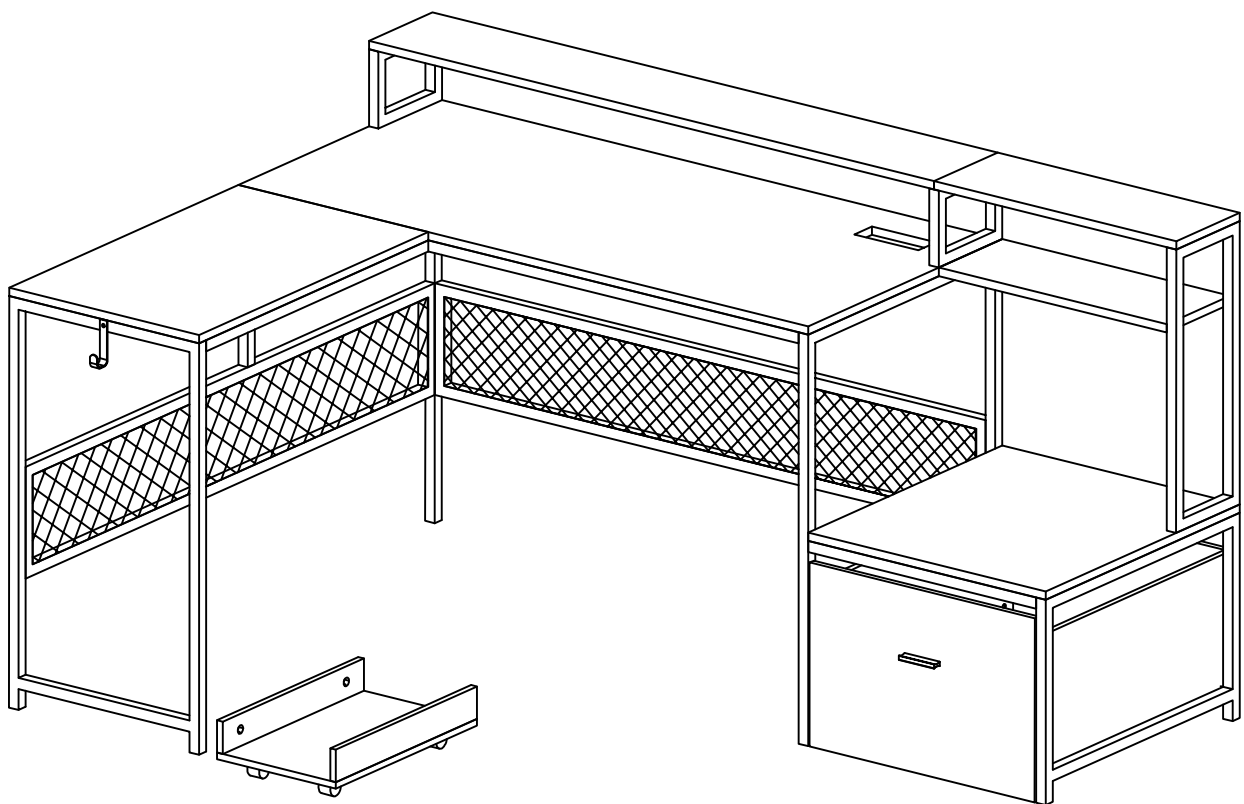


Assembly Manual

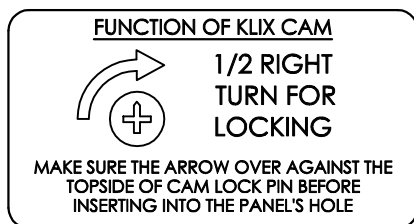
OFFICE DESK



Please read this manual carefully before any operation and keep it properly for future use.

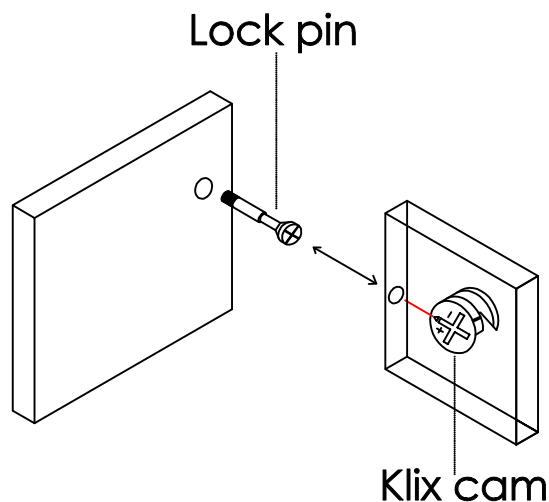
Warnings

ATTENTION:

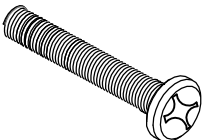
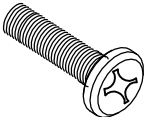
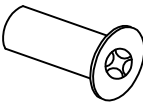

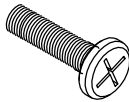
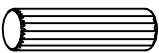
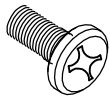
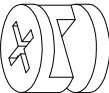

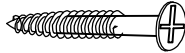
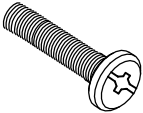
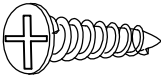
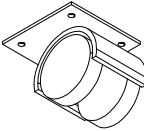




IMPORTANT!

After 180° right turn, if there is a gap between the boards, please check whether the cam lock pin is tightened enough.

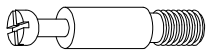


Components List

				
A M6*45(*26+2)	B M6*30(*39+2)	C M6*15(*6+1)	D M6*10(*2+1)	E M5*12(*4+1)
				
F 6*30(*2+1)	G M6*15(*1+1)	H Klix cam(*6+1)	I M5*10(*10+1)	J ST5*50(*10+1)
				
K M4*16(*2+1)	L M3.5*12(*18+1)	Caster*4	Screwdriver*1	Handle*1

Note: The number after "+" sign indicates the extra piece(s).

