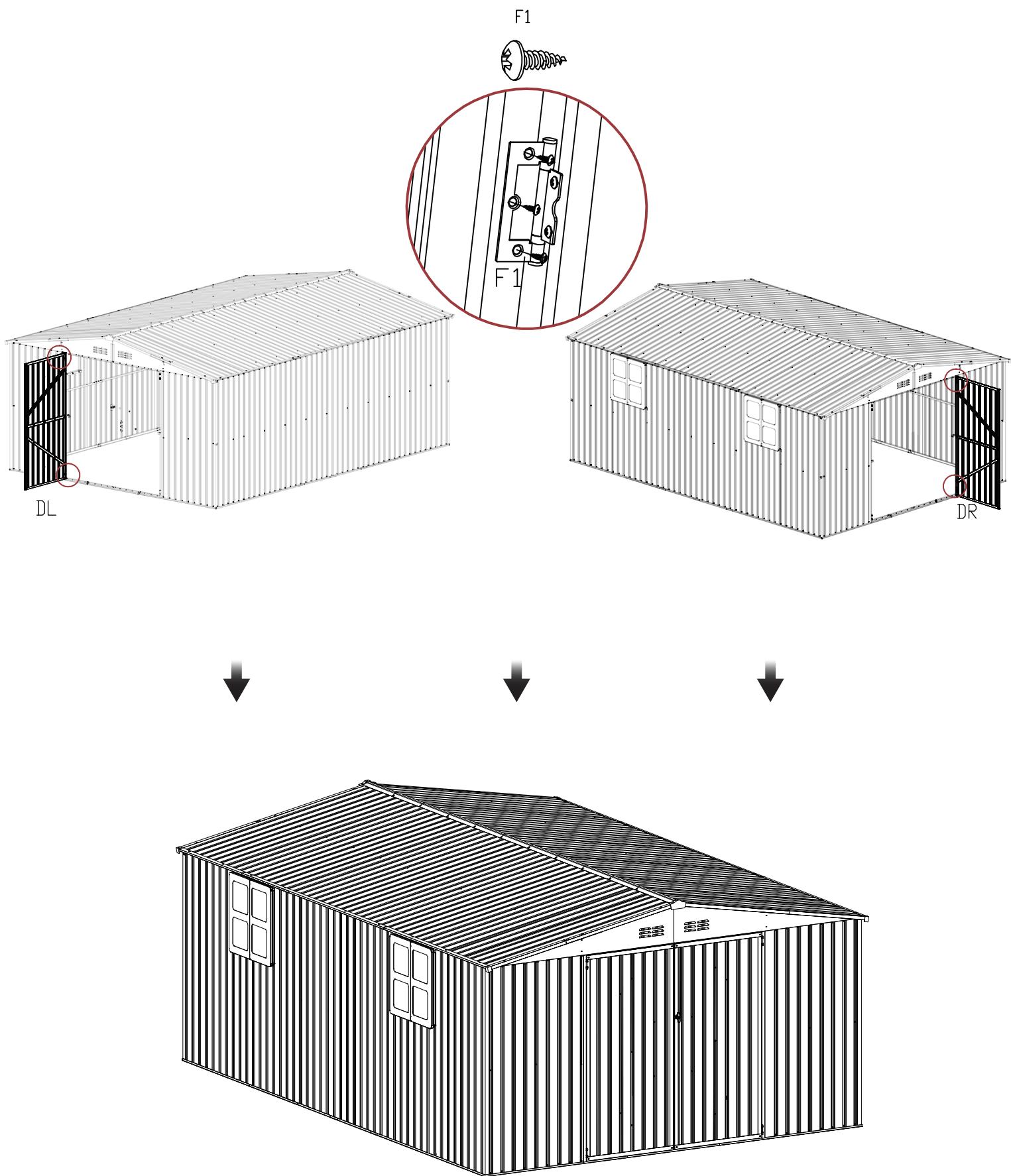
DR



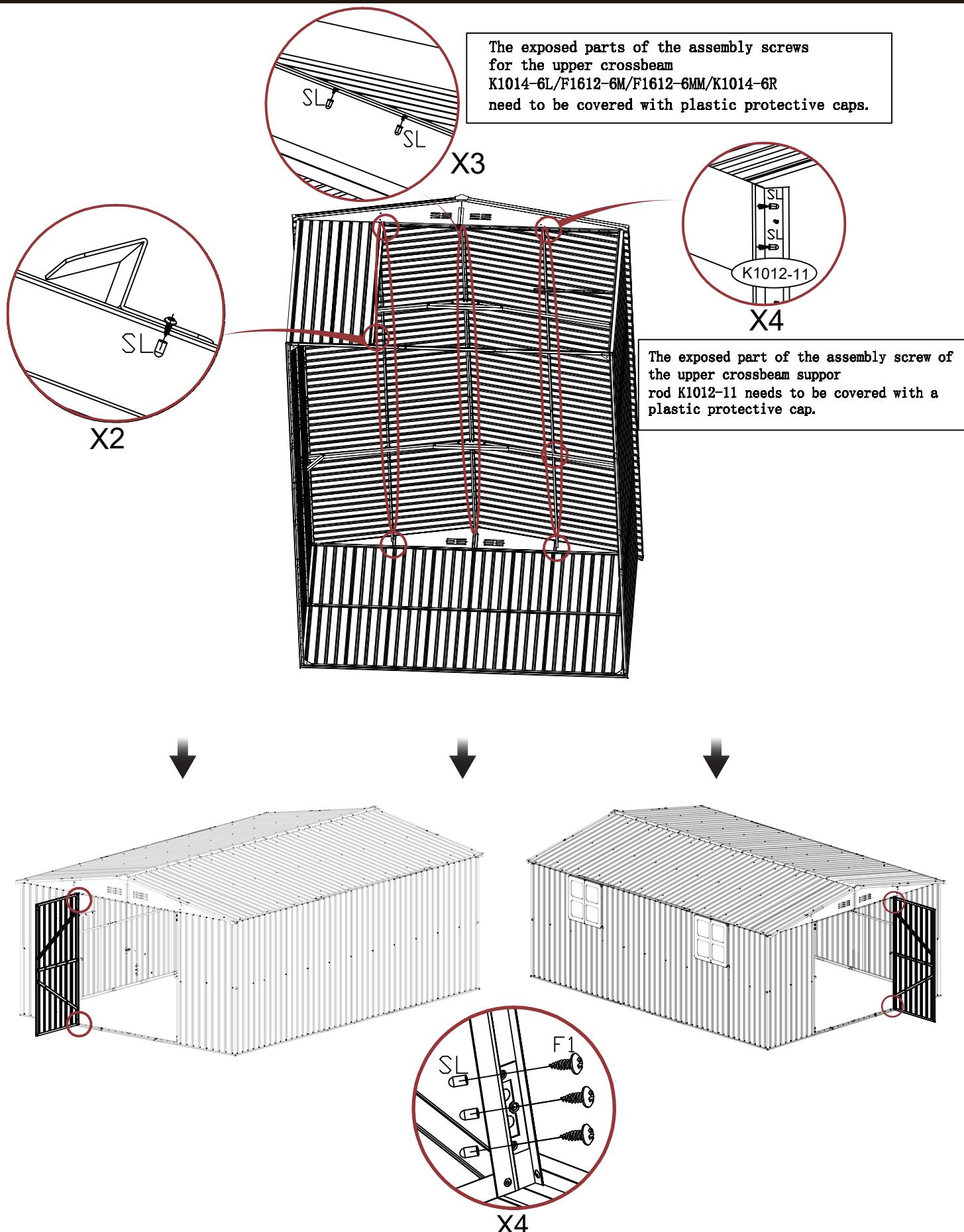
F1

12

# STEP 54



# STEP 55



The exposed part of DJ assembly screws needs to be covered with a plastic protective cap.



F1

12