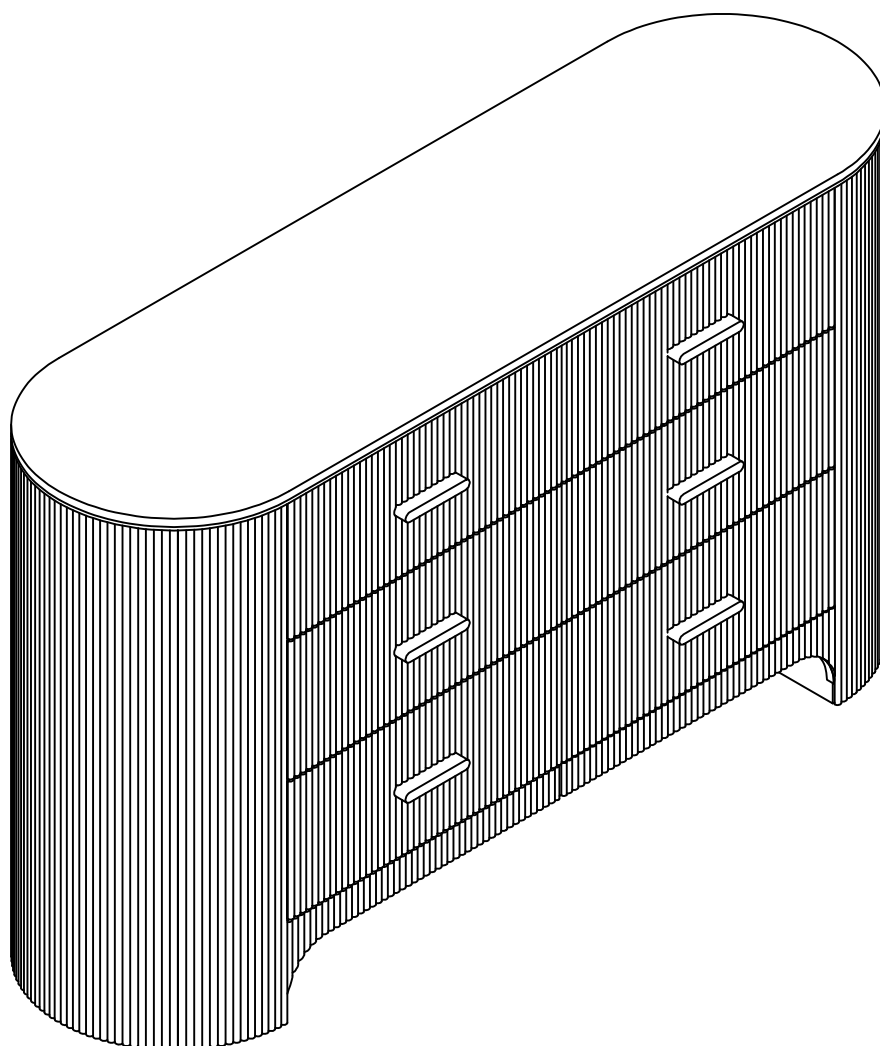
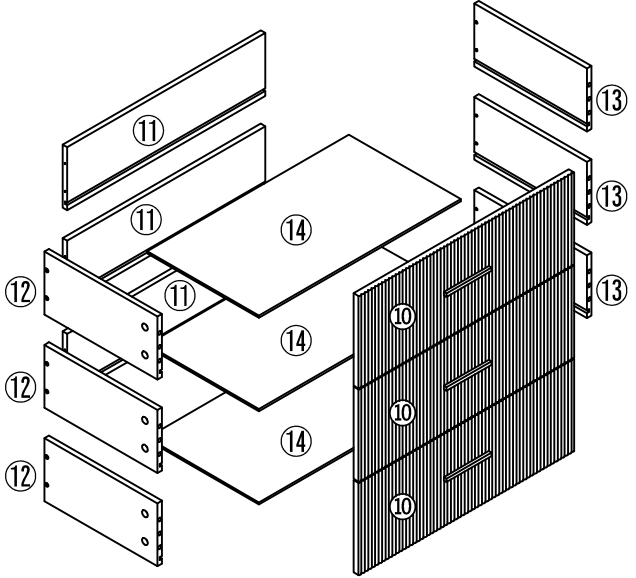
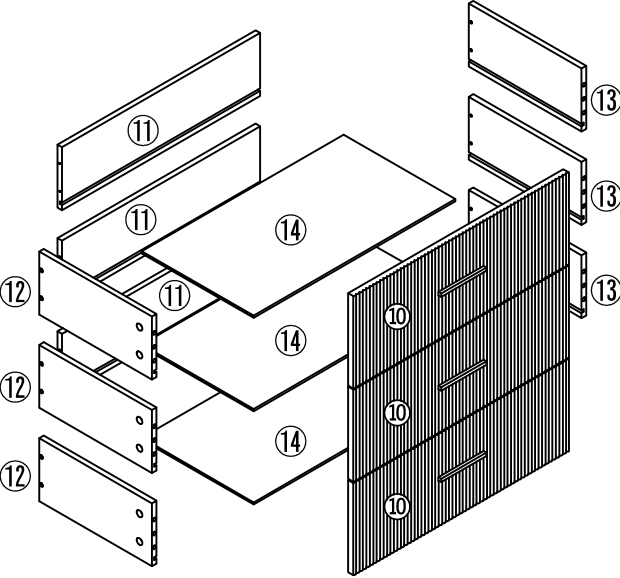
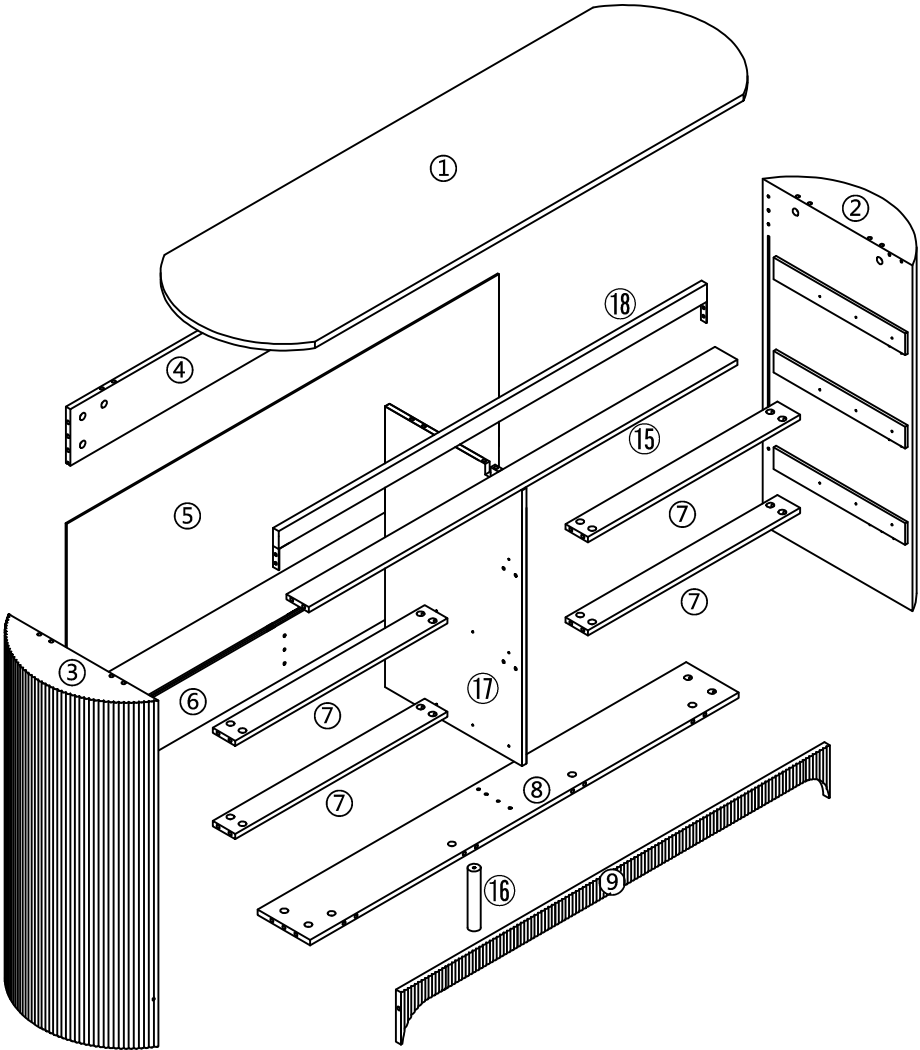


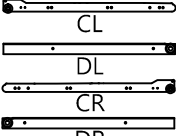
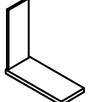
ASSEMBLY INSTRUCTIONS



