

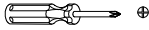
ASSEMBLY INSTRUCTIONS

ASSEMBLY REQUIREMENTS

2-Person
Assembly

2 Hours
Assembly Time
(Approximate)

Tools Required
(Not Provided)

 Phillips Screwdriver

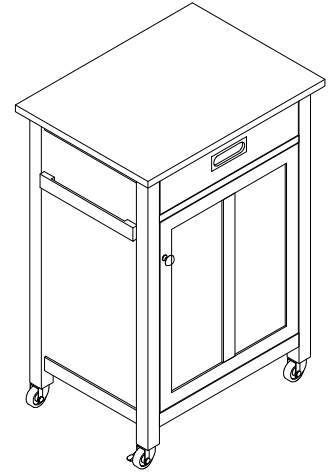
 Flat Screwdriver

 Mallet

Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product. Contact our customer service department in case there are any missing or damage parts or hardware. Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!



ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List, and ensure parts and hardware are complete before you start assembling. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Check all of the parts and quantities are included before assembly.
4. Identify all of the parts, hardware and quantities required for each step.
5. During assembly, do not over-tighten any fittings as this may cause damage.
6. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
7. Always place the product on a flat, level surface.
8. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

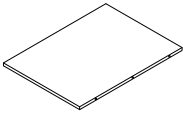
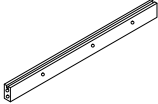
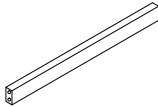
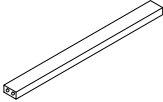
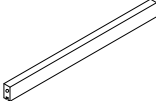
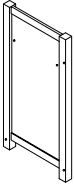
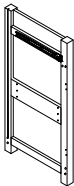
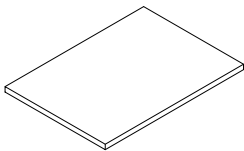
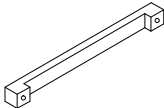
CARE AND MAINTENANCE

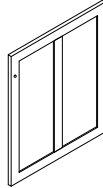
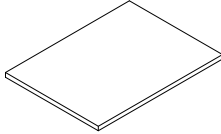
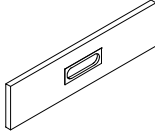
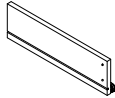
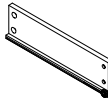
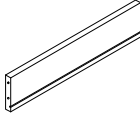
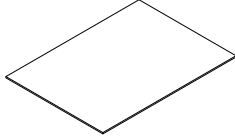
- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.

This product is for indoor and household use only - not for commercial use.

ASSEMBLY INSTRUCTIONS

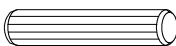
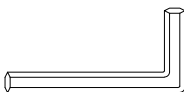
Parts List

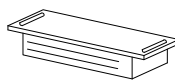
ITEM	FIGURE	DESCRIPTION	QTY
1		Bottom Panel	1PC
2		Bottom Panel Back Rail	1PC
3		Bottom Panel Front Rail	1PC
4		Front Center Rail	1PC
5		Back Rail	1PC
6		Left Panel	1PC
7		Right Panel	1PC
8		Shelf	1PC
9		Towel Rod	2PCS

ITEM	FIGURE	DESCRIPTION	QTY
10		Back Panel	1PC
11		Door	1PC
12		Top Panel	1PC
13		Drawer Front Panel	1PC
14		Drawer Left Panel	1PC
15		Drawer Right Panel	1PC
16		Drawer Back Panel	1PC
17		Drawer Bottom Panel	1PC

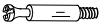
ASSEMBLY INSTRUCTIONS

HARDWARE LIST:

ITEM	FIGURE	DESCRIPTION	QTY
A		Caster with Brake Ø2"	2PCS
B		Caster without Brake Ø2"	2PCS
C		Screw Ø5/32"x1/2"	10PCS
D		Screw Ø5/32"x3/5"	2PCS
E		Dowel Ø5/16"x1-3/8"	8PCS
F		Allen Key Ø5/32"x2"	1PC
G		Bolt Ø1/4"x2"	8PCS

ITEM	FIGURE	DESCRIPTION	QTY
H		Bolt Ø1/4"x1-1/8"	4PCS
I		Cam-bolt Ø1/4"x1-3/8"	12PCS
J		Cam-lock Ø5/8"x9mm	12PCS
K		Screw Ø5/32"x1-1/8"	4PCS
L		Shelf Clip 3/4"x1/2"	4PCS
M		Handle Knob 1"x3/4"	1PC
N		Handle Bolt 5/32"x22mm	1PC
O		Magnetic Catch 1-3/4"x5/8"x15/32"	1PC
P		Hinge 2"	2PCS

EXTRA HARDWARE


Ø1/4"x1-3/8"
1PC

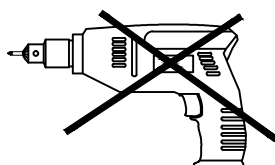

Ø5/32"x1-1/8"
1PC


Ø5/32"x1/2"
2PCS


Ø5/8"x9mm
1PC


Ø5/16"x1-3/8"
1PC

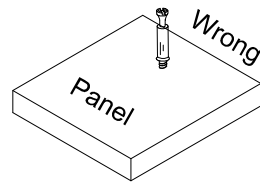
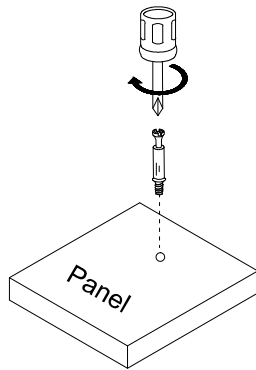

