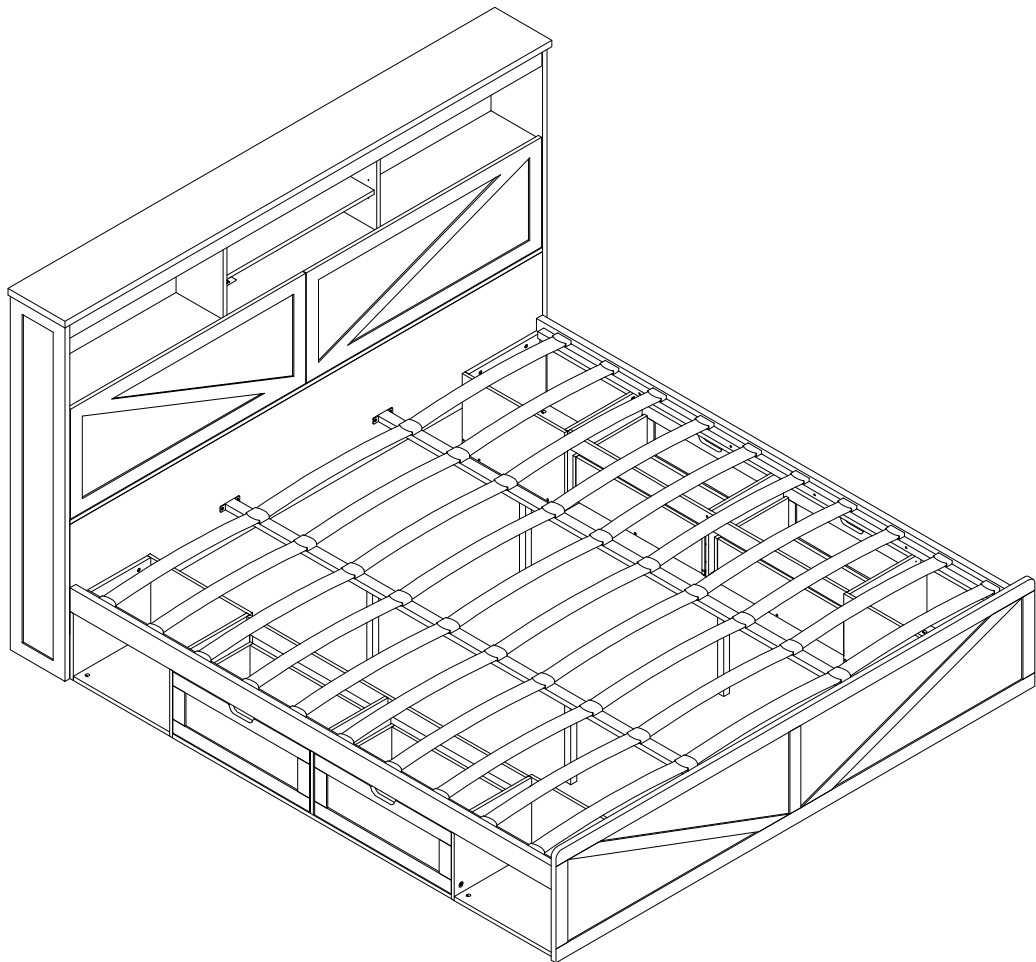


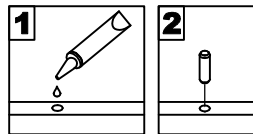
Assembly Instructions



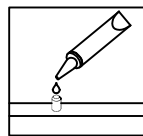
NOTE: There are two packages A and B for this item. Please wait patiently if you only receive one for now

General Assembly Guidelines

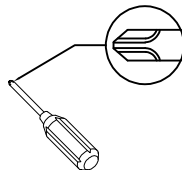
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



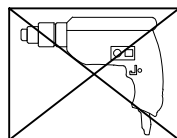
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



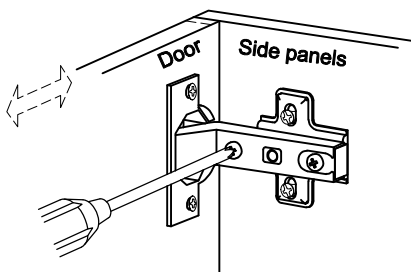
- VI. A Phillips head screwdriver is required for the assembly of this product .



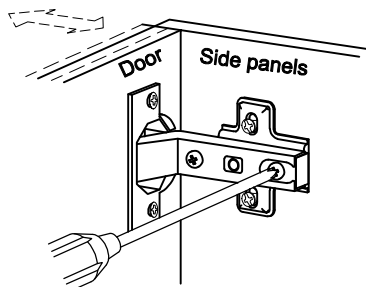
- VII. Power tools should not be used to assemble this product .



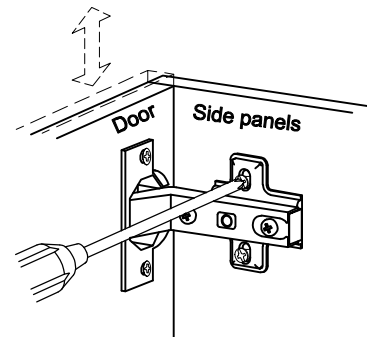
- VIII. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

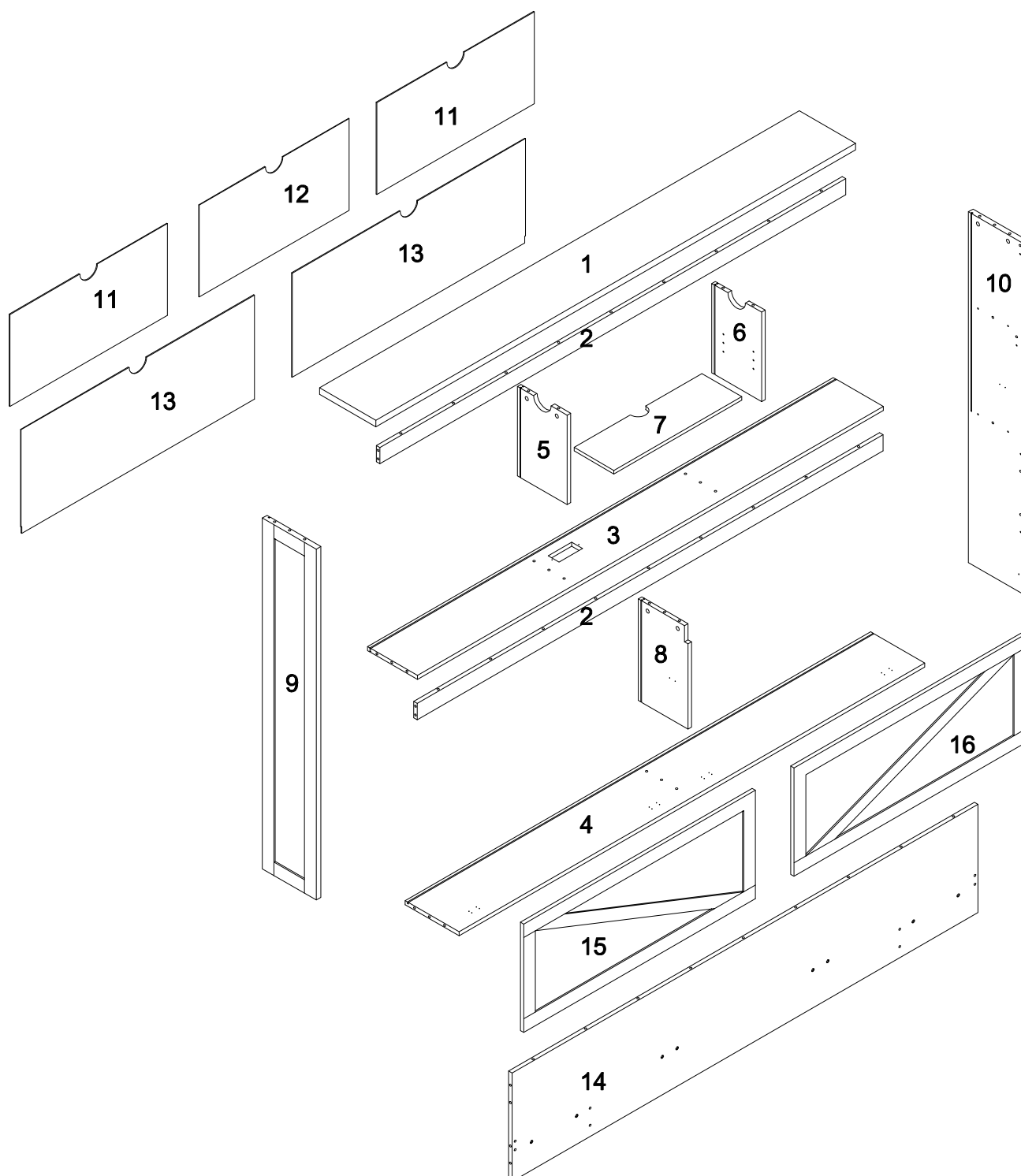


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

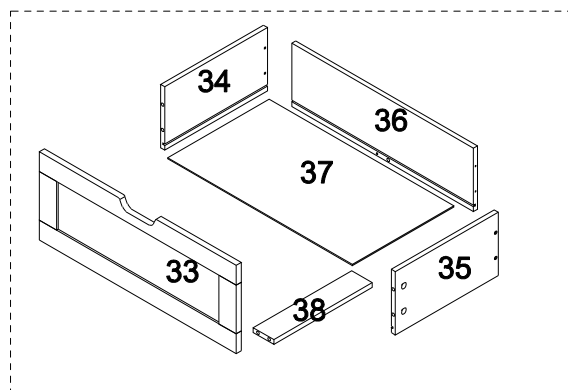
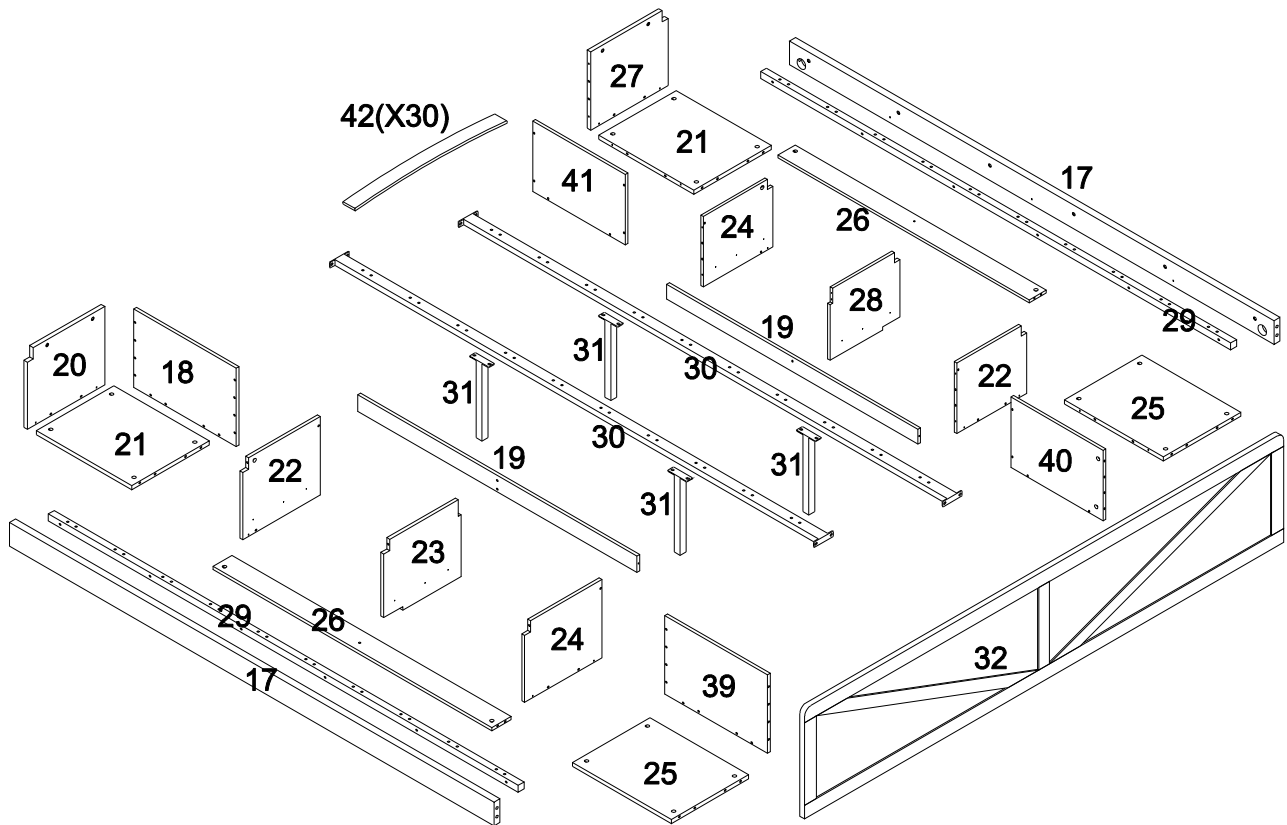


Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



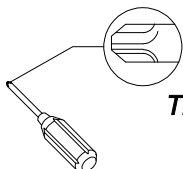
Parts List



X4

Hardware List

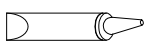
A		Ø8x30mm	Wooden dowel	84 pcs
B		Ø6x32mm	Cam bolt	91 pcs
C		Ø15x9mm	Cam lock	59 pcs
D		Ø15x11mm	Cam lock	32 pcs
E		Ø30mm	Sticker	91 pcs
F		Ø6x50mm	Screw	38 pcs
G		M 4	Hex Key	1 pc
H		M6*12mm	Bolt	16 pcs
I		M6*40mm	Bolt	12 pcs
J		M 5	Hex Key	1 pc
K		M8*60mm	Bolt	2 pcs
L		Ø5/16in	Nuts	4 pcs
M		Ø5/16in	Arc-shaped washer	4 pcs
N		Ø5/16in	Wrench	1 pc
O		Ø8x60mm	Bolt	2 pcs
P			Electric socket	1 pc
Q		Ø3x12mm	Screw	68 pcs
R			Plastic wedge	24 pcs
S		Ø3x17mm	Screw	24 pcs
T			Hinge	4 pcs
U		Ø3.5x14mm	Screw	24 pcs
V-R			Curved lifter	2 pcs
V-L			Curved lifter	2 pcs

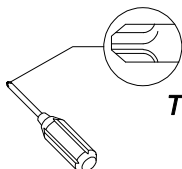


**Philips head screwdriver required for assembly
(not included)**

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Hardware List

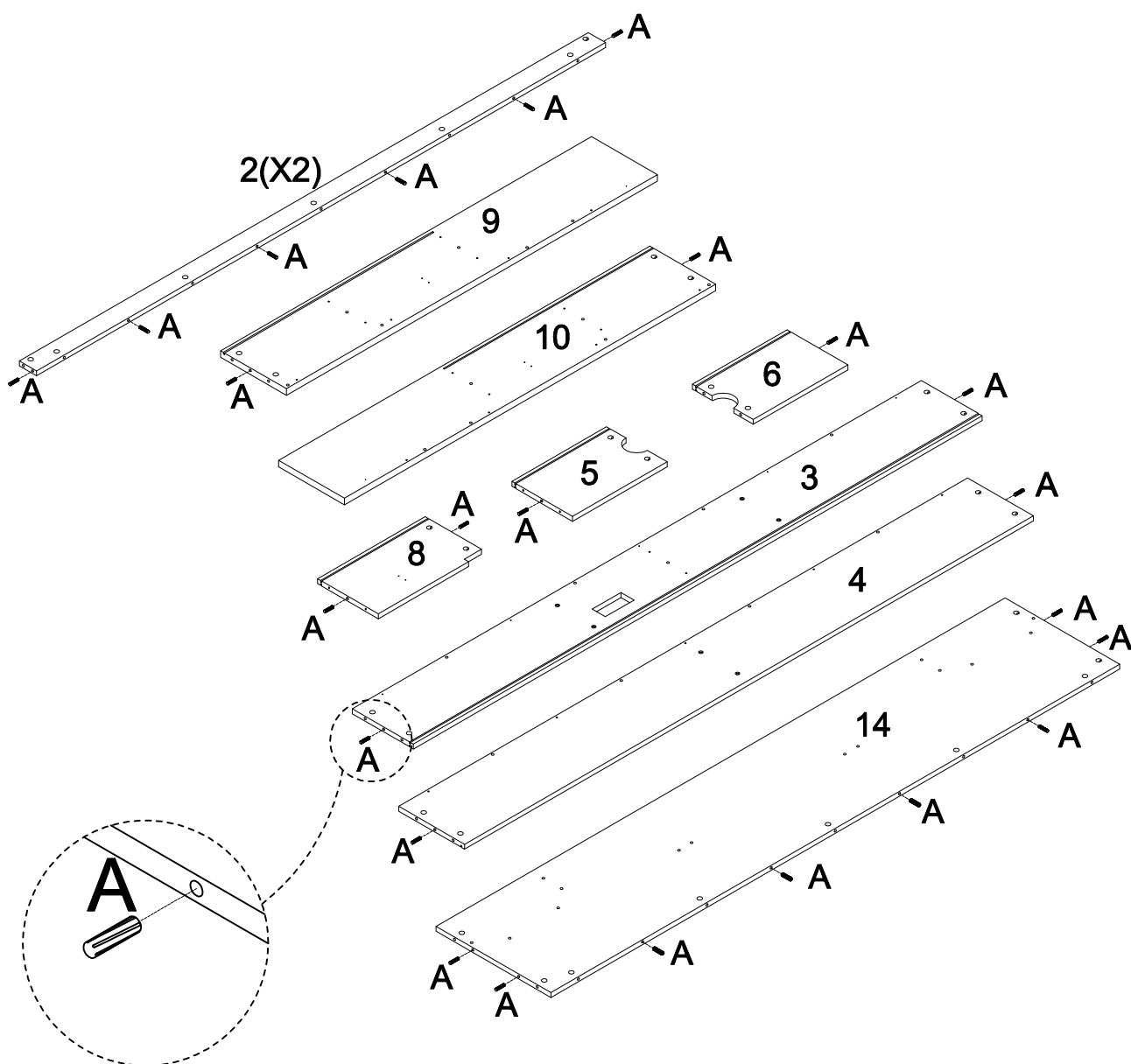
W			Led strip light (Included in plastic bag)	1	set
X		Individually packed	Drawer slides	4	set
Y			Single open set	20	pcs
Z			Double open set	20	pcs
AA		Ø5x13x26mm	Shelf holder	4	pcs
BB		Ø4x32mm	Screw	20	pcs
CC		Ø10x30mm	Wooden dowel	4	pcs
DD		M6*22mm	Bolt	4	pcs
EE		Ø5x12mm	Screw	4	pcs
FF			Metal Corner plate	2	pcs
GG			Glue tube	2	pcs



