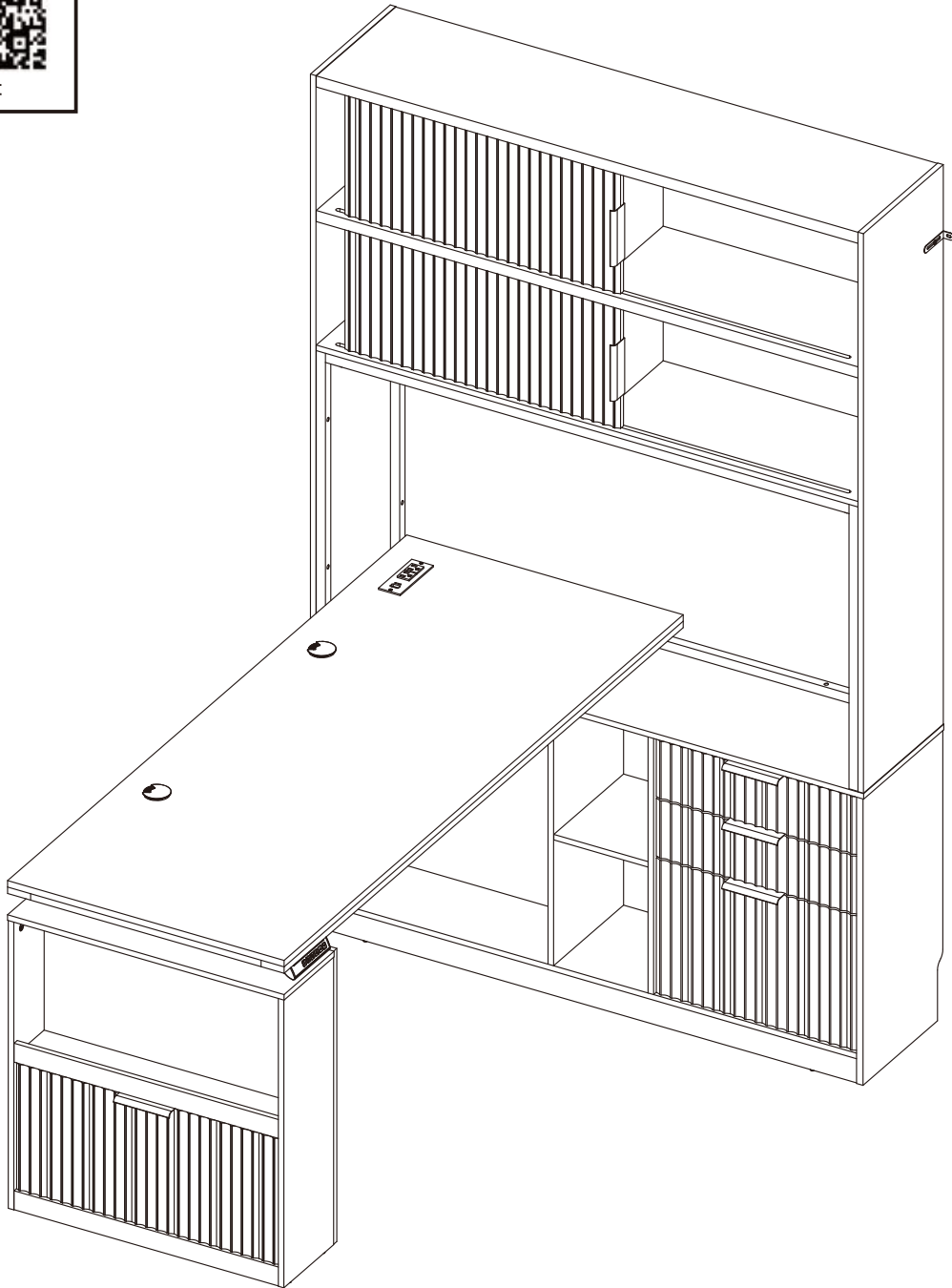


Electric Standing Desk



Support

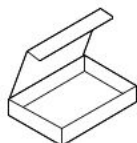


PDESD268-D / PDESD268-AC

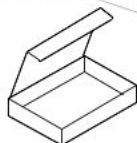
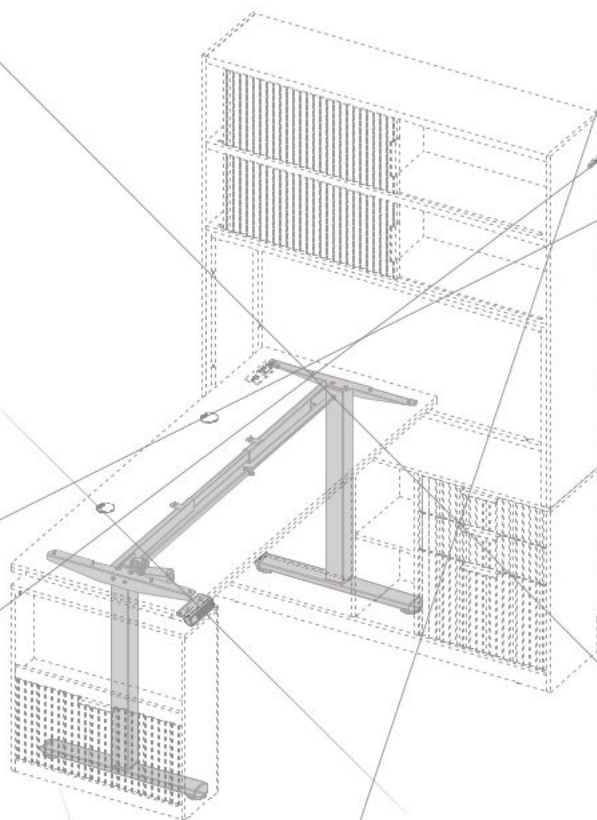
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Note

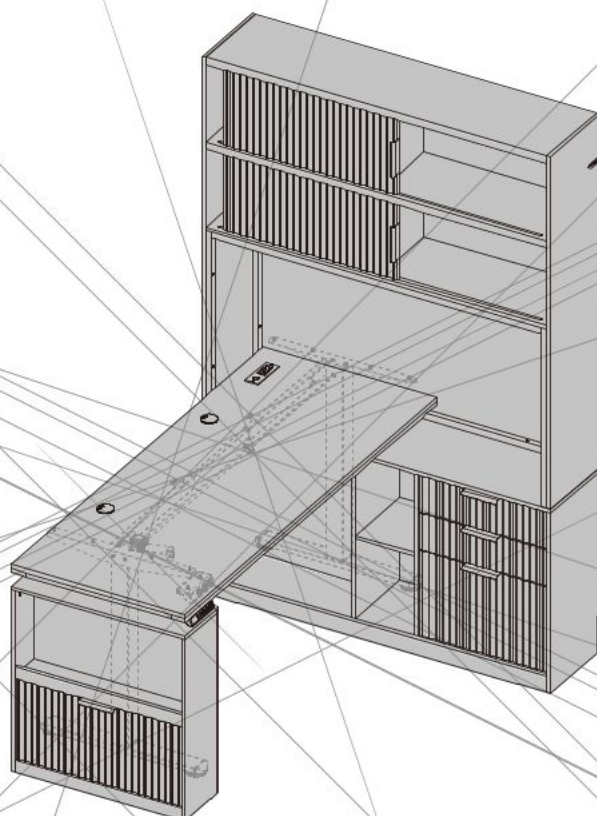
The product is packed into three separate parcels. Please make sure all parcels are received before assembly. To assemble, follow the instruction manual for PDES268-AC.



**In-Box for HNESD217
Frame + Other Parts**



**In-Box for PDES268-D &
PDES268-AC
Desktop + Cabinet + Bookshelf**

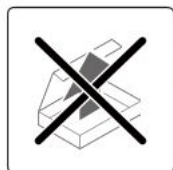




Height Adjustment Range
28.3-46.5" (72-118cm)



Power Input
100V-240V



In-Box for HNESD217



M6 x 11mm

A x 22



M8 x 12mm

B x 4



M6 x 12mm

C x 2



ST5 x 12mm

D x 2



M6 x 35mm

E x 8



3/16" (5mm)

F x 1



5/64" (2mm)

G x 1



H x 2



In-Box for PDES268-AC



I x 48



J1 x 80



J2 x 80



ST4 x 38mm

K1 x 34



K2 x 20



ST3 x 14mm

L x 6



ST3 x 17mm

M x 34



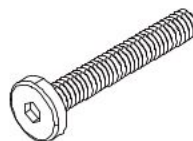
ST3.5 x 12mm

N x 64



M6 x 12mm

O x 12



M6 x 28mm

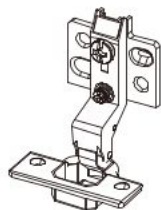
P x 21



Q x 34



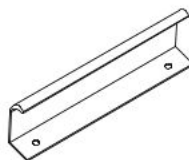
R x 1



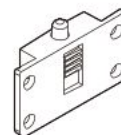
S x 2



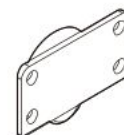
T x 1



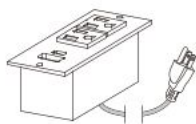
U x 6



V1 x 4



V2 x 4



W x 1



X x 2

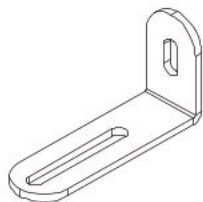


Y x 2



5/32" (4mm)

Z x 1



a1 x 2



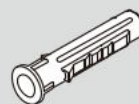
ST4 x 12mm

a2 x 2



ST4 x 25mm

a3 x 2



Ø8 x 30mm

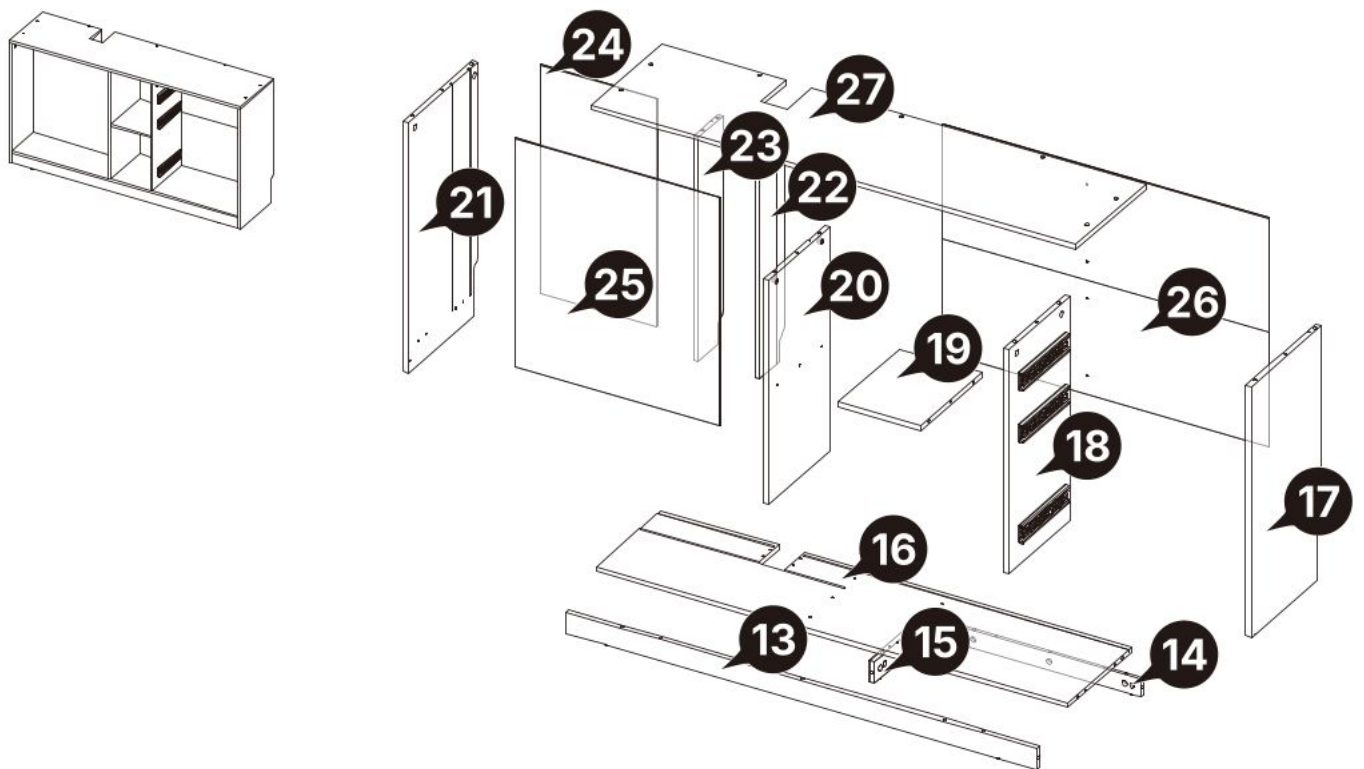
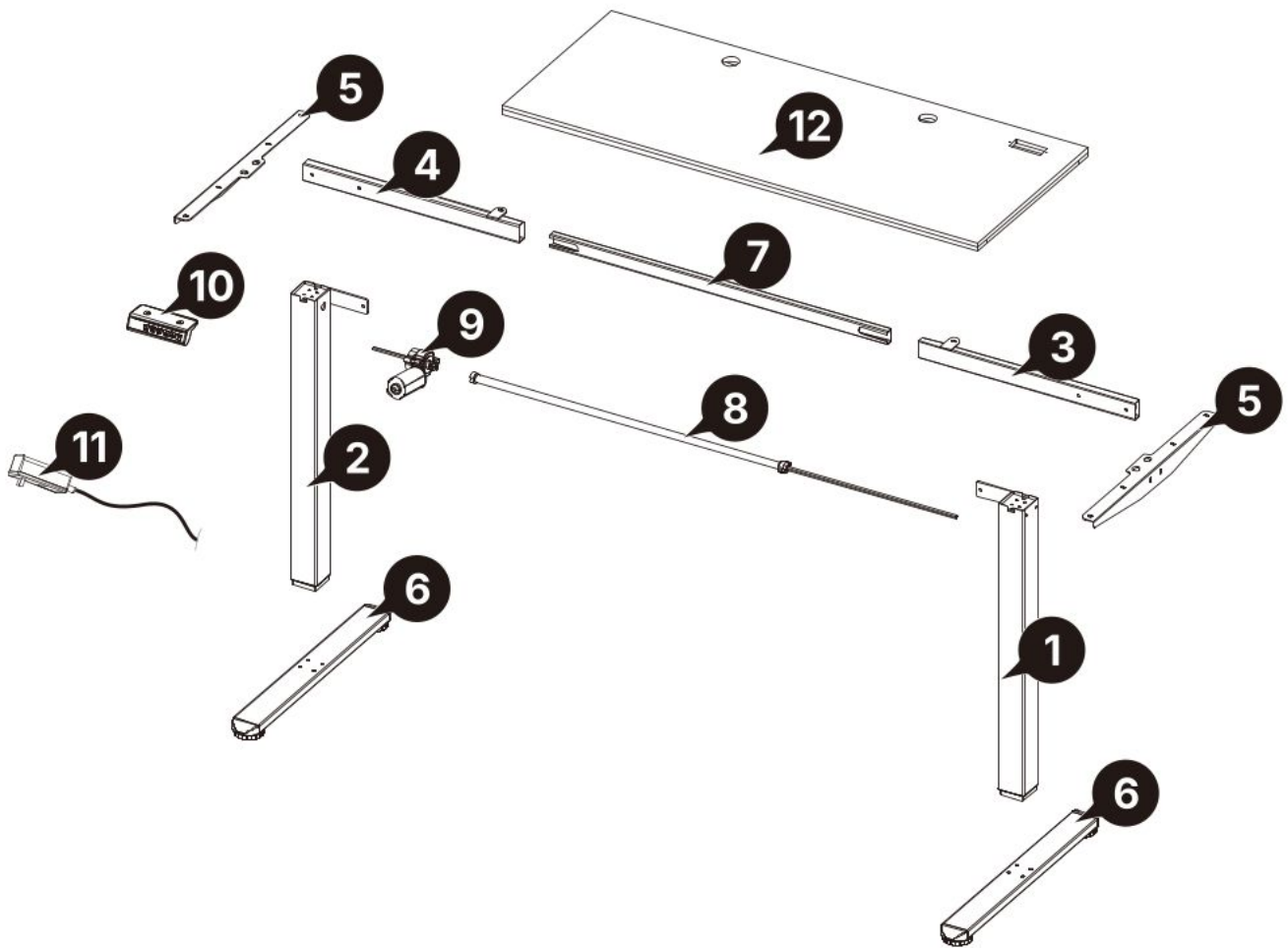
a4 x 2

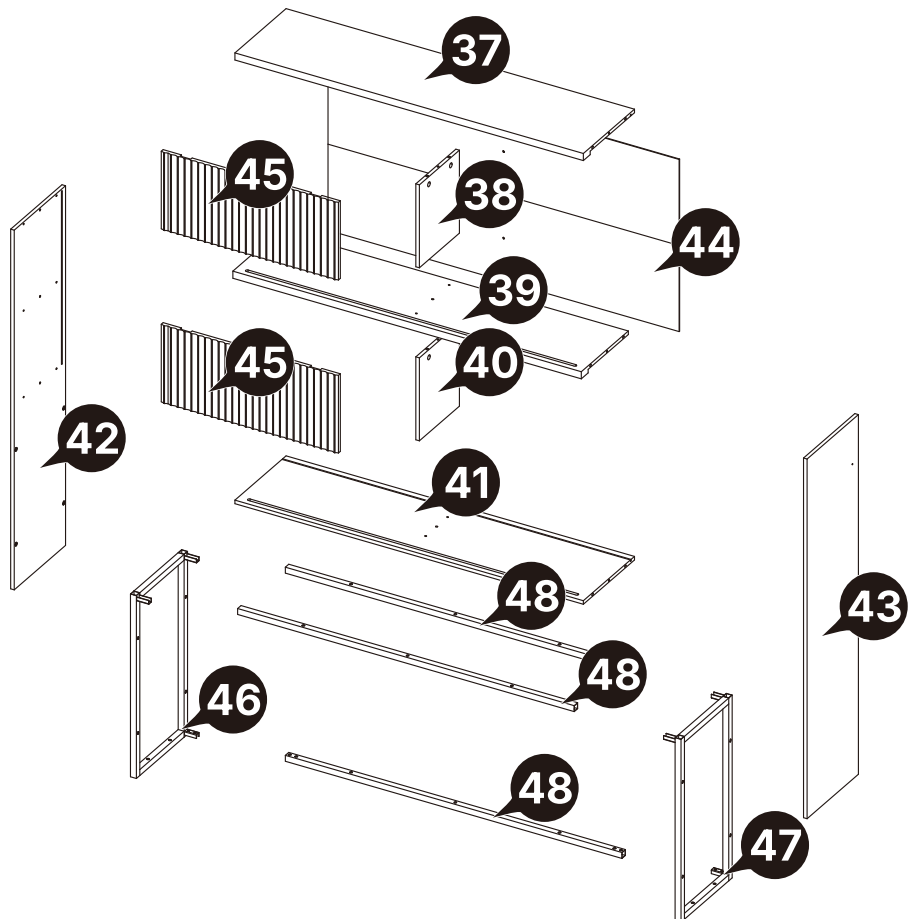
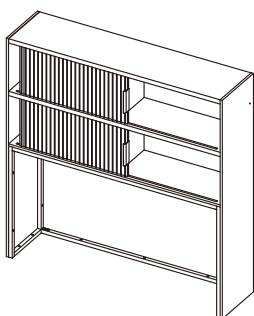
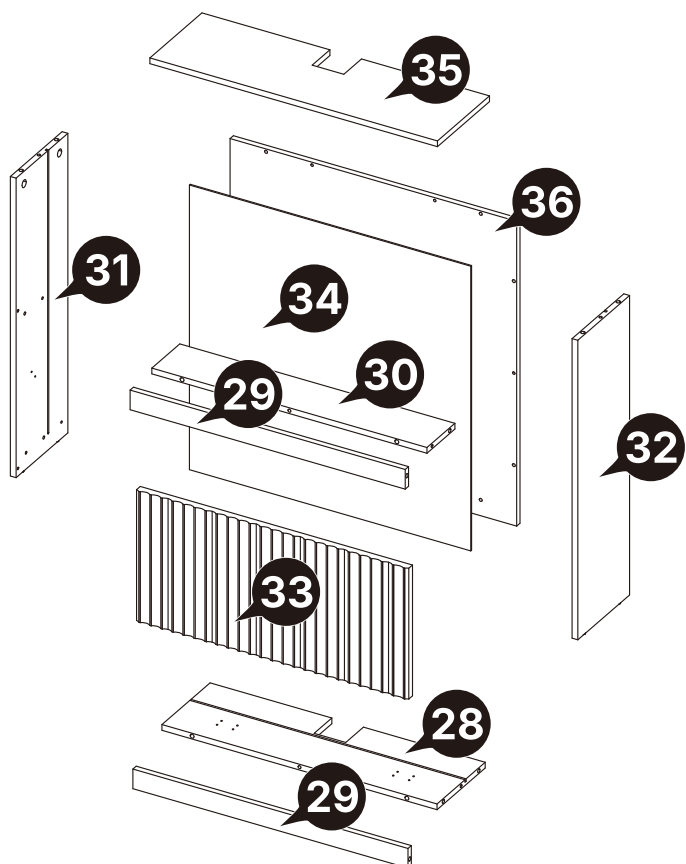
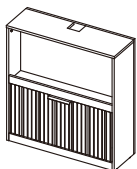
⚠ CAUTION!

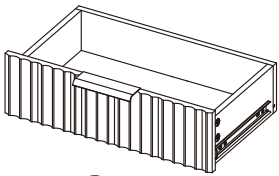
These wall anchors are for concrete ONLY. DO NOT use them in drywall or wood studs.



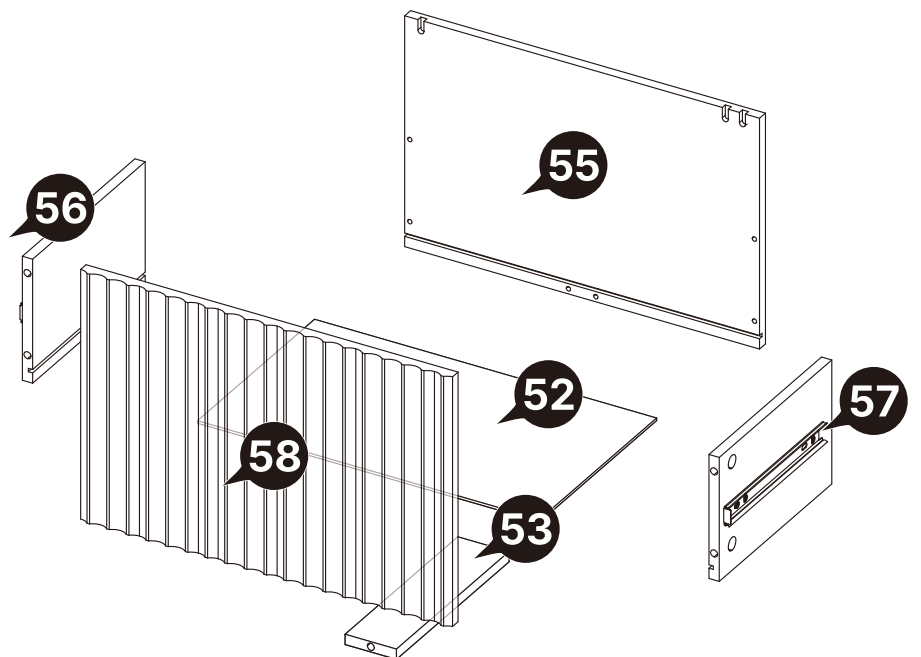
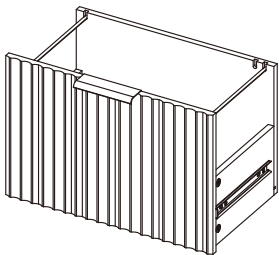
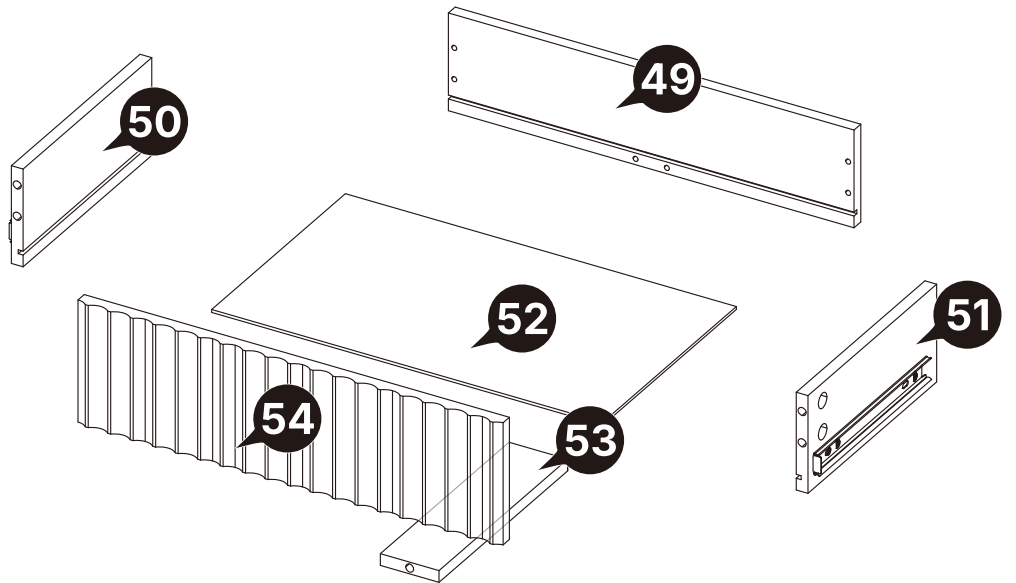
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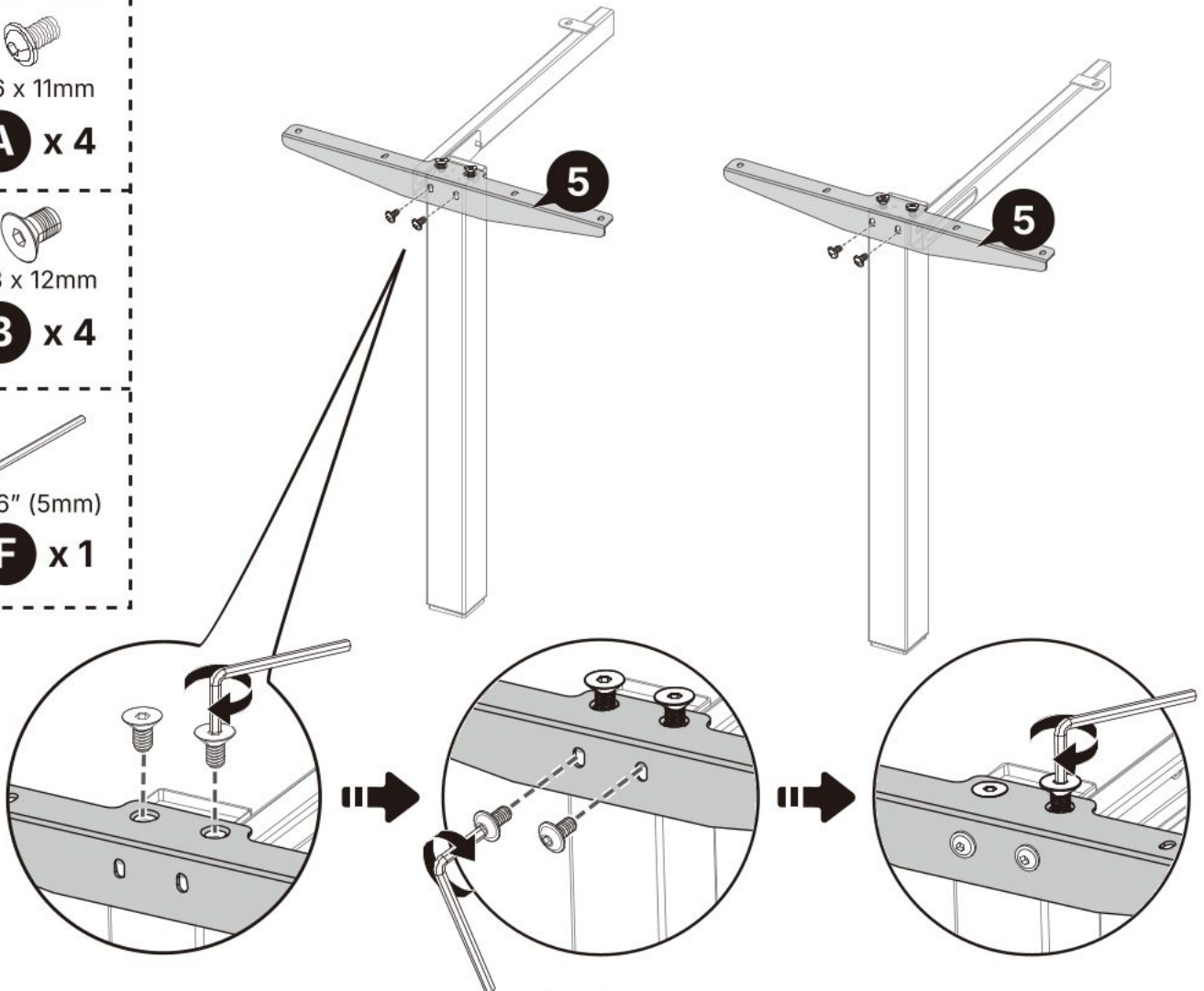
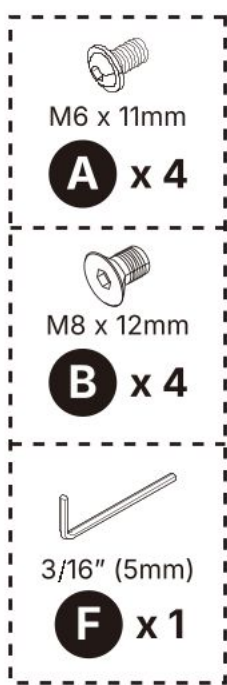
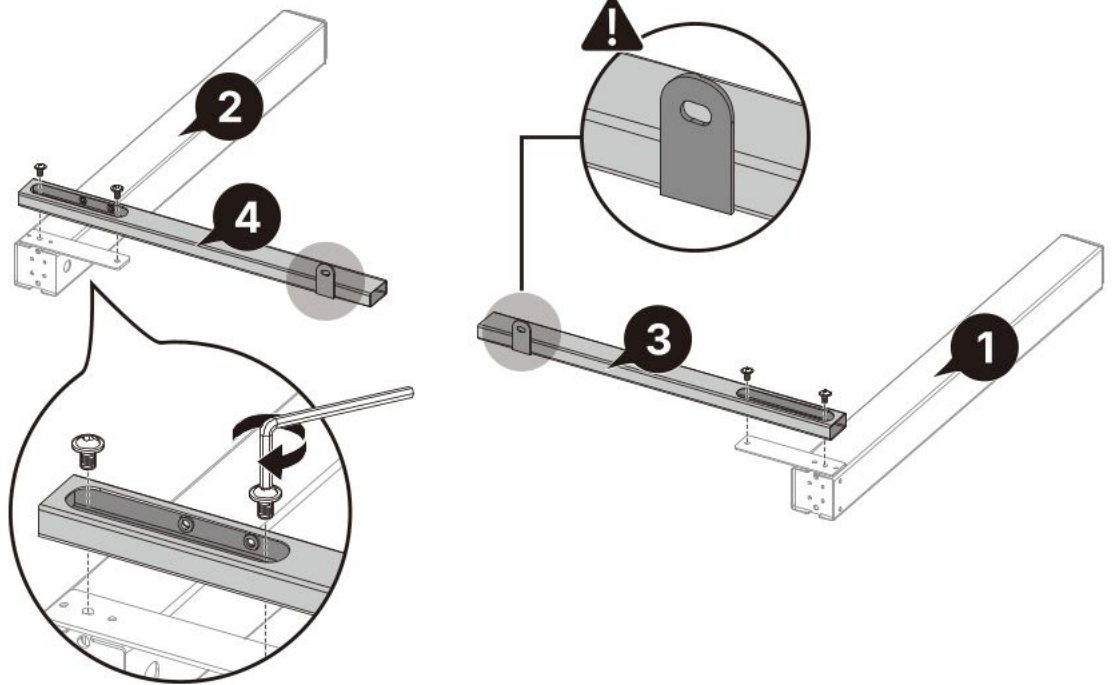
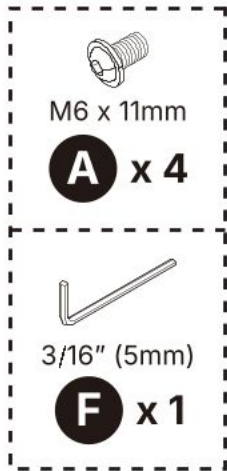


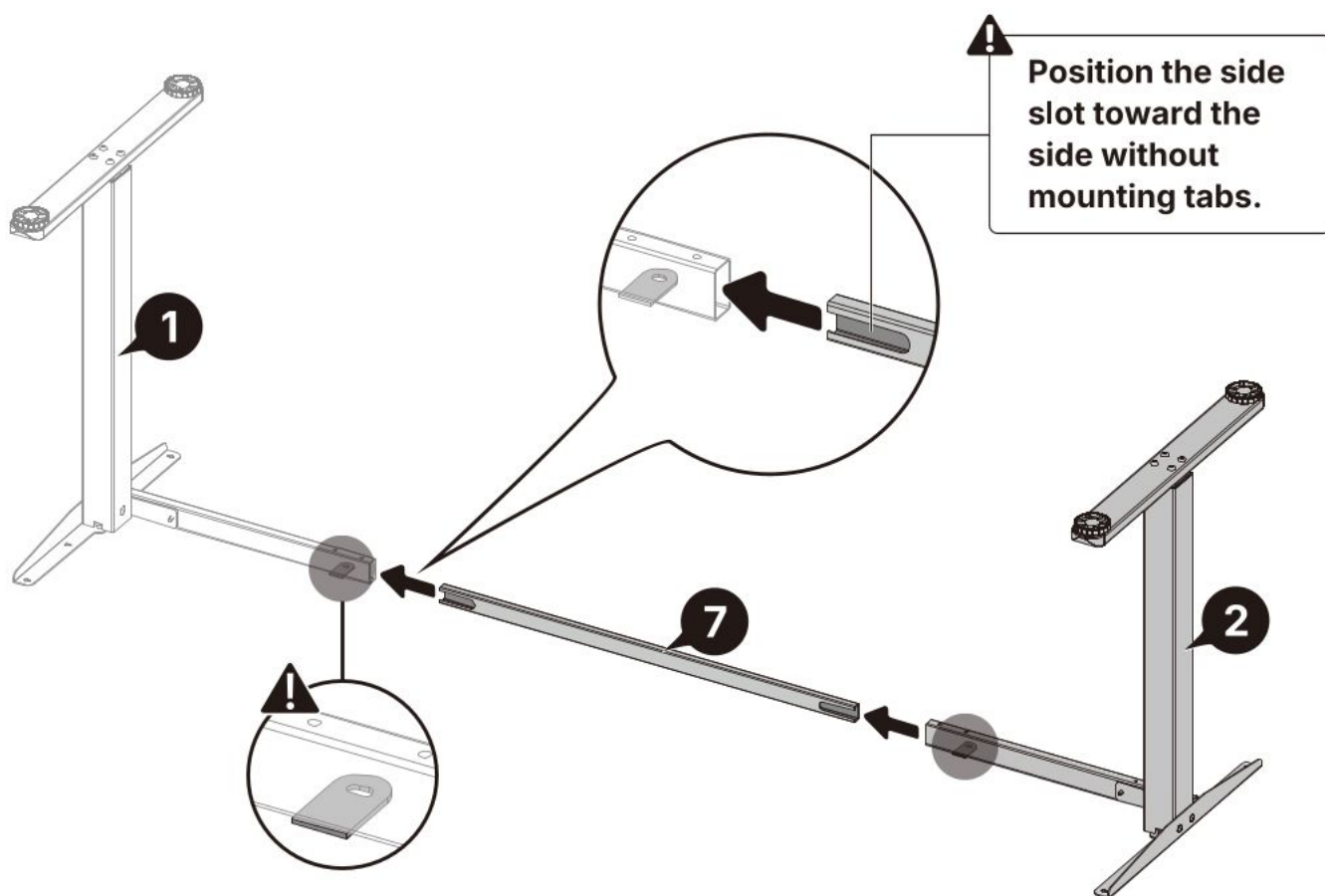
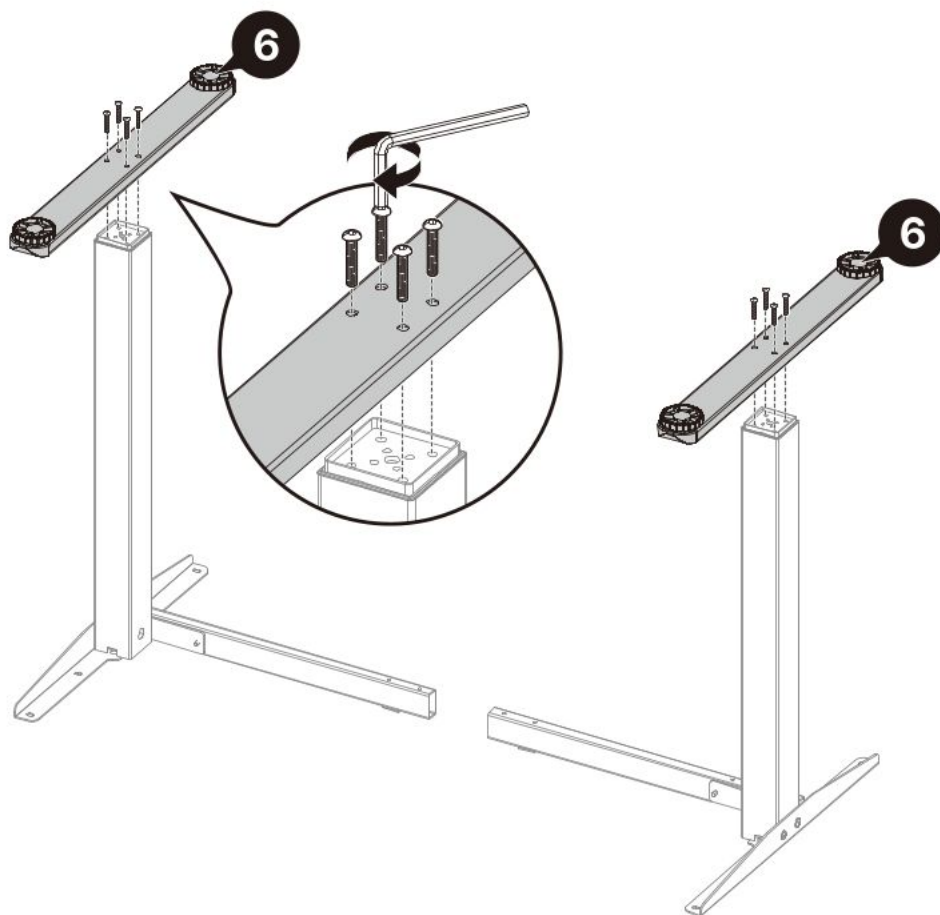
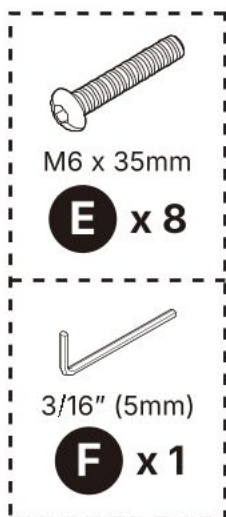
x2



1

Assembling the Frame







M6 x 11mm

A x 4

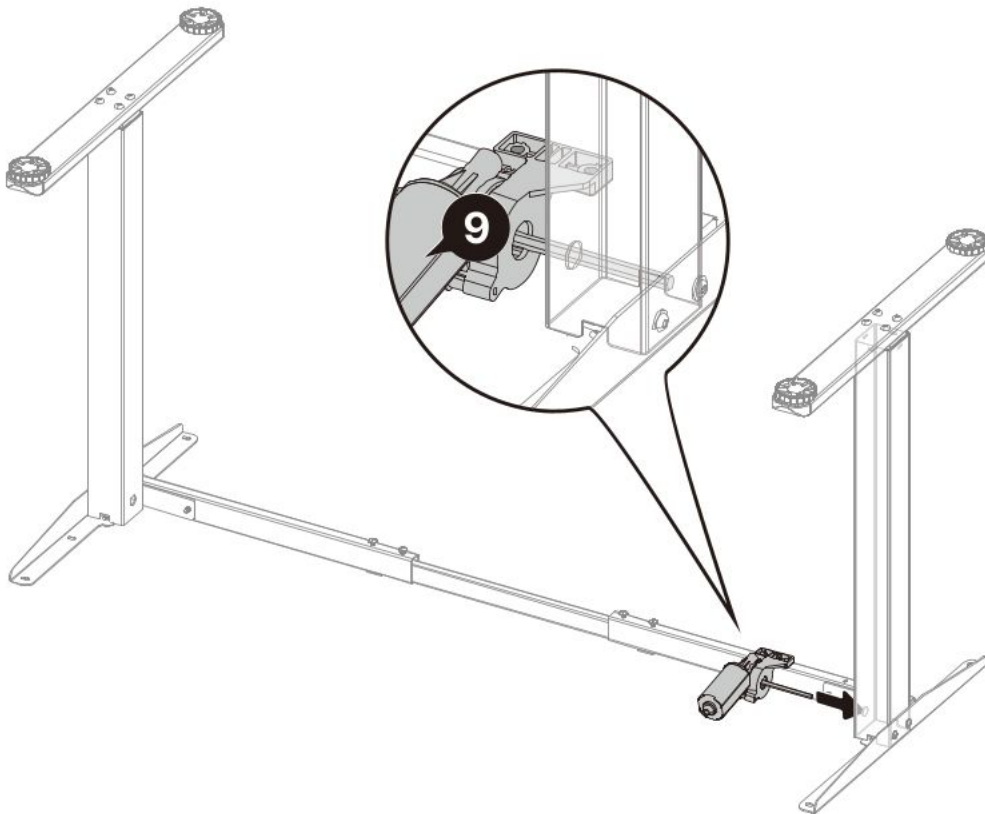
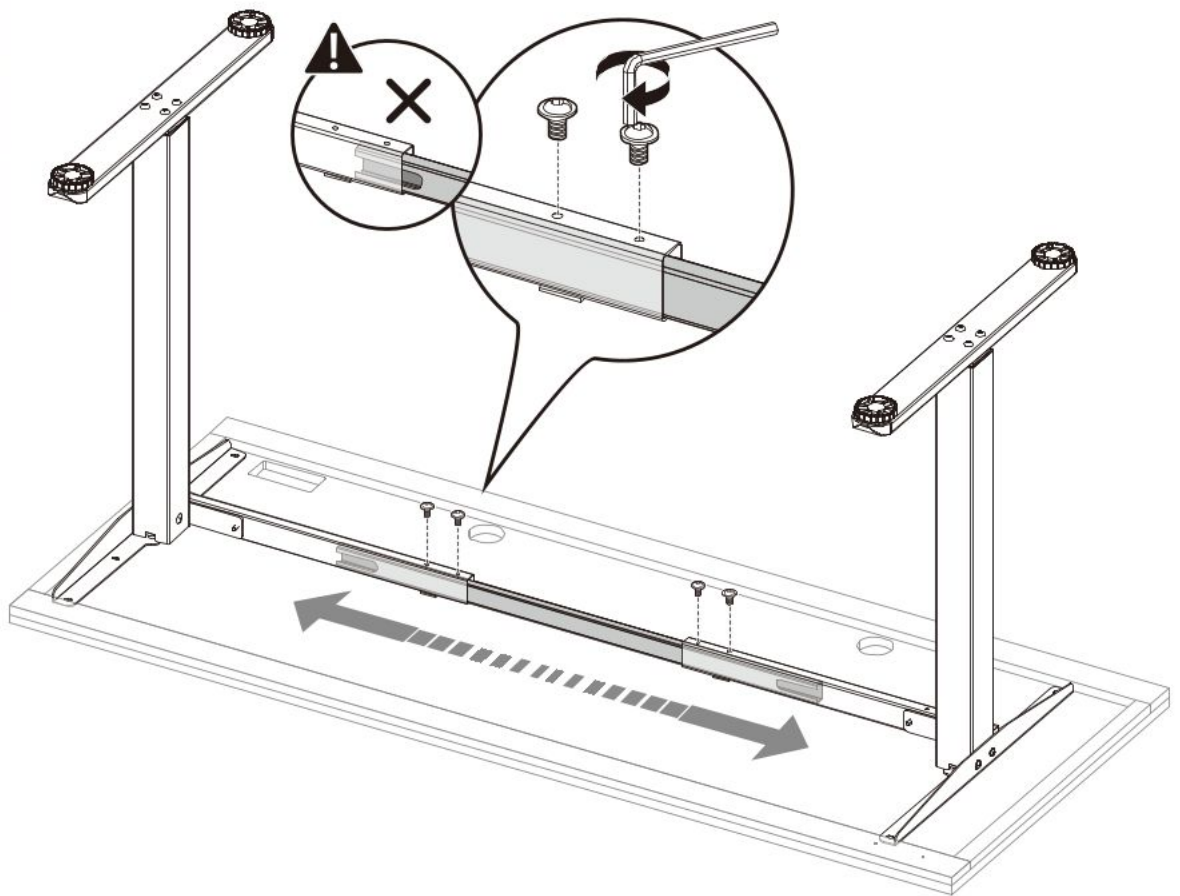