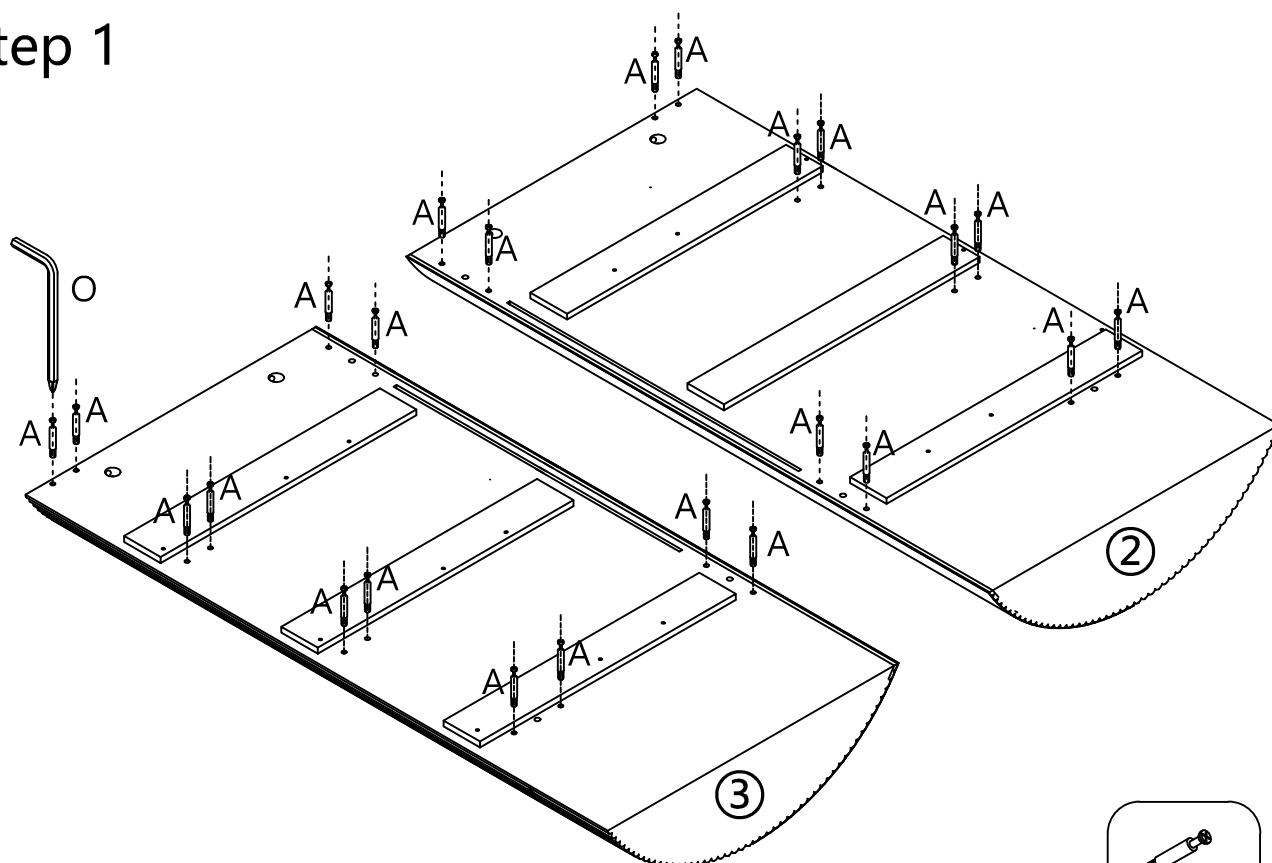
Parts List



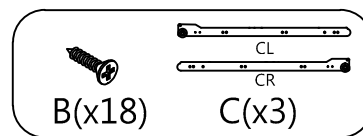
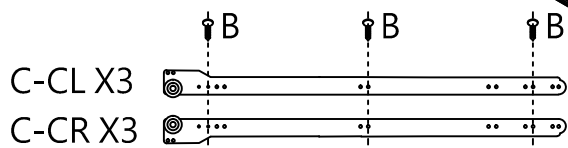
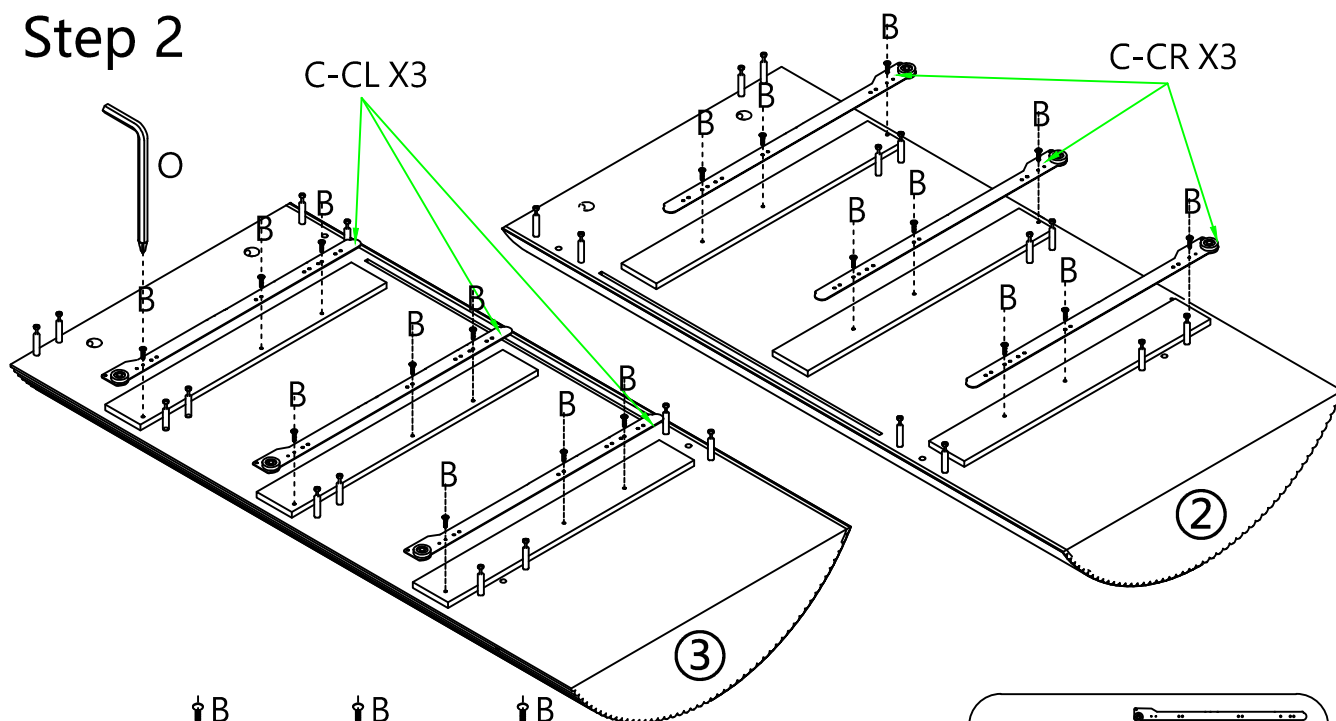
Hardware List

 A(x62+2)	 M4*12 B(x78+12)	 CL DL CR DR L=300 C(x6)	 D(x2)	 M6*30 E(x38+1)
 D=15 F(x70+2)	 M4*20 G(x4)	 M3.5*25 H(x24+1)	 M4*22 I(x12)	 J(x6)
 K(x4)	 M3.5*15 L(x4)	 M5*40 M(x4)	 N(x4)	 O(x1)
 P(x1)	 Q(x2)	 R(x2)	 S (X2)	 M3.5*40 T (x2)

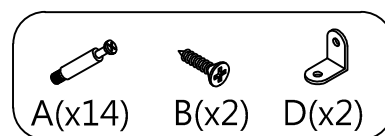
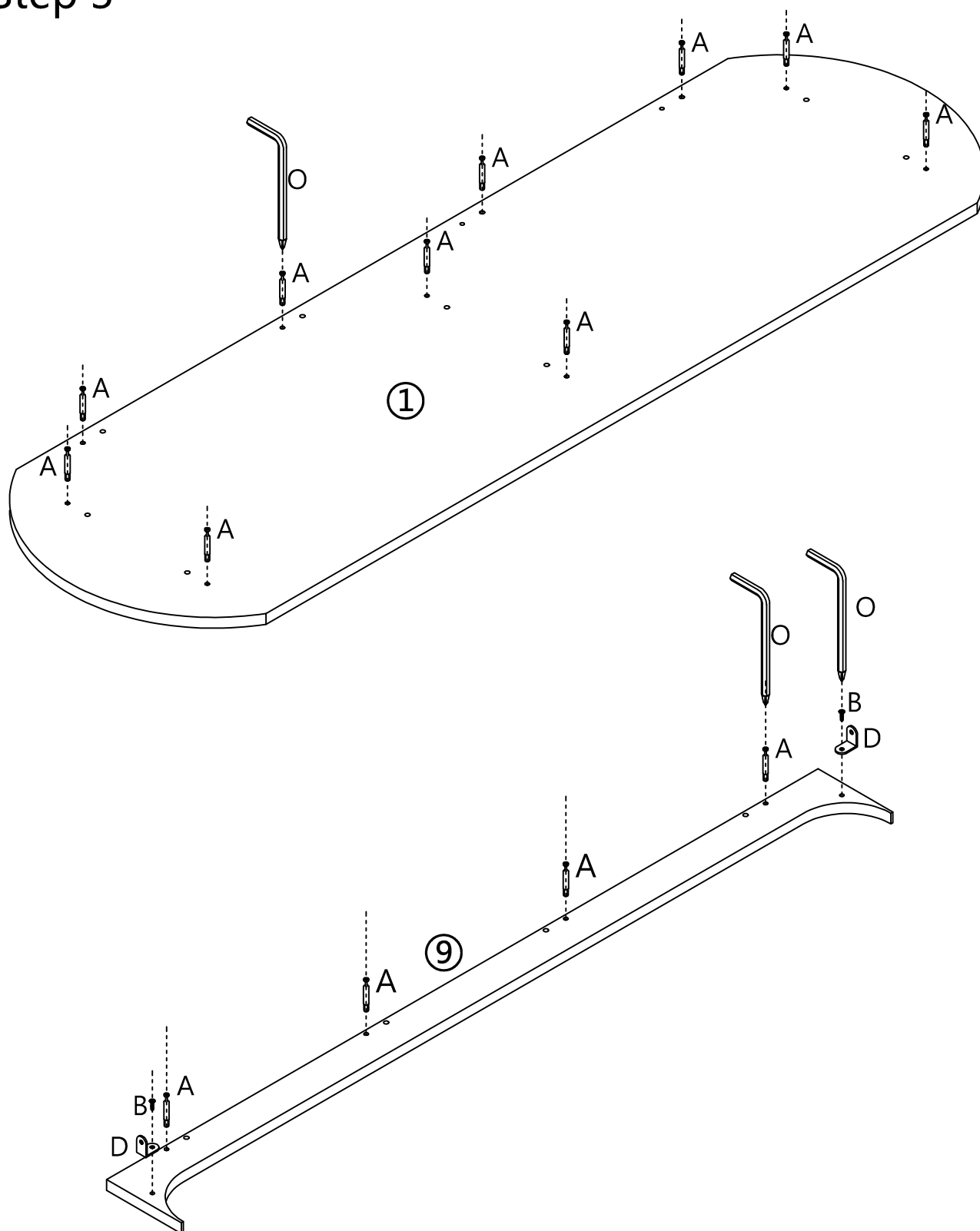
Step 1



