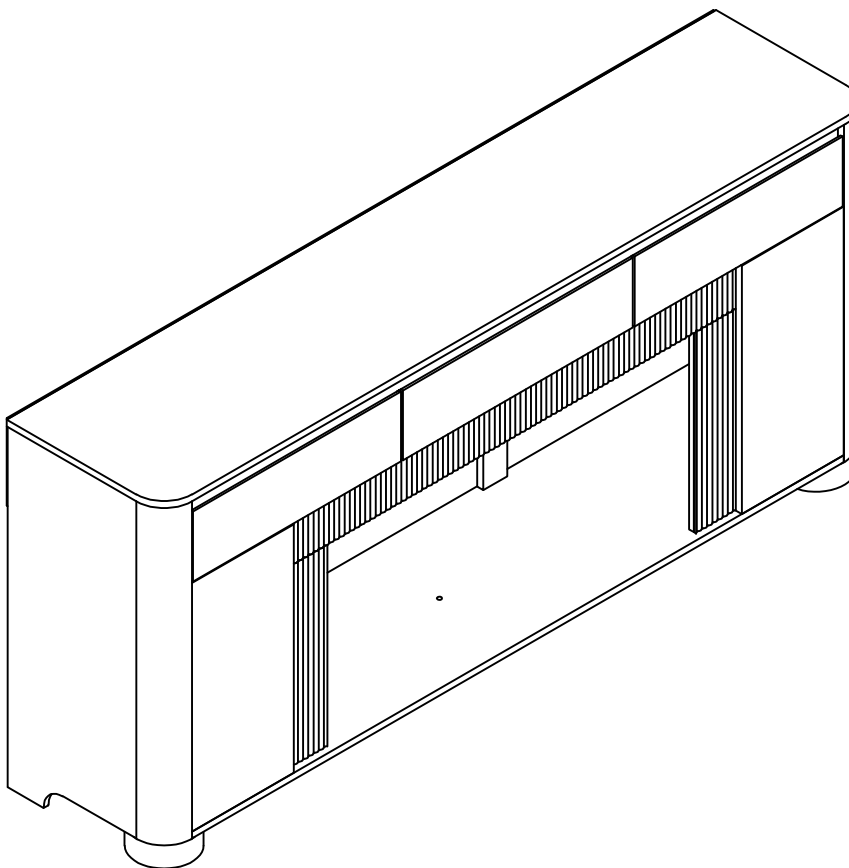
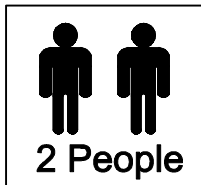
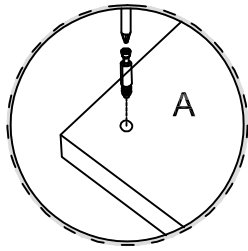


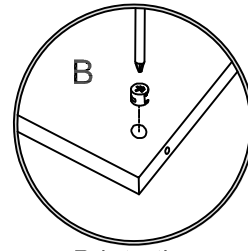
ASSEMBLY INSTRUCTIONS



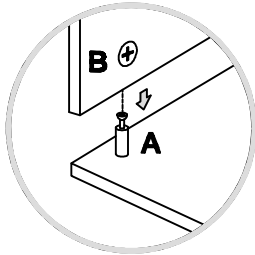
How do we finish the installation of the cam lock system?



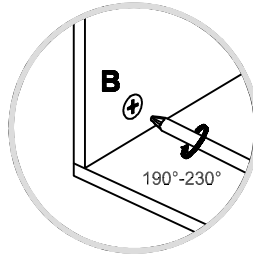
1. Screw a cam bolt A into the panel



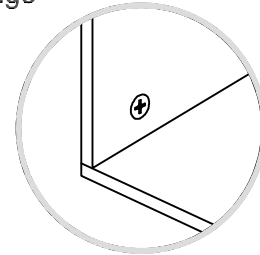
2. Push a cam B into the panel, make sure the arrow feature on the cam B points to the panel edge



3. Align cam bolt(s) A with cam(s) B and then insert cam bolt(s) A into cross-bored hole(s) completely

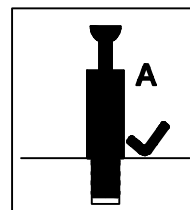
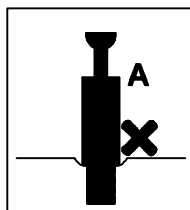
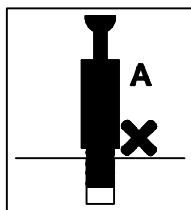
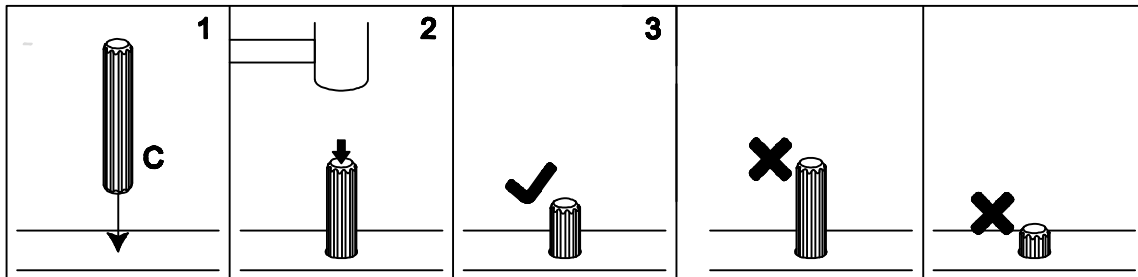


4. Rotate cam(s) B clockwise 190°-230° to lock 2 panels together

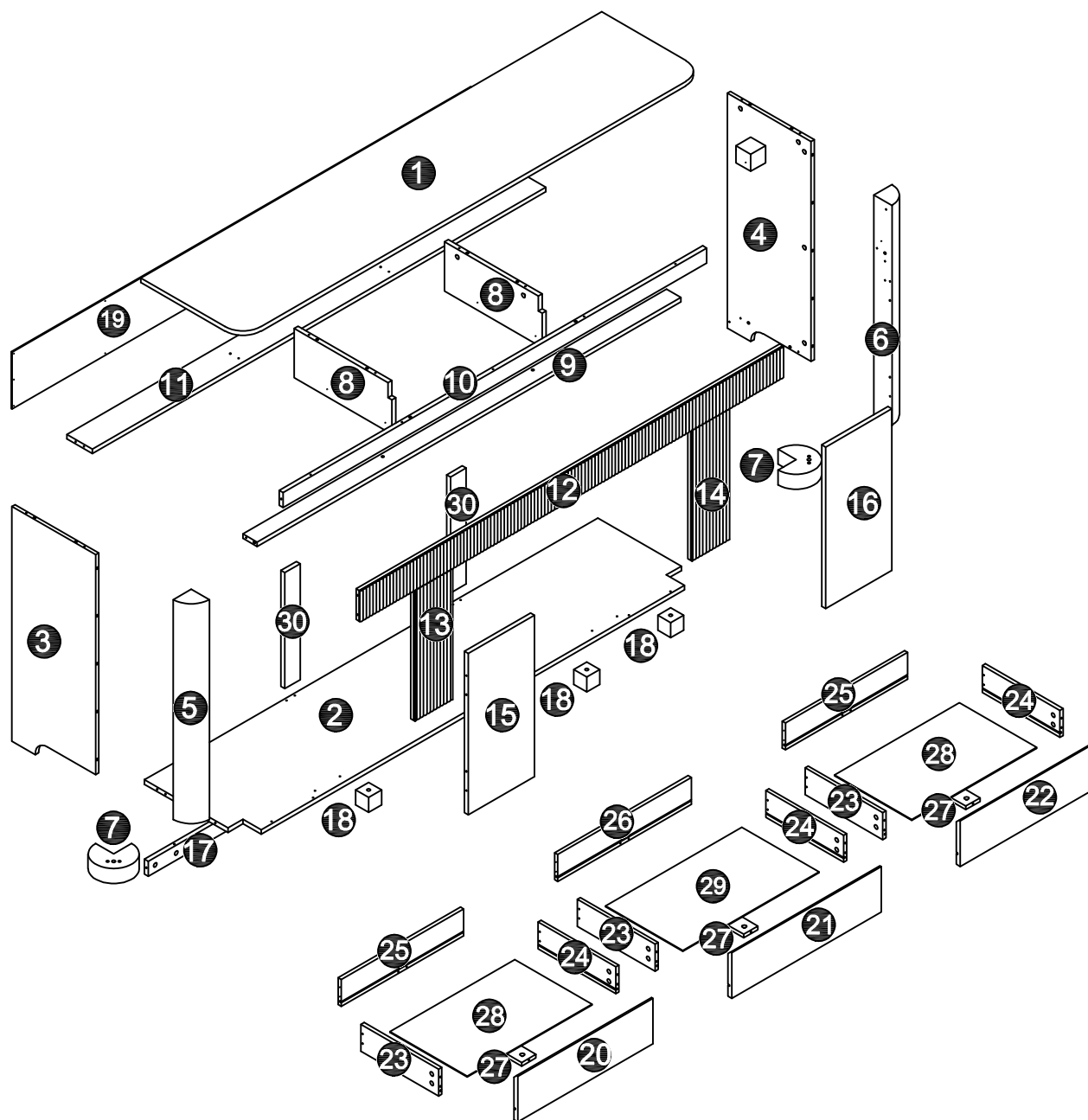


5. 2 panels should be tight against with each other and the connection should be rigid

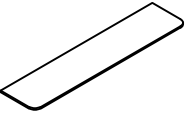
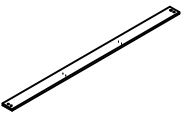
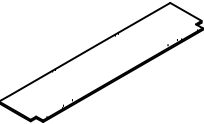
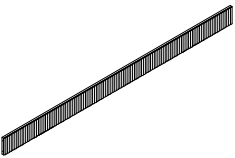
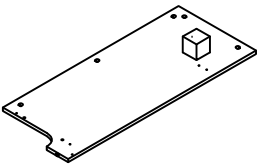
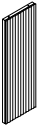
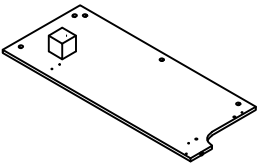
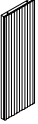
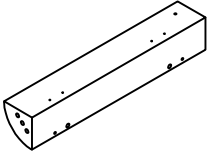
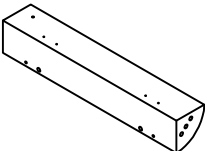
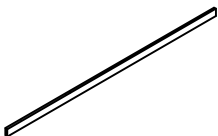
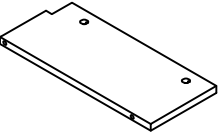
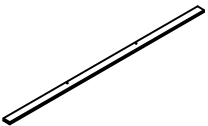
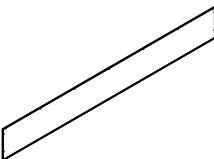
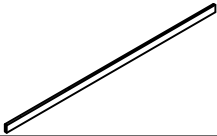
Insert the wood dowel [C] at least half way by tapping lightly with a rubber mallet, IF NECESSARY.



