

FLUFFTASTIC



Flufftastic Cotton Candy Machine **OWNER'S MANUAL**

Important Safety Precautions



To minimize the risk of injury, read and heed these important safety precautions when operating this machine. Following these precautions, as well as general safety rules as you would for any work area, will help to prolong the life of your machine.

- **DO** keep your work area clean, well-lit and free of clutter or obstruction.
- **DO** wear proper eye protection such as safety glasses when servicing, cleaning or maintaining your machine.
- **DO** ensure that your Flufftastic machine is properly grounded to avoid potential electric shock. **UNDER NO CIRCUMSTANCES SHOULD YOU ATTEMPT TO USE AN UNGROUNDED OUTLET.**
- **DO** unplug your Flufftastic machine before any service or maintenance to prevent potential electric shock.
- **DO** read and refer to these precautions, warnings and instructions before you operate this machinery. Please refer to this manual often. **FAILURE TO FOLLOW THESE WARNINGS COULD RESULT IN SERIOUS INJURY OR DEATH.** DTX International will not be responsible for injury that occurs as a result of failure to follow these precautions.
- **DO NOT** make any alterations to the machine. Altering your machine will void your warranty and could result in serious injury or death to yourself or others.
- **DO NOT** immerse any part of your machine in water. Immersion may result in damage to the machine or electric shock. Use minimal water in the cleaning process and remove excess water before use.
- **DO NOT** allow untrained personnel, the public, or especially children to operate or have direct physical contact with the machine. All operators must be 18 years old or older.
- **CAUTION!** Spinning floss head operates at over 2000 RPM. All operators **MUST** keep their body well away when machine is in operation. Keep jewelry, long hair, hands, and face away from the floss head to avoid serious injury.
- **DO NOT** clean with detergent. This may potentially clog the machine.
- To prevent injury from hot liquefied sugar spray, high temperature protective wear, such as gloves must be worn at all times to protect exposed skin from burn.
- Children must be a safe distance from the unit while in use. Children are not permitted within a radius of five (5) feet from the unit during operation.
- **DO NOT** open the floss head spinner for any reason.
- **DO NOT** turn on the floss head spinner without ensuring it is clean from sugar remaining from the prior batch.
- **CAUTION HOT!** Sugar must be heated to its melting point of **366.8°F (186°C)** in order to be spun into floss. Coming into contact with sugar or the floss head at this temperature **WILL** cause severer burns. Keep hands or exposed skin away from floss head at all times when in operation, at least half an hour **AFTER** operation.



IMPORTANT SAFEGUARDS & TECHNIQUES

When using electrical appliances, basic safety precautions should always be followed including the following:



1. Read all instructions.
2. To protect against risk of electrical shock do not put the unit in water or other liquid.
3. Close supervision is necessary when any appliance is used by or near children.
4. Unplug from outlet when not in use, before putting on or taking off parts, and before cleaning.
5. Avoid contacting moving parts. Never place fingers or other utensils into feed or discharge areas.
6. Do not operate any appliance with a damaged cord or plug or after the appliance malfunctions, or is dropped or damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair or electrical or mechanical adjustment.
7. The use of attachments not recommended or sold by the manufacturer may cause fire, electric shock or injury.
8. Do not let cord hang over edge of table or counter or touch hot surfaces.
9. Check spinning head and bowl for presence of foreign objects before using.
10. Do not place on or near a hot gas or electric burner or in a heated oven.
11. To disconnect, turn the power switch to **OFF**, then remove plug from wall outlet.
12. Do not use appliance for other than intended use.
13. Avoid long periods of extended use without resting the machine. For every hour of continuous use, turn off and rest machine for 20 minutes.
14. Do not allow the spinning head to run for long periods of time without floss.
15. **ALWAYS UNPLUG FROM OUTLET AND BE SURE MACHINE IS OFF BEFORE CLEANING OR MAINTENANCE!!**
16. Clean daily. Do not use detergent to clean, clean with water and a soft cloth.

