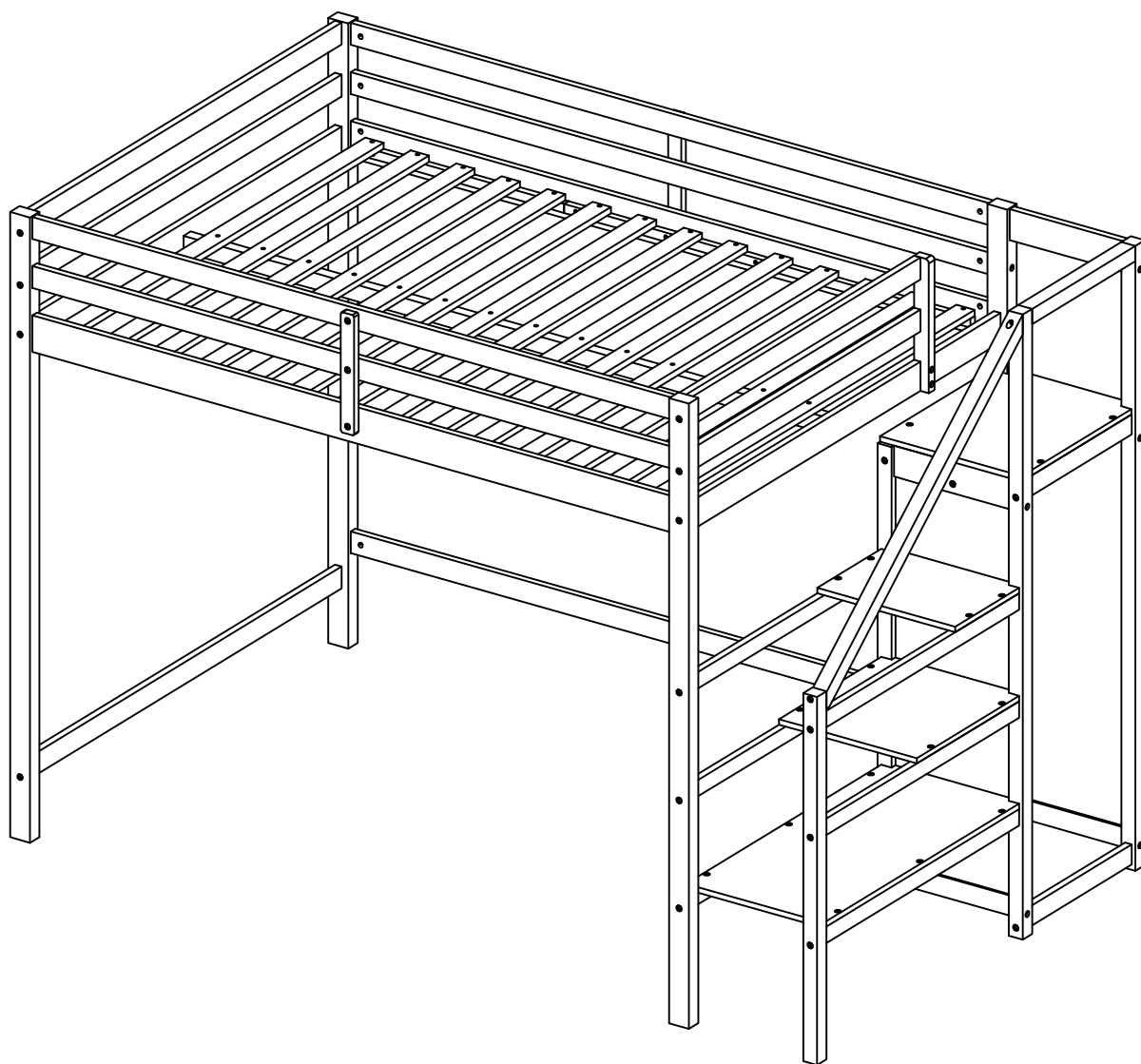


# ASSEMBLY INSTRUCTIONS



# **! SAFETY WARNINGS !**

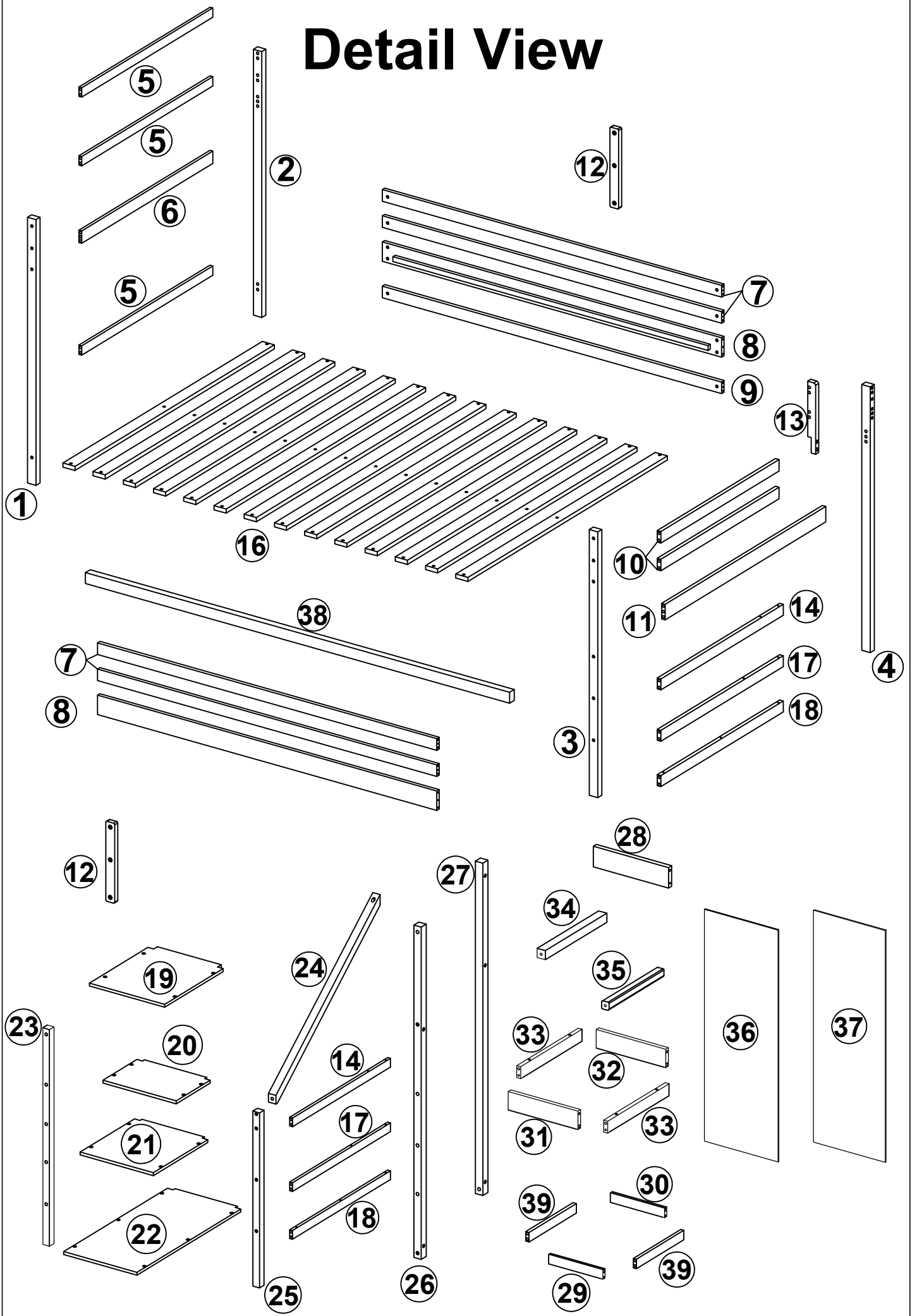
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1. This bed is designed for use only mattress(es) meeting the following specifications on the upper bunk, and lower bunk:

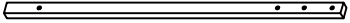

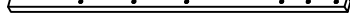


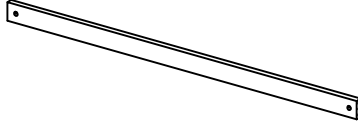
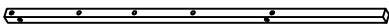
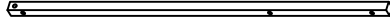
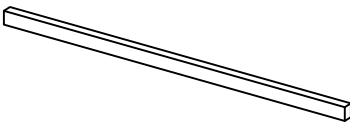
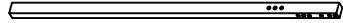
Bed type	Length	Width	Thickness
Full Standard	74" - 75"	53 1/2 "	6"

2. Replacement parts, including additional guardrails, may be obtained from any of our **dealers**
3. Follow the information on the warnings appearing on the upper bunk bed end structure and on the carton. Do not remove warning label from bed.
4. Always use the recommended size mattresses or mattress supports, or both, to help prevent the likelihood of entrapment or falls.
5. Surface of the mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
6. Do not allow children under 6 years of age to use the upper bunk.
7. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
8. Do not allow horseplay on or under the bed and prohibit jumping on the bed
9. Always use the ladder for entering and leaving the upper bunk.
10. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
11. Use of a night light may provided added safety precaution for a child using the upper bunk.
12. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
13. The use of water or sleep flotation mattresses is prohibited.
14. **STRANGULATION HAZARD** – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for axample, but not limited, hook, belts and jump ropes.
15. Keep these instructions for future reference
16. Prohidit more than one person on upper bunk .
17. We recommend assembling your bunk bed on the shipping carton to protect your floor or carpet .
18. Be caertain all staples are out of the box before beginning assembly on the shipping carton .

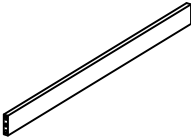
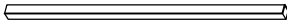
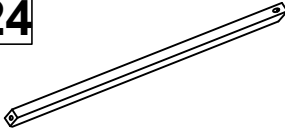
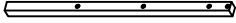



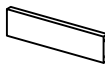


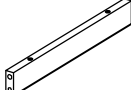

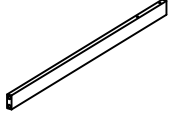

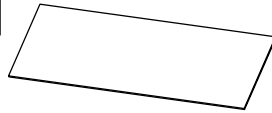
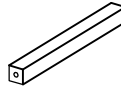

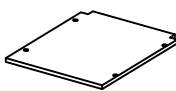
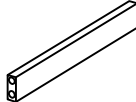
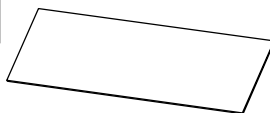
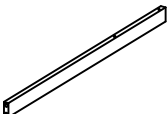
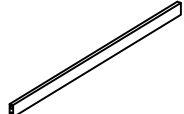
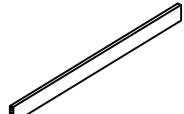
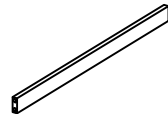
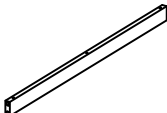


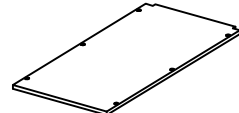
# Detail View






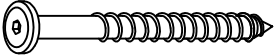





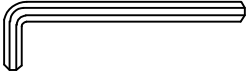

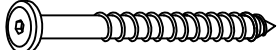
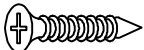

# Part List :

<b>1</b> 	<b>2</b> 	<b>3</b> 
<b>Front leg (Left) - 1pc</b>	<b>Hind leg (Left) - 1pc</b>	<b>Front leg (Right) - 1pc</b>
<b>7</b> 	<b>8</b> 	<b>9</b> 
<b>Upper crossbar - 4pcs</b>	<b>Middle crossbar - 2pcs</b>	<b>Lower crossbar - 1pc</b>
<b>26</b> 	<b>27</b> 	<b>38</b> 
<b>Middle square foot - 1pc</b>	<b>Rear square foot - 1pc</b>	<b>Support bar - 1pc</b>
<b>4</b> 		
<b>Hind leg (Right) - 1pc</b>		