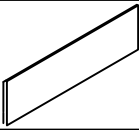
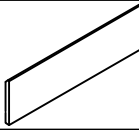
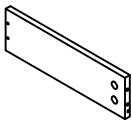
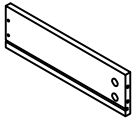
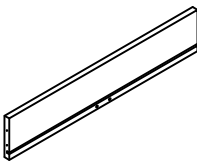
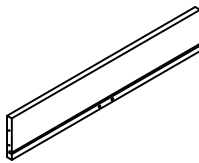
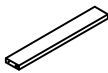
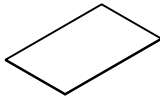
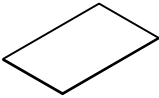
PACKAGE INCLUDE



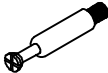
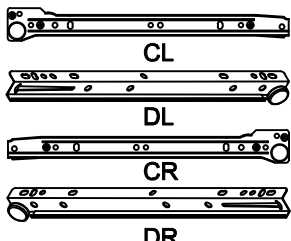
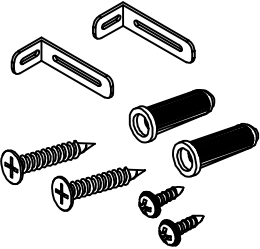
PACKAGE CONTENT

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④		1		⑭		1
⑤		1		⑮		1
⑥		1		⑯		1
⑦		2		⑰		1
⑧		2		⑱		3
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⑩		1		⑳		1

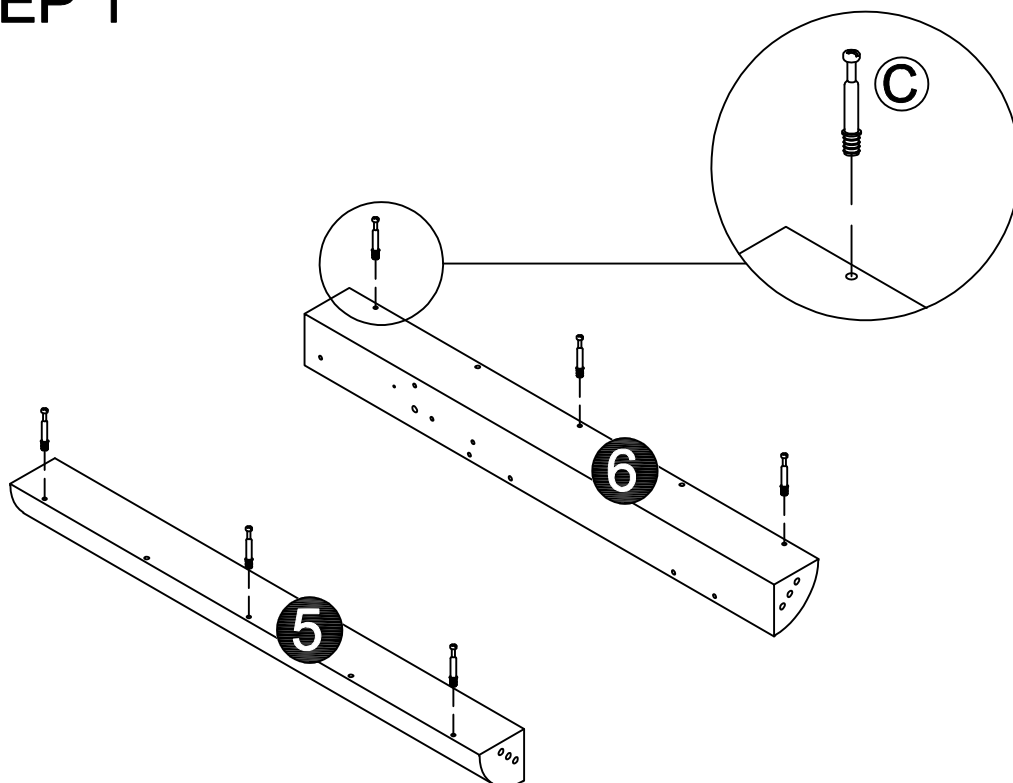
PACKAGE CONTENT

Item no.	Reference Image	QTY.		Item no.	Reference Image	QTY.
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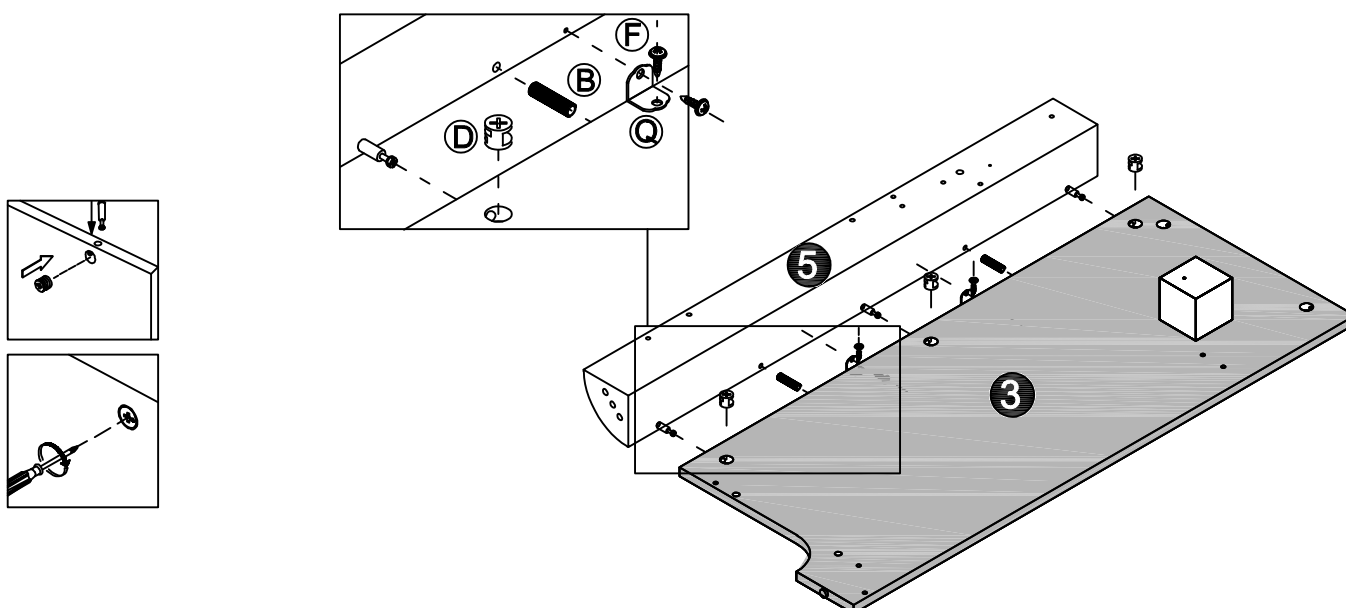
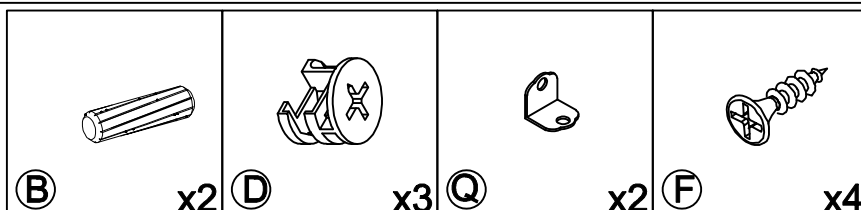
PACKAGE CONTENT

$\phi 8 \times 30 \text{MM}$  A 22x+2	$\phi 6 \times 30 \text{MM}$  B 12x+2	$\phi 6 \times 35 \text{MM}$  C 68x+3	$\phi 15 \times 9 \text{MM}$  D 68x+3
 E 3x	$\phi 3.5 \times 12 \text{MM}$  F 46x+3	$\phi 4 \times 30 \text{MM}$  G 36x+3	$\phi 3.5 \times 12 \text{MM}$  H 14x+2
$\phi 6 \times 45 \text{MM}$  J 2x	M4  K 1x	$\phi 6 \times 30 \text{MM}$  N 3x	 M 4x
 Q 6x	 W 1x	$\phi 4 \times 25 \text{MM}$  L 8x+2	

