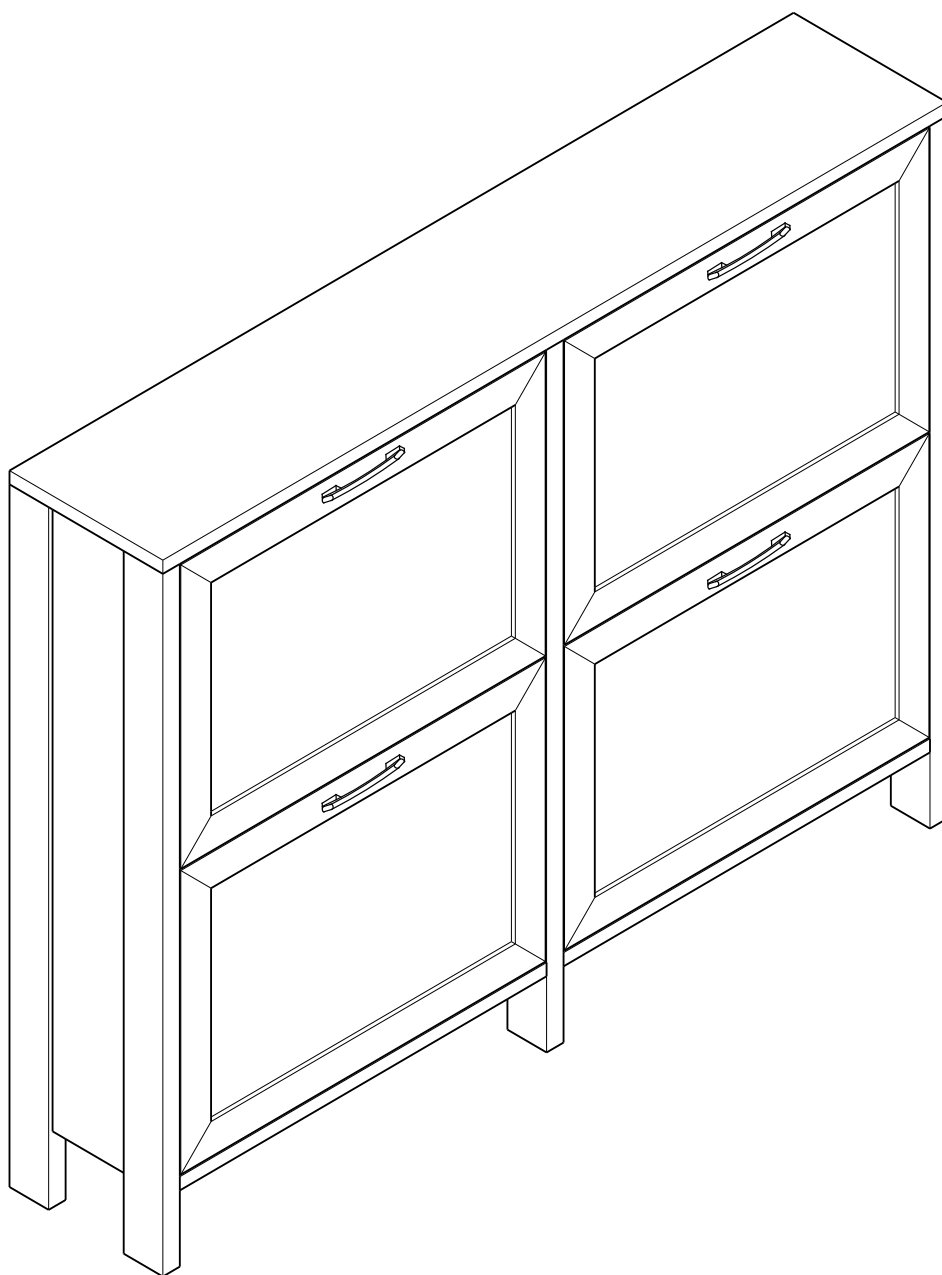


Assembly Instructions



warning notice



- Open your item in the area you plan to keep it for less heavy lifting.



- Identify, sort, and count the parts before attempting assembly.



- Lay all parts on smooth flat surface.



- Make sure to always face the point on the top of the Cam Lock towards the outer edge.



- Do NOT use harsh chemicals or abrasive cleaners on this item.



- Never push, pull, or drag your furniture.

Teamwork



Failure to use 2 people for assembly could result in unit damage or personal injury.

Before You Start

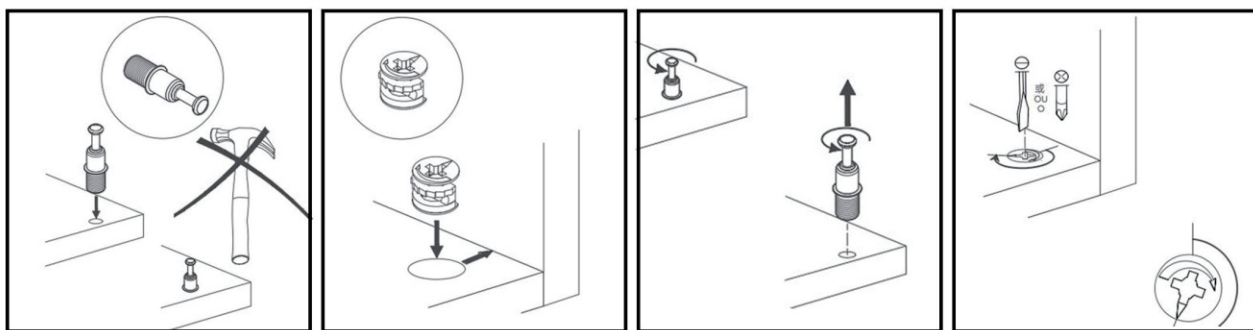
Read through each step carefully and follow the proper order

Separate and count all your parts and hardware

Give yourself enough room for the assembly process

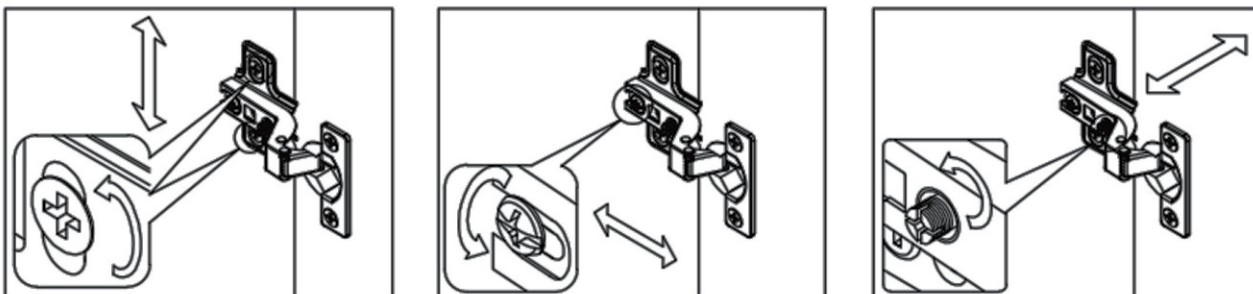
Have the following tools: Phillips Head Screwdriver and Hammer

Caution: If using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw.

