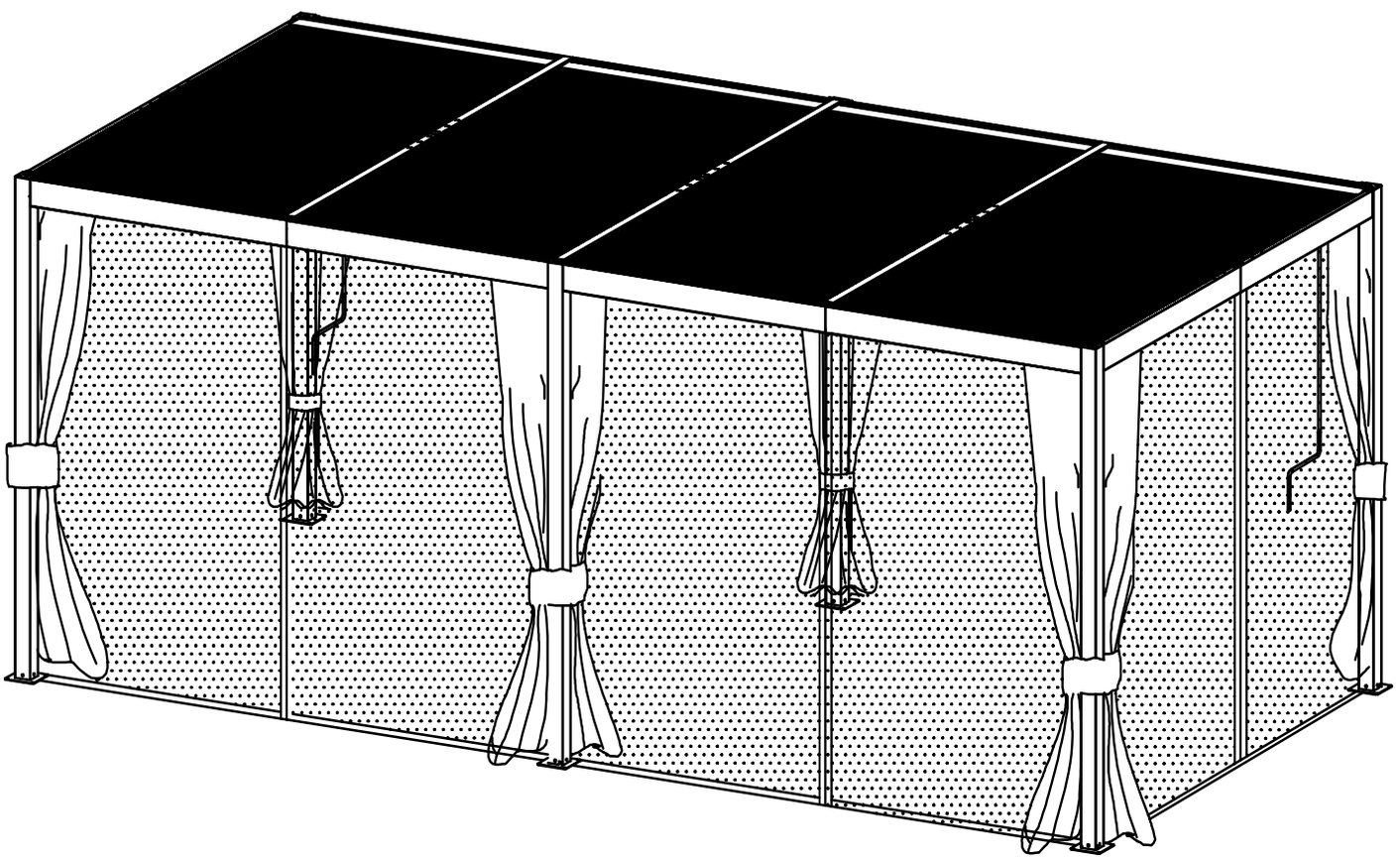
XWG202---->10X20FT



10X20FT
Louvered Pergola

Installation instructions

PRODUCT INSTRUCTION

Remember that the assembly might take (3) hours and requires (4) people.

Before You Begin

①Before starting assembly, please carefully inspect all parts in the package.
If you notice any damage, missing parts, or discrepancies, please contact us for assistance.
②Please note that we are not responsible for parts lost or damaged due to improper handling during assembly.

Preparation Is Key

①Confirm that your site preparation and foundation are fully ready before unpacking.
②Review all steps in this manual thoroughly before beginning.
③Consult local authorities regarding permits and building regulations.

Safety First

①Some parts have sharp metal edges — handle with care.
②Wear gloves, eye protection, and long sleeves during assembly or maintenance.
③Do not assemble in strong winds or extreme cold.
④Once installed, place heavier items near the bottom when filling.
⑤Do not allow children to play in the unit, and do not stand, sit, or store items on the roof.

Our Promise to You

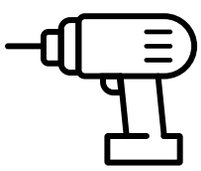
①Inspired by the idea of “ Closer to life, ” we strive to provide well-designed, reliable products that enhance your outdoor living. Our goal is to help you connect with nature and enrich your lifestyle.②Here ’ s to creating your own outdoor sanctuary !

Need Help ?

If you have any questions during assembly, please reach out to our customer service team.

Installation Notes

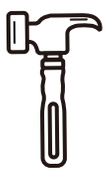
- Refer to the provided diagram during assembly.
- These following tools are required but not included



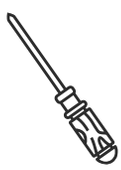
Power Drill



Tape Measure



Hammer



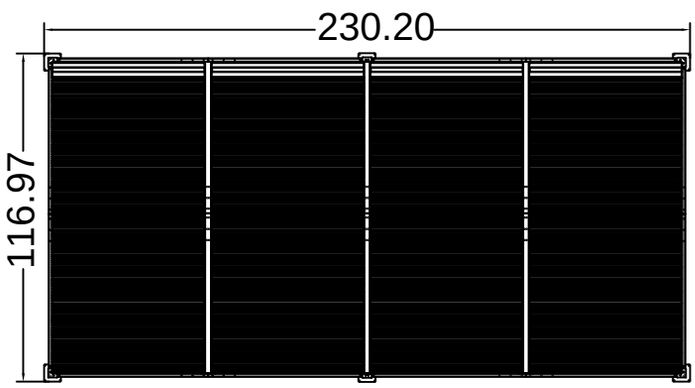
Screwdriver



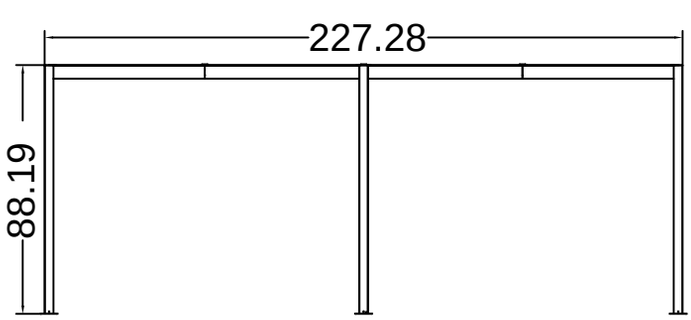
Ladder



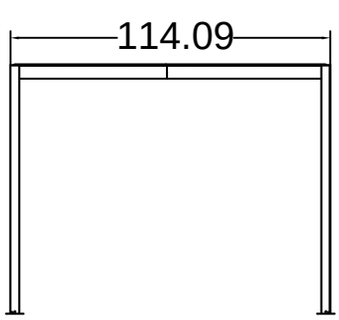
Scissors



Top



Front



Left

ACCESSORIES LIST Serial number

Box A

Part name	A	A2	I-2	
Qty	2	1	2	

Box B

Part name	A	A2	I-2	
Qty	2	1	2	

Box C

Part name	E	E1	E2	E3	F	F1	F2
Qty	1	1	1	1	1	1	1
Part name	F3	I-1	K	L	M1	M2	N
Qty	1	4	4	4	4	4	6
Part name	N1	N2	O	P	R	R1	R2
Qty	4	2	6	8	1	4	3
Part name	V	1#	2#	3#	4#	5#	6#
Qty	2	106	32	390	10	16	8
Part name	7#	8#	9#				
Qty	48	162	24				

ACCESSORIES LIST Serial number

Box D

Part name	B	B1	C	C1	Q	Q1	J
Qty	1	1	1	1	3	6	2
Part name	S	Y	S1	Y1	T	T1	
Qty	4	4	2	2	120	12	

Box E

Part name	D	D1	D2	D3	G	
Qty	2	2	1	1	4	

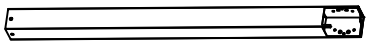
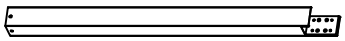
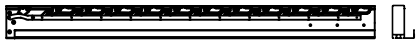
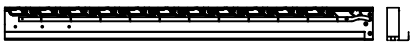
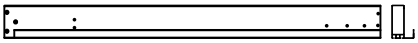
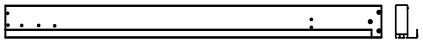
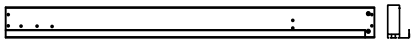
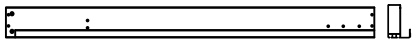
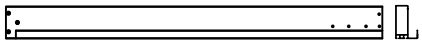
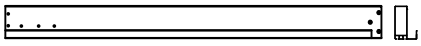
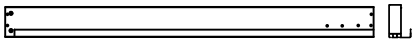
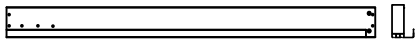
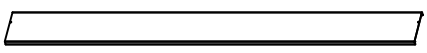
Box F

Part name	H	
Qty	48	

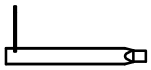
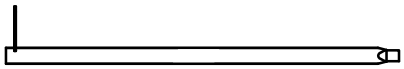
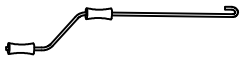
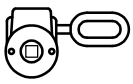
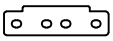
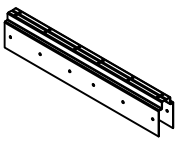
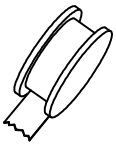
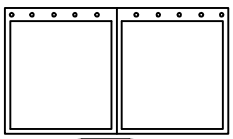
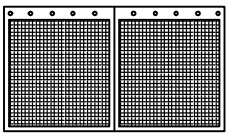
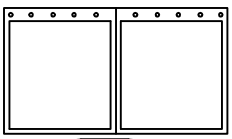
Box G

Part name	H	
Qty	48	

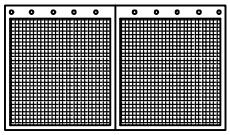
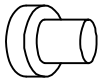
ACCESSORIES LIST Figure style

 A×4	 A2×2	 B×1
 B1×1	 C×1	 C1×1
 D×2	 D1×2	 D2×1
 D3×1	 E×1	 E1×1
 E2×1	 E3×1	 F×1
 F1×1	 F2×1	 F3×1
 G×4	 H×96	

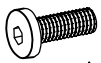
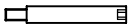
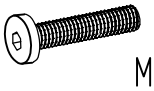
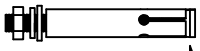
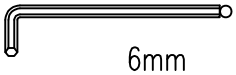
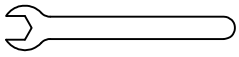
ACCESSORIES LIST Figure style

 I-1×4	 I-2×4	 J×2
 K×4	 L×4	 M1×4
 M2×4	 N×6	 N1×4
 N2×2	 O×6	 Q×3
 Q1×6	 P×8	 R×1
 R1×3+1	 R2×3	 V×2
 S×4	 Y×4	 S1×2

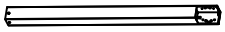
ACCESSORIES LIST Figure style

 Y1×2	 T×120	 T1×12

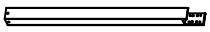
ACCESSORIES LIST Figure style

 M6*15 1#×104+2	 M8*38 2#×32	 M5*16 3#×384+6
 M4*12 4#×8+2	 M6 5#×16	 M6*40 6#×8
 M6*15 7#×48	 M6*10 8#×160+2	 M8 9#×24
 6mm	 4mm	 4mm
		