Ø5/32"x3/5"
1PC



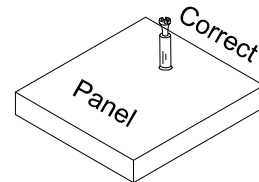
Do not use power tool

ASSEMBLY INSTRUCTIONS

Instructions For Fastening CAM-BOLT AND CAM-LOCK

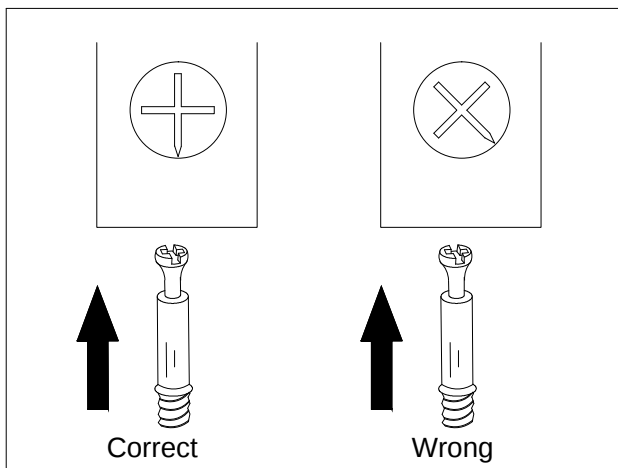


Shoulder
is above
panel

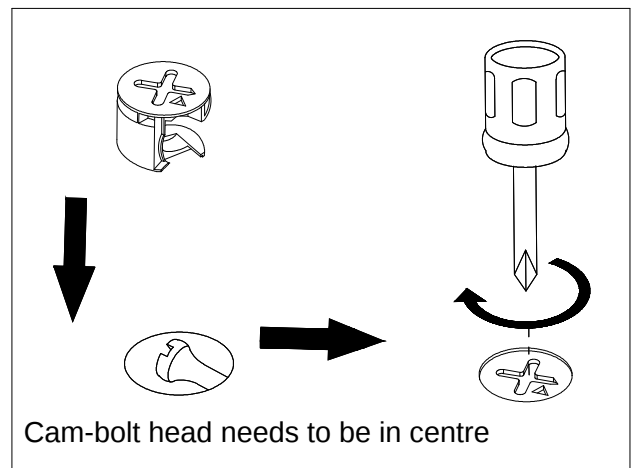


Shoulder
levels
with
panel

Place Cam-bolt on the designated pre-drilled hole on the panel. Use a Phillips Screwdriver to drive Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.



Align the arrow of the Cam-lock to the
Cam-bolt head .

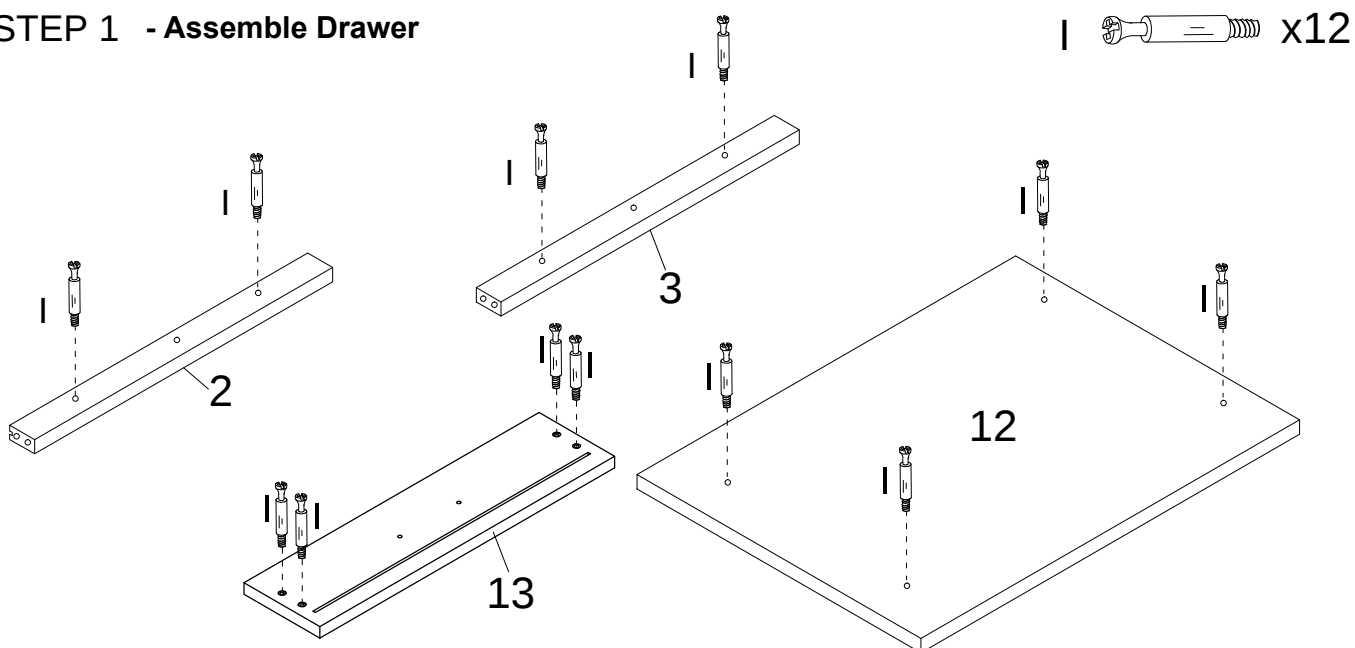


Cam-bolt head needs to be in centre

Insert Cam-lock and use a Flat Screwdriver
to turn the Cam-lock clockwise one half a
turn so it locks onto the head of the Camlock.
Turn only until it is snug. Overtightening
could damage Cam-lock or/and
Cam-bolt.