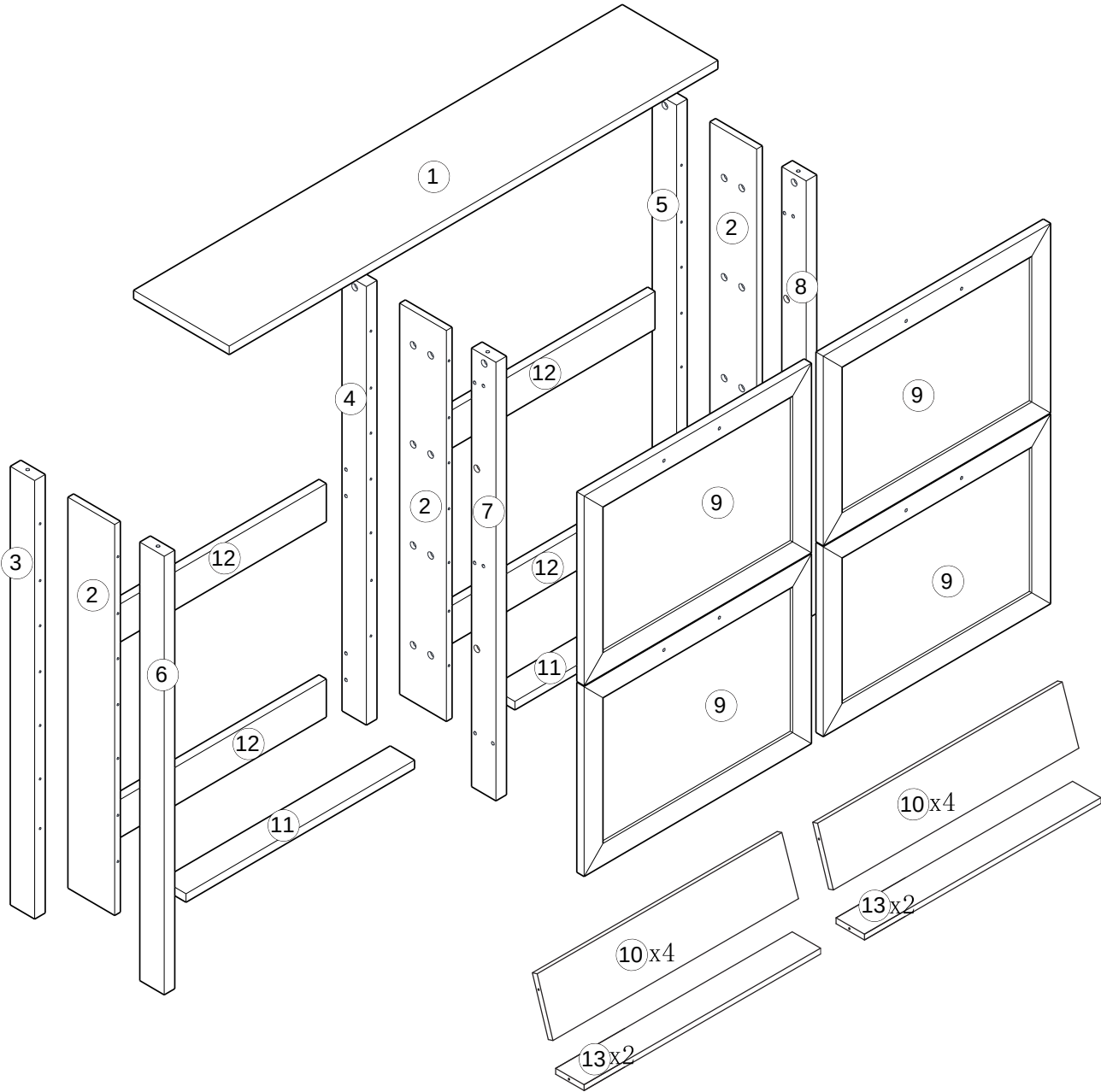


If the door panel is not sitting at a right position or angle, follow the steps below to improve.

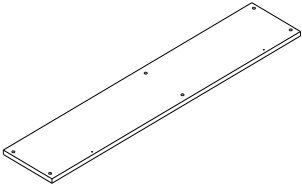
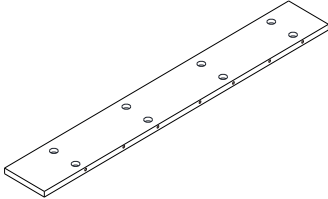
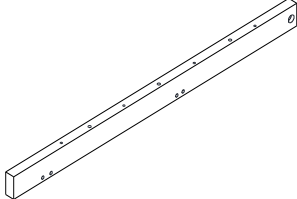
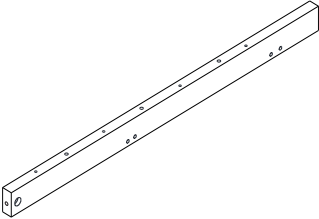
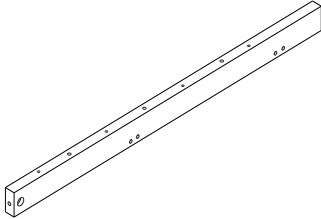
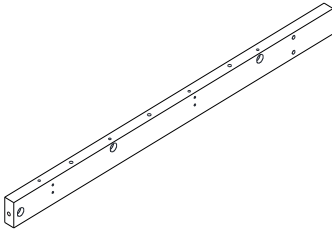
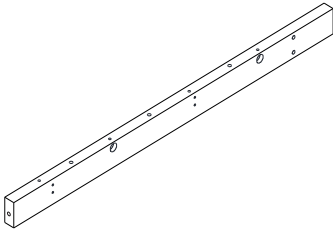
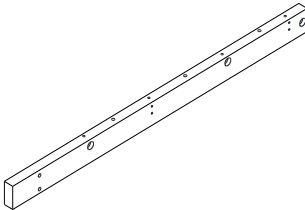
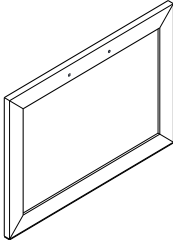
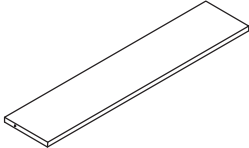
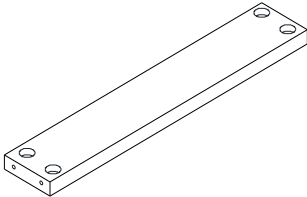
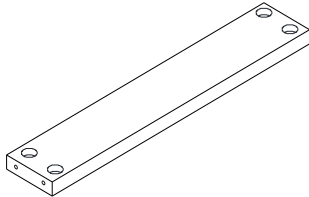
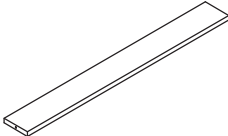
- (1) Loosen the hinge, adjust the door panel position (up and down) then fasten the screws to secure the hinge (Step 1), or,
- (2) Loosen the middle screw of the hinge and adjust the door panel in and out, to desired position, then fasten the screws to secure the hinge (Step 2), or
- (3) Adjust the nut at the centre of the hinge to fine tune the tilting angle of the door panel (left or right) to make the door panel to be vertical.



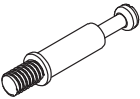
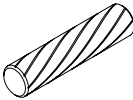
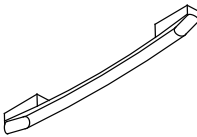
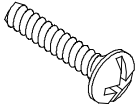
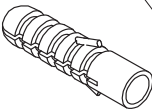
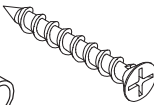
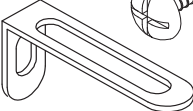
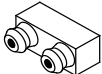
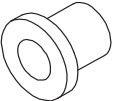
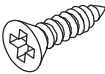
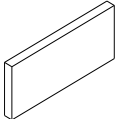
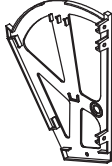
Components



Components

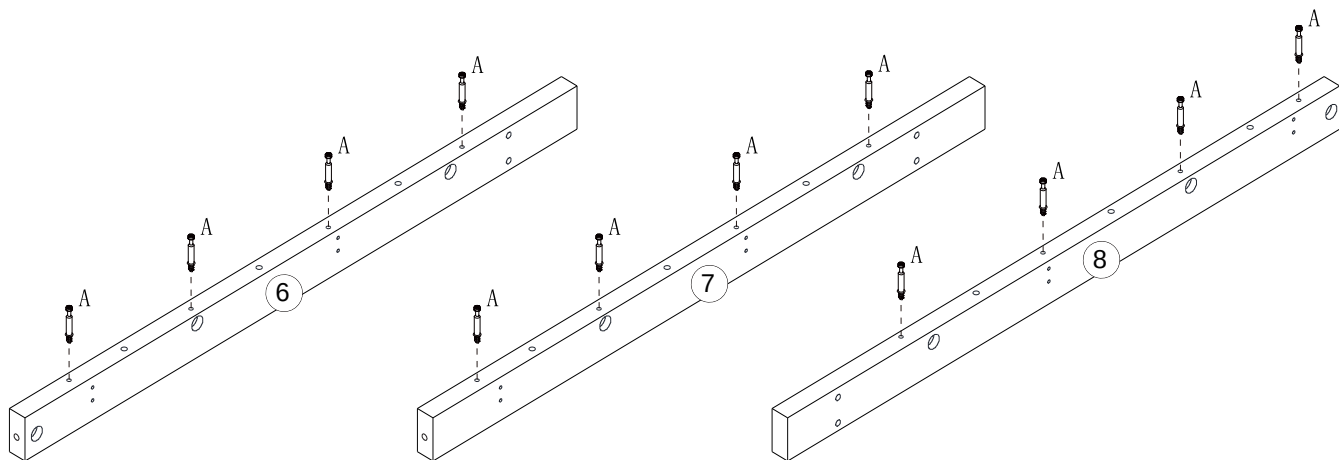
① 1PC 	② 3PCS 	③ 1PC 
④ 1PC 	⑤ 1PC 	⑥ 1PC 
⑦ 1PC 	⑧ 1PC 	⑨ 4PCS 
⑩ 8PCS 	⑪ 2PCS 	⑫ 4PCS 
⑬ 4PCS 		

