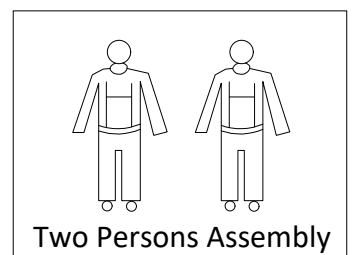
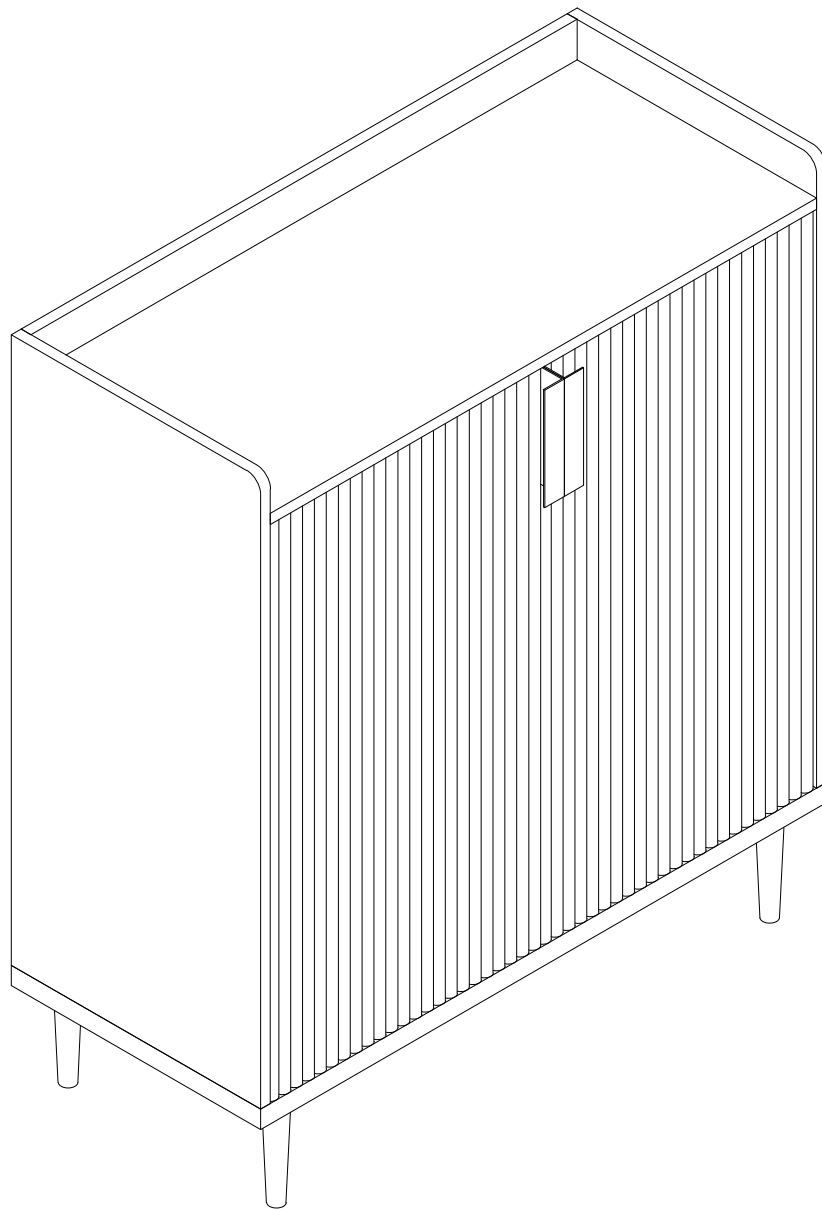
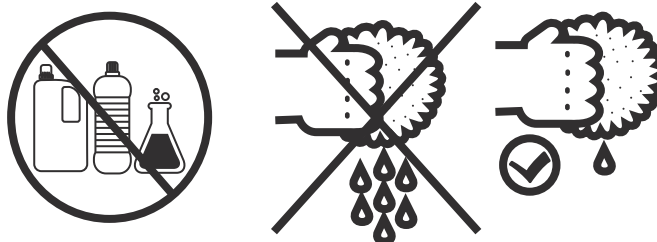
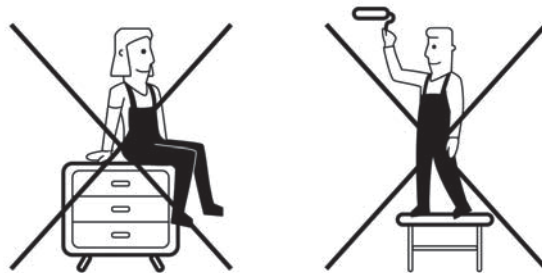
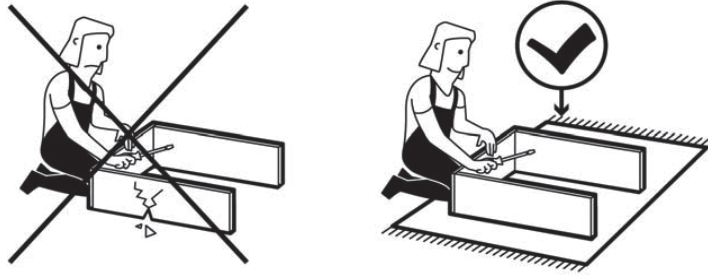
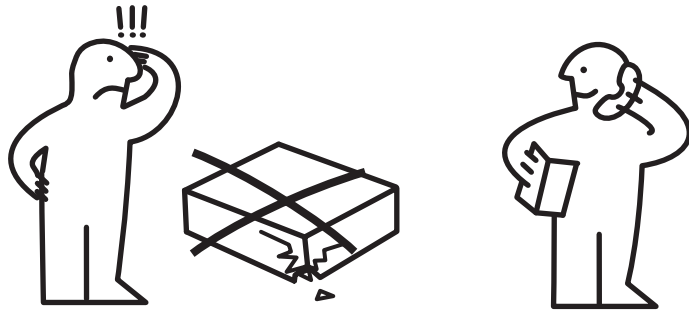
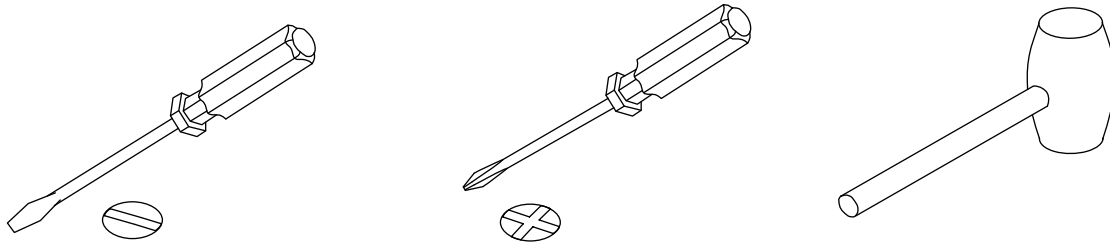


ASSEMBLY INSTRUCTIONS



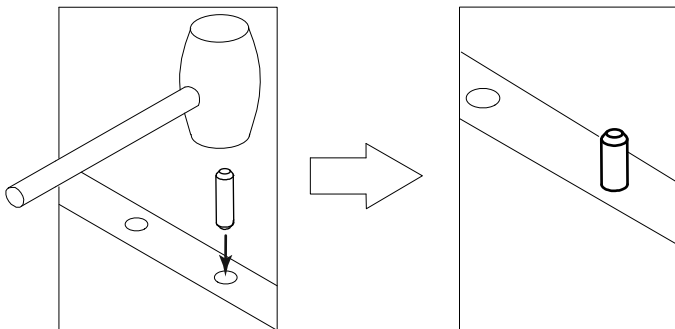


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may has acclimated to new environment, please tighten all hardware again.

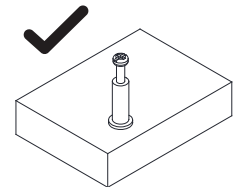
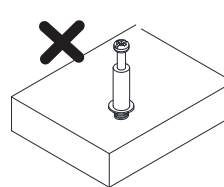
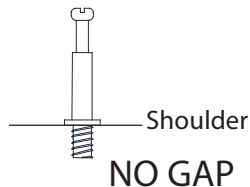
Dowel Installation



Gently tap dowel into hole with rubber mallet.

