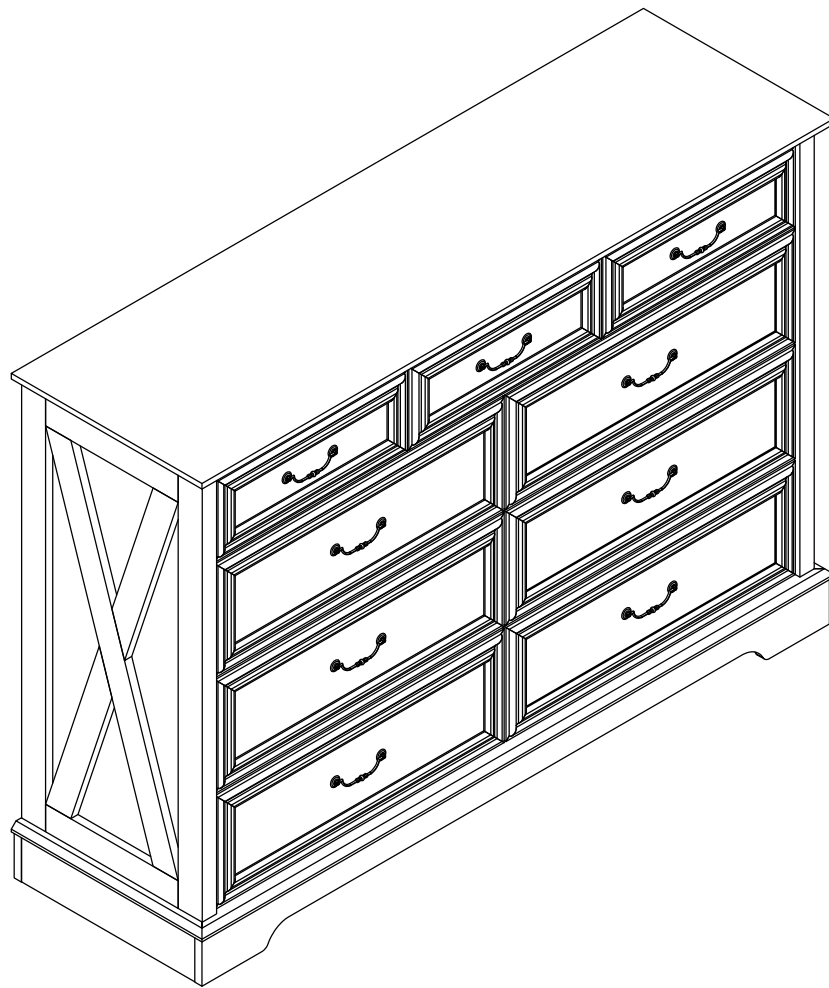


# ASSEMBLY INSTRUCTIONS

## Storage Cabinet



***Thank you for purchasing our product!***

*Please refer and use this assembly instruction to assemble the product. Contact our customer service department in case there are any missing or damage parts or hardware. Please also tell us your "Order ID", We will solve for you as soon as possible.*

## **ASSEMBLY PREPARATION:**

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List and ensure they are correct before assembly. Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

## **SAFETY PRECAUTION:**

1. Keep all hardware parts out of reach of children.
2. Dispose plastic packaging material immediately to avoid any risk of suffocation to children and animals..

## **TIPS FOR ASSEMBLY:**

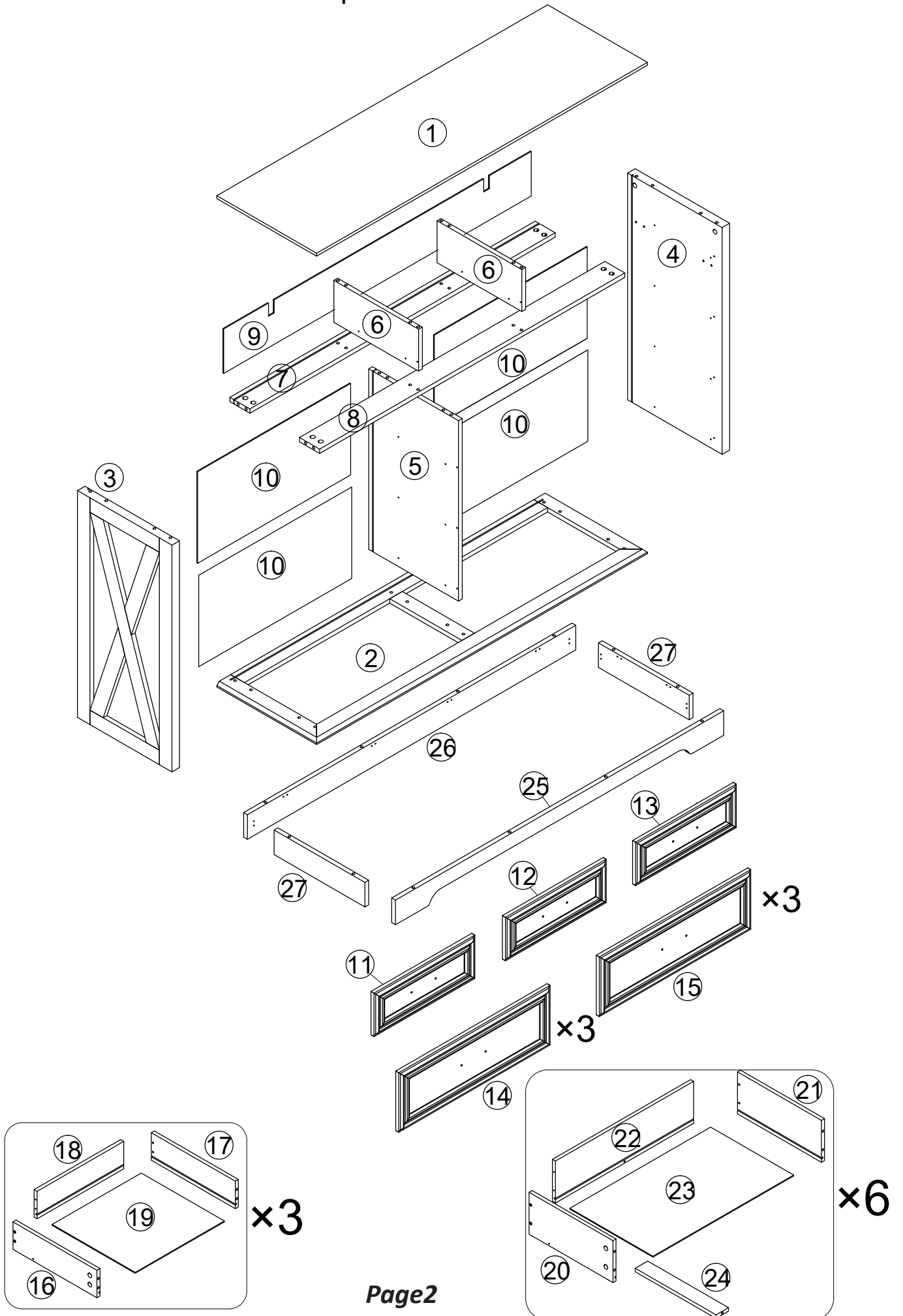
1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat, level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

## **CARE AND MAINTENANCE:**

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.

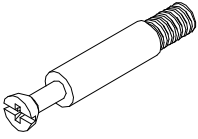
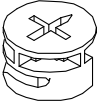

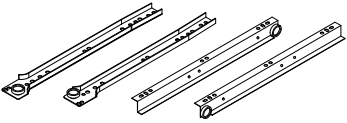

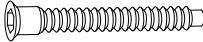
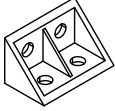





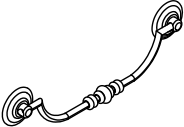

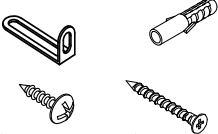
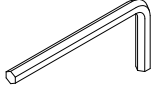

# Part List

Please check if all the piece listed bellow are received



# Hardware List

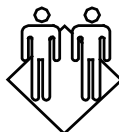
Please check if all the piece listed bellow are received

<p><b>A</b></p>  <p>CAM BOLT M6×35mm Qty: 60</p>	<p><b>B</b></p>  <p>CAM LOCK Ø15×12mm Qty: 18</p>	<p><b>C</b></p>  <p>WOOD DOWEL Ø8×30mm Qty: 32</p>	<p><b>D</b> CL+CR+DL+DR</p>  <p>SLIDING RAIL 300mm Qty: 9</p>
<p><b>E</b></p>  <p>SCREW Ø3×12mm Qty: 108</p>	<p><b>F</b></p>  <p>SCREW M7×50mm Qty: 10</p>	<p><b>G</b></p>  <p>CONNECTING BLOCKS Qty: 16</p>	<p><b>H</b></p>  <p>SCREW Ø3.5×14mm Qty: 78</p>
<p><b>J</b></p>  <p>PLASTIC CARD STRIP 599mm Qty: 2</p>	<p><b>K</b></p>  <p>PLASTIC BUCKLE Qty: 14</p>	<p><b>L</b></p>  <p>CAM LOCK Ø15×10mm Qty: 42</p>	<p><b>M</b></p>  <p>SCREW Ø4×35mm Qty: 42</p>
<p><b>N</b></p>  <p>HANDLE Qty: 9</p>	<p><b>P</b></p>  <p>BOLT M4×8mm Qty: 18</p>	<p><b>Q</b></p>  <p>Ø4×14mm Ø4×35mm PREVENTIVE DUMPING ACCESSORIES Qty: 2</p>	<p><b>R</b></p>  <p>HEX KEY M4 Qty: 1</p>
<p><b>S</b></p>  <p>Qty: 1</p>			

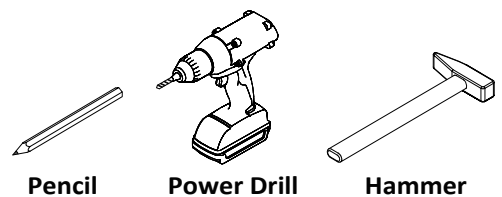
**ASSEMBLY  
REQUIREMENTS**

**4 Hours  
Assembly Time  
(Approximate)**

**2 -Person Assembly**



**Tools Required (Not Provided):**



Pencil

Power Drill

Hammer

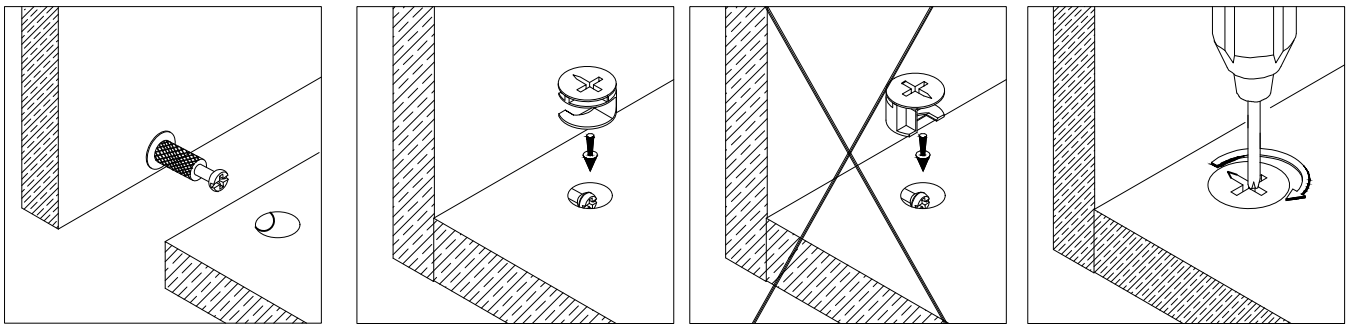
# CAM LOCK SYSTEM OPERATION

**NOTE:** When inserting the Cam Lock, make sure that the Open End of the Cam Lock faces the Cam Screw Entry. The Dowel will be inserted in the hole NEXT to the Cam Lock/Cam Screw Hole.

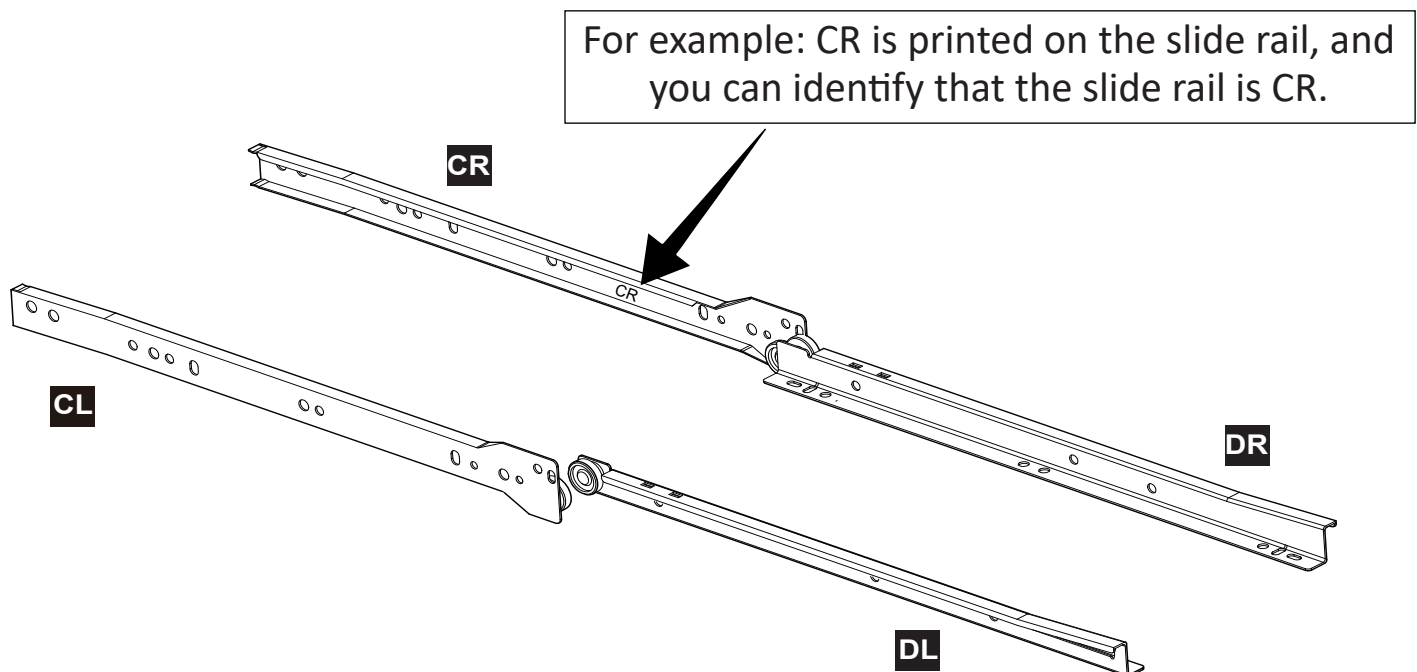
**NOTE:** The Cam Lock is backwards in this illustration. The Cam Screw can not connect to the Cam Lock because the Dowel is in the incorrect hole.