ASSEMBLY STEP 1



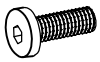
A x4



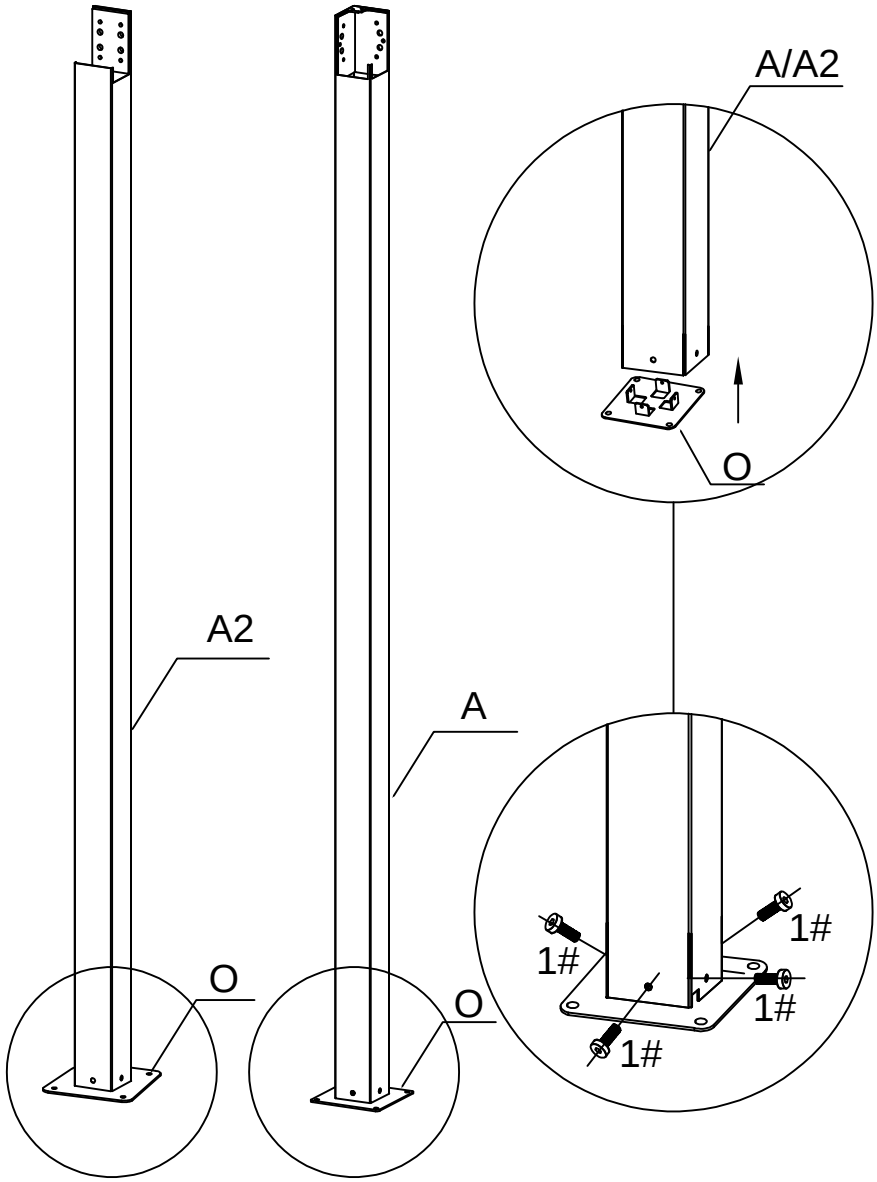
A2 x2



O x6



1# x24



ASSEMBLY STEP 2



B x1



B1 x1



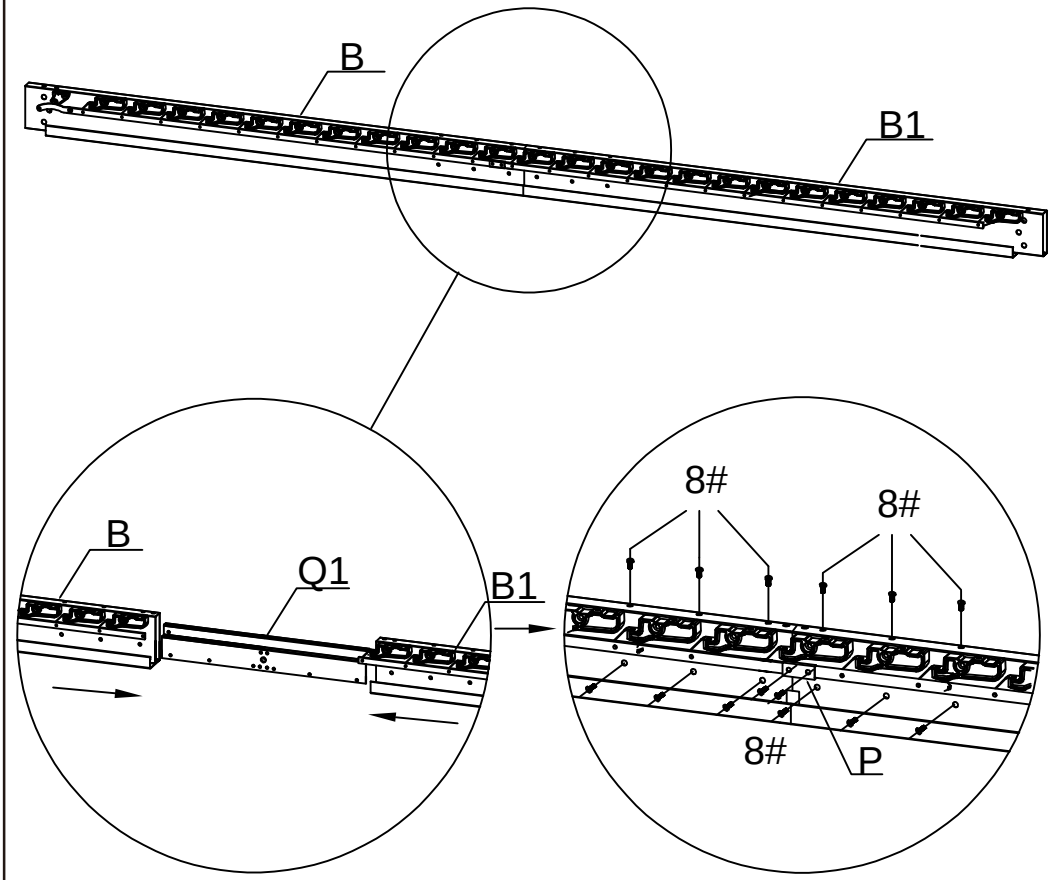
Q1 x1



P x1



8# x14



ASSEMBLY STEP 3



C x1



C1 x1



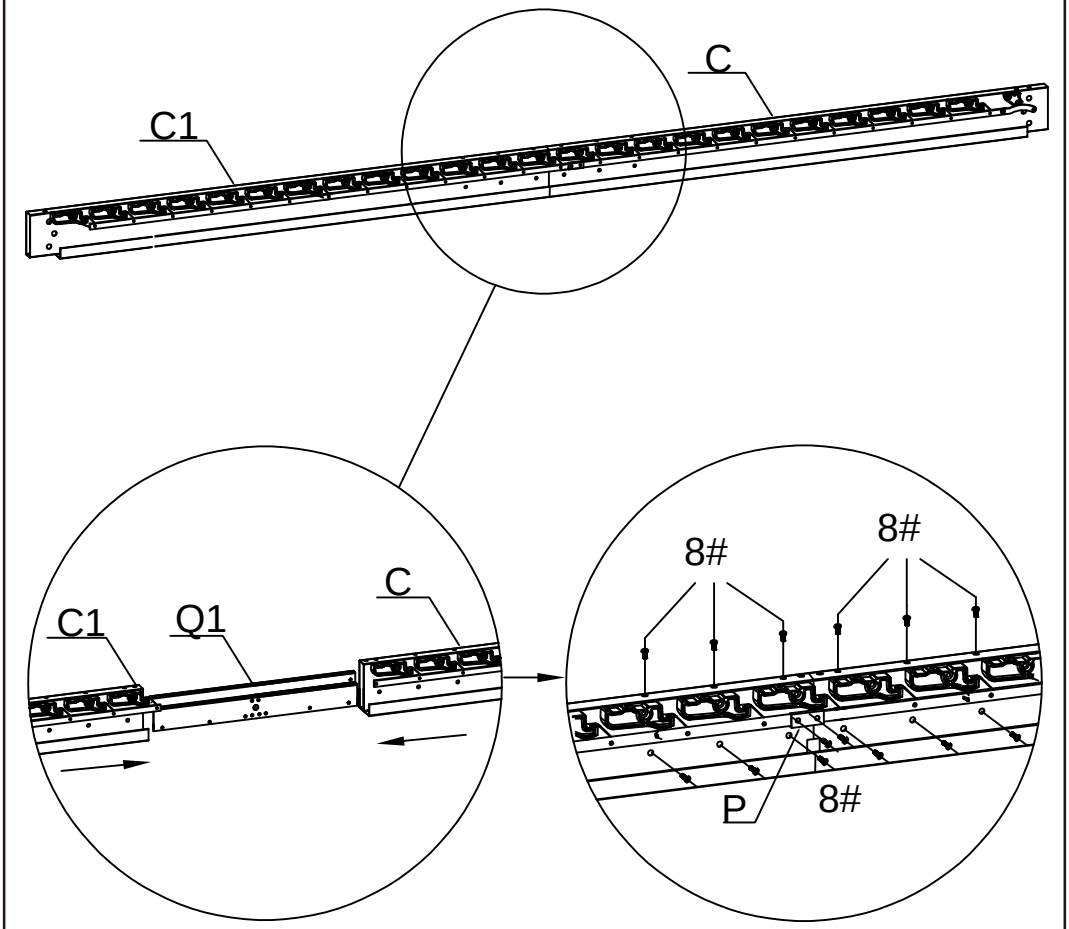
Q1 x1



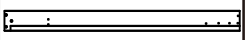
P x1



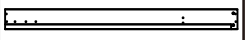
8# x14



ASSEMBLY STEP 4



E x1



E2 x1



Q1 x1



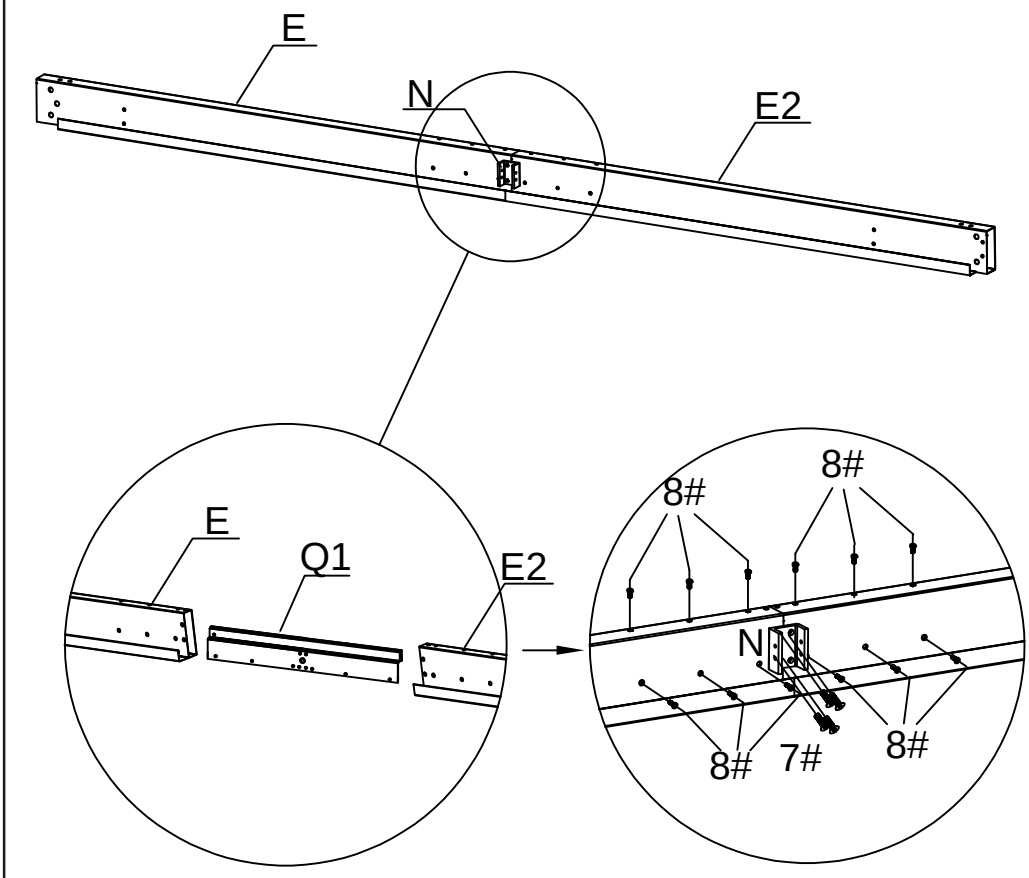
N x1



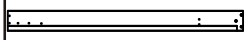
7# x4



