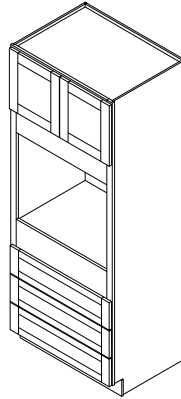


ASSEMBLY INSTRUCTION

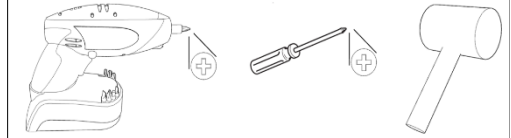
OVEN CABINET

Estimated Assembly Time: 50 - 60 minutes
2-person assembly recommended

It may be necessary to use a circular saw or jigsaw for further woodcraft adjustments.



TOOLS REQUIRED



PART	DESCRIPTION	QTY	PART	DESCRIPTION	QTY
A1	Box side panel - left	1	G2	Drawer side panel - right	3
A2	Box side panel - right	1	H	Drawer bottom panel	3
B	Box bottom panel	1	I	Drawer back panel	3
C	Box back panel	1	K	Adjustable shelf	1
D	Face frame & door panel	1	X	0.71" thick shelf	1
E	Toe kick panel	1	U	Fixed shelf	1
F	Drawer face panel	3	Y	0.47" thick shelf	1
G1	Drawer side panel - left	3	Z	Shelf support wood	2