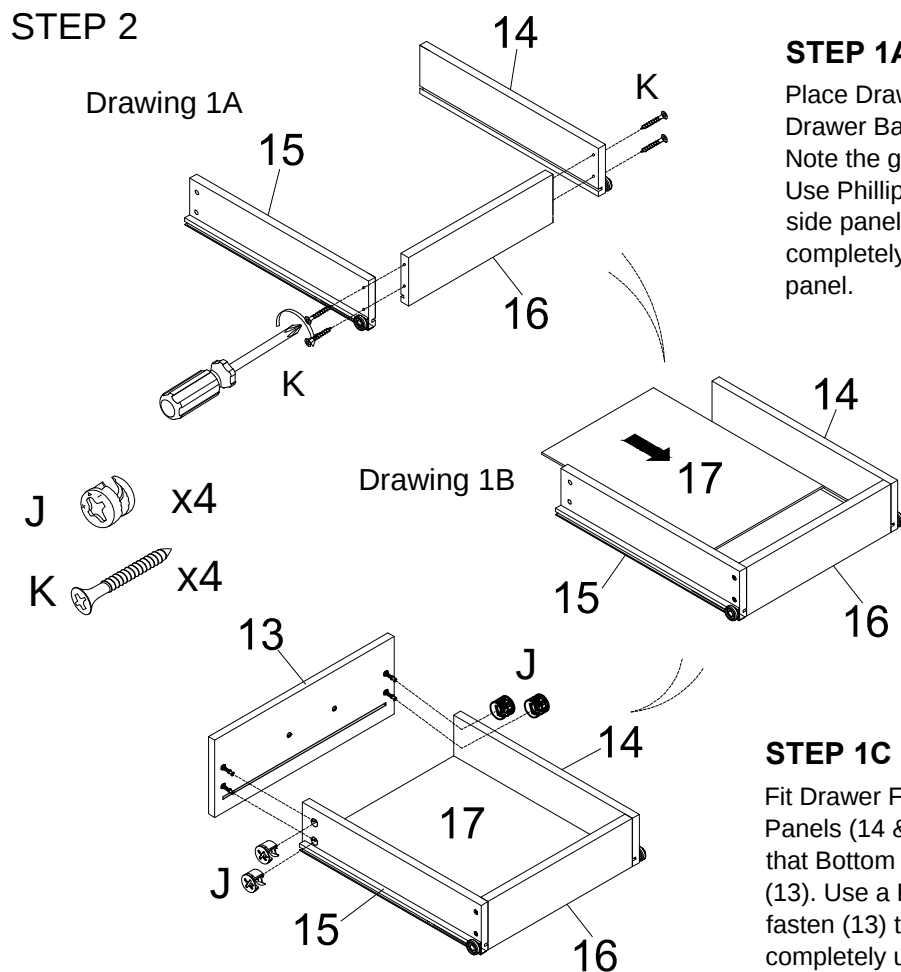
ASSEMBLY INSTRUCTIONS

STEP 1 - Assemble Drawer



- Lay Bottom Panel Back Rail (2), Bottom Panel Front Rail (3), Top Panel (12) and Drawer Front Panel (13) with the surface that has holes for cam-bolts face up as shown.
- Place Cam-bolt (I) on the designated pre-drilled hole on the panel. Use a Phillips Screwdriver to screw in Cam-bolt. Refer to Page 4 on Instructions For Fastening Cam-bolt.

STEP 2



STEP 1A

Place Drawer Left & Right Panels (14 & 15) to Drawer Back Panel (16) as shown in Drawing 1A. Note the groove on each panel is at the bottom. Use Phillips Screwdriver to drive Screw (K) to fasten side panels to back panel. Do not tighten screws completely until both screws are in place on each panel.

STEP 1B

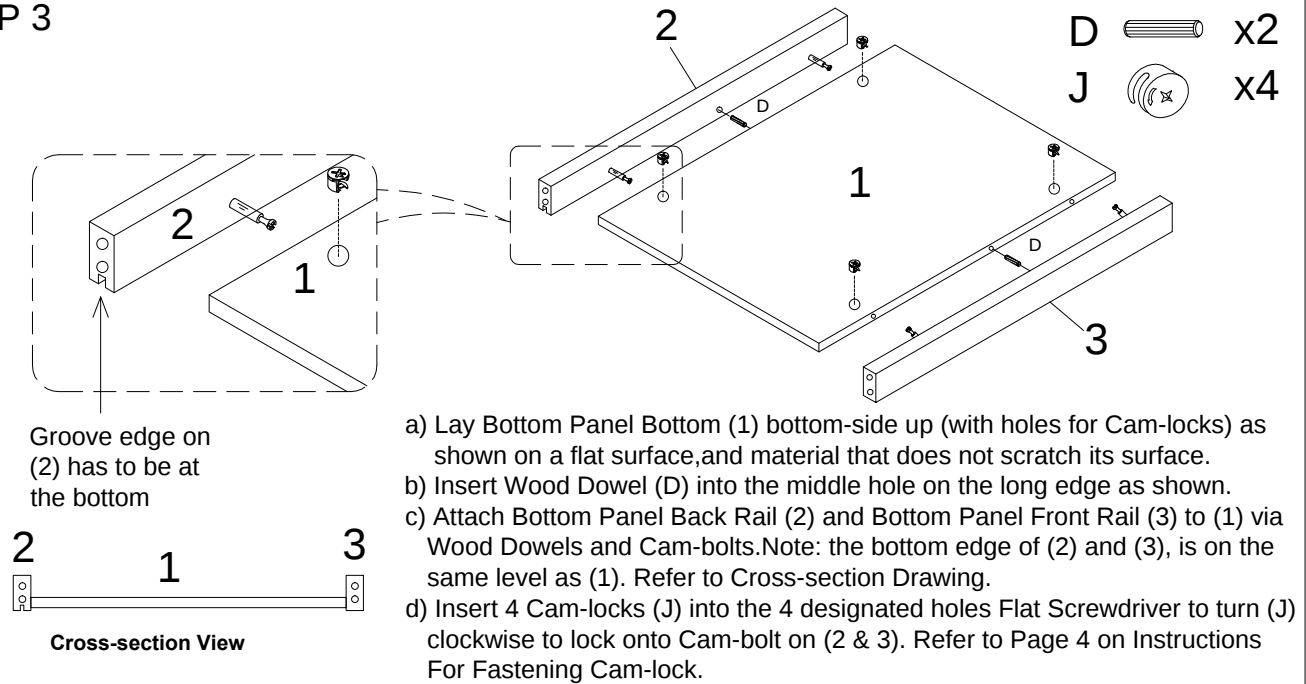
Fit Drawer Bottom Panel (17) by inserting the edge of (17) into the groove on Drawer Side and Back Panels (14, 15 & 16) - refer to Drawing 1B.