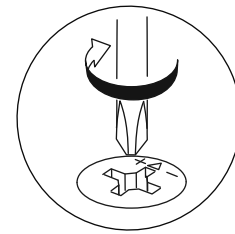
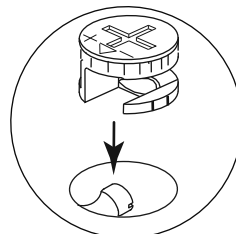
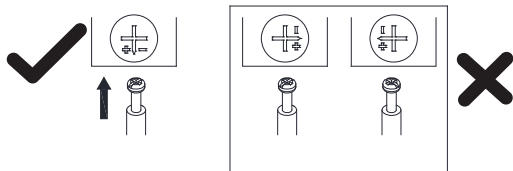
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

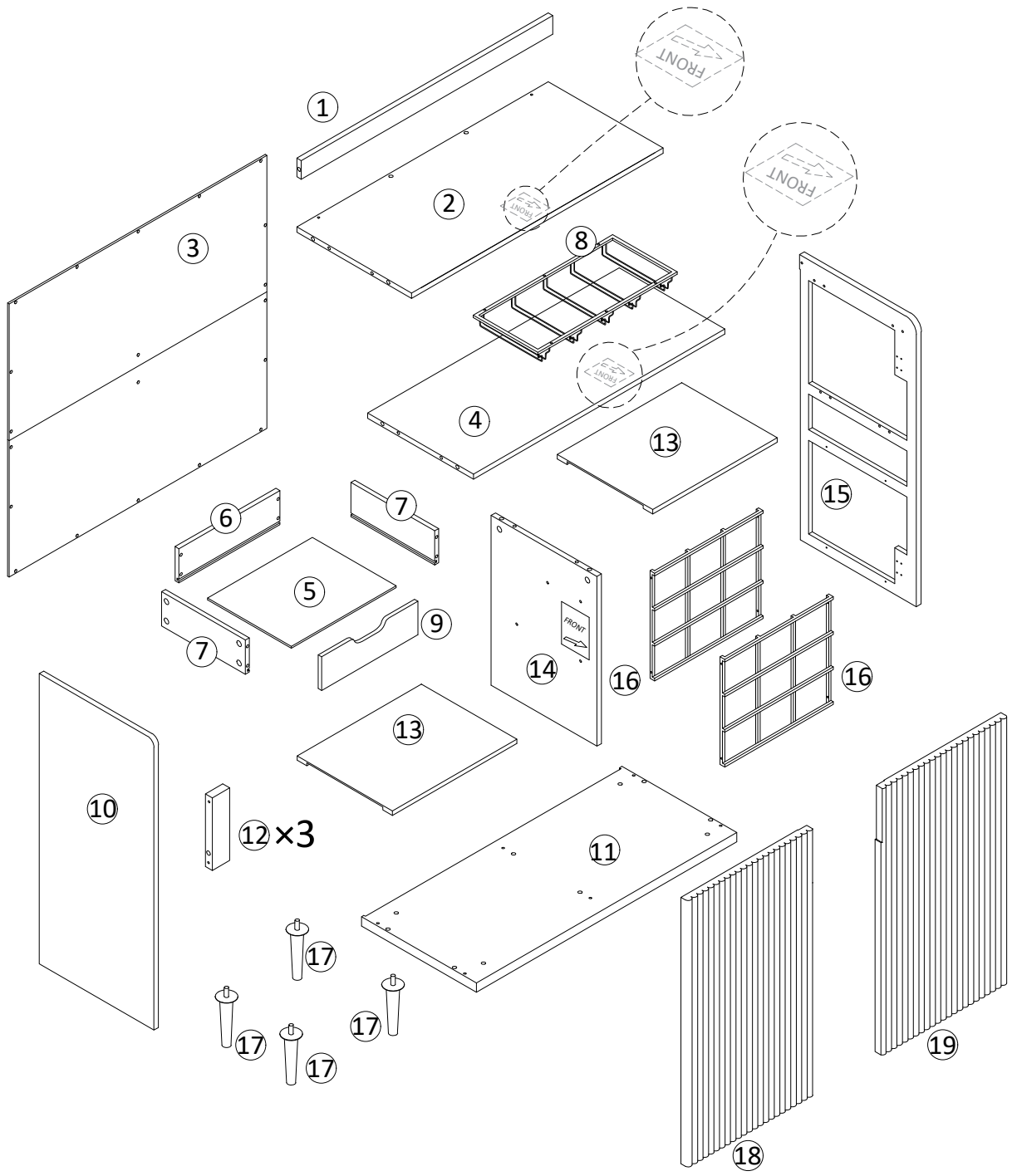


WHEN FITTING CAMS

ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE

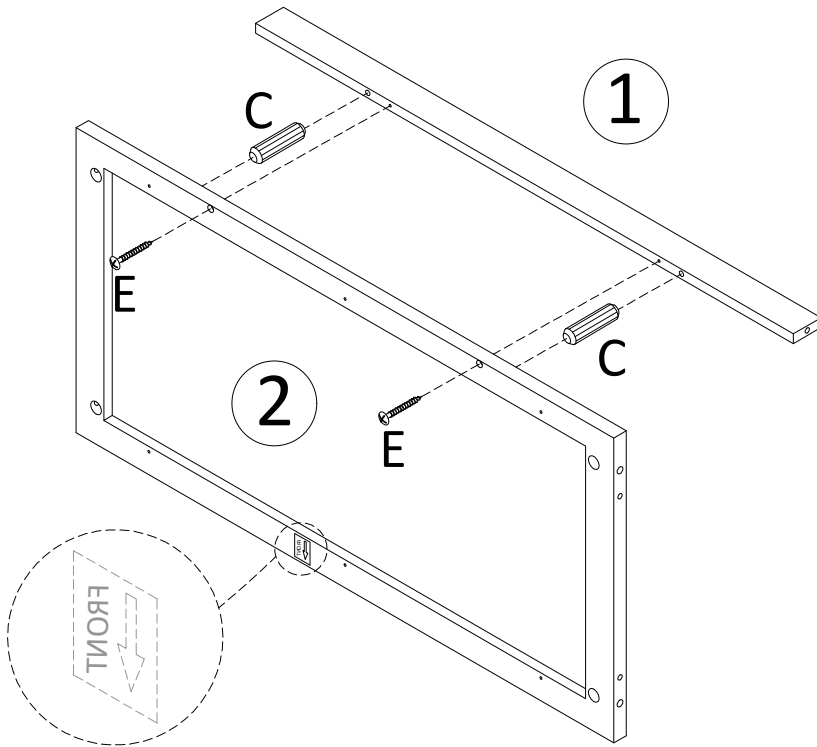


Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

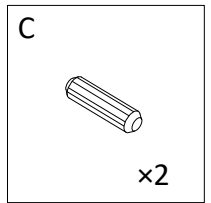
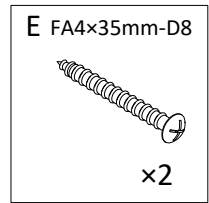


① × 1	② × 1	③ × 1	④ × 1	⑤ × 1	⑥ × 1	⑦ × 2	⑧ × 1
⑨ × 1	⑩ × 1	⑪ × 1	⑫ × 3	⑬ × 2	⑭ × 1	⑮ × 1	⑯ × 2
⑰ × 4	⑱ × 1	⑲ × 1					

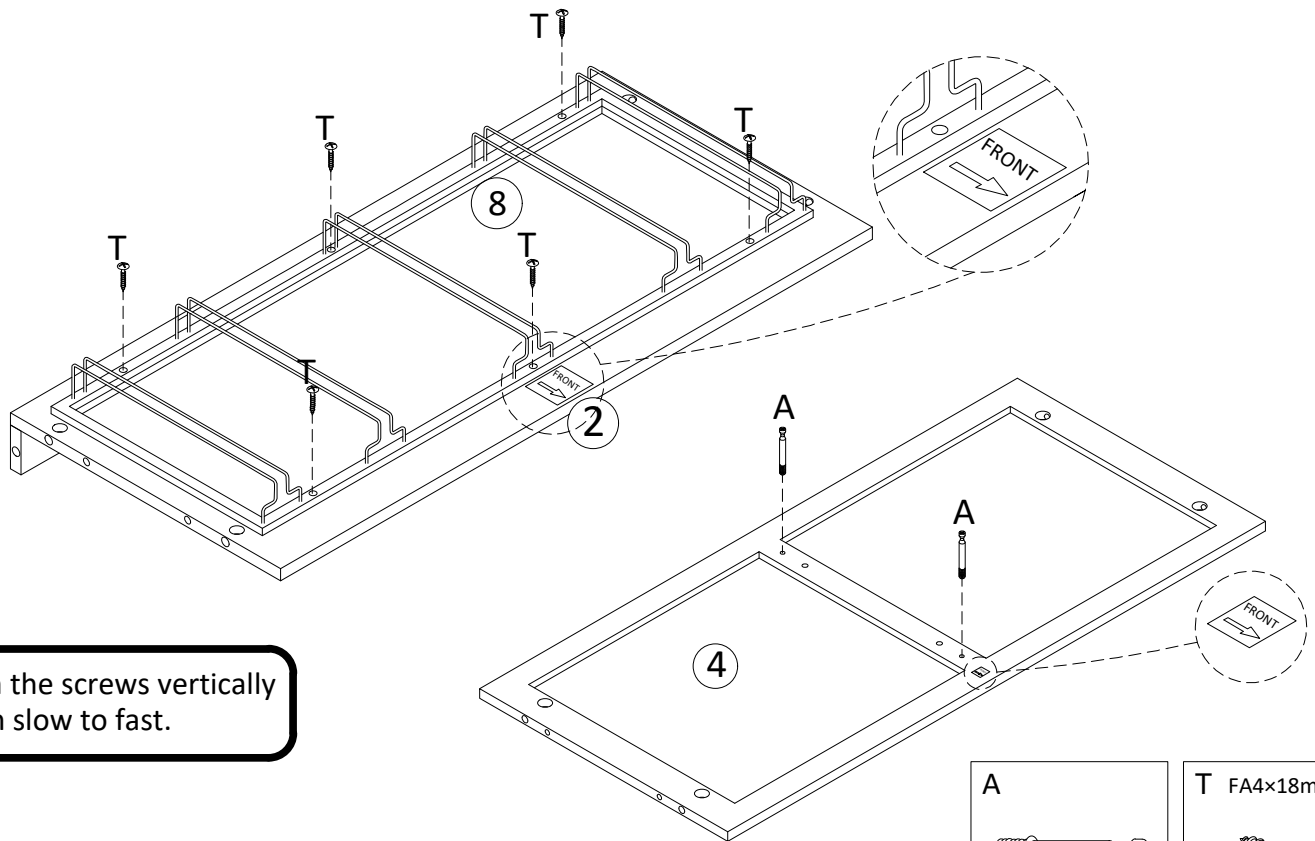
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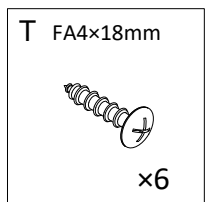
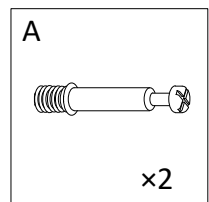
Turn the screws vertically from slow to fast.