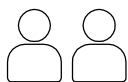
Components List



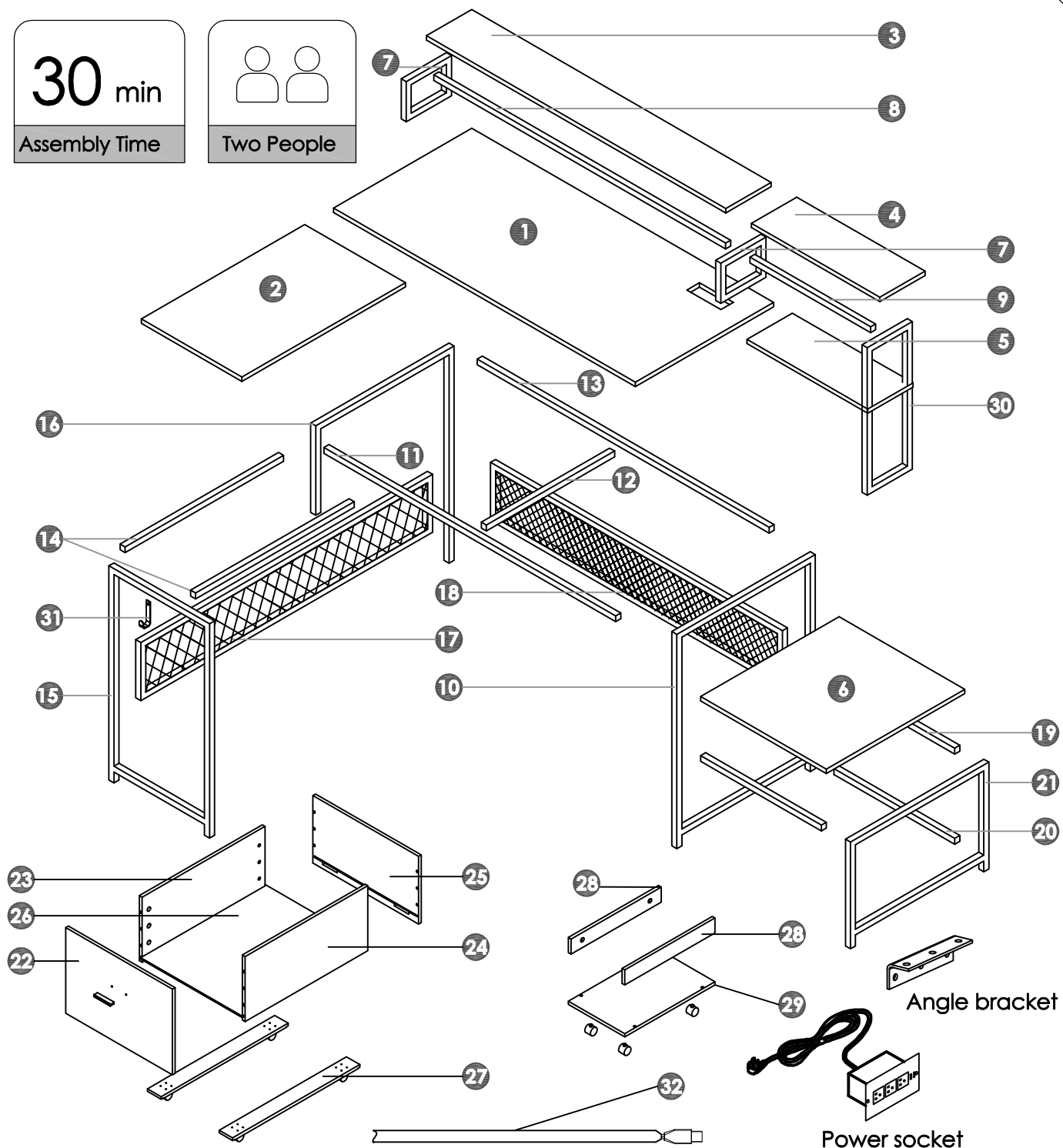
M Cam locking pin
(*6+1)

30 min

Assembly Time



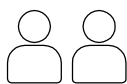
Two People



Components List

30 min

Assembly Time



Two People

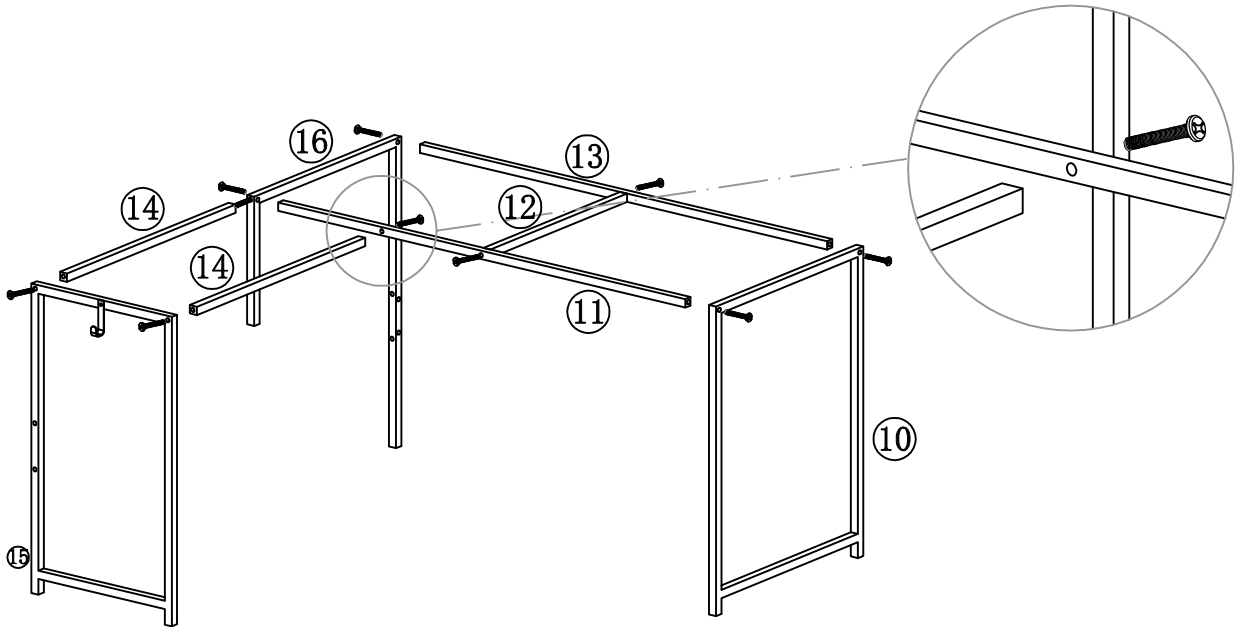
No.	Component	PCS
1	Main desktop	1
2	Side desktop	1
3	Long shelf board	1
4	Short shelf board	1
5	Middle shelf board	1
6	Lower shelf board	1
7	Stand bracket	2
8	Long support tubing for shelf board	1
9	Short support tubing for shelf board	1
10	Right leg frame	1
11	Outer long support tubing for main desktop	1
12	Short support tubing for main desktop	1
13	Inner long support tubing for main desktop	1
14	Supporting tubing for side desktop	2
15	Front leg frame	1
16	7-shaped frame	1

