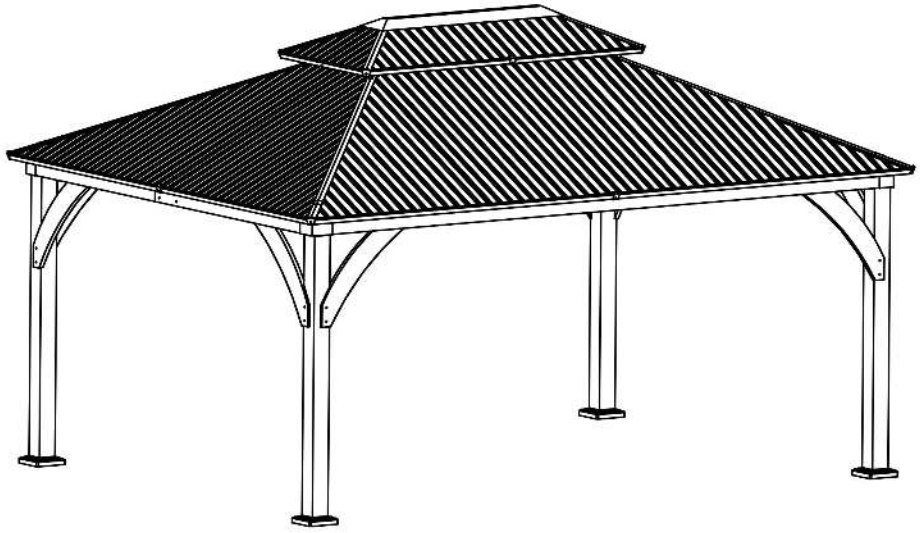
Metal Roof
Spruce Wooden Gazebo 13X15FT

ASSEMBLY INSTRUCTIONS



Please check the number of parts in the following accessory catalogue when unpacking. We have sent you more small parts for spare. If there is any missing or any questions about the installation. Please feel free to contact us. We will reply within 24 hours.

TOOLS RECOMMENDED

*NOTE: The recommended tools are not included in boxes and need to be prepared by yourself.


DRILL


RUBBER MALLET


STEPLADDER
(6.5Ft Or More)


SAFETY HAT


GLOVES


SAFETY GOGGLES

⚠ ATTENTIONS


Since it is easy to lose many small accessories during the installation, please collect all the screw accessories before the assembly is completed


To better align the screws for practical situations,do not fully tighten screws initially


Please reinforced the Gazebo and do not use in heavy winds or inclement weather

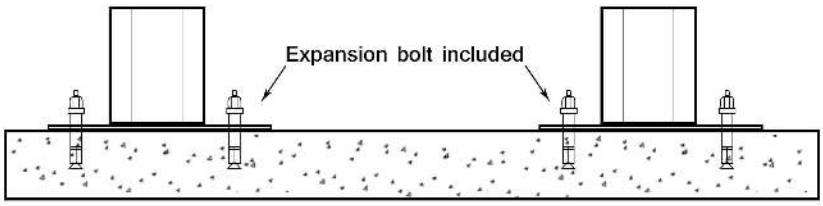

Make sure all screws are tightented before use and check all screws, buckles and straps every 90 days

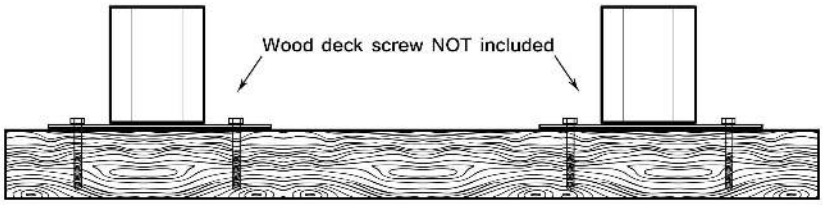

Two or more people are required for assembly

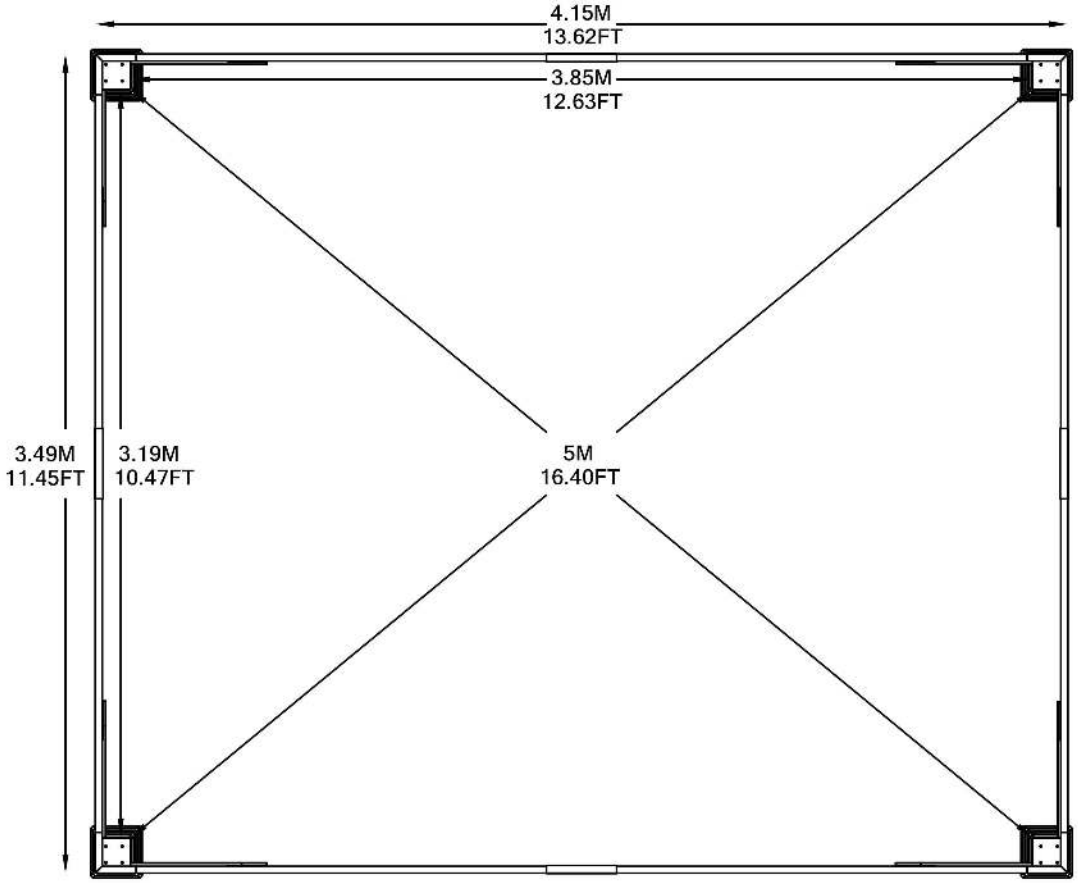

Please clear the snow off the roof in time for the heavy snowfall and do not use it

Permanent Installation Examples

Our supporting expansion screws can only be used for cement floors, customers need to bring their own special screws if they are used for wood floors







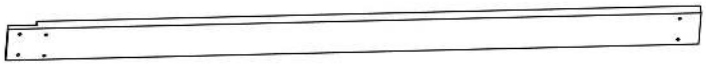
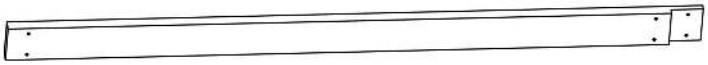
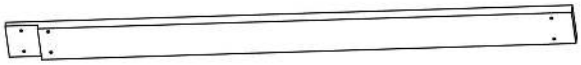
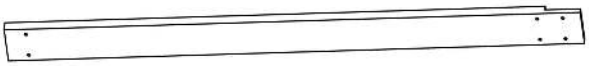
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

ACCESSORY CATALOGUE

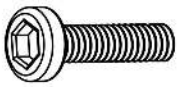
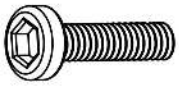
BOX 1

Item no.	Reference Image	Qty.
A		4

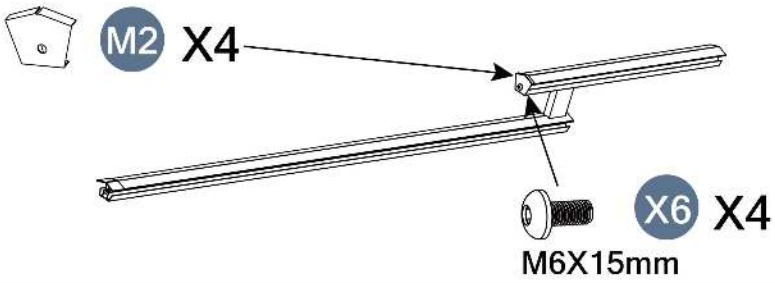
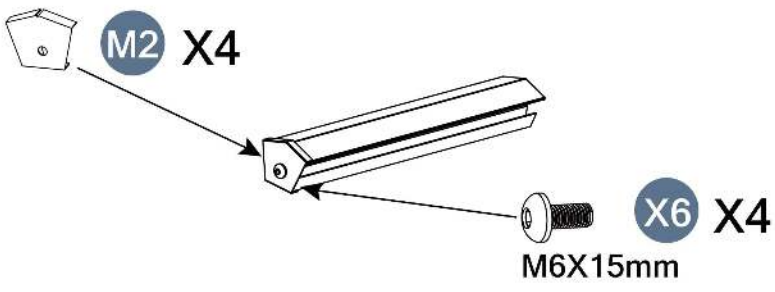
BOX 2

Item no.	Reference Image	Qty.
B		2
B1		2
C		2
C1		2
F		4
F1		4

ACCESSORY CATALOGUE

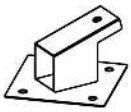
Item no.	Reference Image	Qty.
X1	 M8X20mm	20
X2	 M8X45mm	16
X3	 M8X35mm	32
1		1

BOX 3

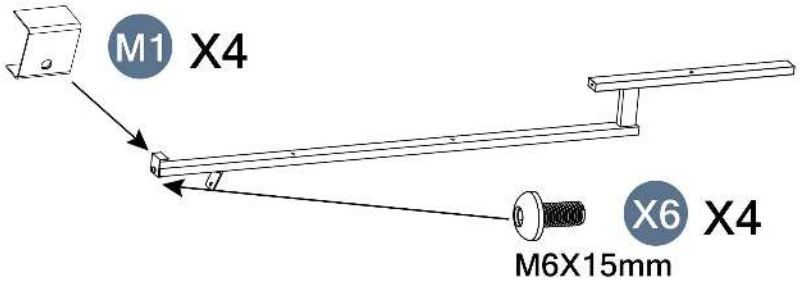
Item no.	Reference Image	Qty.
E		4
E1		4

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

ACCESSORY CATALOGUE

Item no.	Reference Image	Qty.
I1		4
G3		2
G4		2

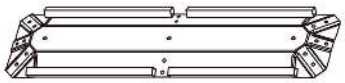
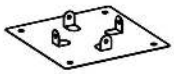
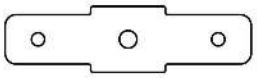
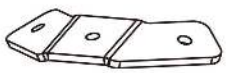
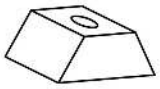
BOX 4

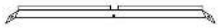
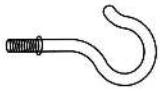
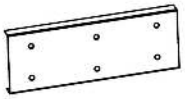
Item no.	Reference Image	Qty.
D		4

Item no.	Reference Image	Qty.
H		4
H1		4

Item no.	Reference Image	Qty.
H2		4
H3		4

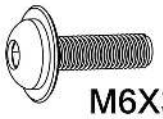
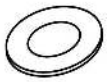
ACCESSORY CATALOGUE

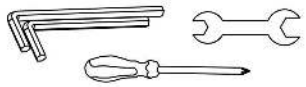
Item no.	Reference Image	Qty.
J1		4
K		1
K1		1
L		4
M3		8
M4		8
M5		48
G1		2
G2		2
G5		2

Item no.	Reference Image	Qty.
G6		2
G7		2
G10		2
M6		4
M7		2
M8		4
T		4
X5	 M6X38mm	4
X6	 M6X15mm	101
X7	 M6X42mm	48