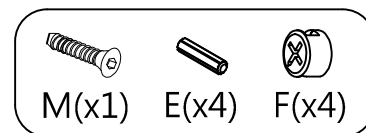
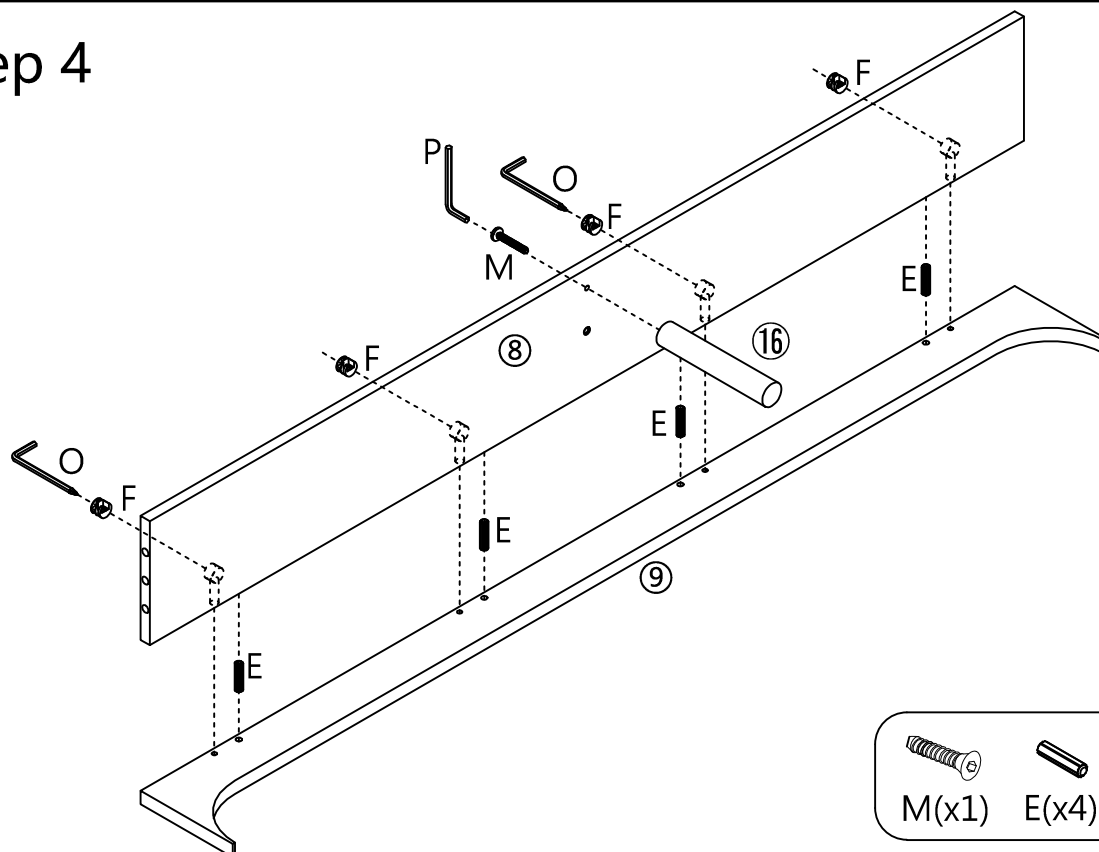
Step 2



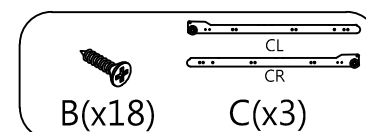
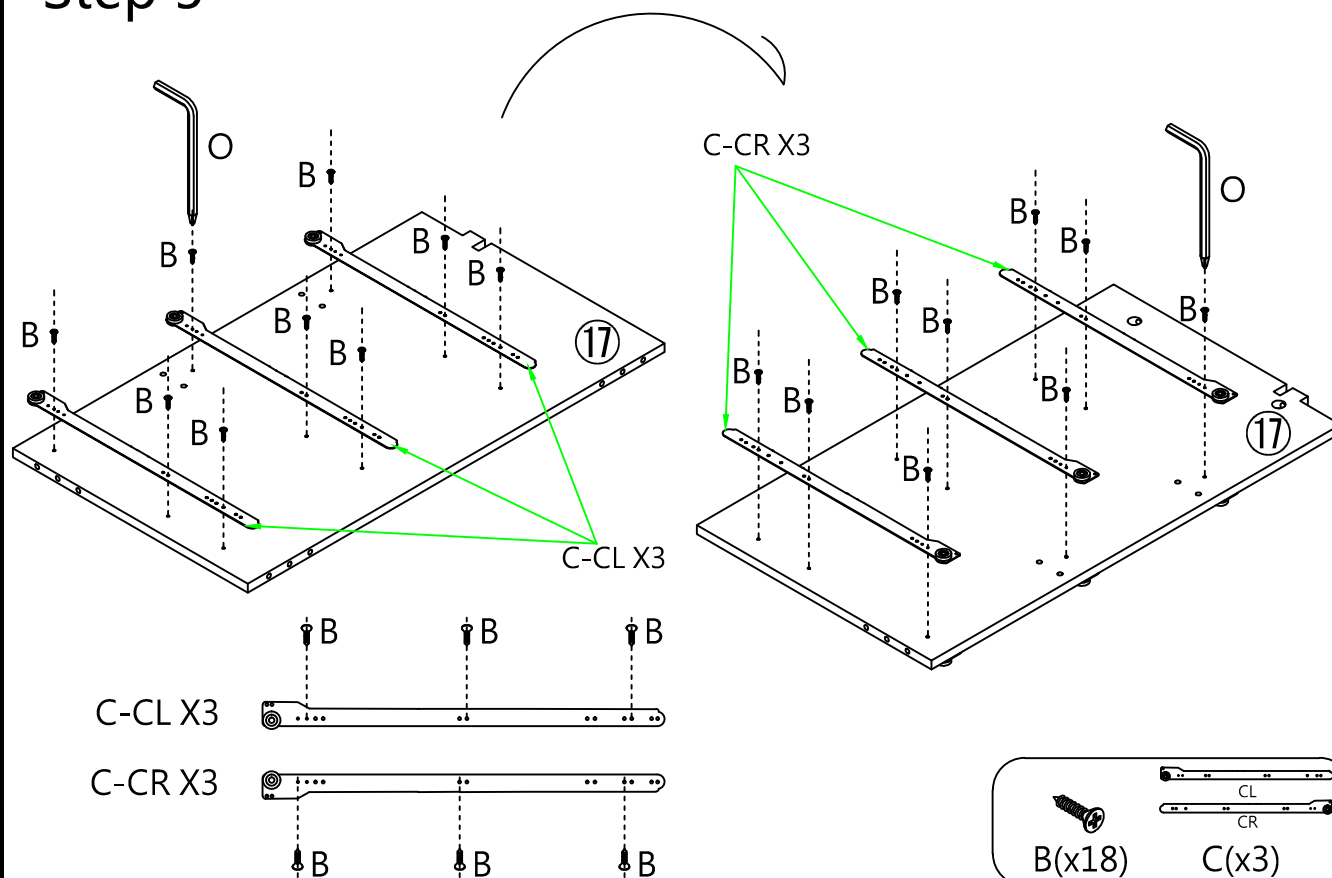
Step 3