IMPORTANT NOTE:

Once finished producing cotton candy, keep the floss head running. Clean the floss head by pouring a small amount of water into the spinning floss head. Continue pouring water slowly into the floss head until it is clean of sugar. Once clean you can shut off the machine. It is recommended that you clean the unit after every use.

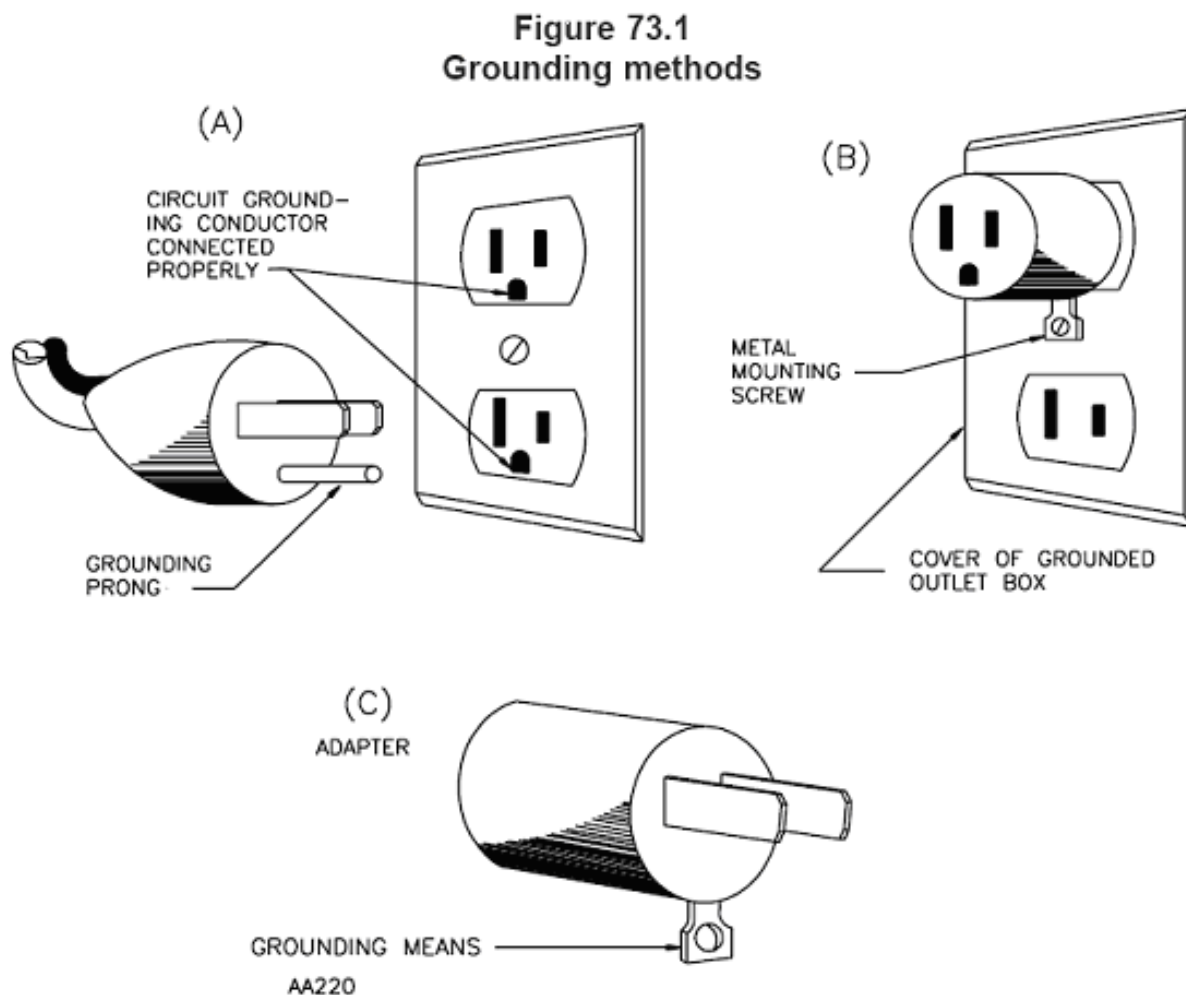
CAUTION: Servicing of the floss head is to be performed by a factory authorized technician. Servicing of the floss head by anyone other than a factory authorized technician is prohibited.