**Philips head screwdriver required for assembly
(not included)**

*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

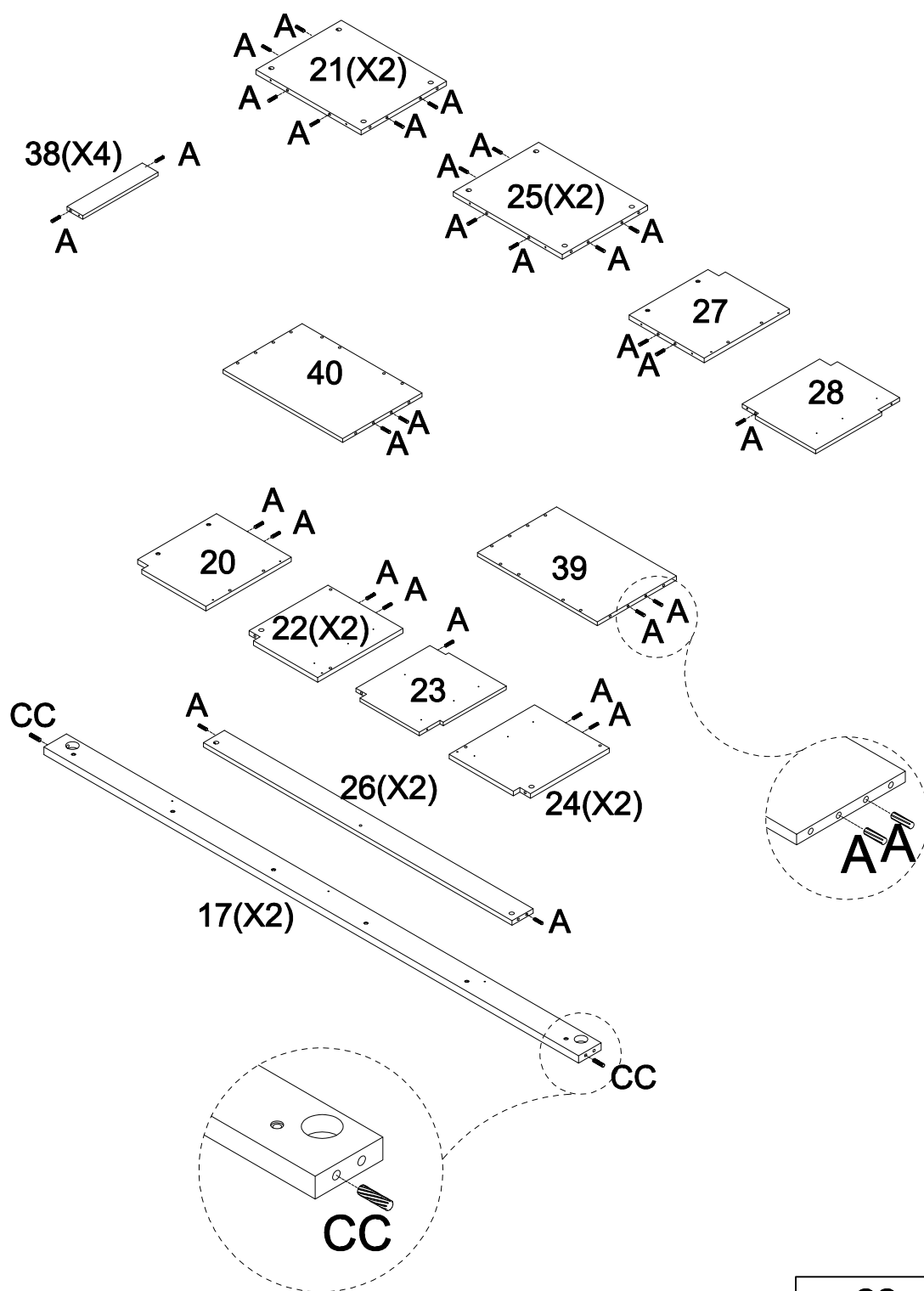
Step 1



A

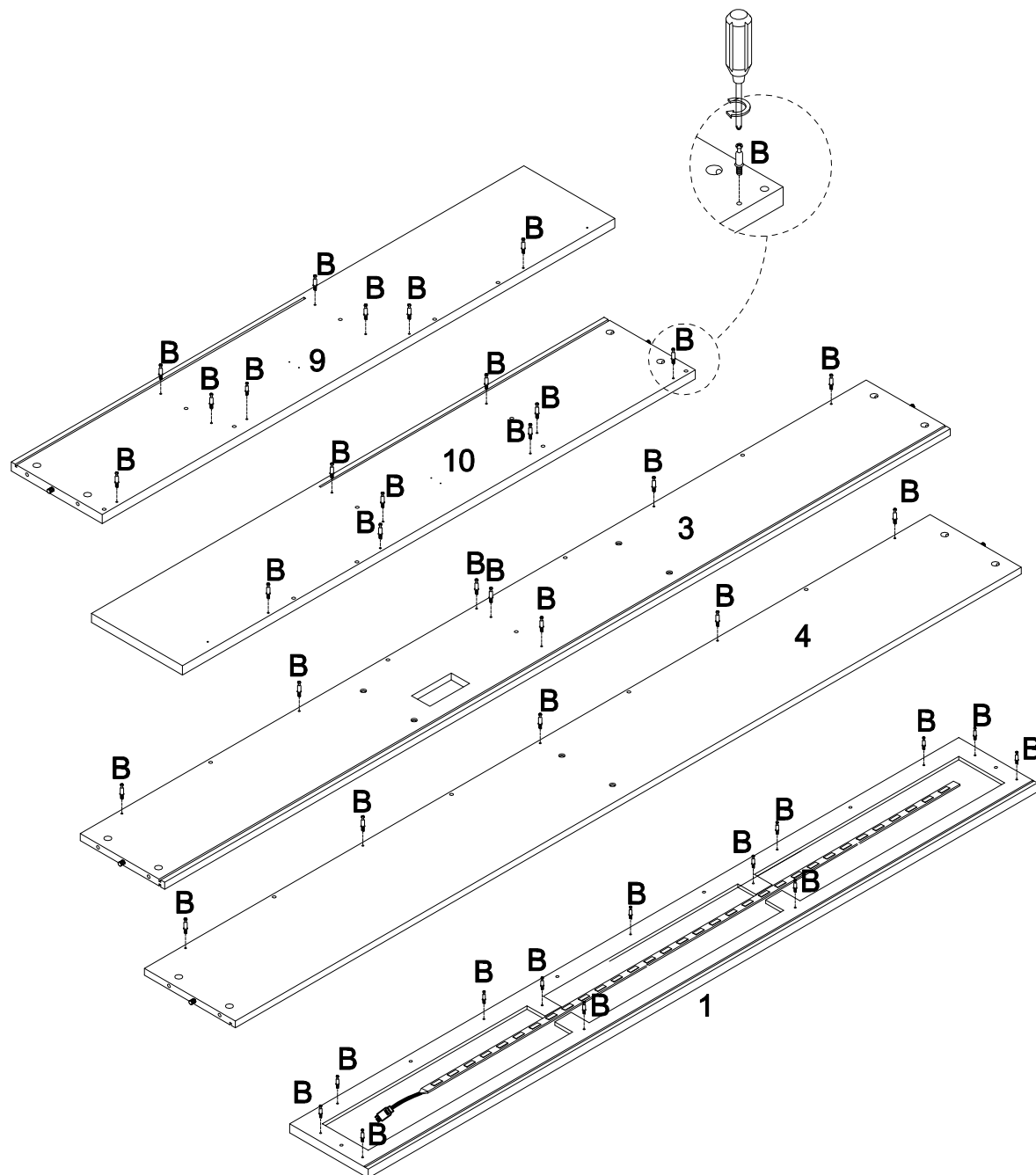
X30

Step 2



CC	A
	
X4	X54

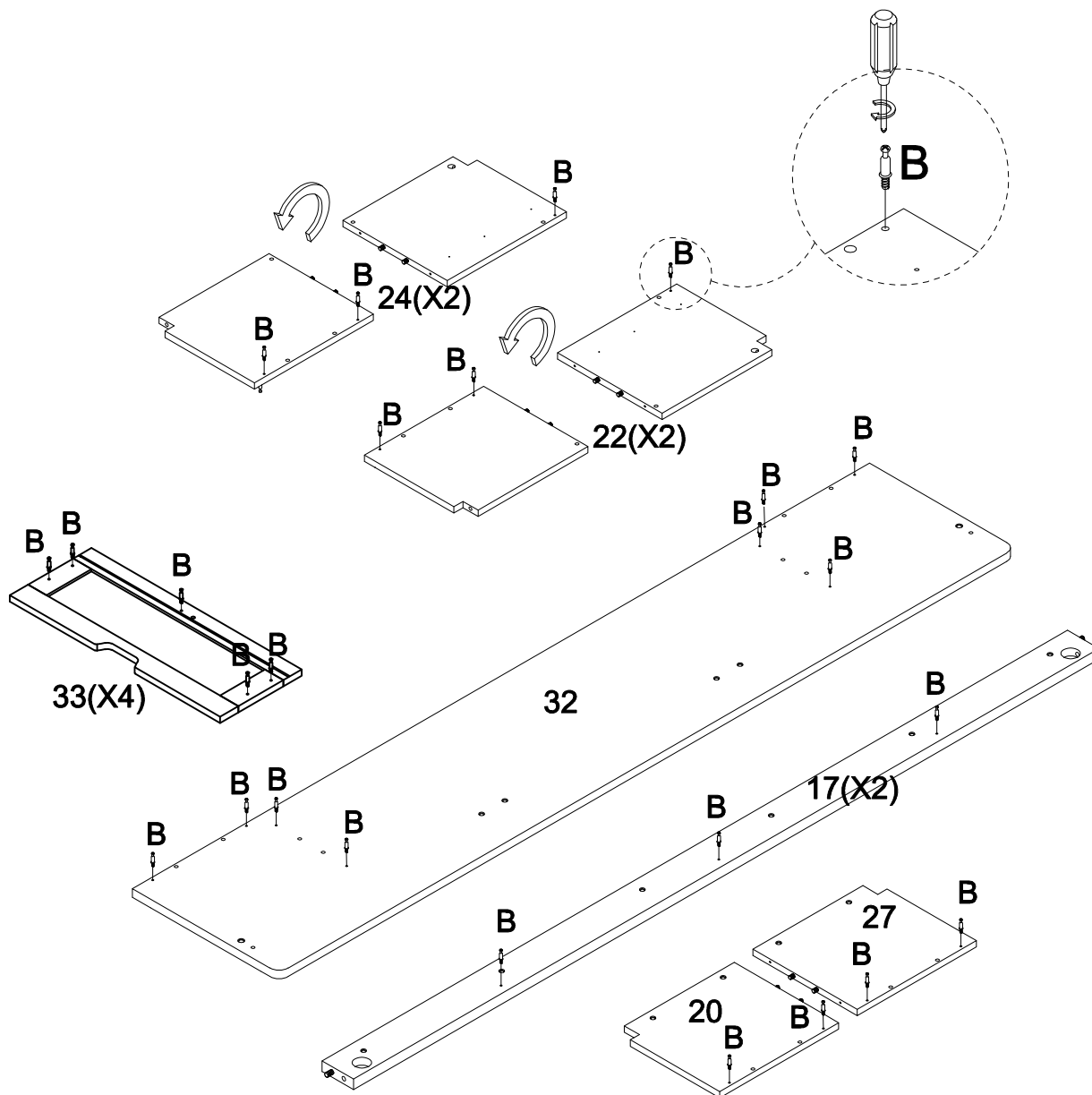
Step 3



B

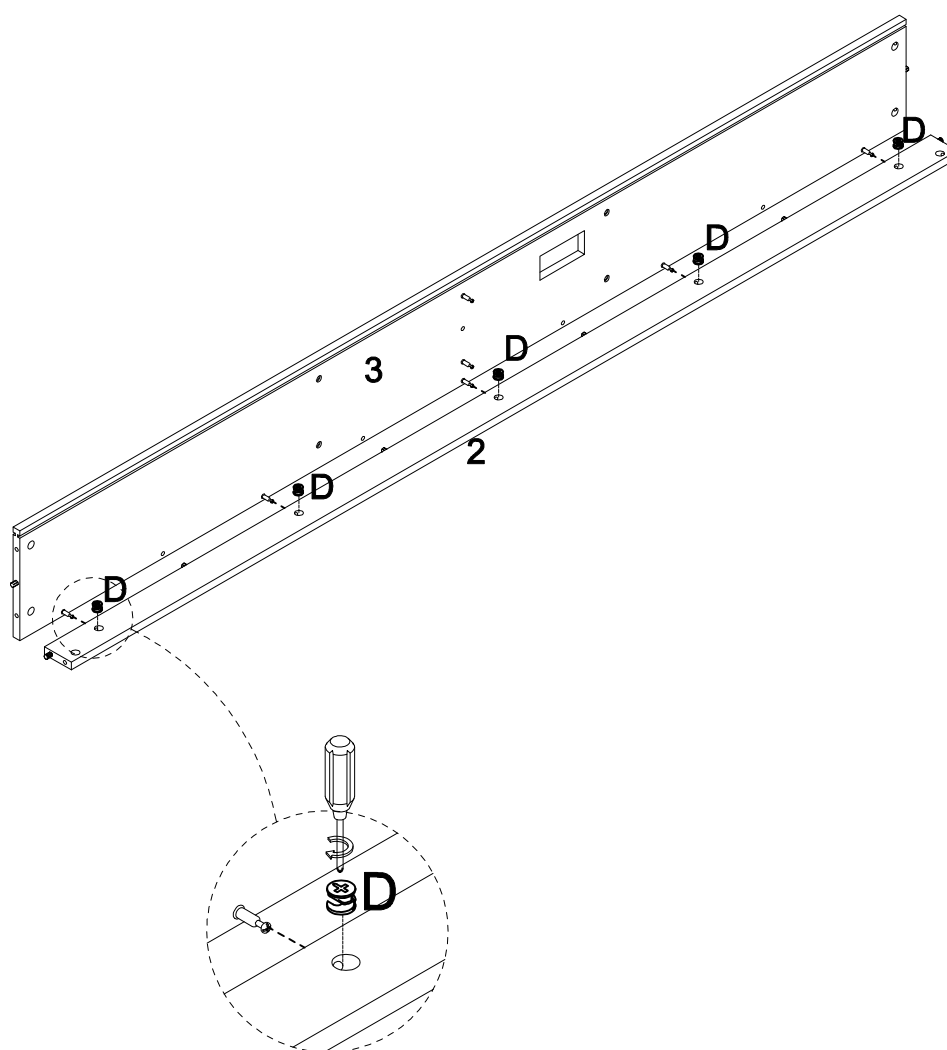
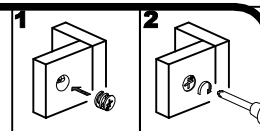
X41

Step 4



B
X50

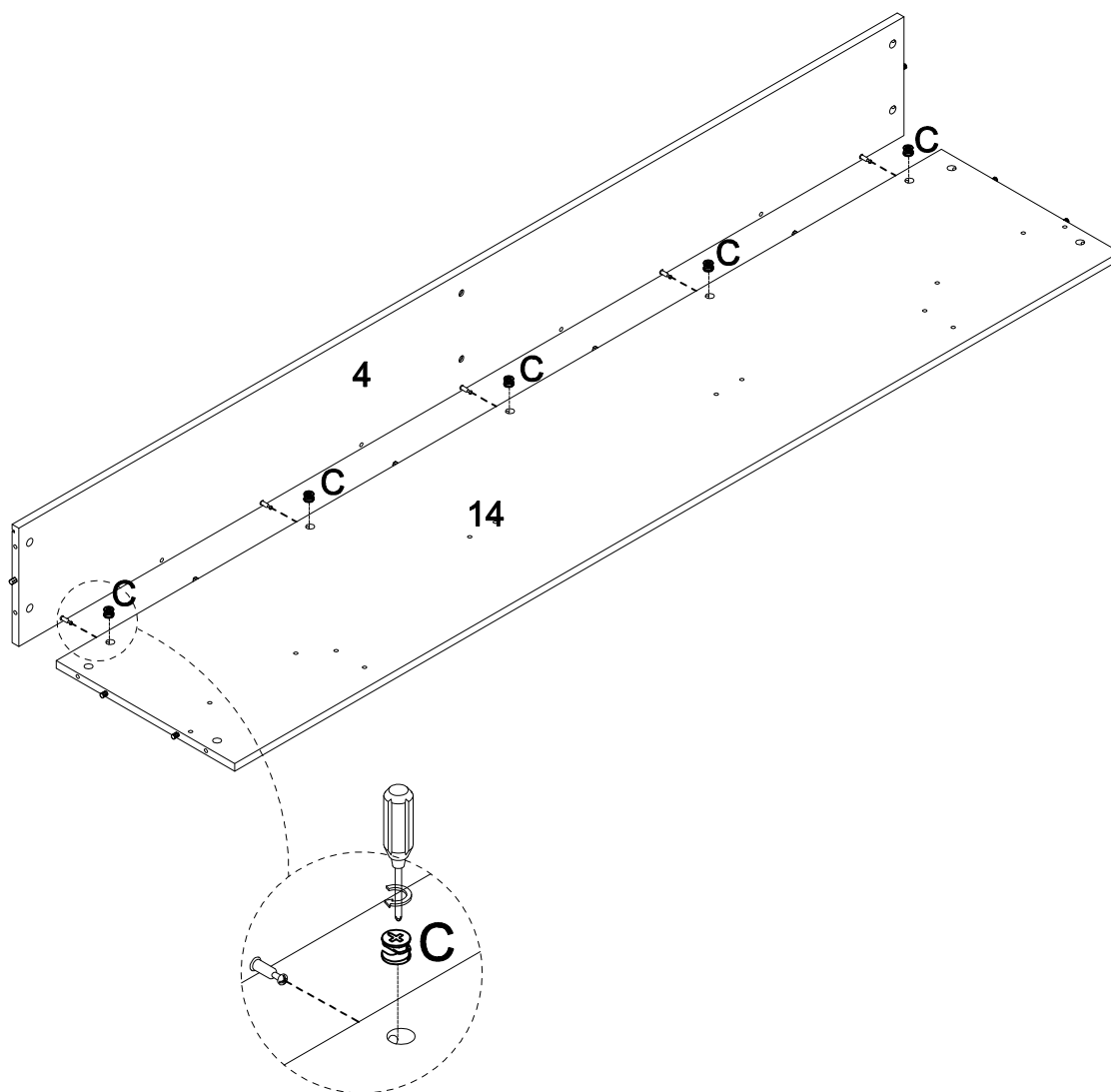
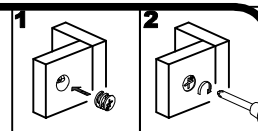
Step 5



D

X5

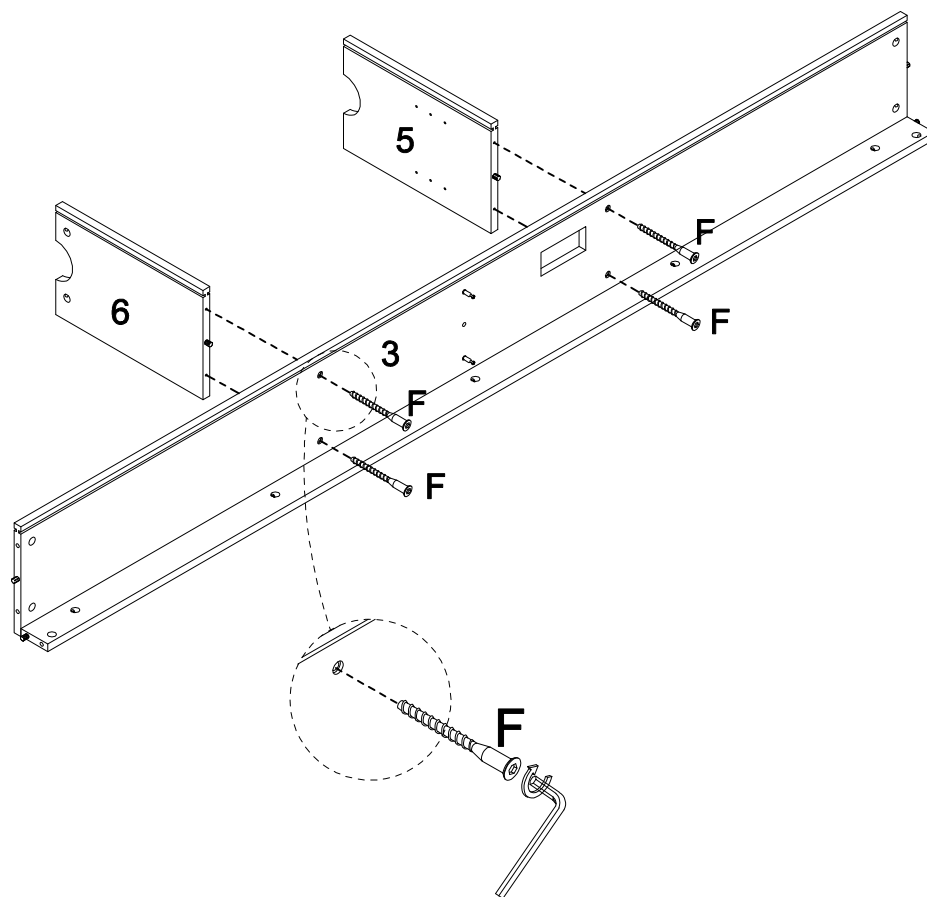
Step 6



C

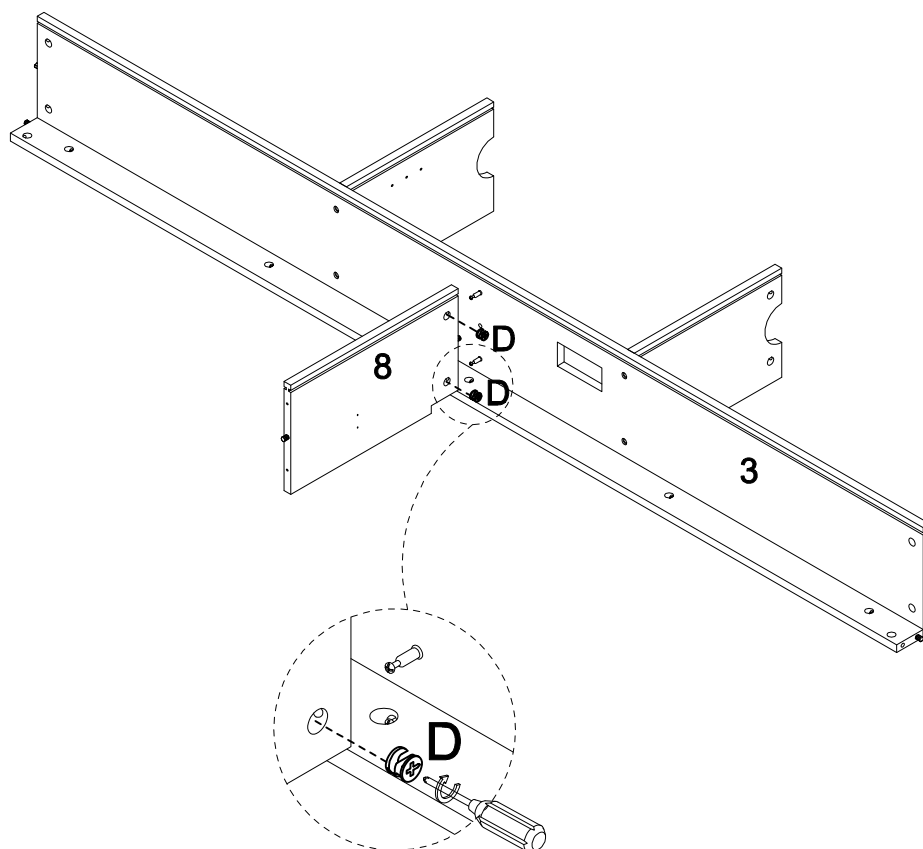
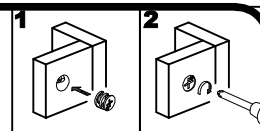
X5

Step 7



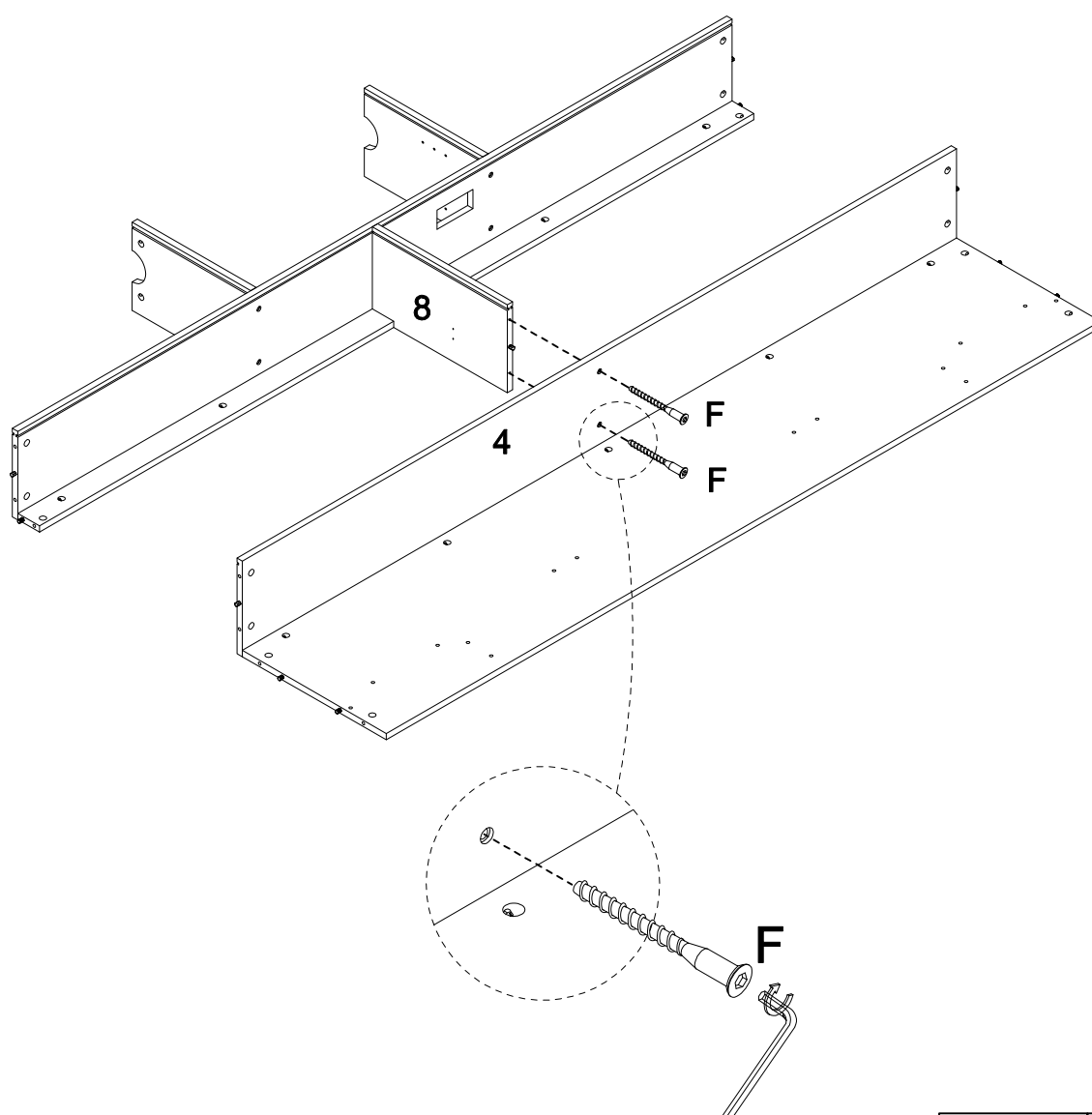
G	F
	
X1	X4

Step 8



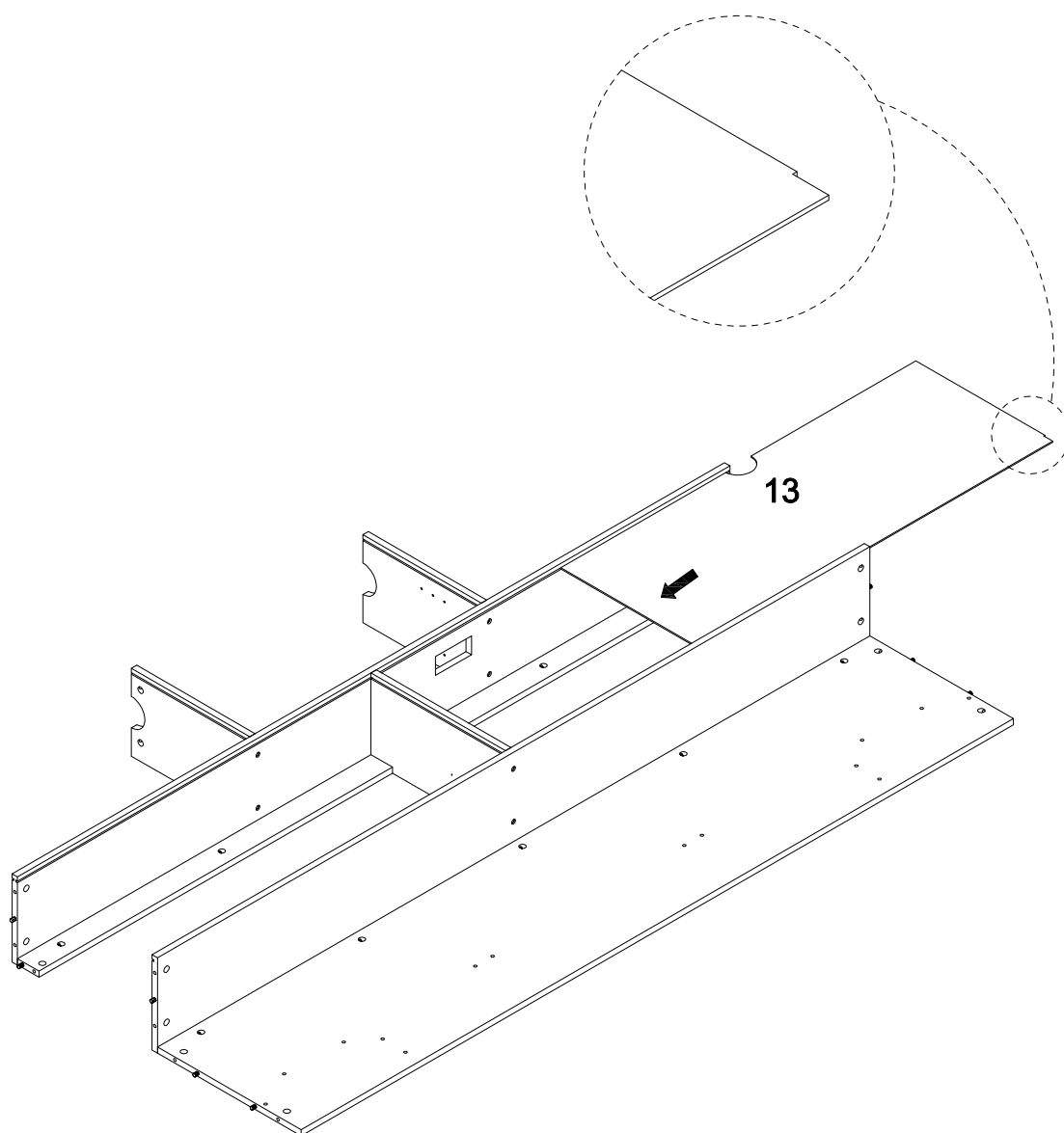
D
X2

Step 9

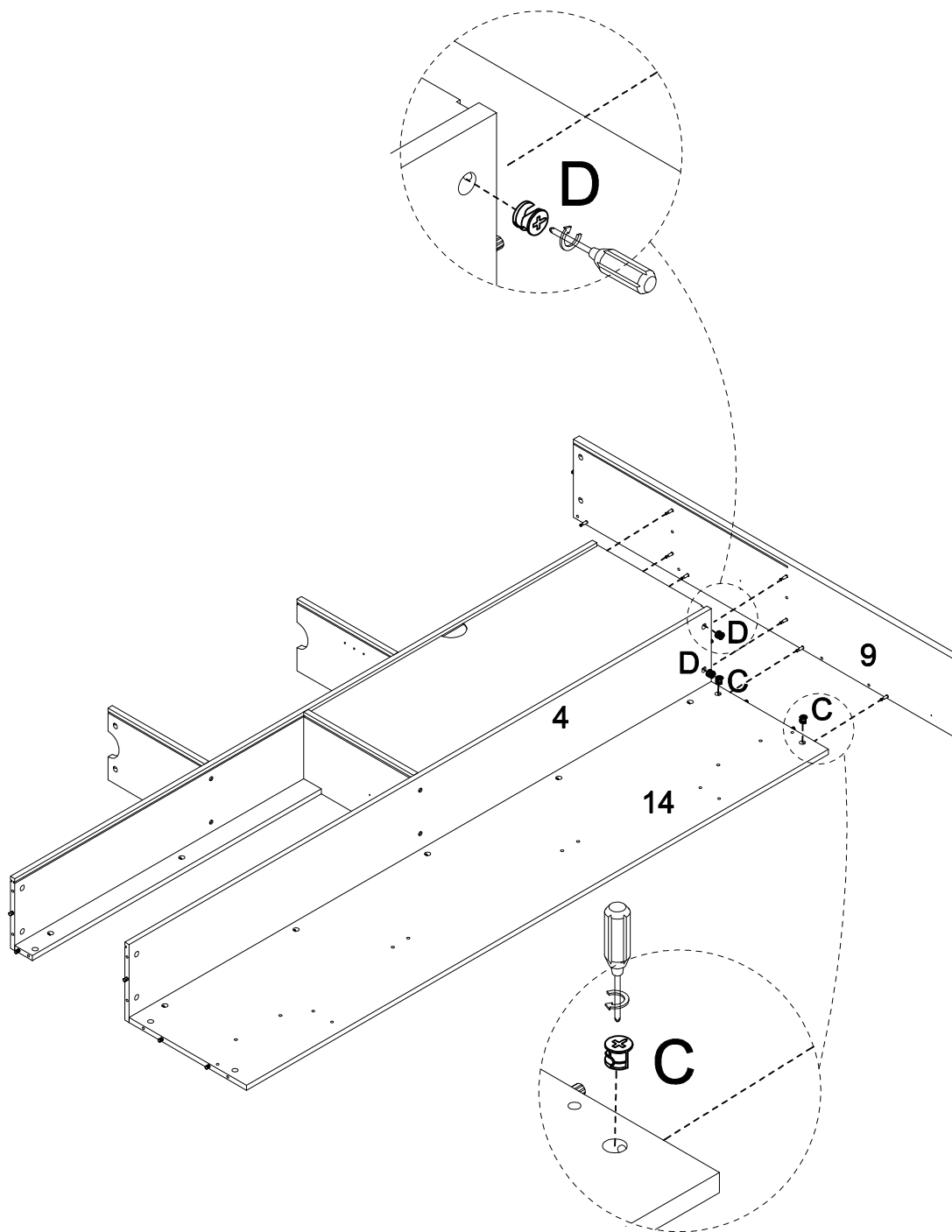
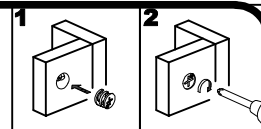