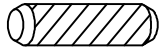

# Part List :

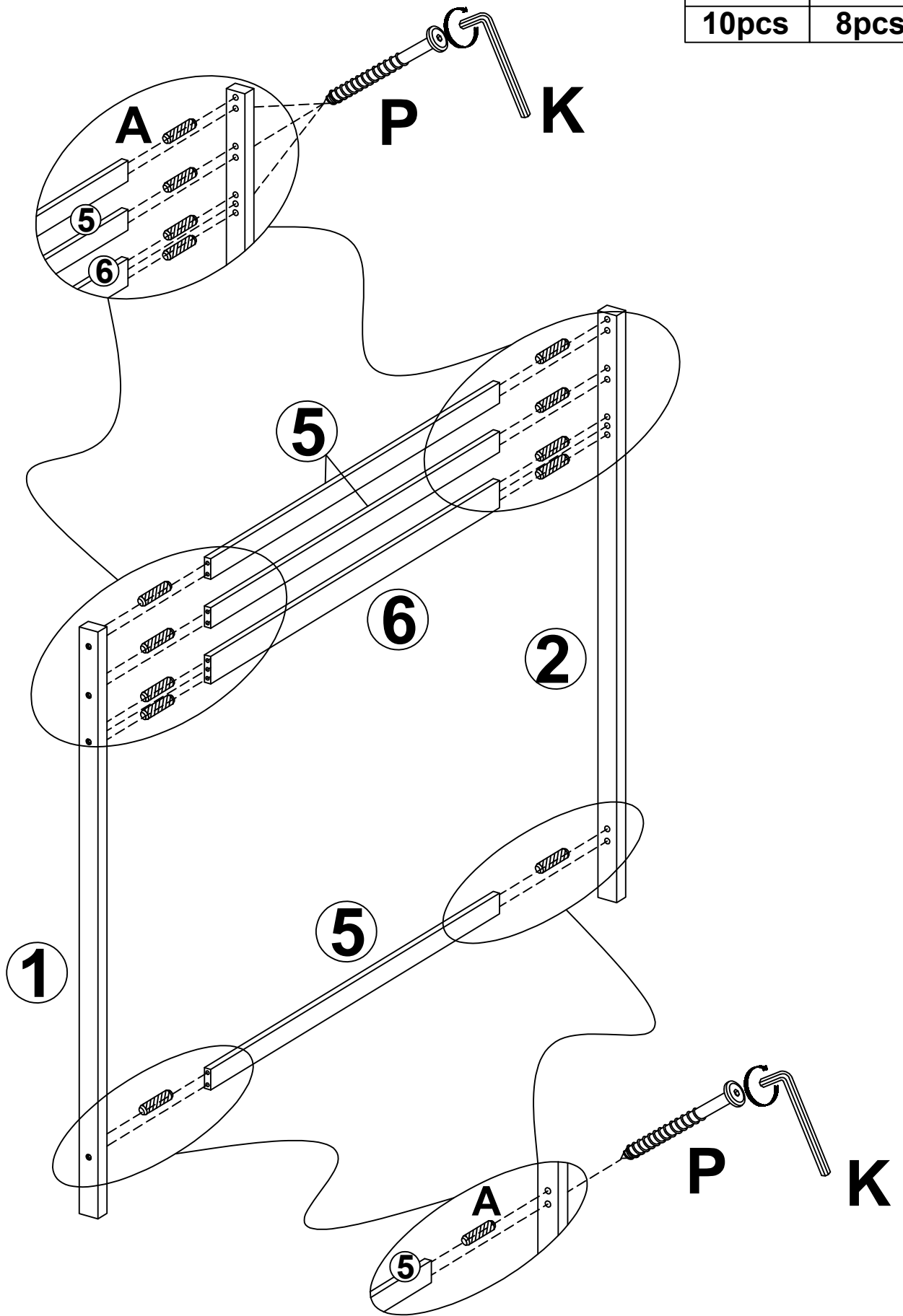
<b>11</b> 	<b>23</b> 	<b>24</b> 	<b>25</b> 
<b>Middle shoulder bed - 1pc</b>	<b>Square foot (Left) - 1pc</b>	<b>Diagonal bar - 1pc</b>	<b>Square foot (Right) - 1pc</b>
<b>12</b> 	<b>29</b> 	<b>30</b> 	<b>28</b> 
<b>Crossbar brace - 2pcs</b>	<b>Bottom grooved bar (Small) - 1pc</b>	<b>Bottom grooved bar (Large) - 1pc</b>	<b>Crossbar - 1pc</b>
<b>13</b> 	<b>32</b> 	<b>33</b> 	<b>31</b> 
<b>Balustrade paneling - 1pc</b>	<b>Top slotted bar (Large) - 1pc</b>	<b>Bar with hole on top - 2pcs</b>	<b>Top slotted bar (Small) - 1pc</b>
<b>14</b> 	<b>35</b> 	<b>36</b> 	<b>34</b> 
<b>Crossbar (L/R) - 2pcs</b>	<b>Hanger bar - 1pc</b>	<b>Panel (Mall) - 1pc</b>	<b>Top horizontal bar - 1pc</b>
<b>16</b> 	<b>19</b> 	<b>39</b> 	<b>37</b> 
<b>Slats - 14pcs</b>	<b>Top panel - 1pc</b>	<b>Bottom crothbar - 2pcs</b>	<b>Panel (Large) - 1pc</b>
<b>17</b> 	<b>5</b> 	<b>6</b> 	<b>10</b> 
<b>Crossbar (L/R) - 2pcs</b>	<b>Bed shoulder (Left) - 3pcs</b>	<b>Middle shoulder bed - 1pc</b>	<b>Bed shoulder (Right) - 2pcs</b>
<b>18</b> 	<b>20</b> 	<b>21</b> 	<b>22</b> 
<b>Crossbar (L/R) - 2pcs</b>	<b>Middle panel - 1pc</b>	<b>Middle panel - 1pc</b>	<b>Bottom panel - 1pc</b>

# Hardware Lists :

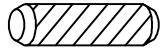

<b>A</b>  Ø10*30mm	<b>B</b>  Ø6*50mm	<b>C</b>  Ø6*30mm
Wood dowel (68pcs)	Hex-Head screw (22pcs)	Hex-Head screw (6pcs)
<b>D</b>  Ø6*100mm	<b>E</b>  Ø1/4"*100mm	<b>J</b>  Ø1/4"
Hex-Head screw (3pcs)	Hex-Head bolt (17pcs)	Horizontal-Hole bolt (18pcs)
<b>G</b>  Ø1/4"*30mm	<b>H</b>  Ø1/4"	<b>M</b>  75*40*25mm
Hex-Head bolt (2pcs)	Nut (2pcs)	U bracket (2pcs)
<b>K</b>  K4mm	<b>L</b>  #4*30mm	<b>P</b>  Ø6*80mm
Allen key (1pc)	Screw (42pcs)	Hex-Head screw (42pcs)
<b>N</b>  #4*15mm	<b>T</b>  Ø1/4"*85mm	
Screw (12pcs)	Hex-Head bolt (1pc)	

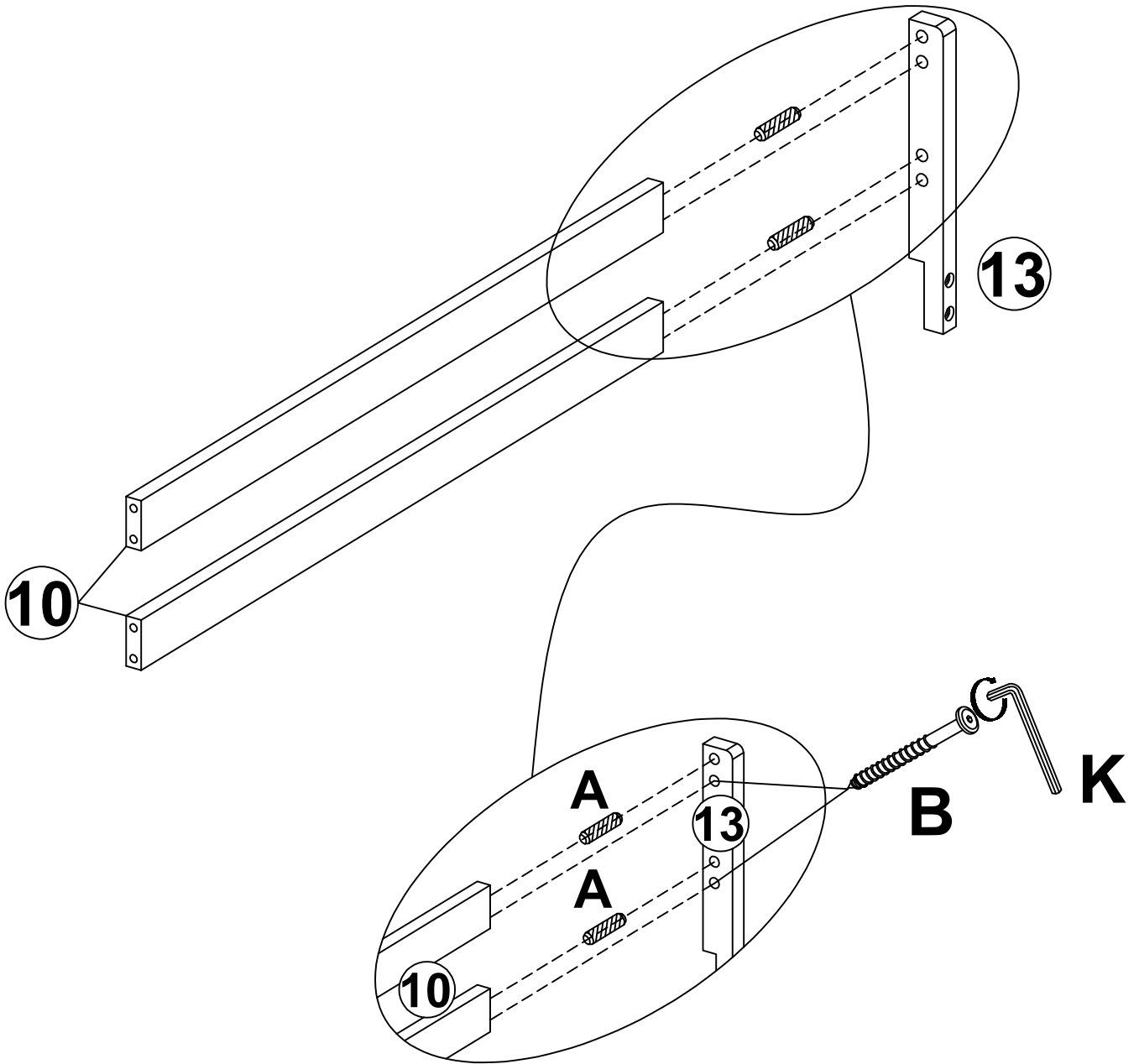
# Step 1:

<b>A</b>	<b>P</b>
	
10pcs	8pcs

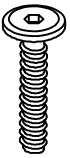



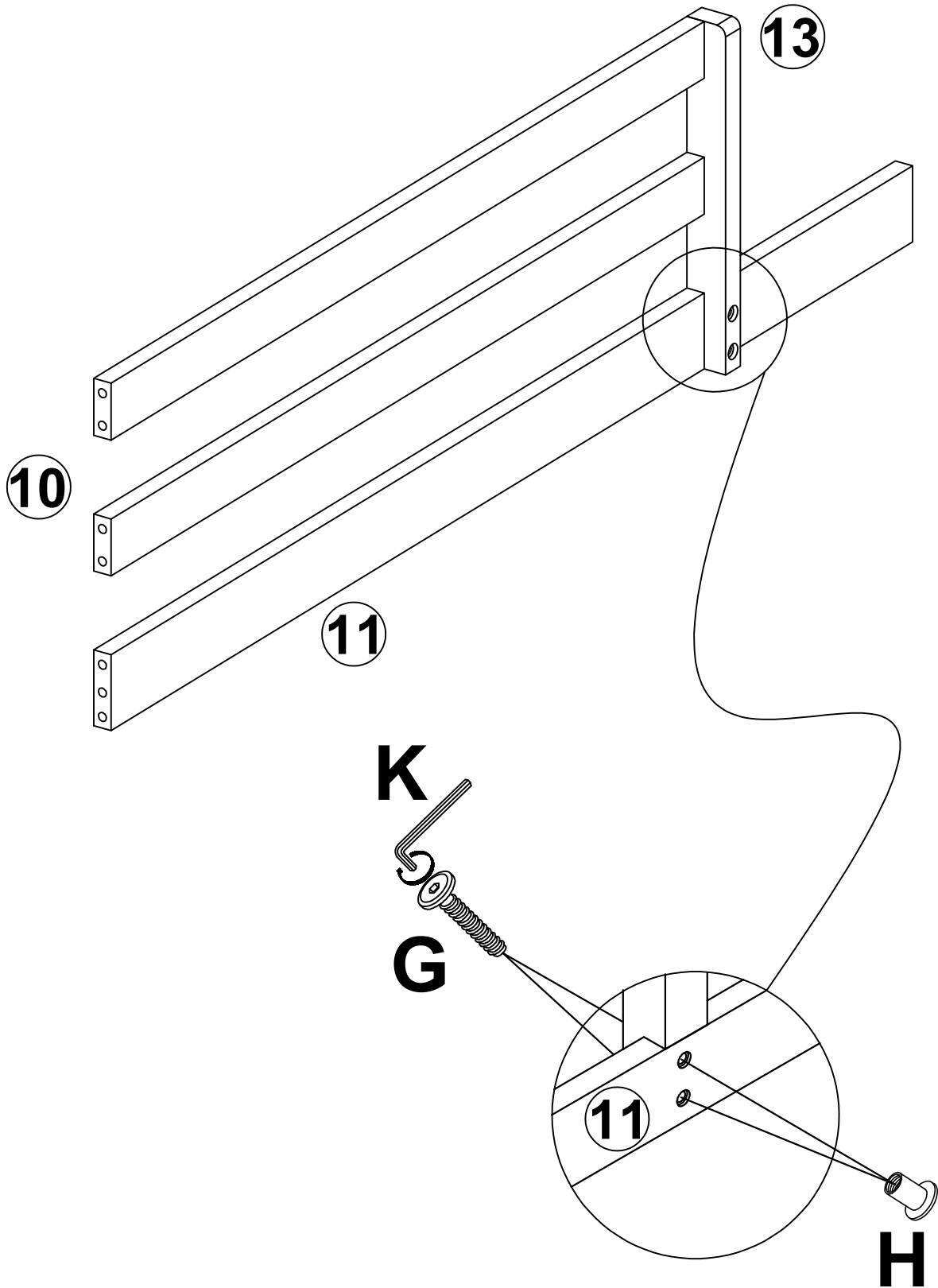
# Step 2:

<b>A</b>	<b>B</b>
	
<b>2pcs</b>	<b>2pcs</b>

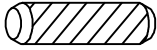



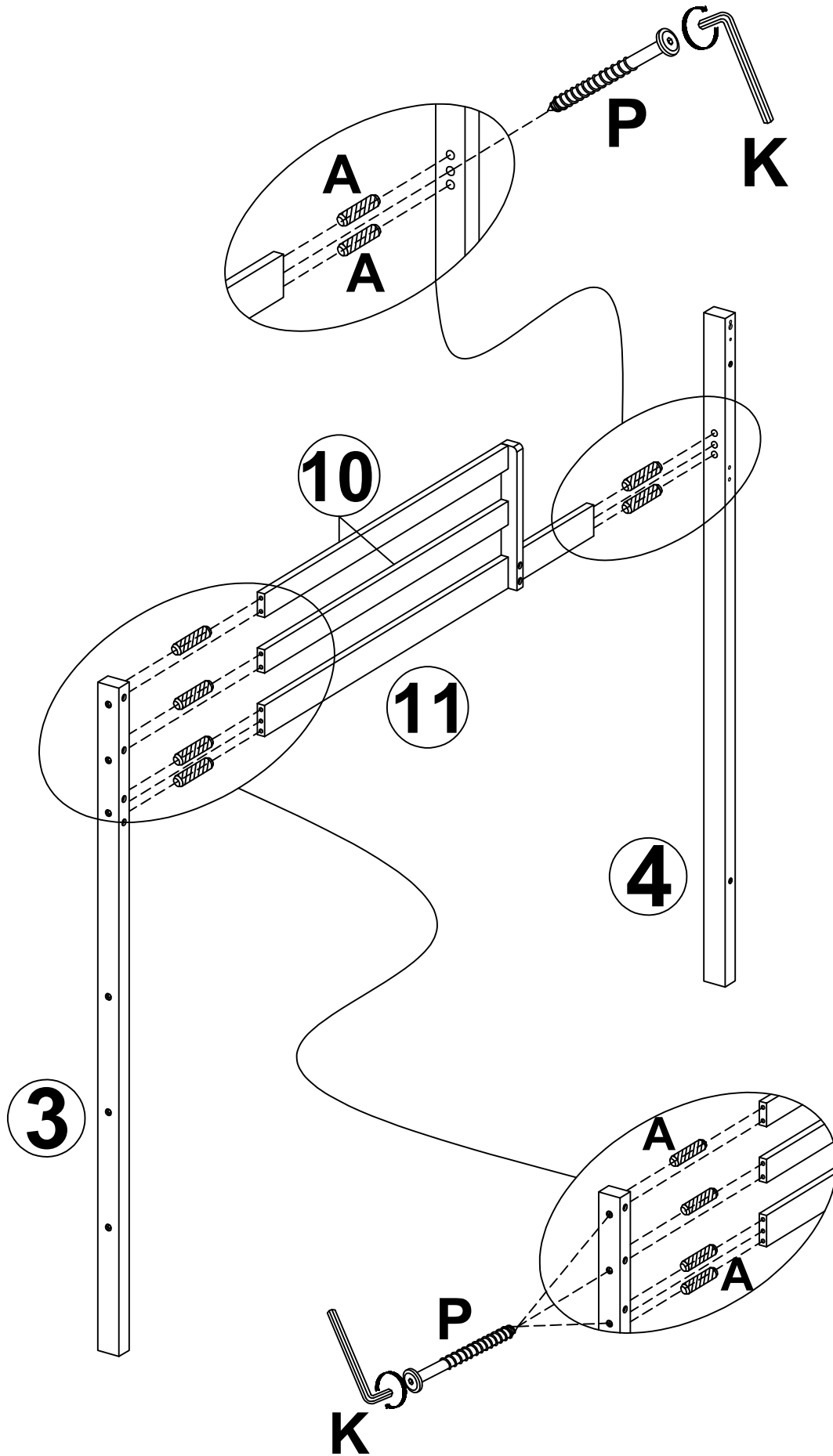
# Step 3:

<b>G</b>		<b>H</b>	
<b>2pcs</b>		<b>2pcs</b>	



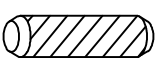



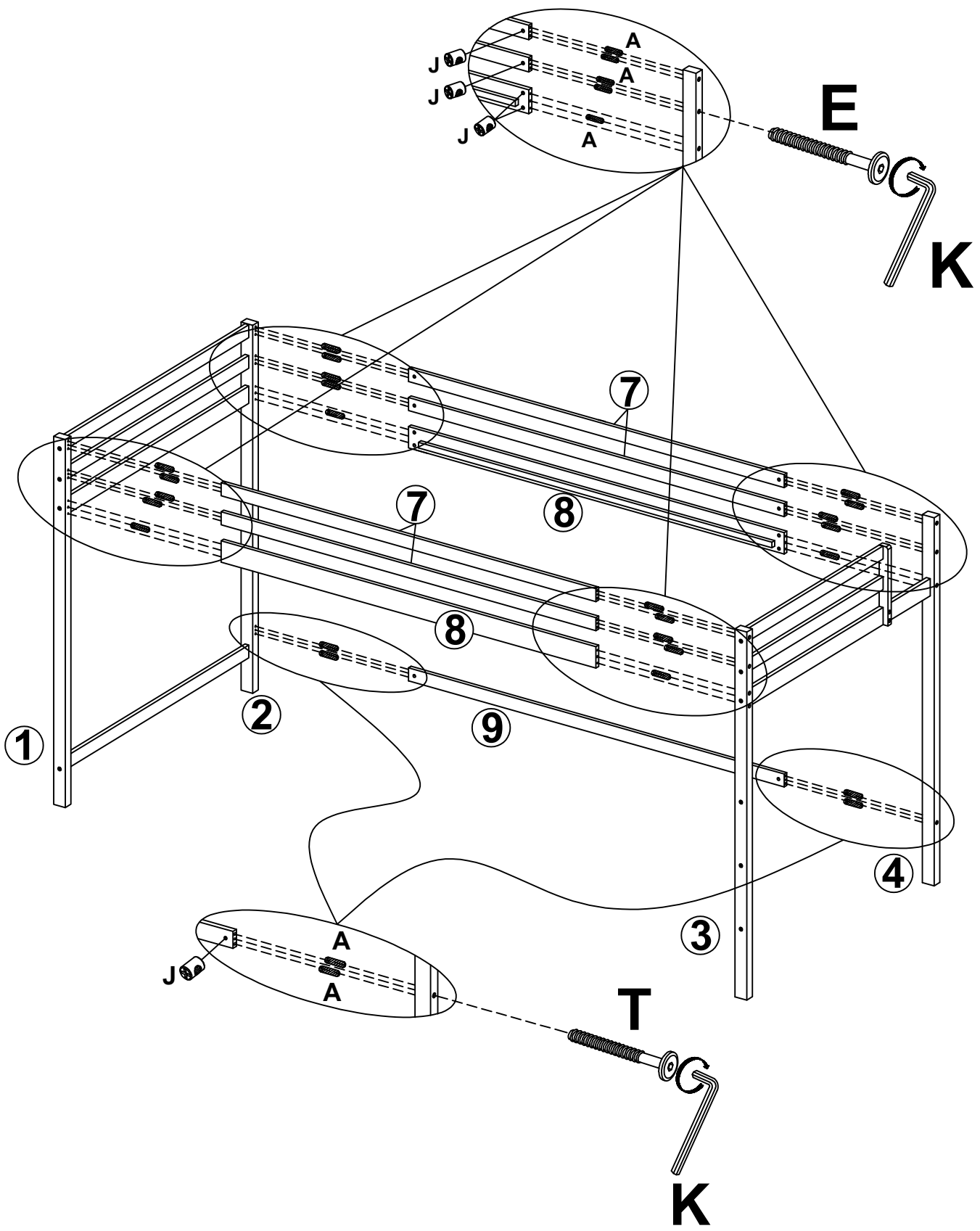
# Step 4:

<b>A</b>	<b>P</b>
	
6pcs	4pcs




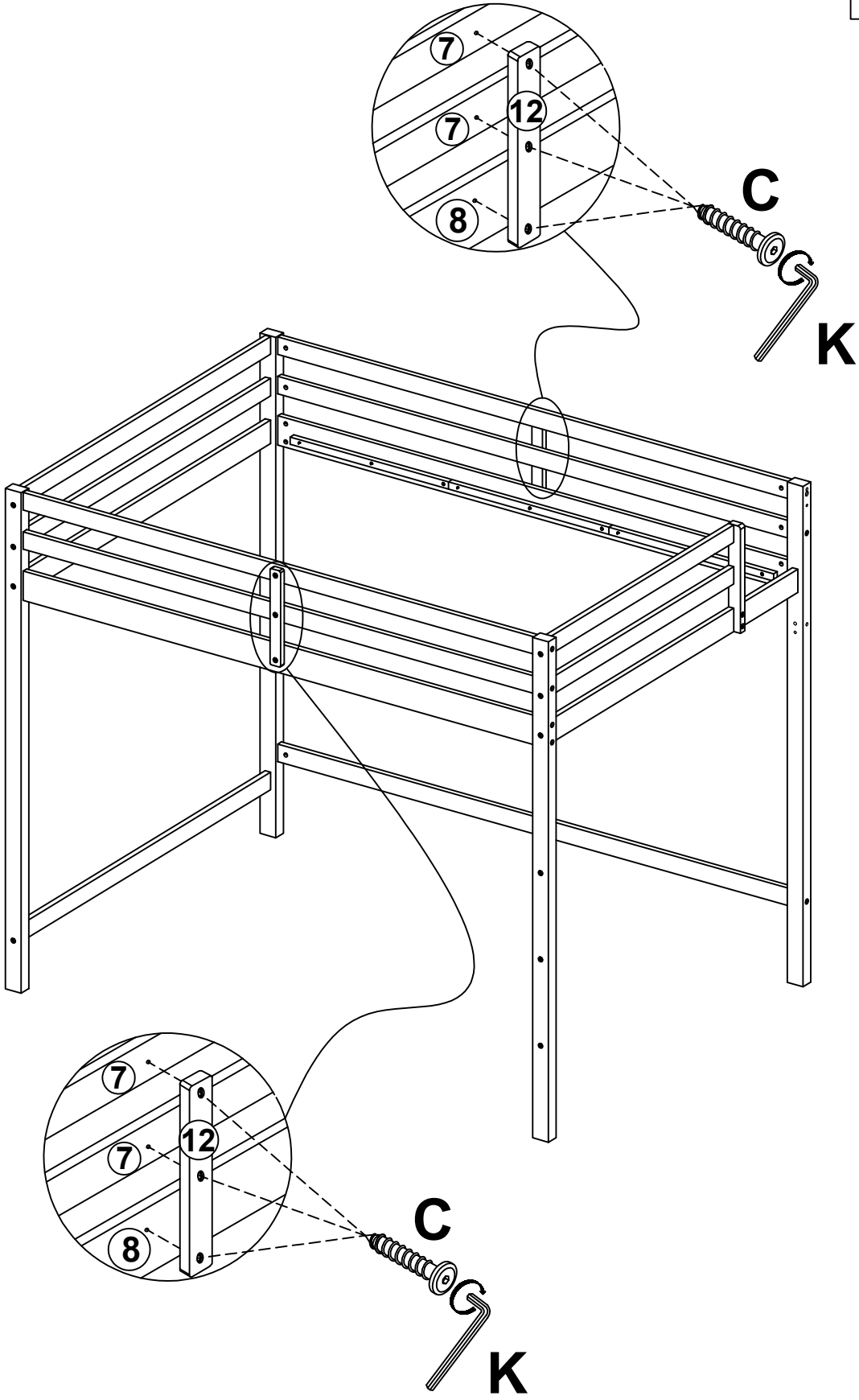
# Step 5:

<b>T</b>		<b>J</b>		<b>A</b>		<b>E</b>	
	1pc		18pcs		24pcs		17pcs

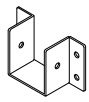
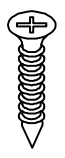


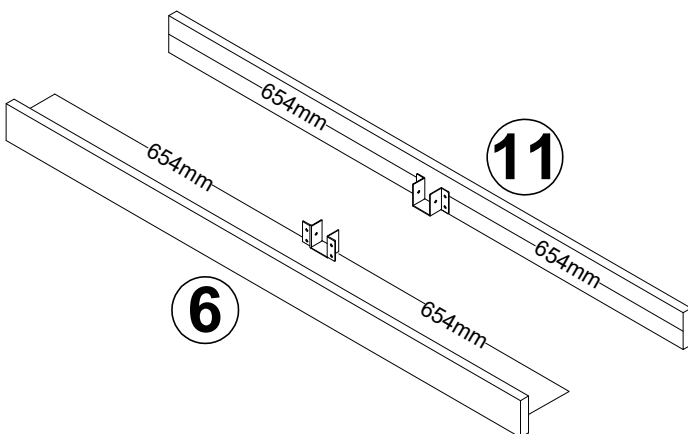
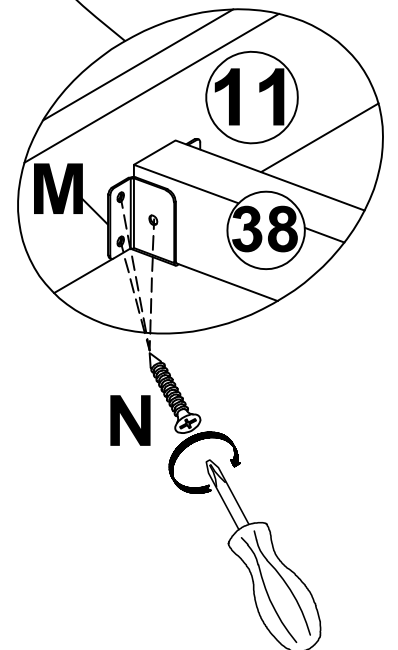
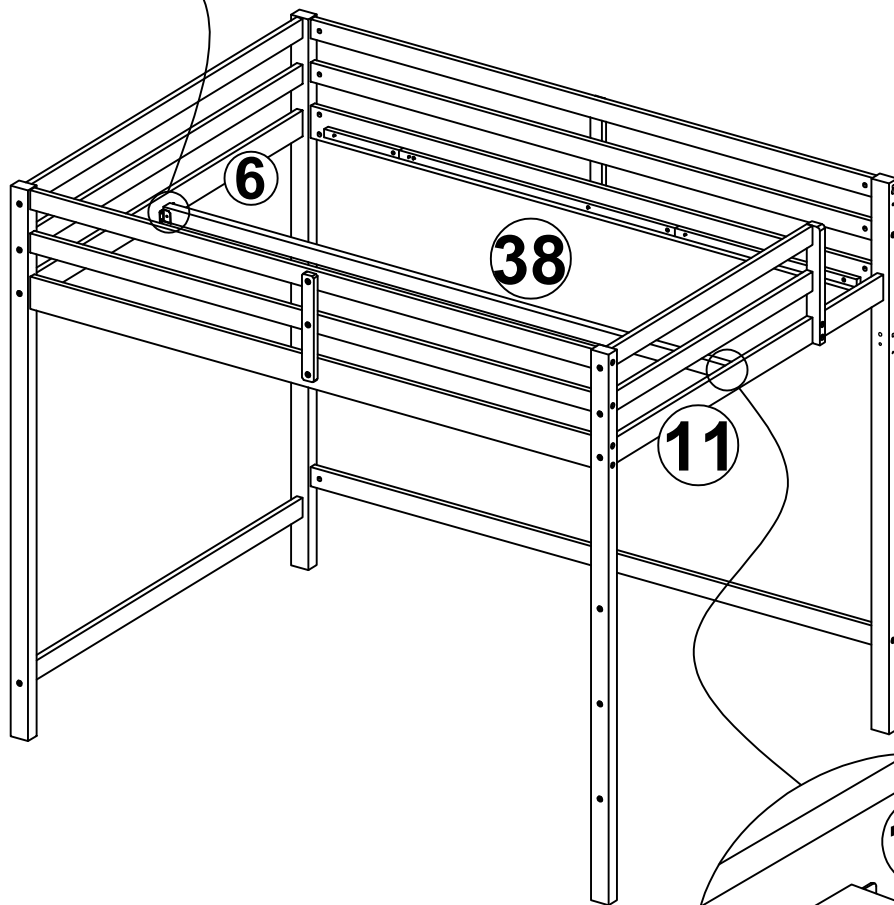
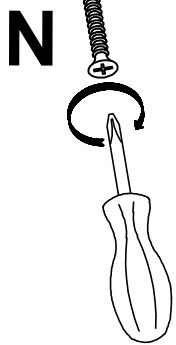
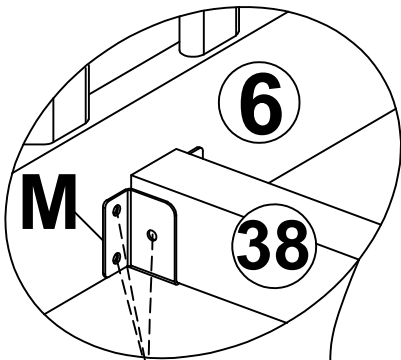
# Step 6:

<b>C</b>

<b>6pcs</b>

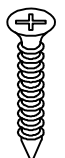


# Step 7:

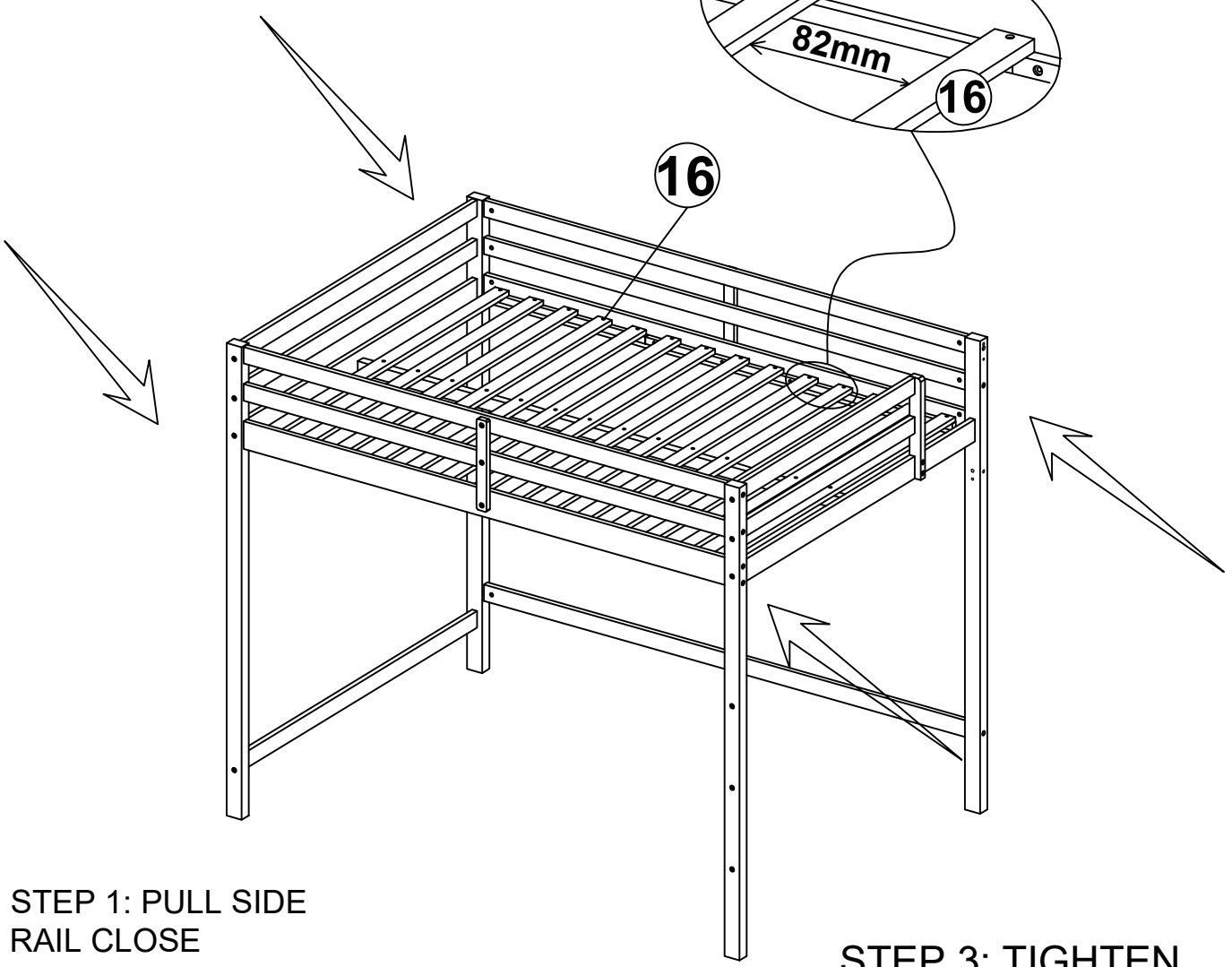
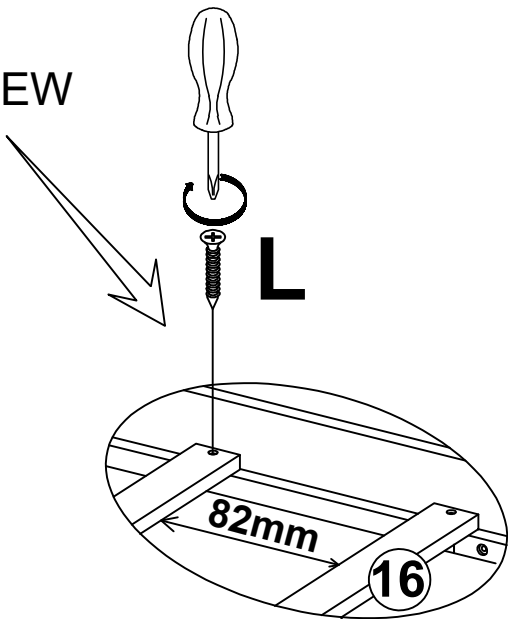
<b>M</b> 	<b>N</b> 
2pcs	12pcs



