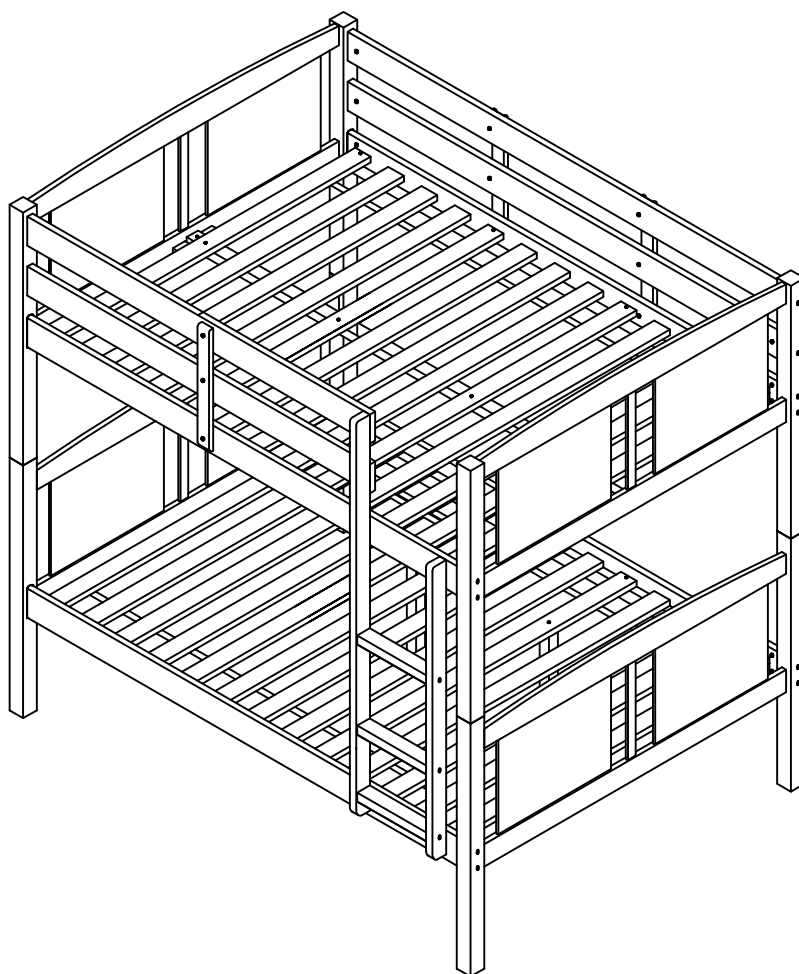


Assembly Instructions



ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

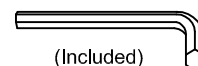
EASY



DIFFICULT

Tools Required For Assembly:

Allen Wrench

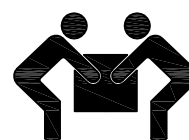


(Included)

Phillips Screwdriver



(Not Included)

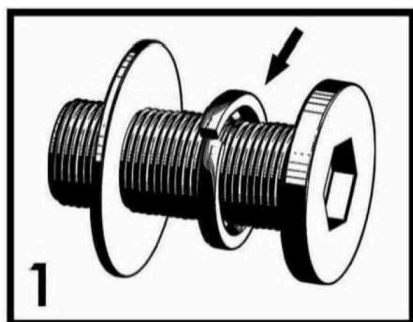


2 PERSONS RECOMMENDED

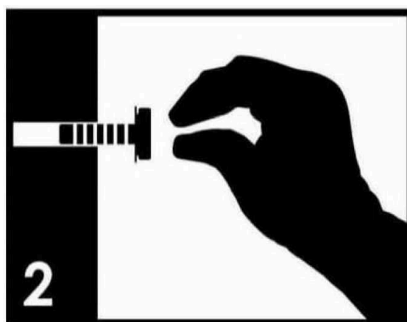
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST, CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY. PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

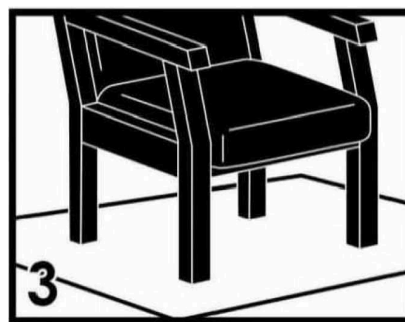
BASIC ASSEMBLY TECHNIQUES



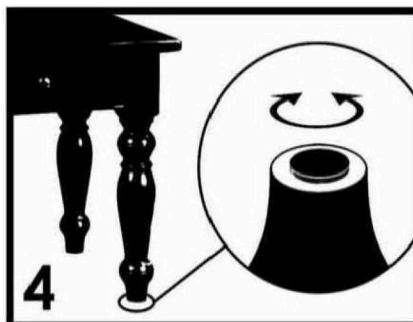
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



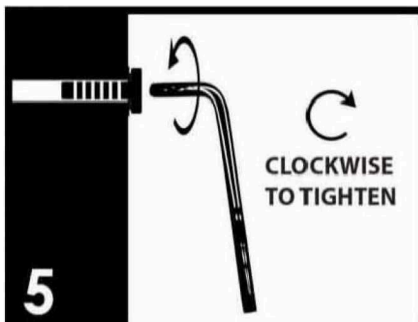
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



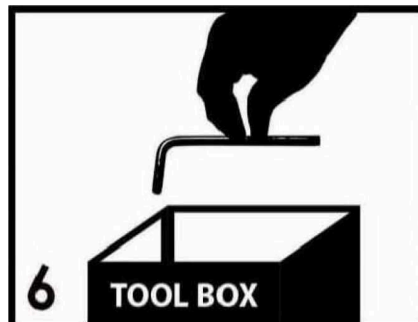
Use cardboard or carpet area when assembling furniture to prevent scratches. Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.