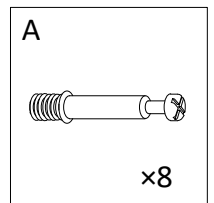
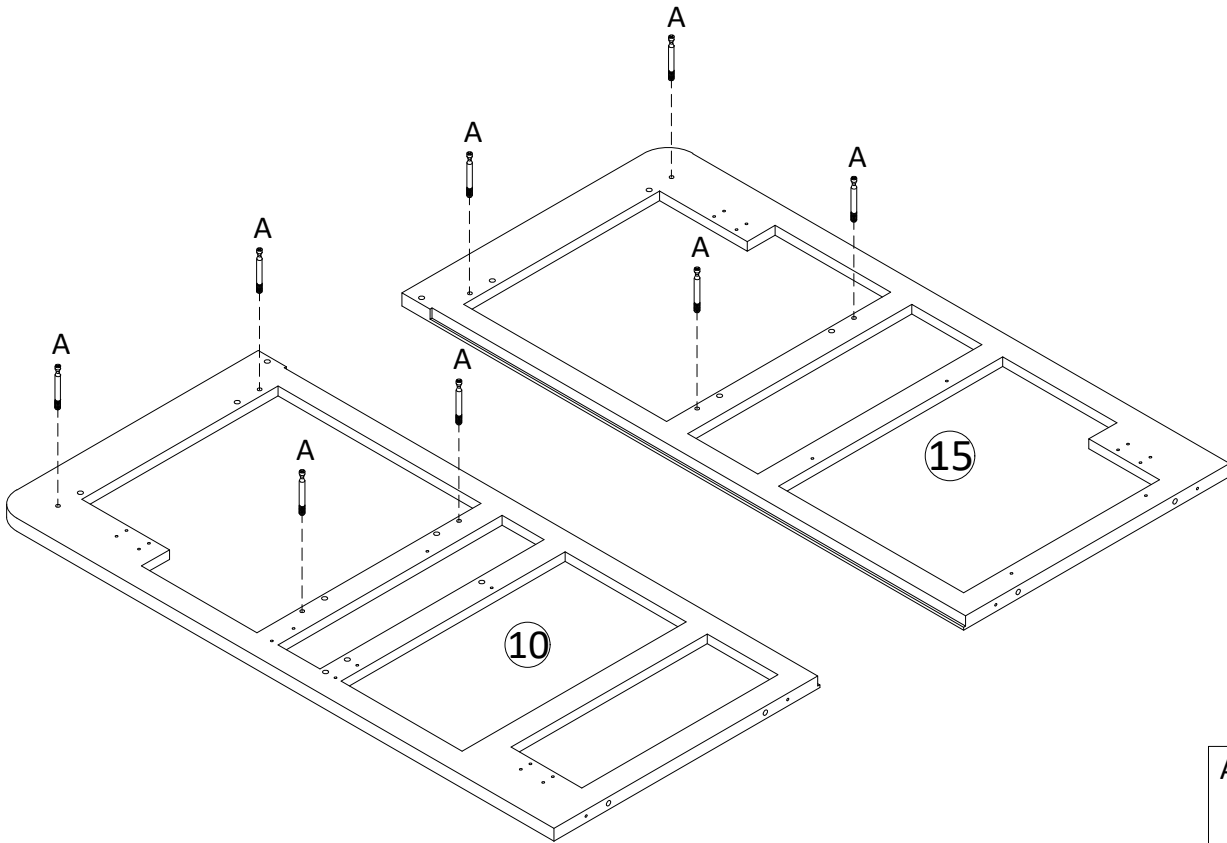
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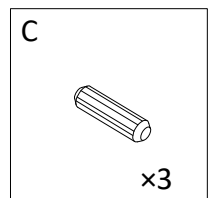
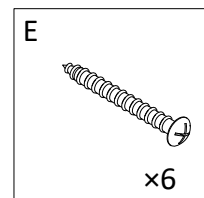
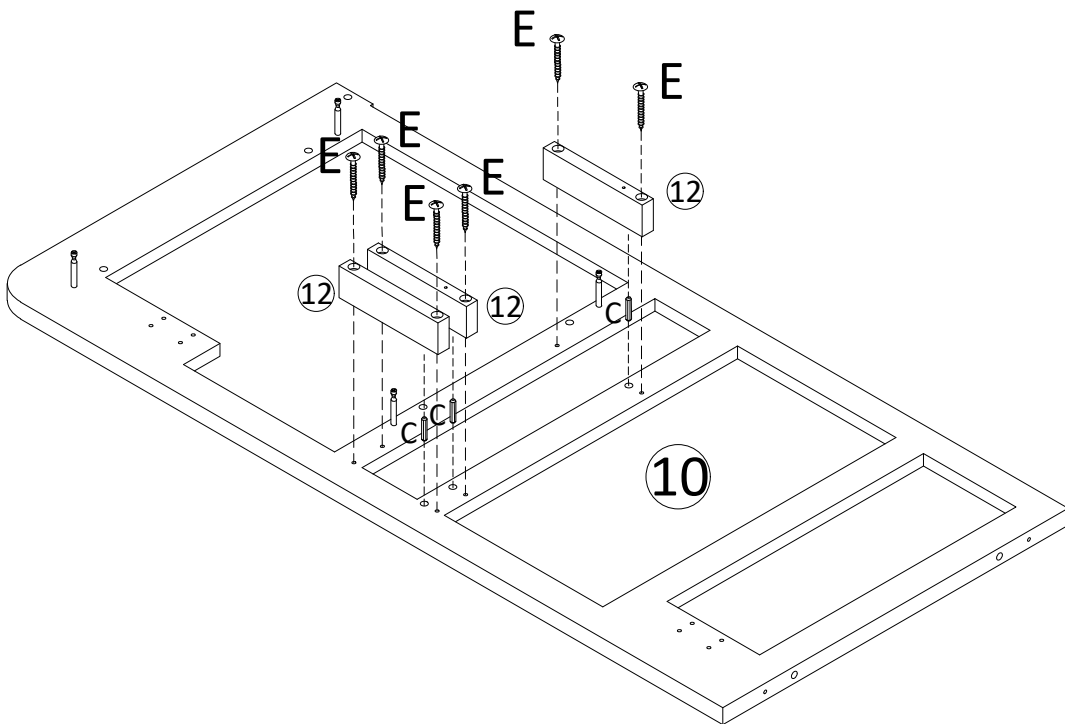
Turn the screws vertically from slow to fast.