Components

			
A x 54 +2	B x 54 +2	C x 18 +1	D x 4
	M4x35  	 	
E x 8	F x 2	G x 2	H x 8
		M3.5x14 	
I x 8	J x 8	K x 48 +2	L x 4
			
M x 8	O x 6	R x 4	

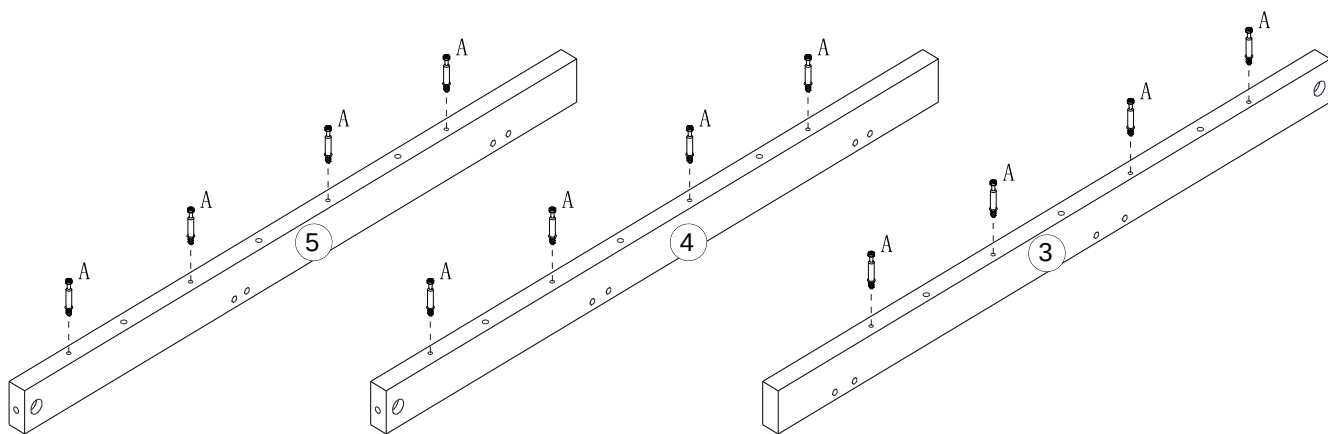
Assembly Instructions

STEP 1



Ax12

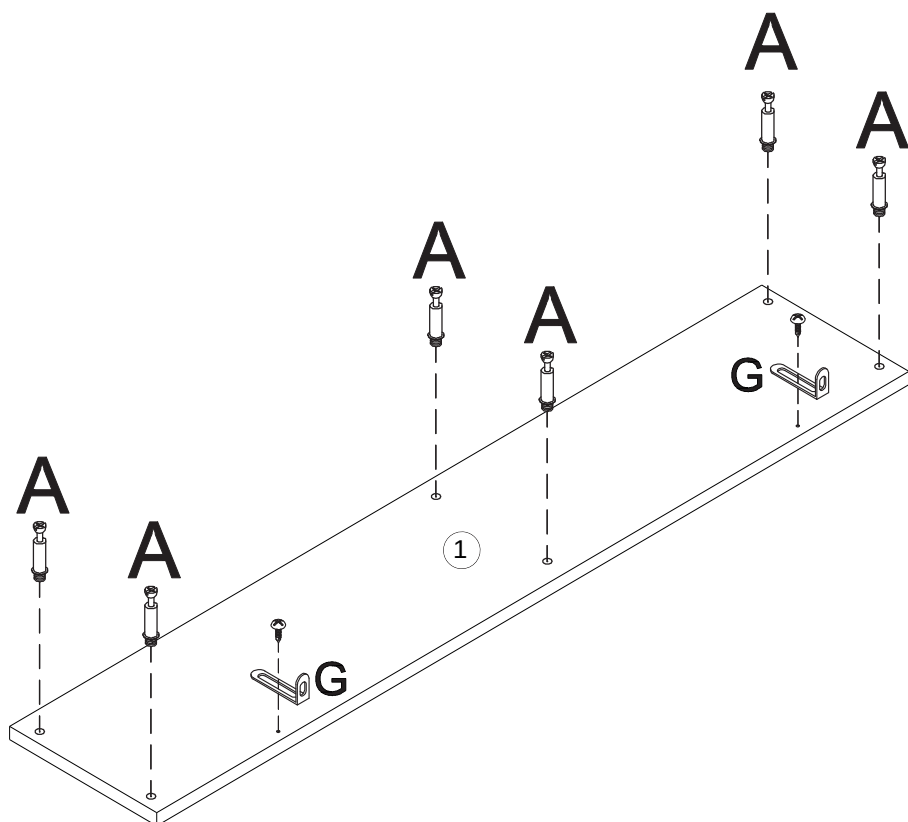
STEP 2



Ax12

Assembly Instructions

STEP 3

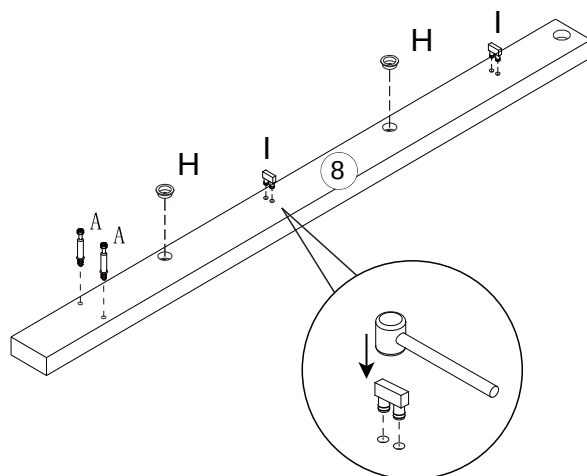
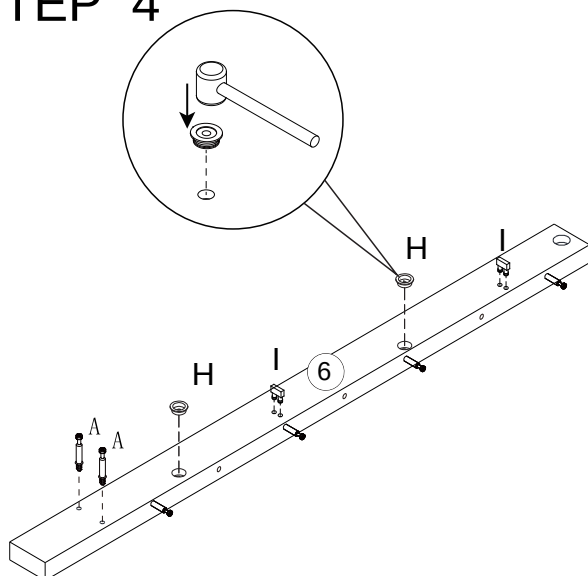