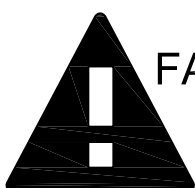


Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.

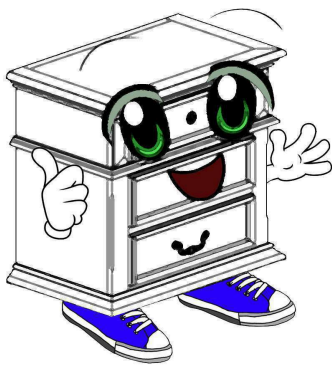


Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE. THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.



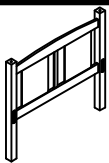
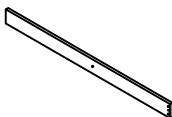
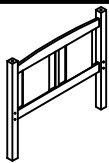
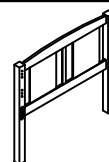
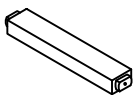
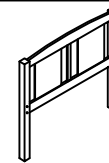
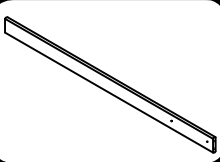
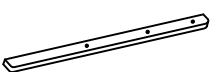
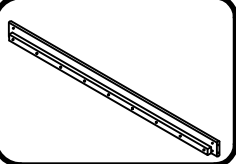
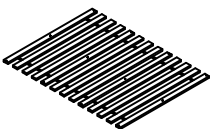
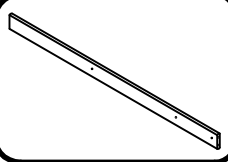
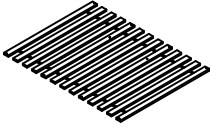
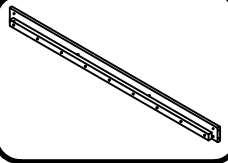
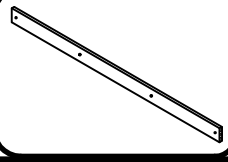
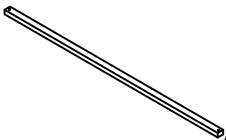
FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

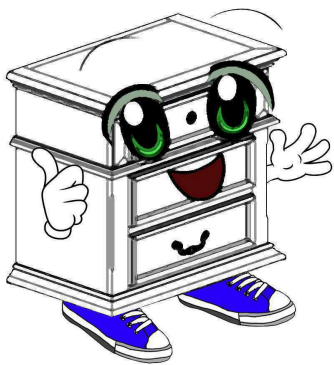


Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Parts List

	#1 x 1pc Lower End Guardrail (L)		#10 x 2pcs Front Guardrail
	#2 x 1pc Lower End Guardrail (R)		#11x 3pcs Guardrail Support
	#3 x 1pc Upper End Guardrail (L)		#12 x 3pcs Ladder Rung
	#4 x 1pc Upper End Guardrail (R)		#13 x 1pc Ladder Rail Left
	#5 x 1pc Lower Front Side Rail		#14 x 1pc Ladder Rail Right
	#6 x 1pc Lower Back Side Rail		#15 x 1Set Upper Full Slat Kit
	#7 x 1pc Upper Front Side Rail		#18 x 1Set Lower Full Slat Kit
	#8 x 1pc Upper Back Side Rail		#15 x 1pc Support Leg
	#9 x 2pcs Back Guardrail		#16 x 1pc Center Support



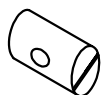
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

Hardware List



#A x 22pcs
Bolt 1/4" x 3-7/8"



#B x 22pcs
Barrel Nut



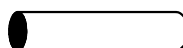
#C x 6pcs
Screw 1/4" x 2"



#D x 6pcs
Bolt 1/4" x 1-9/16"



#E x 9pcs
Bolt 1/4" x 1-3/16"



#F x 4pcs
Metal Dowel ϕ 3/8" x 3-9/16"



#G x 16pcs
Wood Dowel 7/16" x 1-9/16"



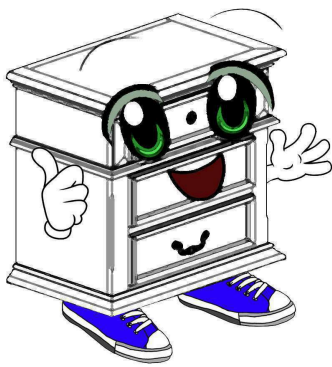
#H x 22pcs
Screw 3/16" x 1-3/16"



#I x 2pcs
Screw 3/16" x 1-9/16"