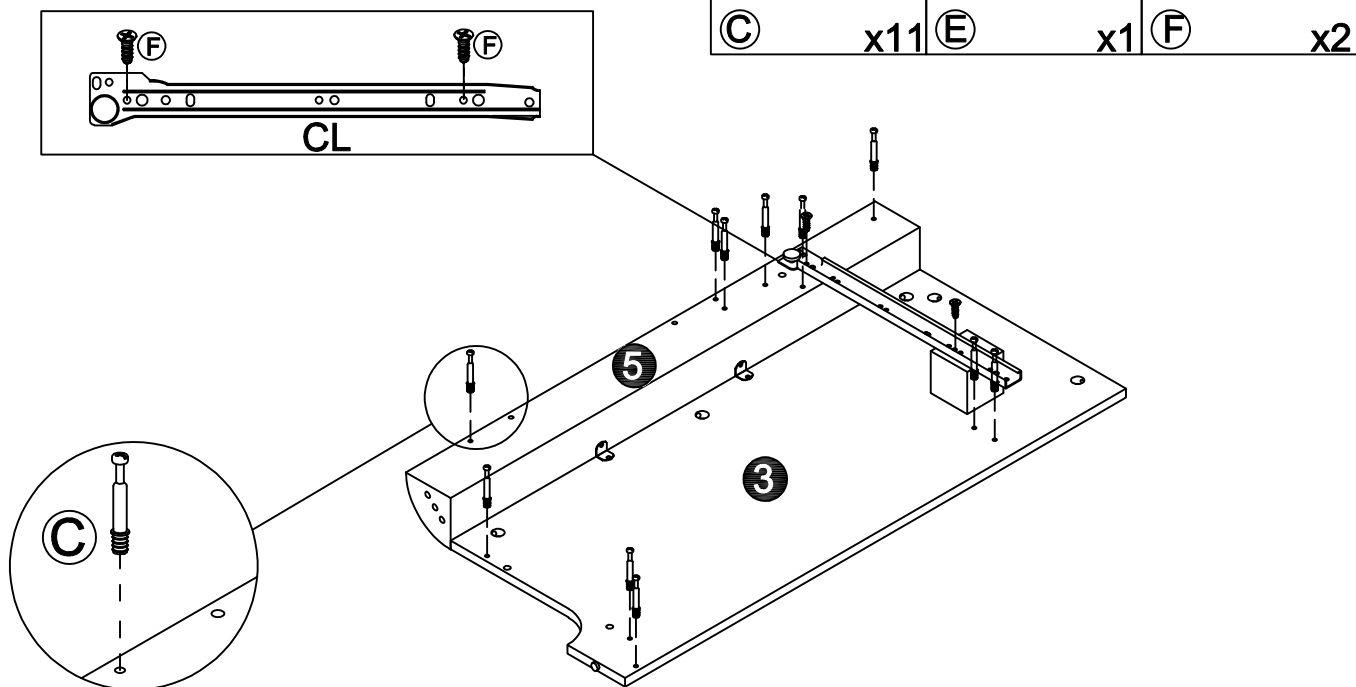
STEP 1



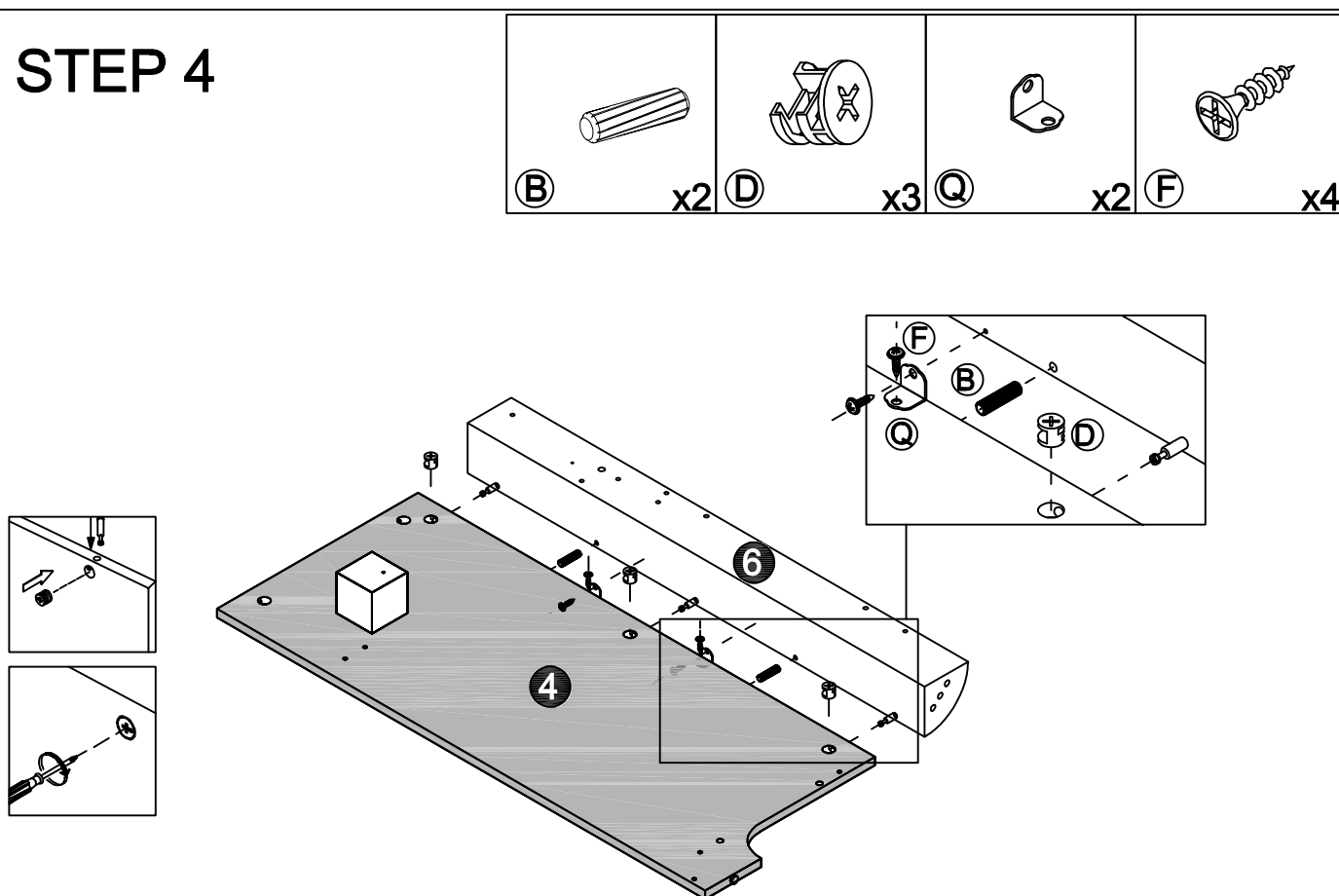
STEP 2



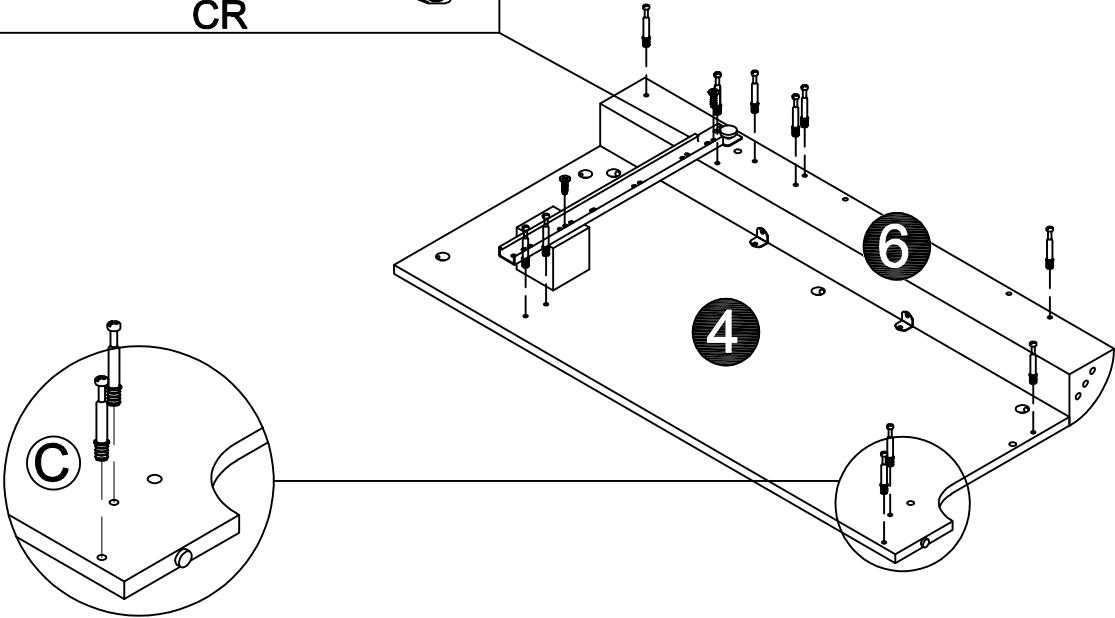
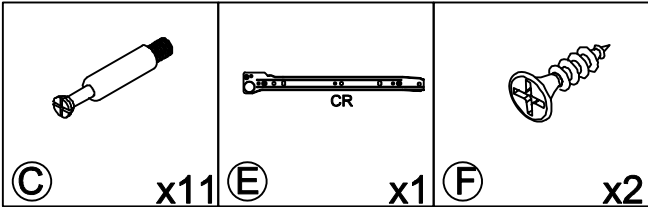
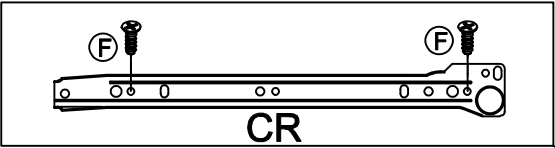
STEP 3



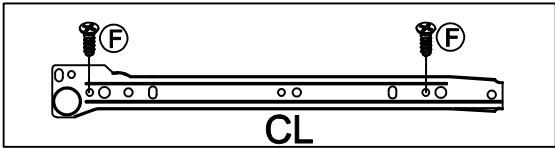
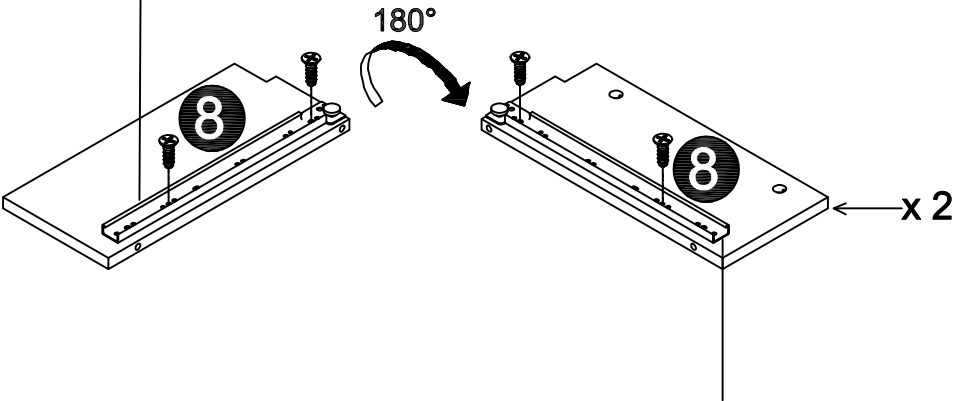
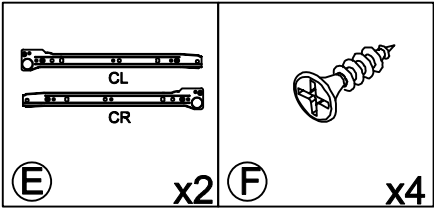
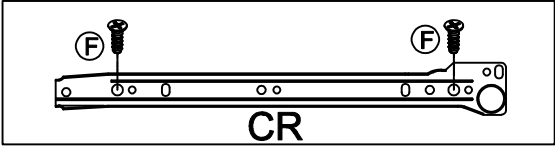
STEP 4