GROUNDING INSTRUCTIONS

This appliance must be grounded while in use to protect the operator from electrical shock. The appliance is equipped with a 3-conductor cord and a 3-prong grounding-type plug to fit the proper grounding-type receptacle. The machine has a plug that looks like sketch A in Figure 73.1. An adaptor, sketch B, should be used for connecting sketch-A plugs to two-prong receptacles, **BUT WE DO NOT RECOMMEND THIS. THE MANUFACTURER IS NOT RESPONSIBLE FOR LOSS OR INJURY RESULTING FROM IMPROPER GROUNDING OR MISMATCHED ELECTRICAL SUPPLIES.** The grounding tab which extends from the adaptor must be connected to a permanent ground such as a properly grounded outlet box as shown in sketch C using a metal screw.

EXTENSION CORDS

Use only 3-wire extension cords which have 3-prong grounding-type plugs and 3-pole cord connectors that accept the plug from the appliance. Use only extension cords having an electrical rating not less than the rating of the appliance. Do not use damaged extension cords. Examine extension cord before using and replace if damaged. Do not abuse extension cord and do not yank on any cord to disconnect. Keep cord away from heat and sharp edges.



Congratulations on your Flufftastic Cotton Candy machine purchase!

You have chosen one of the finest and most reliable Cotton Candy machines on the market. We are committed to your satisfaction. Should you have questions or comments, or if you would like to find out about our other products, please call: 1-800-665-0728 or find us on the web at www.greatnorthernpopcorn.com. We appreciate your business!

ELECTRICAL SPECIFICATIONS

REQUIREMENTS:

The Flufftastic Cotton Candy machine should be plugged into a grounded 110V/1100W/60HZ, 15 amp circuit power supply.

UNDER NO CIRCUMSTANCES should you attempt to use a 3-prong to 2-prong adapter. Make sure to use a grounded, 3-prong outlet.

If you do not have access to a properly grounded outlet, one should be installed by a certified electrician familiar with the electrical and safety codes of your area.

Plug your Flufftastic machine into its own dedicated outlet. Avoid the use of extension cords which can compromise output and performance of your machine and which could become a safety hazard.



OUTSTANDING FEATURES

- Easy-clean pan...cleans up with water
- Great Northern Popcorn Company's 1 year limited warranty
- Heavy-duty construction designed to stand up to your business' busy schedule. Our machine is built with commercial use in mind.
- Our commercial grade, heavy-duty motor