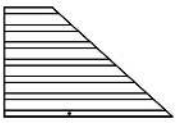
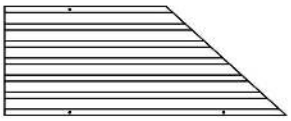
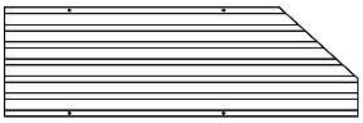
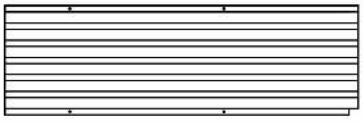
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

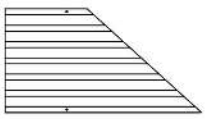
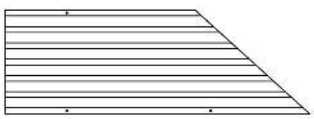
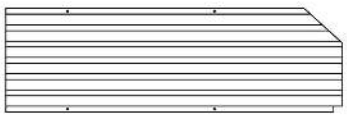
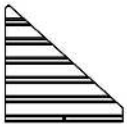
ACCESSORY CATALOGUE

Item no.	Reference Image	Qty.
X8	 M6X30mm	4
X9	 M5X15mm	32
W		16

Item no.	Reference Image	Qty.
2		8
3		1

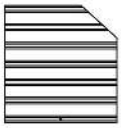
BOX 5

Item no.	Reference Image	Qty.
N1		2
N2		2
N3		2
N4		2
N5		2

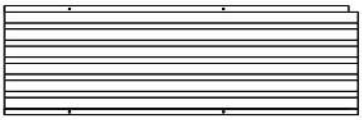
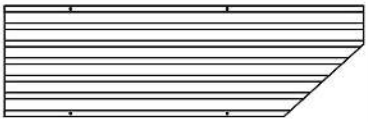
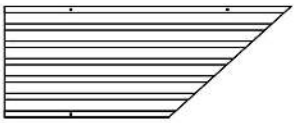
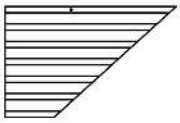
Item no.	Reference Image	Qty.
O1		2
O2		2
O3		2
O4		2
O5		2

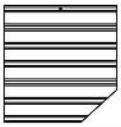
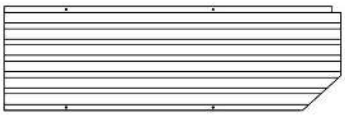
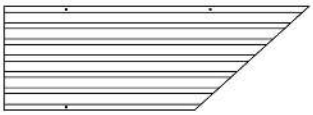
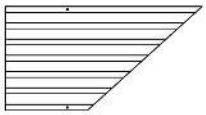
ACCESSORY CATALOGUE

Item no.	Reference Image	Qty.
N6		2

Item no.	Reference Image	Qty.
N7		2

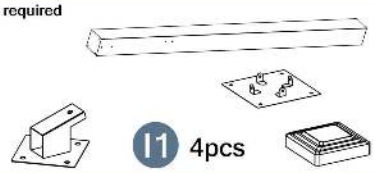
BOX 6

Item no.	Reference Image	Qty.
Y5		2
Y4		2
Y3		2
Y2		2
Y1		2
Y6		2

Item no.	Reference Image	Qty.
Y7		2
V4		2
V3		2
V2		2
V1		2
V5		2

STEP1

Parts required



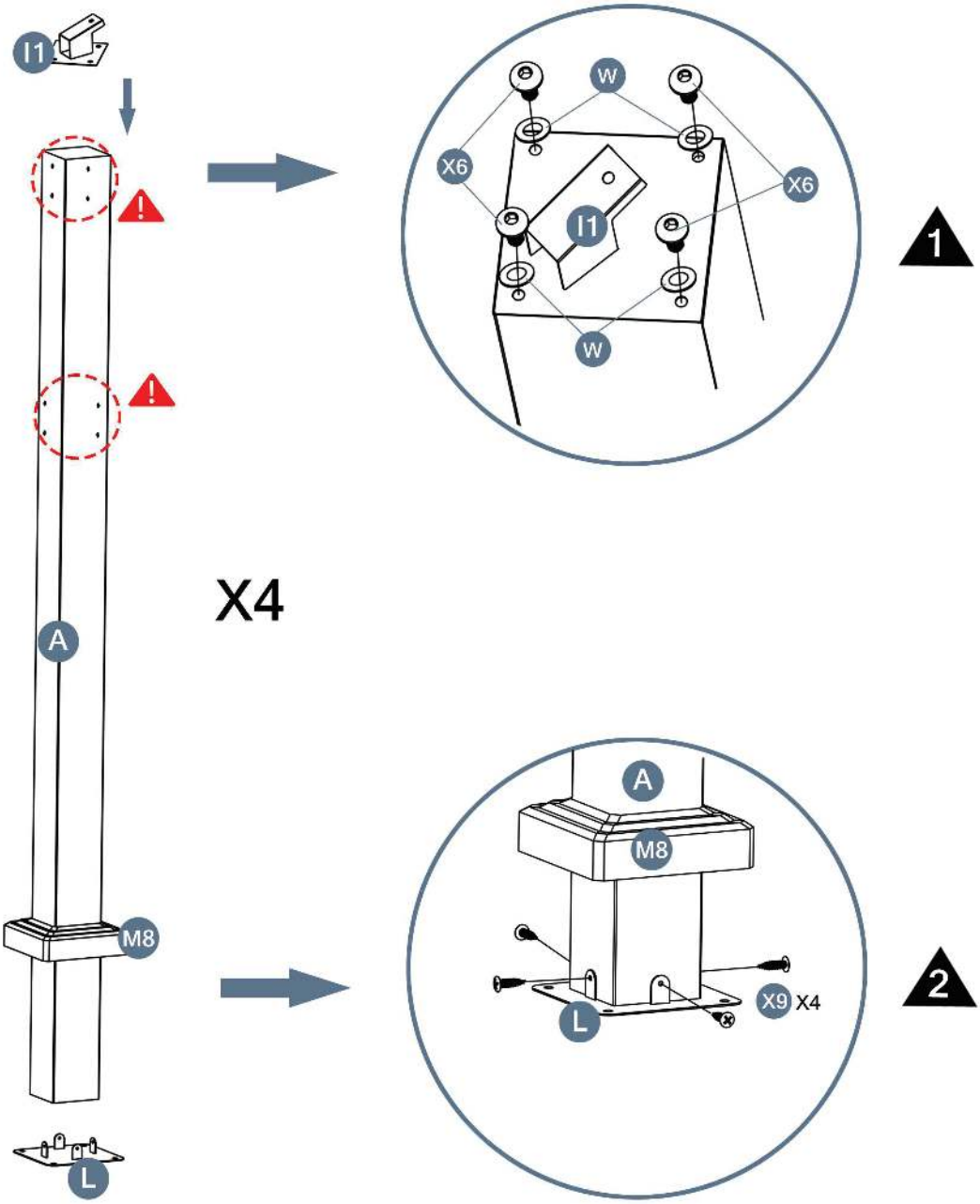
A 4pcs
L 4pcs
I1 4pcs
M8 4pcs



W 16pcs
X6 16pcs
X9 16pcs

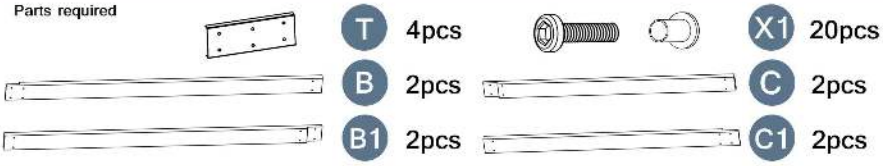
1 → 2

⚠ Please note the orientation of the hole.

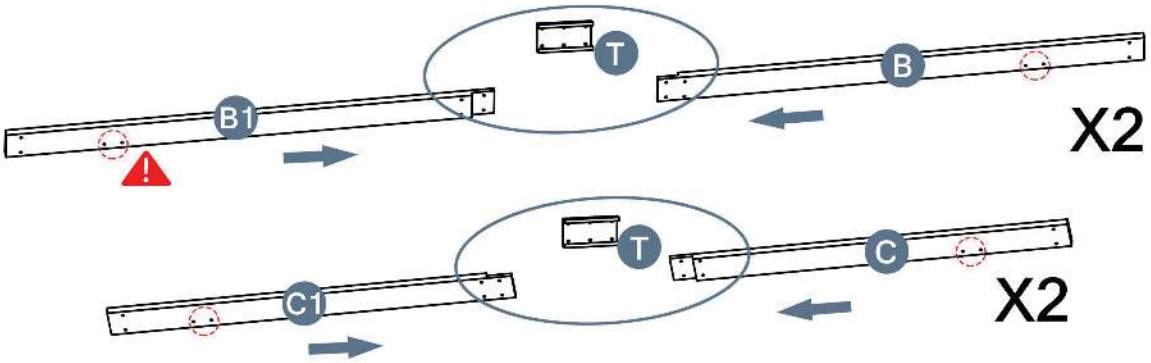


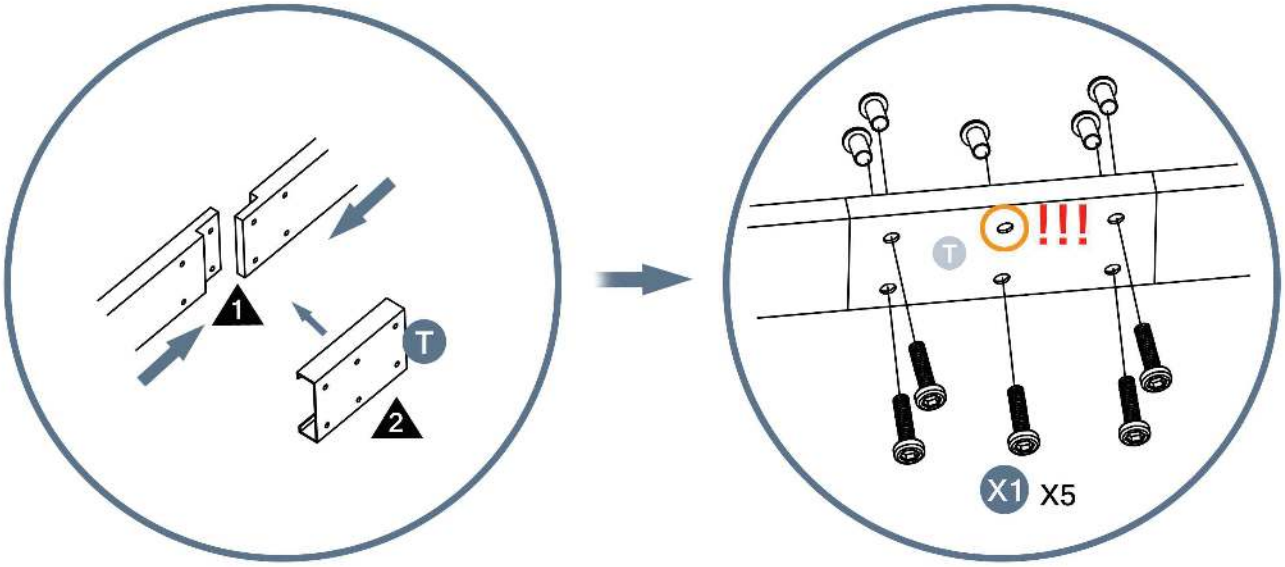
STEP2

Parts required



1 → 2 ⚠ Pay attention to the orientation of the red circle, please install the T on the back. (shown in the figure).





!!! Be careful not to screw the screws at the yellow circle. Step 6 is screwing.