**NOTE:** To tighten, turn the Cam Lock CLOCKWISE until the arrow point AWAY from the connected Panel.

**NOTE:** DO NOT USE AN AUTOMATIC SCREWDRIVER TO TIGHTEN CAM LOCKS, DO NOT OVER-TIGHTEN.



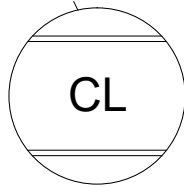
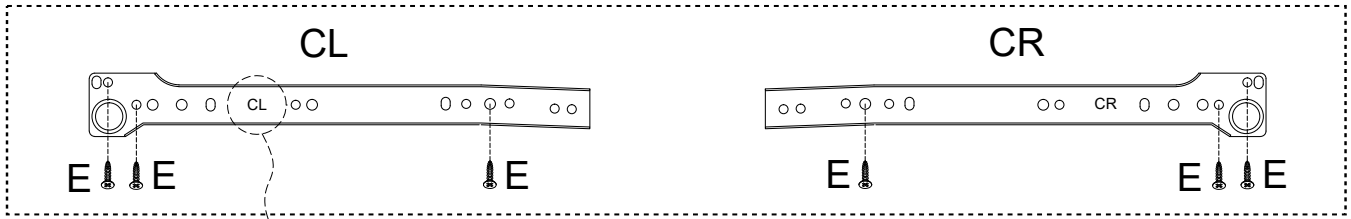
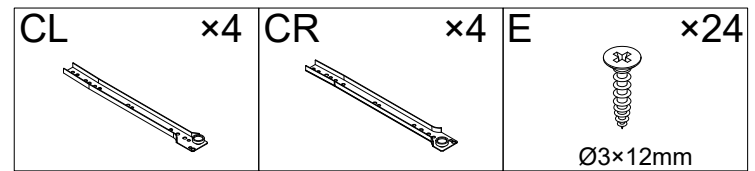
**Note: CR, DR, CL, DL are printed on the slide rail.  
You can identify which slide rail is CR or DR or CL or DL.**



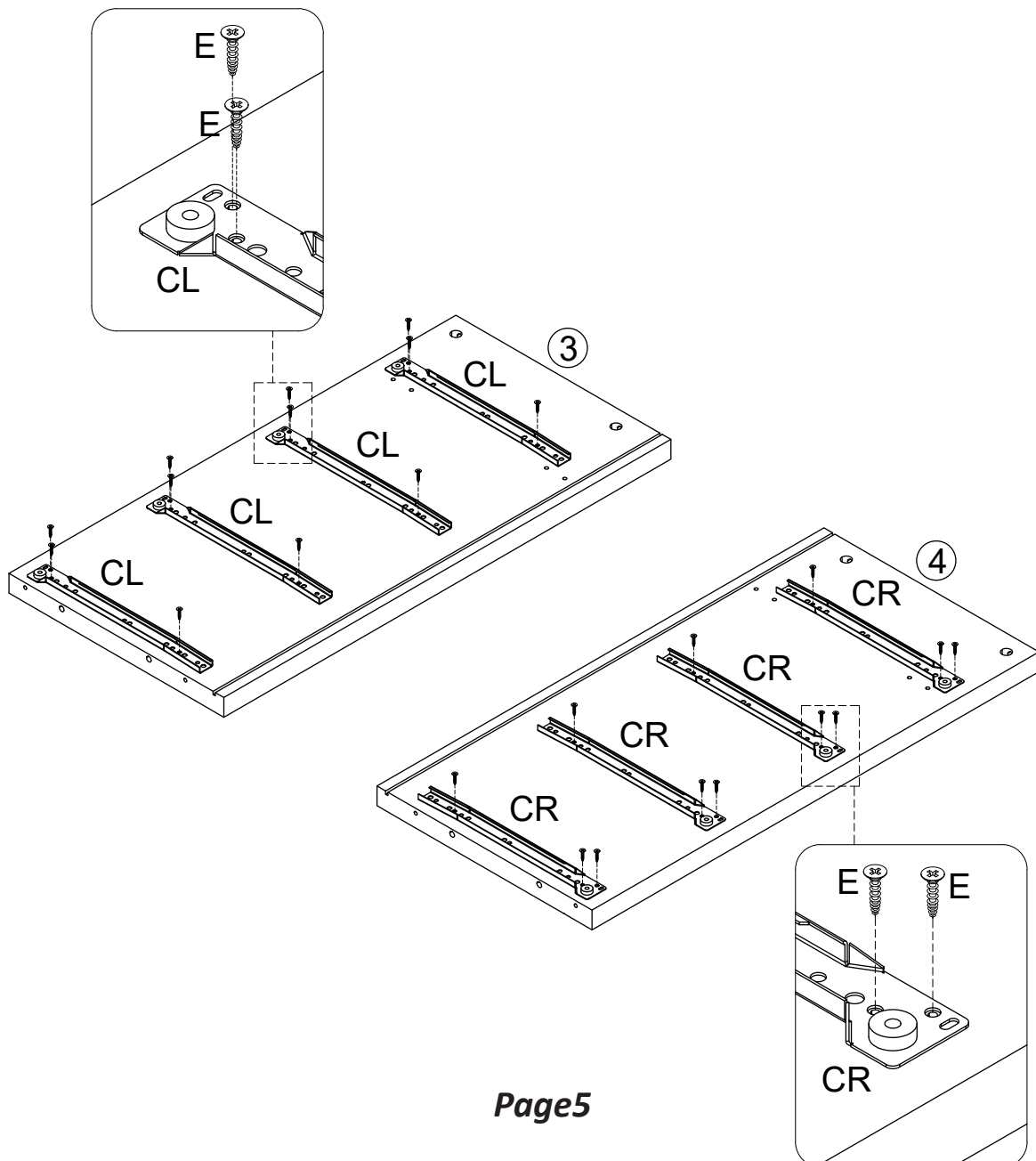
## Step 1

I. Fix the slide rail (CL) on the panel (3) with screws (E).

II. Fix the slide rail (CR) on the panel (4) with screws (E).

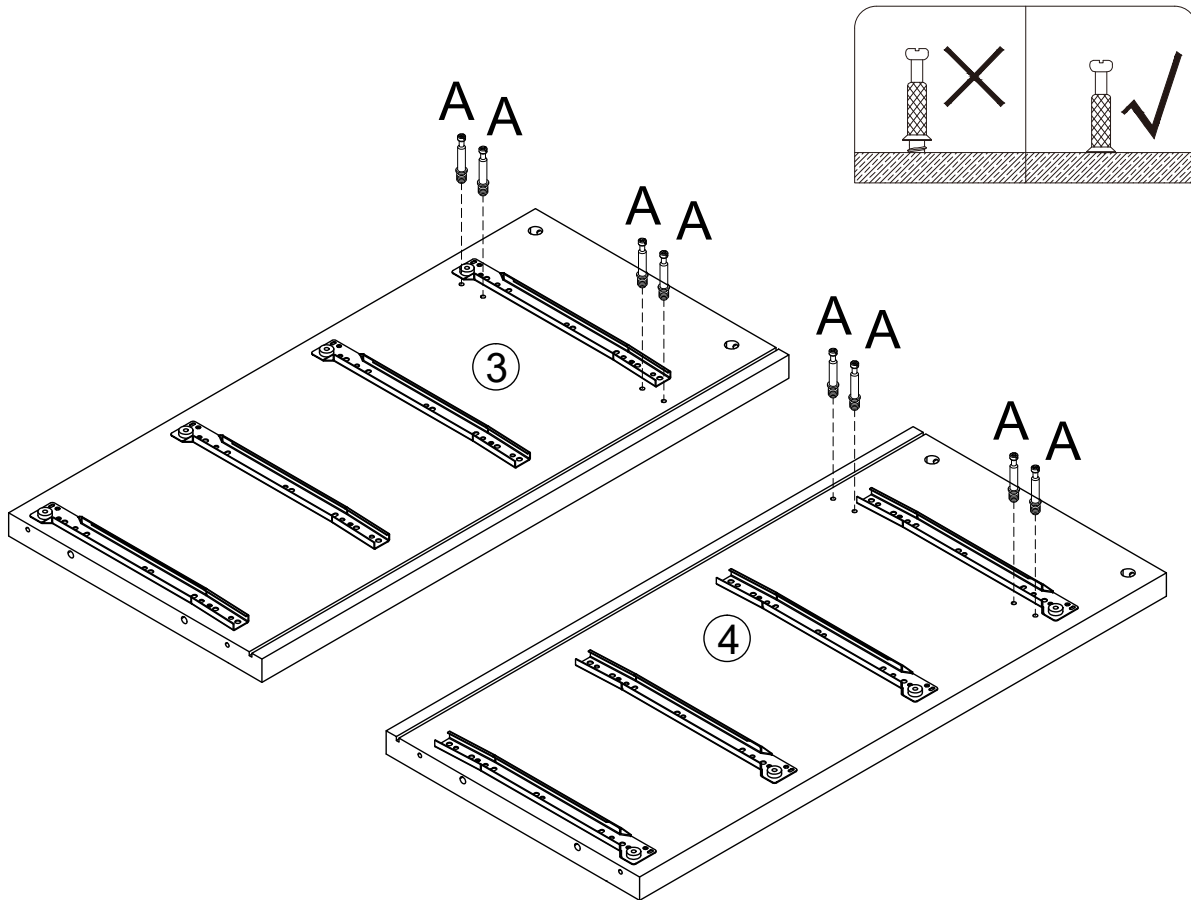
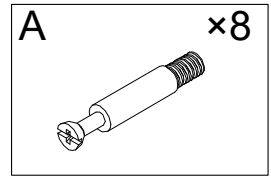


Note: CL is printed on the slide rail.  
You can identify the slide rail as CL.



## Step 2

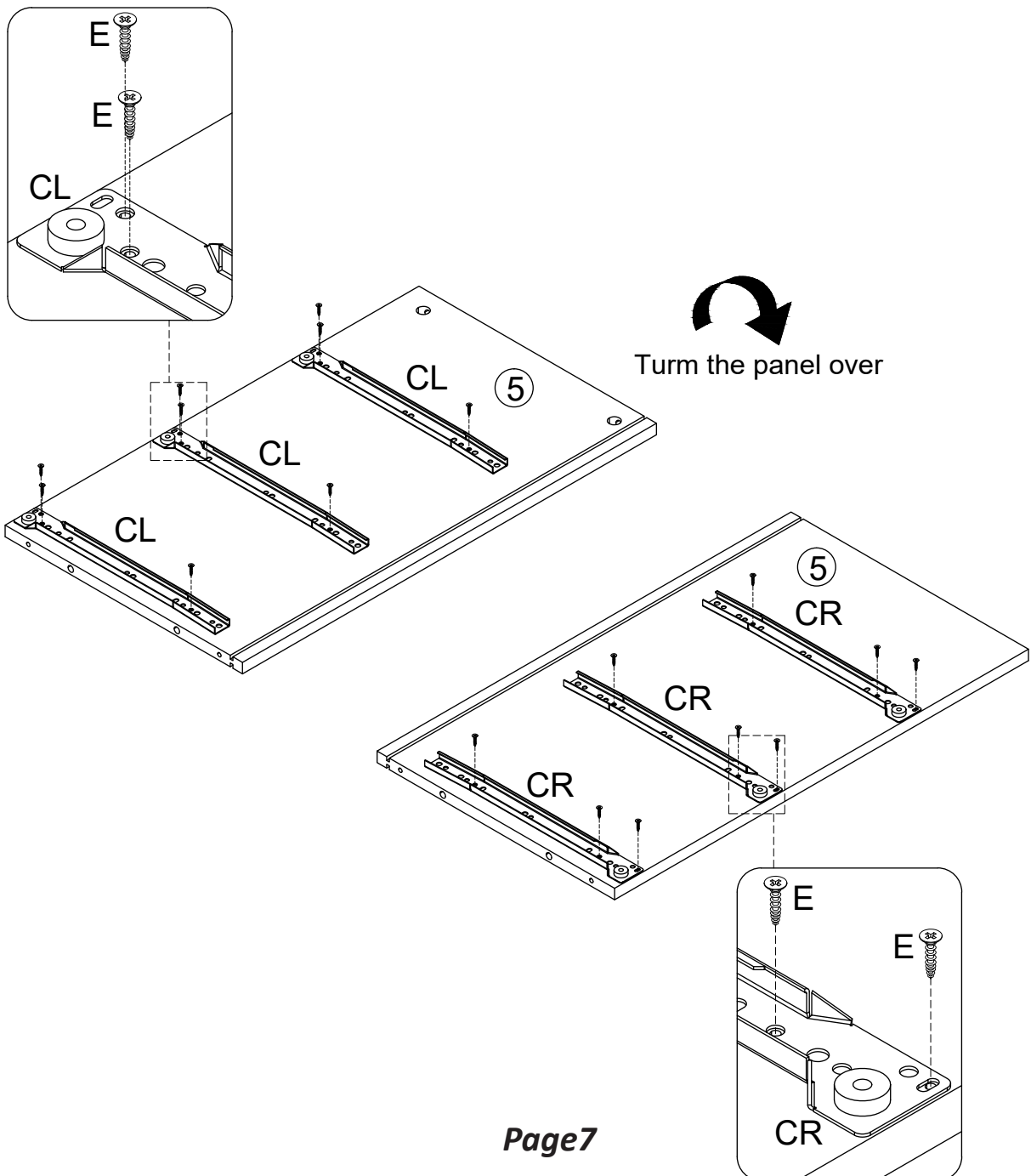
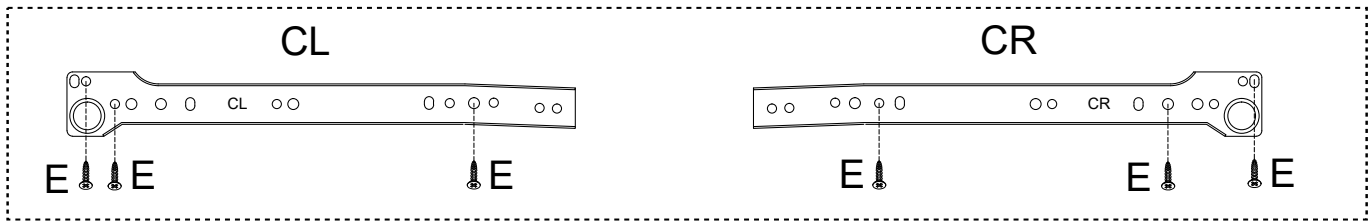
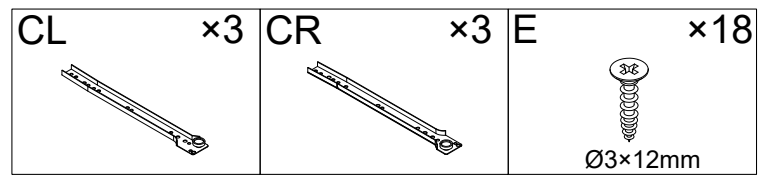
I.Screw (A) into the designated holes on panel (3,4).