HARDWARE CONTENTS

AA1

21" Glide and runner profile x 6



Included:
5/8" Flat Head Phillips
Screw x 30



*Six additional pieces are included as an extra

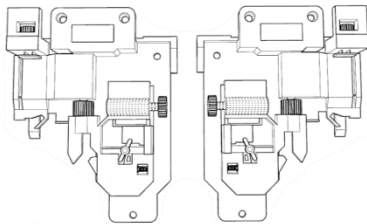
DD

Rubber bumper x 16



CC

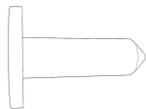
Adjustable drawer clip x 6



Included:
5/8" Flat Head Phillips
Screw x 12



3/8" Flat Head Phillips
Screw x 12



EE

Adjustable shelf clip x 4

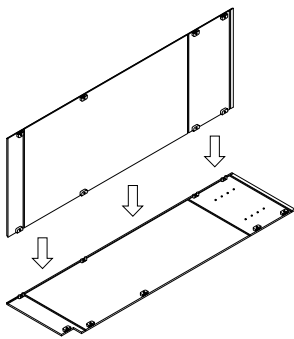


FF

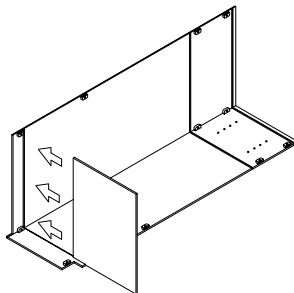
1" Flat head phillips screw x 22



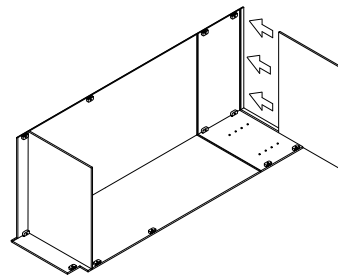
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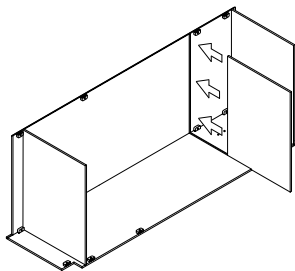
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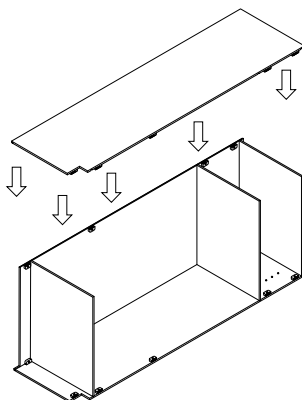
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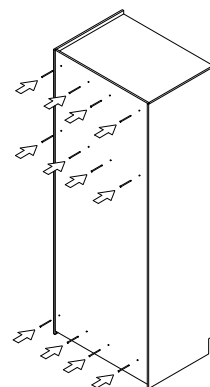
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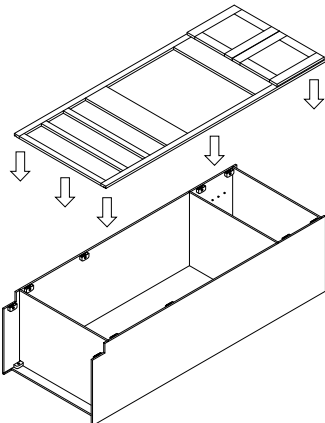
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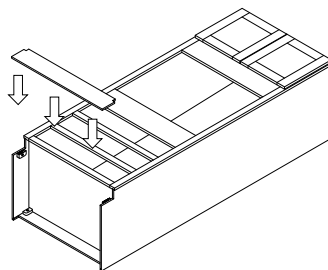
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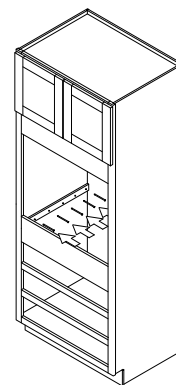
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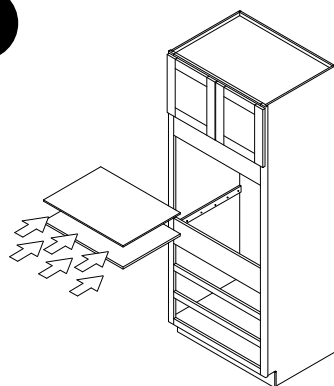
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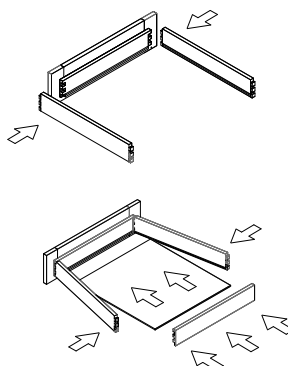
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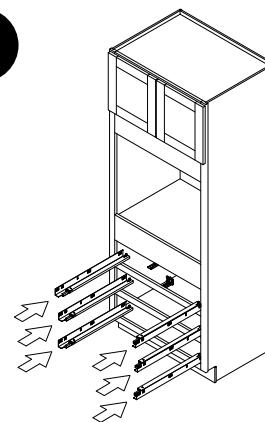
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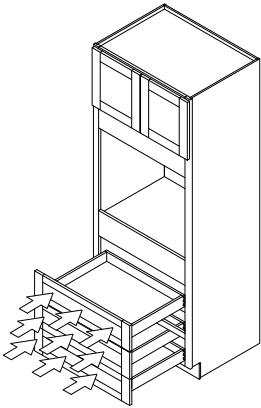
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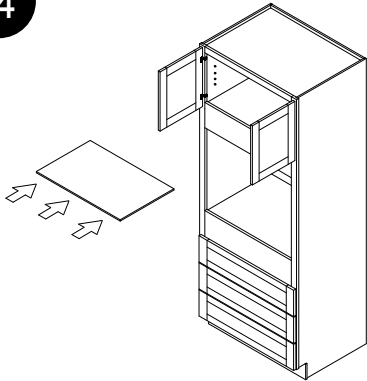
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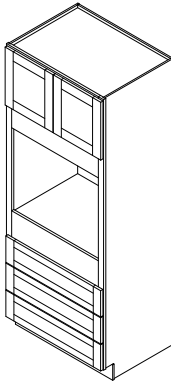
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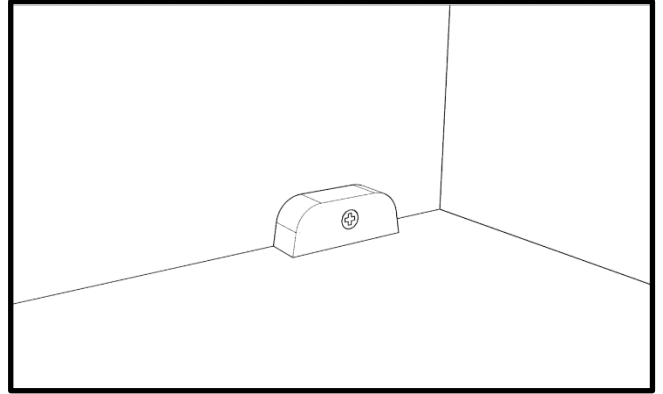
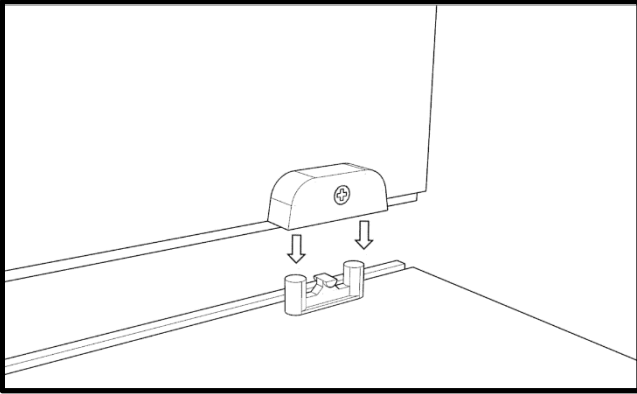


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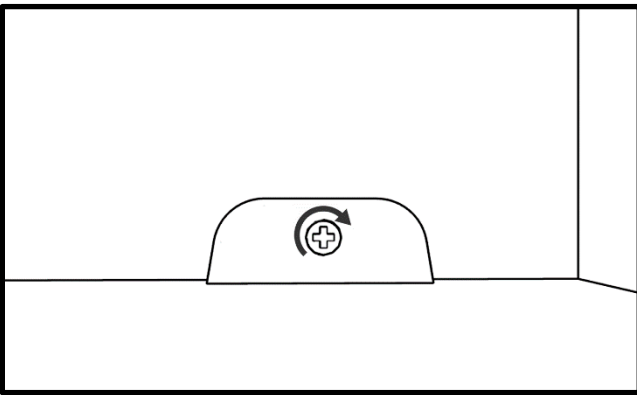