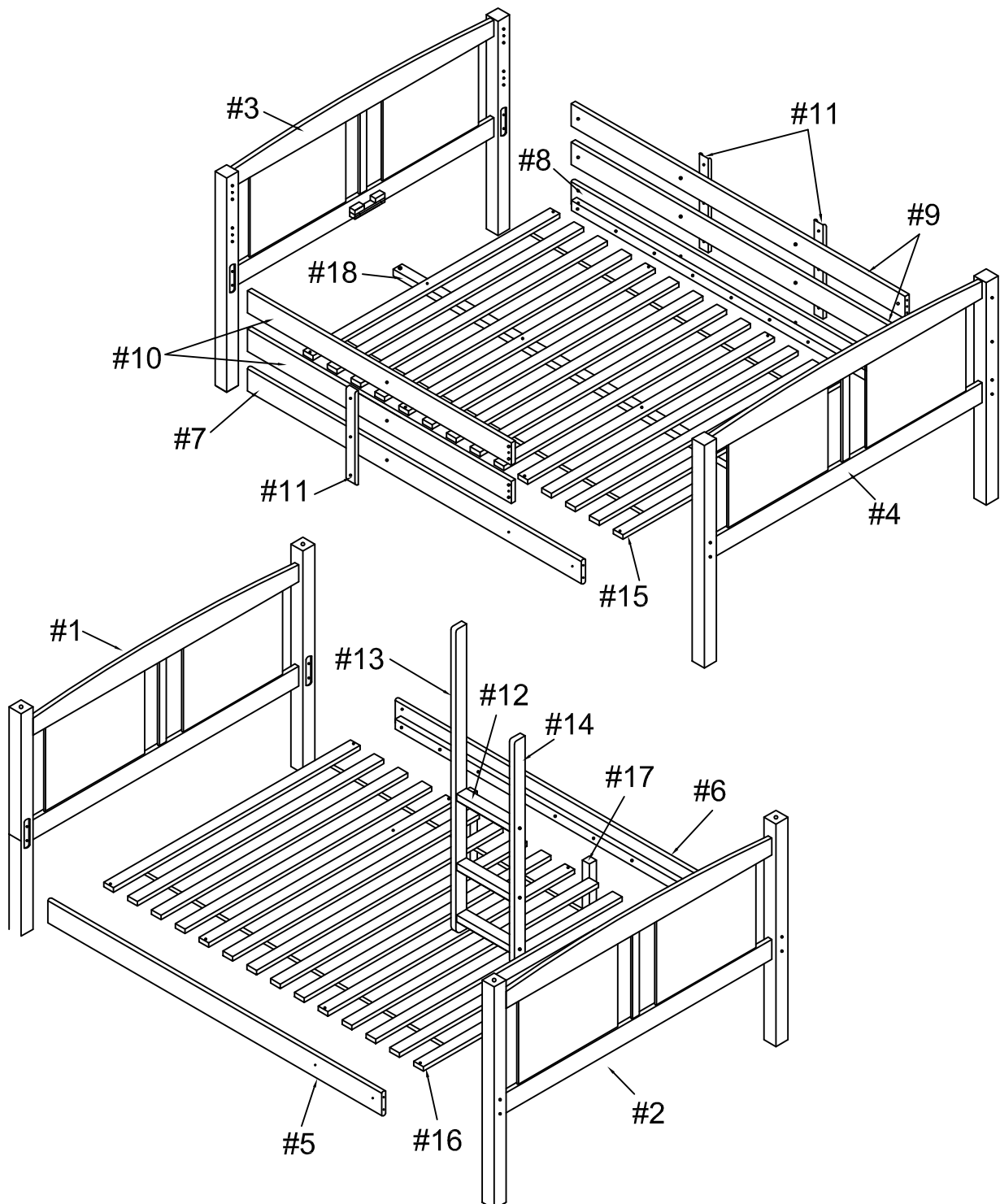


#J x 1pc
Allen Wrench



Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.





#1

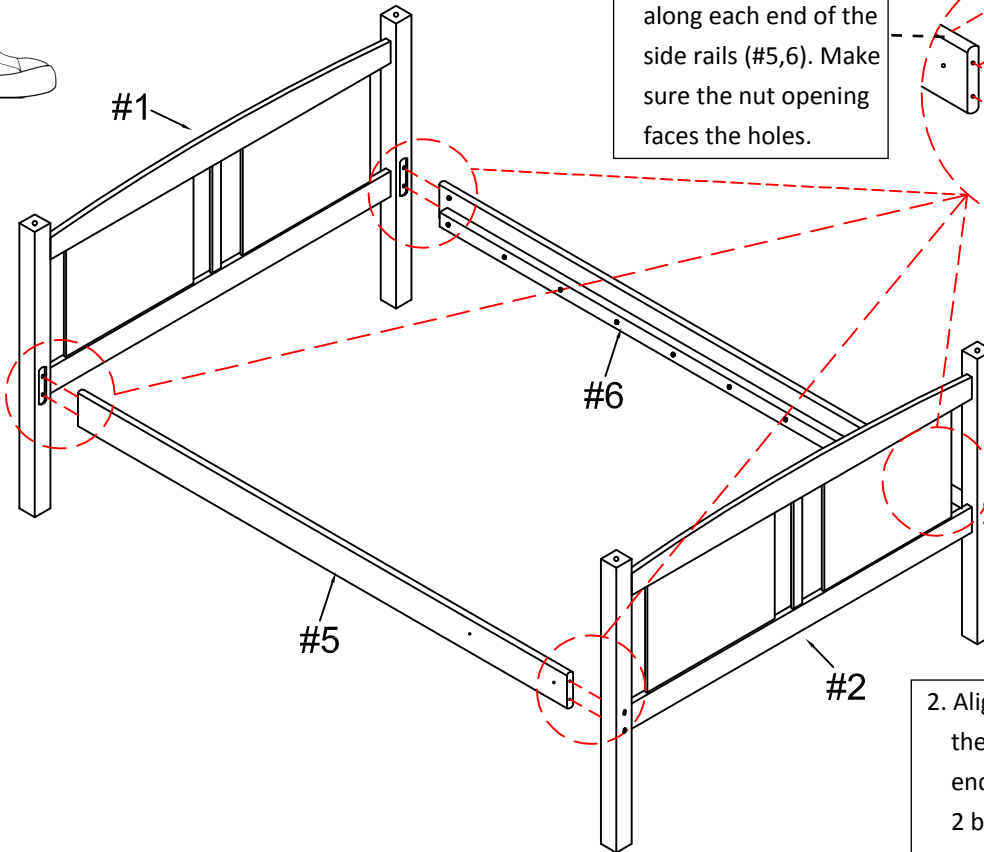
#Ax8pcs
#Bx8pcs

1. Insert 2 barrel nuts (#B) into the holes along each end of the side rails (#5,6). Make sure the nut opening faces the holes.