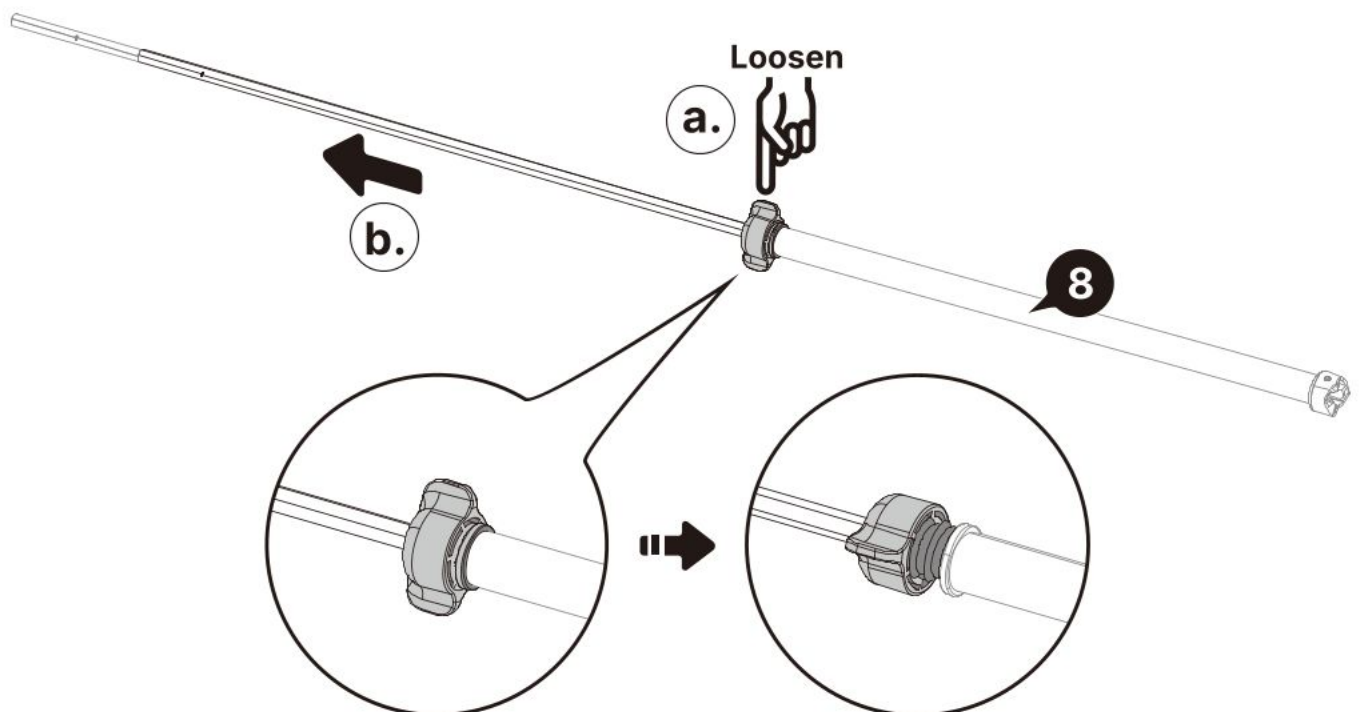
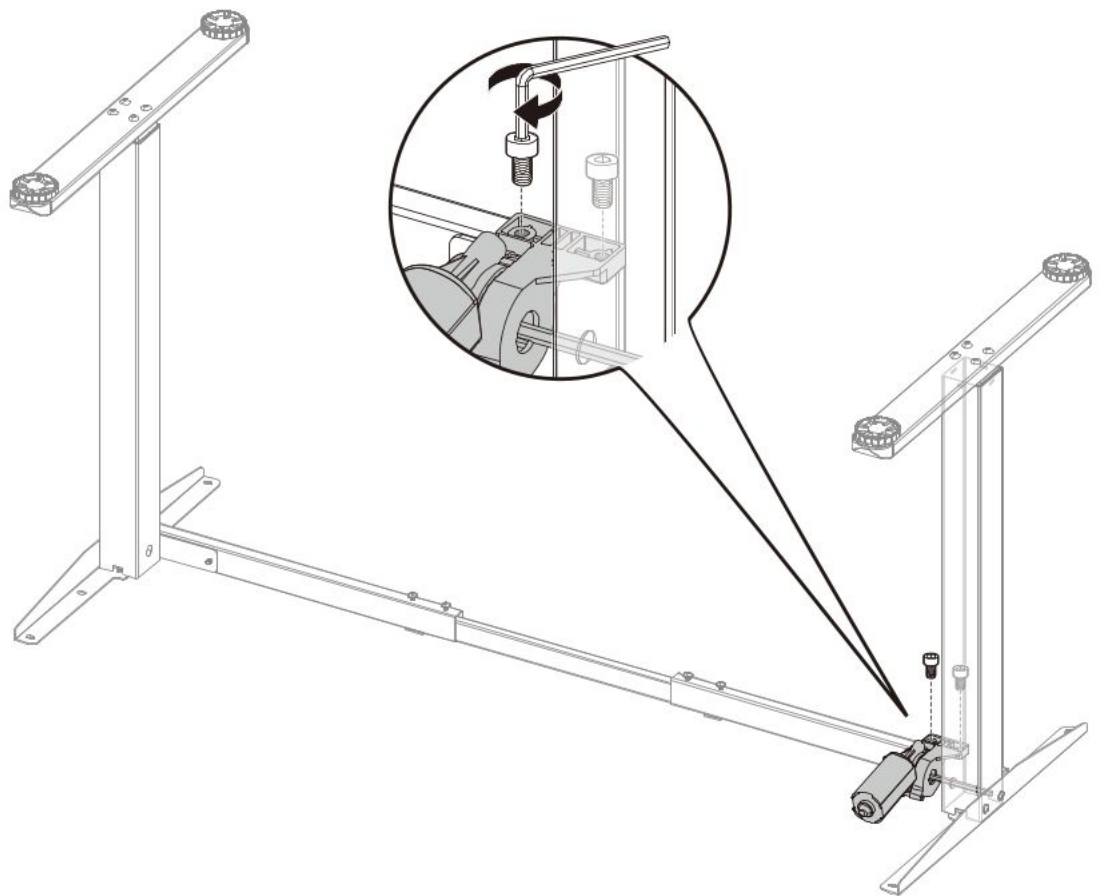
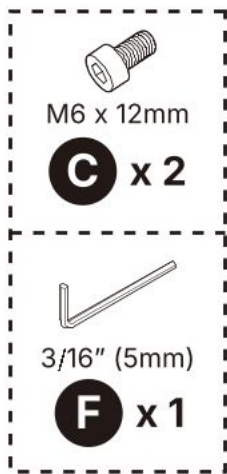
3/16" (5mm)

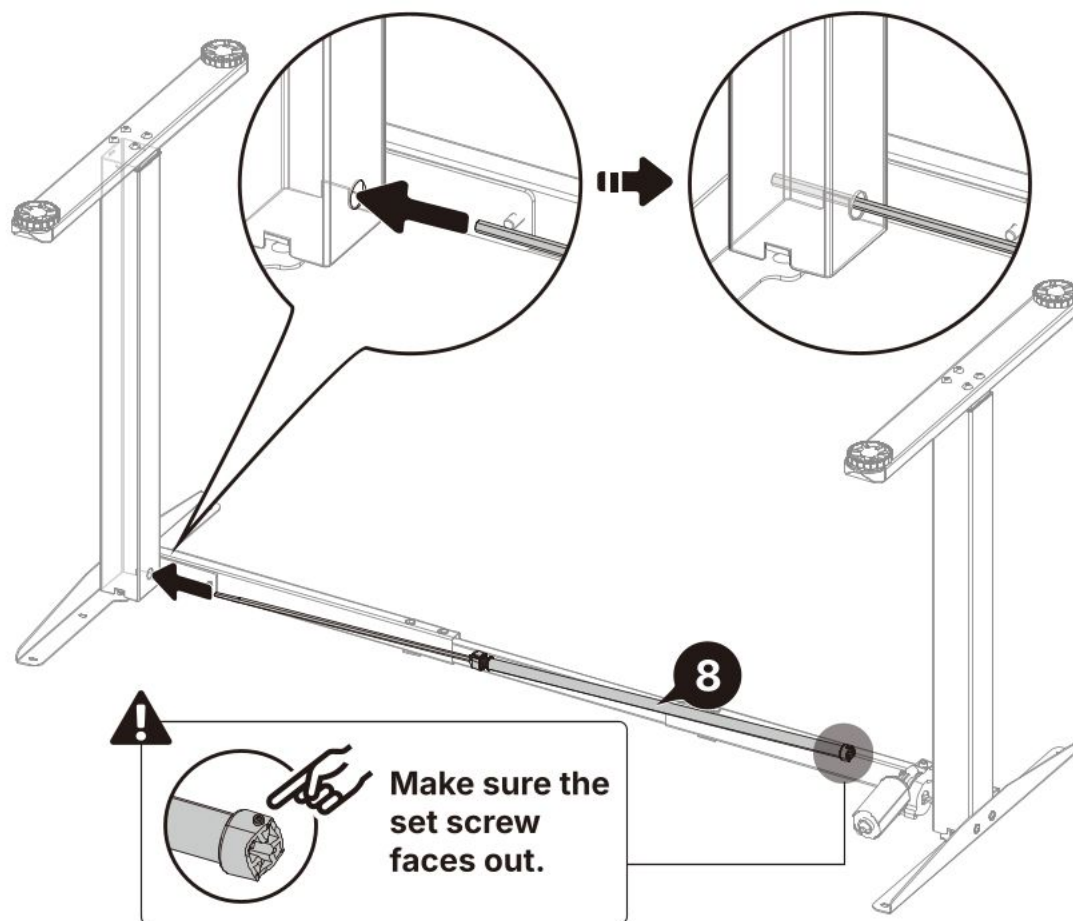
F x 1



Place the frame on the desktop, align it with the mounting holes to set the frame length, then slightly tighten the bolts. Do not fully tighten.

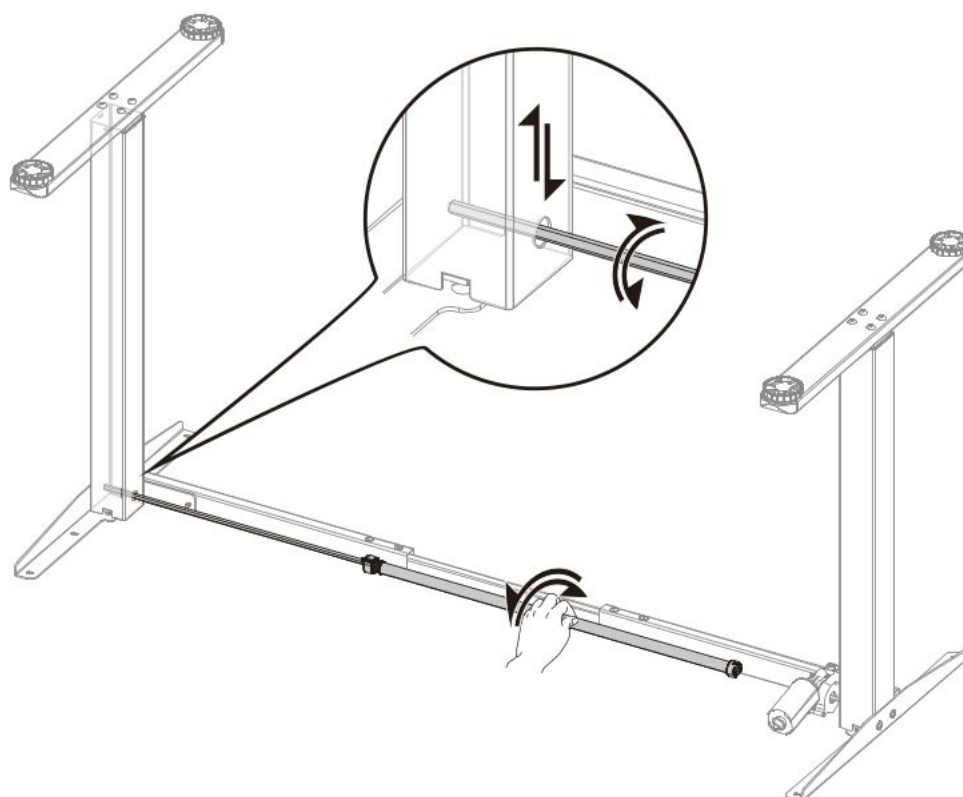


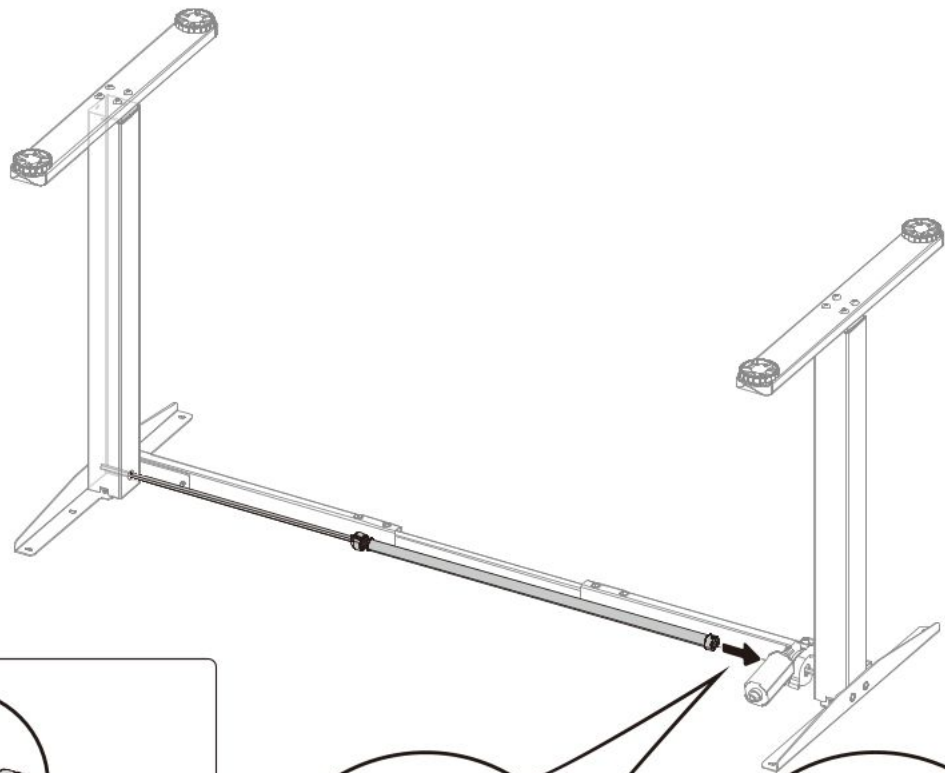
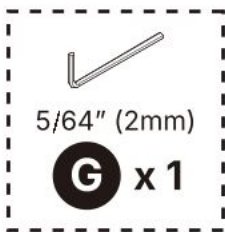




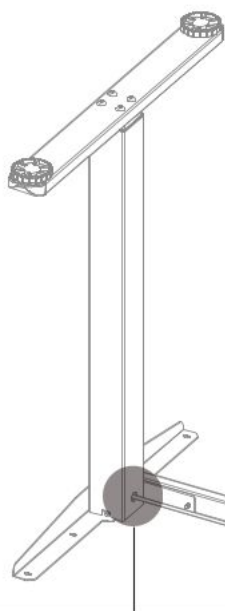
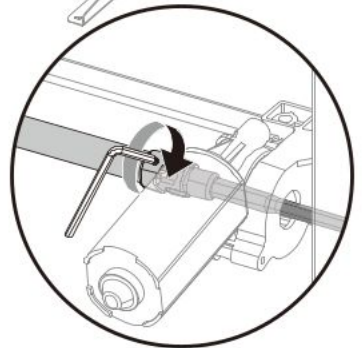
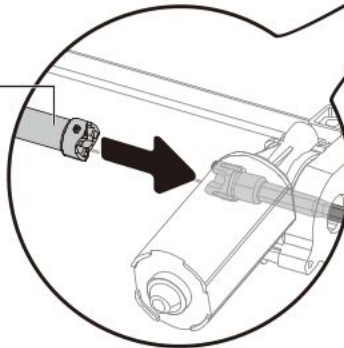
Adjust uneven desk legs if needed:

Measure the heights of each leg to see if they are set at the same level. If not, turn the rod to raise or lower the leg until it's level with the leg with motor.

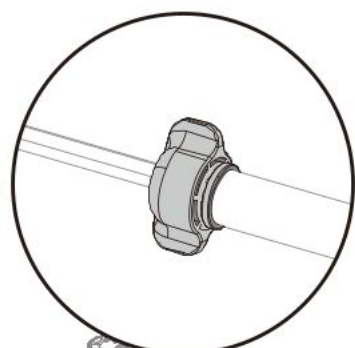
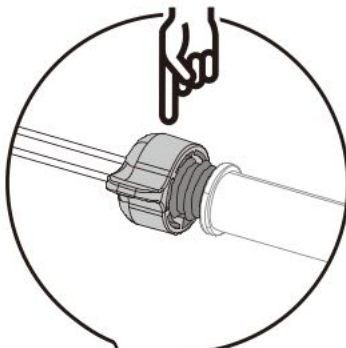




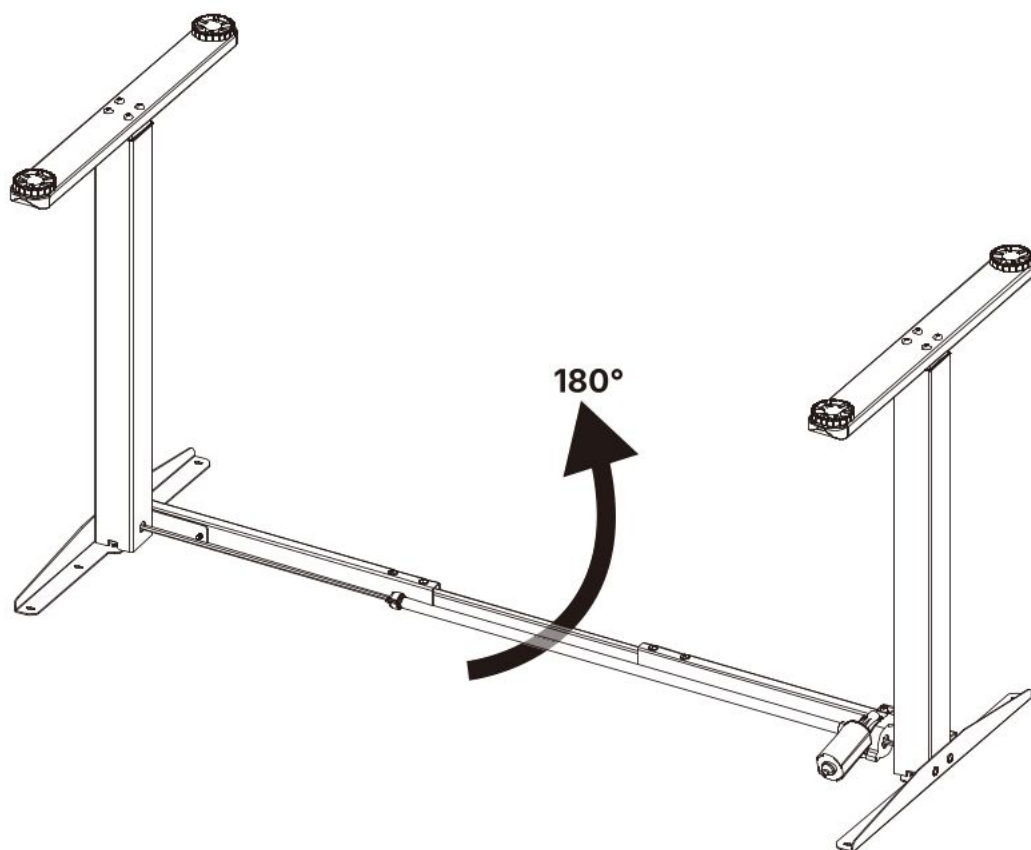
If the rod's other end cannot be connected properly, fine-tune the rod.



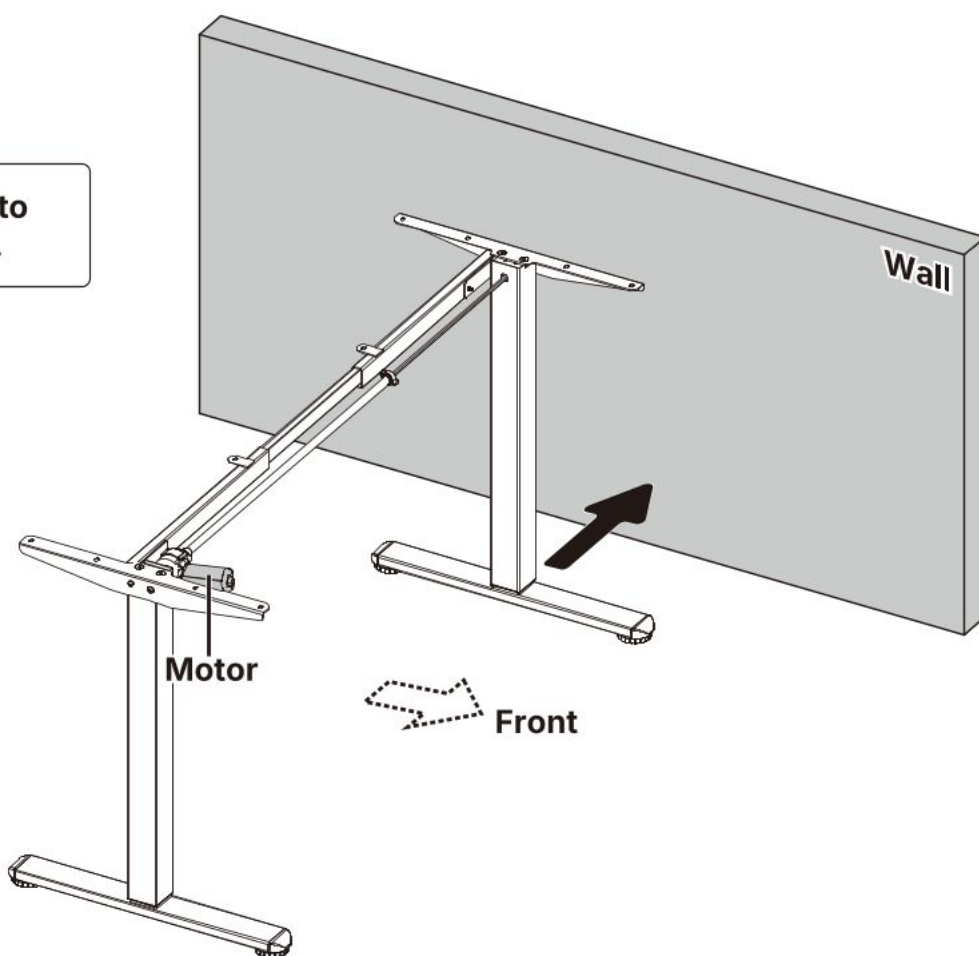
Tighten



Before tightening the coupling nut, ensure the end of the rod is still fully inserted into the leg.

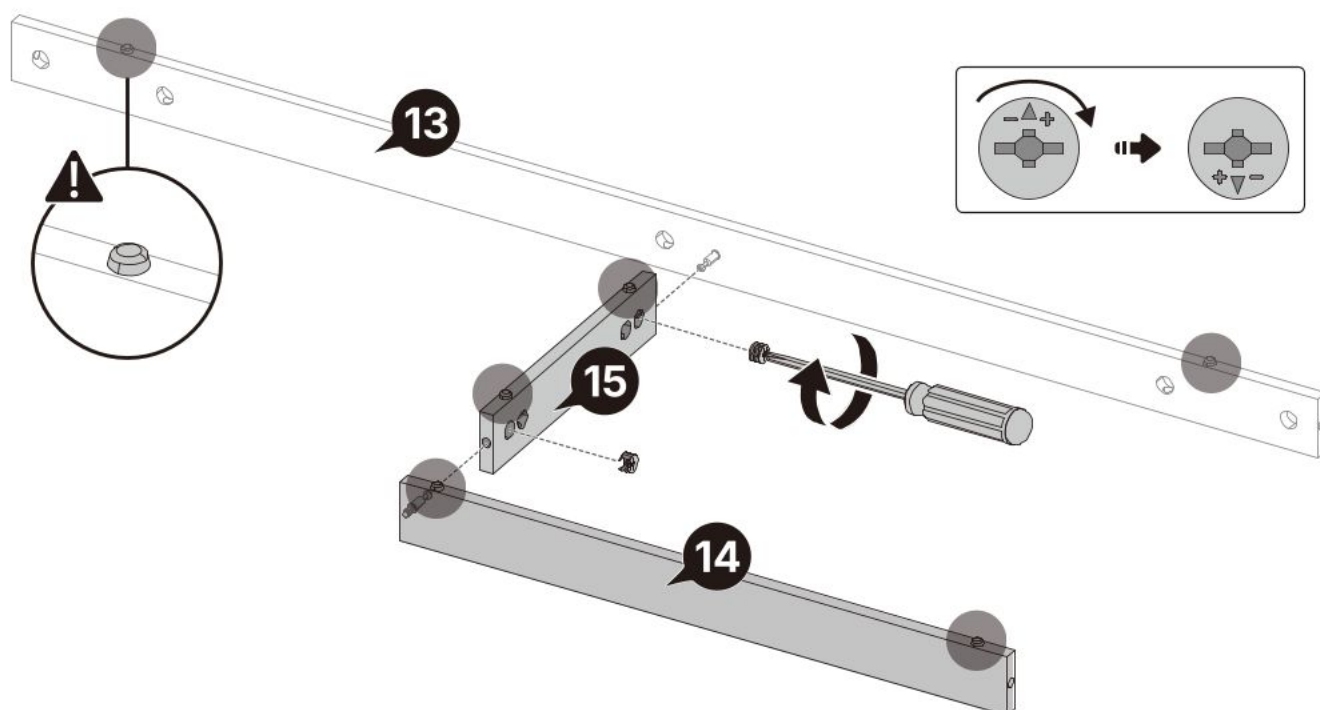
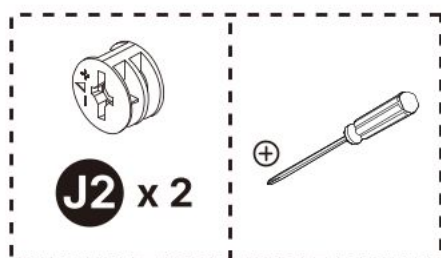
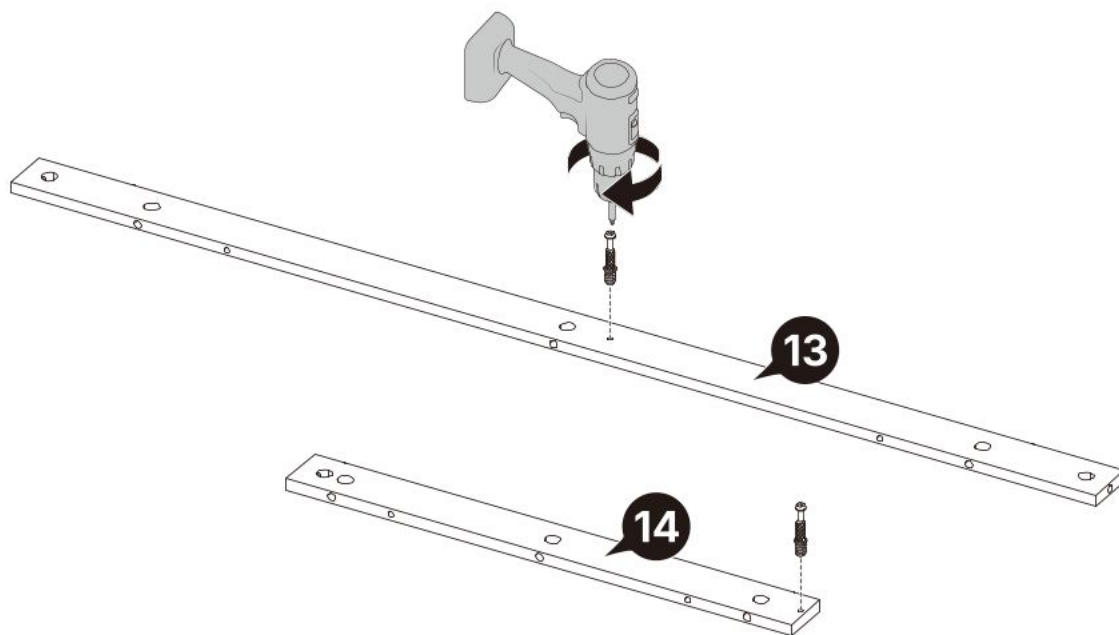
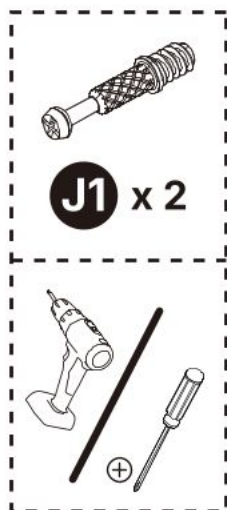


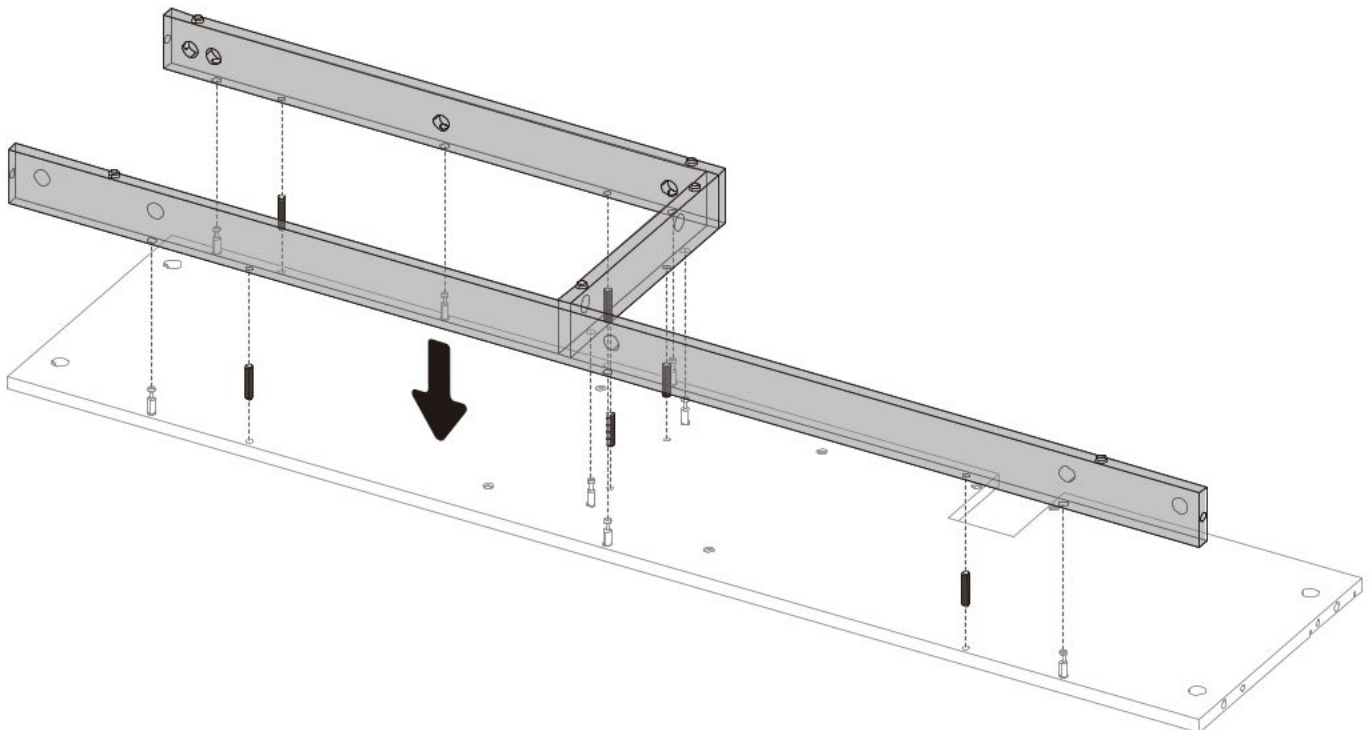
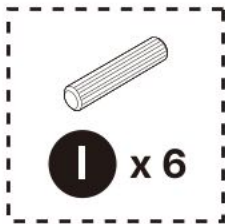
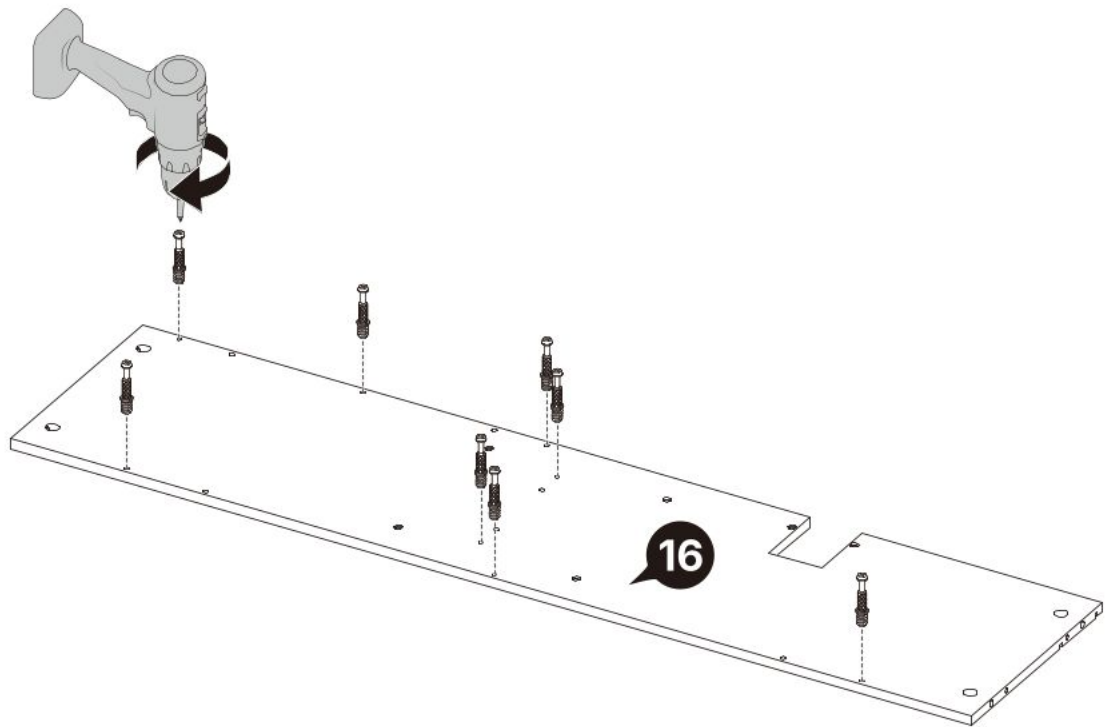
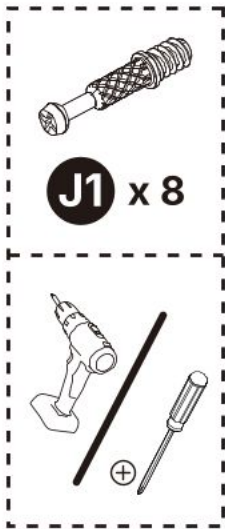
Move the frame to its final position.

