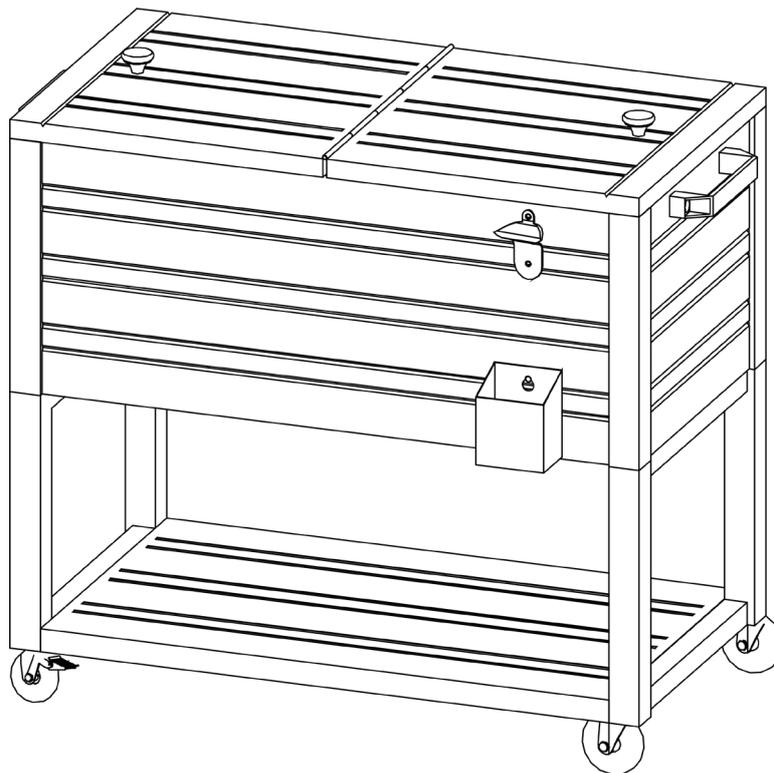


# Permasteel 80QT Cooler

## Use & Care Guide

Model number: **PS-205-80QT**



Thank you for purchasing your new patio cooler from Permasteel.  
We hope you enjoy your product.

If you have any questions, please call us **1-888-287-0735**  
or visit **[www.permasteel.life](http://www.permasteel.life)**

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# Important Information

Thank you for your purchase of our Patio Cooler. We sincerely hope you will enjoy using our fine products.

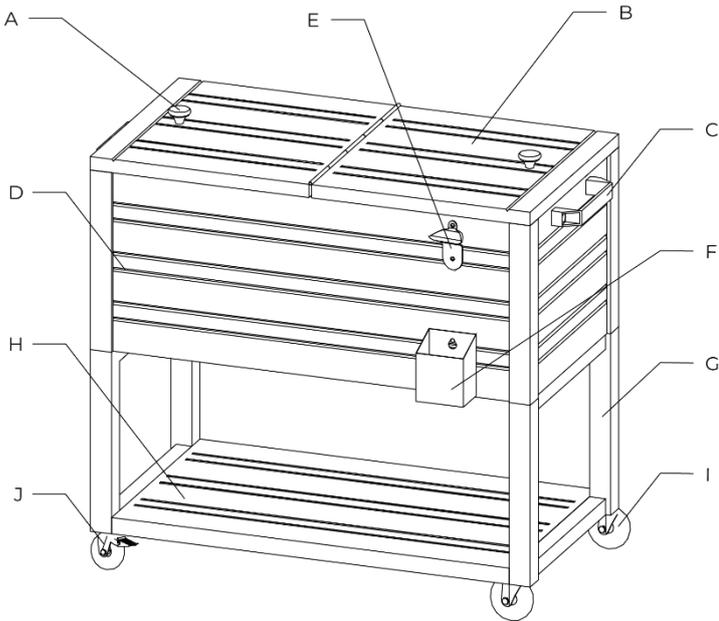
- Please take time to read these instructions thoroughly and follow each step carefully for safe and easy operation.
- Please contact our customer service at 1-888-287-0735 if you have any questions.
- Please keep this manual for future reference.



