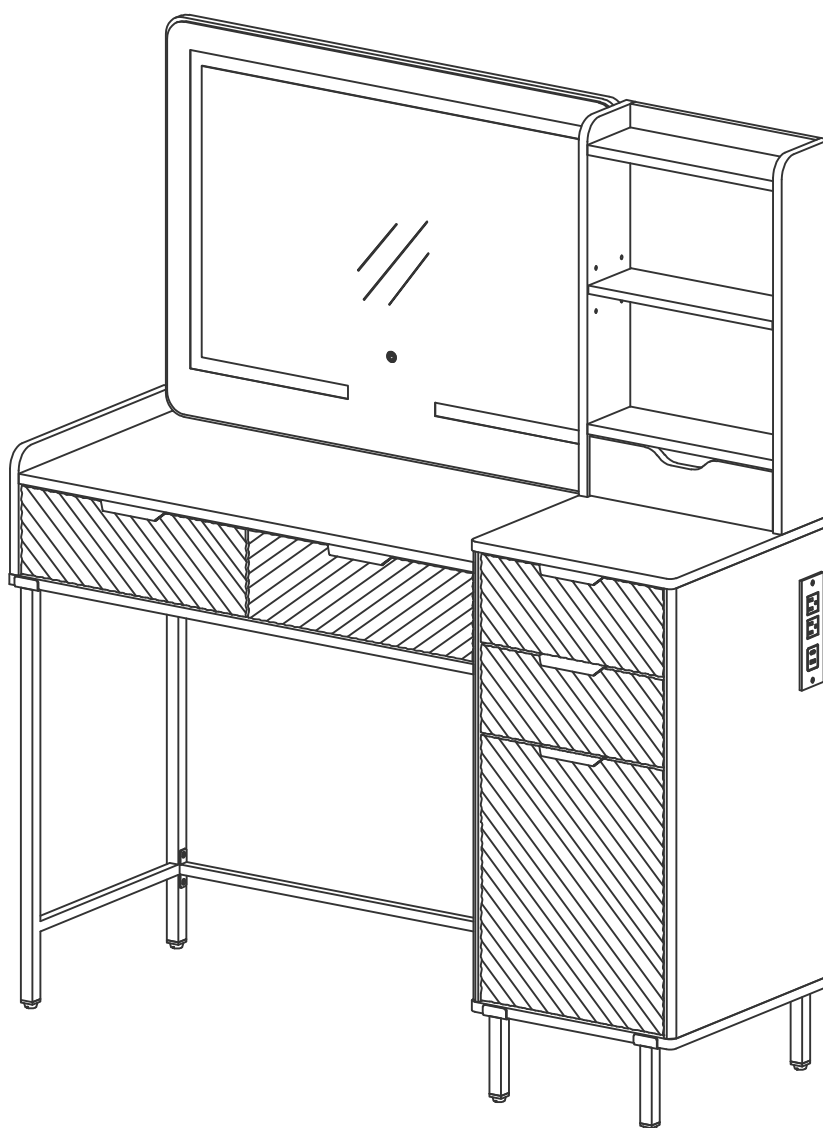
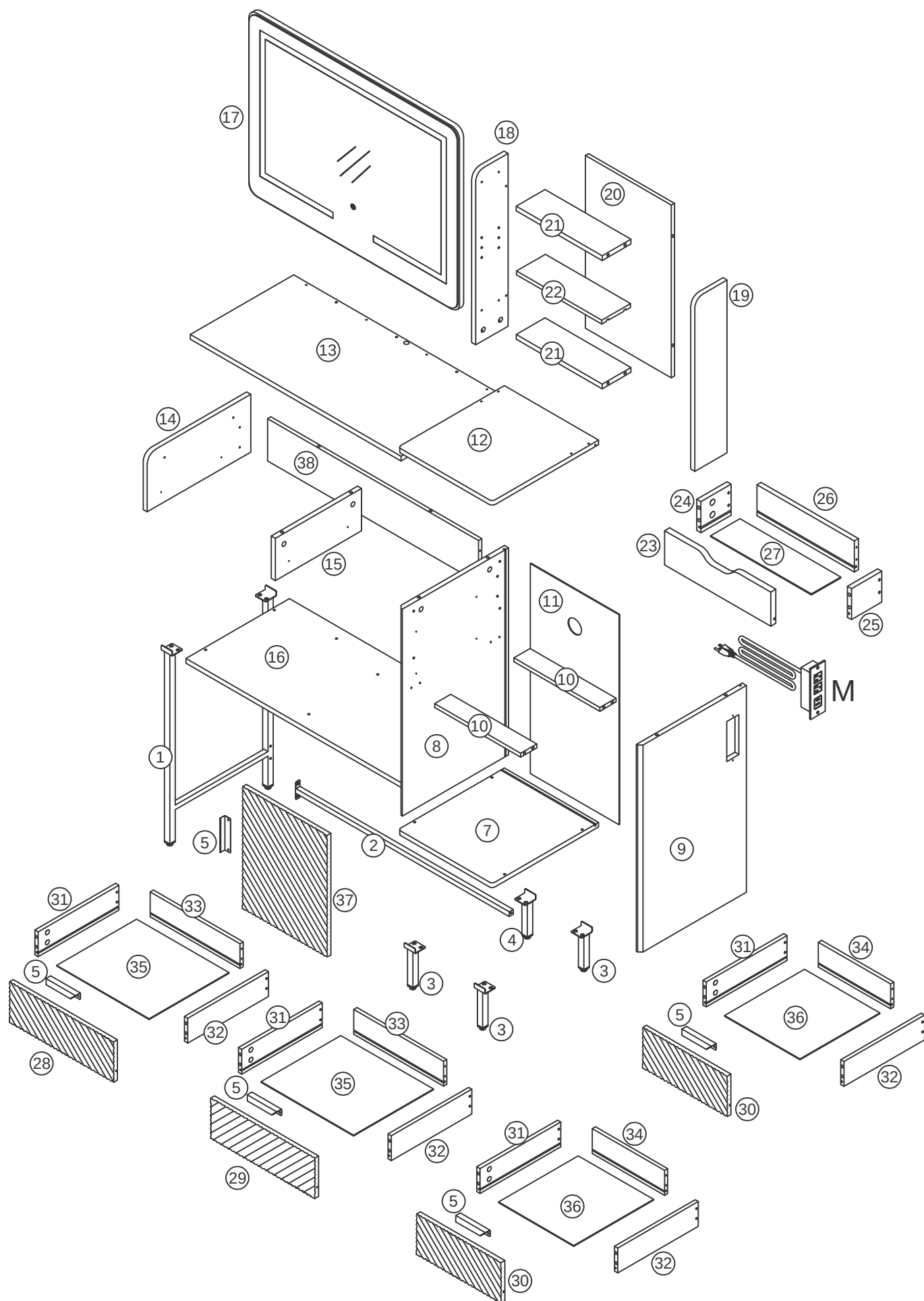
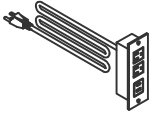
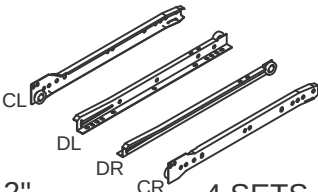
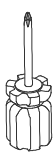




INSTRUCTIONMANUAL

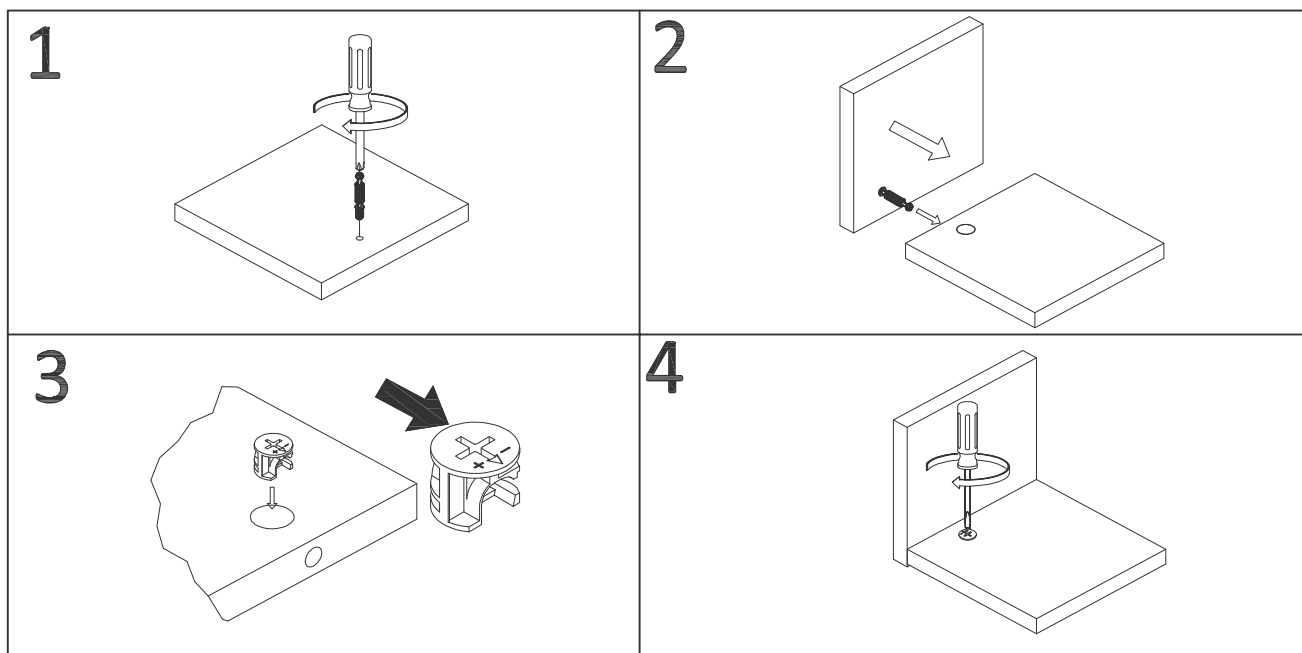
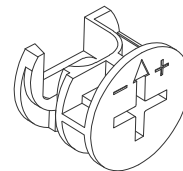
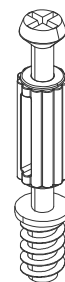




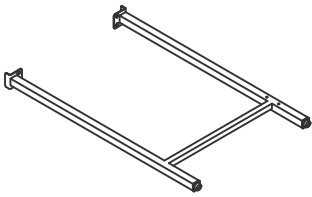
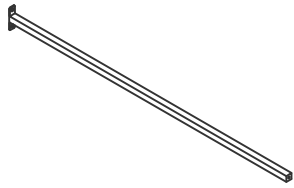
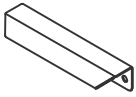
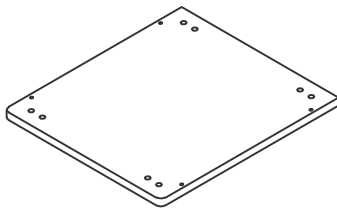
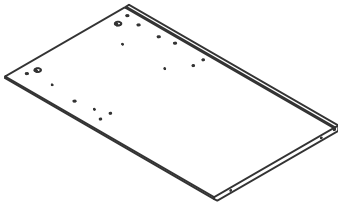
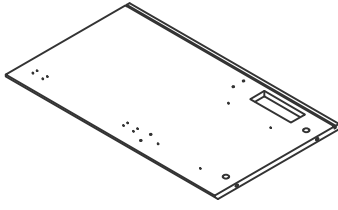
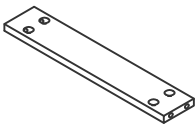
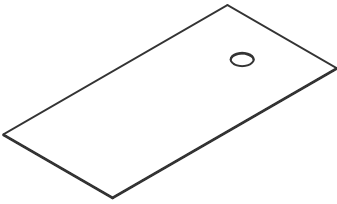
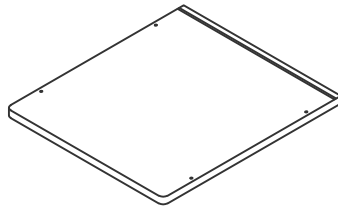
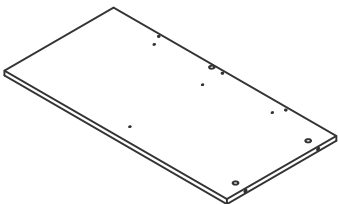
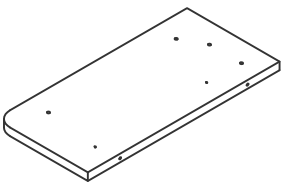
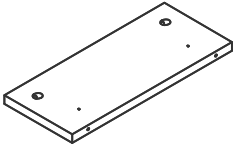
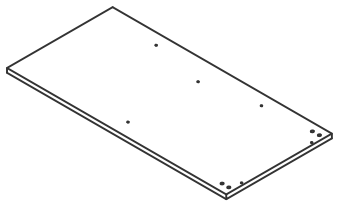
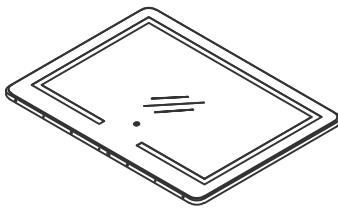
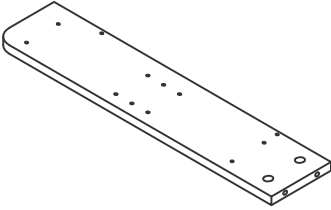
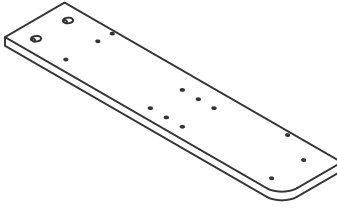
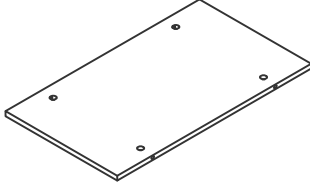
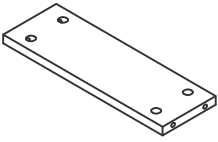
A M5X42  60 PCS	B Ø15X10  60 PCS	C M5X40  39 PCS	D M6X12  14 PCS	E M6X30  1 PCS	F M3.5X14  42 PCS	G M3.5X12  26 PCS	H M3X16  6 PCS
J  6 PCS	K  4 PCS	L  1 PCS	M  1 PCS	N  2 PCS	P  90MM 2 PCS	Q  1 PCS	R Ø21  6 PCS
S =CL+DL+DR+CR  12" 4 SETS		T  3 PCS	4# 				