No.	Component	PCS
17	Left wire mesh panel	1
18	Front wire mesh panel	1
19	Connecting tubing for lower shelf board	2
20	Connecting tubing for right leg frame	1
21	Small right leg frame	1
22	Front board of the drawer	1
23	Left board of the drawer	1
24	Right board of the drawer	1
25	Rear board of the drawer	1
26	Bottom board of the drawer	1
27	Rack with casters of CPU stand	2
28	Side boards of CPU stand	2
29	Bottom board of CPU stand	1
30	Frame for long shelf board	1
31	Hook	1
32	light strip	1

Assembly Instruction

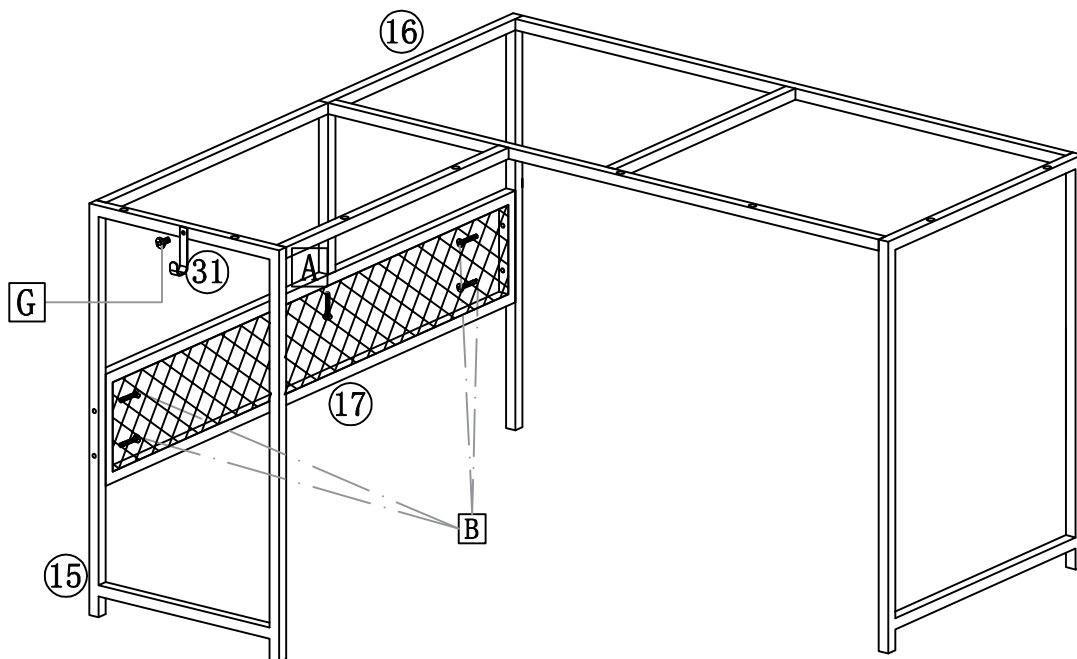
STEP 1

Attach front leg frame(15) to supporting tubing(14) for side desktop. And then connect tubing 13, 12 and 11. Attach right leg frame(10) and 7-shaped frame(16) to the parts assembled previously as shown in diagram below. Always use the bolts(A) in this step. Don't fully tighten all the bolts until all of them are in the right holes. This will allow you to make slight adjustments during the assembly process(Please always keep this in your mind in the following steps).



STEP 2

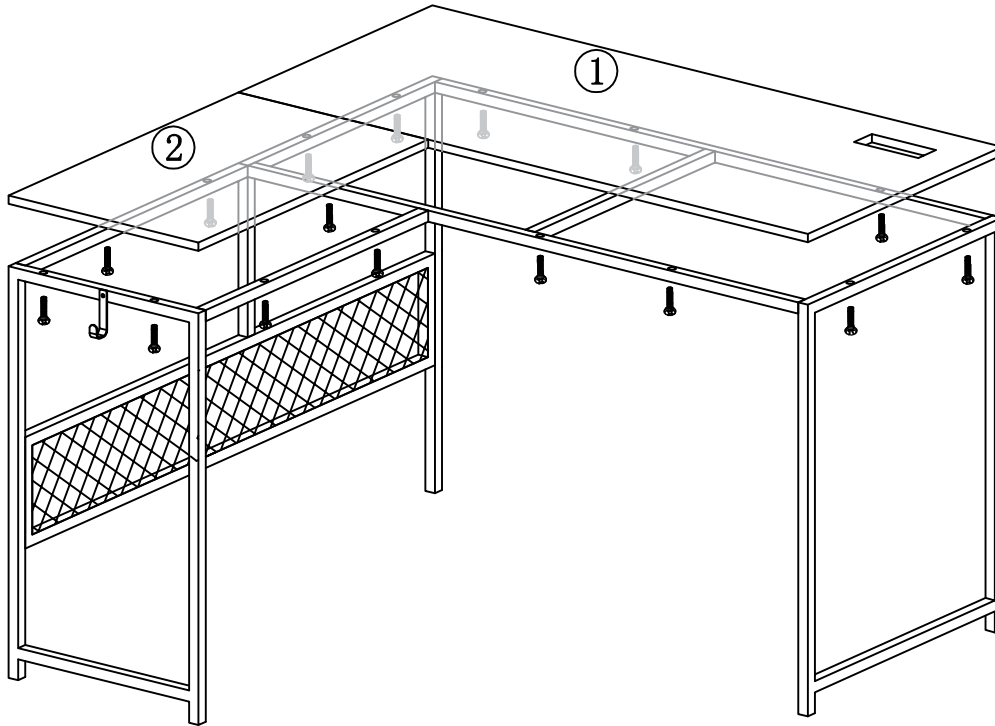
Attach the hook(31) to the front leg frame(15) using a bolt(G). Attach the wire mesh panel(17) using a bolt(A) and four bolts(B).



