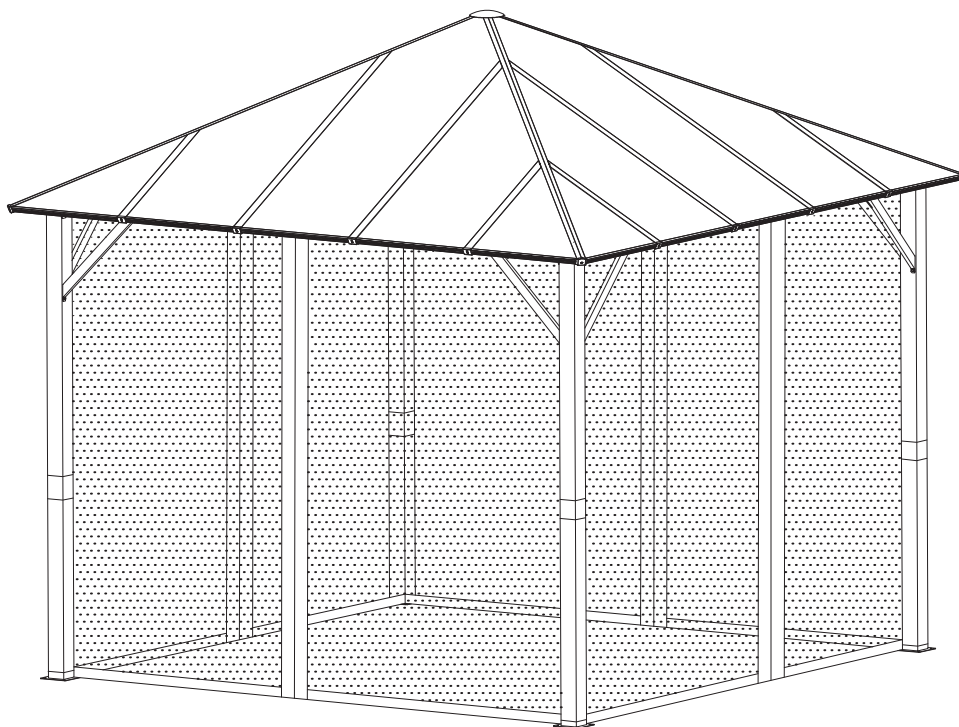




ASSEMBLE INSTRUCTION

10FT X 10FT ALUM SINGLE ROOF GAZEBO



Website: www.casainc.com

Contact Phone Number: (303)747-4321

Email us: service@casainc.com

Safety Information



WARNING: Keep all flame and heat sources away from this tent fabric. This tent is made with fabric that meets CPAI-84 specification for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistance properties ineffective.



WARNING: When assembling and using this product, basic safety precautions must always be followed to reduce the risk of personal injury and damage to product or surroundings.



WARNING: This garden house is NOT a permanent structure and is designed for sunshade and privacy only. The garden house should only be used in ideal weather conditions. You MUST completely disassemble the garden house prior to any extreme weather such as heavy thunder storms, hurricanes and/or ice/hail storms. Failure to do so may result in structural or property damage.



CAUTION: Always install the garden house on level ground utilizing the ground stakes provided for stability. It is not recommended to permanently anchor this garden house to a hard surface such as a wood deck or concrete floor.



CAUTION: Garden house roof is weather resistant but may leak during precipitation. It is recommended to remove the roof boards if expecting ice or hail storms.



CAUTION: Keep all children and pets away from assembly area. Begin assembly not less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, clothes line or electrical wires. Some parts may contain sharp edges, wear protective gloves if necessary.

Care Instructions

Before using, wipe with a clean, dry cloth. Do not use bleach or solvents. Treat the frame with liquid wax for maximum protection against UV light and salty, damp air. Clean the roof panels periodically with a mild soap and water. Do not use harsh chemical cleaners as this will damage the panel finish. Please properly tighten all hardware and perform periodic inspections during usage for cracked welds or loose nuts or bolts.

Pre-Assembly

PLANNING ASSEMBLY

It will take at least two people about 90 minutes to complete the assembly process.

A rubber mallet and a free standing ladder are needed during the process.

IMPORTANT: Please count the number for each part before assembly.

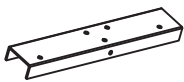
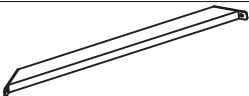
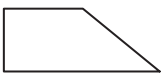
PART LIST



NOTE: Parts not shown to actual size.

ITEM	DESCRIPTION	QTY.	ILLUSTRATION
A	Right Cross Beam	4	
B	Left Cross Beam	4	
C	Netting Rail	8	
D	Corner Post	4	
E	Corner Roof Tube	4	
F	Roof Sheet Rail	4	
G	Roof Sheet Rail	4	
H	Roof Sheet Rail	4	
I	Roof Sheet Rail	4	
J	Roof Rim	20	
K	Small Support Crossbar	16	

Pre-Assembly

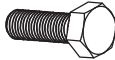
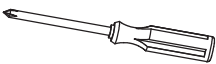
ITEM	DESCRIPTION	QTY.	ILLUSTRATION	ITEM	DESCRIPTION	QTY.	ILLUSTRATION
L	U-Shaped Connector	4		V	Roof Sheet	4	
N	Support Arm	8		W	Roof Sheet	4	
T	Roof Sheet	4		X	Roof Sheet	4	
U	Roof Sheet	4		Y	Mosquito Net	4	

Important: Do not remove the protective film from the roof sheets until you are ready to attach them to the frame in Step 13 .The surface with protective film is the outer side.