Cam Lock Fastening System

This Cam Lock Fastening System will be used throughout the assembly process

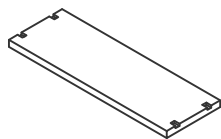


HARDWARELIST

①  X 1	②  X 1	③  X 3	④  X 1
⑤  X 5	⑦  X 1	⑧  X 1	⑨  X 1
⑩  X 2	⑪  X 1	⑫  X 1	⑬  X 1
⑭  X 1	⑮  X 1	⑯  X 1	⑰  X 1
⑱  X 1	⑲  X 1	⑳  X 1	㉑  X 2

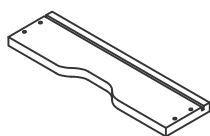
HARDWARELIST

22



X 1

23



X 1

24



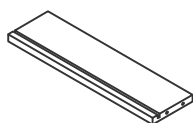
X 1

25



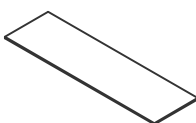
X 1

26



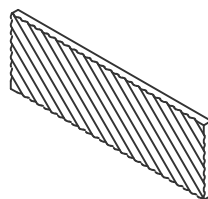
X 1

27



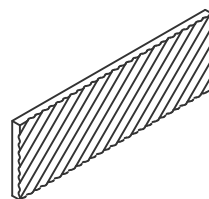
X 1

28



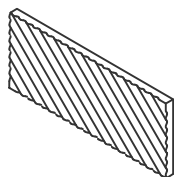
X 1

29



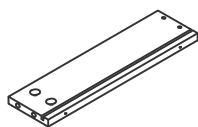
X 1

30



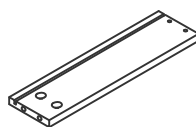
X 2

31



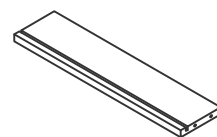
X 4

32



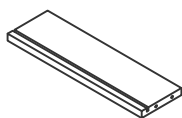
X 4

33



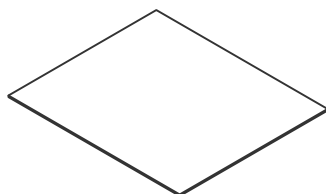
X 2

34



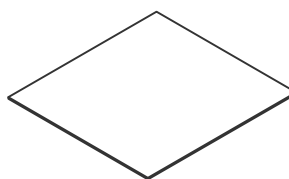
X 2

35



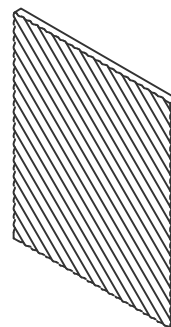
X 2

36



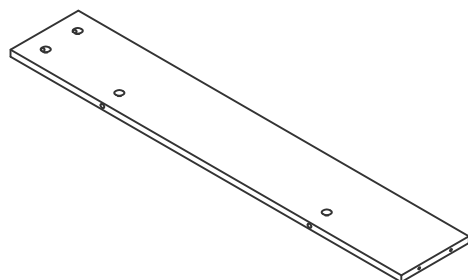
X 2

37



X 1

38



X 1

1



A M5X42

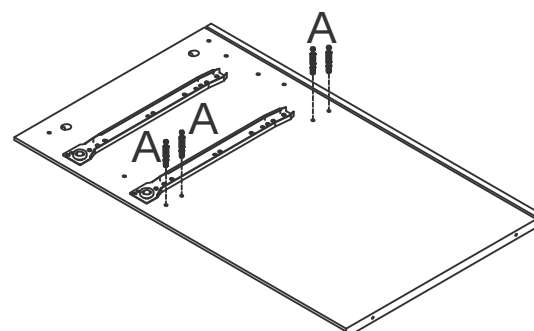
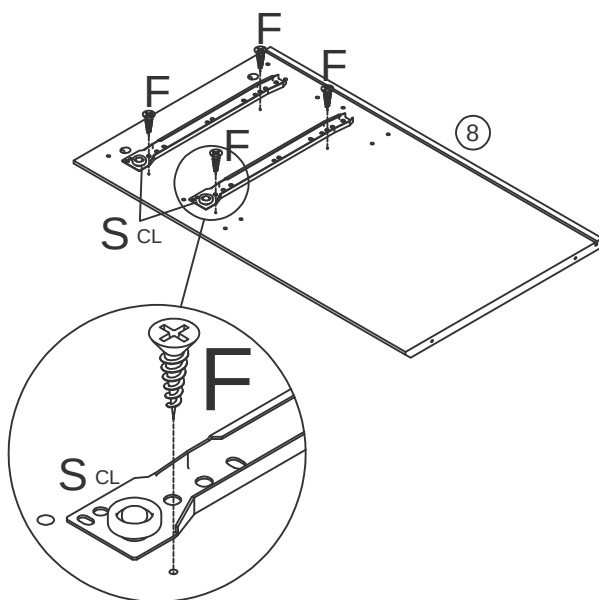


4 PCS

F M3.5X14



4 PCS

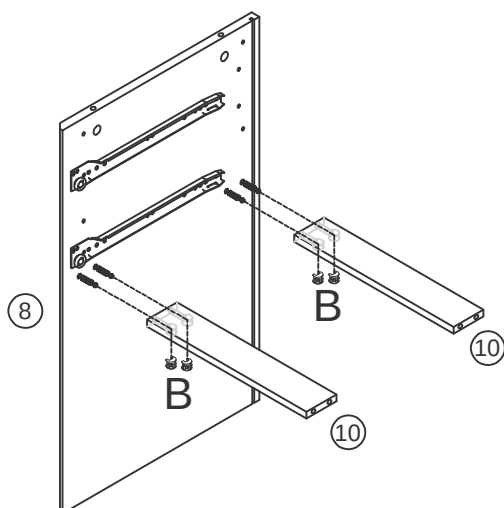


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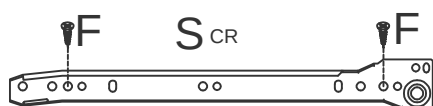
B Ø15X10



4 PCS



3



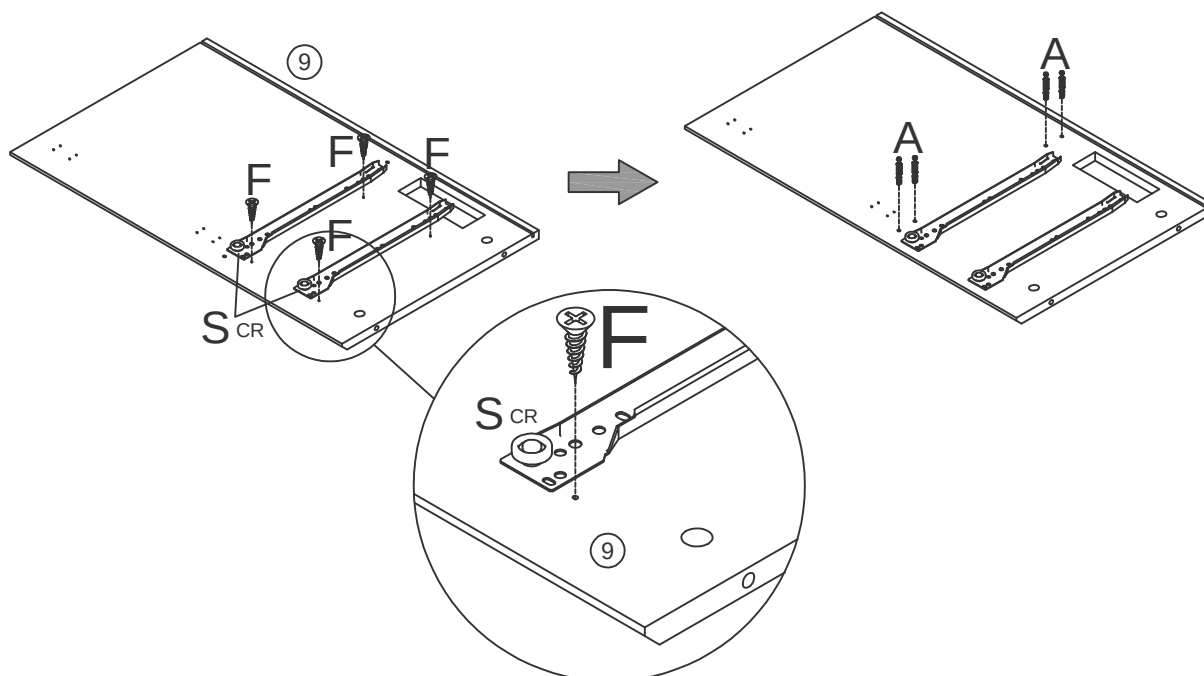
A M5X42

F M3.5X14



4 PCS

4 PCS

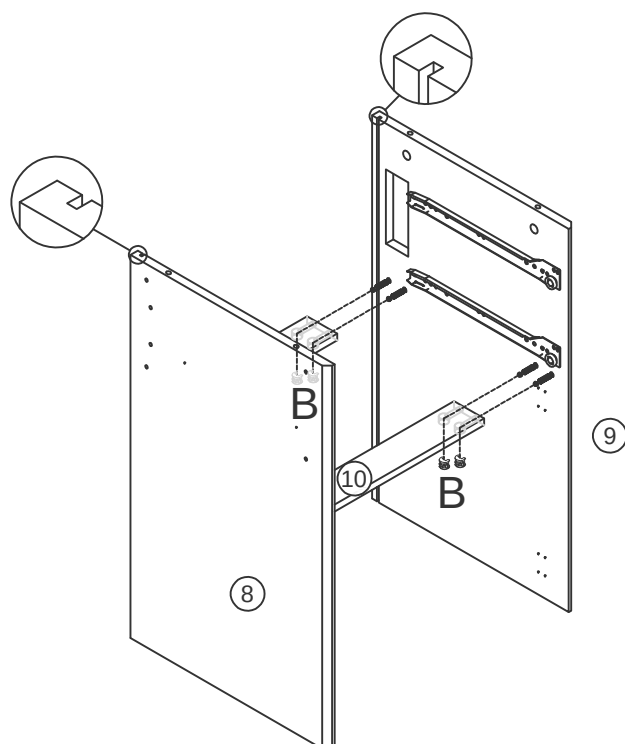


4

B Ø15X10



4 PCS

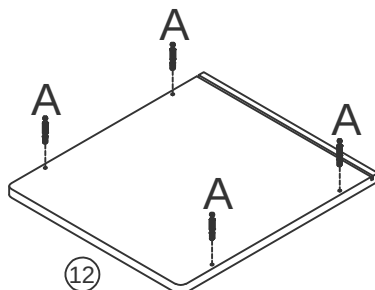


5

A M5X42



4 PCS

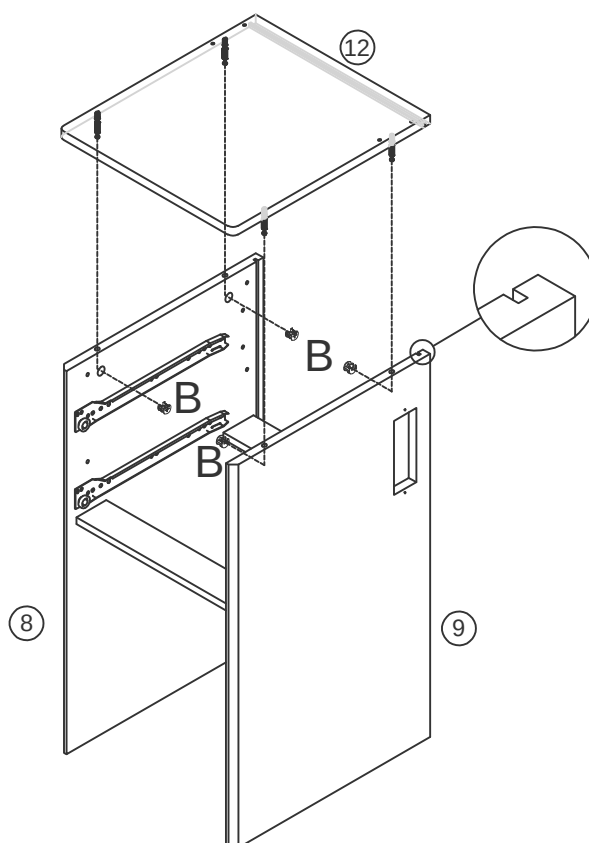


6

B Ø15X10



4 PCS

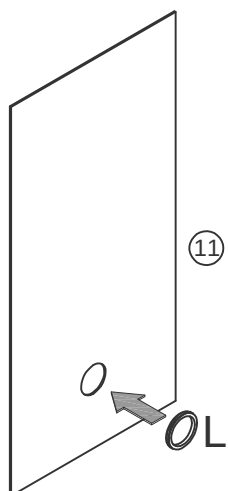


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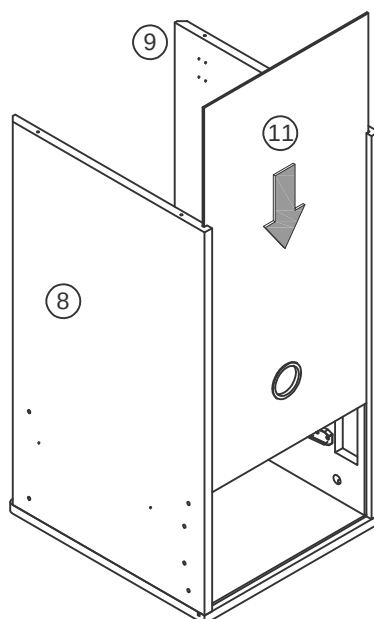
L