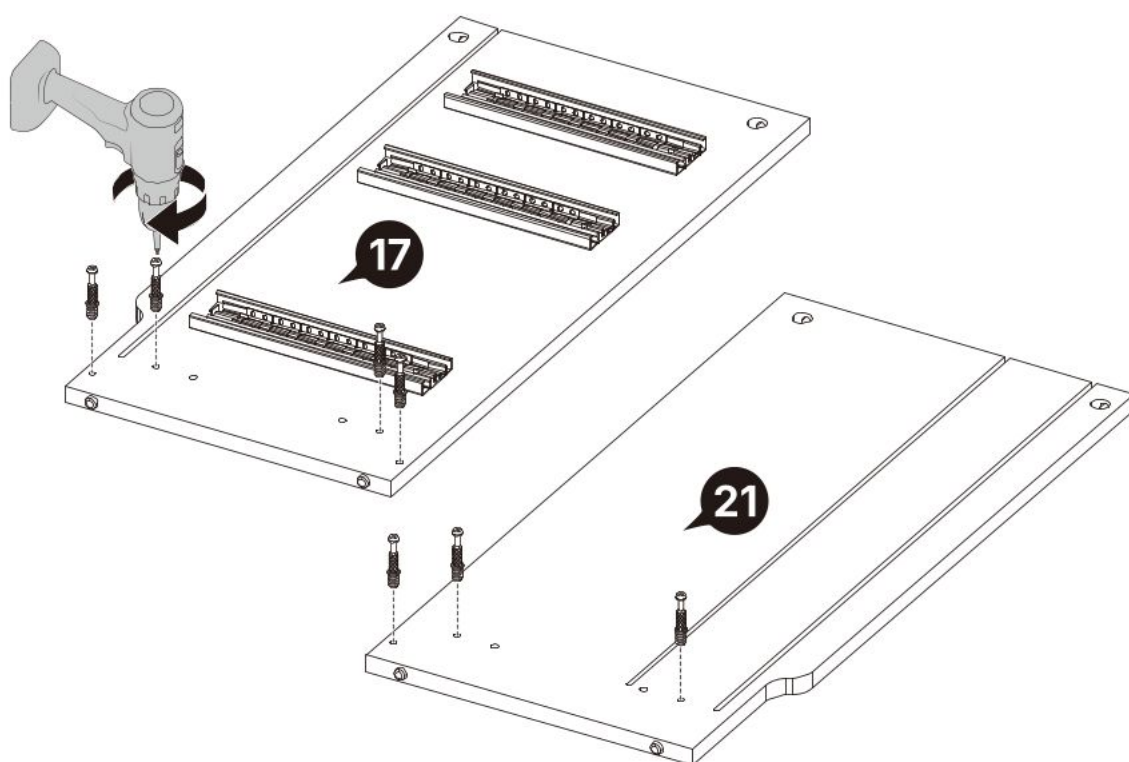
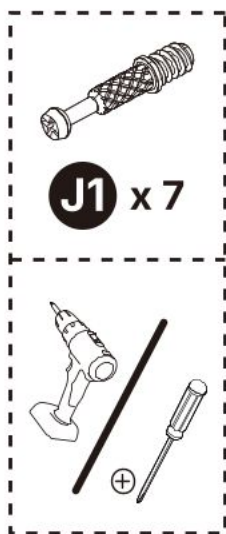
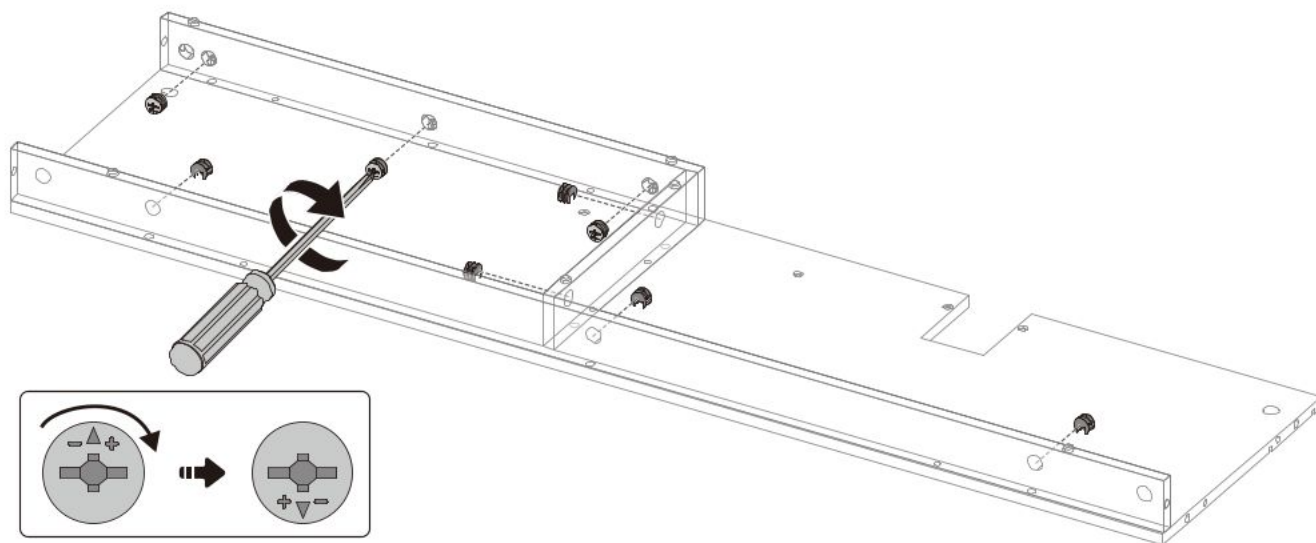
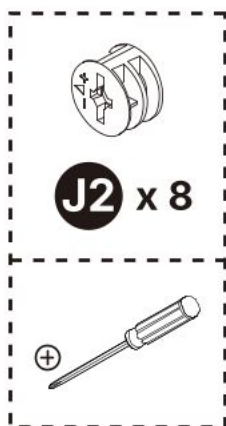


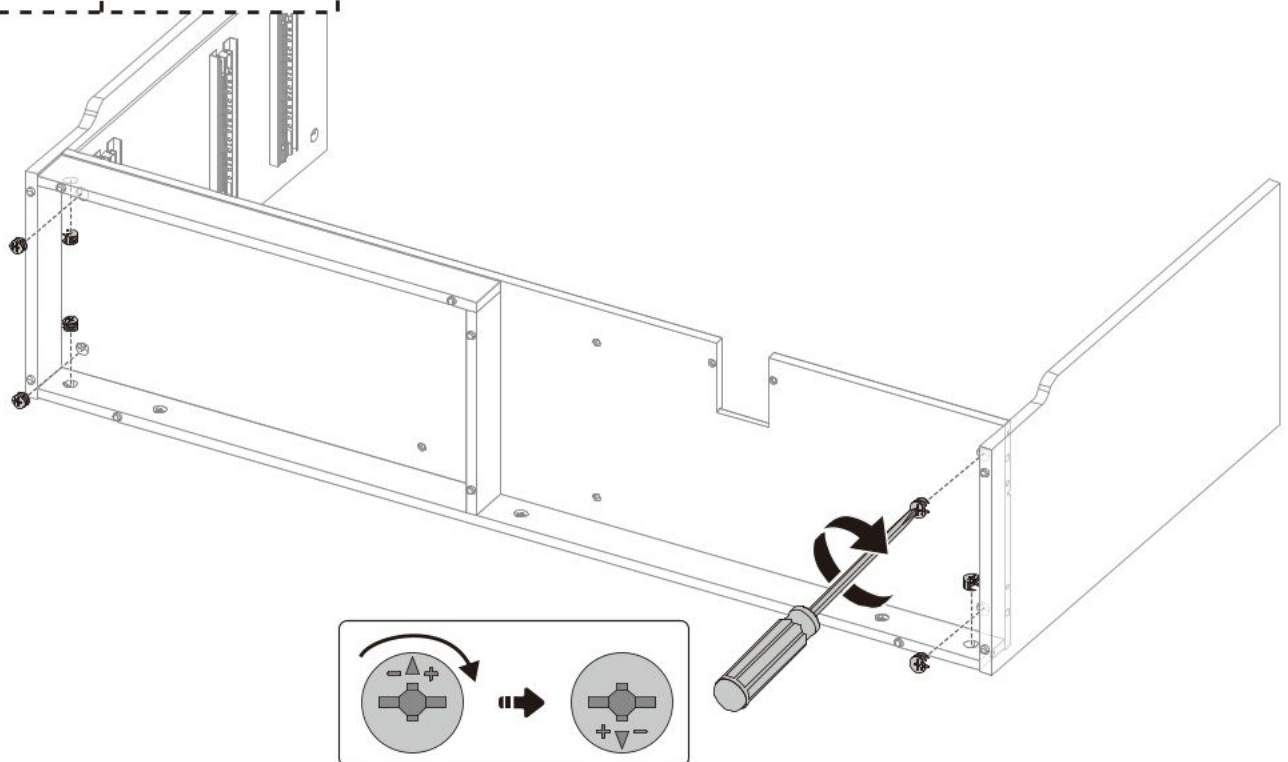
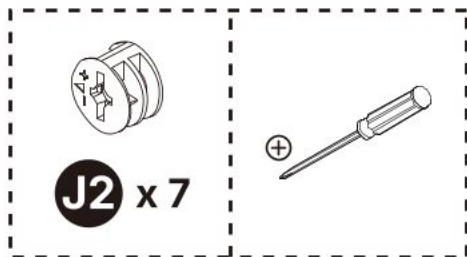
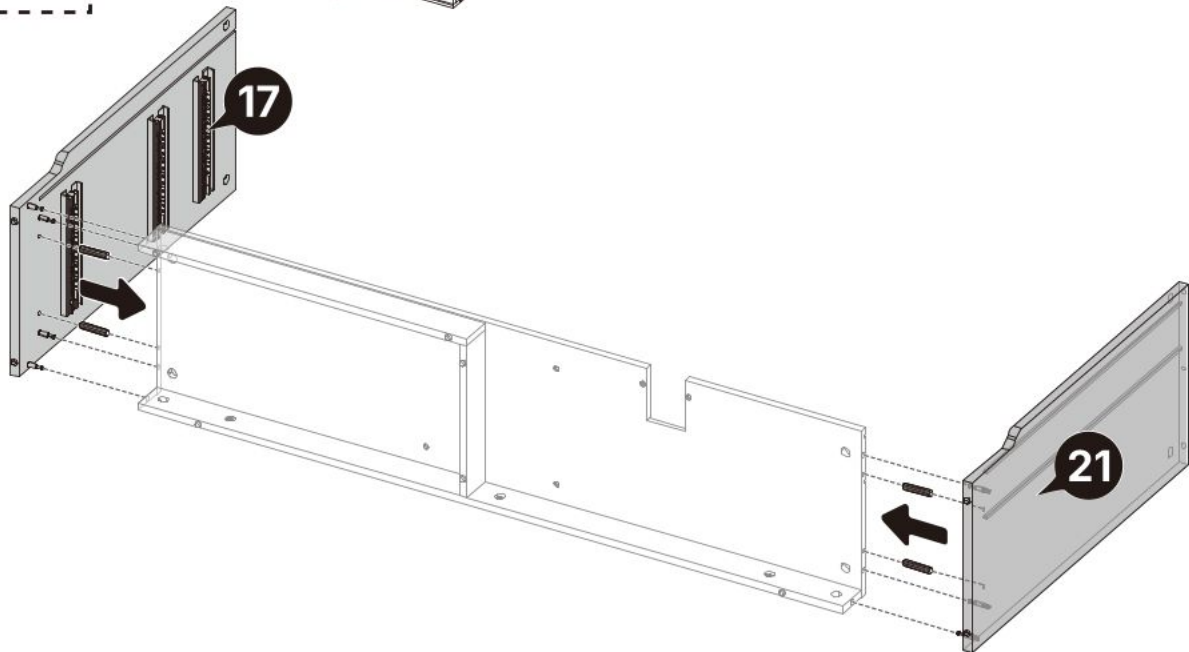
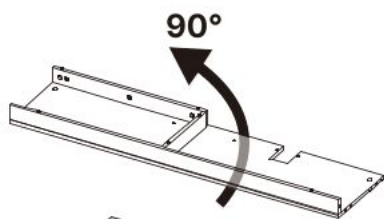
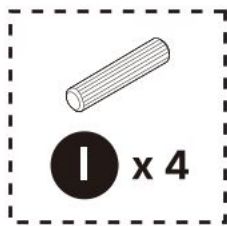
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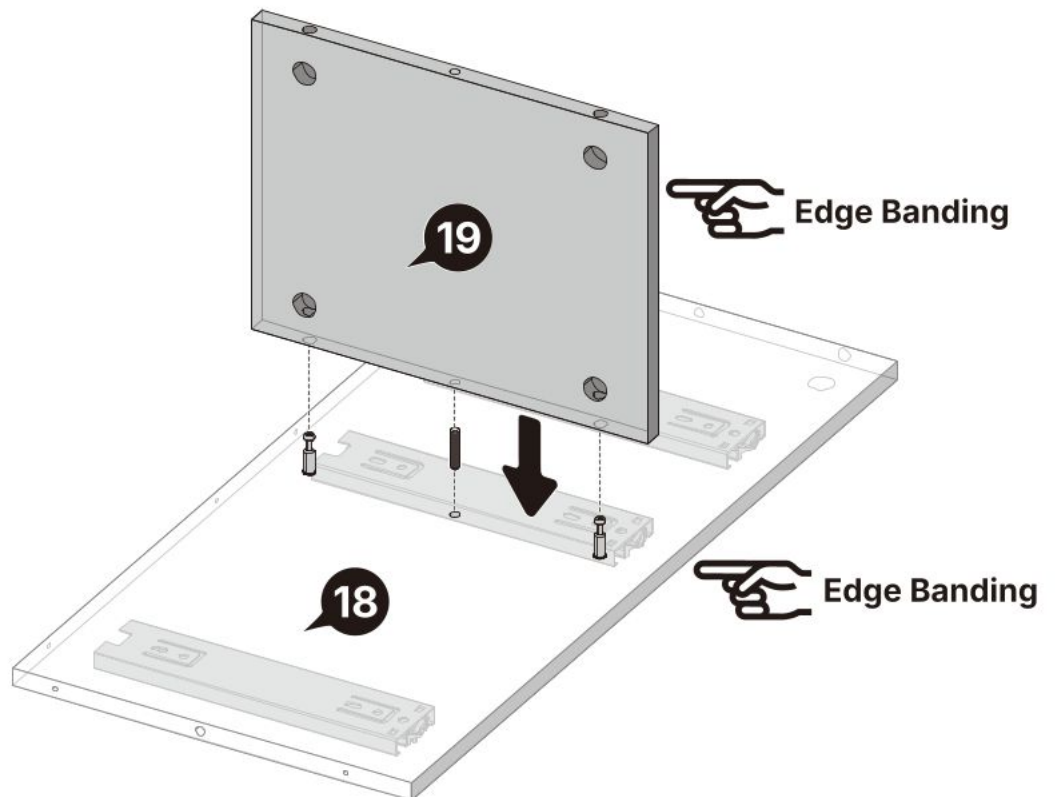
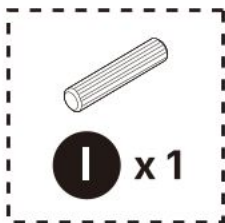
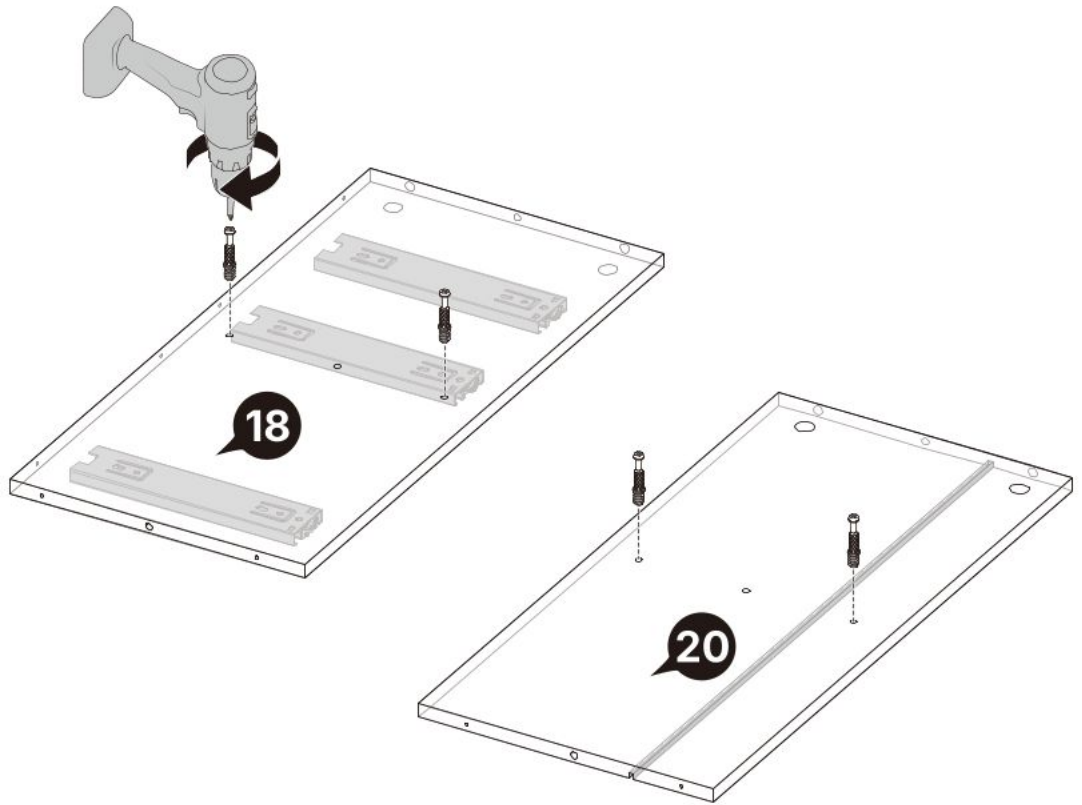
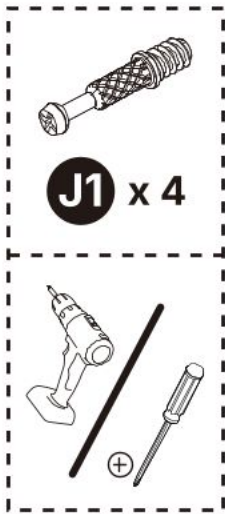
Attaching the Lower Bookshelf Section

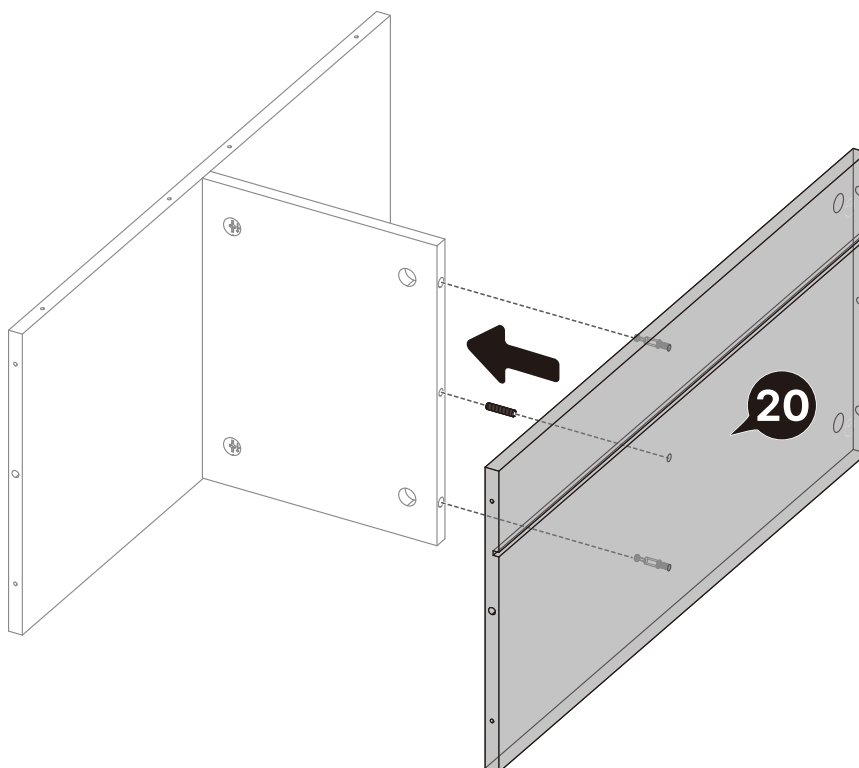
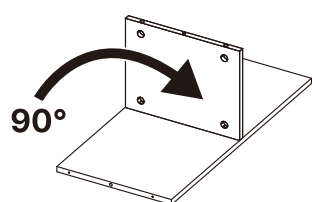
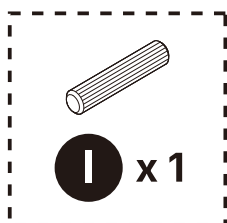
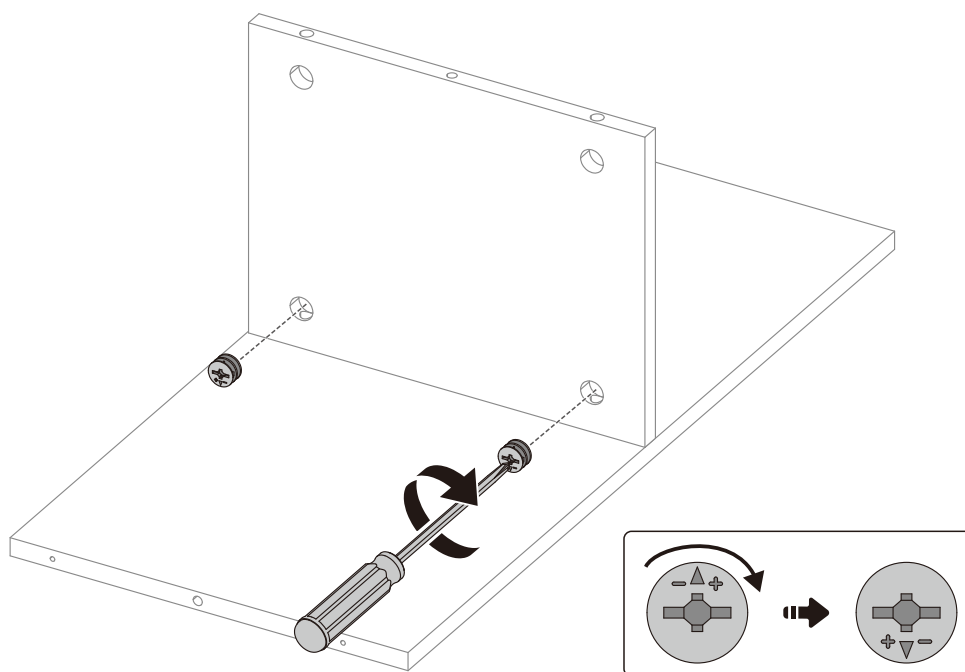
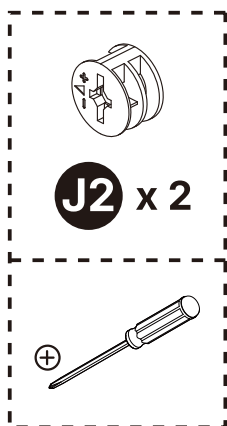


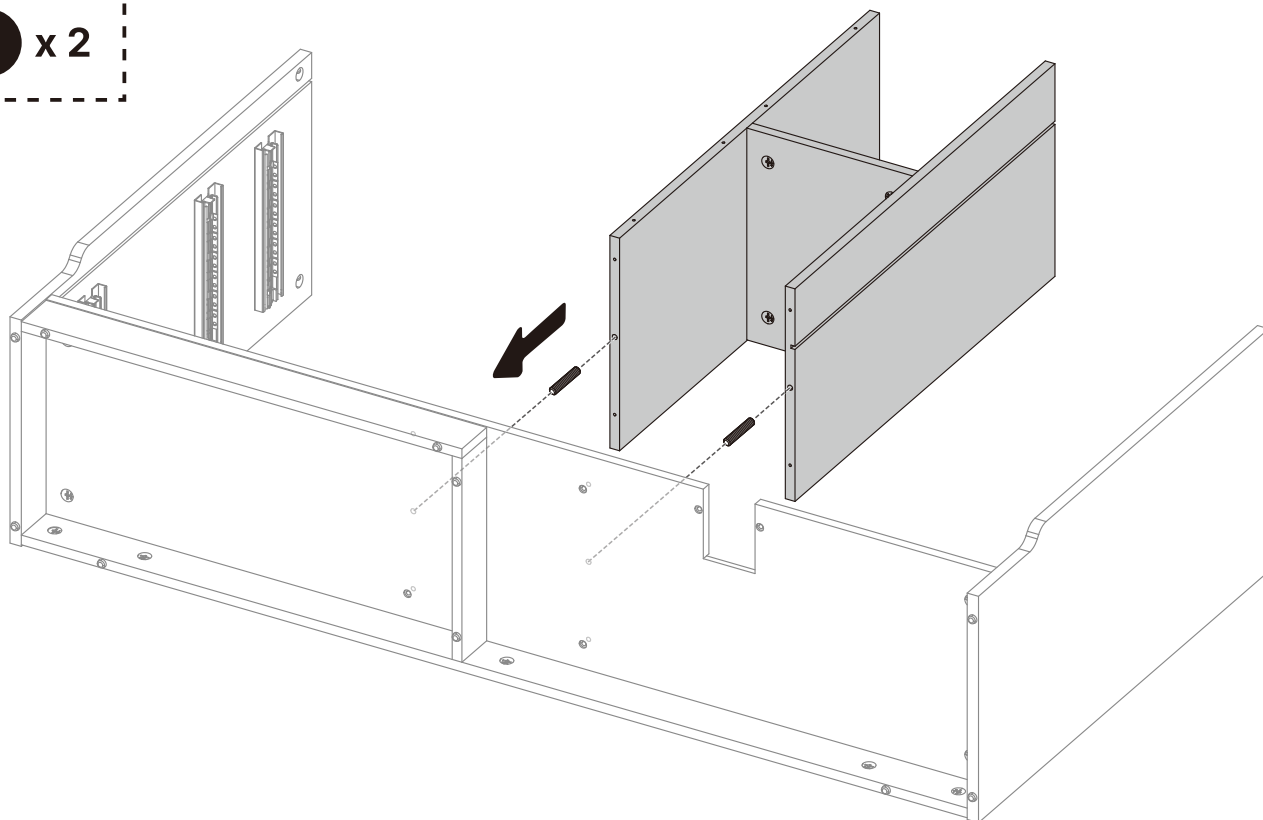
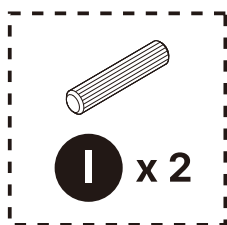
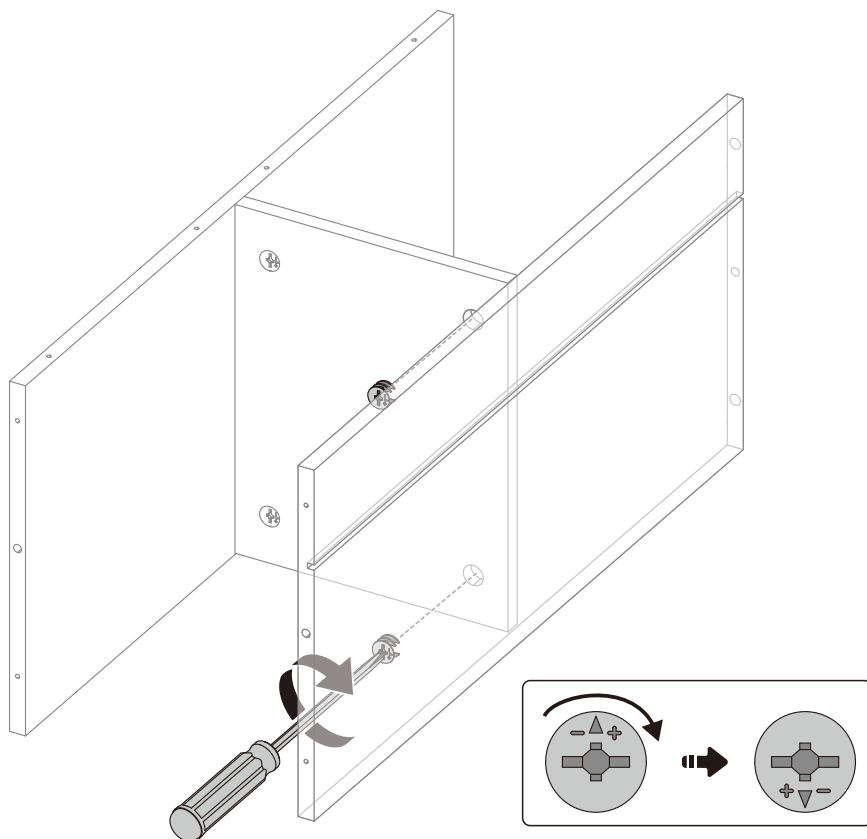
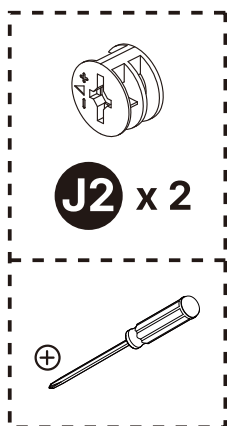


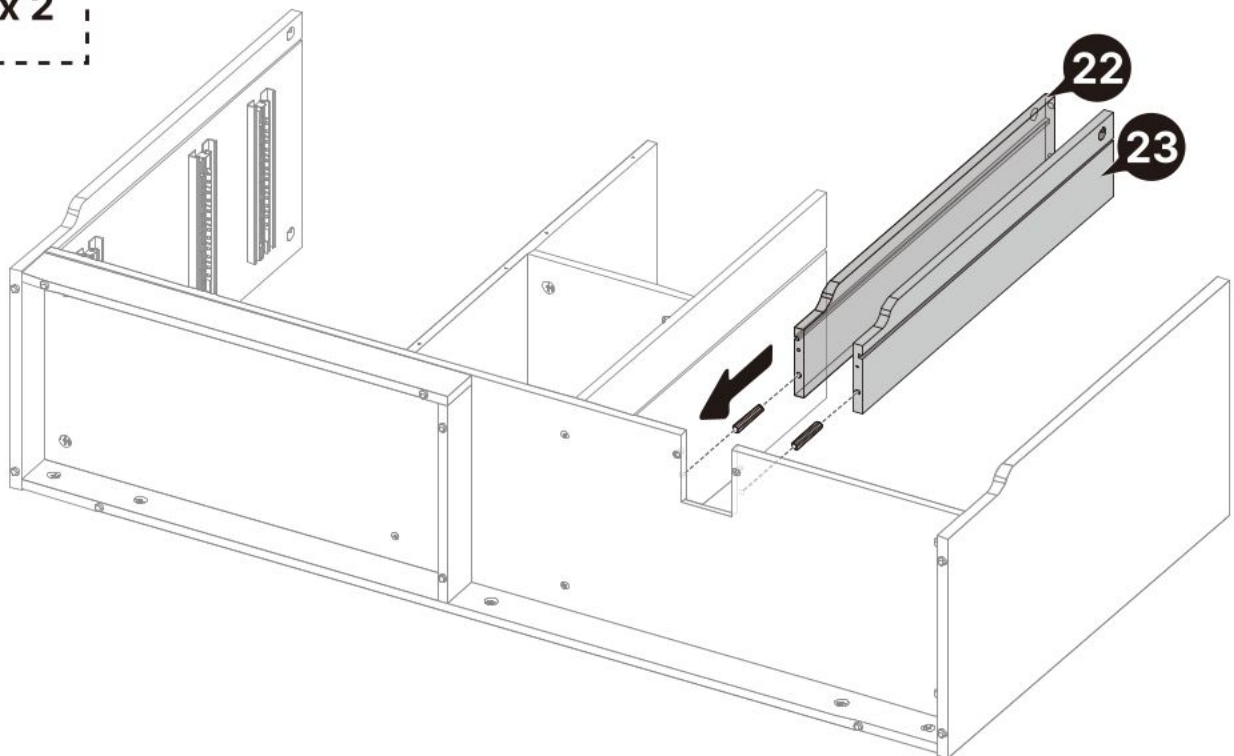
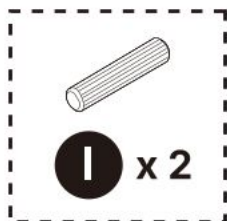
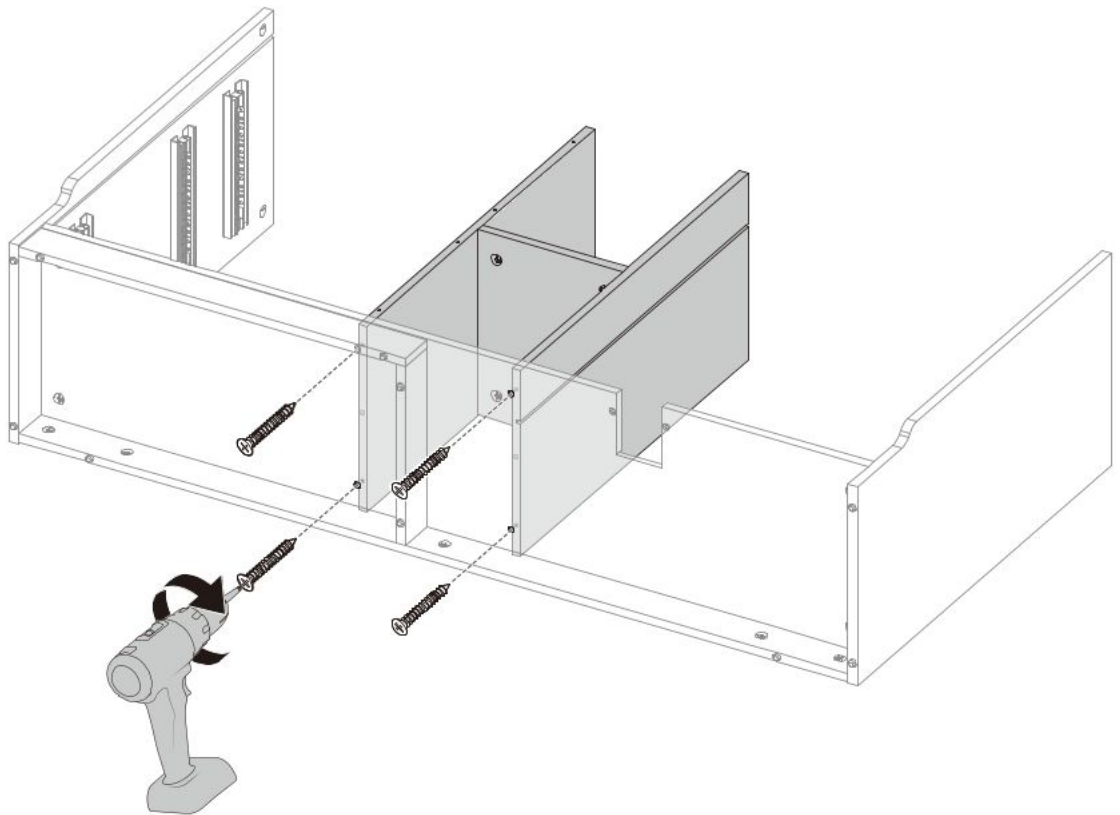
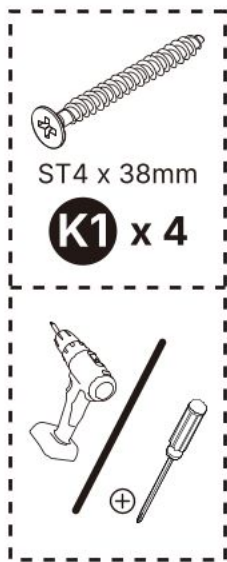


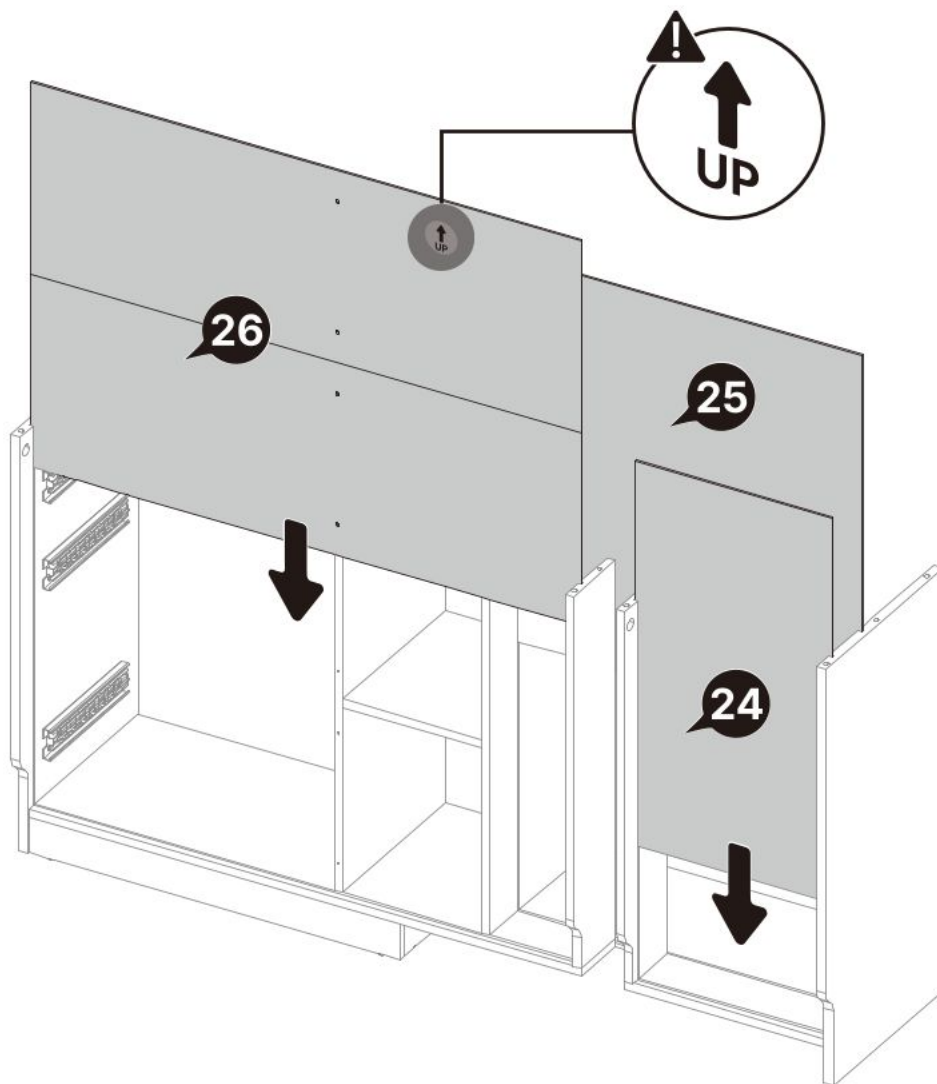
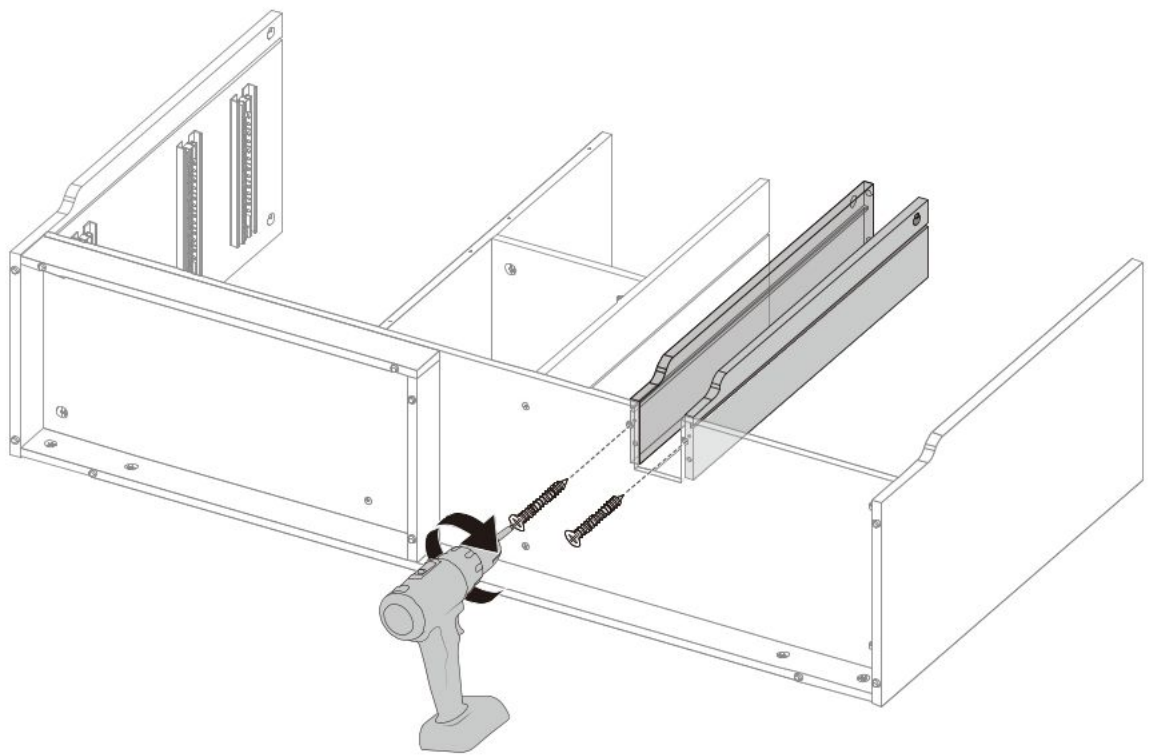
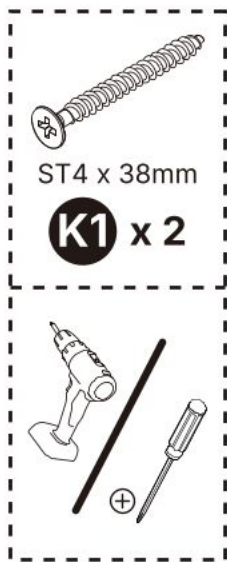


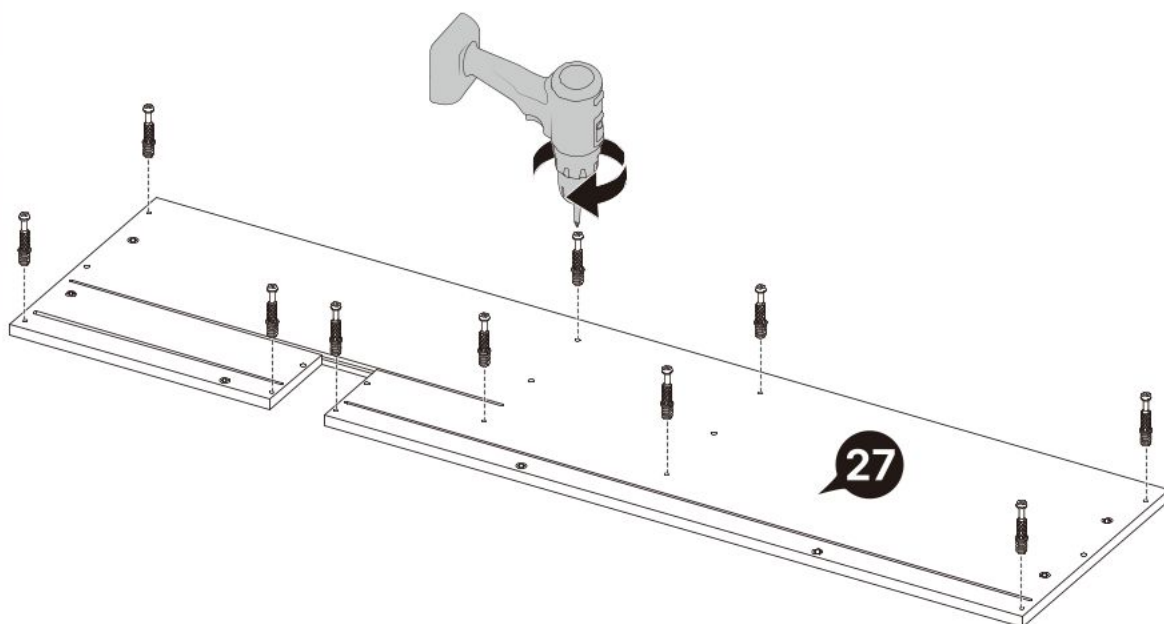
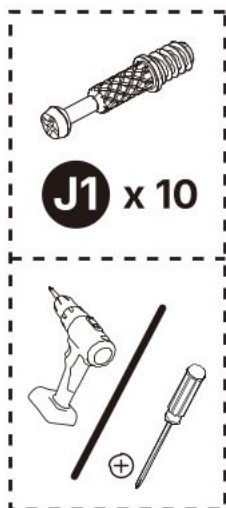
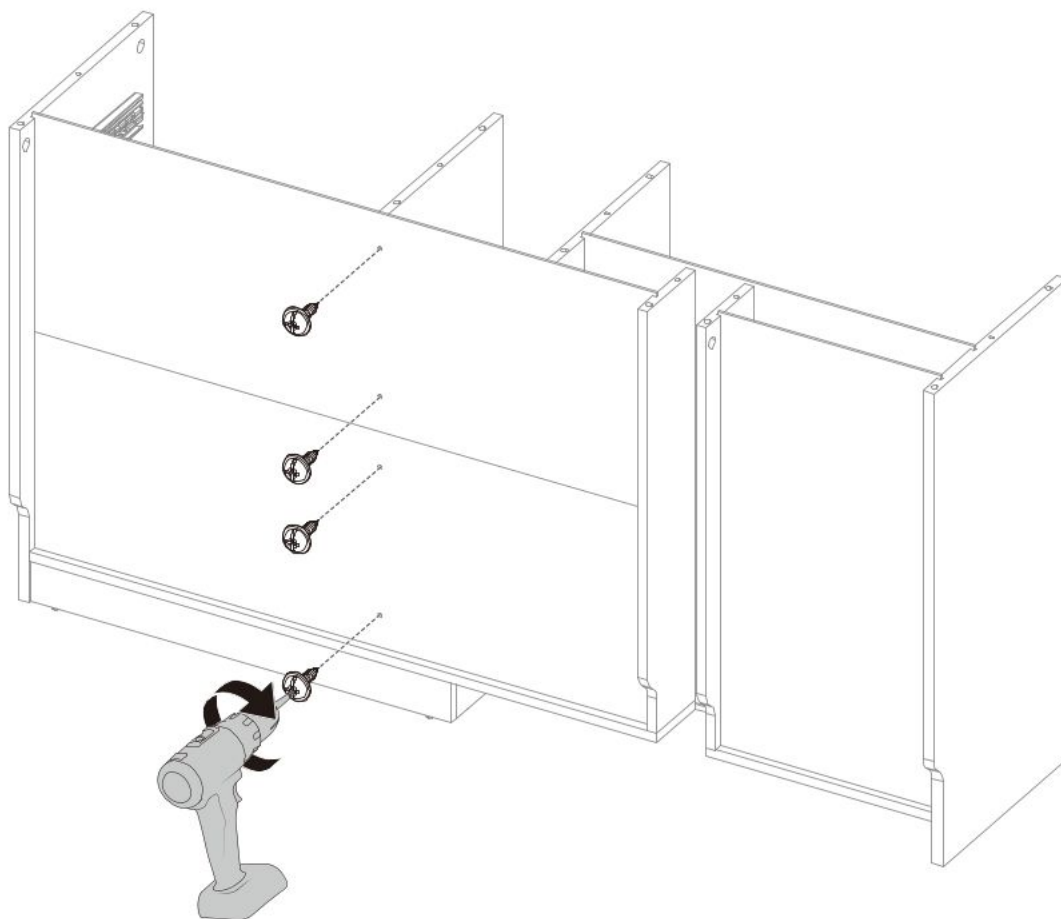