CAMLOCK CONNECTION

1. Insert the camlock to the locker.

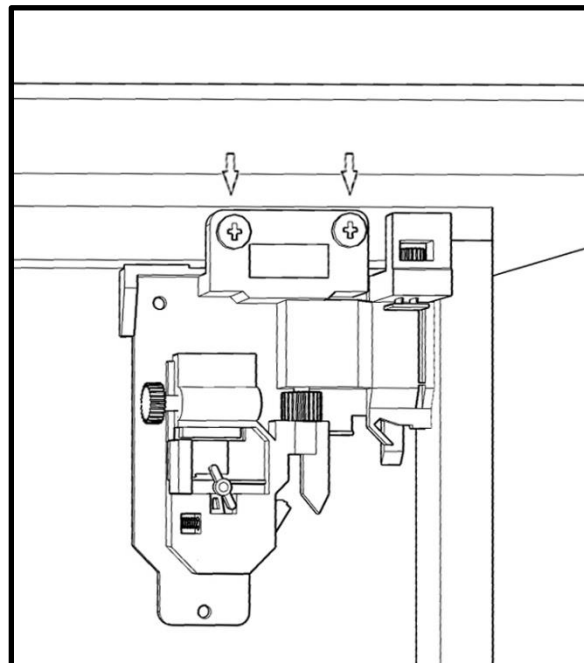
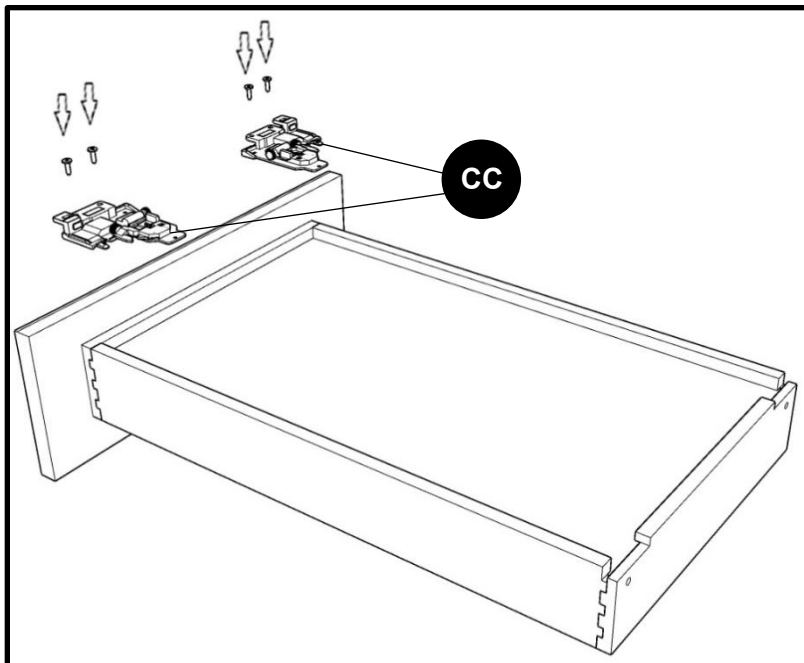


2. Turn the nut clockwise to latch two parts.

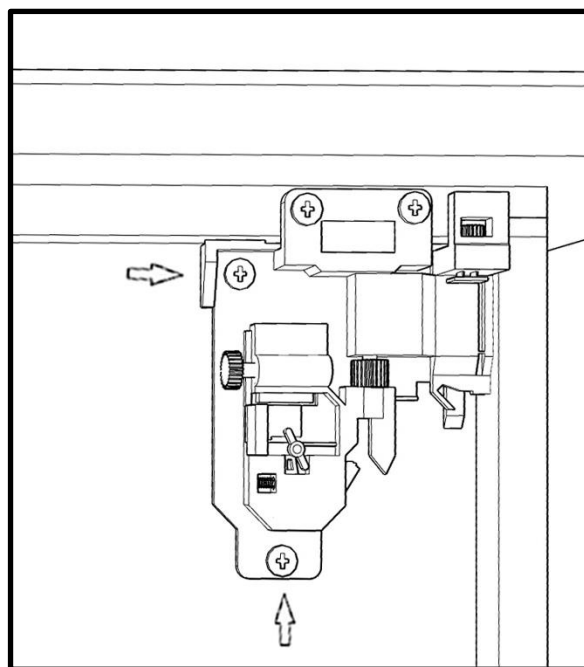
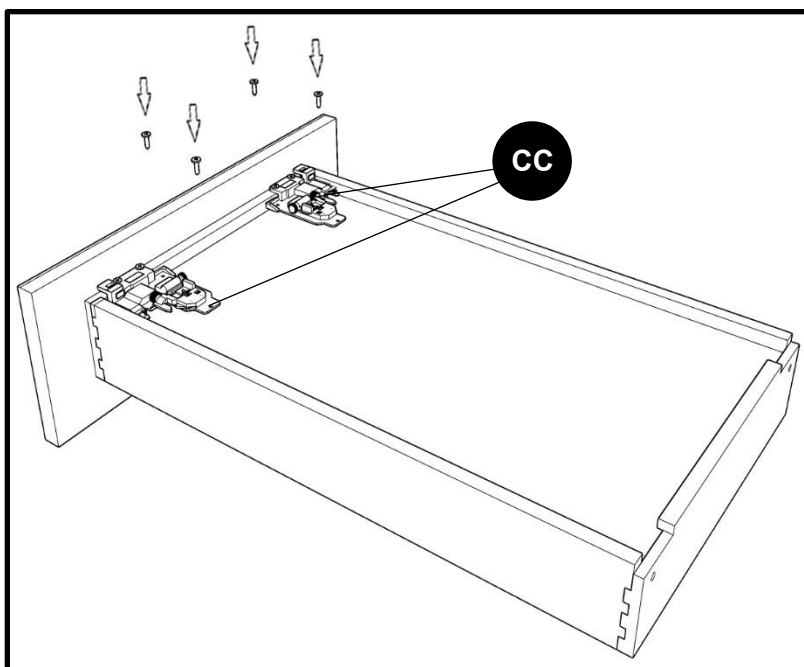