#B

#A

#J



2. Align the side rails (#5,6) to the holes along the lower end guardrails (#1,2). Insert 2 bolts (#A) into each end. Secure into the nuts (#B) using the Allen wrench (#J).



#2

#Ax12pcs
#Bx12pcs
#Gx8pcs

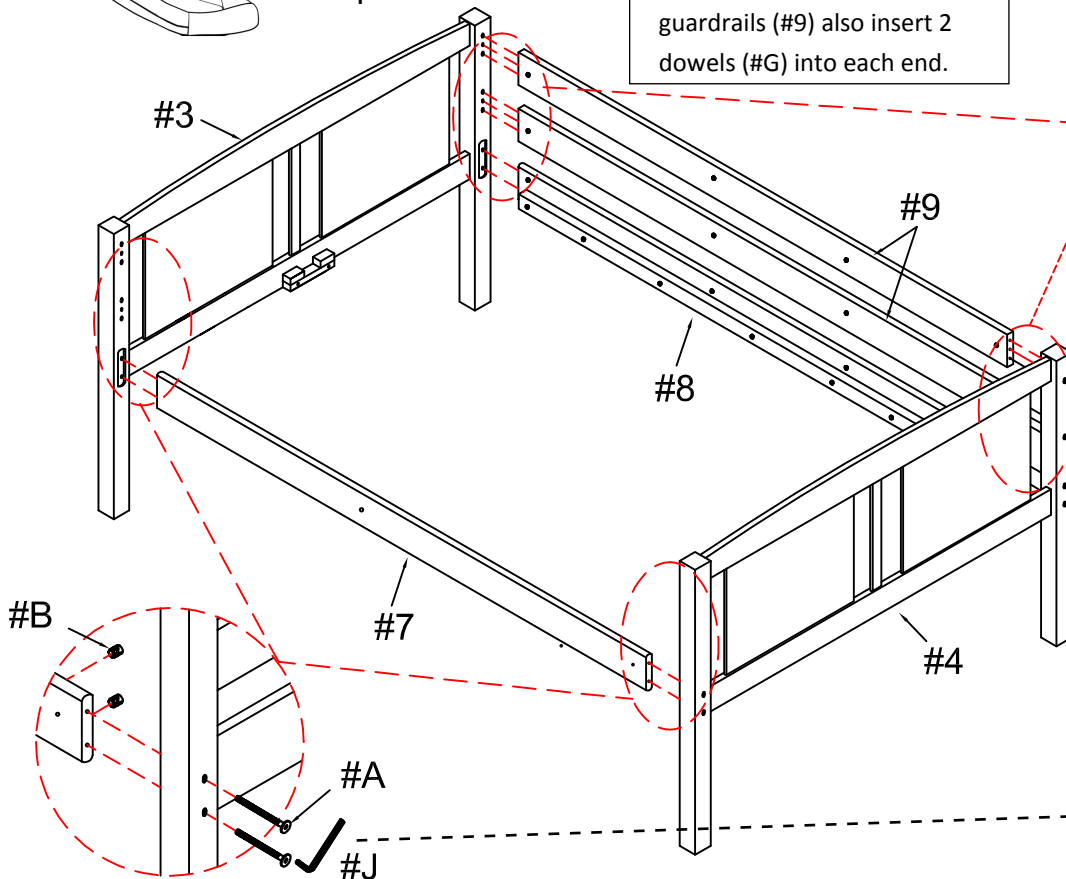
1. Insert the barrel nuts (#B) into the holes along each rails (#7,8,9). Make sure the nut opening faces the holes. In the guardrails (#9) also insert 2 dowels (#G) into each end.

#B

#G

#J

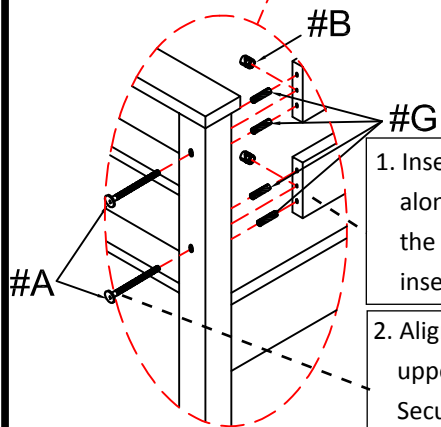
#A



2. Align/insert the rails (#7,8,9) to the holes along the upper end guardrails (#3,4). Insert bolts (#A) into each end. Secure into the nuts (#B) using the Allen wrench (#J).



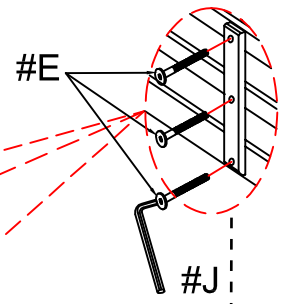
#Ax2pcs
#Bx2pcs
#Ex9pcs
#Gx4pcs



1. Insert the barrel nuts (#B) into the holes along the guardrail ends (#10). Make sure the nut opening faces the holes. Also insert 2 dowels (#G) into each end.