STEP3

Parts required



J1 4pcs



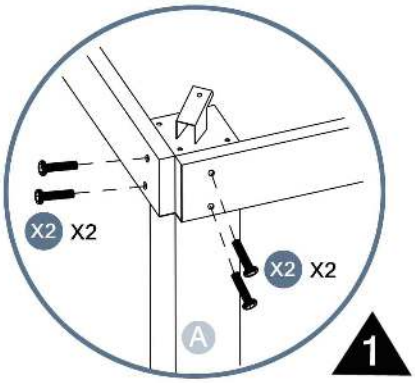
X2 16pcs

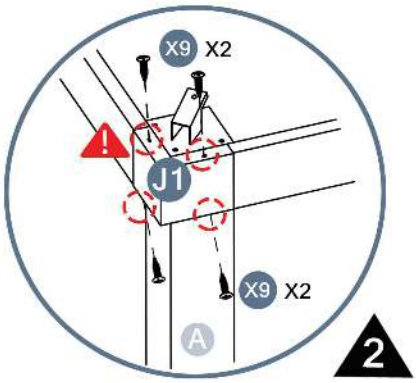


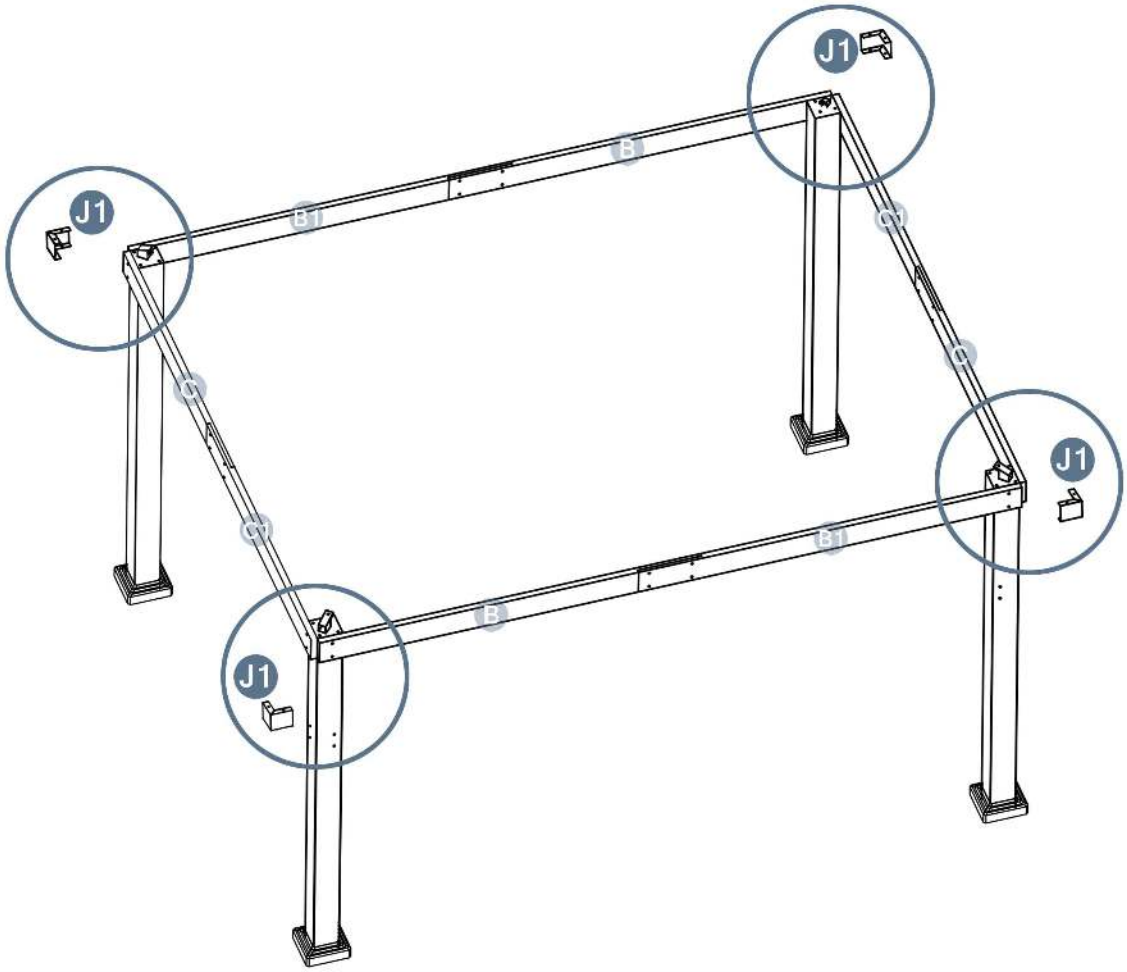
X9 16pcs

1 → 2

Please Note that the X9 circled in red is a self-tapping nail without hole, it can be directly tightened.







Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

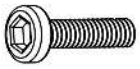
STEP4

Parts required

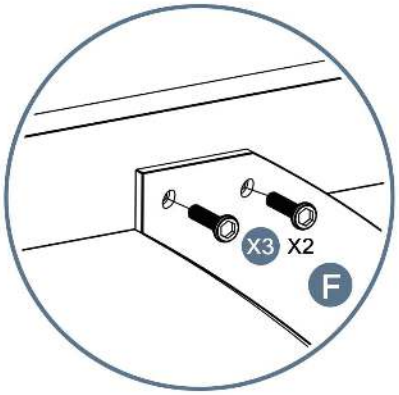


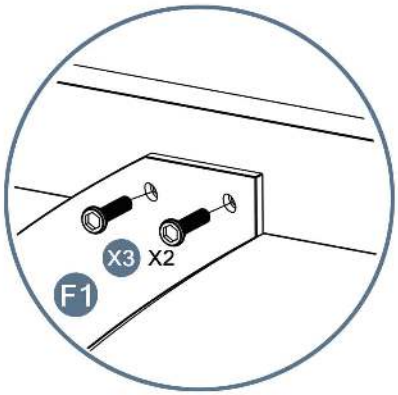
F 4pcs

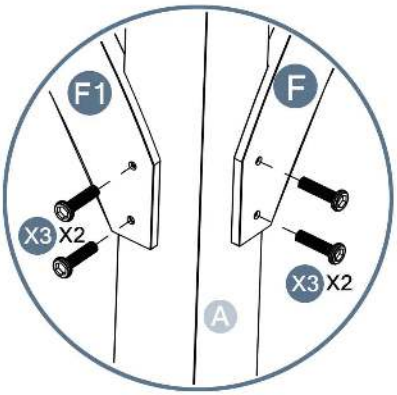
F1 4pcs



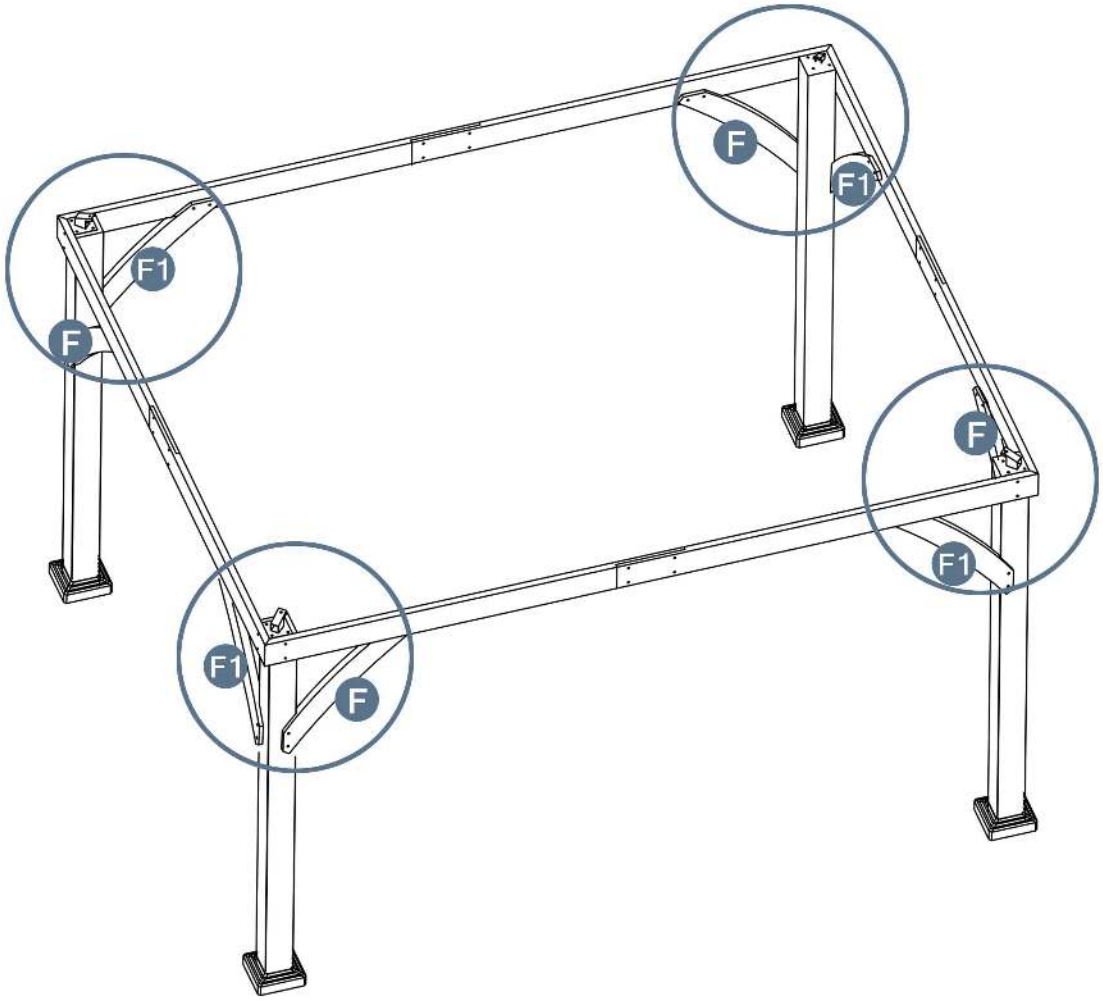
X3 32pcs







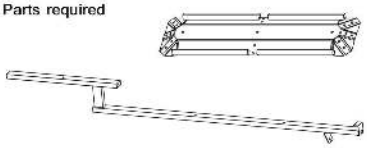
!!! When installing F and F1, please note that the top is on the inside and the bottom is on the outside.



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP5

Parts required

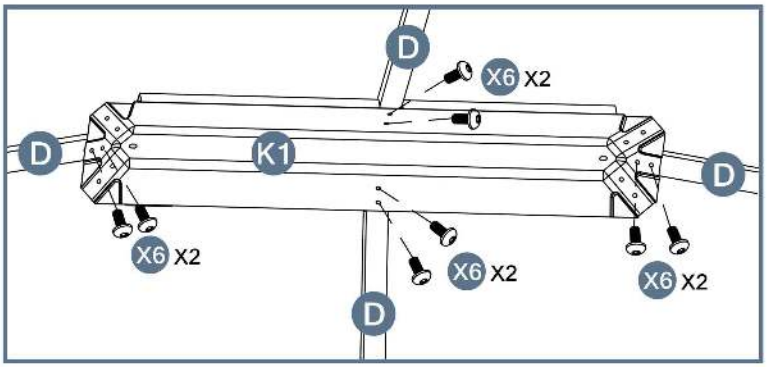


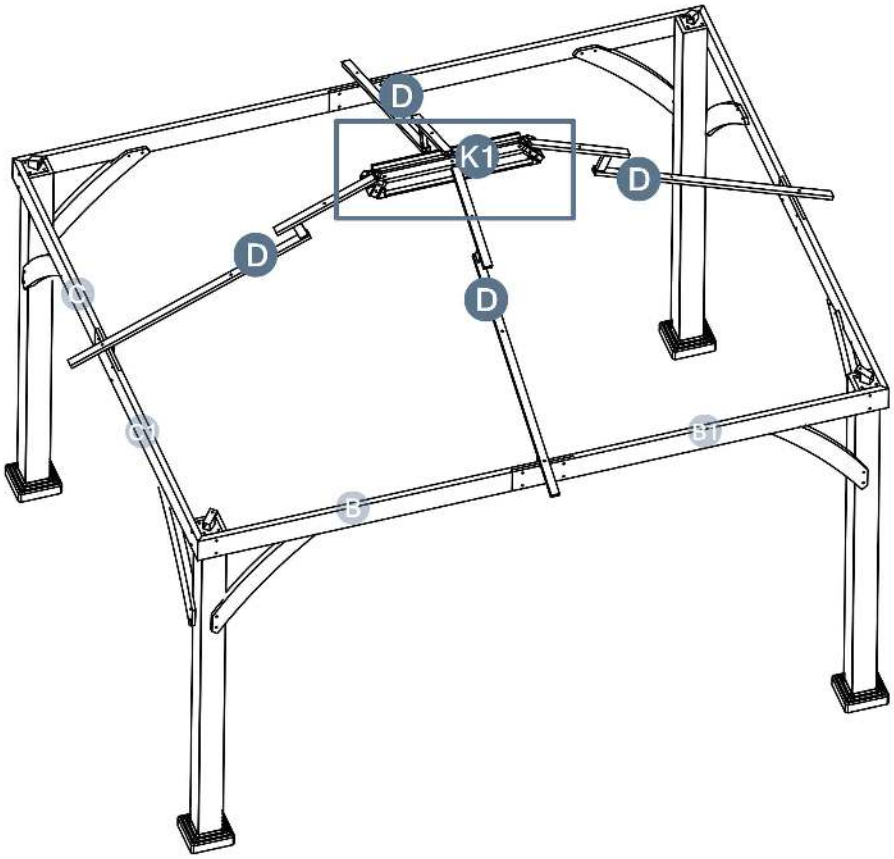
K1 1pcs

D 4pcs



X6 8pcs





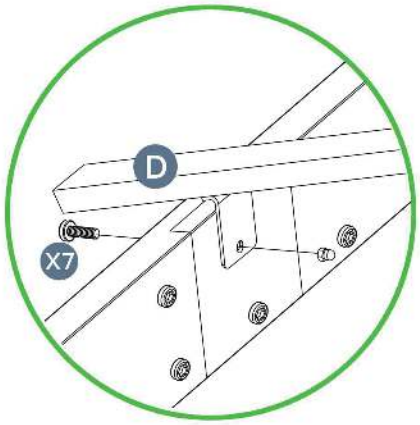
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