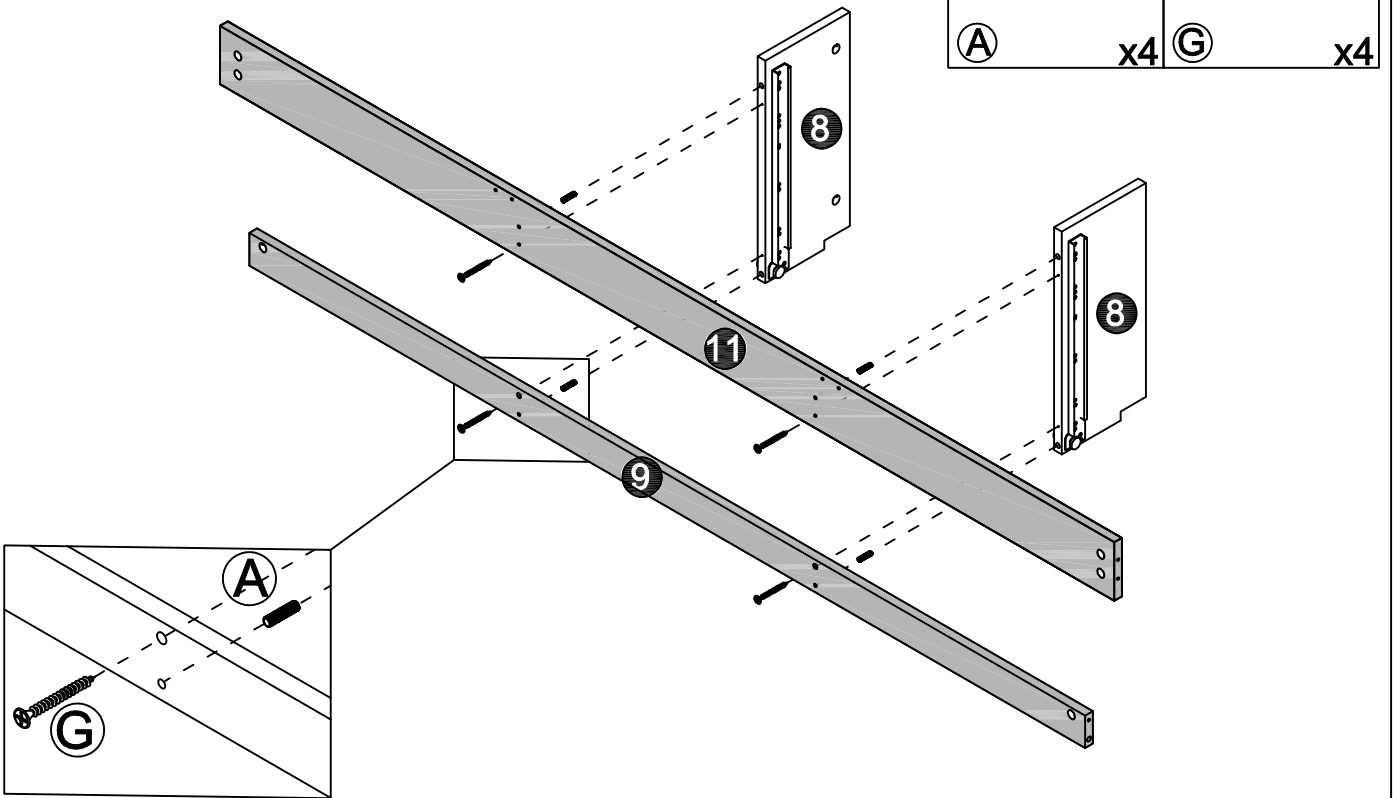
STEP 5



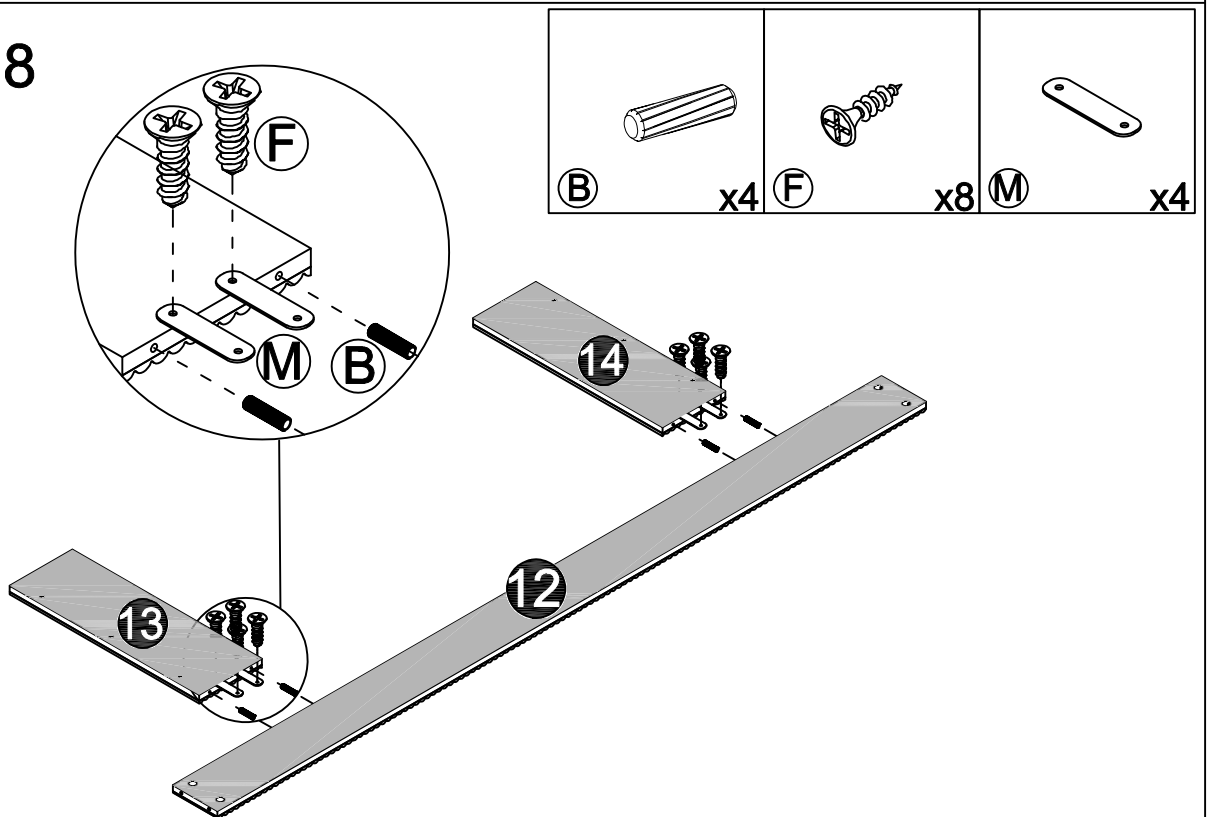
STEP 6



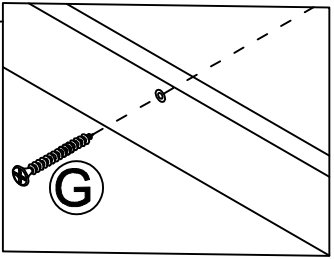
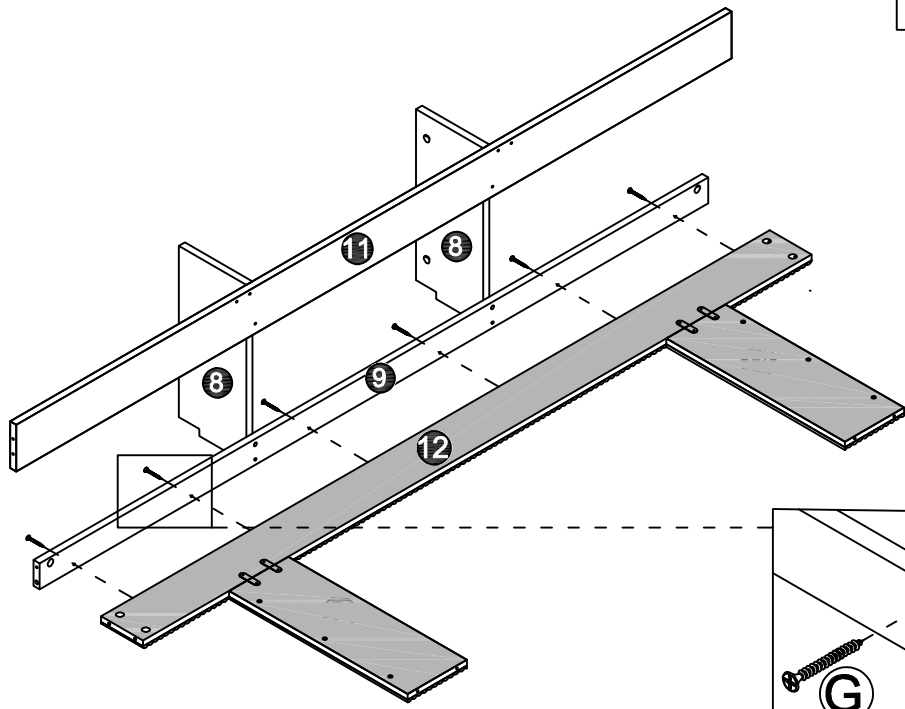
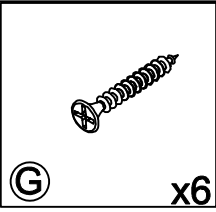
STEP 7



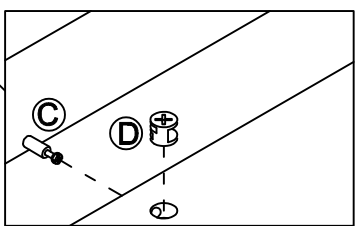
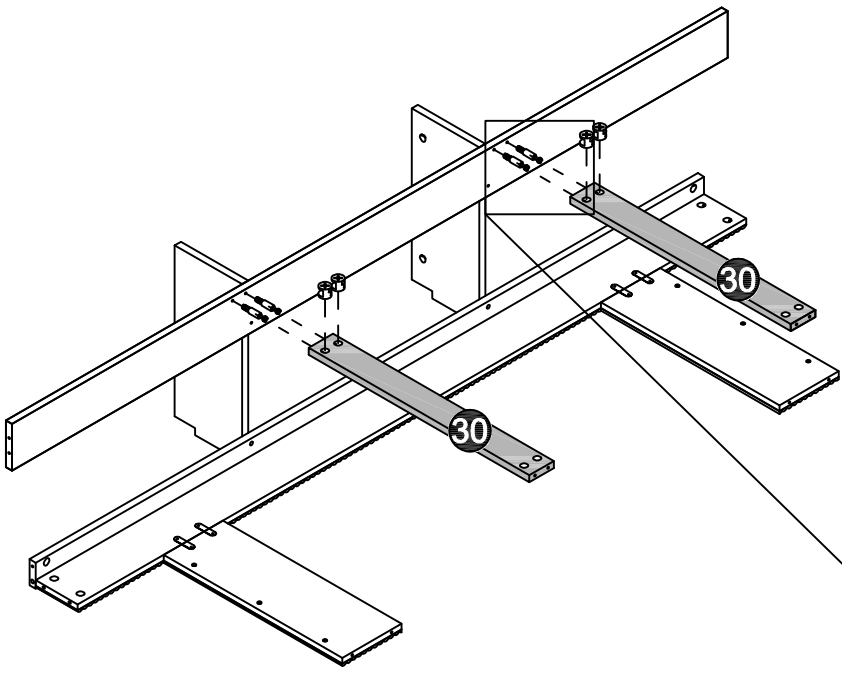
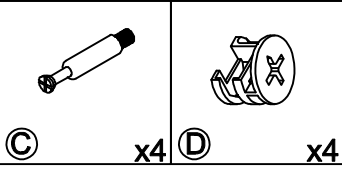
STEP 8



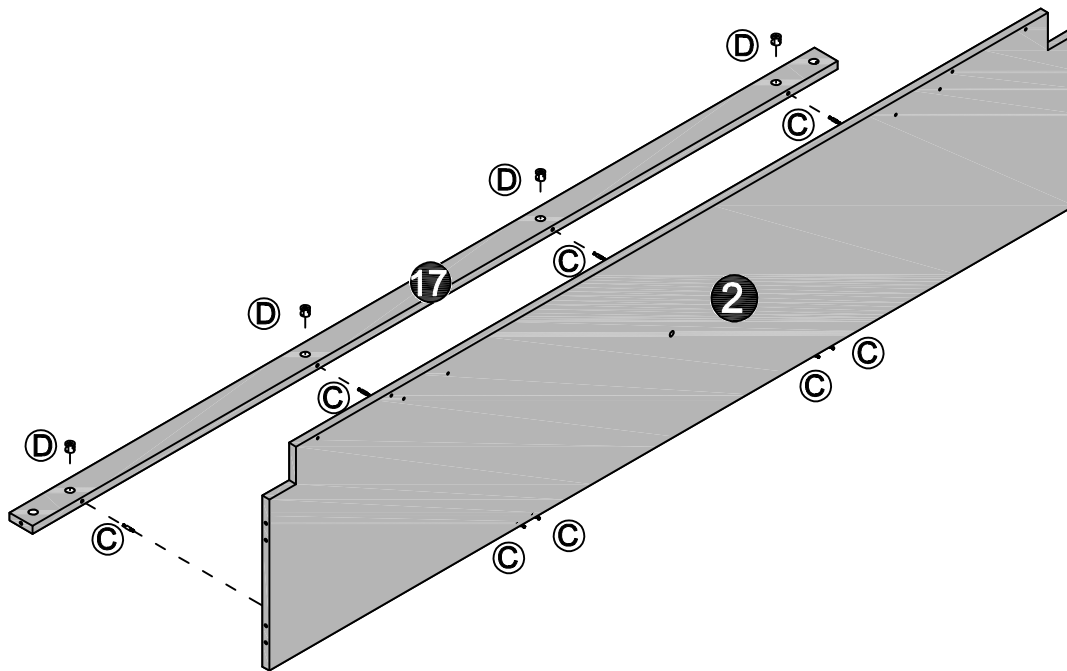
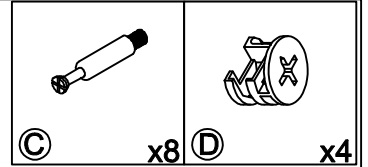
STEP 9



