

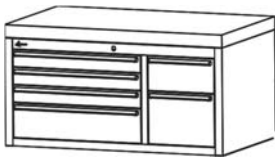
PARTS LIST

Your TRINITY 43"x25" Stainless Steel Tool Chest – Combo should include the following parts. Please inspect box contents to ensure you have received all components.

If you are missing any parts, need assistance with assembly or have questions, please contact TRINITY Customer Service: 800.985.5506 or customerservice@trinityii.com. Parts can also be requested online via "Contact Us" section at www.trinityii.com.

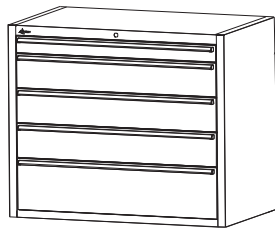
You will need 10mm wrench (for handles), 14mm wrench (for casters) and Phillips screwdriver for assembly. Not included.

A



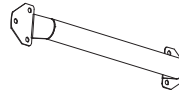
TOP CHEST (1)

B



BOTTOM CHEST (1)

C



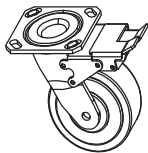
SIDE HANDLE (4)

D



HANDLE BOLT (24)
M6

E



**LOCKING
CASTER (2)**

F



**NON-LOCKING
CASTER (2)**

G



CASTER BOLT (16)
M10

H



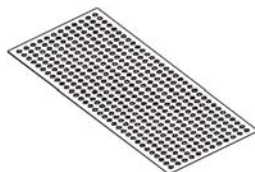
REAR BRACE (2)

I



BRACE SCREW (8)

J



LINER (12)

K



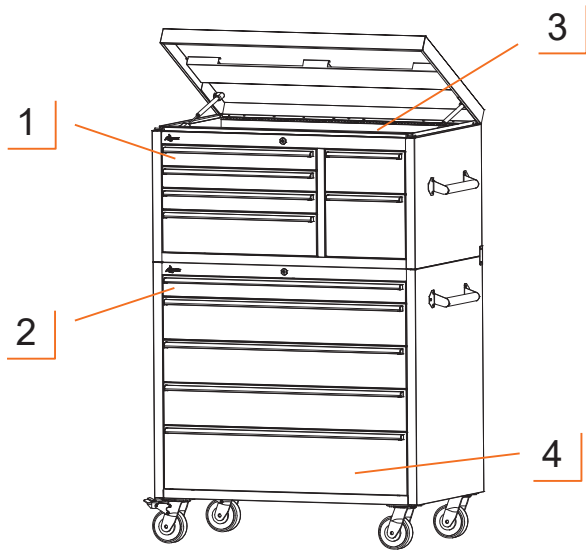
KEY (4)

ASSEMBLY INSTRUCTIONS

STEP 1

Location of parts:

- 1) 2 KEYS (K) are hooked to key leash mounted inside TOP LEFT drawer of TOP CHEST (A)
- 2) 2 KEYS (K) are hooked to key leash mounted inside TOP drawer of BOTTOM CHEST (B).
- 3) 2 SIDE HANDLES (C) / 12 HANDLE BOLTS (D) and 7 LINERS (J) for TOP CHEST (A) are inside TOP lid.
- 4) 2 SIDE HANDLES (C) / 12 HANDLE BOLTS (D) / 4 CASTERS (E/F) / 16 CASTER BOLTS (G) / 2 REAR BRACES (H) / 8 BRACE SCREWS (I) and 5 LINERS (J) for BOTTOM CHEST (B) are inside BOTTOM drawer.

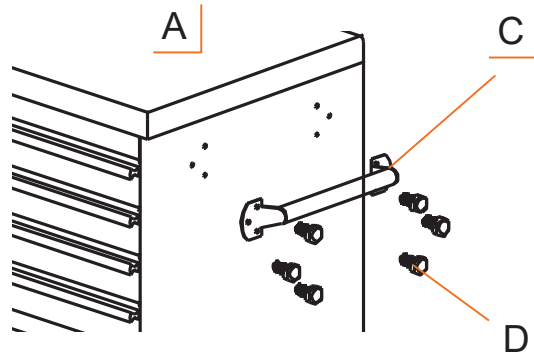
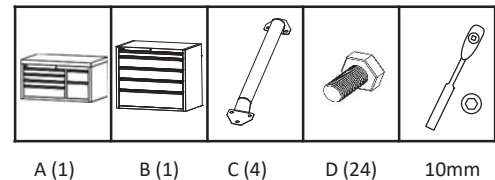


STEP 2

Position SIDE HANDLE (C) over pre-installed nuts on side of TOP CHEST (A). Insert HANDLE BOLTS (D) through holes on SIDE HANDLE (C). Use a 10mm socket wrench to fully tighten HANDLE BOLTS (D) to TOP CHEST (A).