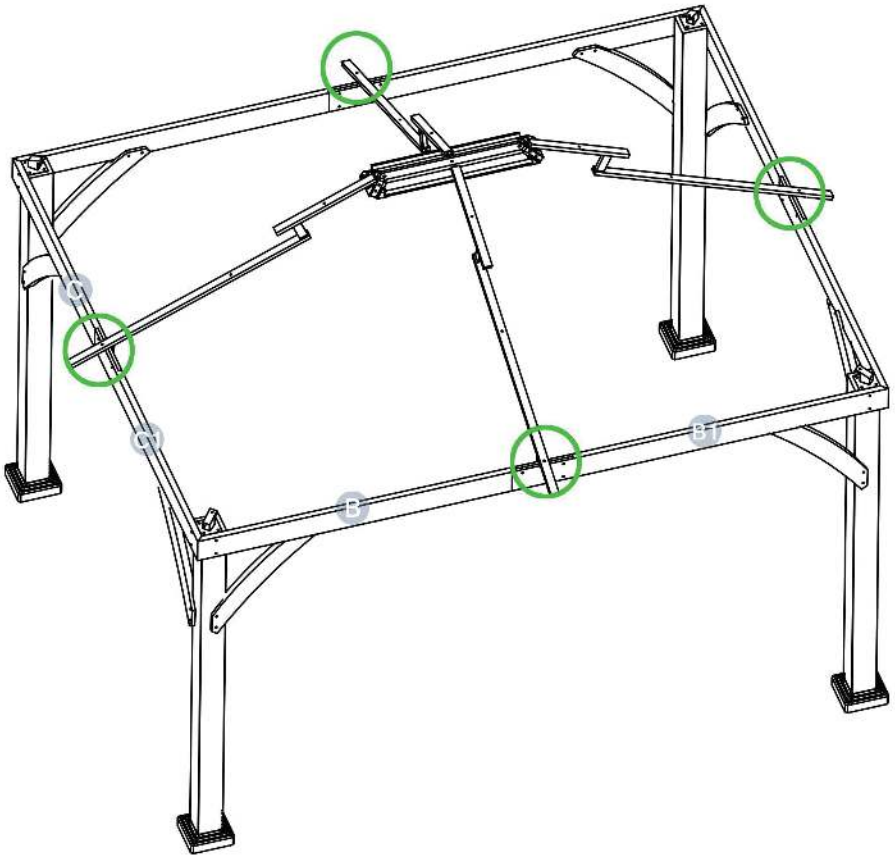
STEP6

Parts required



X7 4pcs

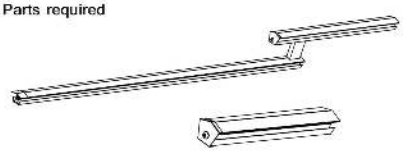




Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP7

Parts required



E 4pcs



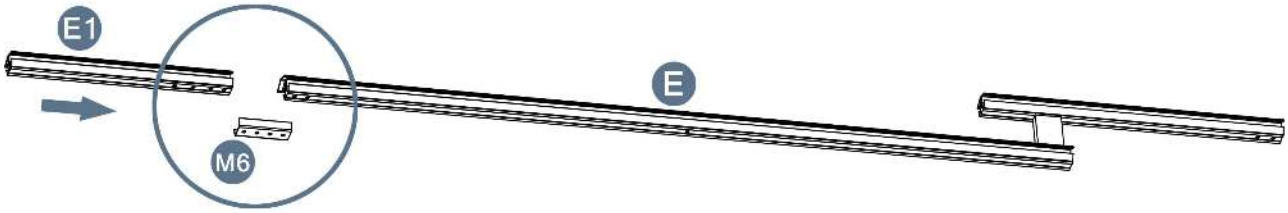
M6 4pcs

E1 4pcs

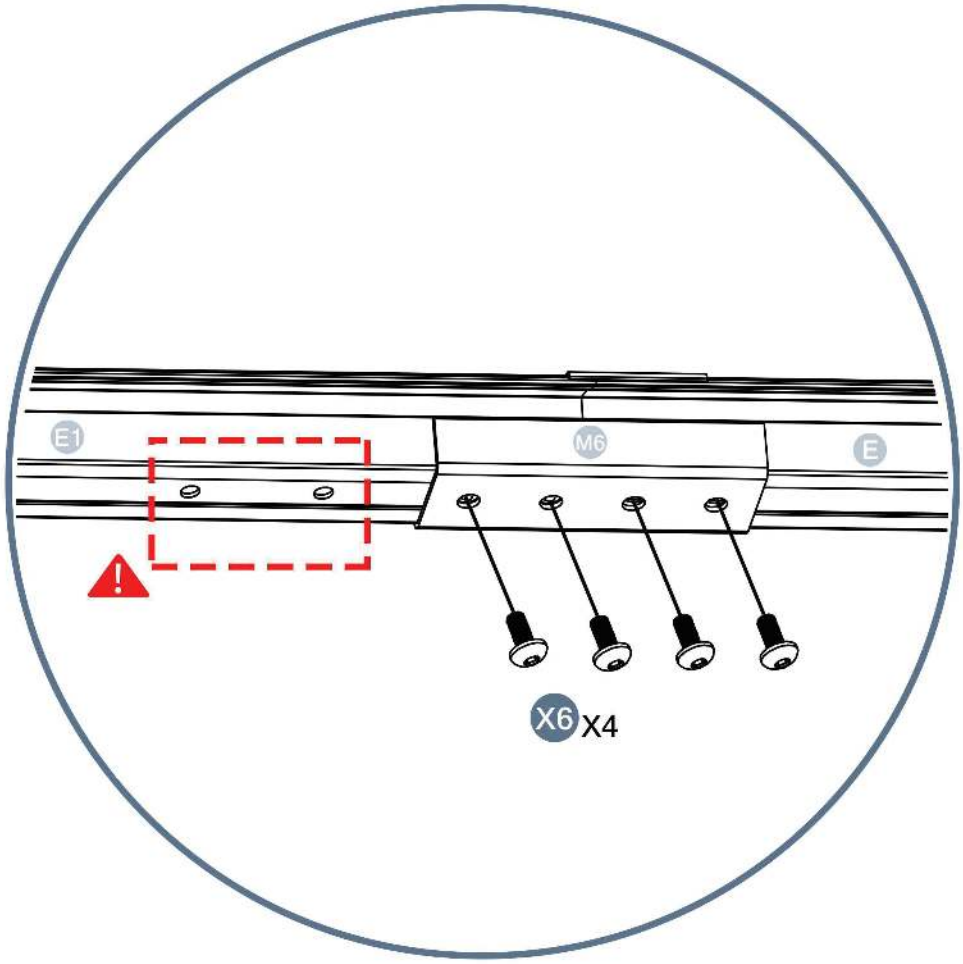


X6 16pcs

⚠ Do not screw and tighten the E1 pipe in the red dotted box.