### Step 3

I. Fix the slide rail (CL) on the panel (5) with screws (E).

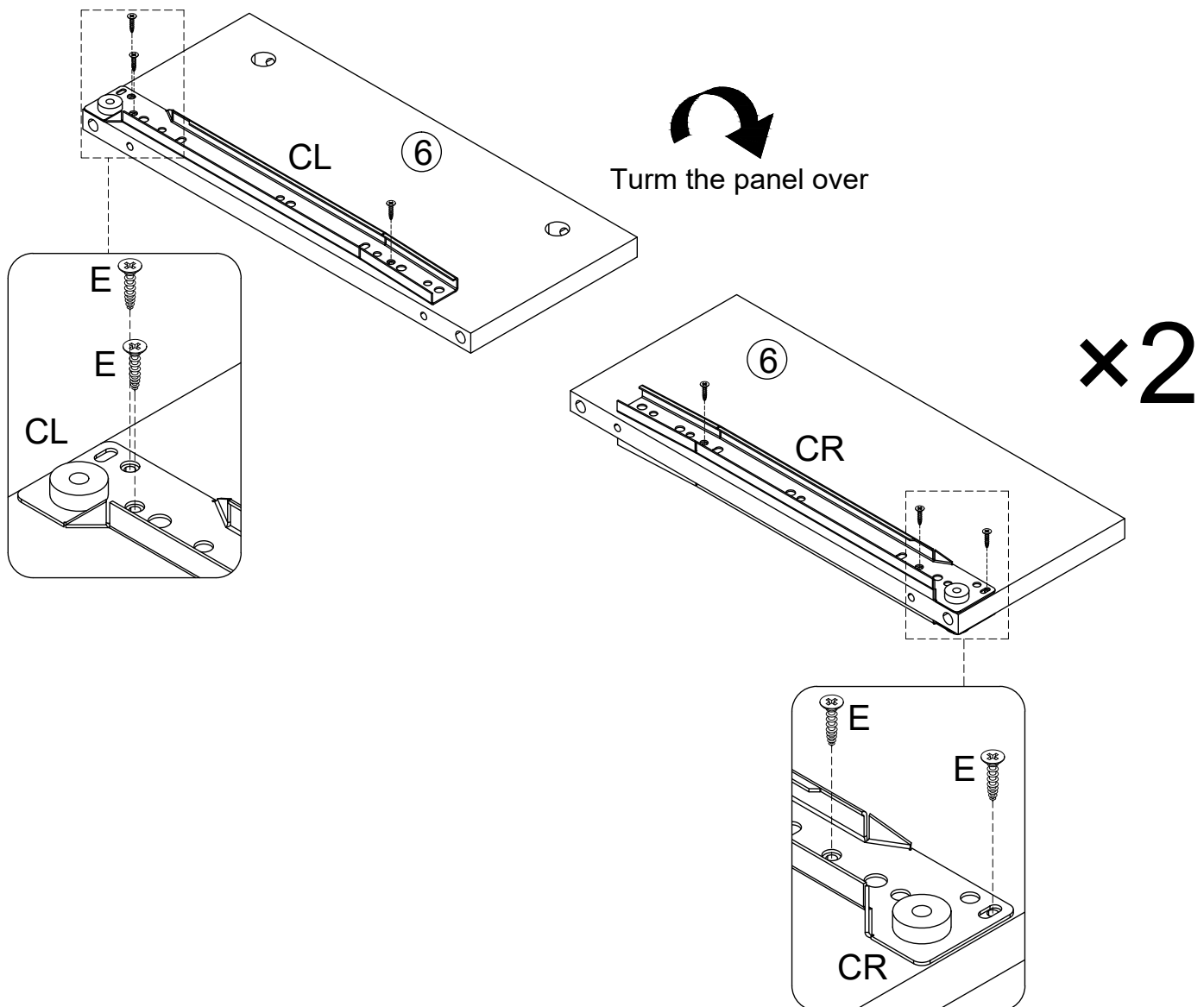
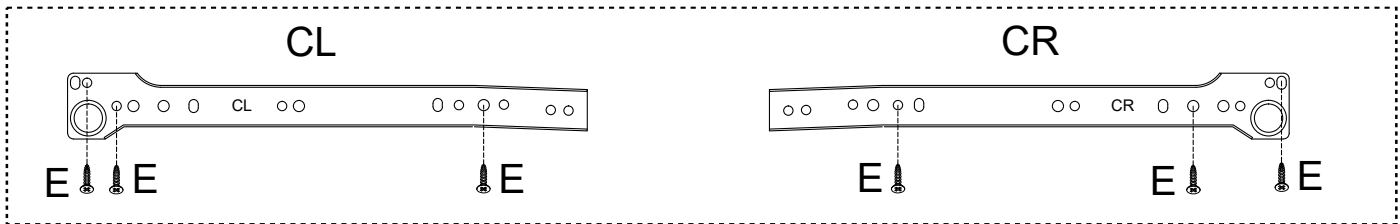
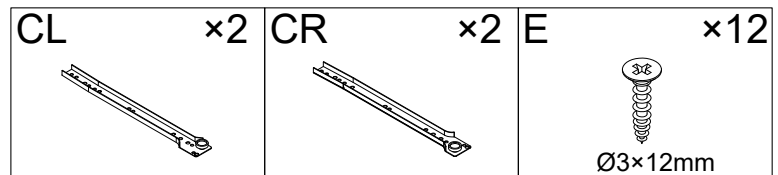
II. Flip the panel (5) to the reverse side, fix the slide rail (CR) on the panel (5) with screws (E).



## Step 4

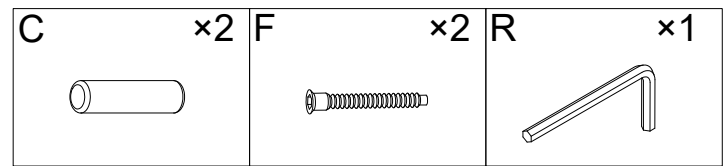
I. Fix the slide rail (CL) on the panel (6) with screws (E).

II. Flip the panel (6) to the reverse side, fix the slide rail (CR) on the panel (6) with screws (E).

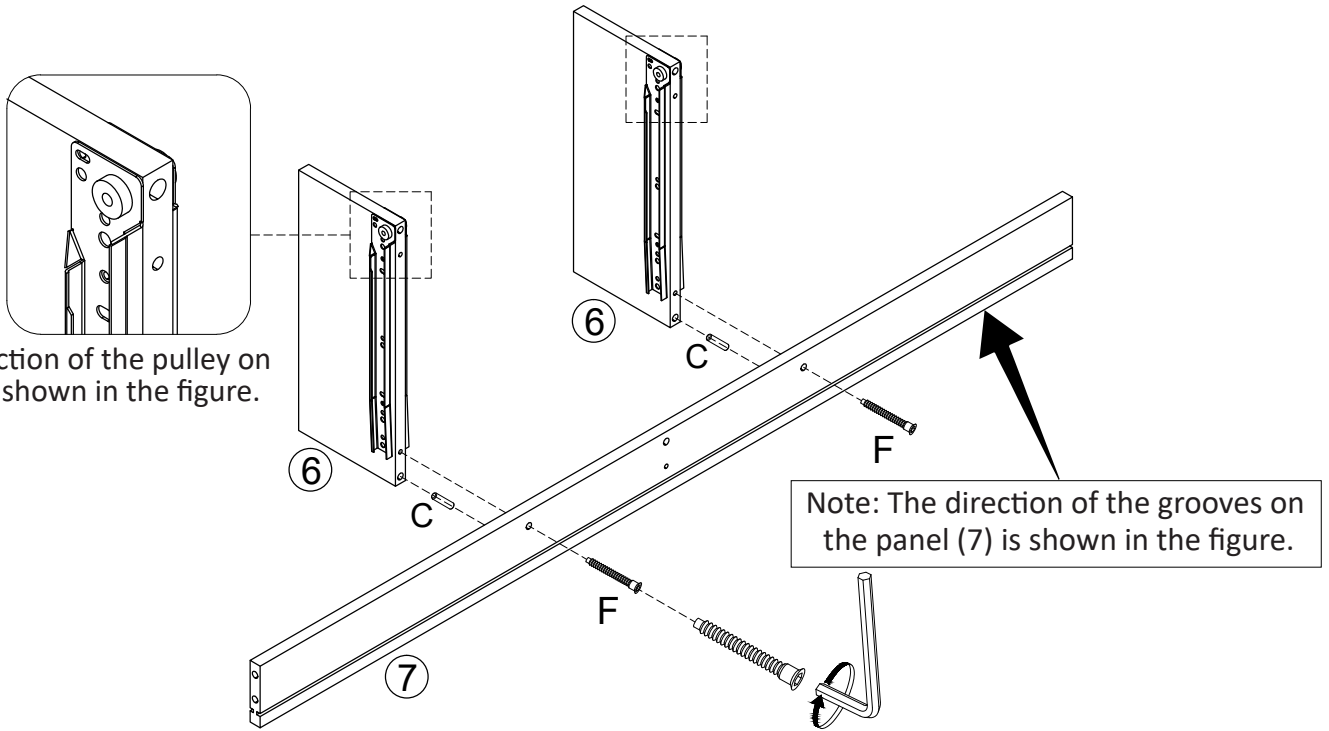


## Step 5

I.Using screw (F) and wood dowel (C) attach panel (7) to panel(6,6) with hex key (R) as per diagram.

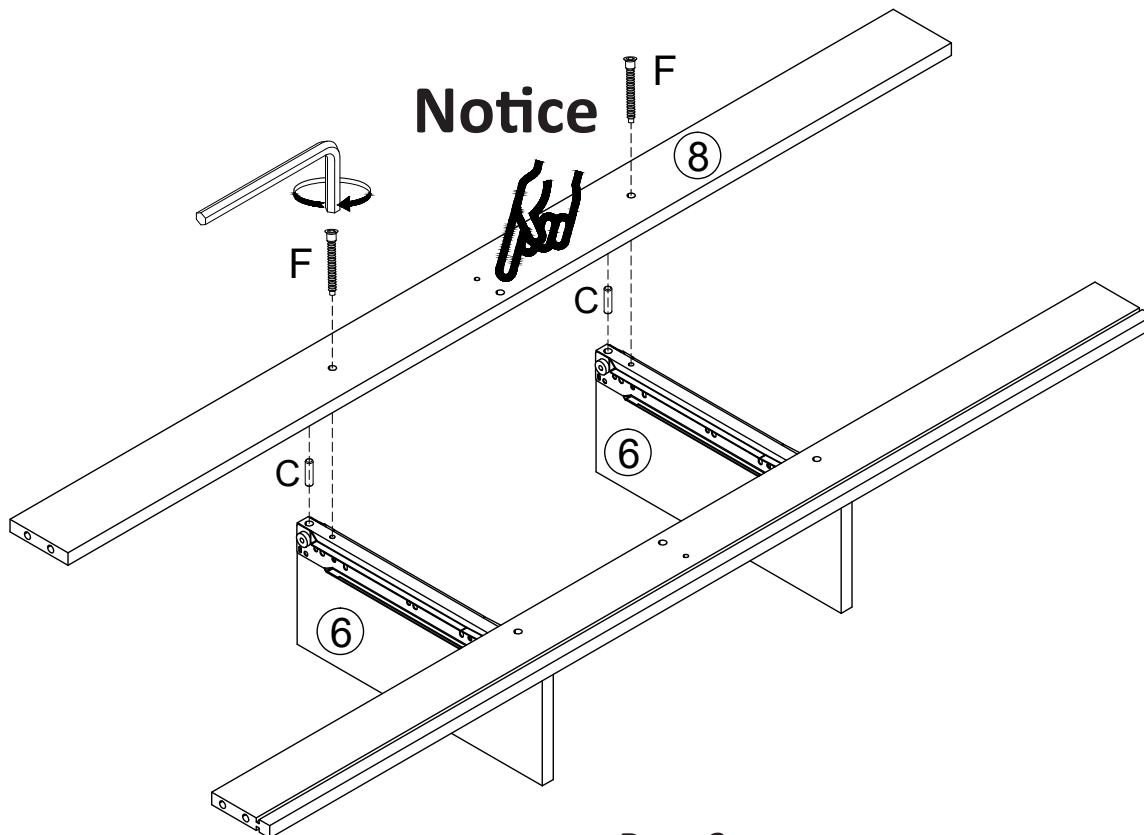
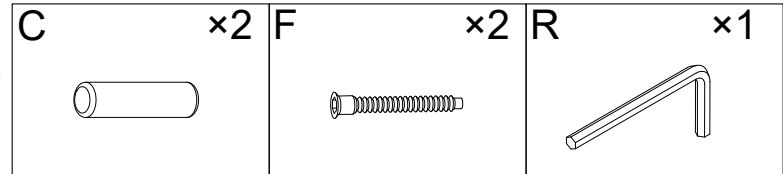


Note: The direction of the pulley on the slide rail is shown in the figure.



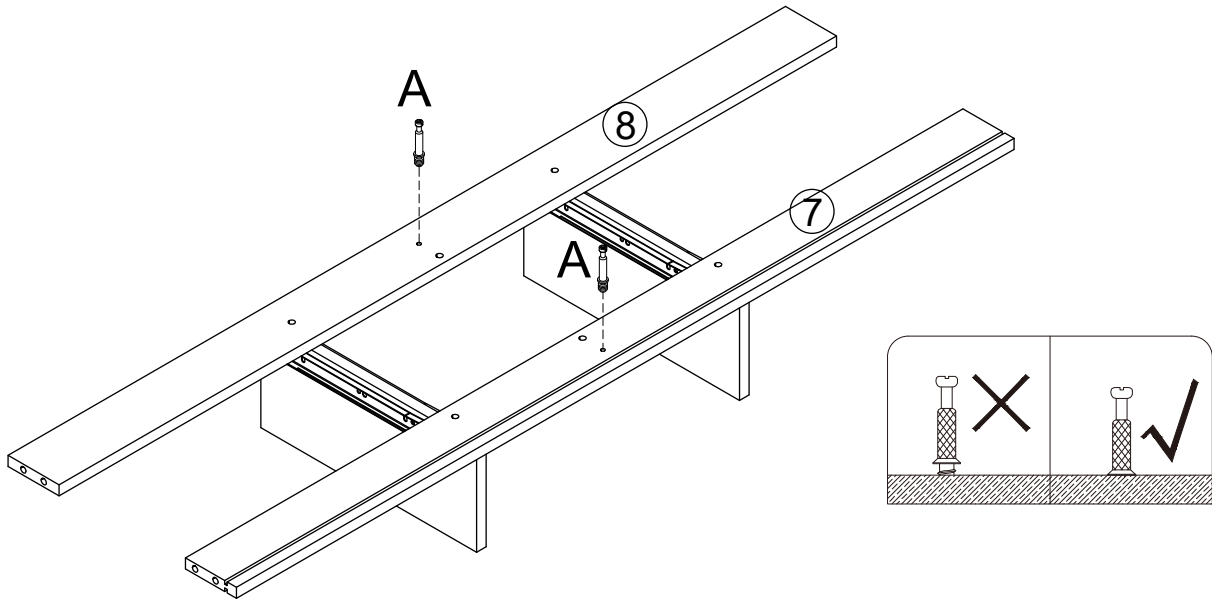
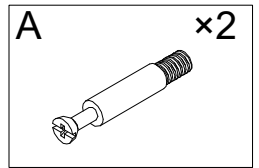
## Step 6

I.Using screw (F) and wood dowel (C) attach panel (8) to panel(6,6) with hex key (R) as per diagram.



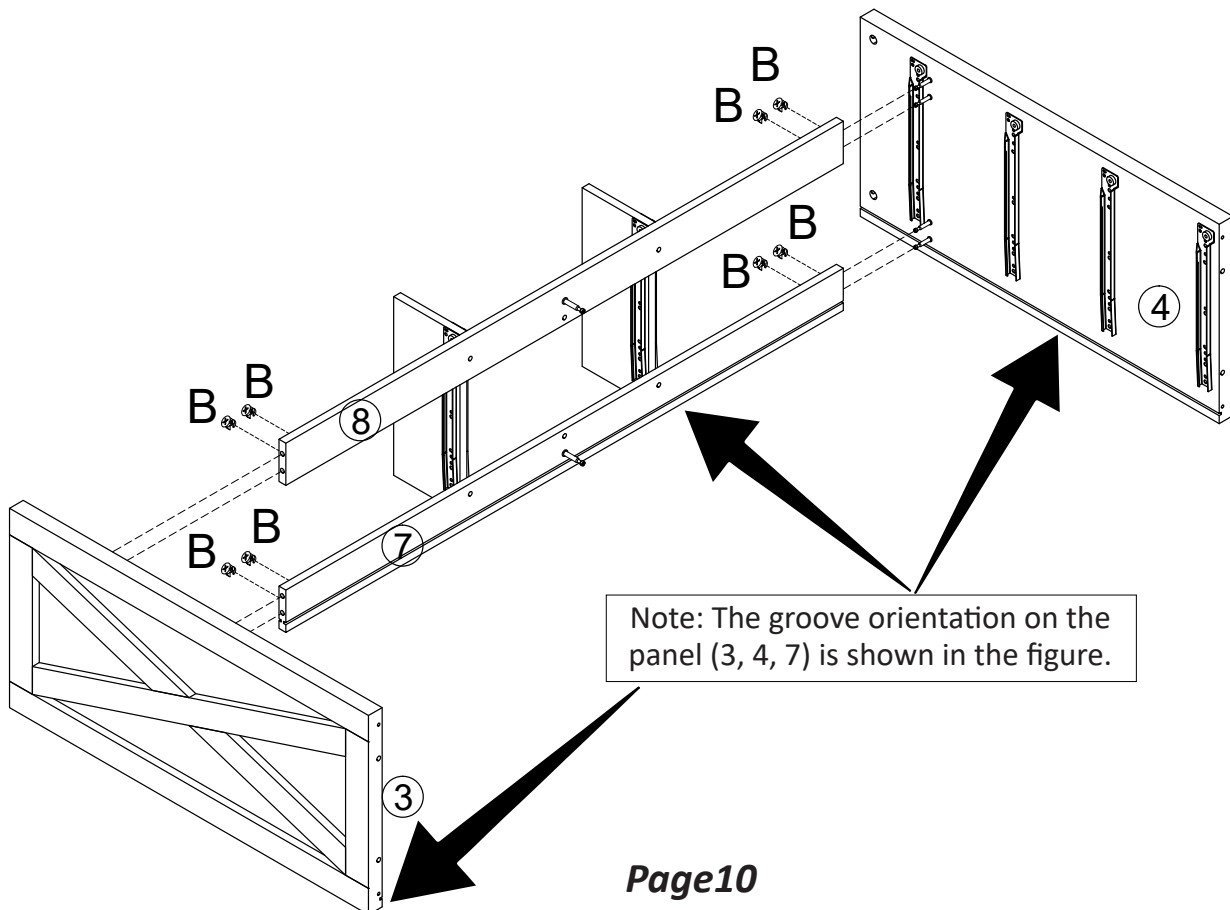
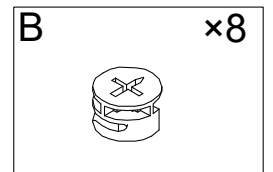
## Step 7

I.Screw (A) into the designated holes on panel (7,8).



