



## PLEASE DO NOT RETURN TO THE STORE!

Missing or damaged parts? Contact us for free replacements and get an extra 6-month warranty.

### ASSEMBLY INSTRUCTION:

#### 1.Initial Tightening

Use a hex key (Allen wrench), not a power drill, to tighten each screw to about 50% before fully securing any of them. Fully tightening one screw too early may cause others to misalign.

#### 2.Final Tightening

Once all parts are aligned, gradually and evenly tighten all screws using the proper tools.

#### 3.Misalignment Fix

If some screws don't line up, loosen all screws to 50%, adjust the parts, and try again.

#### 4.Stability Issue

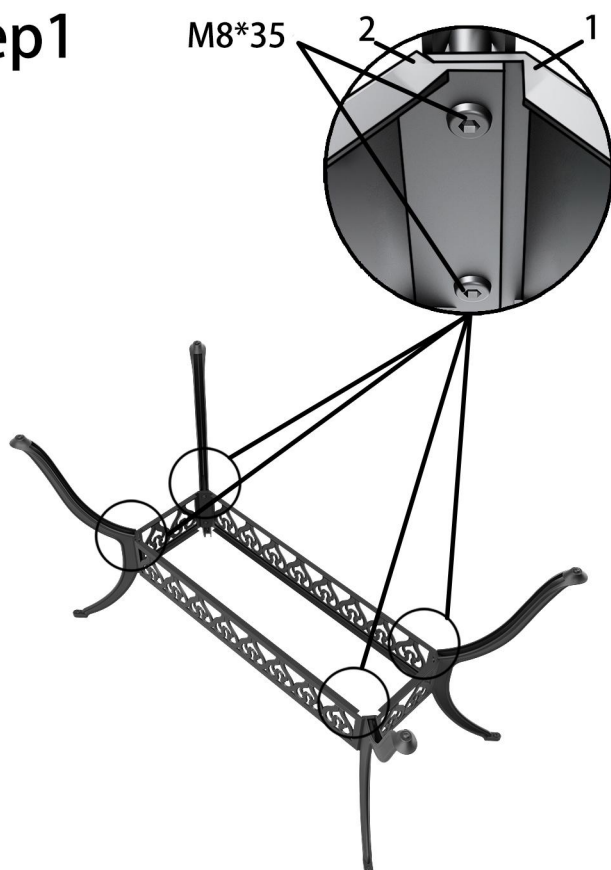
If the item feels unstable, loosen all screws, adjust it on a flat surface, then retighten them evenly.

## Hardware Fittings

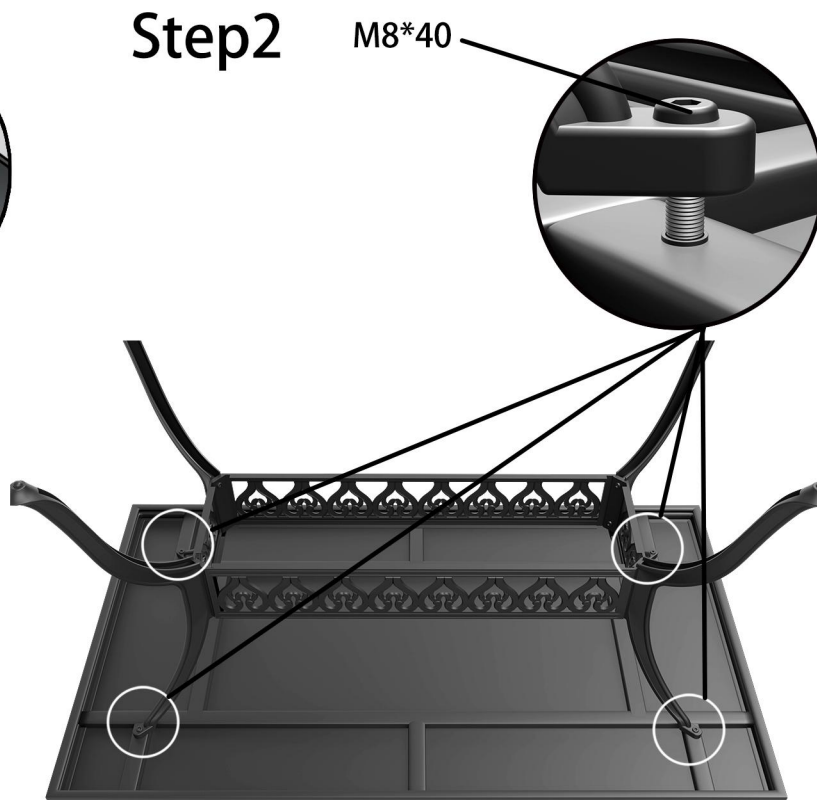
| Item No. | Reference Image                                                                     | Description          | Qty. | Extra Spare Parts Qty. |
|----------|-------------------------------------------------------------------------------------|----------------------|------|------------------------|
| A        |    | screw M8*40          | 4    | 1                      |
| B        |    | screw M8*35          | 8    | 1                      |
| C        |   | spring washer for M8 | 12   | 1                      |
| D        |  | nut for M8           | 12   | 1                      |
| E        |  | washer for M8        | 12   | 1                      |
| F        |  | Screw cap            | 12   | 1                      |