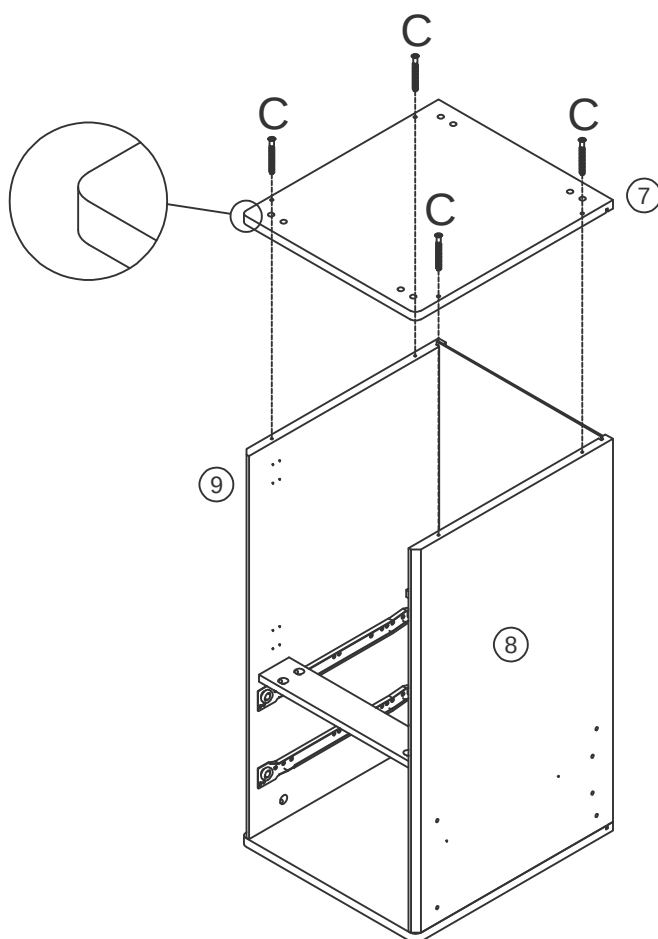
1 PCS



8



9

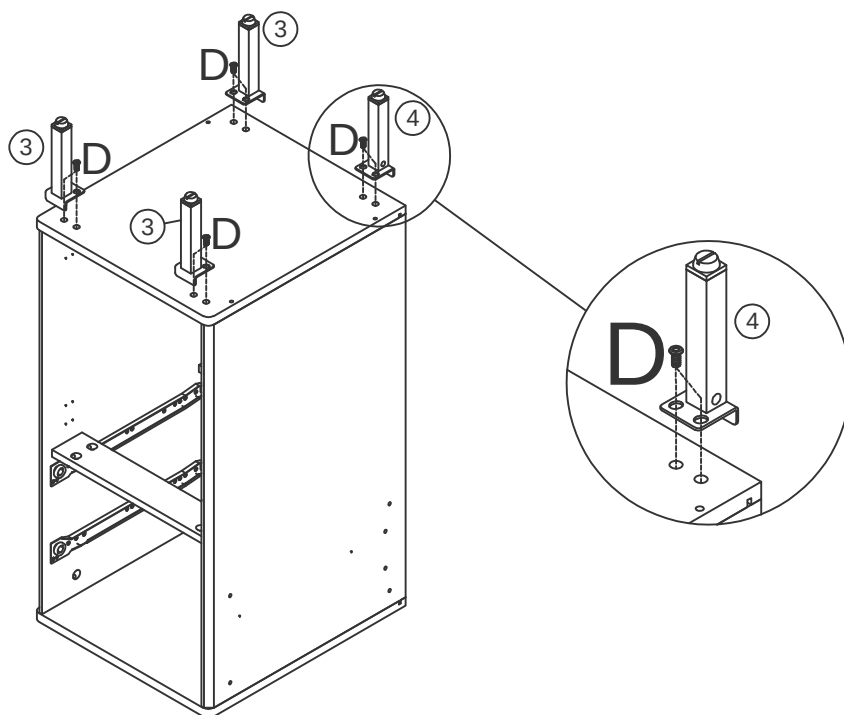


C M5X40



4 PCS

10

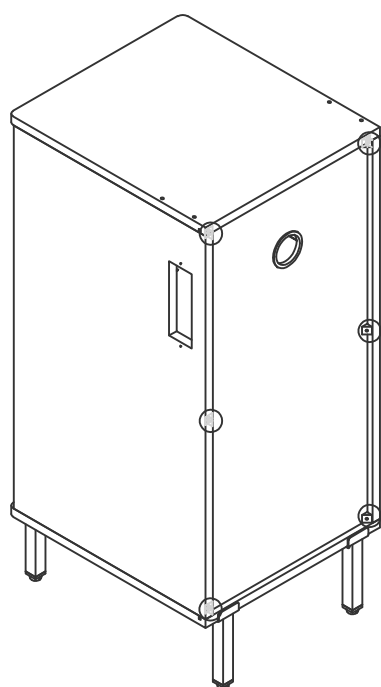


D M6X12



8 PCS

11



H M3X16

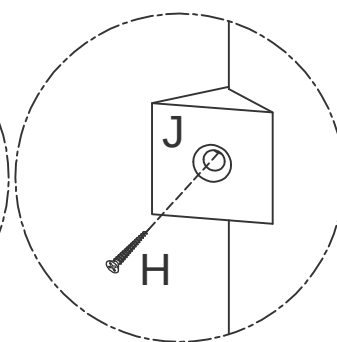
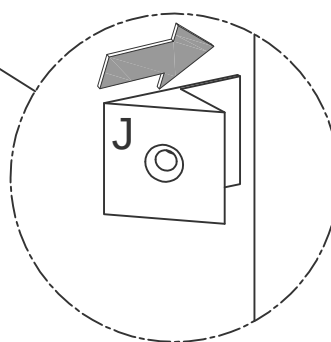


6 PCS

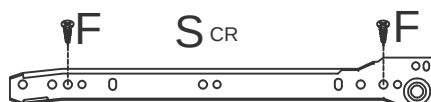
J



6 PCS



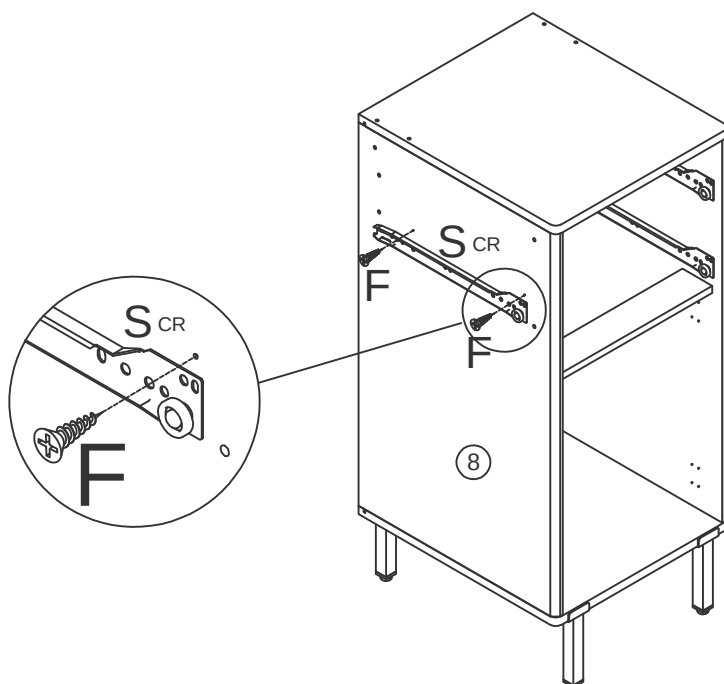
12



F M3.5X14



2 PCS

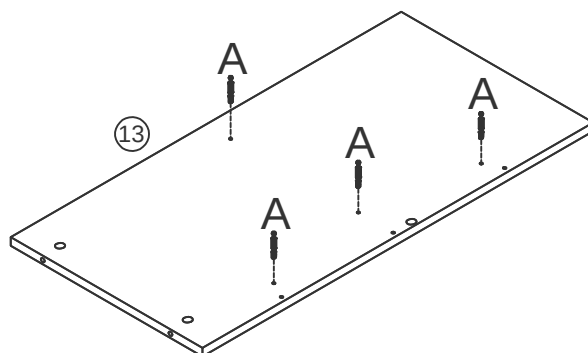


13

A M5X42



4 PCS

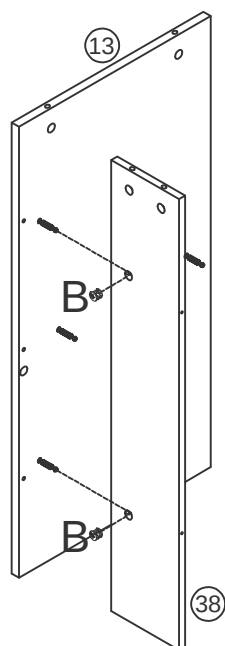


14

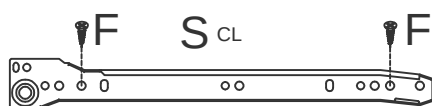
B Ø15X10



2 PCS



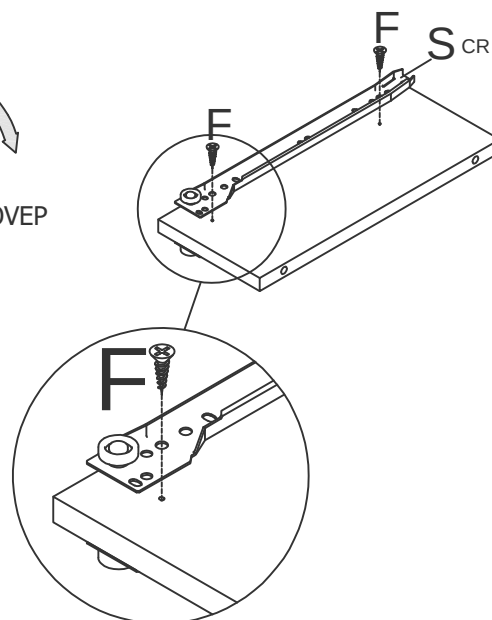
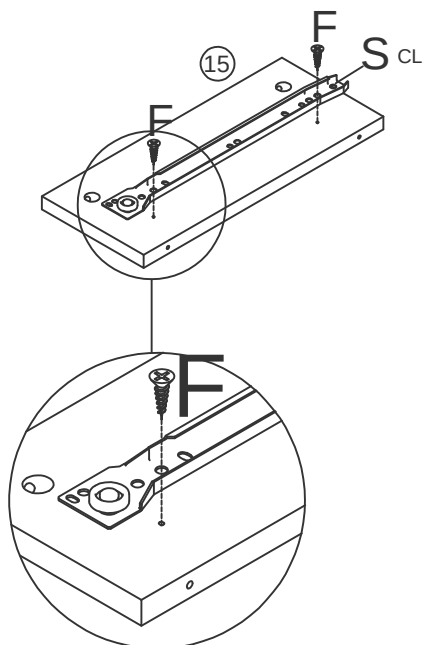
15