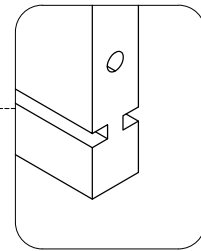
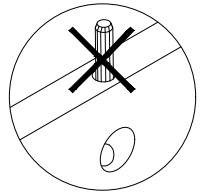
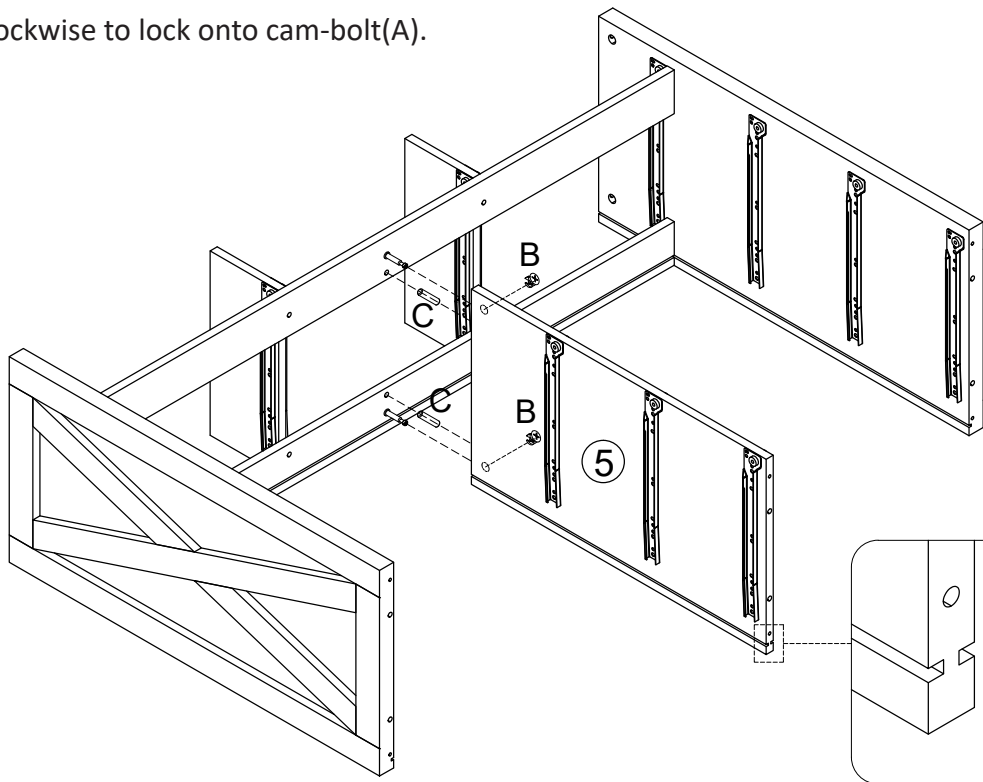
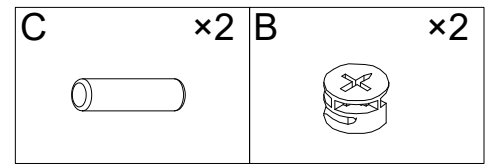
## Step 8

I.Attach panel (3) to panel (7,8),insert cam-lock (B) into the panel (7,8), then turn clockwise to lock onto cam-bolt(A). II.Attach panel (4) to panel (7,8), insert cam-lock (B) into the panel (7,8),then turn clockwise to lock onto cam-bolt(A).



## Step 9

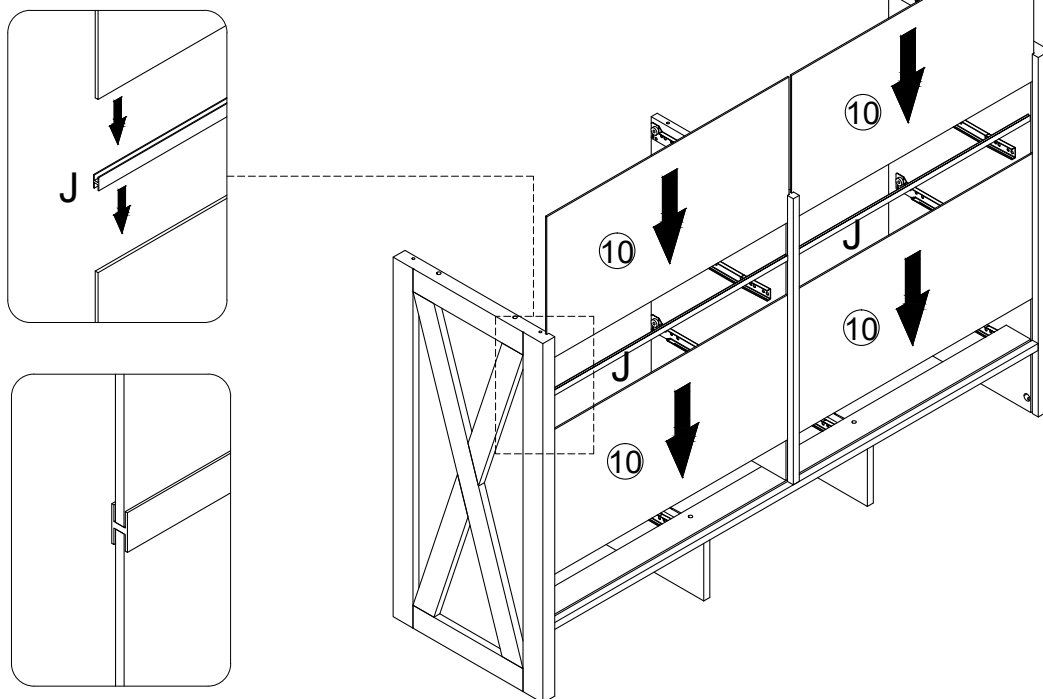
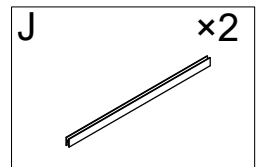
- I. Install the wood dowel (C) onto the panel (7,8) as shown.
- II. Attach panel (5) to panel (7,8), insert cam-lock (B) into the panel (5), then turn clockwise to lock onto cam-bolt(A).



Note: The groove orientation on the panel (5) is shown in the figure.

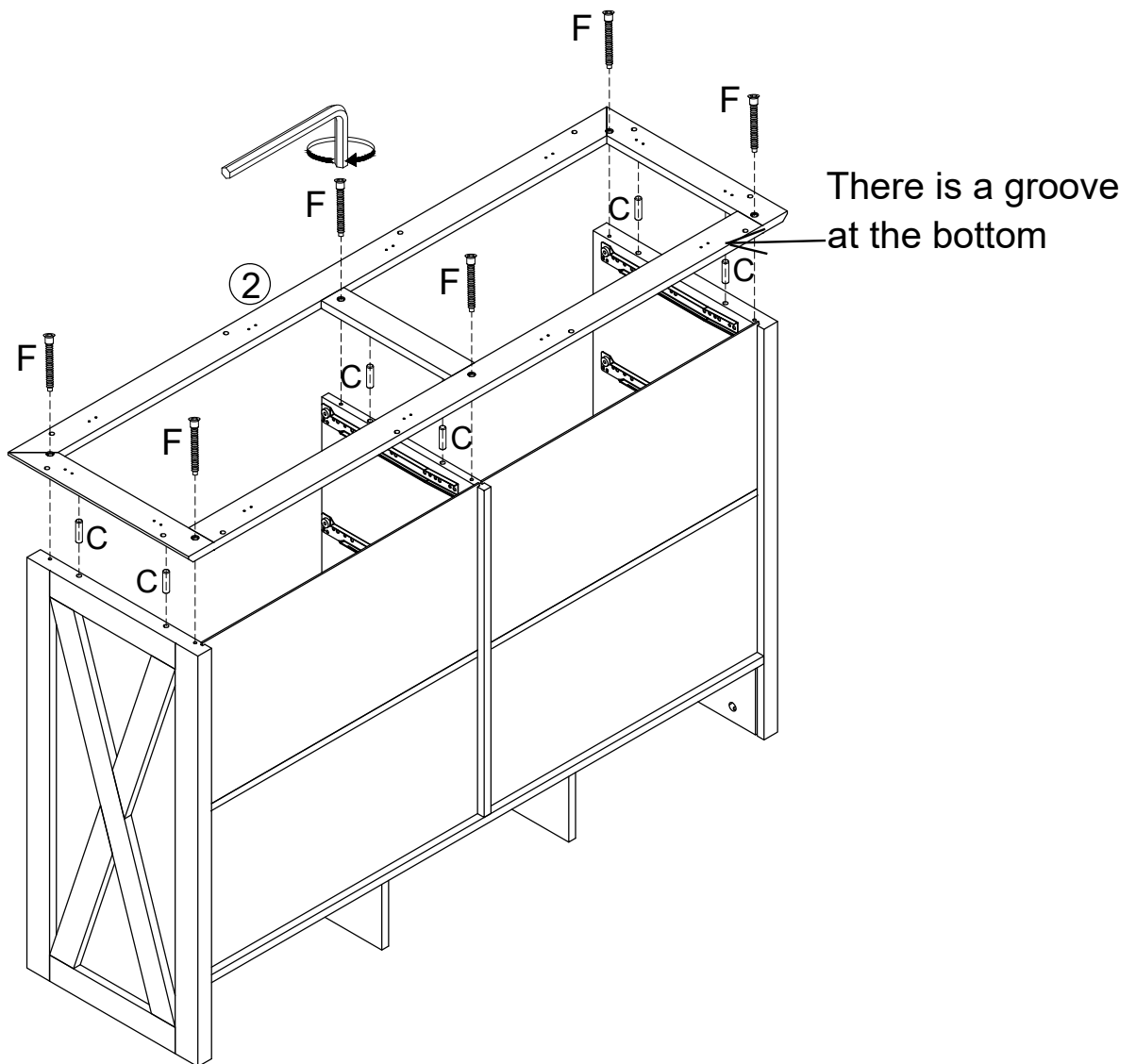
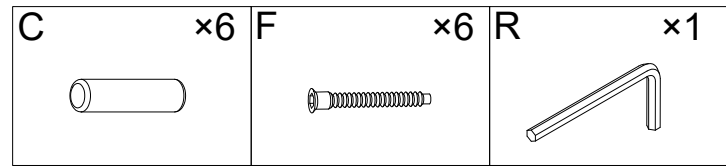
## Step 10

- II. Install panel (10,10) as per diagram and slide them into the grooves until they are fully seated.
- II. Install Plastic card strip (J,J) as per diagram and slide them into the grooves until they are fully seated.
- III. Install the panel (10,10) onto the panel groove and Plastic card strip (J,J) as per diagram, until they are fully seated.



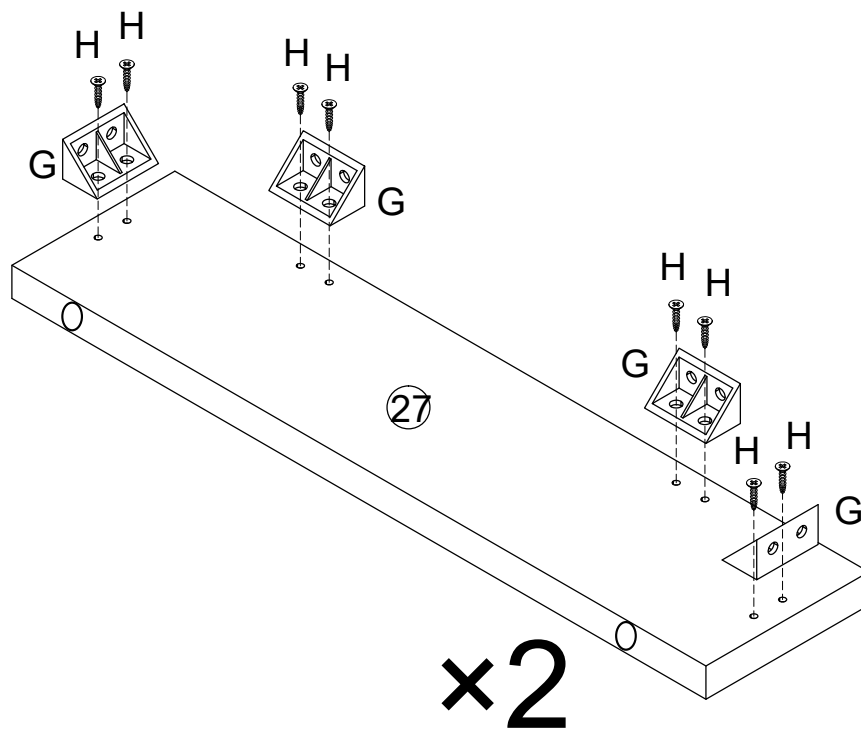
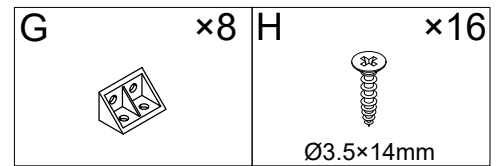
## Step 11

I. Using screw (F) and wood dowel (C) attach panel (2) to panel(3,4,5) with hex key (R) as per diagram.



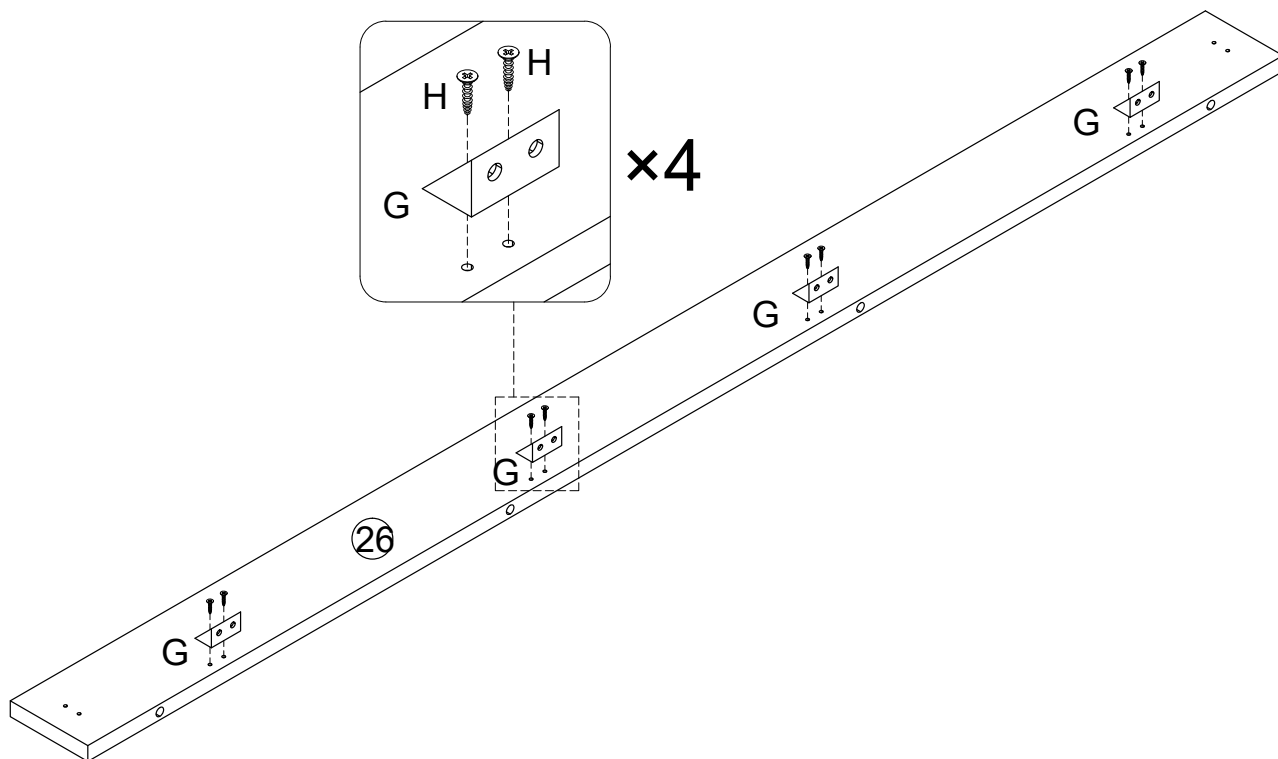
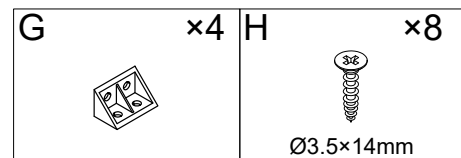
## Step 12