X4

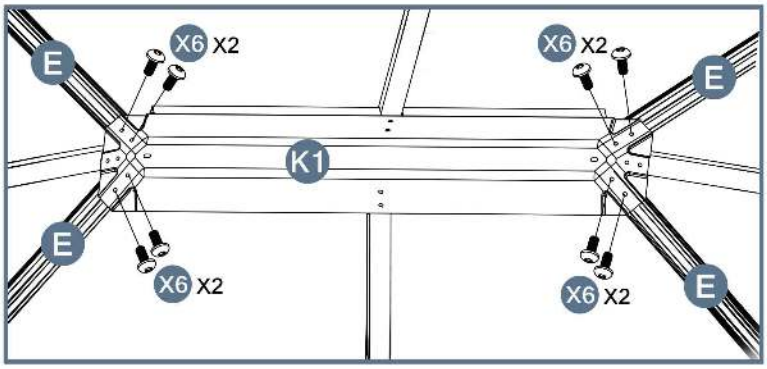


STEP8

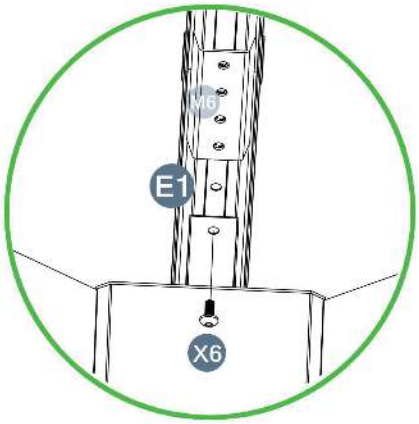
Parts required

X6 12pcs

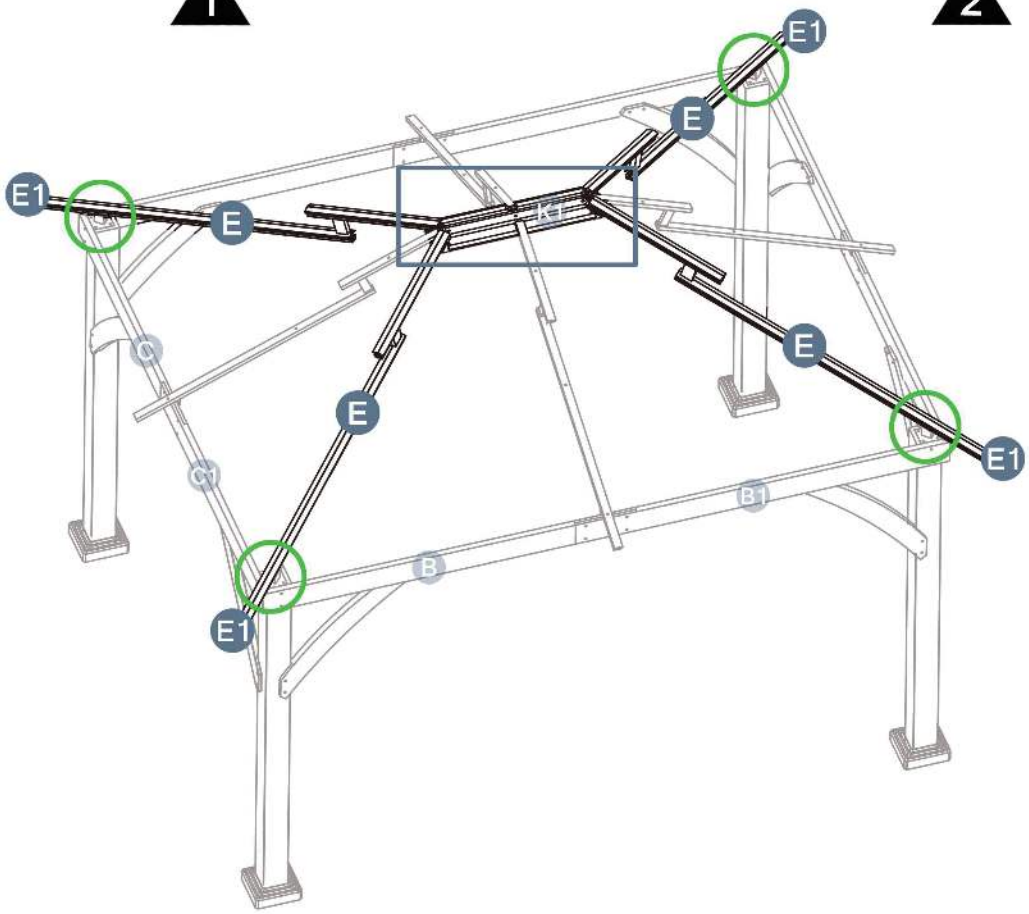
1 → 2



1



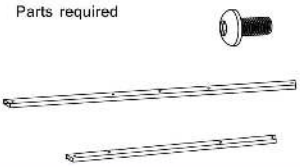
2



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP9

Parts required



X6 16pcs

H 4pcs

H1 4pcs



H2 4pcs

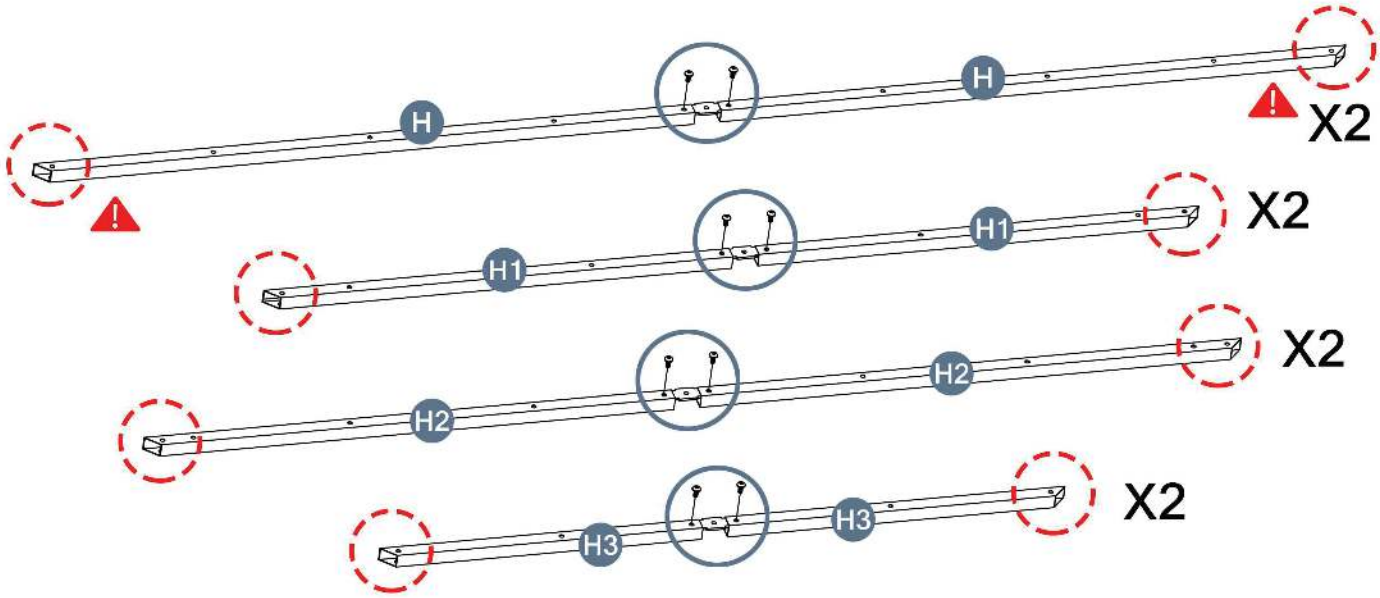


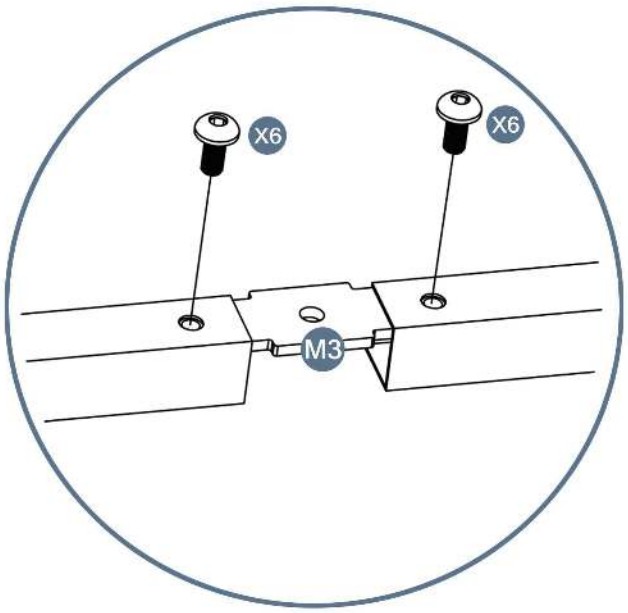
H3 4pcs



M3 8pcs

⚠ Part H 、Part H1、Part H2 and Part H3 should be placed as shown in the picture.





Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP10

Parts required



M4 8pcs



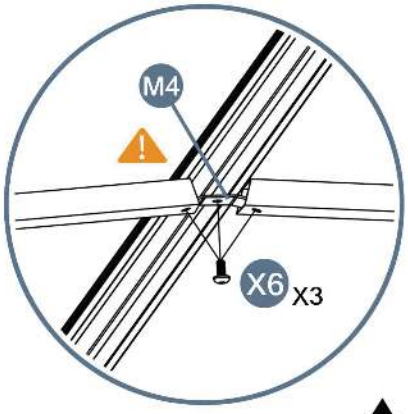
X6 24pcs



X7 8pcs

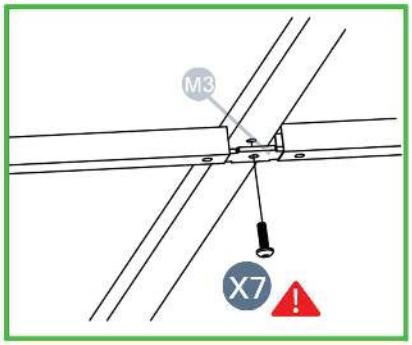
1 → 2

Only X7 screws are used in this step. Please store the X7 nuts. Steps 14 and 15 will be used.
To better align the screws for practical situations, do not fully tighten screws initially.

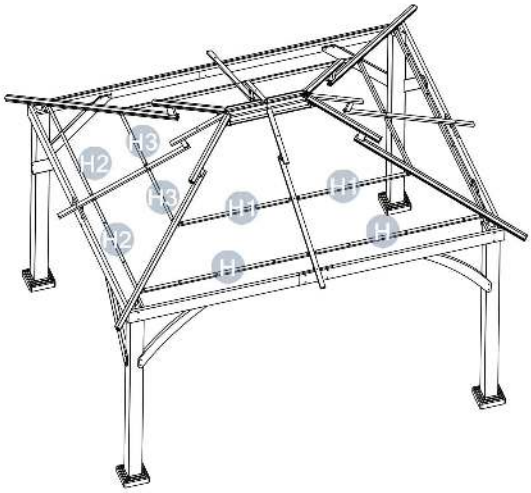


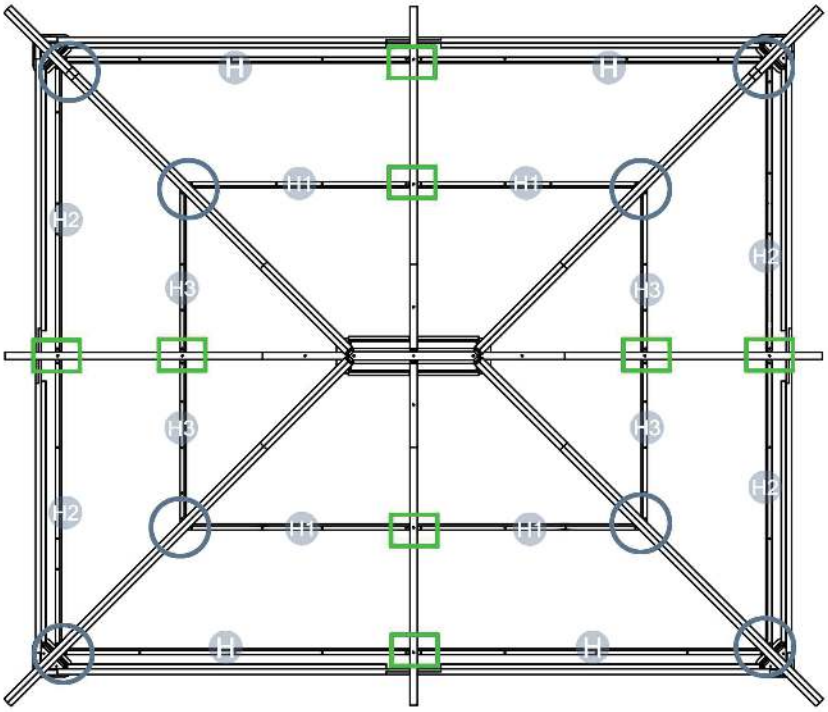
M4 needs to be inserted into both tubes, aligned with the holes.

1



2

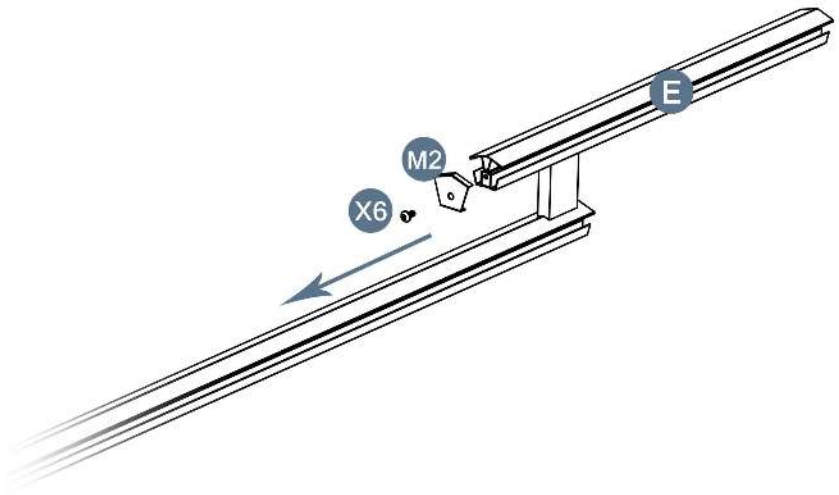




Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

To prevent the loss of M2
we mounted the M2 on top of the E ahead of time

Before installing step 11, please remove the 4 M2's
from the part E. (Reinstall them during step 13) .



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

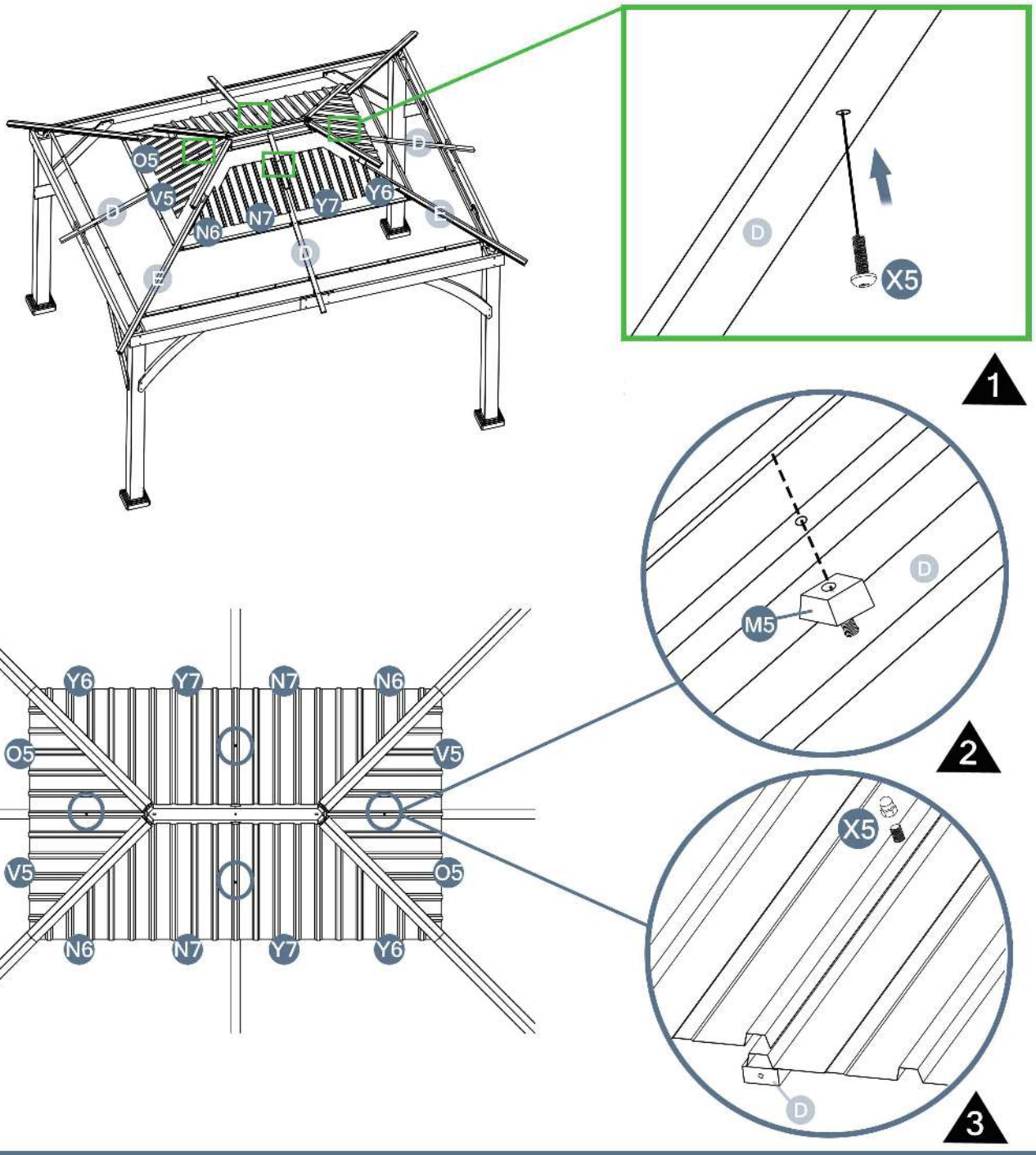
STEP11

Parts required

M5 4pcs
N6 2pcs
O5 2pcs
N7 2pcs
X5 4pcs
Y6 2pcs
V5 2pcs
Y7 2pcs

1 → 2 → 3

In order to facilitate the installation, it is recommended to leave one side and not install it for the time being. Wait for the installation in step 12 to complete before installing.