STEP 1C

Fit Drawer Front Panel (13) between Drawer Side Panels (14 & 15) as shown in Drawing 1C. Check that Bottom Panel (17) fits into the bottom groove on (13). Use a Phillips Screwdriver to drive Screw (K) to fasten (13) to (14 & 15). Do not tighten screws completely until both screws are in place on each side panel.

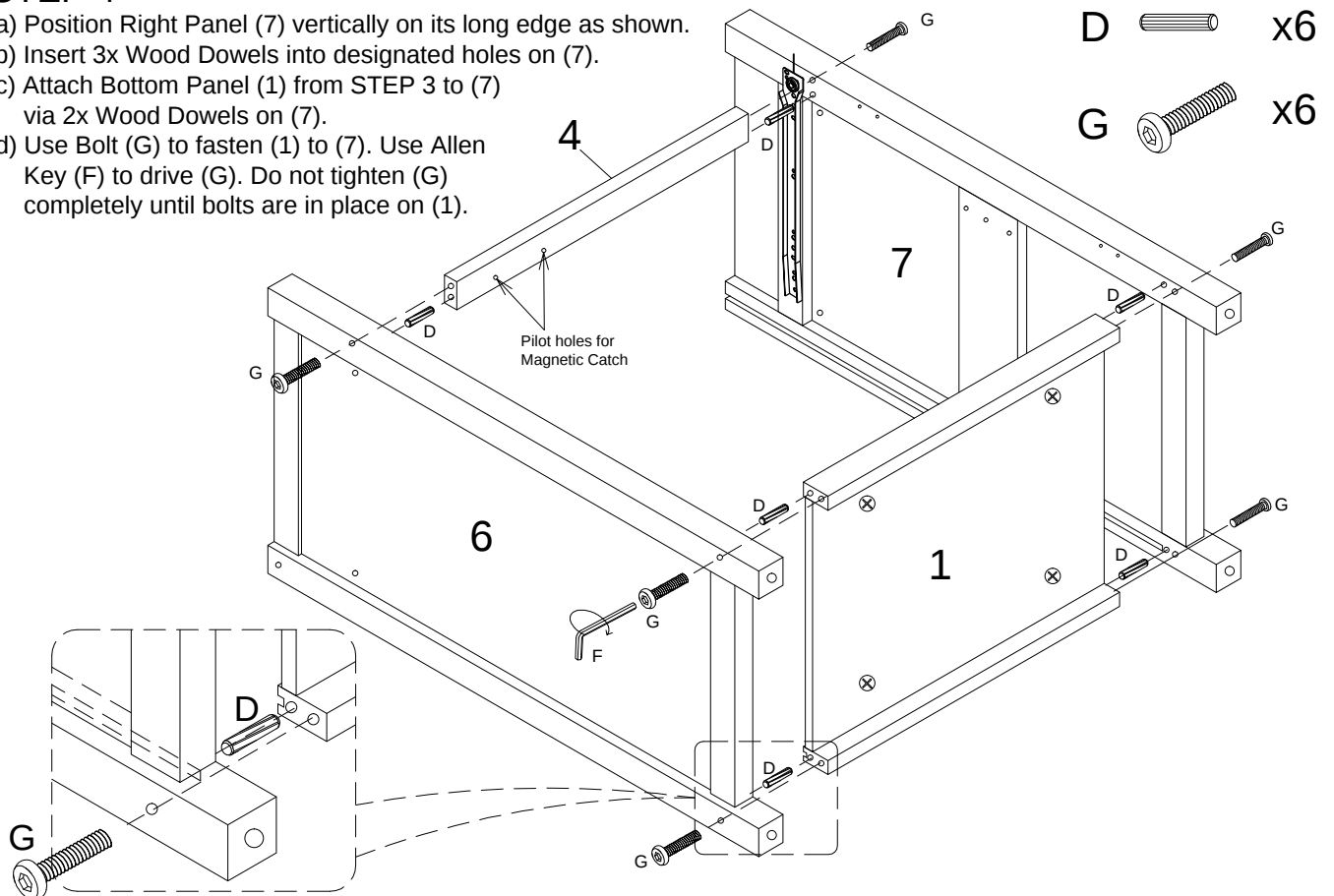
ASSEMBLY INSTRUCTIONS

STEP 3



STEP 4

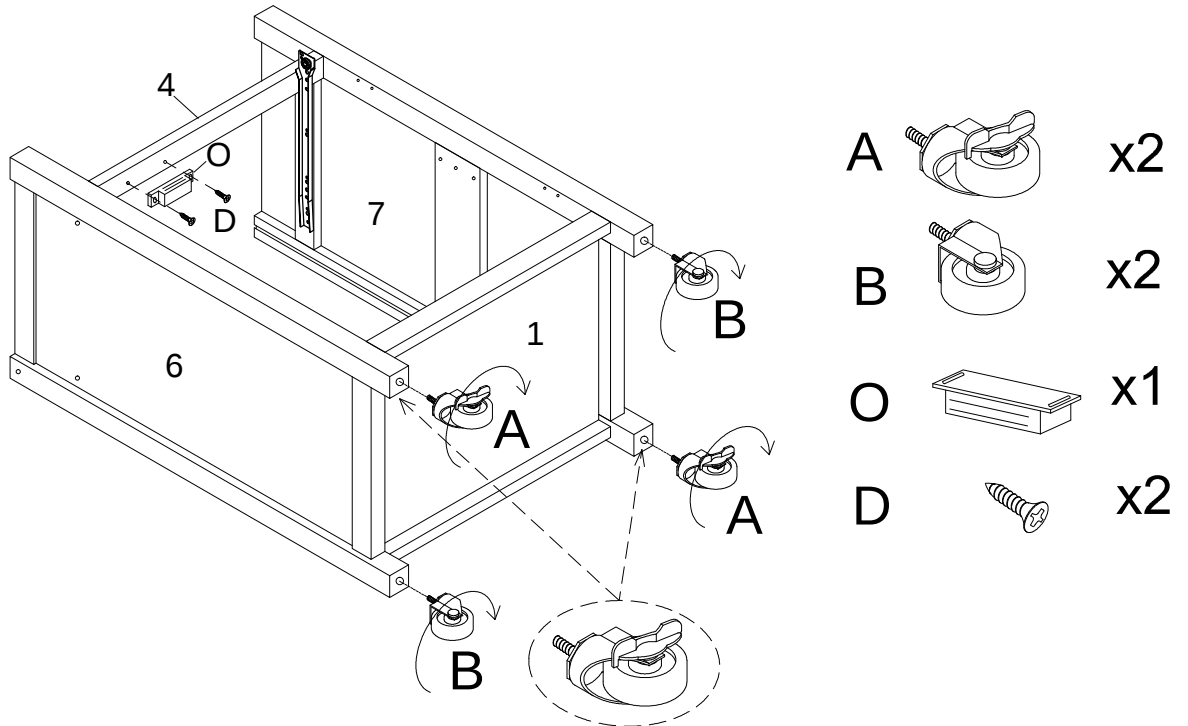
- a) Position Right Panel (7) vertically on its long edge as shown.
 b) Insert 3x Wood Dowels into designated holes on (7).
 c) Attach Bottom Panel (1) from STEP 3 to (7) via 2x Wood Dowels on (7).
 d) Use Bolt (G) to fasten (1) to (7). Use Allen Key (F) to drive (G). Do not tighten (G) completely until bolts are in place on (1).



- e) Attach Front Center Rail (4) to (7) via Wood Dowel on (7). Note the correct orientation of (4) by means of pilot holes. Next, use (G) to fasten (1) to (7). Use (F) to drive (G).