**CAUTION**

1. Hand tools only, use of power tools could damage product.
2. Remove all components, hardware and tools from box before assembly. Inventory and separate each of the hardware and components included.
3. Please consider recycling all applicable packaging material.

# Parts List



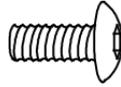
Key	Description	Qty
A	Lid Knob	2
B	Lid	1
C	Body Handle	2
D	Body (Basin)	1
E	Bottle Opener	1
F	Bottle Cap Catcher	1
G	Leg Frame	2
H	Bottom Shelf	1
I	Caster	2
J	Caster with Brake	2
AA	M6 x 13 Bolt	14
BB	M6 x 20 Bolt	4
CC	M6 x 16 Bolt	4
DD	M6 x 15 Shoulder Bolt	2
EE	M4 x 40 Screw	2

If you are missing any parts or have damaged parts, please call **1-888-287-0735** M-F 8:00-5:00 Pacific Time. For replacement, visit us at **[www.permasteel.life](http://www.permasteel.life)**

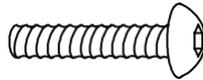
# Hardware

The following hardware is provided in a poly bag.

**M6x13mm Bolt: 14 pcs**



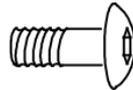
**M6x20mm Bolt: 4 pcs**



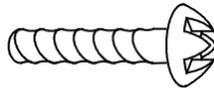
**M6X16mm Bolt: 4 pcs**



**M6x15mm Shoulder Bolt: 2 pcs**



**M4X40mm Screw: 2 pcs** (Note: Attached to lid knobs)



**Tools Included:**



# Tools

The following tools are required for assembly:

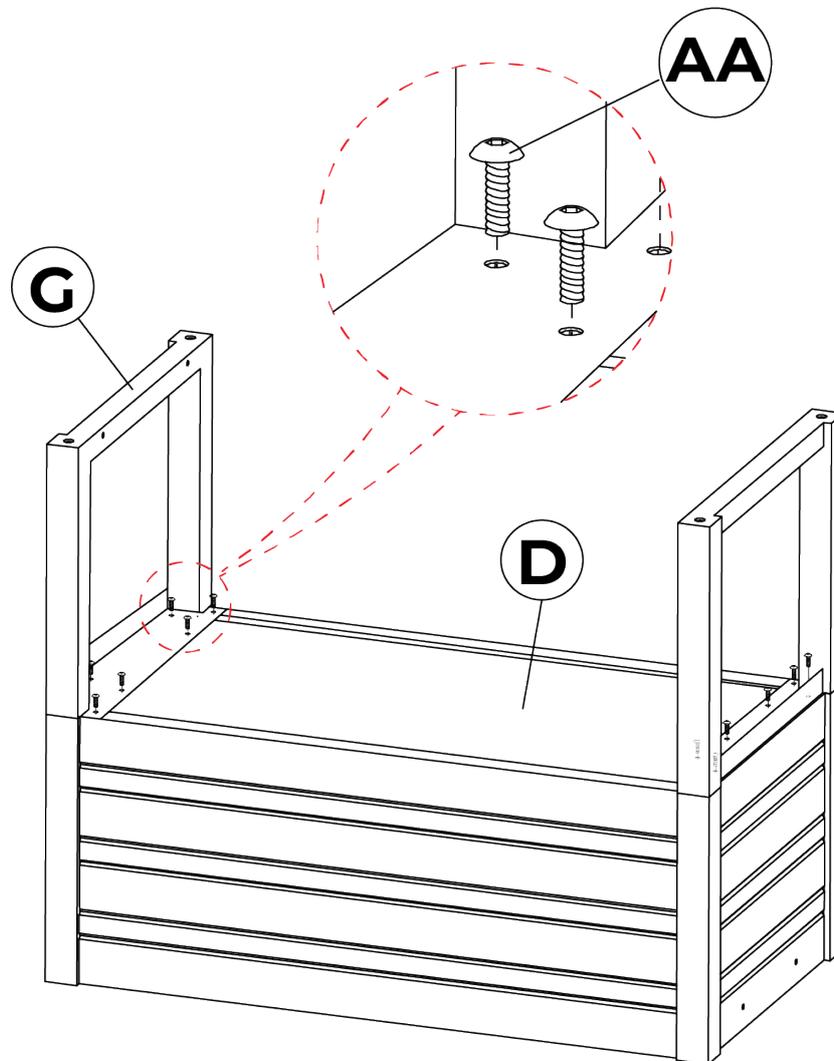
- Allen wrench (provided)
- Open end wrench (provided)
- Phillips screwdriver (not provided)