| Item No. | Reference Image                                                                     | Description          | Qty. | Extra Spare Parts Qty. |
|----------|-------------------------------------------------------------------------------------|----------------------|------|------------------------|
| G        |   | Adjustable foot pads | 4    | 1                      |
| H        |   | allen key for M8     | 1    | 0                      |
| I        |  | Spanner for M8       | 1    | 0                      |
| J        |                                                                                     |                      |      |                        |
| K        |                                                                                     |                      |      |                        |
| L        |                                                                                     |                      |      |                        |

### Step1



### Step2





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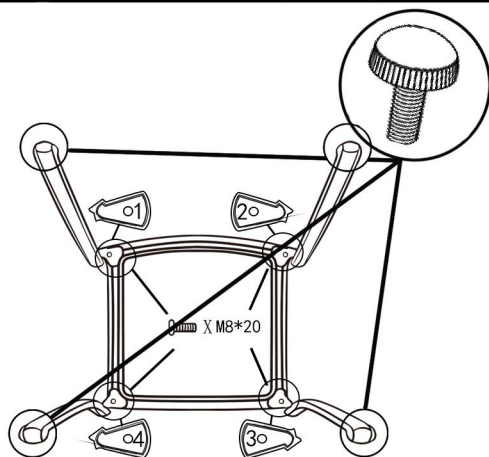
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## Hardware Fittings

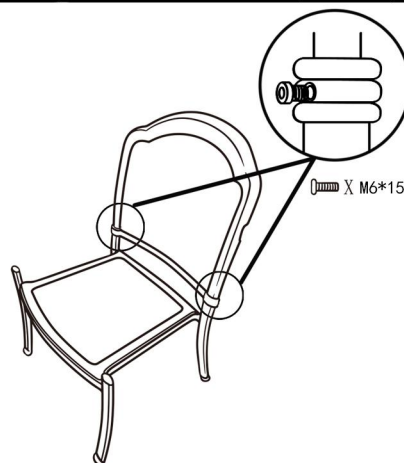
| Item No. | Reference Image | Description          | Qty. | Extra Spare Parts Qty. |
|----------|-----------------|----------------------|------|------------------------|
| A        |                 | screw M8*20          | 6    | 1                      |
| B        |                 | screw M6*15          | 4    | 1                      |
| C        |                 | spring washer for M6 | 4    | 1                      |
| D        |                 | spring washer for M8 | 6    | 1                      |
| E        |                 | washer for M6        | 4    | 1                      |
| F        |                 | washer for M8        | 6    | 1                      |
| G        |                 | Adjustable foot pads | 4    | 1                      |

| Item No. | Reference Image | Description      | Qty. | Extra Spare Parts Qty. |
|----------|-----------------|------------------|------|------------------------|
| H        |                 | Screw cap        | 10   | 1                      |
| I        |                 | allen key for M6 | 1    | 0                      |
| J        |                 | allen key for M8 | 1    | 0                      |
| K        |                 |                  |      |                        |
| L        |                 |                  |      |                        |
| M        |                 |                  |      |                        |
| N        |                 |                  |      |                        |