G	F
	
X1	X2

Step 10

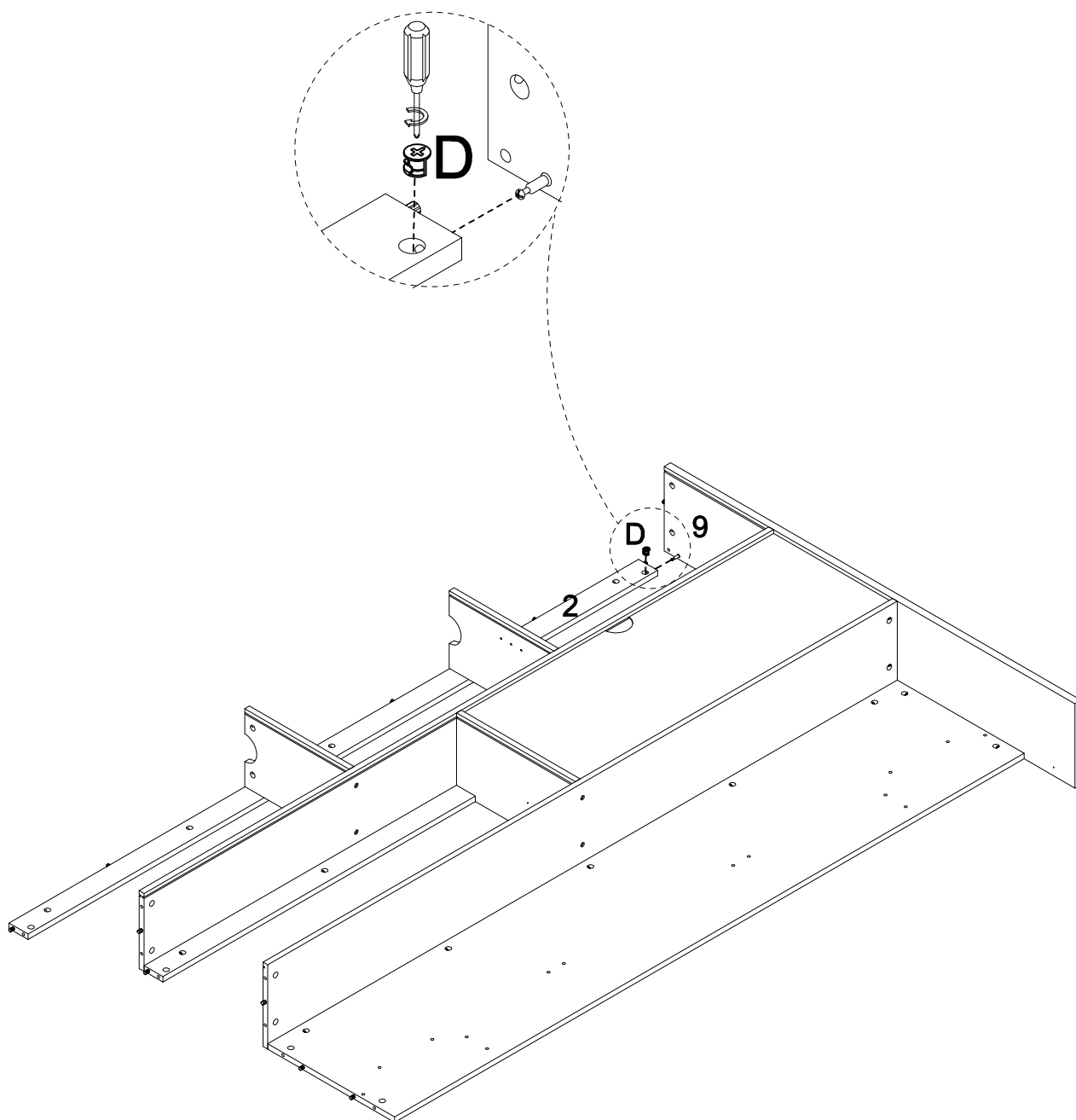
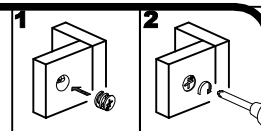


Step 11



D	C
	
X2	X2

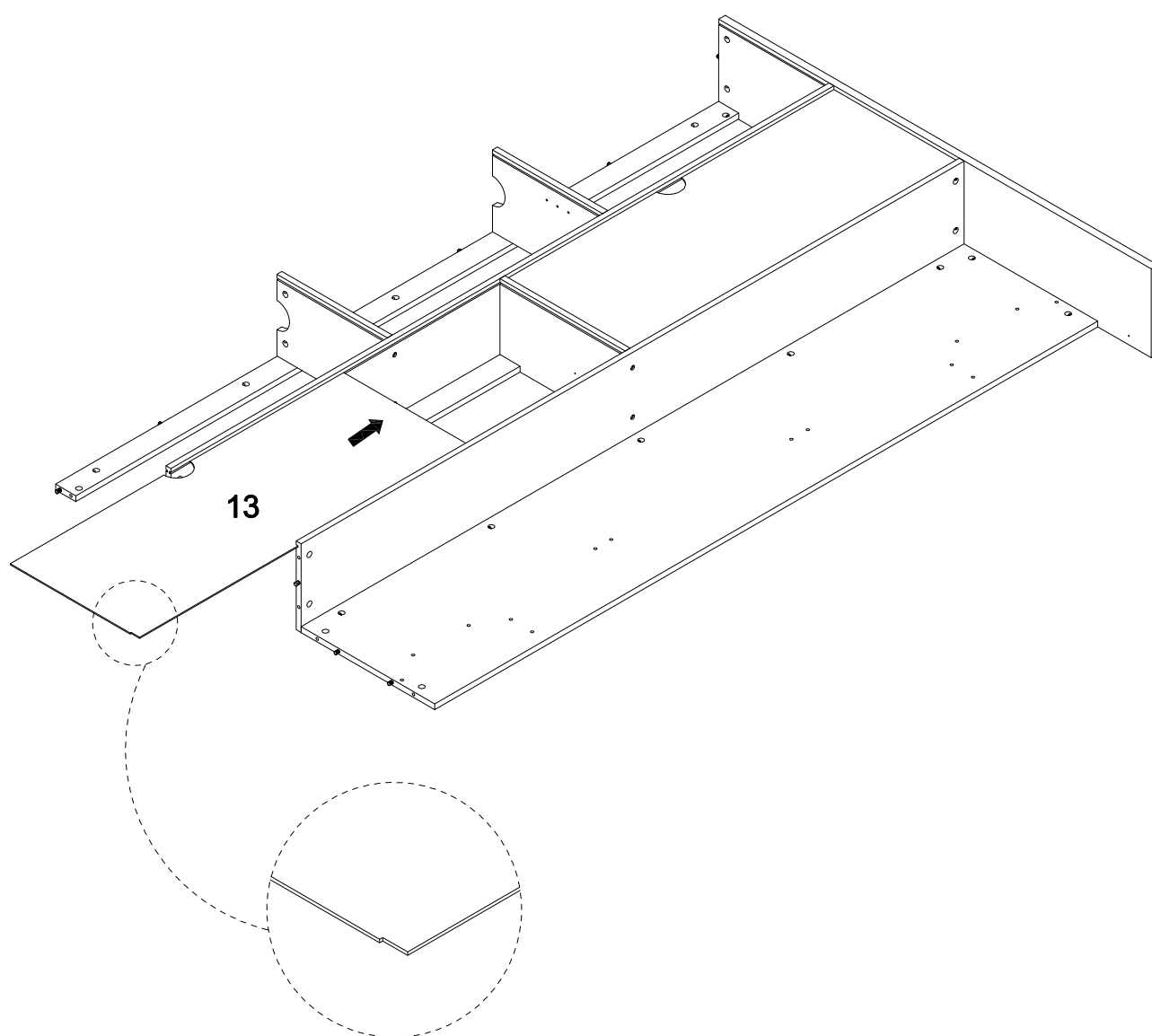
Step 12



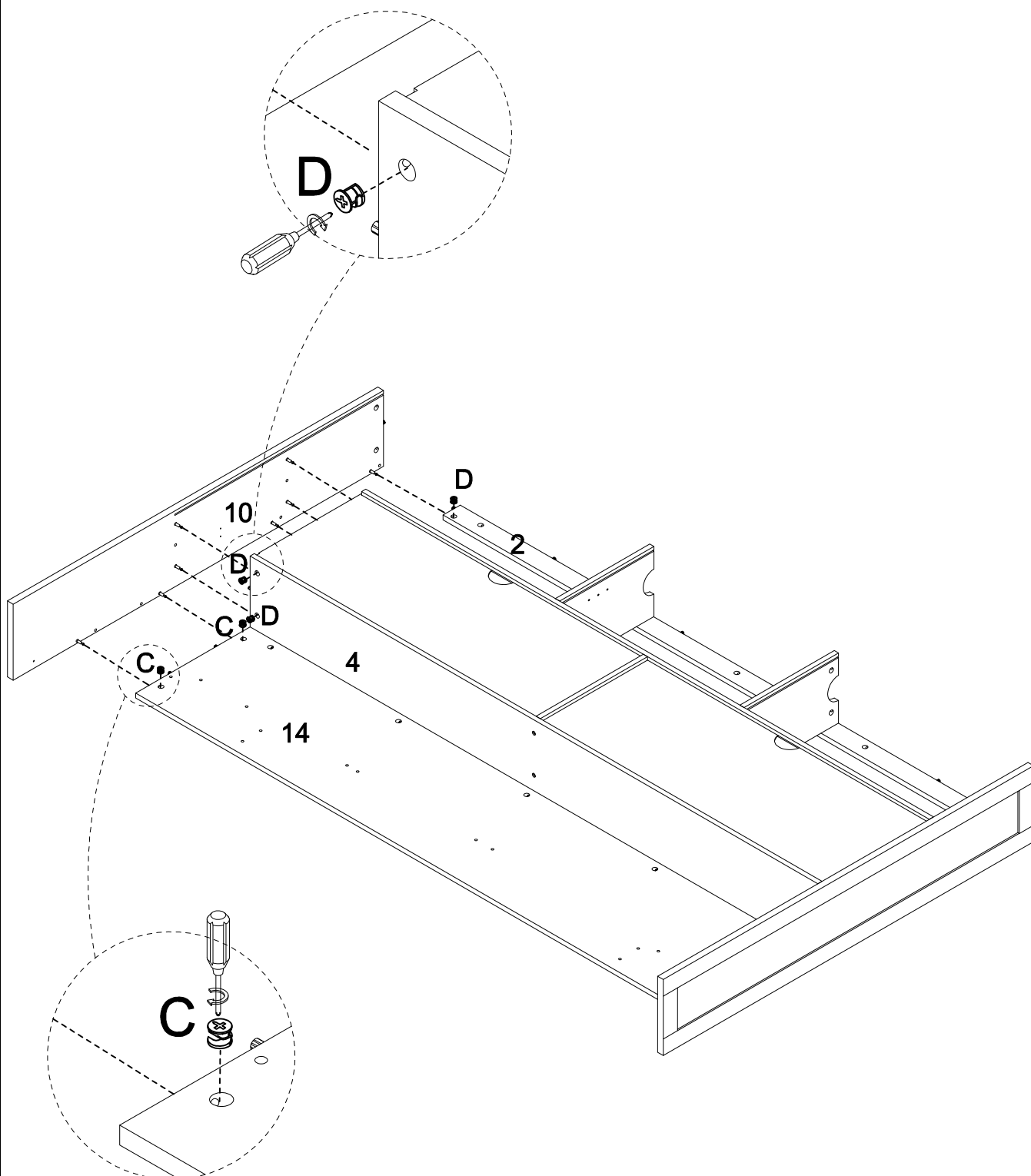
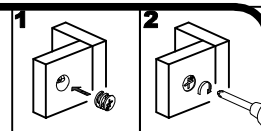
D

X1

Step 13

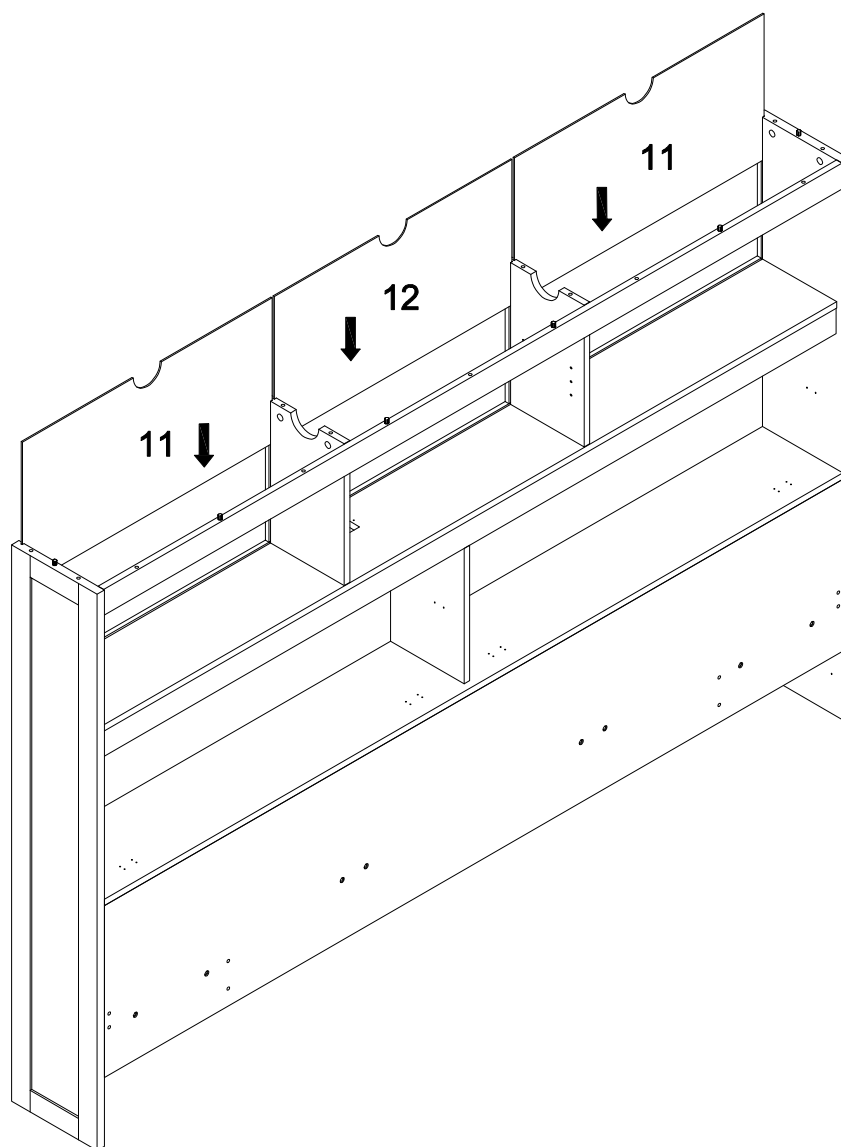


Step 14

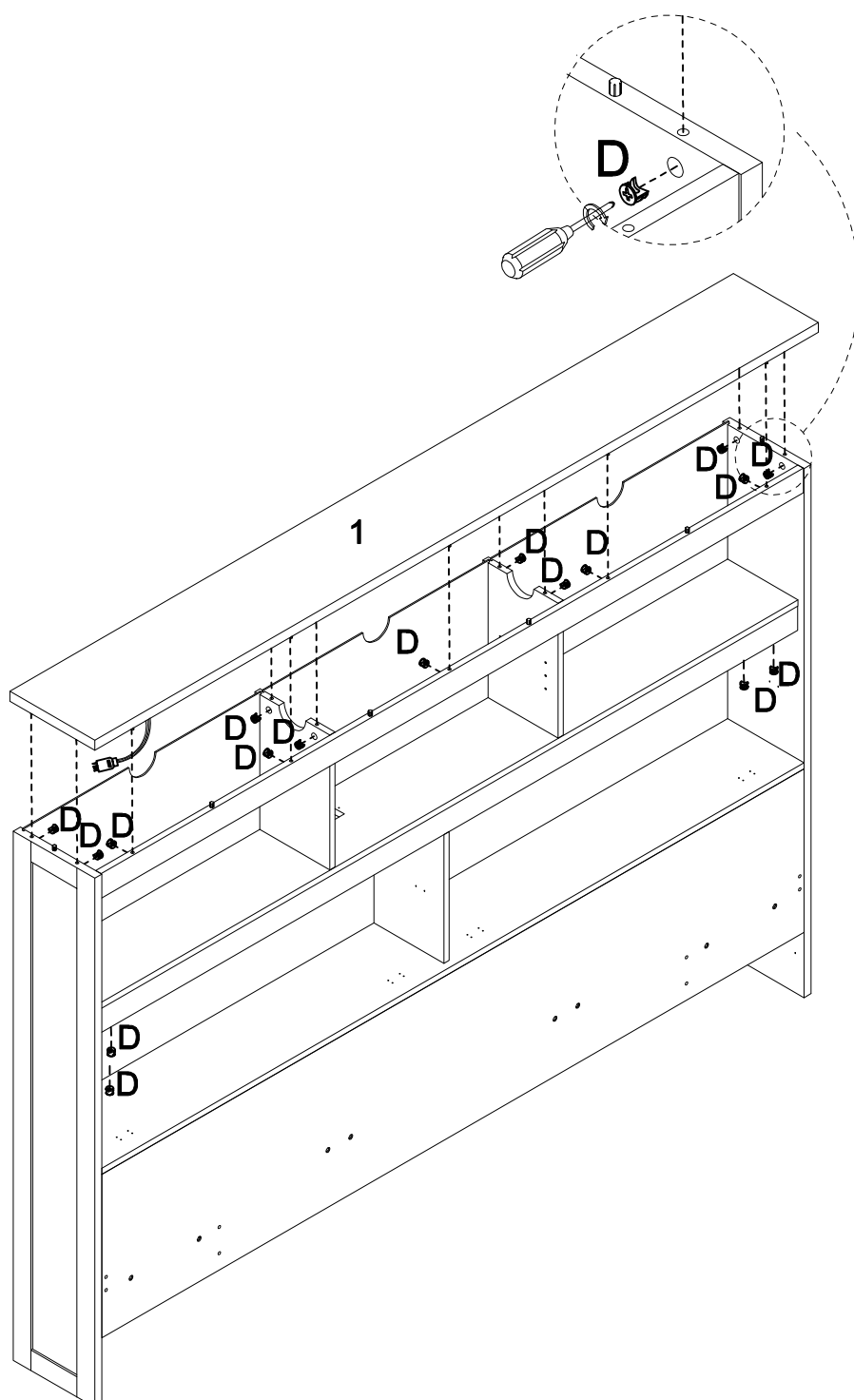
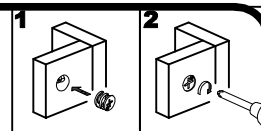


D	C
X3	X2

Step 15



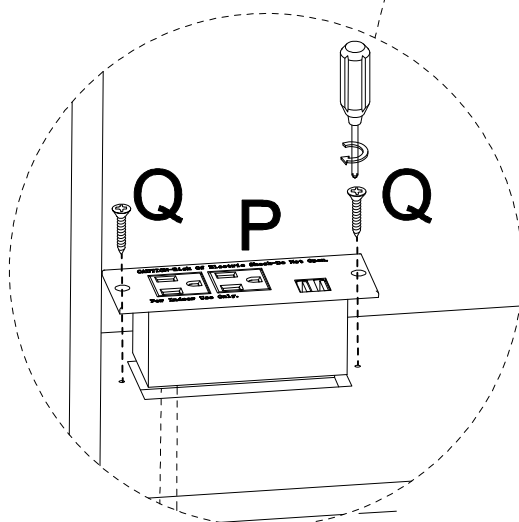
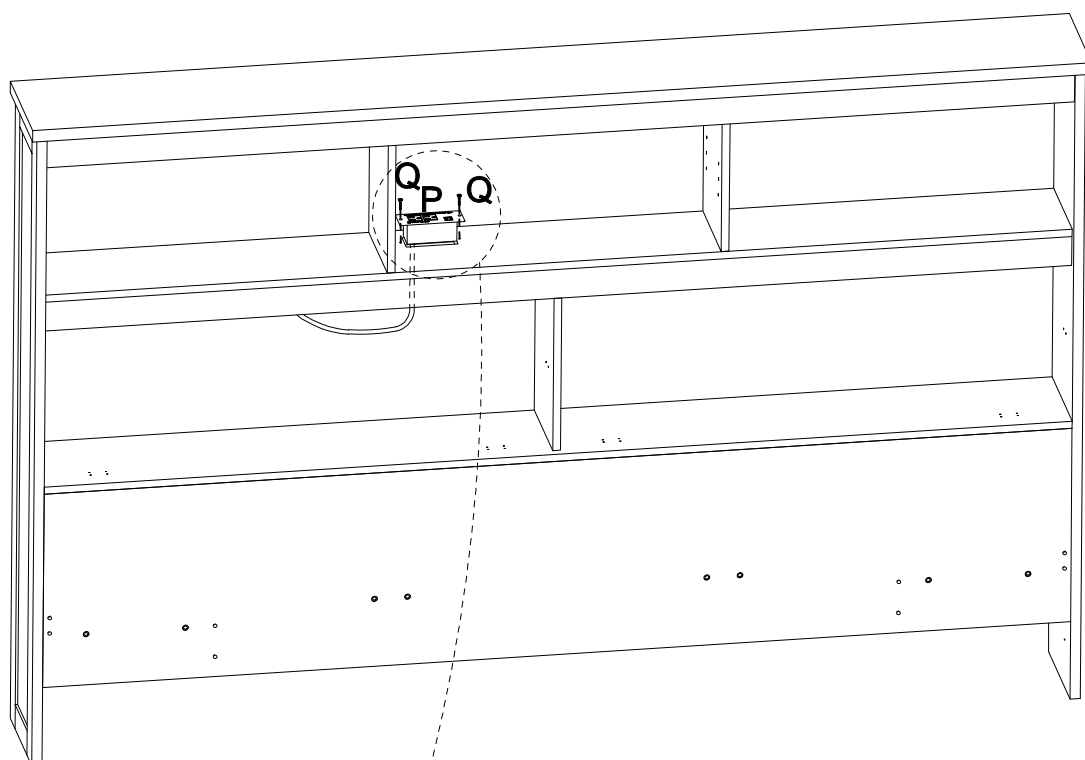
Step 16