HARDWARE LIST

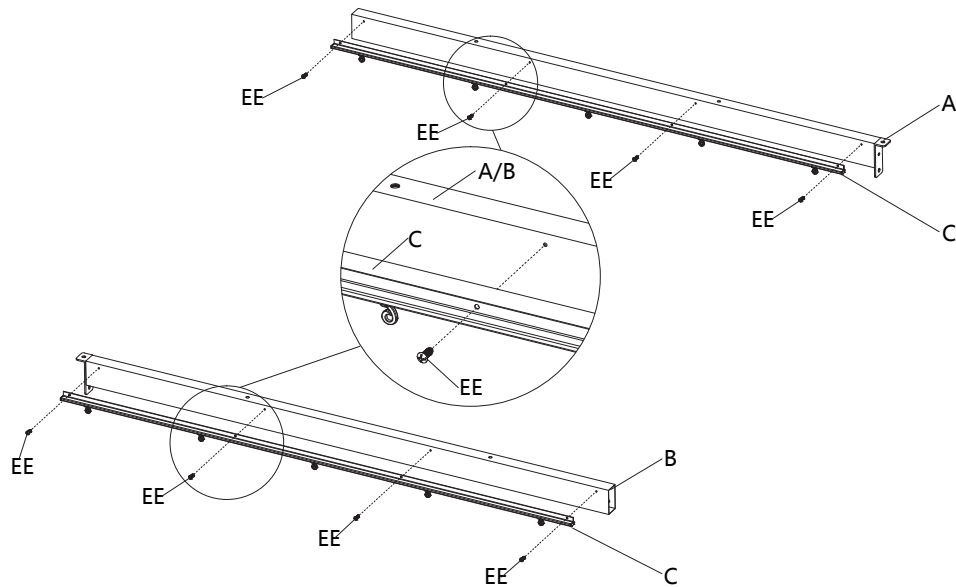


NOTE: Hardware not shown to actual size.

ITEM	DESCRIPTION	QTY.	ILLUSTRATION	ITEM	DESCRIPTION	QTY.	ILLUSTRATION
M	U-Bracket	16		BB	Bolt (M6x15)	96	
O	Roof Hub	1		CC	Bolt (M6x30) And Nut	20	
P	Roof Hub Cover	1		DD	Self-tapping Screw (M6x20)	20	
Q	Hook	1		EE	Self-tapping Screw (M4x7)	32	
R	Washer Plate	8		FF	Ground Stake	4	
S	Washer Plate	8		GG	Wrench	1	
Z	Corner End Cover	4		HH	Wrench	1	
AA	Side End Cover	16		II	Philips Screw Driver	1	

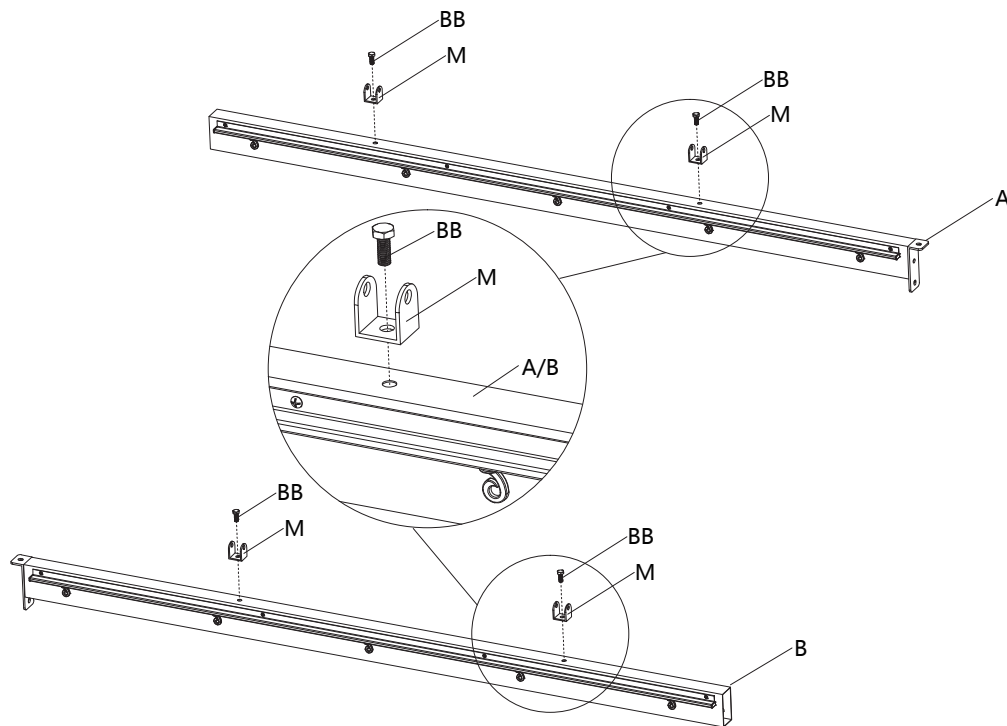
Assembly

1. Attaching netting rails



Attach one netting rail (C) to each cross beam (A) & (B) with self-tapping screws (EE) using Philips screw driver (II). Do not fully tighten all the self-tapping screws (EE) until the end of this step.