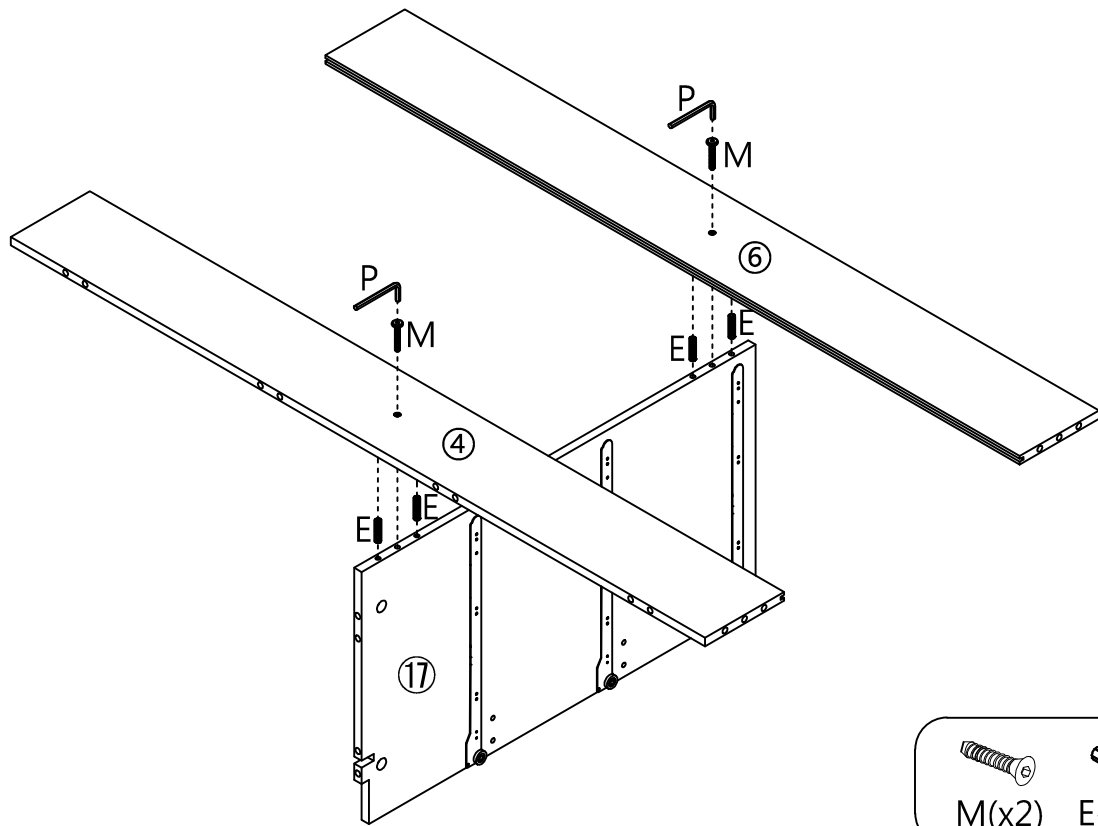
Step 4



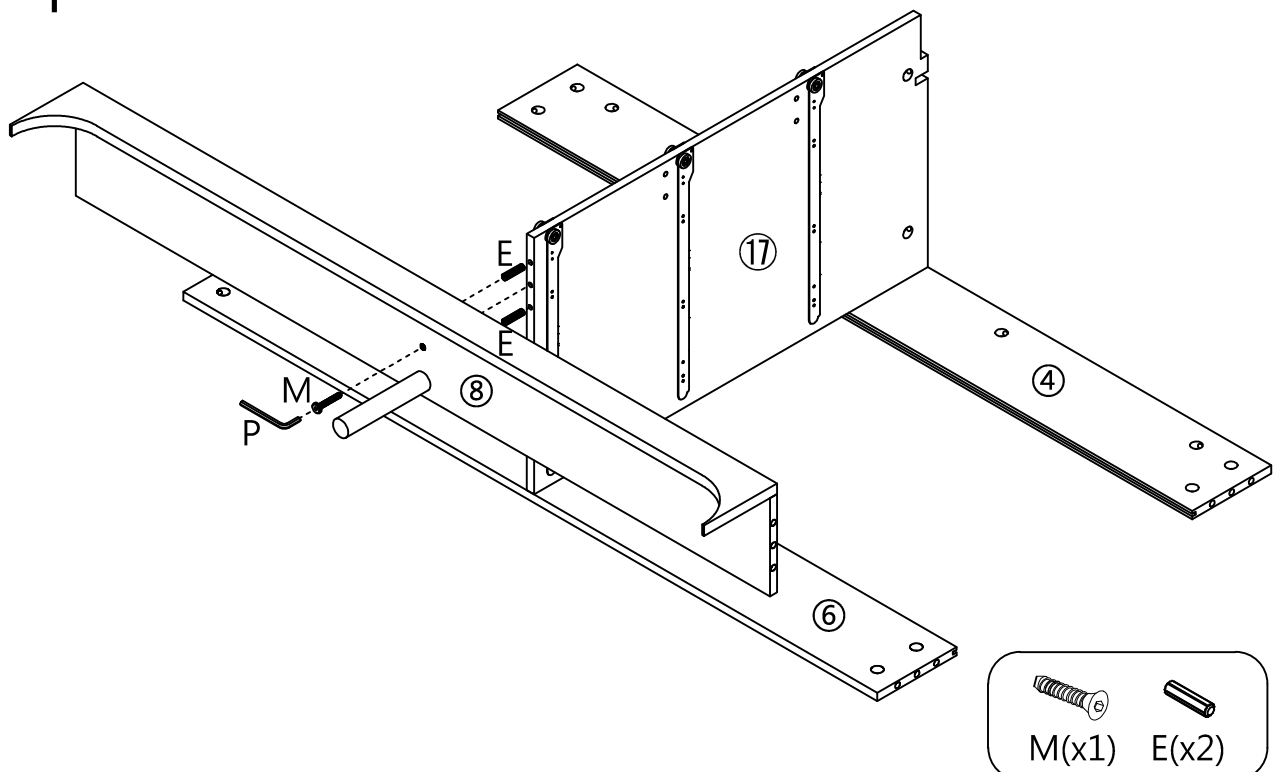
Step 5



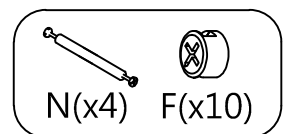
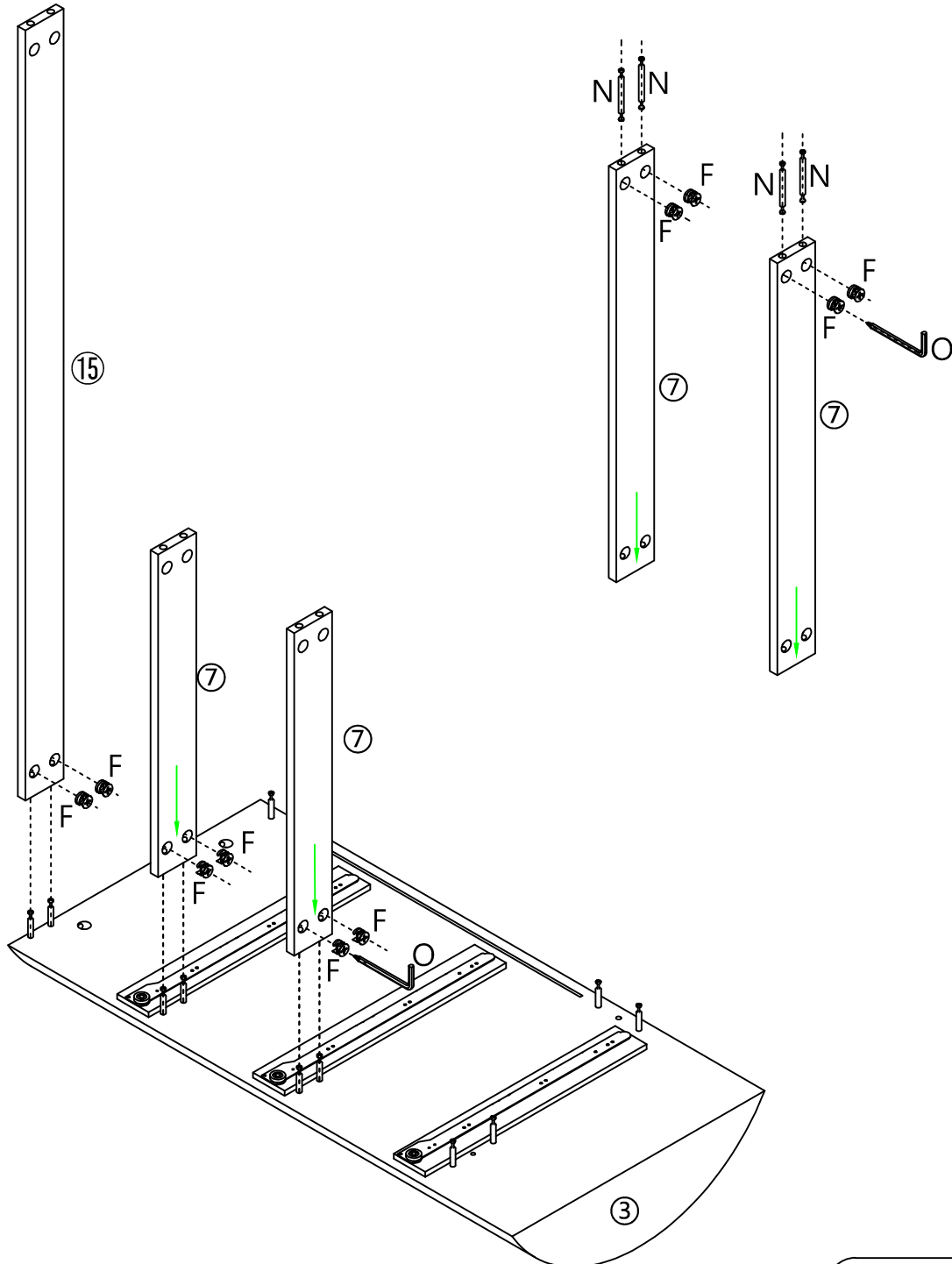
Step 6