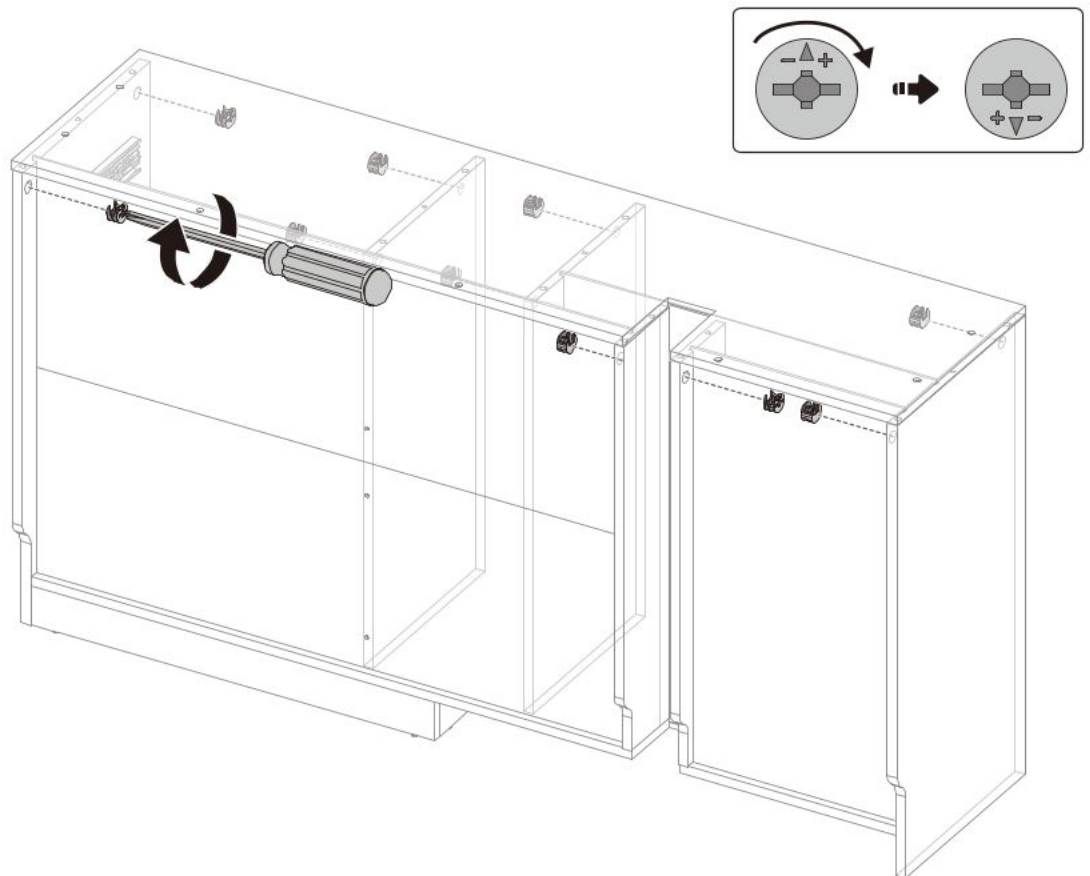
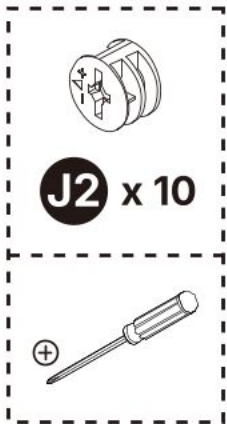
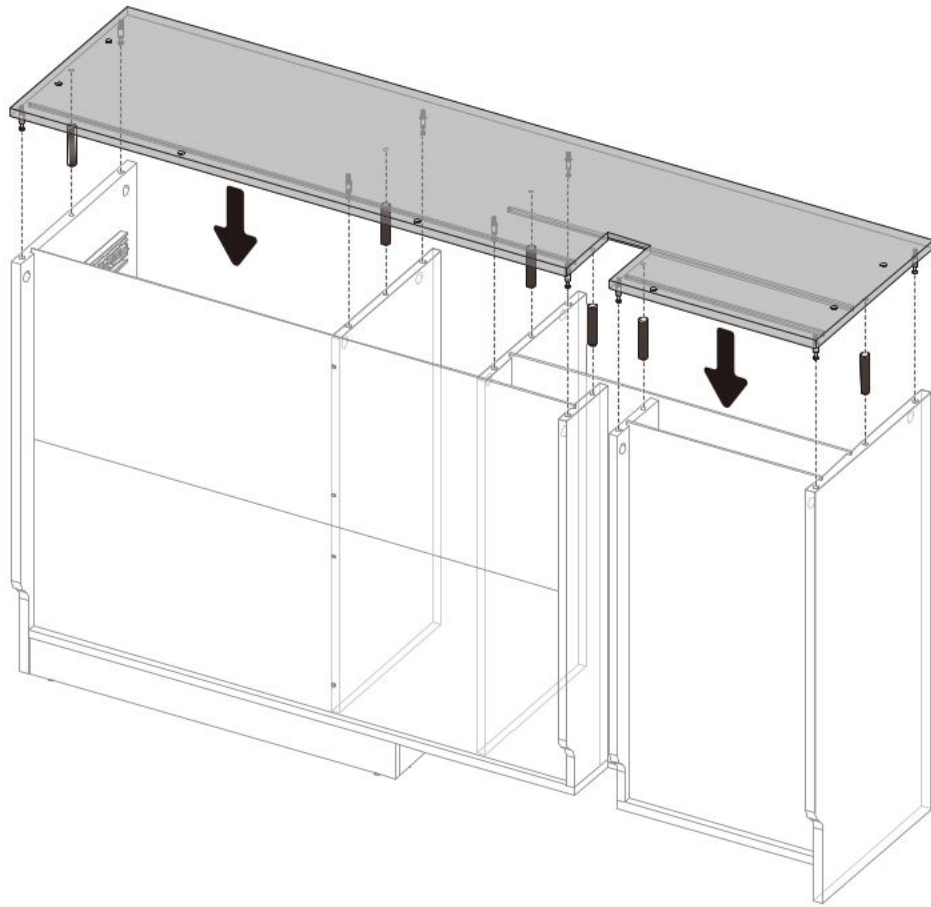
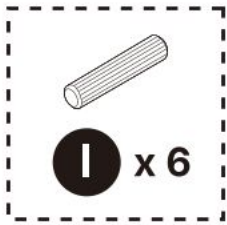


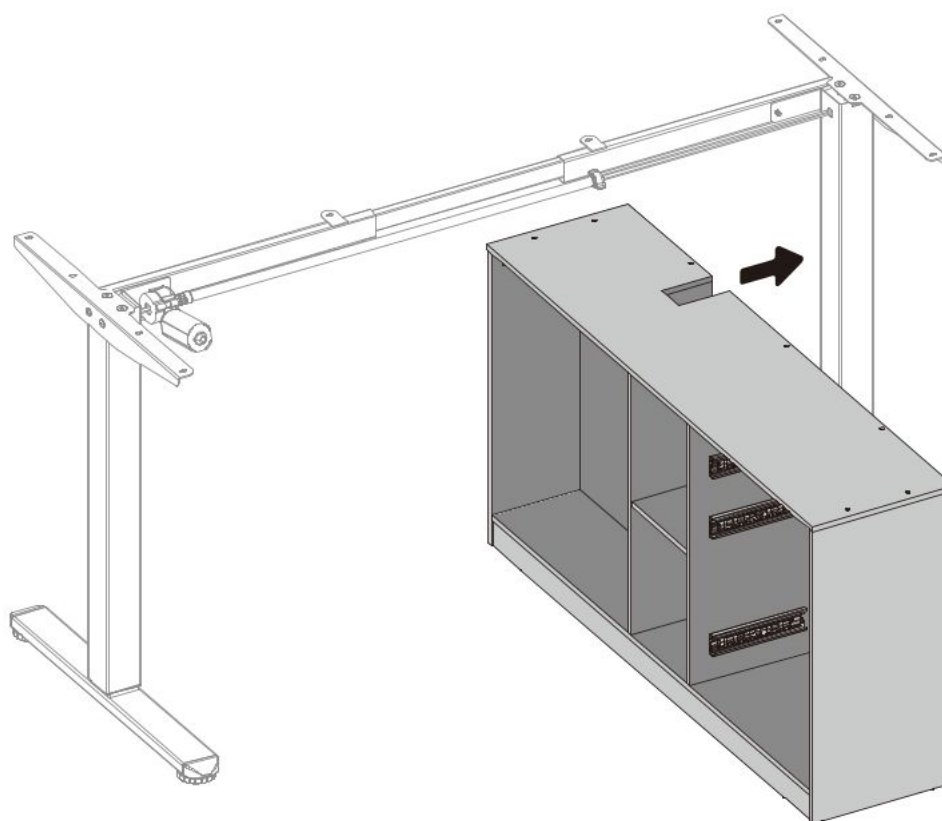
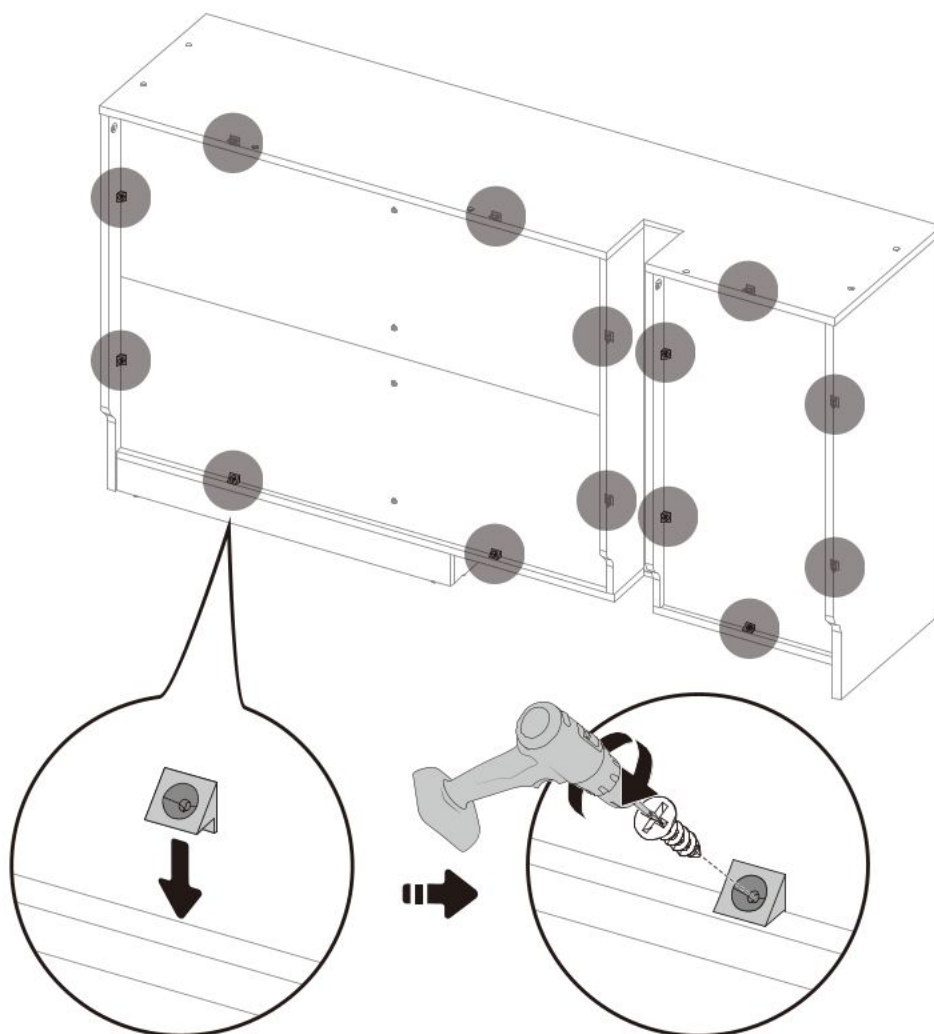
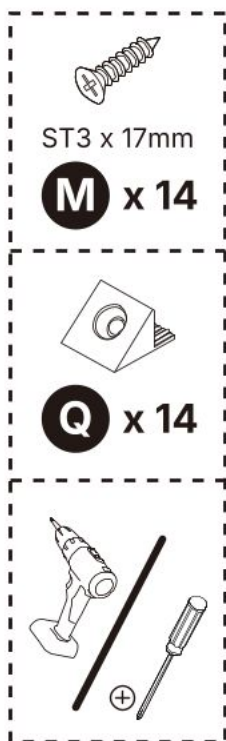












3

Attaching the Cabinet



J1 x 4

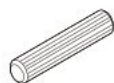


ST3.5 x 12mm

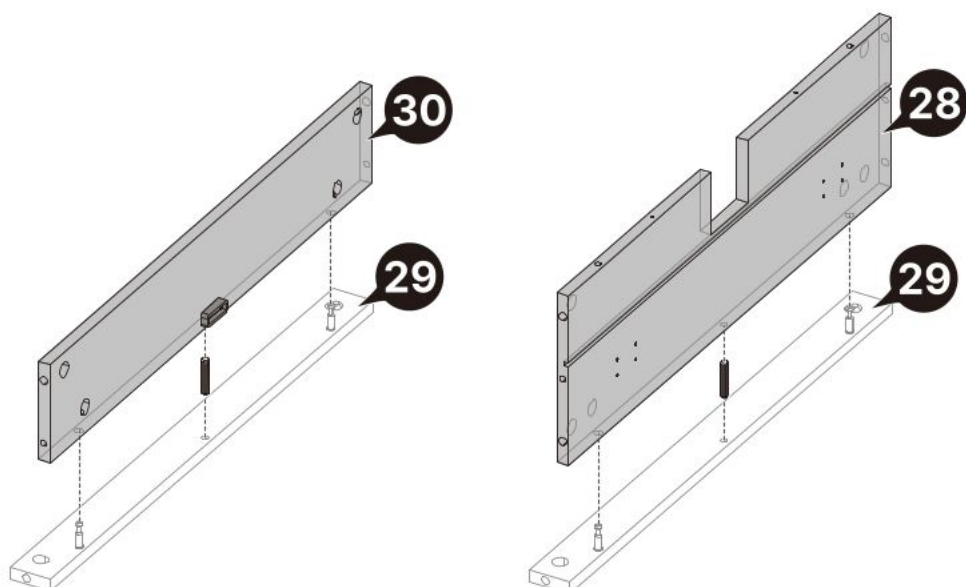
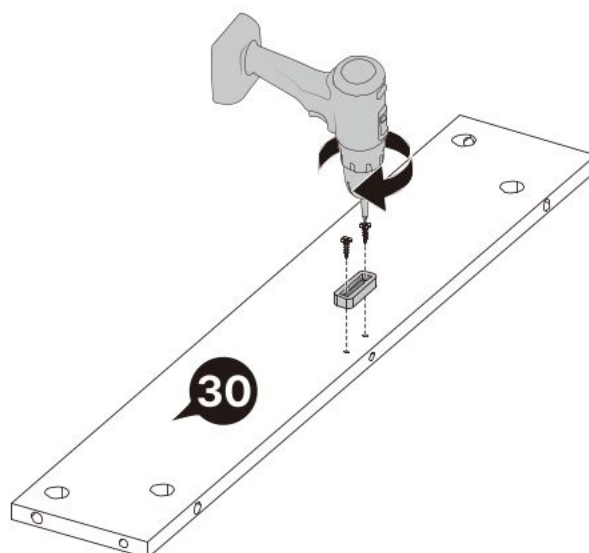
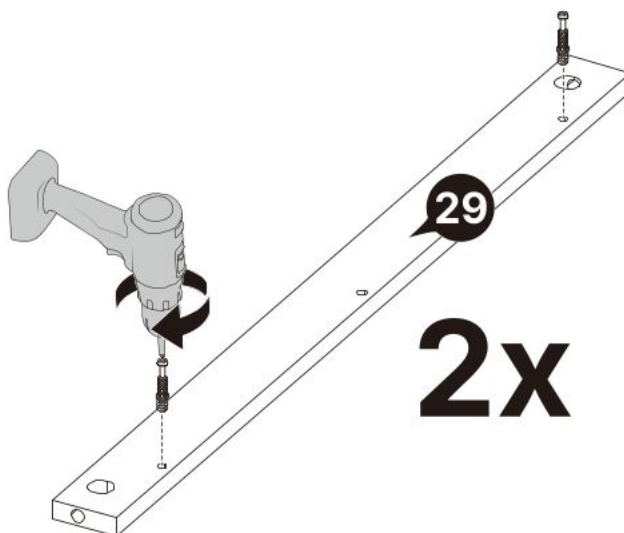
N x 2

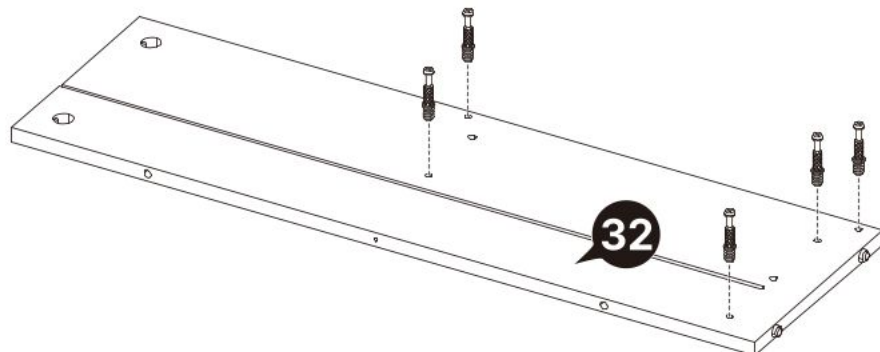
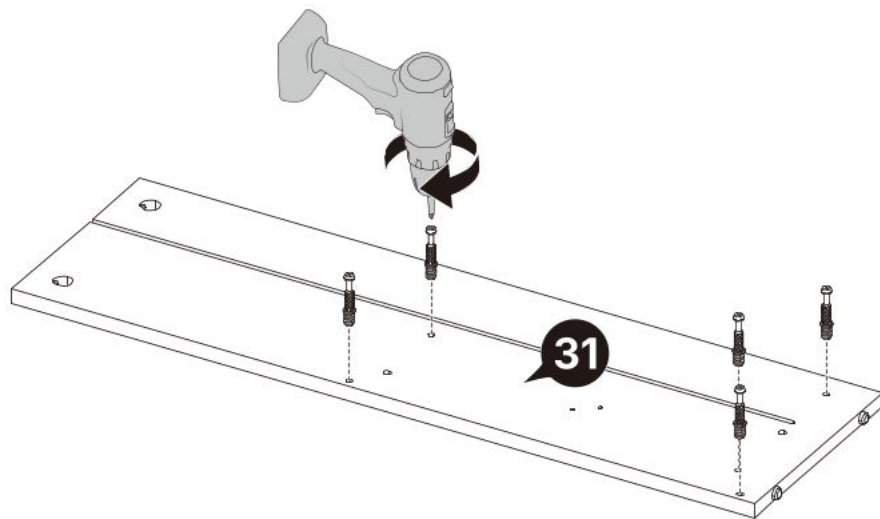
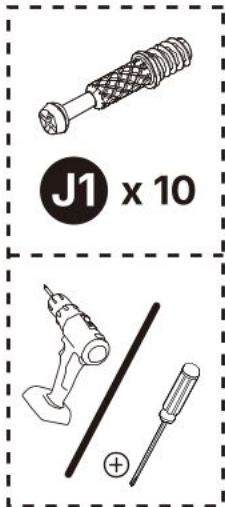
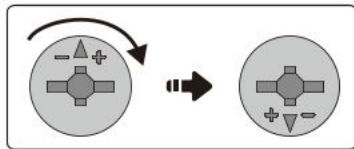
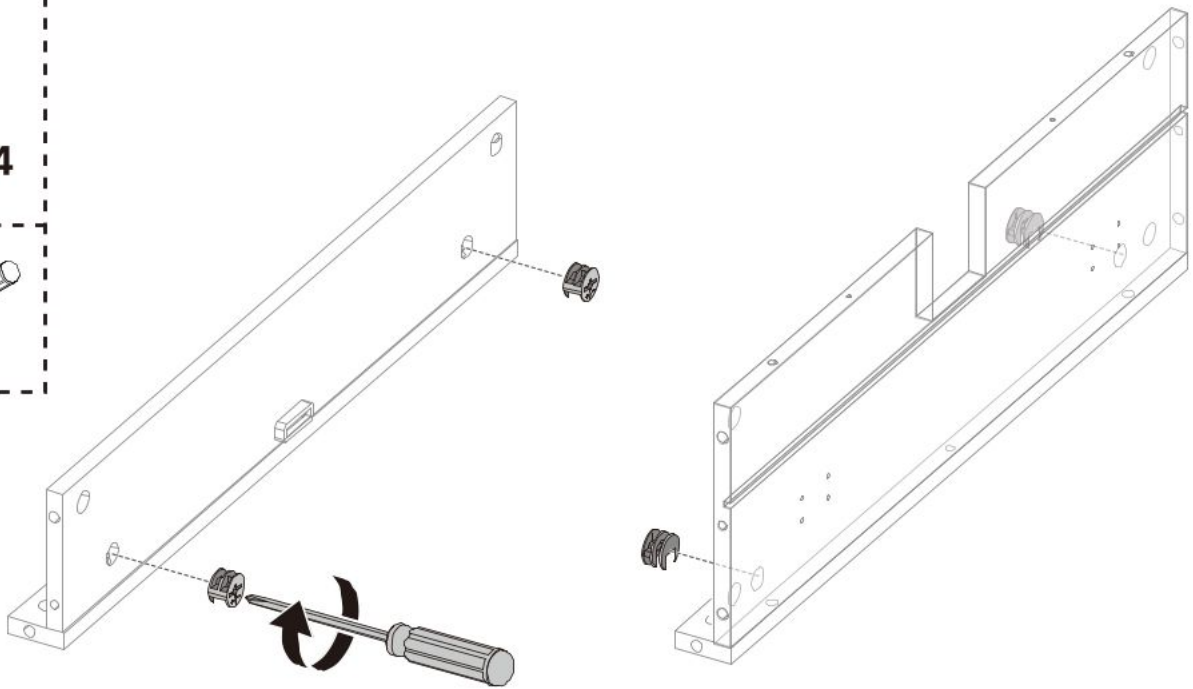
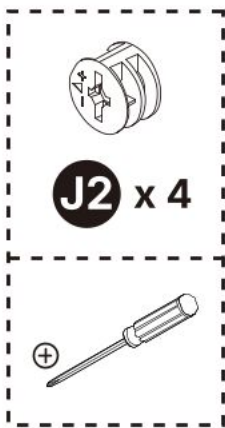


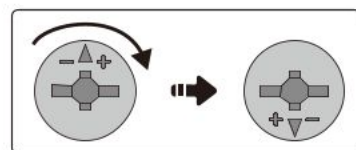
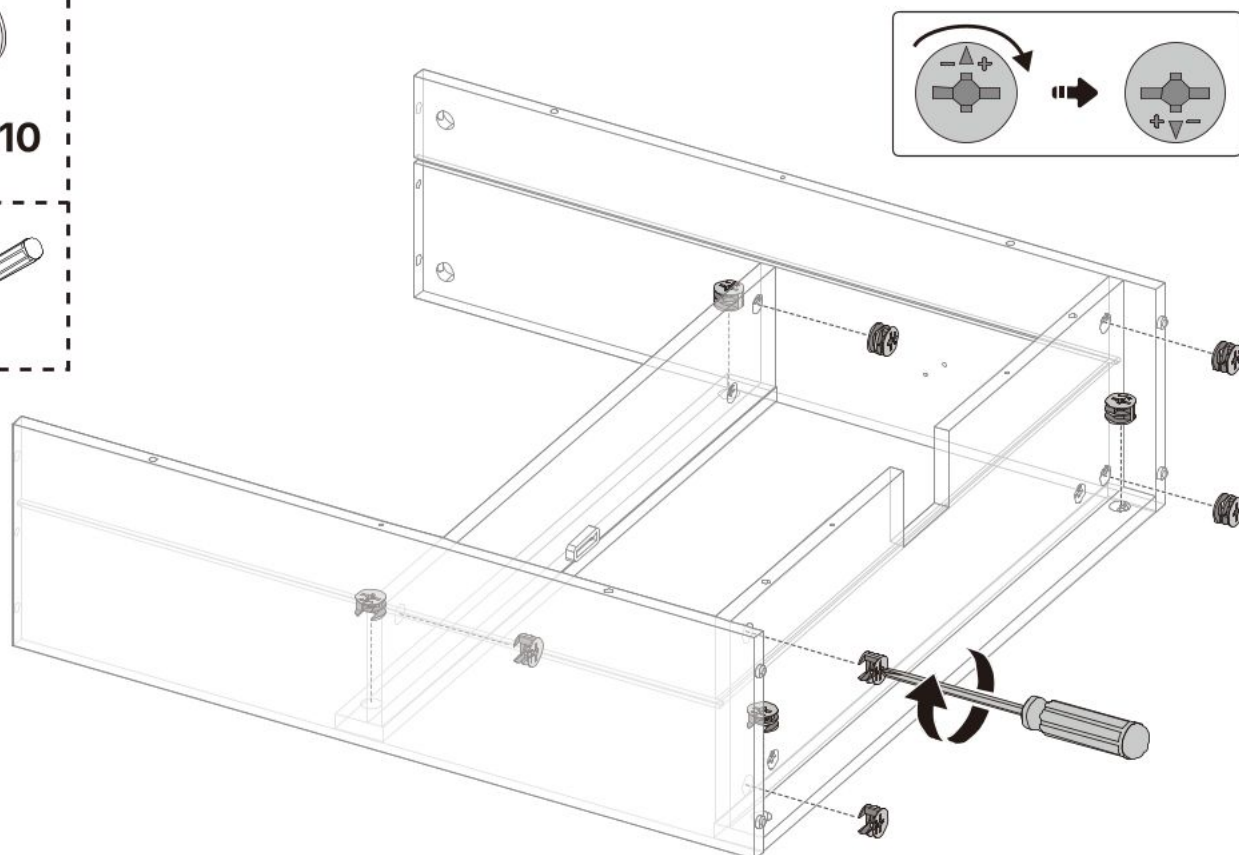
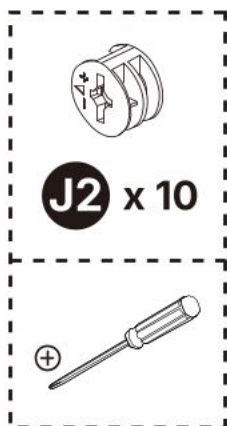
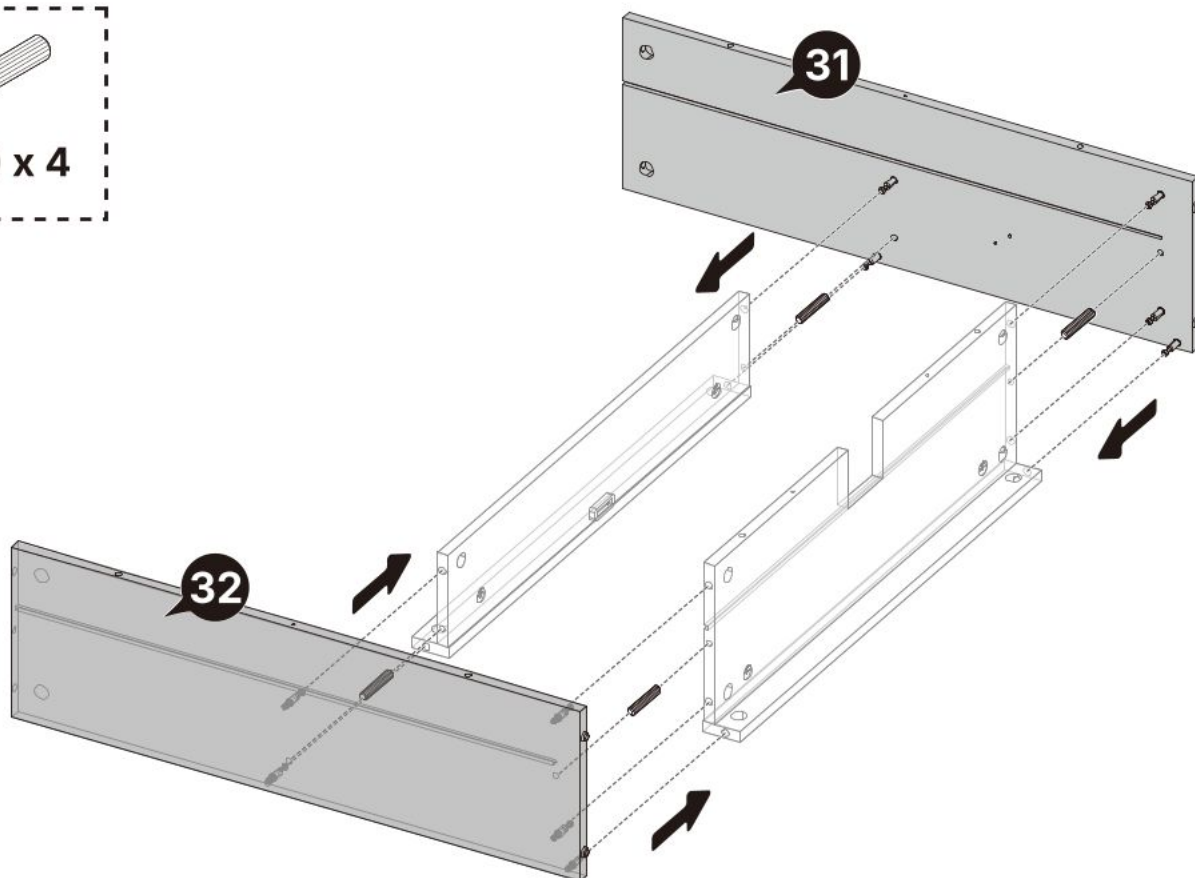
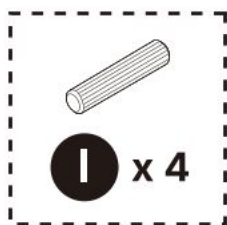
R x 1



I x 2









ST3.5 x 12mm

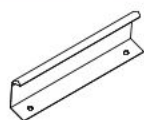
N x 8



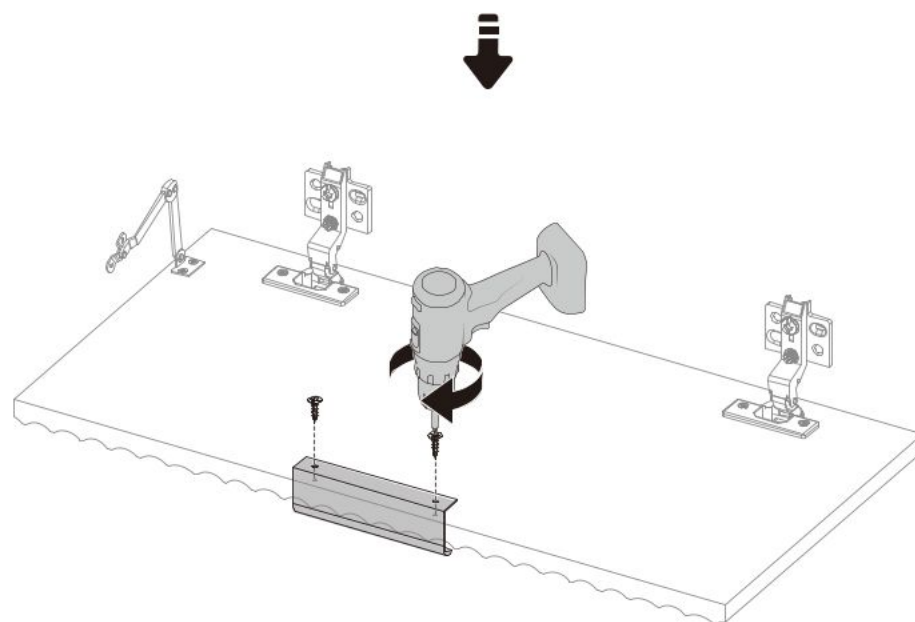
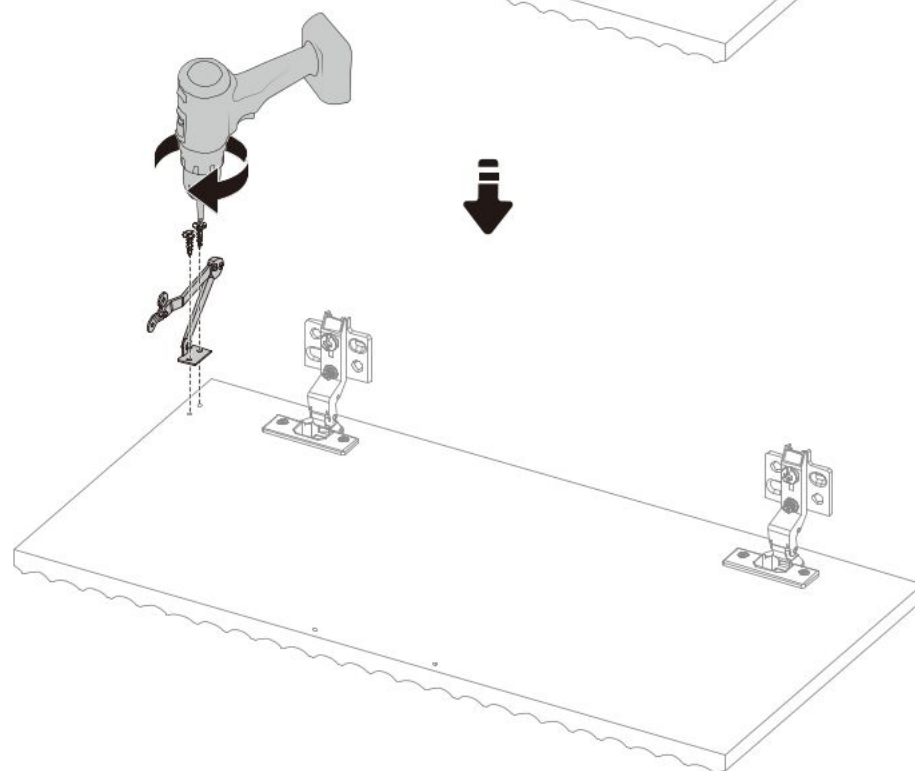
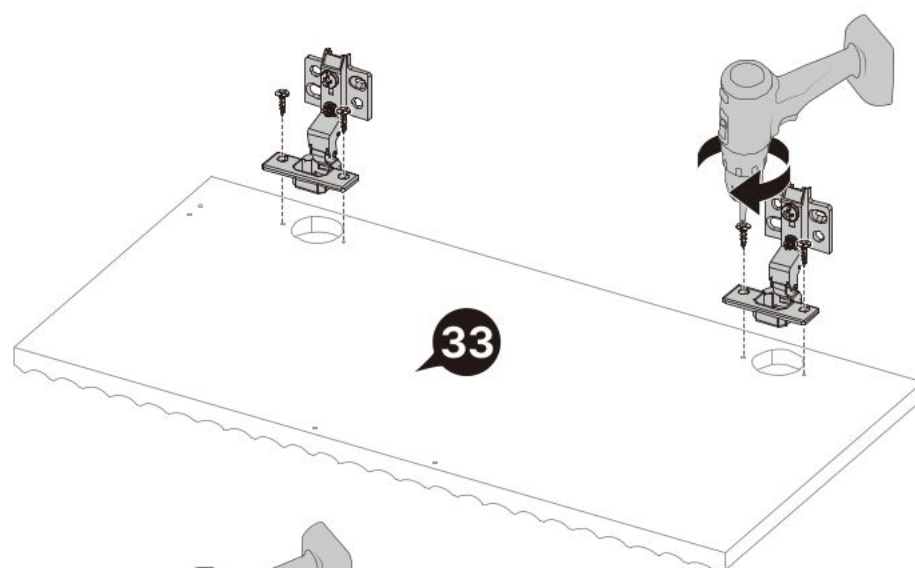
S x 2

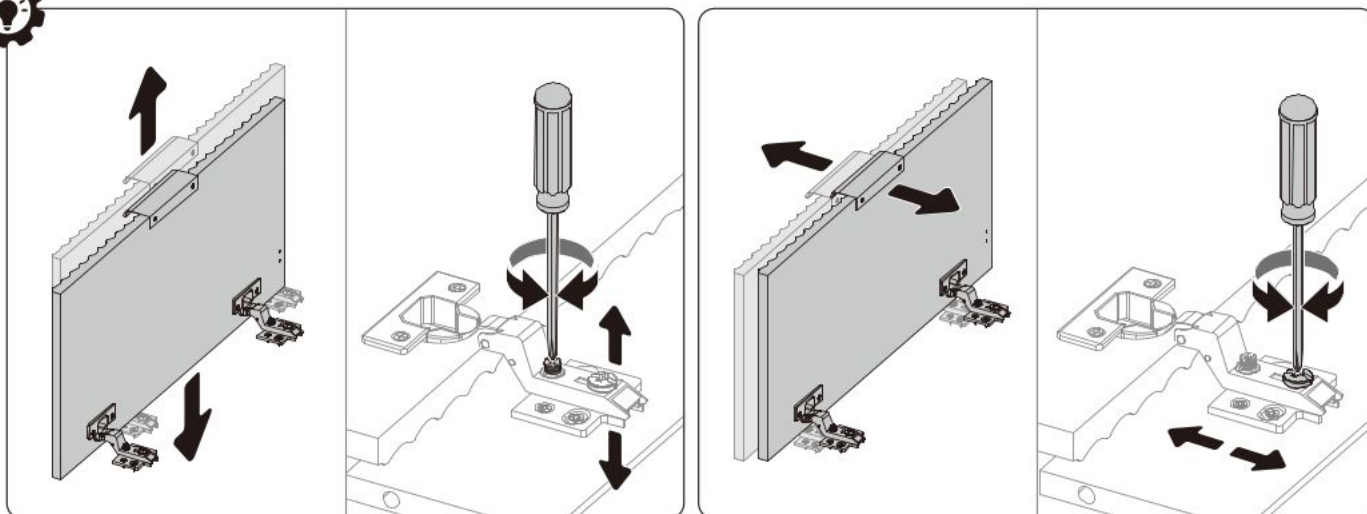
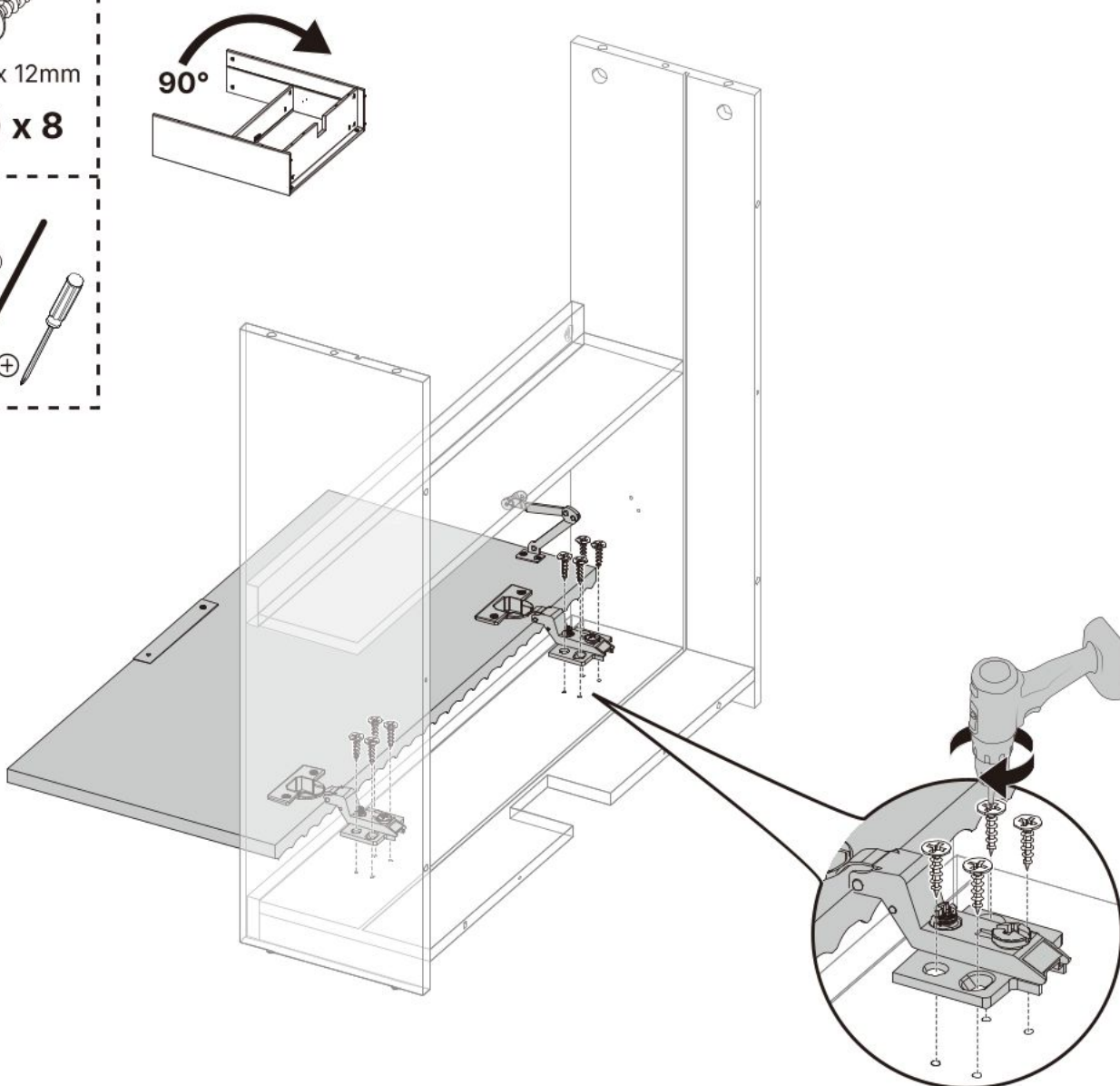
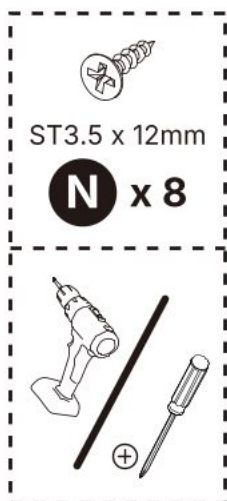