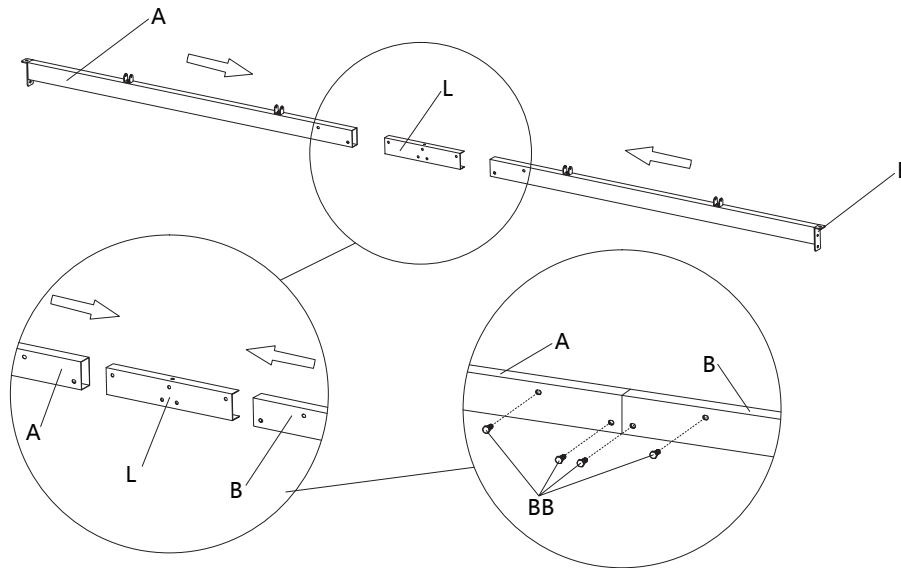
2. Assembling cross beams



Attach two U-brackets (M) to the top of each cross beam (A) & (B) with bolts (BB) using wrench (GG).

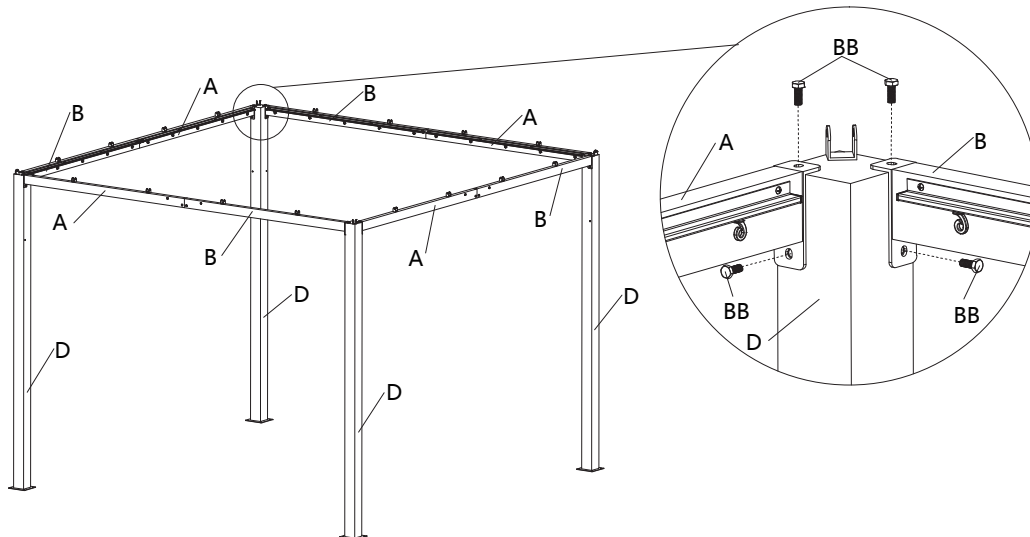
Assembly

3. Assembling cross beams



Plug U-shaped connector (L) into each cross beam (B), using bolts (BB) loosely secure them together until the end of this step. Repeat this for cross beam (A) until complete cross beams (A) & (B) are formed. Fully tighten all the bolts (BB).