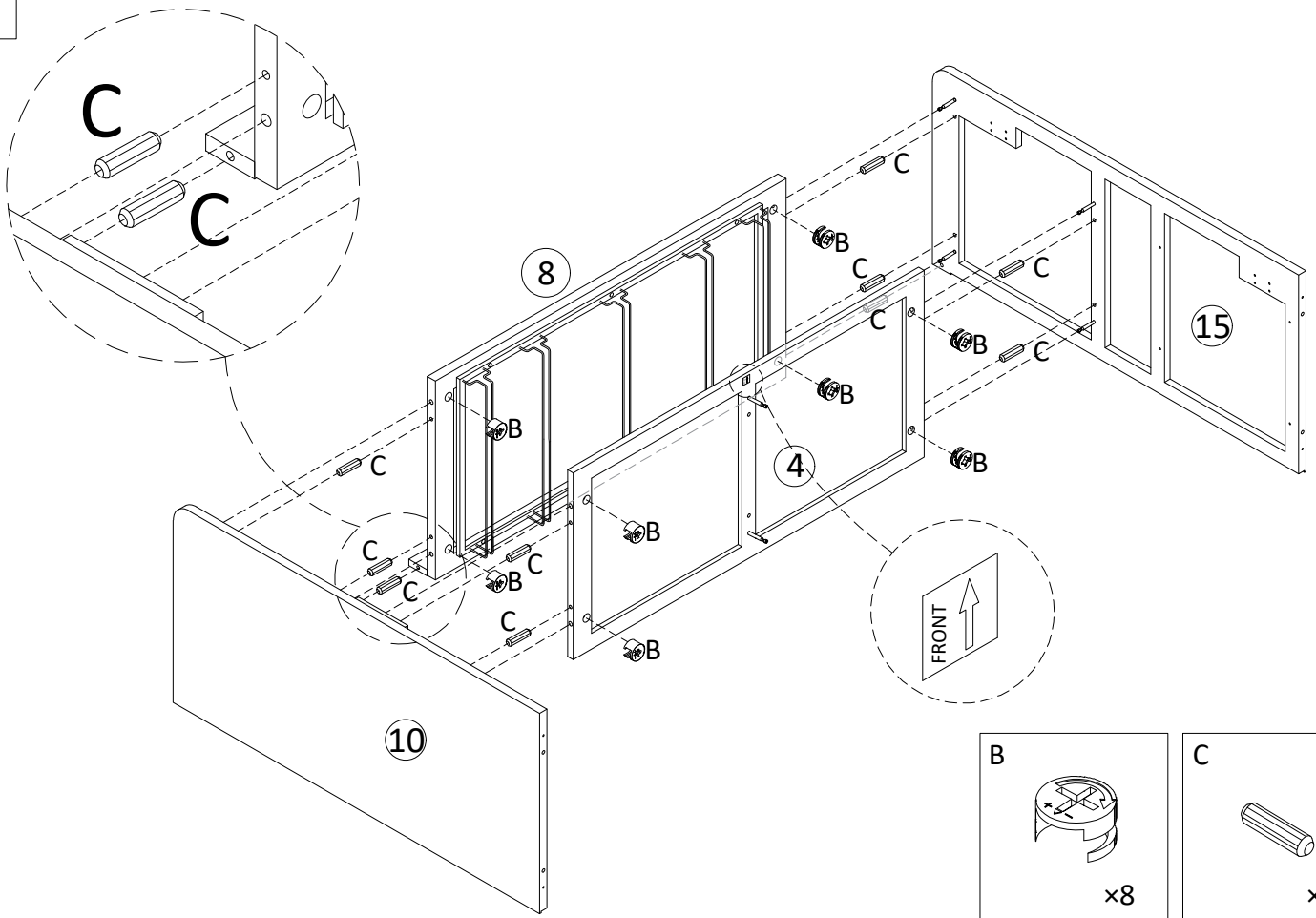
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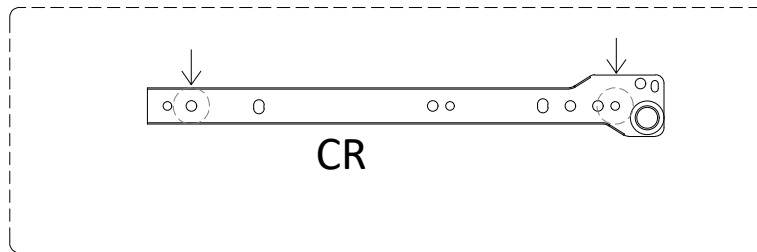
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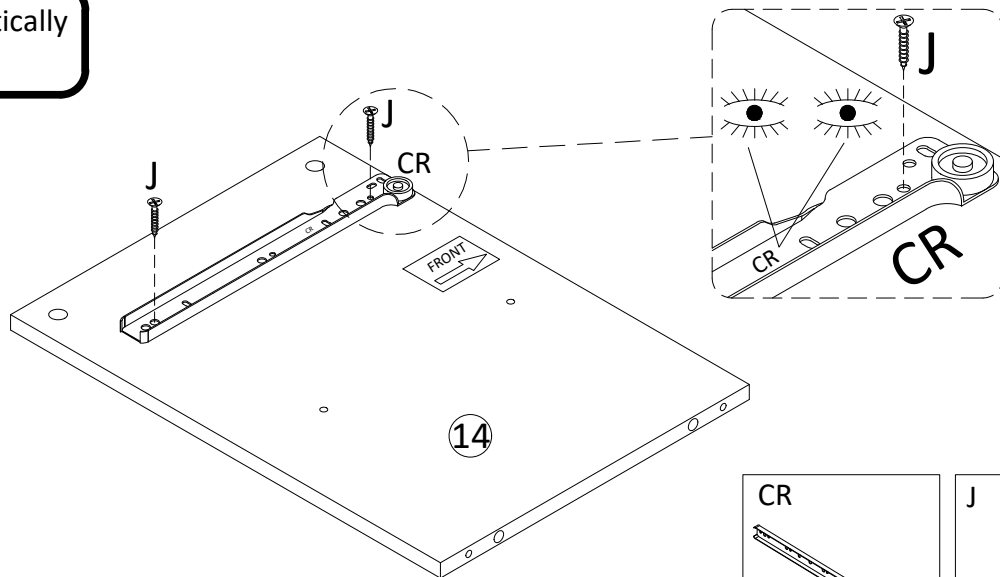
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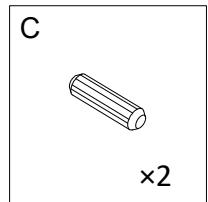
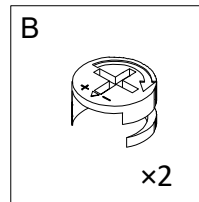
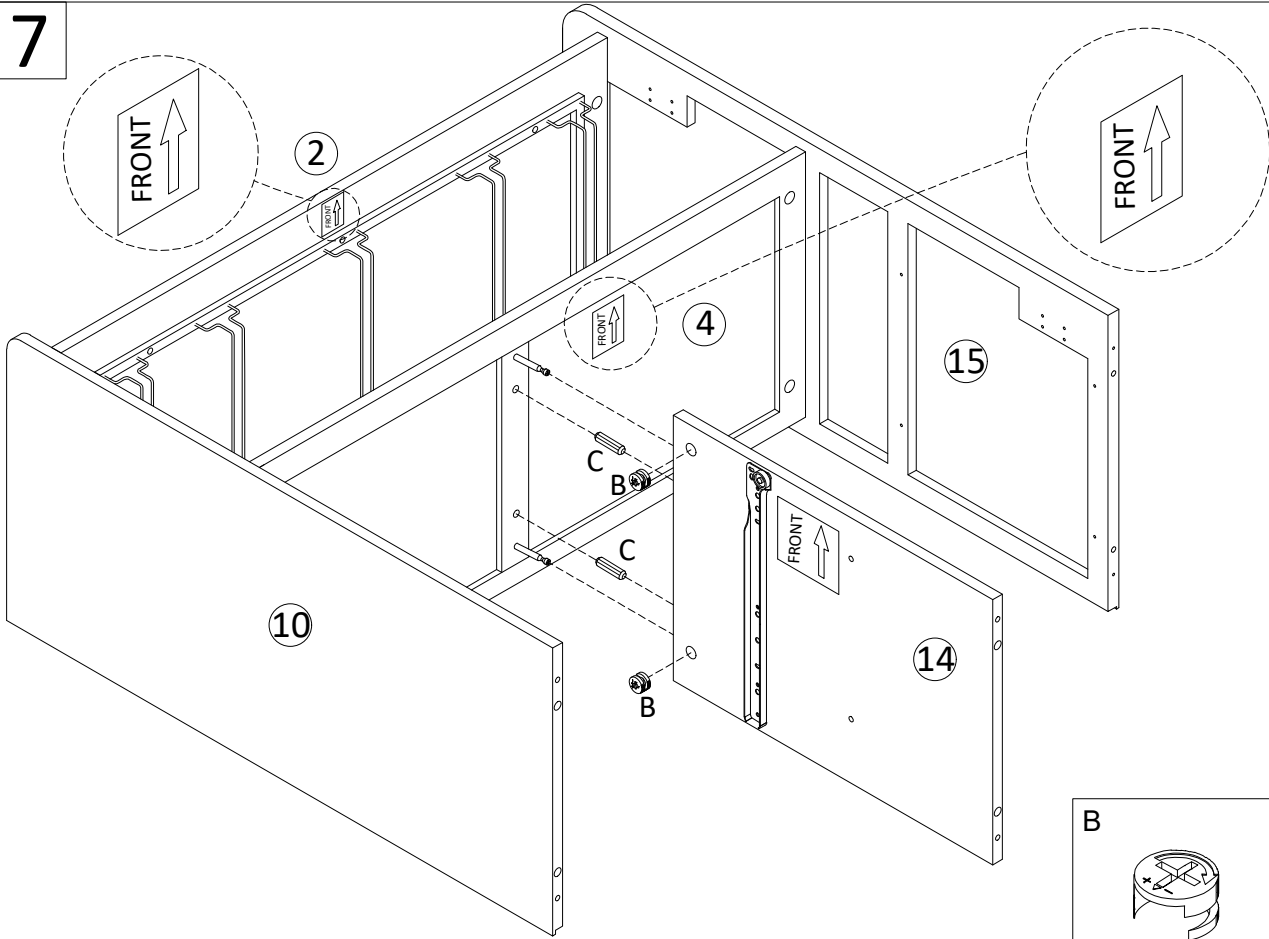
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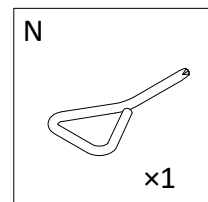
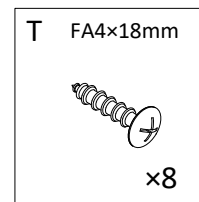
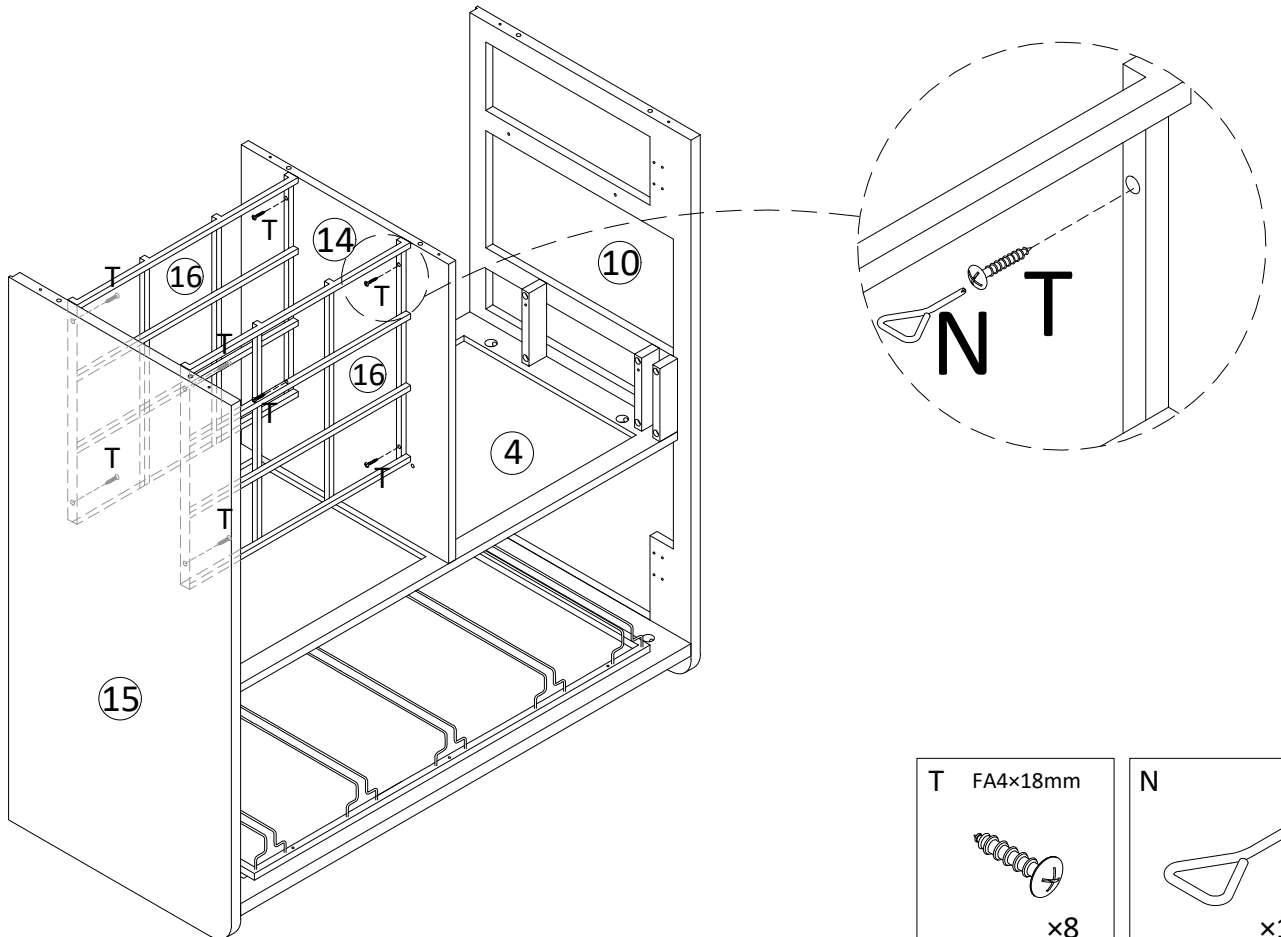
Turn the screws vertically from slow to fast.