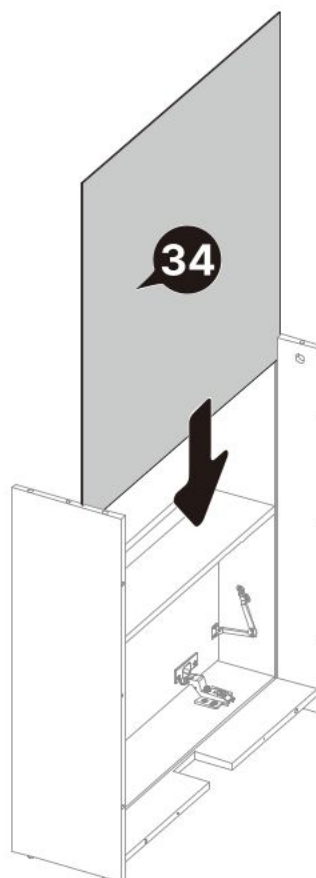
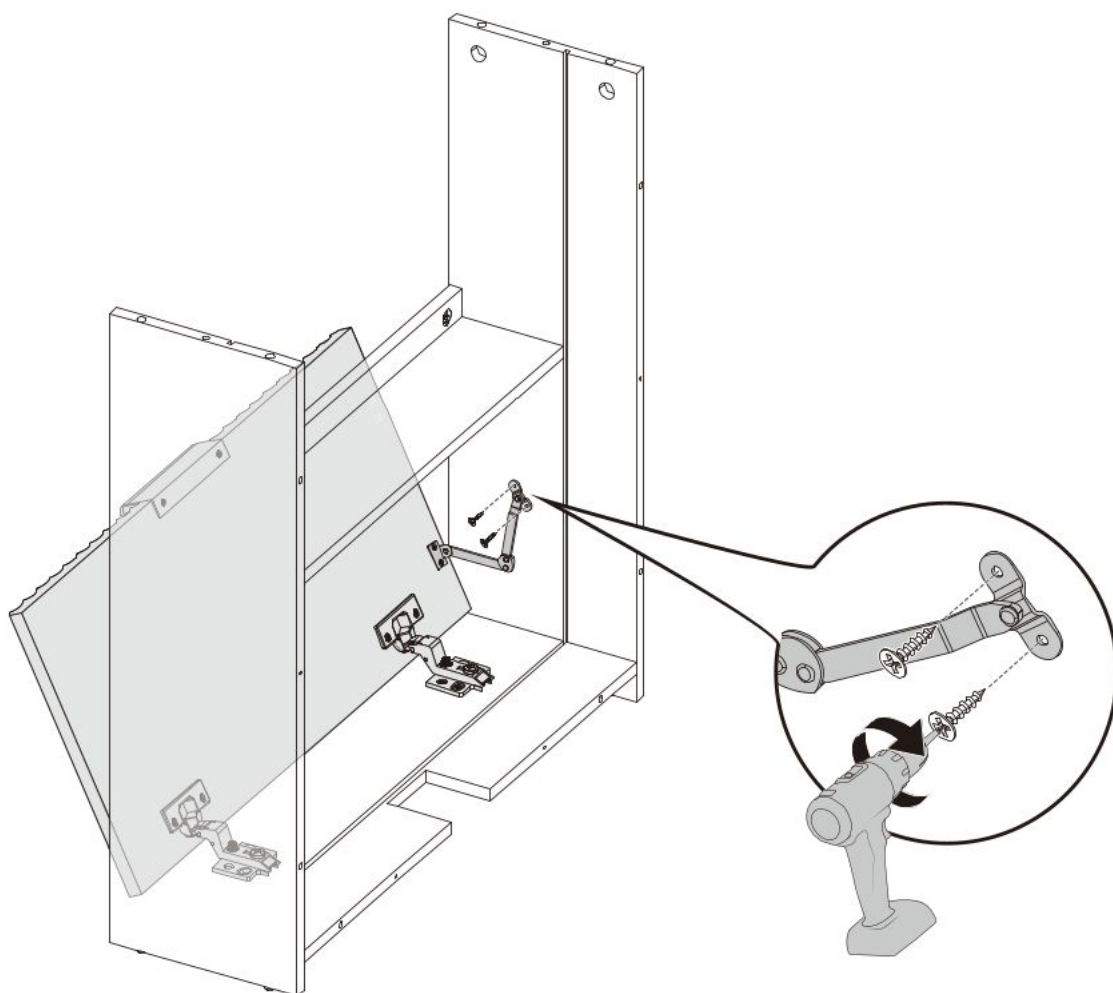
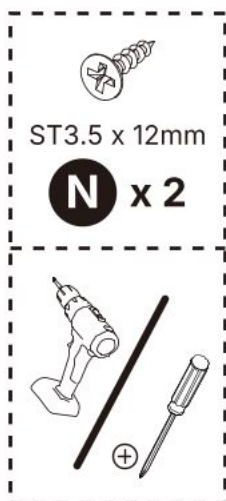
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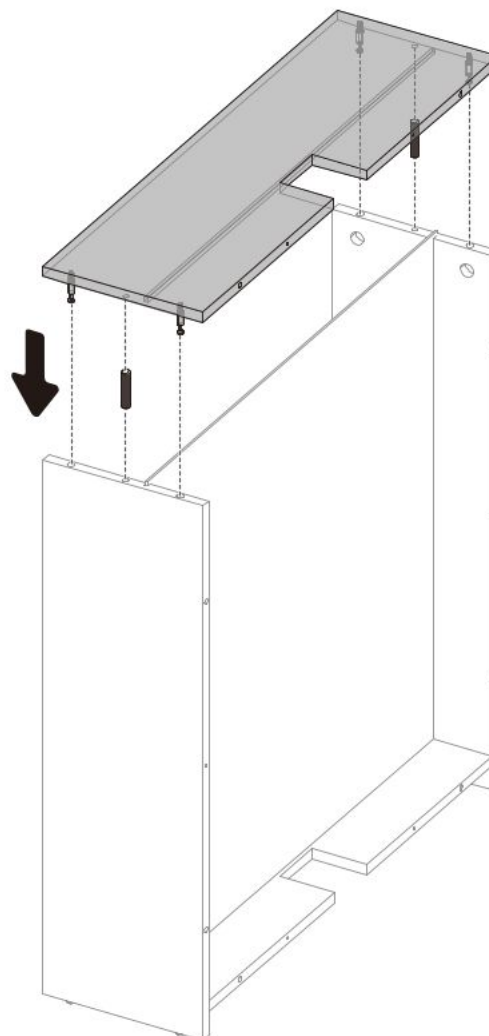
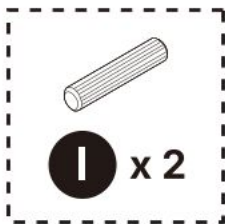
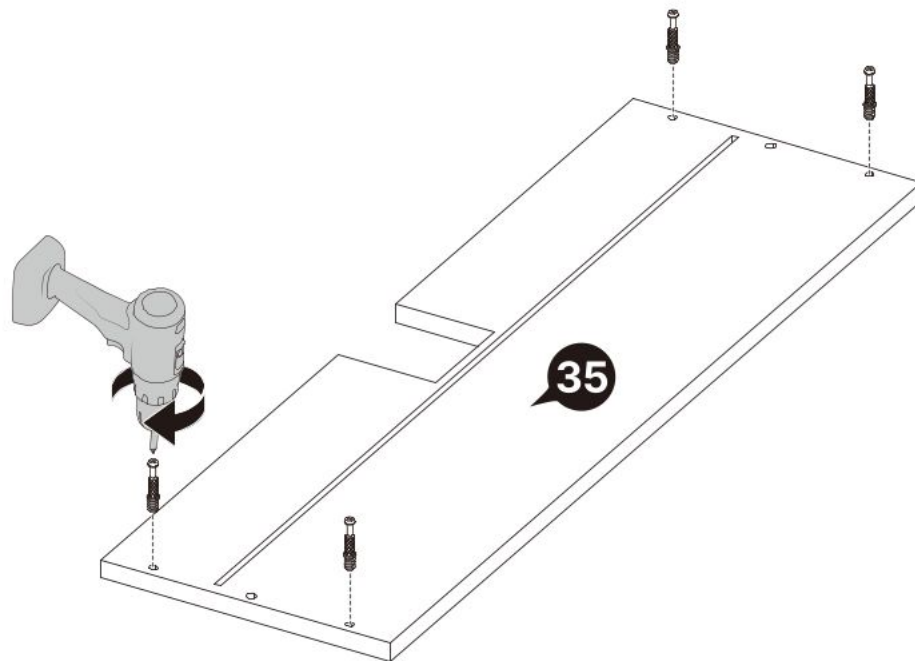
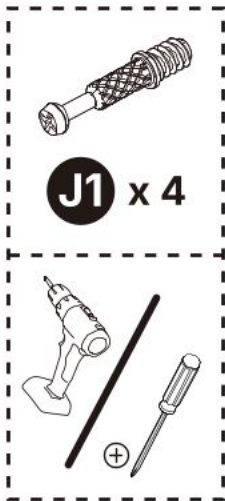


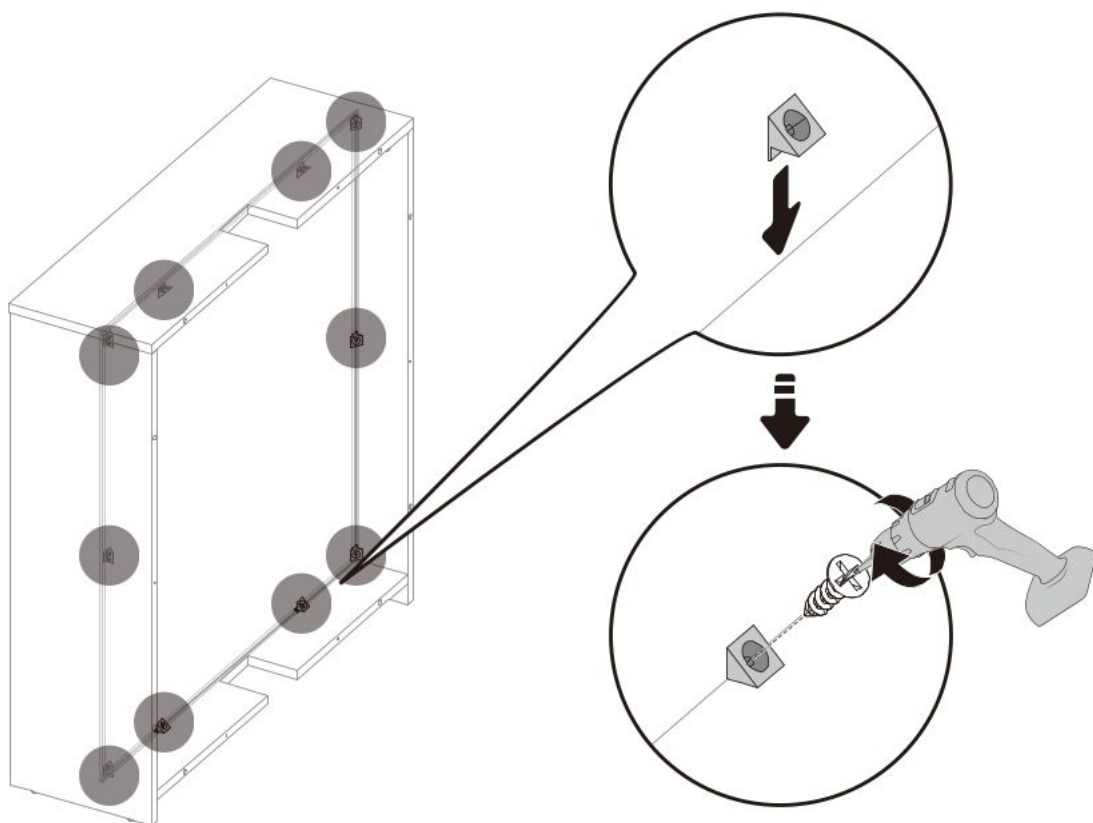
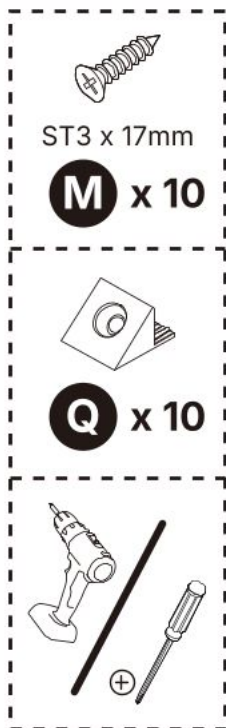
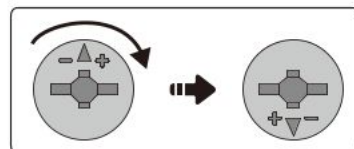
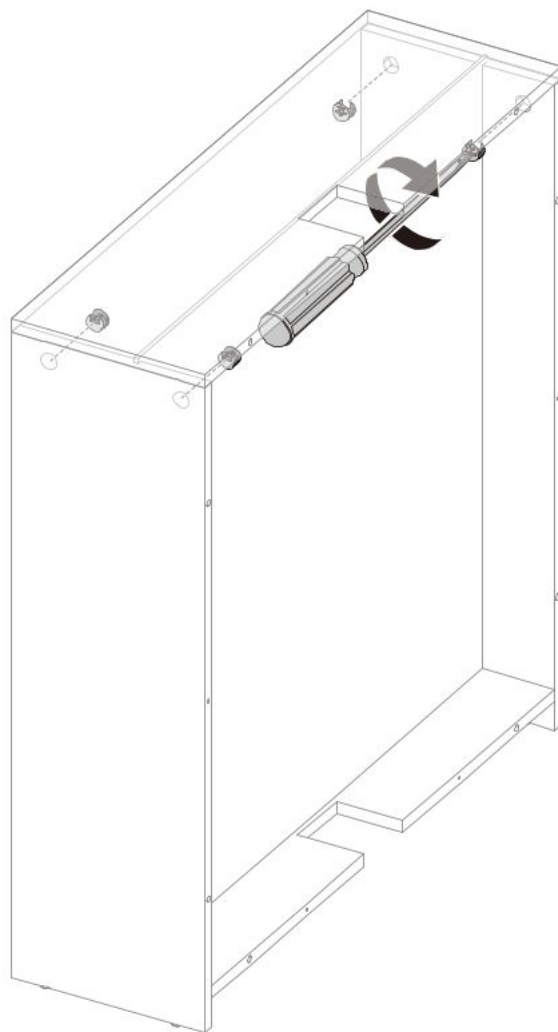
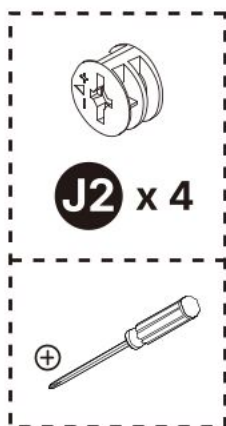
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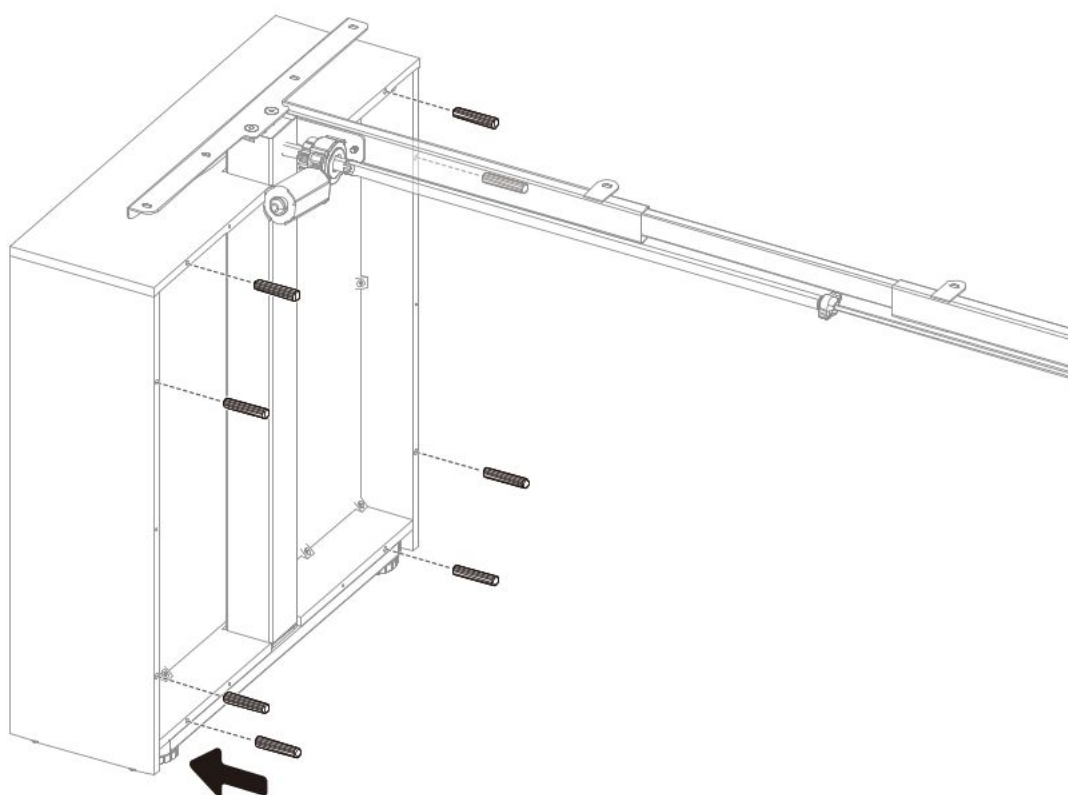
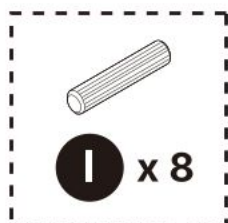
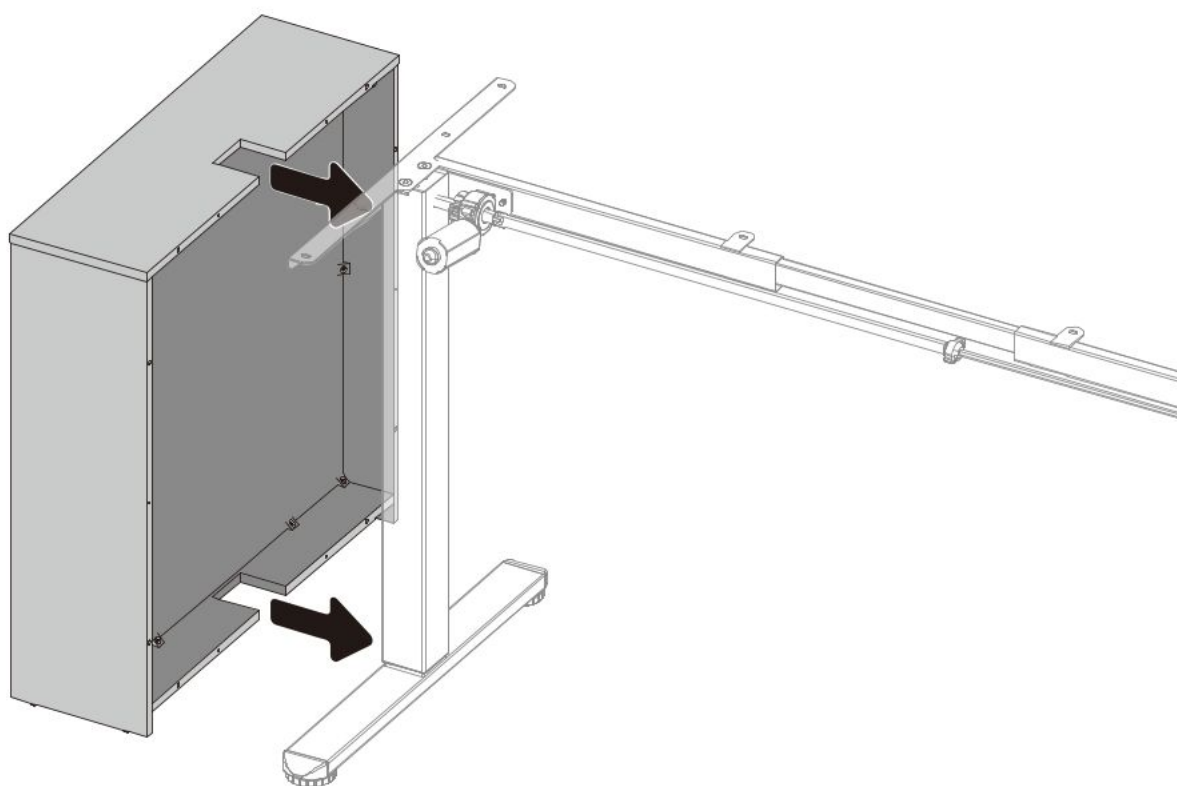


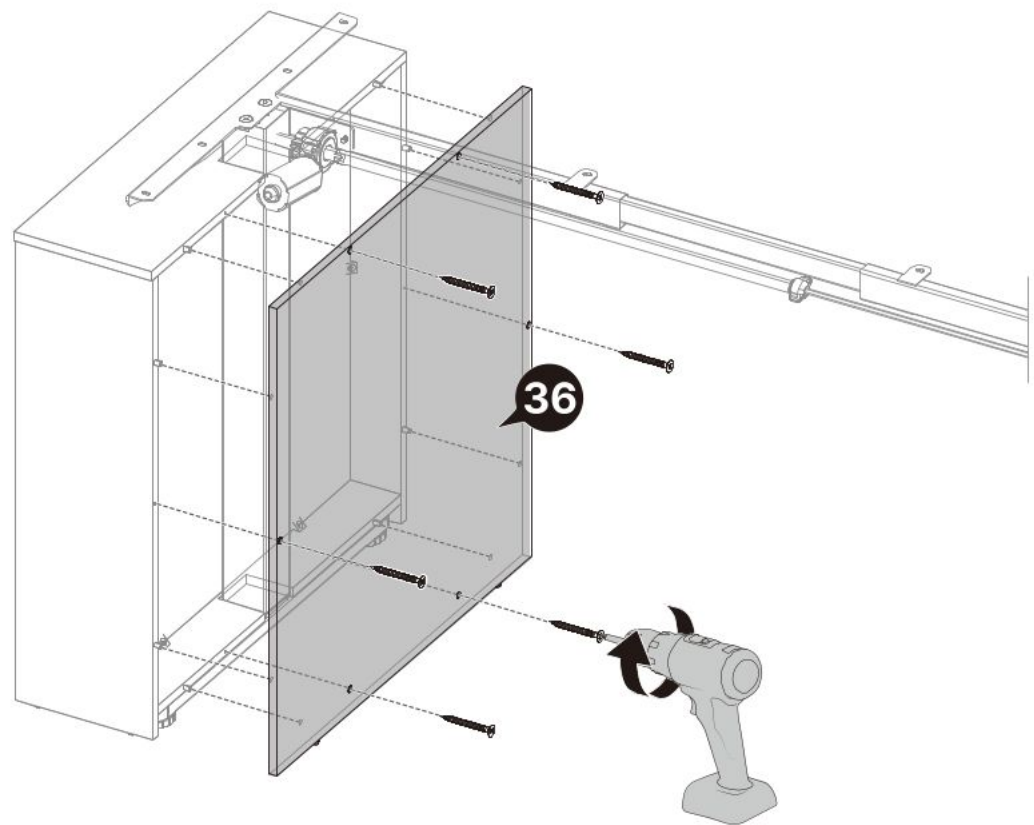
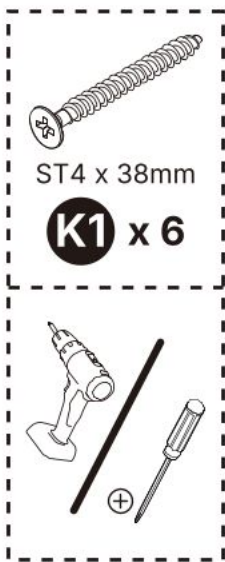






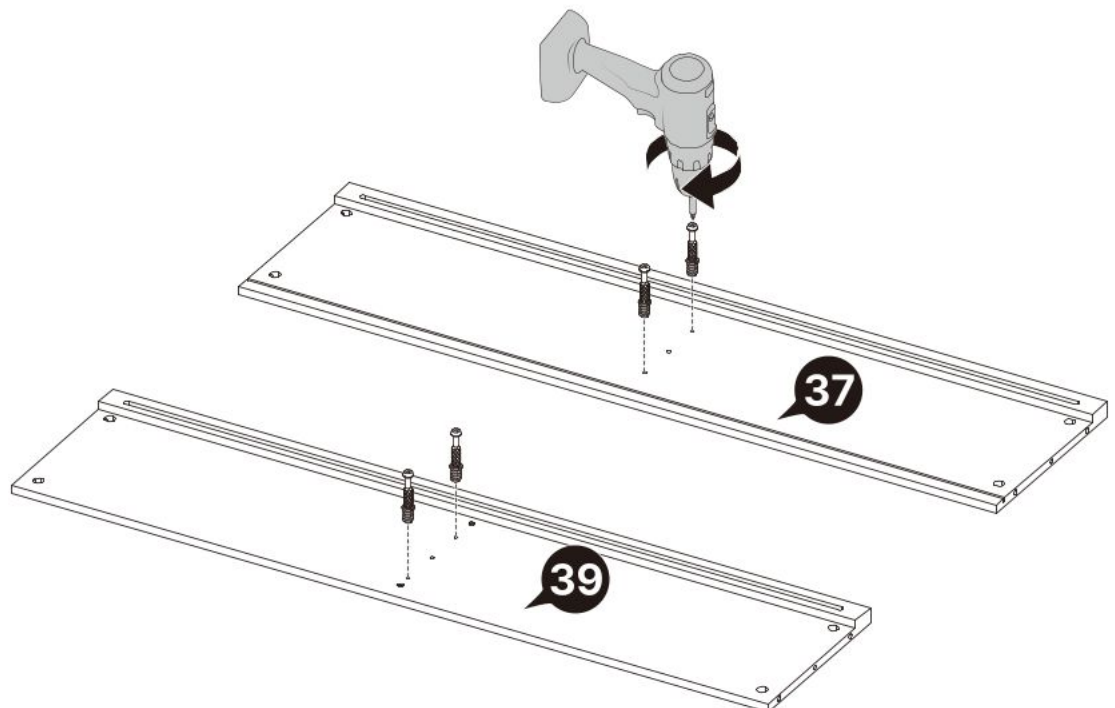
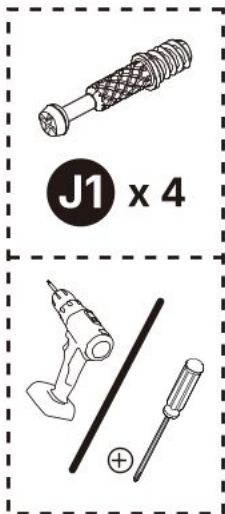


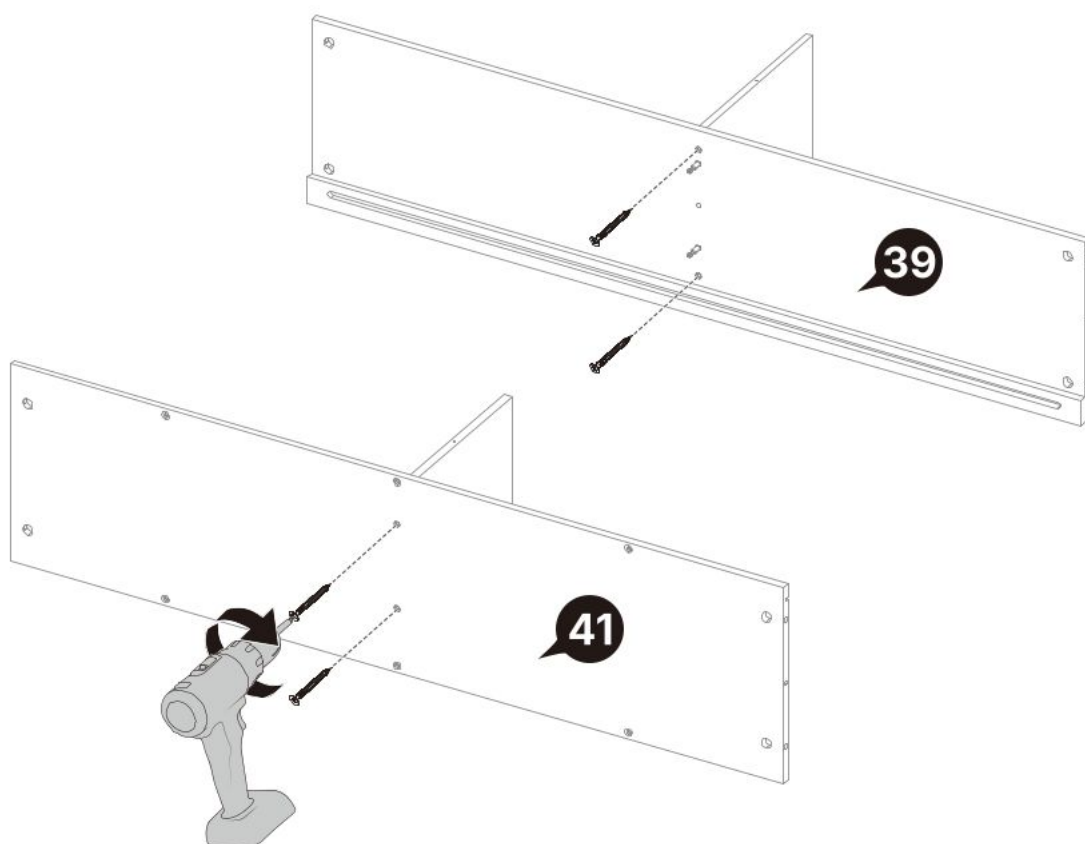
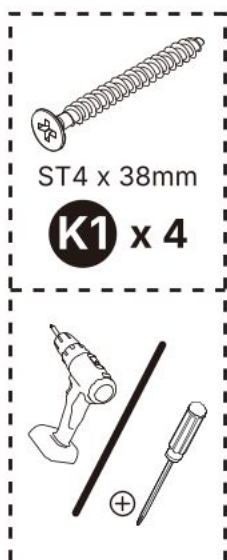
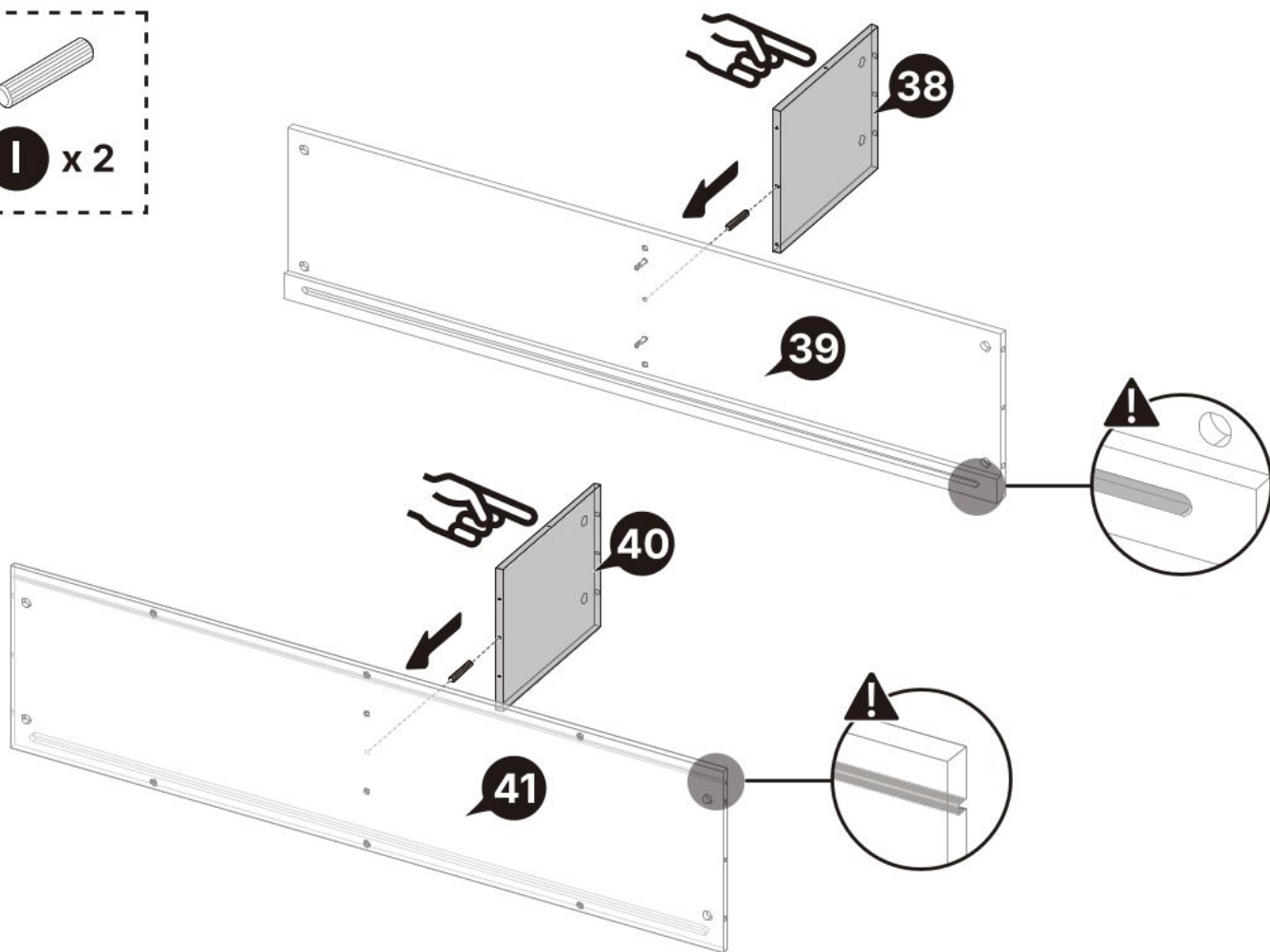
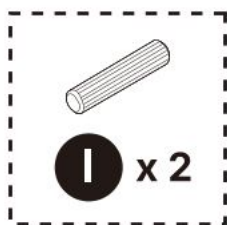


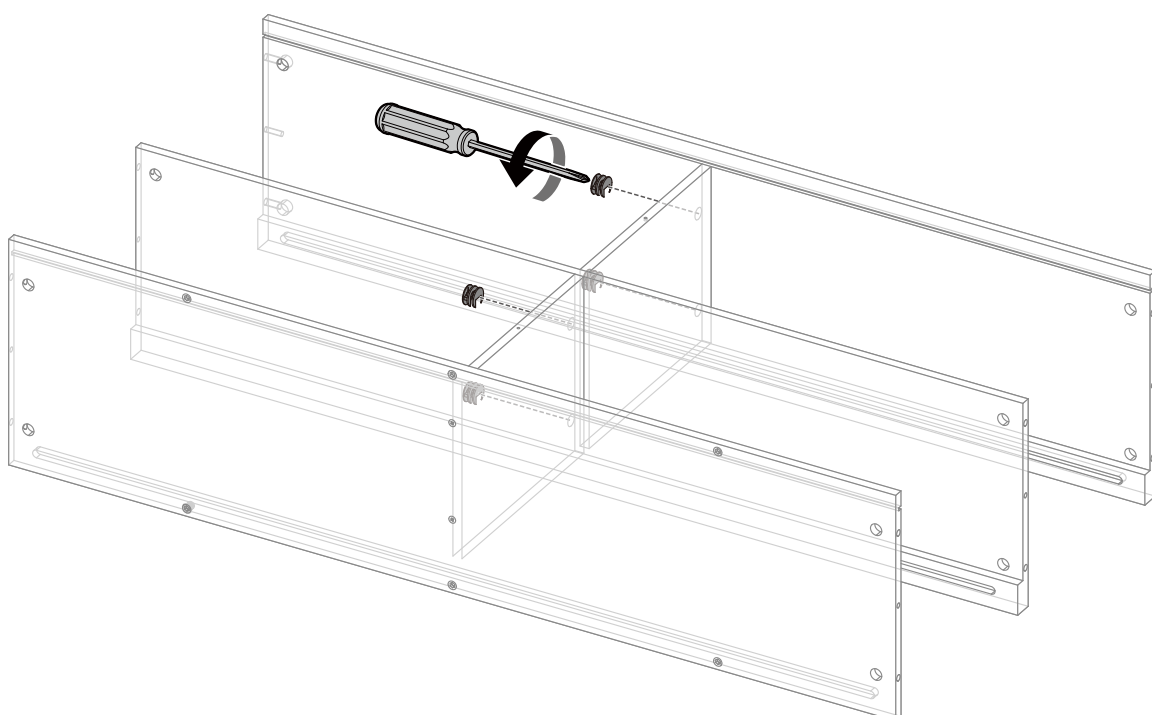
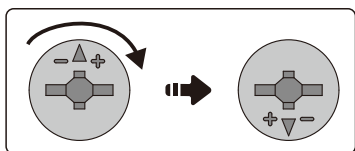
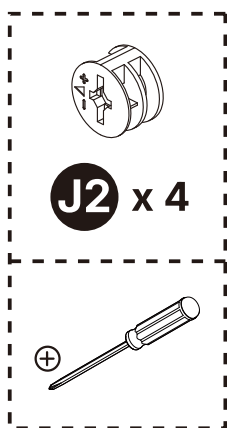
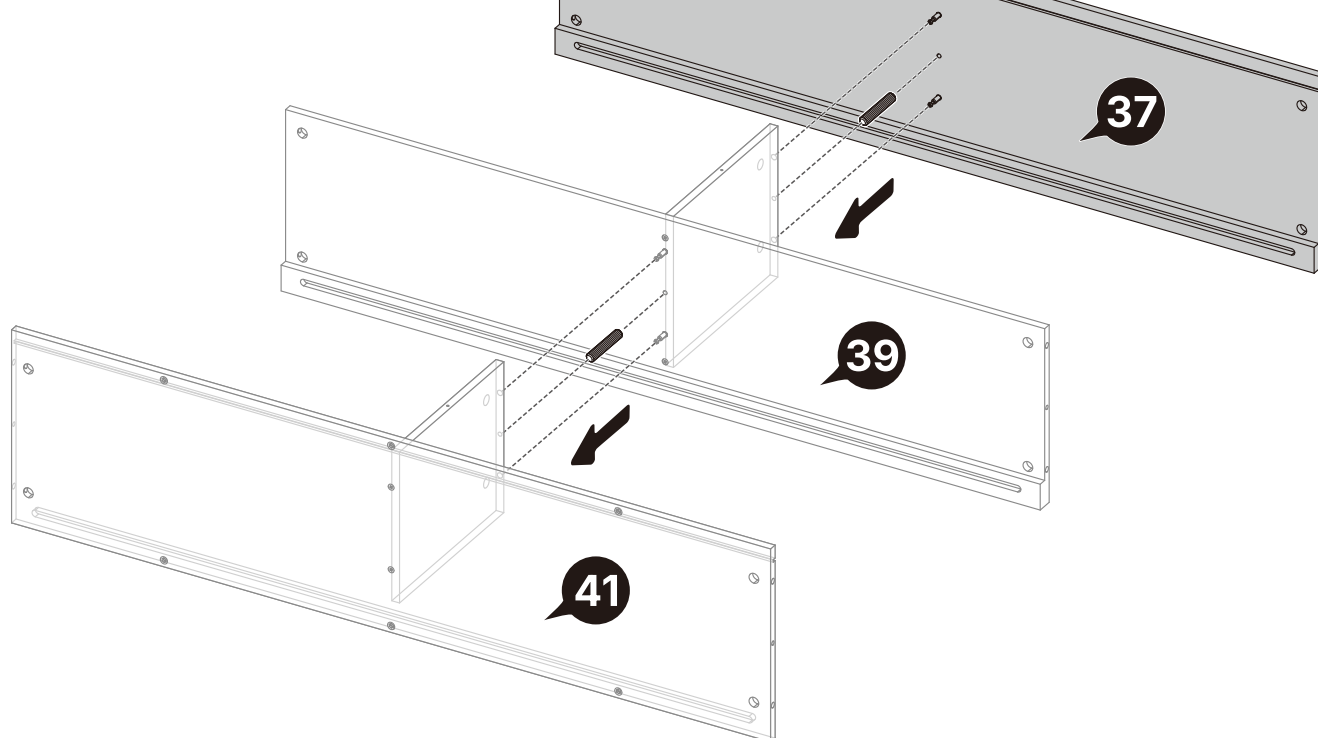
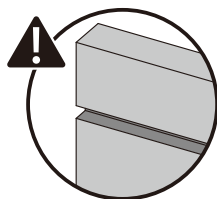
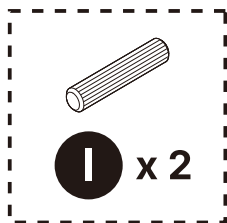