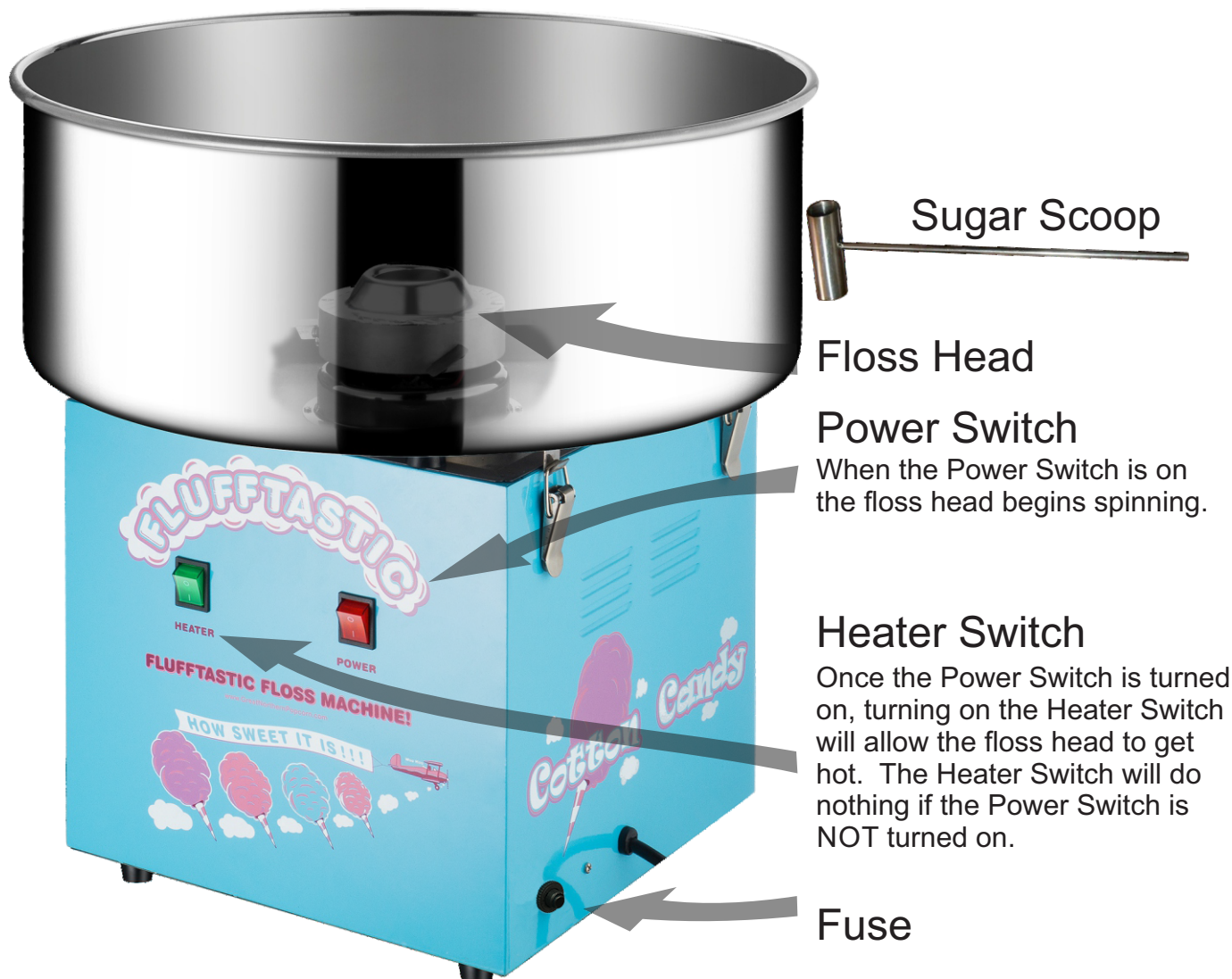
WARRANTY

- The Flufftastic Cotton Candy machine carries the Great Northern Popcorn Company's limited 1 year warranty. Motor bearings and the floss kettle/pan are excluded.

COMPONENTS & SPECIFICATIONS

To minimize the risk of injury, familiarize yourself with the components and specifications of your new cotton candy machine. Pay close attention to the electrical requirements for this unit. If you are using your cotton candy machine without the cart, be sure to place on a **STABLE** surface such as a heavy duty worktable or a table that is securely fastened to the floor.

CAUTION! This unit's floss head spins at a very high speed! **TO PREVENT INJURY, KEEP ALL CHILDREN AND UNAUTHORIZED OR UNTRAINED PERSONS AWAY DURING OPERATION!**



SPECIFICATIONS

Dimensions	RPM	Frequency	Motor Power	Voltage	Heating Power
Machine Only: 20.25W" x 20.25L" x 21H" Machine with Cart: 36W" x 20.25L" x 37.5H"	2750	60Hz	100W	110V	1100W

OPERATING PROCEDURES

Please consult the Electrical Specifications section on page 5 of this manual before operating.

Initial Setup

After unpacking your machine:

NOTE: If your machine came with a cart, skip forward to page 11 and complete the cart assembly before completing this portion of the setup.