# Assembly Instructions

## Step 1

- Turn body (basin) upside down, place it on a clean, soft surface and attach 2 leg frames (G) to body (D) with **(6) M6x13mm bolts (AA)** for each leg frame, a total of 12 bolts.

**Note:** Do not fully tighten the bolts. Leg frames should be loose so that it can be aligned with the holes on the bottom shelf.

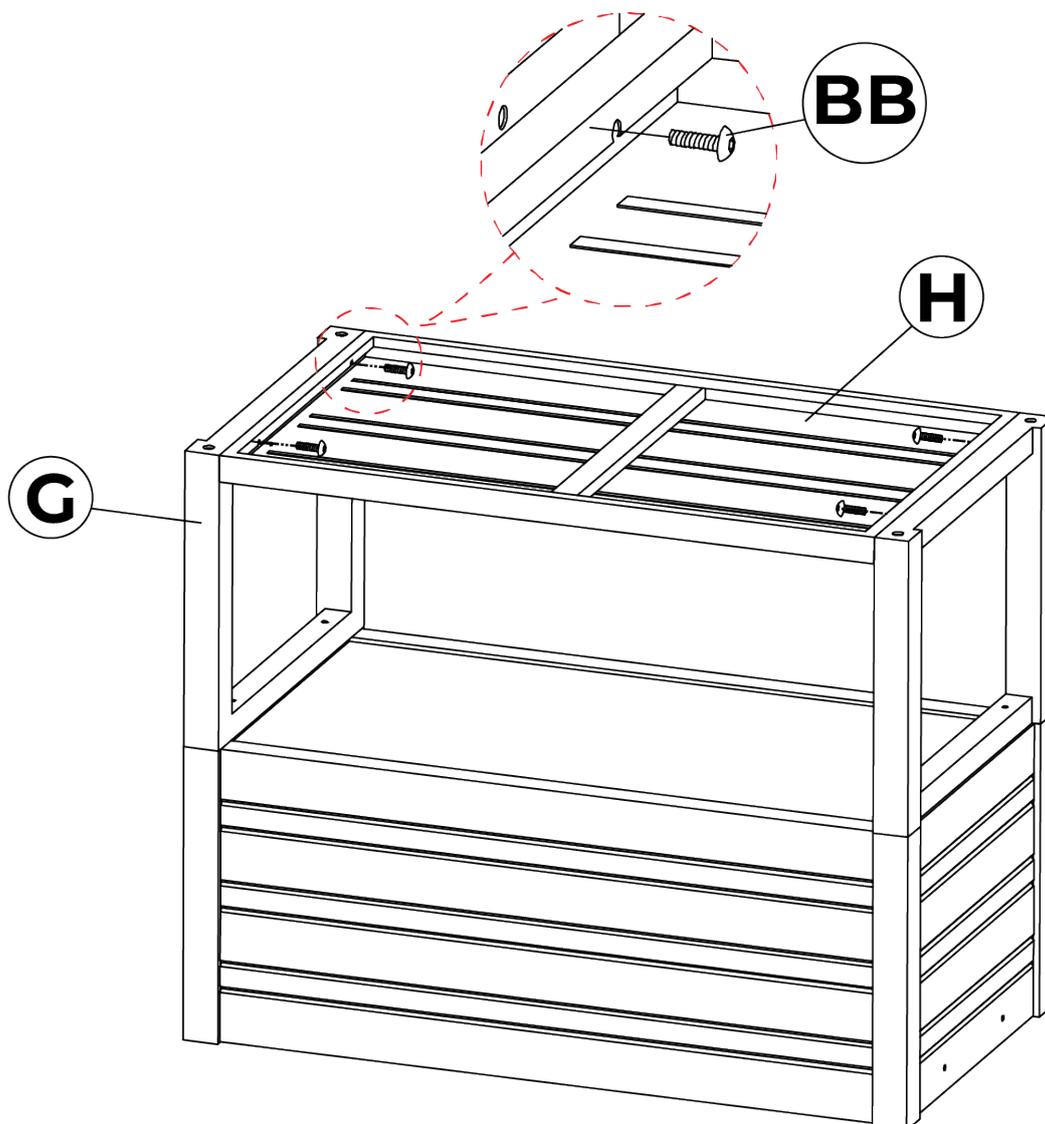


## Step 2:

- Attach the bottom shelf (H) to the leg frames (G) with **(4) M6x20mm bolts (BB)**.

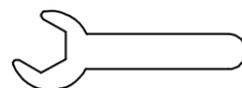
**Note:** Do not fully tighten the bolts until the bottom shelf is aligned with the holes on the leg frames.

- Now, tighten all the bolts left loose from step 1.