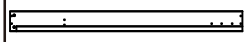
8# x12



ASSEMBLY STEP 5



E1 x1



E3 x1



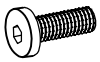
Q1 x1



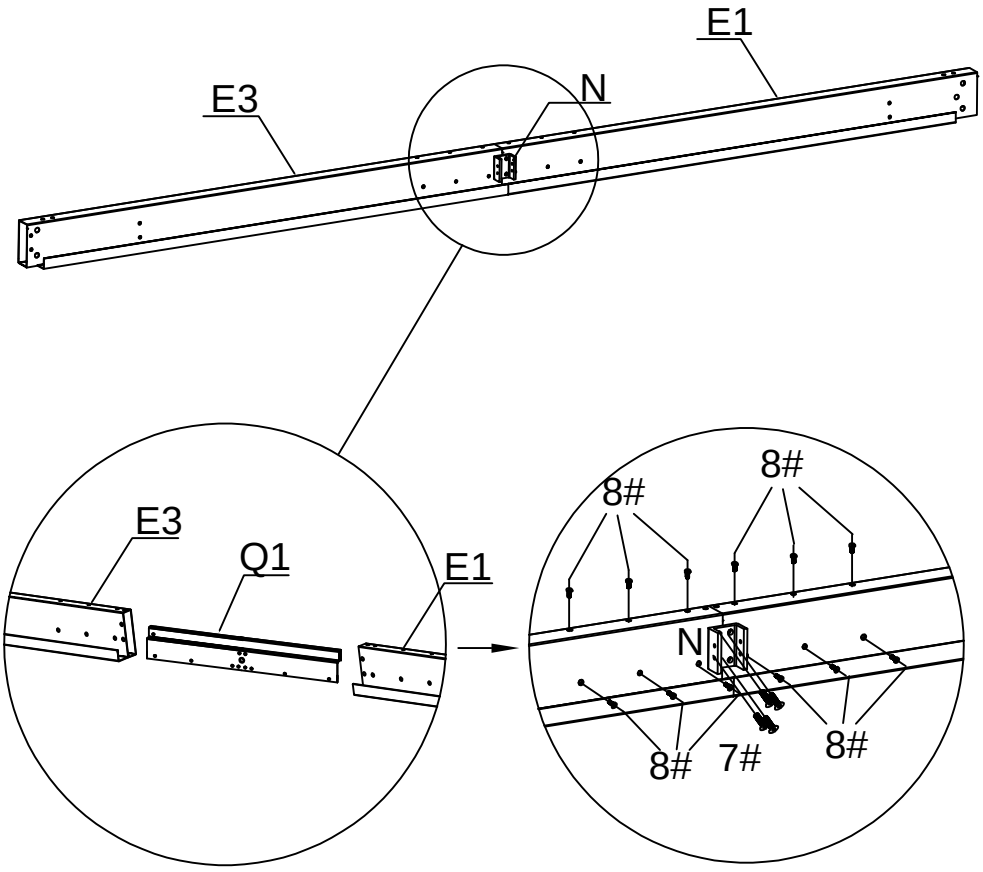
N x1



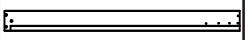
7# x4



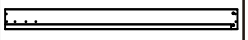
8# x12



ASSEMBLY STEP 6



F x1



F2 x1



Q1 x1



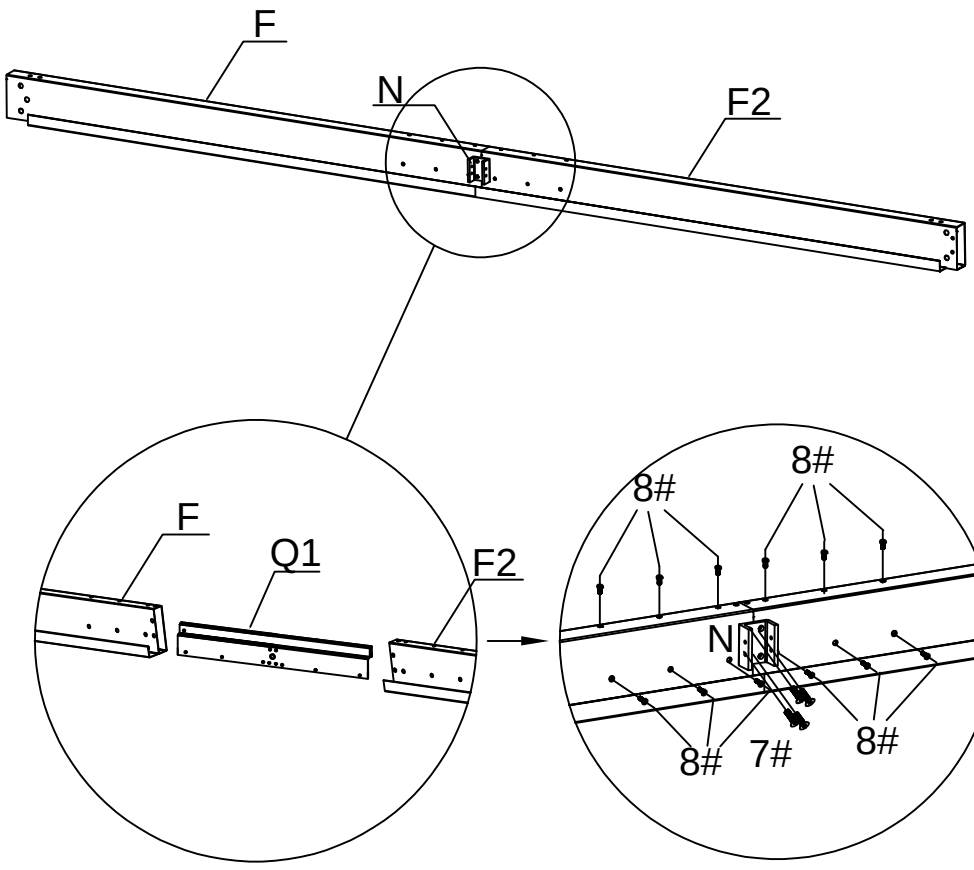
N x1



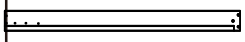
7# x4



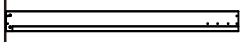
8# x12



ASSEMBLY STEP 7



F1 x1



F3 x1



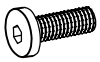
Q1 x1