1. Wipe the pan and floss head with a clean, soft cloth moistened with water. **Dry thoroughly. IMPORTANT! Before any cleaning or maintenance, be sure that your unit's Power Switch is OFF and the machine is UNPLUGGED.**
2. If you are using the machine without a cart, make sure that you have chosen a safe location for operation and that you place it on a stable, sturdy surface. This machine operates at high speeds. **STABILITY IS ESSENTIAL FOR SAFETY.**
3. Be sure that your electrical supply matches the requirements of this machine and that a properly grounded outlet is available. **NEVER TAMPER OR MODIFY THE GROUNDING PIN OR CORD.** Avoid the use of extension cords and 3-prong adapters.
4. Thoroughly familiarize yourself with this manual, all machine components and the safety precautions before operating. Assemble your cotton candy machine securely by checking to be sure that the pan is locked into place using the clamping brackets (Step 5, below). Ensure that your machine is plugged into a dedicated, grounded outlet and that you are not wearing any loose jewelry, clothing, etc. (see page 3 for further precautions).



Figure J



Figure K



Figure L

5. To attach the floss pan to the motor body assembly, first place the cleaned pan over the floss head as shown in **Figure J**. Next, align the brackets on the bottom of the pan with the bracket clamps as shown in **Figure K**. Finally, hook the metal rings of the clamps over the lips of the brackets and close the clamps into place securely (**Figure L**). Repeat for the other side of the machine, securely fastening all four clamps and brackets.

OPERATING PROCEDURES

Cotton Candy Machine Controls & Operation

1. Turn the **Power Switch** to **ON** by pushing down on the power switch (**Figure M**). Observe the stability of your machine. Check for excessive vibration and if you notice this, turn the **Power Switch** to **OFF**, unplug the machine and make sure that your working surface is level. Check to see that the floss head is sitting levelly and evenly.
2. To bring the machine up to temperature, turn the **Heater Switch (Figure N)** to **ON**. Allow to heat up for 2-4 minutes; the floss head will heat to a temperature of around 445 degrees F, so take care to keep body parts and flammable materials away when the machine is in operation. Subsequent batches will not require a preheating period.



3. After machine is hot, add 1 scoop (with the sugar scoop provided) of cotton candy floss mixture into the spinner head (**Figure P**). **USE CAUTION! FLOSS HEAD IS SPINNING AT ULTRA-HIGH SPEEDS. TAKE CARE NOT TO CONTACT THE SPINNING HEAD WITH YOUR HAND OR THE SCOOP! DO NOT OVERFILL. OVERFILLING CAN LEAD TO EXCESSIVE SMOKING.**

4. Within 5-45 seconds (depending on how hot the floss head is before pouring), cotton candy floss will appear (**Figure Q**, also, see pages 9 & 10 for cone-building instructions). Make sure to spin the floss head until all sugar is gone.

VERY IMPORTANT! FAILURE TO SPIN OFF EXCESS SUGAR COULD LEAD TO SMOKING AND/OR BURNED SUGAR DURING NEXT RUN CYCLE. Repeat steps 3-4 to continue spinning floss; once the machine is warmed up, no preheating is needed.

5. To clean the floss head, **TURN MACHINE OFF, UNPLUG AND ALLOW TO COOL COMPLETELY, THEN WIPE WITH A CLEAN MOISTENED WARM SOFT CLOTH. CLEAN MACHINE AFTER EVERY USE.**

WARNING! DO NOT run water through the spinning hot floss head to clean! A steam jet could be created that could cause burns or other more serious injuries. The risk of electrical shock is also a possibility when applying water to a running electrical device such as the Flufftastic Cotton Candy Machine.



MAKING COTTON CANDY

Cotton Candy Sugar

You may use any pre-mixed commercial cotton candy floss in your machine. Pre-mixed preparations are convenient to use and commonly packaged in sealed containers designed for easy pouring.

Alternately, you may choose to add a floss concentrate to high quality sugar to produce your own mixture. Please be sure to use high quality sugar with no additives as these may clog your machine and require higher heat settings.



IMPORTANT PRECAUTIONS!



DO NOT allow untrained personnel, the public, and especially children to operate or have direct physical contact with the machine. **FOR COMMERCIAL USE ONLY. All operators must be 18 years or older.**

CAUTION! Spinning floss head operates at 2750 RPM. All operators MUST keep their body well away when machine is in operation. Keep jewelry, long hair, hands and face away from the floss head to avoid serious injury.