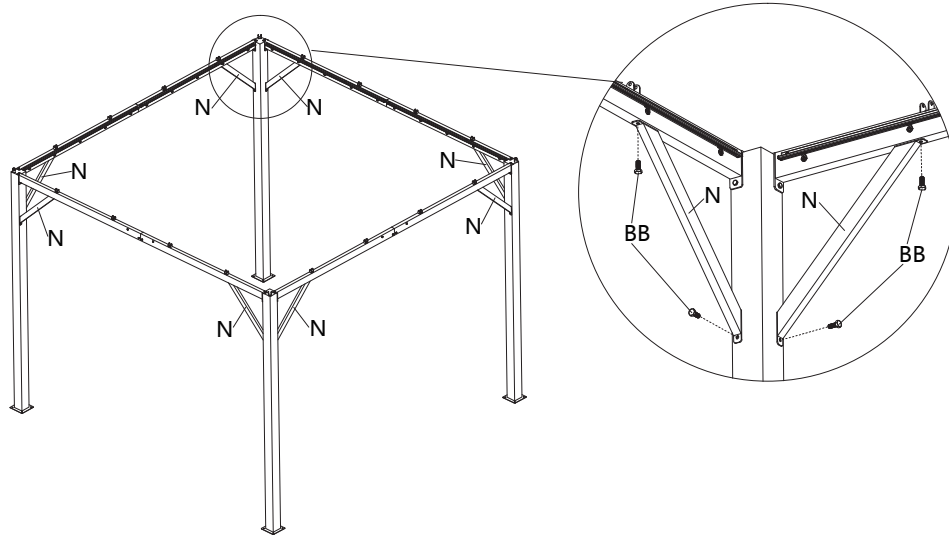
4. Erecting the main frame



Stand the corner post (D) up. Attach the B side of the cross beam to the outside right corner of with corner post (D) and attach the A side of the cross beam to the outside left corner of with corner post (D) with bolts (BB) using wrench (GG).

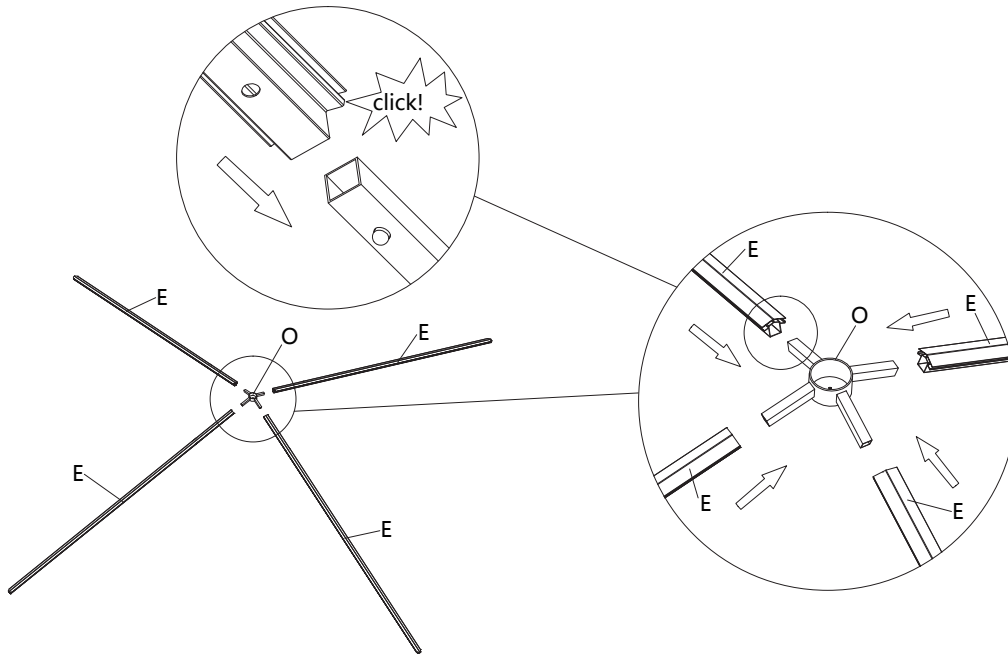
Assembly

5. Attaching support arms



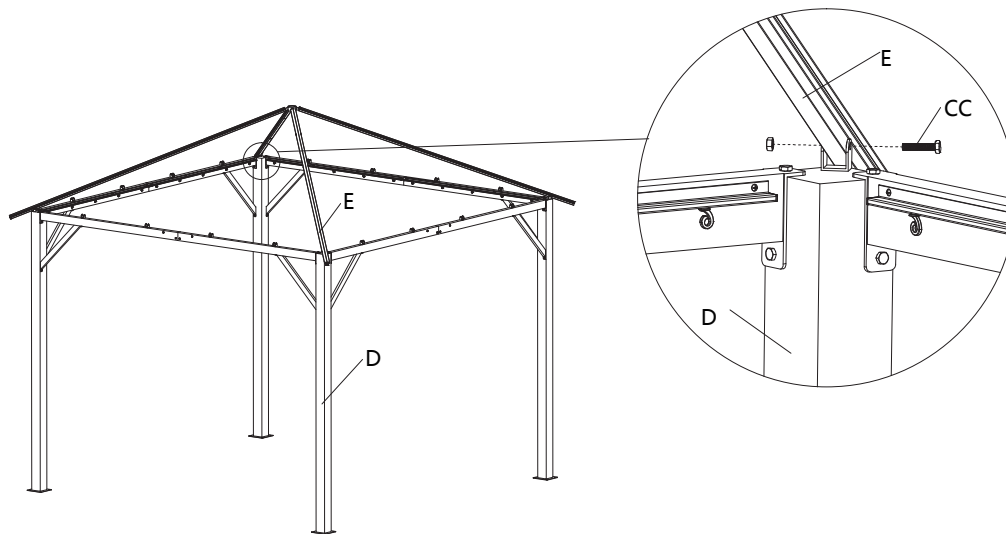
Adjust corner post (D) upright. Attach support arms (N) to cross beams (A) & (B) and corner posts (D) with bolts (BB) using wrench (GG). Do not fully tighten all the bolts (BB) until the end of this step.