Assembly Instruction

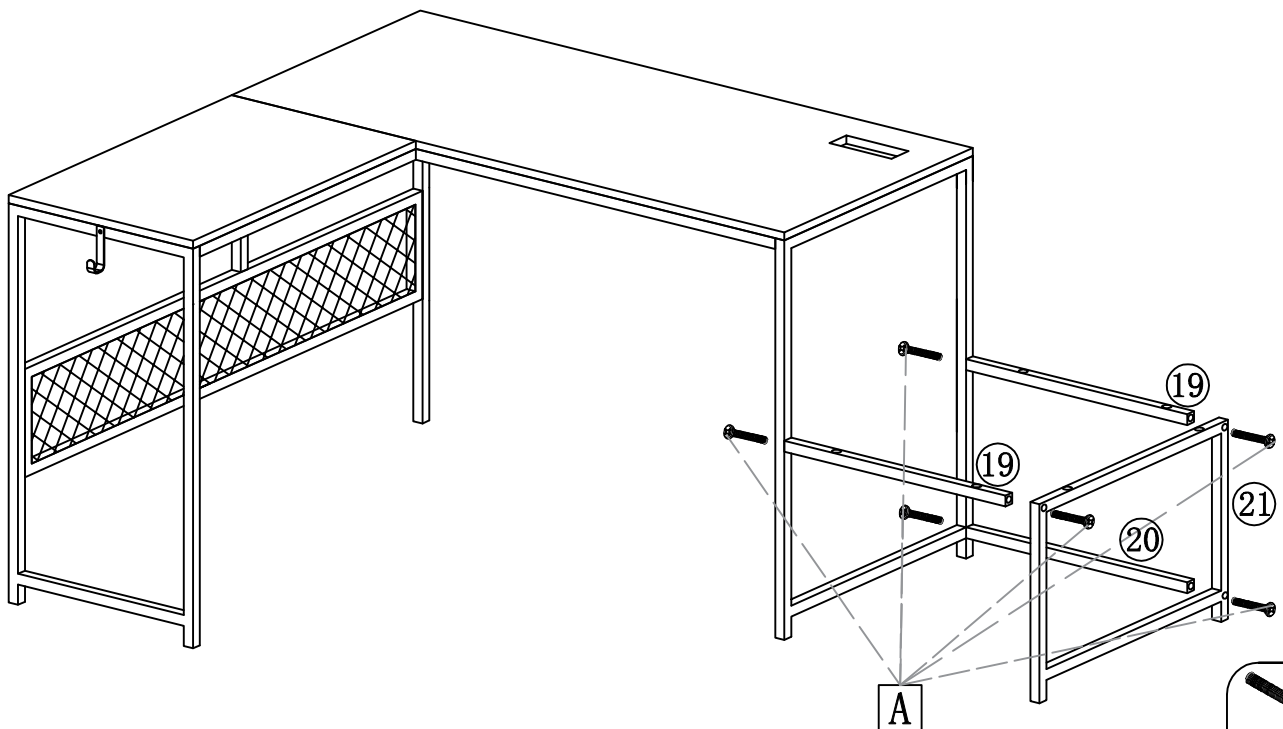
STEP 3

Attach the main and side desktops(1&2) to the frame using bolts(B).



STEP 4

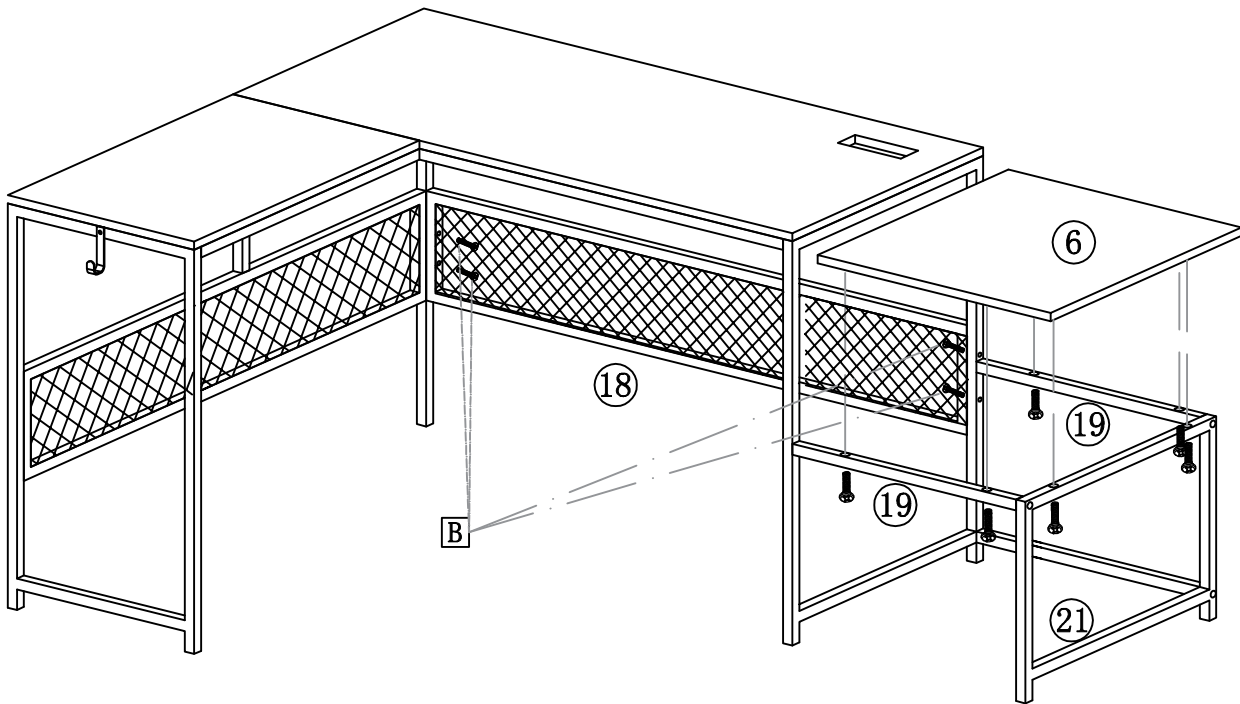
Attach tubing(19, 20 and 21) to the main frame using bolts(A) as shown in the diagram below.