CAUTION! Spinning floss head is HOT! Do not touch head immediately after use! DO NOT TOUCH PLUG WITH WET HANDS! ALWAYS wear protective eyewear

USE ONLY COTTON CANDY FLOSS CONES TO COLLECT SUGAR FLOSS. USING HANDS OR OTHER UTENSILS COULD RESULT IN PERSONAL INJURY OR EVEN DEATH. PLASTIC CONES ARE INCLUDED FOR YOUR CONVENIENCE. PAPER CONES ARE AVAILABLE AT GREATNORTHERNPOPCORN.COM.

MAKING COTTON CANDY - Continued

Cotton Candy Production

TO MAKE CONES:

1. Follow the instructions on page 9 to create floss. Grip floss cone by the small tapered end and insert the larger end into the spun mat of floss.

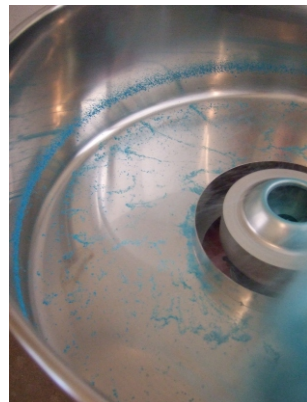
IMPORTANT! Take care when cone building to keep jewelry or loose clothing away from the spinning floss head. **Floss head will be hot!**

2. Twirl the floss onto the cone in a counter-clockwise direction.
3. Lift off and roll the floss onto the cone to the desired size. If you are using floss bags insert the cotton candy cone into the bag floss-end first and remove floss from cone by gripping the exterior of the bag to pull floss away.
4. Cones may be stored in the holes of the cart shelf or in the drawer of the machine. Be sure to follow the procedures in this manual, paying particular attention to overfilling precautions and proper procedures for clearing excess sugar from the spinning head and end of production practices.
5. Experiment with multiple colors to attract customers and familiarize yourself with floss production to improve cone build-up time for your patrons. Consider using bags in addition to cones to ensure that you have cotton candy on hand for larger crowds.



6. **CLEAN MACHINE AFTER EVERY USE. TURN MACHINE OFF, UNPLUG AND ALLOW TO COOL COMPLETELY, THEN WIPE WITH A CLEAN MOISTENED WARM SOFT CLOTH.**

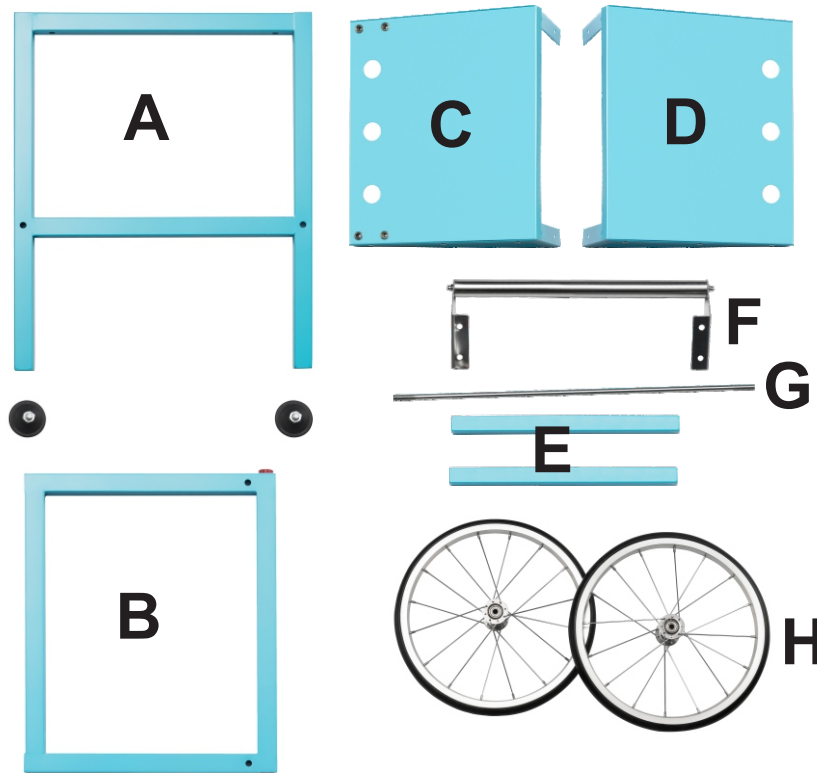
AVOID USING EXCESSIVE AMOUNTS OF WATER WHEN CLEANING AND ENSURE THAT THE MACHINE IS THOROUGHLY DRY BEFORE USE.