Gx2



Ax6

STEP 4



Ax4



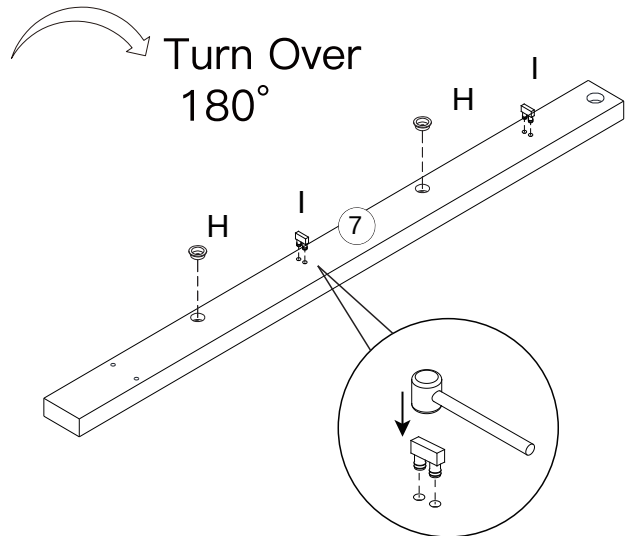
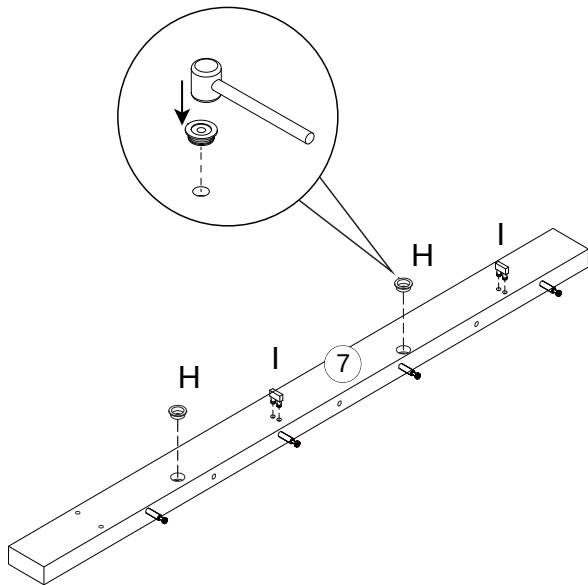
Hx4



Ix4

Assembly Instructions

STEP 5

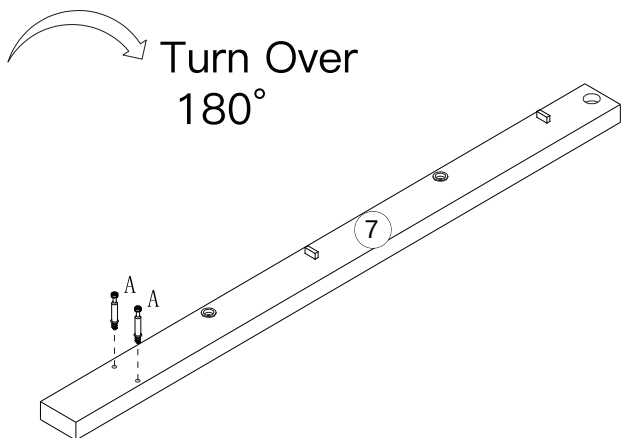
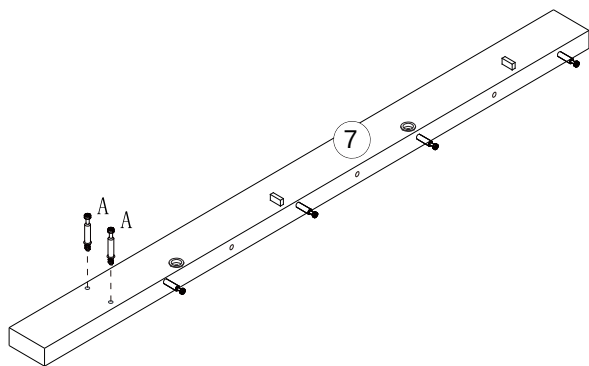


Hx4



Ix4

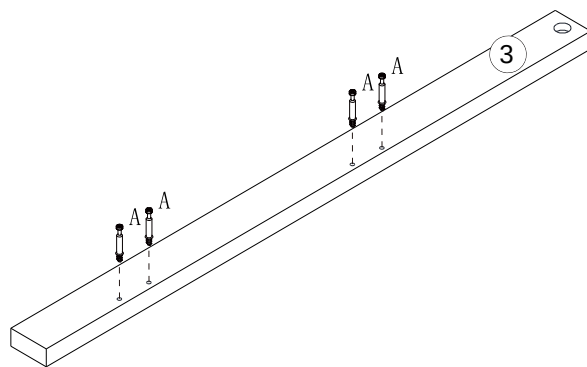
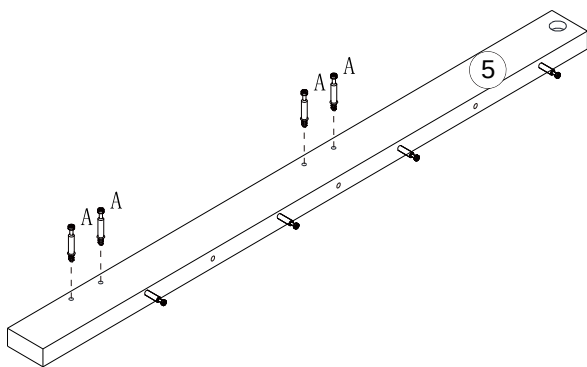
STEP 6