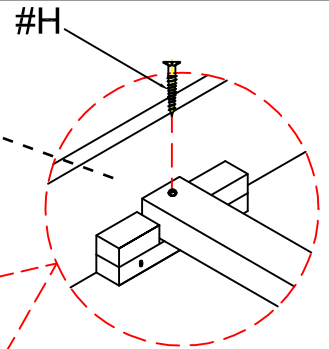
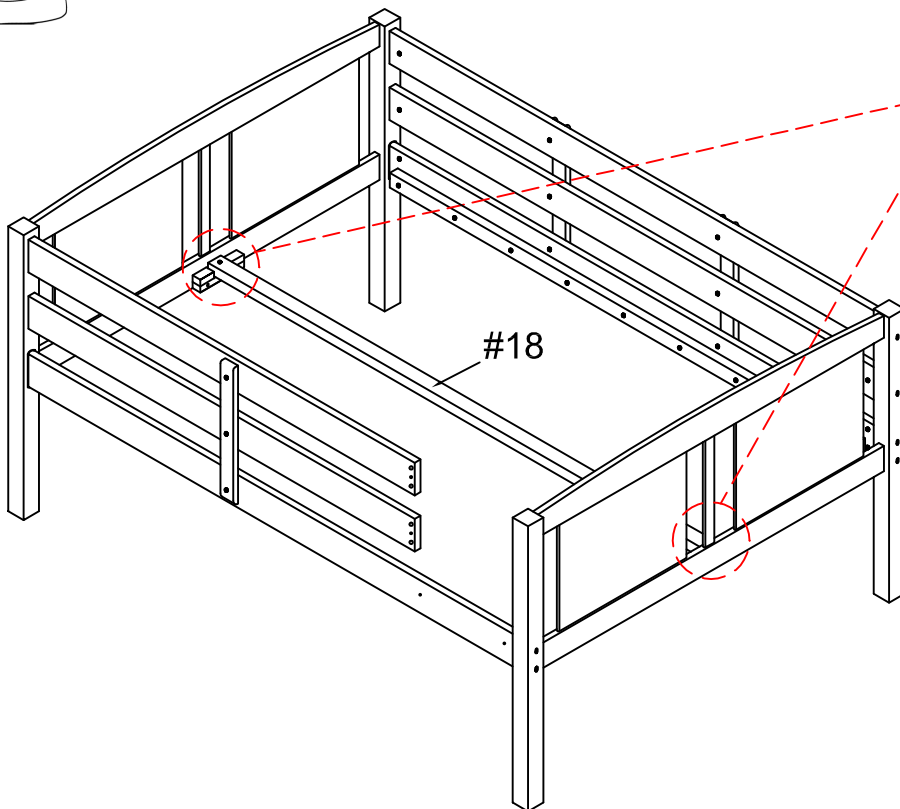
2. Align/insert the guardrails (#10) to the holes along the upper end guardrail (#3). Insert bolts (#A) into each end. Secure into the nuts (#B) using the Allen wrench (#J).

3. Align the guardrail supports (#11) to the holes along the guardrails. Insert 3 bolts (#E) into each and secure using the Allen wrench (#J).