STEP12

Parts required



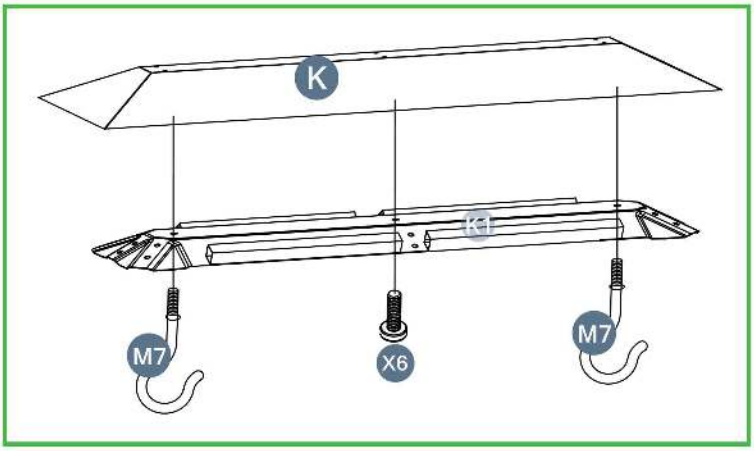
K 1pcs

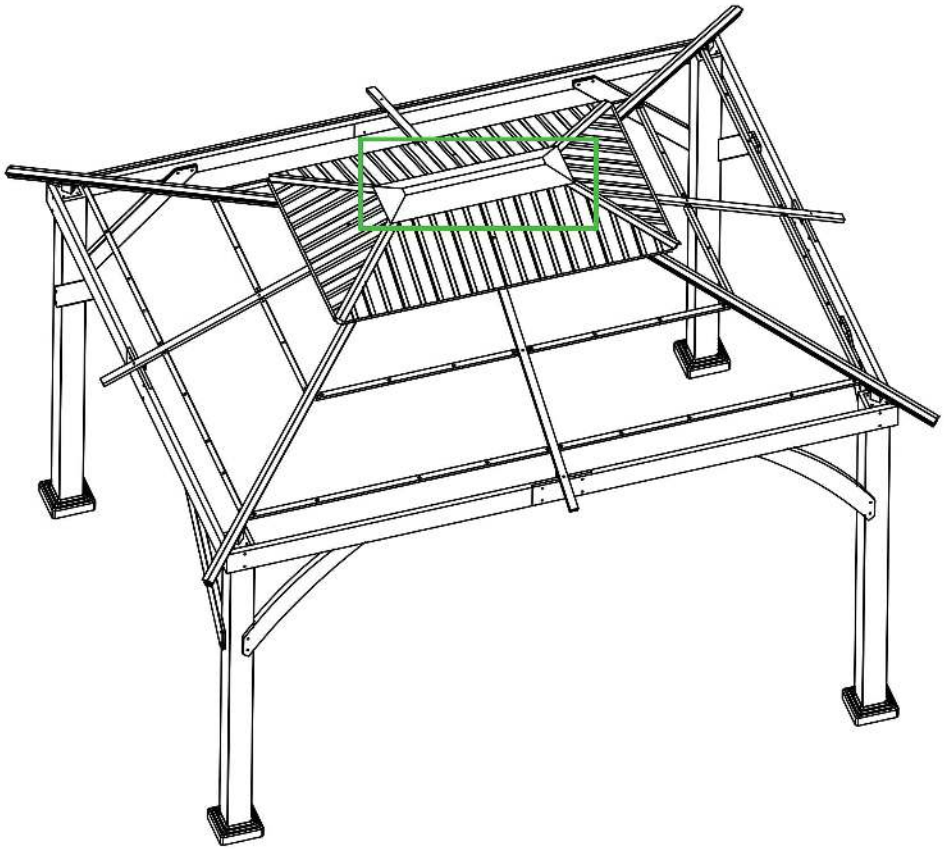


M7 2pcs



X6 1pcs





Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP13

Parts required

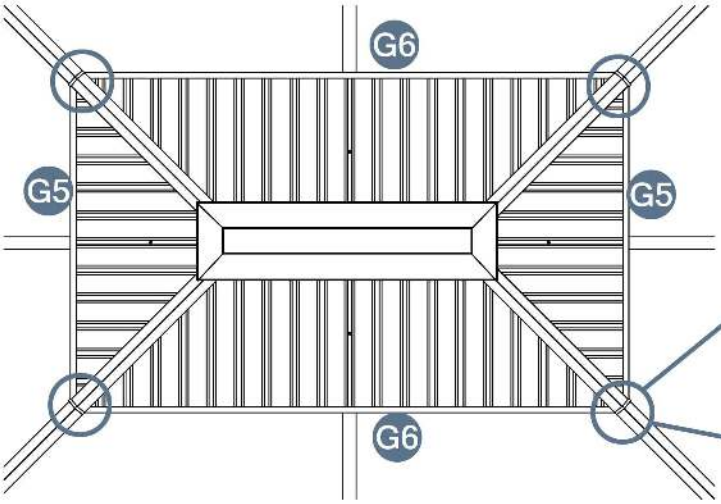

G5 2pcs

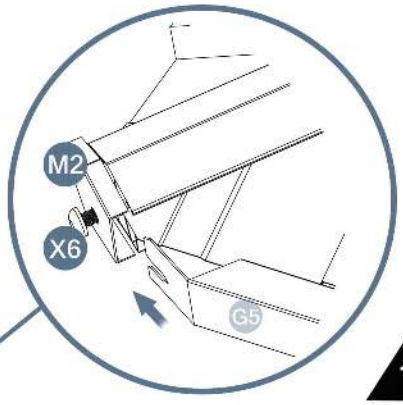

M2 4pcs


G6 2pcs

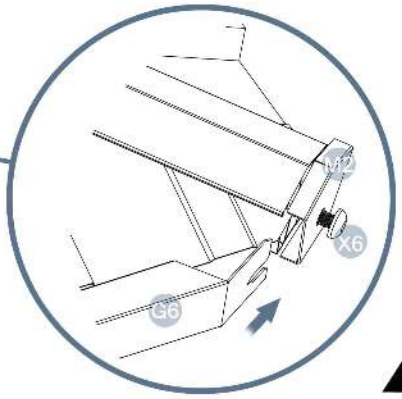

X6 8pcs

1 → 2 → 3

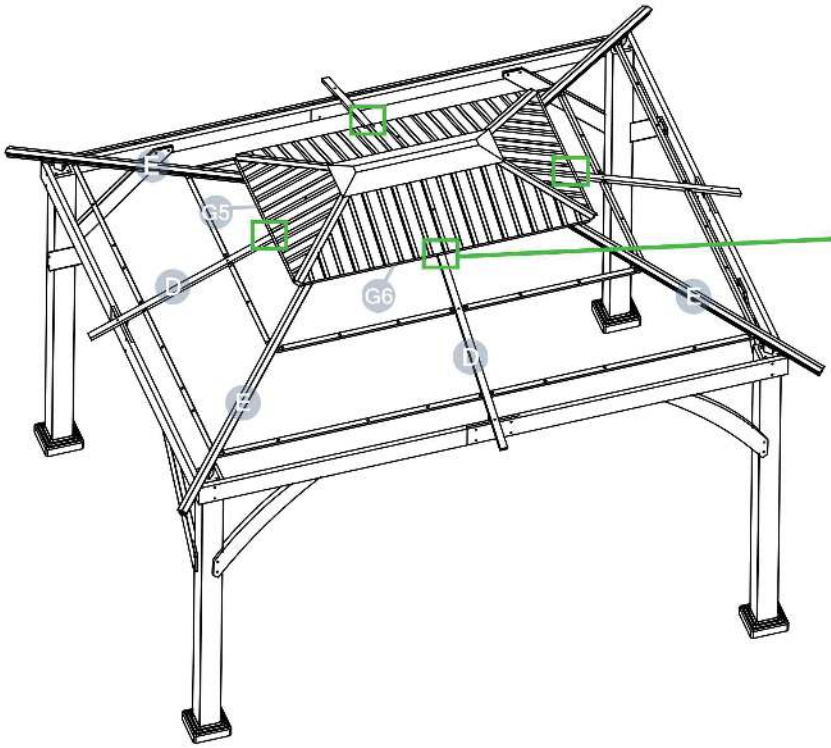


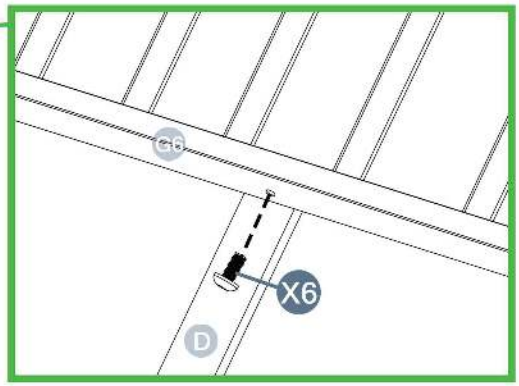


1



2





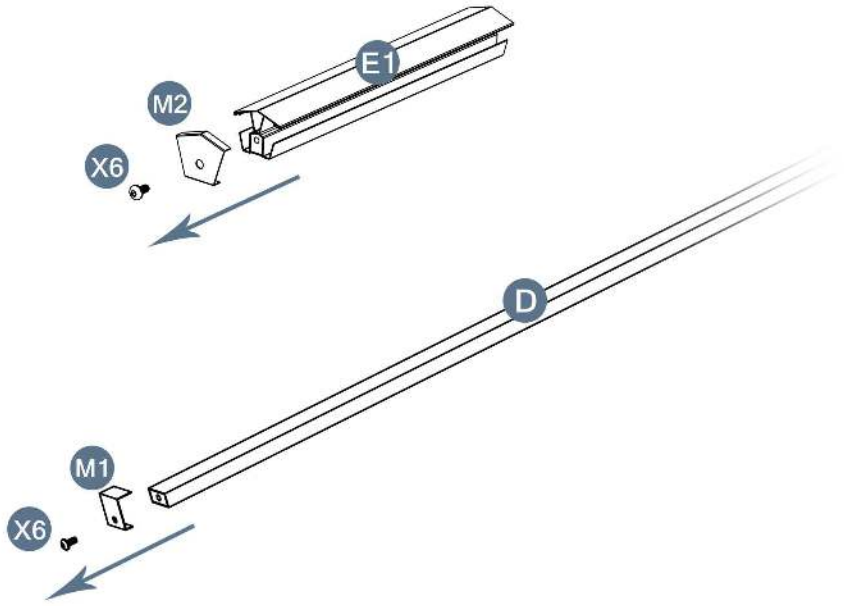
3

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

To prevent the loss of M2 and M1

we mounted the M2 and M1 on top of the E1 and D ahead of time

Before installing step 14, please remove the 4 M2's
and 4 M1's from the part E1 and D. (Reinstall them during step 16) .



Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP14

Parts required

X7 16pcs

M5 20pcs

V1 2pcs

V2 2pcs

V3 2pcs

V4 2pcs

O1 2pcs

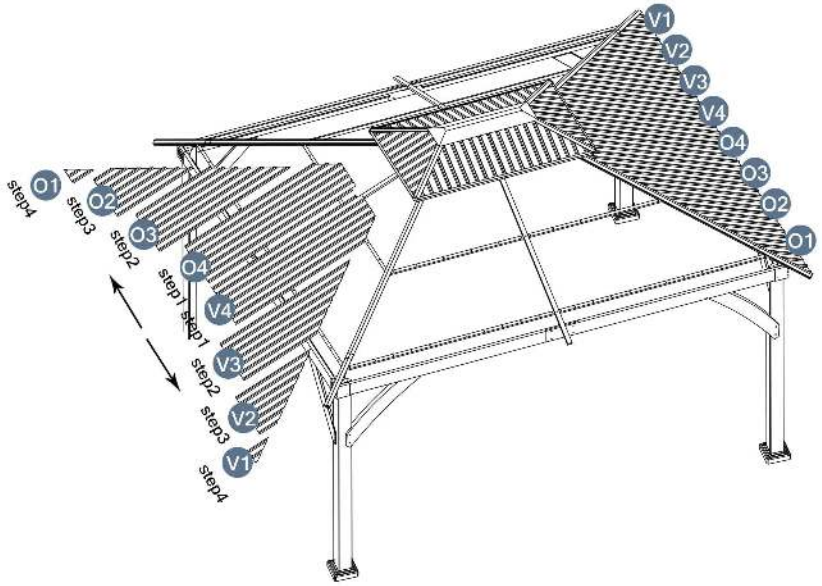
O2 2pcs

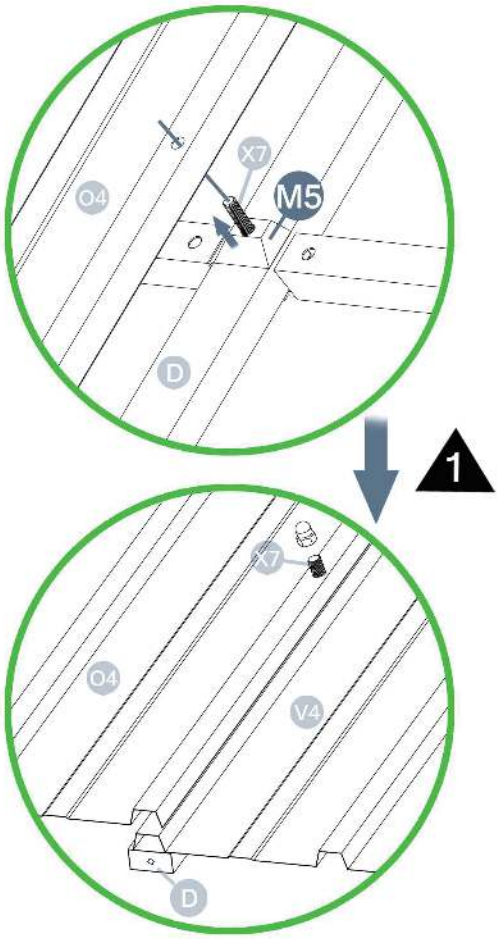
O3 2pcs

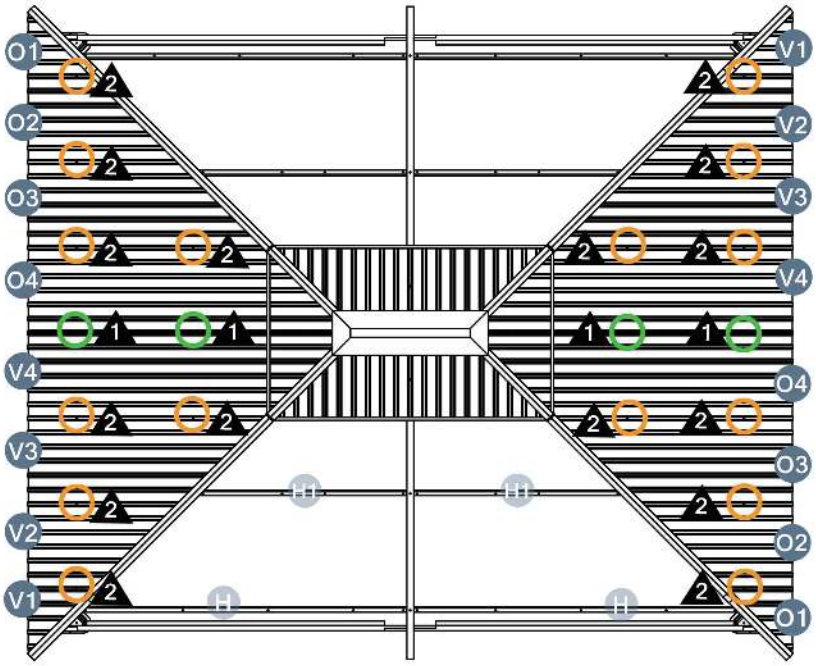
O4 2pcs

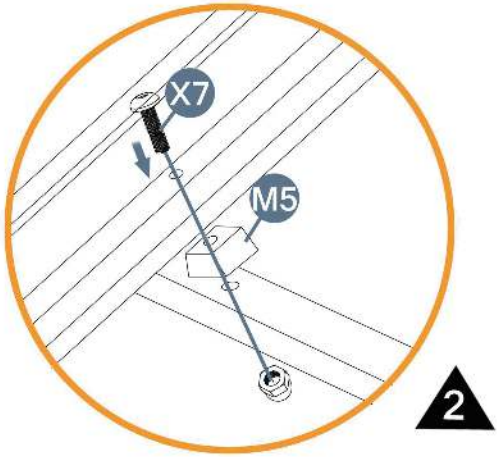
1 → 2

Pay attention to the direction of screw installation









Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

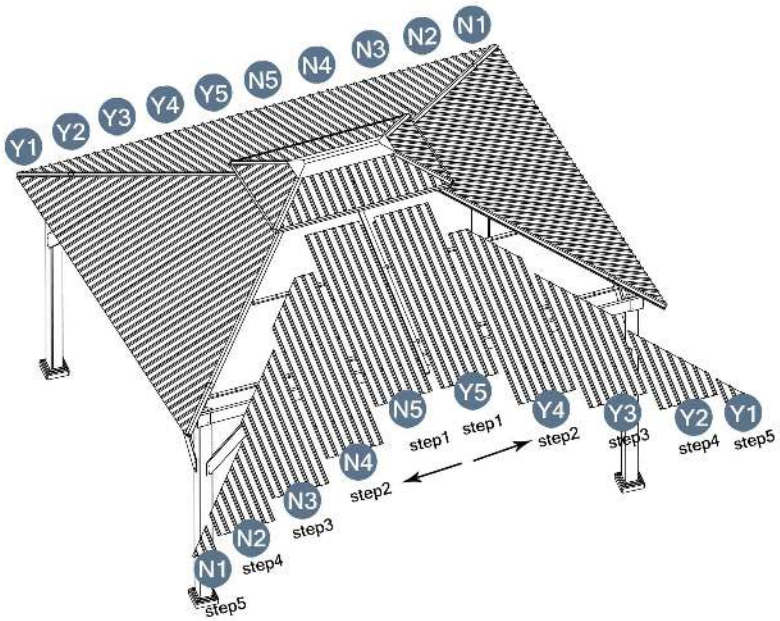
STEP15

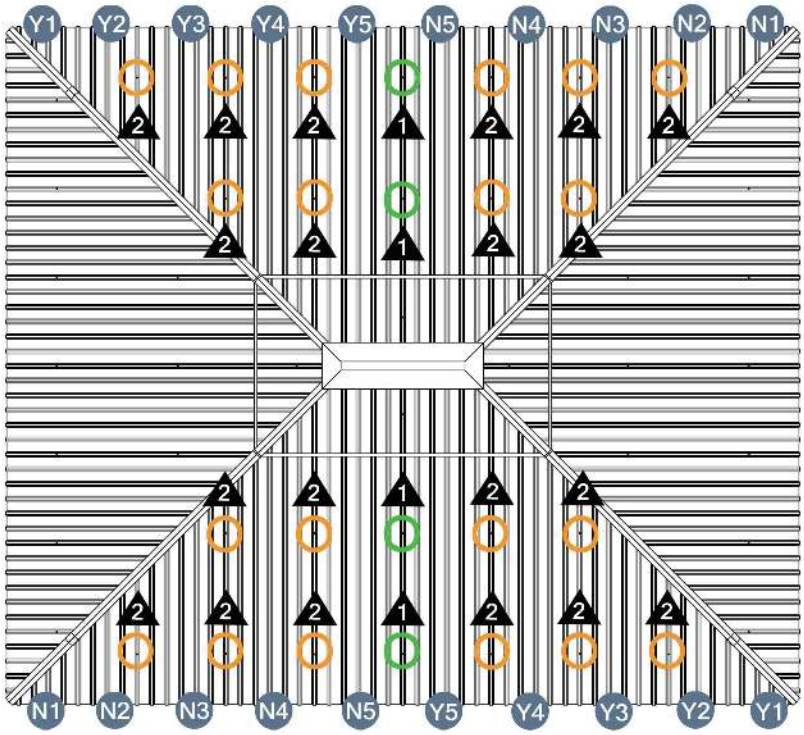
Parts required

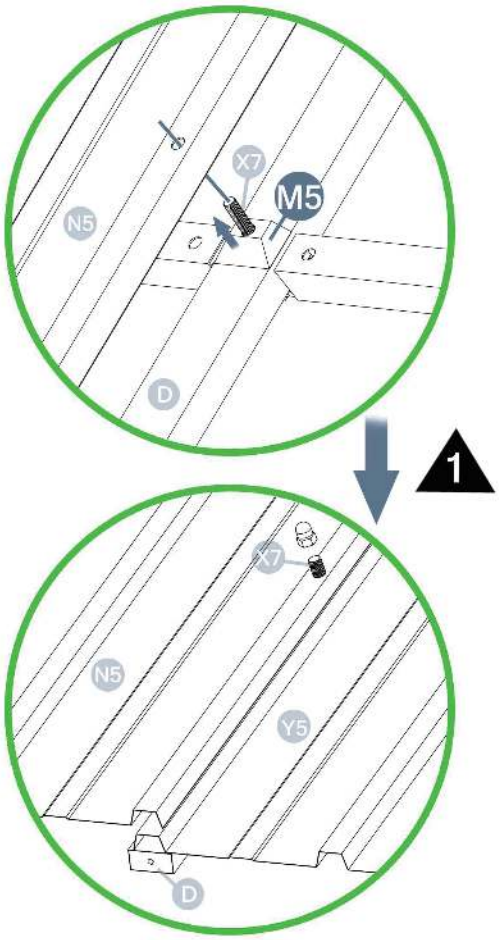
N1 2pcs
N2 2pcs
N3 2pcs
N4 2pcs
N5 2pcs
Y1 2pcs
Y2 2pcs
Y3 2pcs
Y4 2pcs
Y5 2pcs
X7 20pcs
M5 24pcs

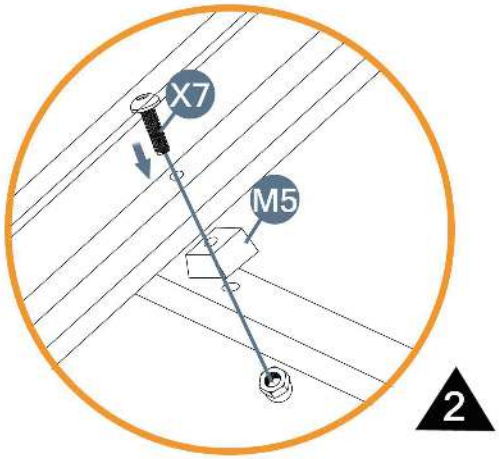
1 → 2

Pay attention to the direction of screw installation









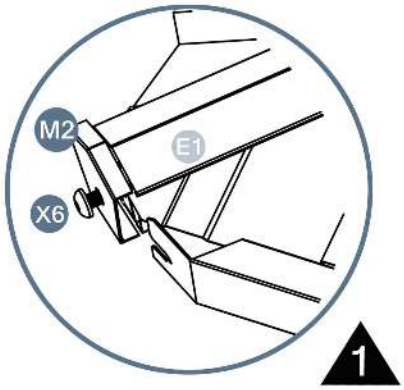
Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