6. Assembling the roof frame



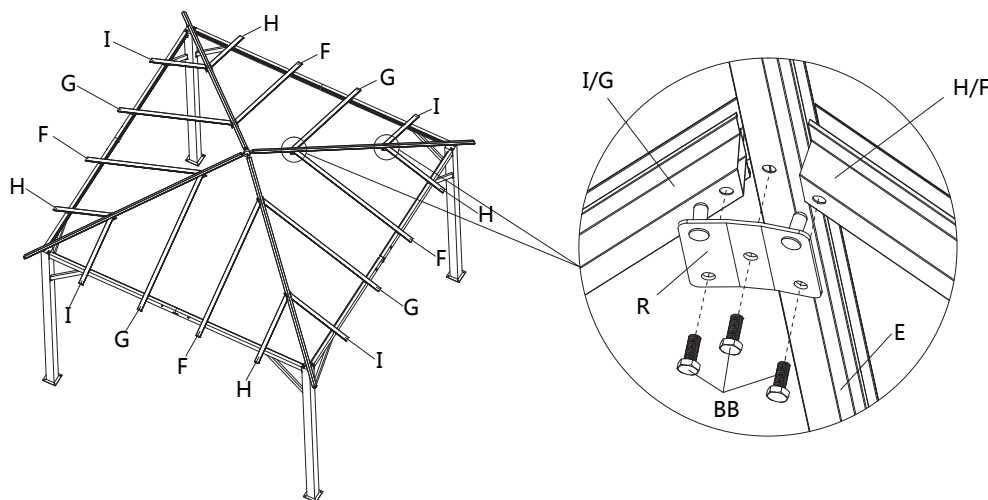
Snap one corner roof tube (E) into each receiver of the roof hub (O) until you hear a click.

7. Attaching the roof frame



Attach each corner roof tube (E) onto the bracket at the top of each corner post (D) with bolts and nuts (CC) using wrench (GG).

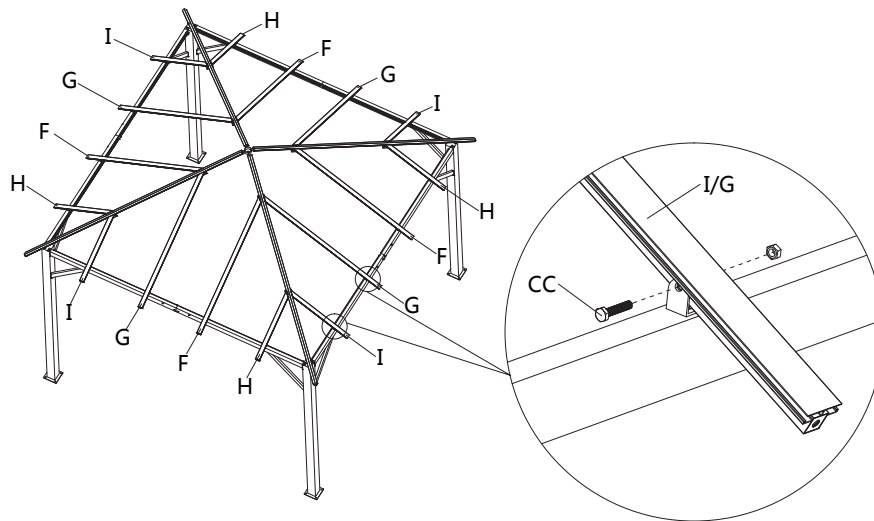
8. Attaching roof sheet rails (F,G,H,I)



Attach roof sheet rails (I) and (H) onto the corner roof tube (E) with washer plates (R) and bolts (BB) using wrench (GG). Do not fully tighten bolts until the end of step 15.

Follow the above procedure to attach the roof sheet rails (G) and (F) onto the frame.

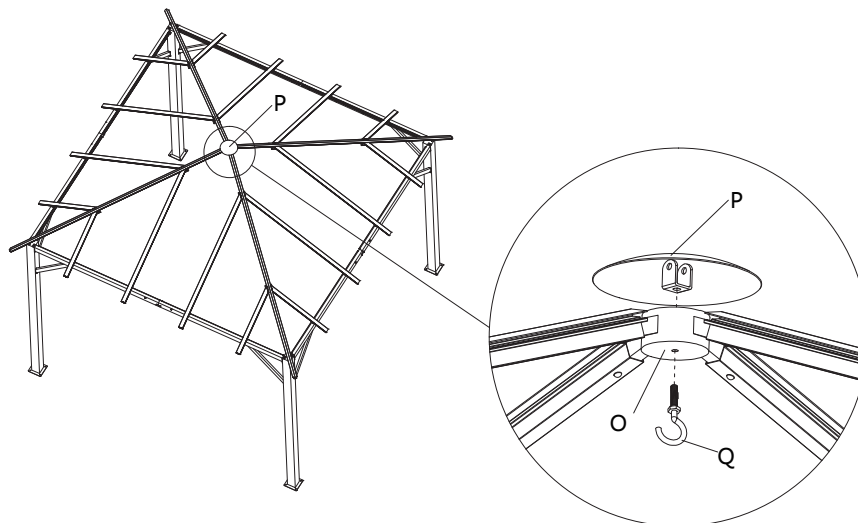
9. Attaching roof sheet rails (F,G,H,I)



Attach roof sheet rails (I) and (H) onto the brackets on top of cross beams (A) / (B) respectively with bolts and nuts (CC) using wrench (GG) and (HH).