DRAWER CLIPS INSTALLATION

1. Drill two 5/8" flat head Phillips screws with each drawer clip into the drawer front panel.

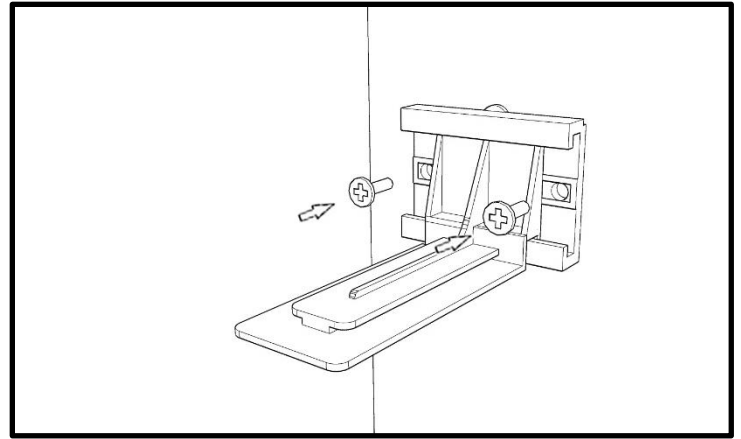
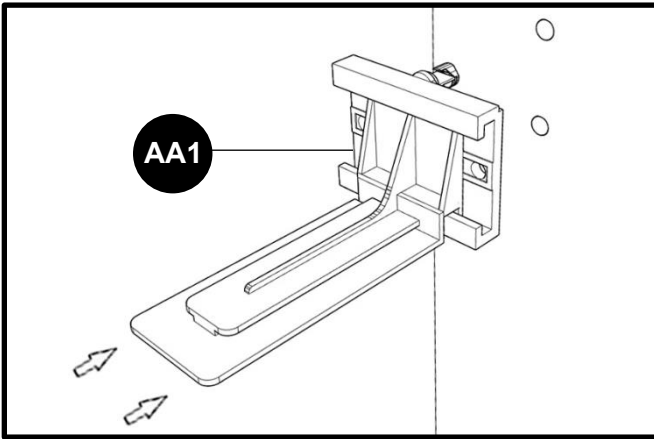


2. Drill two 3/8" flat head Phillips screws to each drawer clip to the drawer box bottom panel.

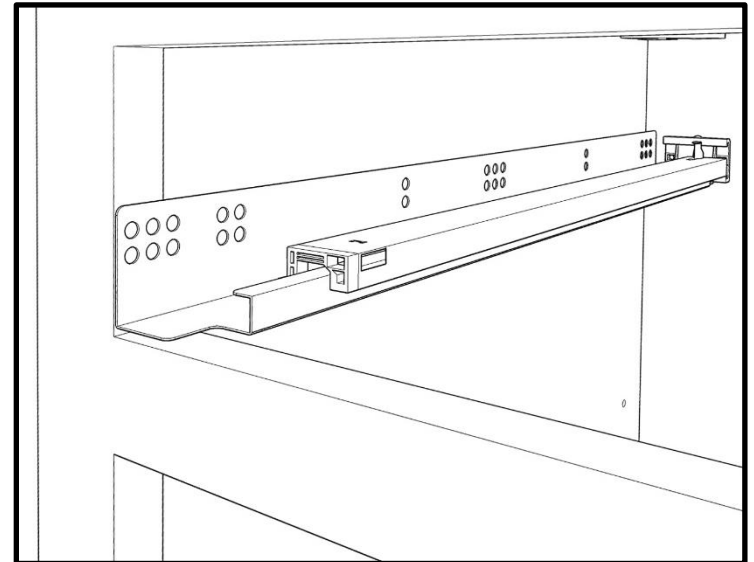
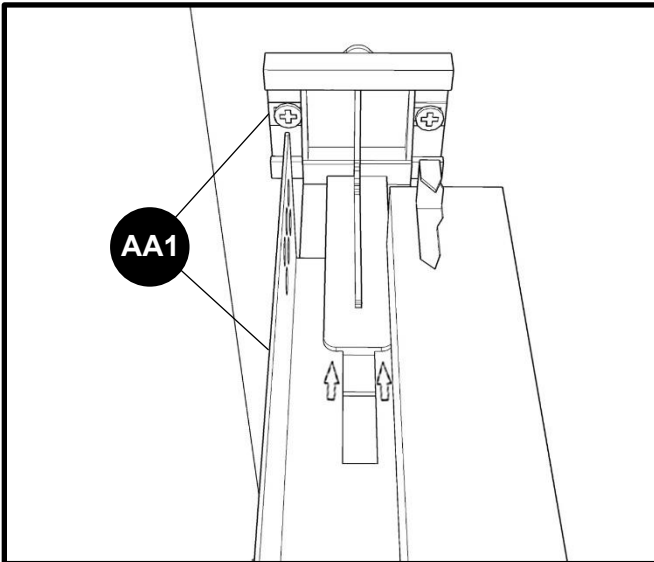