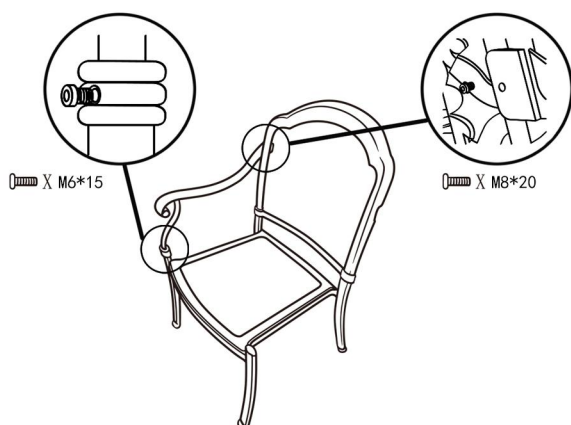
#### Step1



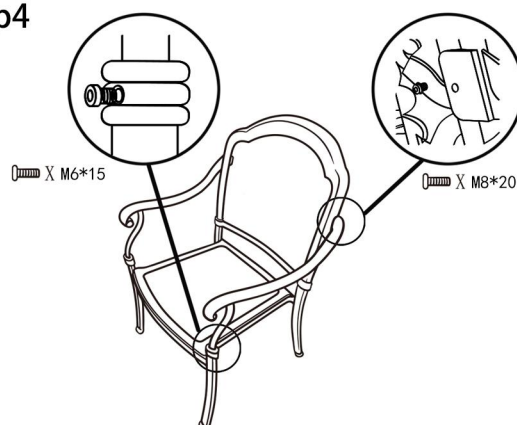
#### Step2



#### Step3



#### Step4





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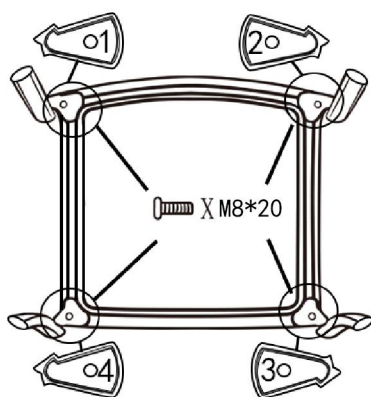
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## Hardware Fittings

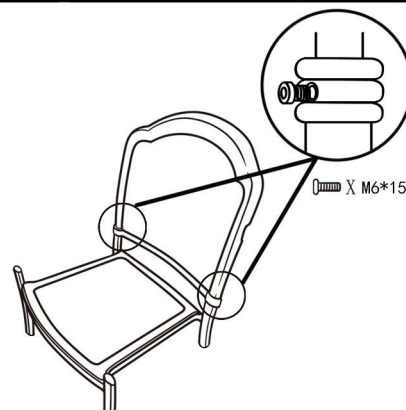
| Item No. | Reference Image | Description          | Qty. | Extra Spare Parts Qty. |
|----------|-----------------|----------------------|------|------------------------|
| A        |                 | screw M8*20          | 6    | 1                      |
| B        |                 | screw M6*15          | 4    | 1                      |
| C        |                 | spring washer for M6 | 4    | 1                      |
| D        |                 | spring washer for M8 | 6    | 1                      |
| E        |                 | washer for M6        | 4    | 1                      |
| F        |                 | washer for M8        | 6    | 1                      |
| G        |                 | Screw cap            | 10   | 1                      |

| Item No. | Reference Image | Description      | Qty. | Extra Spare Parts Qty. |
|----------|-----------------|------------------|------|------------------------|
| H        |                 | allen key for M8 | 1    | 0                      |
| I        |                 | allen key for M6 | 1    | 0                      |
| J        |                 |                  |      |                        |
| K        |                 |                  |      |                        |
| L        |                 |                  |      |                        |
| M        |                 |                  |      |                        |
| N        |                 |                  |      |                        |