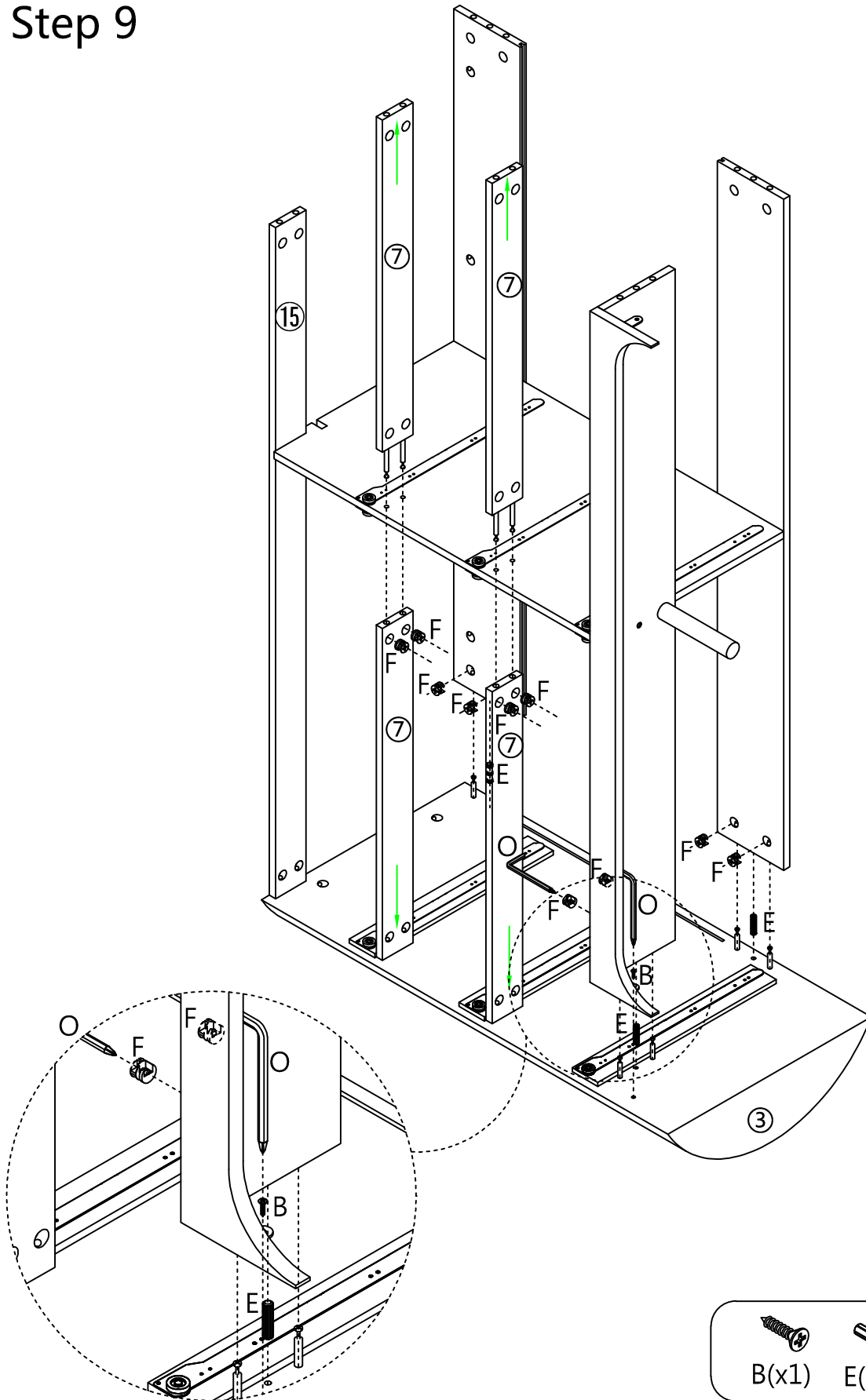
Step 7



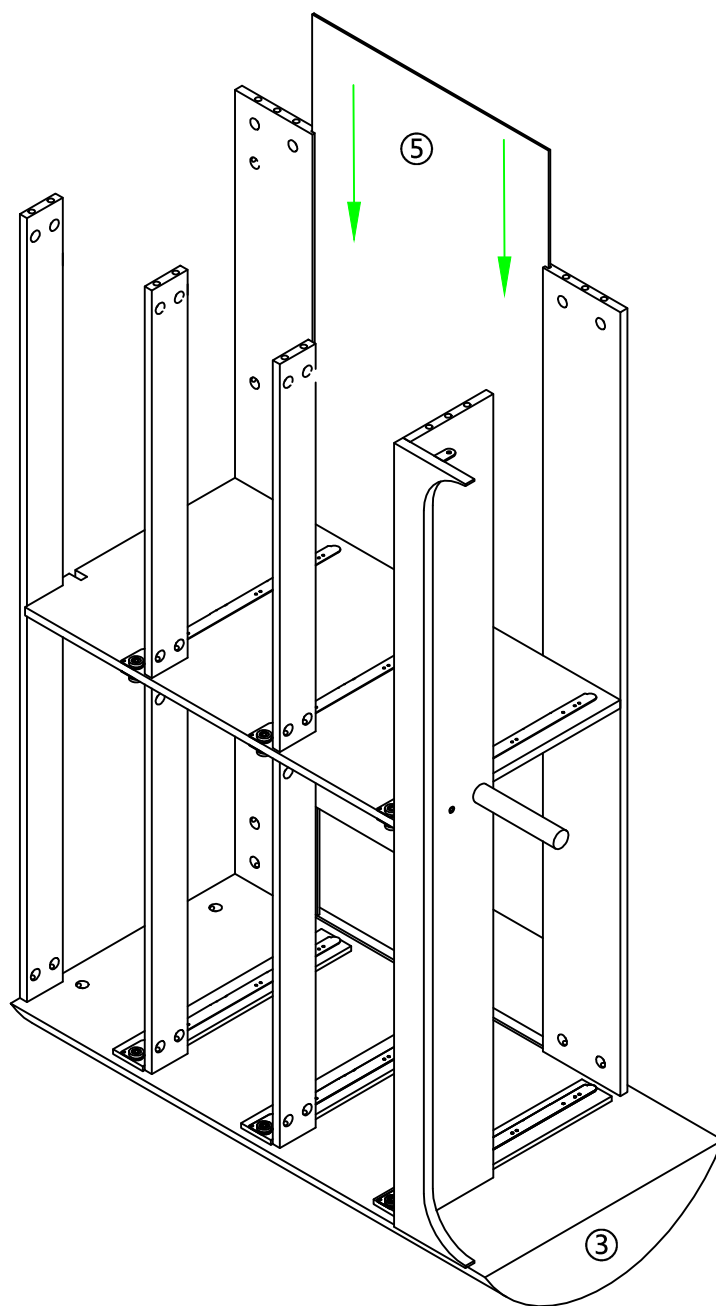
Step 8



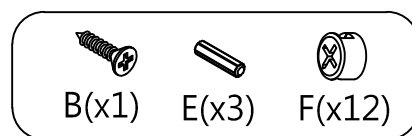
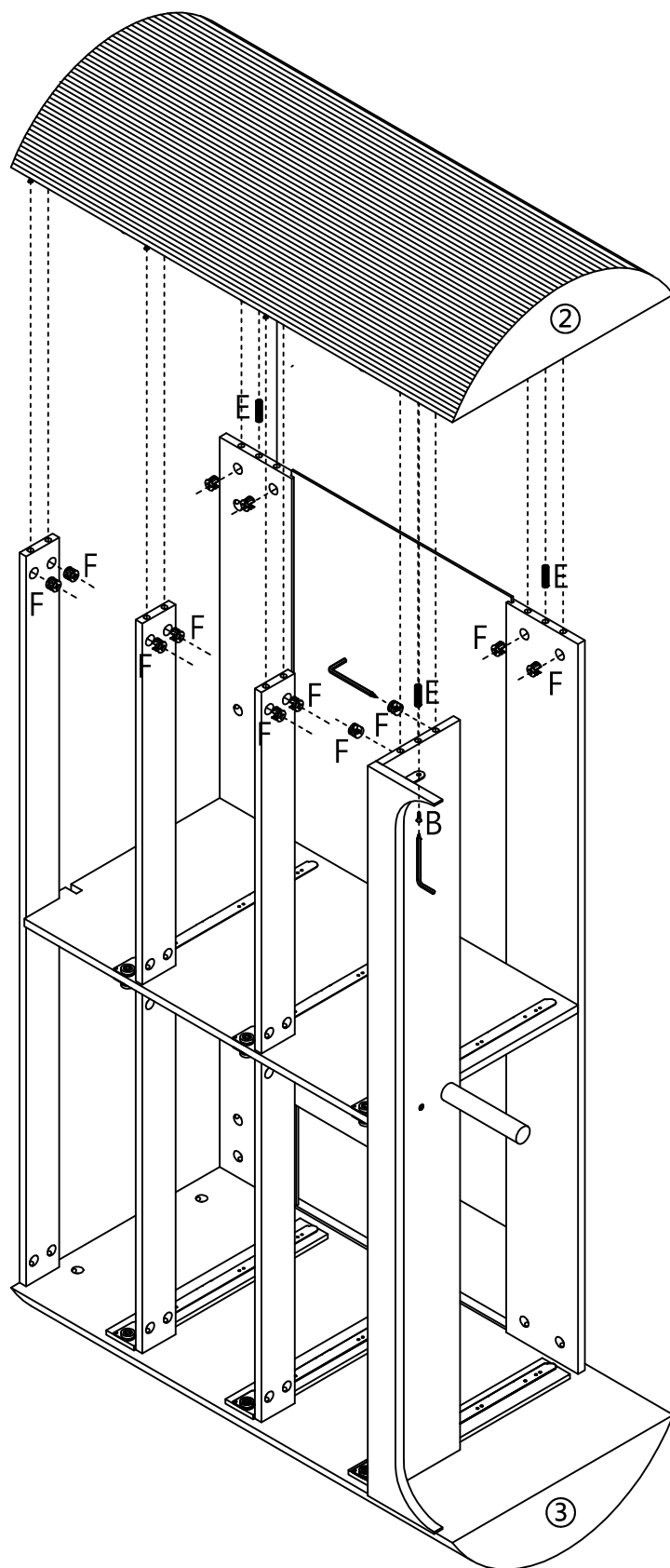
Step 9