GLIDE AND RUNNER PROFILE INSTALLATION

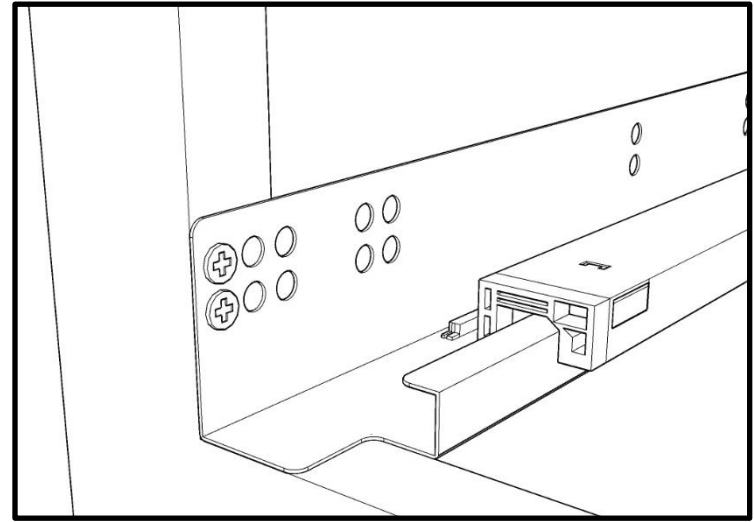
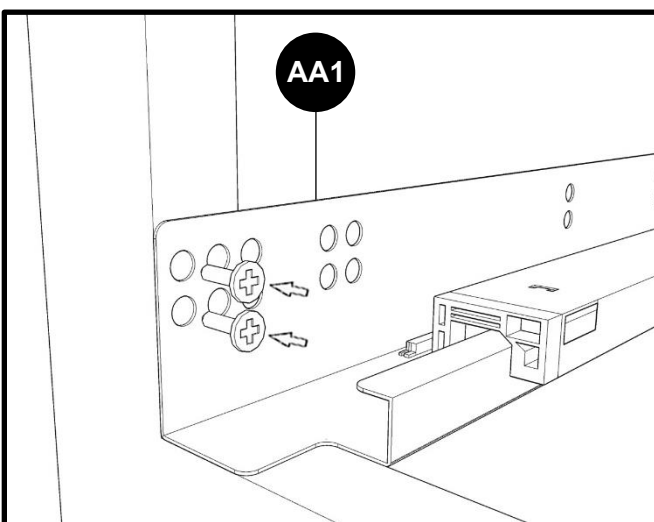
1. Insert the glide bases into the predrilled holes on the cabinet box back panel, and drill two 5/8" flat head Phillips screws for each glide base to tighten the base to the box back panel. It is recommended to keep the adjustable bracket in the middle of the base during construction. Once the drawer has been installed and pushed into place, the adjustable bracket will automatically adjust to the correct position.



2. Connect the glide and runner profiles to each of the glide bases. Pull the glide out slightly to make the other side stay on the middle rail of the cabinet face frame.

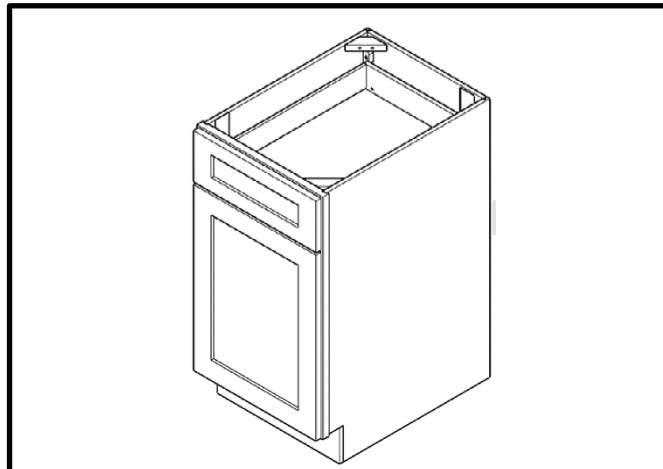
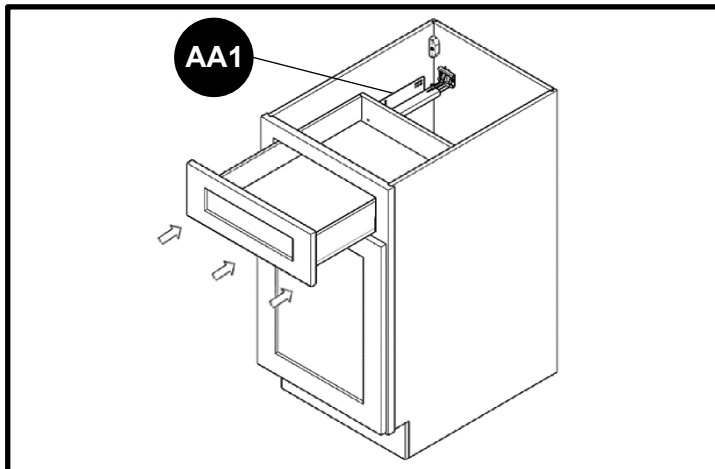


3. Drill two 5/8" flat head Phillips screws on each side of the cabinet face frame, not on the side panels. These screws will tighten the glides and runners to the cabinet face frame. Only the first two holes should be used as illustrated in the picture below.