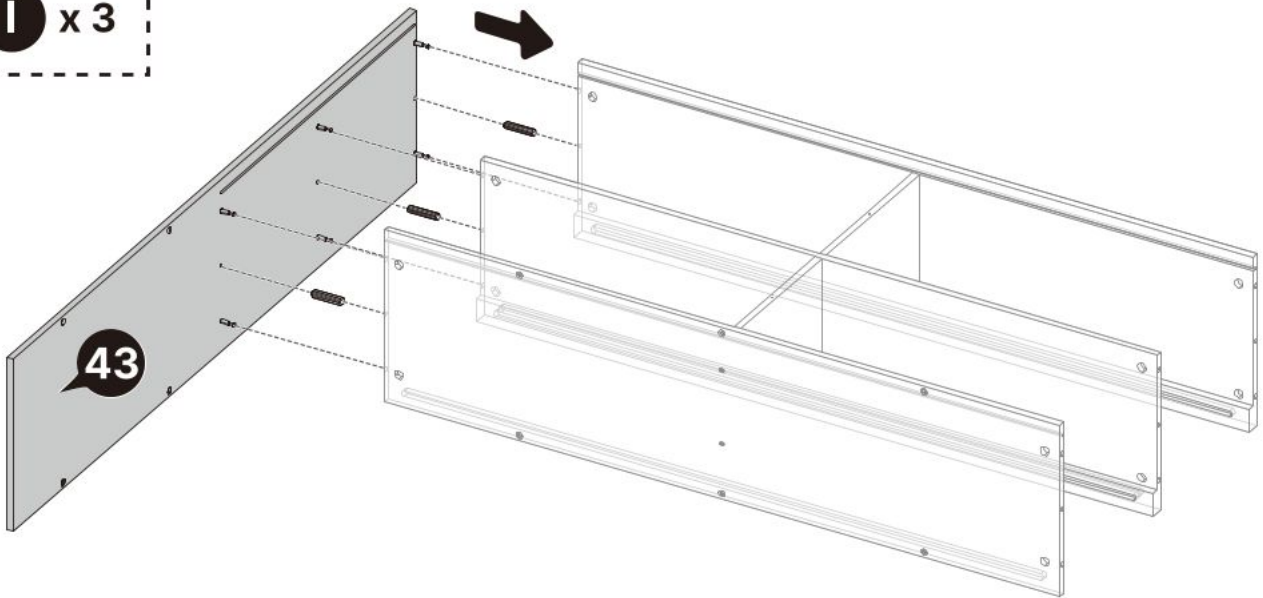
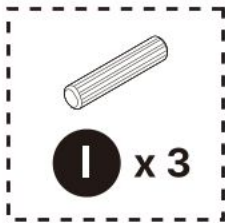
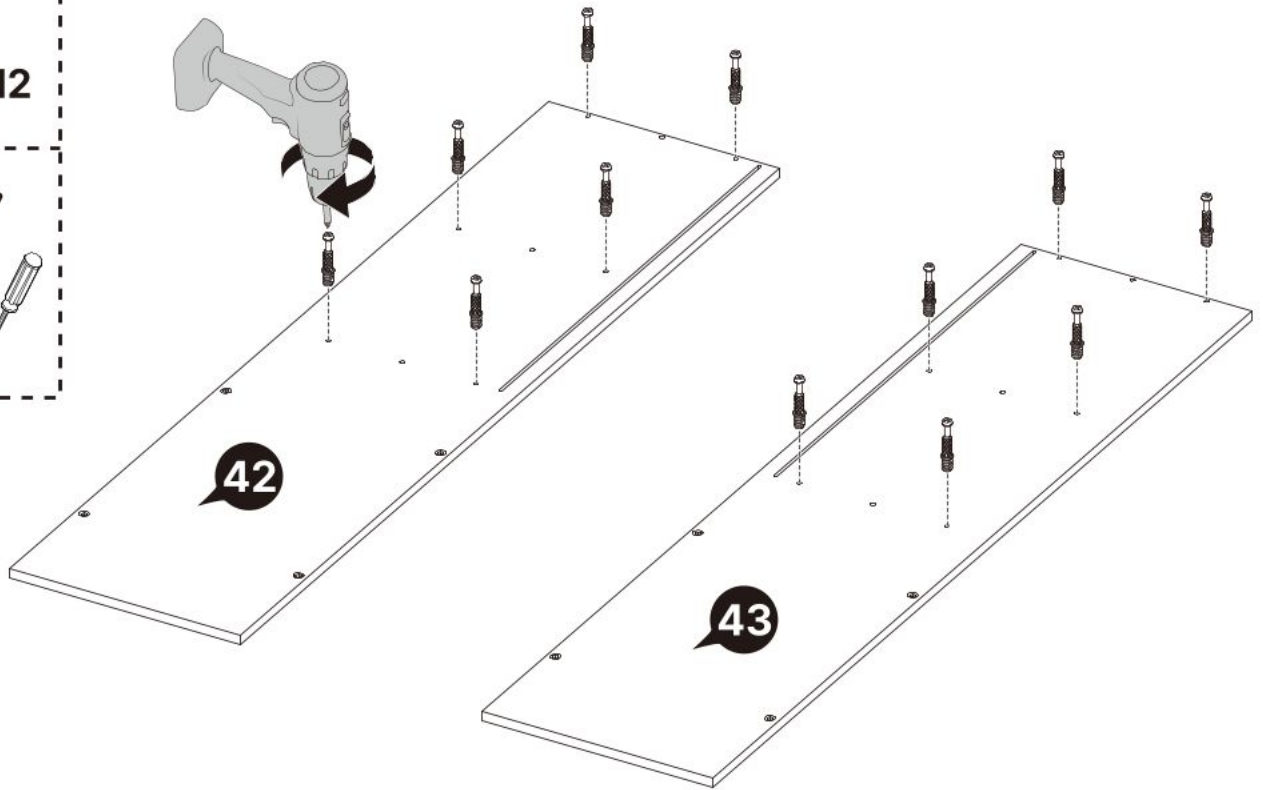
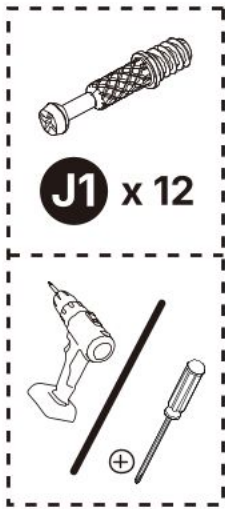
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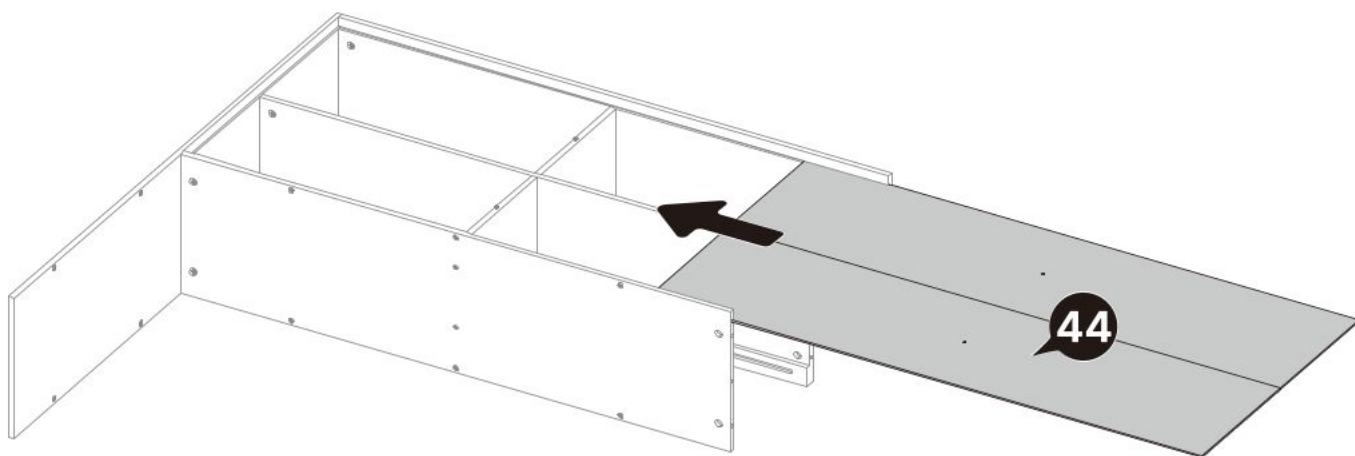
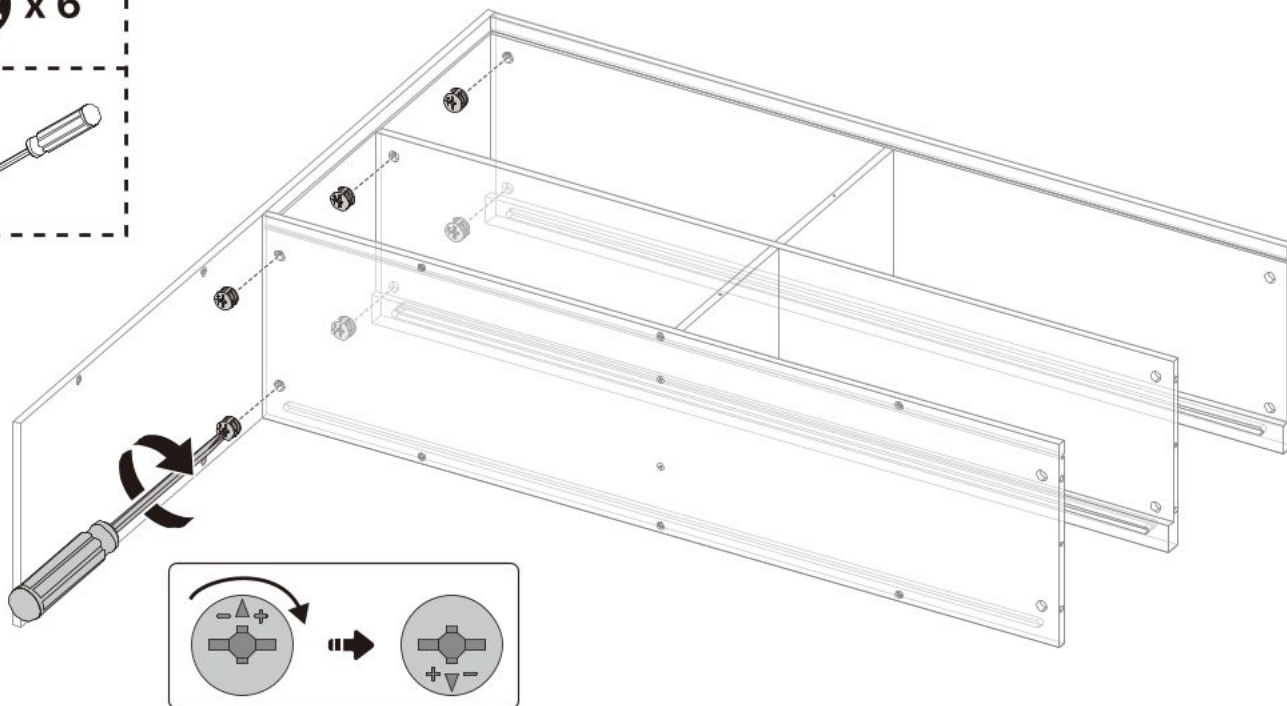
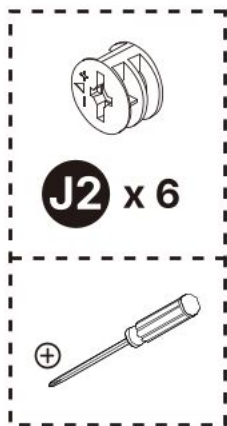
Assembling the Upper Bookshelf Section

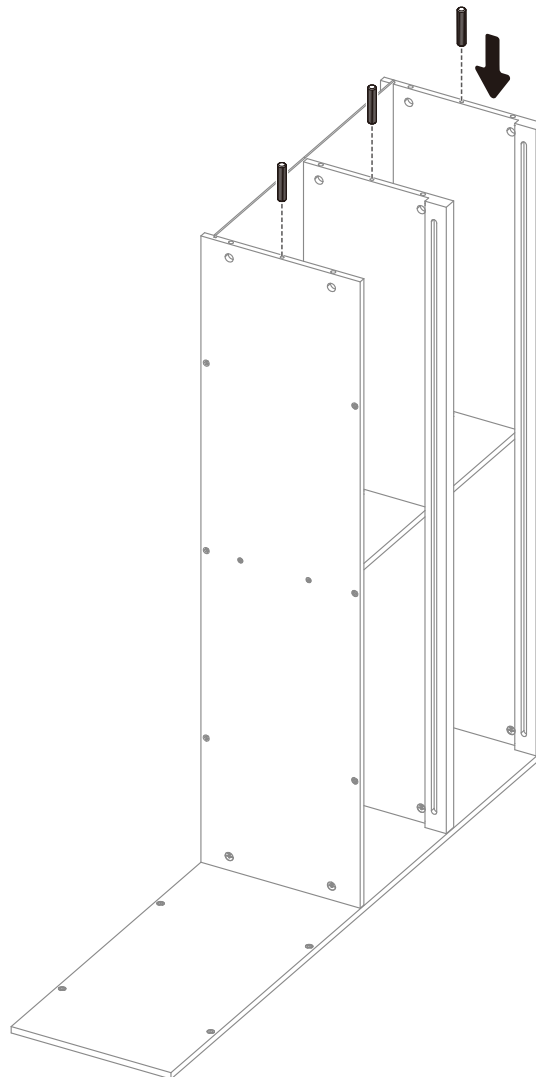
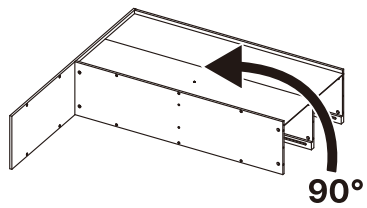
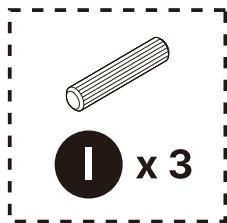
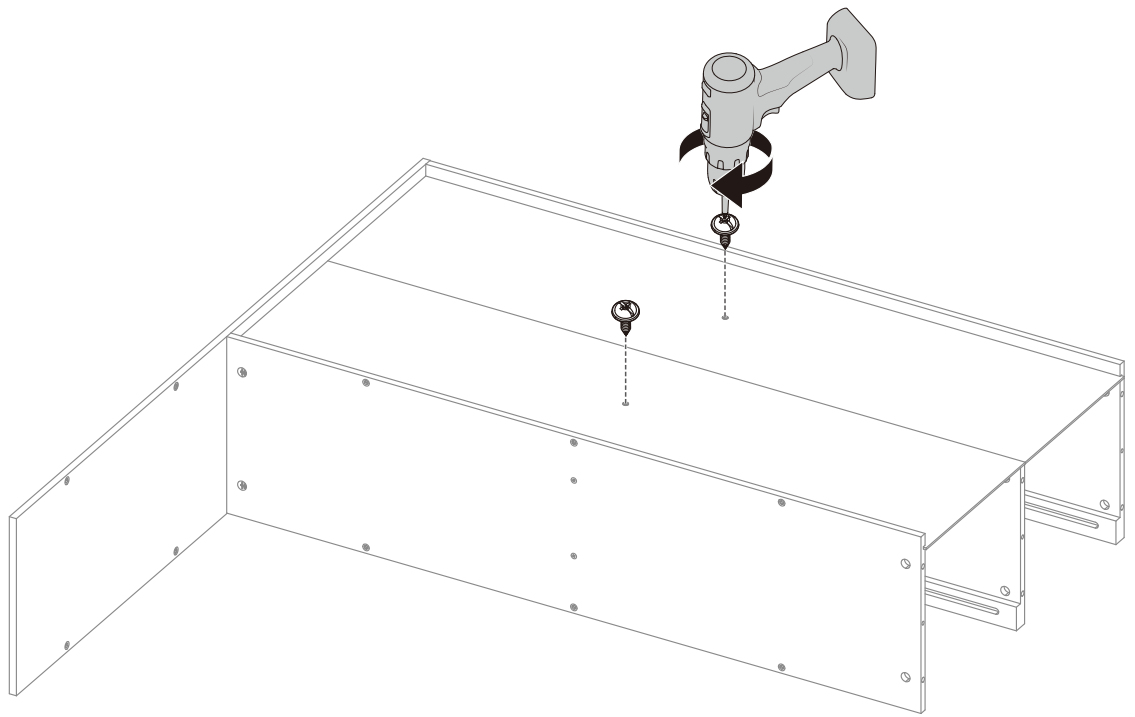
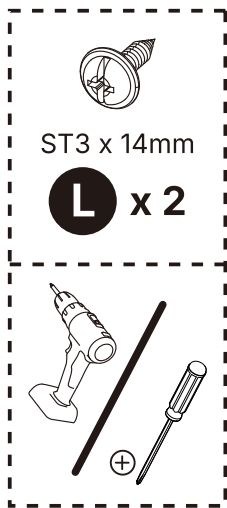


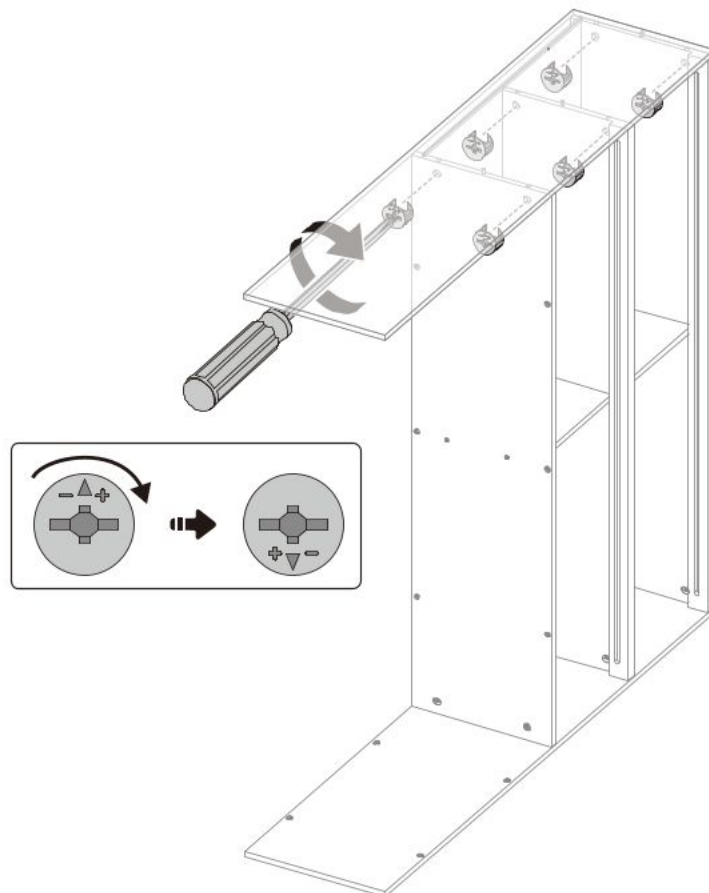
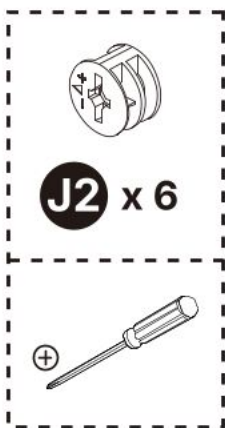


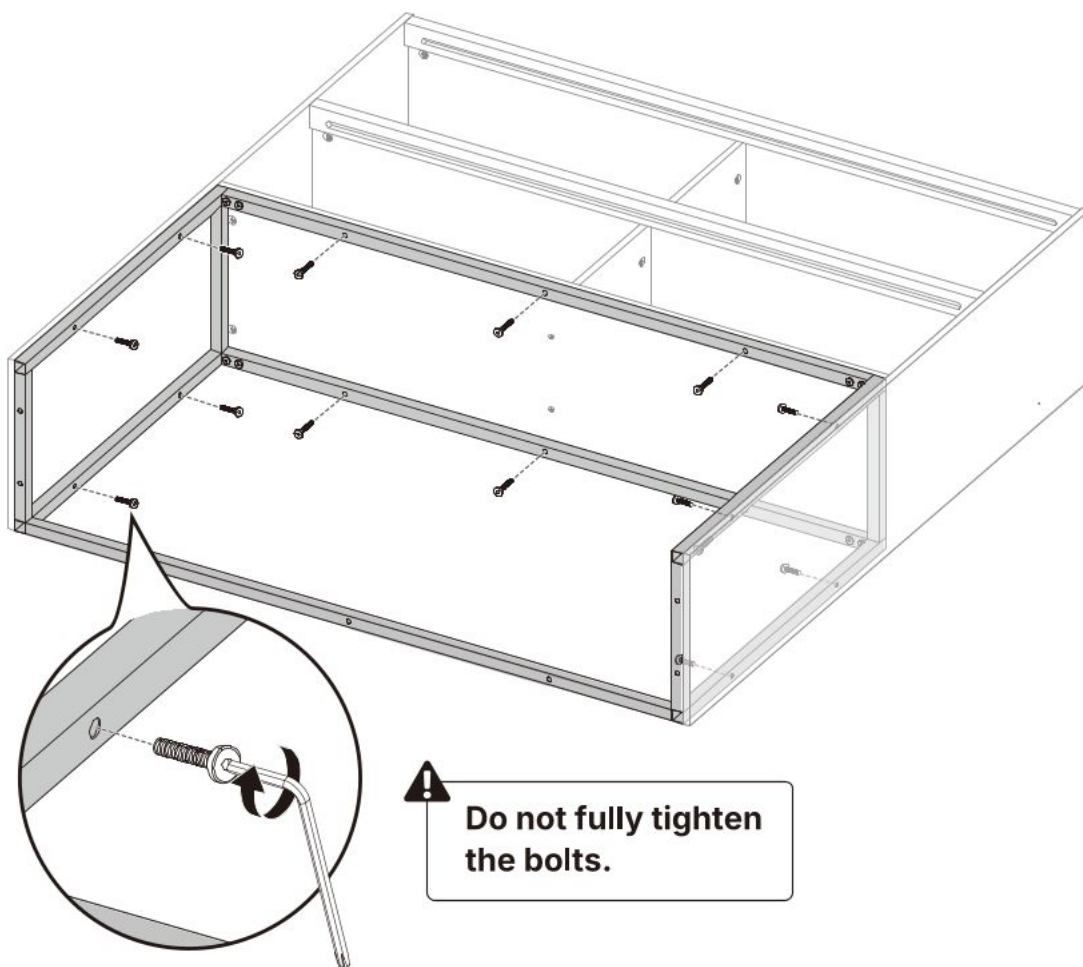
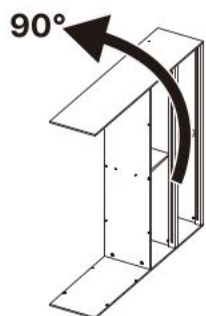
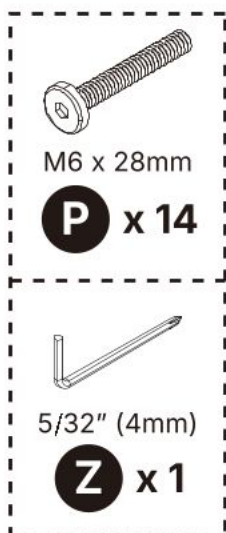
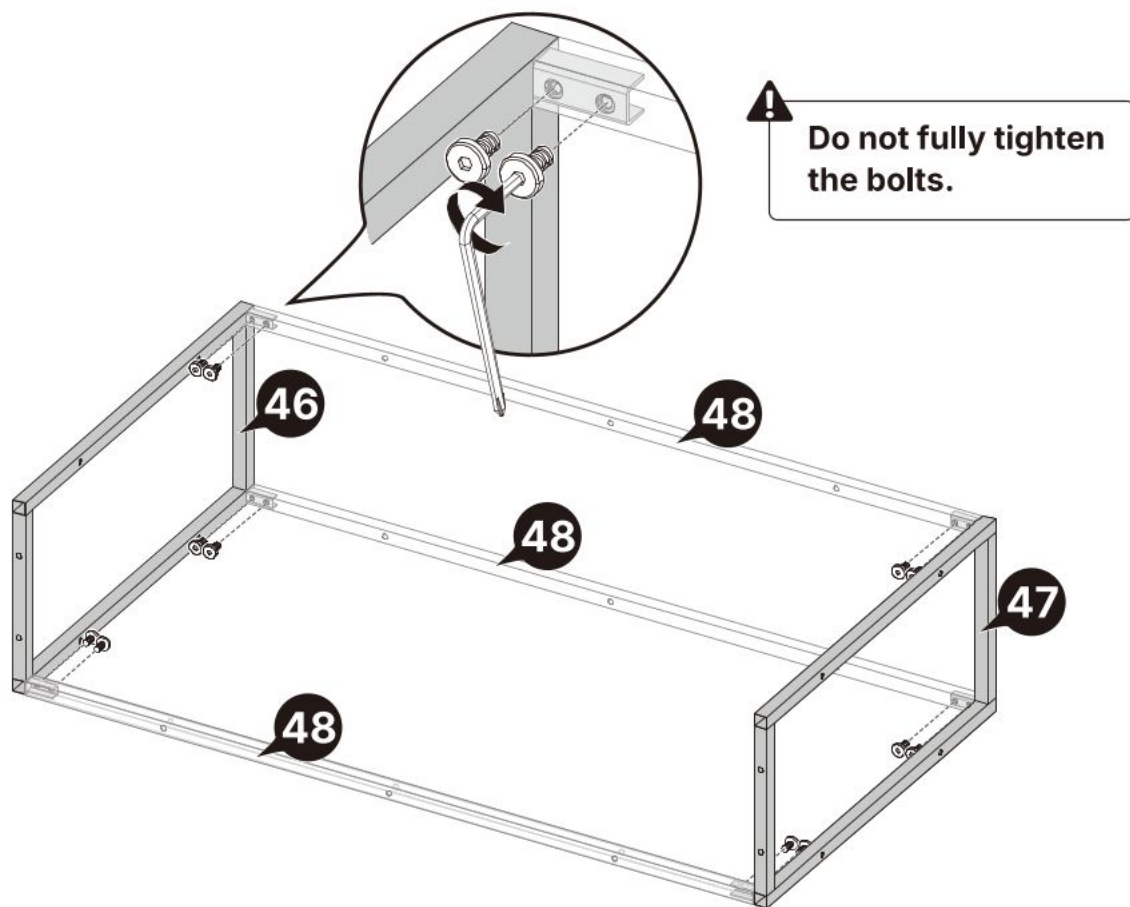
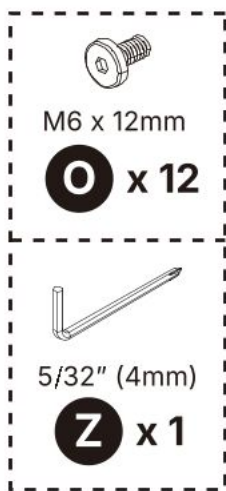


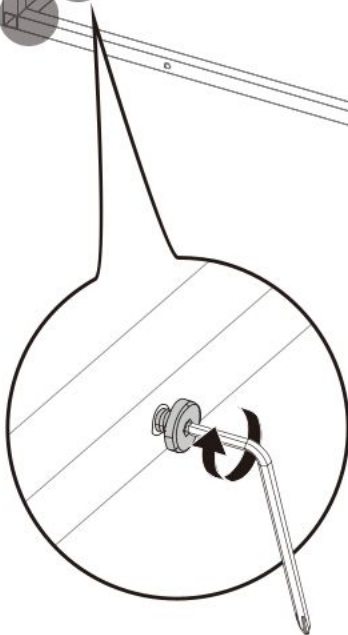
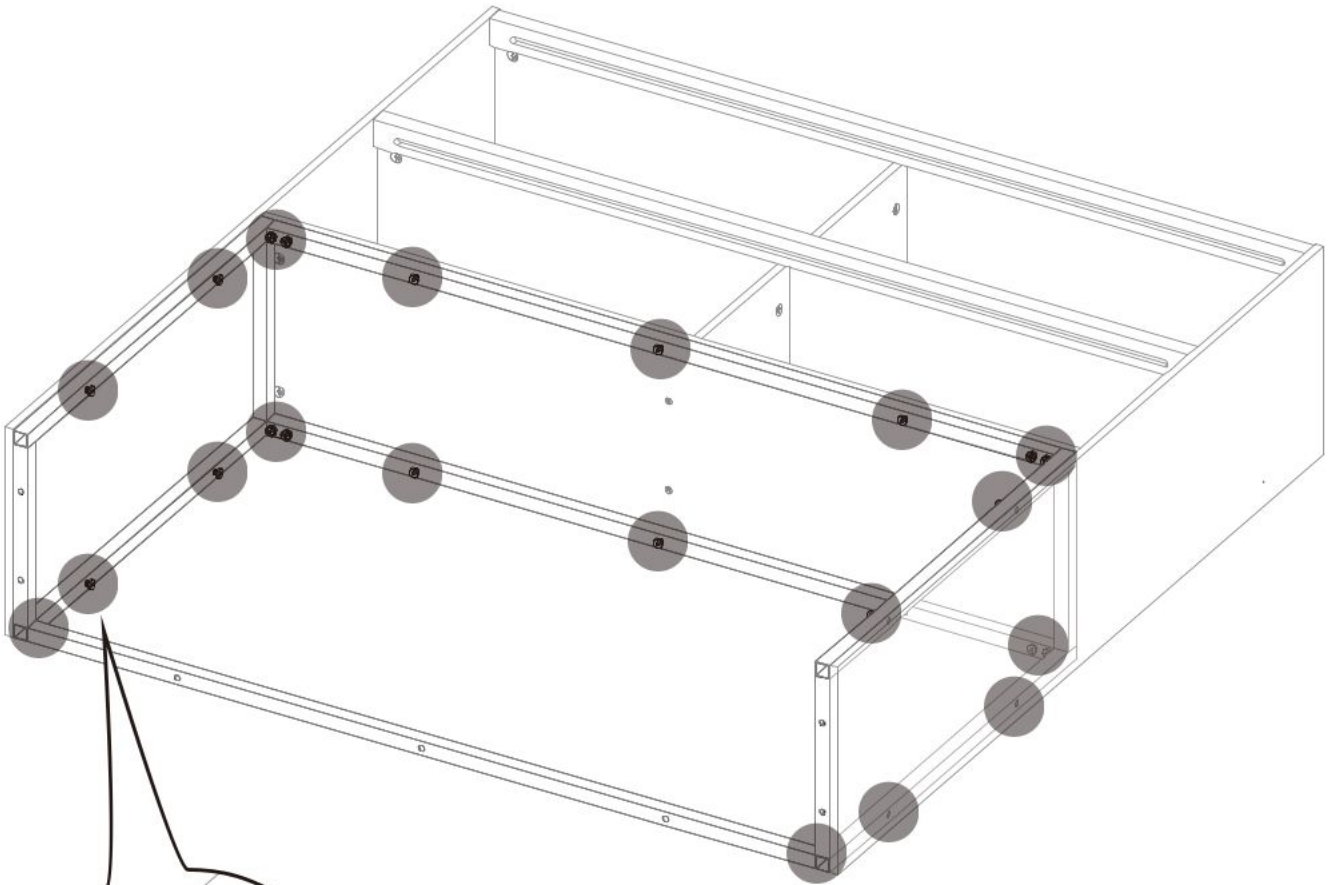
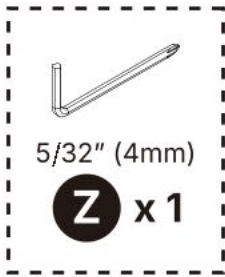




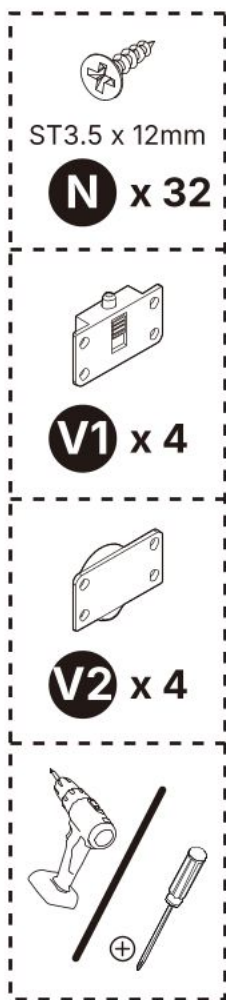




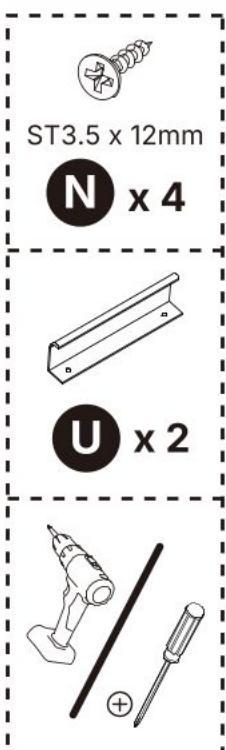
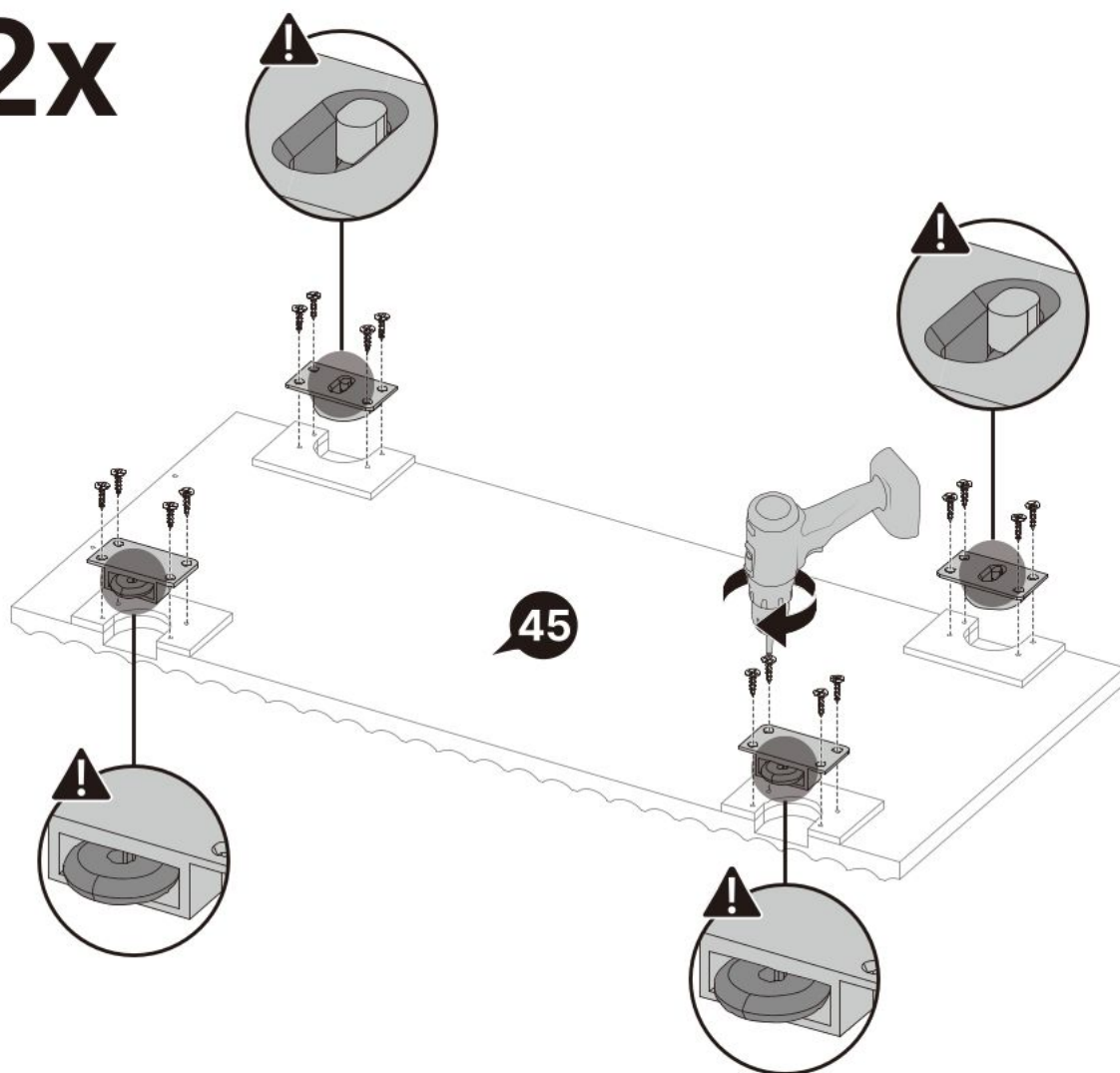




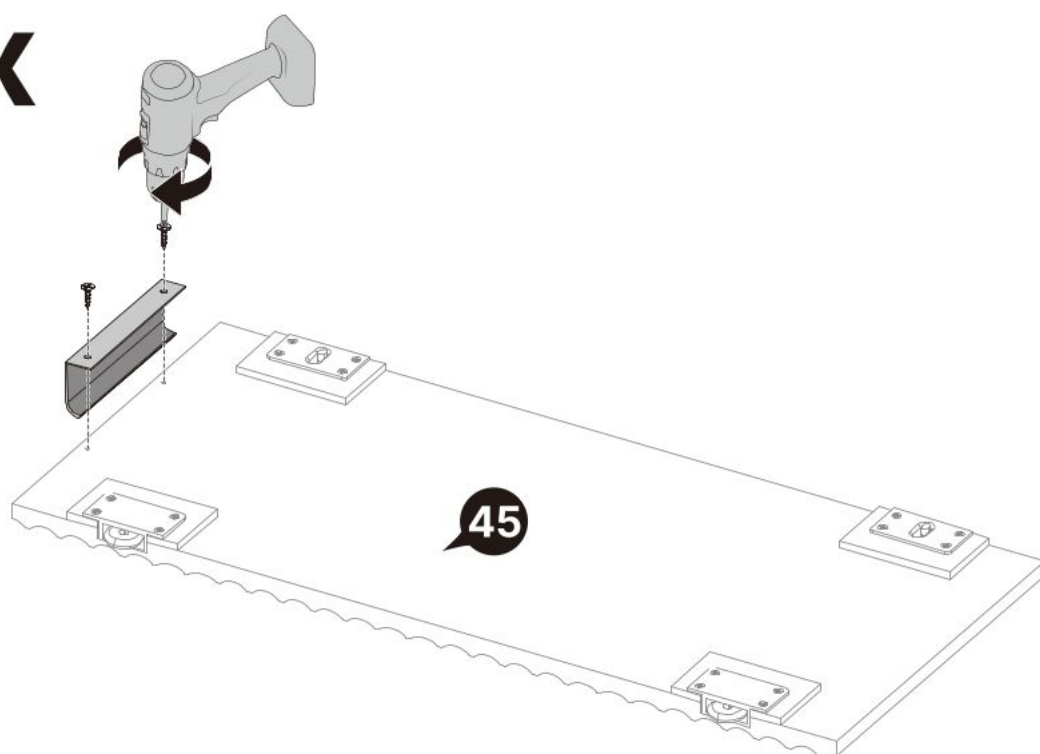
⚠ Fully tighten all bolts.



2x



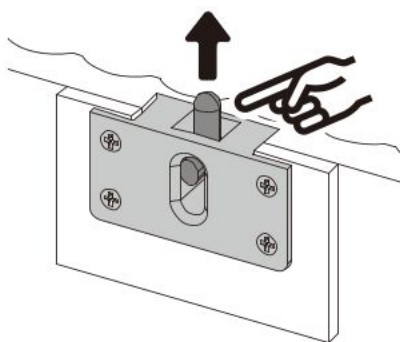
2x



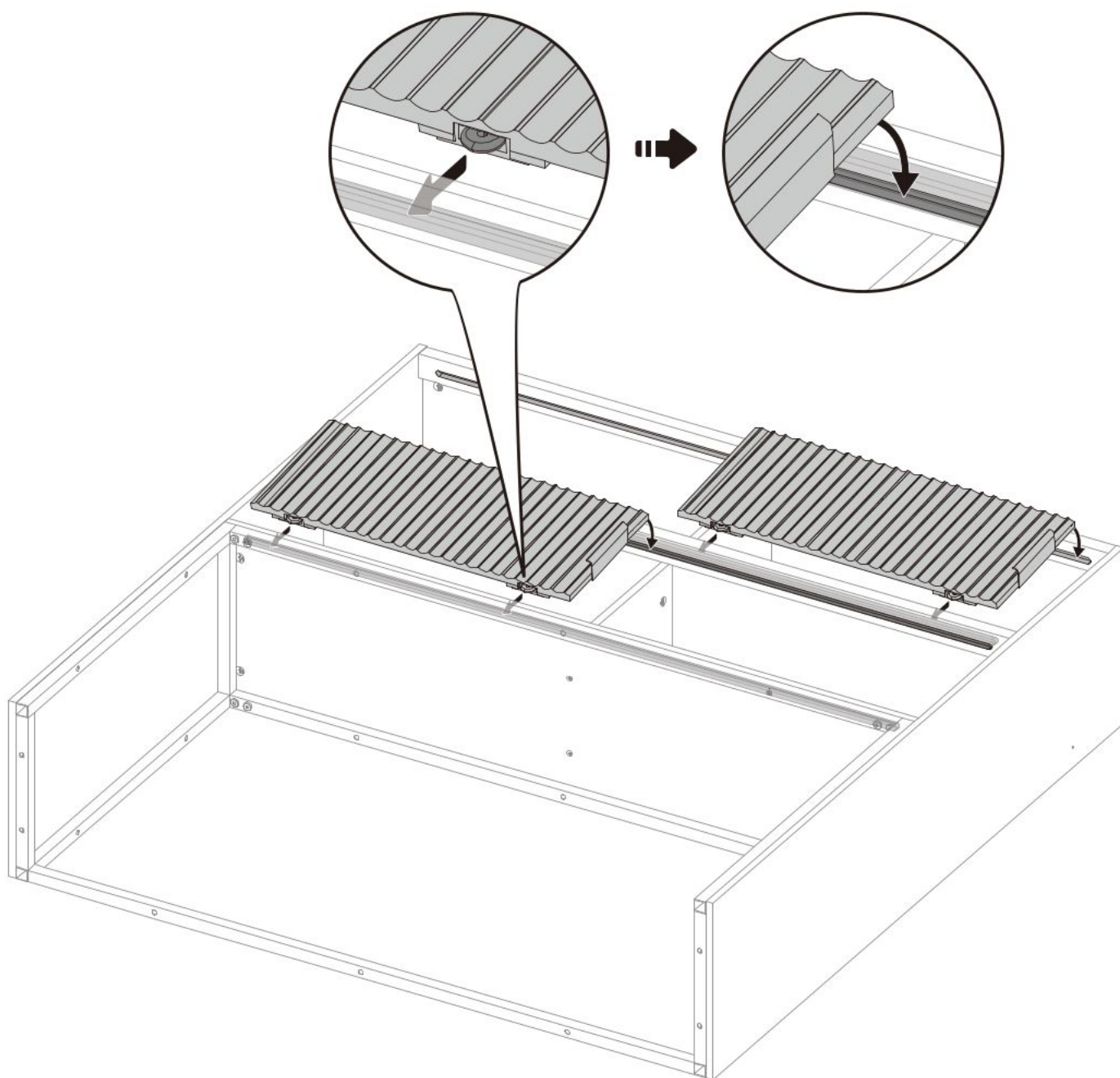
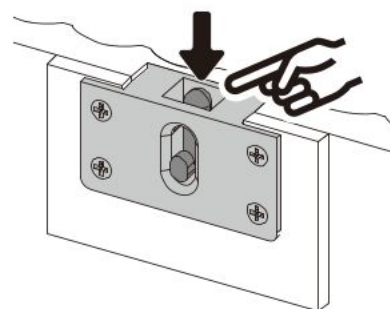


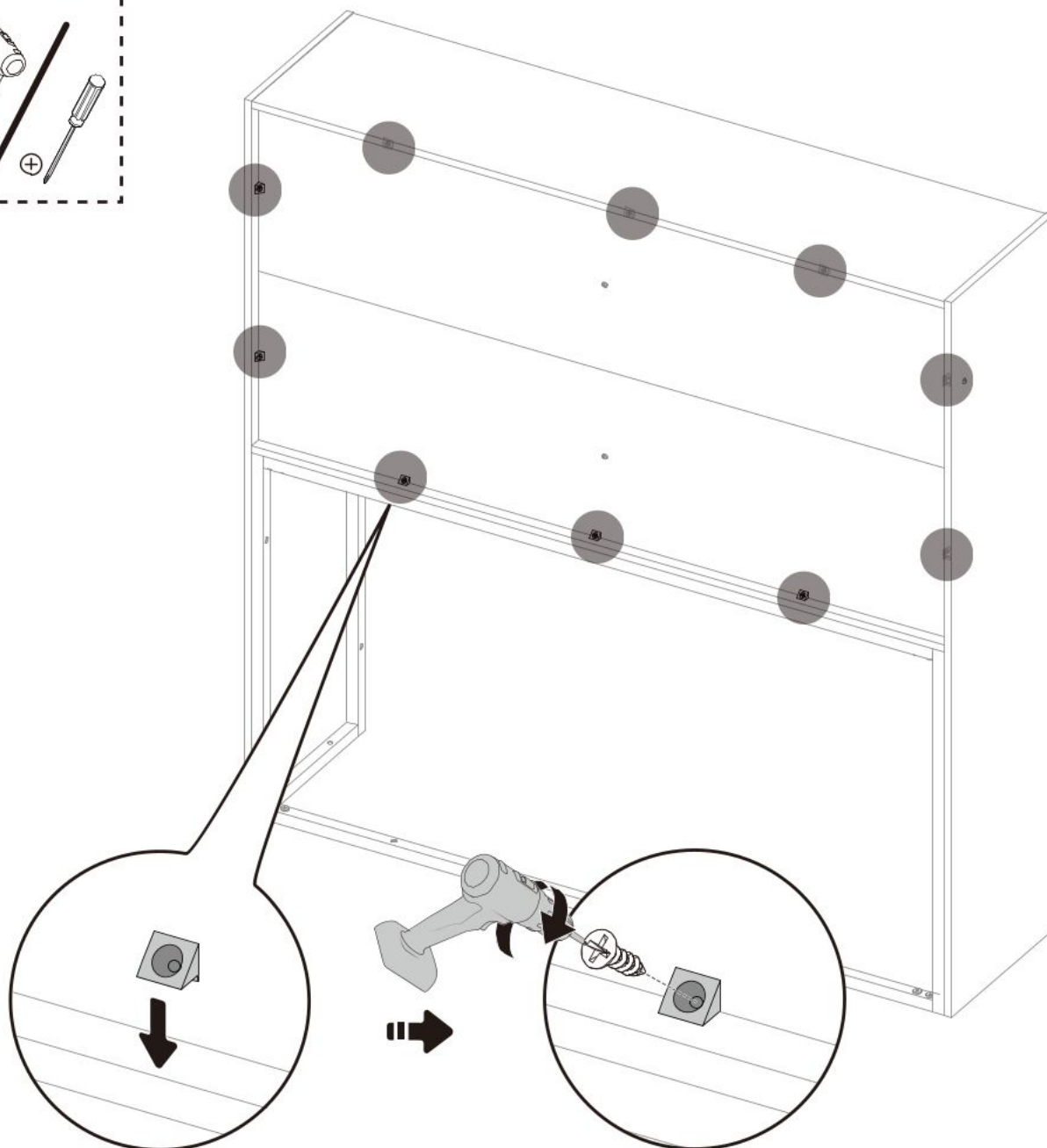
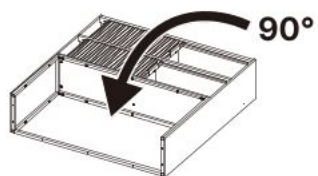
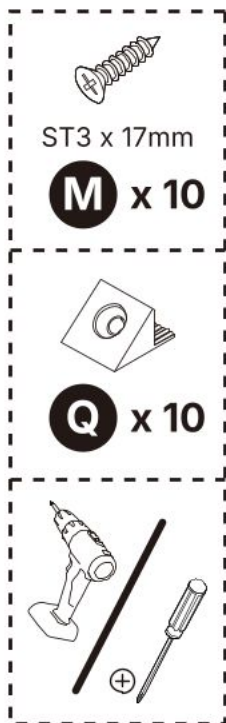
The slider should be in the "Unlocked" position during installation.

