
















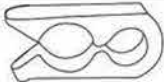



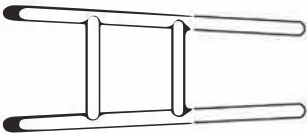


PART LIST

Part Name	Part Letter	Part Image
Spring Cover	#A	
Jumping mat	#B	
Top Rail	#C	
Spring	#D	
Leg Extension	#E	
W-shaped Leg	#F	
Screws	#G	
Spring Tool	#H	
Bolt, washer and nut	# I	
Phillips Screw Driver	# J	
Pad Elastic Ropes	#K	
Enclosure Net	# L	
Upper Net Pole	#M	
Bottom Net Pole	#N	
Pole Foam Tube	#O	
Pole Caps	#P	
Pole Rubber Foot	#Q	
Quick Clamp	#R	
Clamp Bolt	#S	
Clamp Nut	#T	
Clamp Protect Sleeve	#U	
Ladder	#V	

ASSEMBLY MANUAL

Installation Requirement



1. Assembly requires 2-3 people, please keep children or kids away from the trampoline and enclosure until the trampoline is completely installed.



2. Need phillips screw driver and wrench (both included with trampoline) to put trampoline together. A rubber mallet is also recommended to make assembly easier.

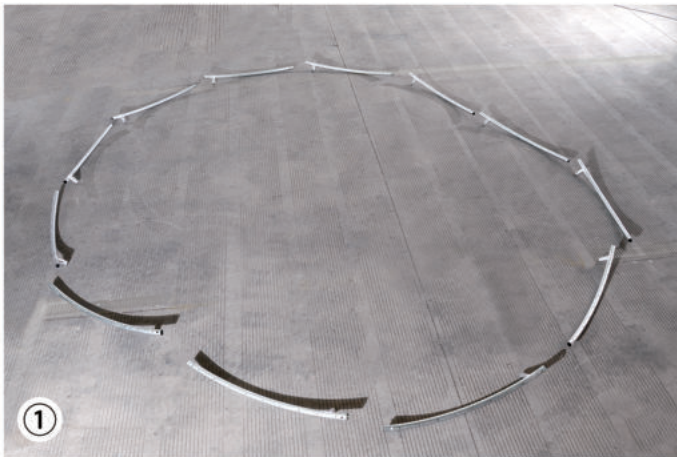


3. Use gloves to protect your hands from pinch during assembly.

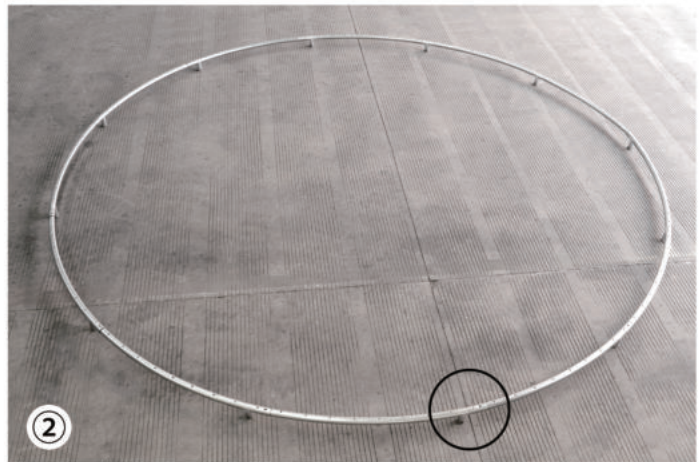
Installation Steps

There are total 2 boxes for 8/10FT; 3 boxes for 12/13/14/15/16FT trampoline. Before you assembly, please open all boxes and put all parts on the ground to check them. If there is part missing or defective, please just contact us, we will replace them for free.