 f) Insert 3x Wood Dowels into designated holes on (1) and (4) as shown, and attach Left Panel (6) to (1) and (4) via Wood Dowels on (1) and (4).
 g) Use Bolt (G) to fasten (6) to (1) and (4). Use Allen Key (F) to drive (G). Do not tighten (G) completely until all three bolts are in place on (1) & (4).

ASSEMBLY INSTRUCTIONS

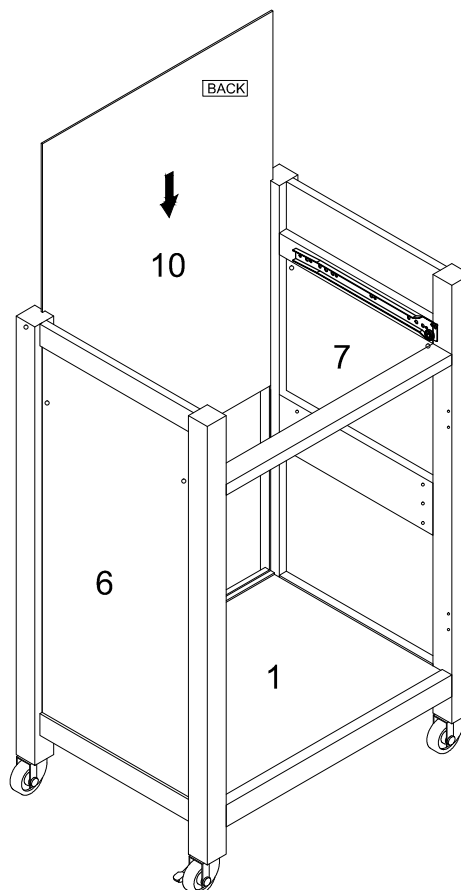
STEP 5



- Place Magnetic Catch (O) to align the screw holes to the pilot holes on Front Center Rail (4) as shown, and use Screw (D) to fasten (N) to (4). Use a Phillips Screwdriver to drive (D).
- Fit Caster with Brakes (A) and Caster without Brakes (B) to the legs on Panels (6) and (7) - note the diagonal placement of (A) and (B) on the 4 legs. Check that the stem of each caster is fully inserted into the hole on each leg.