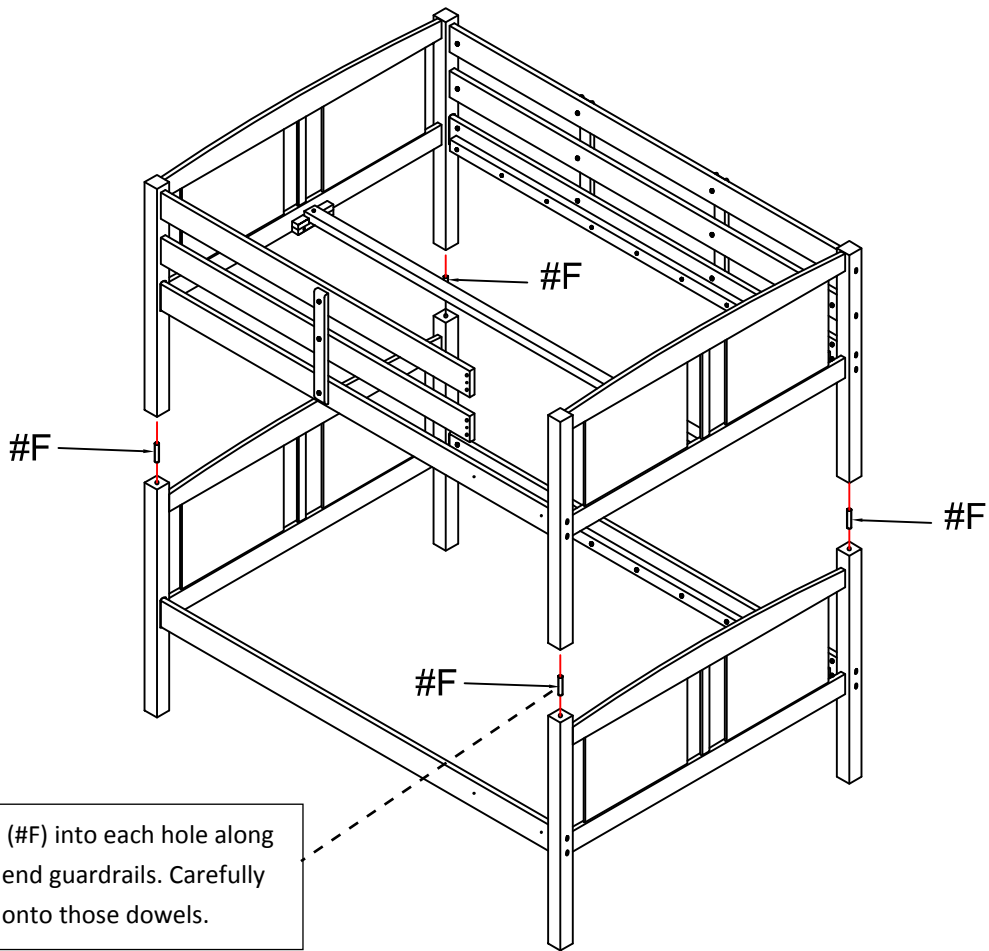
#Hx2pcs

Place the center support (#18) onto the center slots along the upper guardrails, then insert a screw (#H) into each end. Secure using a Phillips screwdriver.





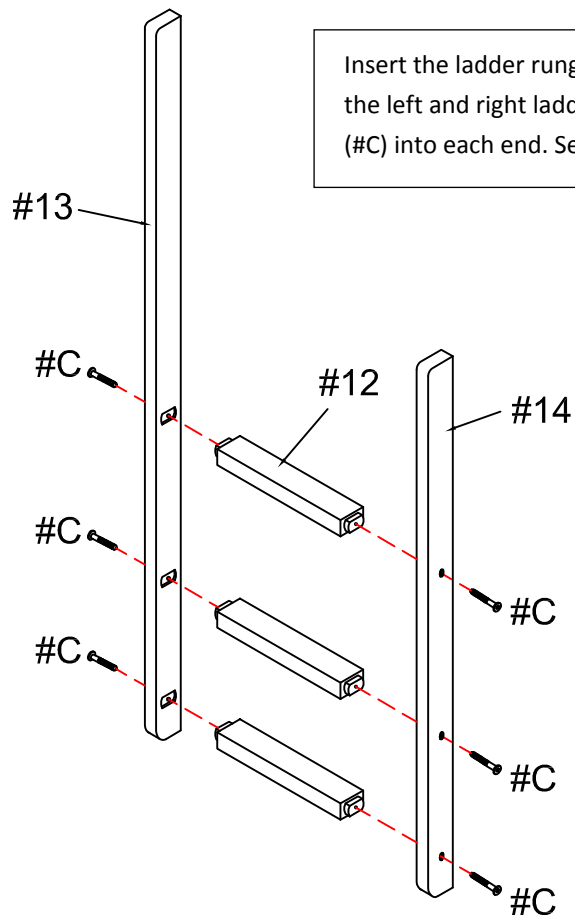
#F x 4 pcs



Insert a metal dowel (#F) into each hole along the top of the lower end guardrails. Carefully place the upper bed onto those dowels.



#C x 6 pcs

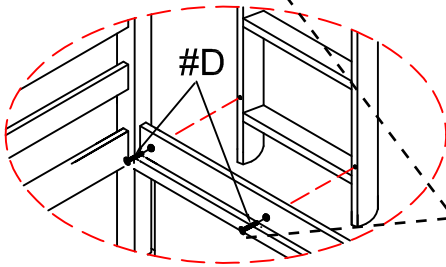
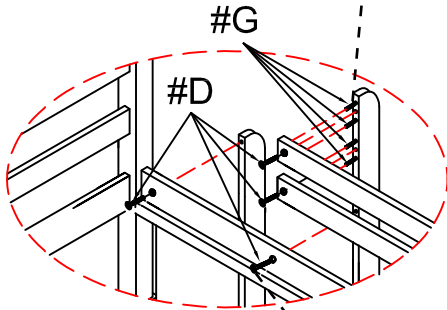


Insert the ladder rungs (#12) into the slots along the left and right ladder rails (#13,14). Insert a bolt (#C) into each end. Secure using the Allen wrench (#J).