Assembly Instruction

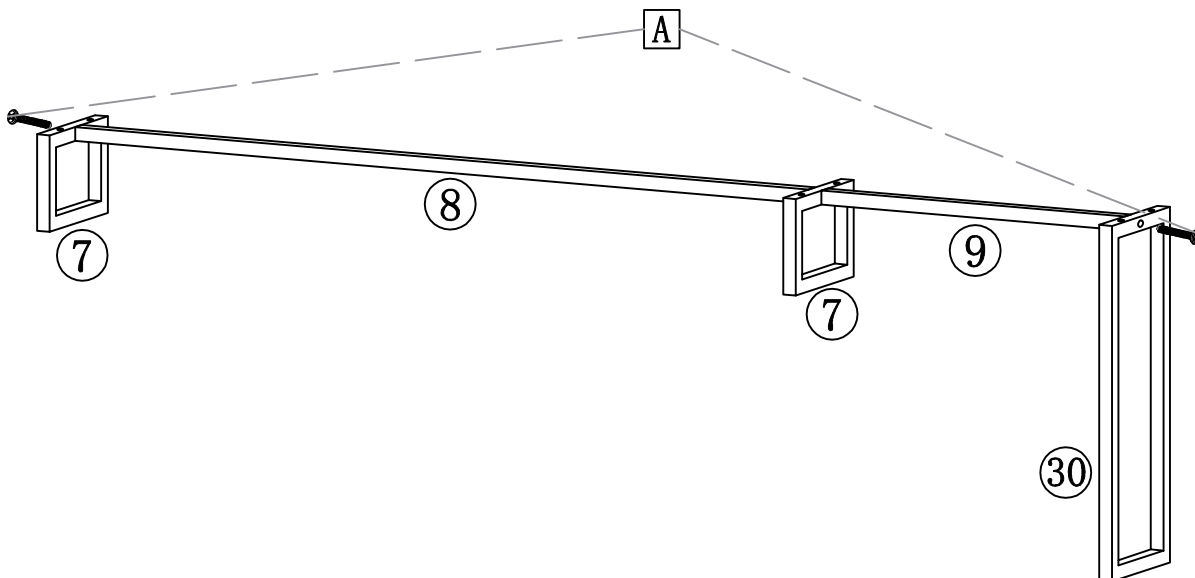
STEP 5

Attach wire mesh panel(18) using four bolts(B).And then attach lower board(6) to the frame with six bolts(B) as shown in the diagram below.



STEP 6

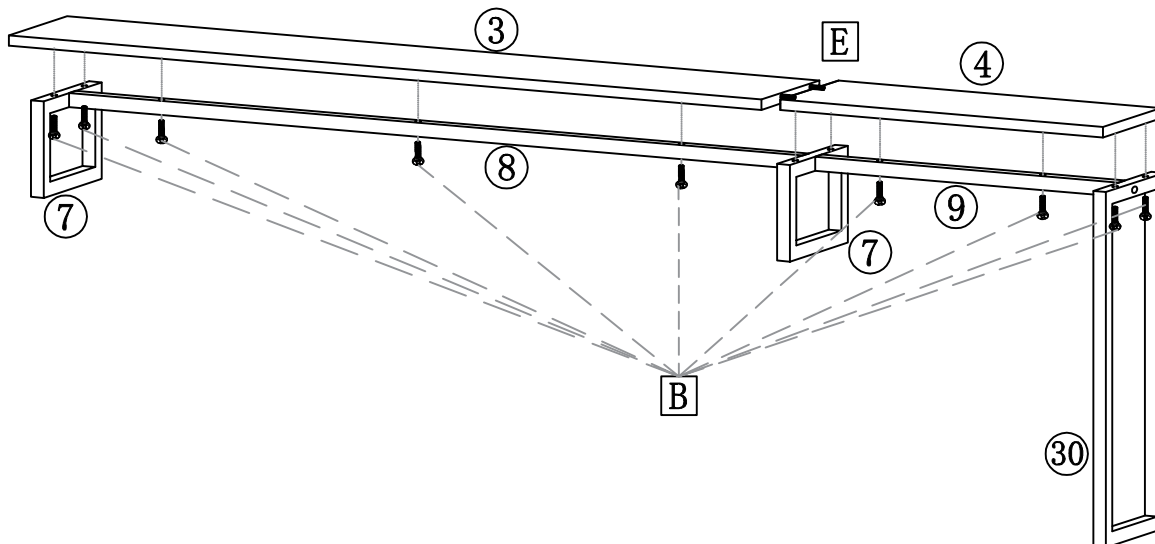
Connect stand brackets (7) and support tubing (8 and 9) using two bolts (A) as shown in below.



Assembly Instruction

STEP 7

Connect shelf boards(3 and 4) with two dowels(E) first. And then attach shelf boards to the frame assembled in previous step using bolts(B) as shown in the diagram below.