Ax4

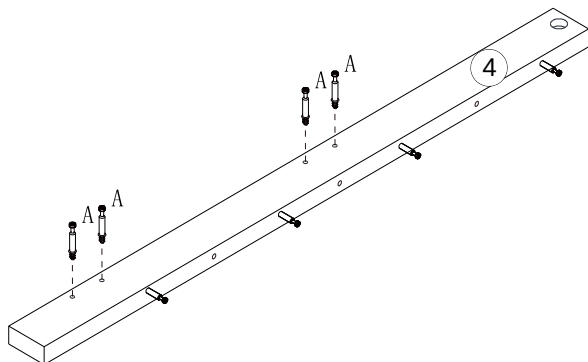
Assembly Instructions

STEP 7

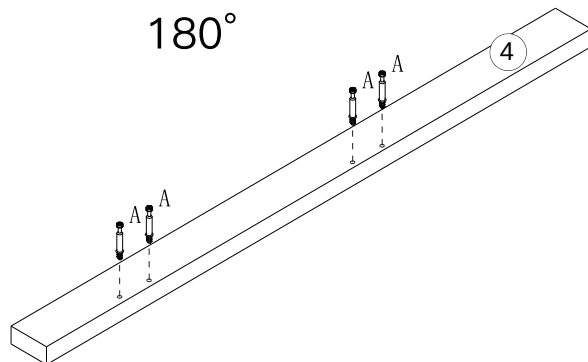


Ax8

STEP 8



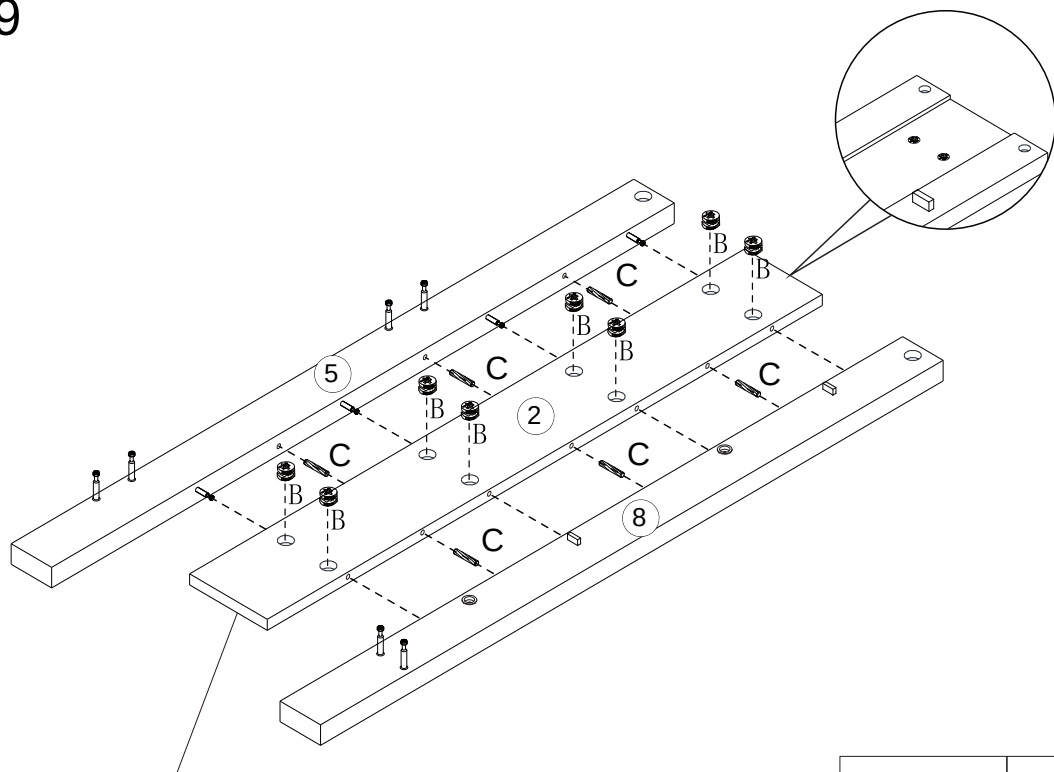
Turn Over
180°



Ax8

Assembly Instructions

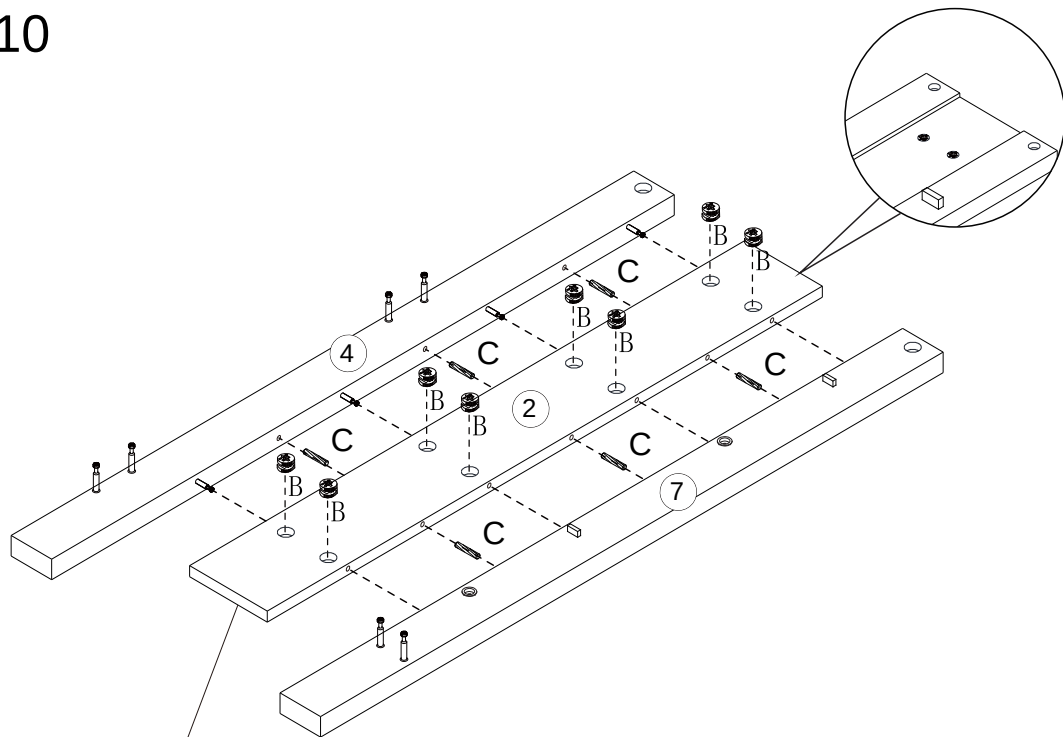
STEP 9



Edge Banding

	
Bx8	Cx6

STEP 10