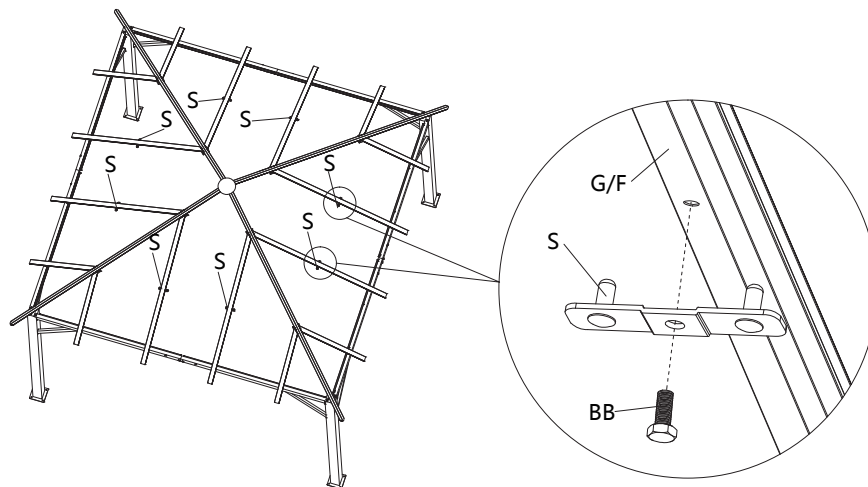
Follow the above procedure to attach the roof sheet rails (G) and (F) onto the frame.

10. Attaching the roof frame



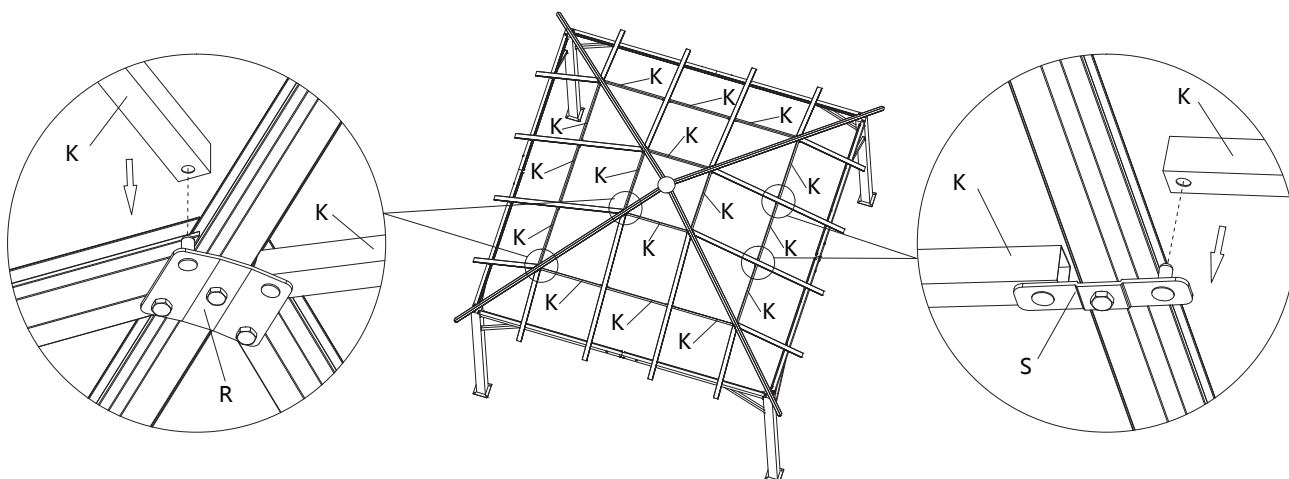
Put the roof hub cover (P) on the top of the roof hub (O), screw the hook (Q) into the bottom of the roof hub (O) , until it secures the cover (P) firmly.