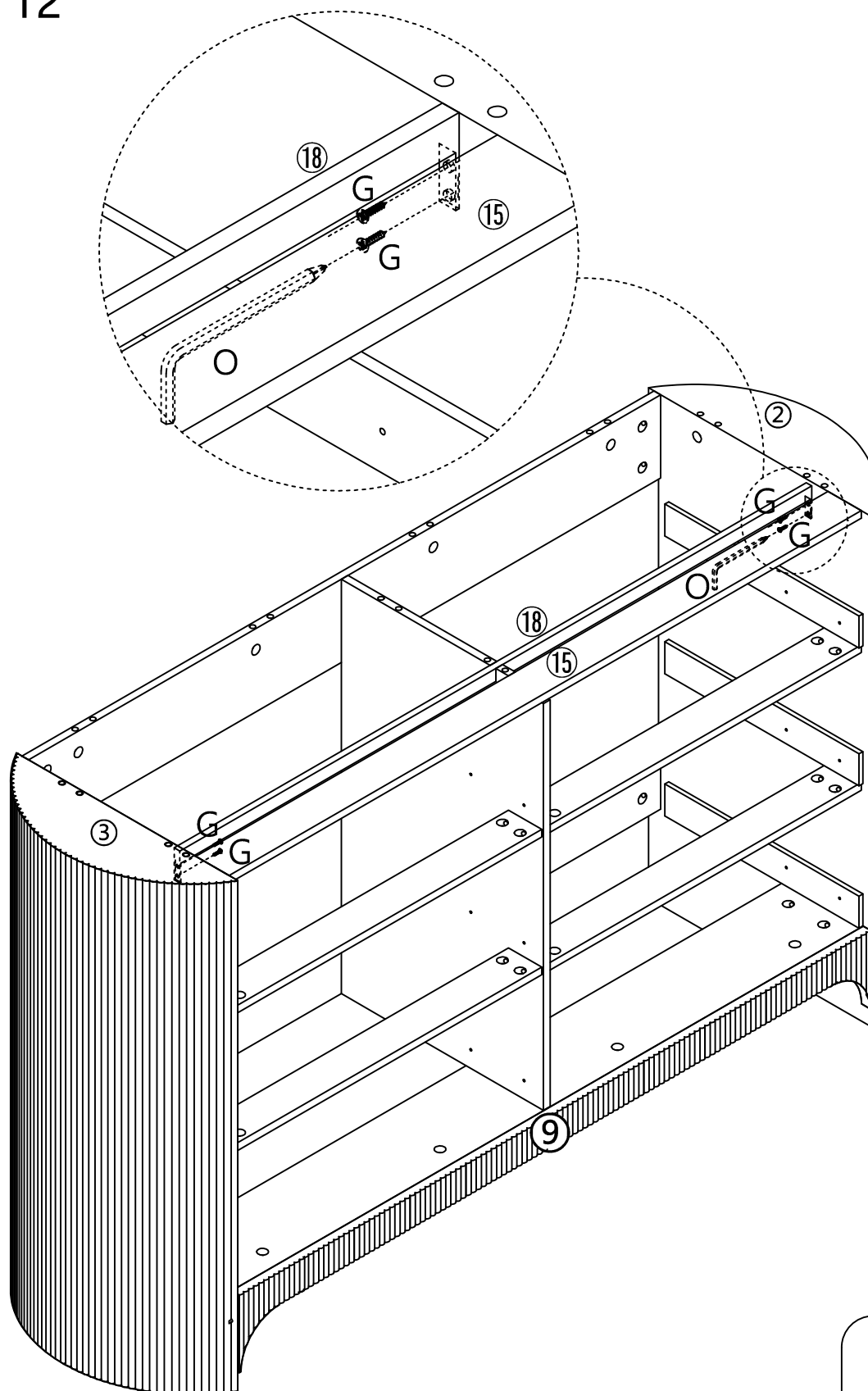
Step 10



Step 11

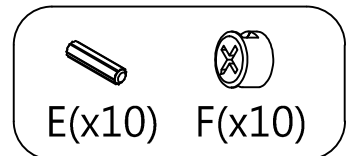
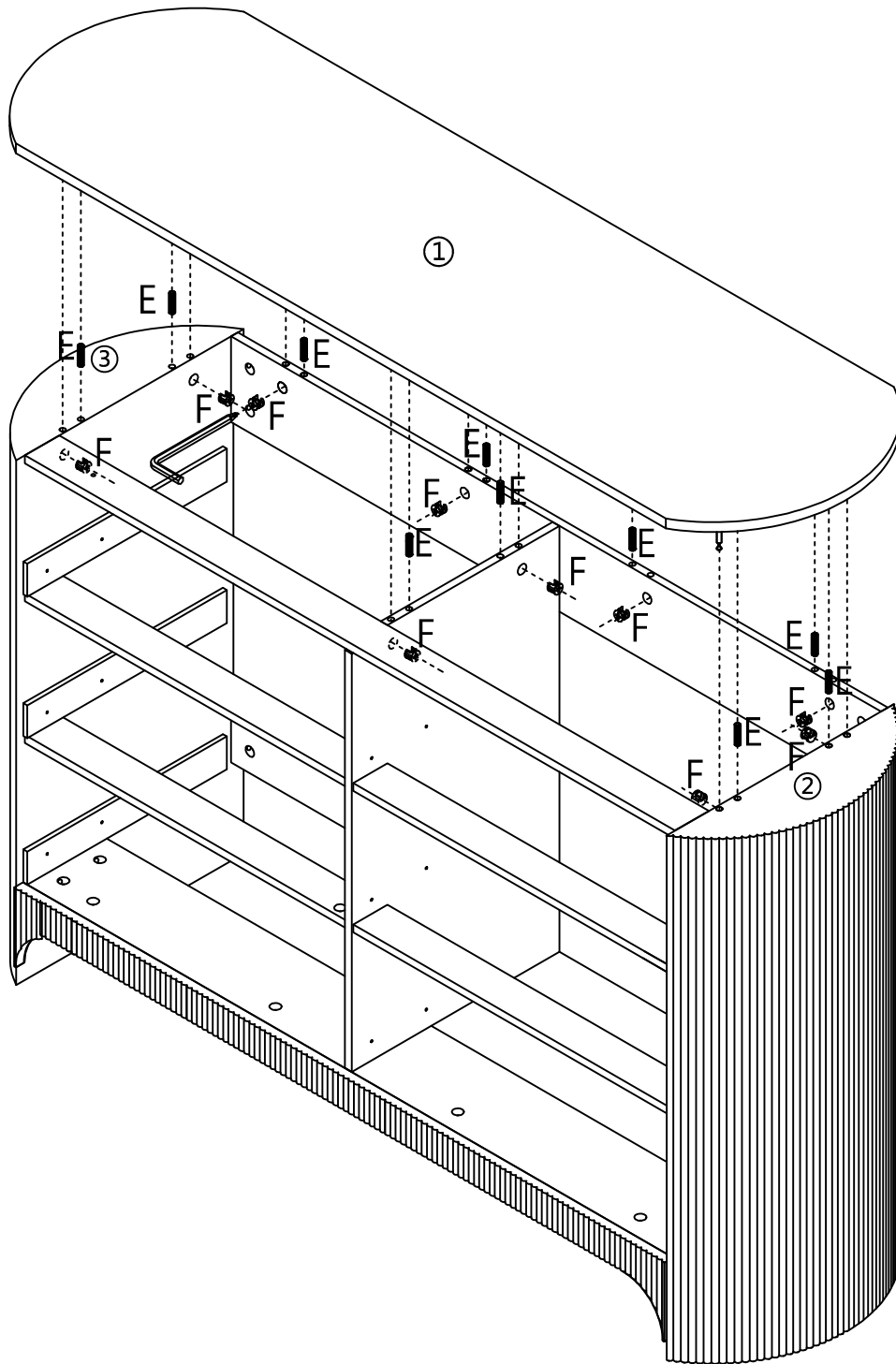