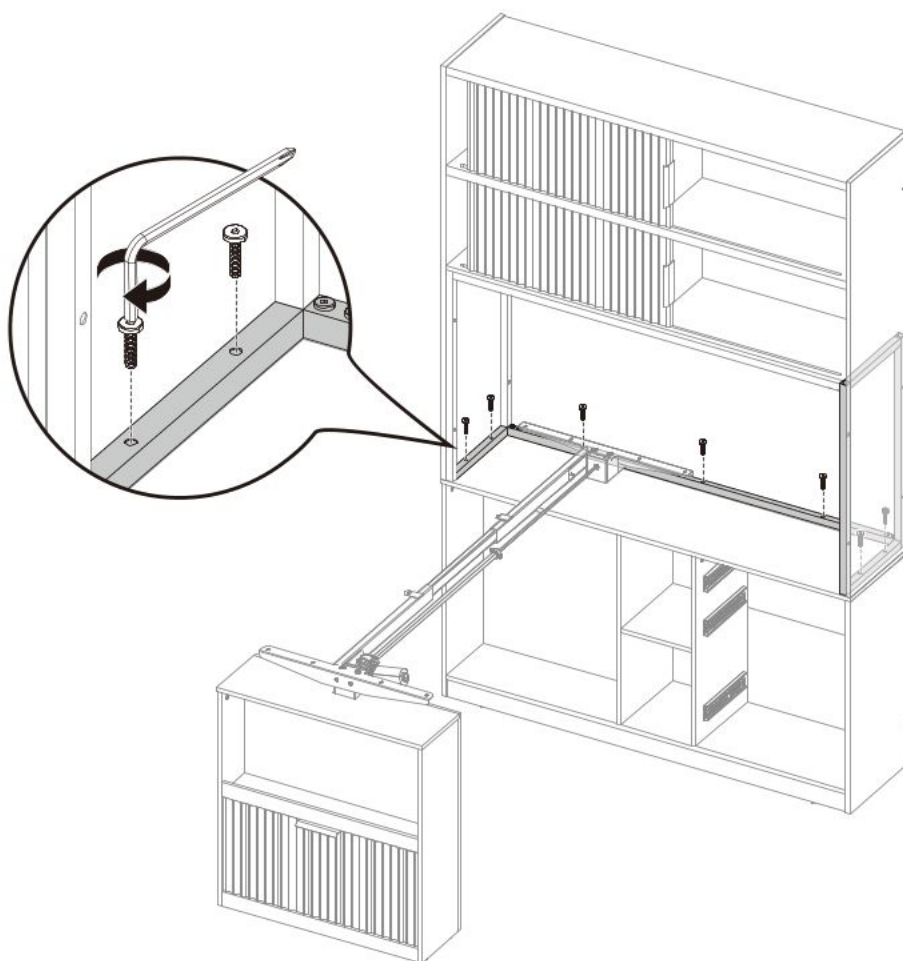
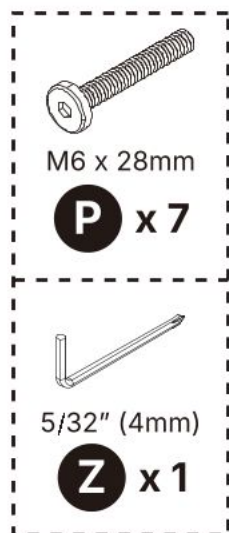
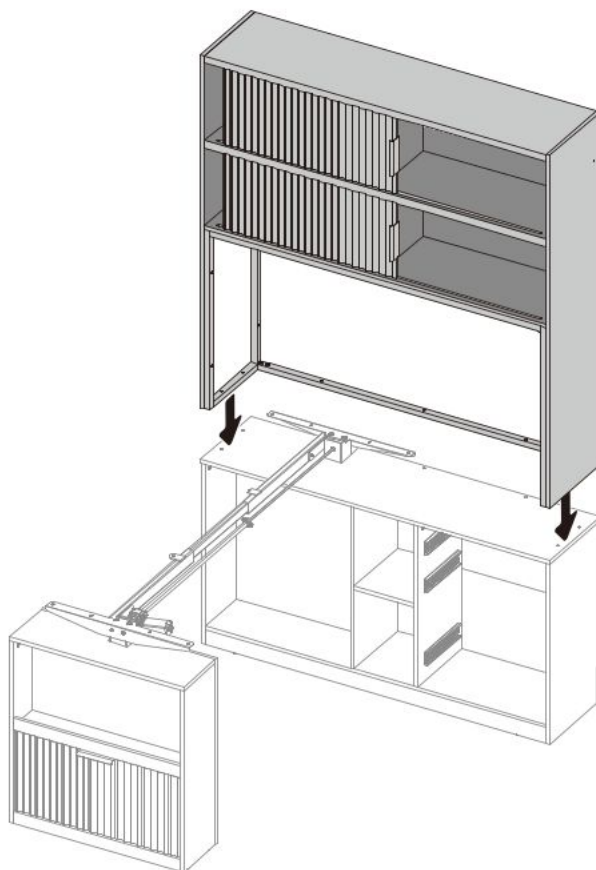
Locked



Unlocked

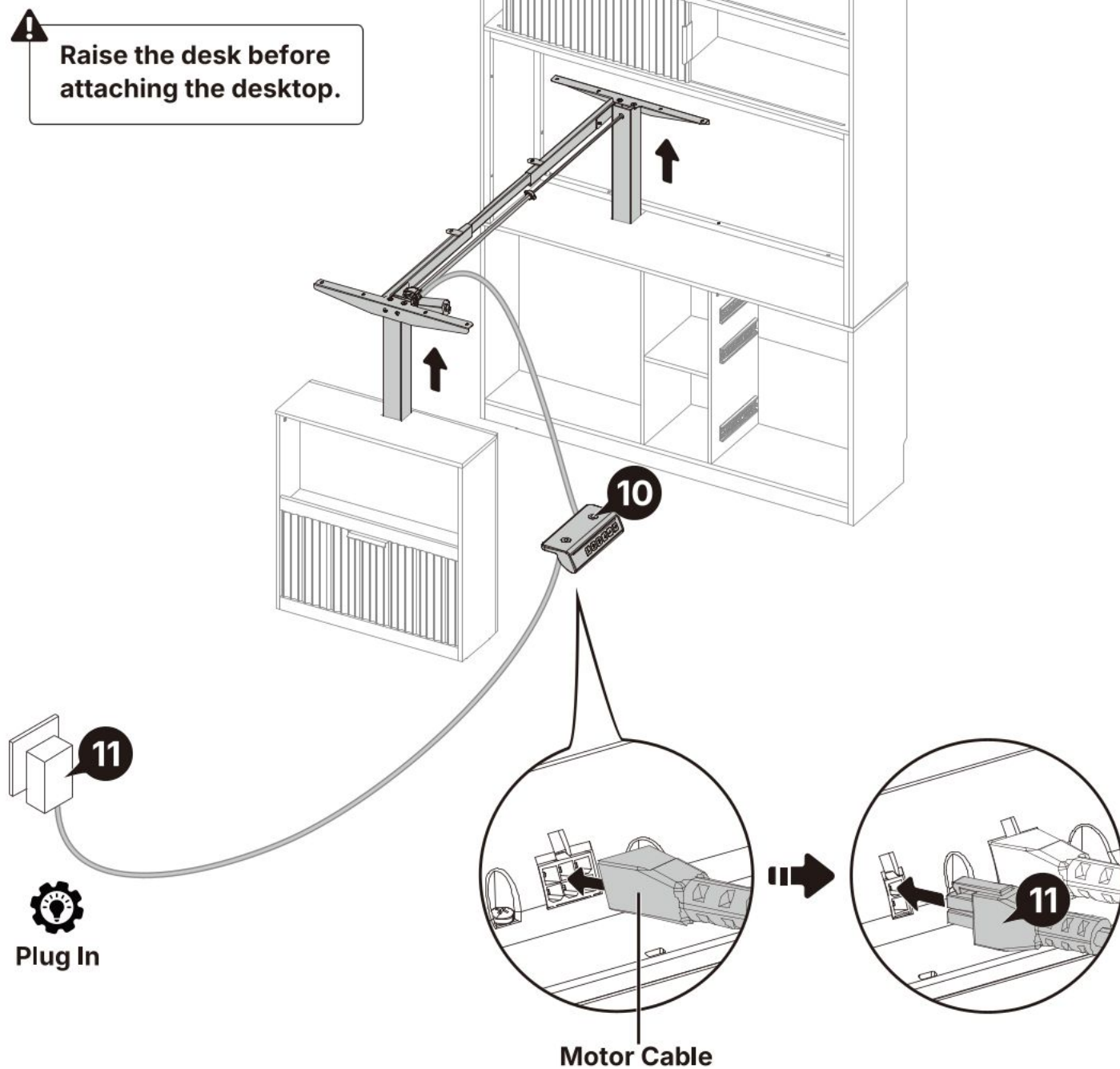


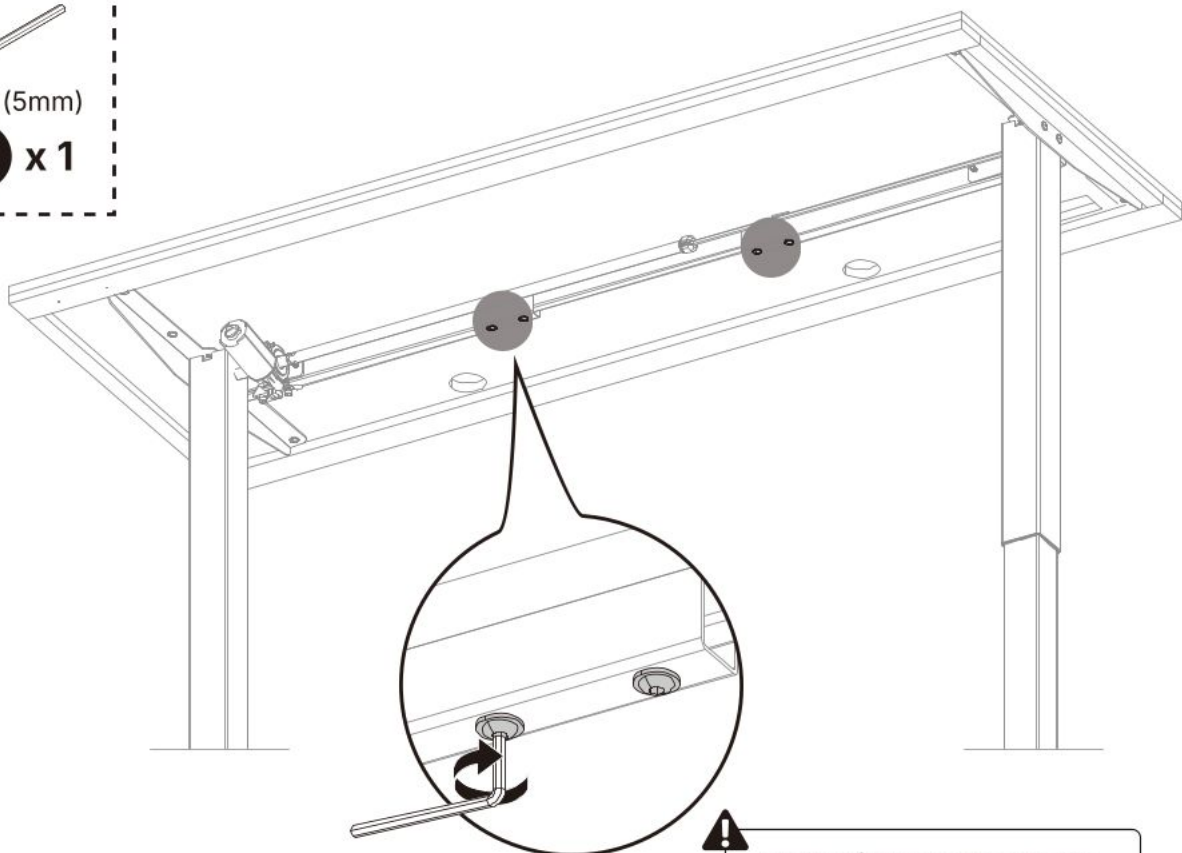
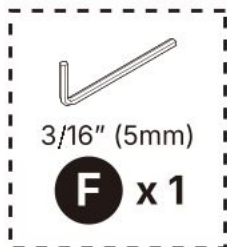
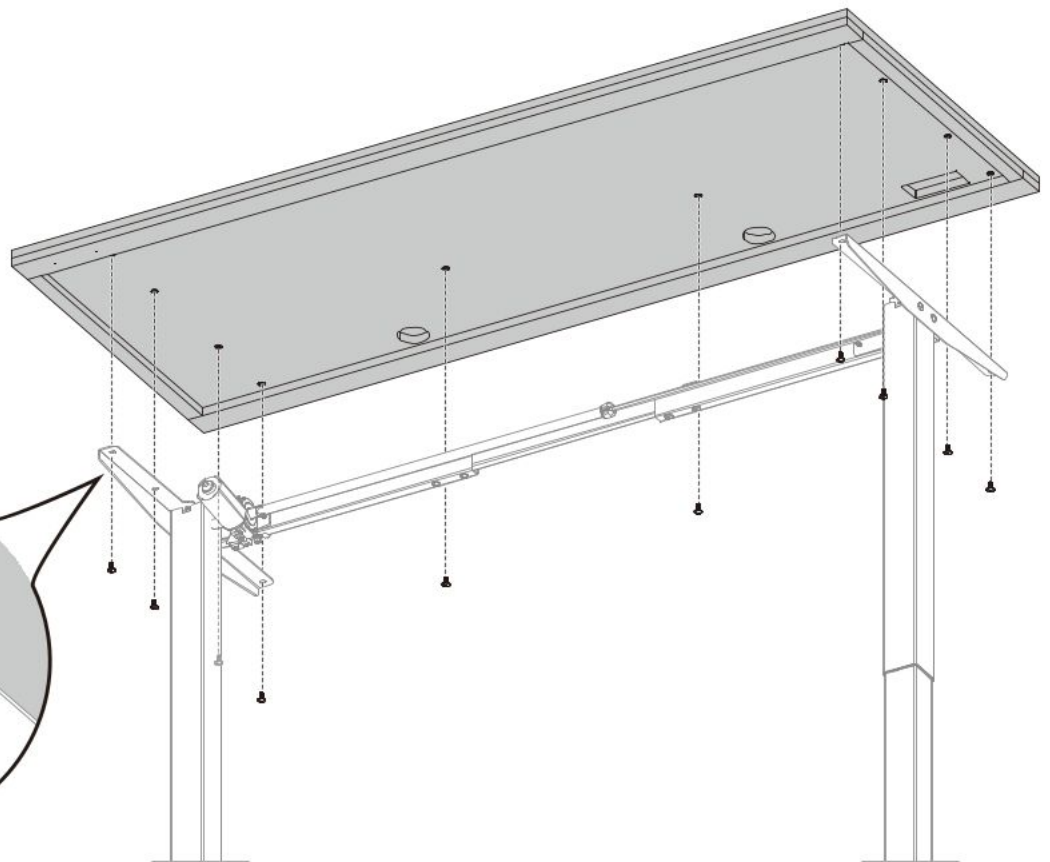
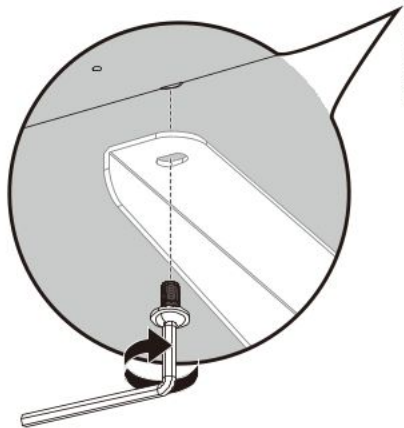
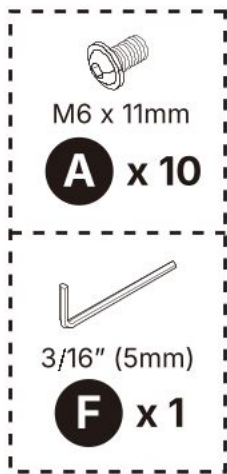




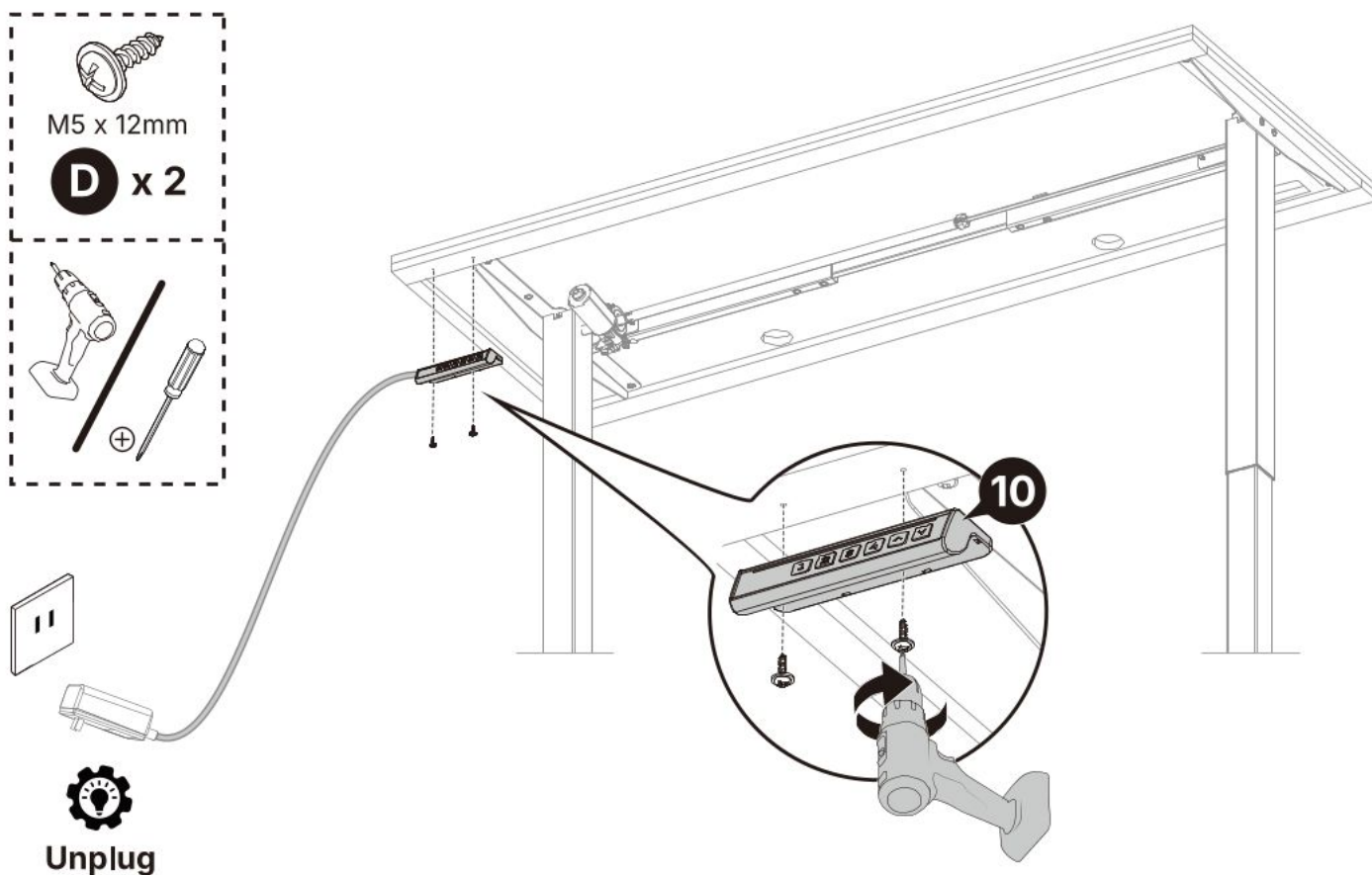
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Attaching the Desktop and Other Parts

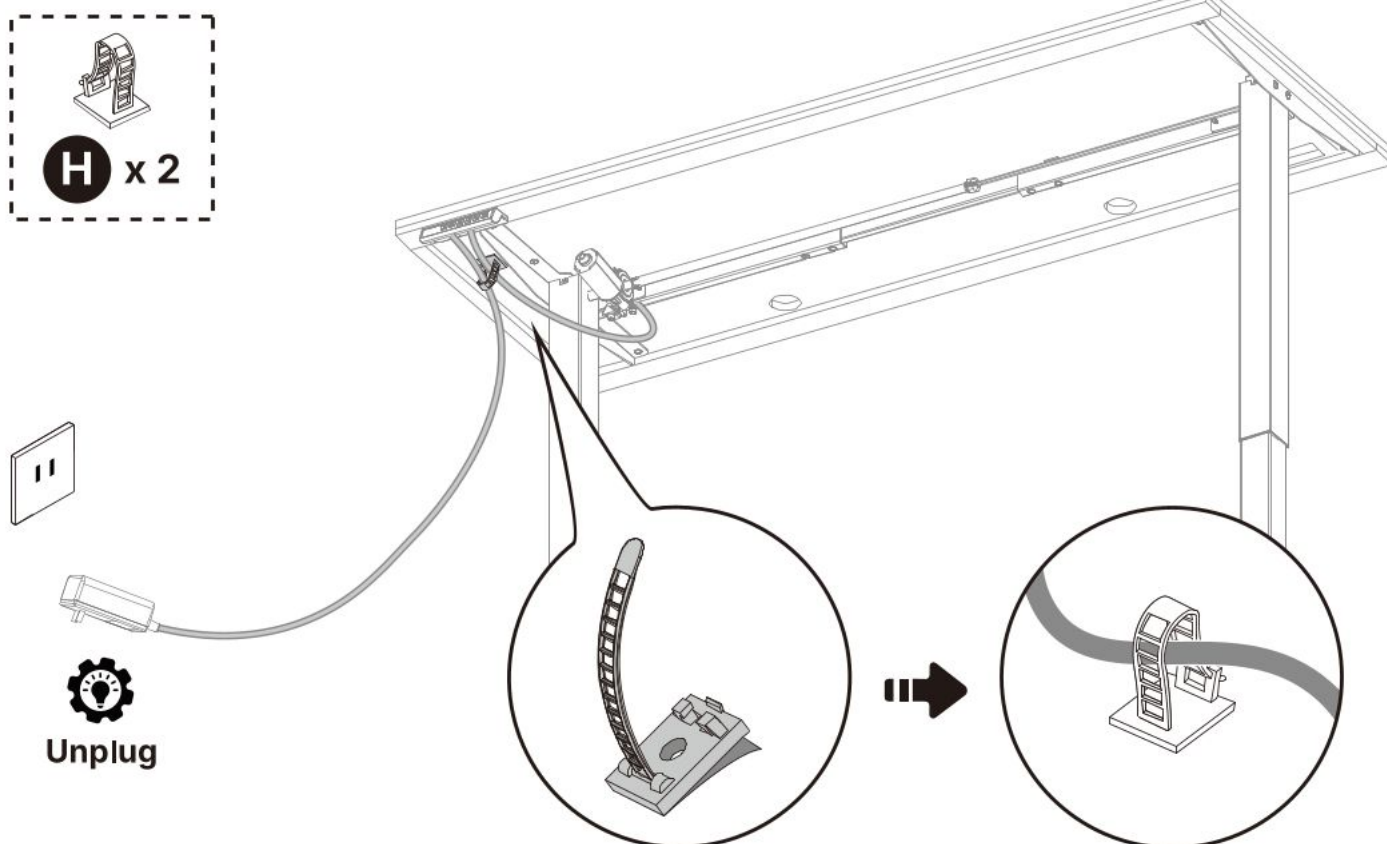


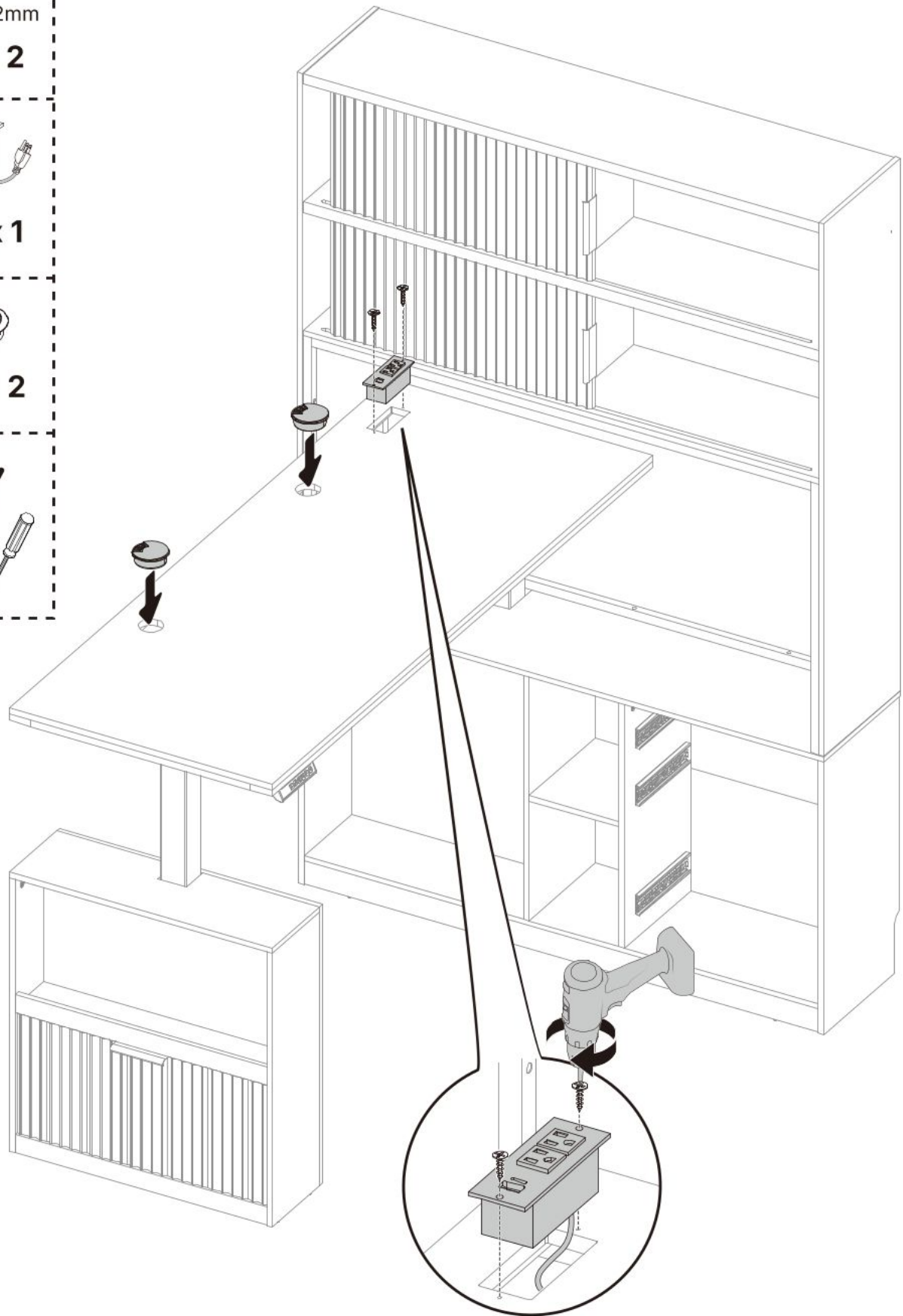
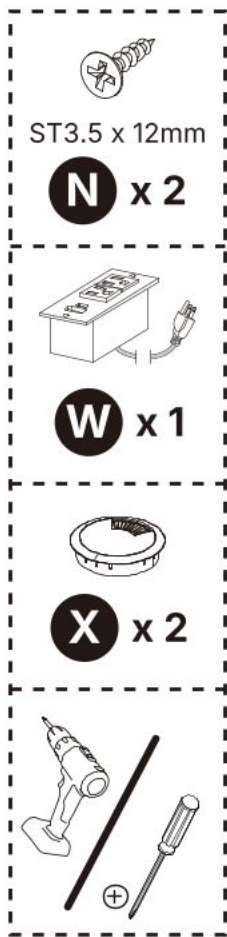


Fully tighten the bolts.



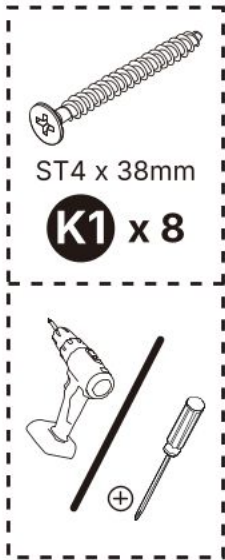
 An example of a cable clip layout is indicated below. However, the cable clips can be arranged according to your needs.



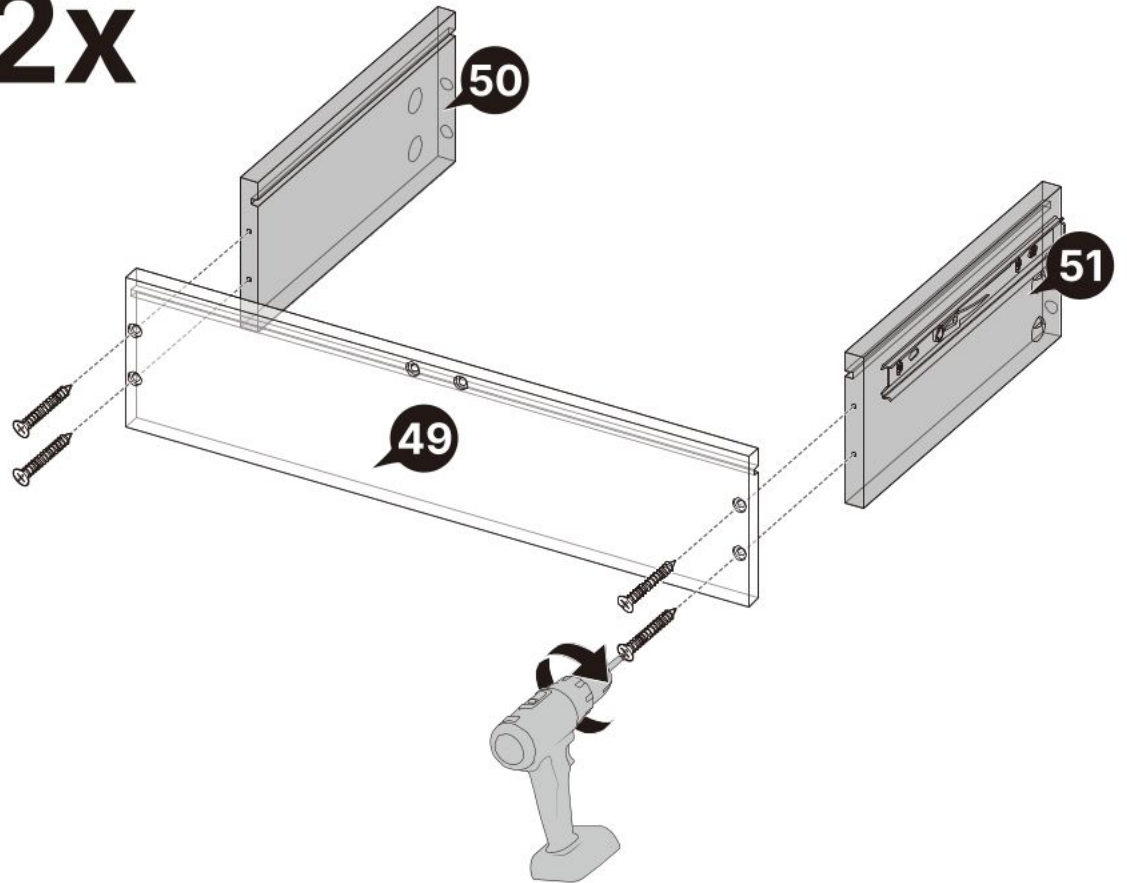


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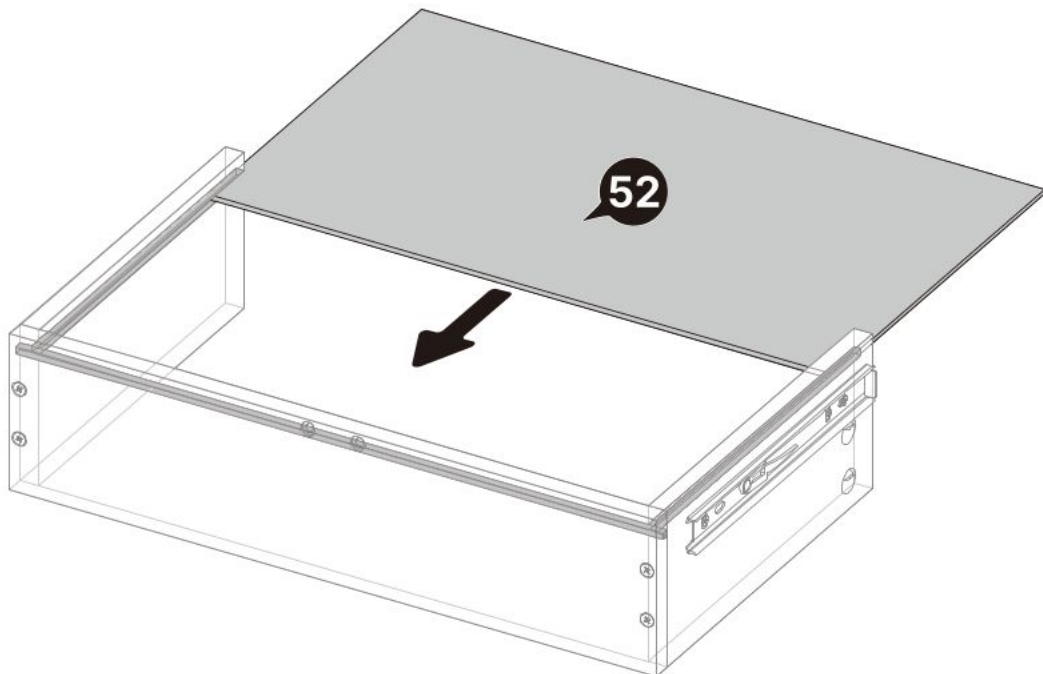
Attaching the Drawers

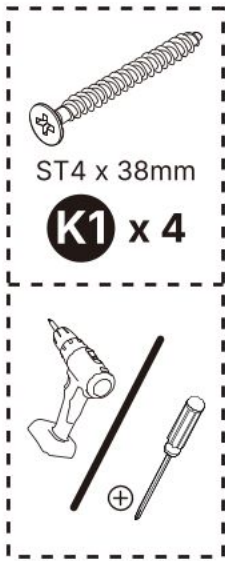


2x

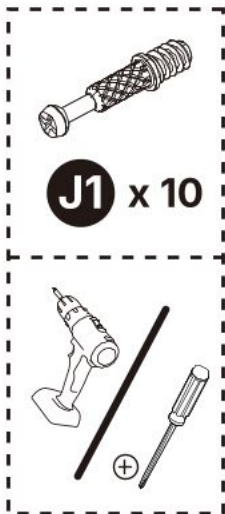
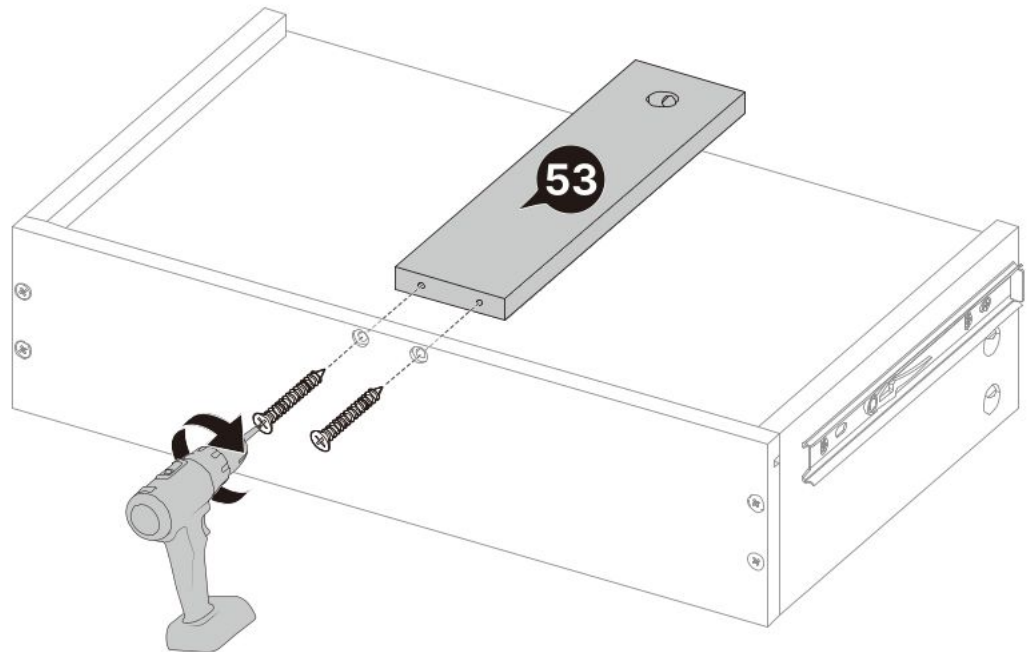


2x

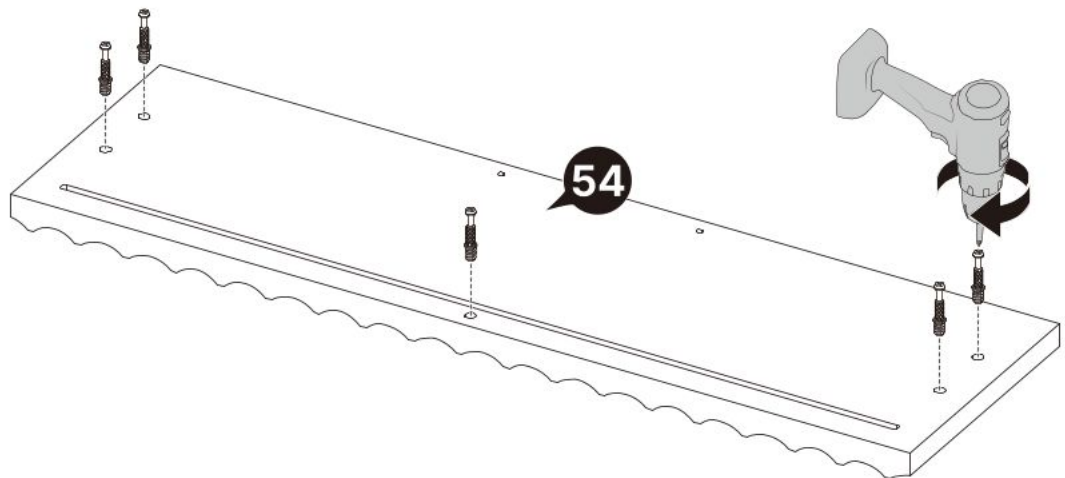


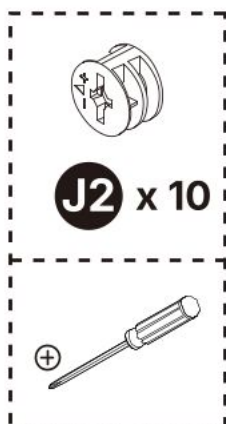


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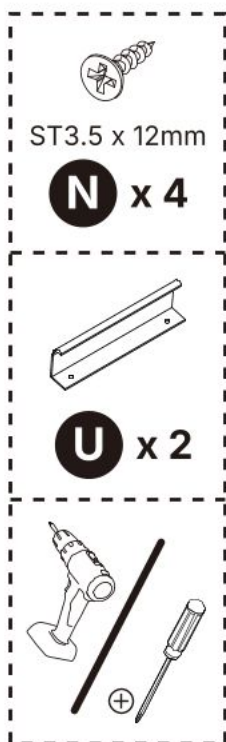
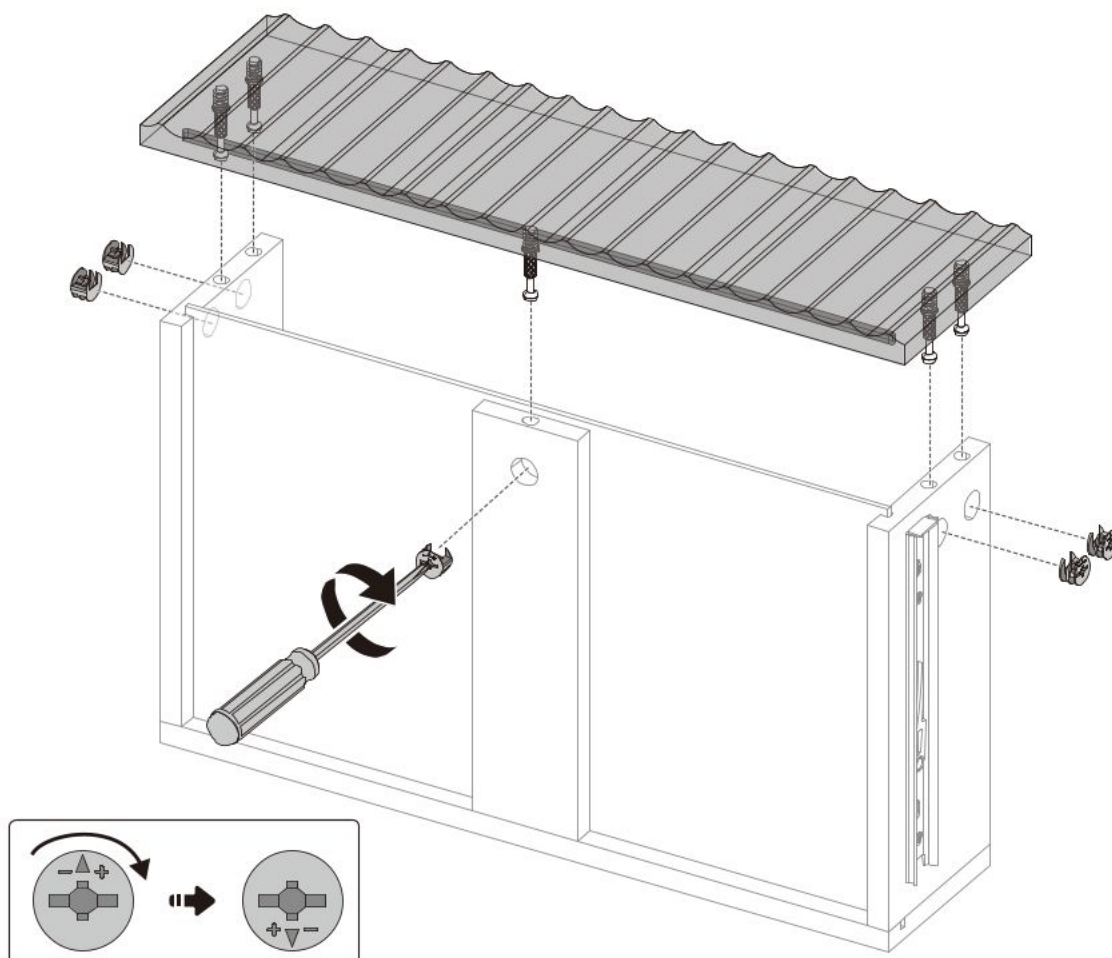