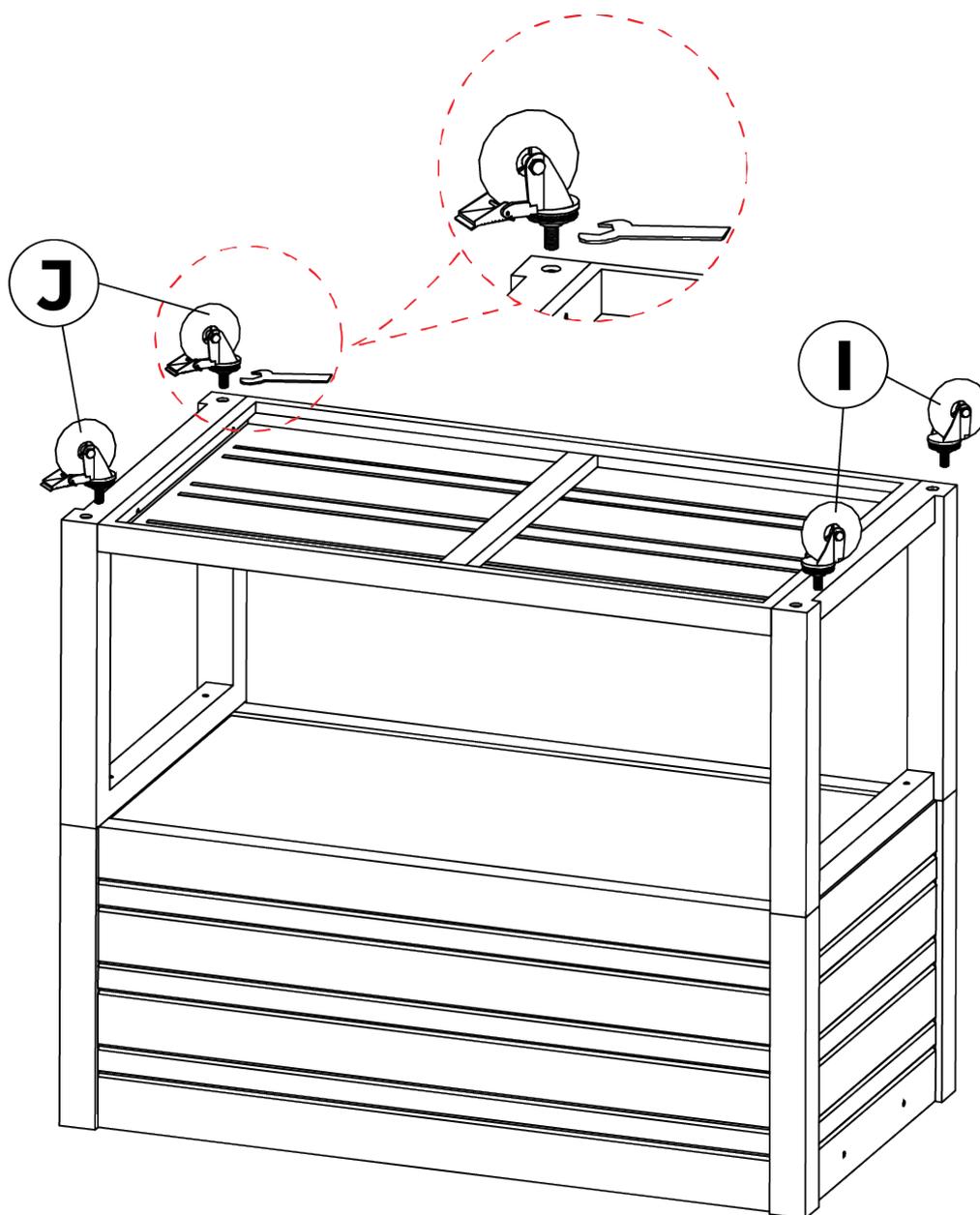


## Step 3

- Insert and thread casters (I) into leg frame with the provided open end wrench.
- Insert and thread casters (J) into other leg frame with the provided open end wrench.

