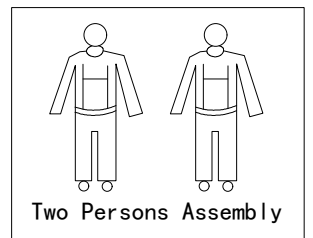
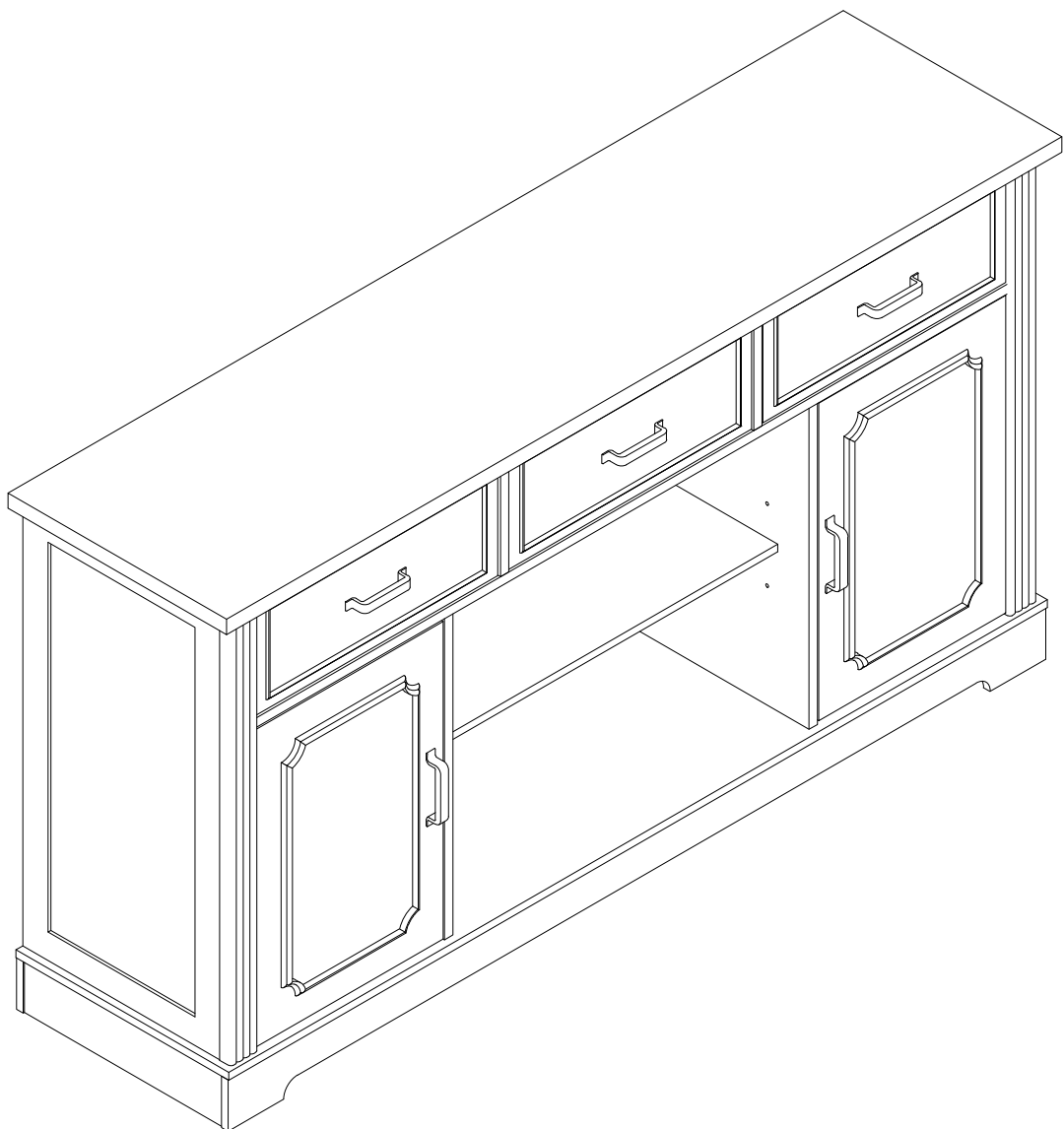
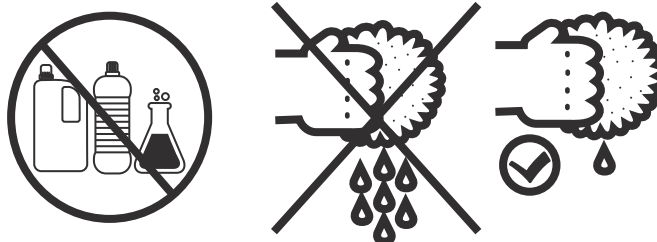
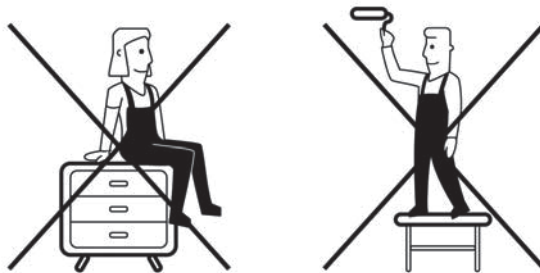
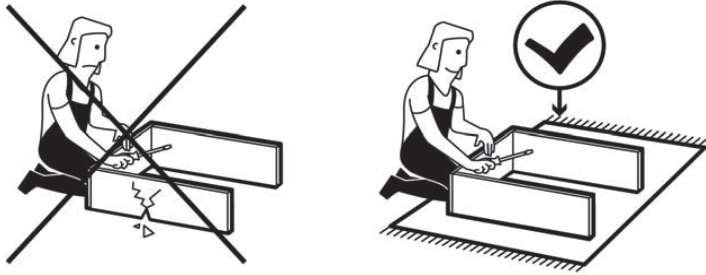
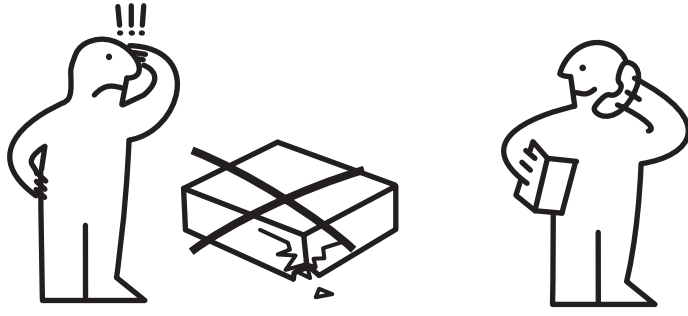
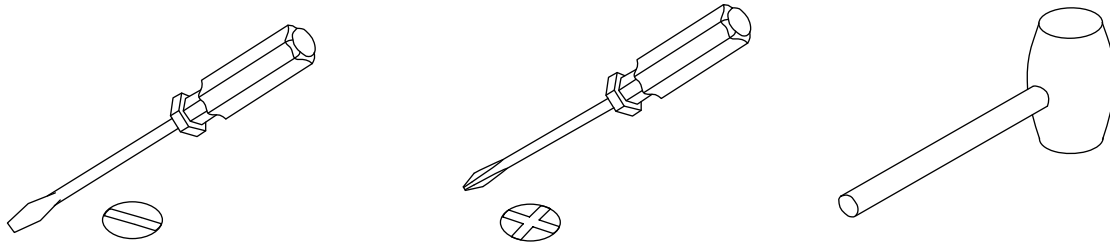


ASSEMBLY INSTRUCTIONS



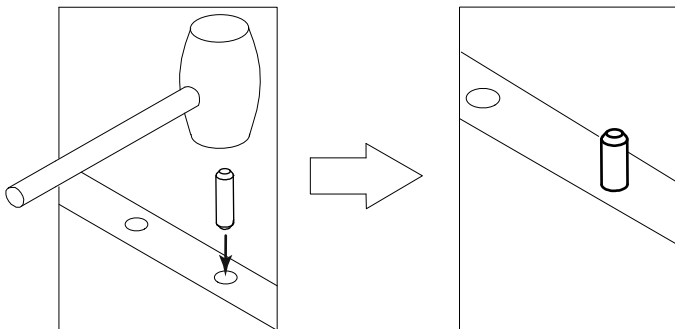


ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)



- * Before discarding packing materials, please check all parts and hardware are presented.
- * Please follow the instructions closely.
- * After few days of initial assembly, the product may have acclimated to new environment, please tighten all hardware again.

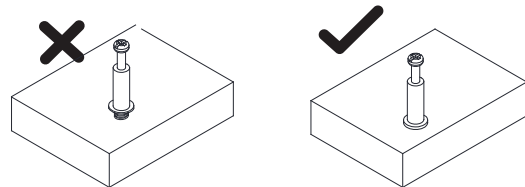
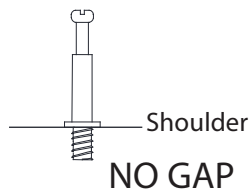
Dowel Installation



Gently tap dowel into hole with rubber mallet.

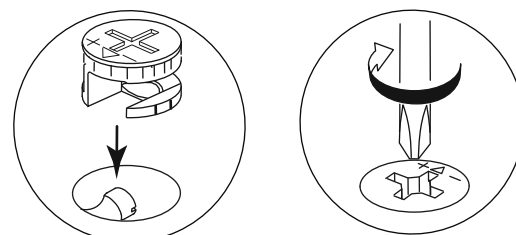
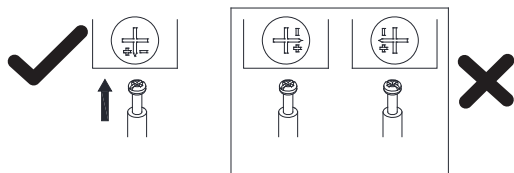
CAM-LOCK

Tighten until shoulder is flush with panel. Do not overtighten or undertighten

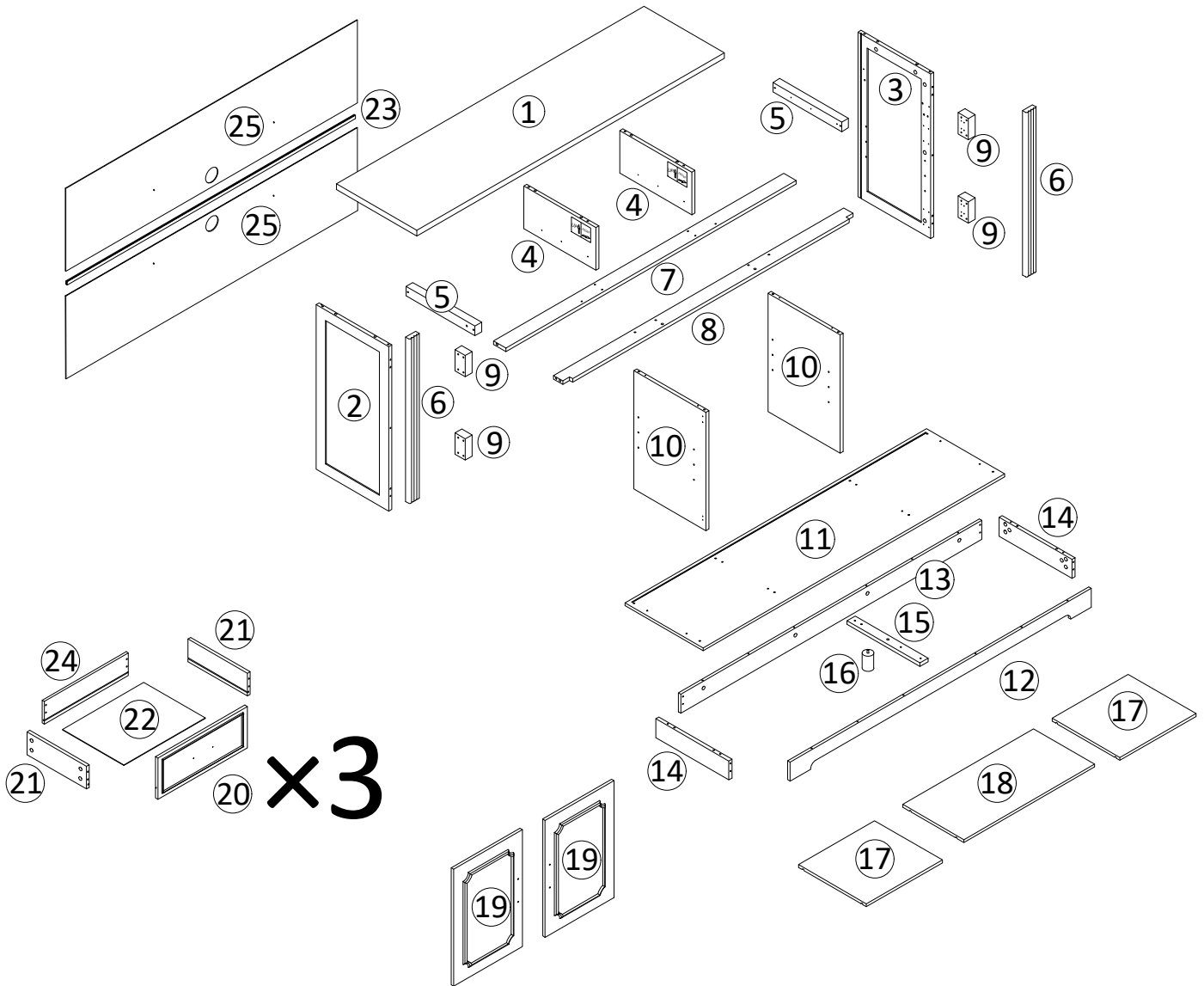


WHEN FITTING CAMS

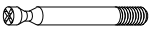


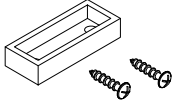


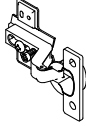


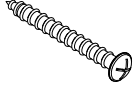
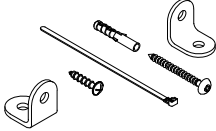



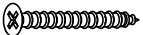
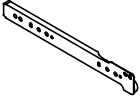

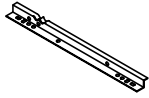
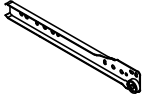
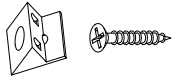
ENSURE STARTING POSITION IS CORRECT BEFORE YOU INSERT CONNECTING CAM-PILLAR
TURN CLOCKWISE UNTIL SECURE



Laying out all the parts and hardware and identifying each part as shown below. It may help you when you assemble the item.