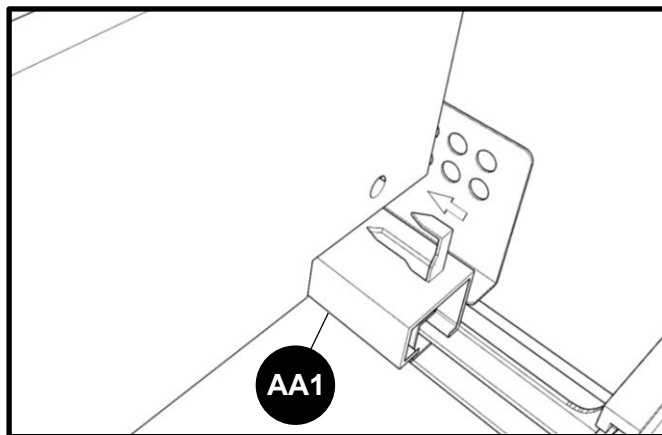
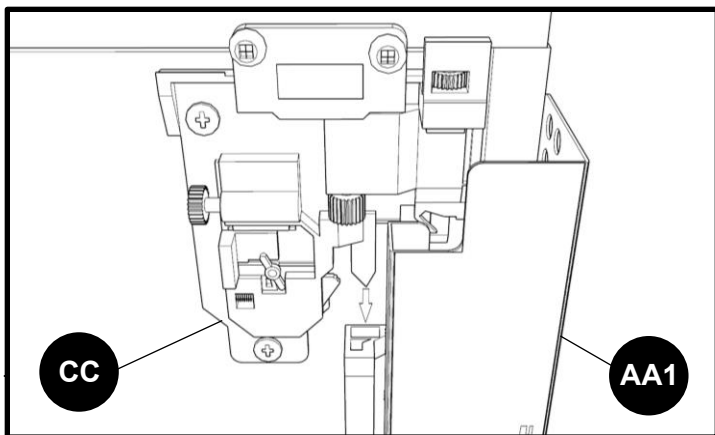


DRAWER ADJUSTABILITY GUIDE

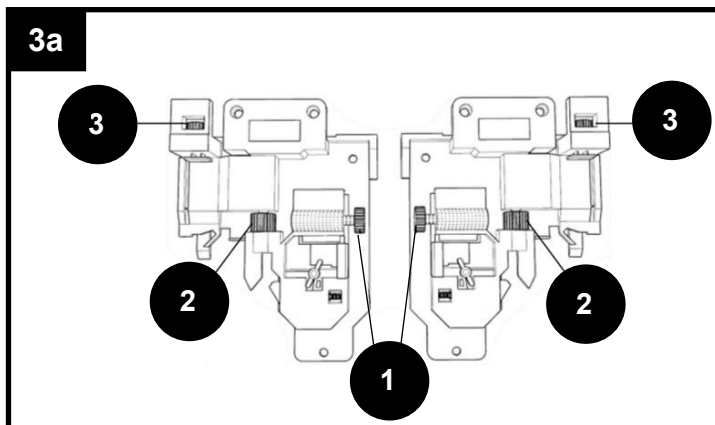
1. Insert the drawer on the extended runner. To secure the drawer clips with the runner, push the drawer in. Upon successful locking, a click can be heard.



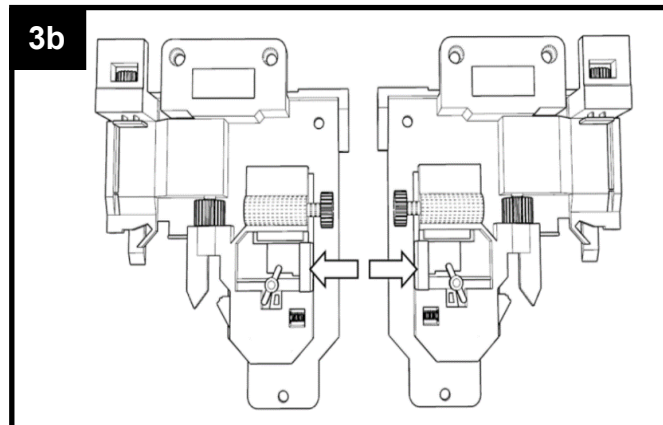
2. Insert the drawer into the extended runner. To secure the drawer clips to the runner, push the drawer in. Upon successful locking, a click can be heard. Ensure that the hook on each runner profile fits into the corresponding holes on the drawer back panel.



3a. For leveling the drawer, the green spur gear 1 should be used to adjust it left and right, the green spur gear 2 for raising and lowering, and the green spur gear 3 for adjusting it inside and out.

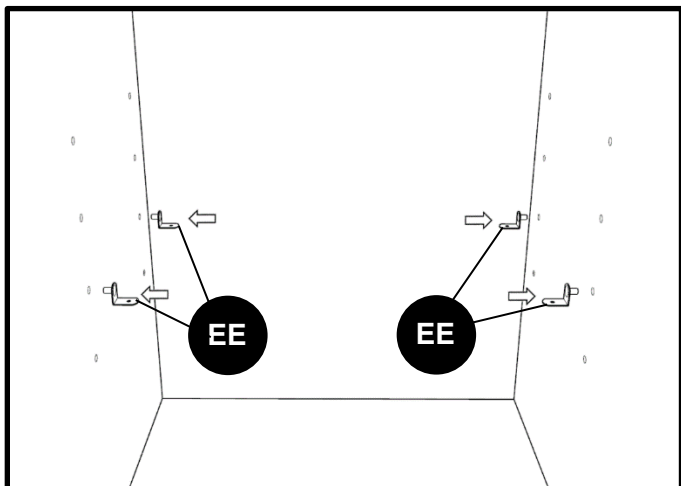


3b. To take the drawer out, push the green clips at the same time to unlock drawer clips.