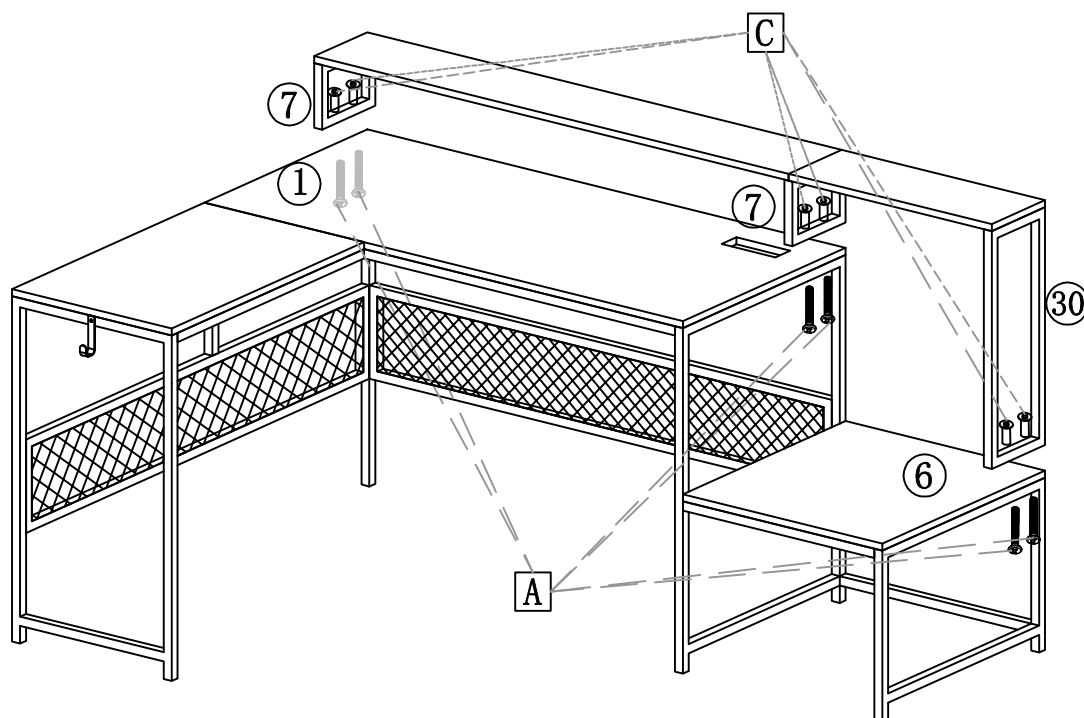
E*2



B*9

STEP 8

Attach the monitor shelf assembled in previous step to the main desktop(1) and the lower board(6) using the bolts(A) and nuts(C).