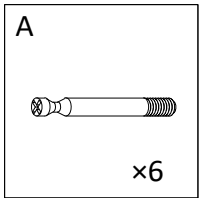
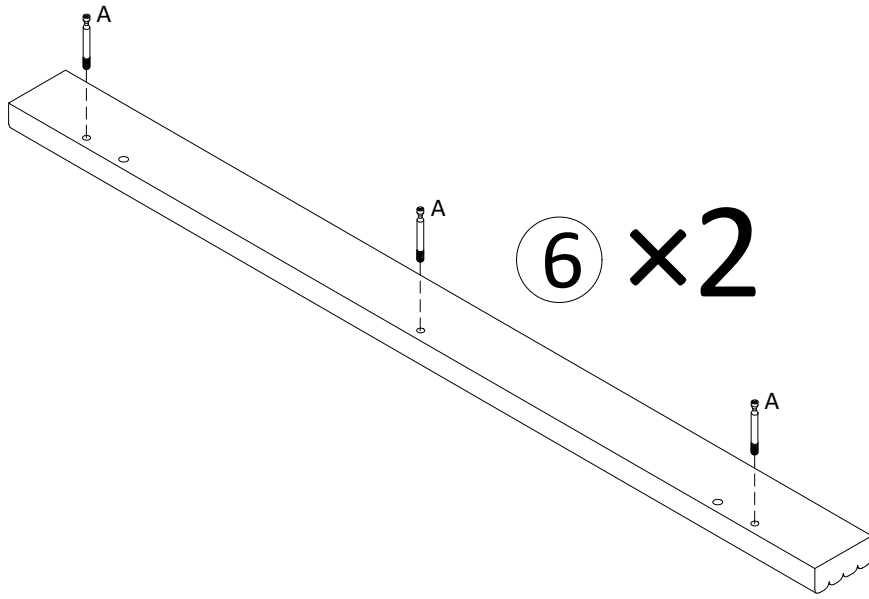


① ×1	② ×1	③ ×1	④ ×2	⑤ ×2	⑥ ×2
⑦ ×1	⑧ ×1	⑨ ×4	⑩ ×2	⑪ ×1	⑫ ×1
⑬ ×1	⑭ ×2	⑮ ×1	⑯ ×1	⑰ ×2	⑱ ×1
⑲ ×2	⑳ ×3	㉑ ×6	㉒ ×3	㉓ ×1	㉔ ×3
㉕ ×2					

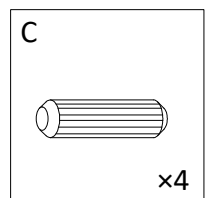
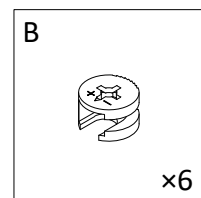
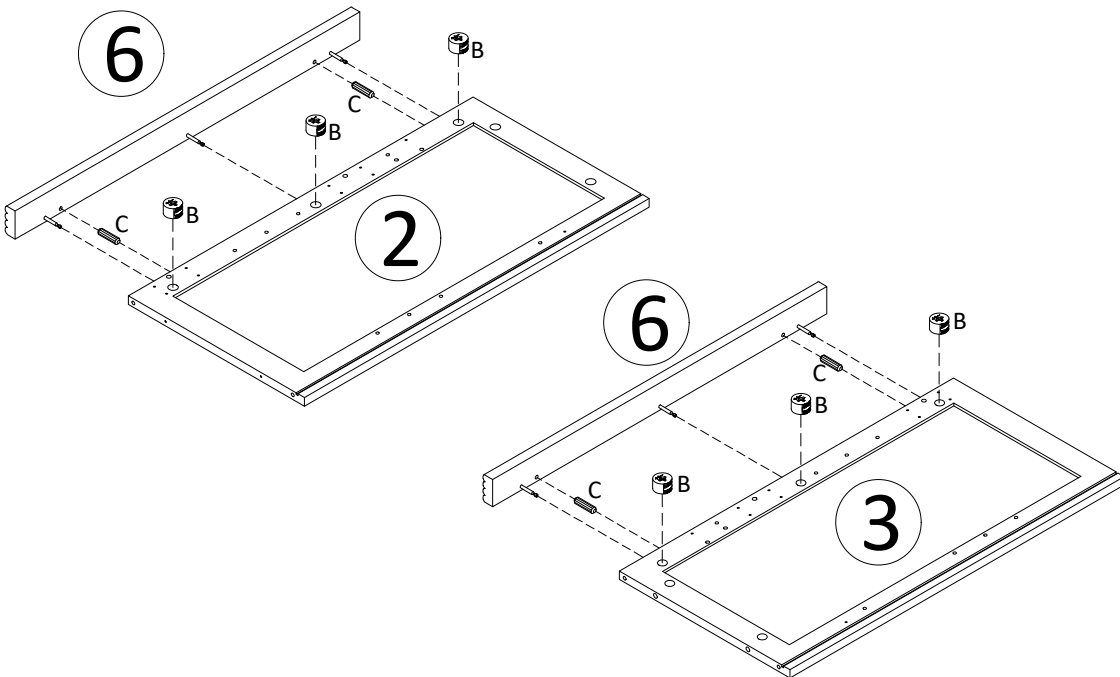
A	×62+2(Spare)	B	×62+3(Spare)	C	×44+2(Spare)	D	×4	E	×5
									
Ø6×27mm		Ø15×9.5mm		Ø6×30mm		FA3×12mm		M6×15L-φ15×6T	
F	×36+2(Spare)	G	×4	H	×12+2(Spare)	I	×24+2(Spare)	J	×24+2(Spare)
									
FA3×12mm		Ø26mm-L		M5×14mm		FA4×12mm		FA4×25mm	
K	×2	L	×4+1(Spare)	M	×5	N	×10+2(Spare)	O	×16+2(Spare)
									
4×40mm/4×12mm		FA3×12mm		130mmH		M4×16mm		FA4×40mm	
CL	×3	DL	×3	DR	×3	CR	×3	P	×8+1(Spare)
									
300mm		300mm		300mm		300mm		FA3×14mm	

1

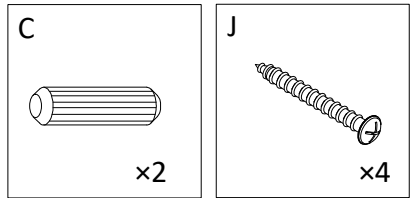
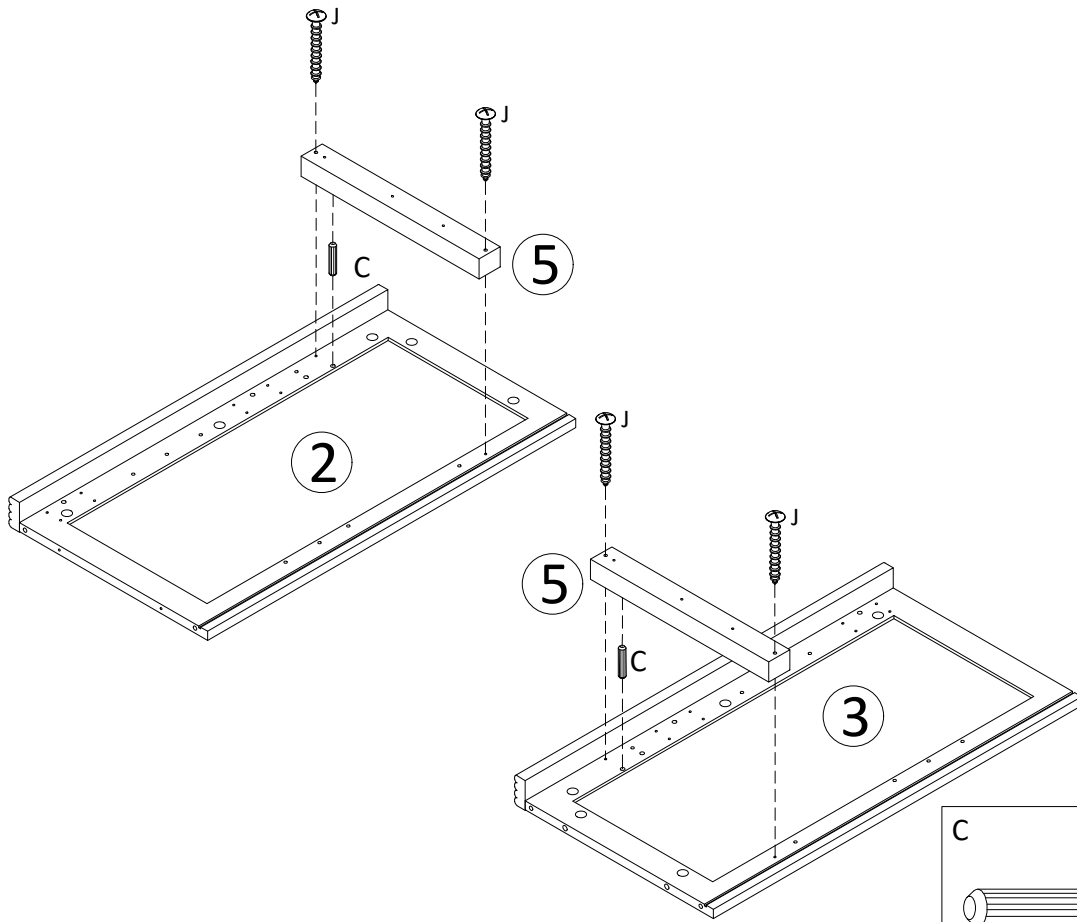
Turn the screws vertically
from slow to fast.