# Step 8:

<b>L</b>	
<b>42pcs</b>	


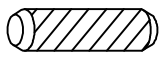

STEP 2: SCREW  
ALL SLATS

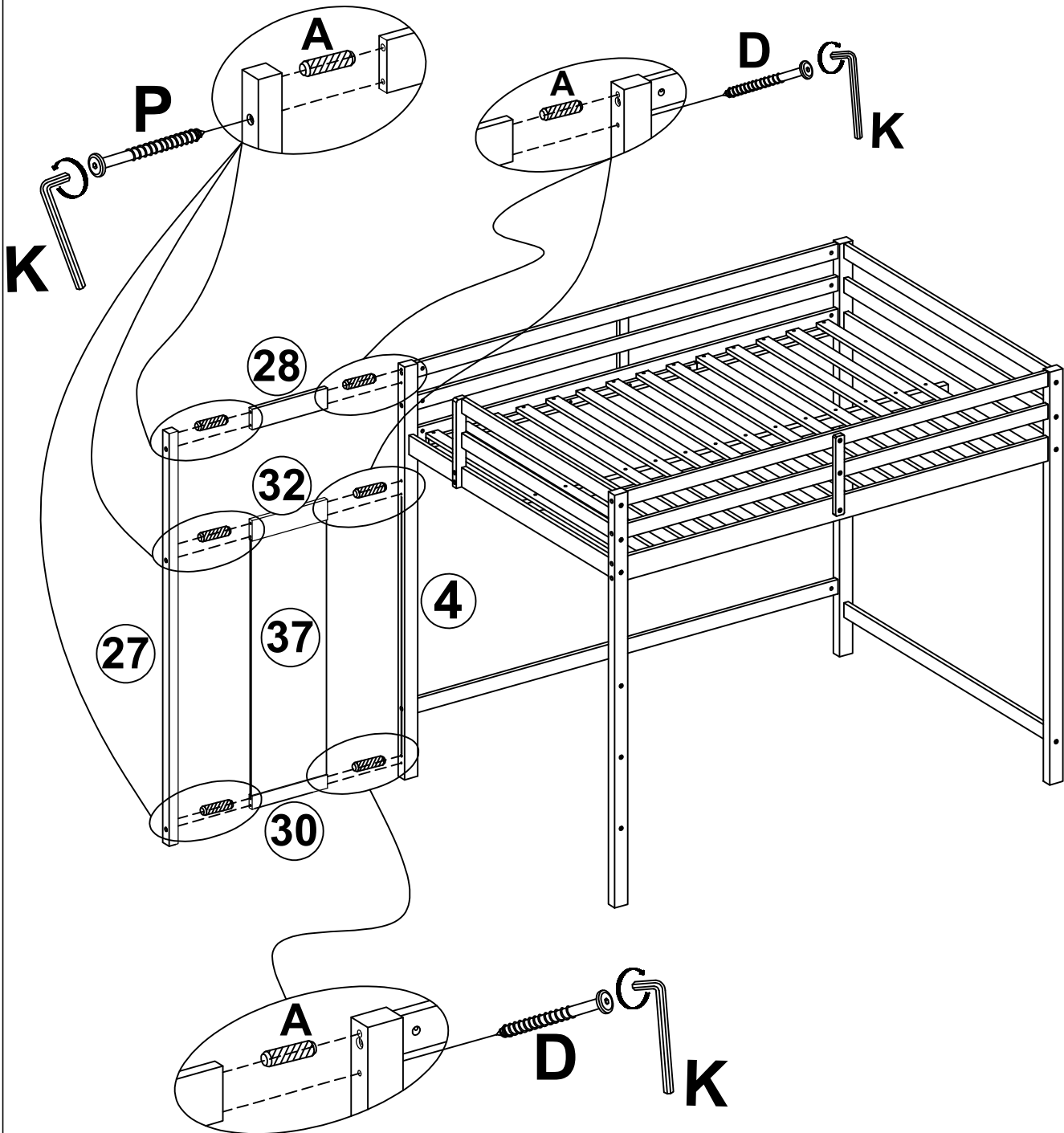


STEP 1: PULL SIDE  
RAIL CLOSE  
TOGETHER  
ENOUGH TO FIT  
THE SLATS


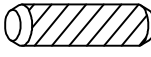

STEP 3: TIGHTEN  
100% ALL  
HEXAGON BOLTS

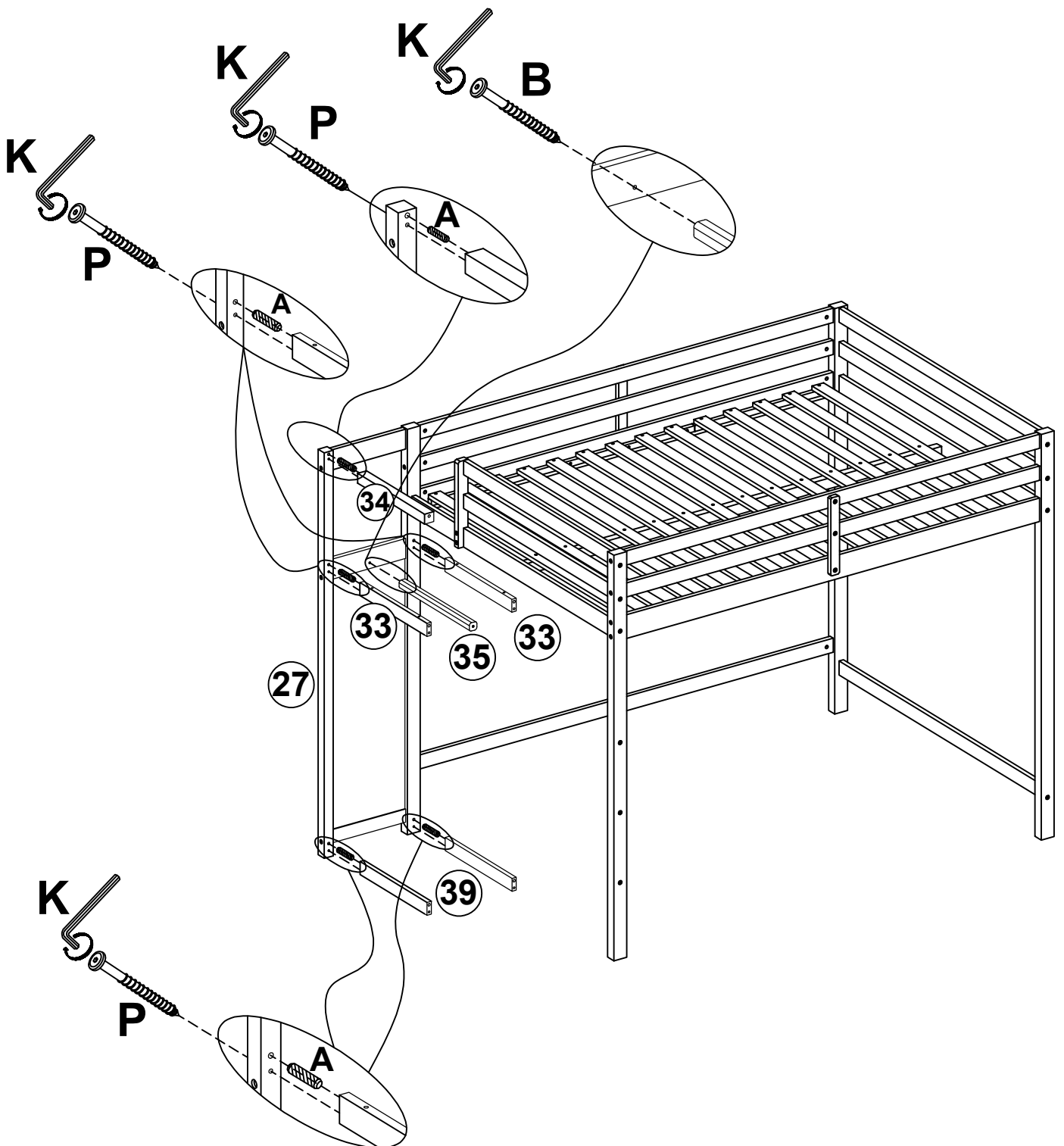
# Step 9:

<b>P</b>		<b>A</b>		<b>D</b>	
	3pcs		6pcs		3pcs

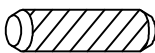



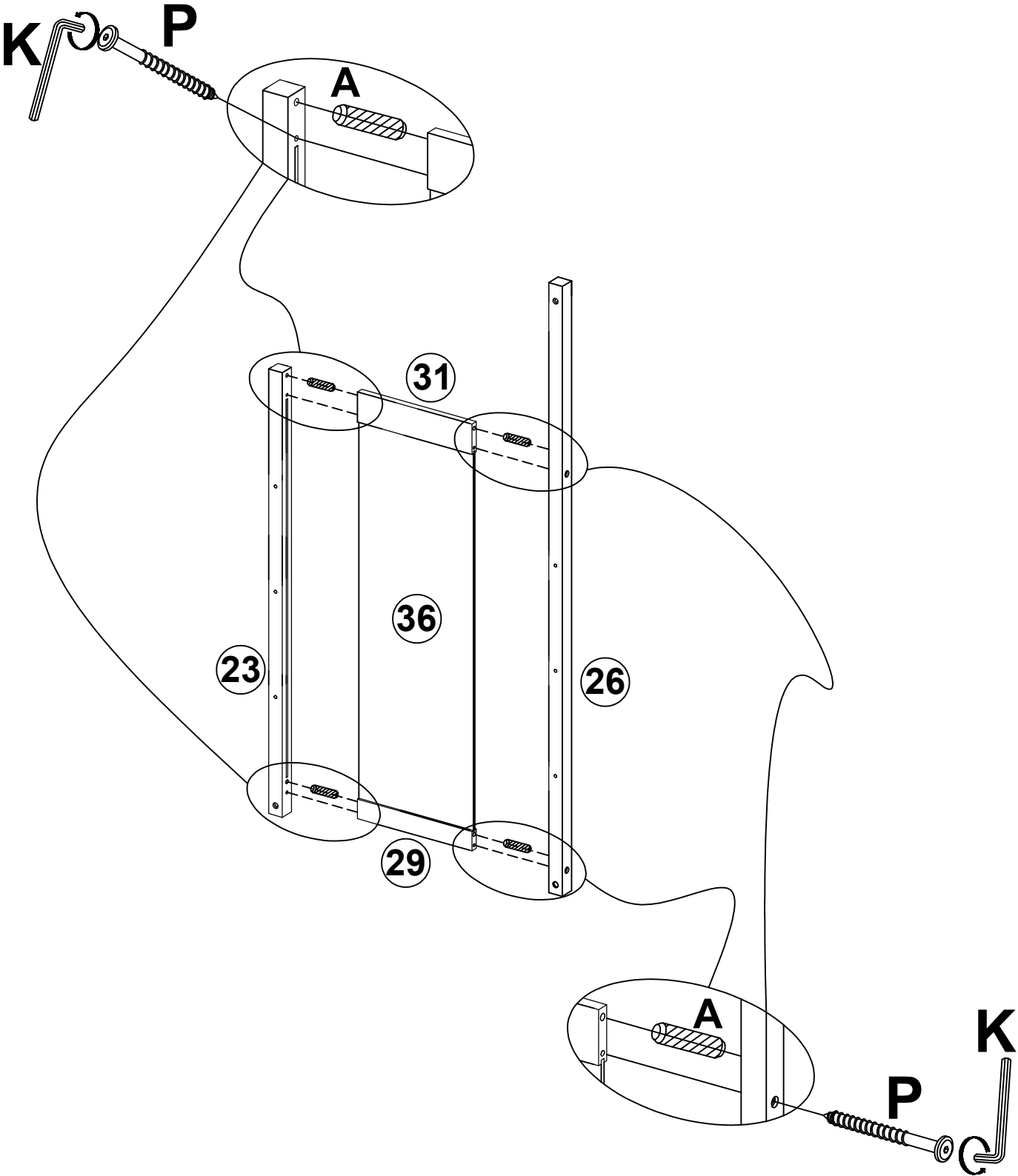
# Step 10:

<b>B</b>		<b>A</b>		<b>P</b>	
	1pc		5pcs		5pcs

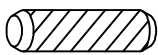




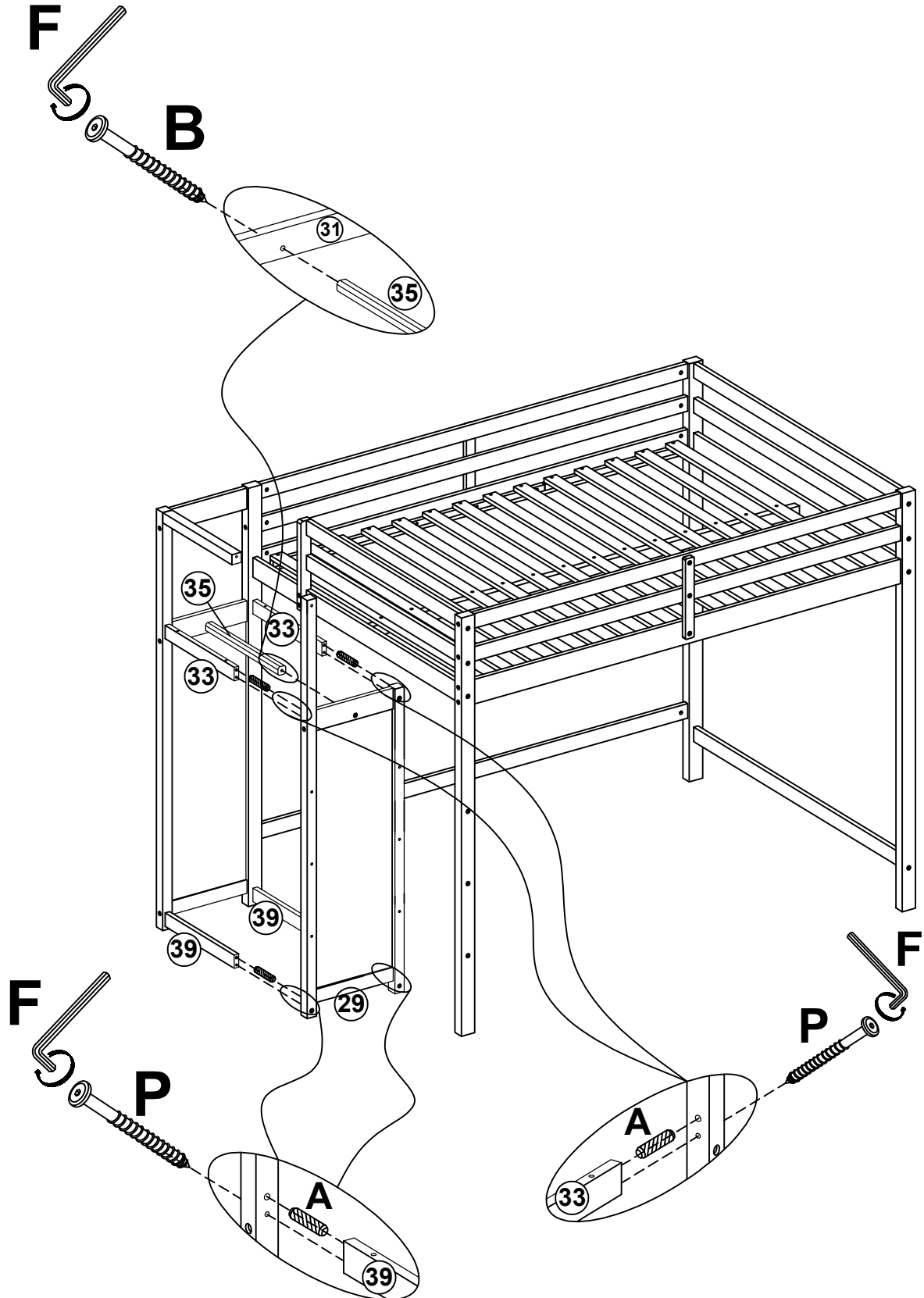
# Step 11:

<b>A</b>	<b>P</b>
	
<b>4pcs</b>	<b>4pcs</b>

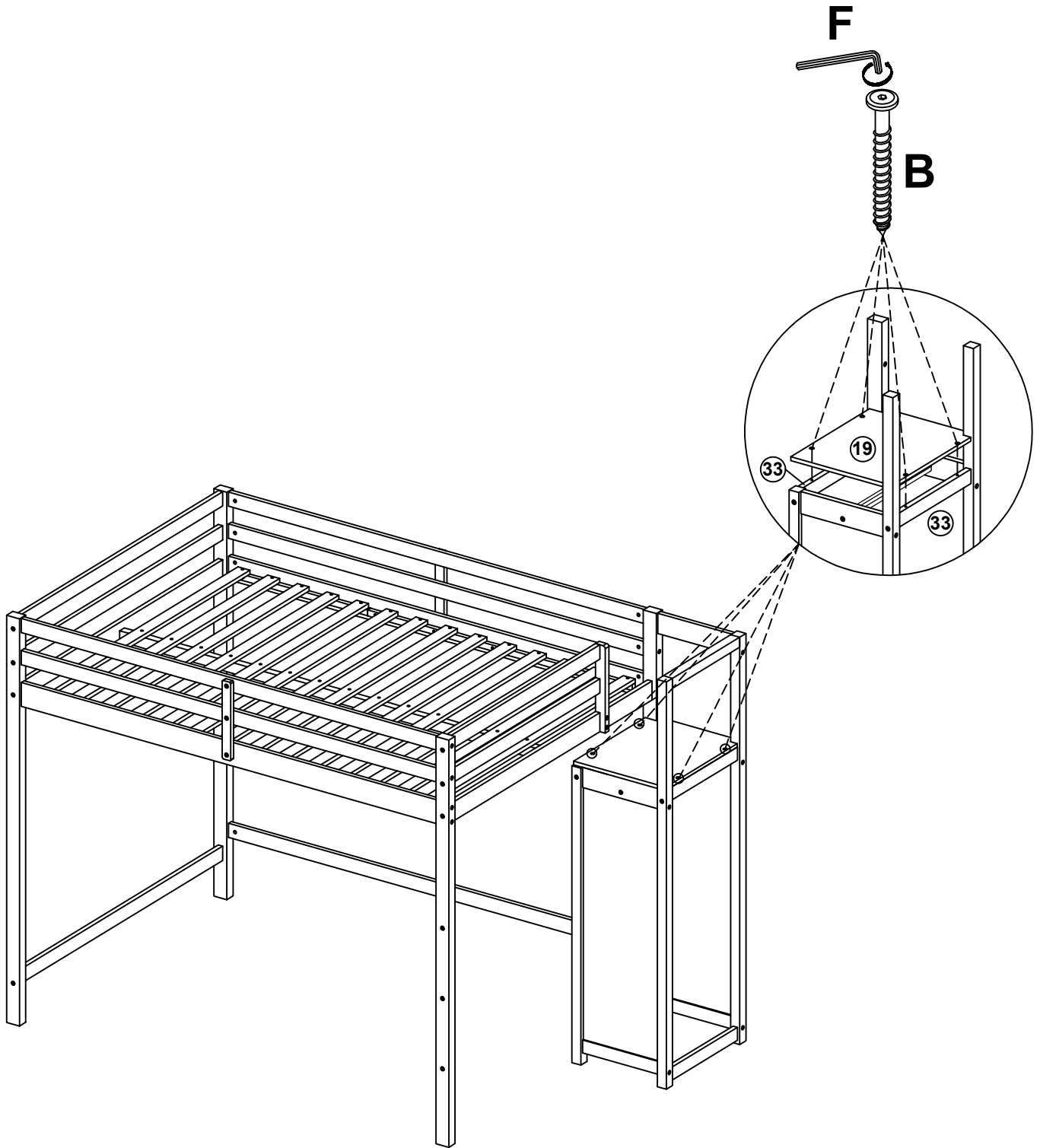


# Step 12:

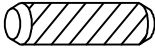

<b>A</b>	<b>P</b>	<b>B</b>
		
4pcs	4pcs	1pc

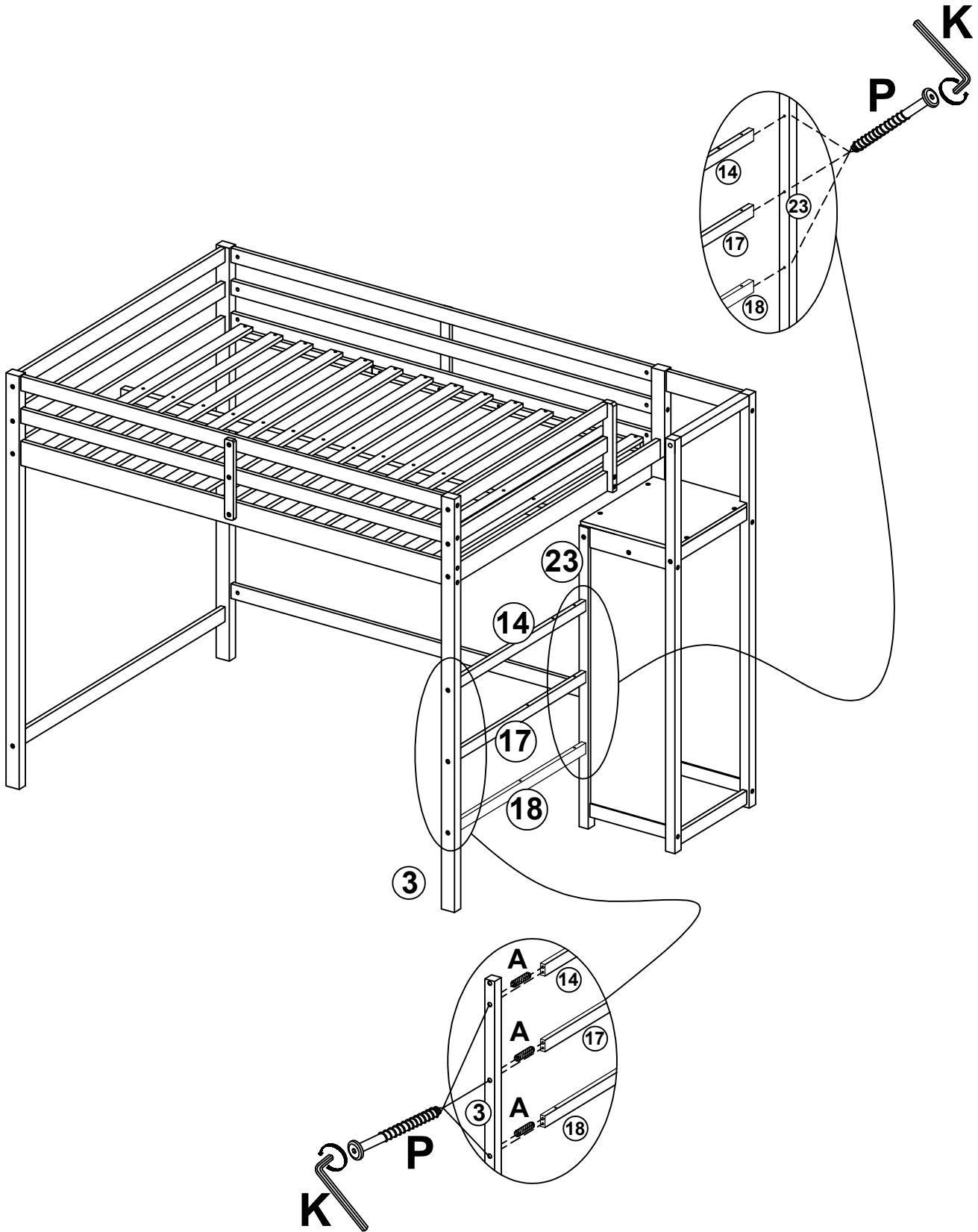


# Step 13:

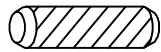



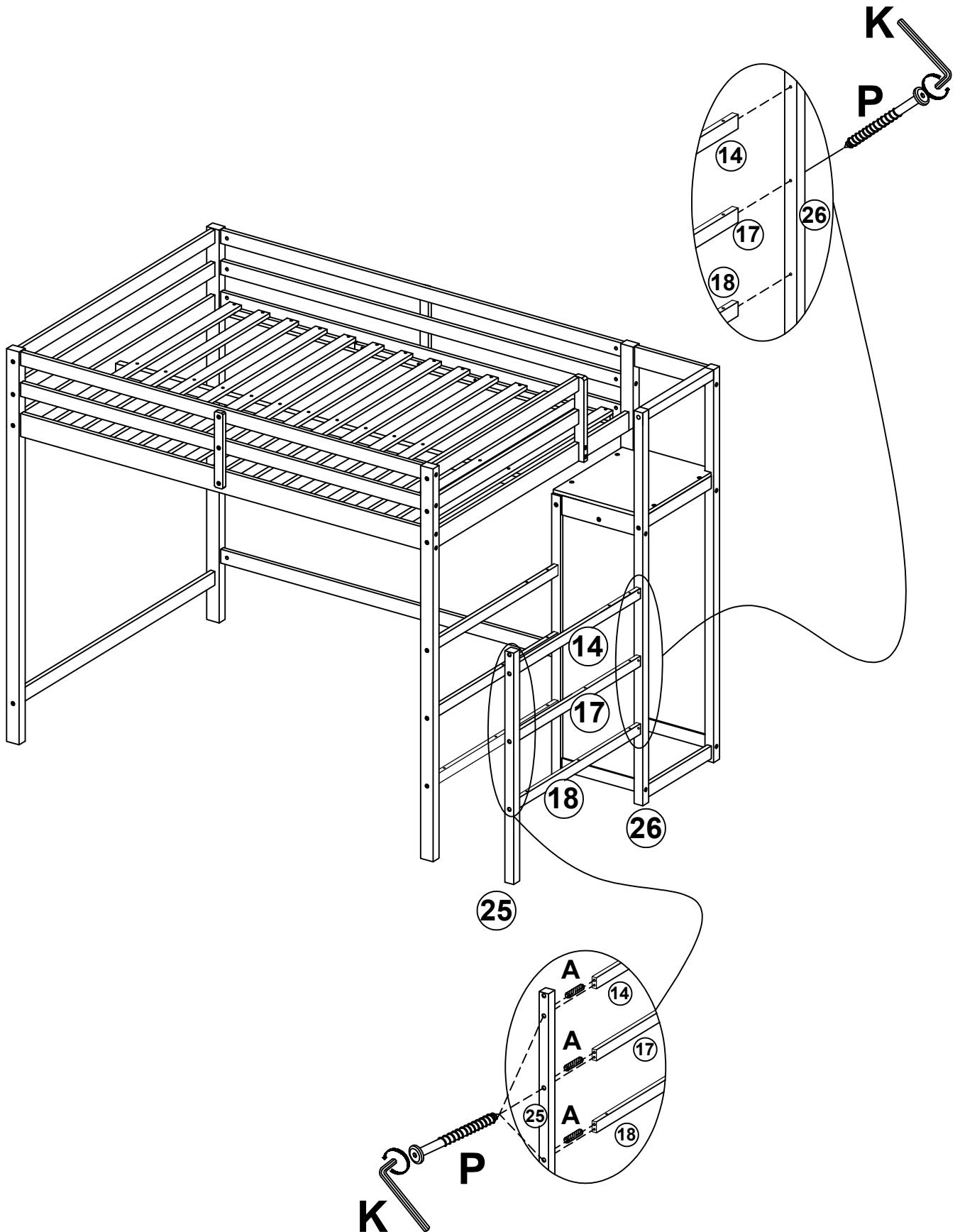
# Step 14:

<b>A</b>	<b>P</b>
	
3pcs	6pcs

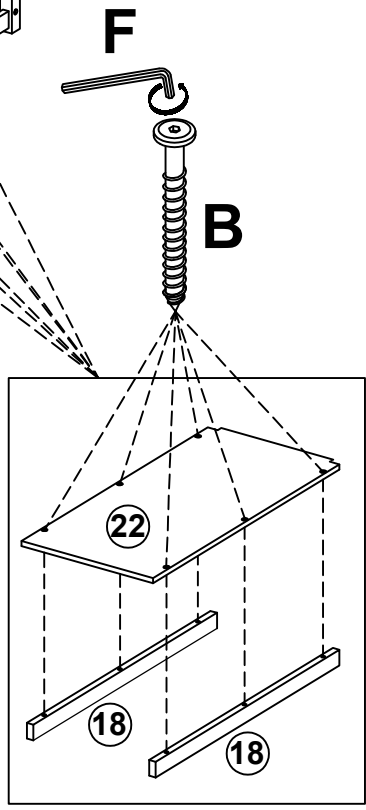
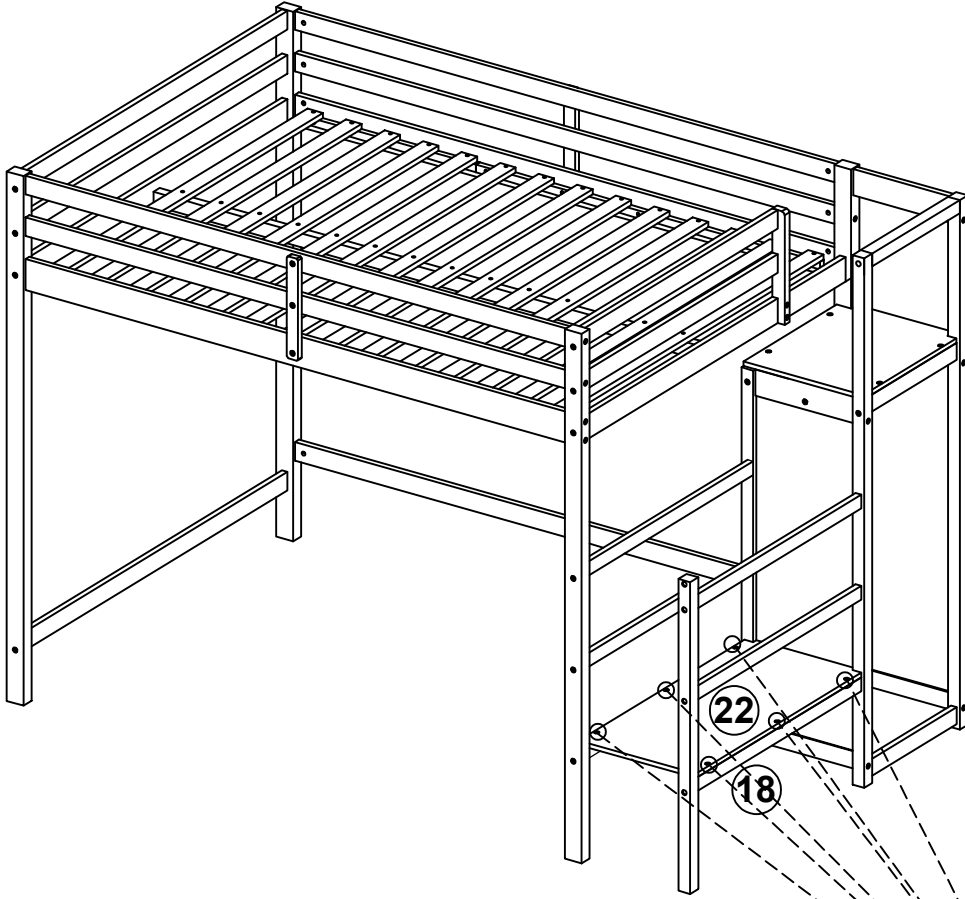
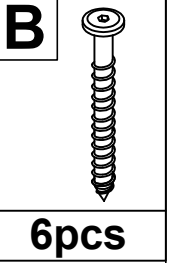