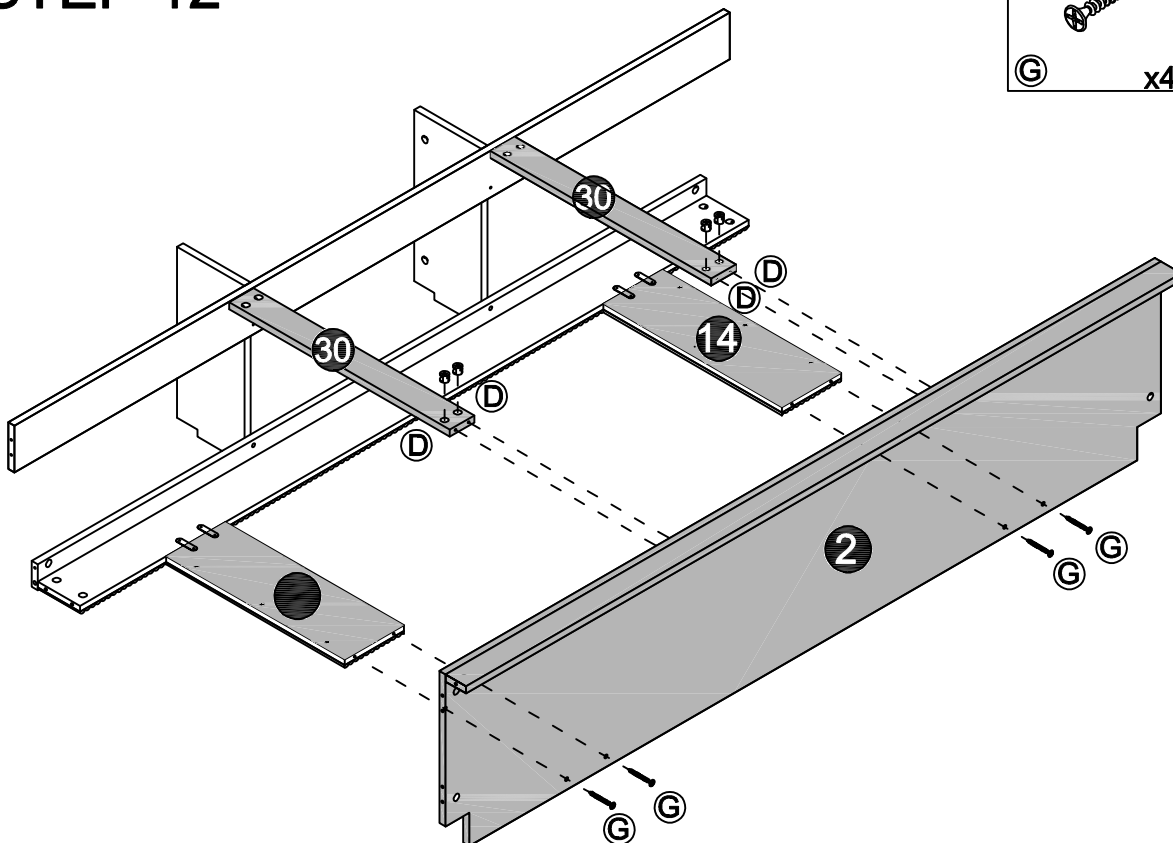
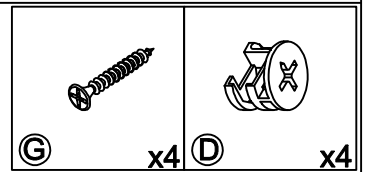
STEP 10



STEP 11

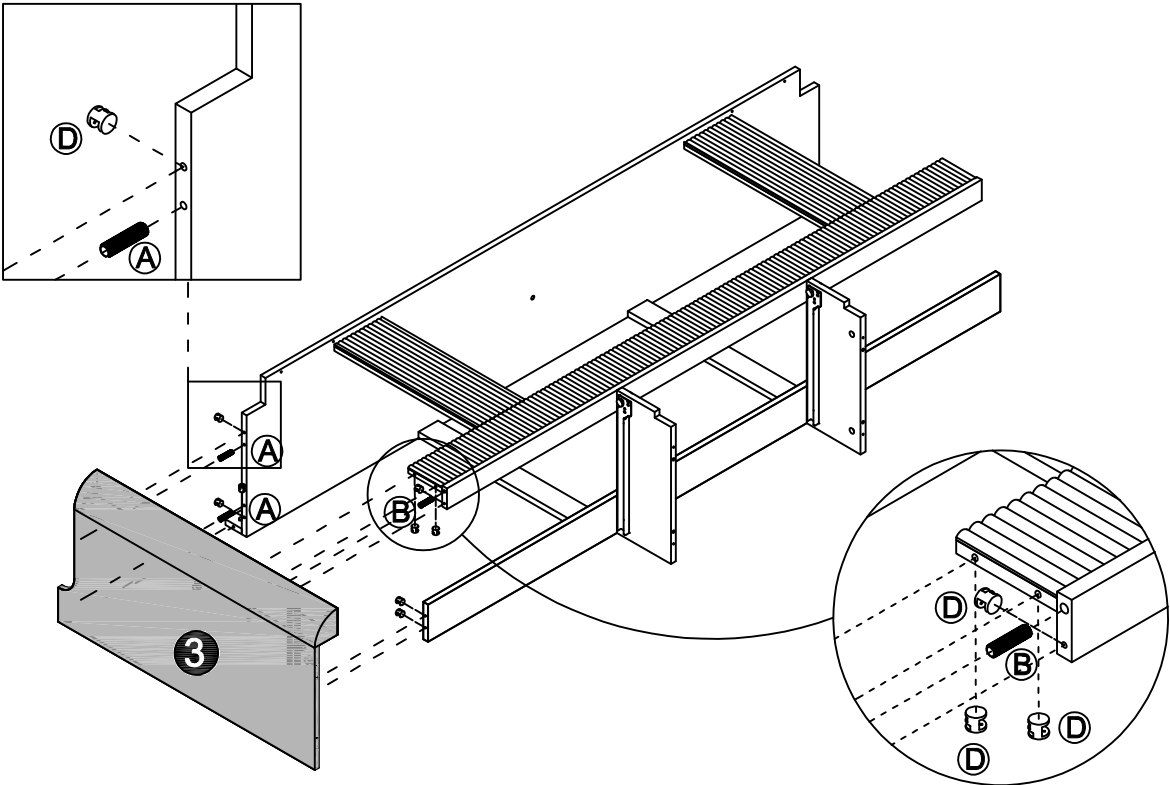


STEP 12



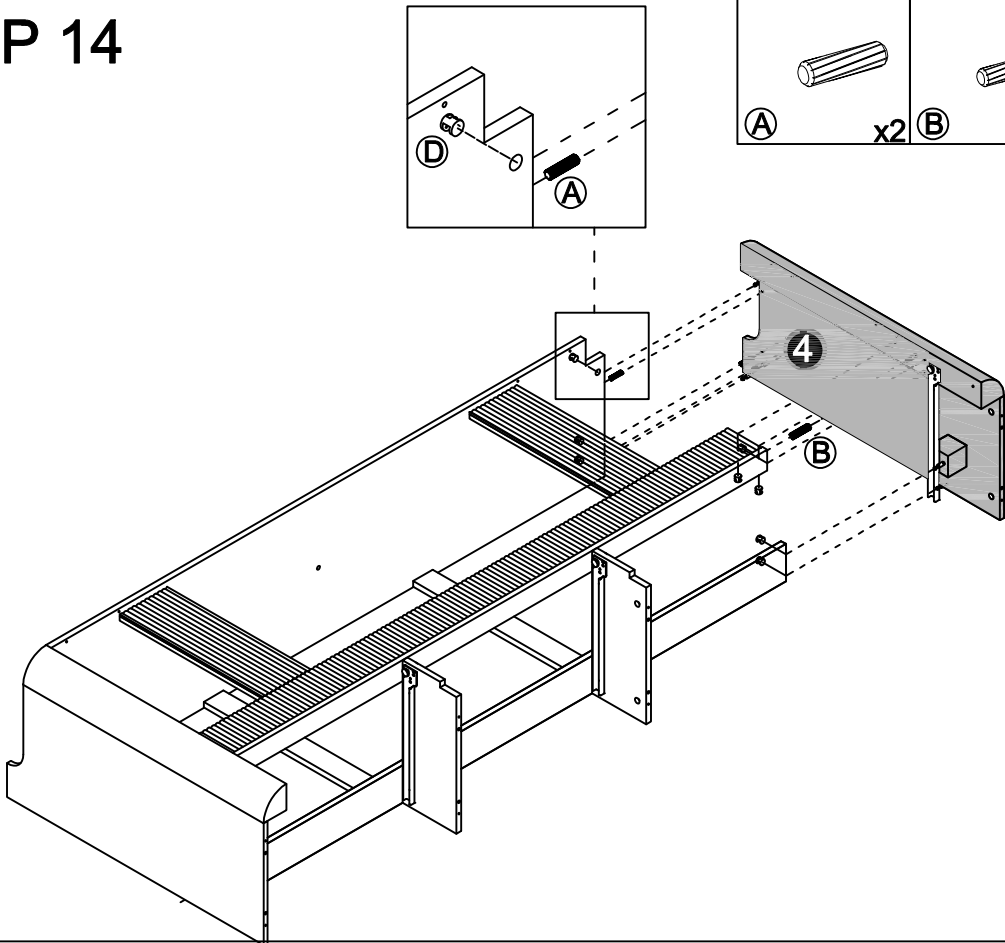
STEP 13

		
A	B	D
x2	x1	x8

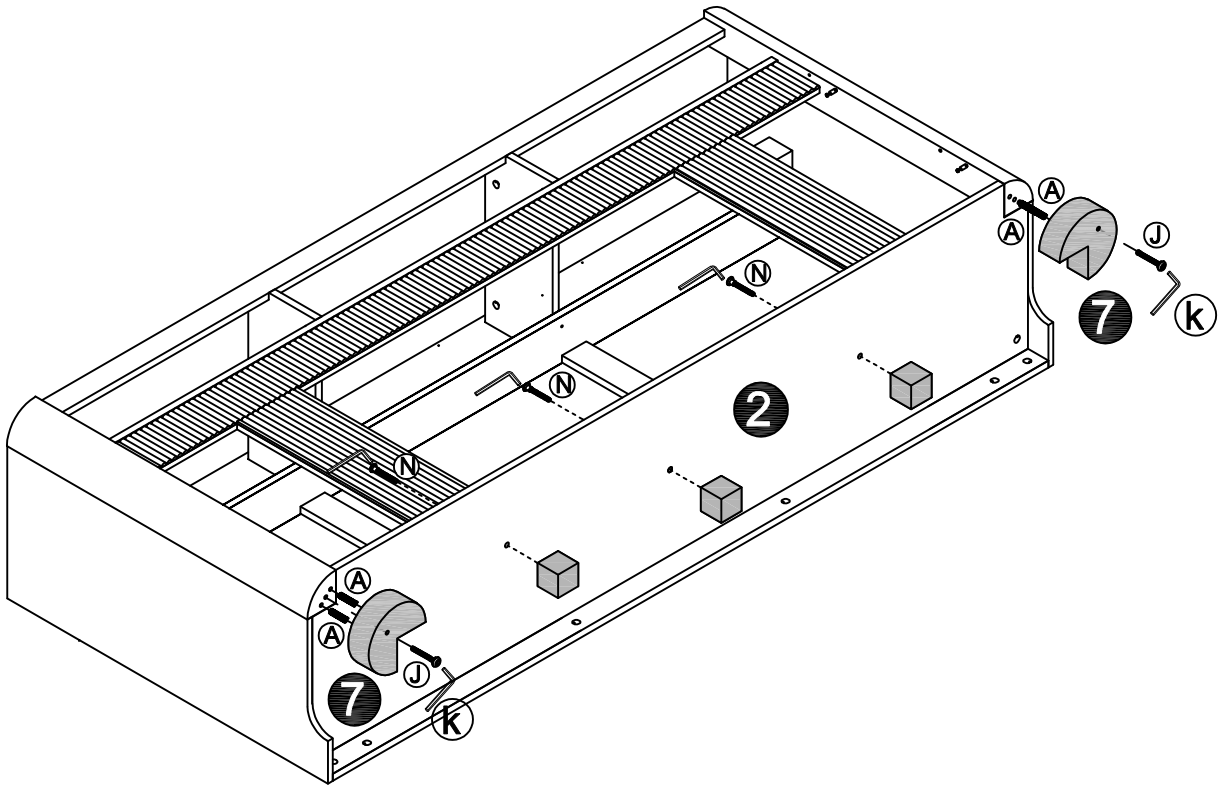
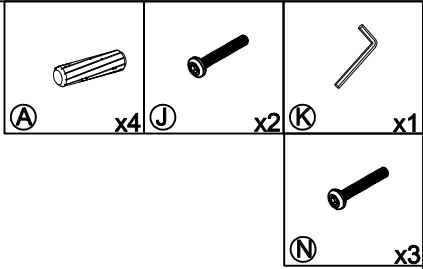