F M3.5X14



4 PCS

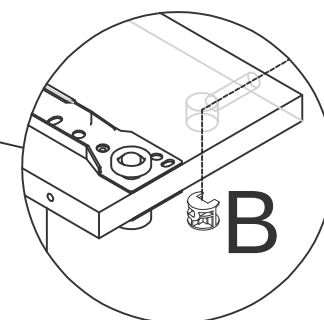
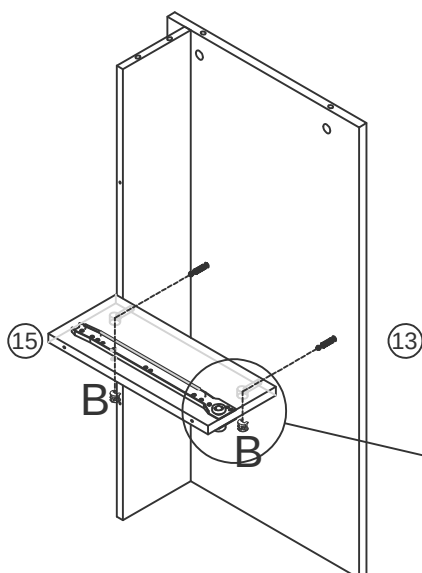


16

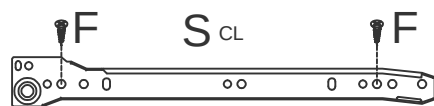
B Ø15X10



2 PCS



17



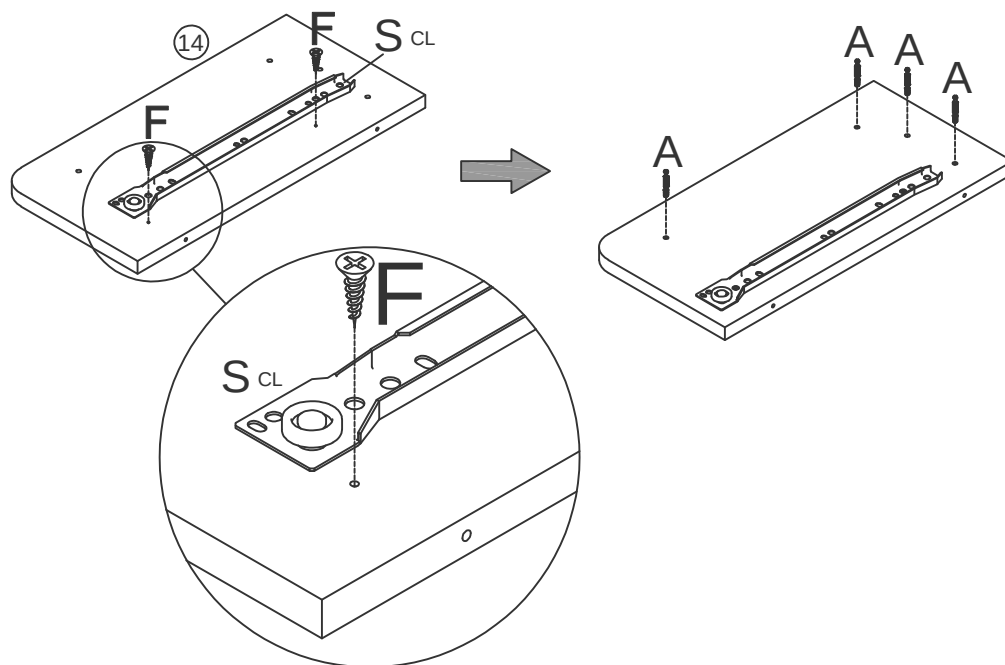
A M5X42

F M3.5X14

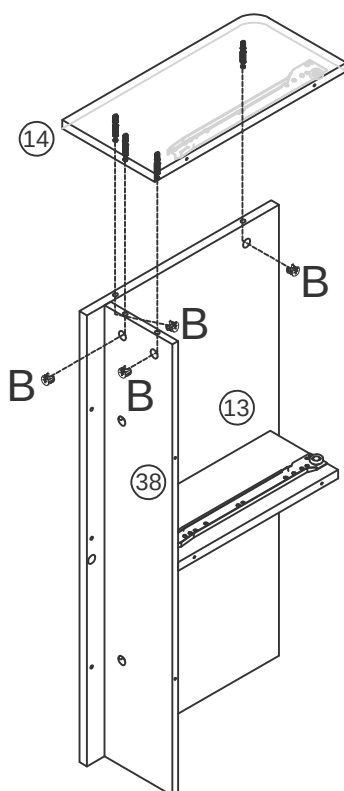


4 PCS

2 PCS



18

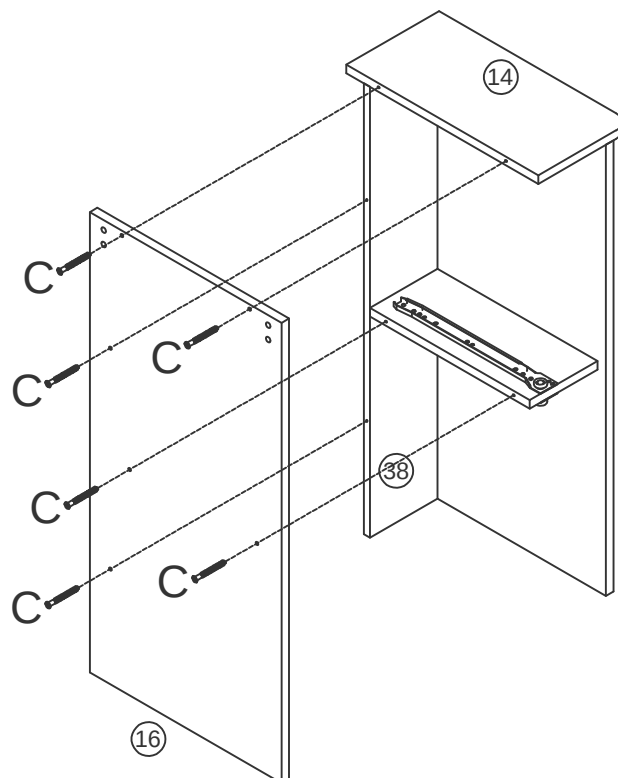


B Ø15X10



4 PCS

19

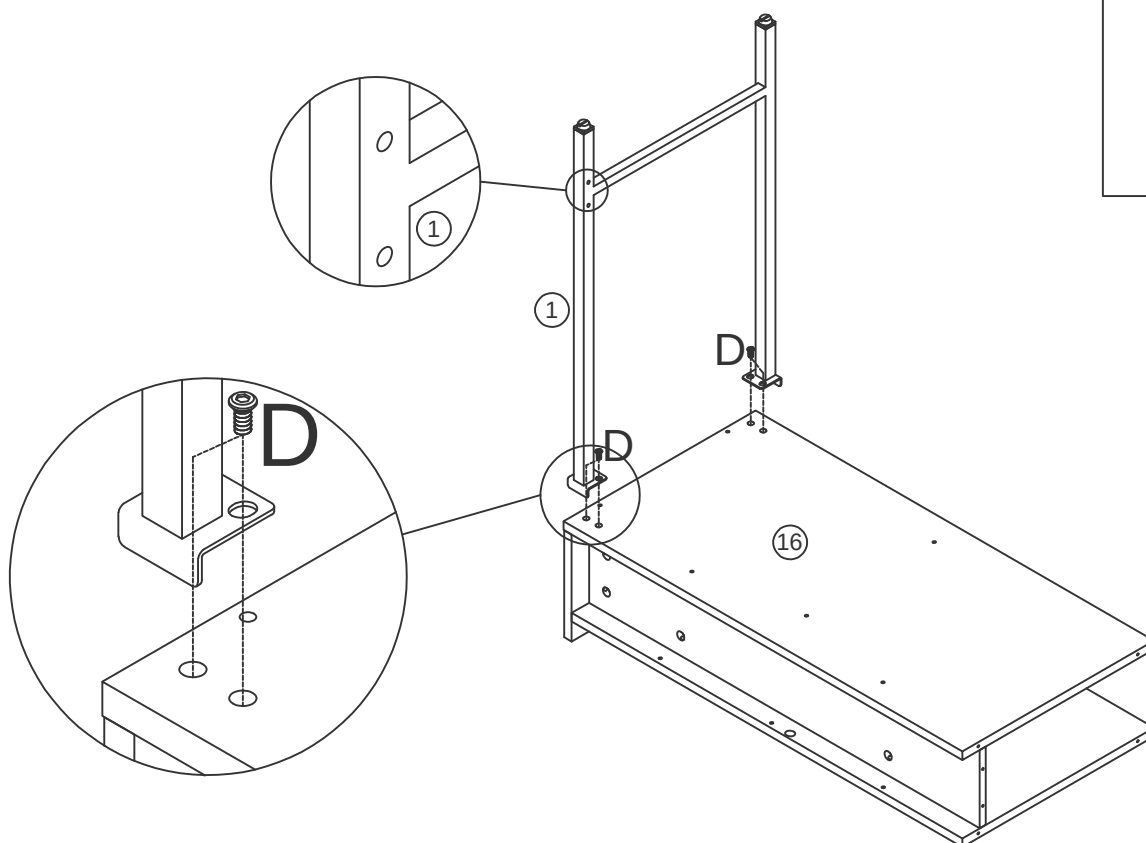


C M5X40



6 PCS

20