2

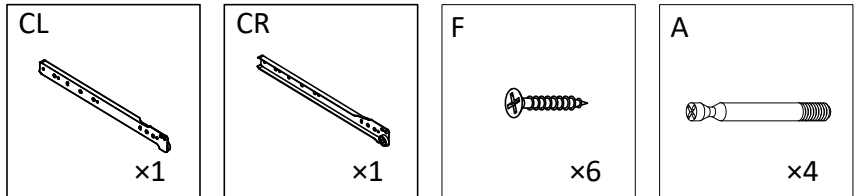
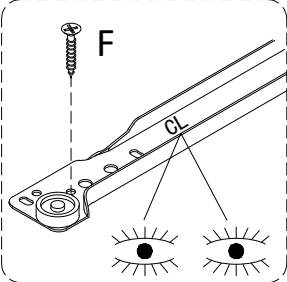
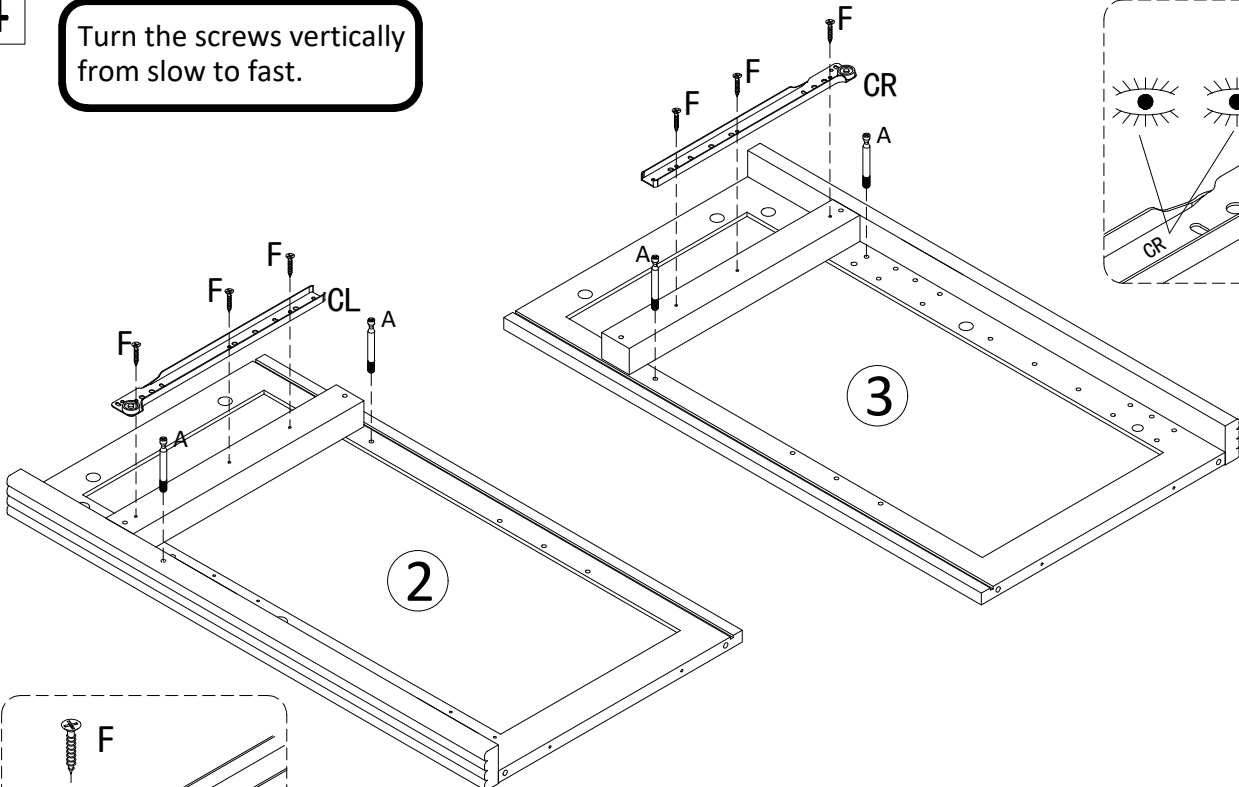


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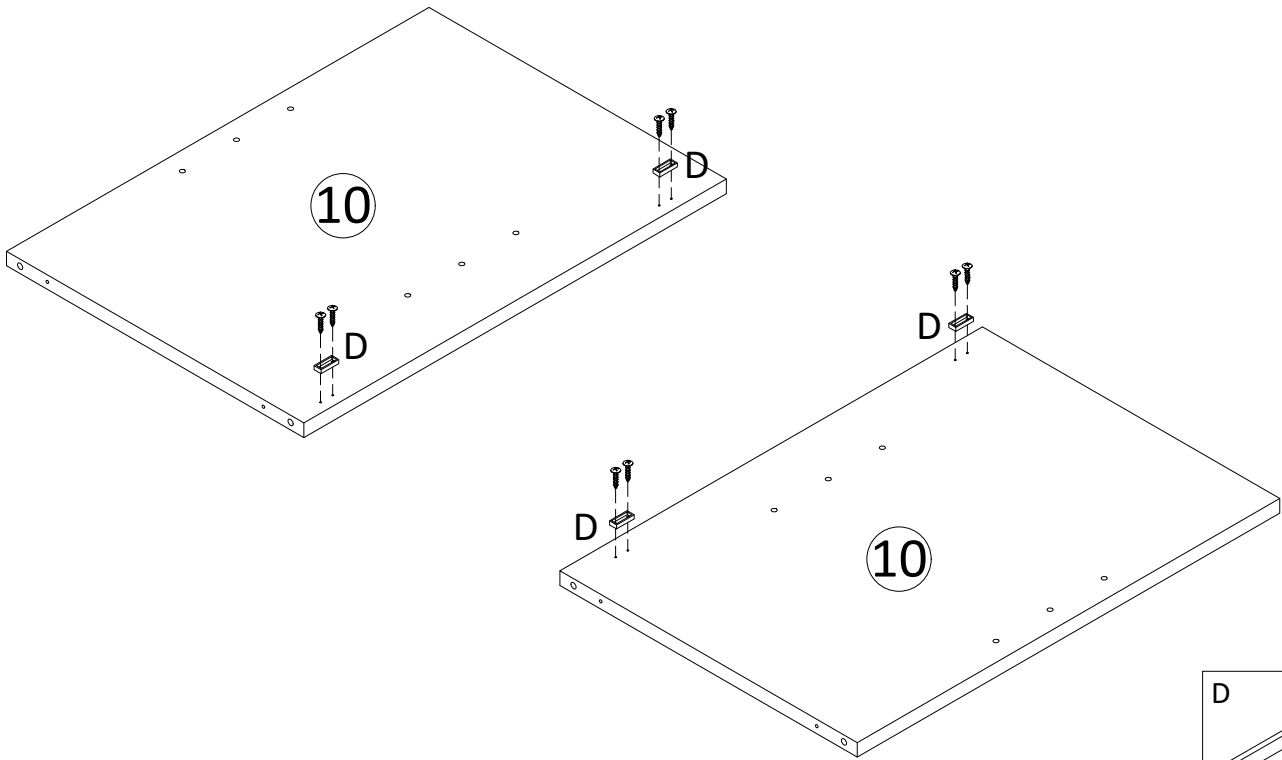


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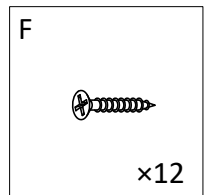
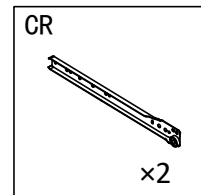
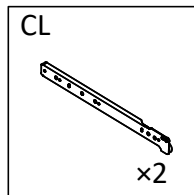
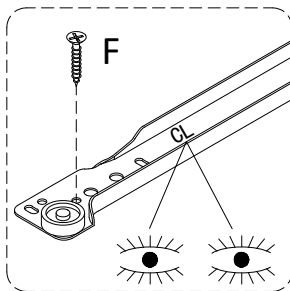
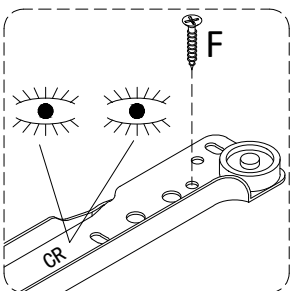
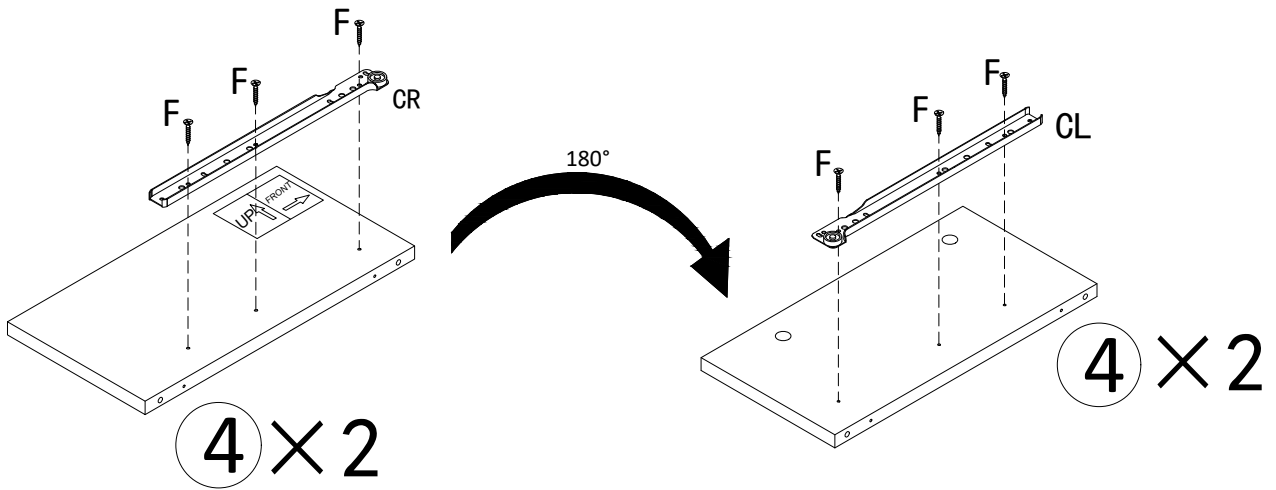
Turn the screws vertically from slow to fast.