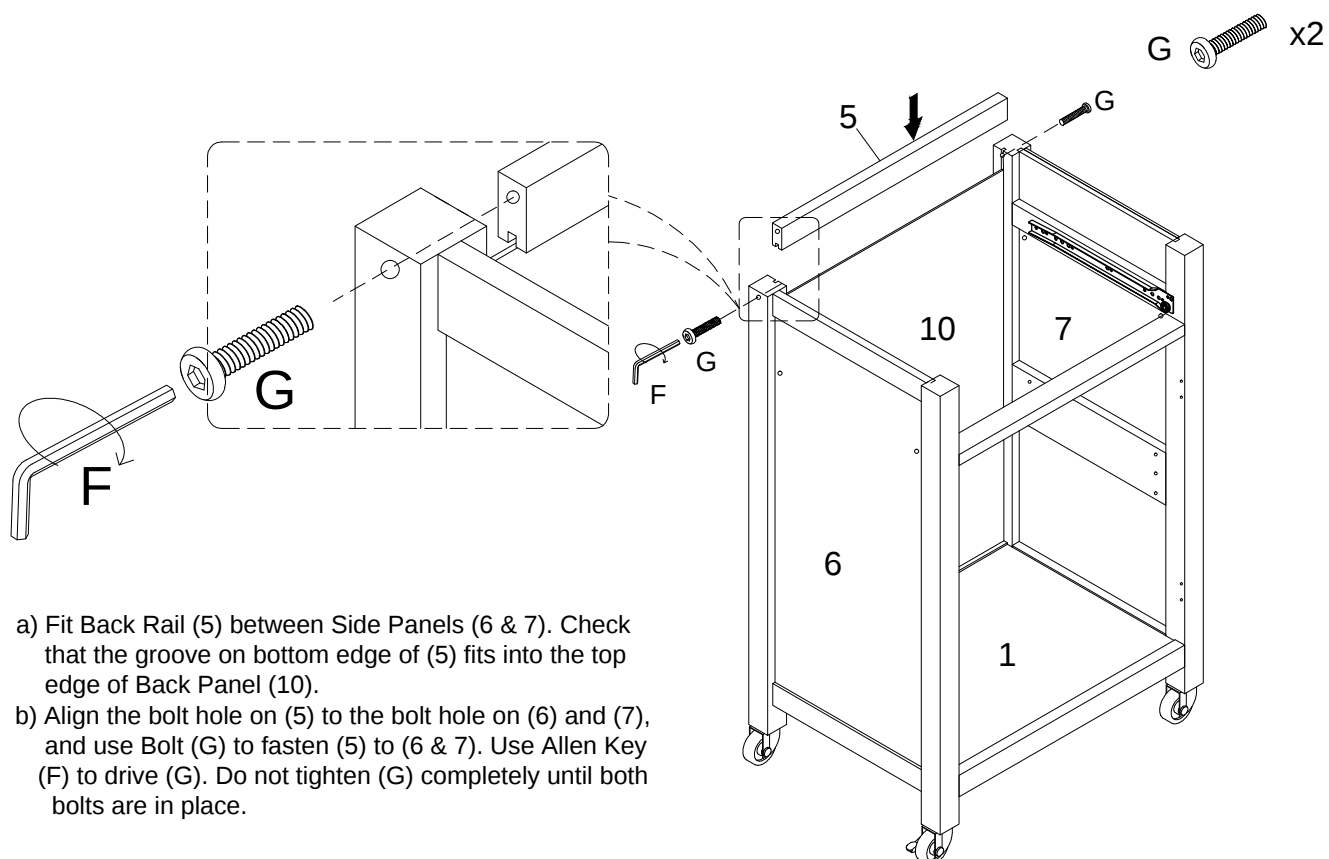
STEP 6

- Position the assembly unit from STEP 5 rightside up as shown.
- Fit Back Panel (10) by inserting the long edge of (10) into the groove on Side Panels (6 & 7). Check that the bottom edge of (10) fits into the groove on Bottom Panel (1).