I. Secure (G) to panel (27) with screws (H).



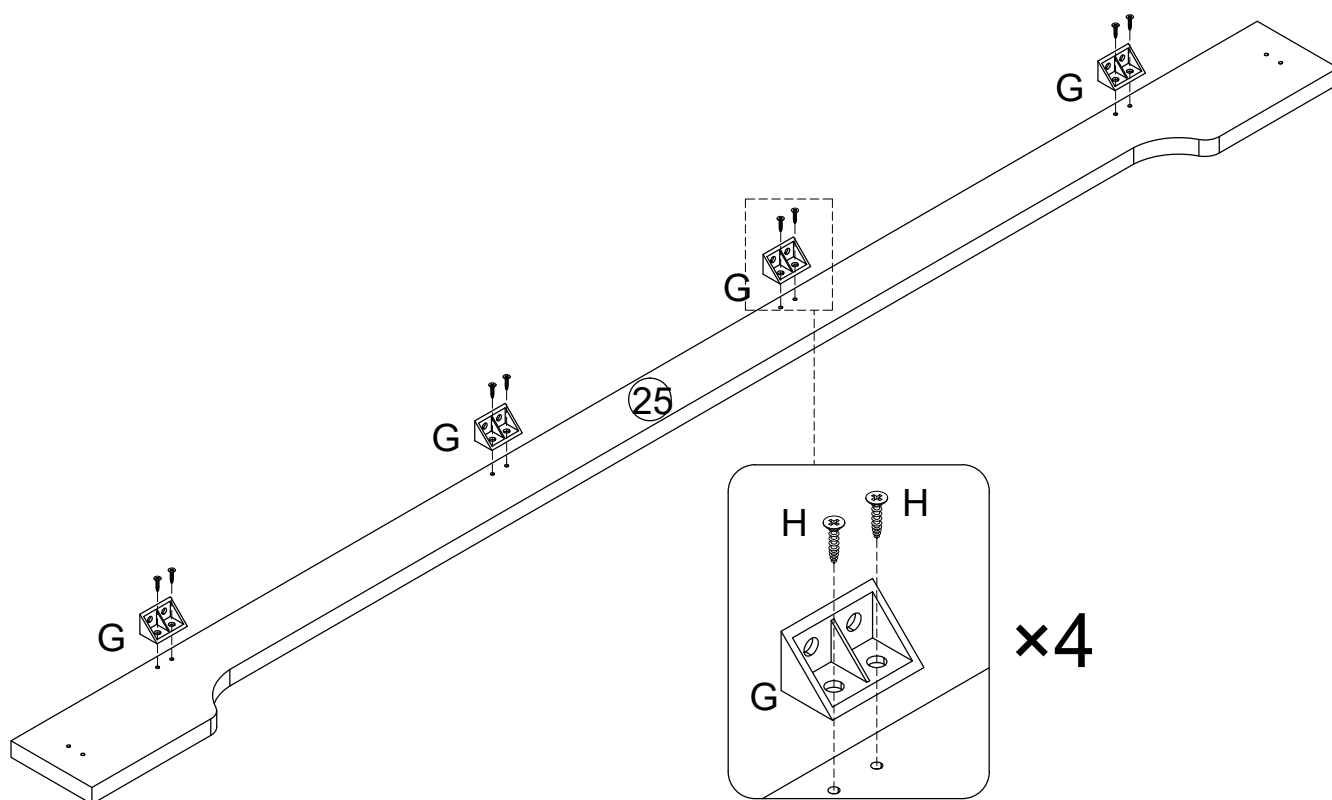
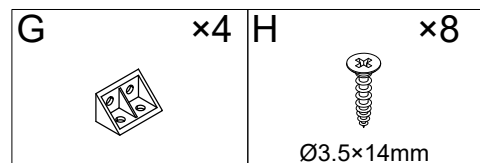
### Step 13

I. Secure (G) to panel (26) with screws (H).



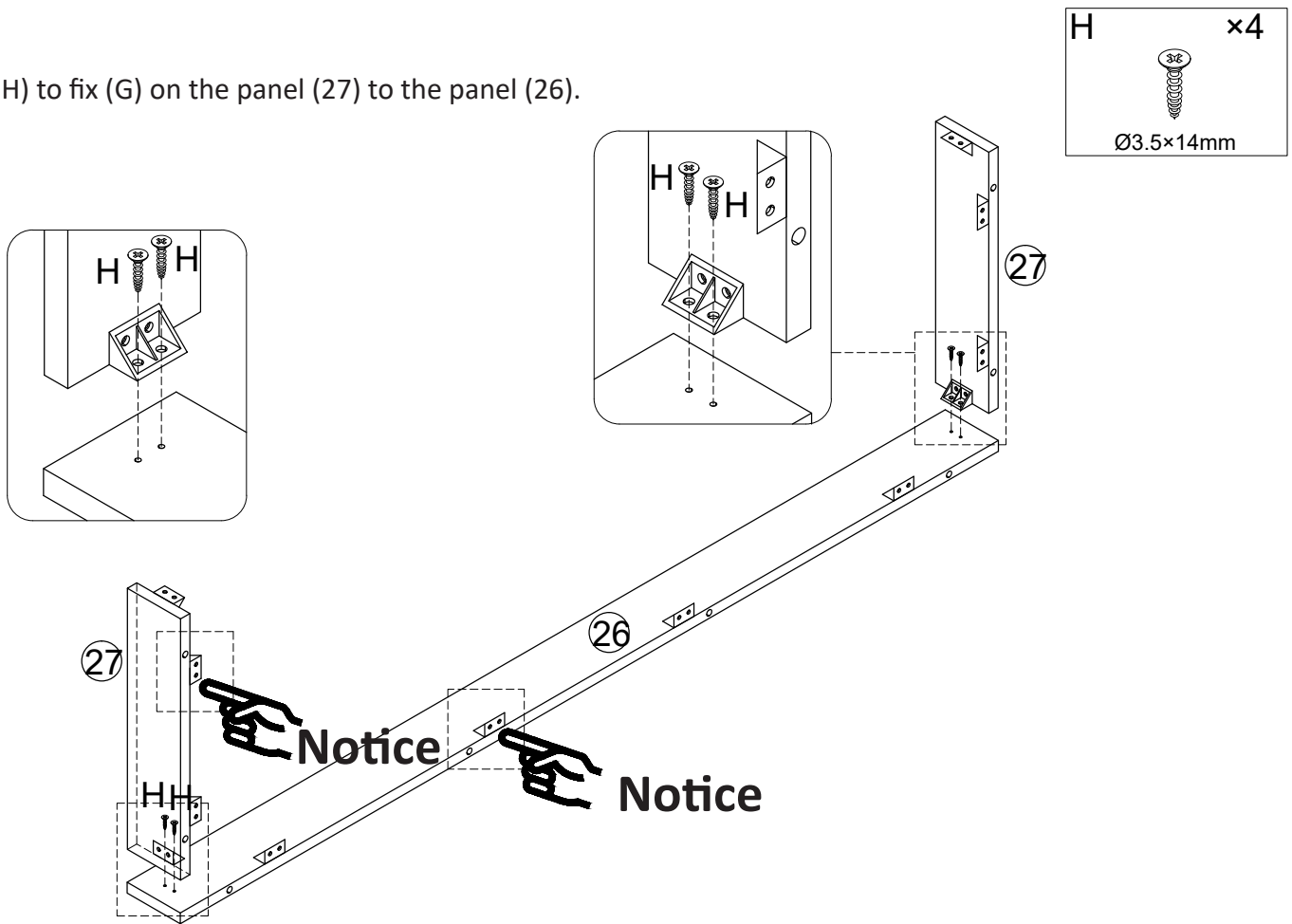
### Step 14

I. Secure (G) to panel (25) with screws (H).



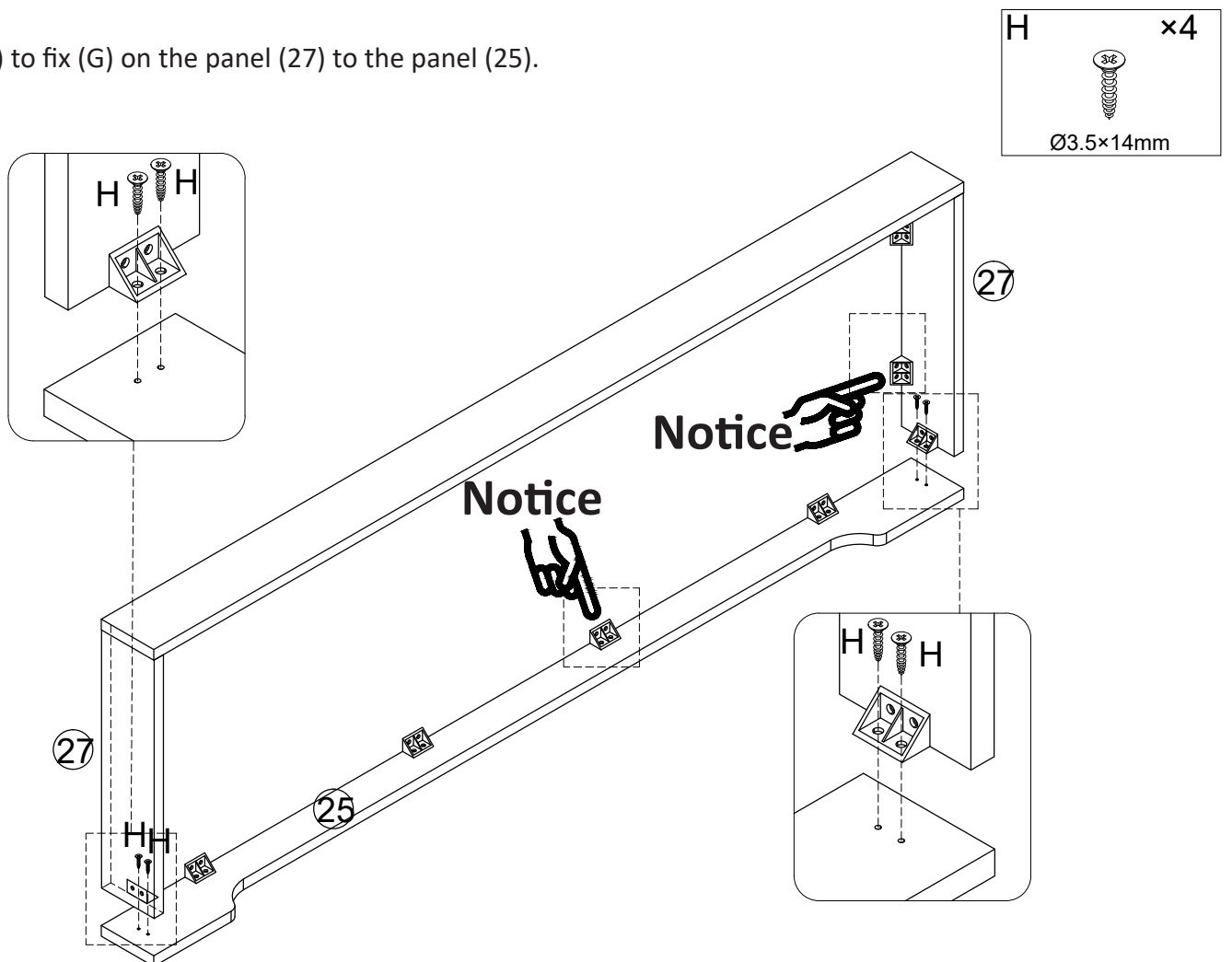
## Step 15

I. Use screws (H) to fix (G) on the panel (27) to the panel (26).



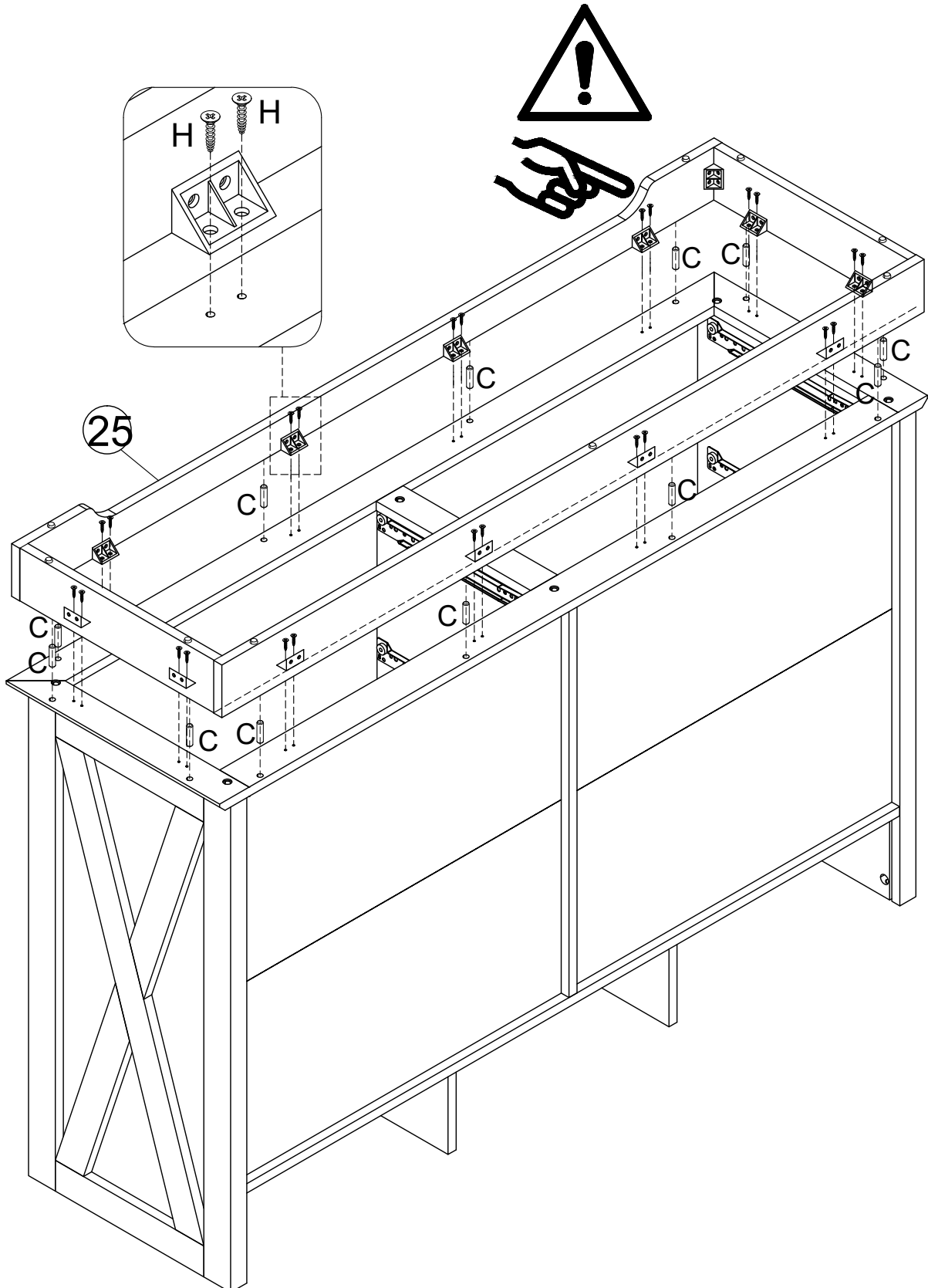
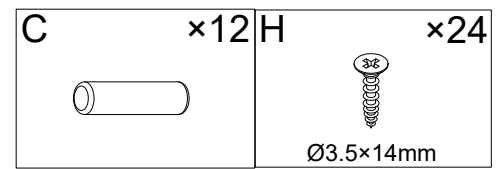
## Step 16