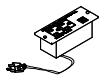


D

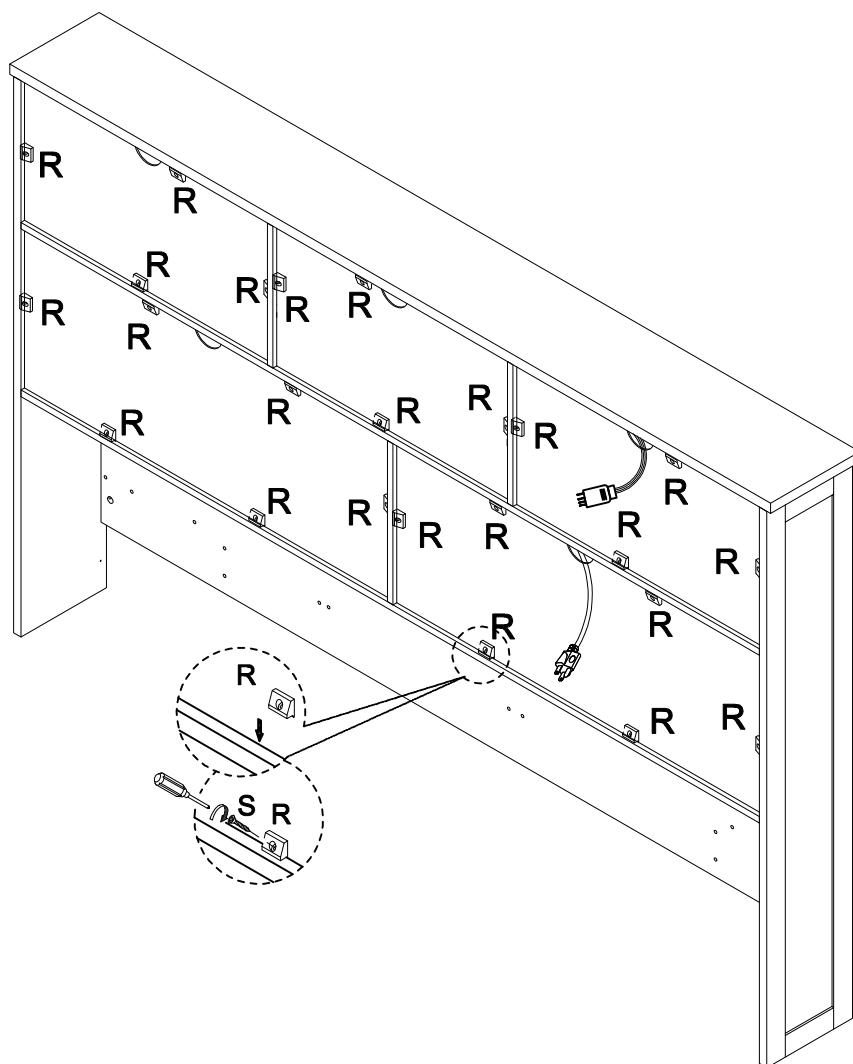
X19

Step 17



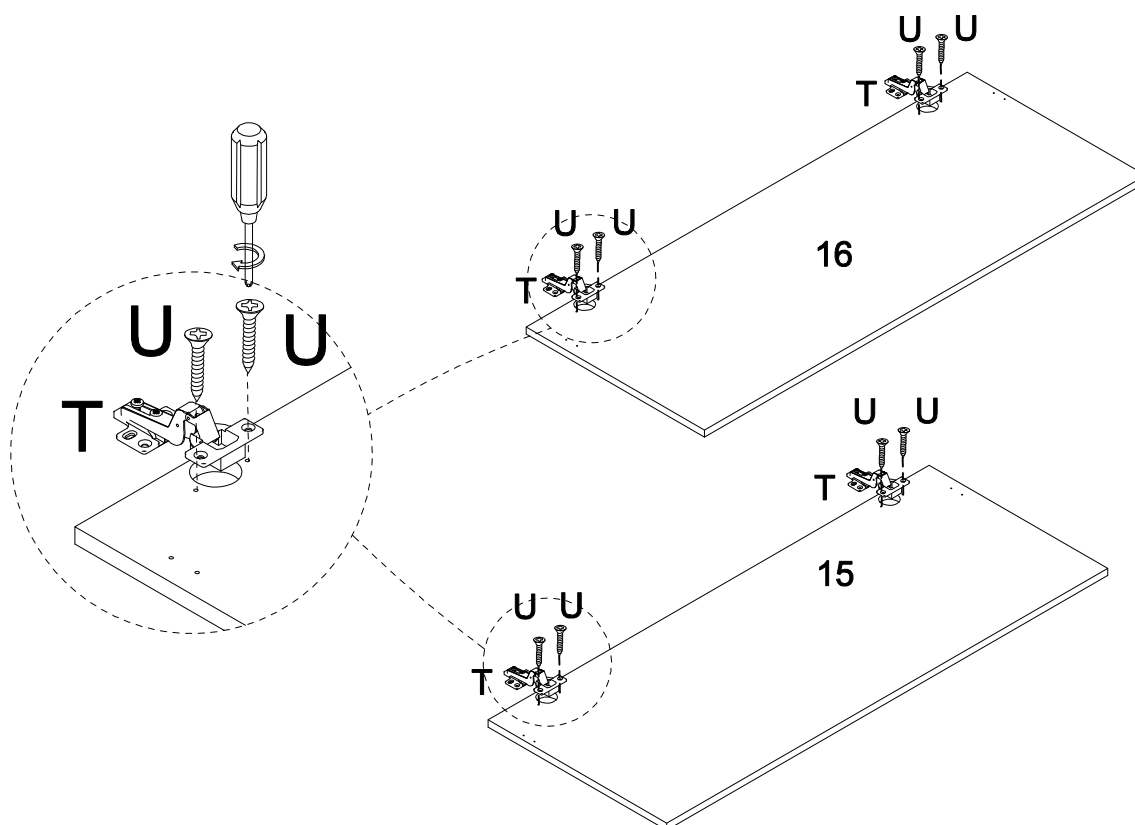
Q	P
	
X2	X1

Step 18



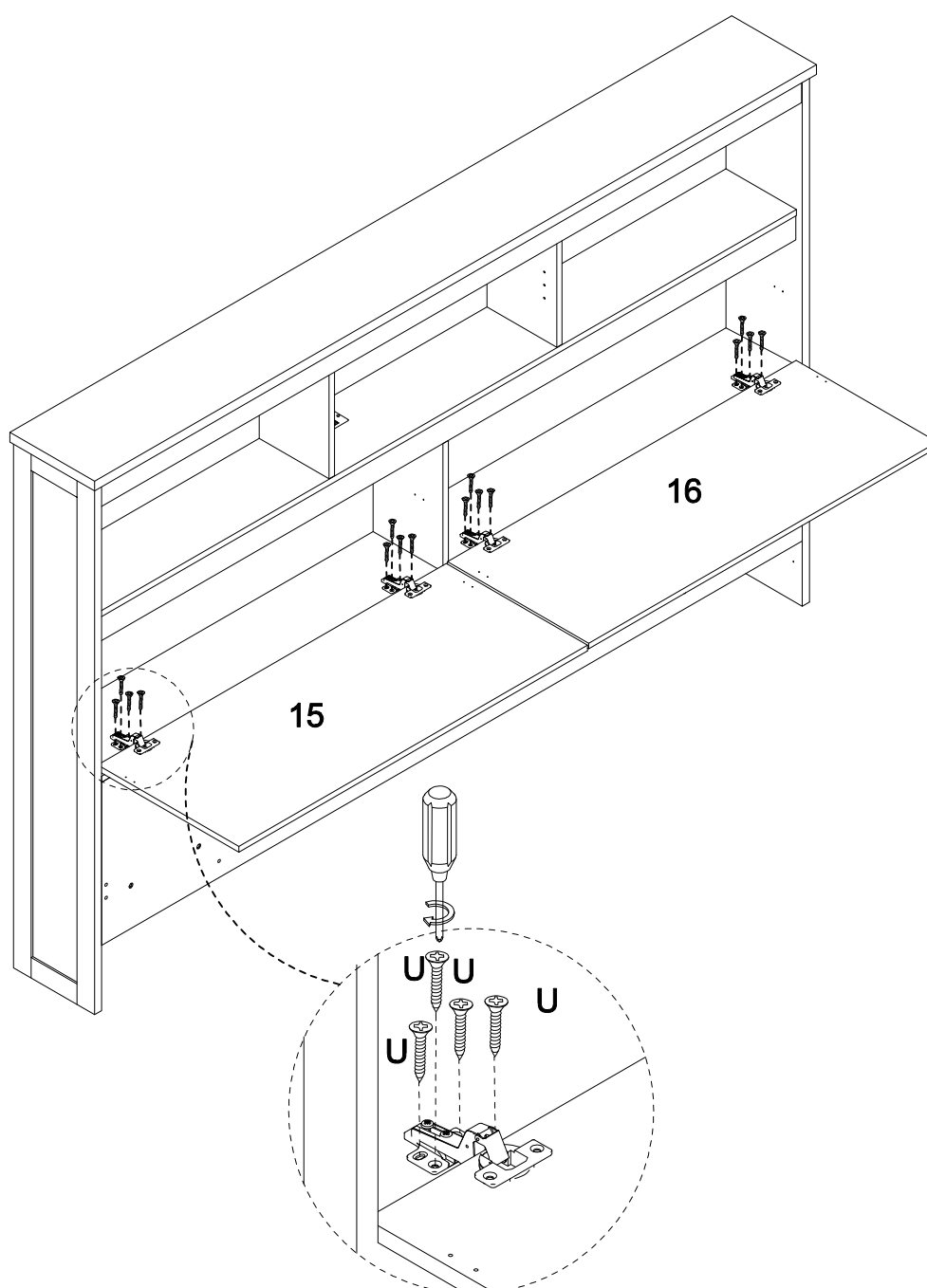
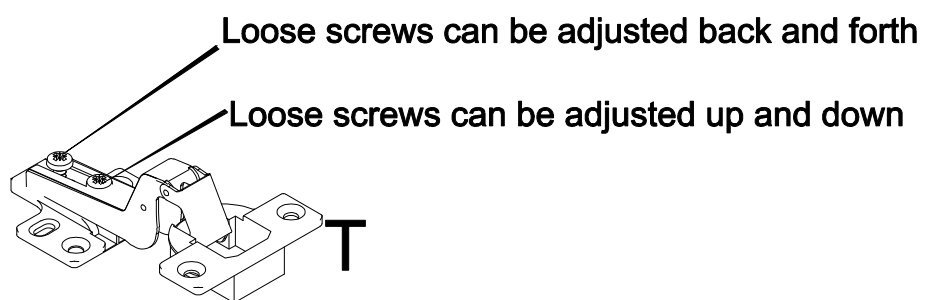
S	R
	
X24	X24

Step 19



U	T
	
X8	X4

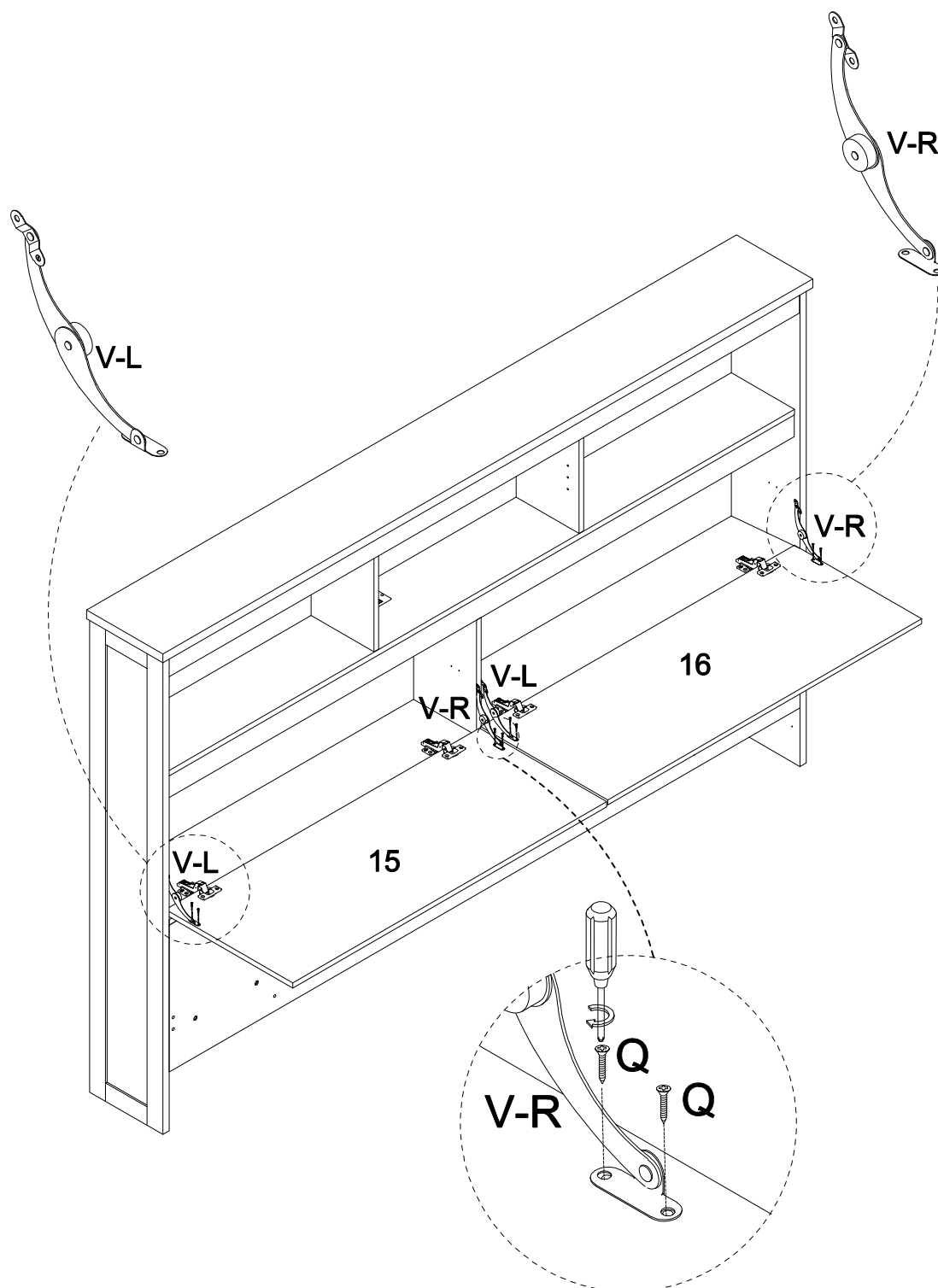
Step 20



U

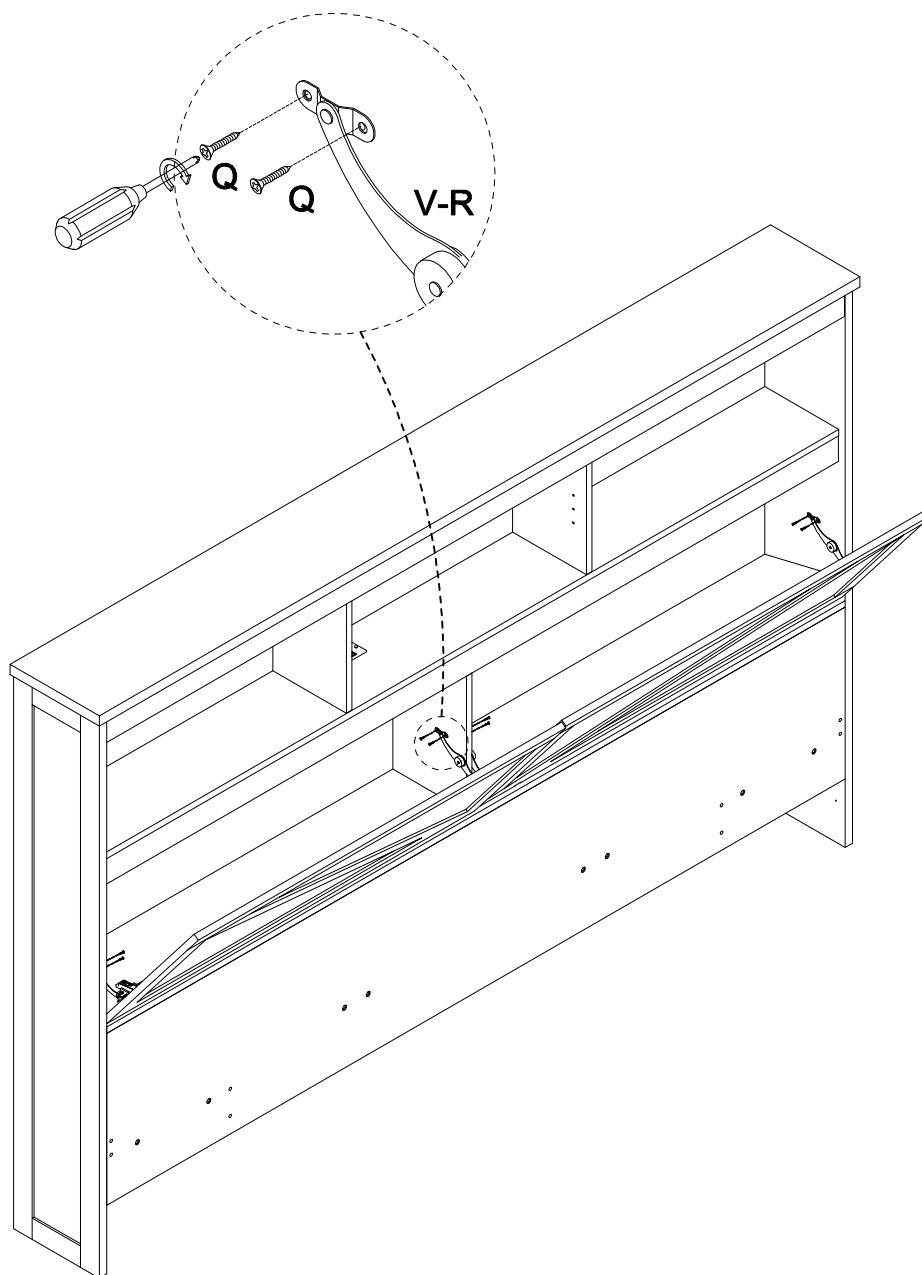
X16

Step 21



Q	V-L	V-R
		
X8	X2	X2

Step 22

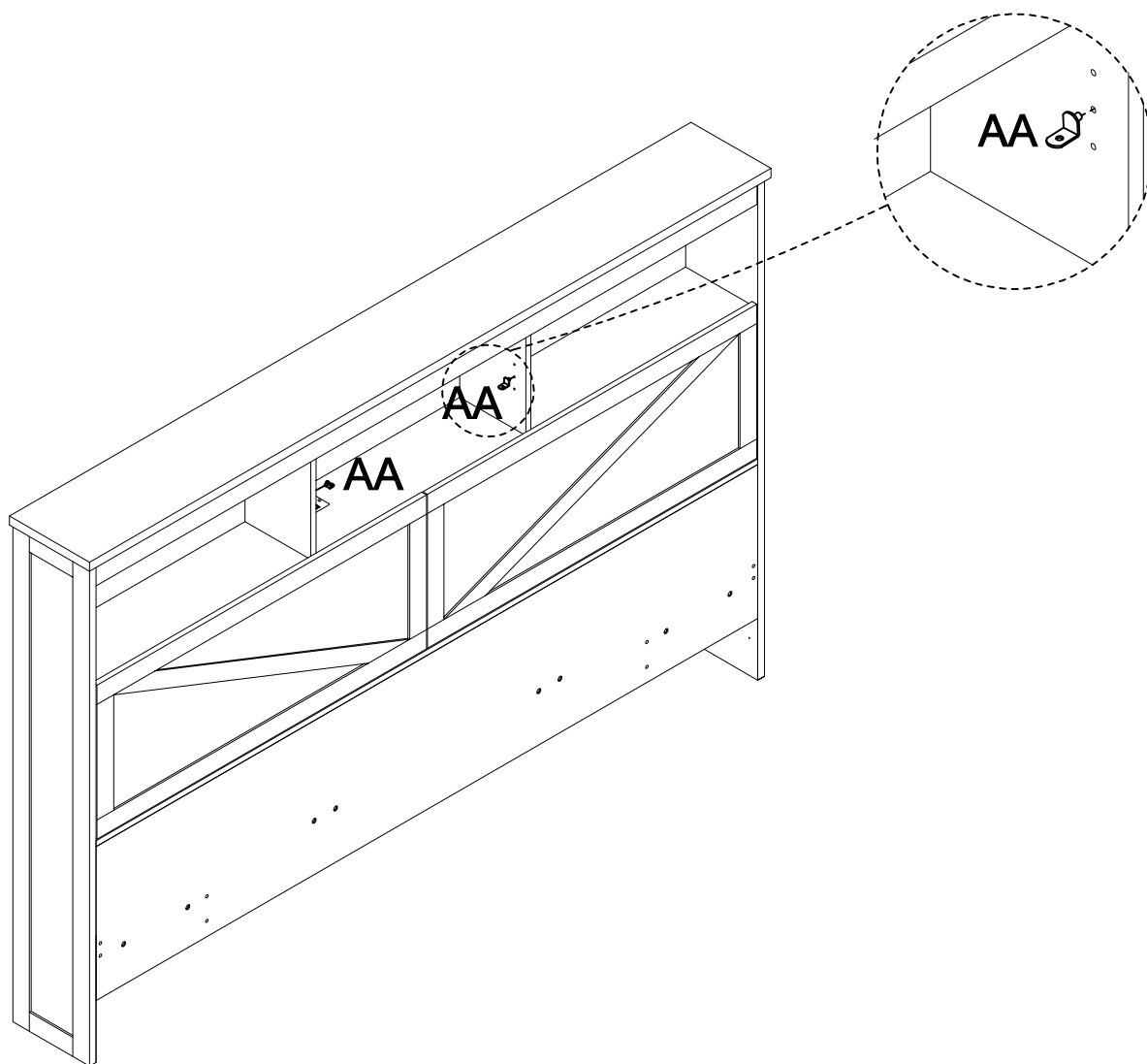


Q



X8

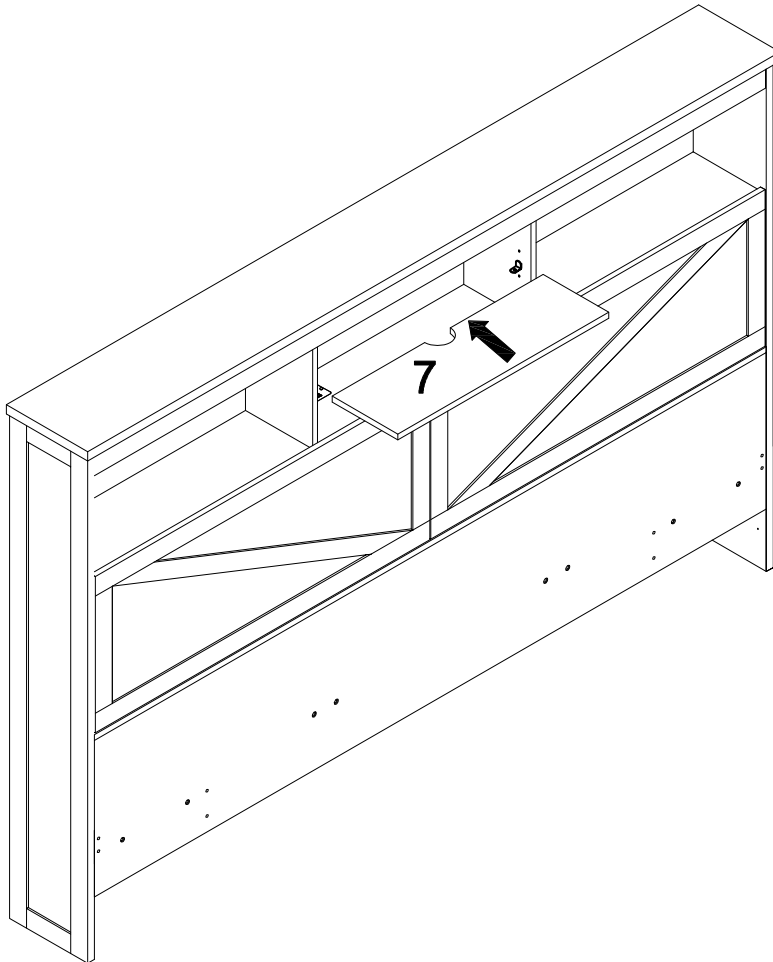
Step 23



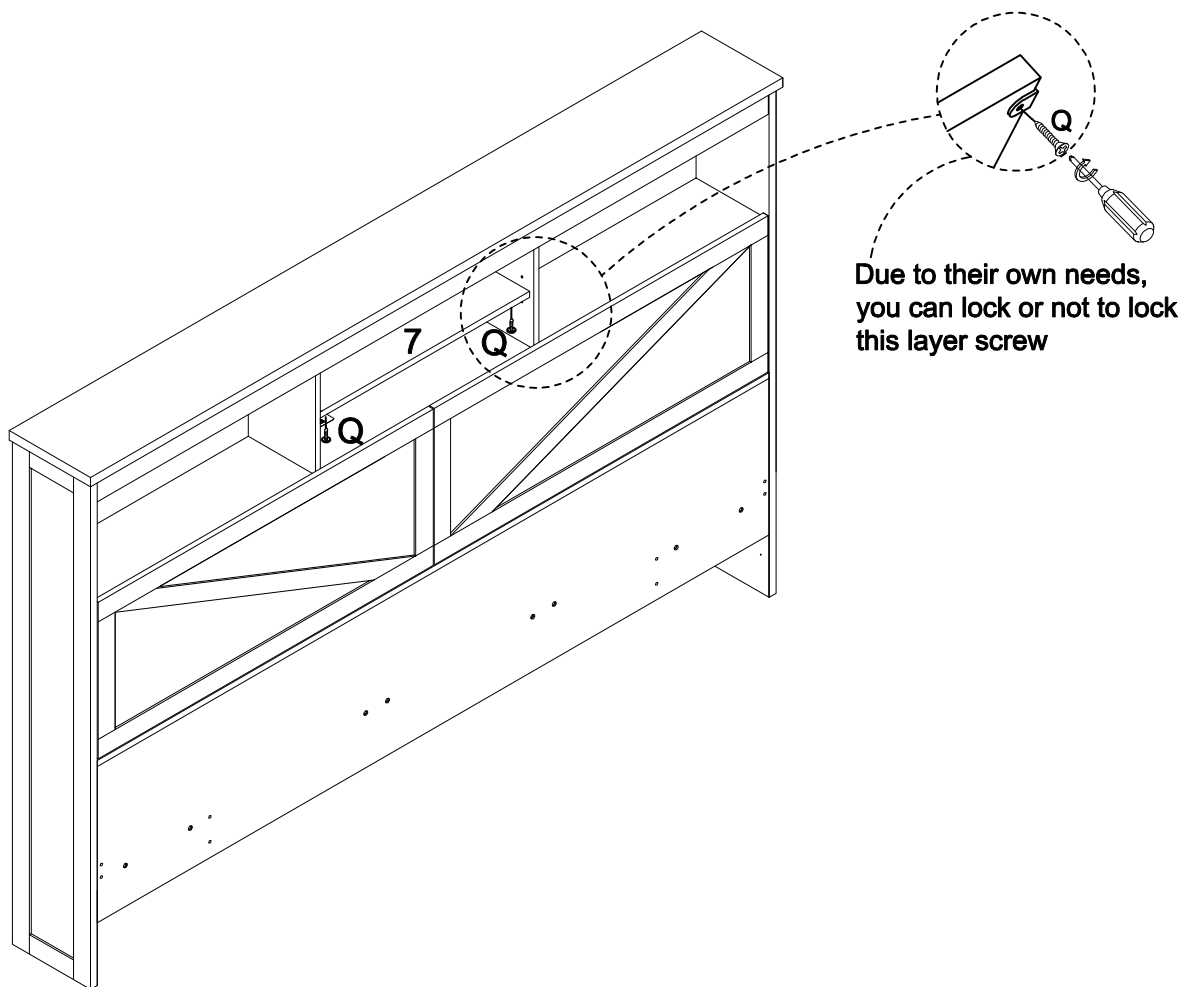
AA

X4

Step 24



Step 25



Q

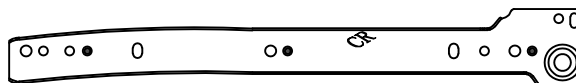
X2

Step 26

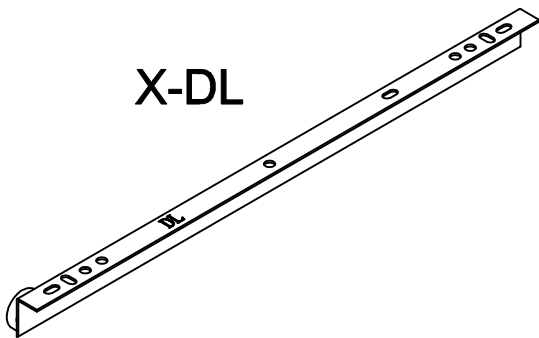
X-CL



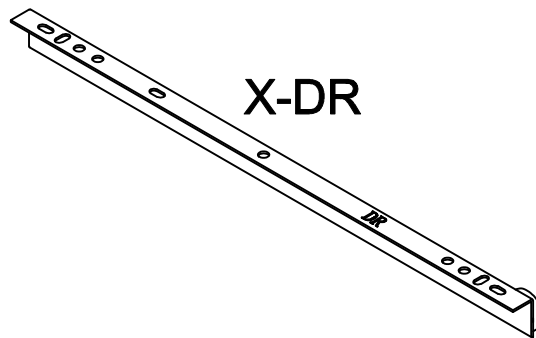
X-CR



X-DL



X-DR

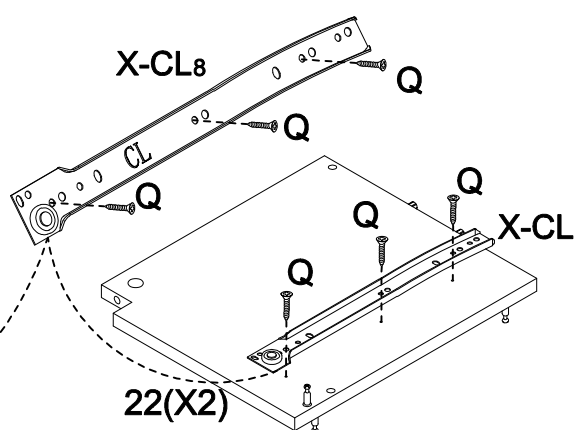
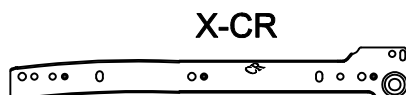


Step 27

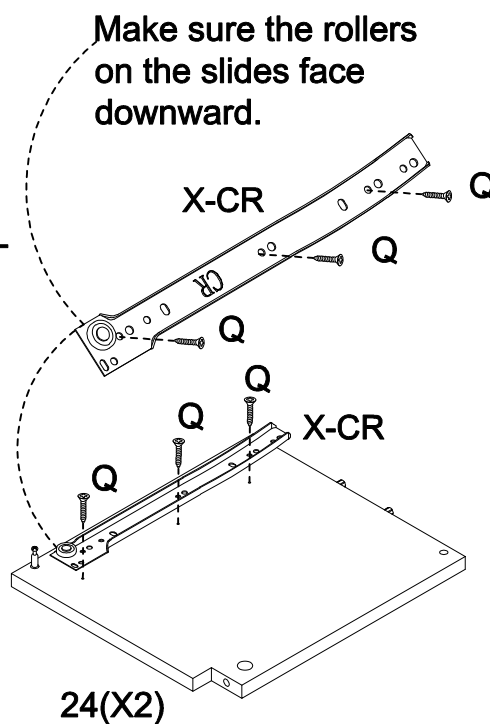
NOTE:



Refer to the images to identify X-CL (left) and X-CR (right). Attach X-CL to #22 panel and X-CR to #24 panel. [Q] screws must go in the exact spots shown.