D M6X12



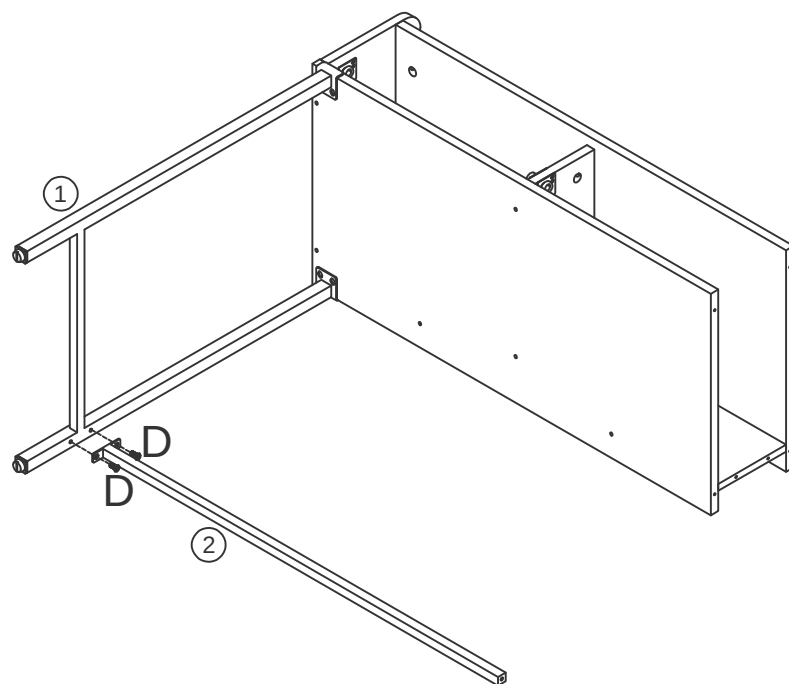
4 PCS

21

D M6X12



2 PCS



22

C M5X40

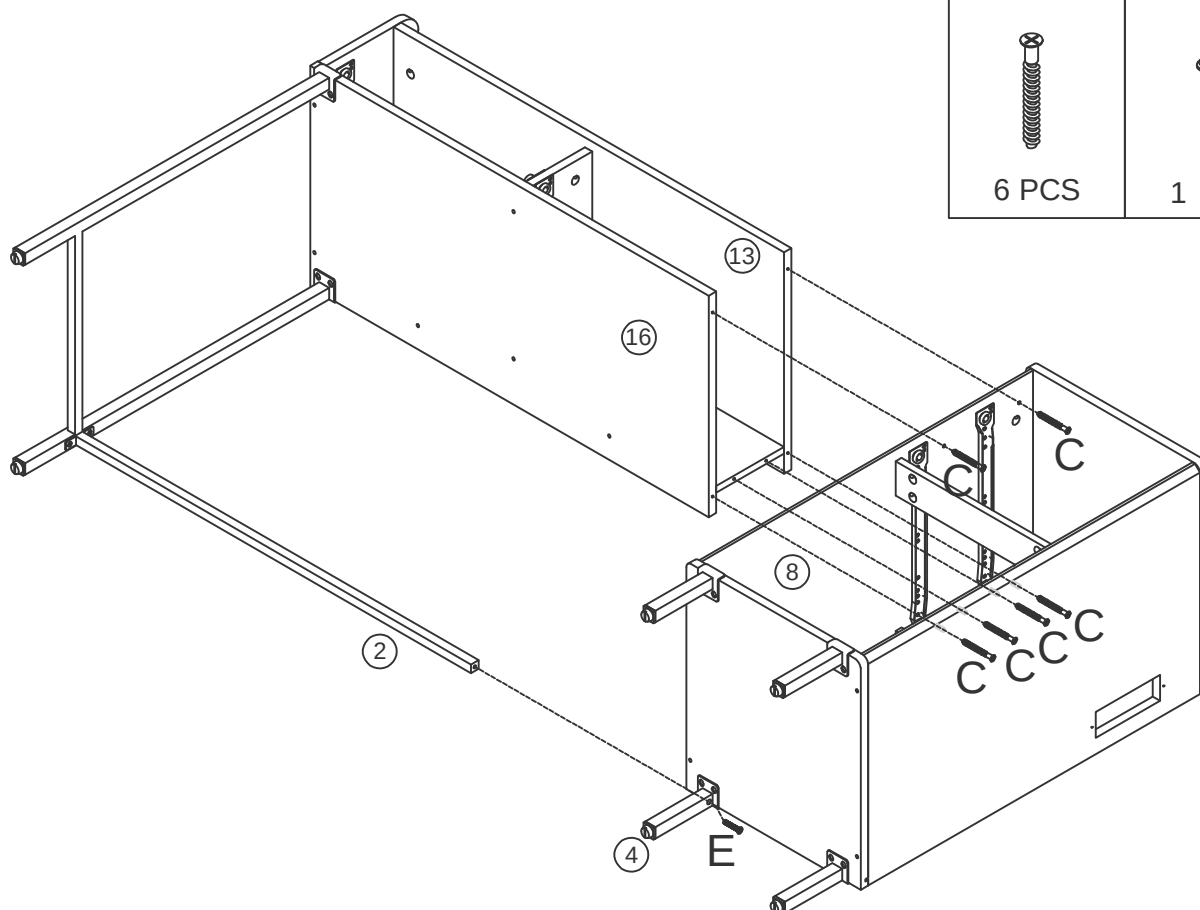


6 PCS

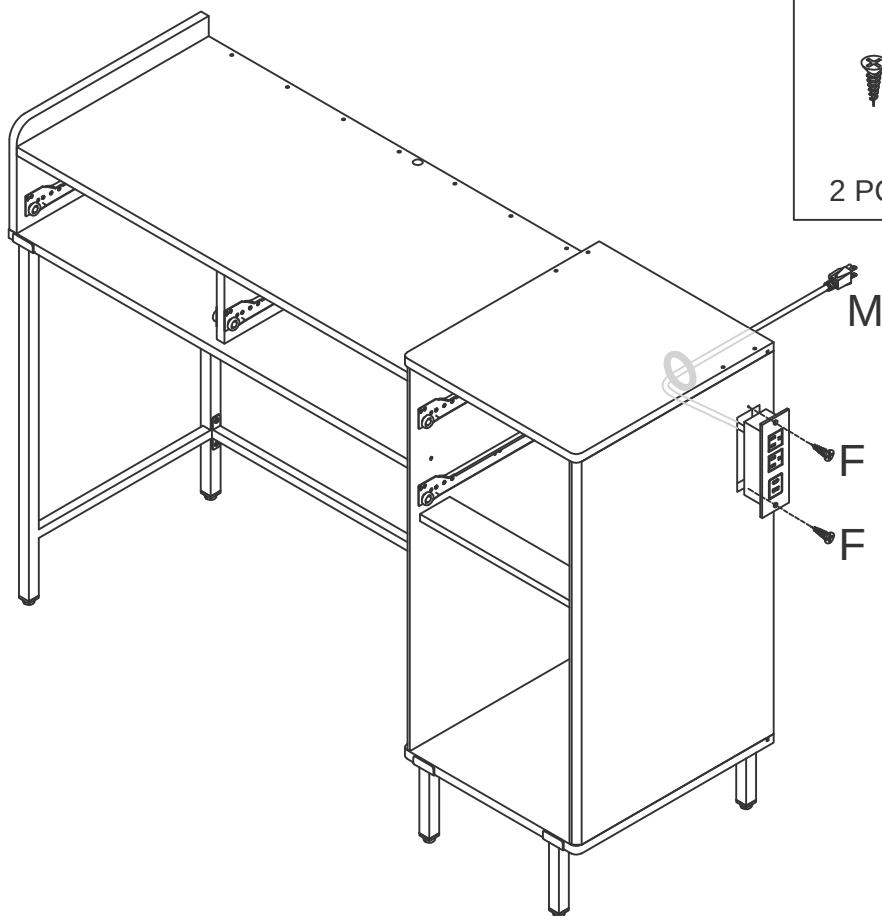
E M6X30



1 PCS



23

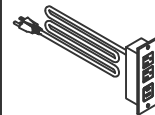


F M3.5X14



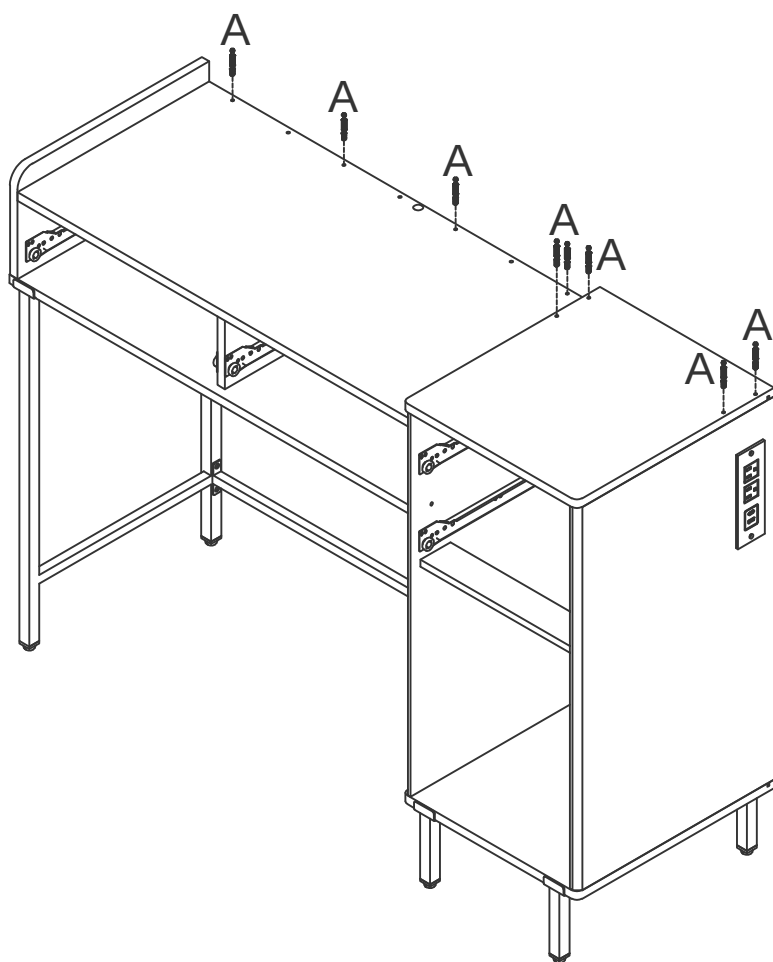
2 PCS

M



1 PCS

24



A M5X42



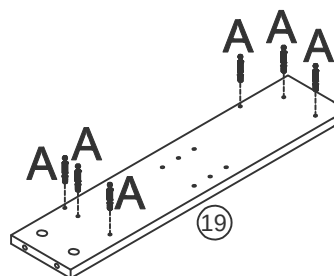
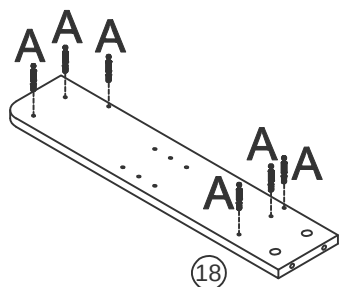
8 PCS