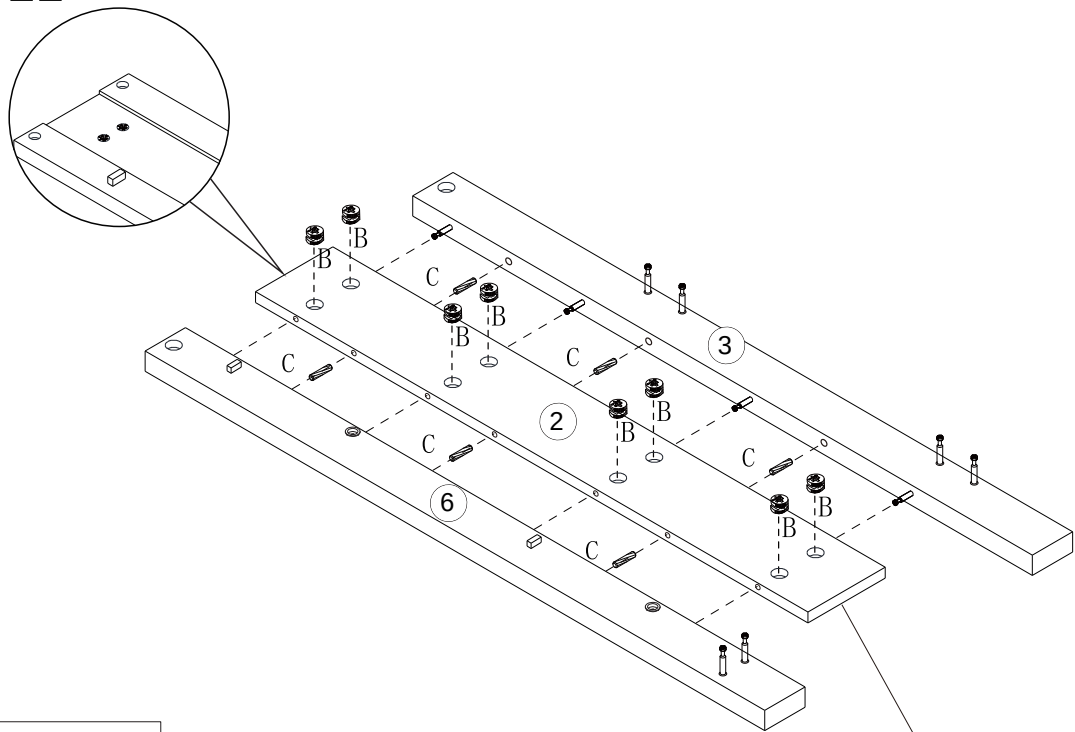


Edge Banding

	
Bx8	Cx6

Assembly Instructions

STEP 11



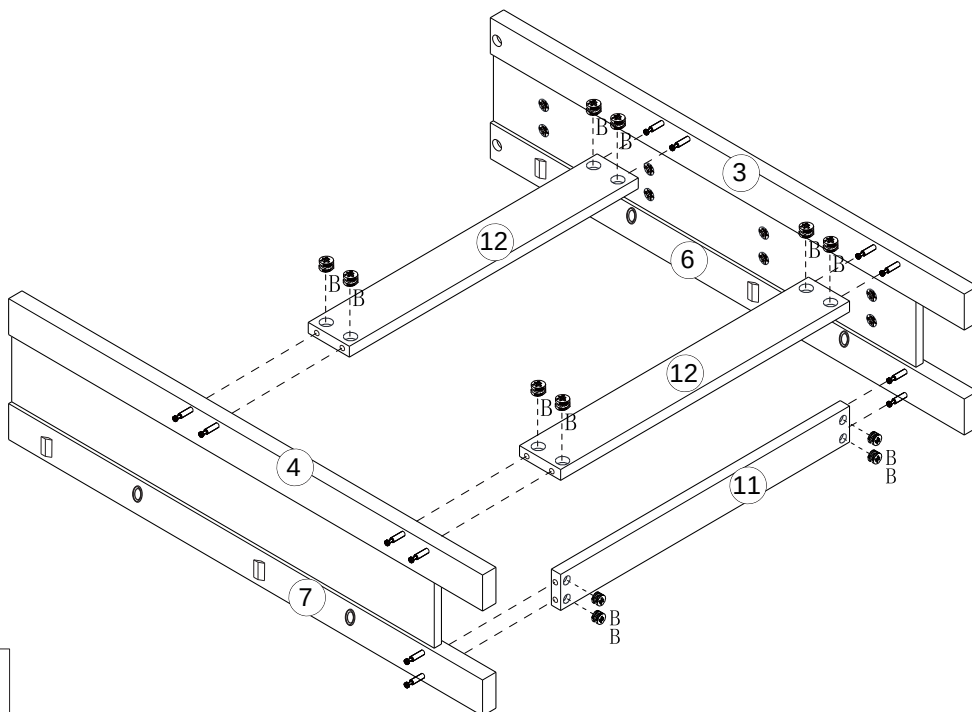
Bx8



Cx6

Edge Banding

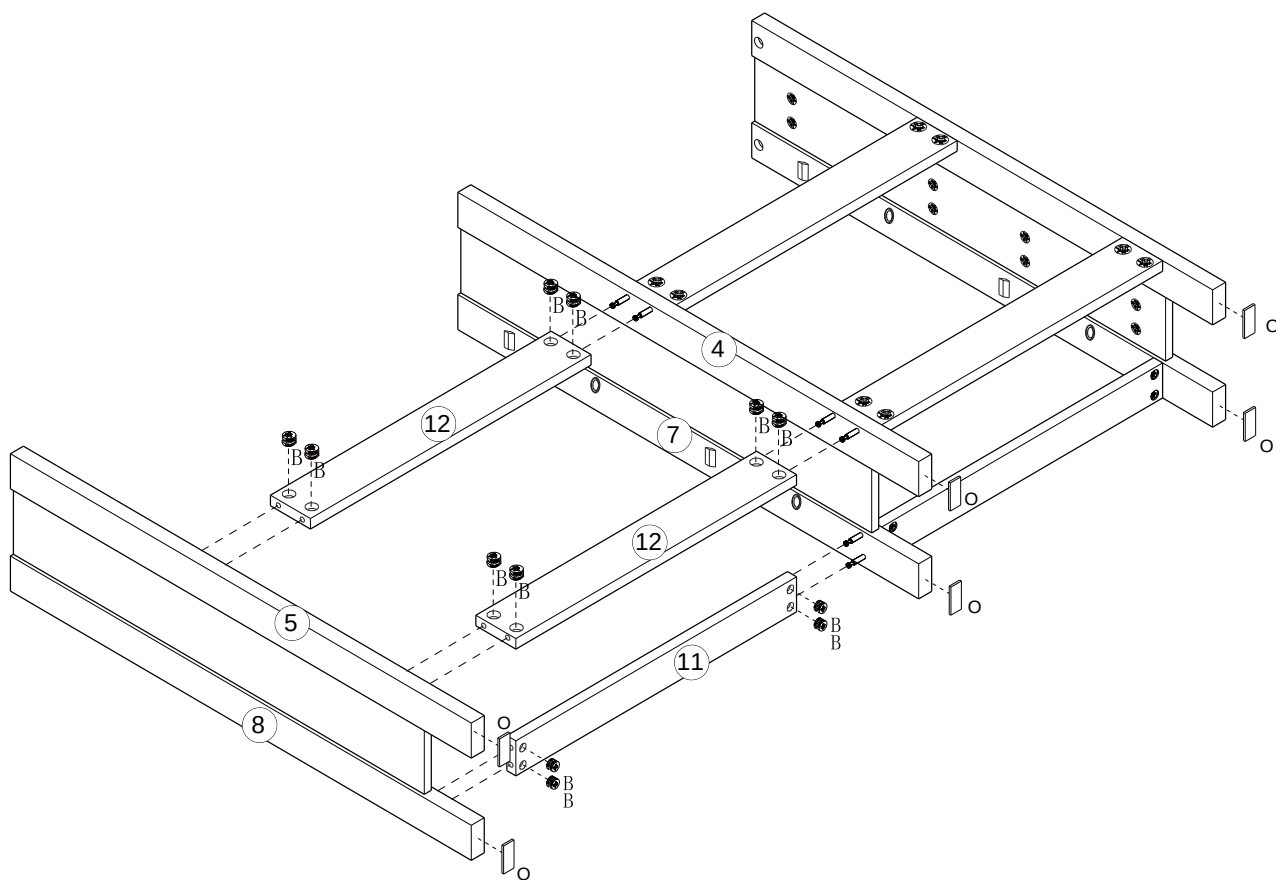
STEP 12



Bx12

Assembly Instructions

STEP 13



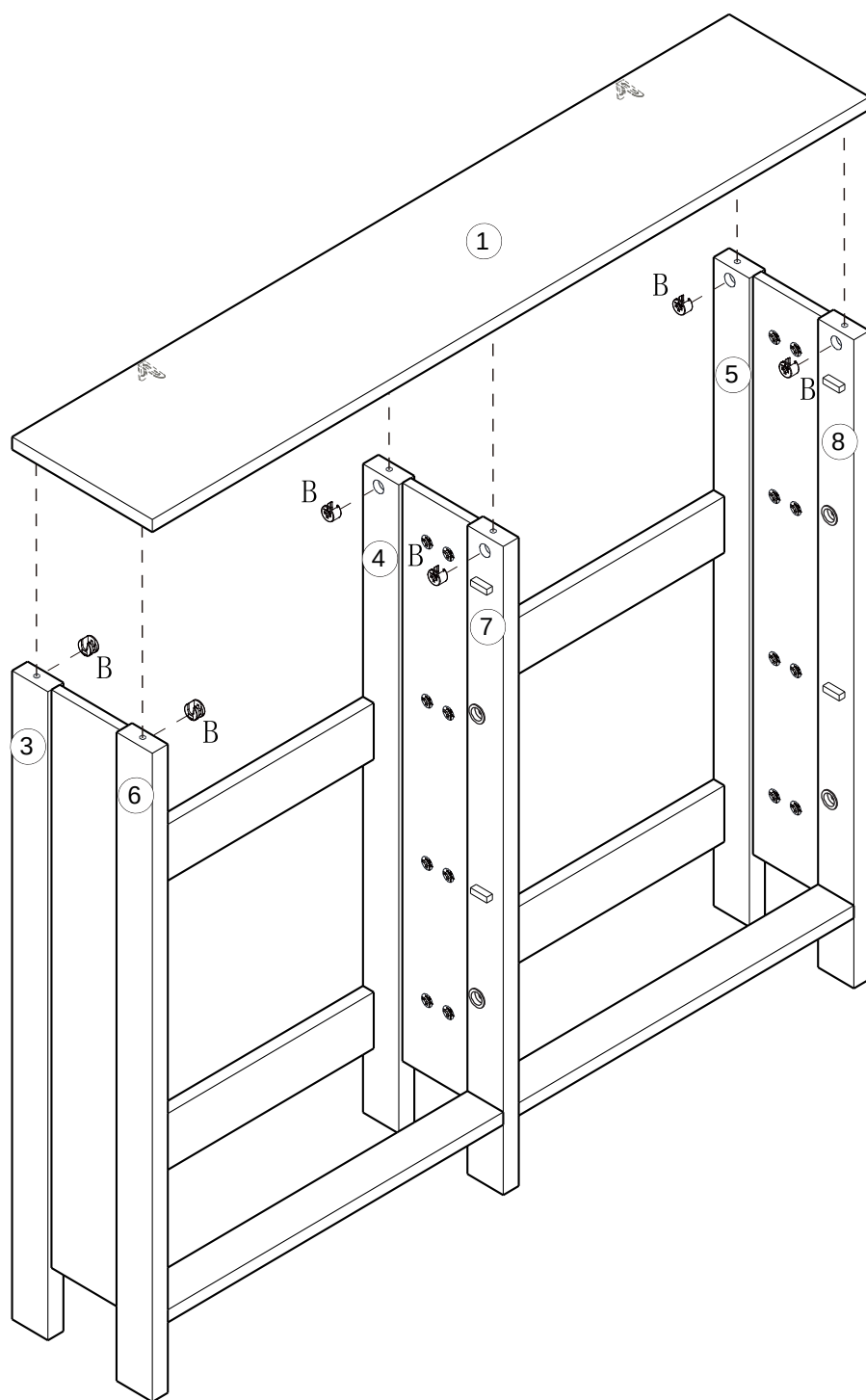
Bx12



Ox6

Assembly Instructions

