


TURNER BIANCA	Brands	Pre-Production Review			
Brand:	CATHERINE LANSFIELD				
Design Name:	INGA LEAF				
BDS:	24570				
Season:	SS26				
Category:	ADULT BEDDING				
Factory:	LIBERTY				
Products:	BEDDING				
Country of Origin	PAKISTAN				
Agreed Pack Fold Image					
Packaging Type Required	C, STUDIO				
Colour	NATURAL				
Colour Standard agreed - CAD, lab dip, swatch, etc.					
FACTORY DESIGN QUALITY FRONT	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY REVERSE	52% POLYESTER 48% COTTON				
FACTORY DESIGN QUALITY TRIMS	NA				
TC OR WEIGHT	76X62 30X30				
PRINT TECHNIQUE	STANDARD				
FACE PRINT TYPE	ROTARY				
REVERSE	ROTARY				
PILLOWCASE	ROTARY				
Fill Composition					
Fill Weight					
Sizes Selected	S D K SK DUVET SETS				
Finishes Face					
Finishes Reverse / Lining					
Technique					
Print Technique Face					
Print Technique Reverse / Lining					
Print Technique Pillowcase Front					
Print Technique Pillowcase Reverse					
Dye Class Face					
Dye Class Reverse / Lining					
Printed on optic?					
Any concerns re. differential shrinkage?					
Any concerns re. cross staining?					
Any compromise on physical performance?					
Is the fabric directional?					
Any batch consistency challenges?					
Any speciality - glitter, pearl, foil?					
Does the speciality print perform to 25 washes?					
Proposed: Care Symbols Wash Instructions Logo's Proposed	SYMBOLS:40 DEGREE,DO NOT BLEACH,1 DOT TUMBLE DRY,2 DOT IRON,DO NOT DRY CLEAN ADDITIONAL COMMENTS:WASH BEFORE USE,WASH DEEP COLOURS SEPARATELY,DO NOT BLEACH OR DRY CLEAN,TUMBLE DRY ON A LOW HEAT SETTING,IRON ON REVERSE ONLY,KEEP AWAY FROM FIRE				
Any additional disclaimers required?					
Red Seals required?					
User Trials required?					
Styling Details					
Additional Styling Details (e.g. width / colour / etc.)					
Cutting (Random / Precision etc)					
Trims Embellishment					
Opening / Fastening					
Fastening Colour - dyed to match?					
Amendments Requested					
Any other comments from the factory					
Any other comments					
Approved Buying Sample Image or CAD layout					

FABRIC SPECIFICATIONS TO BE COMPLETED

**TURNER
BIANCA**

PLEASE COMPLETE THIS DOCUMENT FOR WOVEN, KNITTED & TERRY CONSTRUCTIONS:

TURNER BIANCA FABRIC SPECIFICATION

PRODUCT DETAILS					
DATE	02-Sep-21		FIBRE COMPOSITION - GRIEGE		Polyester 52% Cotton 48%
BDS NUMBER			FIBRE COMPOSITION - FINISHED		Polyester 52% Cotton 48%
PRODUCT SUPPLIER	Various		FABRIC DESCRIPTION		1/1 WEAVE
FABRIC SUPPLIER	Various		FABRIC QUALITY		Polyester 52% Cotton 48%
FABRIC COUNTRY OF ORIGIN	PAKISTAN				
FIBER COUNTRY OF ORIGIN	PAKISTAN				

FABRIC CONSTRUCTION DETAILS					
GREIGE SOURCE	OUT SOURCED WEAVING		DYER/FINISHER	LIBERTY MILLS LIMITED	
FINISHING ROUTE	PIGMENT PRINT, STENTER & FINISH.				
DYE CLASS	PIGMENT	ANY PROMOTIONAL CLAIM		Not Applicable	
FOR KNITTED FABRICS.					
GAUGE	YARN COUNT		TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact...)		
WIDTH (cm)	WEIGHT (gsm)		COURSES	WALES	
FOR WOVEN FABRICS.					
WIDTH (cm)	Various Widht	WEIGHT (gsm)	110 GSM(±5%)	WEFT-YARN COUNT	50s PC 52-48
ENDS - GRIEGE	76 PER INCH	PICKS - GRIEGE	64 PER INCH	Twist of WEFT	Twist of WARP
ENDS - FINISHED	76 PER INCH± 2	PICKS - FINISHED	62 PER INCH± 2	TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact...)	30s PC 52-48 Carded
FOR TOWELLING.					
WIDTH (cm)	WEFT YARN COUNT		WARP YARN COUNT	PILE YARN COUNT	
WEIGHT (gsm)	Twist of WEFT		Twist of WARP	Twist of PILE	
ENDS	PICKS		TERRY RATIO	LOOP LENGTH (mm)	
TYPE OF SPINNING (OE/Ring, Carded/Combed/Compact...)					