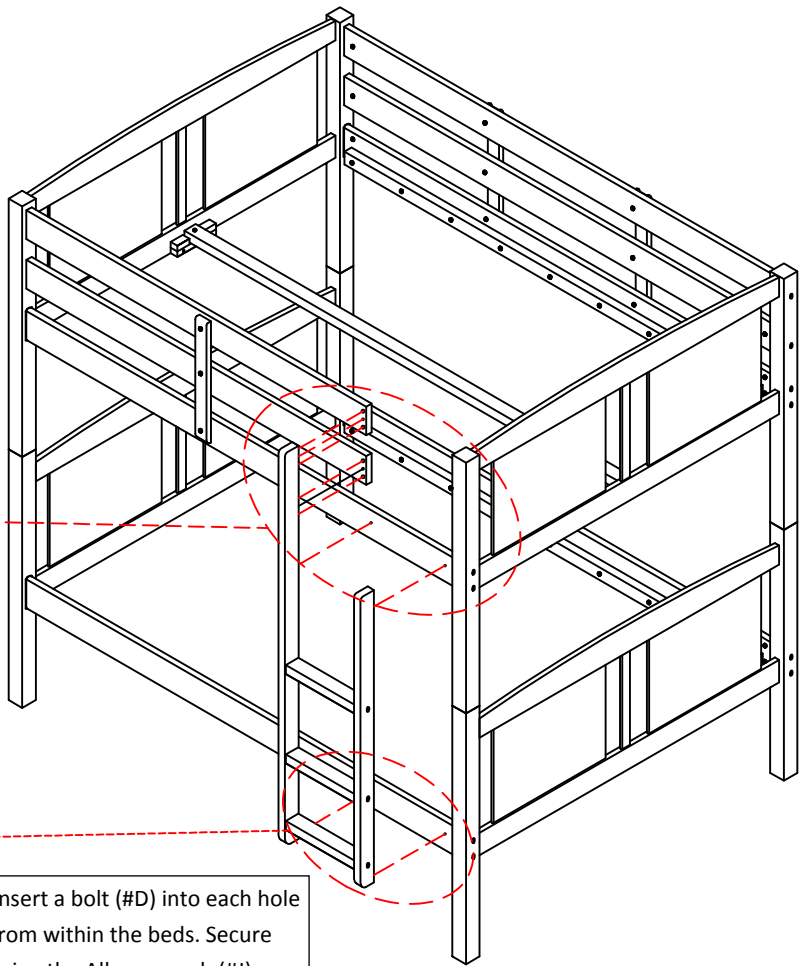


#Dx6pcs
#Gx4pcs

1. Insert wood dowels (#G) into the holes along the top of the ladder rail, insert the other ends into the guardrails.

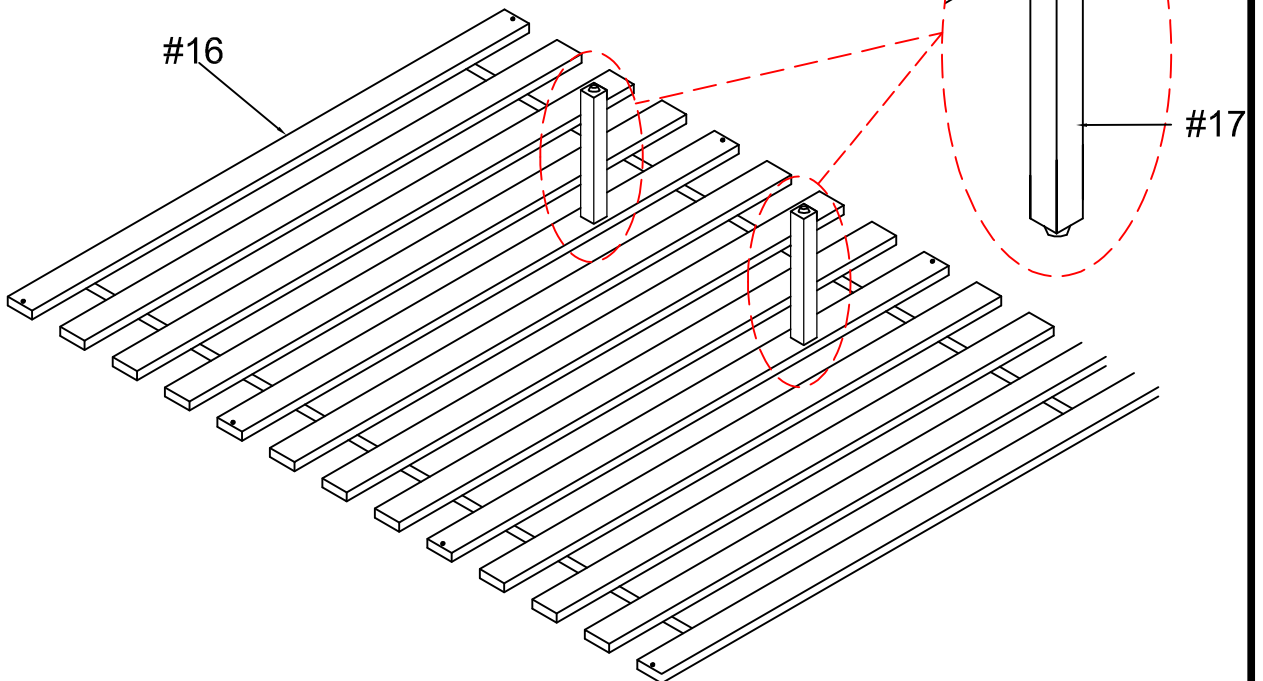


2. Insert a bolt (#D) into each hole from within the beds. Secure using the Allen wrench (#J).



#Ix2pcs

Align the support legs (#17) to the holes along the lower full slat kit (#16). Insert a screw (#I) into each from above. Secure using a Phillips screwdriver.