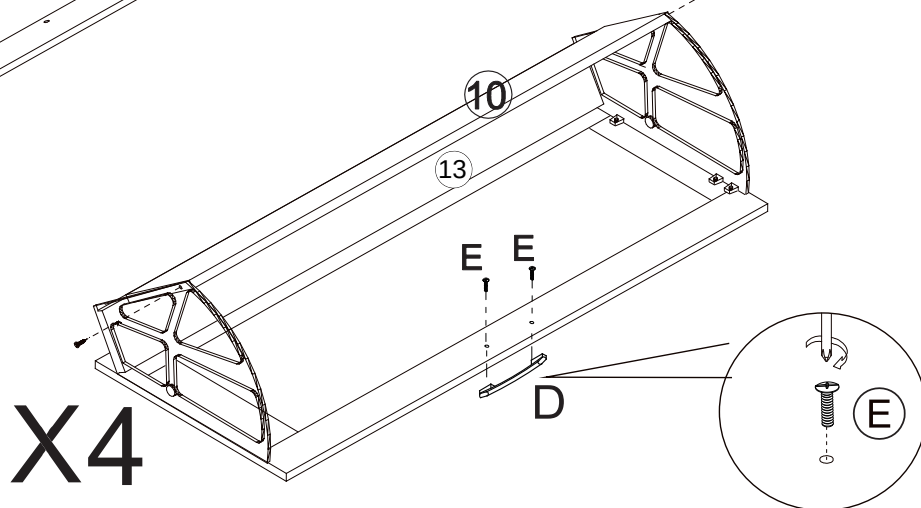
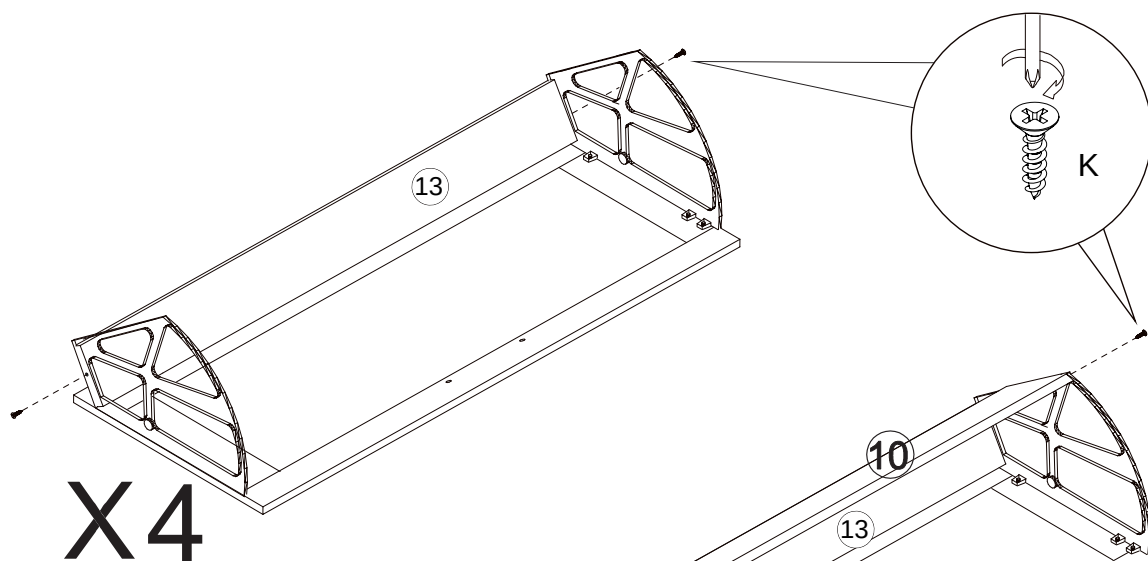
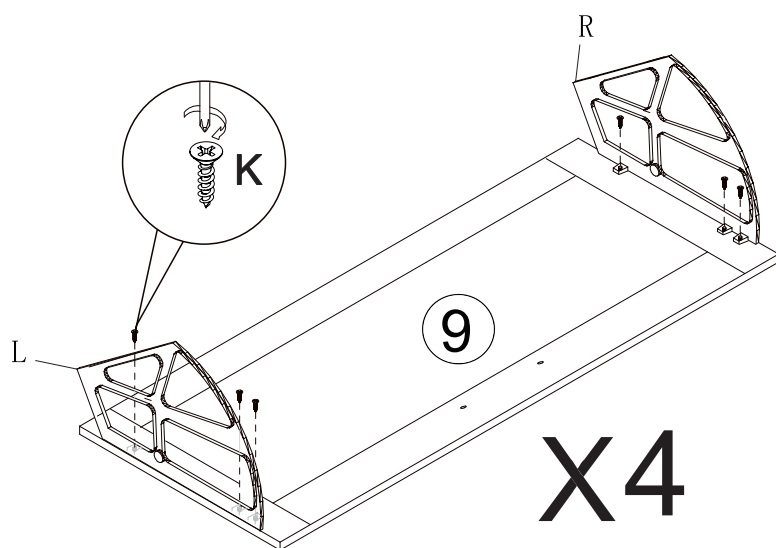
STEP 14

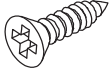
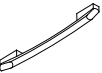


Bx6

Assembly Instructions

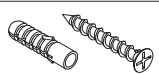
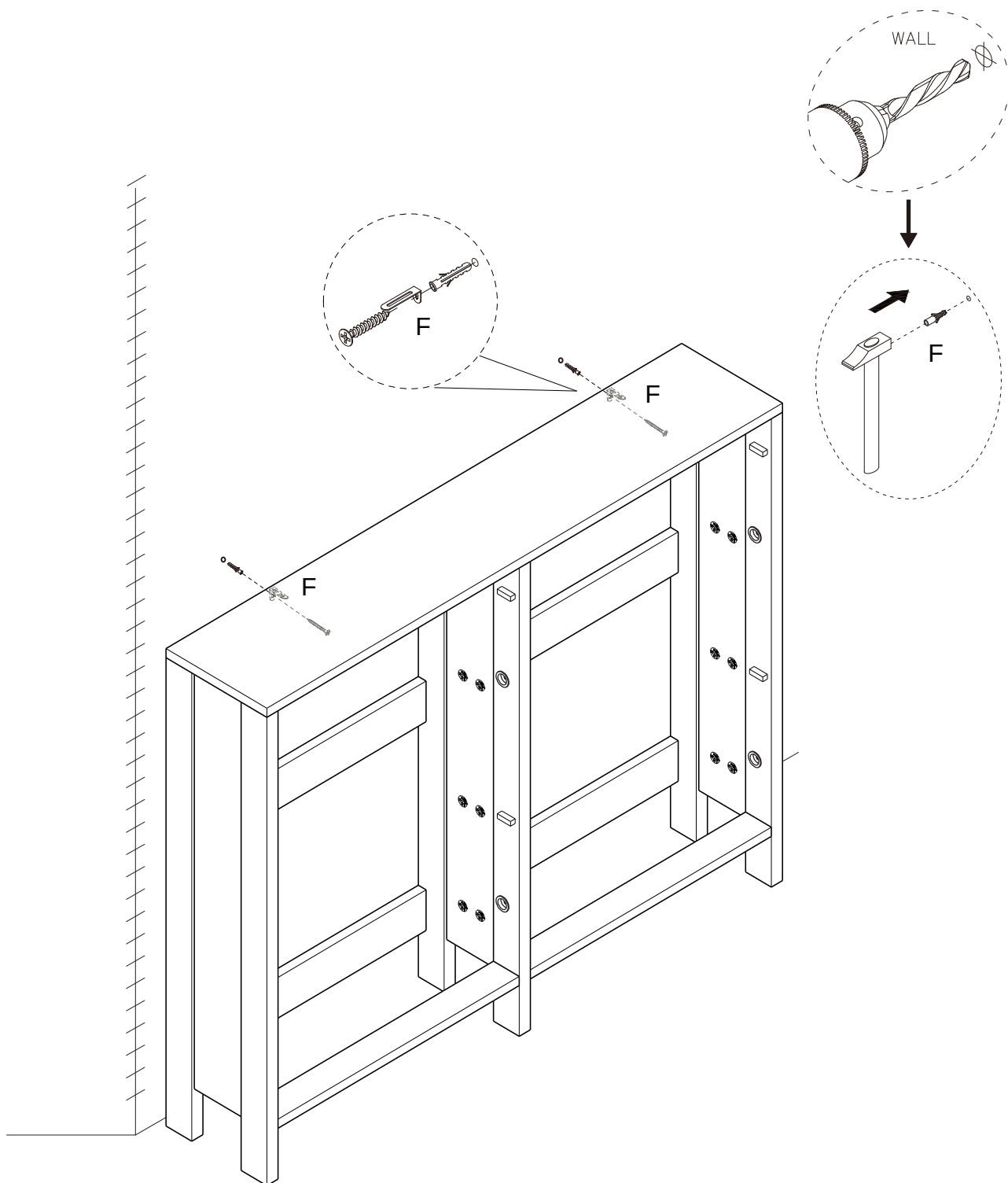
STEP 15