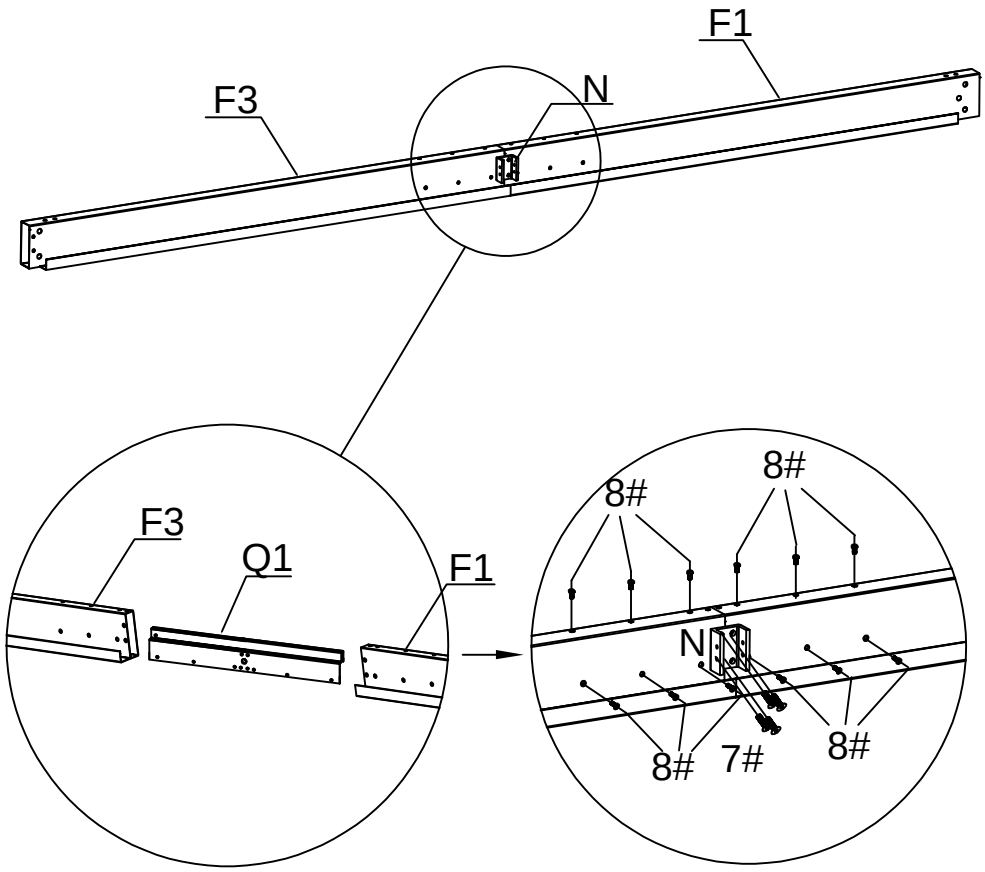
N x1



7# x4



8# x12



ASSEMBLY STEP 8



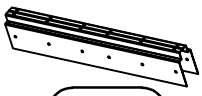
D x2



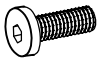
D1 x2



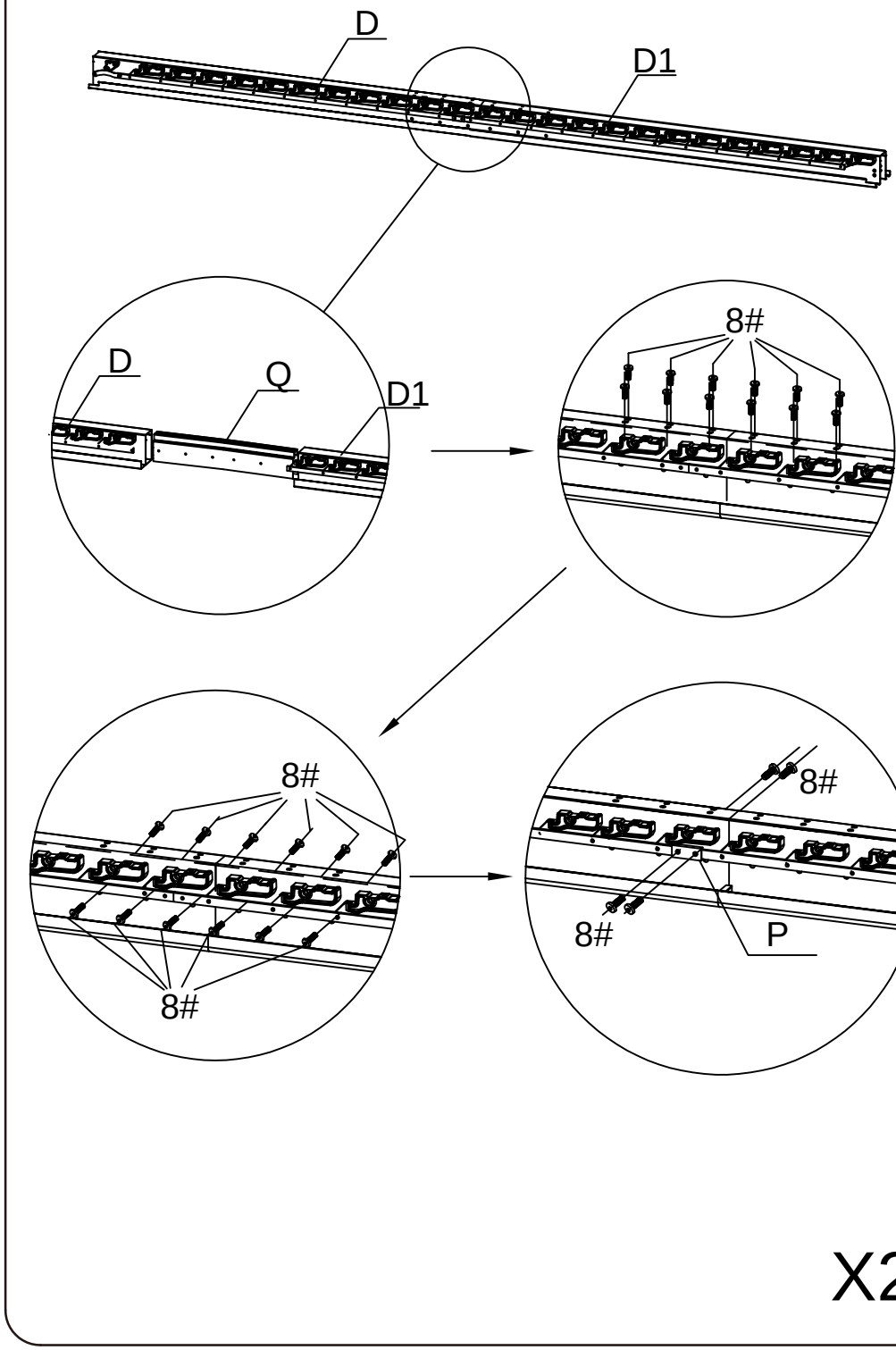
P x4



Q x2



8# x56



ASSEMBLY STEP 9



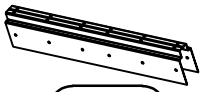
D2 x1



D3 x1



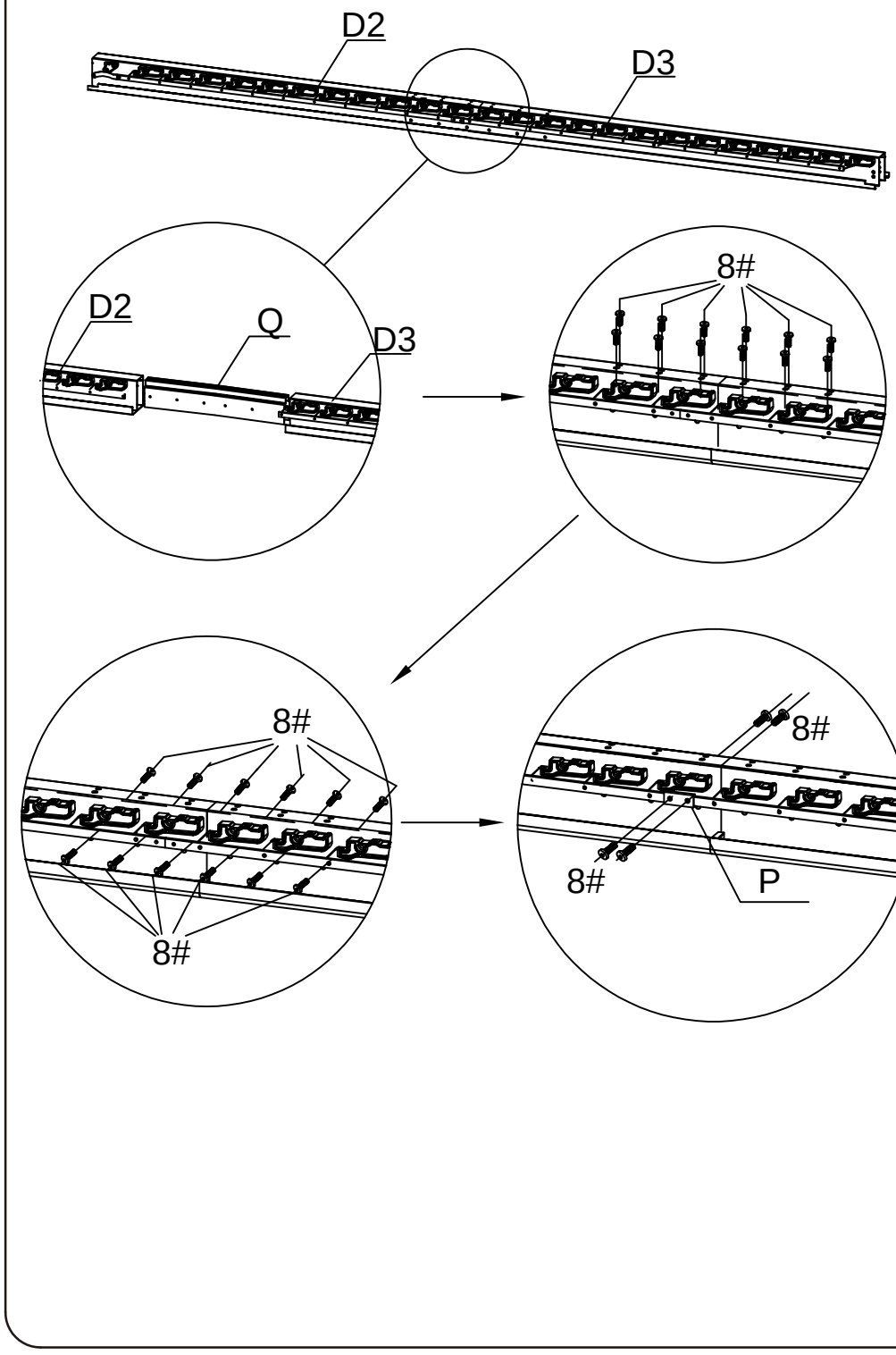
P x2



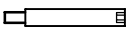
Q x1



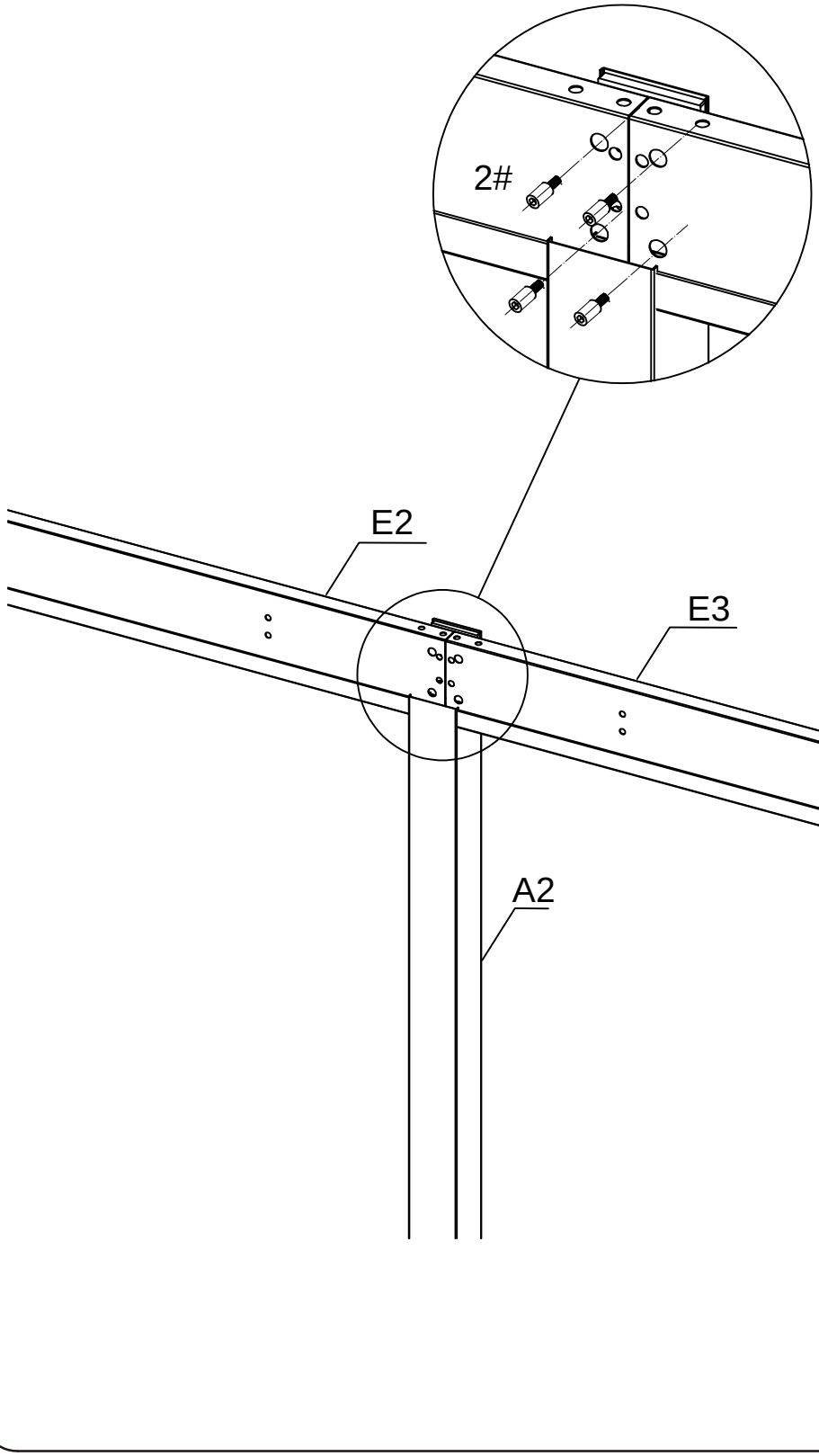
8# x28



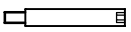
ASSEMBLY STEP 10



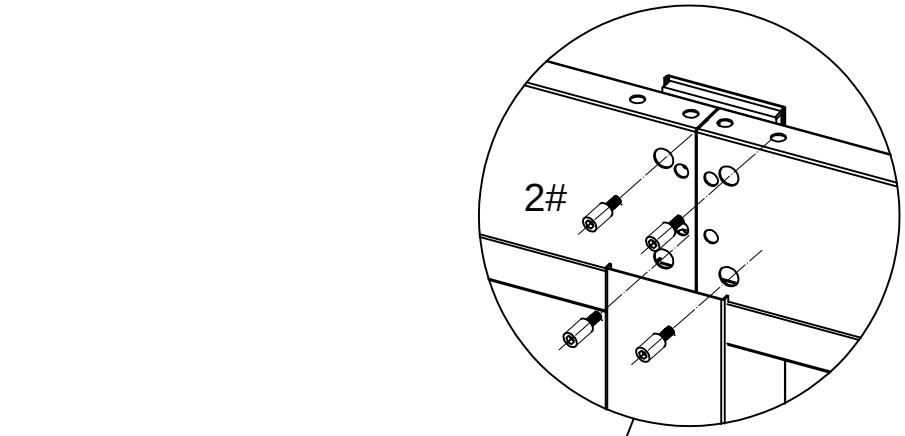
2# x4