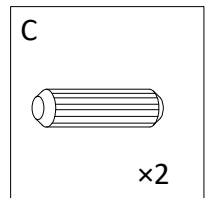
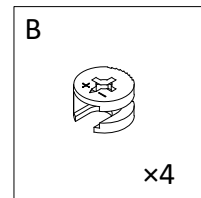
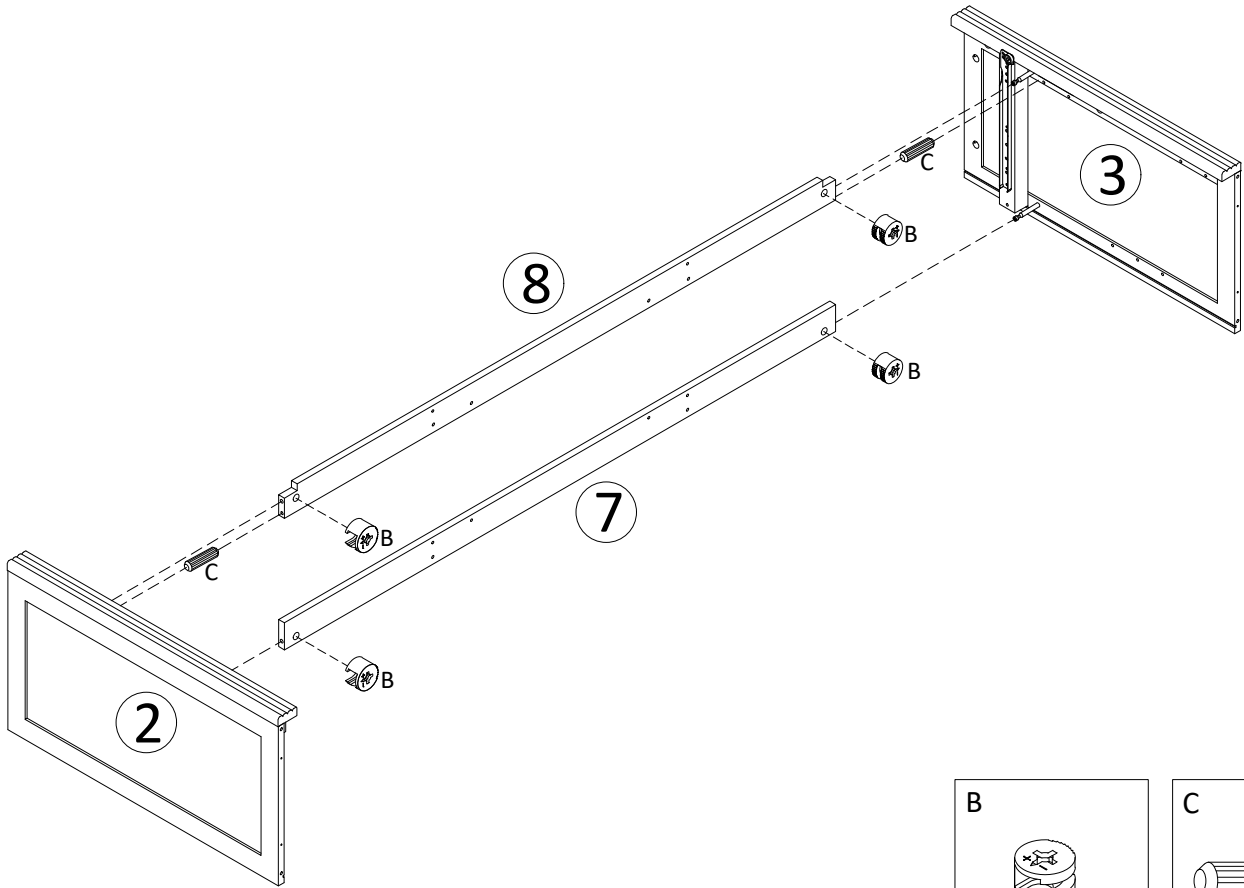
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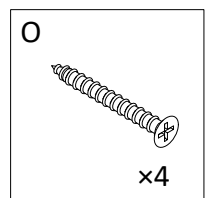
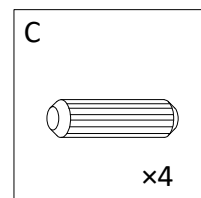
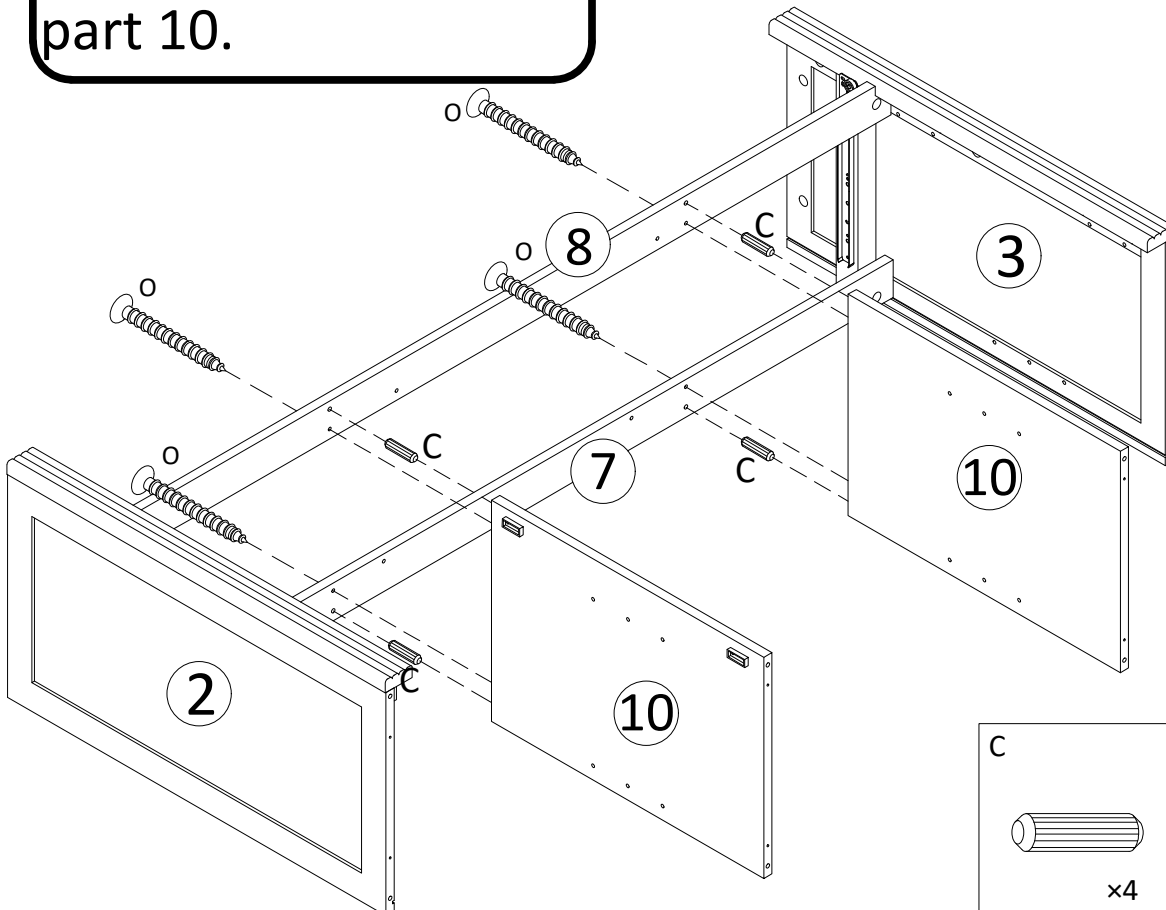


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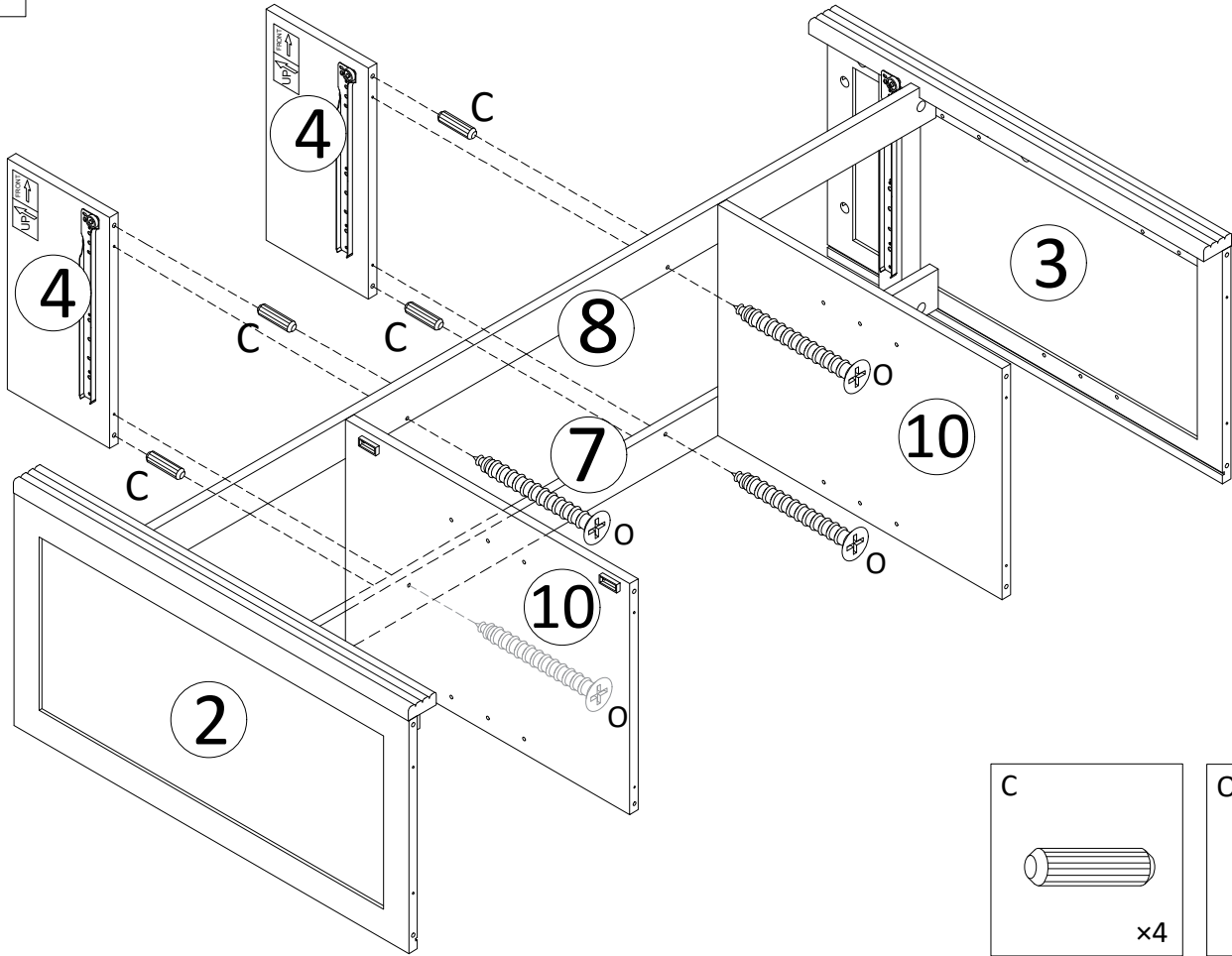


8

Note the directions in part 10.