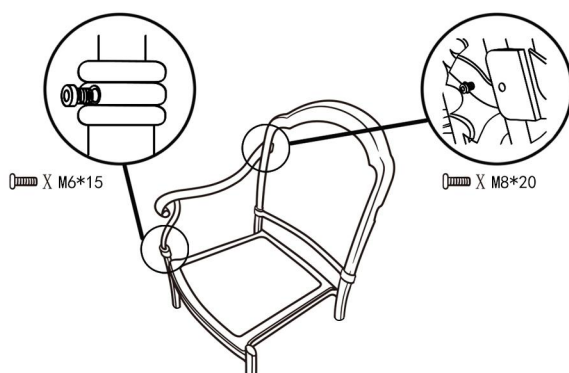
#### Step1



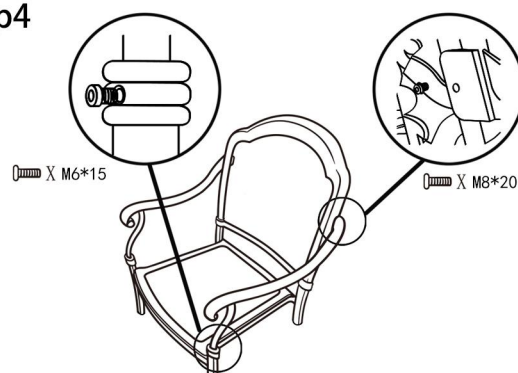
#### Step2



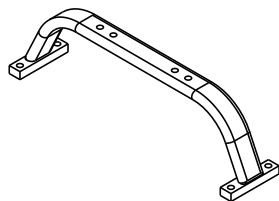
#### Step3



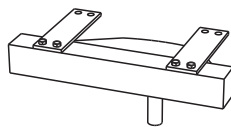
#### Step4



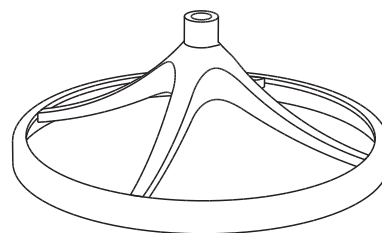
## Part List



A.  
Bracket  
1 pc.

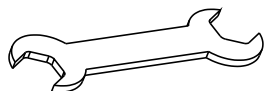


B.  
Connector  
1 pc.



C.  
Base  
1 pc.

## Hardware List



Spanner  
1 pc



M8x20  
Bolt  
4 pcs



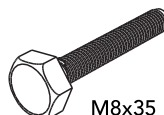
Flat Washer  
4 pcs



Spring Washer  
8 pcs



Flat Washer  
2 pcs



M8x35  
Bolt  
4 pcs

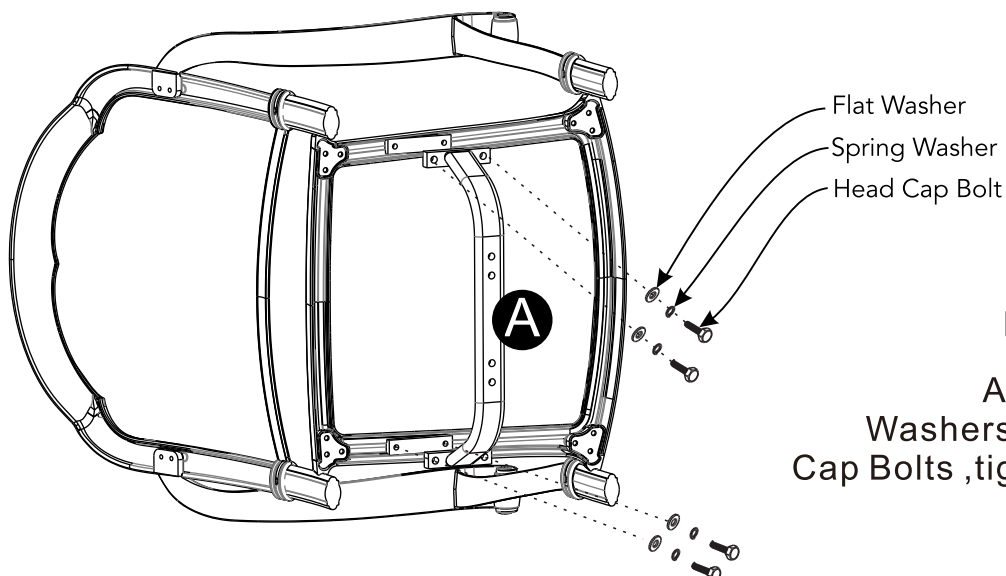


Nut  
4 pcs

## Assembly Instructions 1/2

### IMPORTANT

- Use a soft cloth between these parts and the floor.
- Do not use power tools above 8 volts to assemble.
- Do not tighten all the bolts until each part is properly assembled.
- The unit must be level to work properly. Use the included adjustable levelers to level.
- Keep Wrench as the bolts may need to be tightened in the future.



### STEP 1

Place frame on a soft cloth.

Attach unit to Frame with Flat Washers ,Spring Washers and Head Cap Bolts ,tightening bolts only halfway .

Tighten all Bolts .

### STEP 2

Attach unit to Connector (B) with Bolts, Flat Washers, Spring Washers and Nuts, tightening bolts and nuts only halfway. (See Figure 1)

Tighten all Bolts and Nuts.