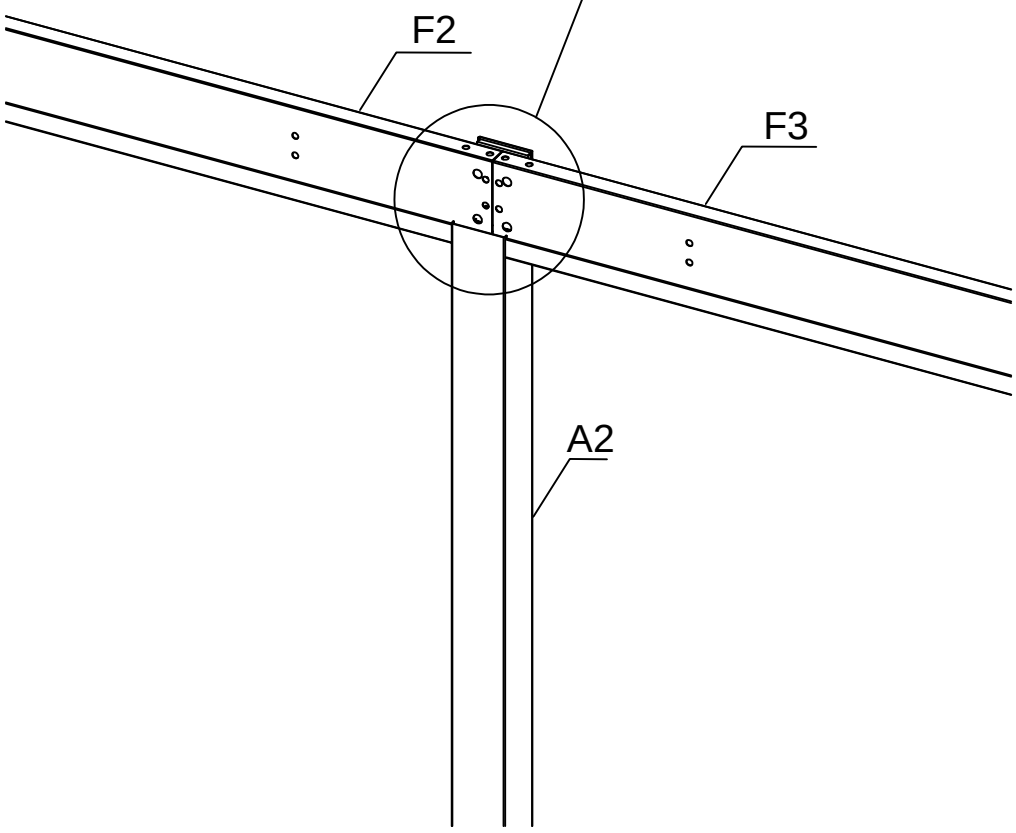


ASSEMBLY STEP 11



2# x4

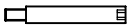




ASSEMBLY STEP 12



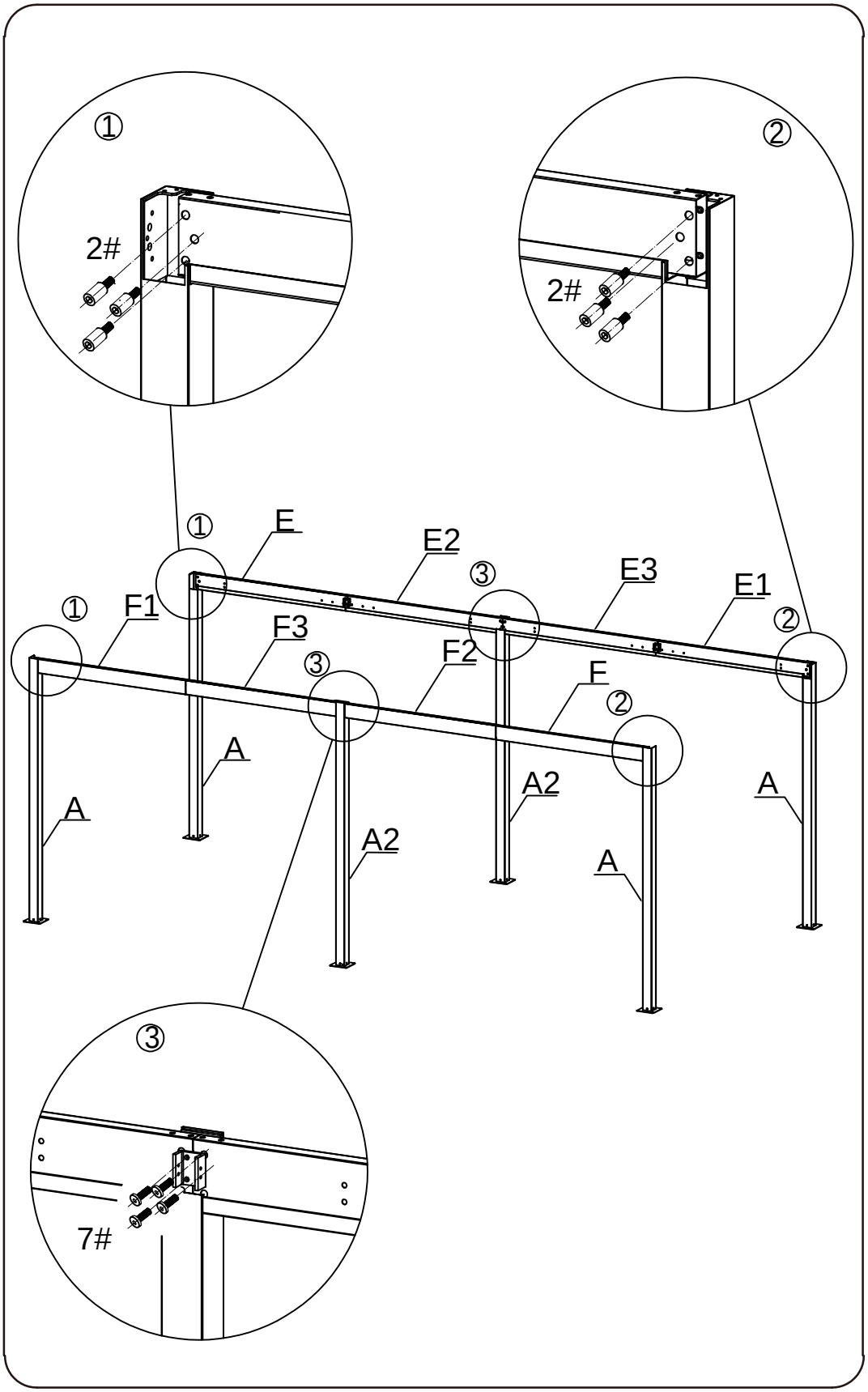
N x2



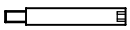
2# x12



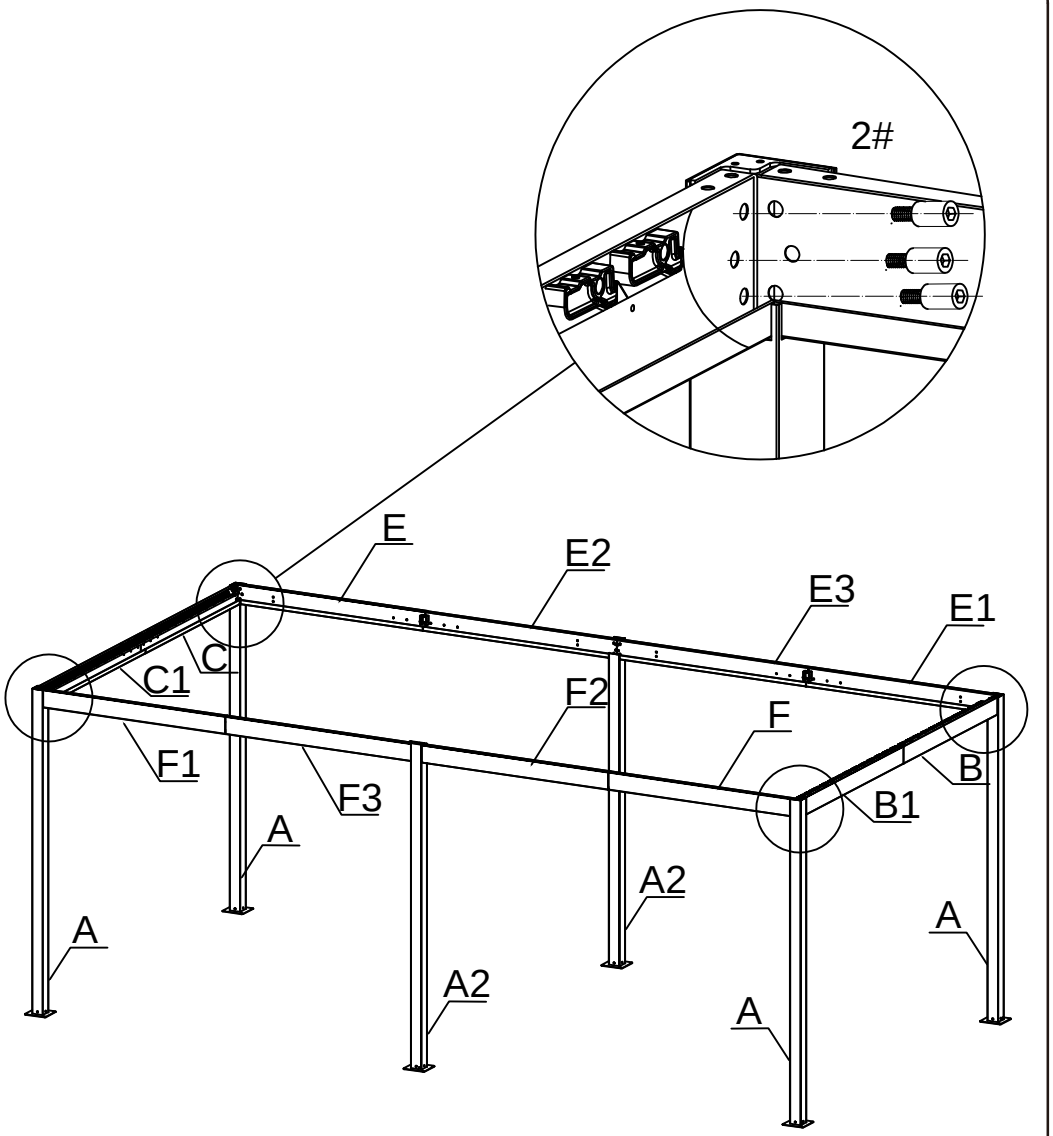
7# x8



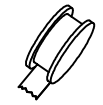
ASSEMBLY STEP 13



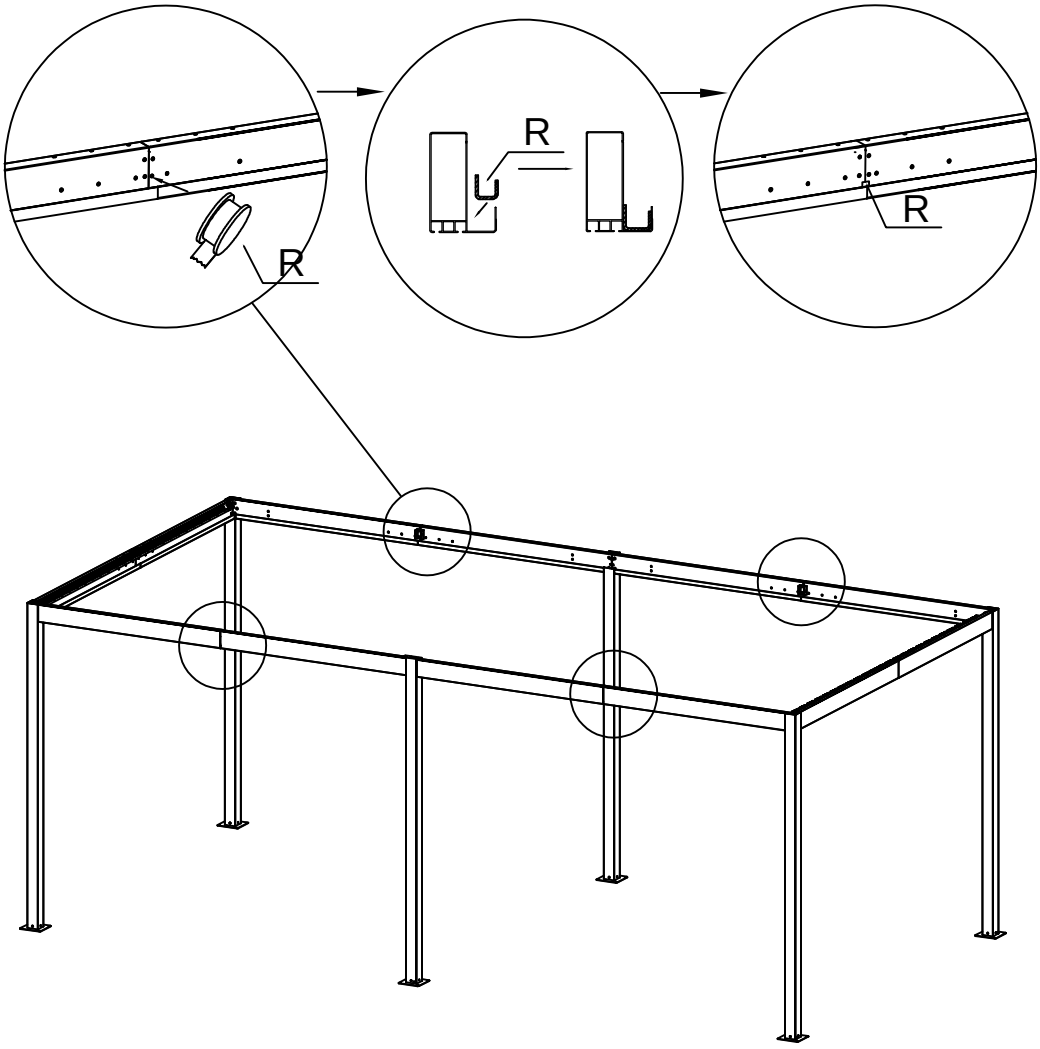
2# x12



ASSEMBLY STEP 14

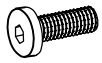


R x1

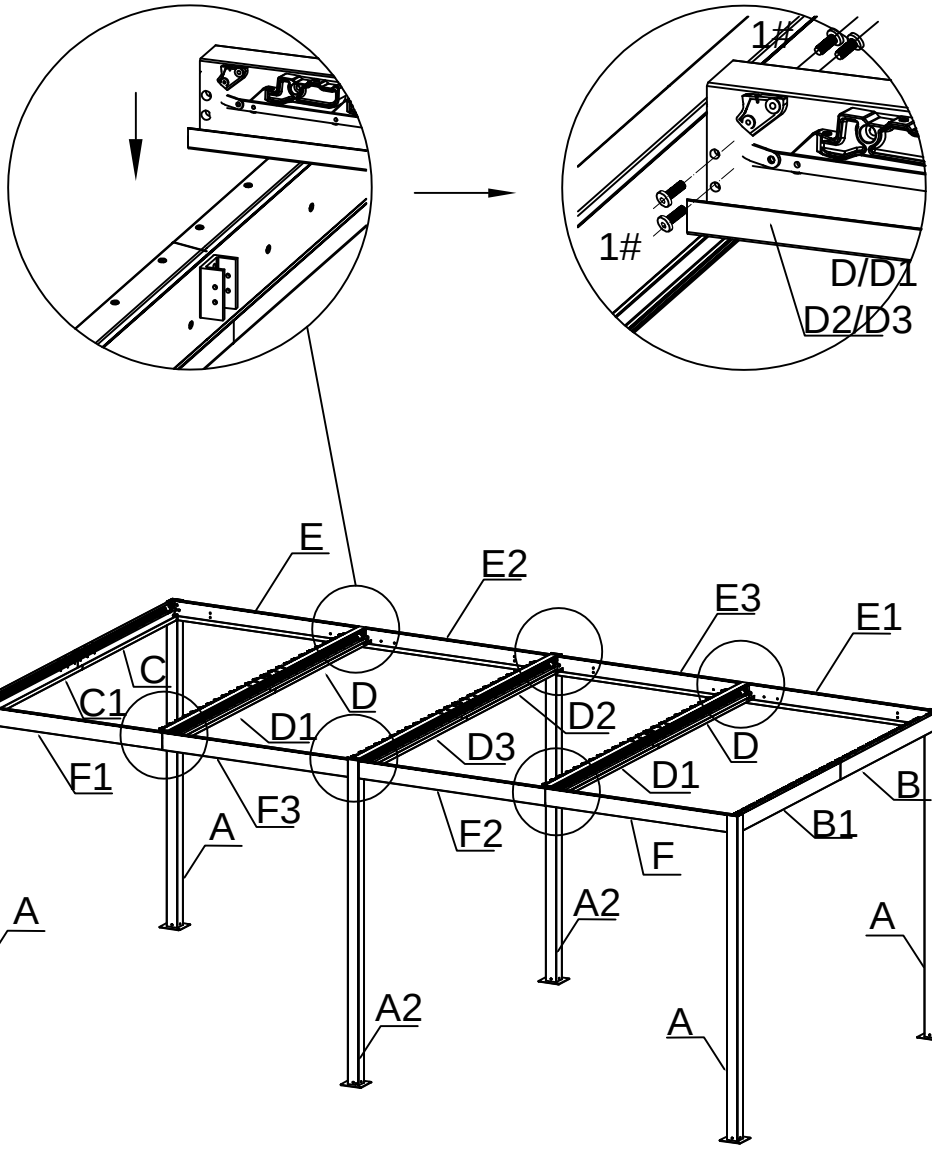


Tips：Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

ASSEMBLY STEP 15