STEP 14

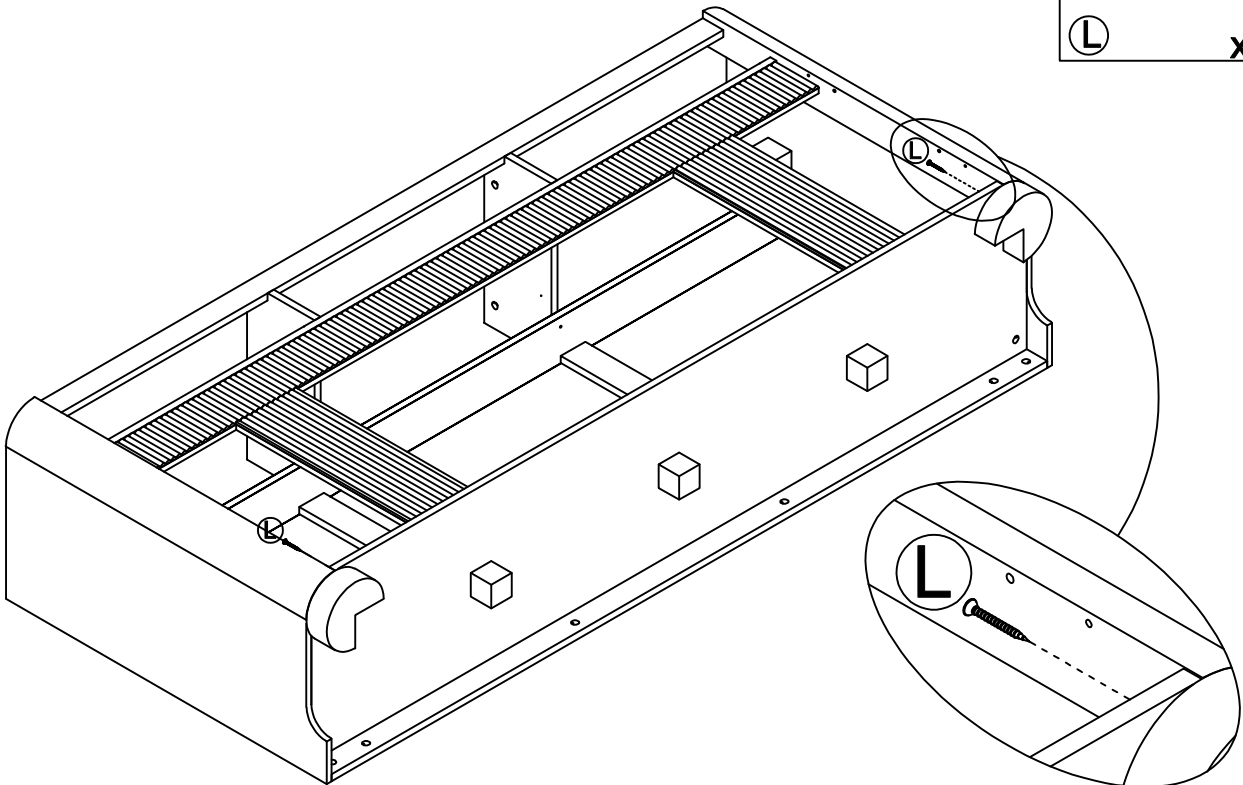
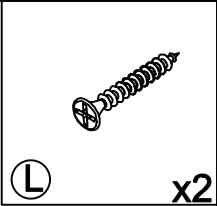
		
A	B	D
x2	x1	x8



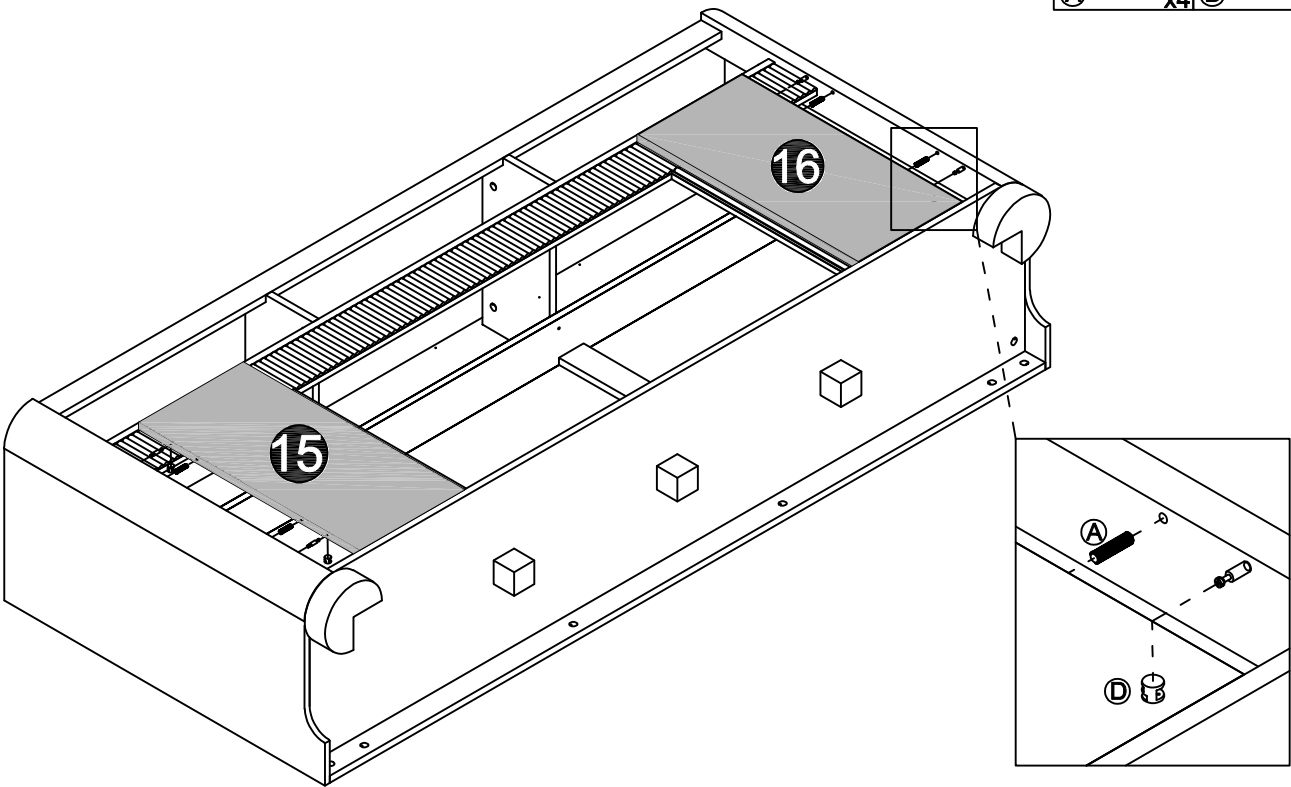
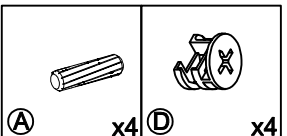
STEP 15



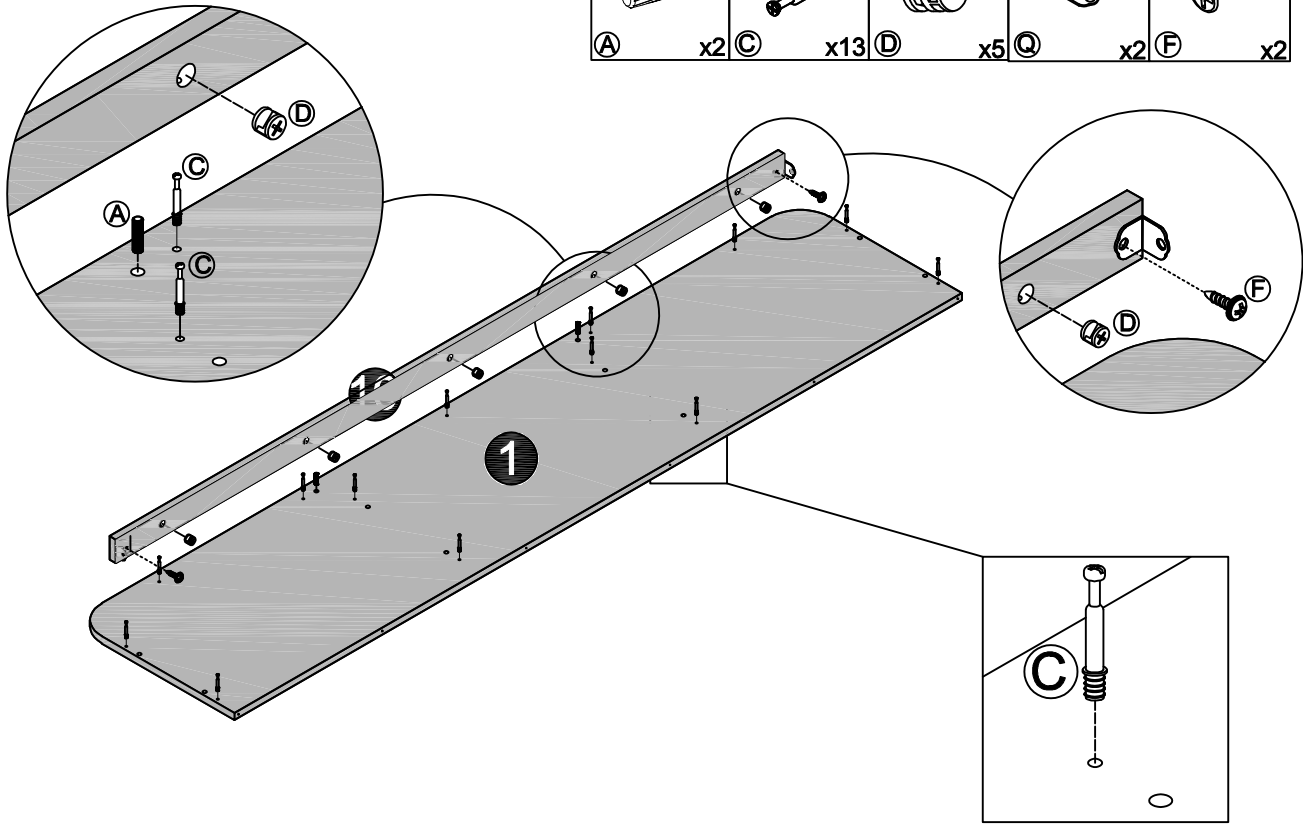
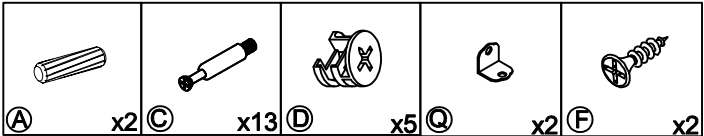
STEP 16