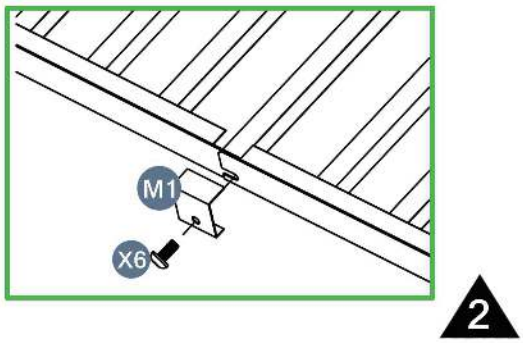
STEP16

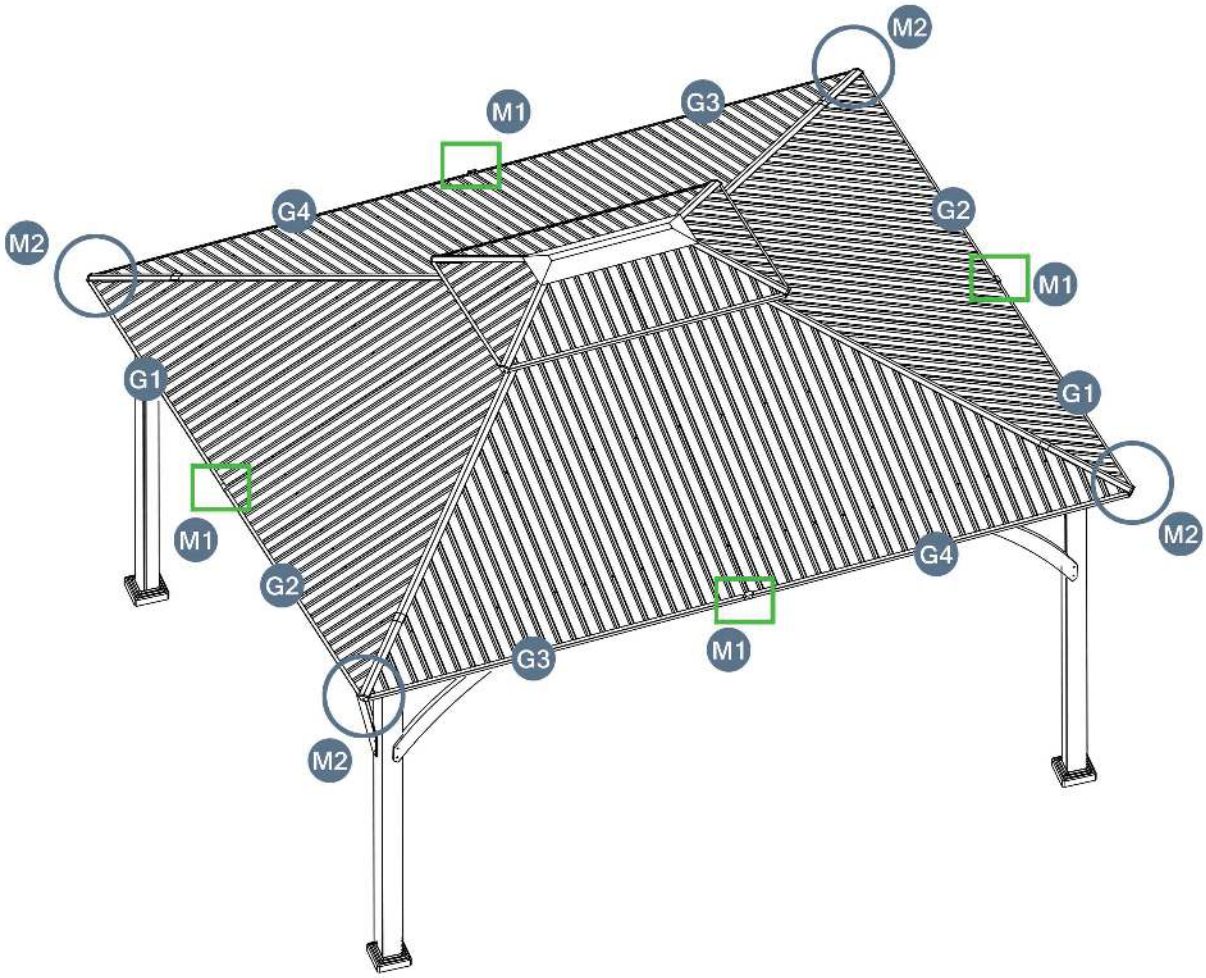
Parts required

G1 2pcs
G2 2pcs
G3 2pcs
G4 2pcs
M1 4pcs
M2 4pcs
X6 8pcs

1 → 2







Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

STEP17

Parts required

X6 4pcs

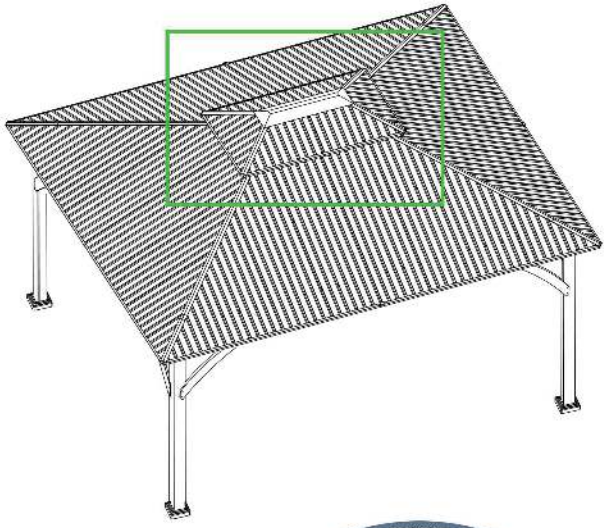
X8 4pcs

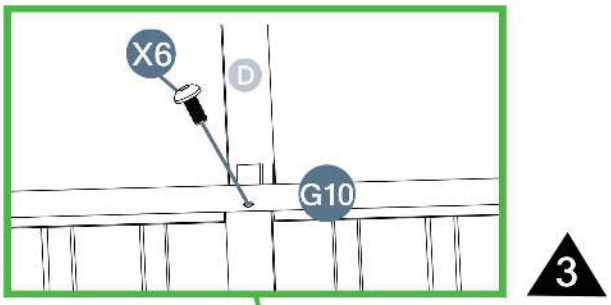
G7 2pcs

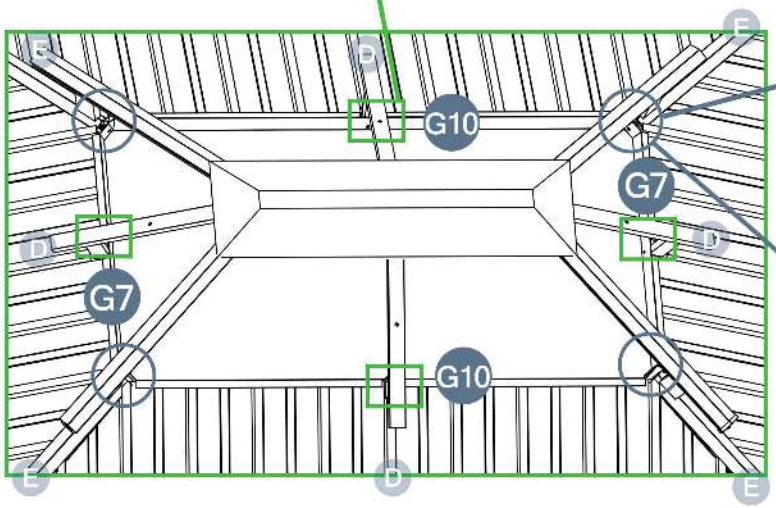
G10 2pcs

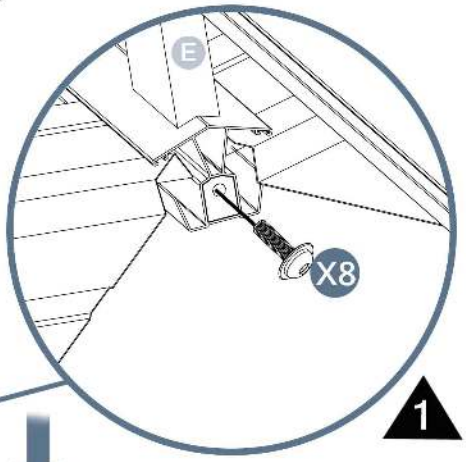
1 → 2 → 3

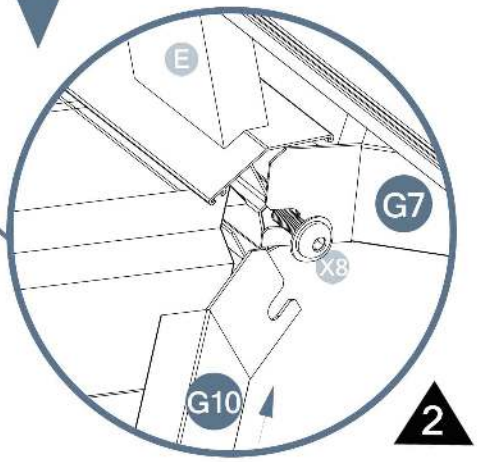
It can be installed from the inside.











Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

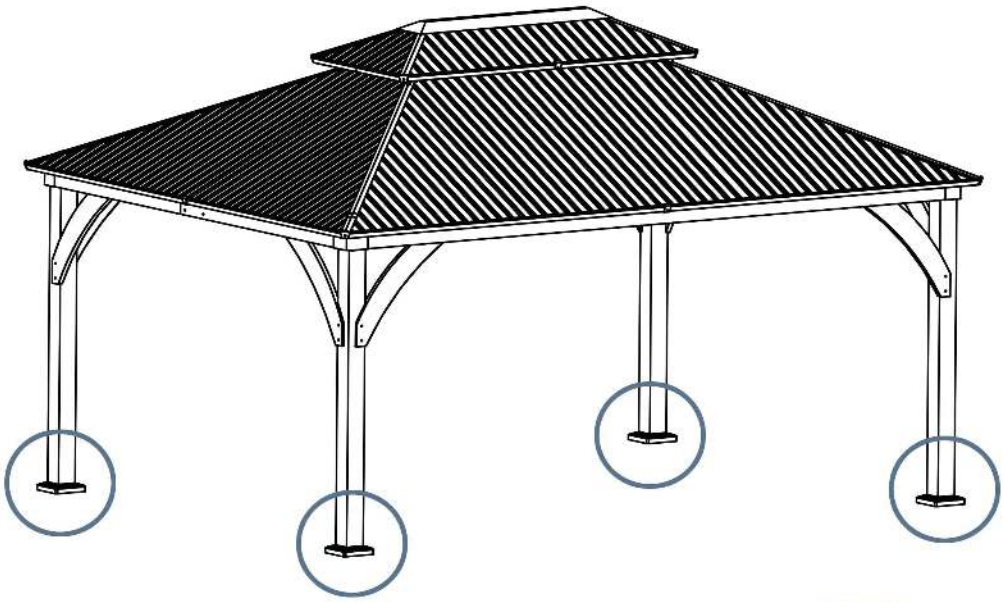
STEP18

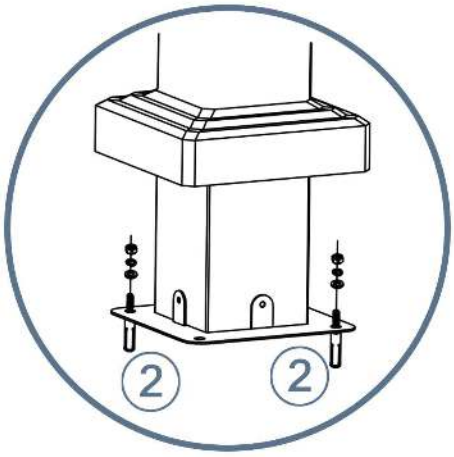
Parts required



② 8pcs

To improve stability of gazebo,expansion screws very necessary. Expansion screws use for cement surfaces and have included in the package.





! ! ! For safety's stake, please check and make sure that all screws are tightened after all installation is complete.

Installation Completed

Please take care of the screws and contact the after-sales service if there is any problem with the installation or parts.

13X15FT