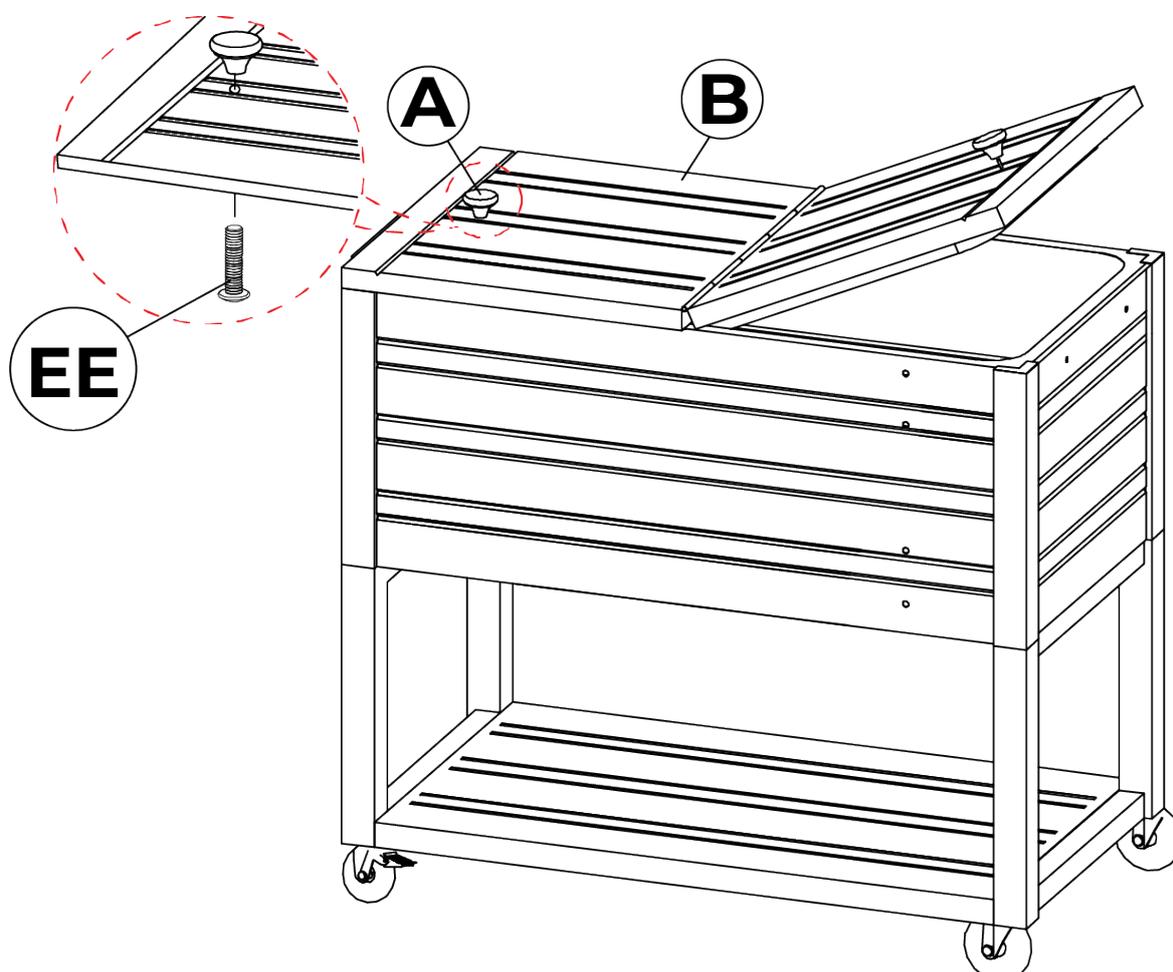


Open End Wrench



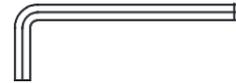
## Step 4

- **Note:** The lid knobs (A) are pre-attached to the lid (B). They are upside down.
- Please remove the knobs using a Phillips head screwdriver and re-assemble them on the lid right-side up.