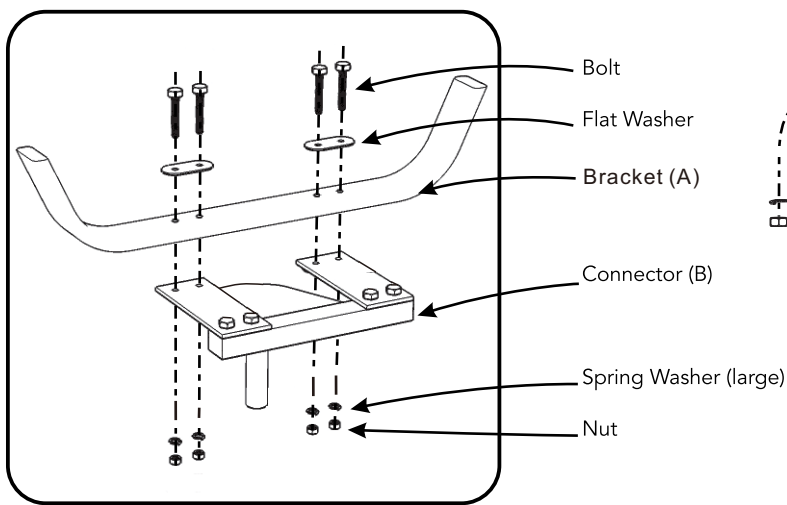
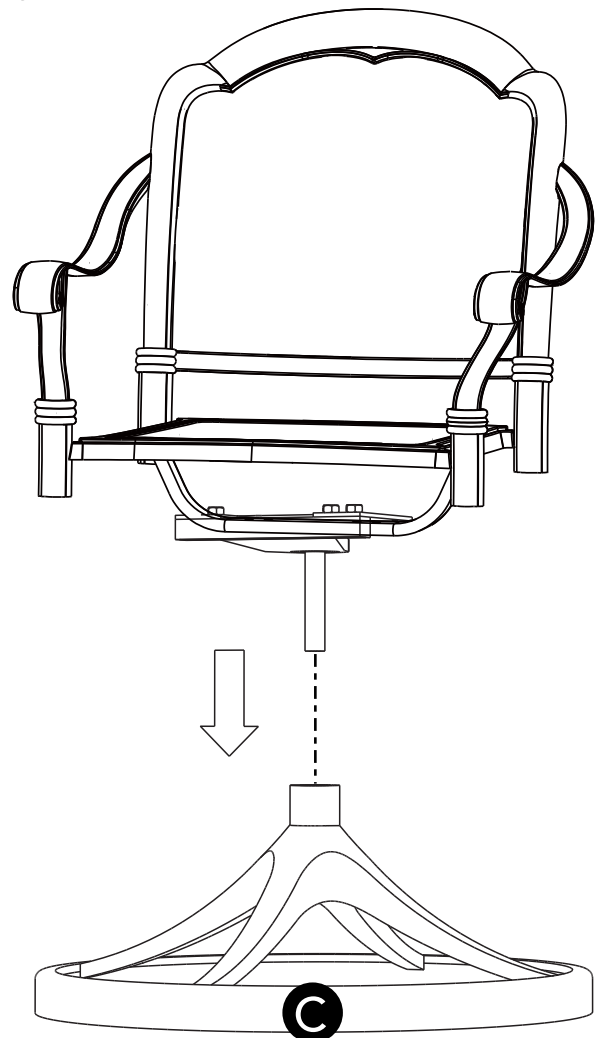
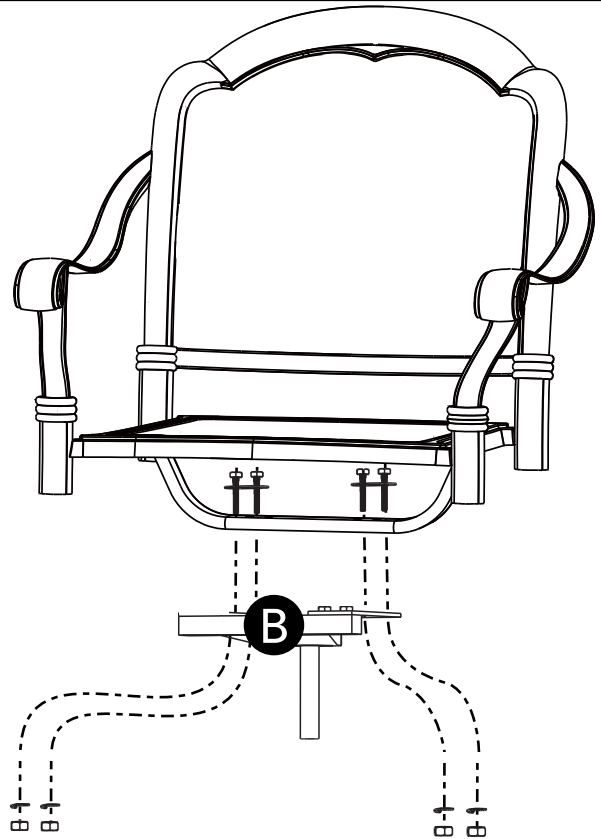


Figure 1



### STEP 3

Place unit onto Base (C).