C*6

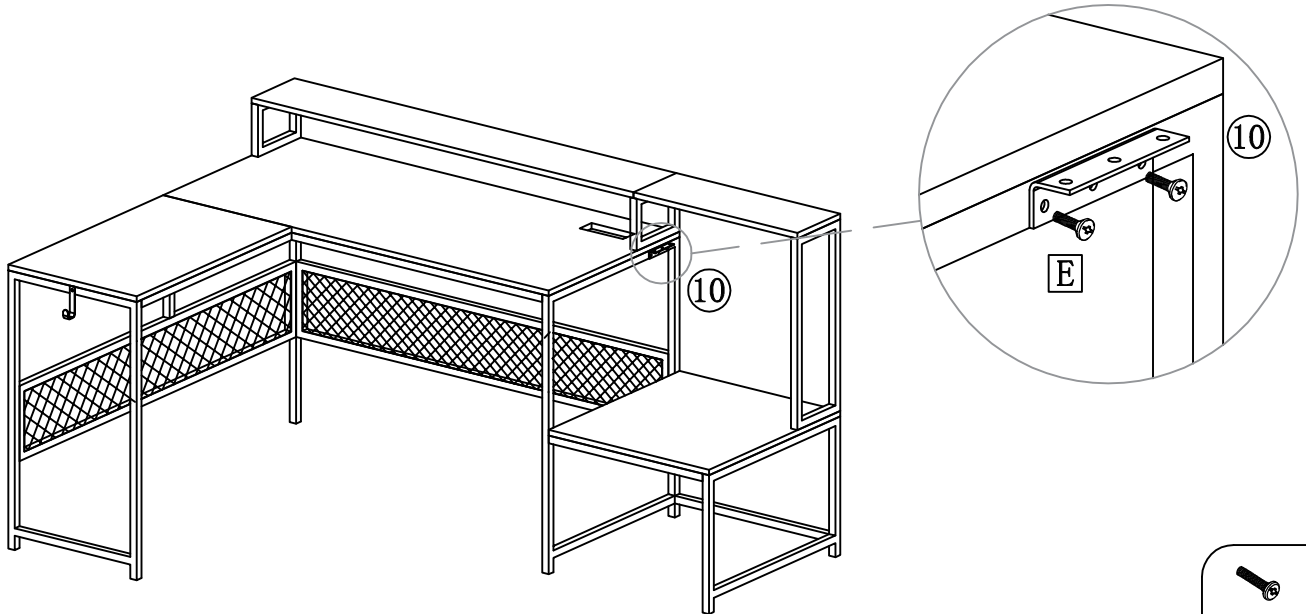


A*6

Assembly Instruction

STEP 9

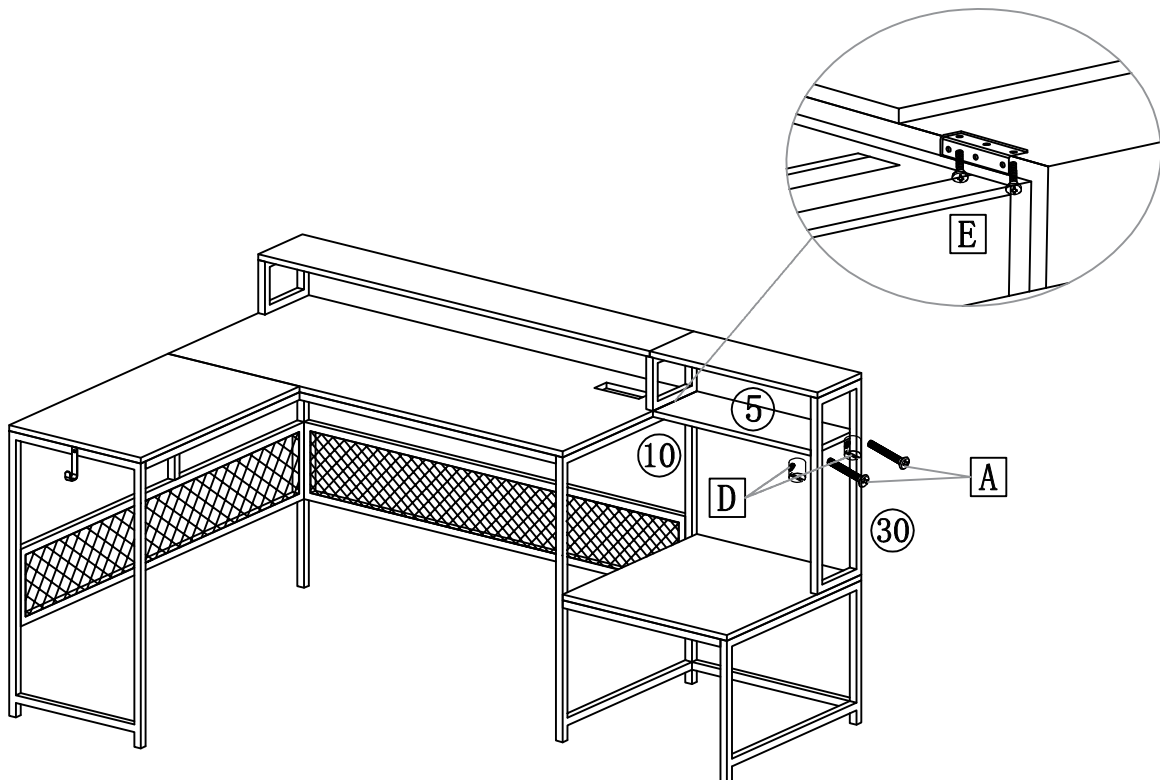
Attach the corner bracket to the side of the main desktop as shown in the diagram below using two bolts(E).




E*2

STEP 10

Attach the board(5) using 2 bolts(E), bolts(A) and nuts(D) as shown in the diagram below.




A*2

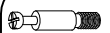
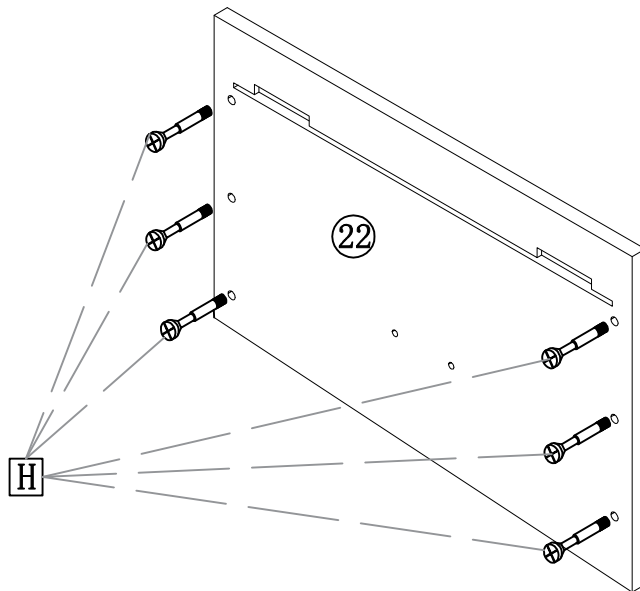

D*2


E*2

Assembly Instruction

STEP 11

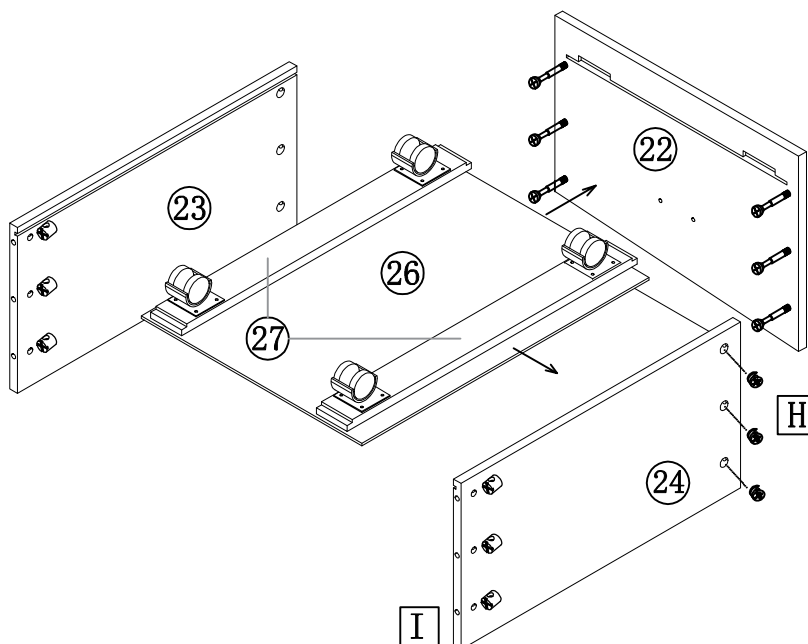
Screw in the cam locking pins (H) to the backside of the front panel of the drawer(22).



H*6

STEP 12

Insert the side panels(23&24) to the board(22) and lock by Klix cams. Please refer to the warnings on how to use the Klix cam to lock the pin on page 2. Make sure to slide the bottom board(26) and the rack with casters(27) to the slots on the boards(23 ,24 and 22) before locking .