11. Install washer plate



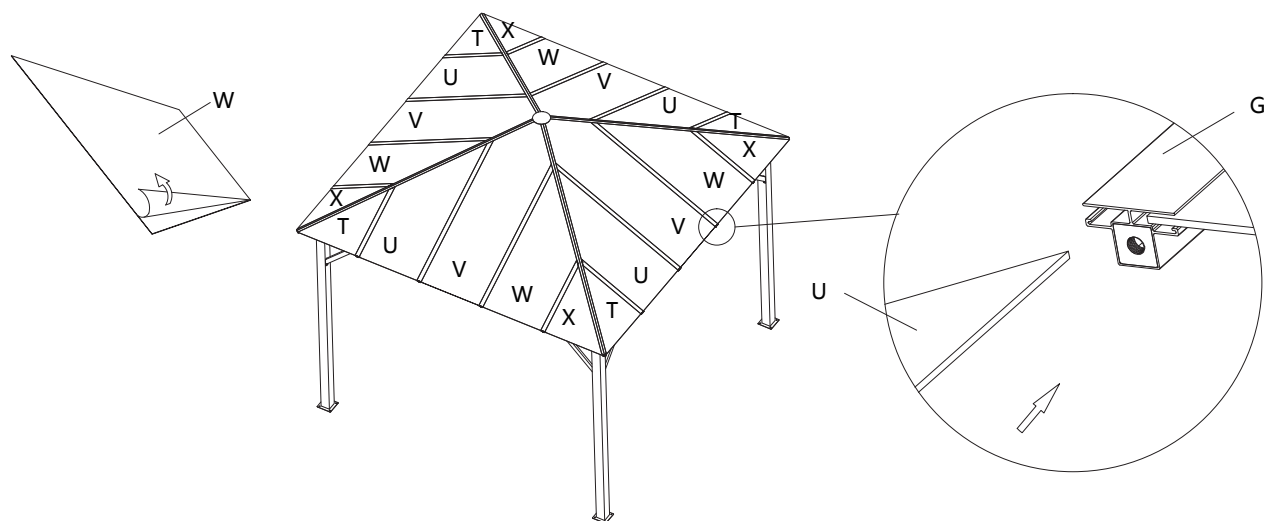
As illustrated, install washer plate (S) to roof sheet rails (F) & (G) by using bolts (BB) with wrench (GG).

12. Attaching small support crossbars



Insert small support crossbars (K) on pins of washer plate (R) and (S) as shown.

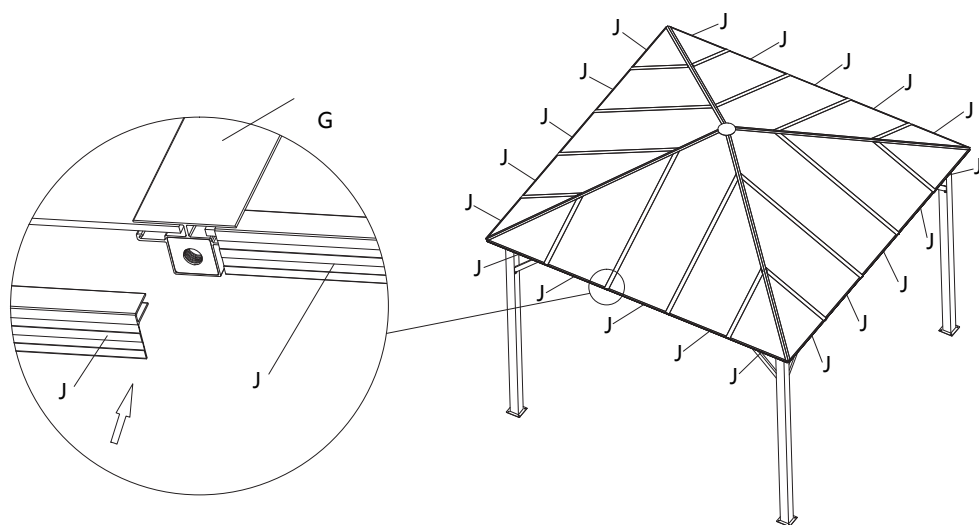
13. Attaching roof sheets



Insert one piece of roof sheet (T) into the groove of roof tubes.

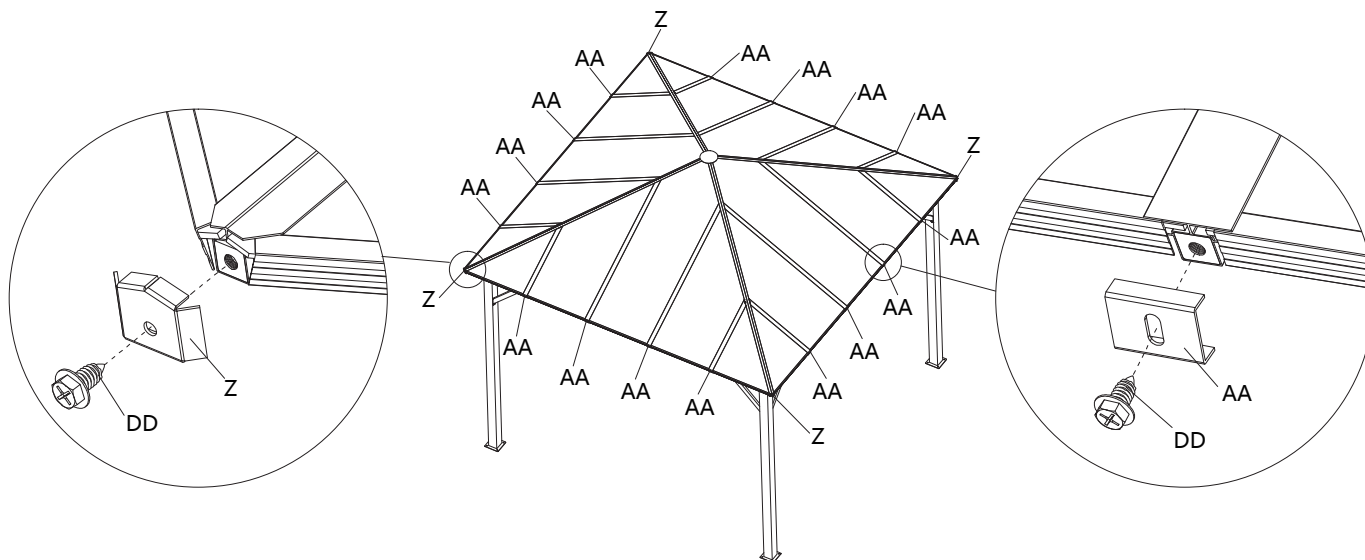
IMPOTANT: Before insert next roof sheet (U) you should finish till the step 15. The roof sheet should insert one by one.