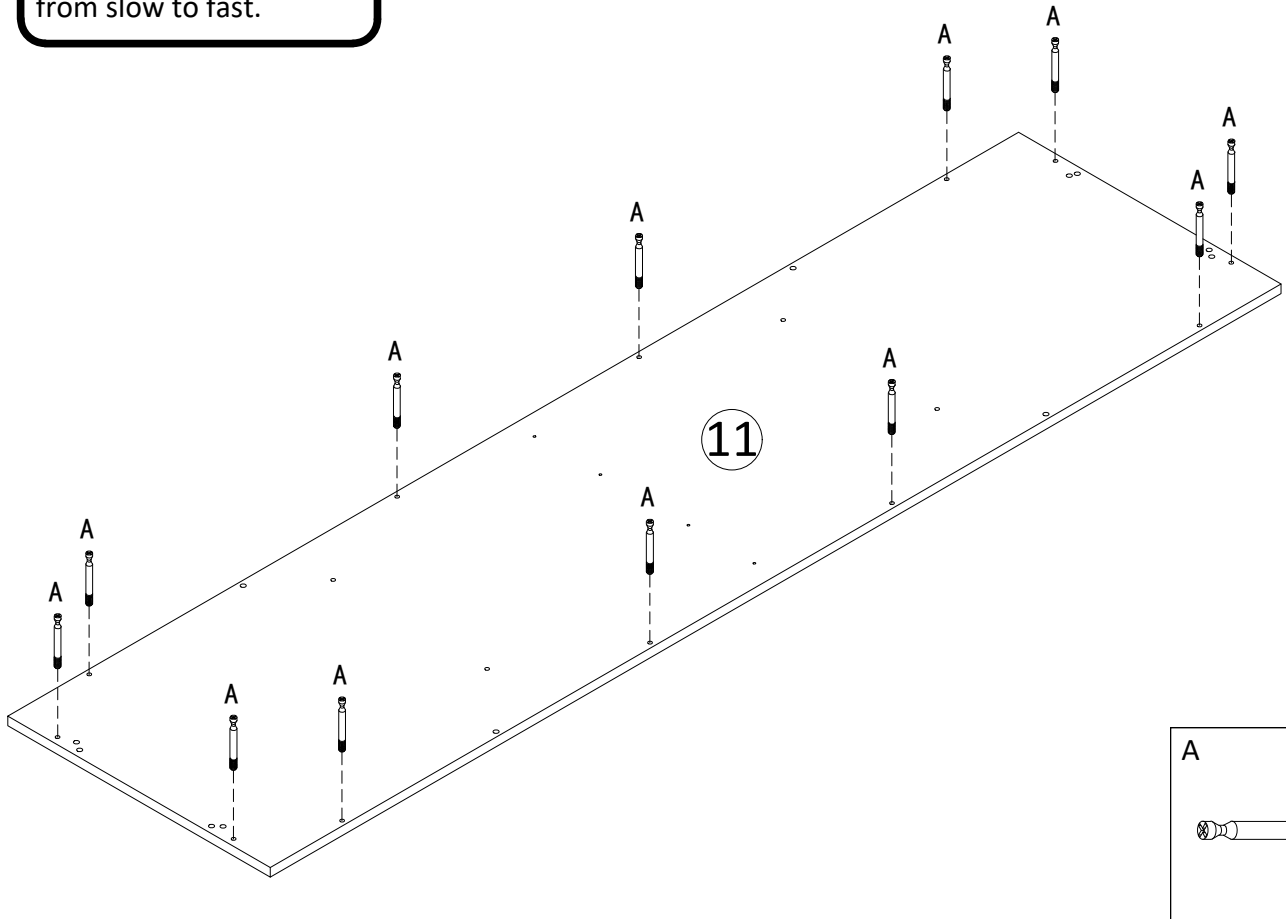


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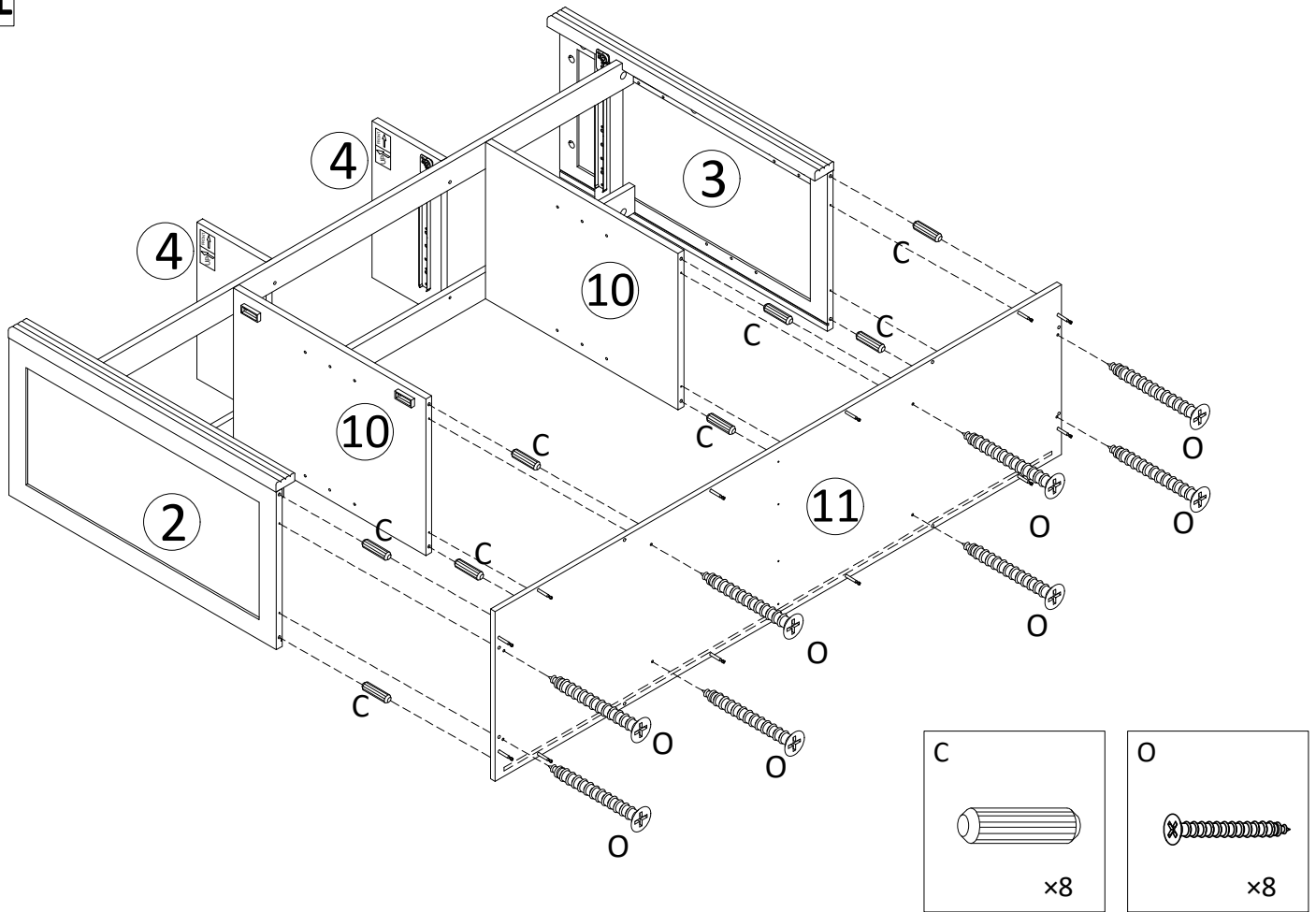


10

Turn the screws vertically from slow to fast.

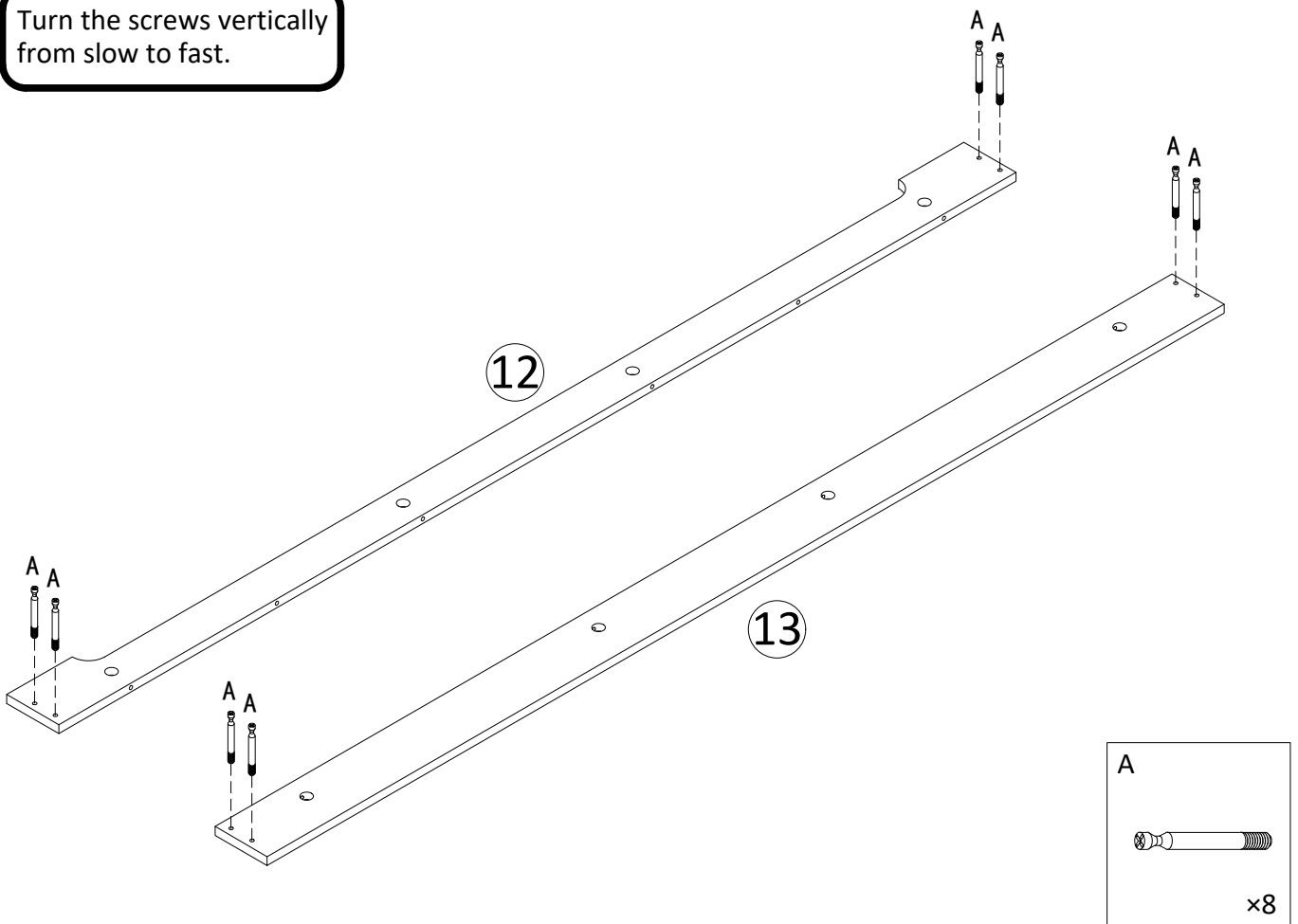


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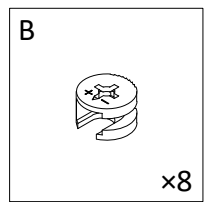
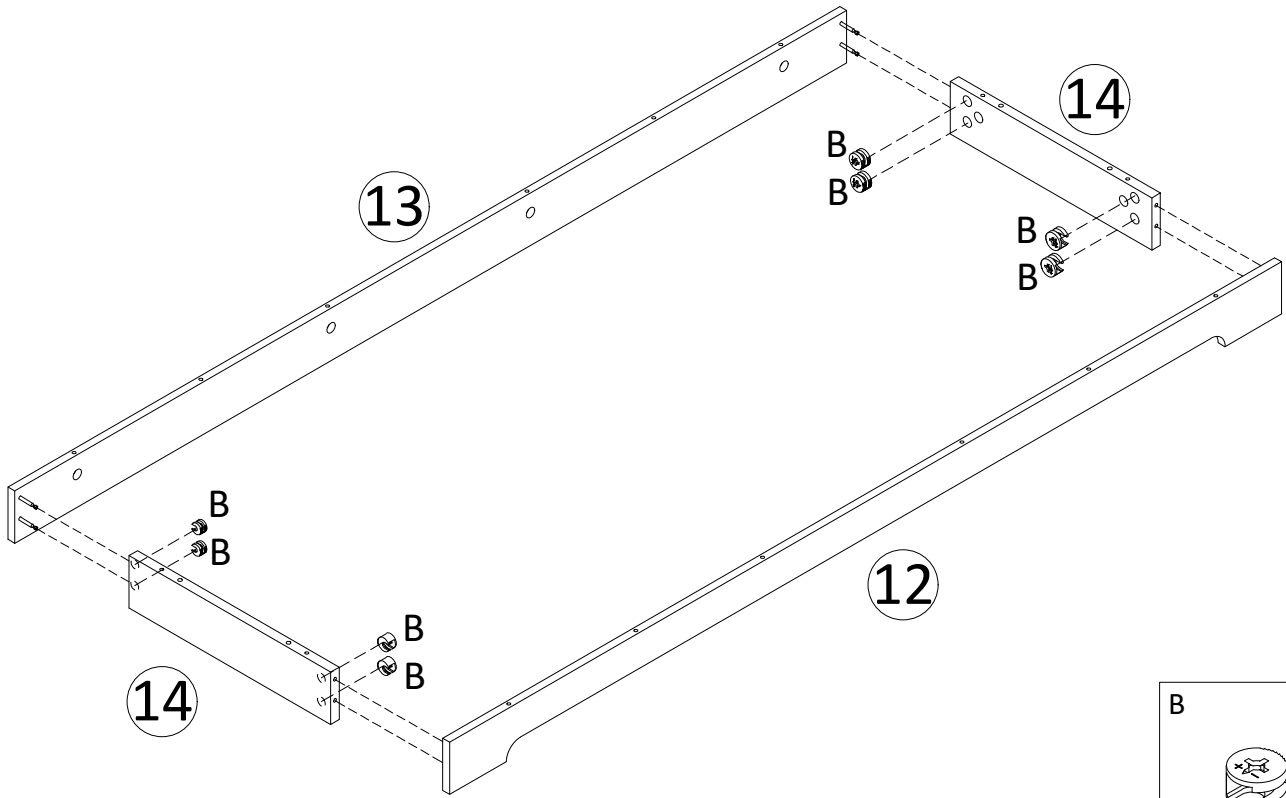


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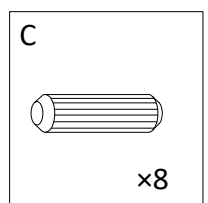
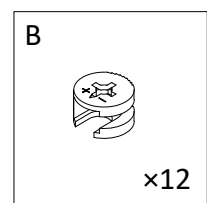
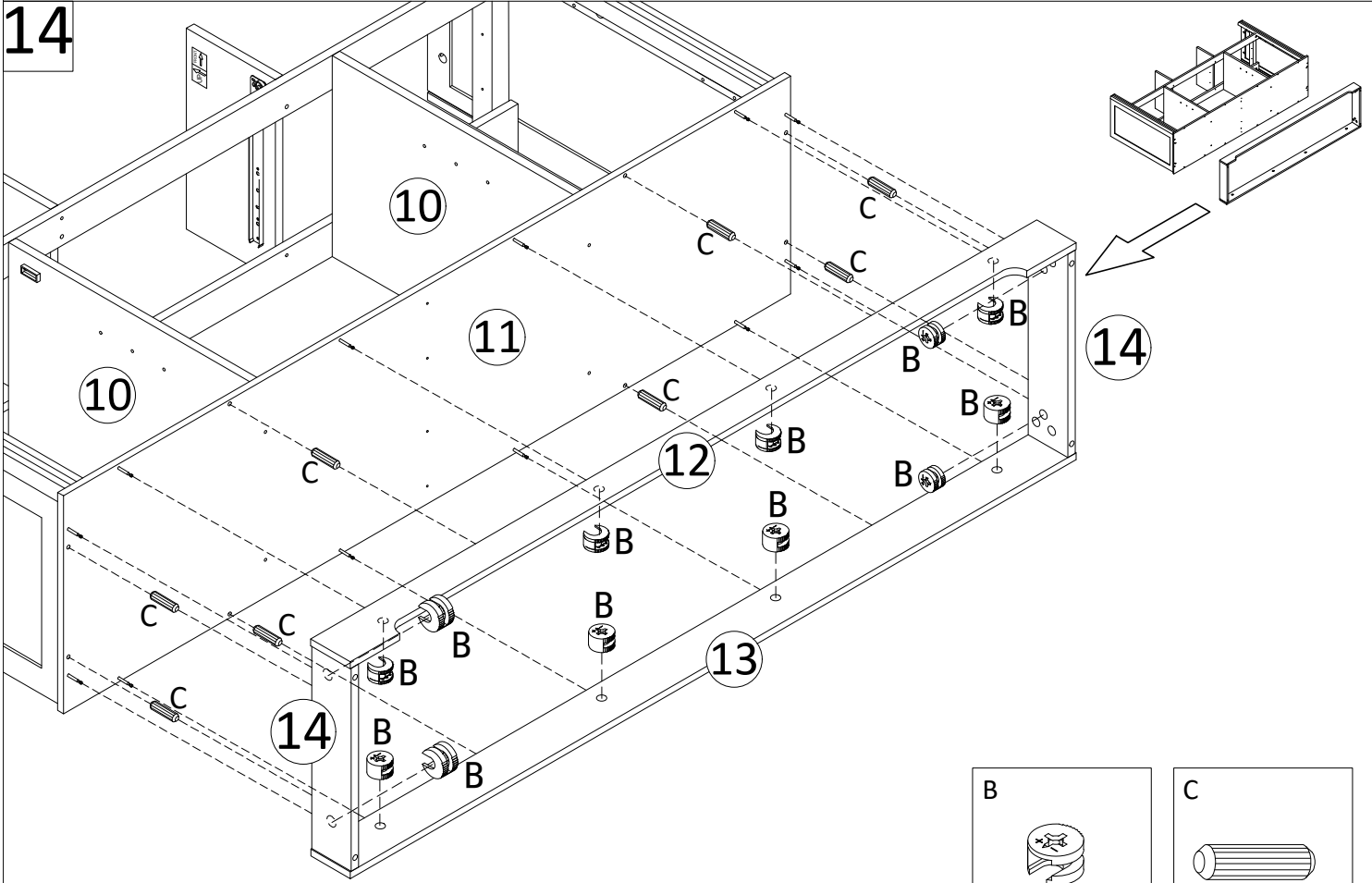
Turn the screws vertically from slow to fast.