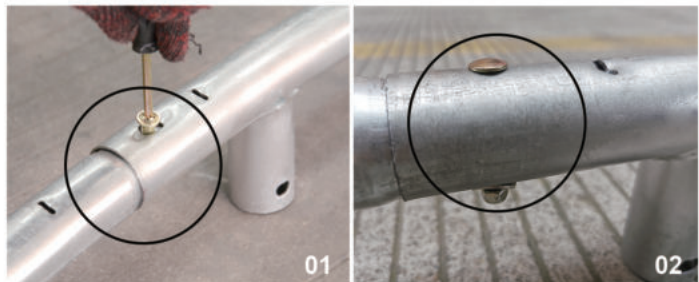
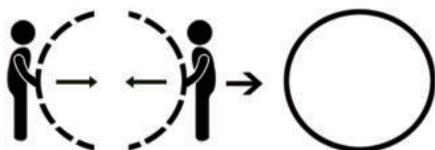
1/ Step 1: Top Rail(Circled Tube)



▲ Please put all top rails on the ground as a big circle



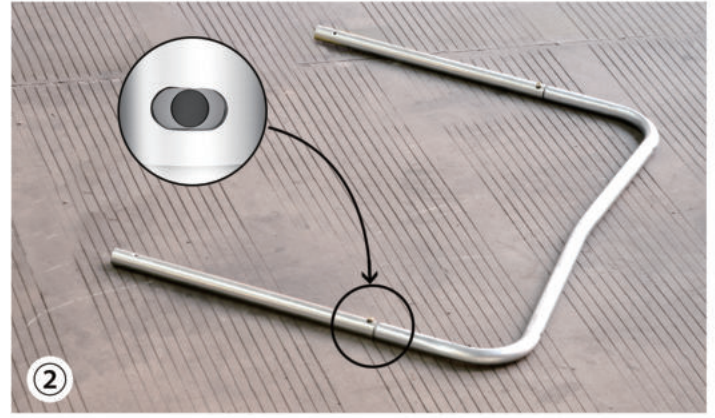
▲ Please connect the top rails as 2 semicircles firstly, than here requires at least 2 adults connect 2 semicircles as a big circle.



01 For 8/12/15FT, connect each top rail with screw(#G);

02 For 10/13/14/16FT, please connect with bolts, washer, nut(#I).

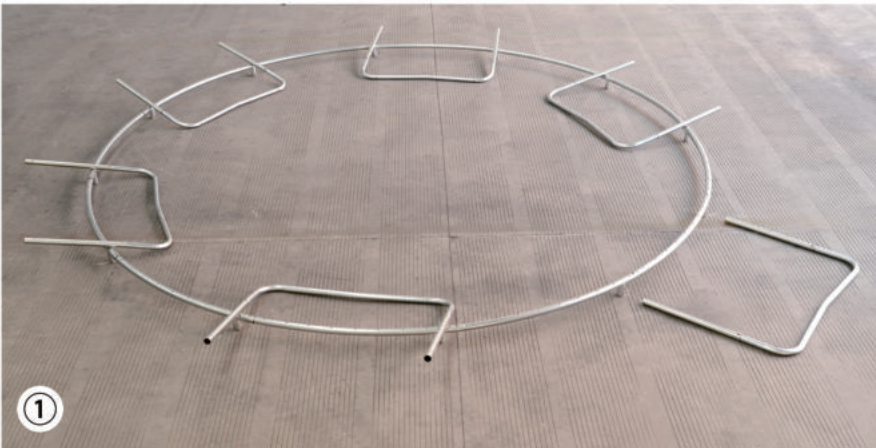
2/ Step 2: W-shaped leg and Leg Extension:



Notice: 1 W-shaped leg with 2 Leg Extension ▲

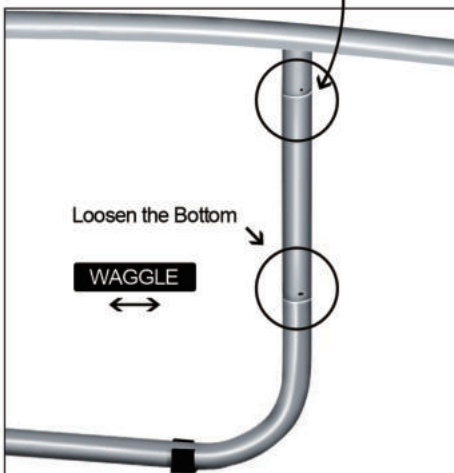
Please connect the Leg Extension to the W-shaped as Picture ② shows. ▲

3/ Step 3: Key Step for the big circle and Trampoline Leg:



The top rail must be firmly put inside the trampoline leg, it is a very important step.