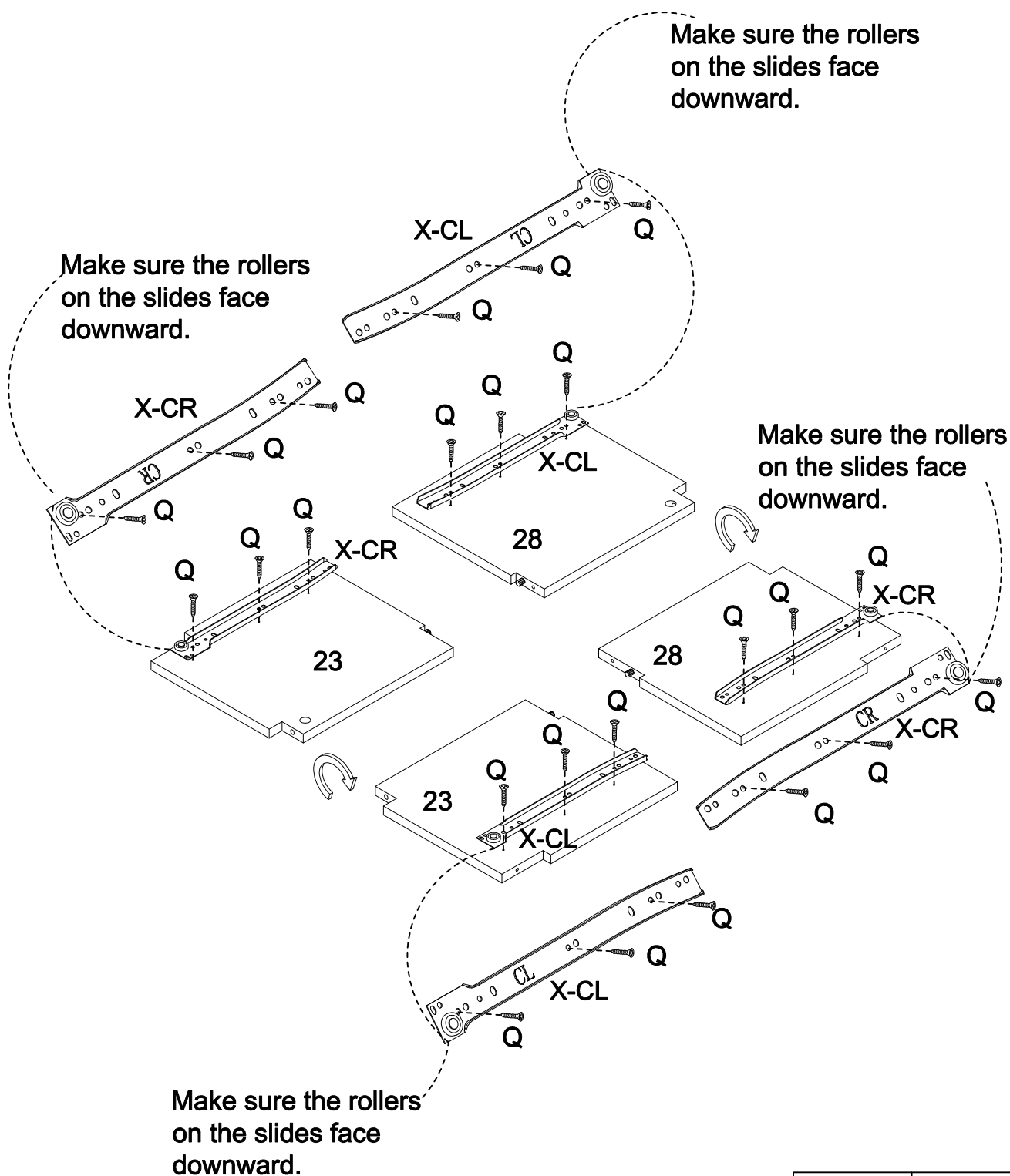


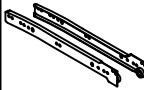
Make sure the rollers on the slides face downward.



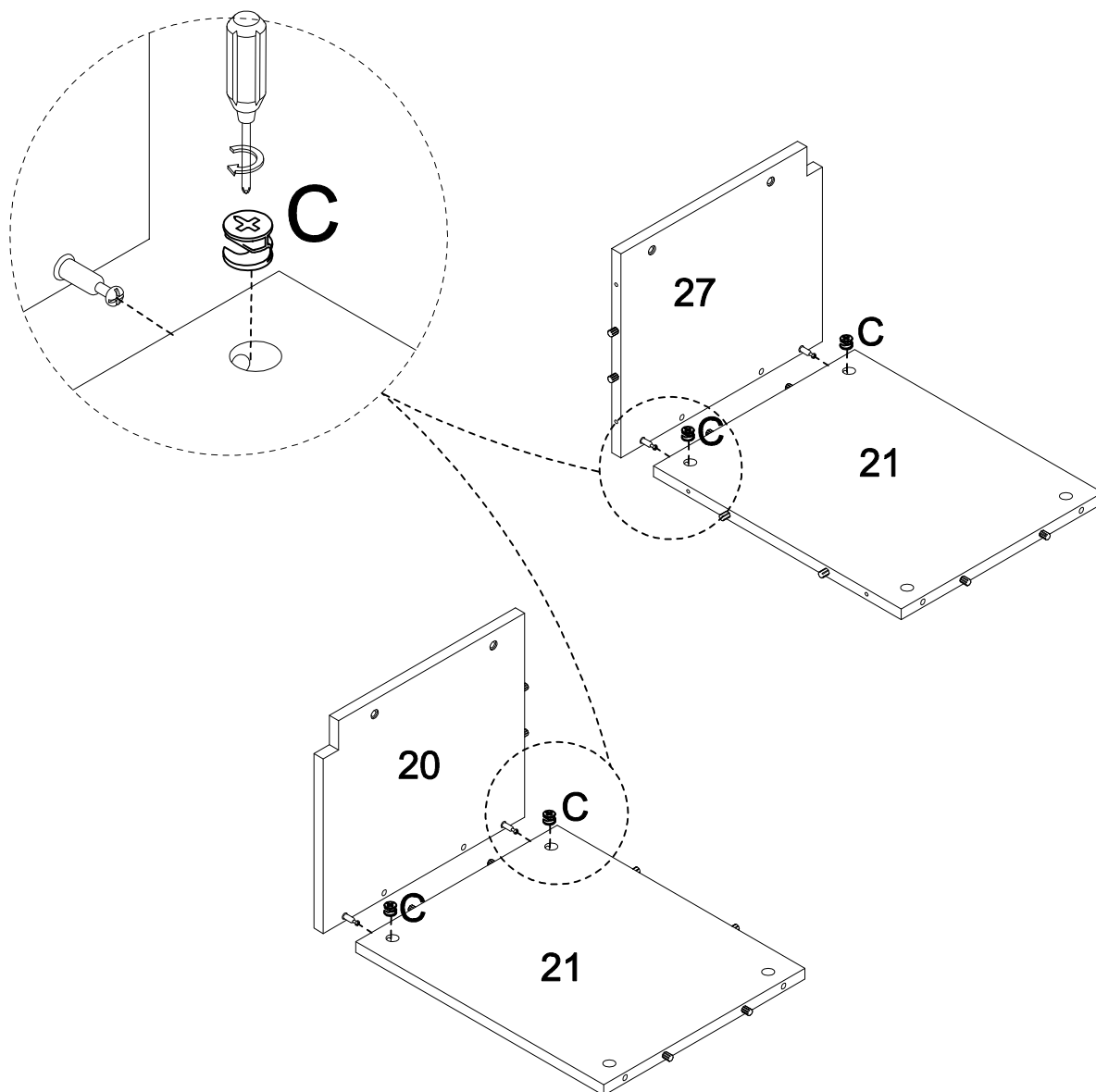
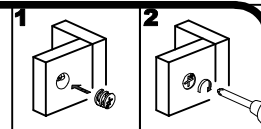
Q	X
X12	X2

Step 28



Q	X
	
X12	X2

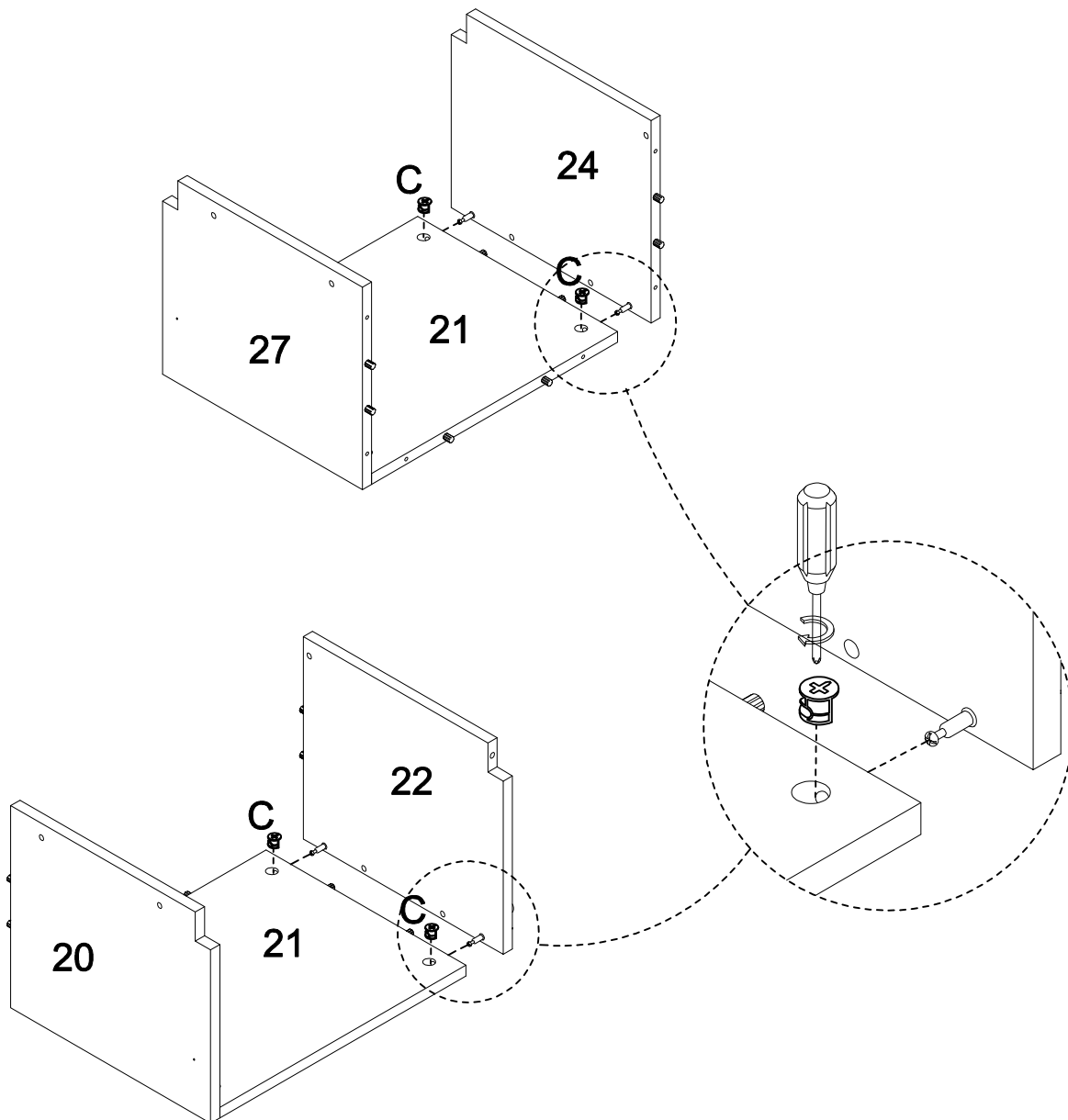
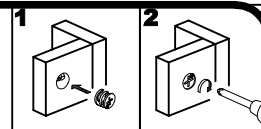
Step 29



C

X4

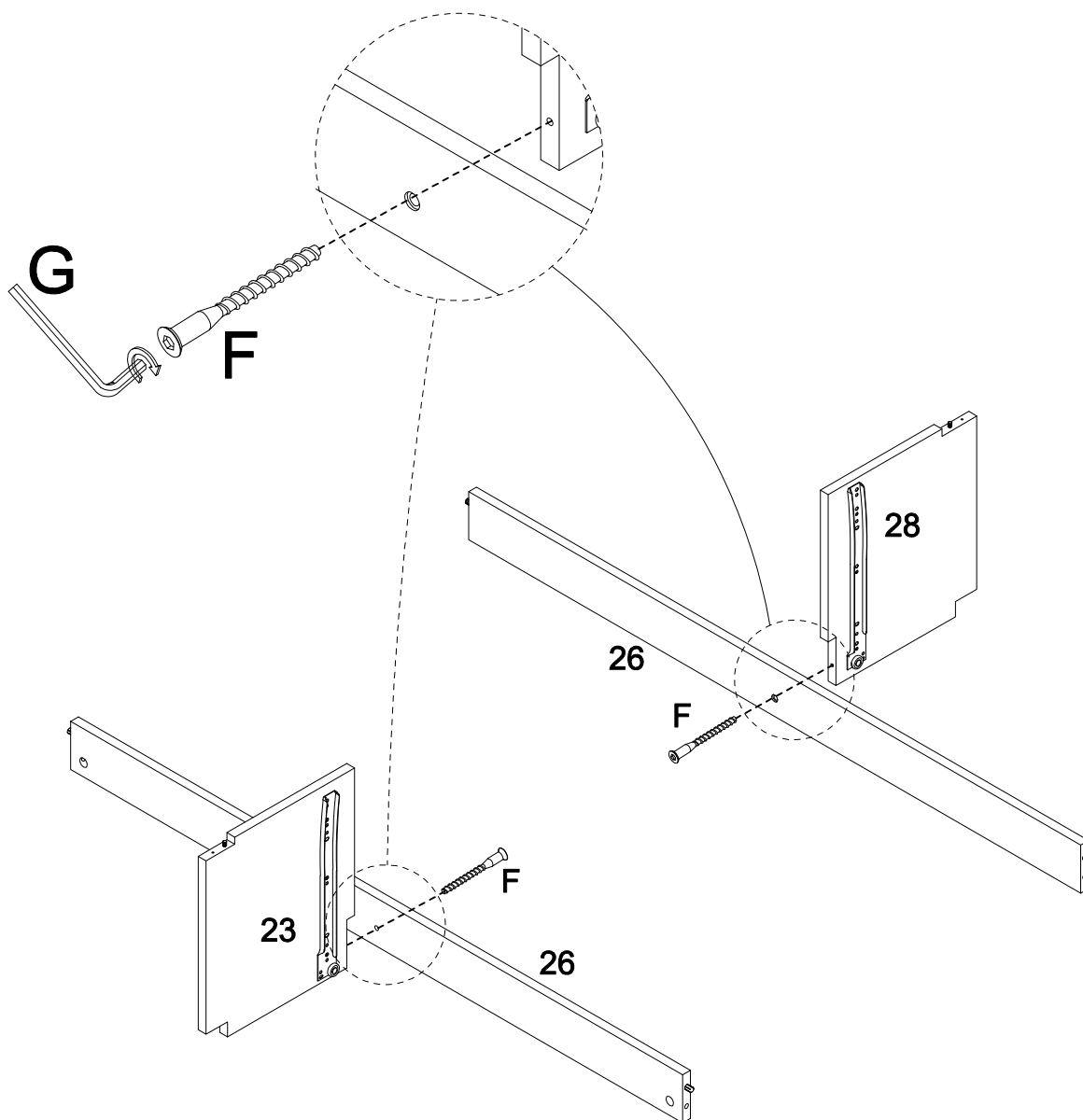
Step 30



C

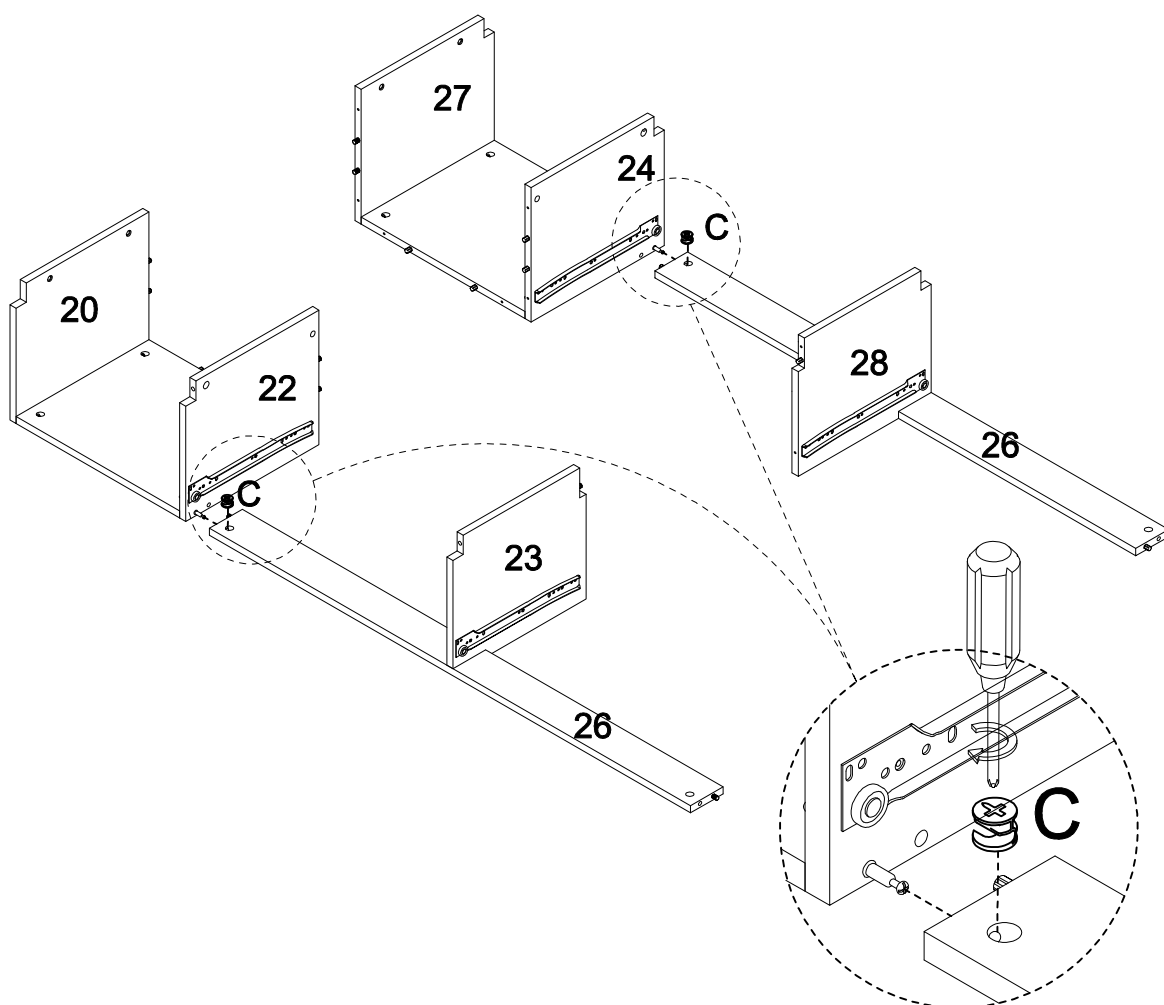
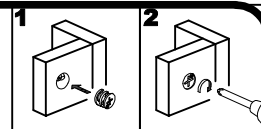
X4

Step 31



G	F
	
X1	X2

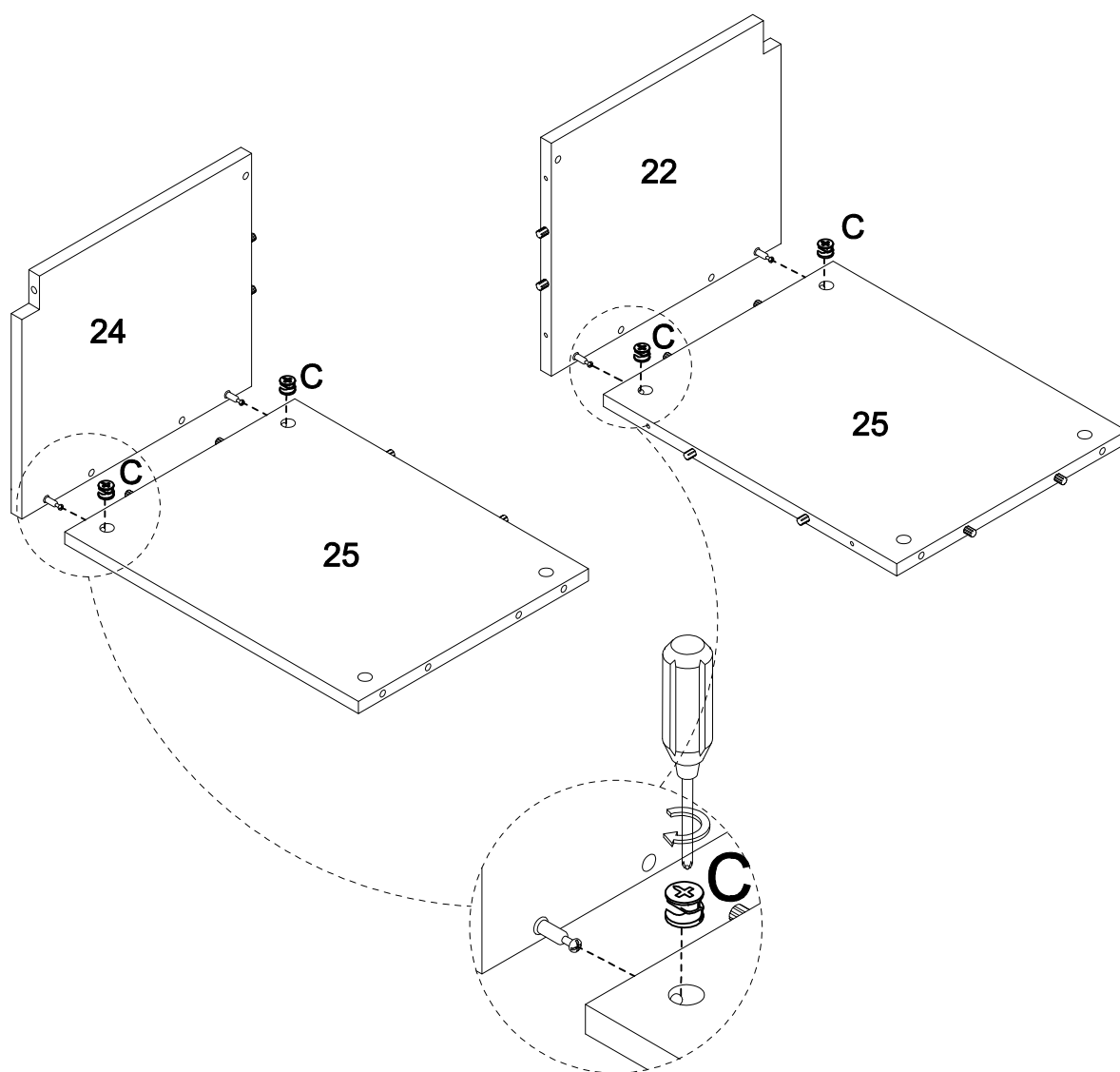
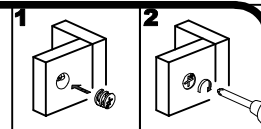
Step32



C

X2

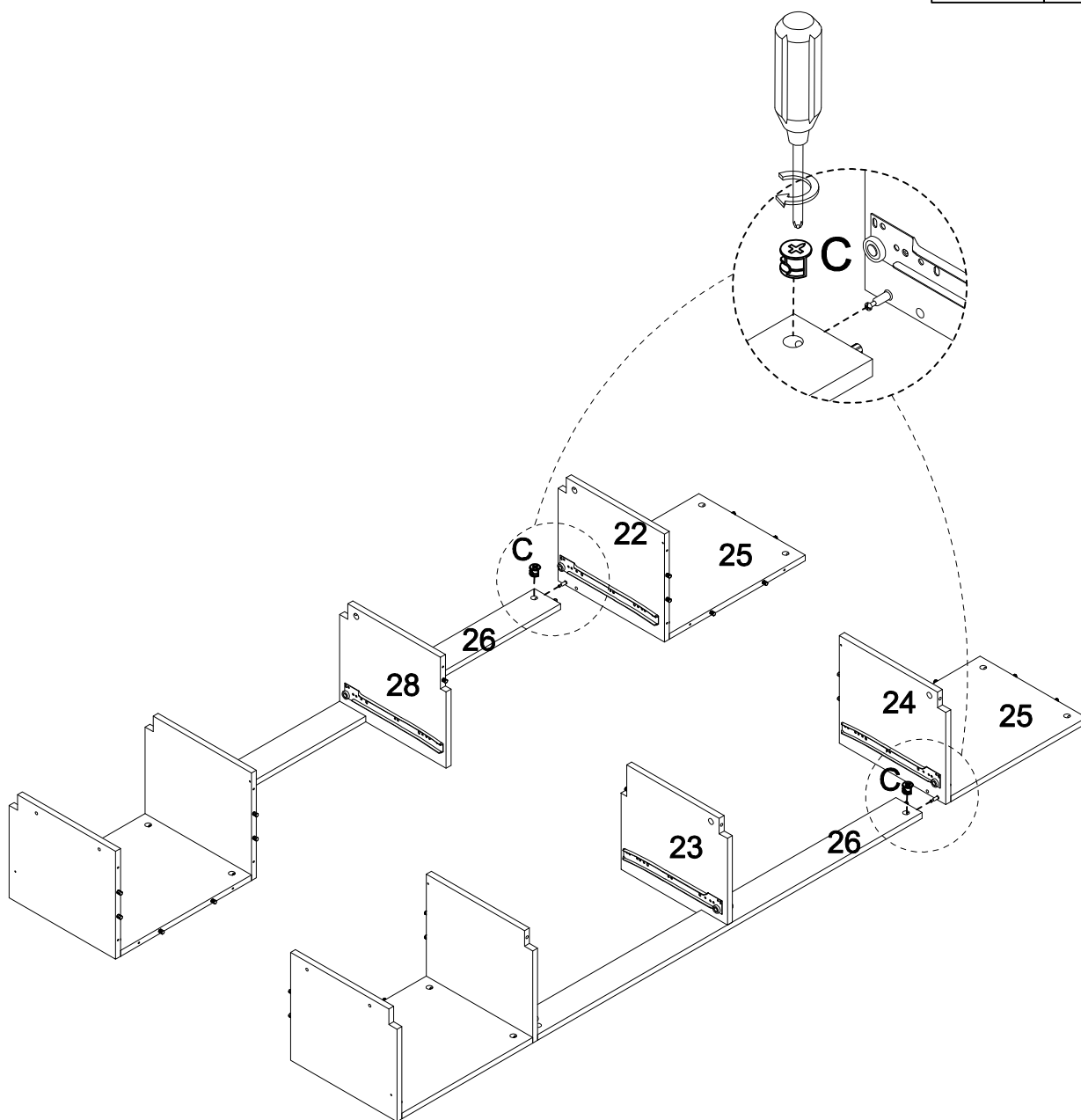
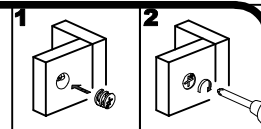
Step 33