I. Use screws (H) to fix (G) on the panel (27) to the panel (25).



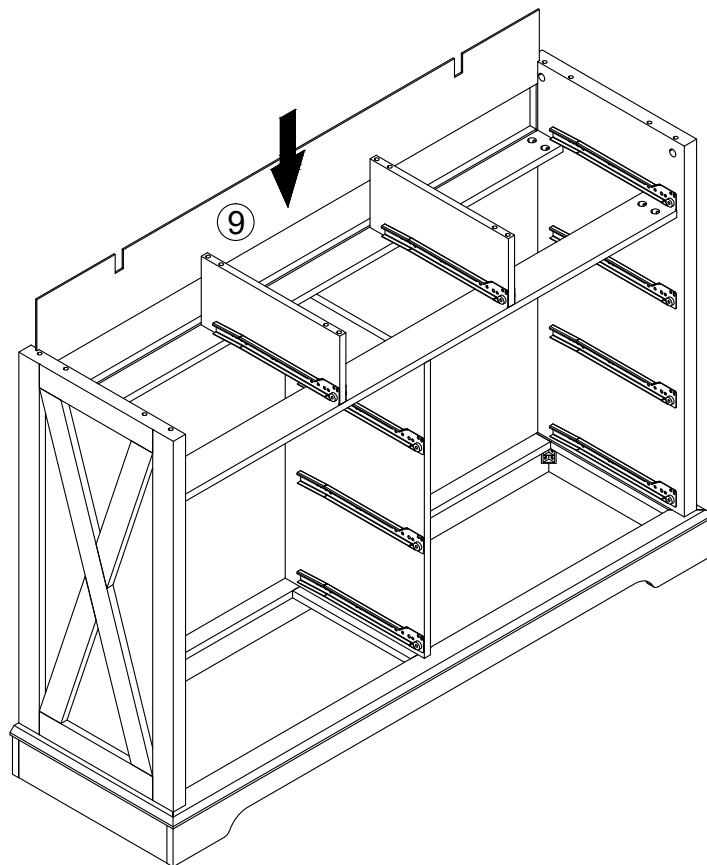
## Step 17

1. Install the wood dowel (C) onto the panel (2) as shown.
2. Use screws (H) to secure (G) on the panel (25, 26, 27, 27) to the panel (2).



## Step 18

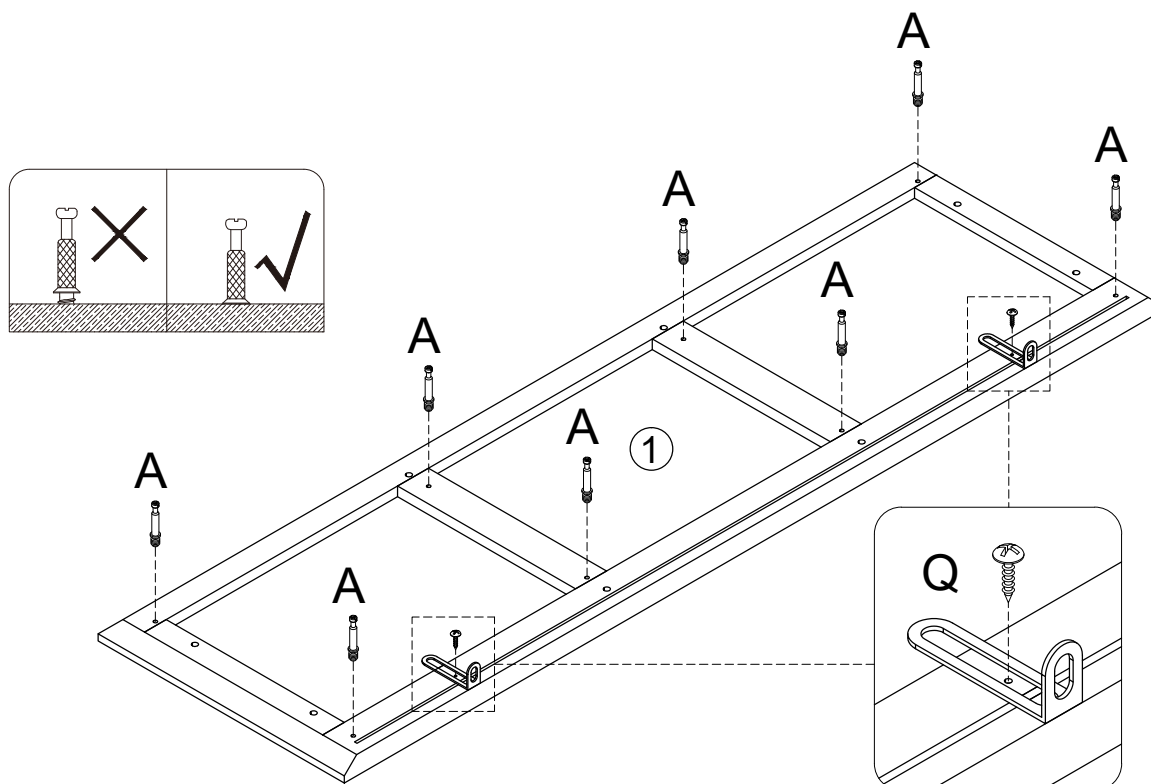
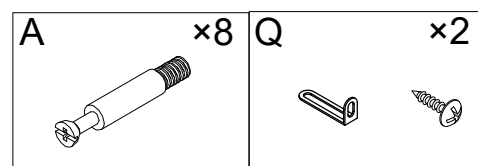
I. Install panel (9) as per diagram and slide them into the grooves until they are fully seated.



## Step 19

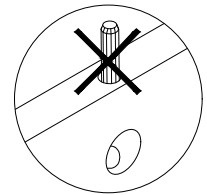
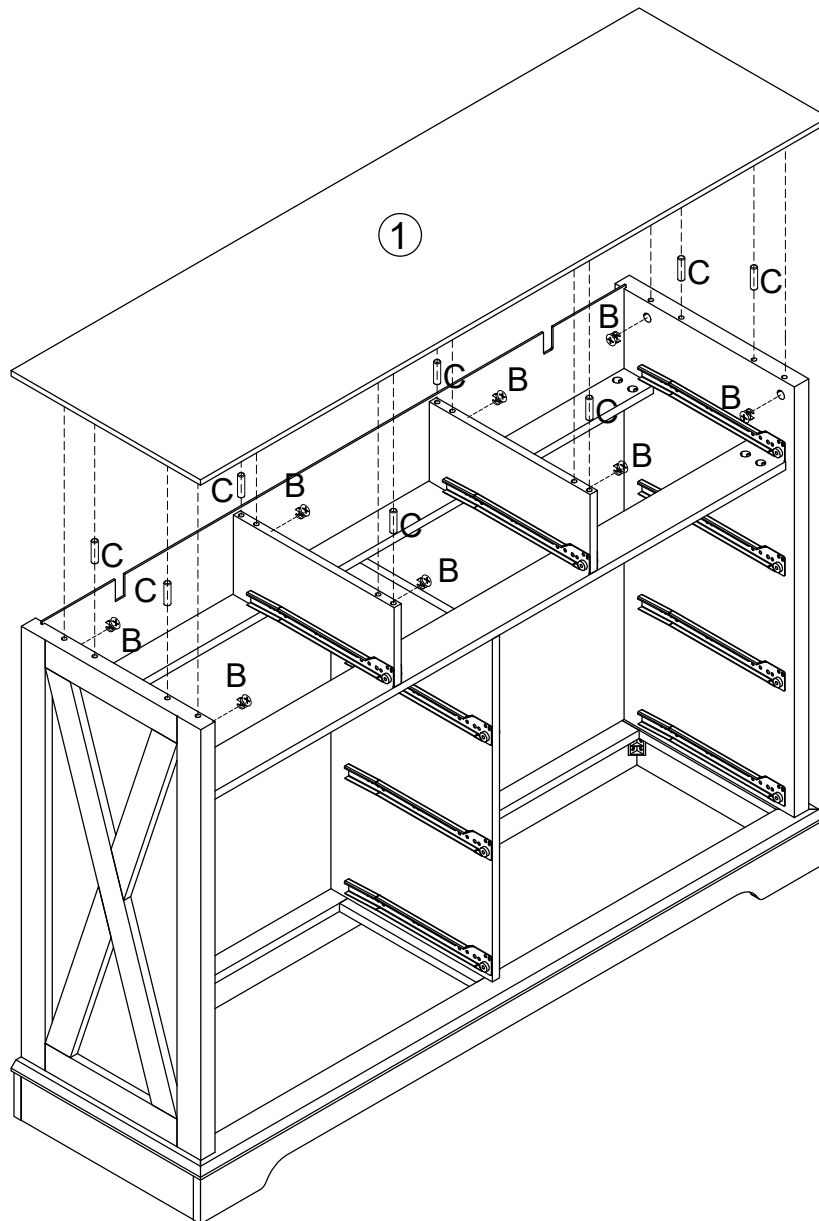
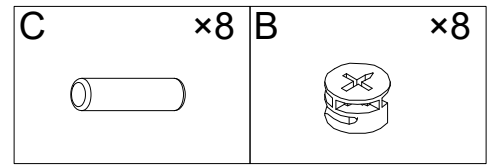
I. Screw (A) into the designated holes on panel (1).

II. Use screws (Q) to secure the L-shaped anti-tilt accessory (Q) to the panel (1).



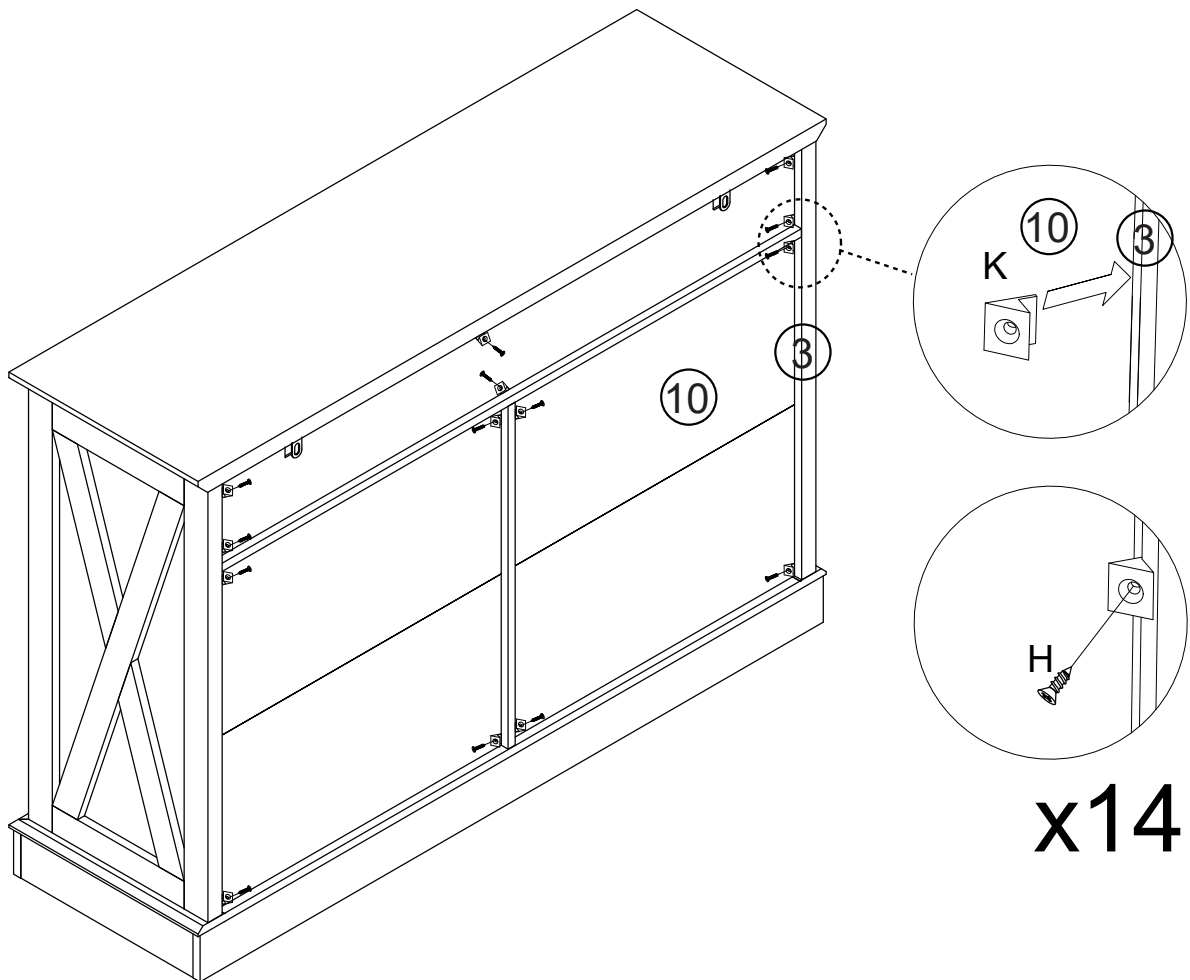
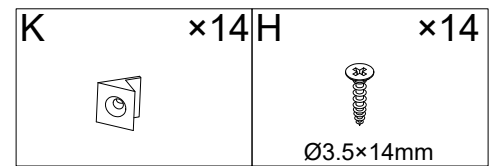
## Step 20

- I. Install the wood dowel (C) onto the panel (3,4,6,6) as shown.
- II. Attach panel (1) to panel (3,4,6,6), insert cam-lock (B) into the panel (3,4,6,6), then turn clockwise to lock onto cam-bolt(A).