Flufftastic Cart Assembly

NOTE: It is recommended that you assemble the cart before the machine as you will need to get inside the unit to insert nuts and bolts that hold the shelves on. Should you already have the cotton candy maker assembled, you must remove the pan and the grey lid from the machine in order to complete these steps.

Parts List - Cart Major Components



Packet A

Long bolt (X8)

Covered nuts (X2)

Small washers (X8)

Packet B

Short bolt (X12)

Small washers (X12)

- A)** Long Legs
- B)** Short Legs
- C)** Handle Side Shelf
- D)** Working Platform

- E)** Cross Braces
- F)** Handrail
- G)** Axle
- H)** Tires

Ensure that you have all the parts needed by comparing to the parts list on Page 11. Once you have determined that you have all the parts necessary you may begin assembly. If anything is missing, contact **Great Northern Popcorn at 1-800-665-0728** to resolve any missing parts issues.

NOTE: Refer to parts list on Page 11 for all parts references.

Cart Assembly

We are happy to tell you that assembling your Flufftastic Cotton Candy Cart couldn't be easier. We have taken great pride in making this process as easy as possible. Here is all you have to do.

1) Obtain the **Long Legs (A)**, **Short Legs(B)**, and the 2 **Cross Braces (E)**. Using the **Long Bolts** and **Small Washers** from **Packet A**, secure the parts together as shown in **Figure R**. Use the included wrenches to tighten the bolts securely.

2) With the cart frame assembled, take the **main unit with Floss Pan attached (Page 7, Step 5)**, turn the unit upside down and set on a level, flat surface taking care not to damage the floss head.

Now you can attach the cart frame from Step 1 above to the underside of the main unit. This is done using remaining **(4) Long Bolts** and **(4) Small Washers** from **Packet A** and securing the frame to the bottom of the main unit with the wrench provided (**Figure S**).

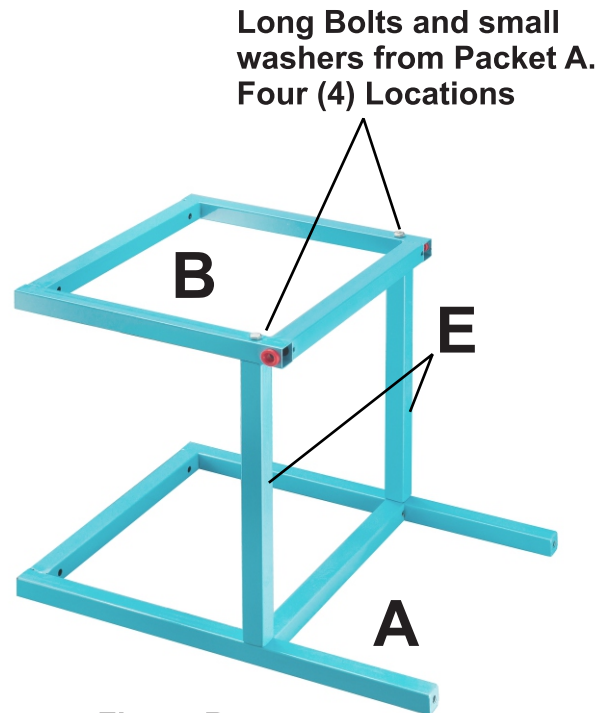


Figure R

3) Insert the Axle (G) through the holes in the Short Legs (B)

so that it protrudes from both sides. Add a Tire to each side and finish by threading the Covered Nuts on each side and tighten with the wrenches provided (**Figure T**).

You can now turn your Flufftastic Cotton Candy Machine right-side-up and stand it on its wheels and legs.