C

X4

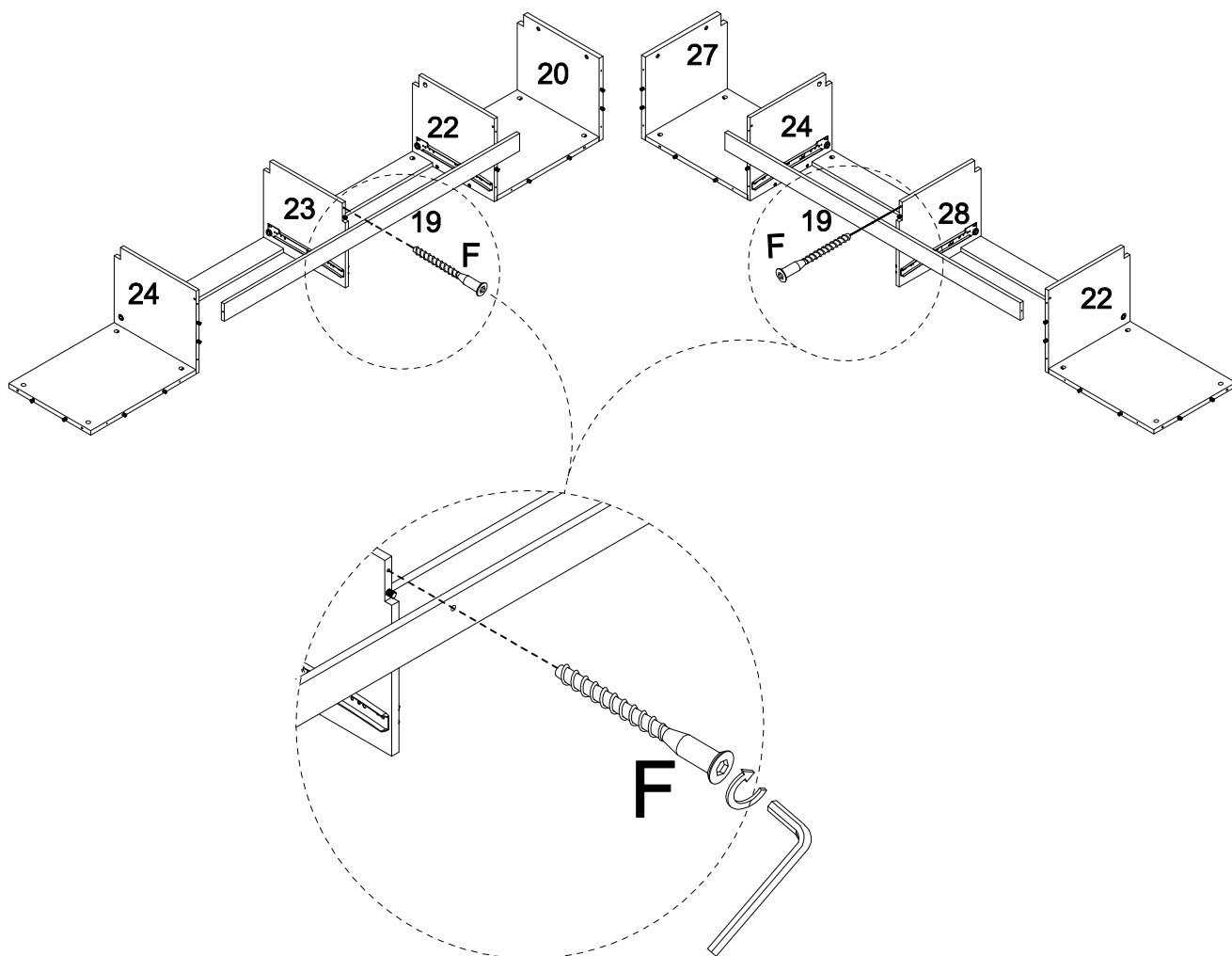
Step 34



C

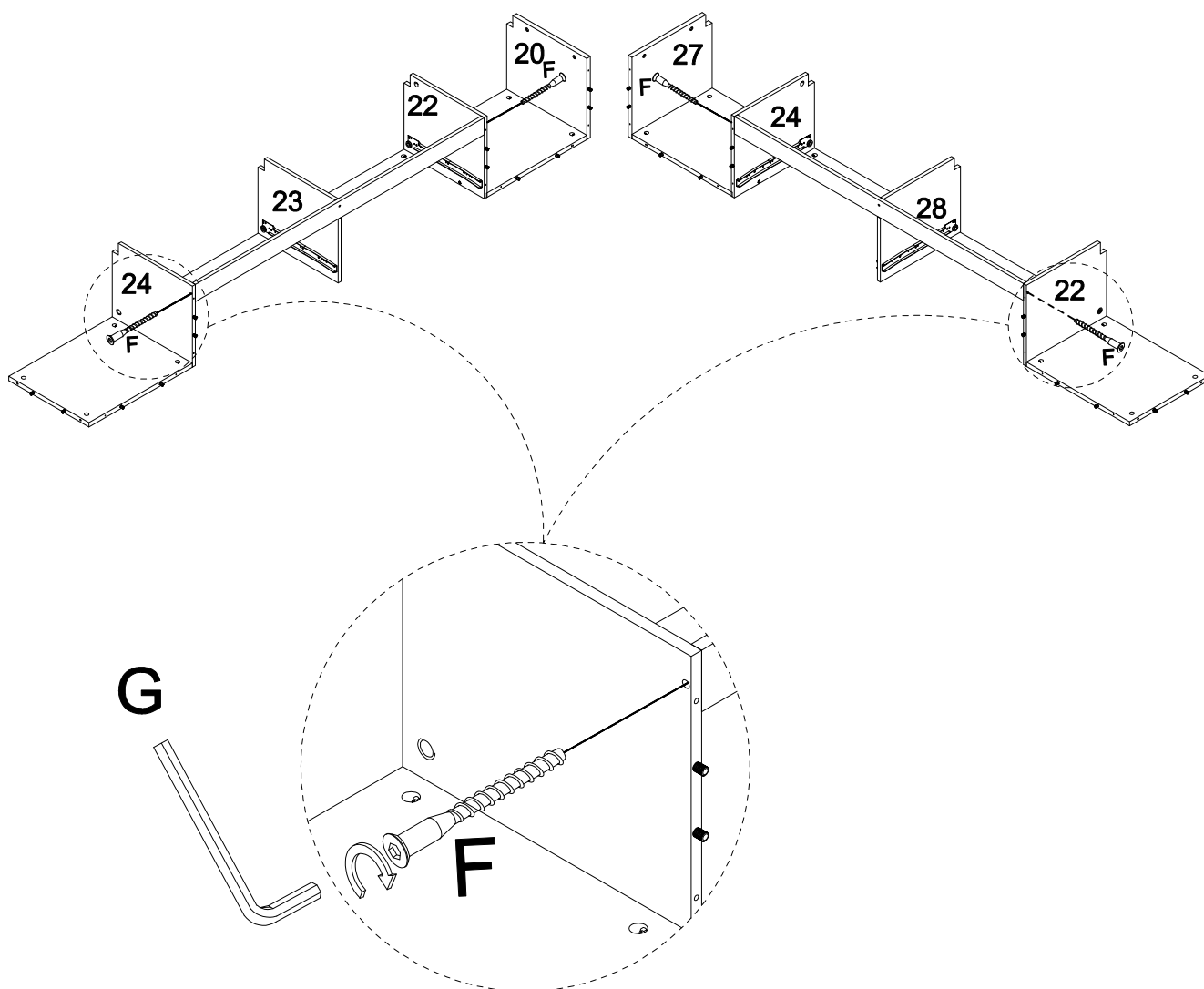
X2

Step 35



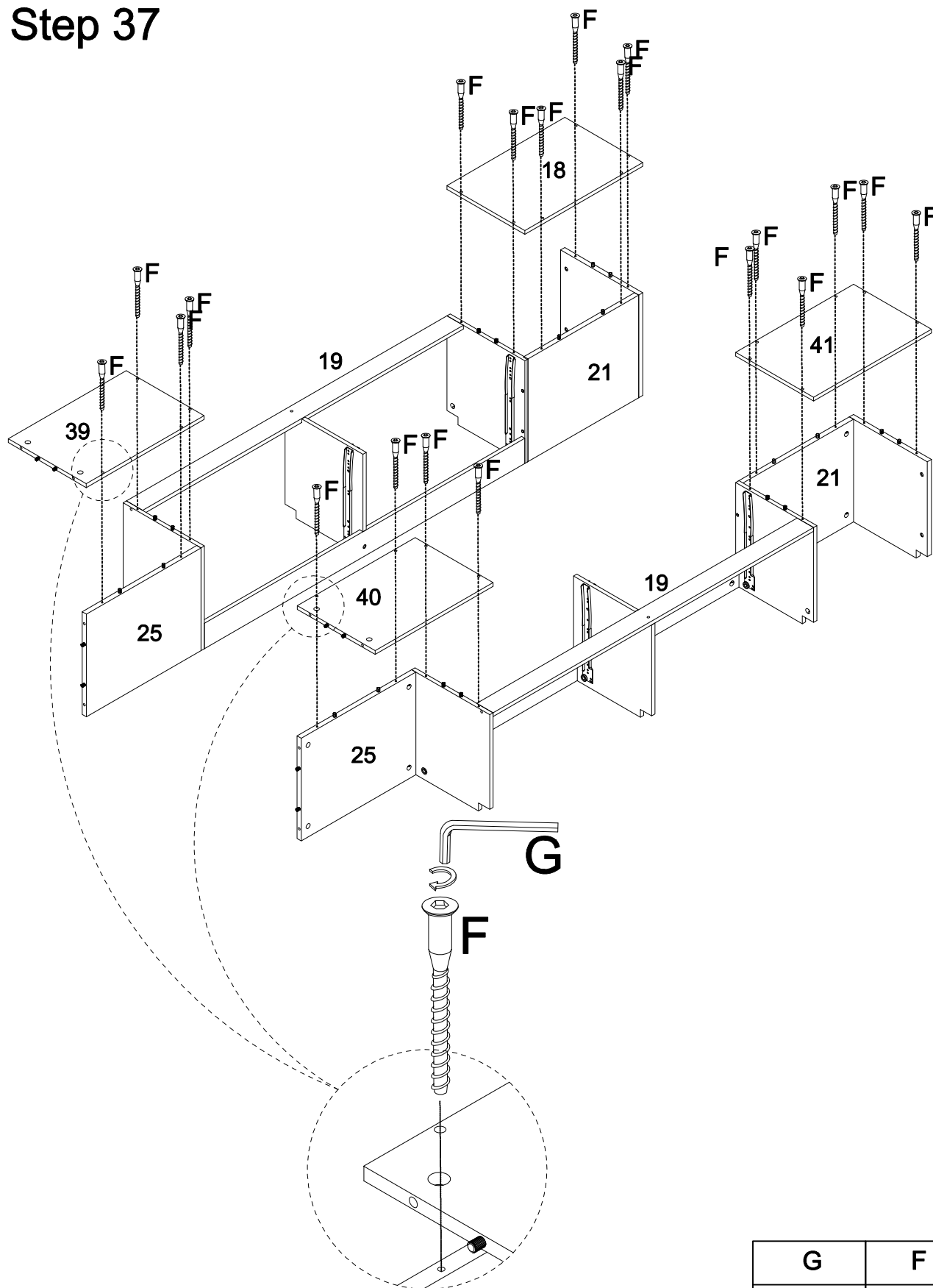
G	F
	
X1	X2

Step 36



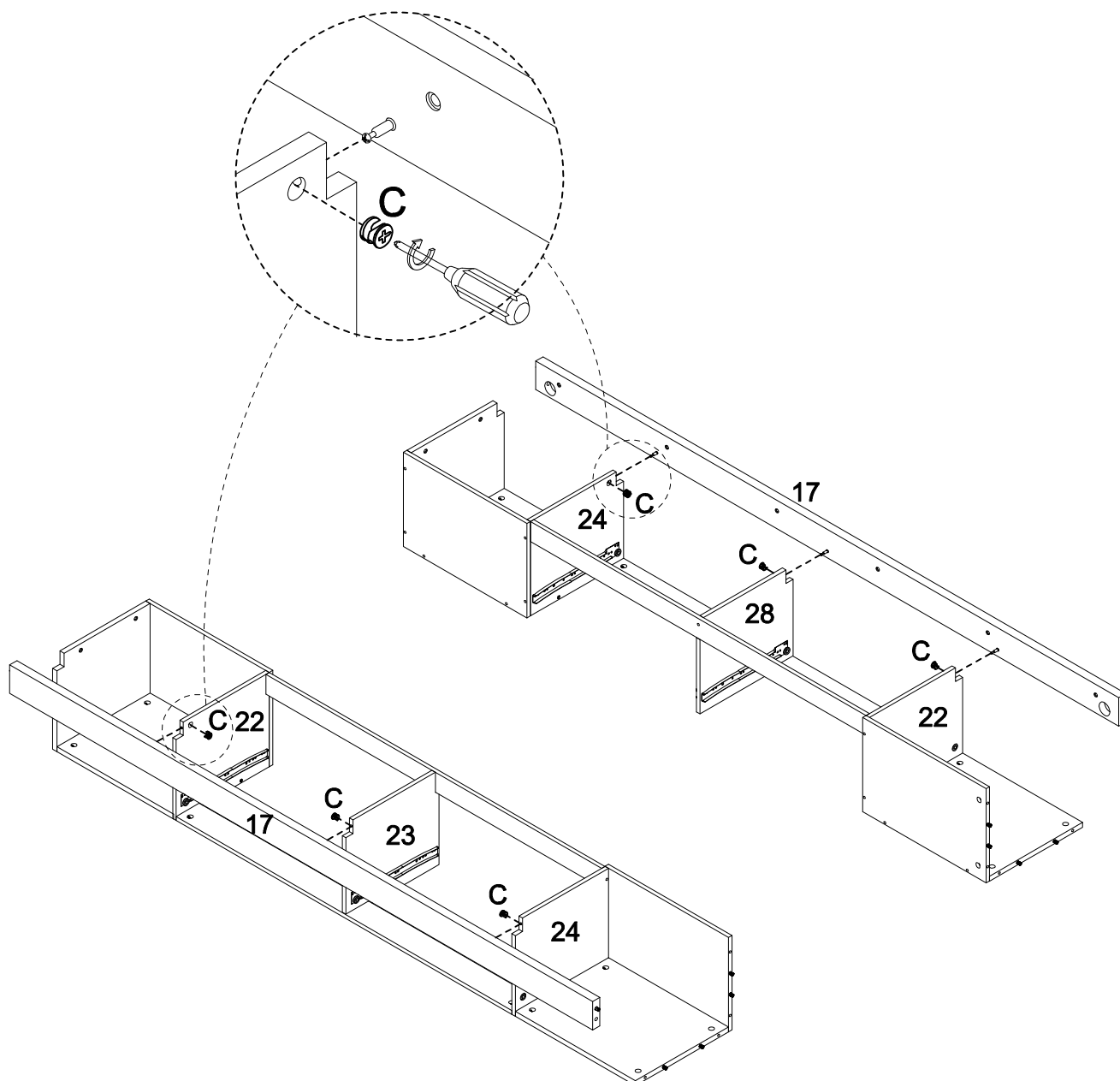
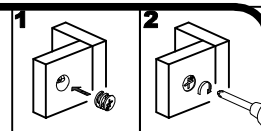
G	F
	
X1	X4

Step 37



G	F
	
X1	X20

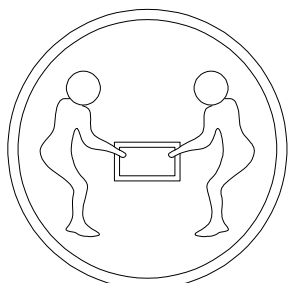
Step 38



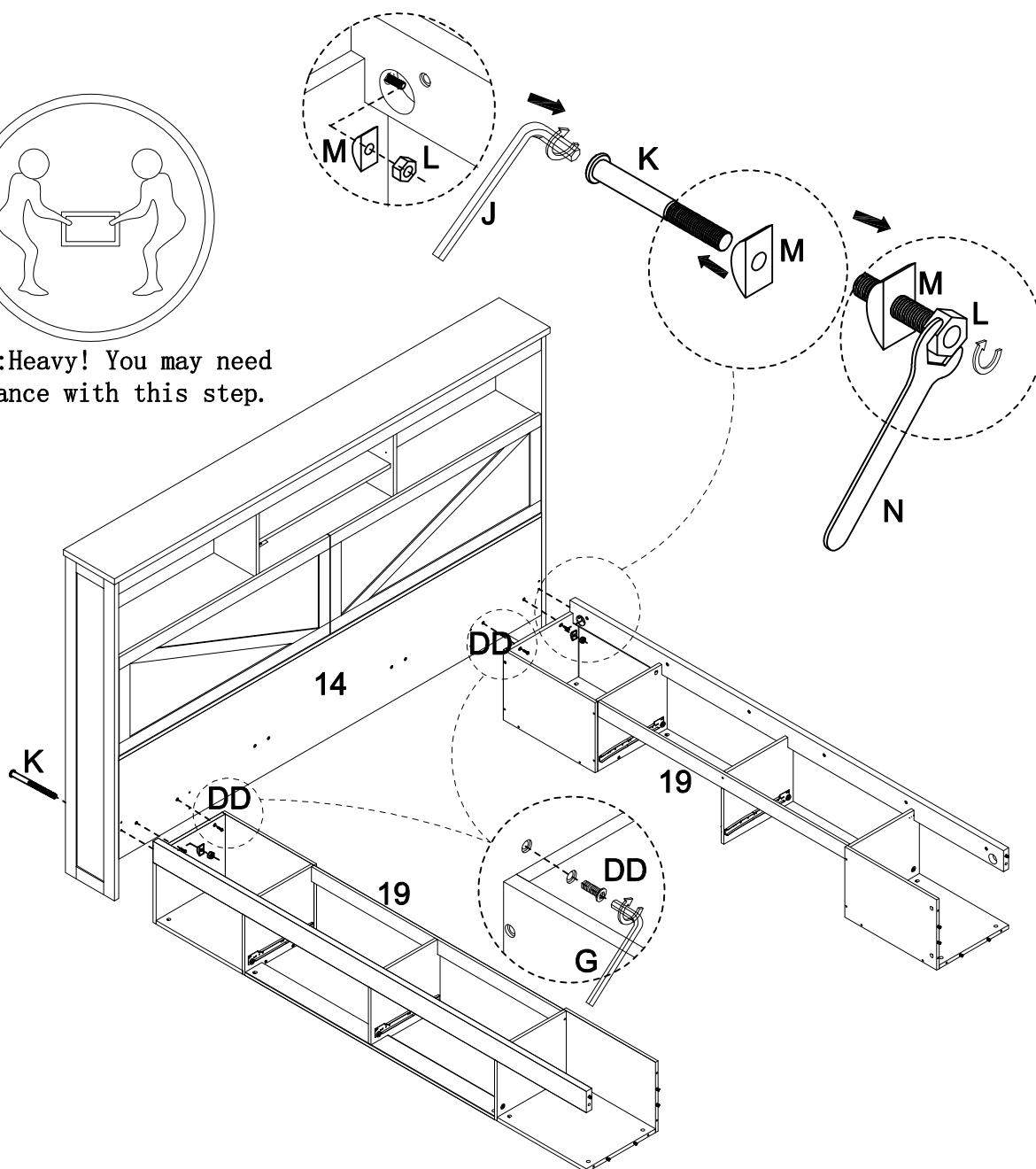
C

X6

Step 39

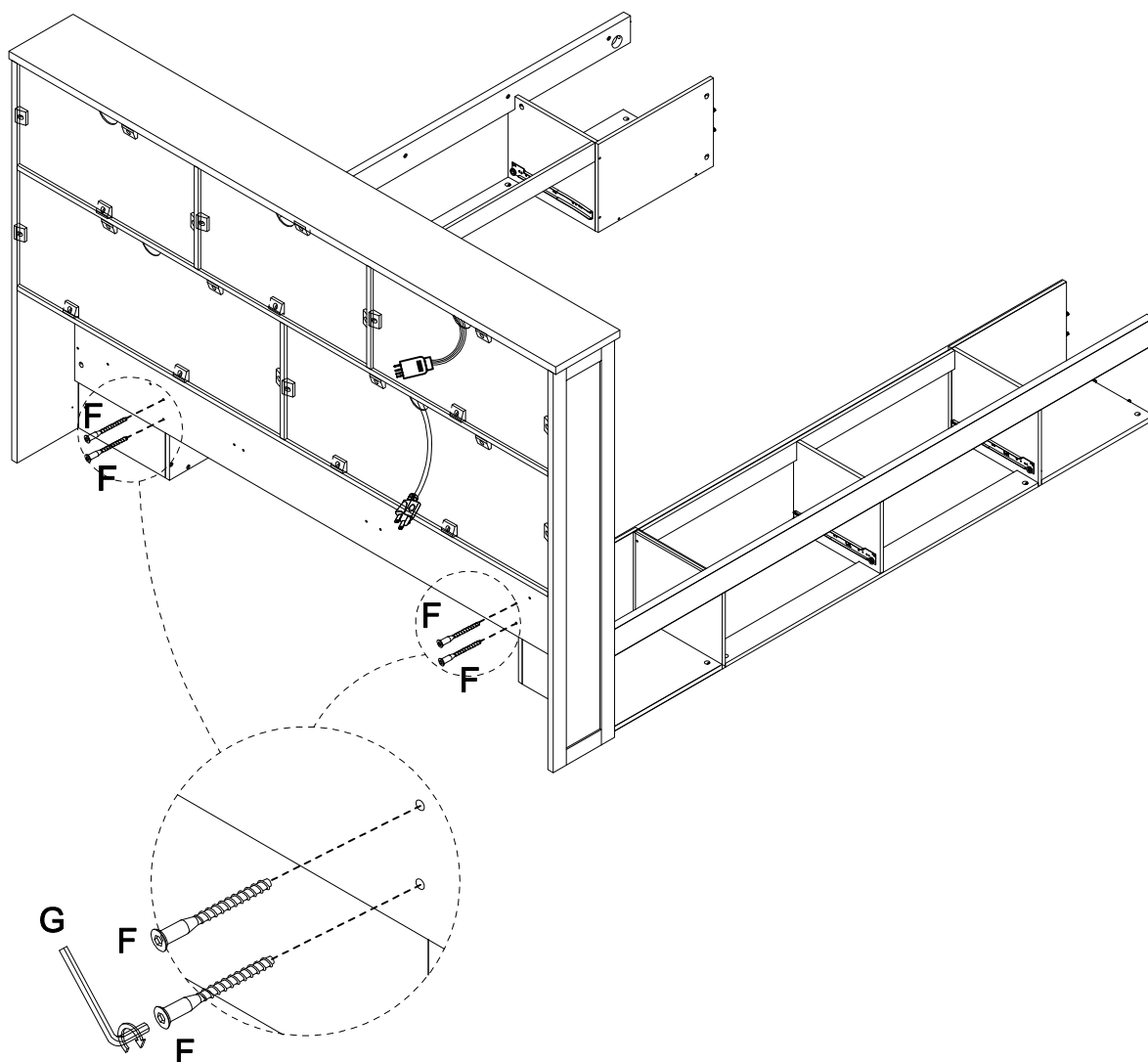


CAUTION: Heavy! You may need assistance with this step.