14. Attaching roof rim



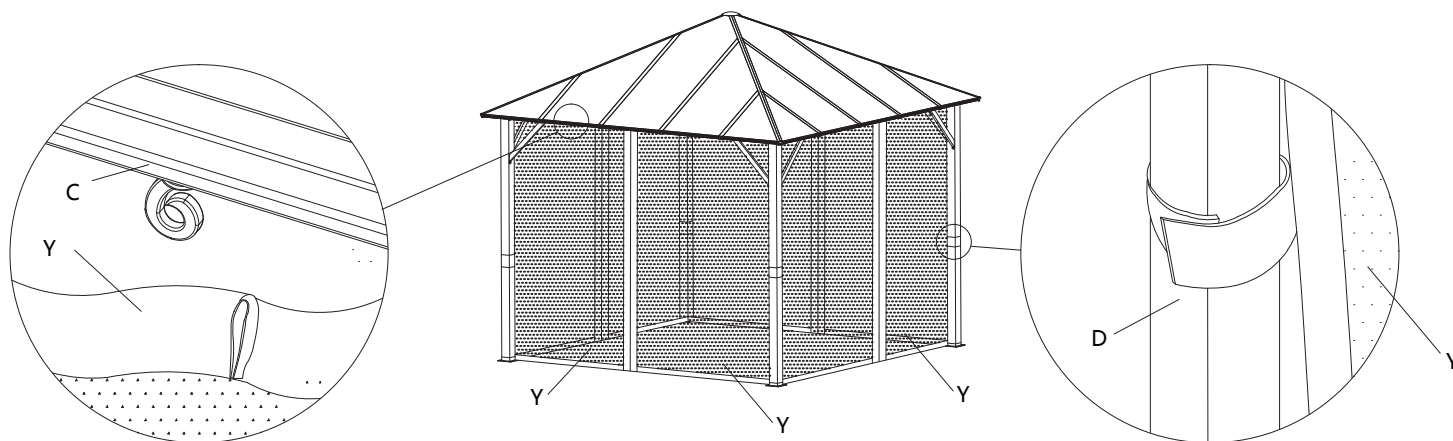
As illustrated, insert one piece of roof rim (J) at the end of last assembly roof sheet (T).

15. Attaching end cover



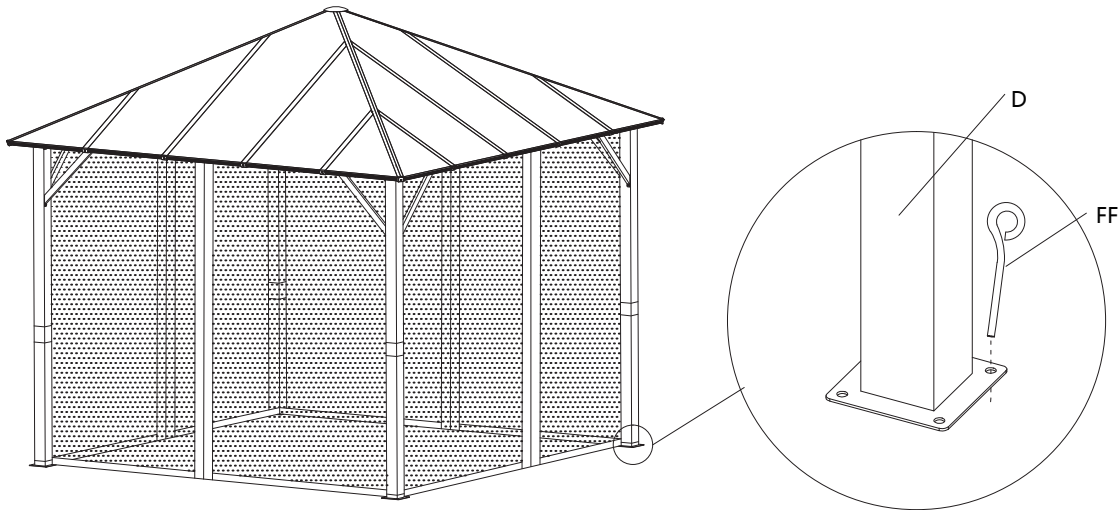
Secure last assembly roof sheet by using corner end cover (Z) and side end cover (AA) with self-tapping screw (DD).
In order not to damage inserts, do not over tighten the screws.
Repeat step 13 to step 15 to finish insert all roof sheets (T) (U) (V) (W) (X).

16. Assembling mosquito net



Hang up the mosquito net (Y) into the net hooks.

17. Fix ground stakes



Use the ground stakes (FF) for ground fixing. Insert the ground stake (FF) into any of the four holes at the bottom of the corner post (D). One corner post (D) one ground stake (FF).
