

# ASSEMBLY INSTRUCTIONS

## CAST ALUMINUM BENCH



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### **\*\*IMPORTANT NOTICE\*\***

Do **NOT** return to place of purchase. For customer  
Service and warranty issues, please contact our  
**TOLL FREE HOTLINE**

**SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.**

## **CAST ALUMINUM BENCH**

### **GENERAL INFORMATION:**

Your new bench is made from the finest materials available. It should provide many years of enjoyment with minimal care.

Keep your bench clean and apply a coat of wax a few times a year. For best results, clean the bench with warm soapy water and use an outdoor furniture wax. If you use furniture covers, always make sure the bench is clean and completely dry before covering as mold may form in dark, wet places. Check the bolts on your bench regularly to make sure they are tight.

To provide a rust free product this bench is made of Cast Aluminum which is a relatively soft material. Be careful not to over tighten your hardware. Stripped hardware is not covered under the manufacturer's warranty. The weight limit for this bench is 225 lbs.

### **SAFETY INFORMATION:**

#### ***WARNING***

DO NOT stand or allow children to stand on the assembled product.

DO NOT tighten bolts completely until instructed to do so. After final alignment, make sure all nuts and bolts are securely fastened.

NEVER use a power tool to assemble or tighten your furniture. Perform periodic checks to make sure the hardware is secure and tighten if needed.

#### ***CAUTION***













READ all instruction before beginning assembly. Failure to do so may result in faulty assembly and potential injury. Assemble the item on a soft, non-abrasive surface such as a carpet or cardboard to avoid damaging the item.

### **PREPARATION**

Before beginning assembly, make sure all parts are present. Compare parts received with the "Parts List." If any part is missing or damaged, do NOT attempt to assemble the product. Contact our Customer Service Hotline toll-free.

## CAST ALUMINUM BENCH

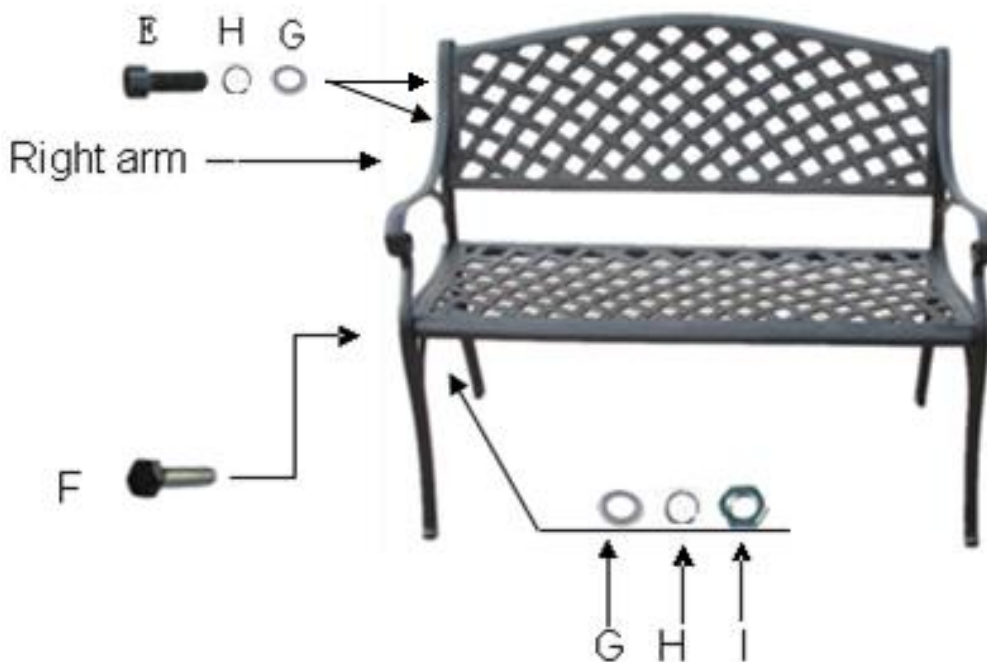
### PARTS LIST

Item	Picture	Description	Qty	Item	Picture	Description	Qty
A		Backrest Panel	1	G		Washer (8mm)	8
B		Chair Seat Panel	1	H		Spring Washer (8mm)	8
C		Right Arm	1	I		Nut (8mm)	8
D		Left Arm	1	J		Rubber Cap (pre-installed)	4
E		Bolt (8*15mm)	4	K		Wrench	1
F		Bolt (8*30mm)	4	L		Allen Wrench	1

## CAST ALUMINUM BENCH

### ASSEMBLY

1. Place all parts on a clean, soft, level surface.
2. Attach the Backrest Panel (A) to the Right Arm (C) and Left Arm (D) with 4 - pcs. 8\*15mm Bolts (E), 4 - pcs. 8mm Washers (G), 4 - pcs. 8mm Spring Washers (H), and 4 - pcs. 8mm Nuts (I). Attach the Chair Seat Panel (B) to the Right Arm (C) and Left Arm (D) with 4 - pcs. 8\*30mm Bolts (F), 4 - pcs. 8mm Washers (G), 4 - pcs. 8mm Spring washers(H), and 4 -pcs. 8mm Nuts (I):



3. Tighten nuts using Wrench. **DO NOT OVER TIGHTEN.**
4. Adjust the pre-installed Rubber Caps until the bench is level with the ground.

Your bench is now ready for use!

## LIMITED WARRANTY

### **\*\*\*IMPORTANT NOTICE\*\*\***

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contact our Customer Service Center

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