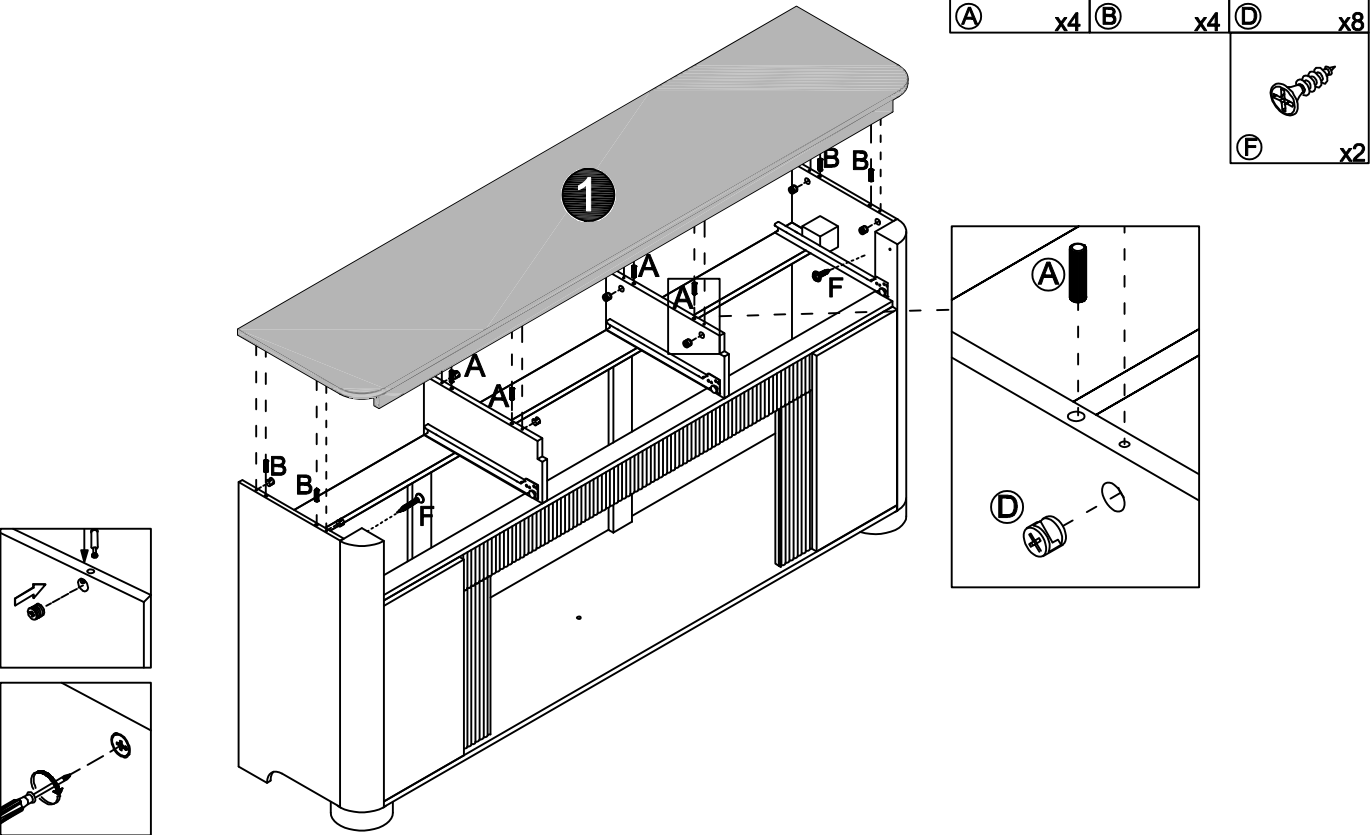
STEP 17



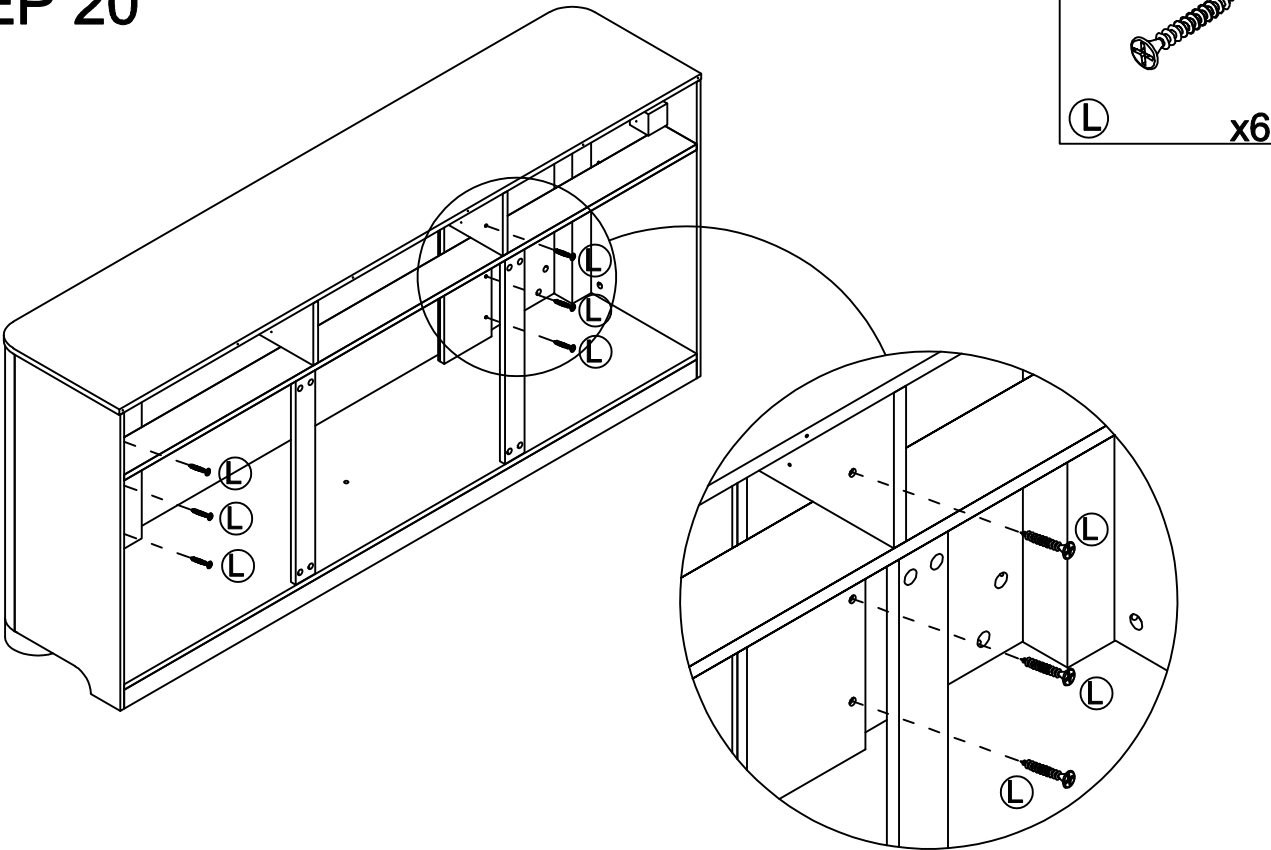
STEP 18



STEP 19



STEP 20

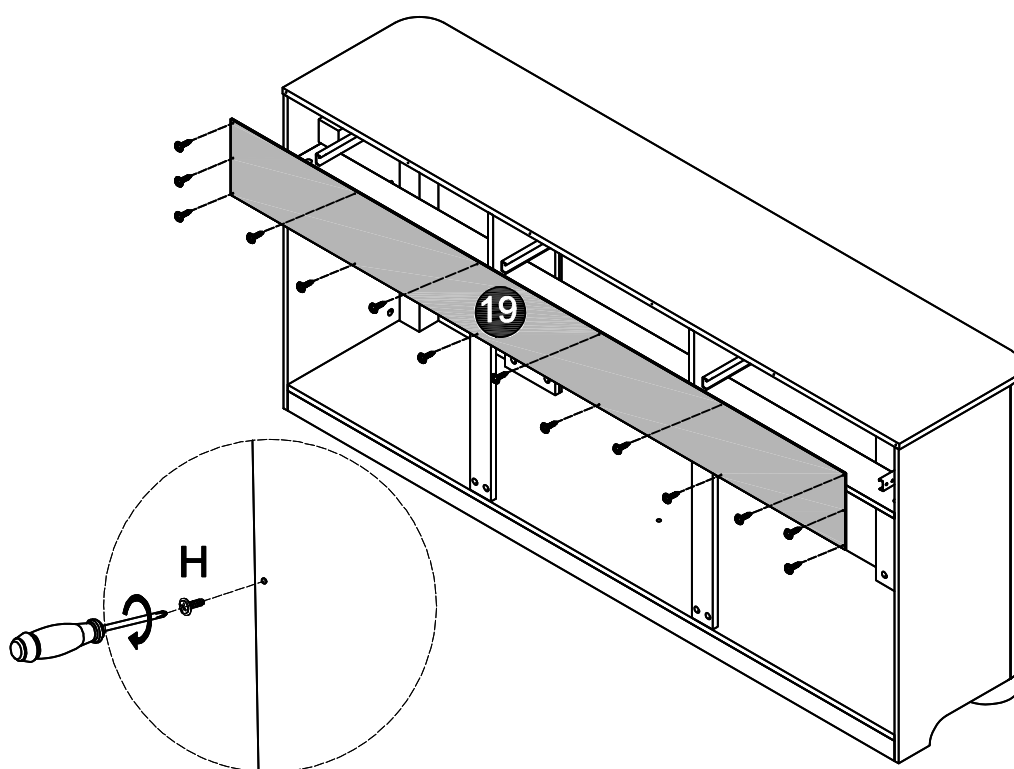


STEP 21



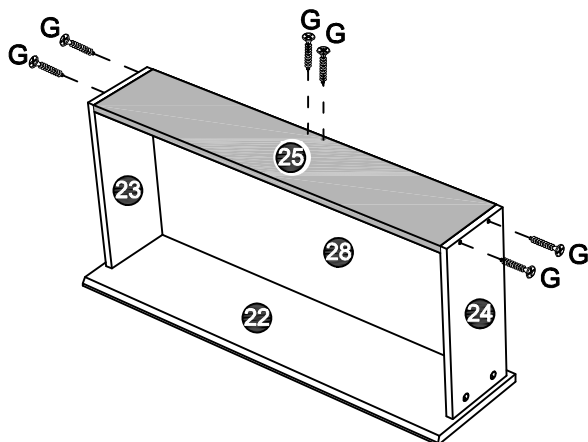
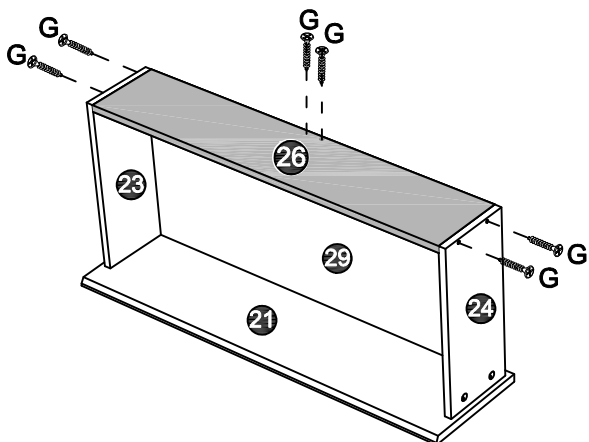
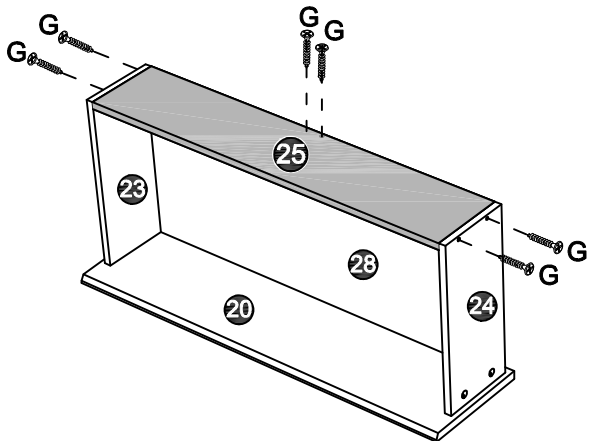
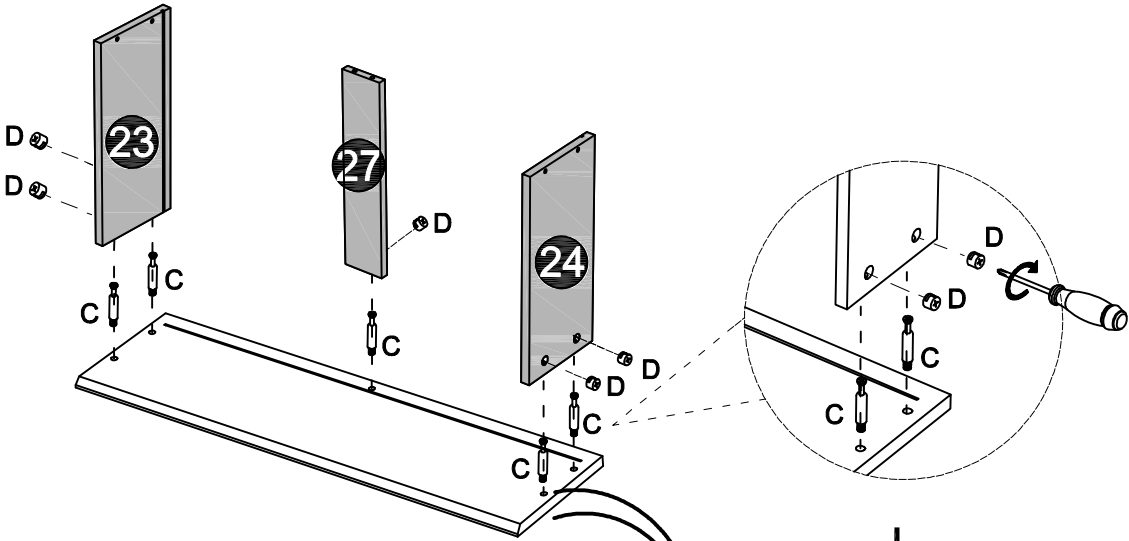
(H)