1# x24



ASSEMBLY STEP 16



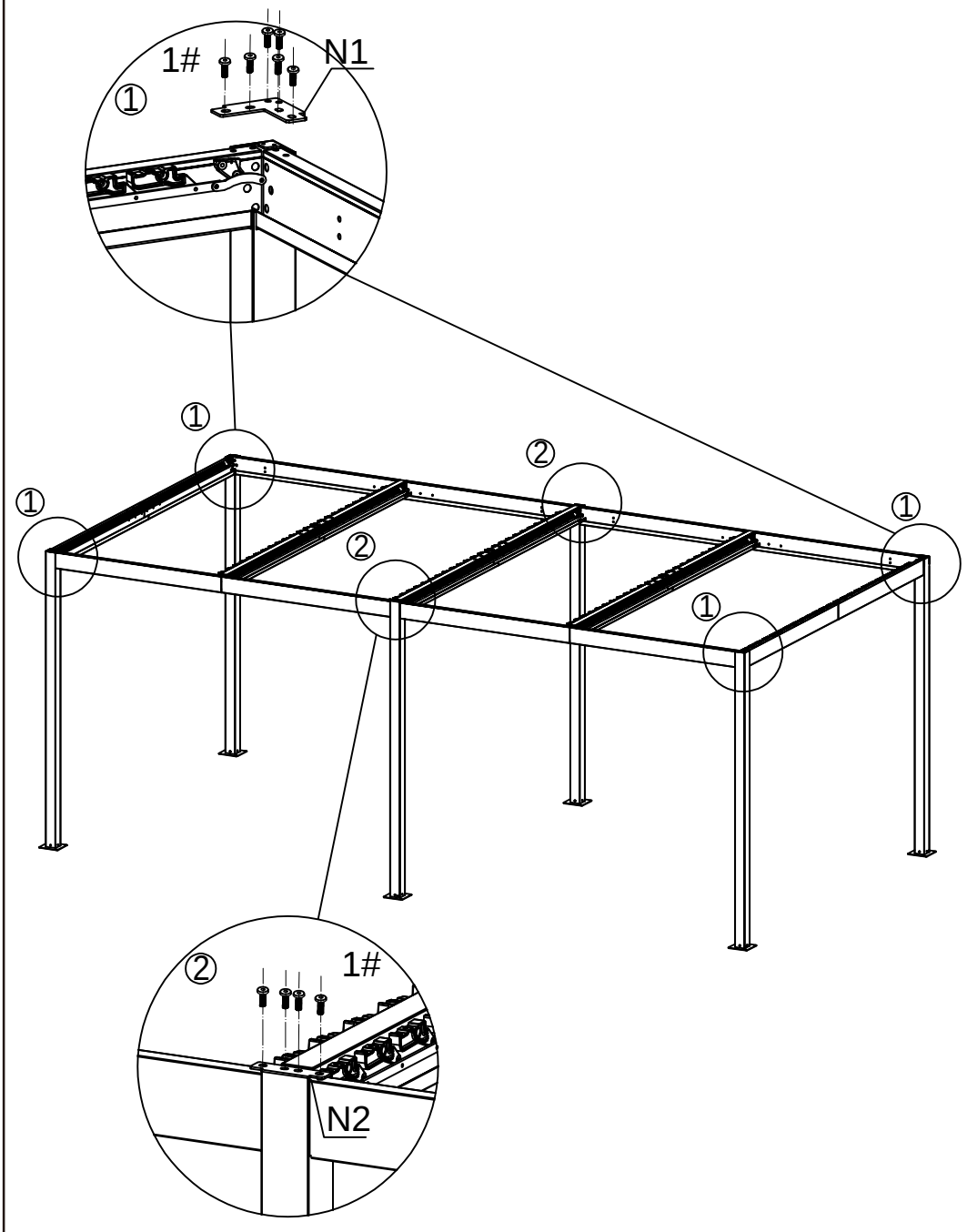
N1 x4



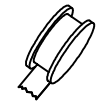
N2 x2



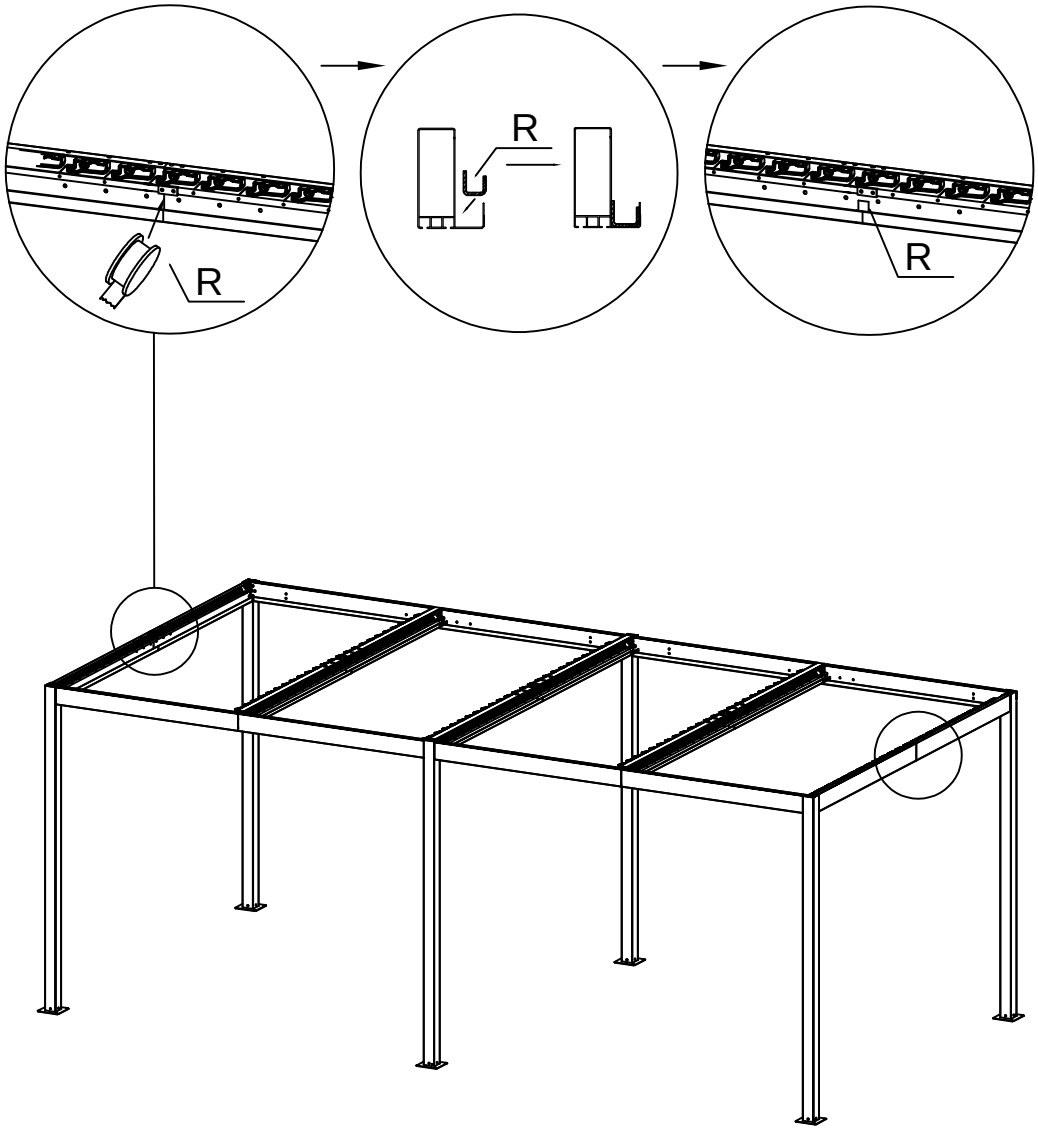
1# x32



ASSEMBLY STEP 17

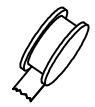


R x1



Tips：Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

ASSEMBLY STEP 18



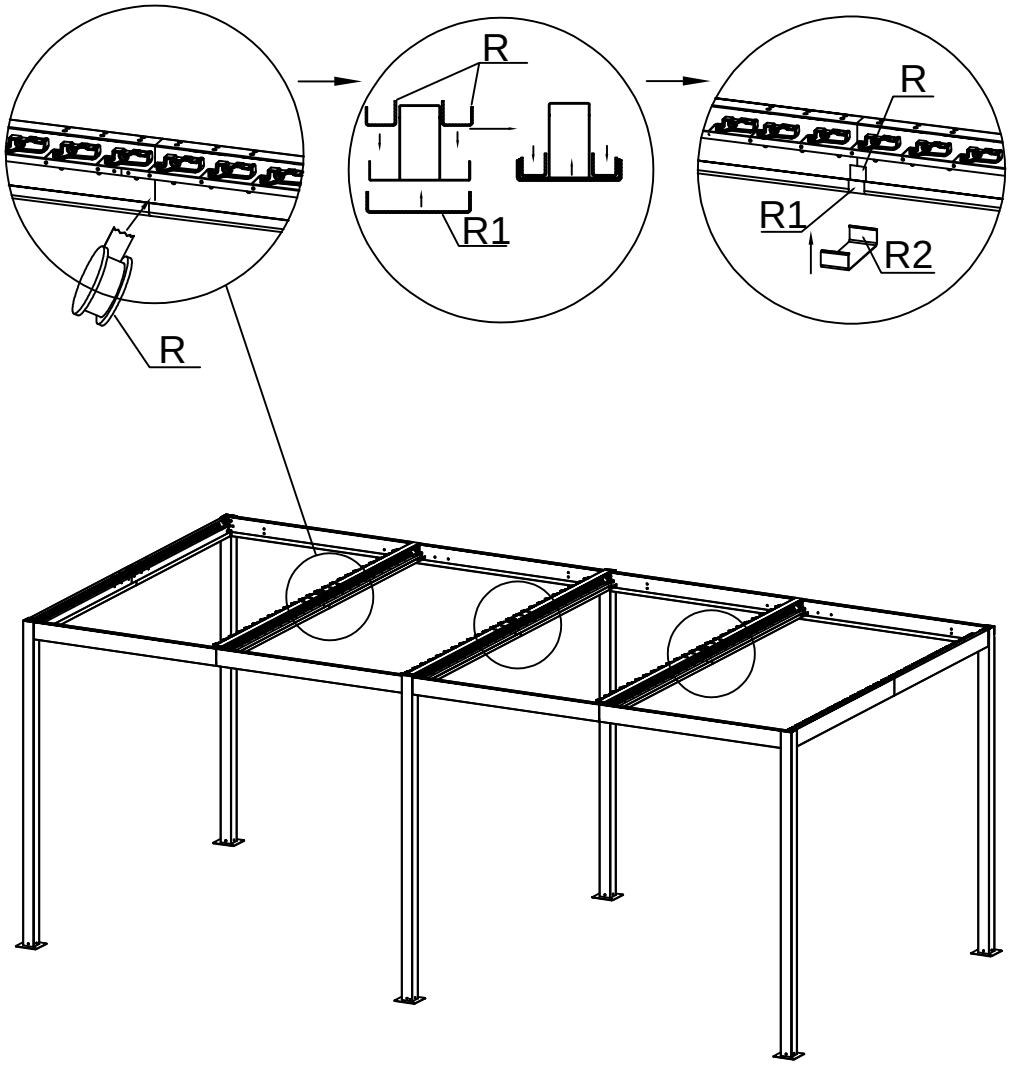
R x1



R1 x3



R2 x3

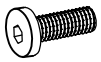


Tips：Apply waterproof tape along the groove seams of the cross beam connectors to prevent leaks, being careful not to cover the screw holes.