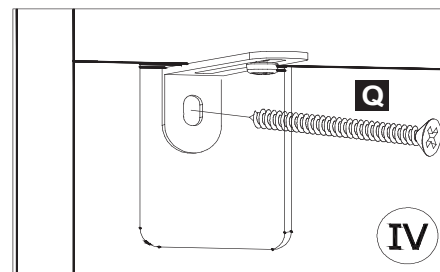
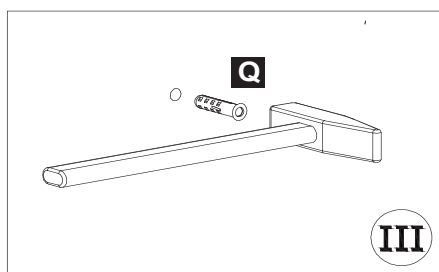
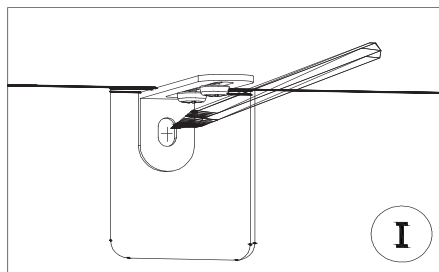
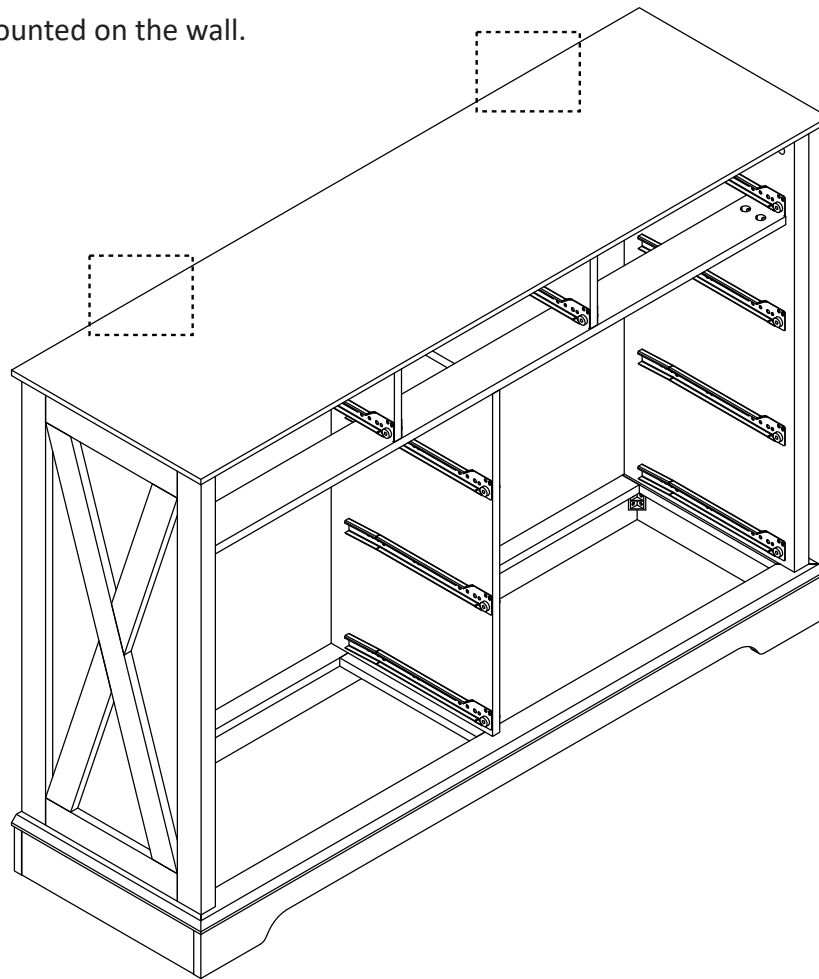
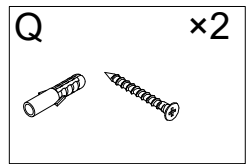
## Step 21

I. Insert the thinnest side of Plastic wedge (K) into the gap between panel (10) and panel (3), and secure the Plastic wedge (K) with screws (H).



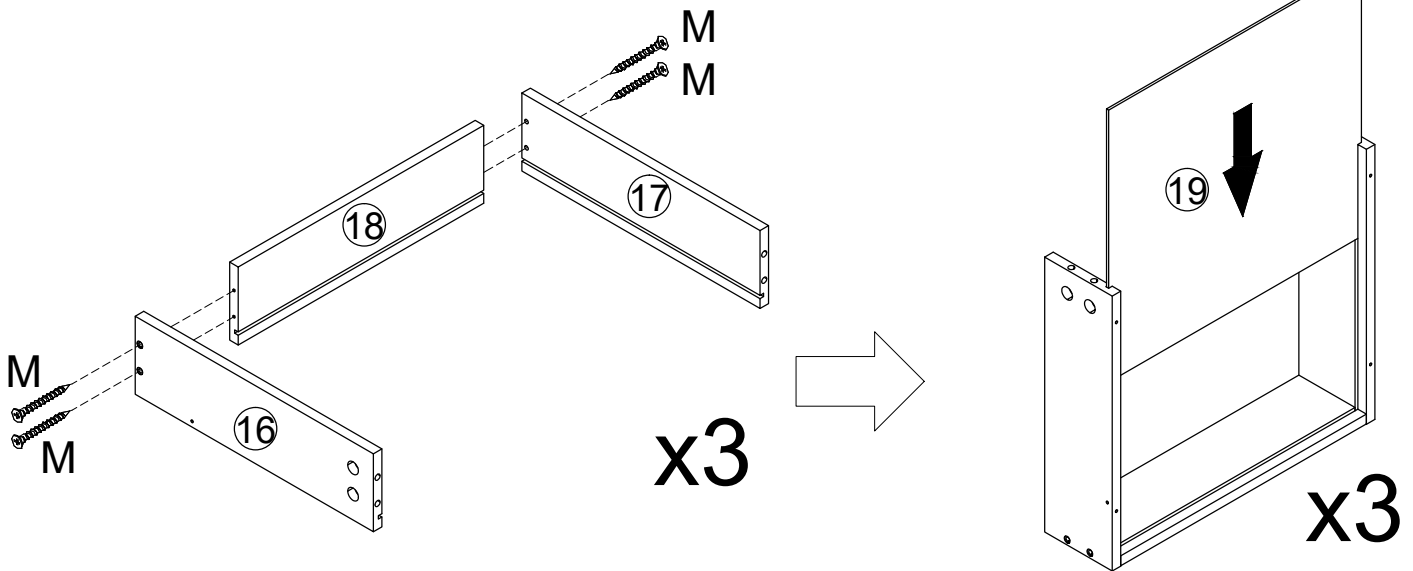
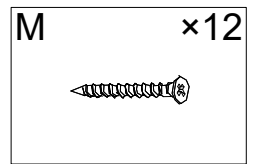
## Step 22

- I. Mark the drill position on the wall with a pencil.
- II. Drill a small hole on the marked position.
- III. Insert plastic (Q) into the drilled hole with a hammer.
- IV. Use screws (Q) to secure the L-shaped anti-tilt (Q) on the panel (1) to the plastic (Q) mounted on the wall.



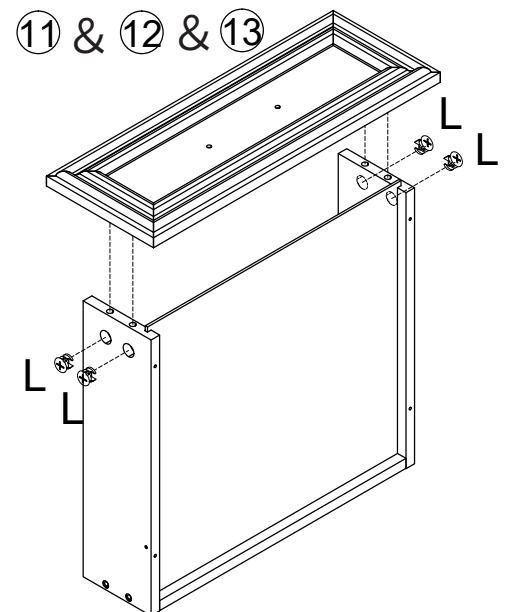
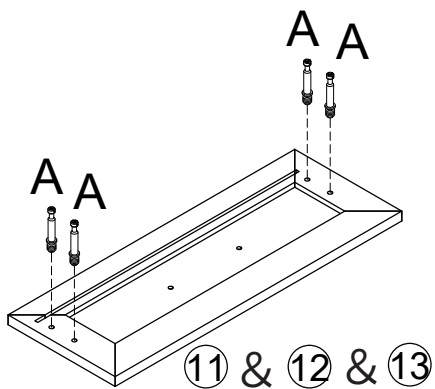
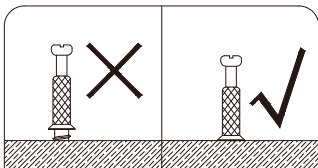
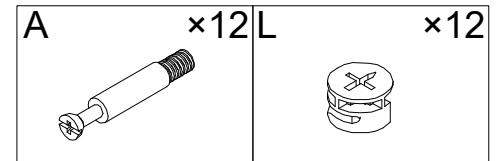
### Step 23

- I. Using screw (M) attach panel (16,17) to panel(18) as per diagram.
- II. Install panel (19) as per diagram and slide them into the grooves until they are fully seated.



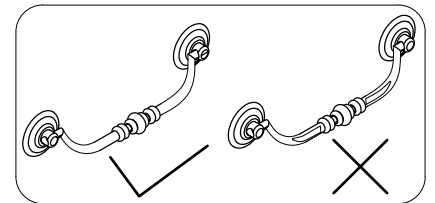
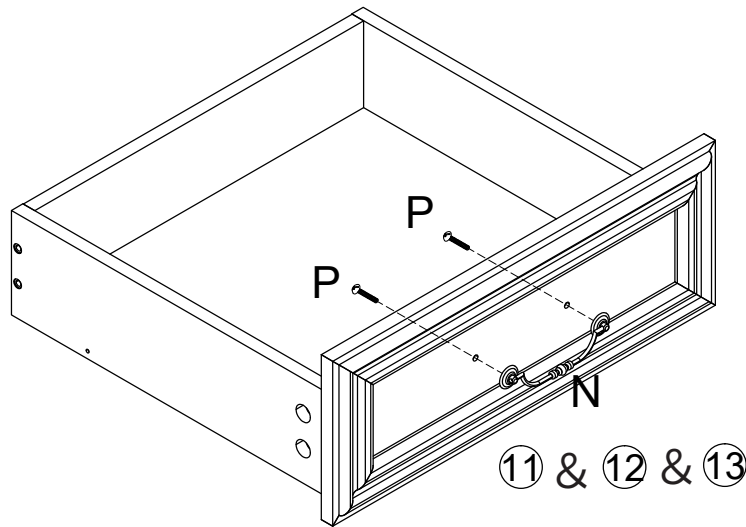
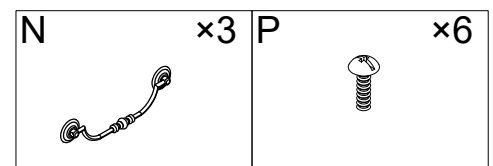
### Step 24

- I. Screw (A) into the designated holes on panel (11,12,13).
- II. Attach panel (11,12,13) to panel (16,17), insert cam-lock (B) into the panel (16,17), then turn clockwise to lock onto cam-bolt(A).



## Step 25

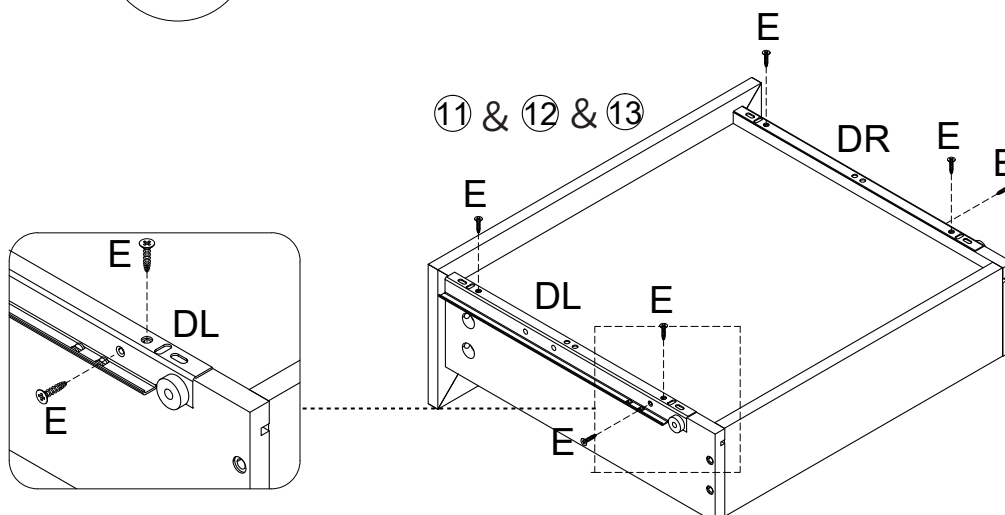
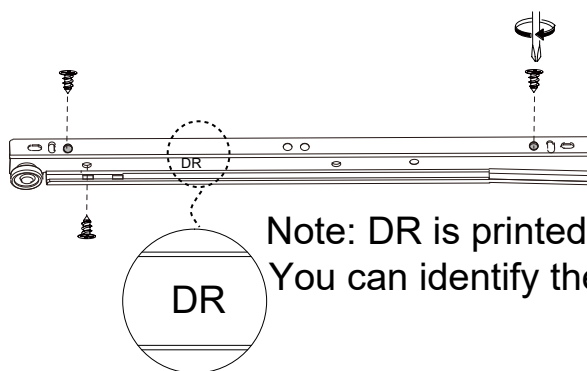
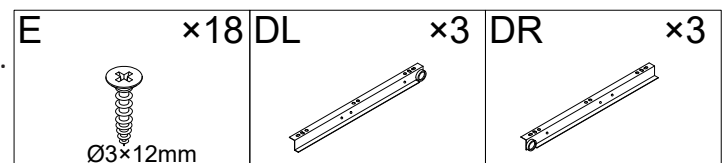
I. Use screws (P) to fix the handle (N) on the panels (11,12,13).



Note: Front and reverse side of handle

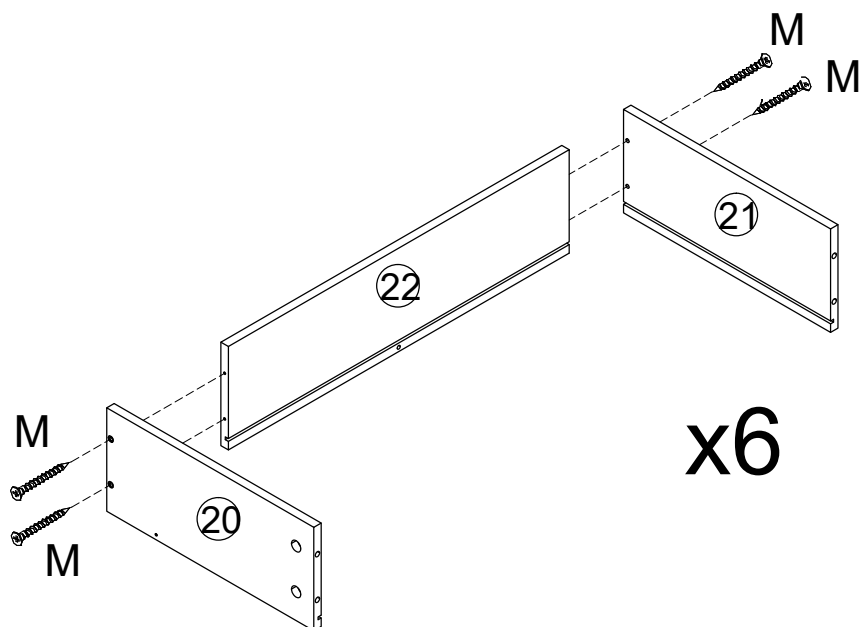
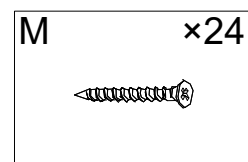
## Step 26

I. Fix the slide rail (DL,DR) on the panel (16,17) with screws (E).



## Step 27

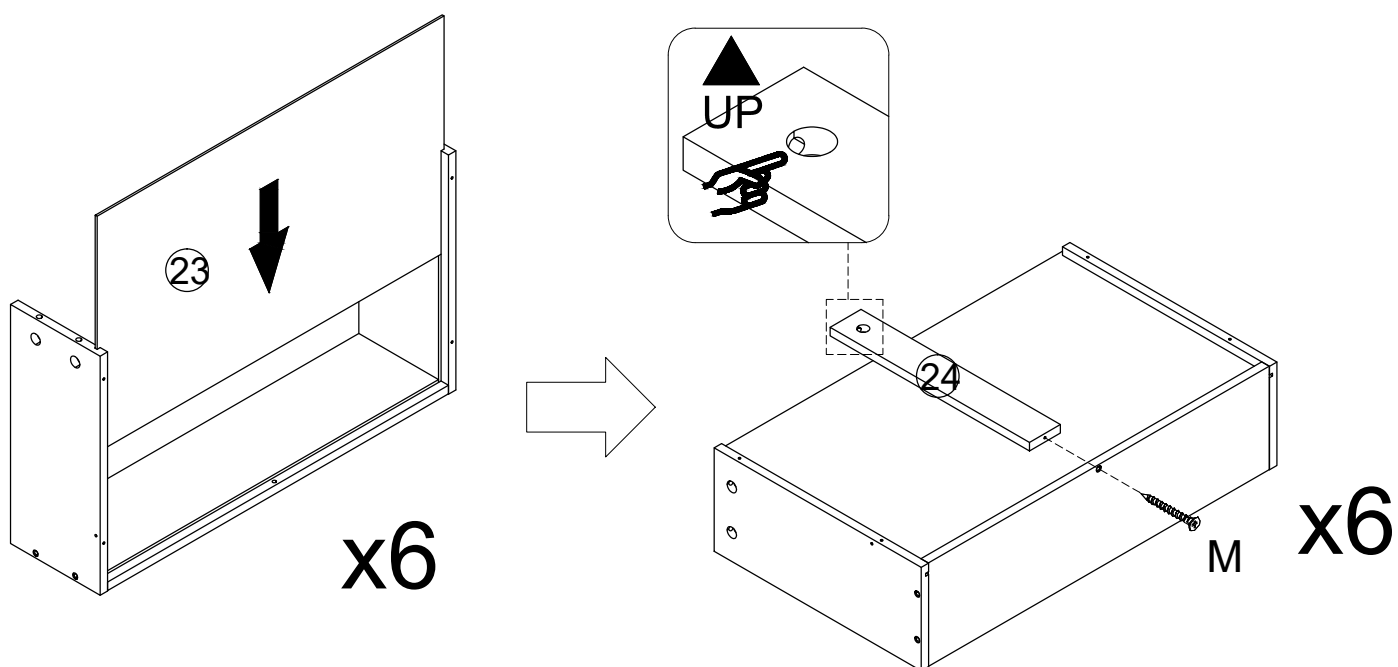
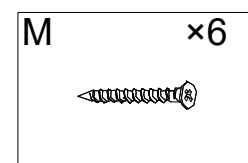
I. Using screw (M) attach panel (20,21) to panel(22) as per diagram.