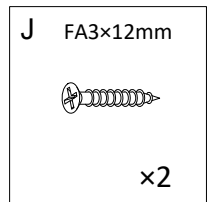
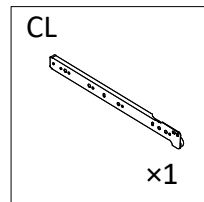
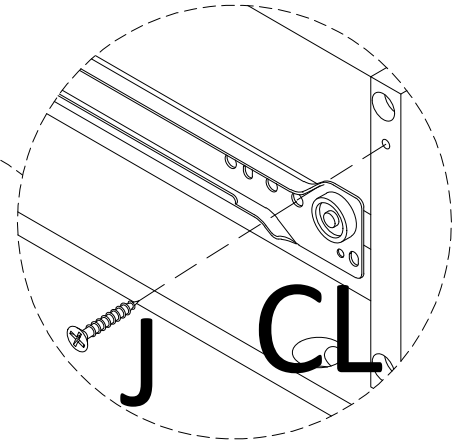
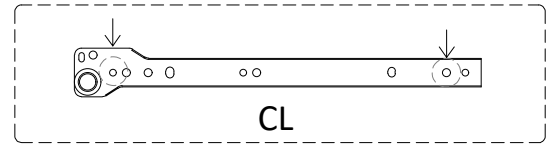
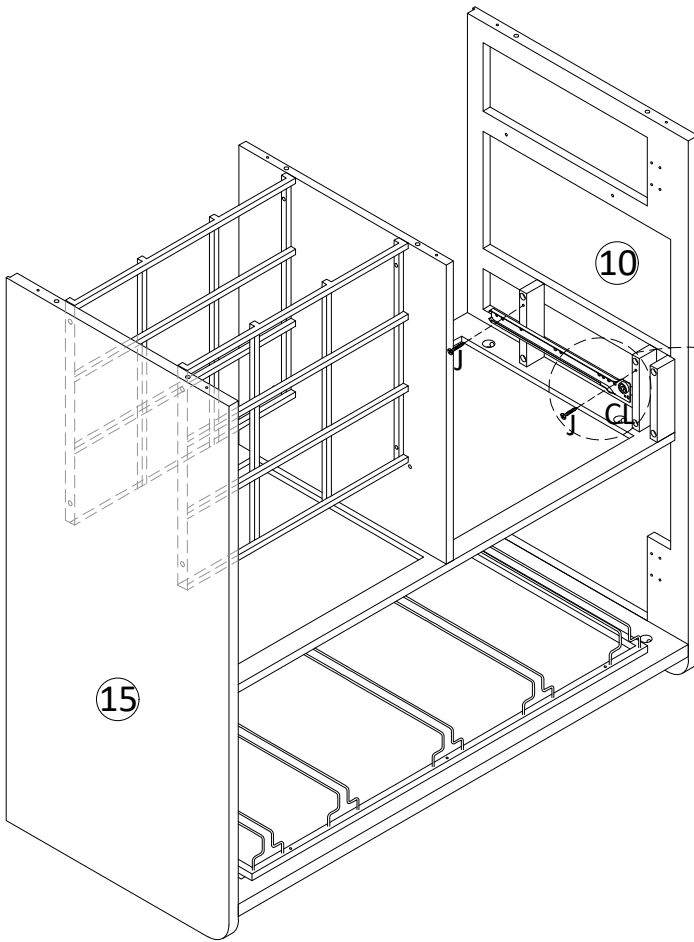
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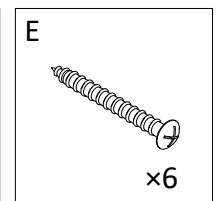
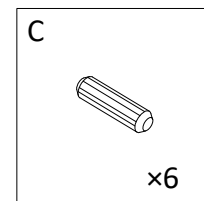
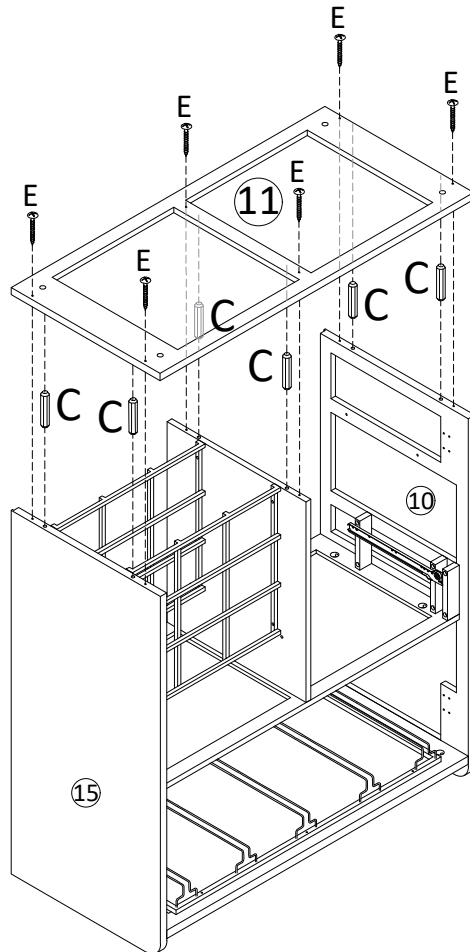
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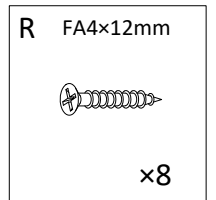
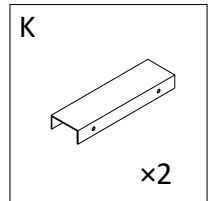
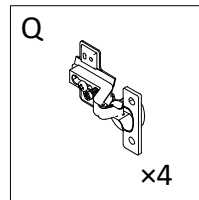
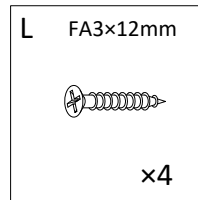
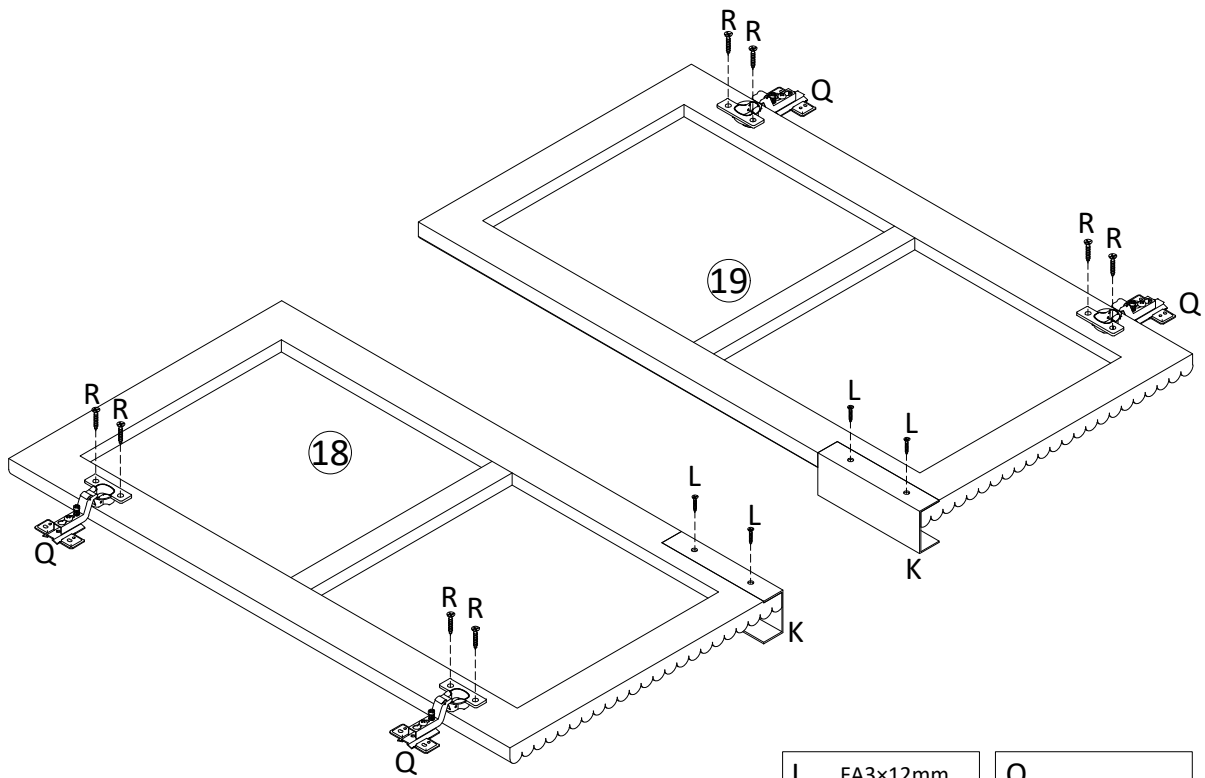