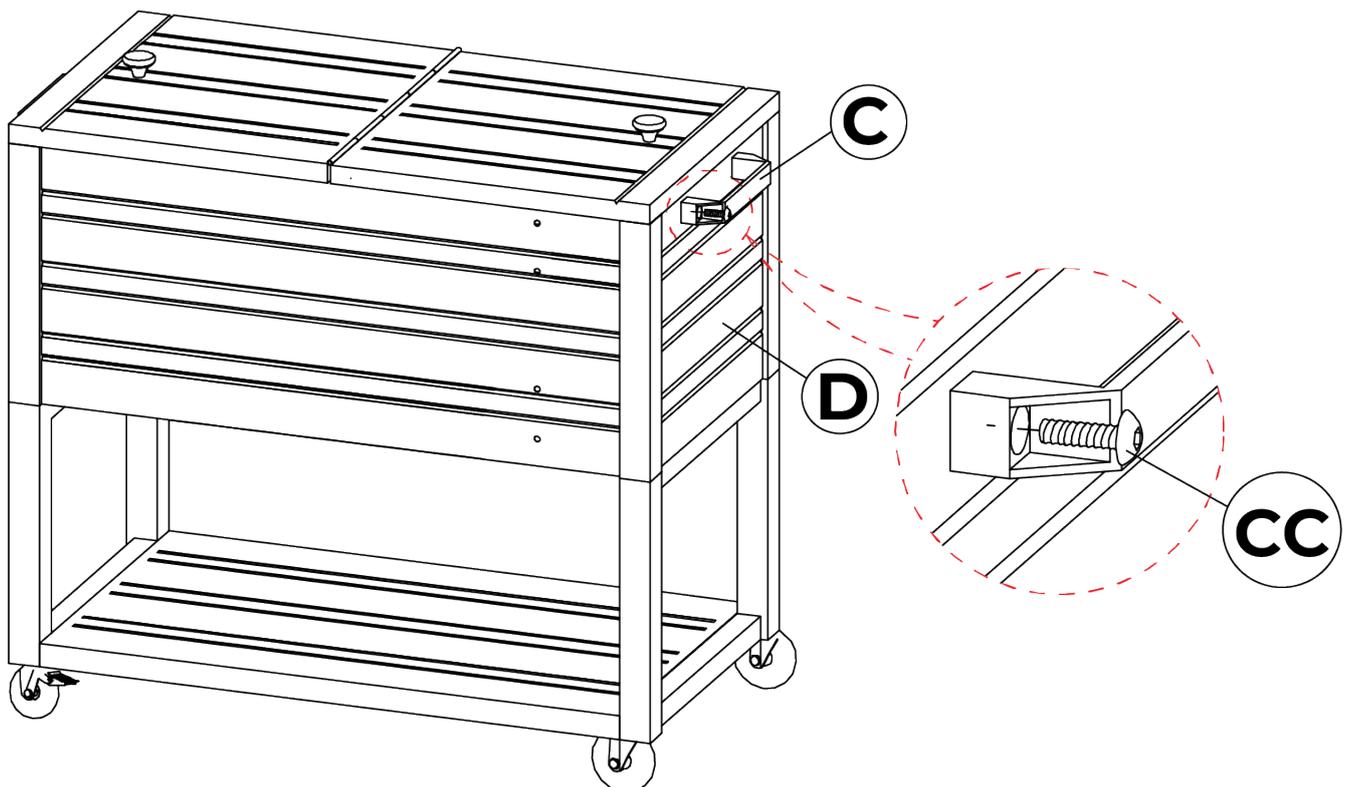


## Step 5

- Attach the body handles (C) to body (D) using **(4) M6x16mm bolts (CC)**, 2 bolts for each handle, and tighten with the provided Allen wrench.