## Step 28

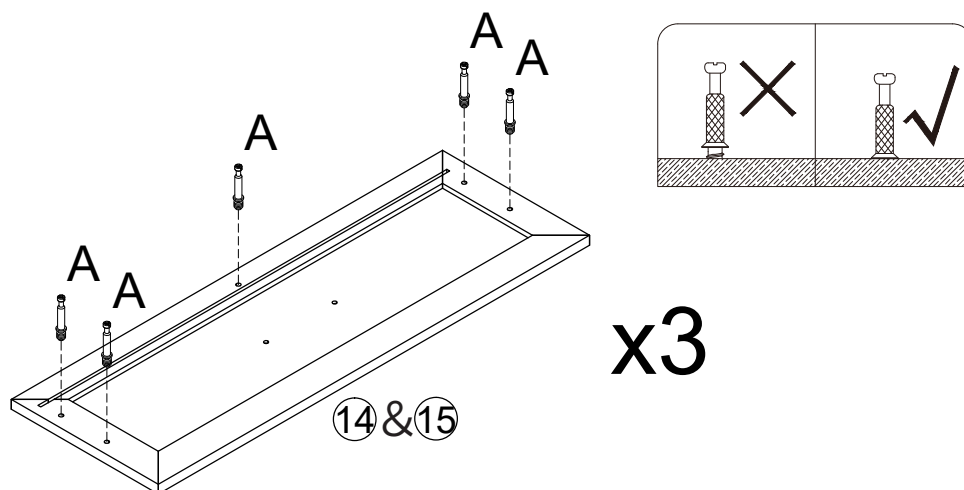
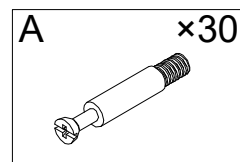
I. Install panel (23) as per diagram and slide them into the grooves until they are fully seated.

II. Secure the panel (22) to the panel (24) with screws (M).



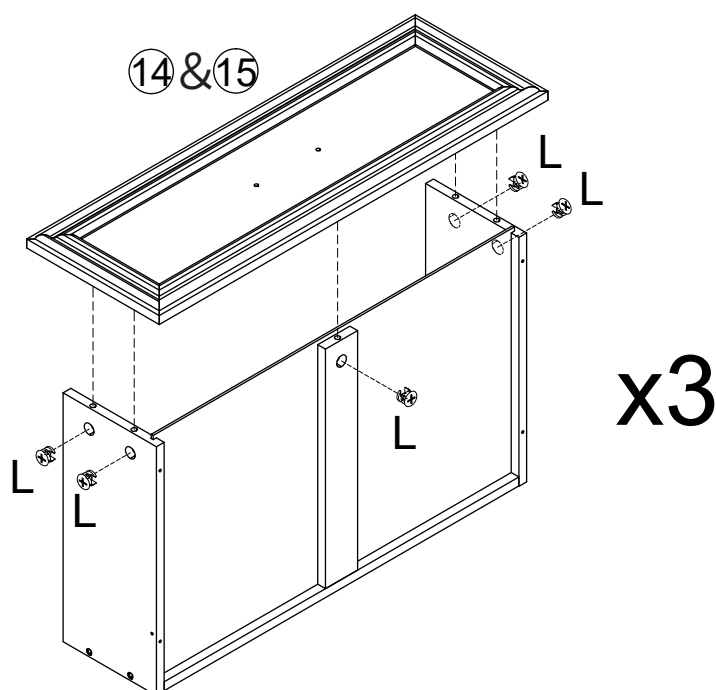
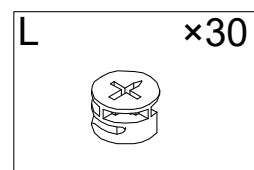
## Step 29

I.Screw (A) into the designated holes on panel (14,15).



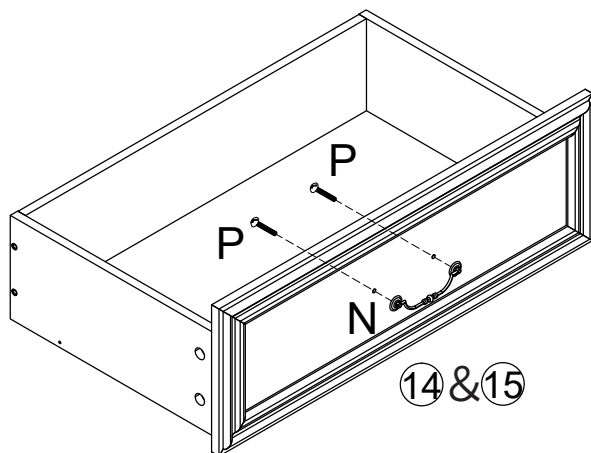
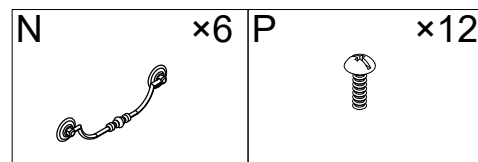
## Step 30

I.Attach panel (14,15) to panel (20,21,24),insert cam-lock (L) into the panel (20,21,24),then turn clockwise to lock onto cam-bolt(A).

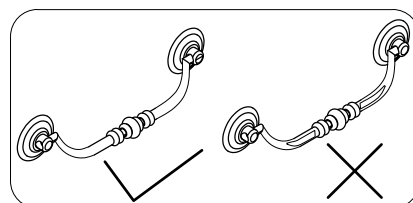


### Step 31

I. Use screws (P) to fix the handle (N) on the panels (14,15).



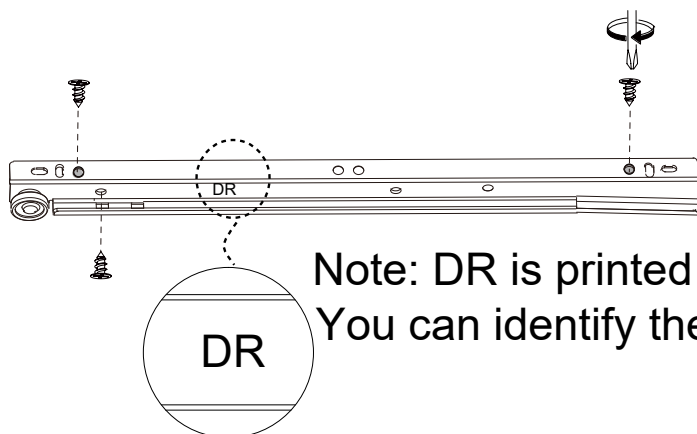
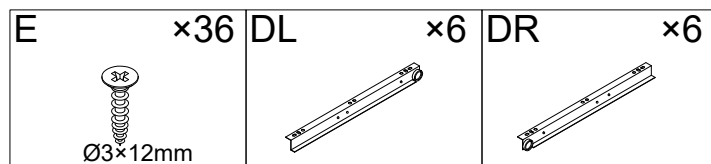
x3



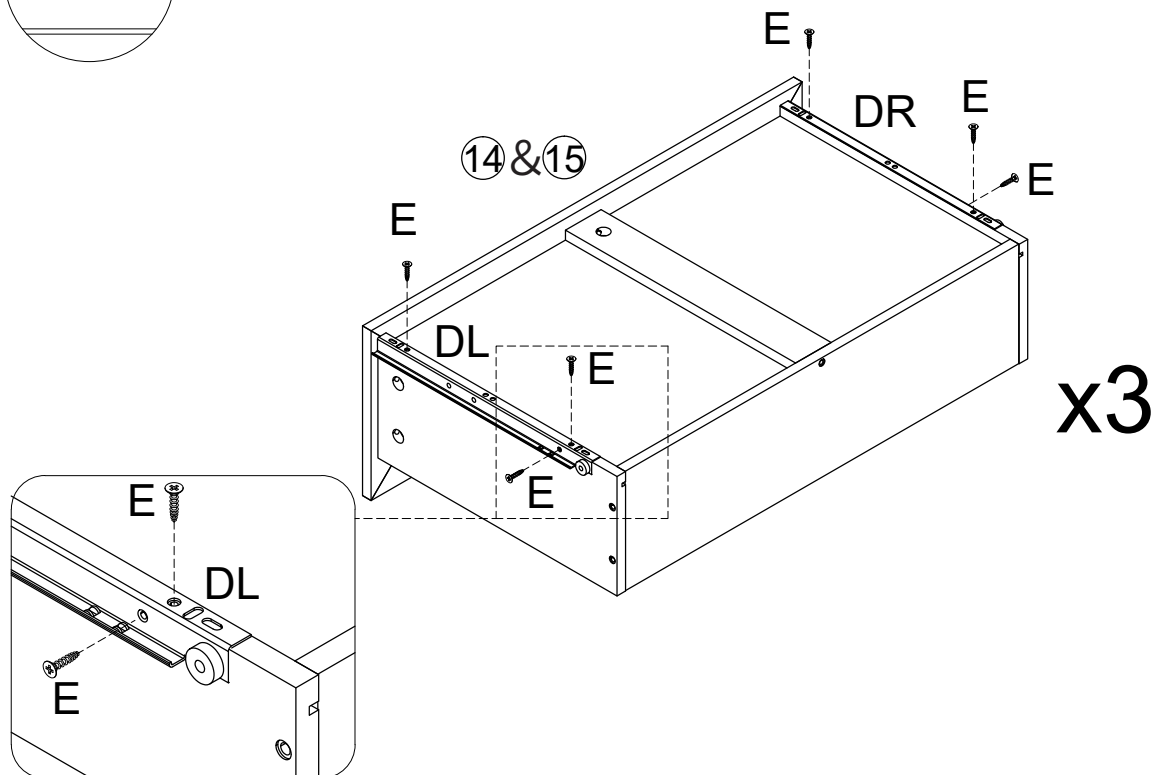
Note: Front and reverse side of handle

### Step 32

I. Fix the slide rail (DL,DR) on the panel (20,21) with screws (E).



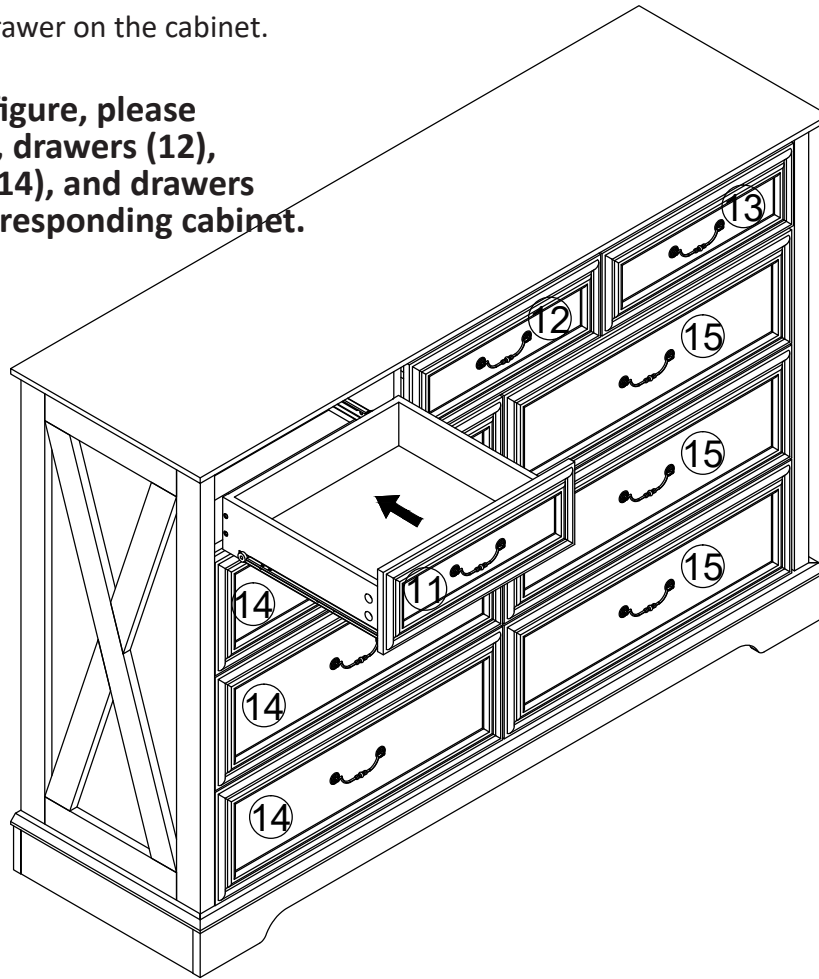
Note: DR is printed on the slide rail.  
You can identify the slide rail as DR.



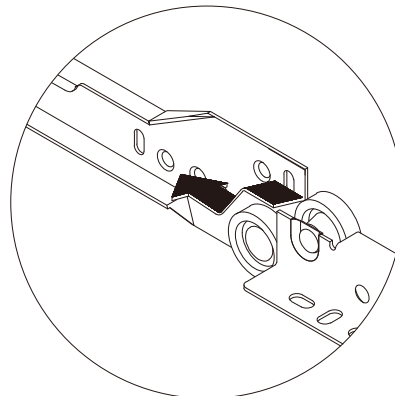
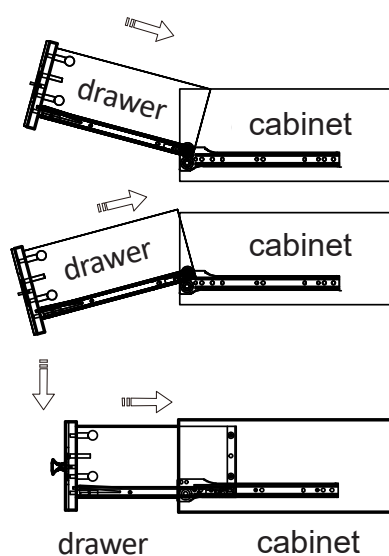
## Step 33

I. Install the assembled drawer on the cabinet.

**Note:** As shown in the figure, please install the drawers (11), drawers (12), drawers (13), drawers (14), and drawers (15) correctly in the corresponding cabinet.

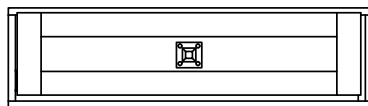


**1. Please ensure that you have matched the wheels on BOTH sides of the drawer with the wheels on rails installed BEFORE push in the drawer.**

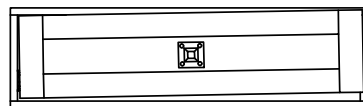


As shown in the picture, connect the pulley on the drawer to the pulley on the cabinet and push it forward.

**2. If the following occurs, redo the first two steps.**



(both wheels are off the rails)



(one wheel is off the rail)