Repeat to install all remaining SIDE HANDLES (C).

Be sure to assemble SIDE HANDLES (C) on both TOP CHEST (A) and BOTTOM CHEST (B) to make it easier to move your Tool Chest.



ASSEMBLY INSTRUCTIONS

STEP 3

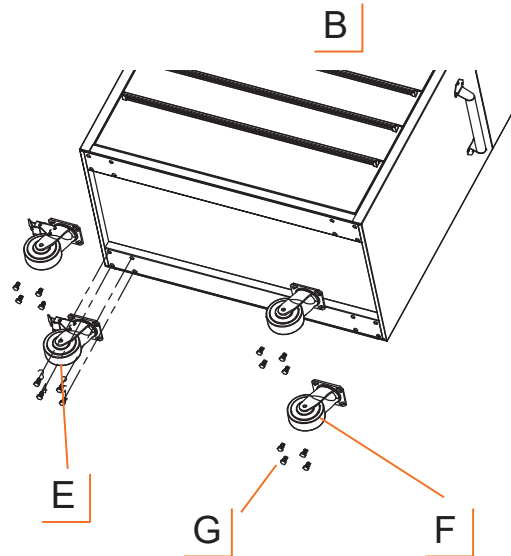
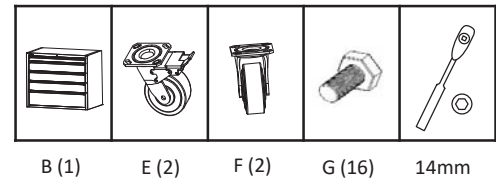
Carefully lay BOTTOM CHEST (B) on its backside.
Two people are needed. Do NOT attempt this alone.

Position LOCKING CASTERS (E) on side of BOTTOM CHEST (B) of your choice and align holes to pre-installed nuts on underside of BOTTOM CHEST (B). Use a 14mm socket wrench to fully tighten CASTER BOLTS (G) to BOTTOM CHEST (B).

Repeat to install NON-LOCKING CASTERS (F).

Notes:

- * Make sure to install both LOCKING CASTERS (E) on same side of tool chest.
- ** For ease of use, place LOCKING CASTERS (E) on side you will regularly push or pull.
- *** If you plan to push tool chest against a wall, place LOCKING CASTERS (E) on front long side for ease of access.

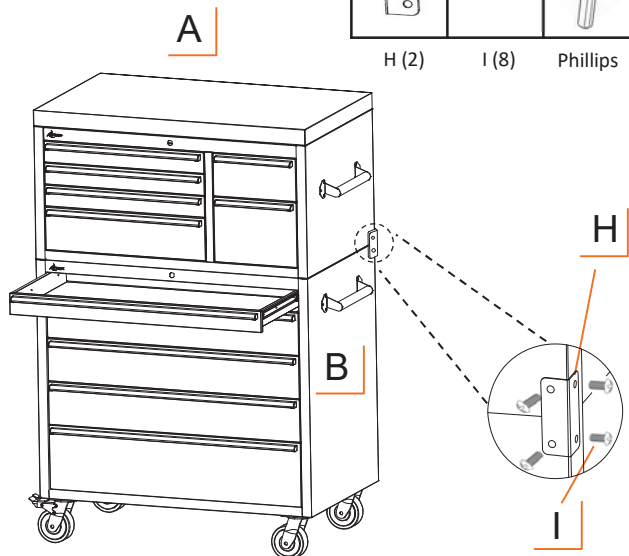
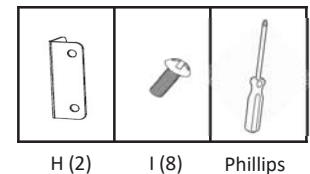


STEP 4

With two people, stand BOTTOM CHEST (B) back up, carefully place TOP CHEST (A) on top of BOTTOM CHEST (B). Be sure to assemble REAR BRACES (H) to secure TOP CHEST (A) to BOTTOM CHEST (B).

Position REAR BRACE (H) over pre-installed nuts at back edge where two CHESTS (A+B) adjoin. Insert BRACE SCREWS (I) to holes on REAR BRACE (H) and tighten securely.