Allen Wrench

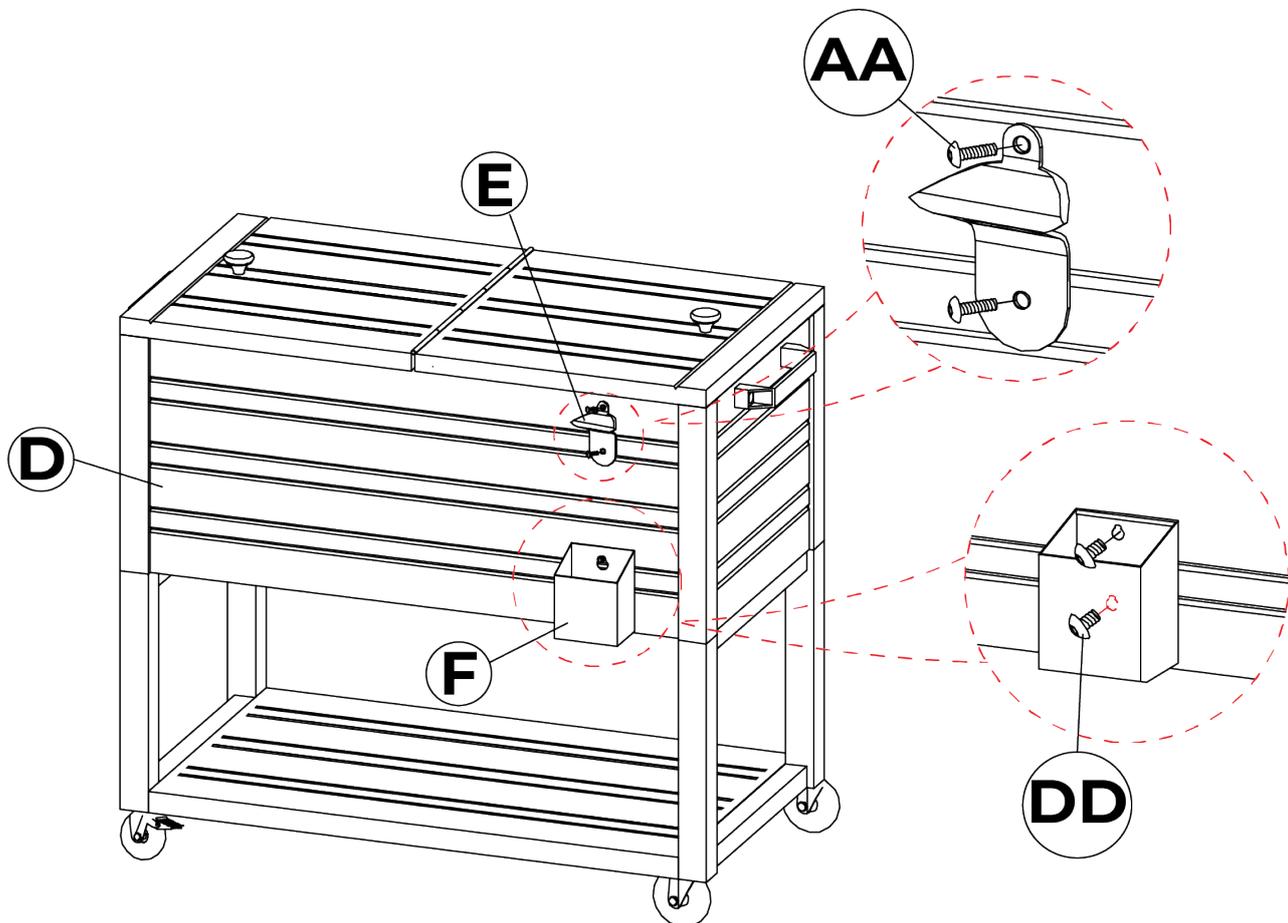


## Step 6

- Attach the bottle opener (E) to body (D) using **(2) M6x13mm bolts (AA)** and tighten with the Allen wrench.
- Attach the cap catcher (F) to body (D) using **(2) M6x15mm shoulder bolts (DD)**.



Allen Wrench



# Care & Maintenance

**Manufacturer recommends the following care & maintenance:**

- Cooler must be drained of water and completely dried in and out with a soft-clean cloth after every use.
- When cooler is not in use for prolonged periods, it is recommended to store it in an enclosed dry place such as a storage shed or garage.
- During the season when cooler is frequently used, it is recommended to use a weather-proof cover to cover when not in use.
- Periodically, apply a light coat of automotive wax to protect & prolong the life & finish of the cooler.
- We strongly recommend not rolling the cooler on rough surfaces such as pavers when the cooler is loaded full with ice & drinks.
- For further care & maintenance tips or questions, please call customer service at **1-888-287-0735** or email us at **service@permasteel.life** or visit us at **www.permasteel.life**

# Limited Warranty

PERMASTEEL INC. Guarantees that this Product shall be free from defects in workmanship and materials, for a period of 90 Days from the date of original purchase.

Our obligation under this warranty shall be limited to replacement of parts during the warranty period. Our liability shall not extend beyond replacement of parts.

This warranty excludes normal wear & tear such as paint loss, discoloration and rust on the product and its parts or components, and any damage arising from any of the following: negligent use or misuse of the Product, use contrary to this User's Manual, or alteration by anyone other than Permasteel Inc.

All warranty coverage is void if this cooler is ever used for commercial or rental purposes; this warranty is valid only in the USA.

This warranty period of 90 Days shall not be extended or renewed for the repair or replacement of parts or compensation for the Product. If your Product is defective or otherwise requires parts, please call Permasteel Customer Service at **1-888-287-0735, between 8:00 a.m. to 5:00 p.m. PST. Email: service@permasteel.life or visit us at www.permasteel.life**

Permasteel Inc. will ship parts free of charge for a period of 30 days from the date of purchase. The consumer is responsible for **shipping & handling and processing** of warranty claims after 30 days from the purchase date.

Proof of purchase, like purchase receipt, must accompany any service requests.

We hope you enjoy your product  
and we are always here for you:

Visit us at: [www.permasteel.life](http://www.permasteel.life)

Customer Service: **1-888-287-0735**

Email: [service@permasteel.life](mailto:service@permasteel.life)

Distributed by  
Permasteel Inc.  
100 Exchange Place  
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CA 91768

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