Step 12

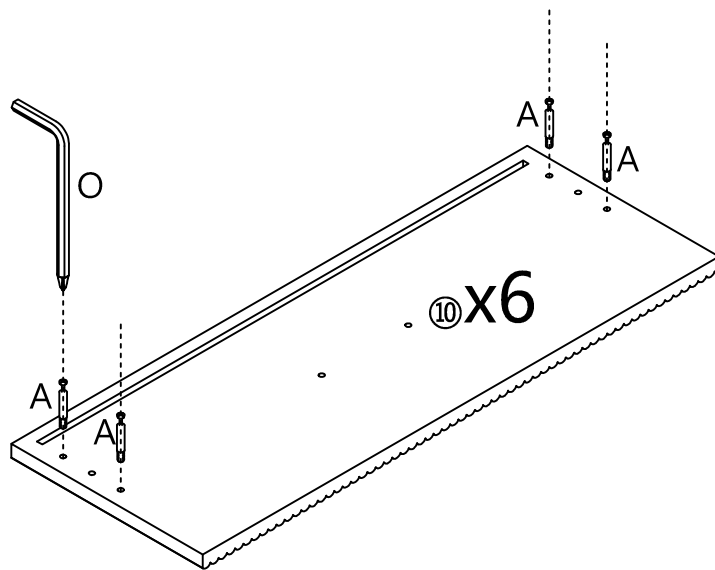


G(x4)

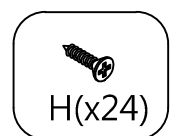
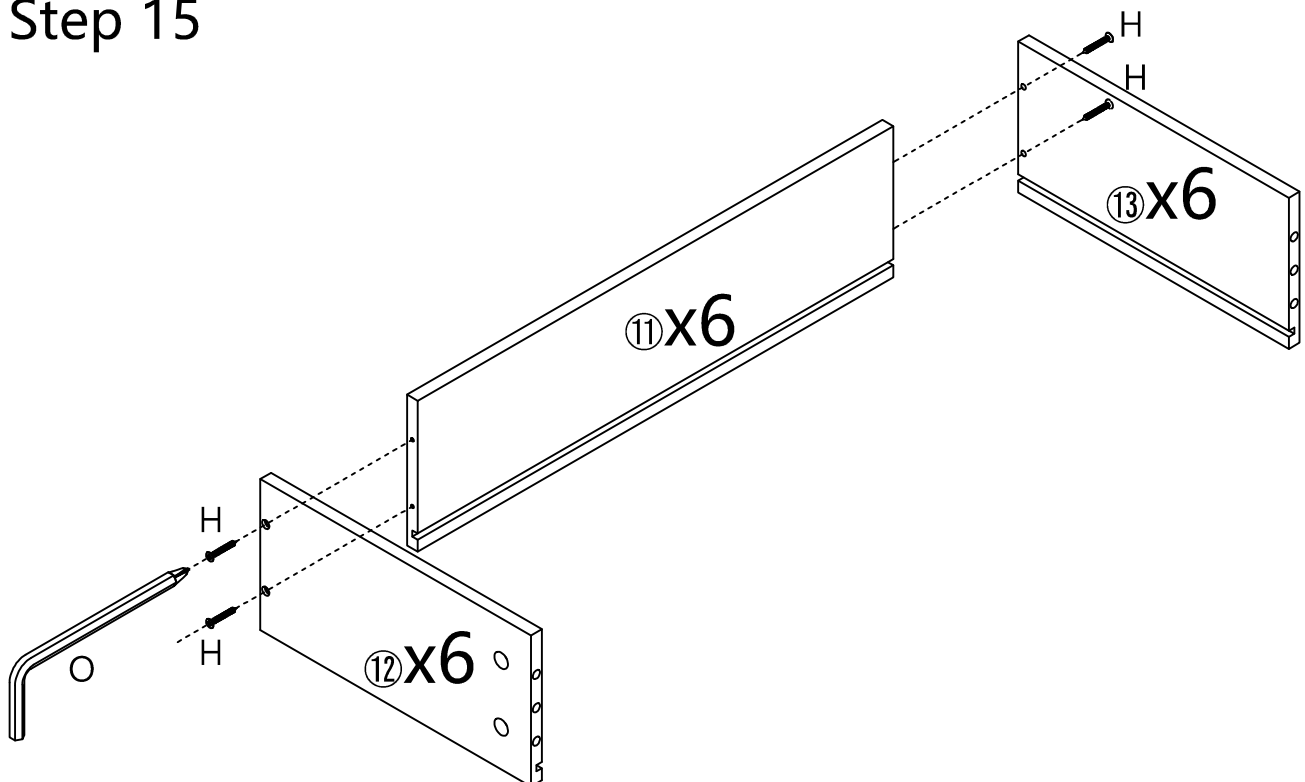
Step 13