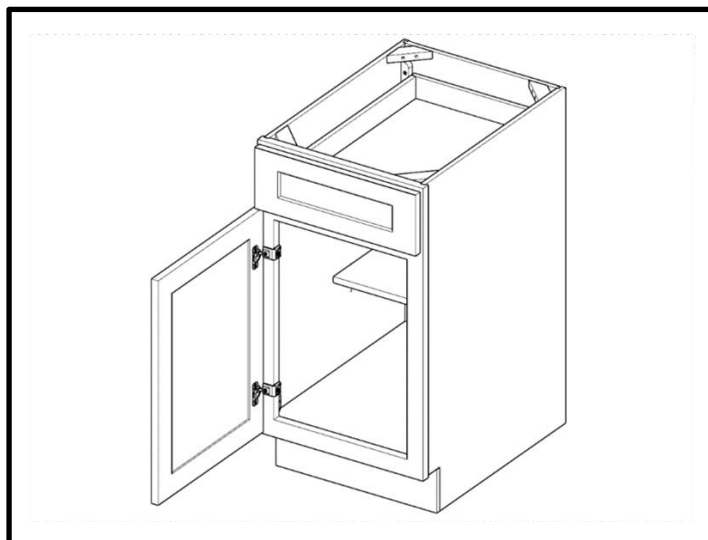
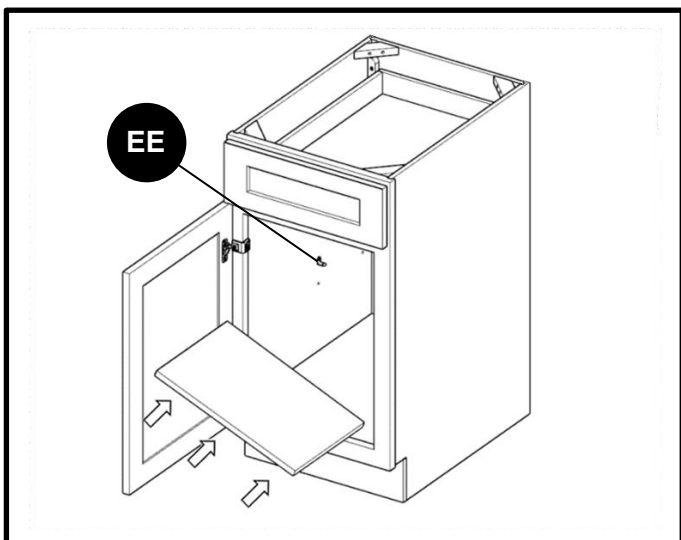


ADJUSTABLE SHELF INSTALLATION

1. Insert four shelf clips into the pre-drilled holes on the inner side of cabinet box side panels at the same height for one shelf.

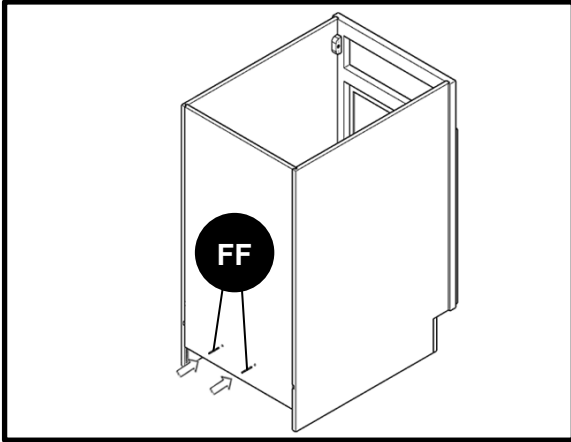


2. Insert the adjustable shelf at a tilted angle.



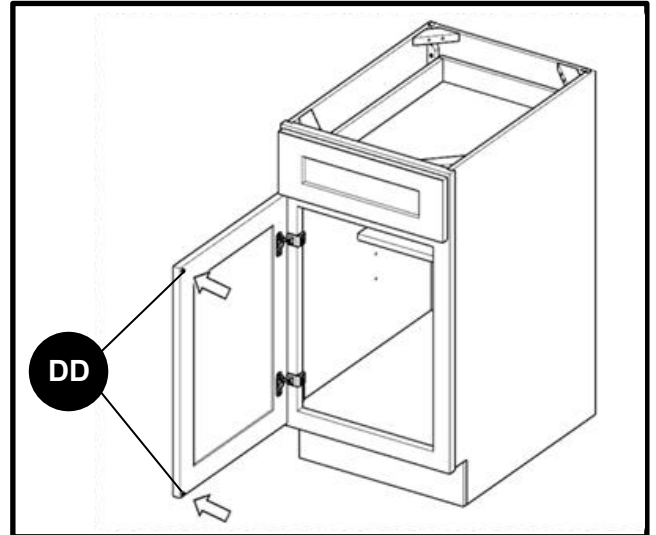
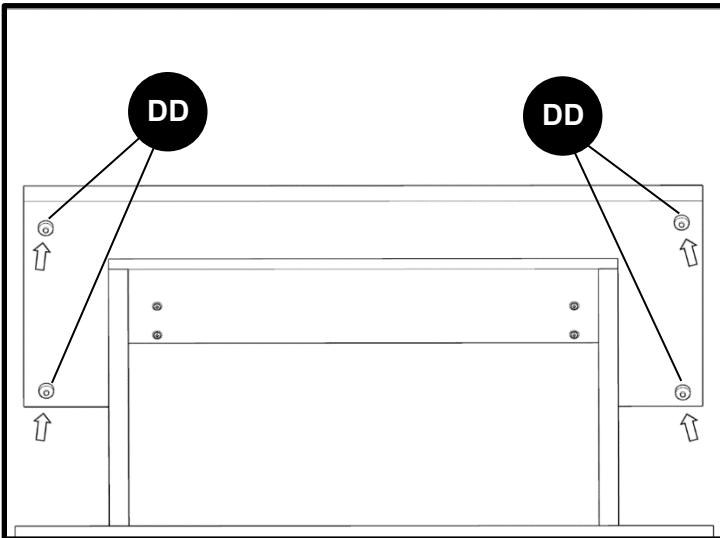
FASTEN BOX BOTTOM PANEL AND BOX BACK PANEL