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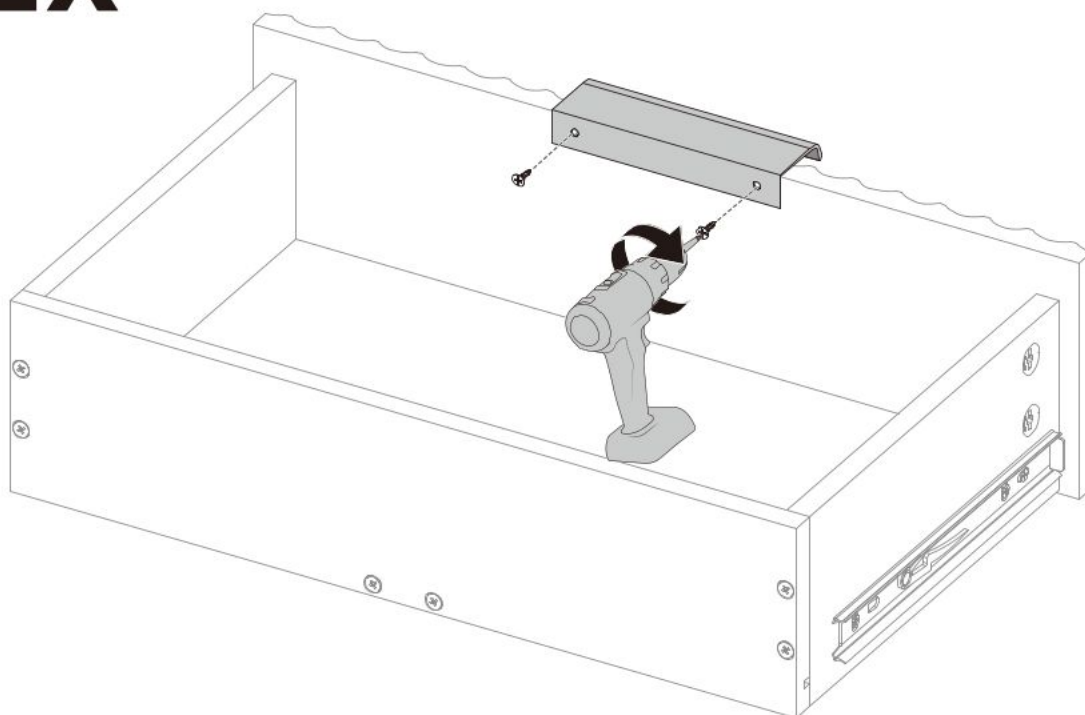


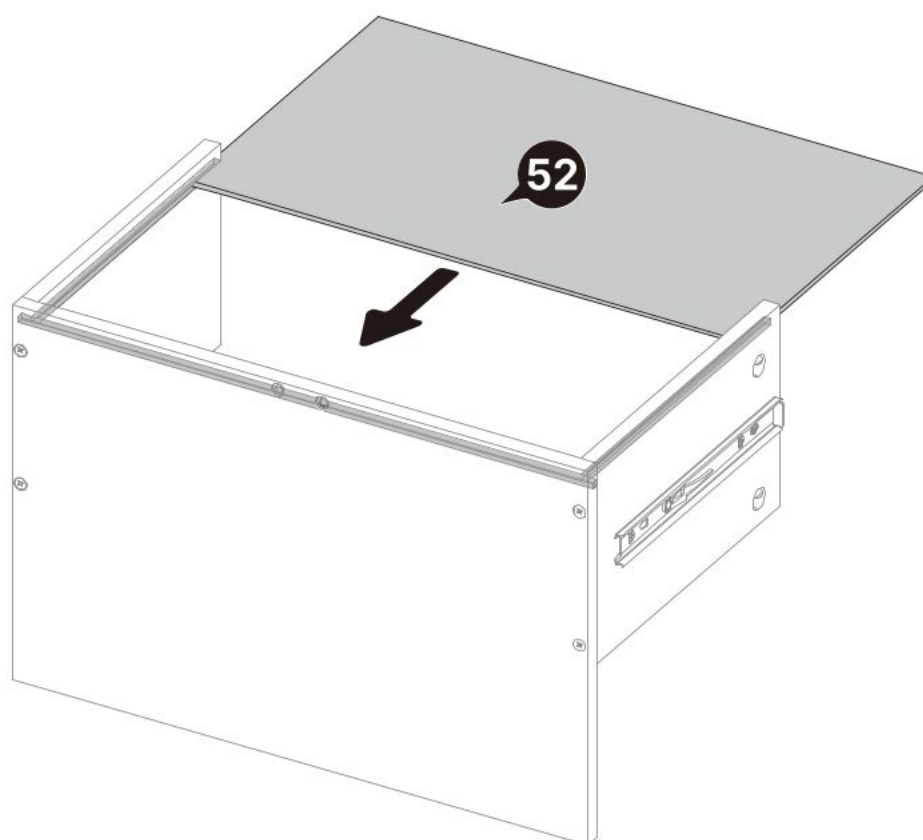
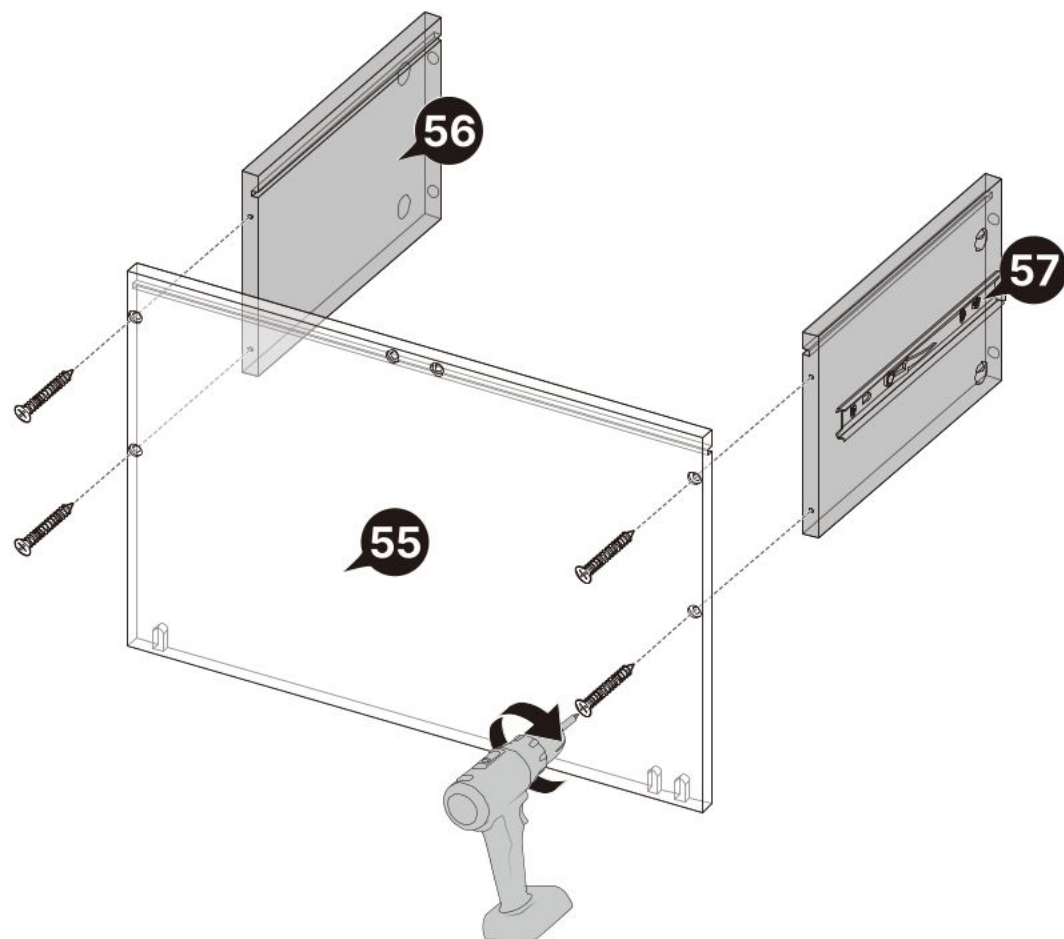


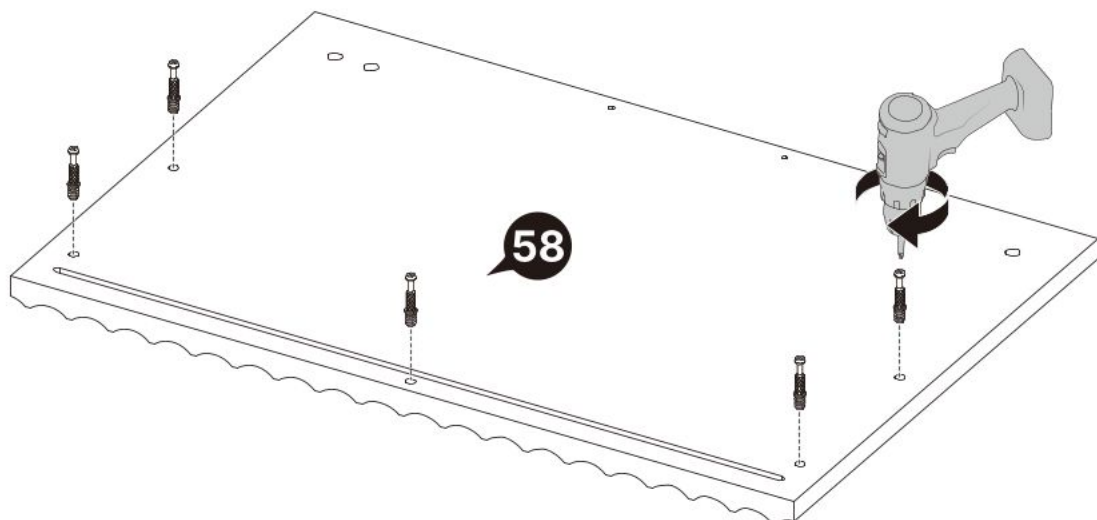
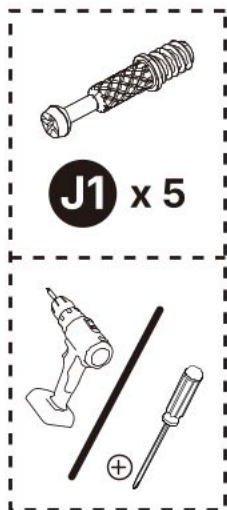
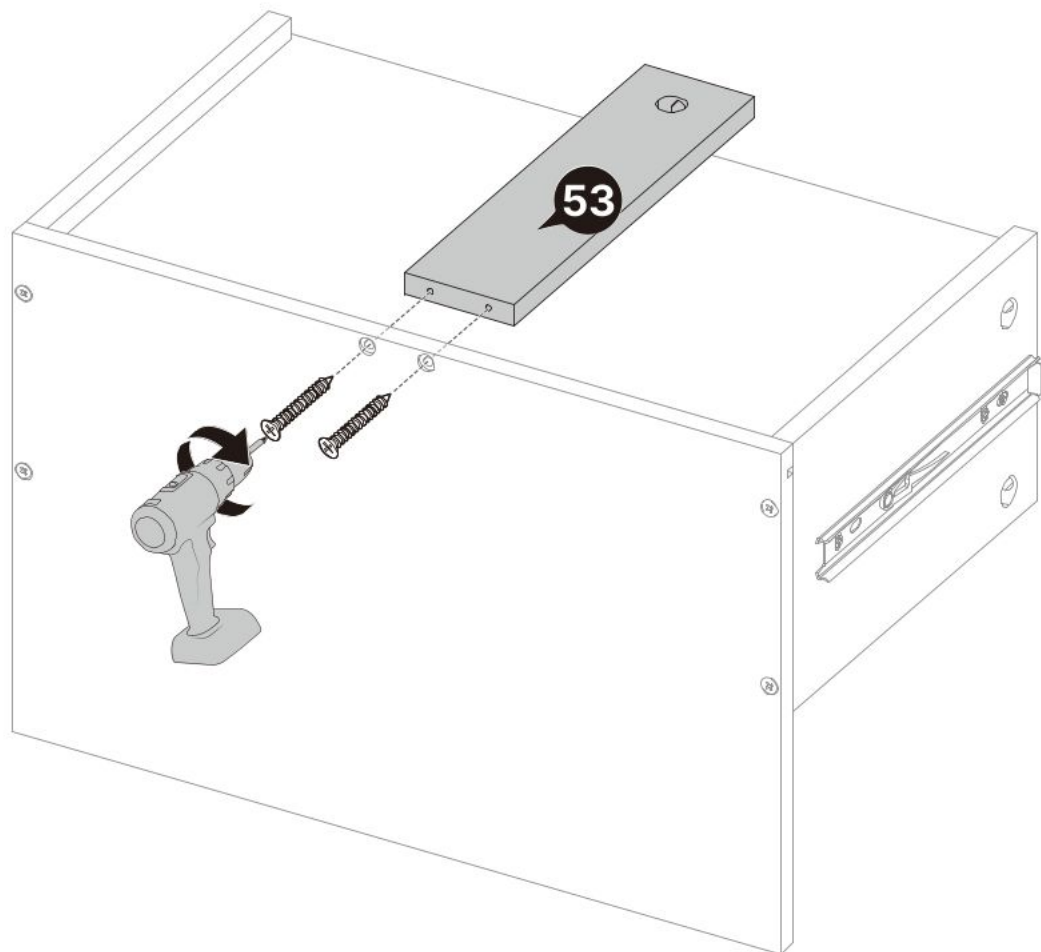
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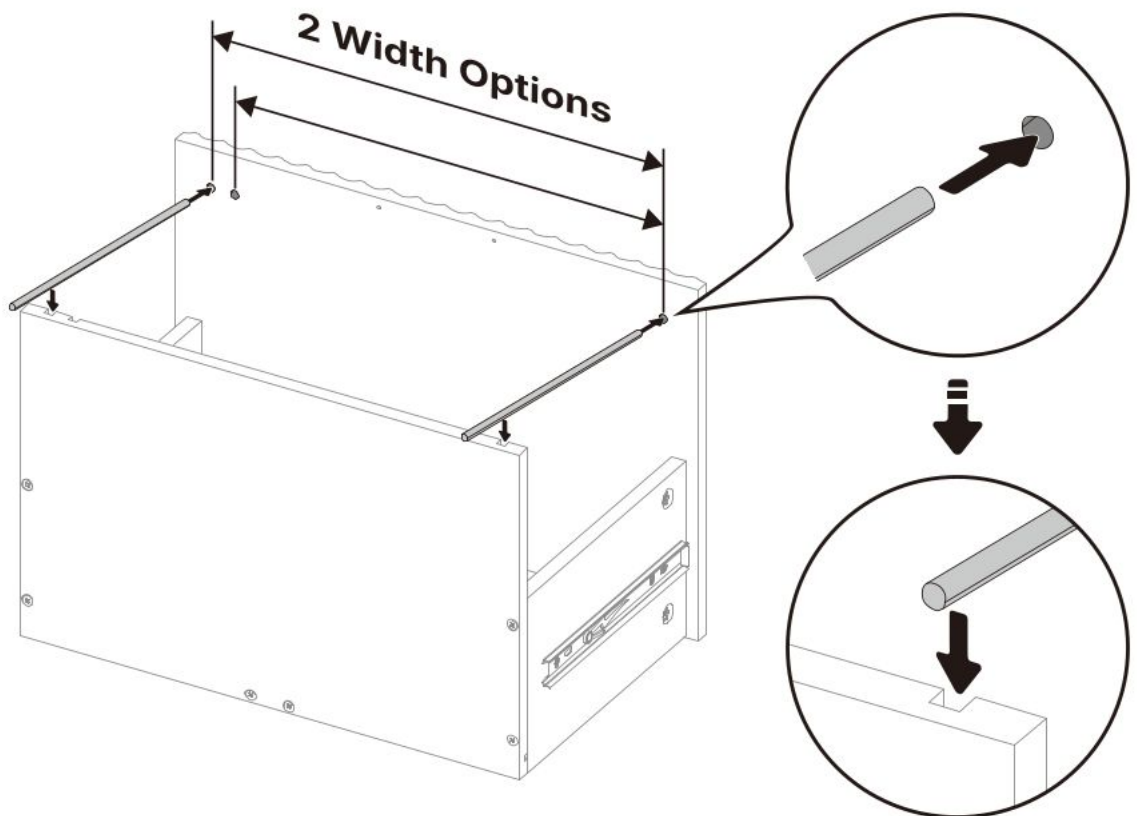
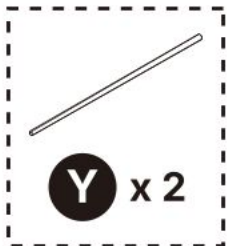
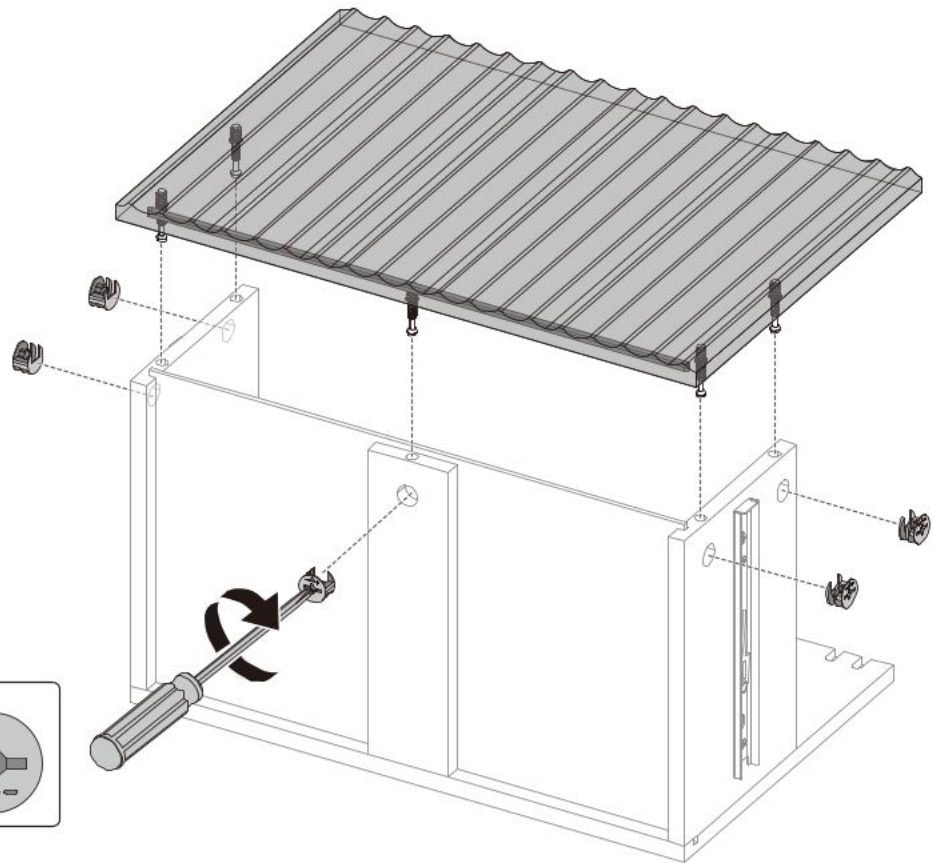
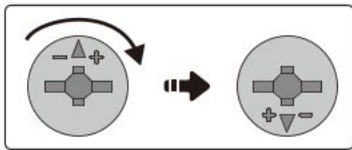
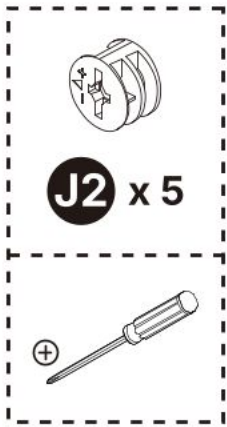


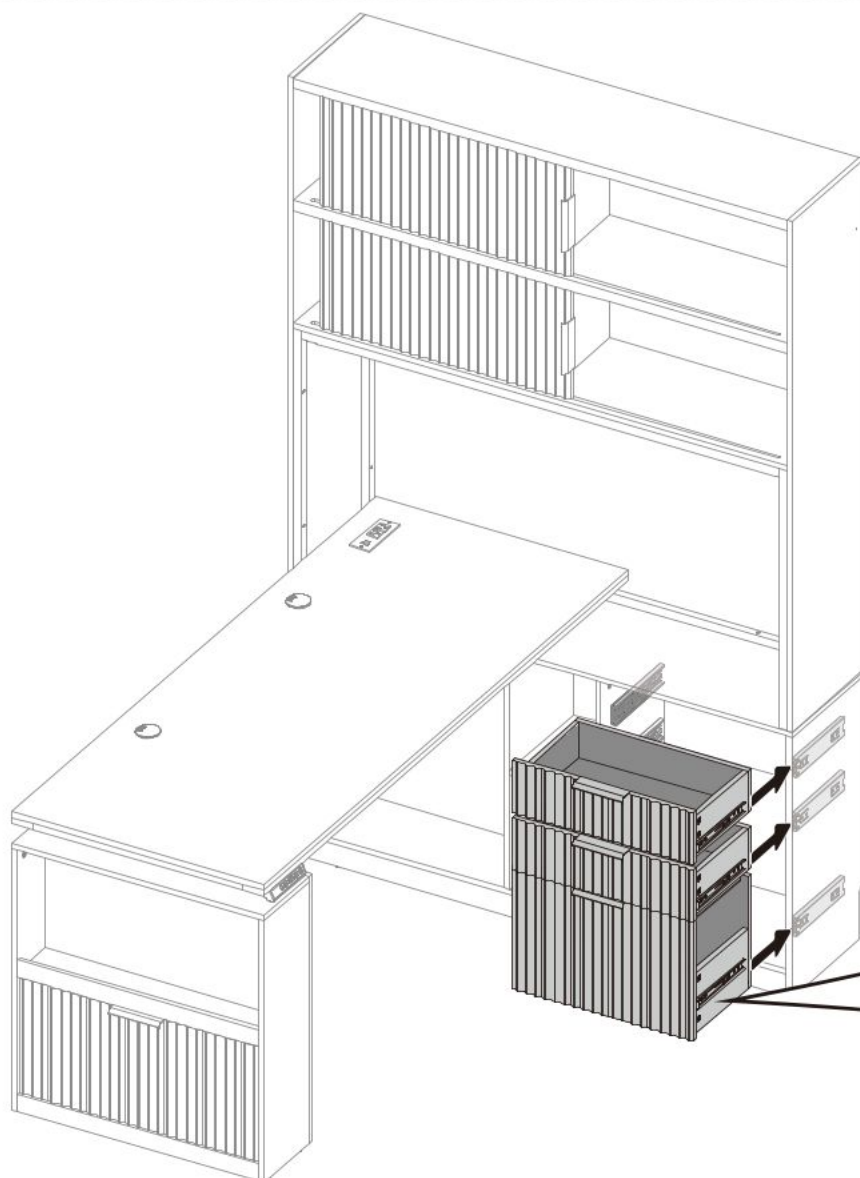
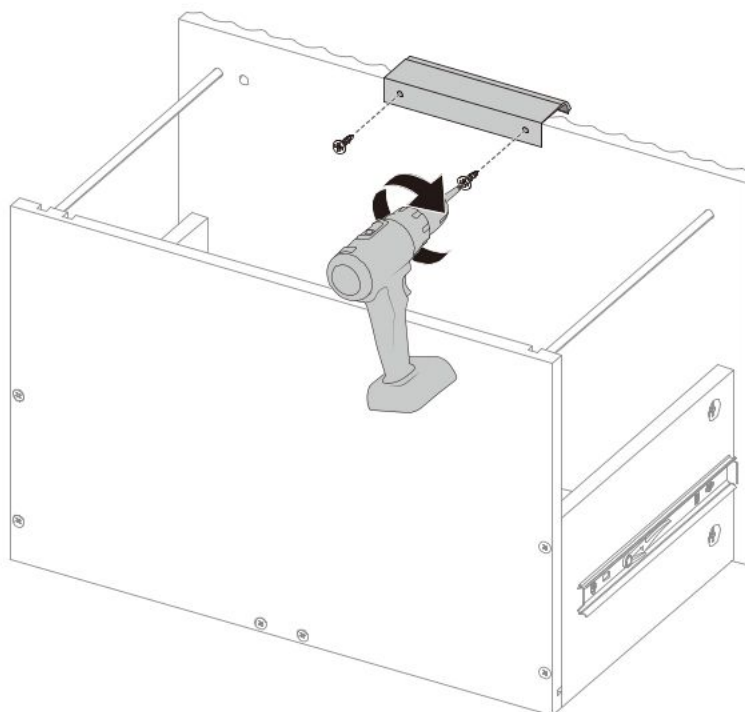
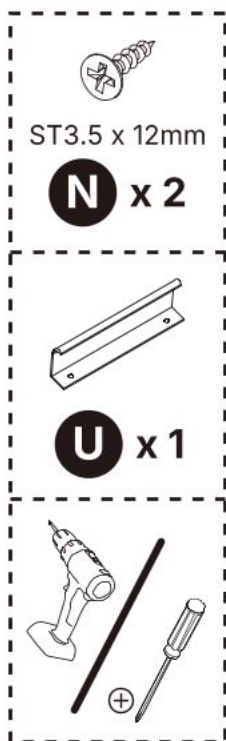
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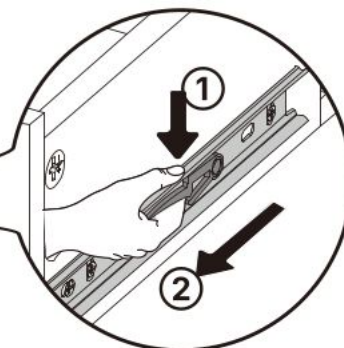


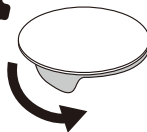
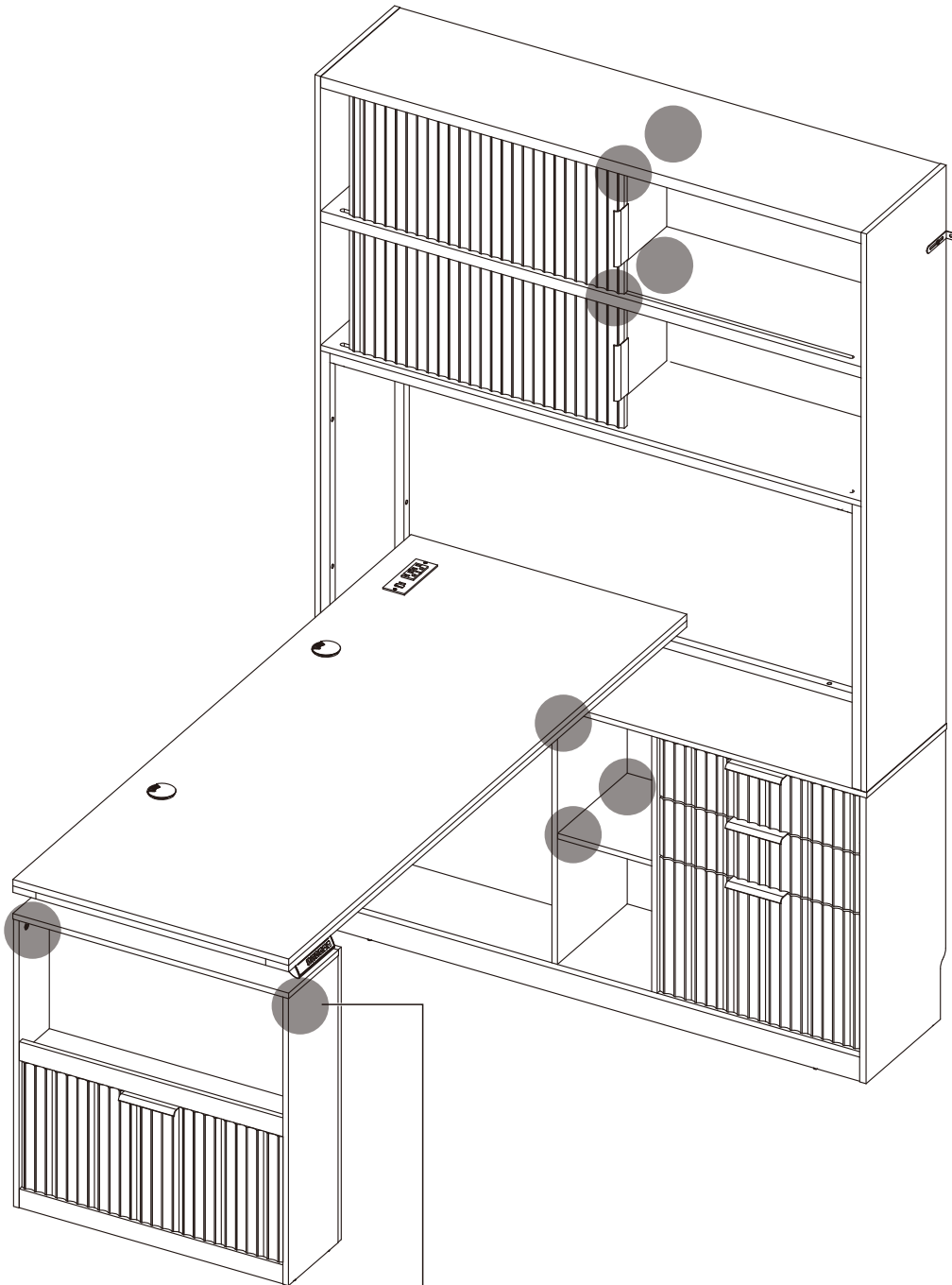
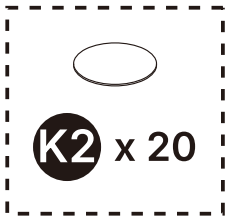






If you need to remove the drawer, press the tab on one side up and the tab on the other side down at the same time.

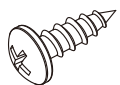




Apply stickers to the exposed bolt heads for a cleaner appearance.

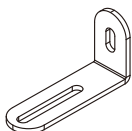
7

Using the Anti-Tip Kit

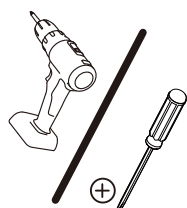


ST4 x 12mm

a2 x 2



a1 x 2

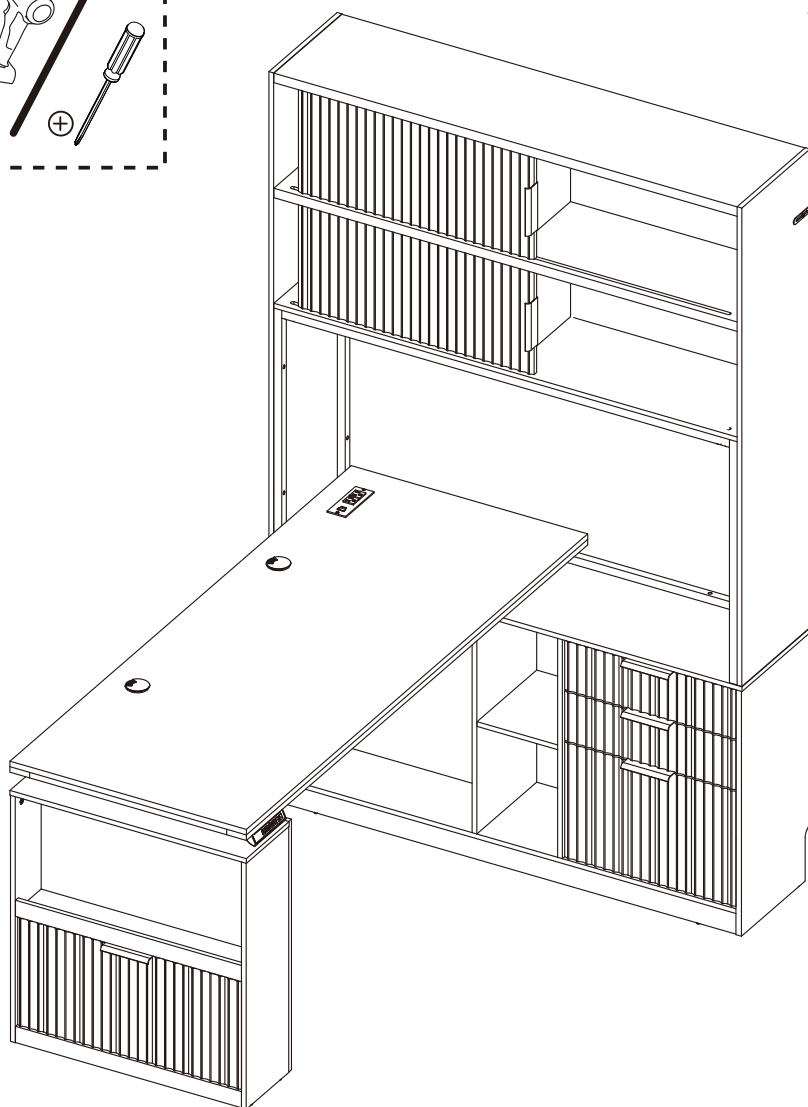
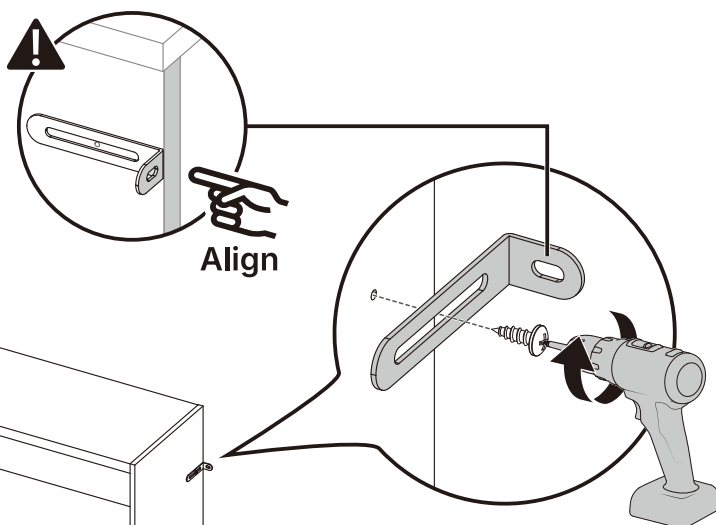


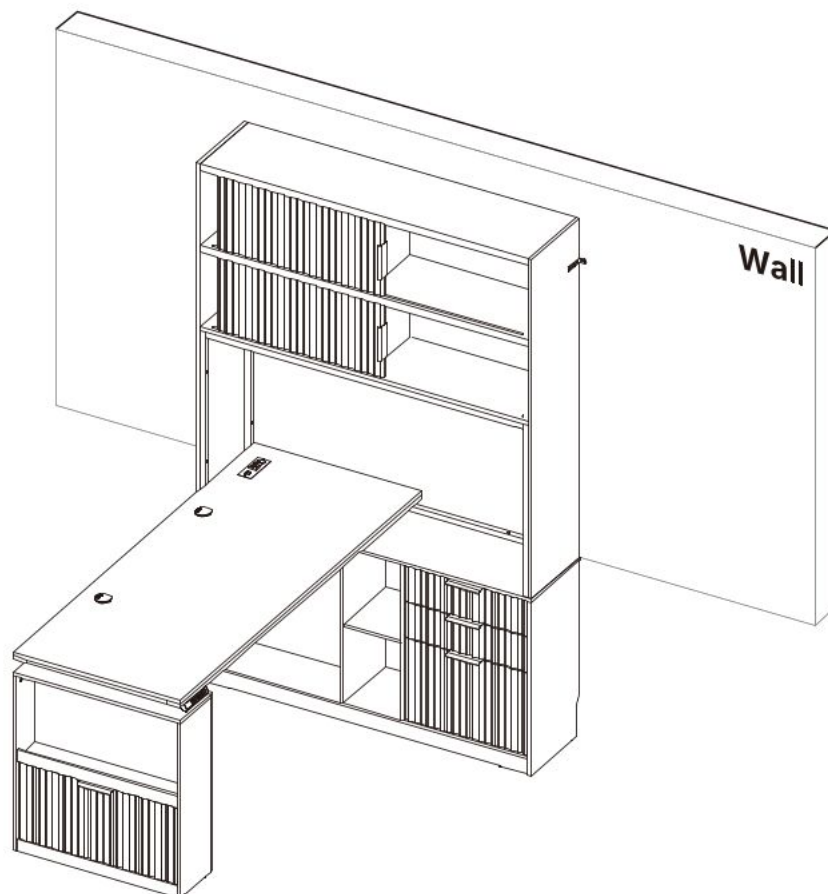
Installation Instructions:

1. Secure the anti-tip brackets to both sides of the unit using short screws.
2. If you have a wood stud wall, locate a stud using a stud finder and mark the centerline.

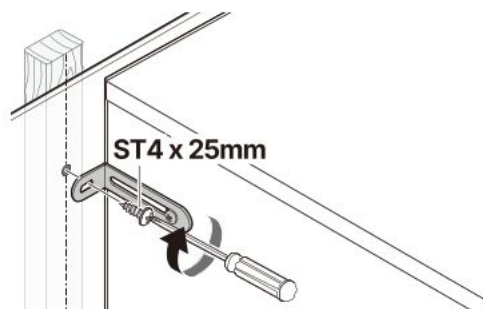
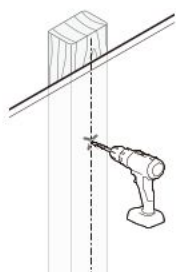
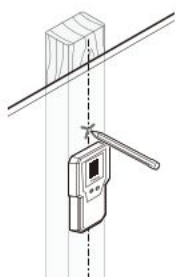
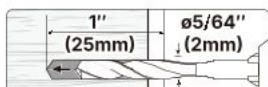
Drill pilot holes in the wall.

Secure the anti-tip brackets to the wall using long screws. Use wall anchors for solid concrete. Do not use them on wood studs.

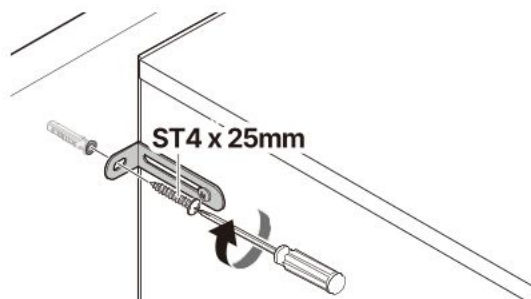
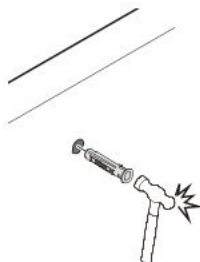
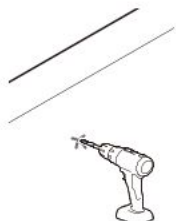
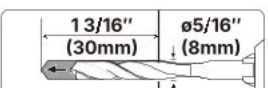




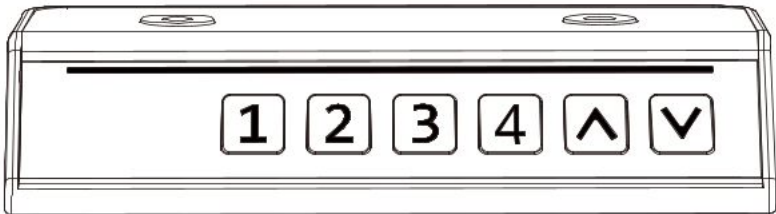
A. Wood Studs



B. Solid Concrete



Using the Controller



Note: Ensure that there are no obstacles when using the desk, that the desktop is not too close to the wall, and that all cables are long enough for the desk to move up and down freely. When the controller screen is off (power-saving mode), press any button to wake it before operation.

- ☐ Raise Desk (Max height: 46.5"/118cm)
- ☐ Lower Desk (Min height: 28.3"/72cm)

• Save Current Height Setting

Four heights can be saved. Press and hold the **1** , **2** , **3** , or **4** button for 5 seconds until 'H1,' 'H2,' 'H3,' or 'H4' is displayed. The current height will be saved to that button.

• Select Height Setting

Press the **1** / **2** / **3** / **4** button. The desk will move to the height that was previously set for that button.

Settings	
Reset	1. Press and hold the ☒ button until the desk goes down to its lowest level, then release the button.
'RES' displays as  on the screen.	2. Press and hold the ☒ button for 5 seconds, and the screen will display 'RES.' Continue holding until the desk comes back up slightly. Reset is complete.

Protection Mode Error Codes

Hot	Overheating Protection: When the motor has been working continuously for 5 minutes, it will stop operating to prevent damage from overheating. Wait for at least 15 minutes before making any further height adjustment.
E02	Operation Status Warning: The desk stops moving if vibration, impact, or incline are detected. If this detection is incorrect, follow the reset instructions before continuing use.
E10	Sensor Malfunction Warning: Motor safety sensor cannot be detected. Power off, disconnect the cables, reconnect the cables, then power back on and perform a reset.
E20	Overload Warning: Max load exceeded. If raising the desk, remove all items from the desk and try again. If lowering the desk, power off, remove all items from the desk, power back on, then try again. If error code persists, follow the reset instructions.
E31	Undervoltage Protection: Input voltage too low. If the correct AC adapter is being used, power off, disconnect the cables, reconnect the cables, then power back on and perform a reset.
E32	Overvoltage Protection: Input voltage too high. If the correct AC adapter is being used, power off, disconnect the cables, reconnect the cables, then power back on and perform a reset.
	Cable Connection Failure: No display on the controller screen. Ensure all cables are properly connected and the controller is plugged in before use.