25

A M5X42



12 PCS

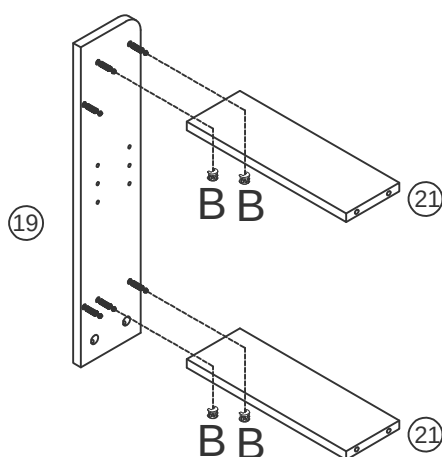


26

B Ø15X10



4 PCS

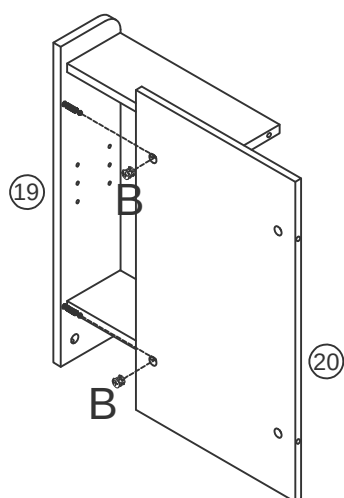


27

B Ø15X10



2 PCS

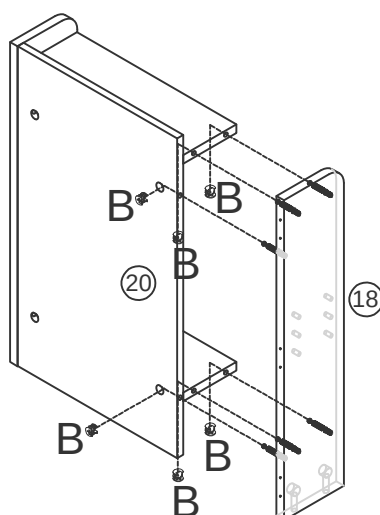


28

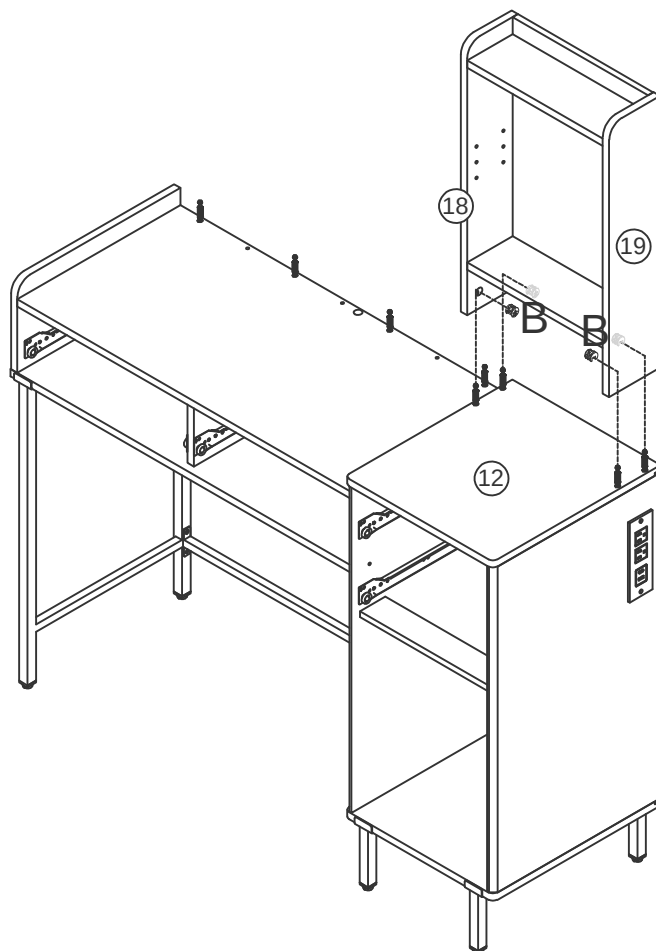
B Ø15X10



6 PCS



29

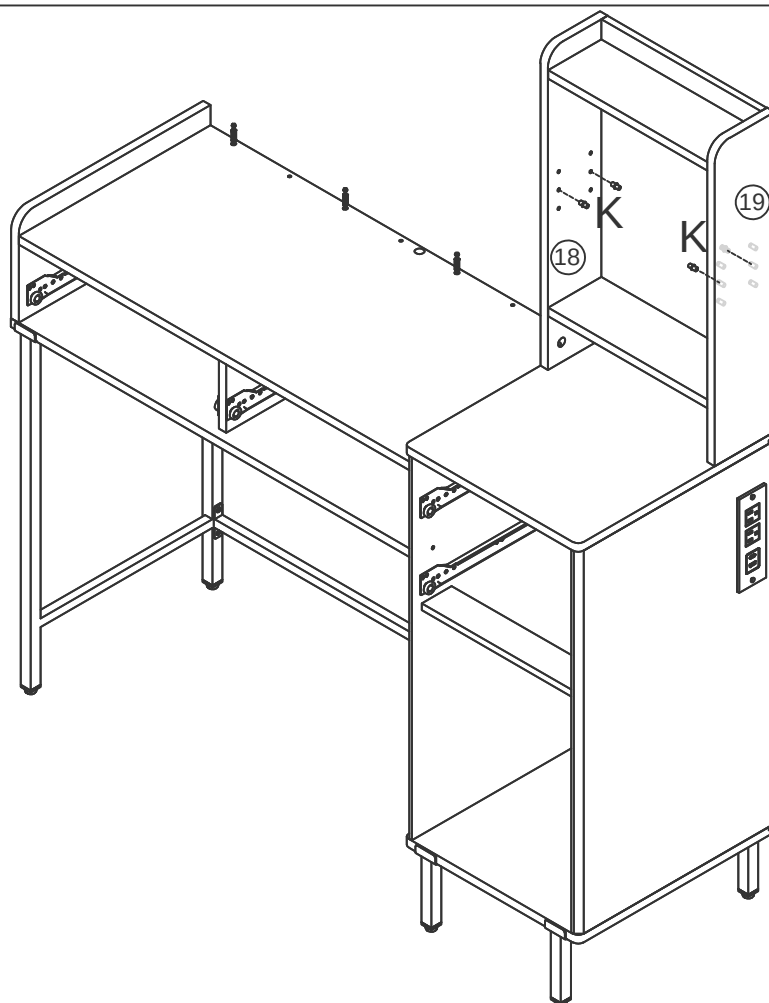


B Ø15X10



4 PCS

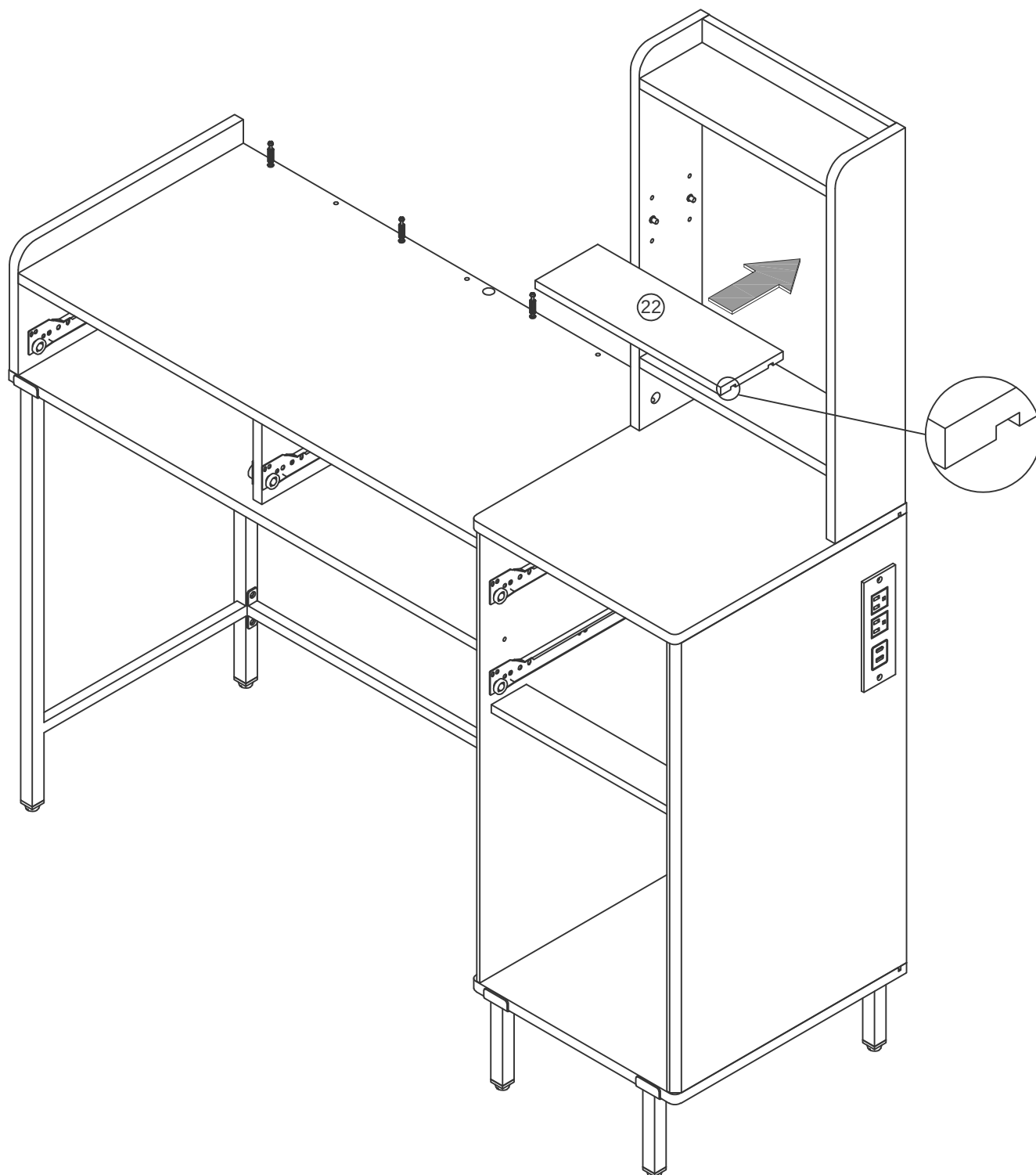
30



K



4 PCS



32

B Ø15X10

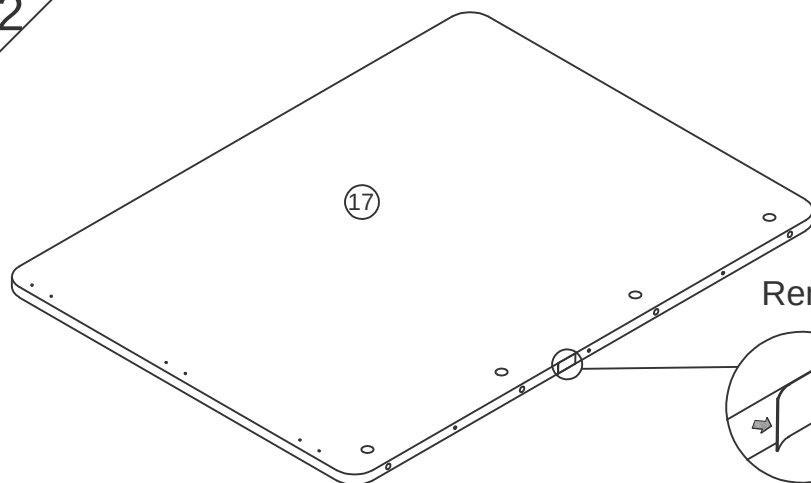
C M5X40



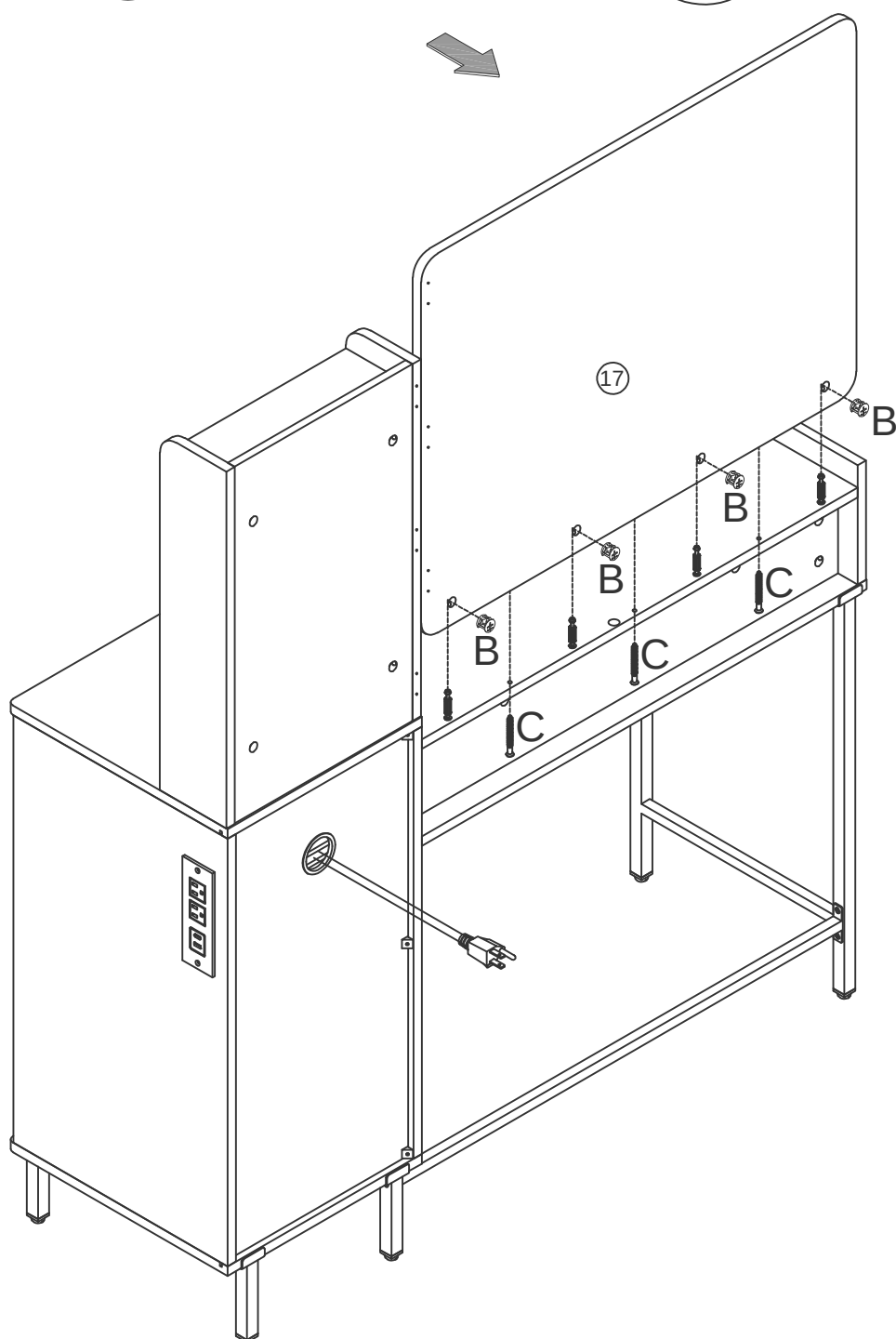
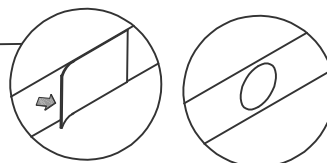
4 PCS



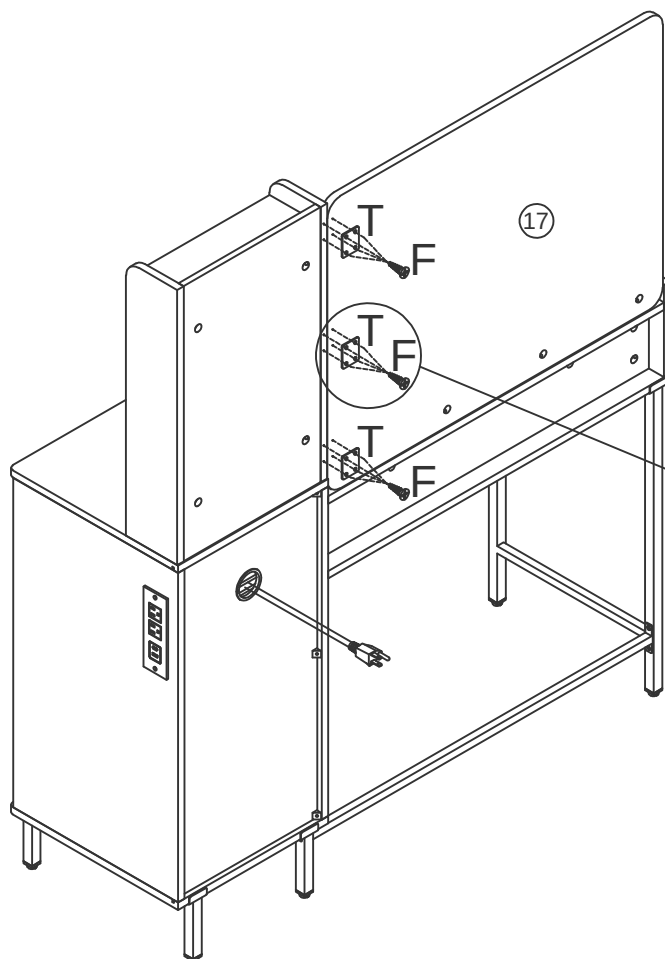
3 PCS



Remove the tape to fully see the hole.