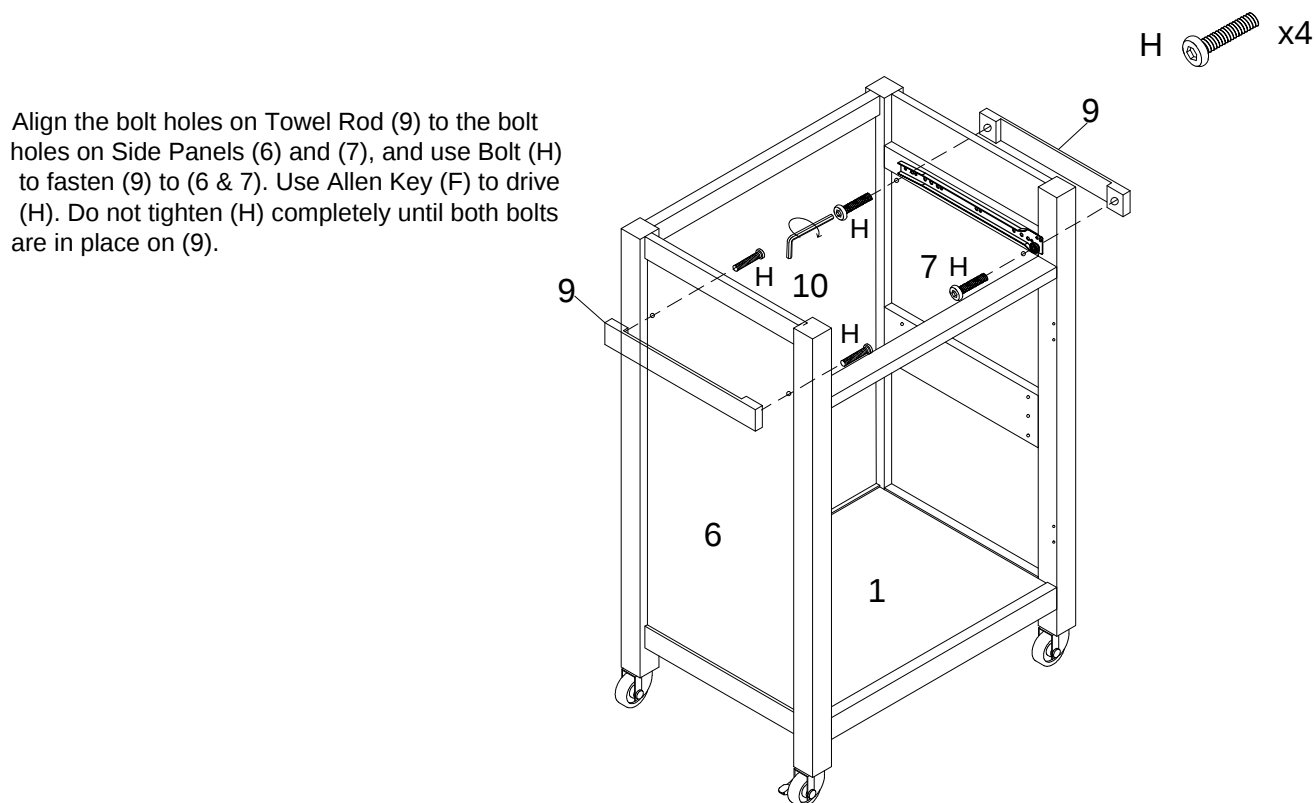


ASSEMBLY INSTRUCTIONS

STEP 7



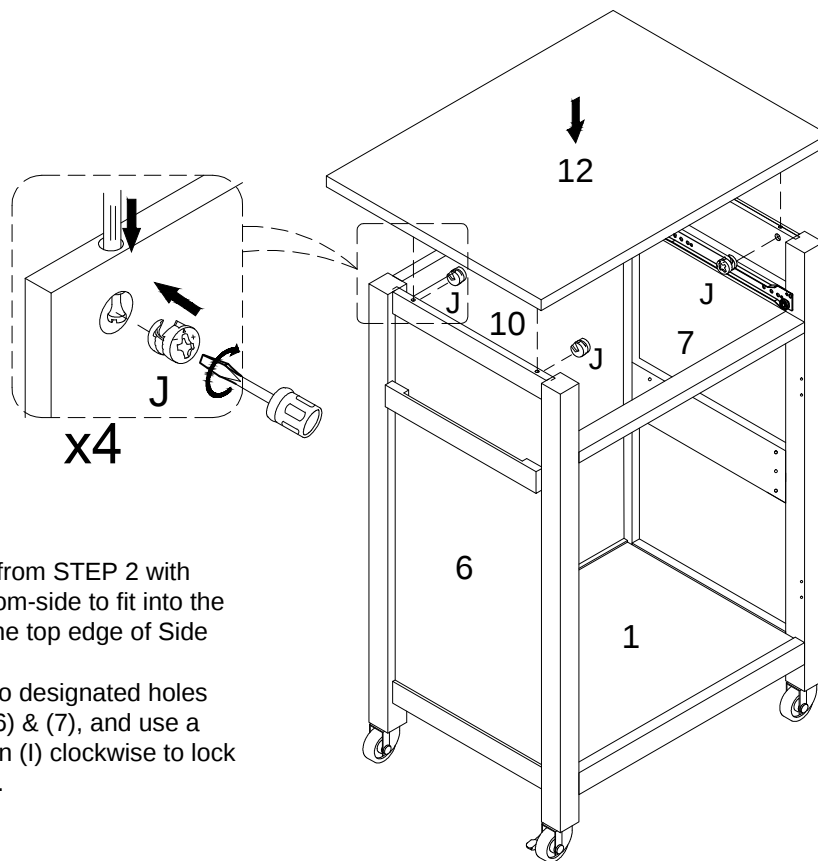
STEP 8



ASSEMBLY INSTRUCTIONS

STEP 9

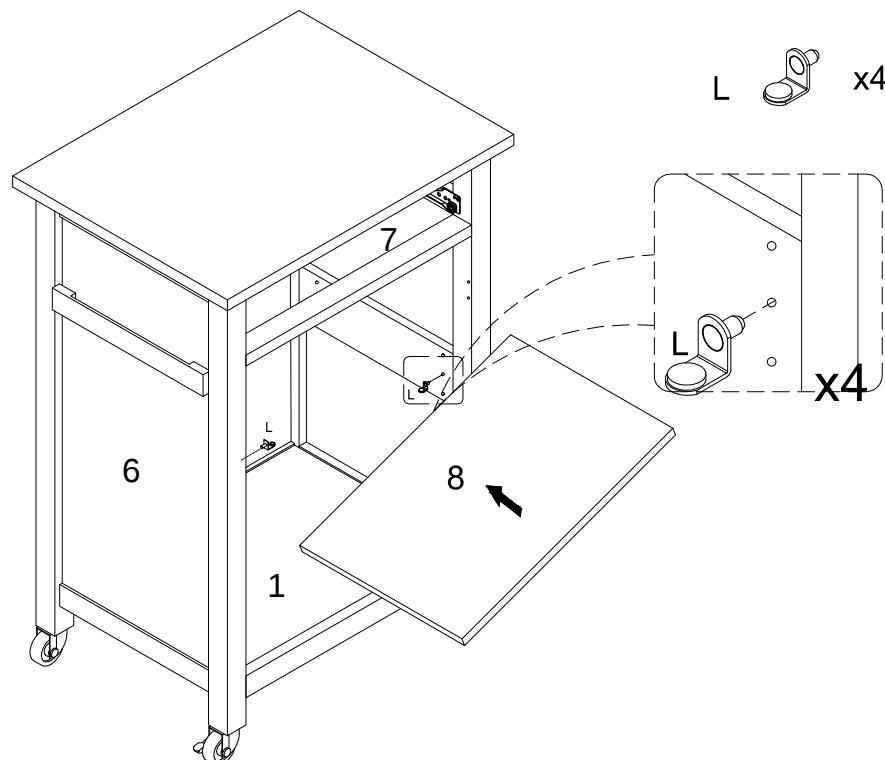
J  x4



- Place Top Panel (12) from STEP 2 with Cam-bolts on the bottom-side to fit into the designated holes on the top edge of Side Panels (6) and (7).
- Insert Cam-lock (J) into designated holes near the top edge of (6) & (7), and use a Flat Screwdriver to turn (I) clockwise to lock onto Cam-bolt on (12).