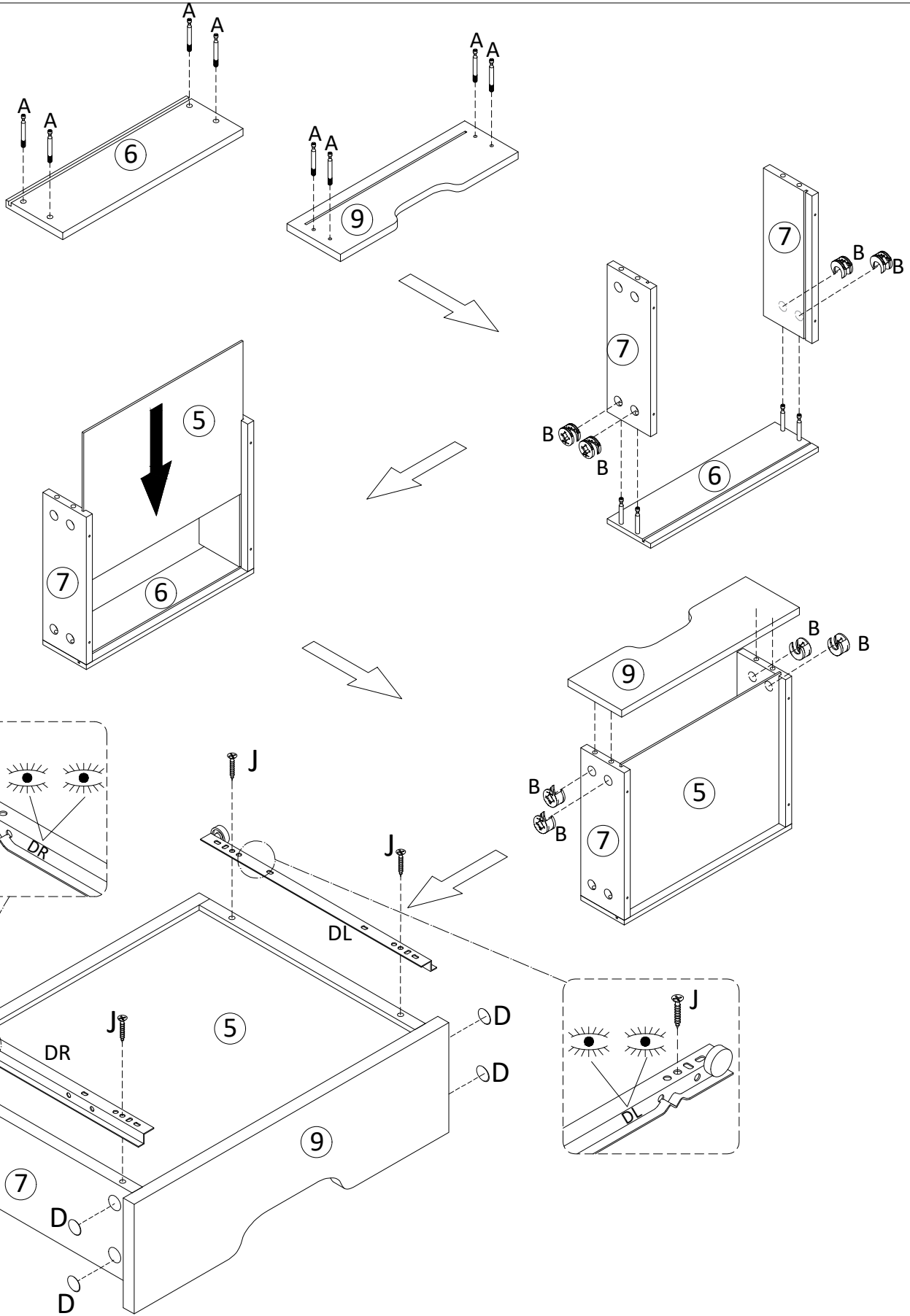
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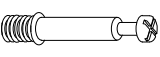


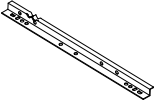



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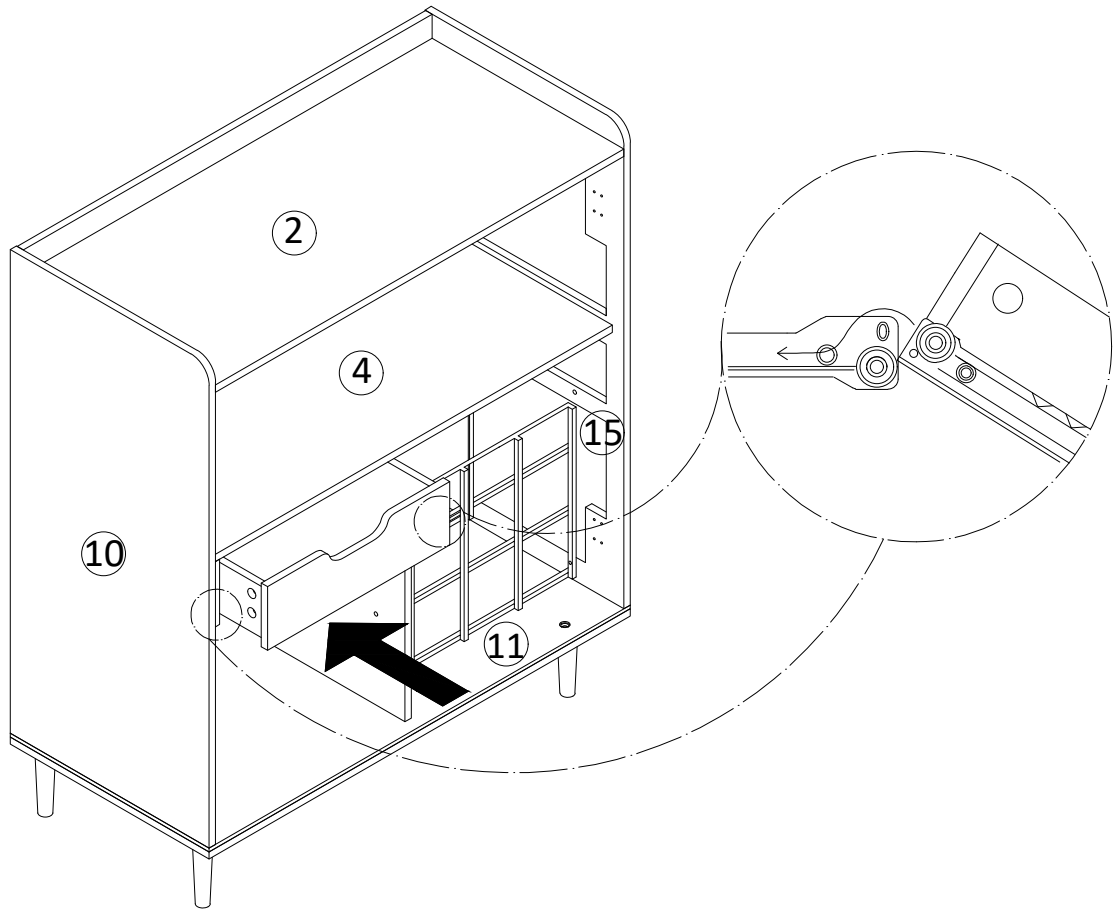