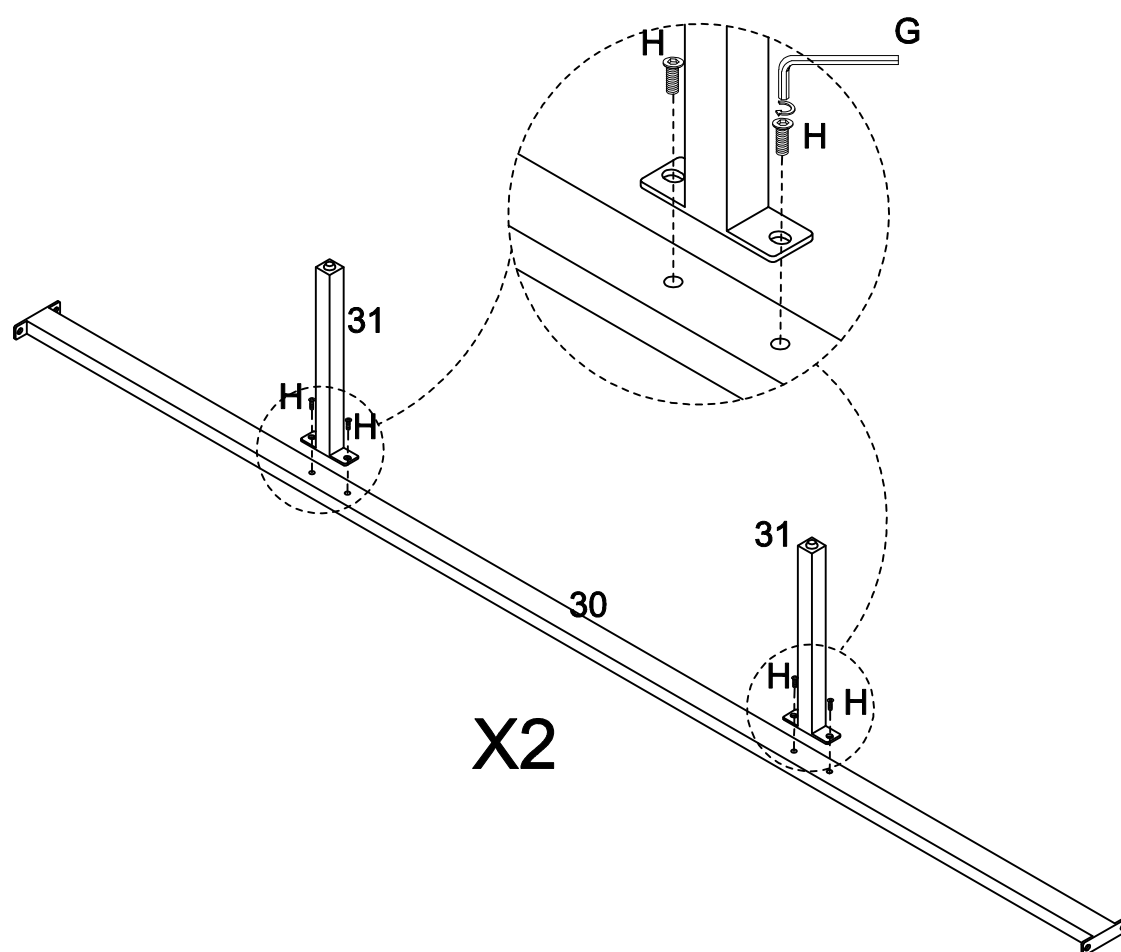
G	DD	J	N	M	L	K
X1	X4	X1	X1	X2	X2	X2

Step 40



F	G
X4	X1

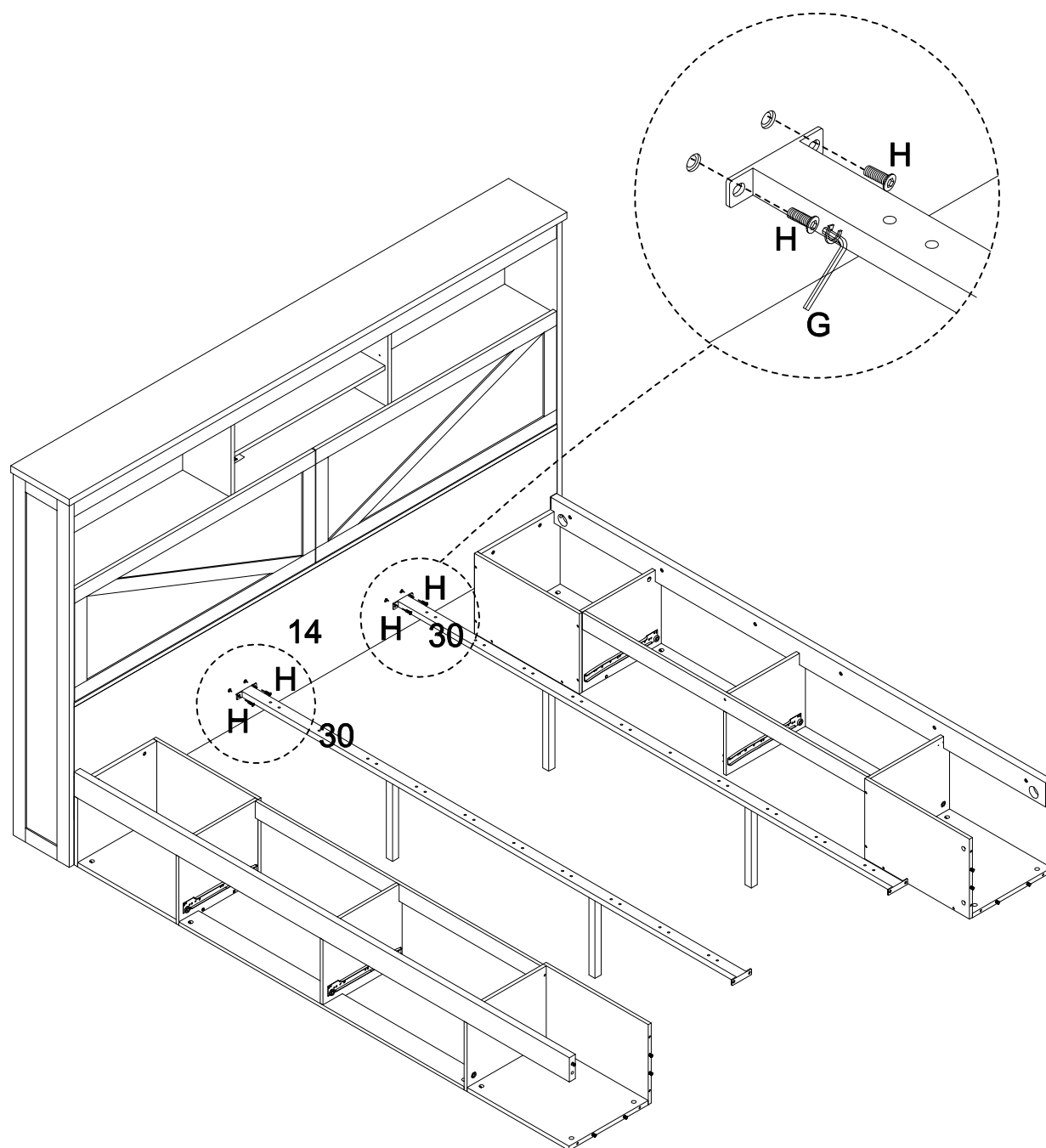
Step 41



X2

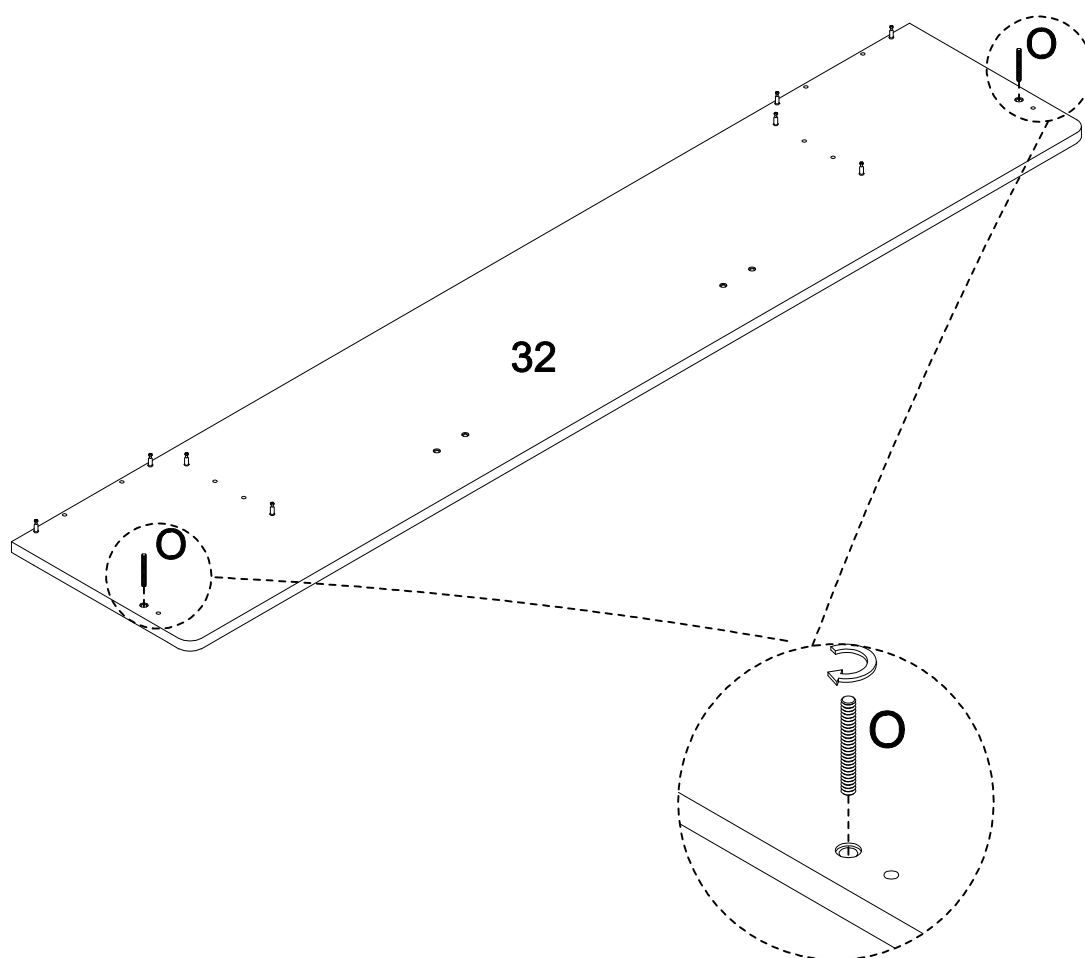
G	H
	
X1	X8

Step 42



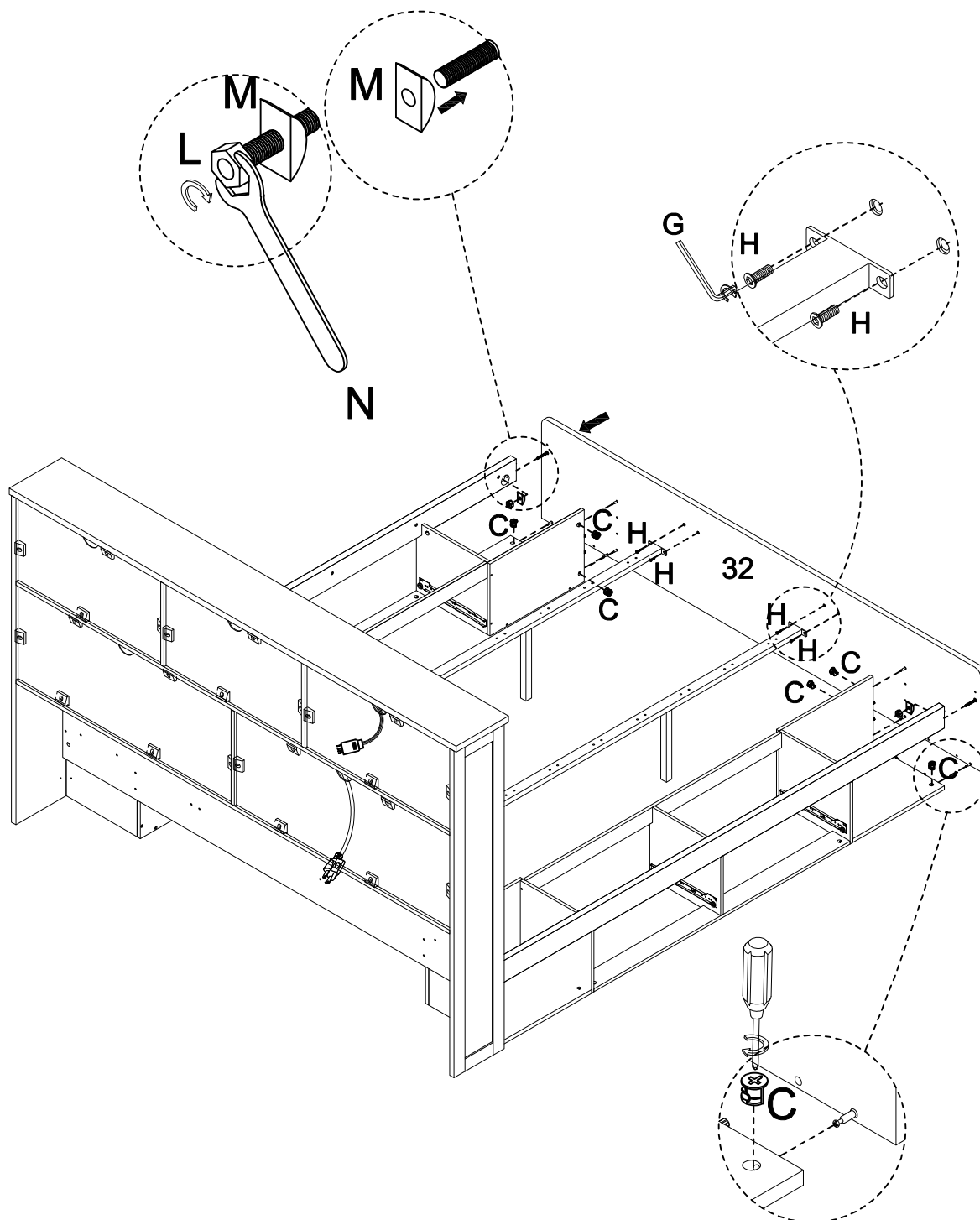
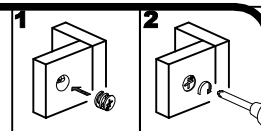
G	H
	
X1	X4

Step 43



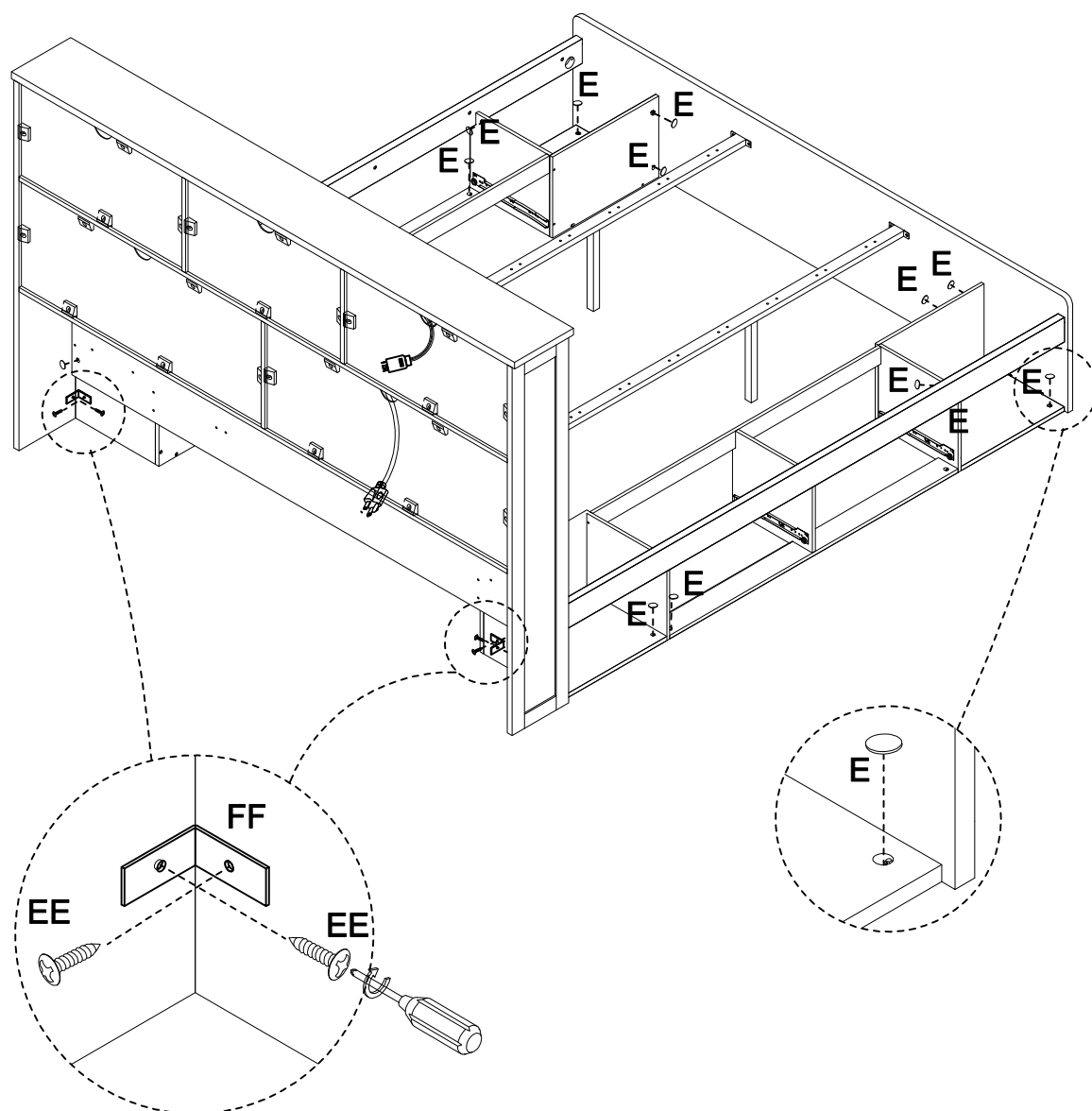
O
X2

Step 44



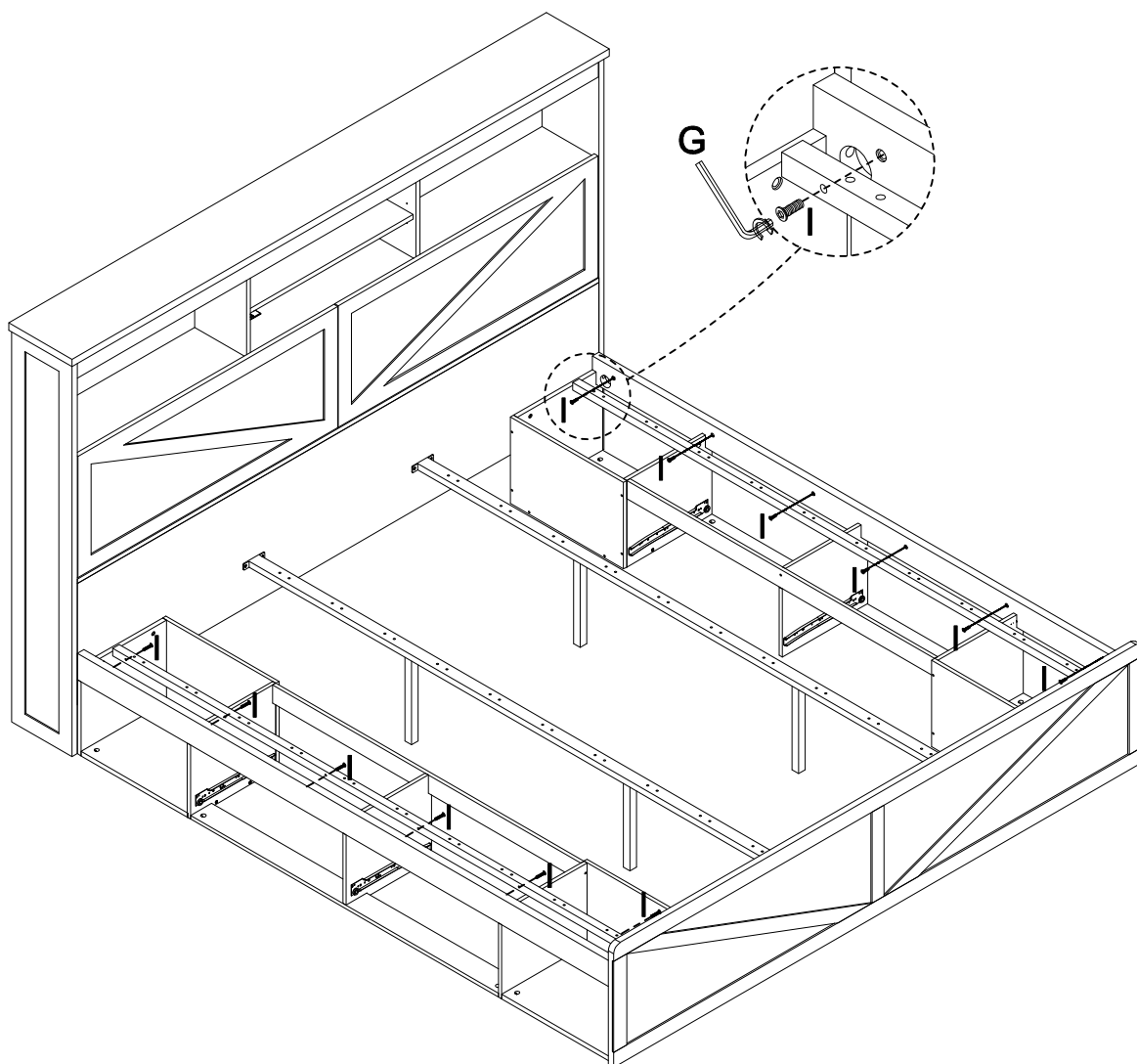
C	G	H	N	M	L
X8	X1	X4	X1	X2	X2

Step 45



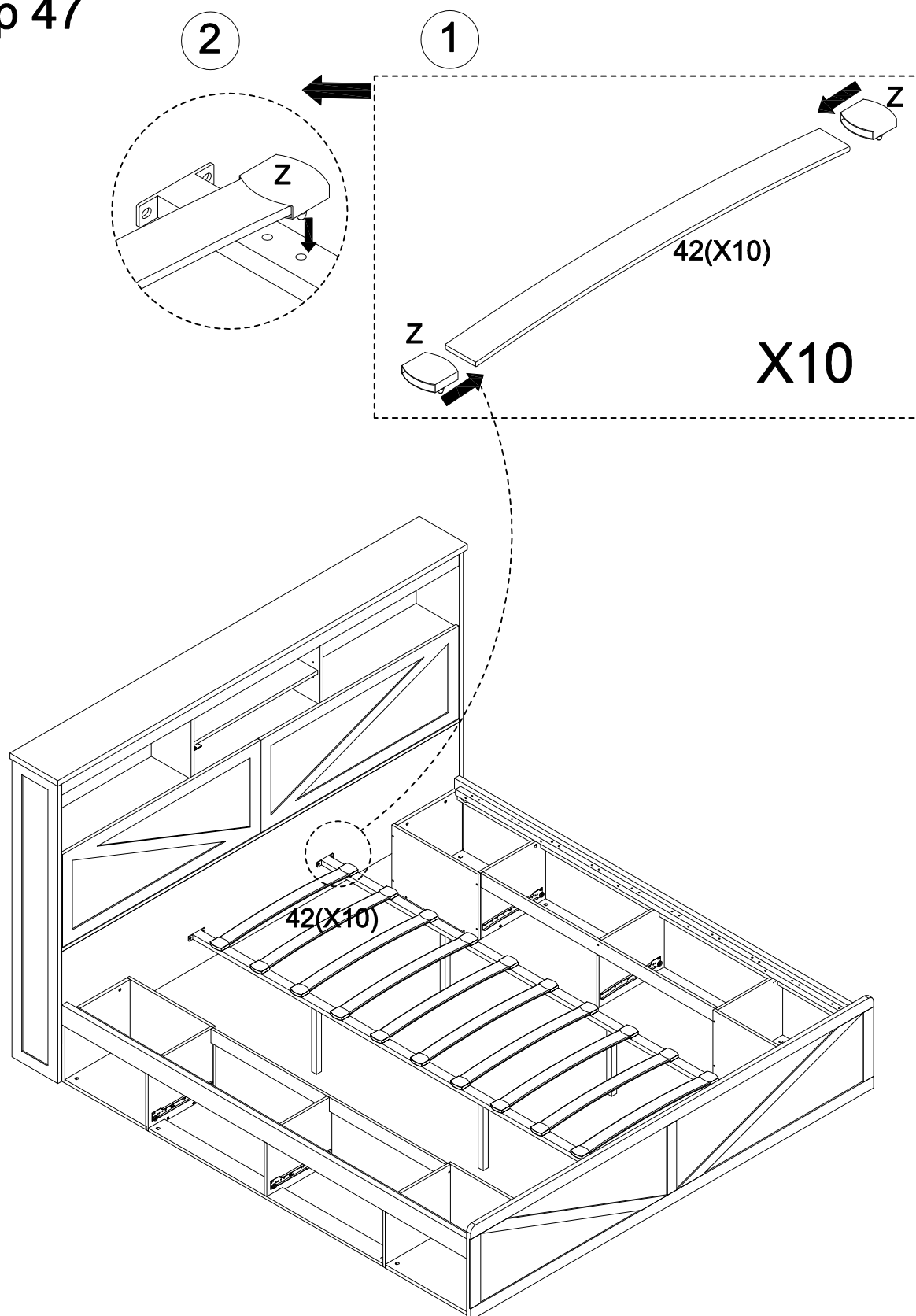
EE	FF	E
		
X4	X2	X71

Step 46



G	I
	
X1	X12

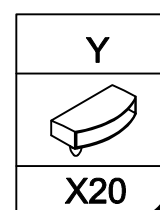
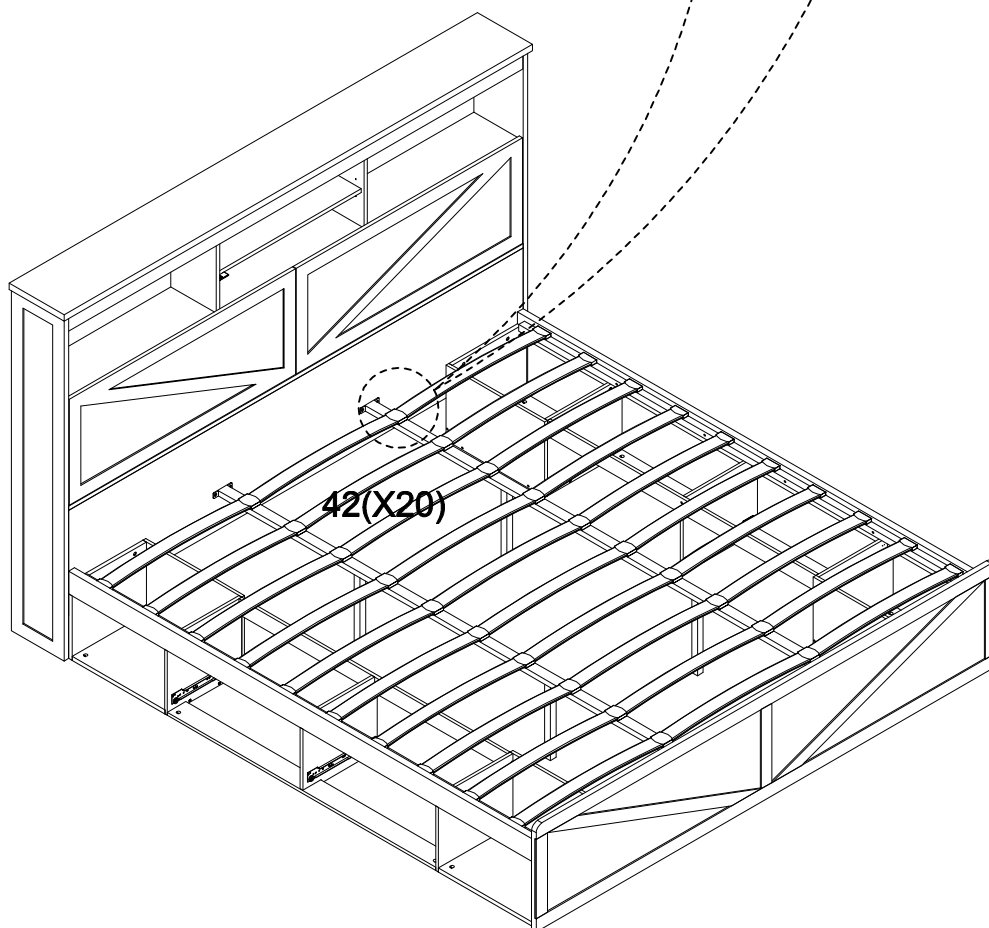
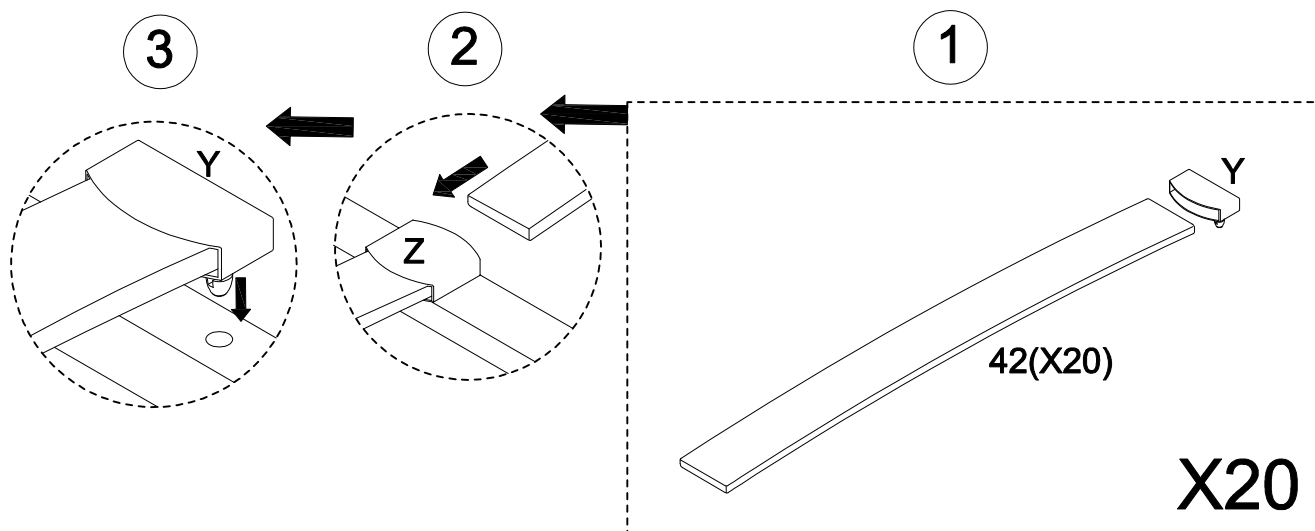
Step 47