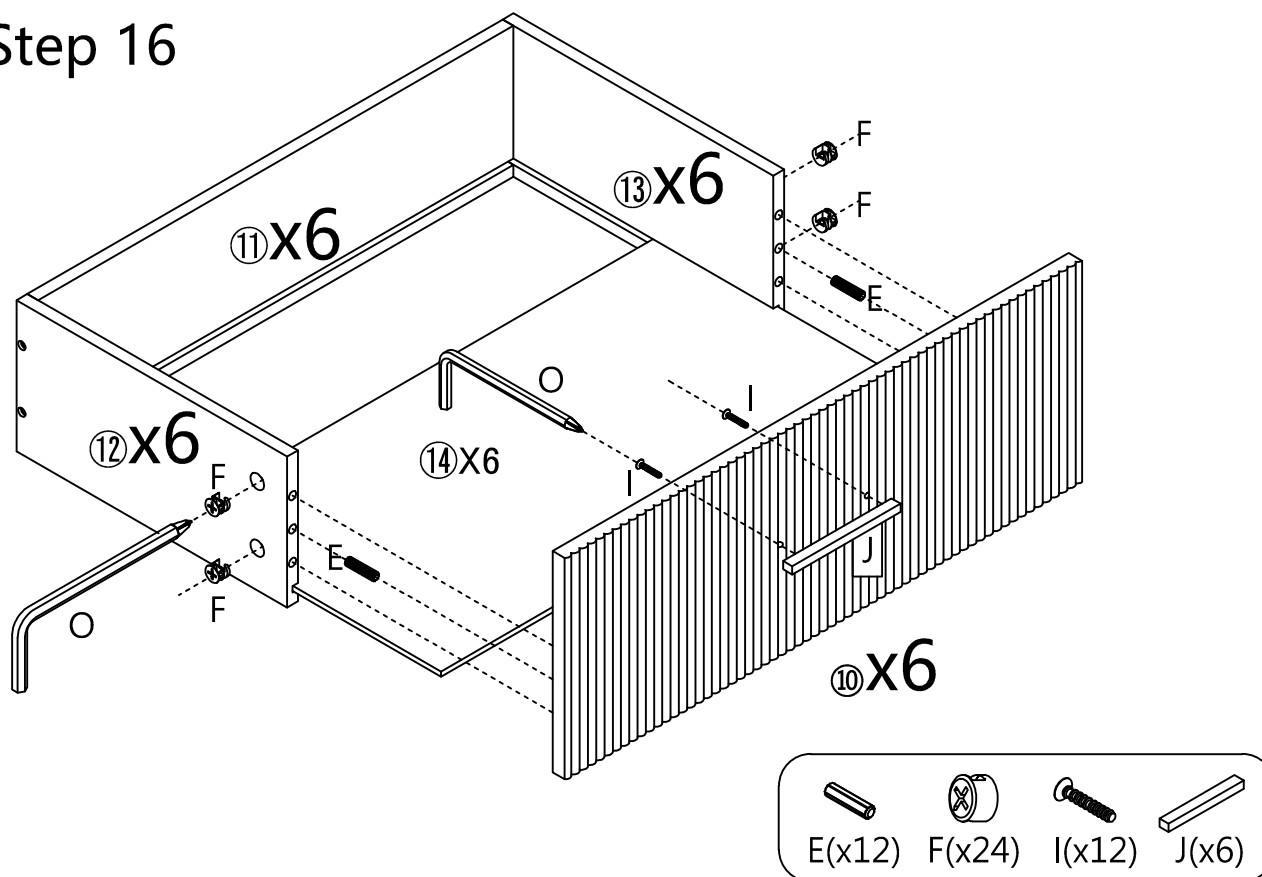
Step 14



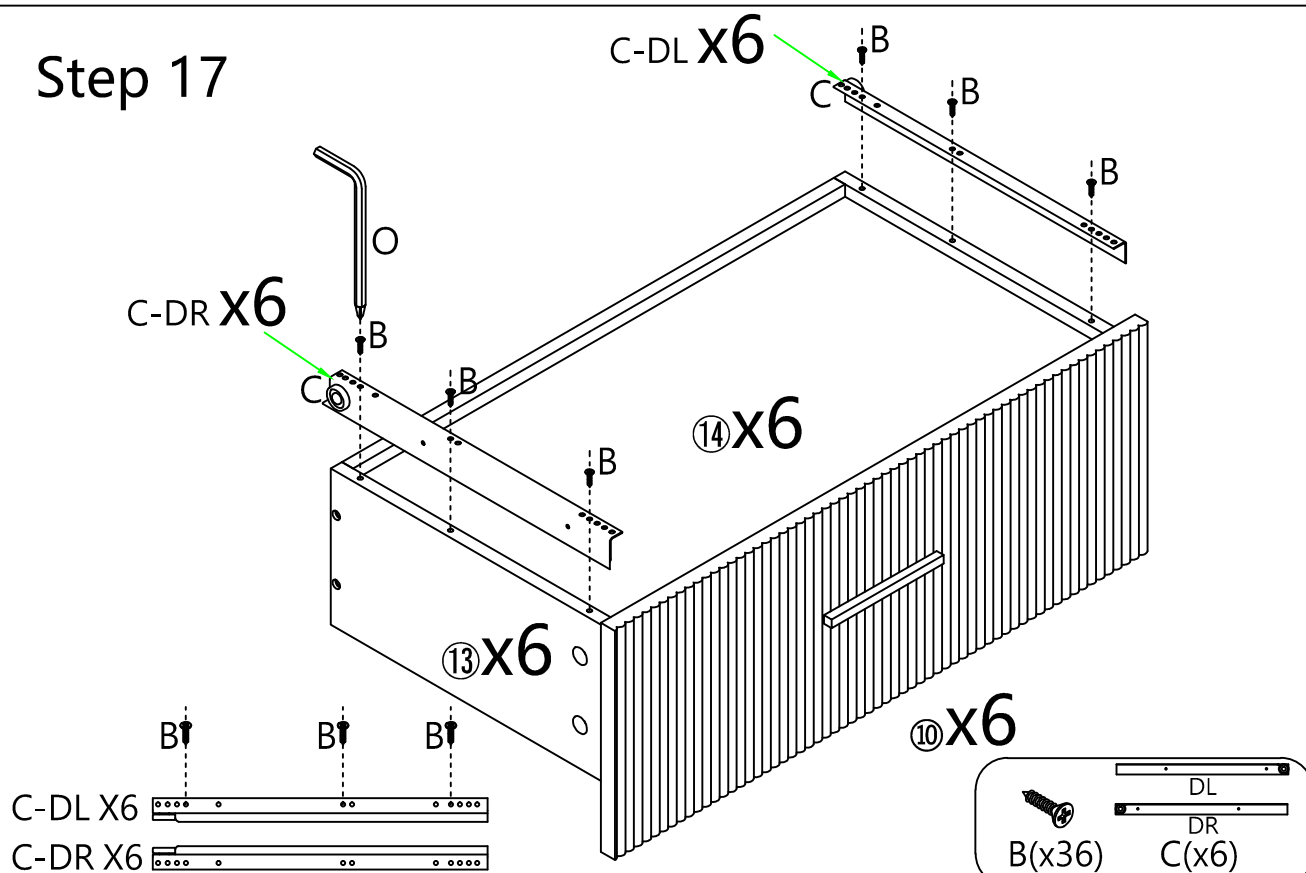
Step 15



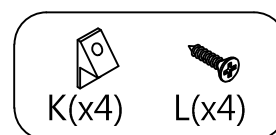
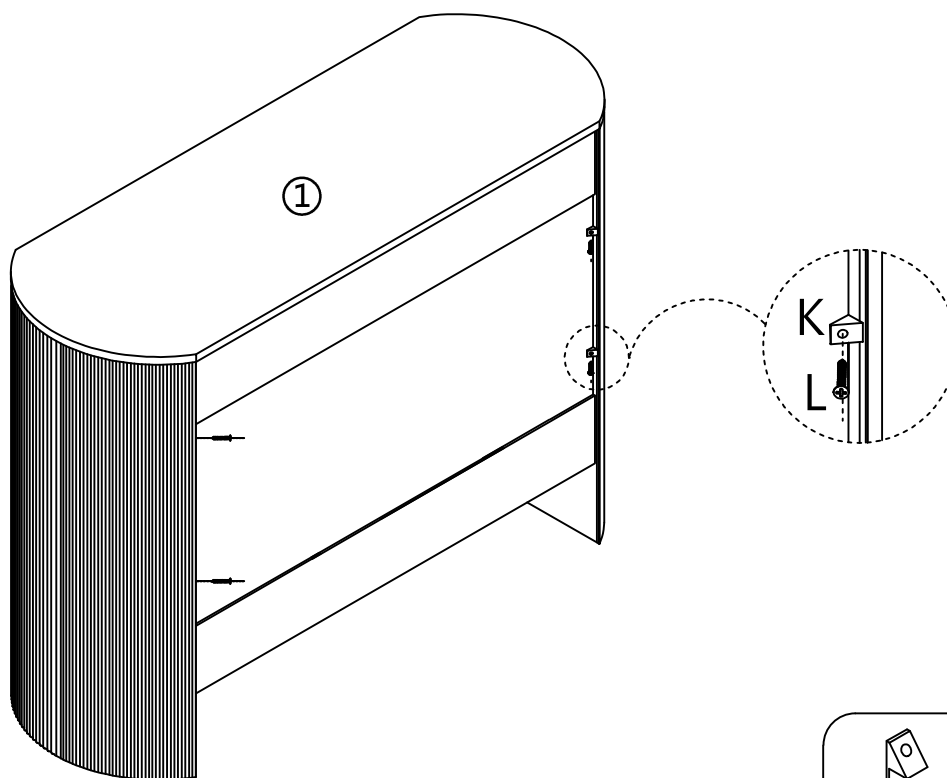
Step 16



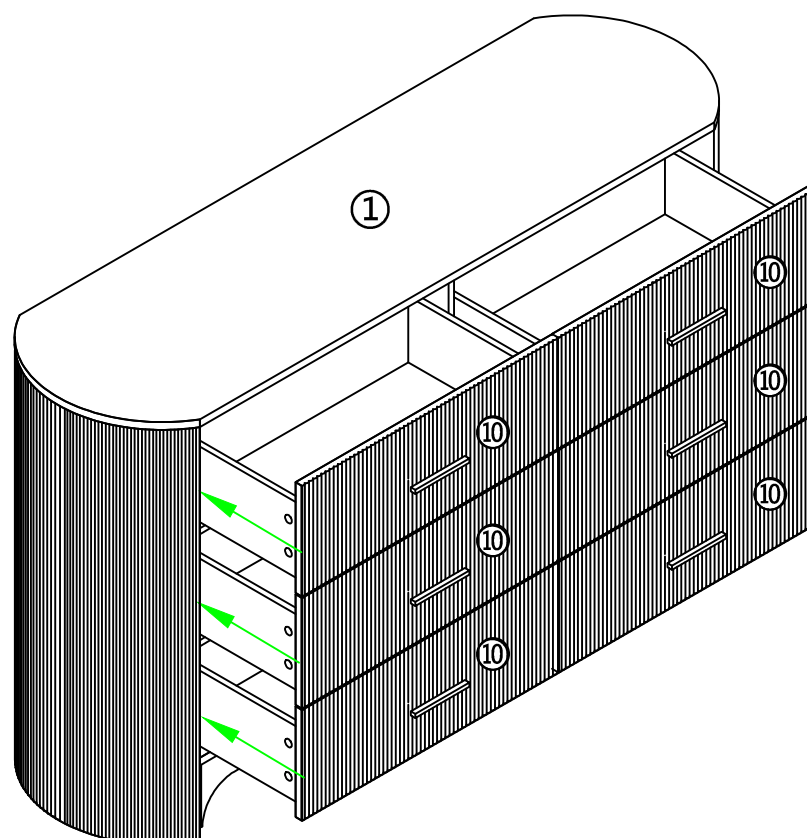
Step 17



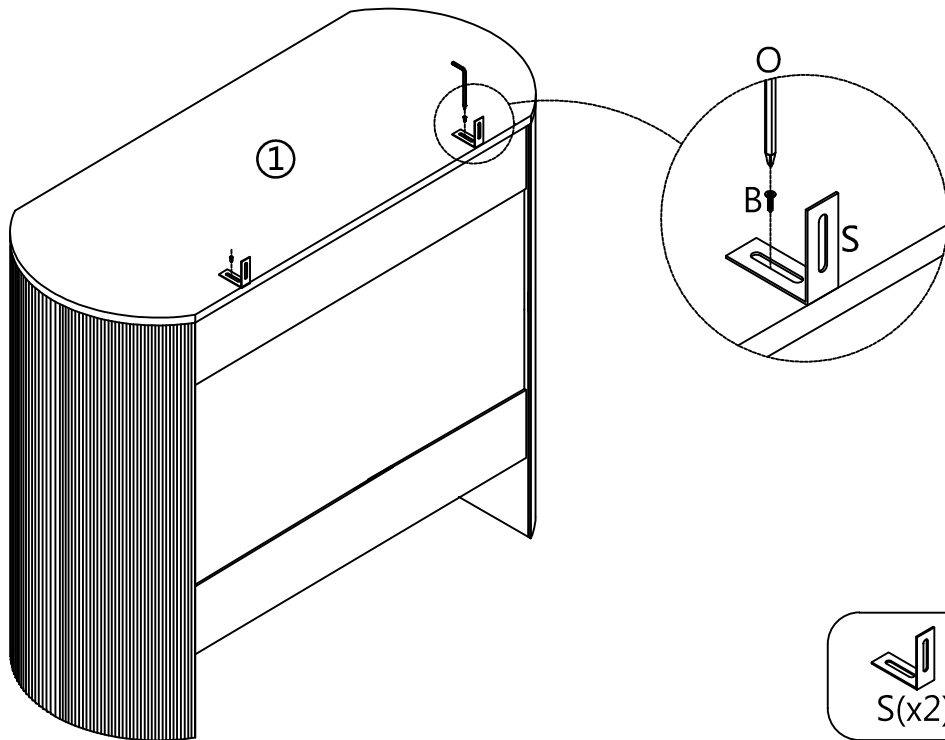
Step 18



Step 19



Step 20



Step 21