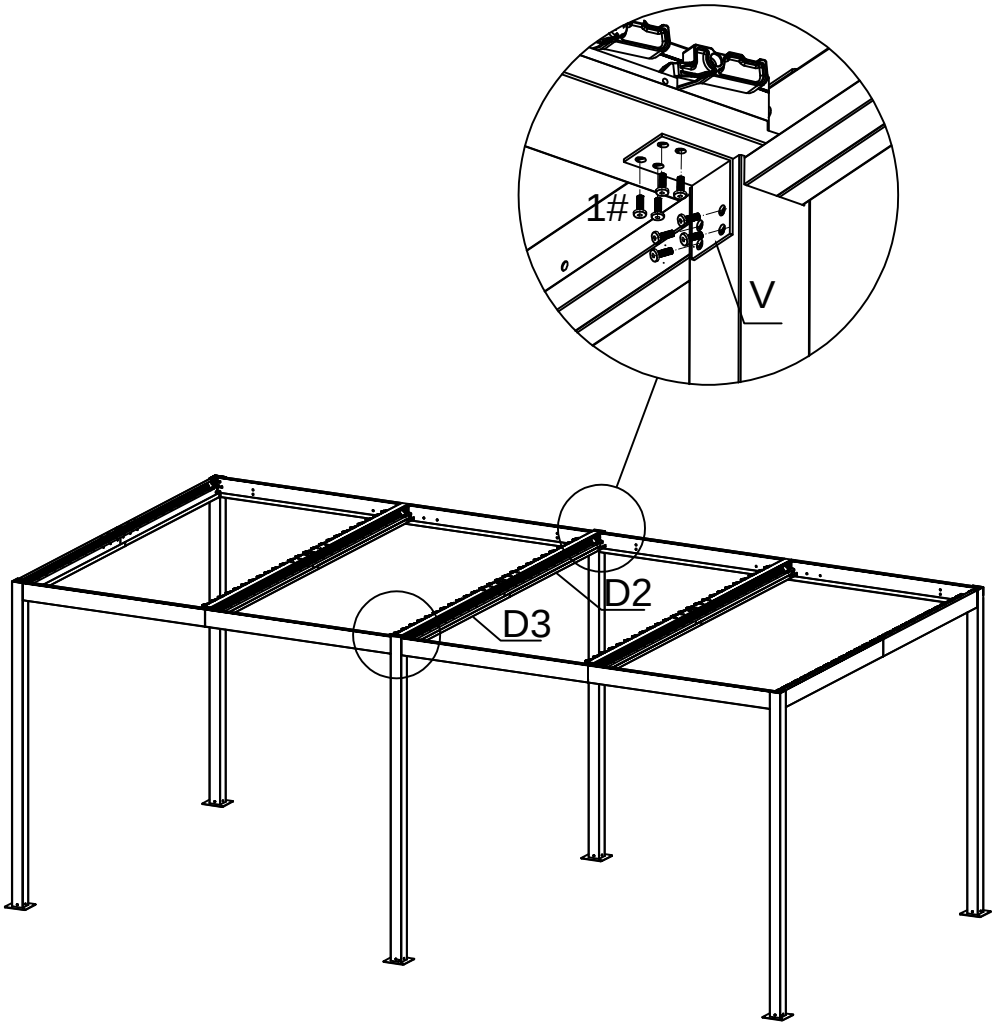
ASSEMBLY STEP 19



V x2



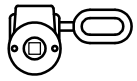
1# x16



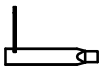
ASSEMBLY STEP 20

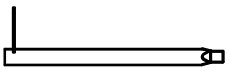

M1 x4


M2 x4


K x4

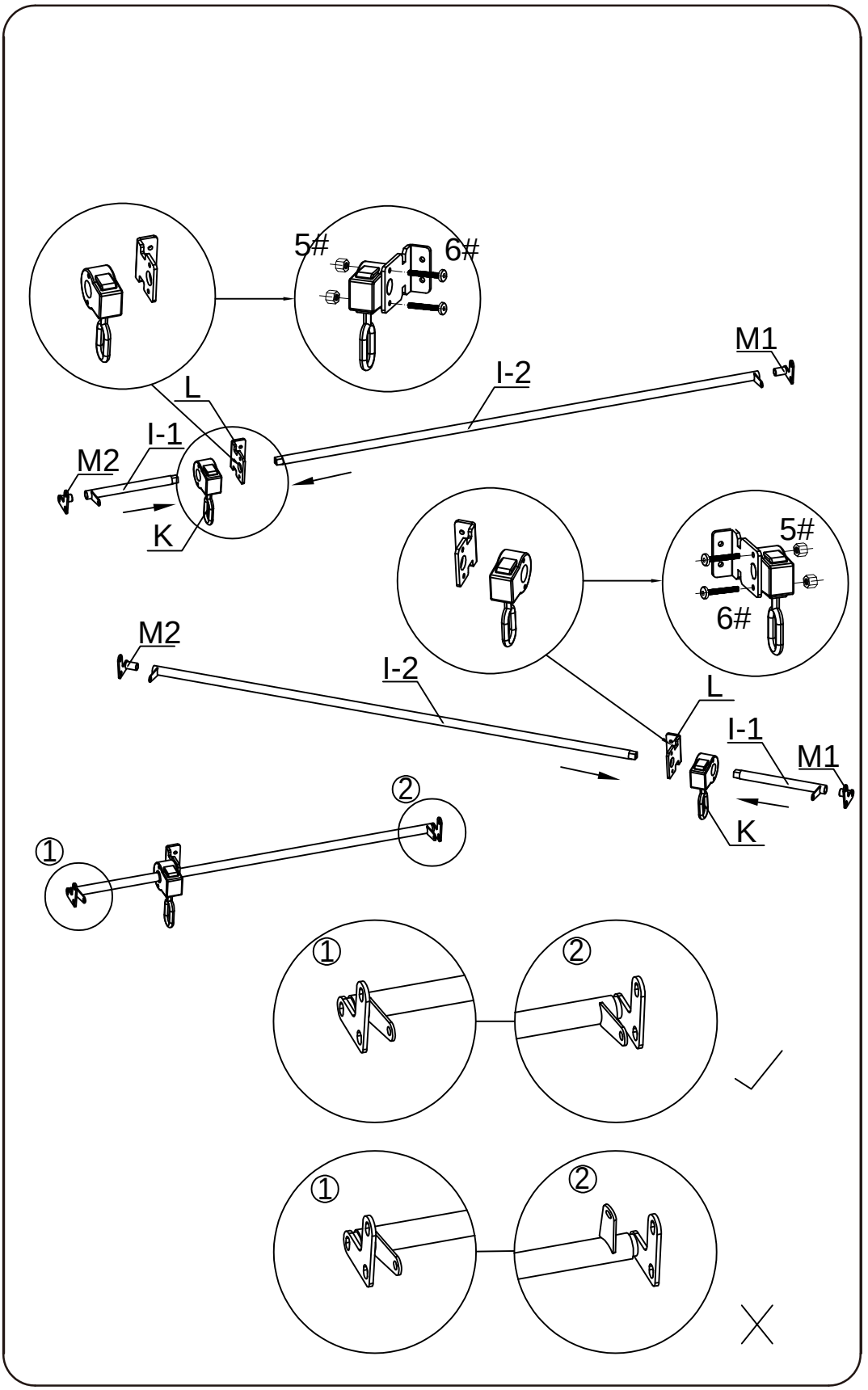

L x4


I-1 x4

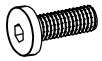

I-2 x4


5# x8

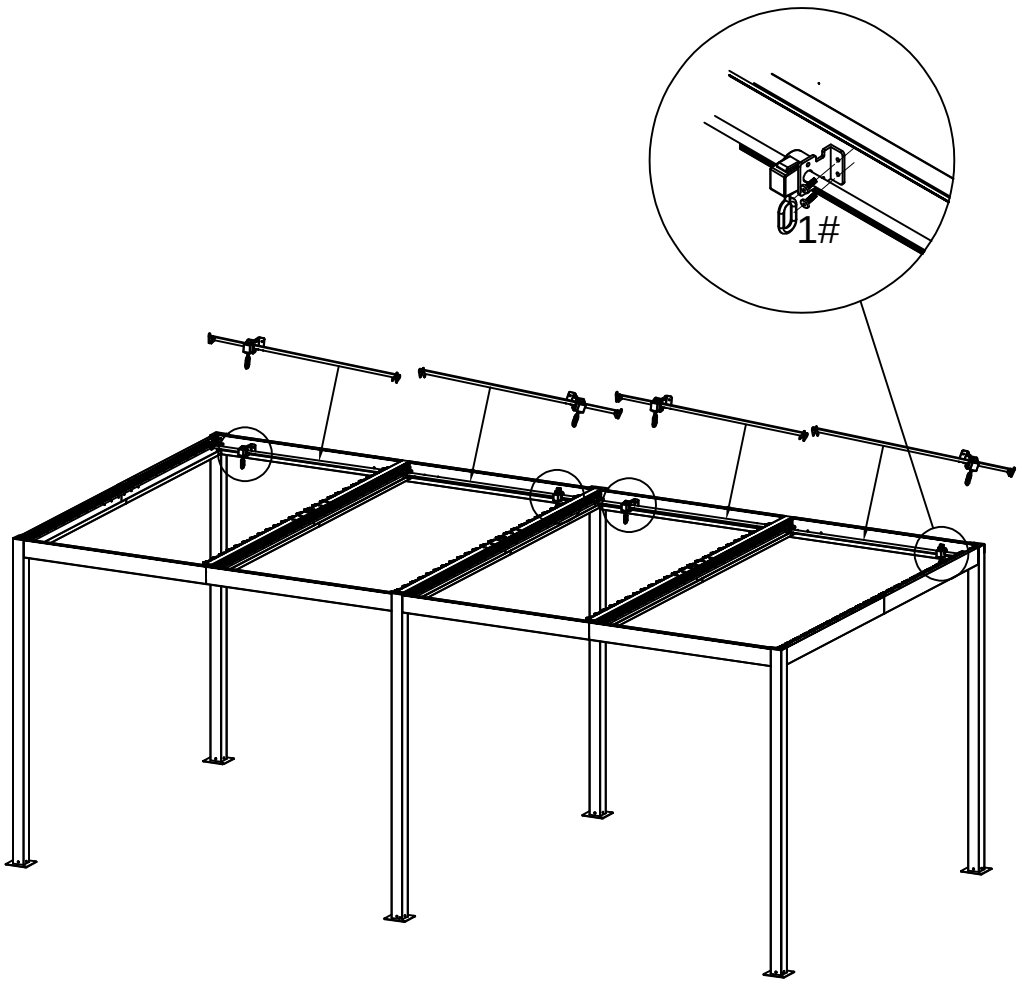

6# x8



ASSEMBLY STEP 21



1# x8



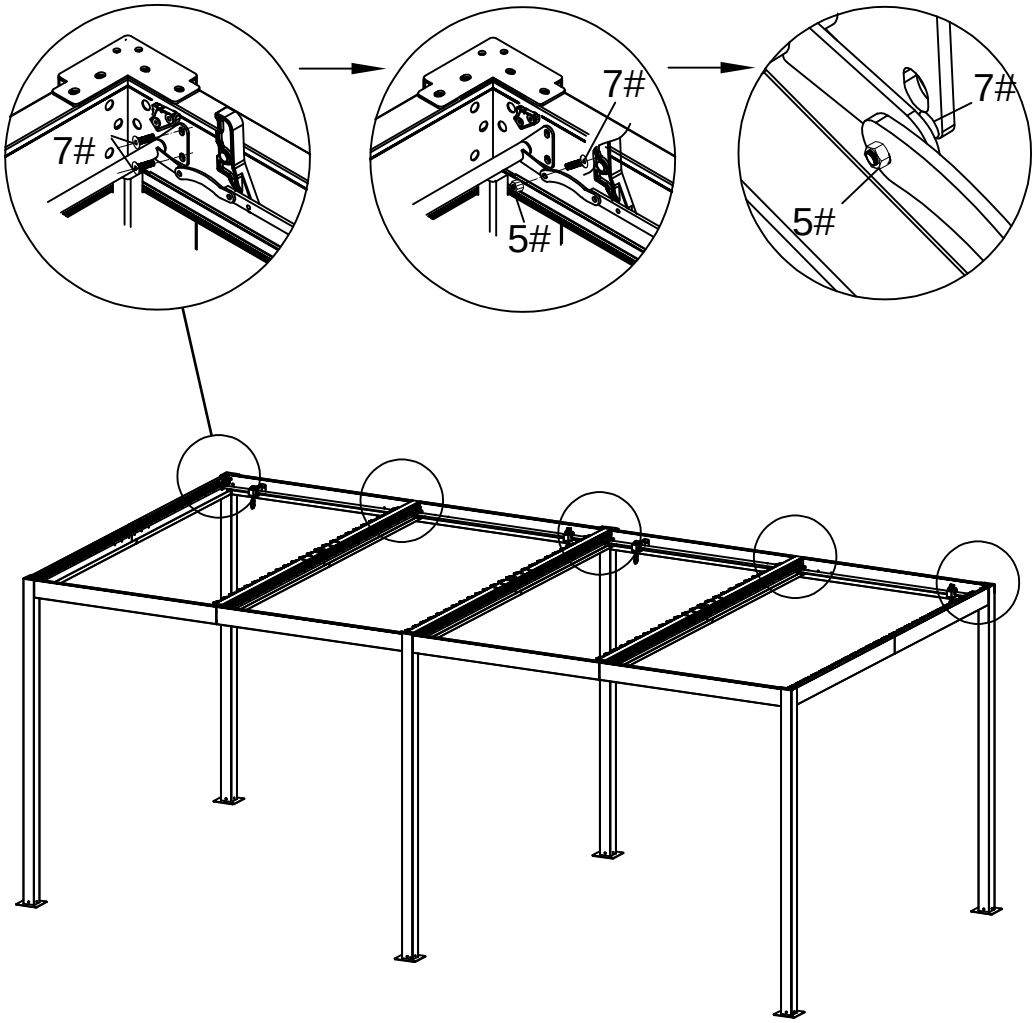
ASSEMBLY STEP 22



7# x24



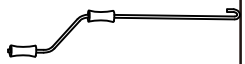
5# x8



ASSEMBLY STEP 23



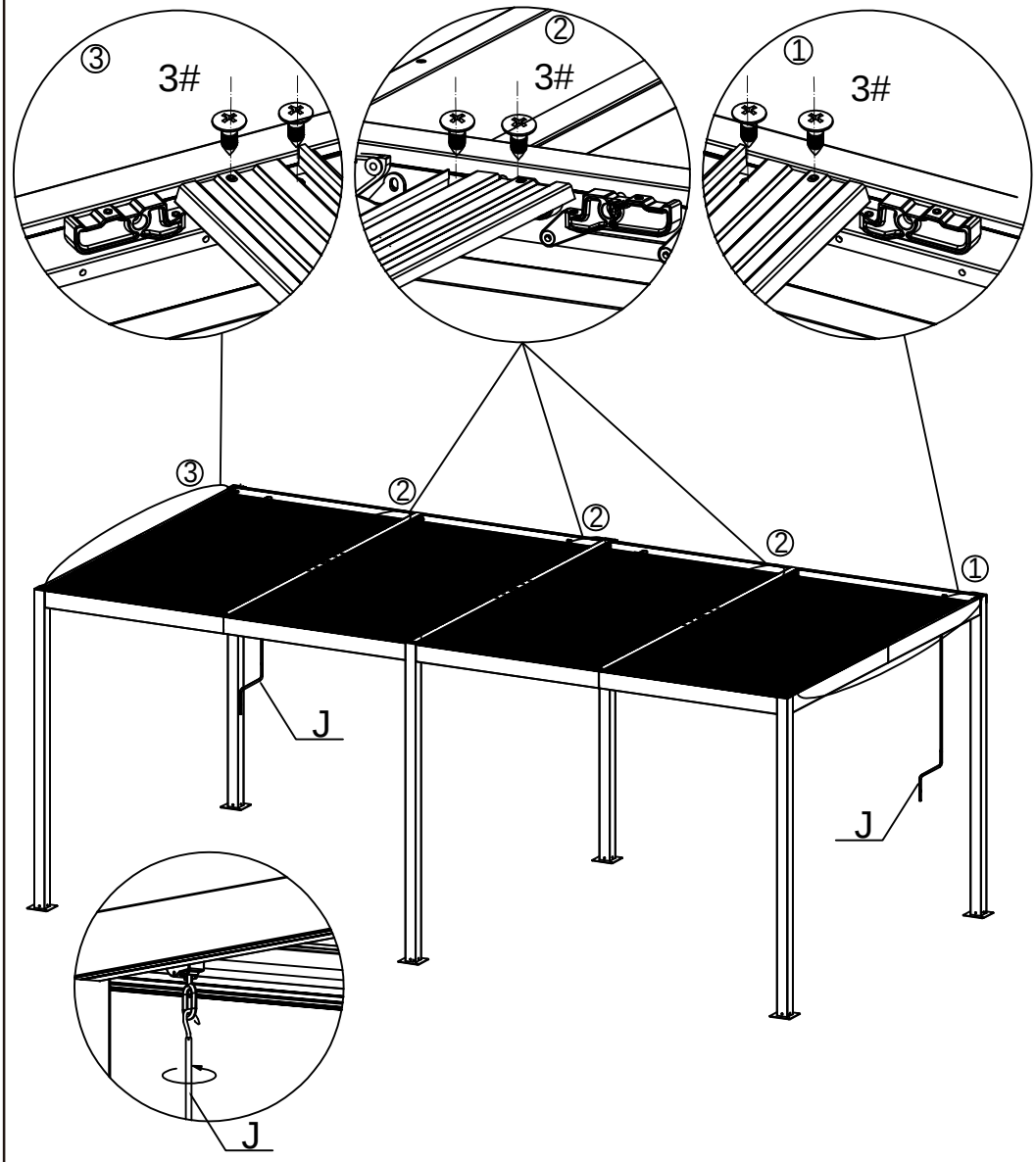
H x96



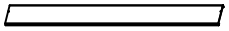
J x2



3# x384



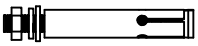
ASSEMBLY STEP 24



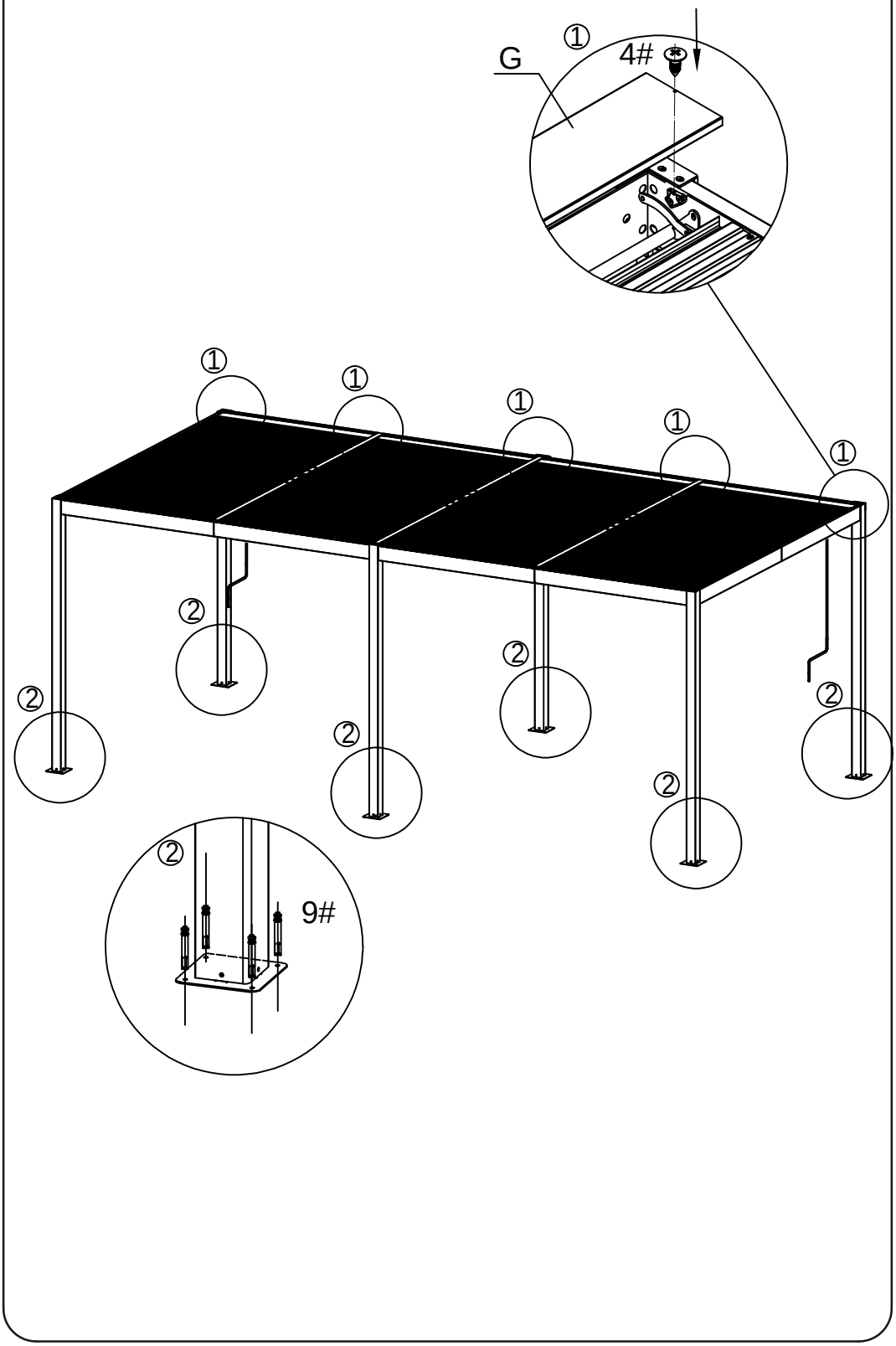