x14

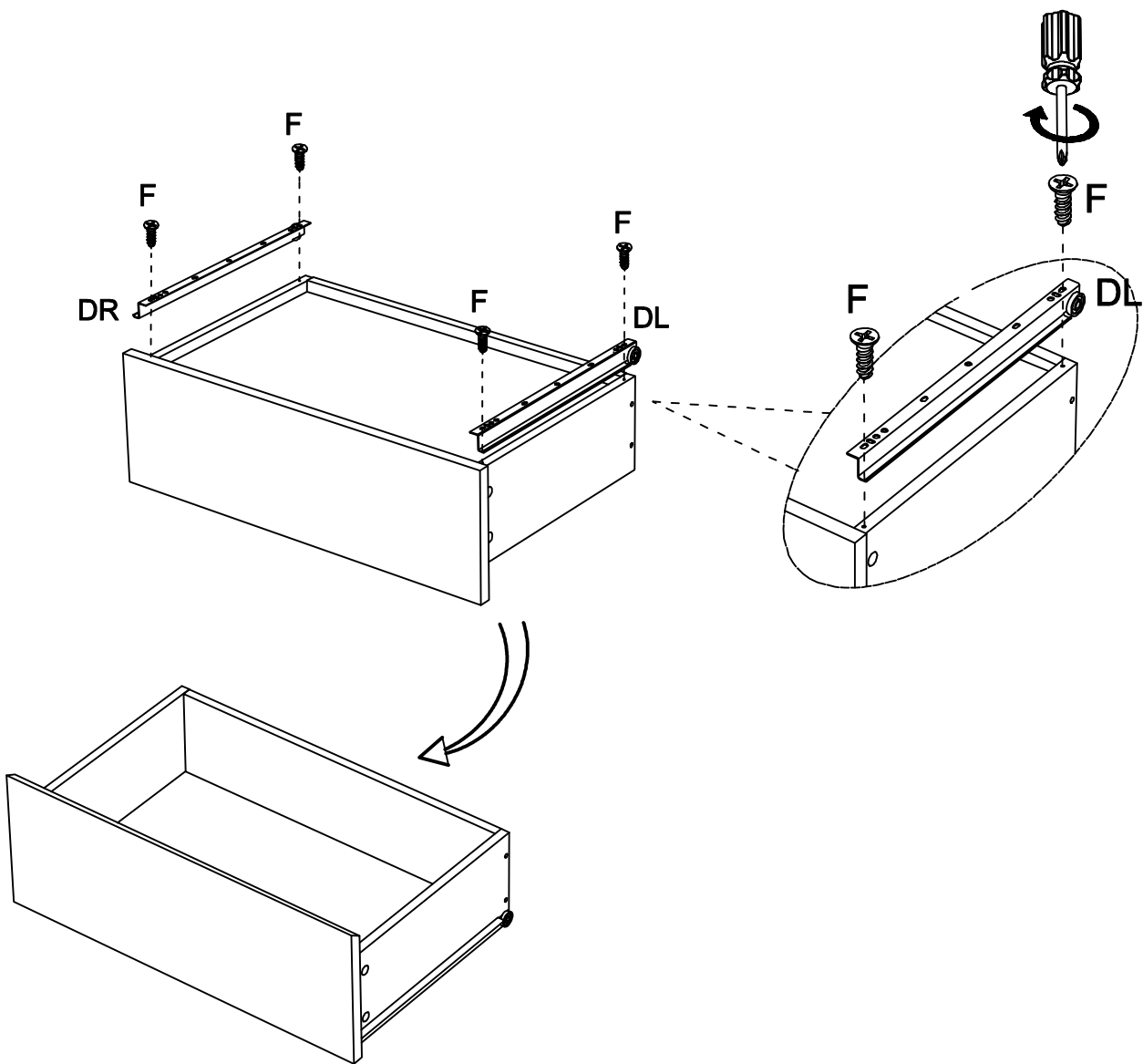
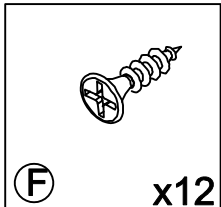


STEP 22

		
Ⓒ	Ⓒ	Ⓓ
x18	x15	x15

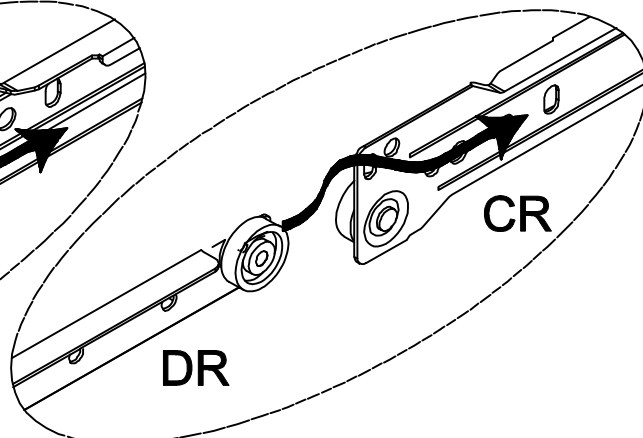
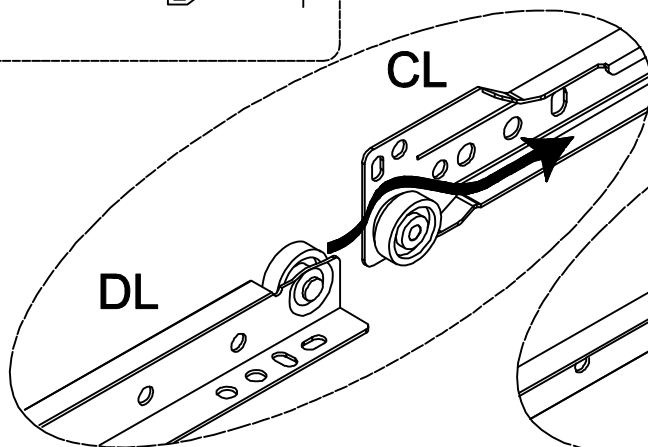
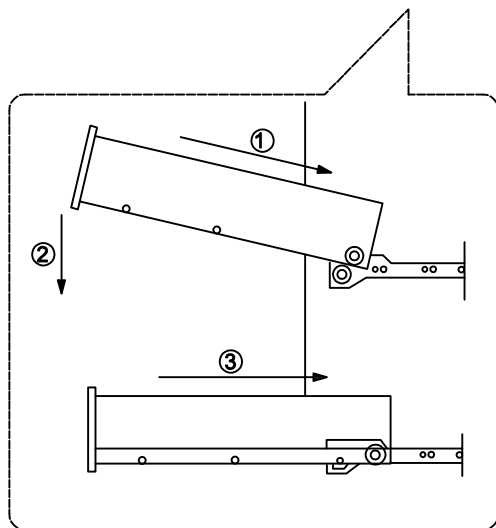
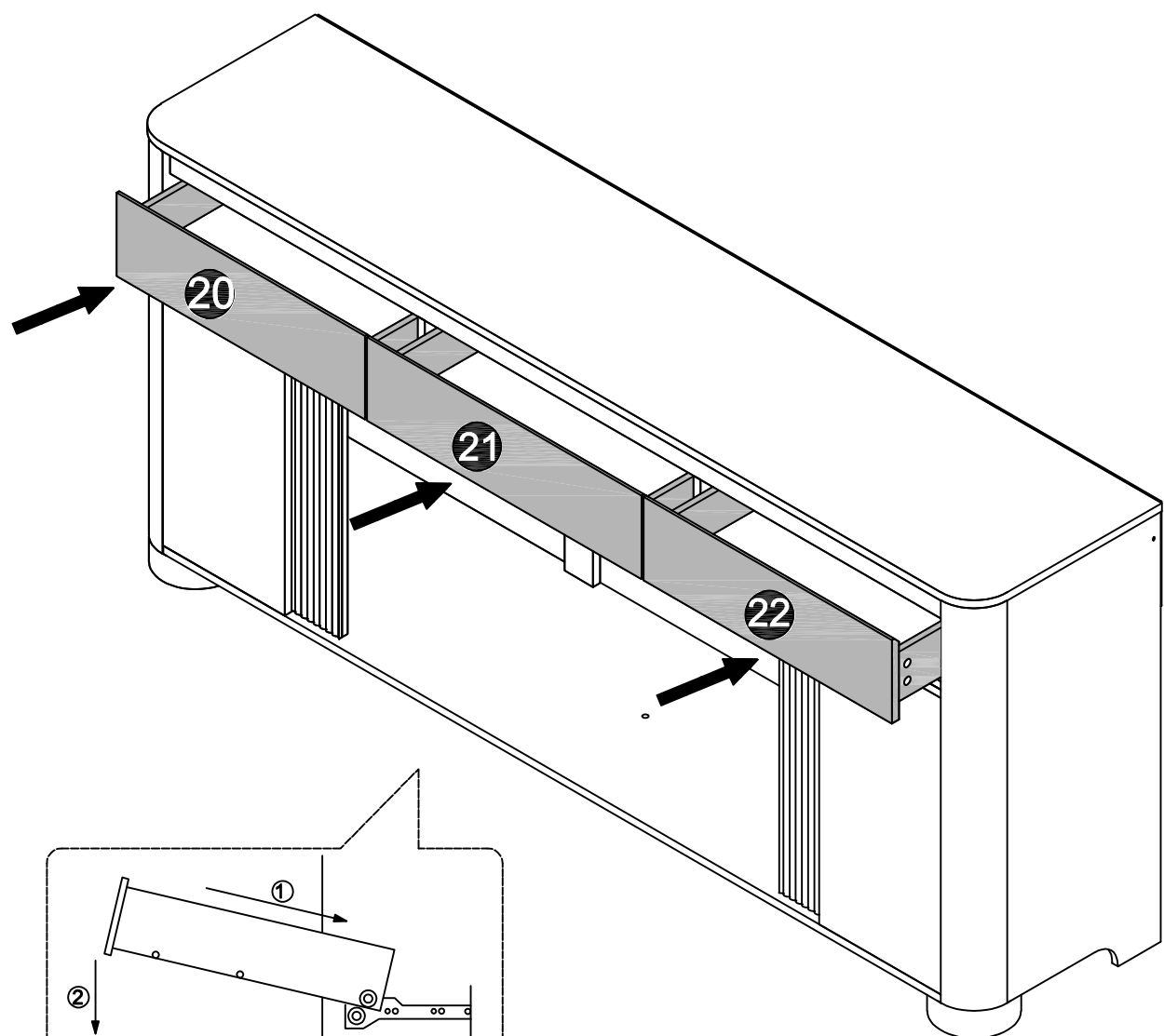


STEP 23



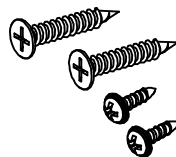
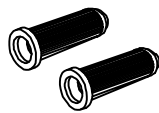
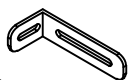
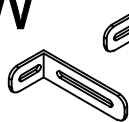
x 3

STEP 24



STEP 25

W



X 1