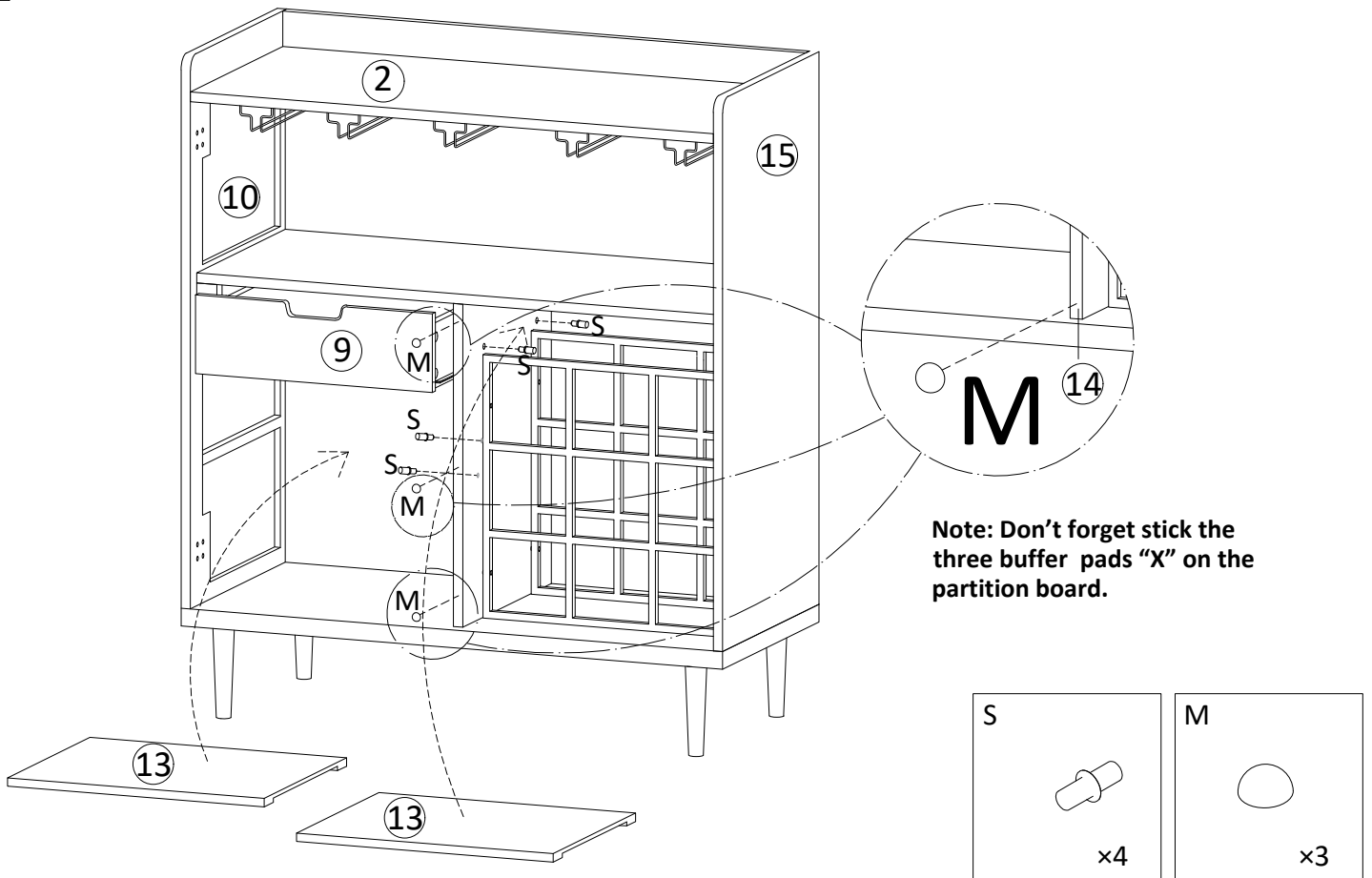


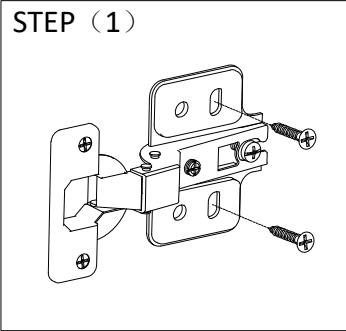
- | | | | | | |
|--|--|--|--|---|--|
| <p>D</p>  <p>x4</p> | <p>A</p>  <p>x8</p> | <p>B</p>  <p>x8</p> | <p>DL</p>  <p>x1</p> | <p>DR</p>  <p>x1</p> | <p>J</p>  <p>x4</p> |
|--|--|--|--|---|--|

15

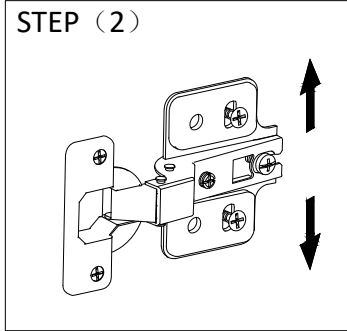


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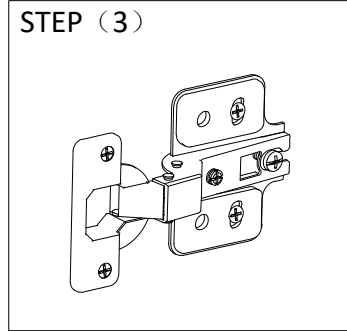




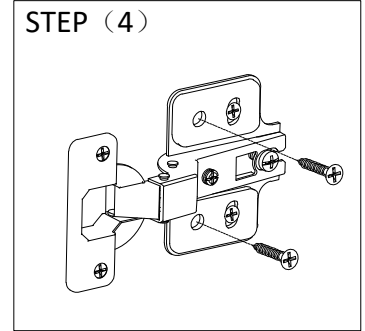
STEP (1)
Tips: Turning the screw to approx 50% tightness, don't be fully tight.



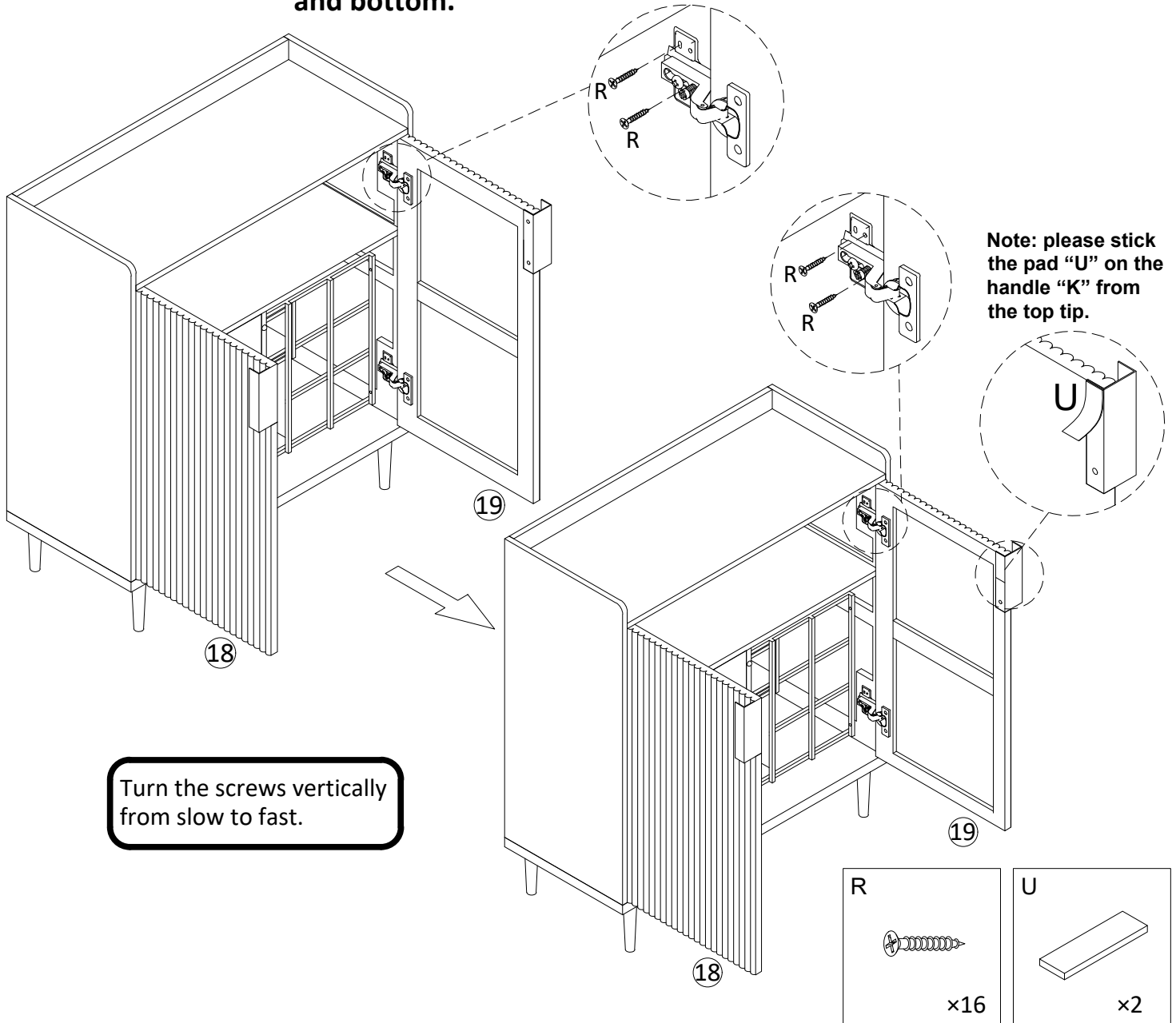
STEP (2)
Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.