33



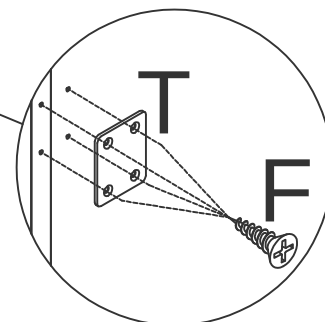
F M3.5X14

T

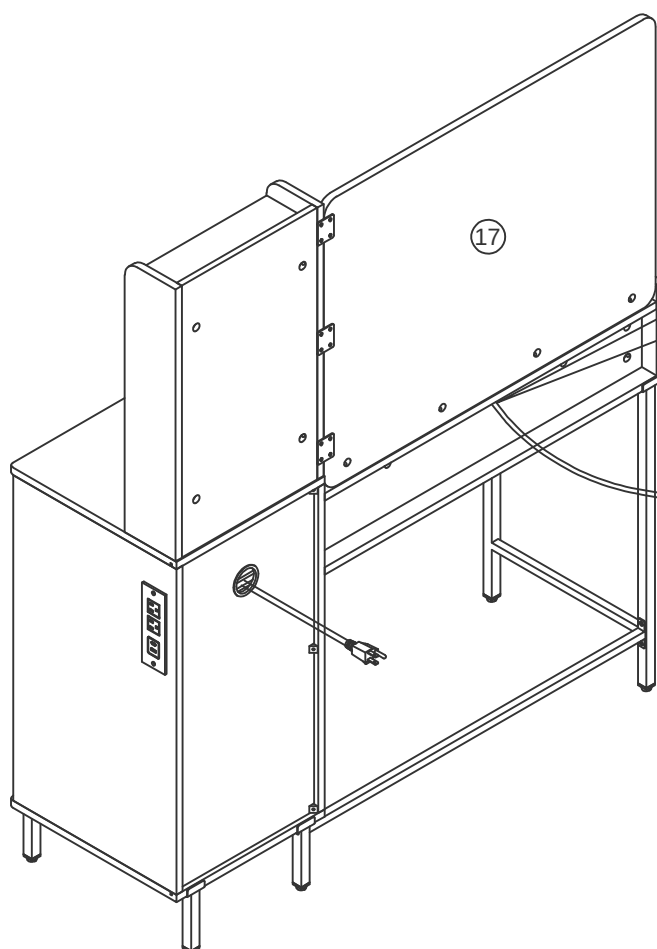


12 PCS

3 PCS



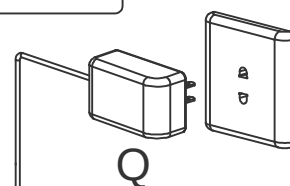
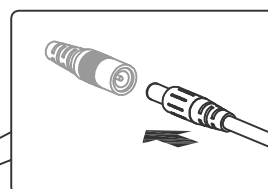
34



Q



1 PCS



A M5X42



4 PCS

B Ø15X10



4 PCS

C M5X40

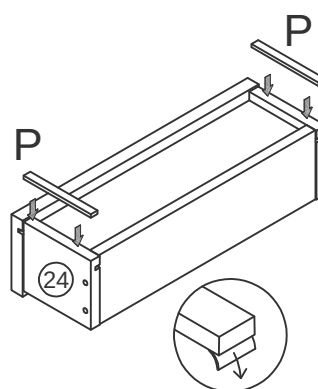
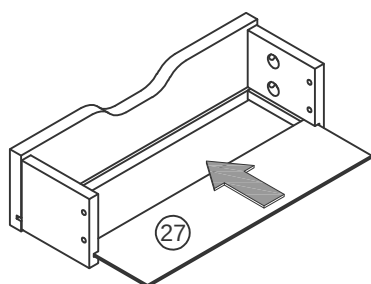
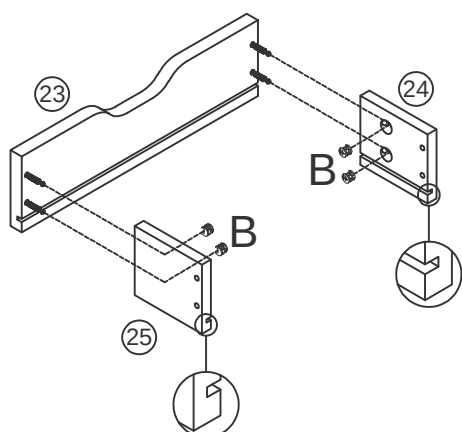
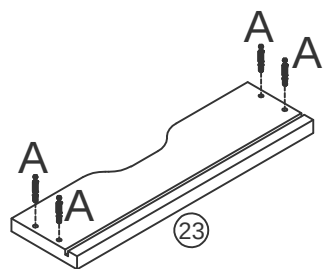


4 PCS

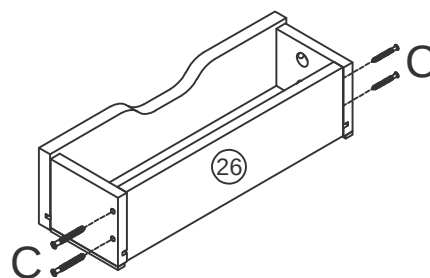
P



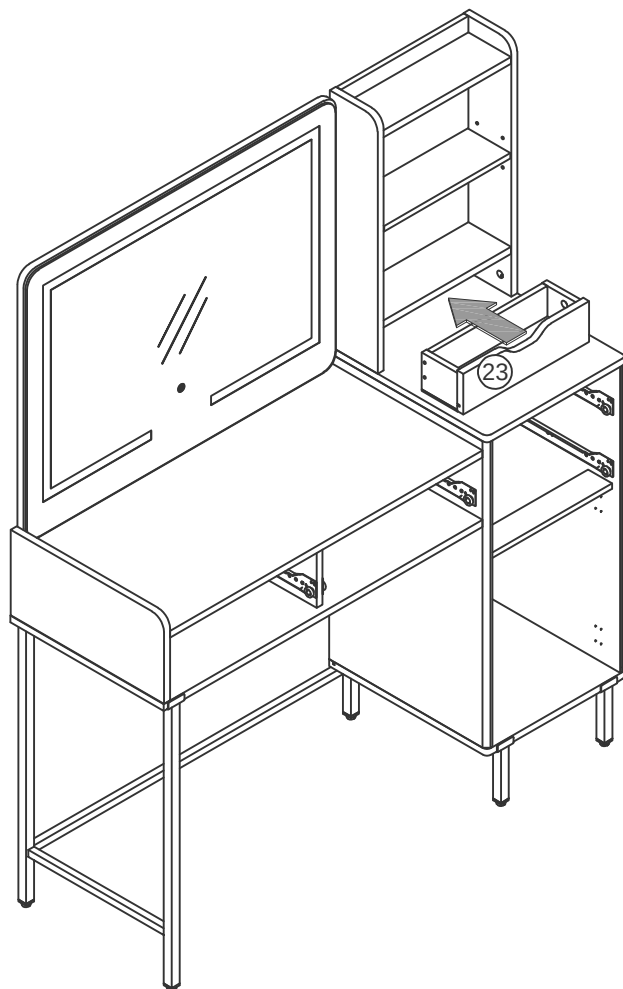
2 PCS



Tip: Take Off the
tape and put it on
the board



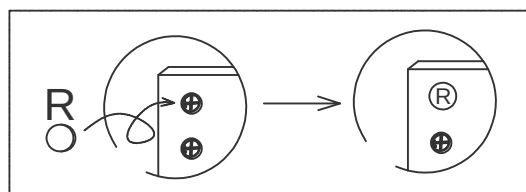
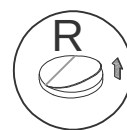
36