				
Lx4	Rx4	Kx40	Ex8	Dx4

Assembly Instructions

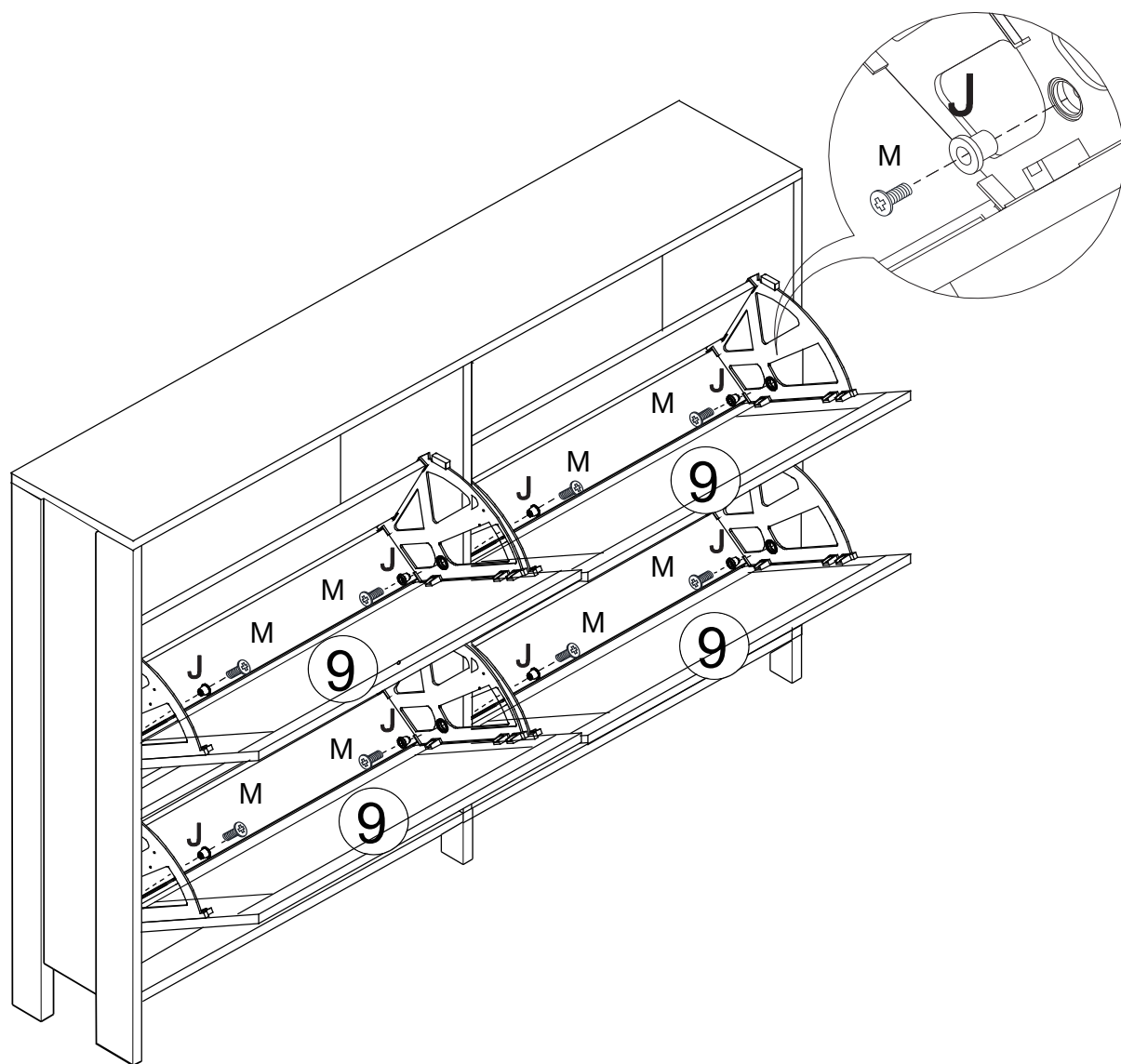
STEP 16



Fx2

Assembly Instructions

STEP 17



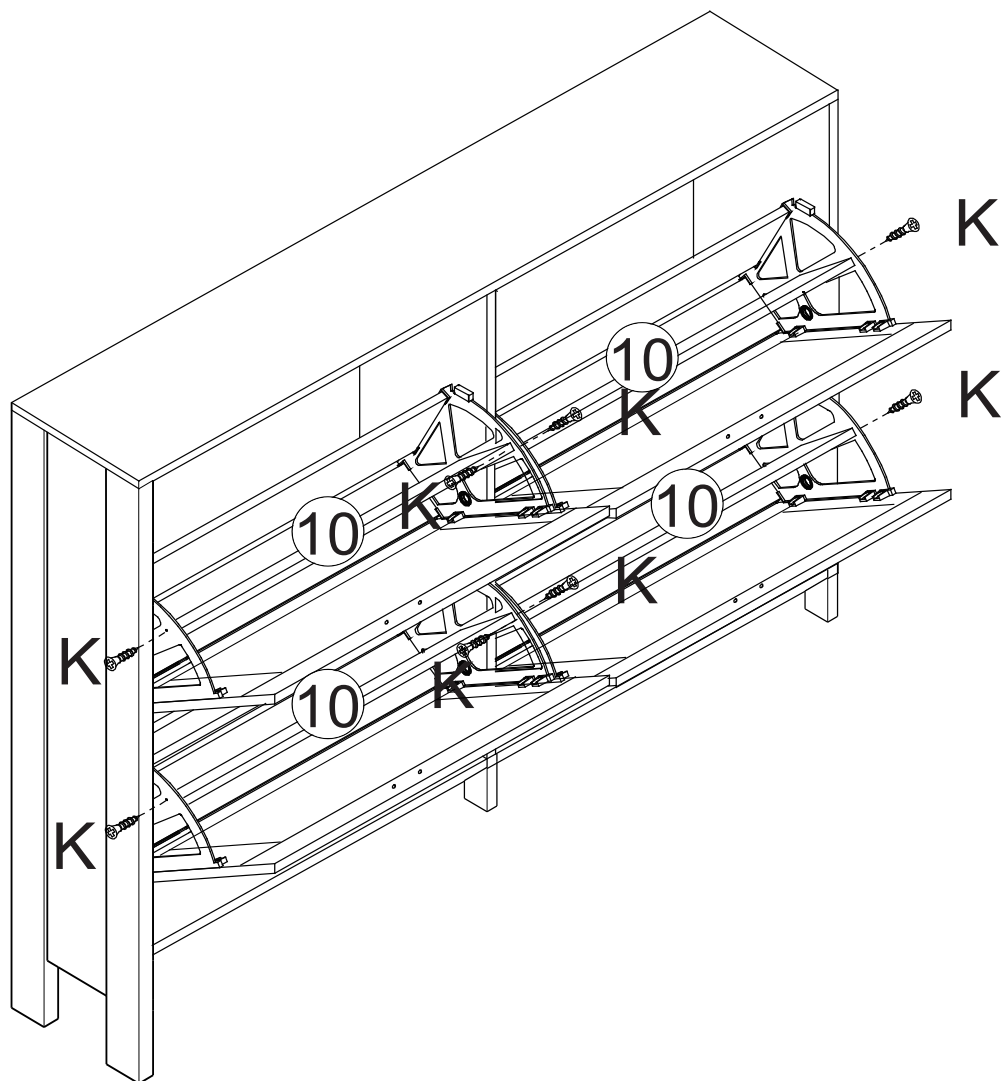
Mx8



Jx8

Assembly Instructions

STEP 18



Kx8