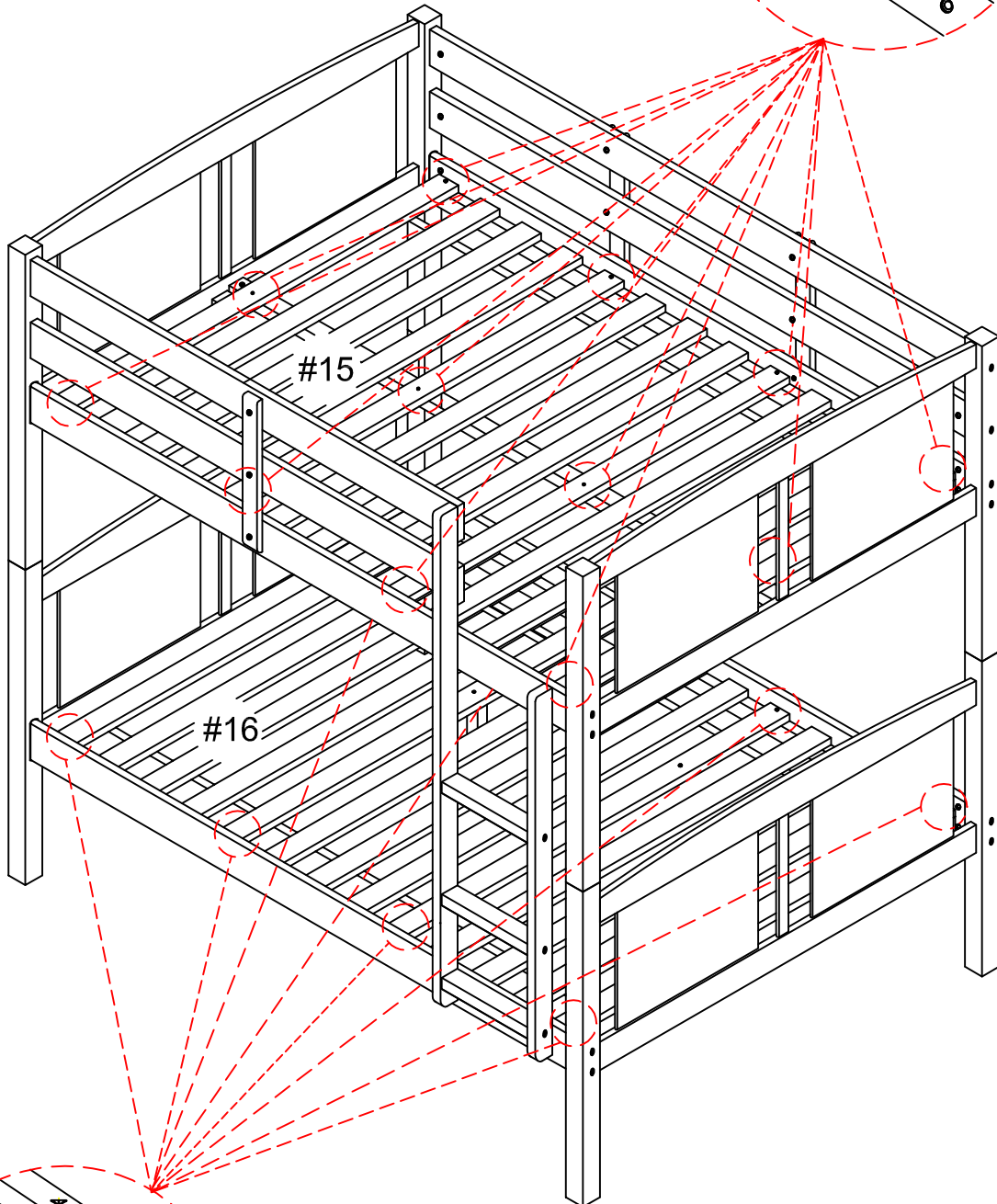
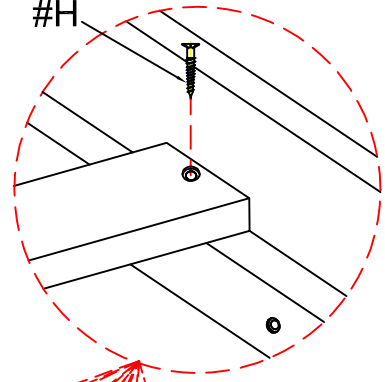


#9

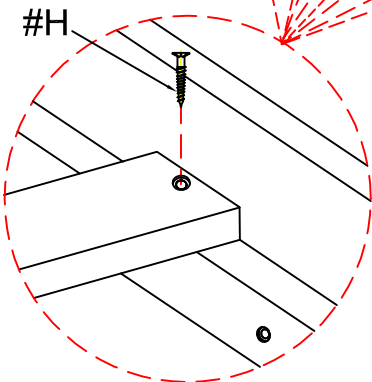
#Hx20pcs

Place the upper full slat kit (#15) onto the top bed, then place the lower full slat kit (#16) onto the lower bed. Insert a screw (#H) into each end. Secure using a screwdriver.

#H



#H



Safety Warnings for Bunk Beds

1. Read and follow the information on the WARNINGS shown on the end structure of the upper bunk and on the carton.
2. Do not remove warning label from the bed.
3. Keep these instructions for future reference.
4. **IMPORTANT: Must use Bunkie mattress or Bunkie board.** The proper sizes for the **UPPER/LOWER TWIN-SIZE** Bunkie mattress or Bunkie board should be 74" - 75" long and 37½" - 38½" wide with no more than 6" thickness and for the **UPPER/LOWER FULL-SIZE** should be 74" - 75" long and 53" - 54" wide with no more than 6" thickness.
5. Surface of mattress must be at least 5 inches (127 mm) **BELOW** the upper edge of guardrails.
6. The **MAXIMUM** weight capacity for the upper bunk is not to exceed 150 lbs.
7. Do not allow children under 6 years of age to use the upper bunk.
8. Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage, and that all connectors are tightened and secured.
9. **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
10. Always use the ladder for entering or leaving the upper bunk.
11. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
12. Use of a nightlight may provide added safety precaution for a person using the upper bunk.
13. Always use the guardrails on both sides of the upper bunk.
14. If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
15. The use of water or sleep flotation mattresses is prohibited.
16. No more than one person is allowed on the upper bunk at all times.



WARNING: STRANGULATION HAZARD

Never attach or hang objects to any part of the bunk bed that are not designed for use with the bed. Objects such as hanger, hook, belt, bag, rope, string, etc. should not be used on or around the bunk bed.