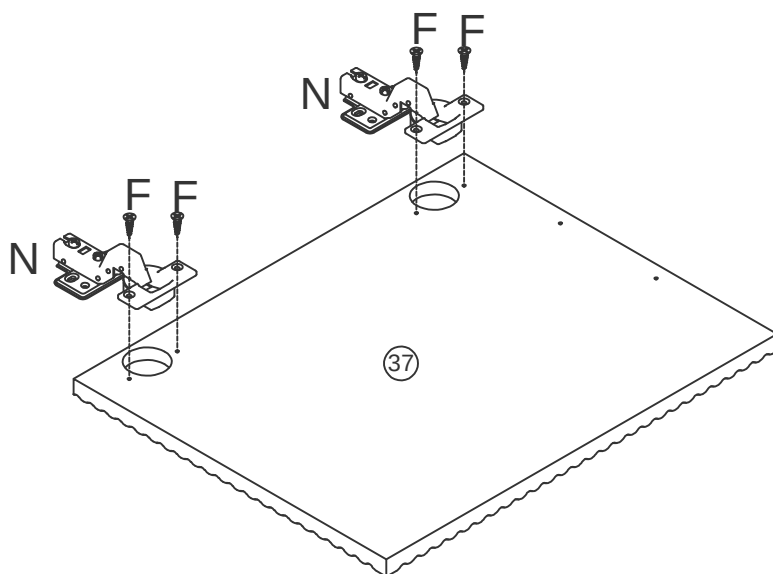
R Ø21



6 PCS



37



F M3.5X14

N



4 PCS



2 PCS

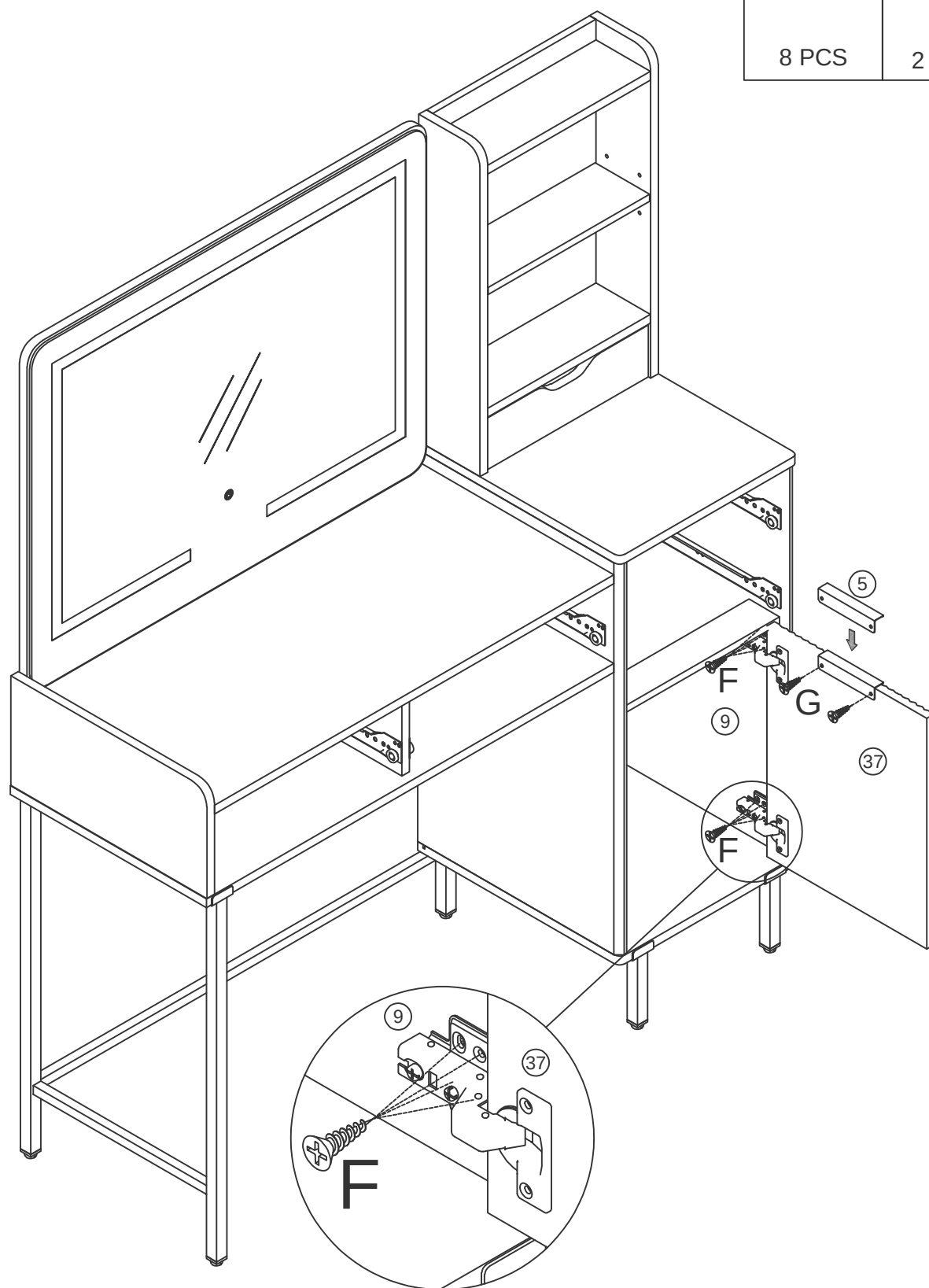
F M3.5X14

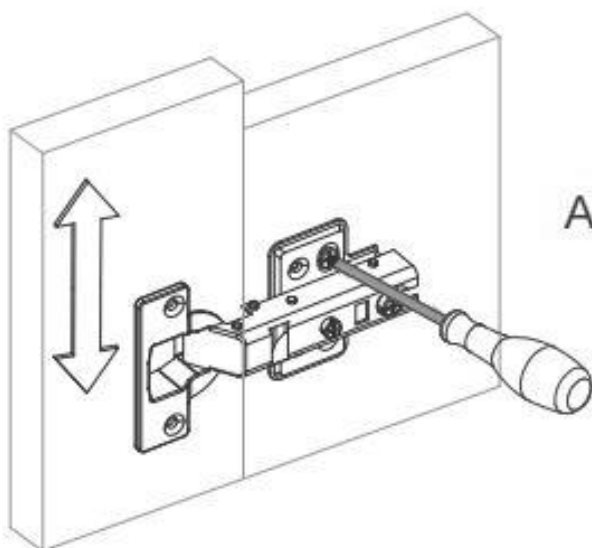
G M3.5X12



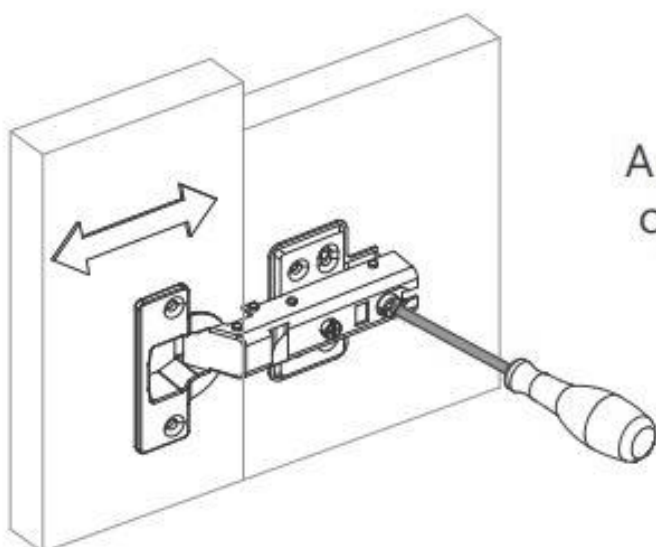
8 PCS

2 PCS

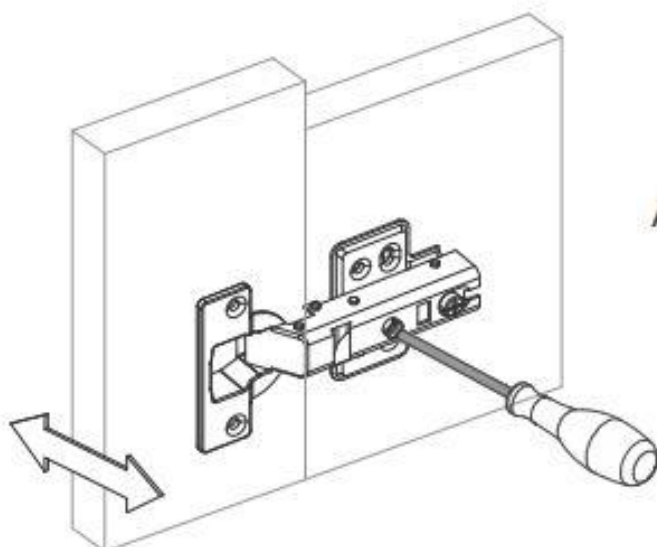




Adjustment up or down



Adjustment forward
or backward



Adjustment left or right

A M5X42



8 PCS

B Ø15X10



8 PCS

C M5X40

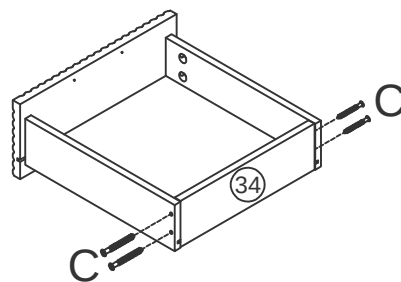
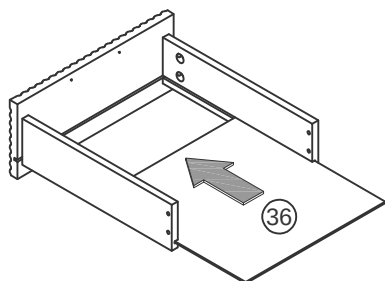
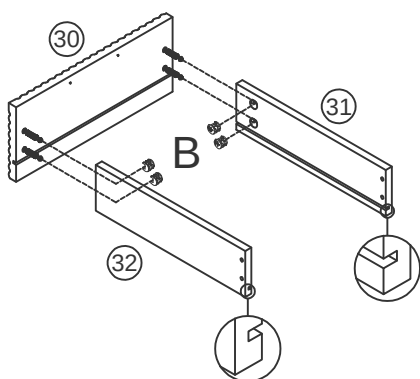
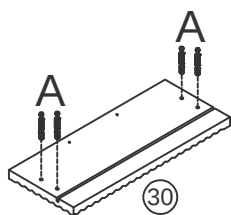
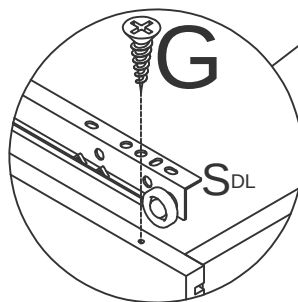
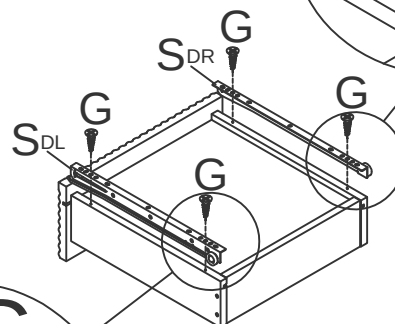
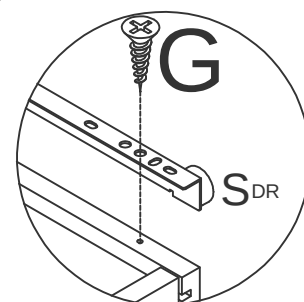
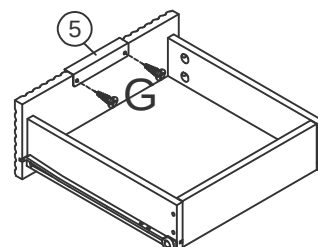


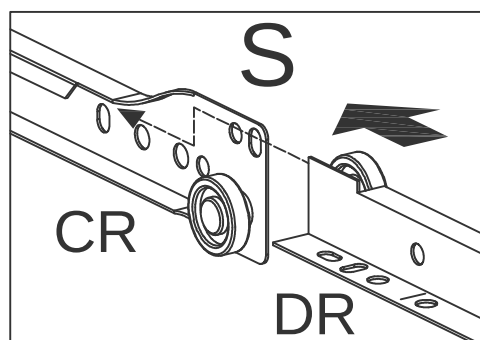
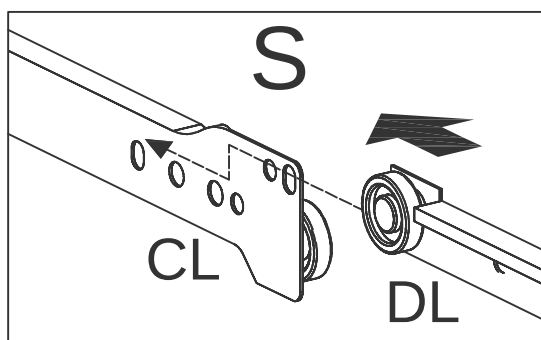
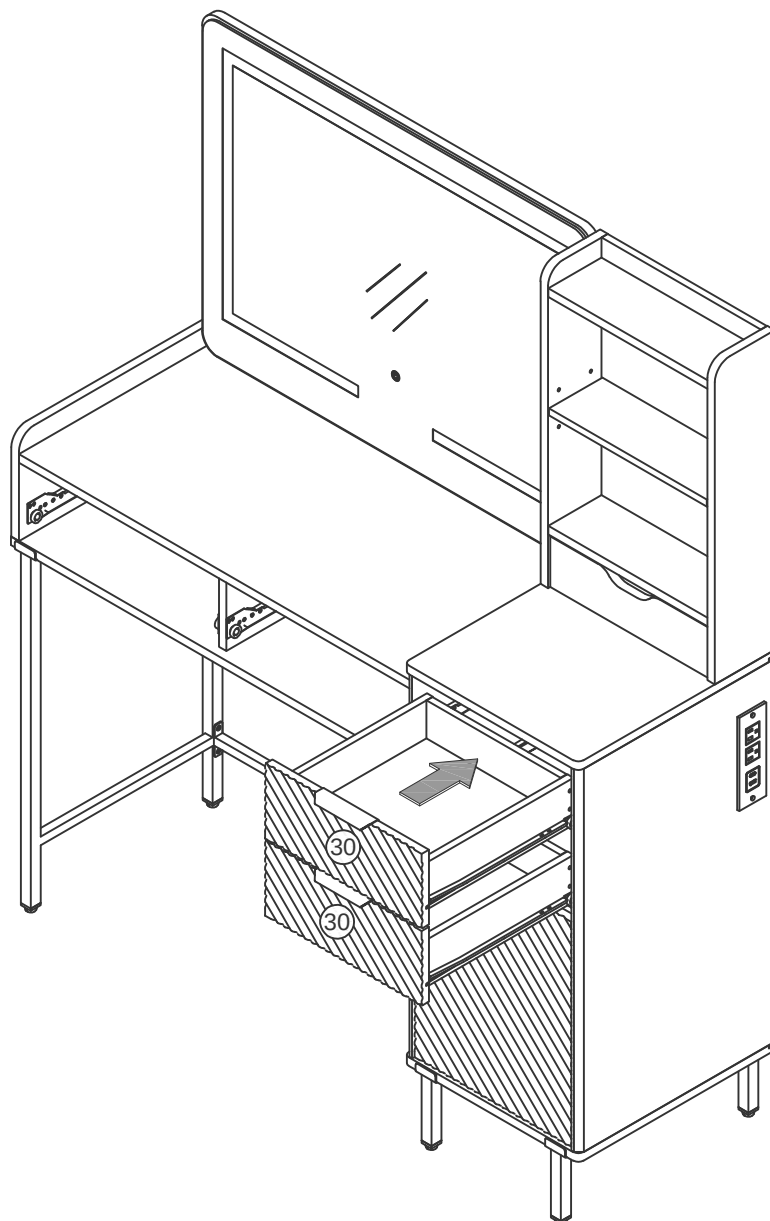
8 PCS

G M3.5X12



12 PCS

**X2**



A M5X42



4 PCS

B Ø15X10



4 PCS

C M5X40

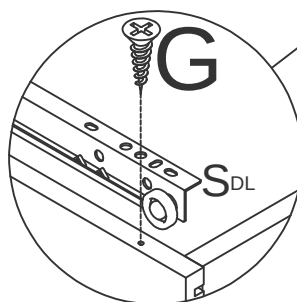
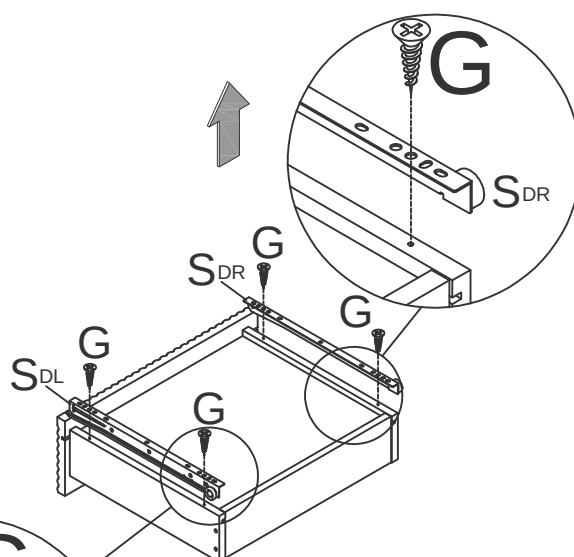
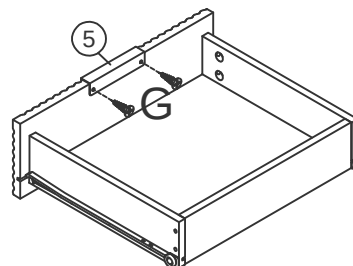
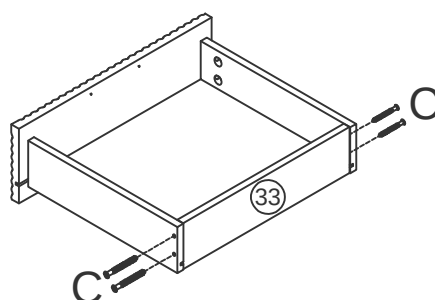
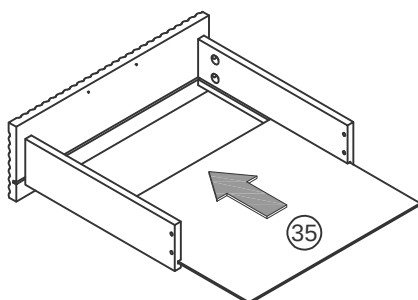
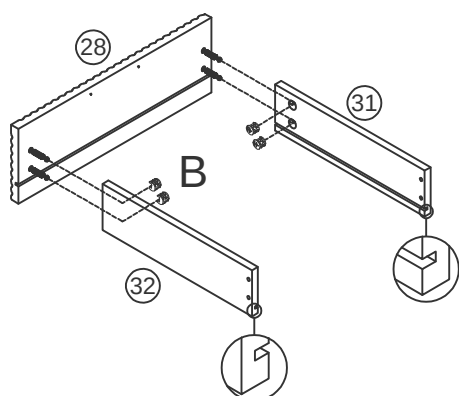
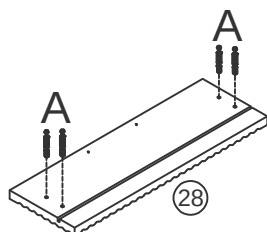


4 PCS

G M3.5X12



6 PCS



A M5X42



4 PCS

B Ø15X10



4 PCS

C M5X40



4 PCS

G M3.5X12



6 PCS