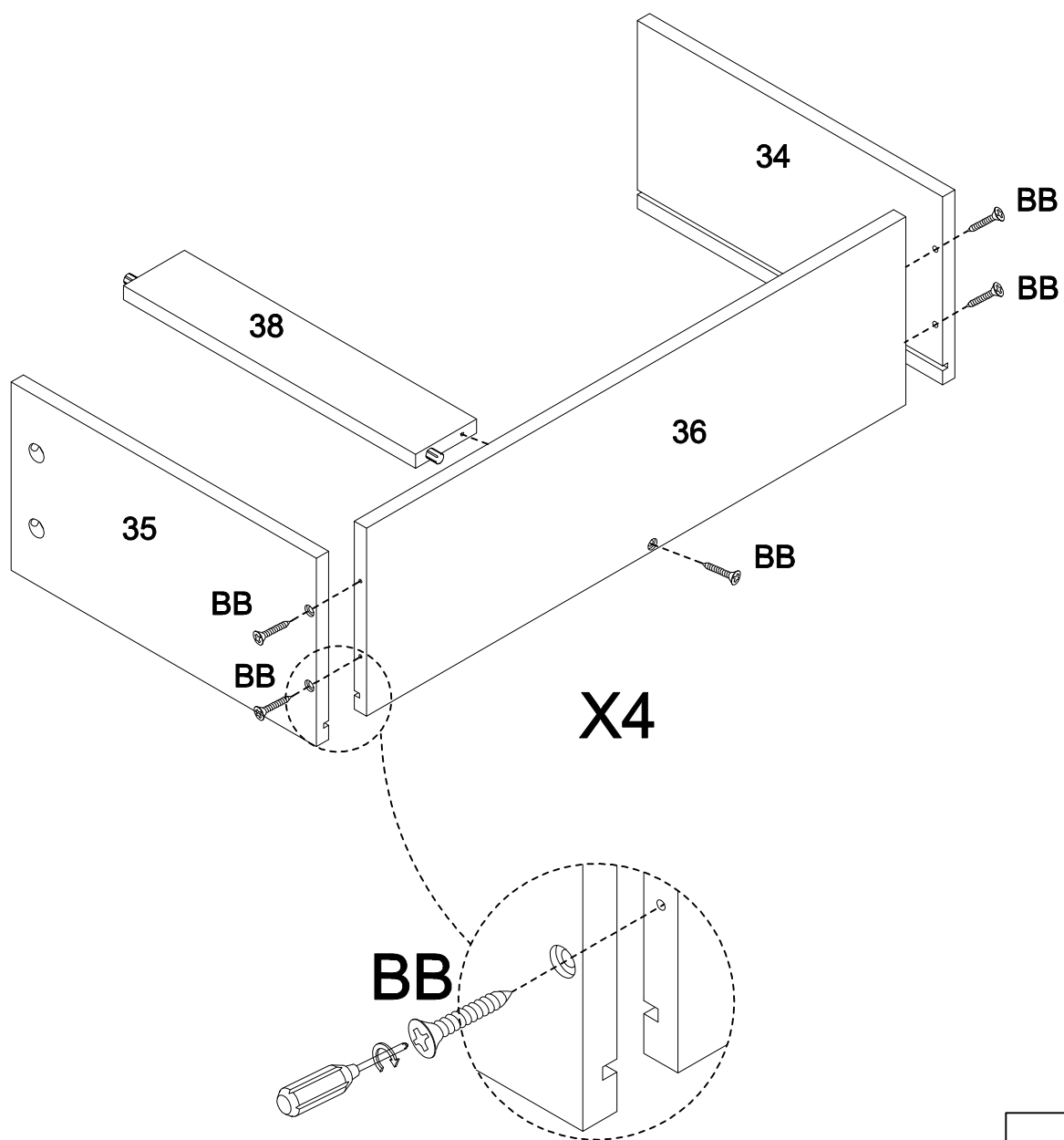
Z

X20

Step 48



Step 49

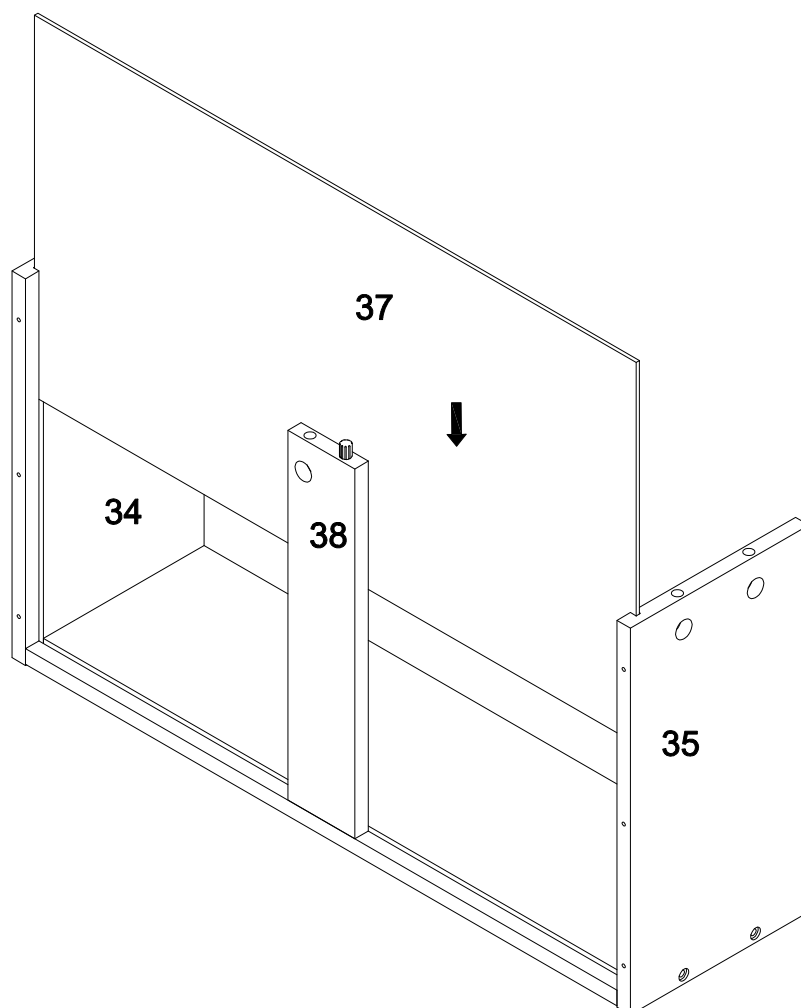


BB



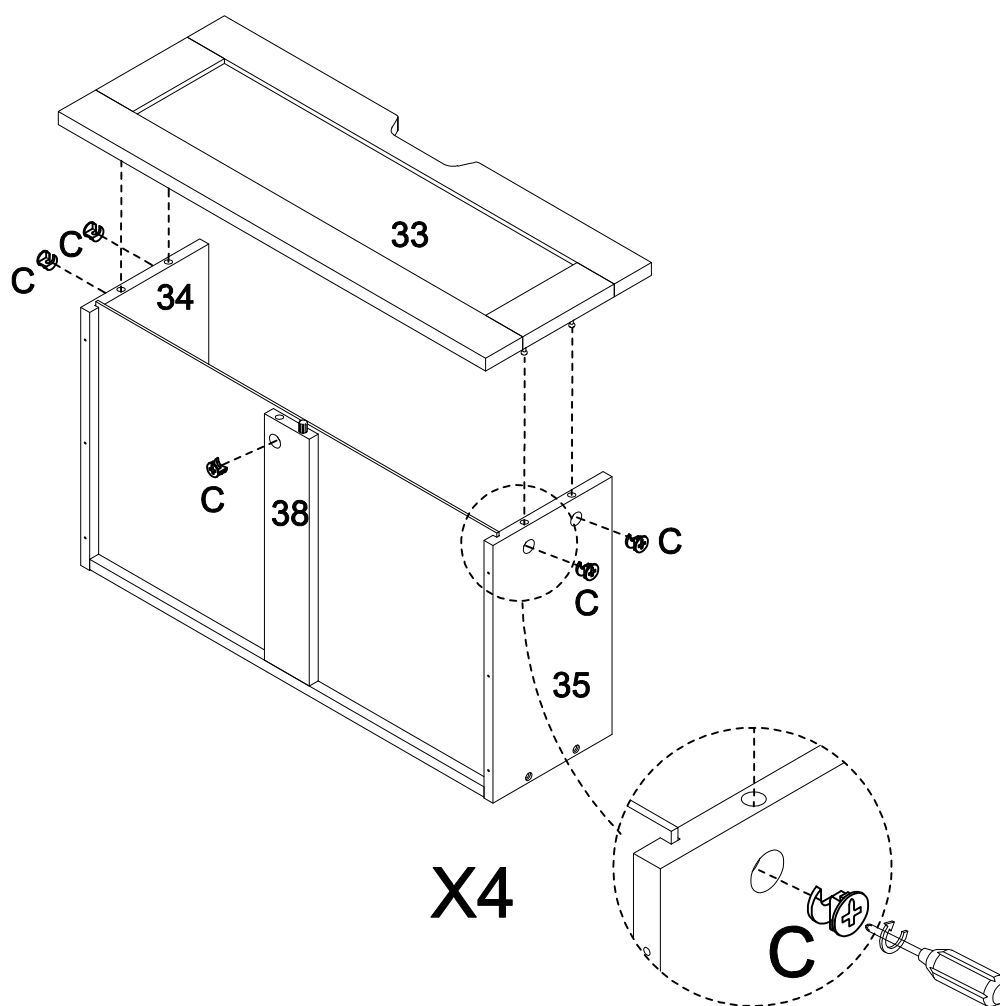
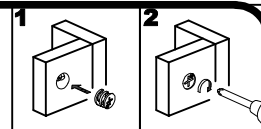
X20

Step 50



X4

Step 51



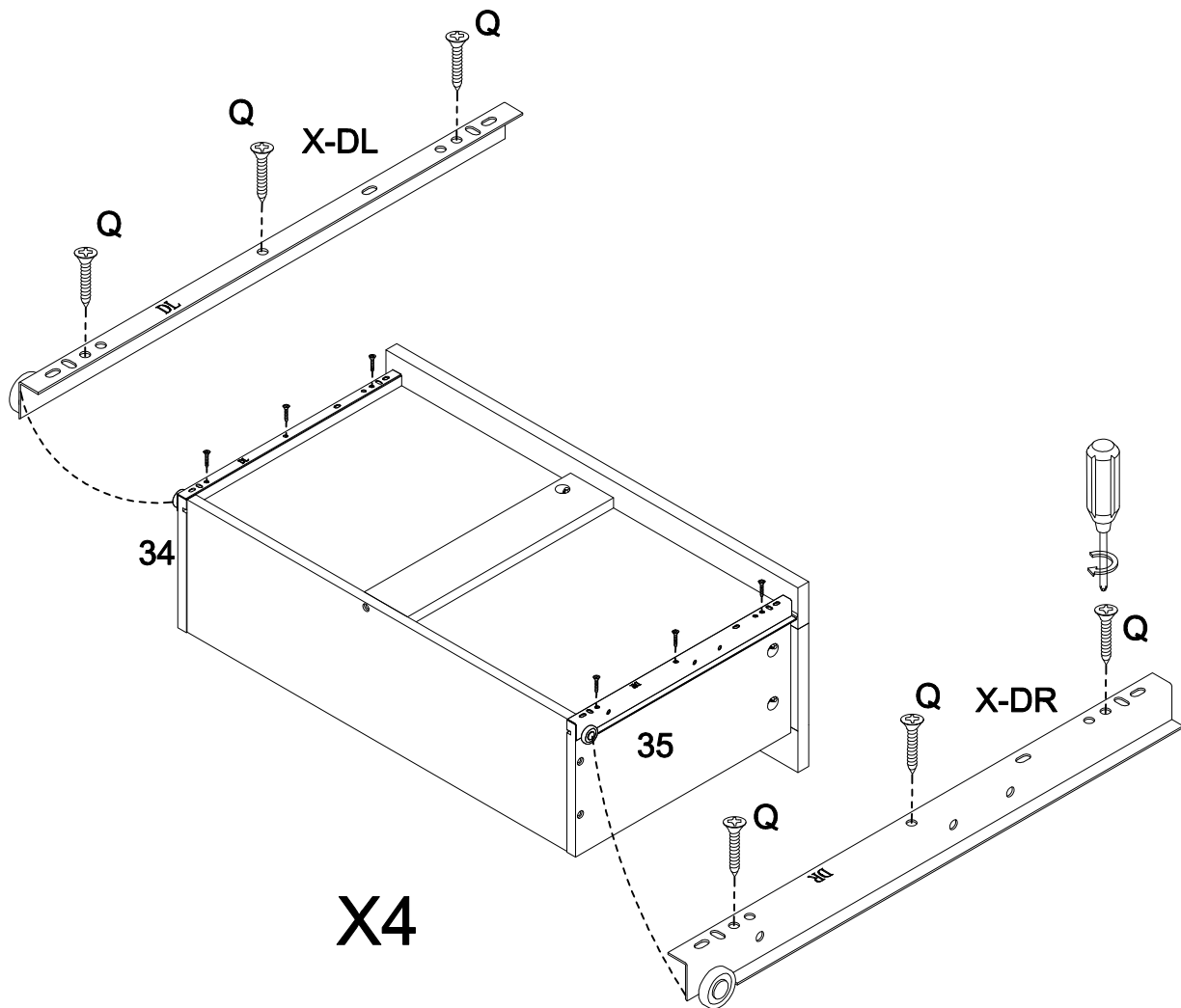
C
X20

Step 52



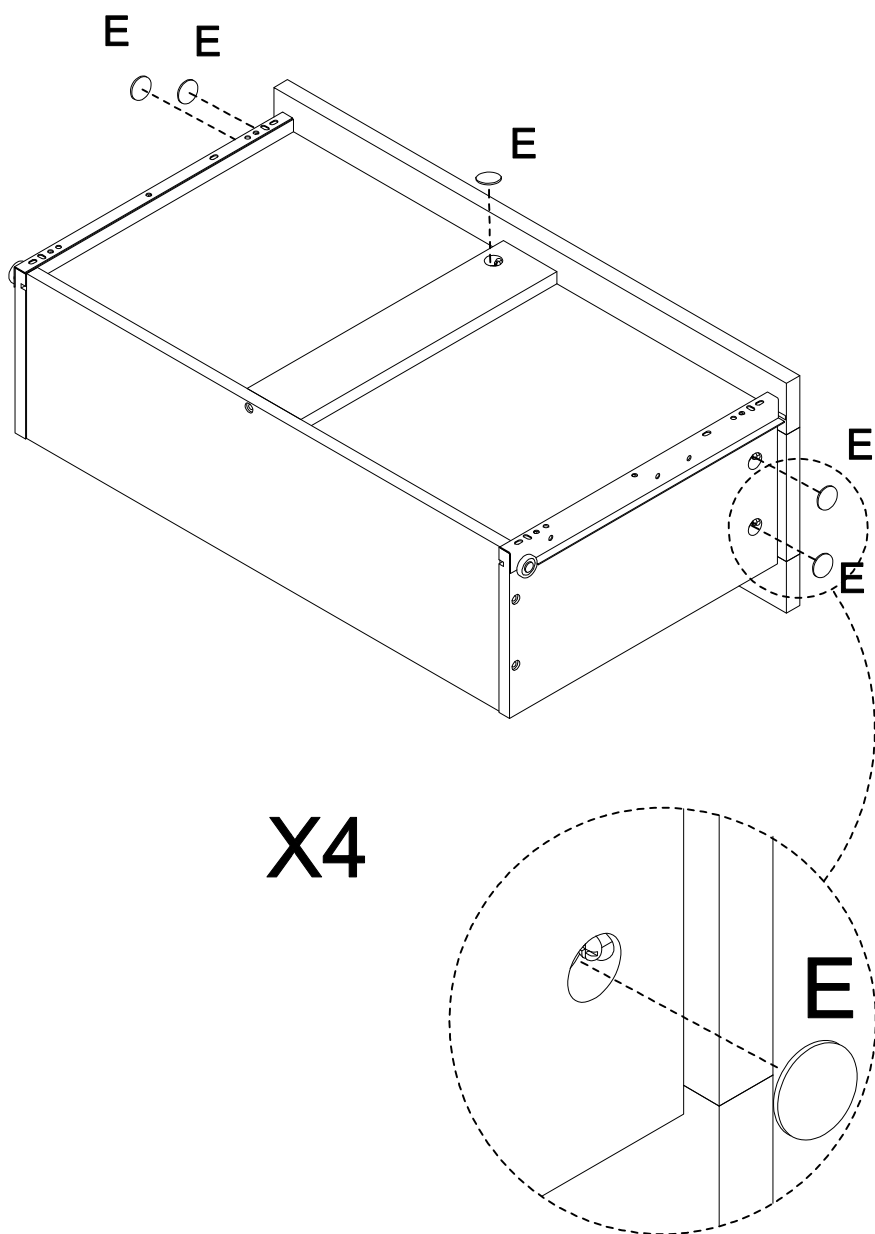
NOTE:

Refer to the images to identify X-DL (left) and X-DR (right). Attach X-DL to #34 panel and X-DR to #35 panel. [Q] screws must go in the exact spots shown.



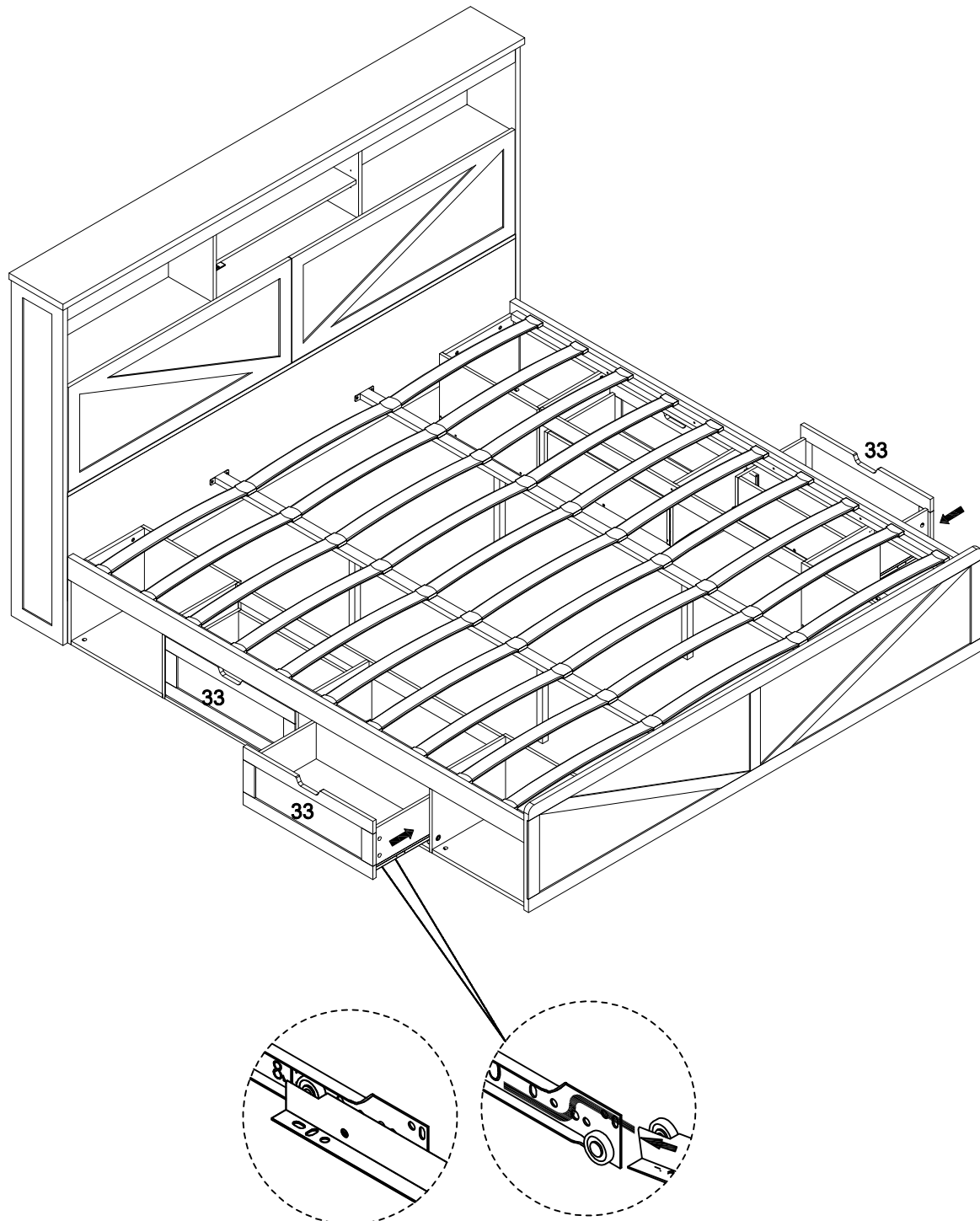
X	Q
X4	X24

Step 53

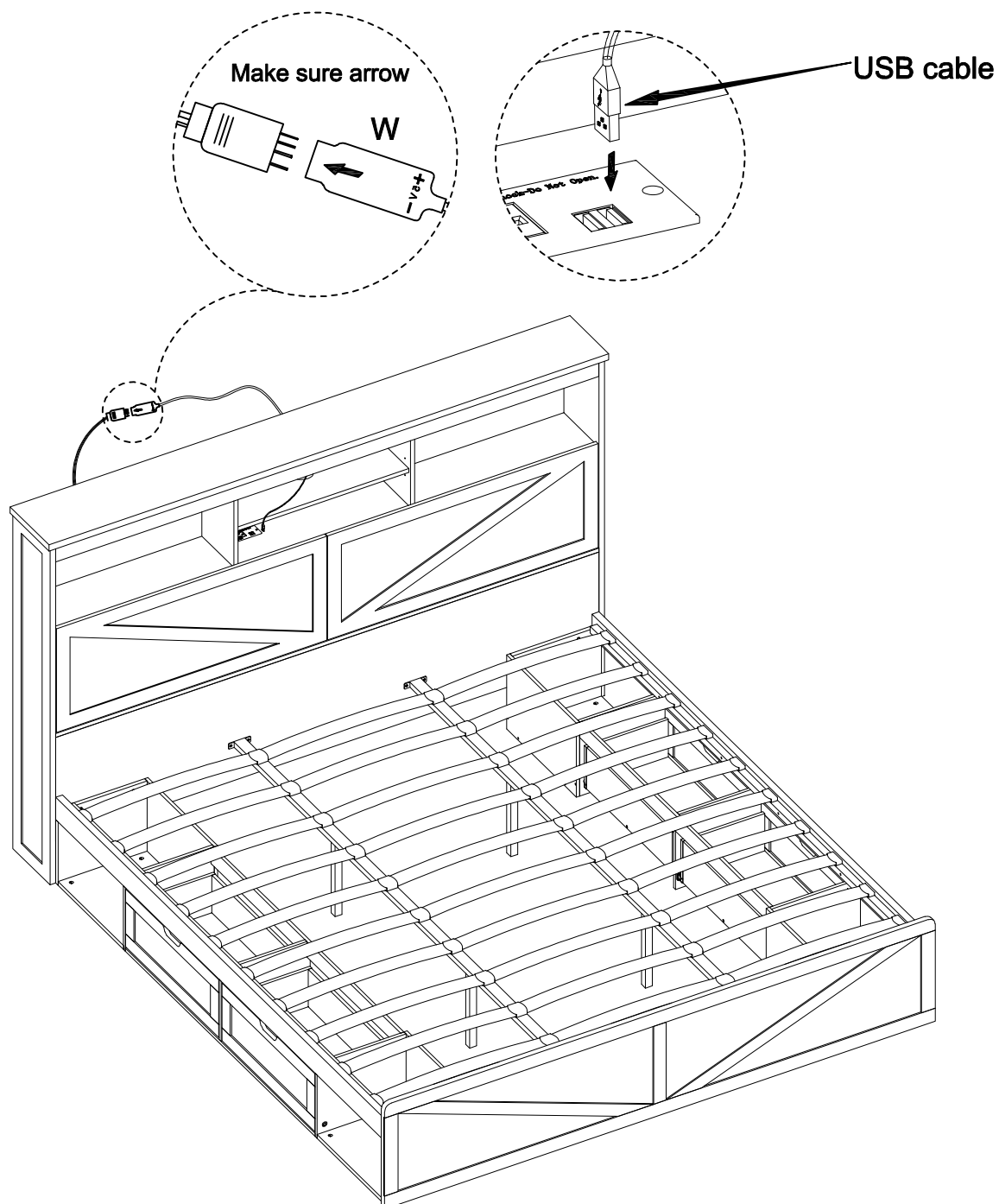


E
O
X20

Step 54



Step 55



W



X1

Step 56

Final Assembly