H*6

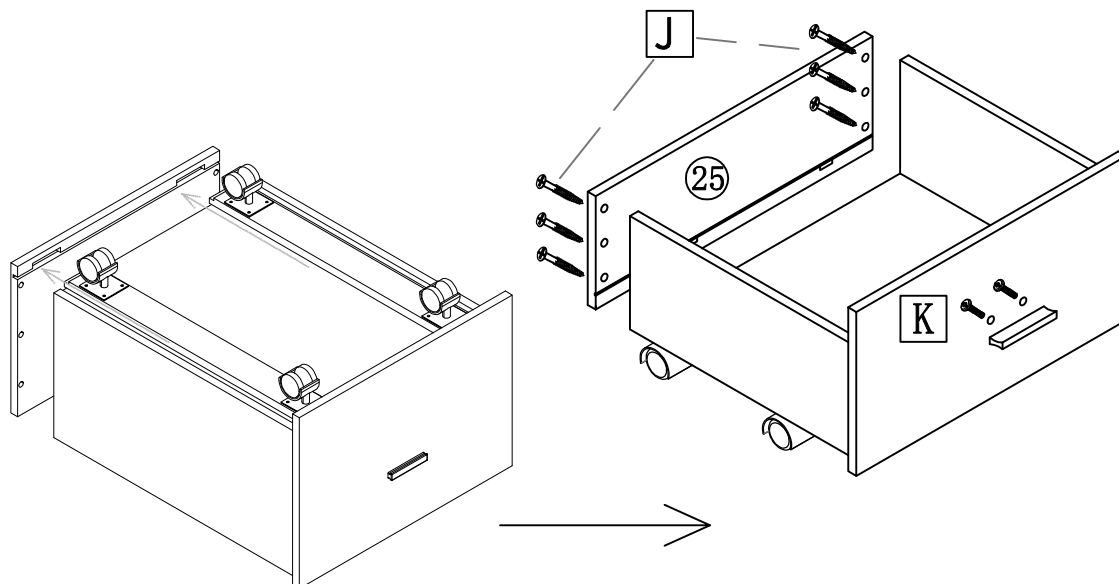


I*6

Assembly Instruction

STEP 13

Flip it over and attach the back panel of the drawer (25) using screws (J). Attach the handle using bolts (K).



*1



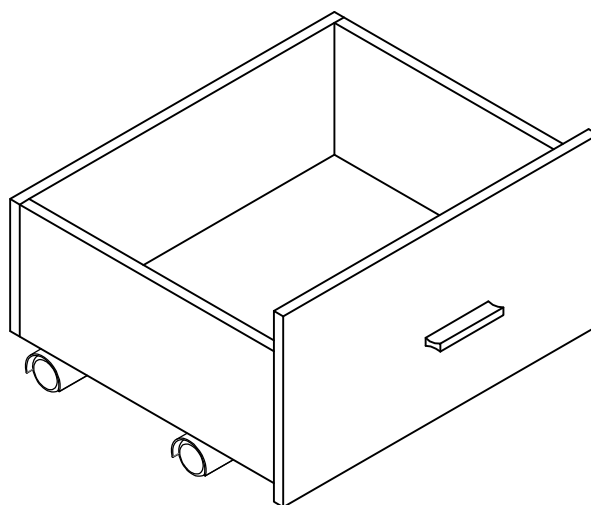
K*2



J*6

STEP 14

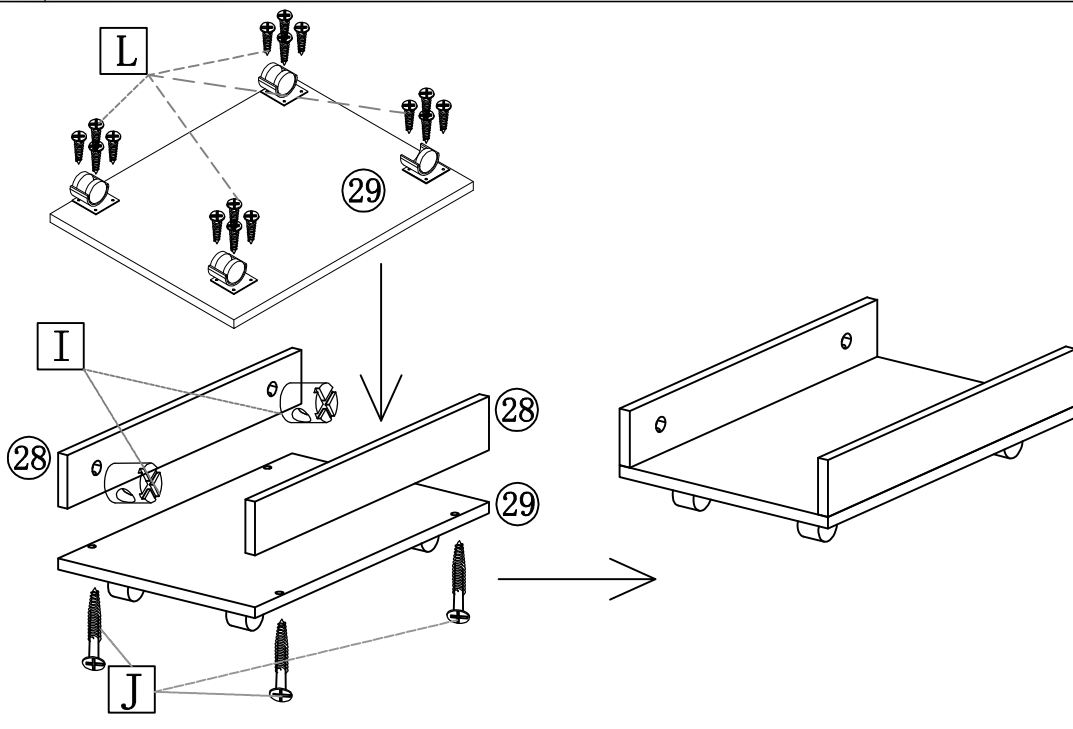
Complete the assembly of the drawer.



Assembly Instruction

STEP 15

Attach casters to bottom board(29) using screws(L). And then attach side boards(28) to the bottom board(29) using nuts(I).



STEP 16

Attach the power socket using screws(L) on the main desktop. Remove the backing adhesive tape from light strip (32) and affix it to the front edge position on the back of shelf board(3) as shown in the digraph below.