STEP 10

L  x4

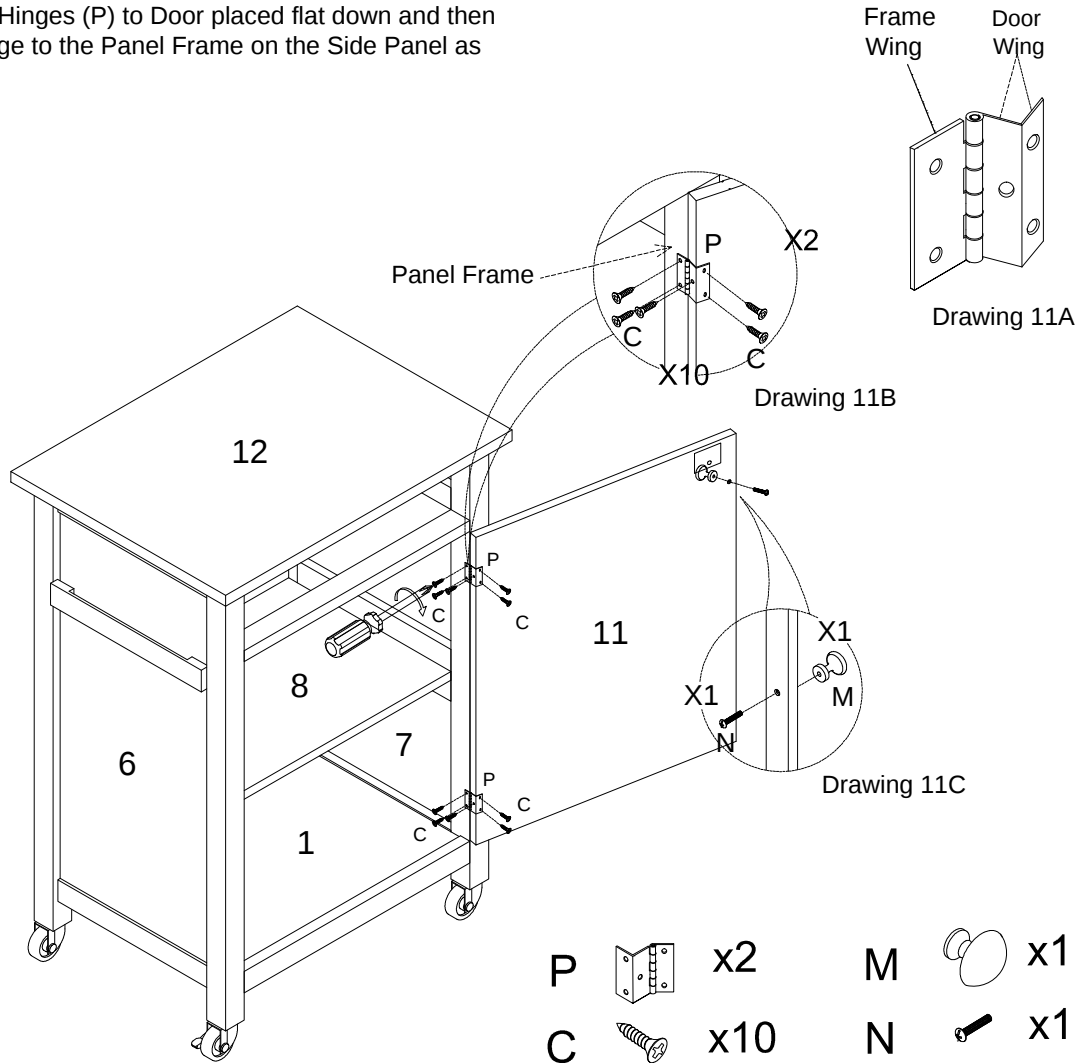


- Insert Shelf Clip (L) into the designated holes on the same level at the desired height on Side Panels (6) and (7).
- Place Shelf (8) by tilting it to fit between Side Panels and then level it to sit on Shelf Clips (L).

ASSEMBLY INSTRUCTIONS

STEP 11

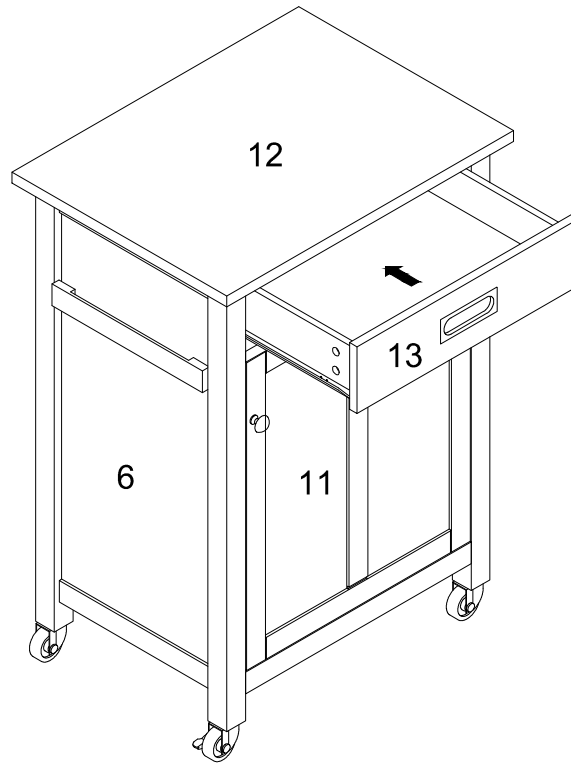
Note: For illustrative purpose, installation of the Hinges (P) to Door (11) is shown in a vertical position. It is easier to assemble the Hinges (P) to Door placed flat down and then fasten the Hinge to the Panel Frame on the Side Panel as shown.



- Lay Door (11) flat down with the inside-surface facing up on a material that does not scratch or damage the part.
- Refer to Drawing 11A to identify the Door Wing and Frae Wing of Hinge (P).
- Place Door Wing of Hinge (P) against the edge of door (refer to enlarged Drawing 11B) and align the screw holes on Door Wing to pilot holes on Door (11).
- Use a Phillips Screwdriver to drive 3x Screw (C) to fasten Door Wing of Hinge to door. Do not tighten the screw completely until all three screws on each wing are in place.
- Place Frame Wing of Hinge (P) against the frame on the Right Panel (7) and align the screw holes on frame wing to pilot holes on the frame.
- Use a Phillips Screwdriver to drive 2x Screw (C) to fasten Frame Wing of Hinge to the frame of Right Panel. Do not tighten the screw completely until both screws are in place.
- Insert Handle Bolt (N) through the bolt hole on the insde-surface of (11) to screw into the bolt hole on Handle Knob (M). Use a Phillips Screwdriver to tighten (N).

ASSEMBLY INSTRUCTIONS

STEP 12



Insert the drawers.

To insert drawer, align and position rollers on the Drawer Runner (that is fastened to the drawer) above the rollers on the Drawer Tracks (located on the Side Panels.) Lift the Back Panel end of the drawer slightly upward to slide the rollers on the Drawer Runner into the Drawer Tracks on the panels, and then push in the drawer gently.

The assembly of the kitchen cart is complete.