⚠ The screw holes on the leg extensions and w-legs should face inside of the frame.



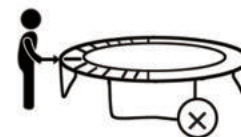
What if screw hole connects the leg extension and top rail can not align?

- **Step 1:** Loosen the screw on the bottom of W-leg.
- **Step 2:** Rotate the leg extension a little bit to align the screw with the hole on the top rail. (Tip: To adjust easier, the hole on the bottom of the leg extension is rectangular and wider than the round hole of W-leg and top rail.)
- **Step 3:** Tighten the screw on the bottom of the leg extension.

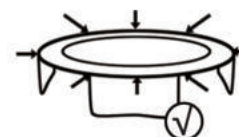
4 Step 4: Spring and Jumping Mat:



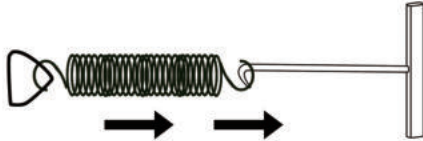
Important Notice: Do not install the spring one by one. If you install them one by one, the trampoline frame will be defective due to Uneven force.



Important Notice: Do not use ones leg to push against the trampoline leg frame when fitting the spring. It will cause trampoline to become mis-shapen.



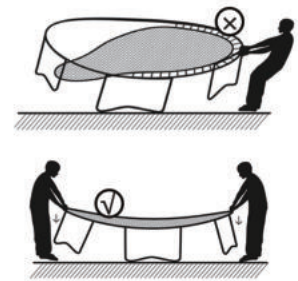
Please firstly install 4 or 6 spings as Picture ① and Picture ② by Spring tool. After that, it is better 2 people to install the rest springs from diffenet sides.



The trampoline frame shows as Picture ③ ▲



When you move the trampoline, do not pull the trampoline from one side. It is better 2-3 people lift the trampoline on opposite sides of frame and make sure frame legs are in a vertical position.

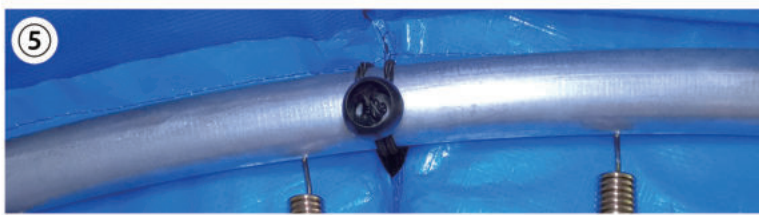
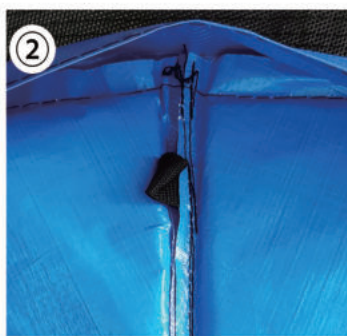
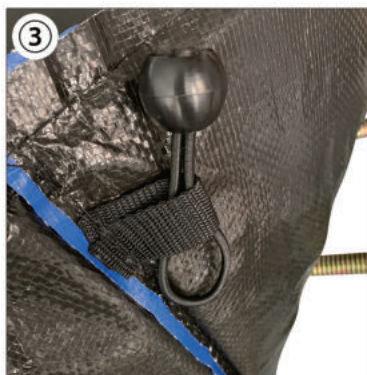


5/ Step 5: Safety Pad(Spring Cover).

1. Inner Part: Attach the pad to the triangle rings of the jumping mat.



2. Outer Part: Attach the pad to the frame rails





WEB: www.exacme.com
PHONE: 1-323-597-1109
E-MAIL: sales@exacme.com

LOCATION: Newacme LLC, 3980 PREMIER AVE, MENPHIS, TN, 38118