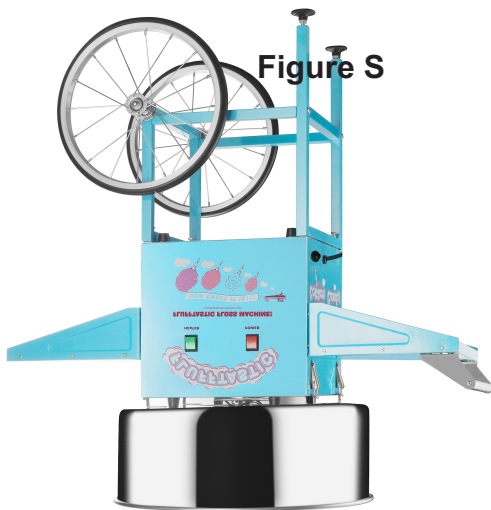


Figure S

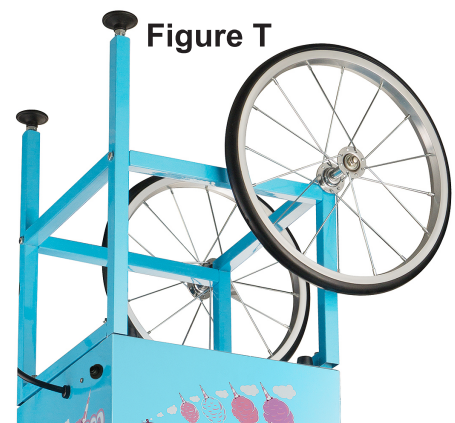


Figure T

Cart Assembly - Shelves

4) The **Shelves** can now be installed on the sides of the cart. One of the shelves (**C**) has holes for the handle. Ensure that you install the **Handle Side Shelf (C)** opposite the side with the wheels. Install both shelves (**C**) & (**D**) using the **Short Bolts** and **Small Washers** from **Packet B**. See **Figure U**.

**Short Bolts and
Small Washers from
Packet B**

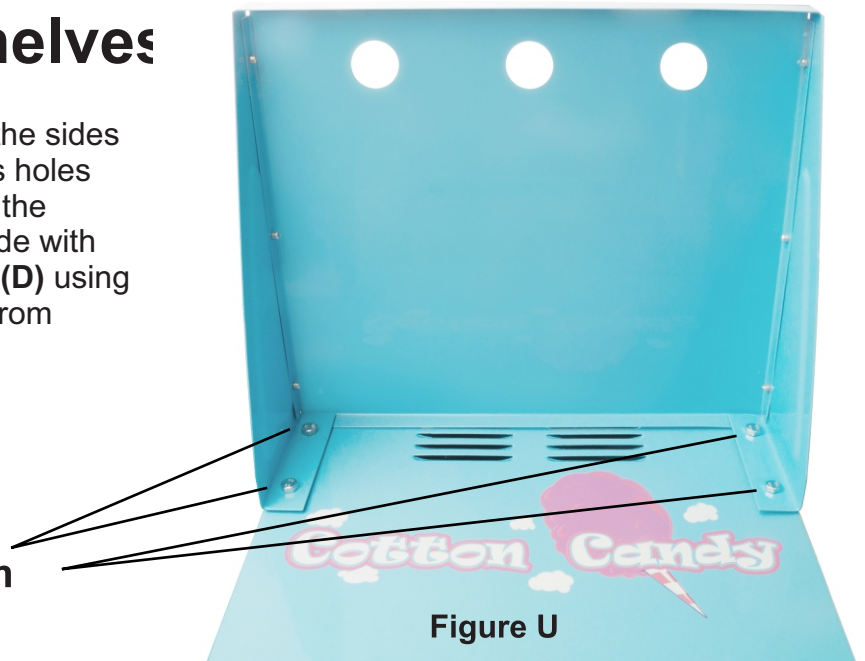


Figure V

4) And finally we can install our **Handrail (F)** using (4) **Short Bolts** and (4) **Small Washers** as shown in **Figure V**.

Congratulations! You now have the finest, most easy to use and best looking cotton candy machine on the market today. Share the joy of your Flufftastic Cotton Candy Machine with family, friends, and customers.