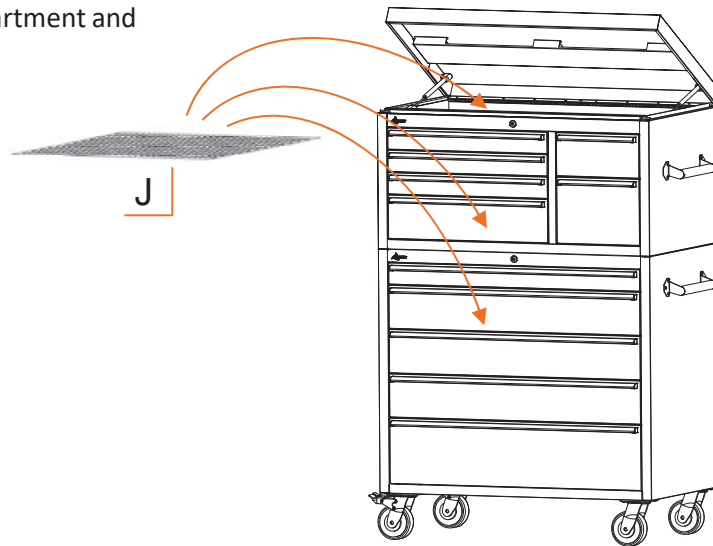
Repeat to install second REAR BRACE (H).



ASSEMBLY INSTRUCTIONS

STEP 5

Place LINERS (J) inside top compartment and inside each drawer.

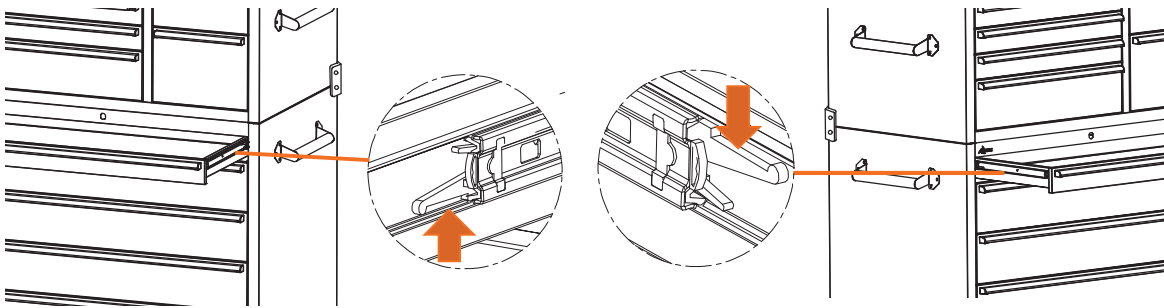


USAGE INSTRUCTIONS

DRAWER REMOVAL

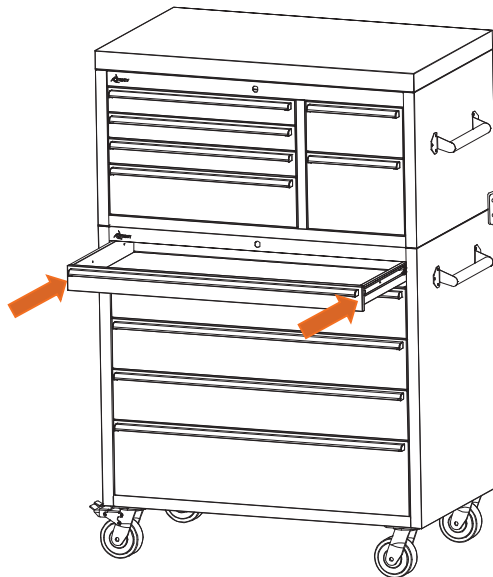
Pull drawer out so that it is almost fully extended. On RIGHT-hand side, pull black release lever UP. On LEFT-hand side, push black release lever DOWN. While holding levers as instructed, pull drawer forward until released from slides attached to tool chest ("Tool Chest Slides").

Note: Slides attached to drawer ("Drawer Slides") are an integral part of drawer and must be removed along with drawer itself.