G x4



4# x8



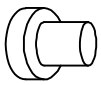
9# x24



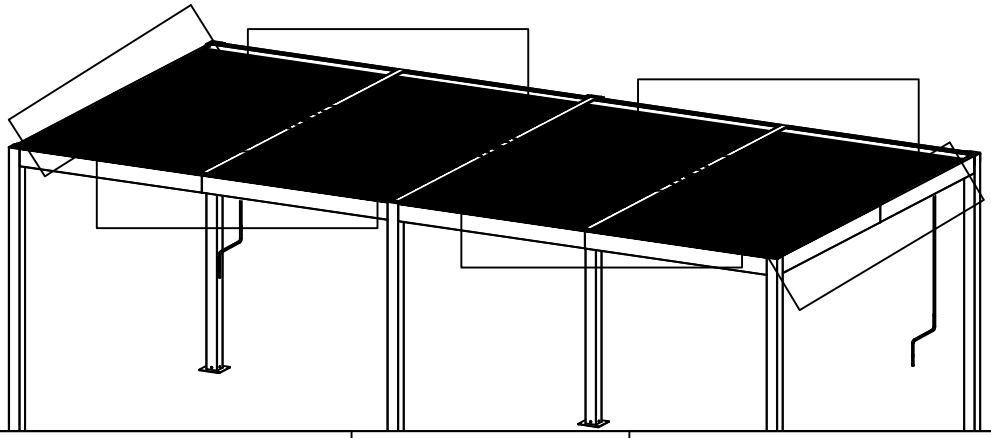
ASSEMBLY STEP 25

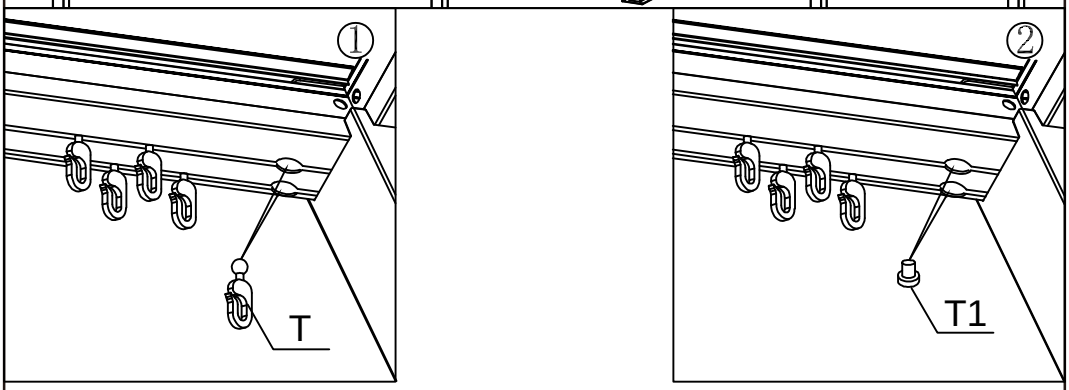


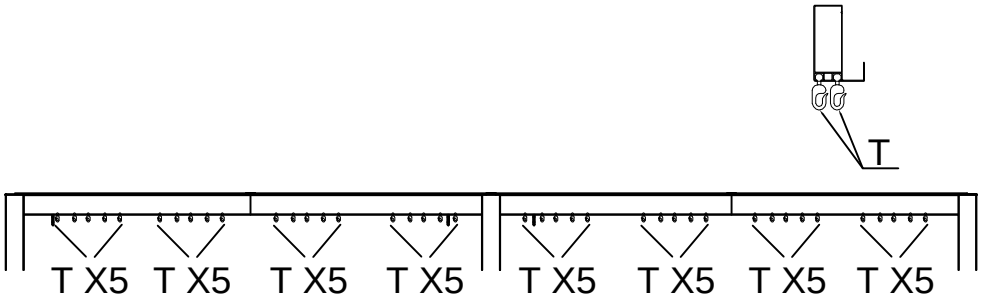
T x120

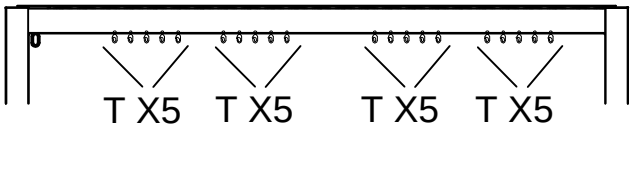


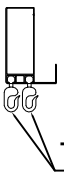
T1 x12



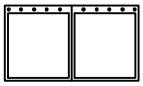




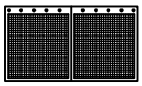




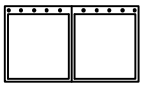
ASSEMBLY STEP 26



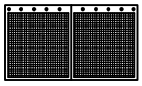
S x4



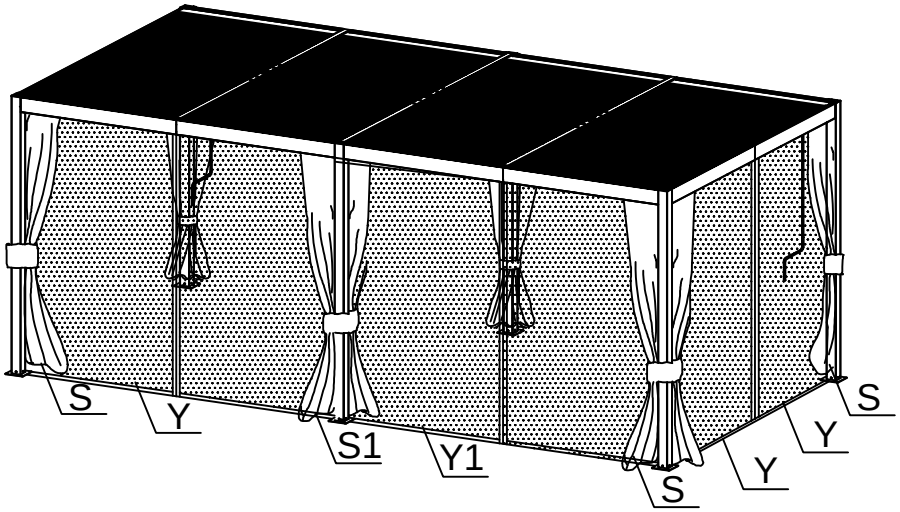
Y x4

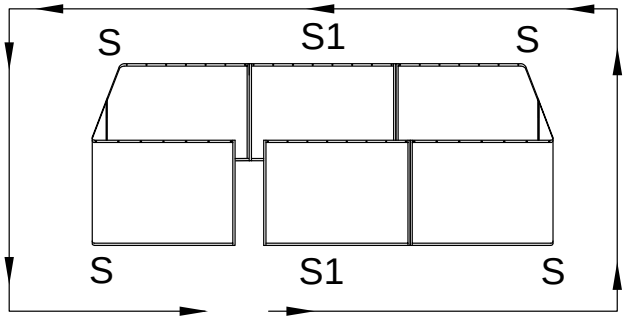


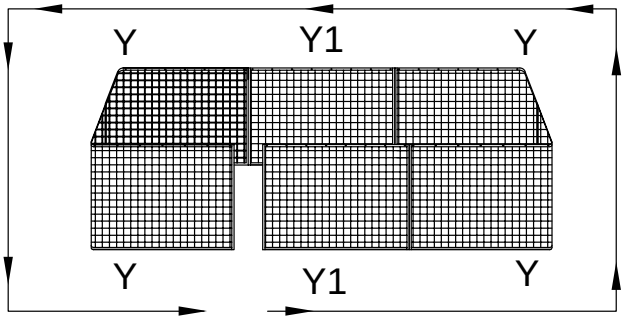
S1 x2

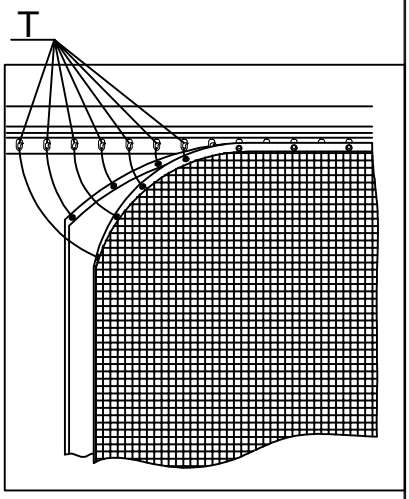


Y1 x2









Unzip only one zipper！Do not unzip all four zippers！

INSTALLATION SUCCESSFUL