STEP (3)
Tips: Tightening the screws completely.

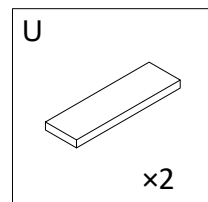
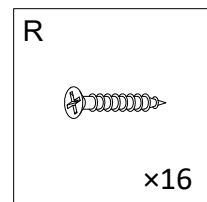


STEP (4)
Tips: Tightening the other screws completely.

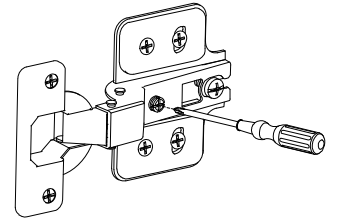
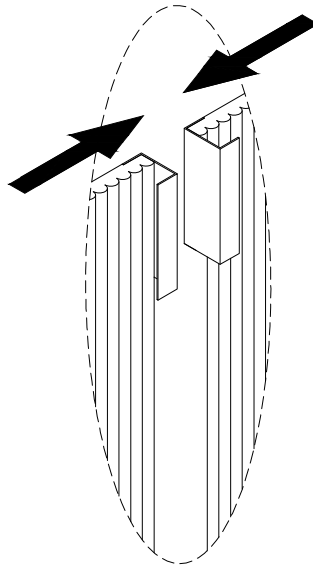
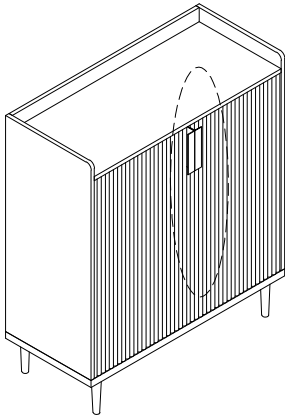


Note: please stick the pad "U" on the handle "K" from the top tip.

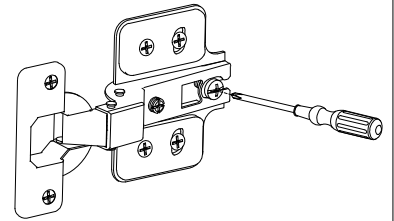
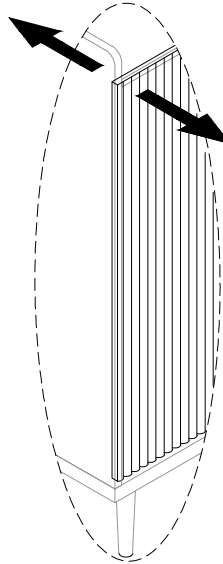
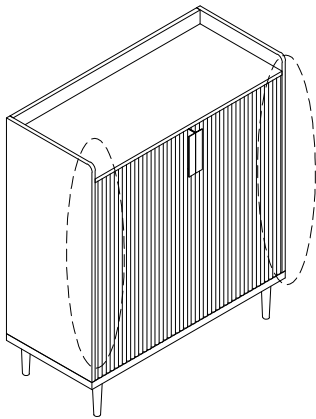
Turn the screws vertically from slow to fast.



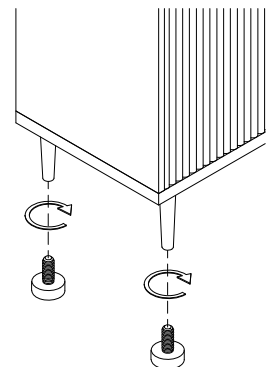
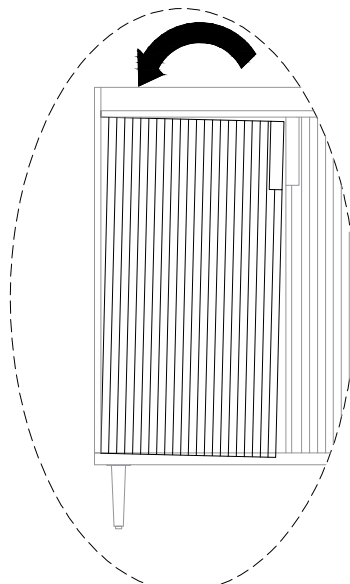
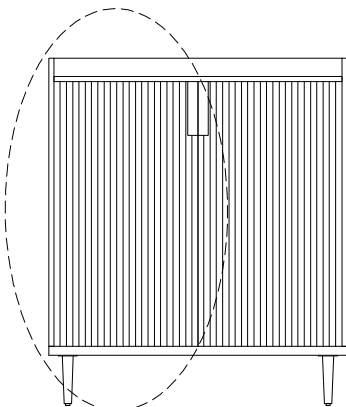
18 Tips: If the gap between two doors is too far or close, please turning the screw as shown below.



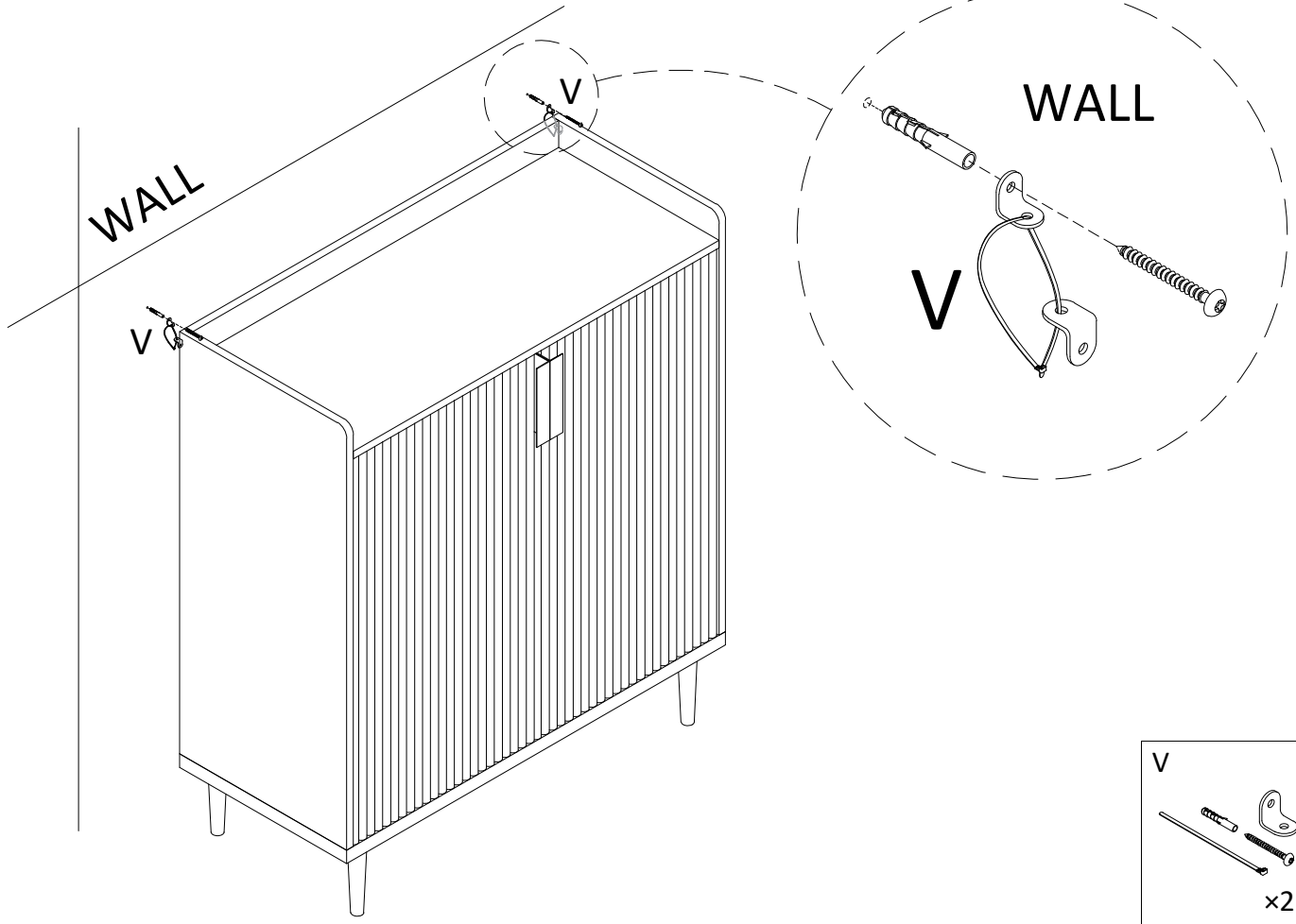
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



19



20