PLEASE REQUEST COMPLETION OF THIS DOCUMENT FOR BATH MATS & RUGS:

	SPECIFICATION
PILE	
BASE	
COTTON DYES	
POLYESTER THREAD	
PIPING	
YARN TWIST	
FABRIC WEIGHT	
FABRIC STRUCTURE	
STAPLE LENGTH mm	
DYE CLASS USED	
FINISH USED	
PIECE WEIGHT	
PILE YARN COUNT	
PICKS (SPI)	
GAUGE (REED)	
PILE HEIGHT	
QUALITY OF YARN IN PILE	
QUALITY OF YARN IN CANVAS	

**TURNER
BIANCA**

Brands

Brand	CATHERINE LANSFIELD	Technologist	ALEX ARMSTRONG
Design Name	INGA LEAF	Product Exec	SALLY ROBERTS
BDS	24570	Designer	KATE ANDERSON
Factory	LIBERTY	Date	

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

29.07
REJECTED. ***RESUBMIT***

TECHNICAL / COMMERCIAL / DESIGN COMMENTS

APPROVED REJECTED

Severity / Probability	Slight Harm 1	Harm 2	Serious Harm 3
Highly Unlikely 1	1	2	3
Unlikely 2	2	4	6
Likely 3	3	6	9
Highly Likely 4	4	8	12

Injury Scenarios	Probability	Severity	Comments

Buying Sample Log

BUYING SAMPLE - Images / Observations/ Comments/ Actions



.....FOLDERS M TO Royalty/Product Information/CATHERINE LANSFIELD_Colours/24570/INGA LEAF/TIVE IMAGES

RE: SS26 PCL
M Jawaid <m.jawaid@libertymillslimited.com>
To : Kate Anderson & Sally Roberts & Axl Raza & DM Mubarek & Karen Wigney
Cc : Hannah Tomlinson & Muhammed Zuber & afaqsateem@libertymillslimited.com & Doreen Haskinson & afaksateem@libertymillslimited.com & marium.sateem@libertymillslimited.com & Wajeha Usroq & Jawaid & Khalid Manzoor@libertymillslimited.com
Wed 30/07/2025 18:40

CAUTION: This email originated from outside of Turner Bianca. Do not click links or open attachments unless you recognise the sender and know the content is safe.

Hi Kate,
Thanks for your understanding. Could you please confirm if you are agree with my below comments as my first email.

Inga Leaf, Liberty Comments >>>> Liberty Comments 30/7/25. The sample is slightly off from the CAD, but could you please approve us to proceed with bulk production. **For the reverse side, we will follow the front with amendments to make it as close as possible.**

Bryson, Liberty Comments >>>> Liberty Comments 30/7/25. We have noticed that the Green and Natural colors are slightly off, but consider them commercially acceptable. Could you review and approve us to proceed with bulk production. **For the reverse side, we would like to match the colour with the front, under the light.**

Thanks & Best Regards
Jawaid

**TURNER
BIANCA**

Brands

Test Report Results

Testing Required	Requirements	Reference	Accredited Testing House	Colour / Item Tested	Test Report Number	Date of report	*Results / Grade	Comments
BS EN ISO 105 E01	Colourfastness to water - Requirement: Change 4 staining 4							
BS EN ISO 105 X12	Colourfastness to Rubbing (Wet & Dry) - Requirement: Dry 4, Wet 4							
BS EN ISO 105 B02	Colourfastness to Light - Requirement: Standard 4							
BS EN ISO 105 C06	Colourfastness to washing - Requirement change 4 staining 4							
1007/2011/EU	Fibre composition							
EN ISO 6330:2012	Dimensional Stability to Washing- Requirement +/- 3% for synthetic blends & +/-5% for cotton							
EN ISO 6330:2012	Appearance after Machine Washing (1 wash as per care label) - Requirement +/-3% and general appearance graded as satisfactory.							
EN ISO 13934-2	Tensile Strength - Requirement 25KG							
EN ISO 13937-1	Tear Strength - Requirement 1000cN							
EN ISO 13935-2	Seam strength - Requirement: >120N							
EN ISO 13936-1	Seam Slippage - Requirement: 6mm Seam opening 12KG Load							
EN ISO 12945-2	Pilling Resistance - Requirement 2,000 revs, Grade 4							

**TURNER
BIANCA**

Brands

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Design Name	INGA LEAF	Product Exec	SALLY ROBERTS
BDS	24570	Designer	KATE ANDERSON
Factory	LIBERTY	Date	

GENERAL COMMENTS/ OBSERVATIONS/ APPROVALS

27.08.25 approved

TB TECHNICAL/ COMMERCIAL/ DESIGN COMMENTS

APPROVED REJECTED

PACKAGING CHECKLIST

Product Exec	
Technologist	
CHECKS	COMMENTS
Insert wording and spelling matches approved soft copy	
Insert matches colour standard	
Photography matches product	
Pack Size	
Fold Correct	
Fibre composition stated in FOP or BOP	
Fibre composition stated on care label	
Stated fibre composition is correct	
Care icons correct on BOP	
Care icons correct on care label	
Positioning of labels	
Child safety warning correct, clear and colour fast	
Correct text use of 3rd party info	
Correct TB logo's	
Correct 3rd party logo's	

GOLD SEAL LOG

GOLD SEAL - Images / Observations/ Comments/ Actions