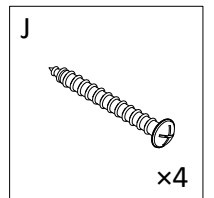
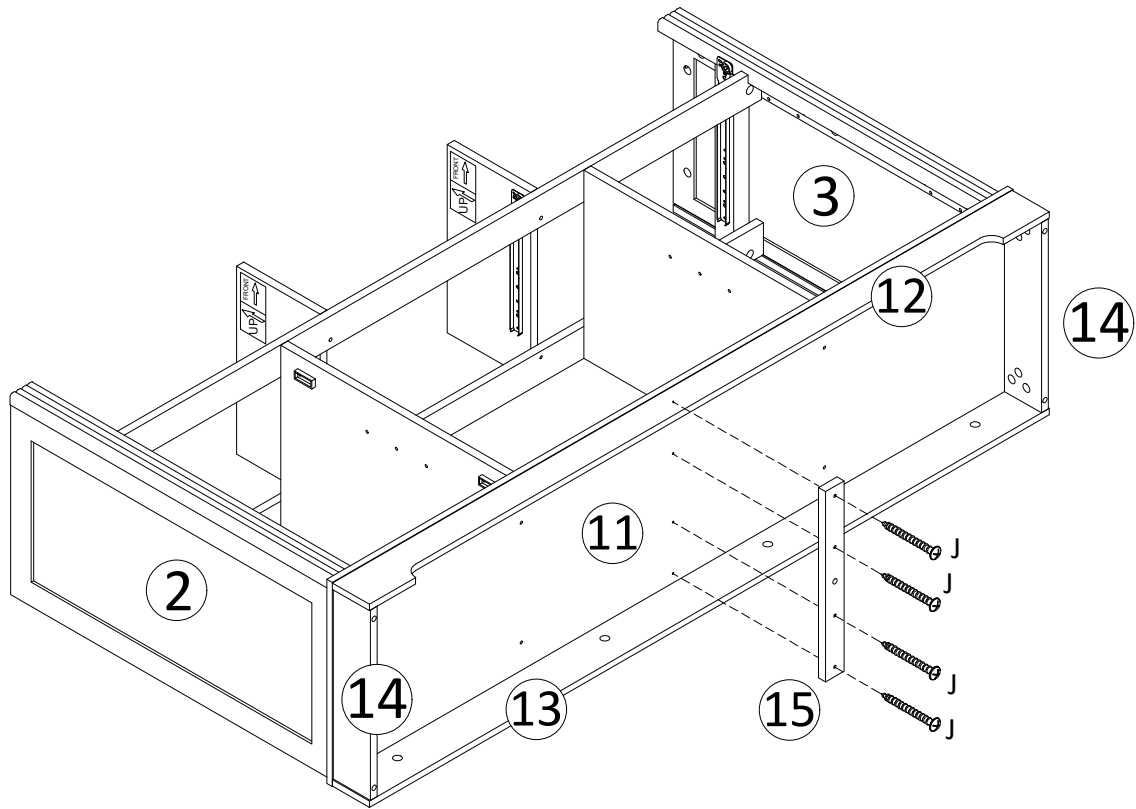
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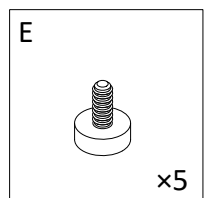
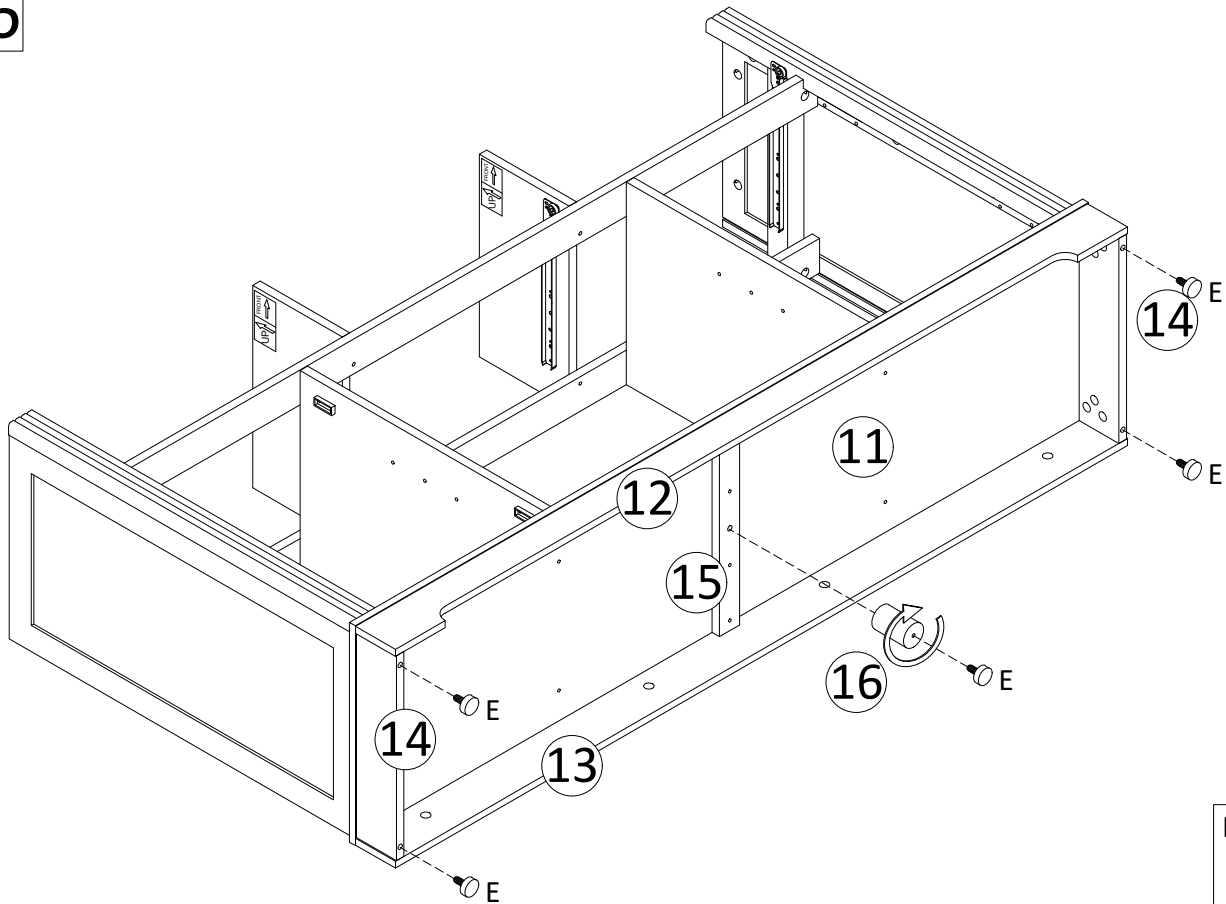
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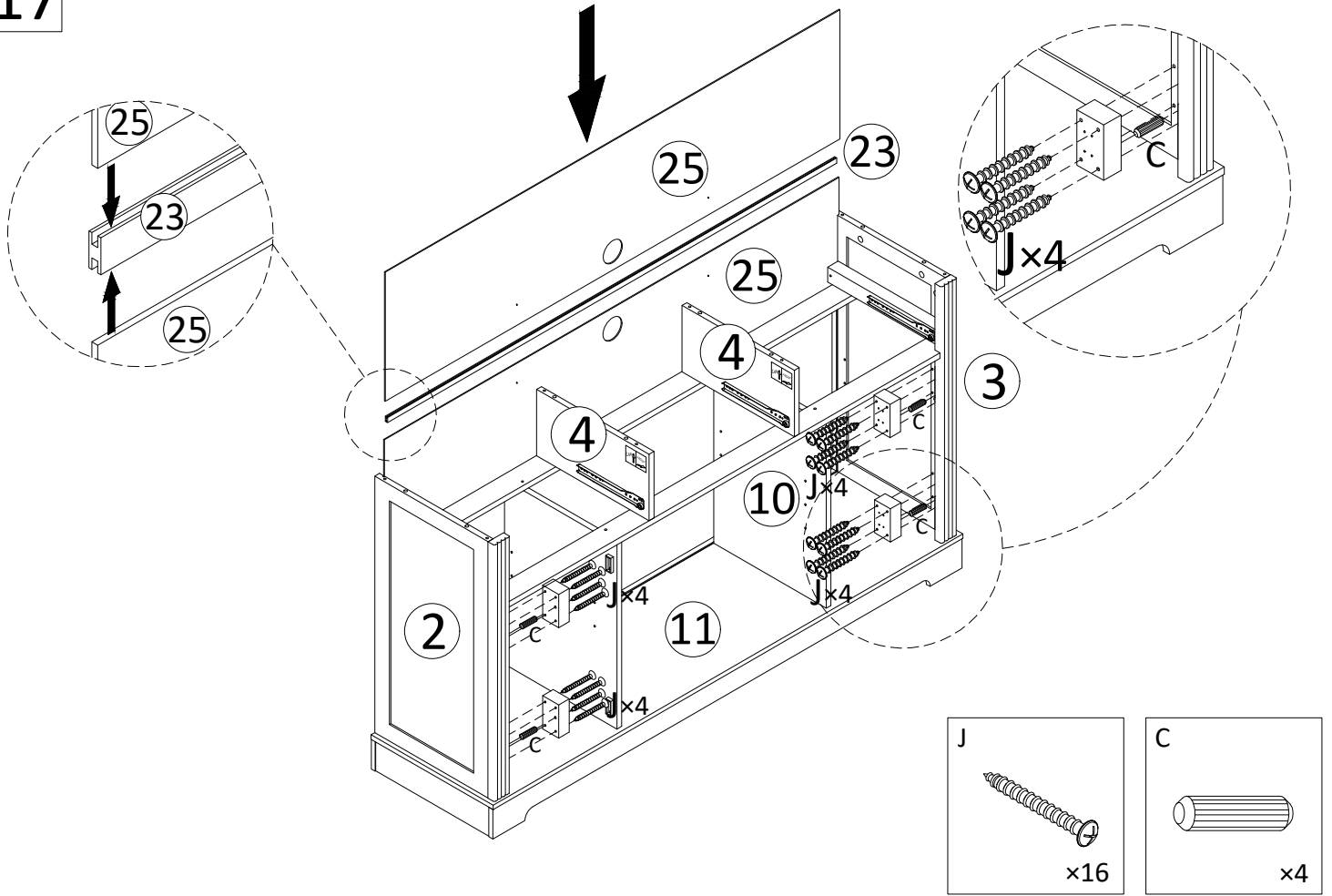
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16