1. Drill 1" flat head Phillips screw to the predrilled holes and fasten box bottom panel with box back panel



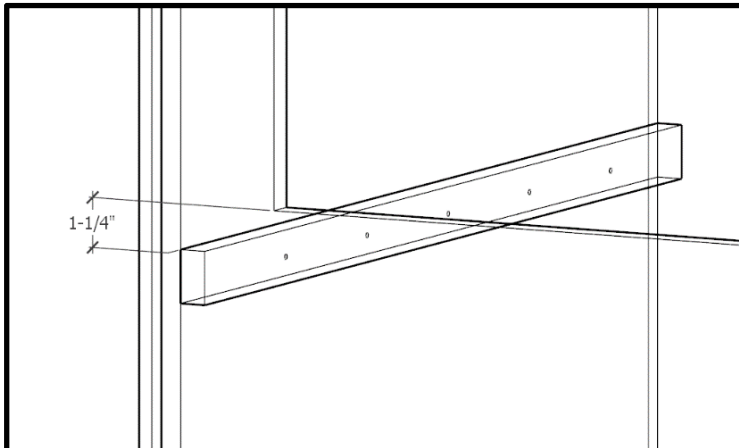
RUBBER BUMPER INSTALLATION

1. Attach rubber bumpers to 4 corners of each drawer face panel and 2 outsider corners of each door panel.

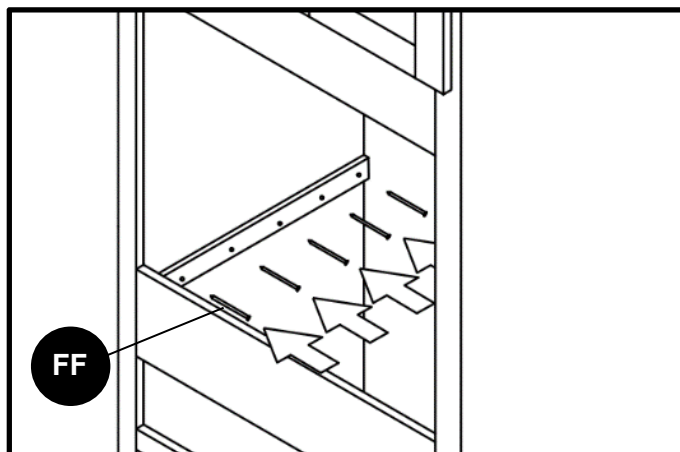
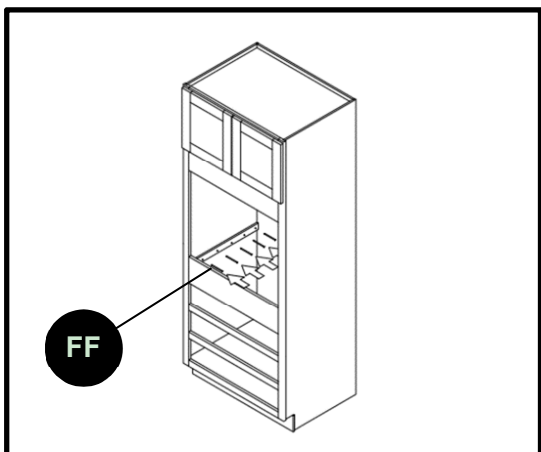


SHELF SUPPORT WOOD INSTALLATION

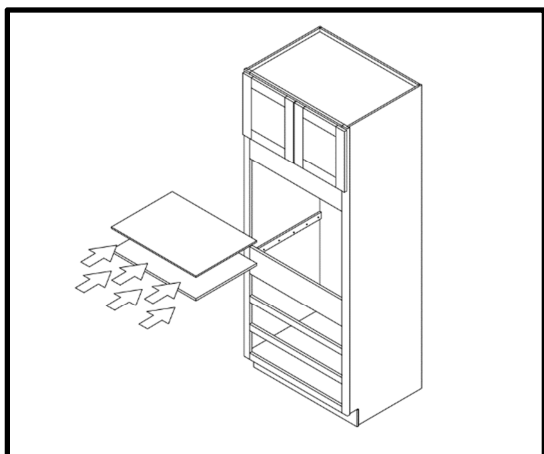
1. Measure your oven dimensions before installing shelf support wood. If the original opening is spacious enough, install the shelf support wood 1.25" below the opening. This will ensure the oven door can be opened fully.



2. Put the shelf support wood horizontally on the box side panel. Drill five 1" flat head Phillips screws through the predrilled holes to fasten one wood to one box side panel.



3. After installing the shelf support wood onto each box side panel, place the 0.71" thick shelf onto the wood, and then place the 0.47" thick shelf onto the 0.71" thick shelf.



OVEN CABINET OPENING ADJUSTMENT

1. The oven cabinet's original opening was 26-1/2" Width x 24-3/8" Height x 22-3/4" Depth, and it can be modified with a circular saw or jigsaw (SAFETY WARNING) to accommodate two ovens. The opening height can be trimmed up to 40" by removing the top drawer and cutting down the top rail. The opening width can be trimmed to 31-1/2" by cutting down stiles.