# Step 15:

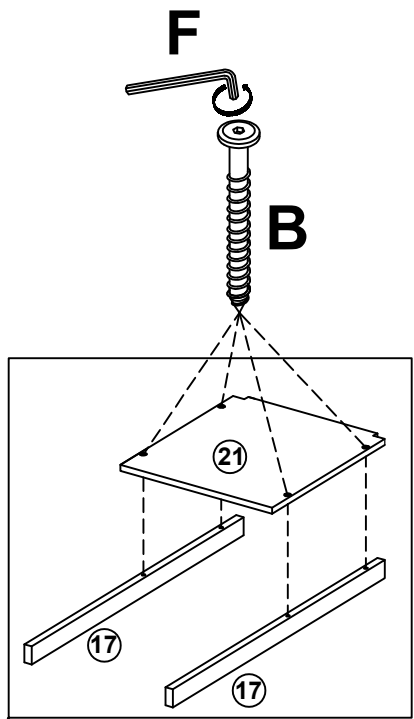
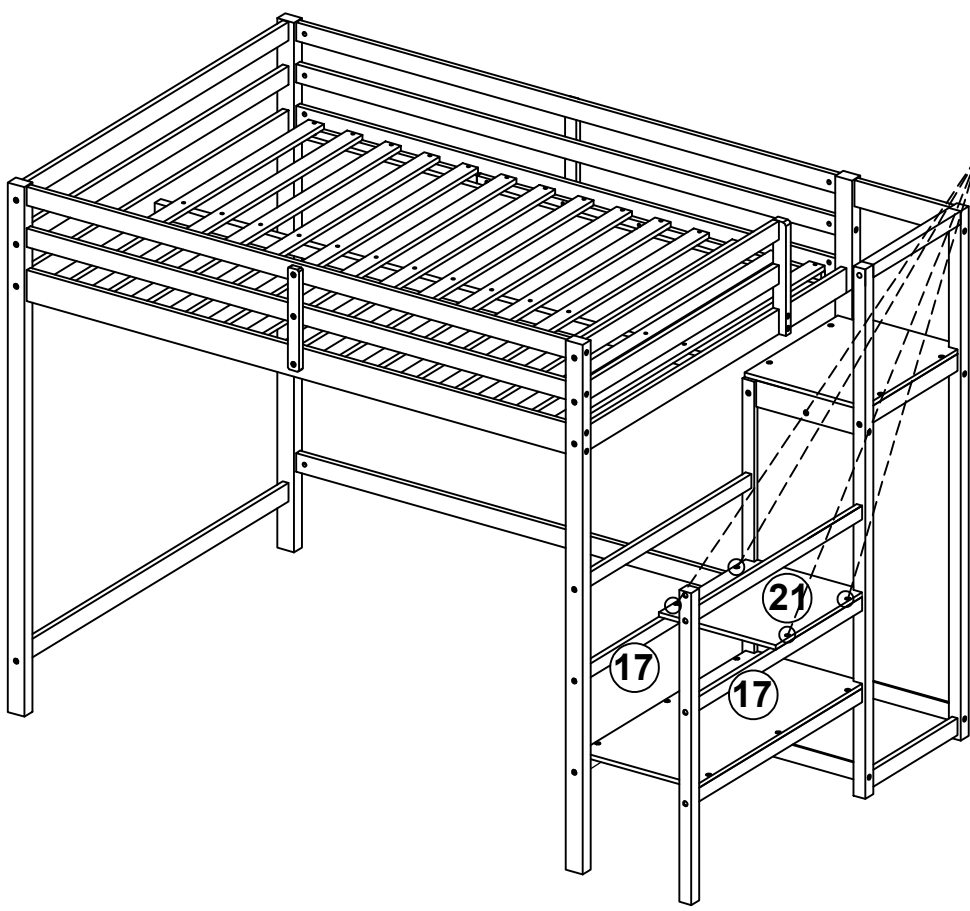
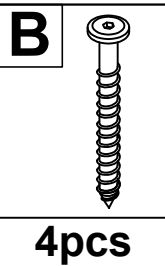
<b>A</b>	<b>P</b>
	
3pcs	6pcs




# Step 16:

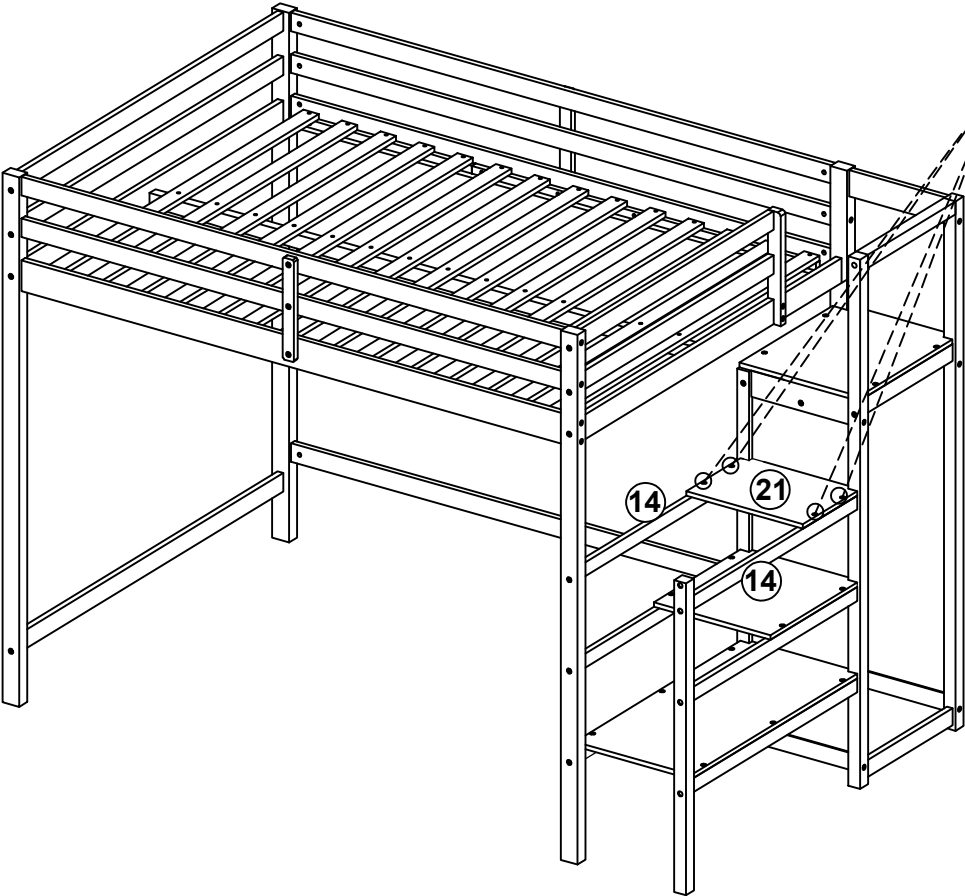
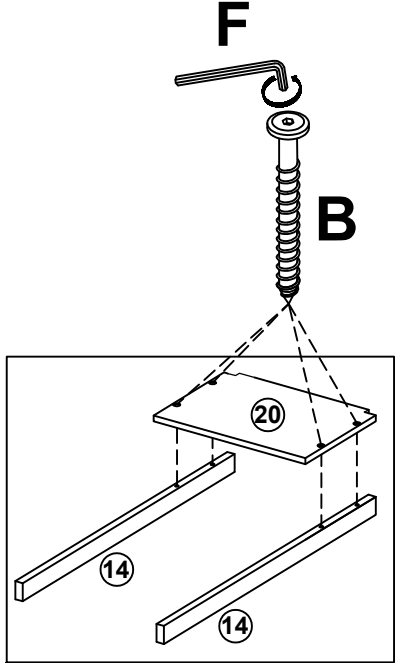


# Step 17:

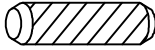



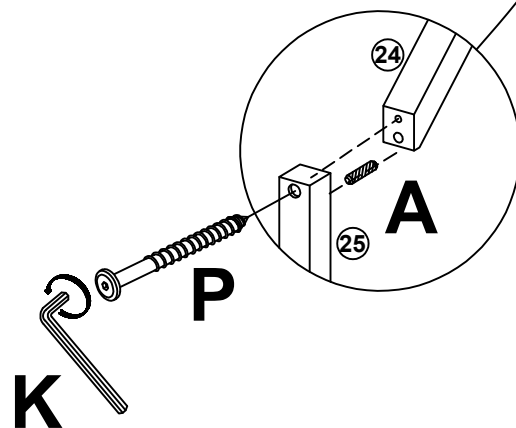
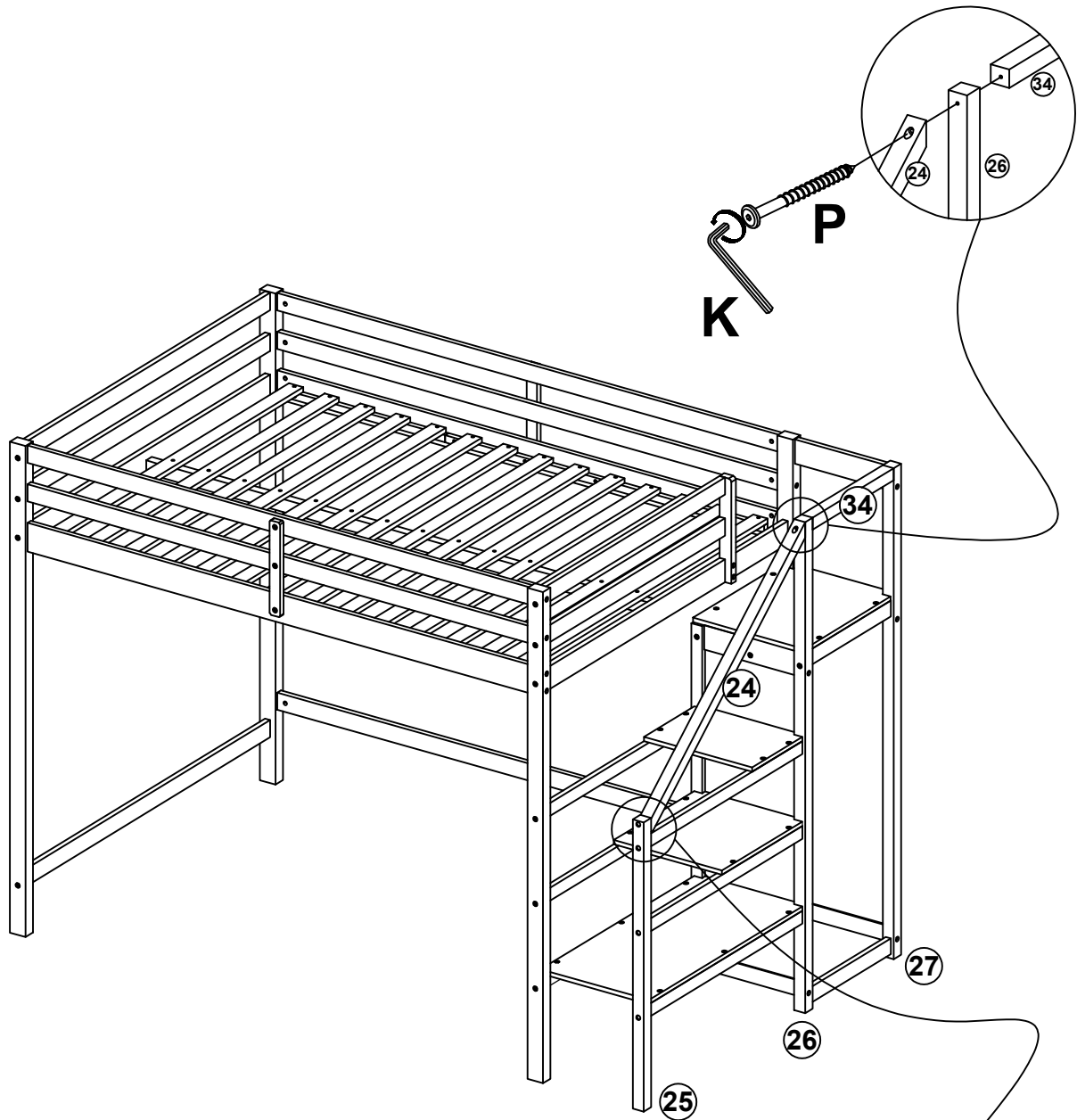
# Step 18:

<b>B</b>	
<b>4pcs</b>	



# Step 19:

<b>A</b>	<b>P</b>
	
1pc	2pcs



# COMPLETED