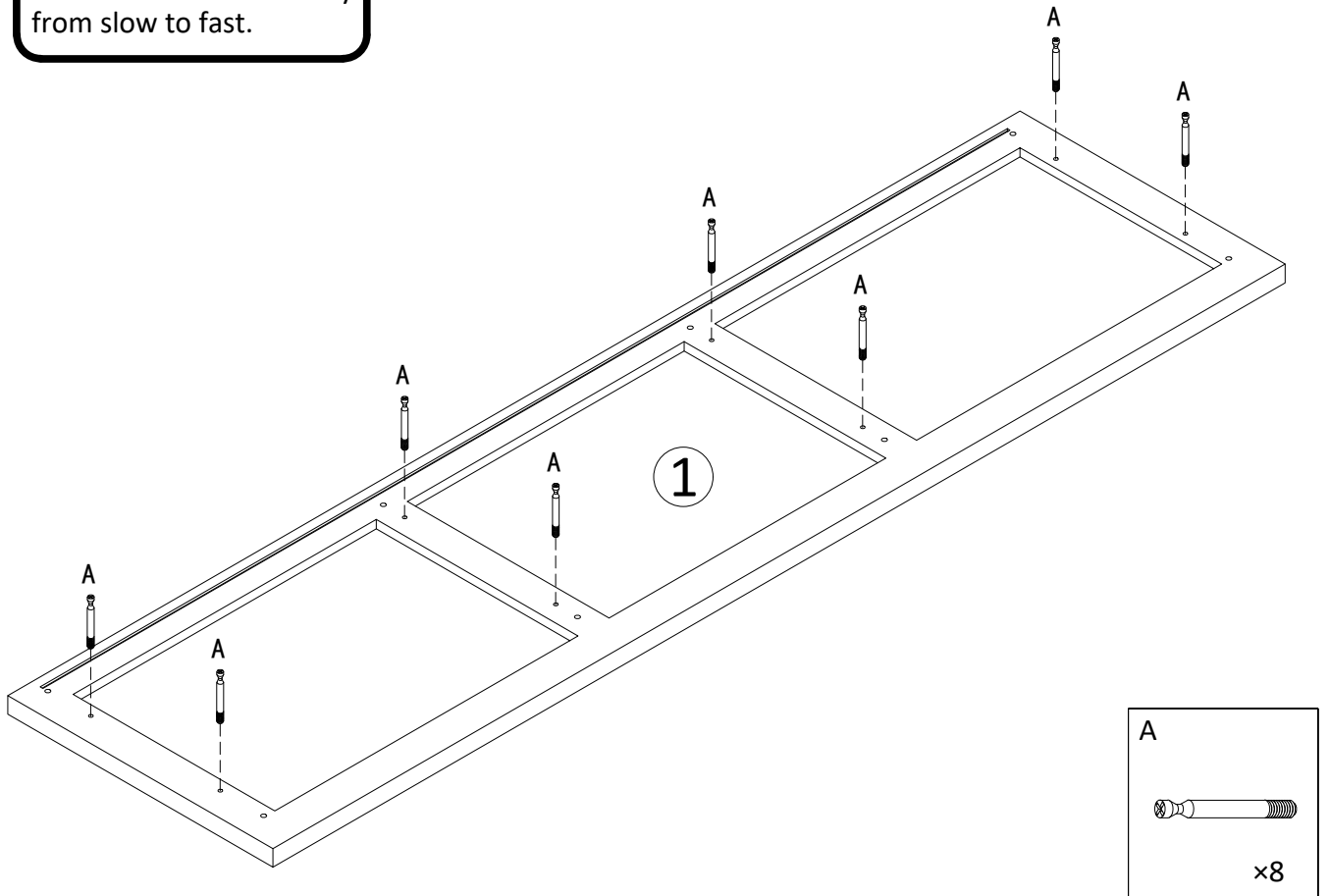


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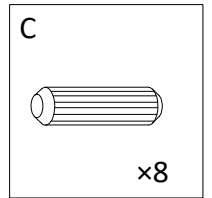
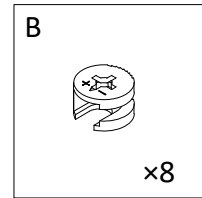
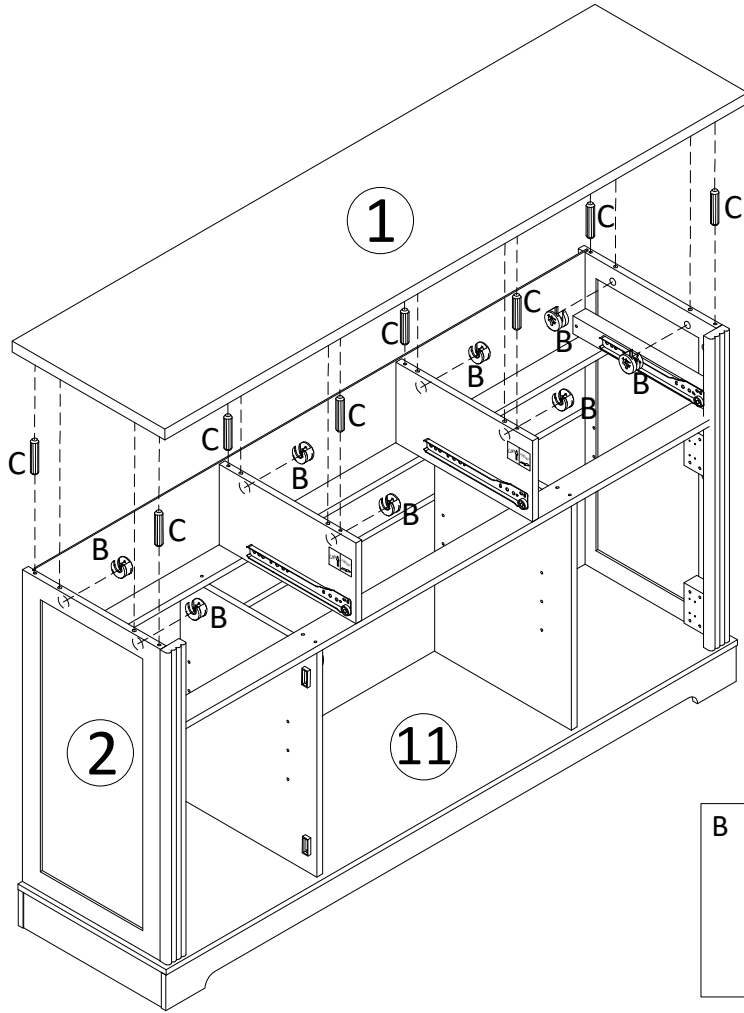


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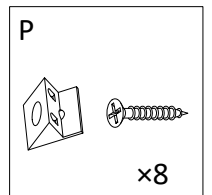
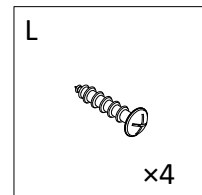
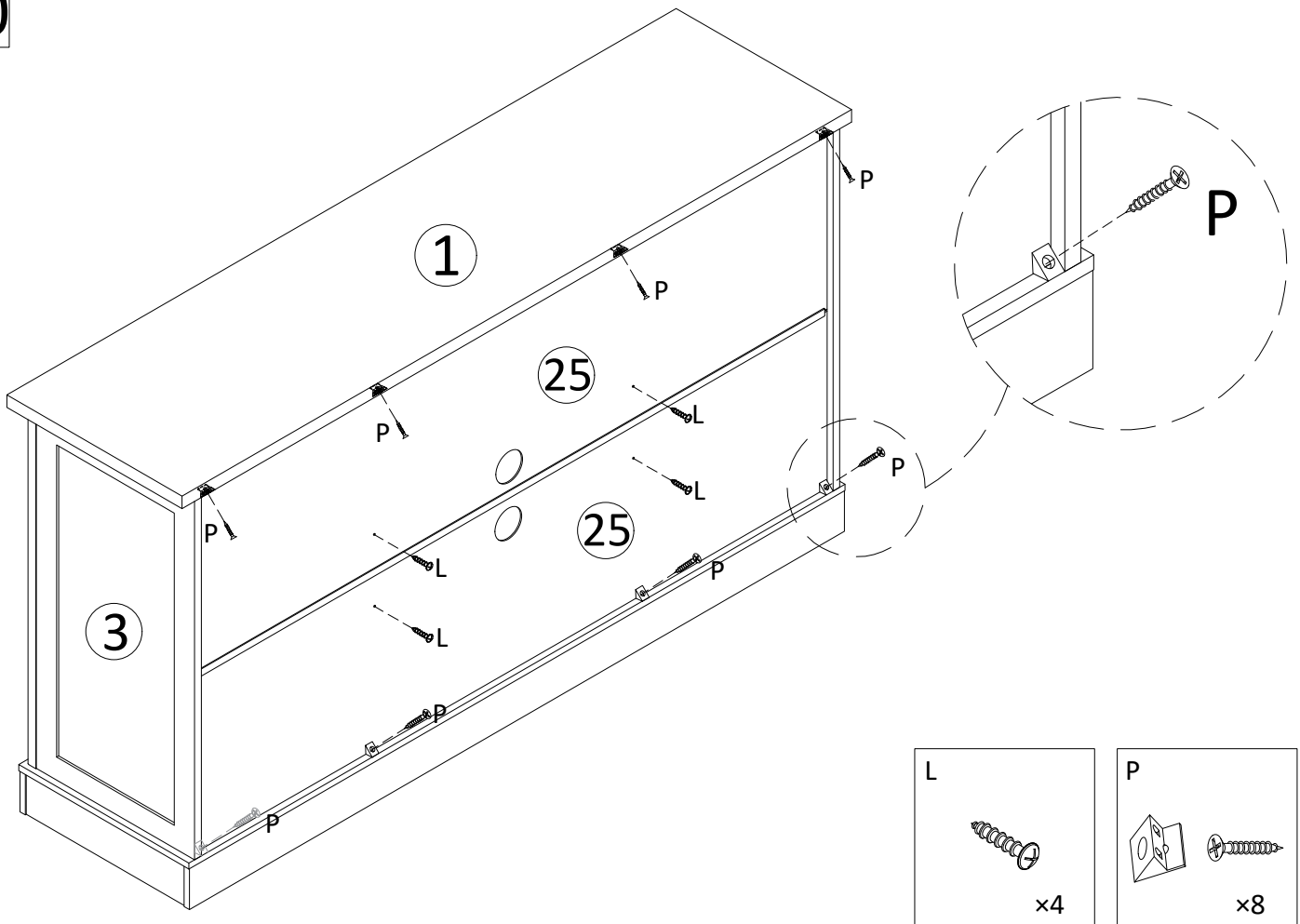
Turn the screws vertically from slow to fast.