DRAWER REPLACEMENT

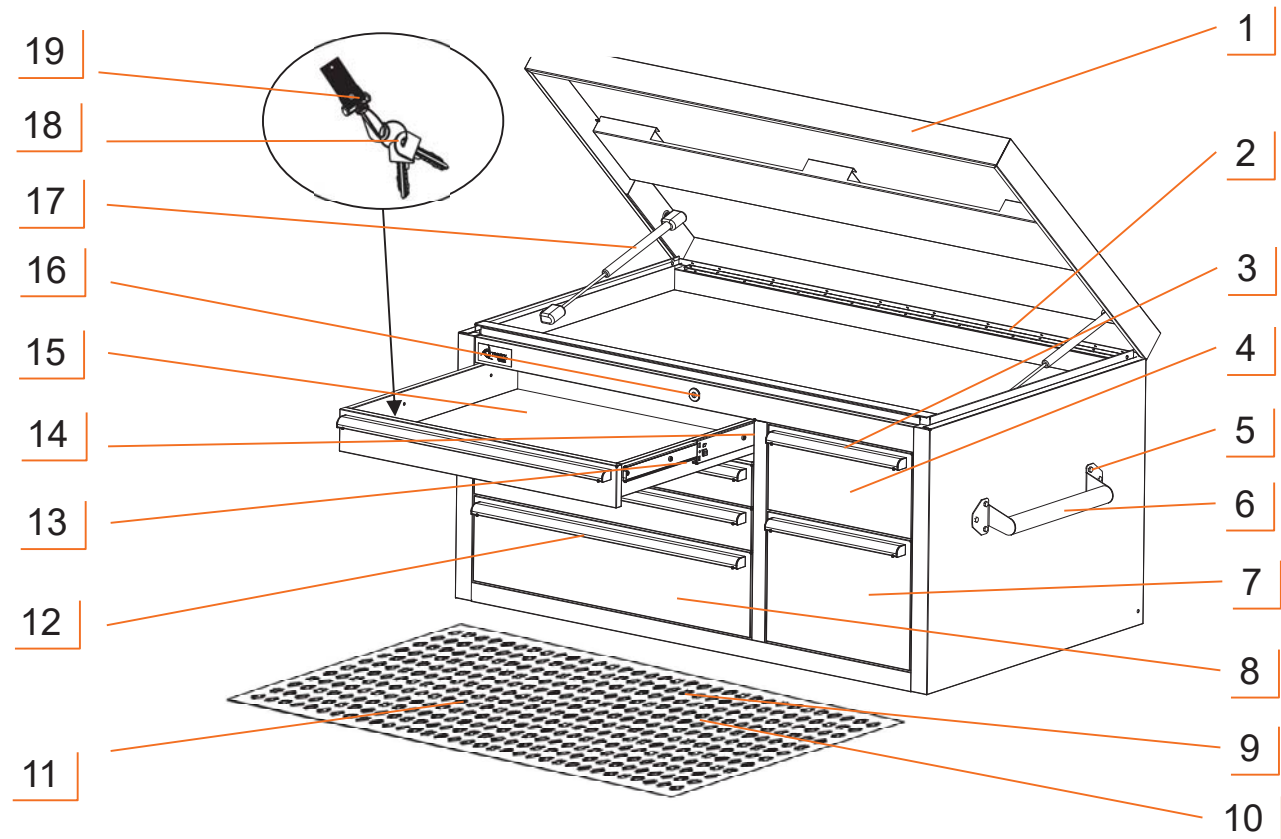
To replace drawer, pull slides out completely. Insert brackets on each side of Drawer Slides into corresponding slots on Tool Chest Slides, making sure they are properly positioned. Once brackets are inserted into slots, completely close drawer to set all slides in their proper positions.



SERVICE PARTS LIST – TLS-0408: TOP CHEST

TRINITY Customer Service provides the following replacement parts:

Part Number	Description	Part Number	Description
1) XBS-17-003-4325	Top Lid	11) XBK-22-001-4122	Top Liner
2) XST-09-017-0001	Top Lid Hinge	12) AMA-05-019-2100	21" Drawer handle
3) AMA-05-019-1400	14" Drawer Handle	13) ZSV-12-001-2000	Slide (drawer side)
4) XBS-07-014-1506	15" Small Drawer	14) ZSV-12-015-2000	Slide (tool chest side)
5) ZSV-01-001-0612	Handle Bolt	15) XBS-07-014-2203	22" Small Drawer
6) XSV-05-001-1100	Side Handle	16) CSV-11-001-0XXX	Lock
7) XBS-07-014-1509	15" Large Drawer	17) PBK-09-002-0002	Gas Lift
8) XBS-07-014-2206	22" Large Drawer	18) XBK-10-001-0XXX	Key
9) XBK-22-001-2015	15" Drawer Liner	19) XBK-02-047-0001	Key leash
10) XBK-22-001-2022	22" Drawer Liner		



NOTE: Replacement keys may be ordered using the code shown on the face of lock. Top and Bottom Chests may have different key codes.