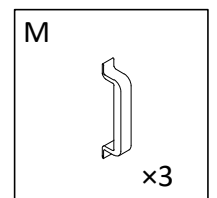
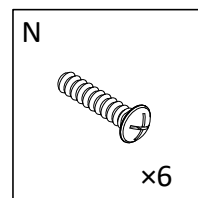
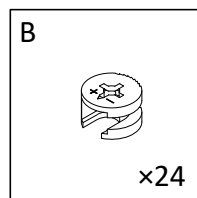
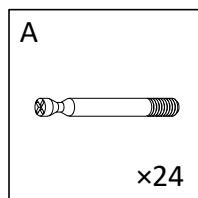
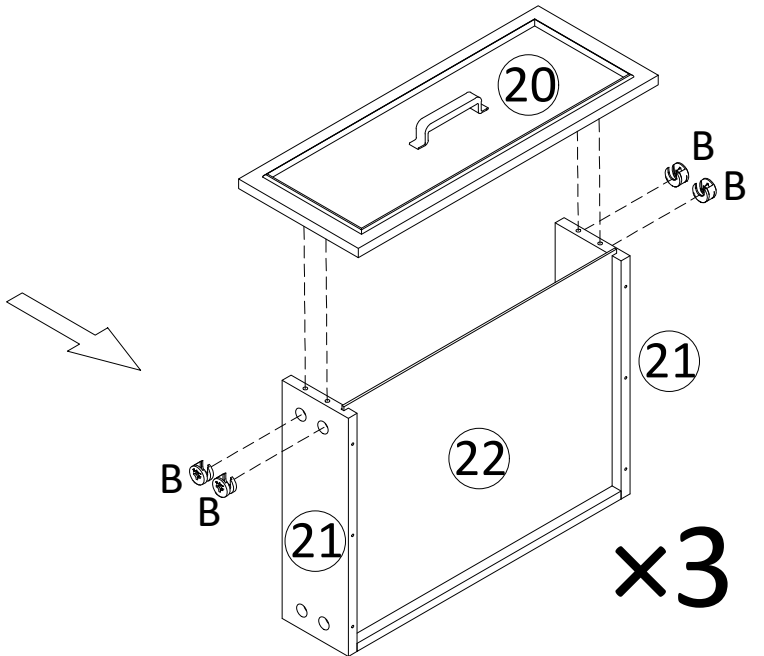
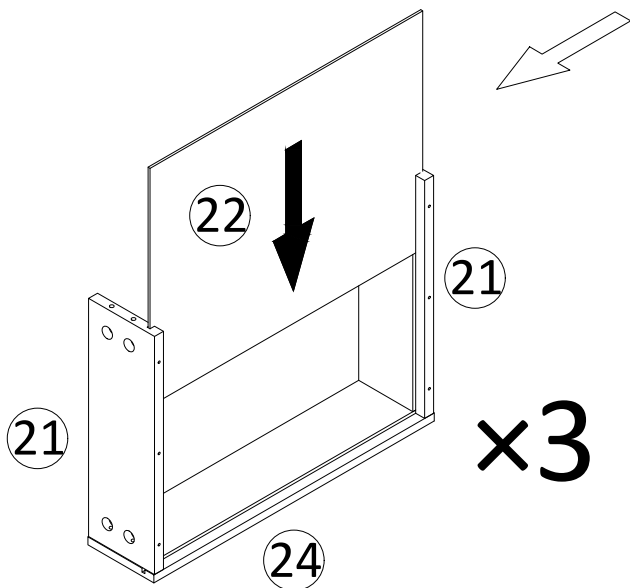
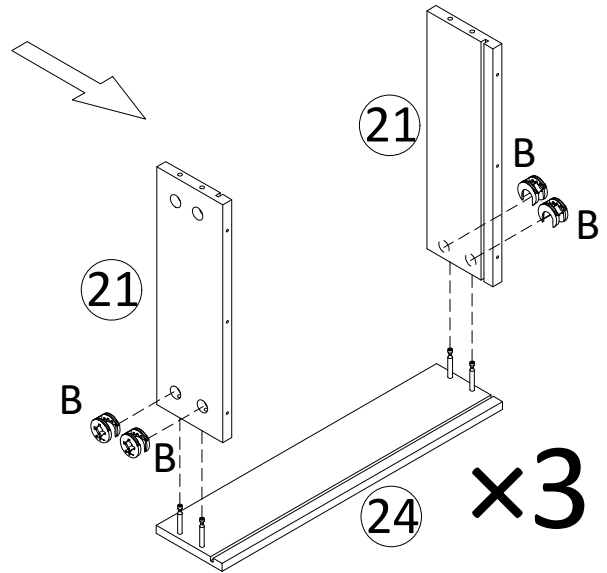
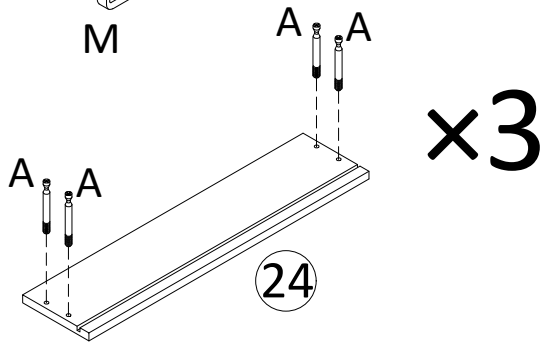
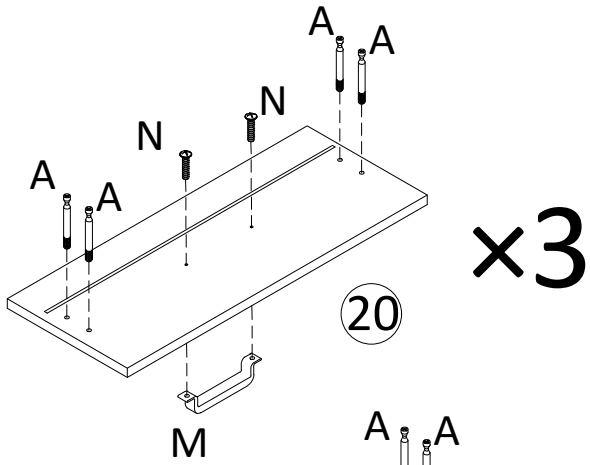
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20

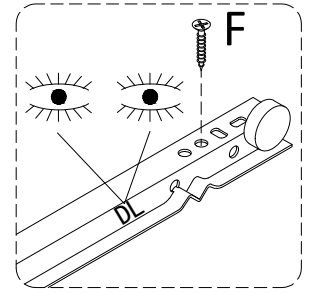
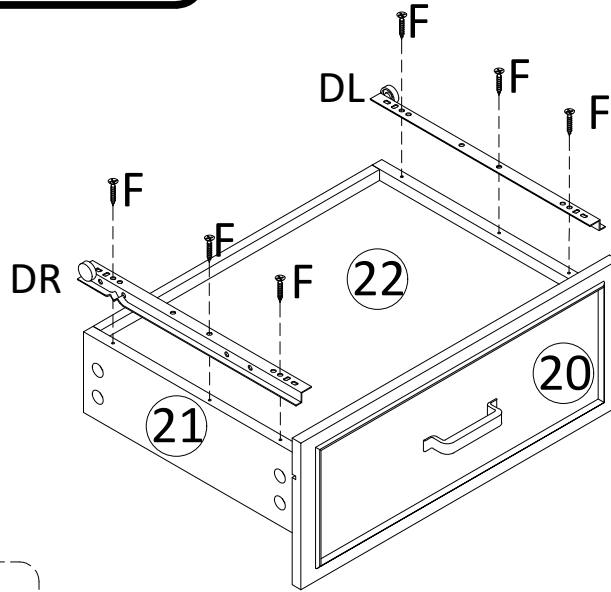


Turn the screws vertically from slow to fast.

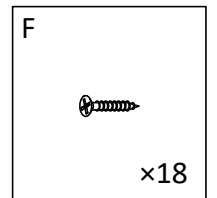
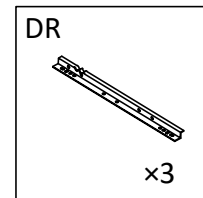
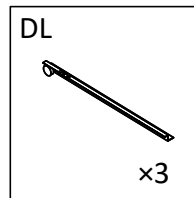
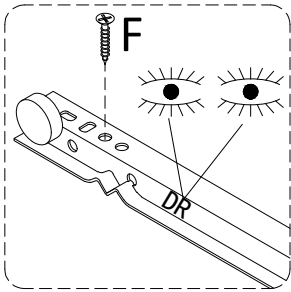


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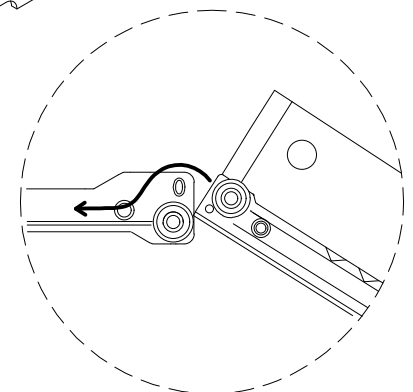
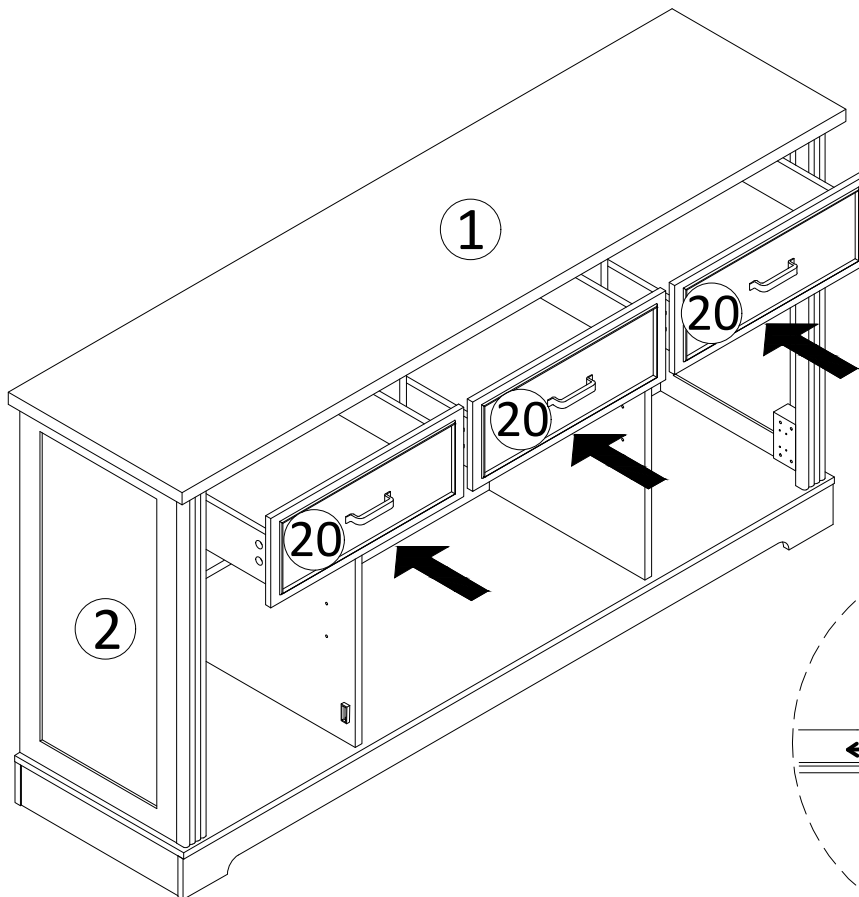
Turn the screws vertically from slow to fast.



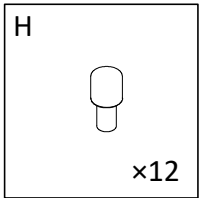
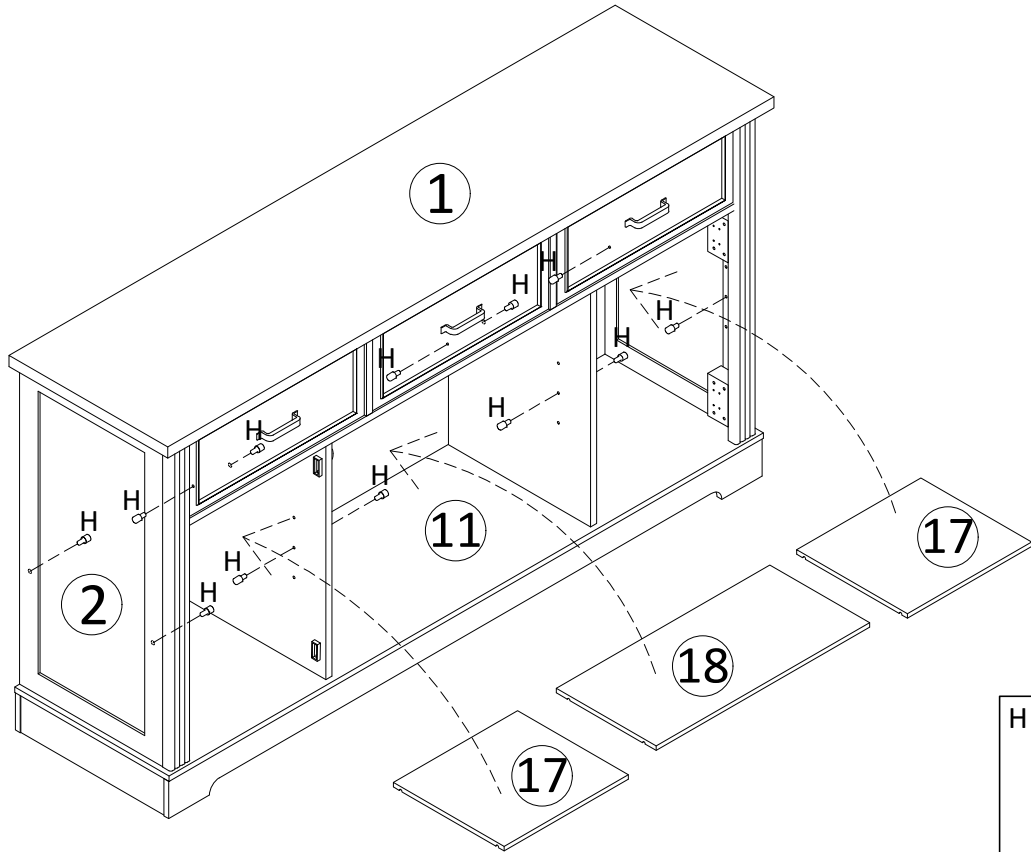
x3



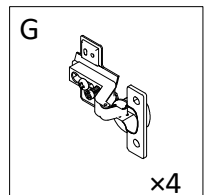
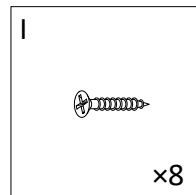
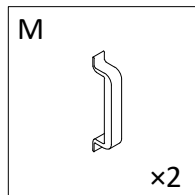
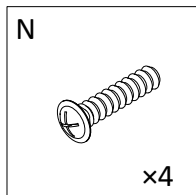
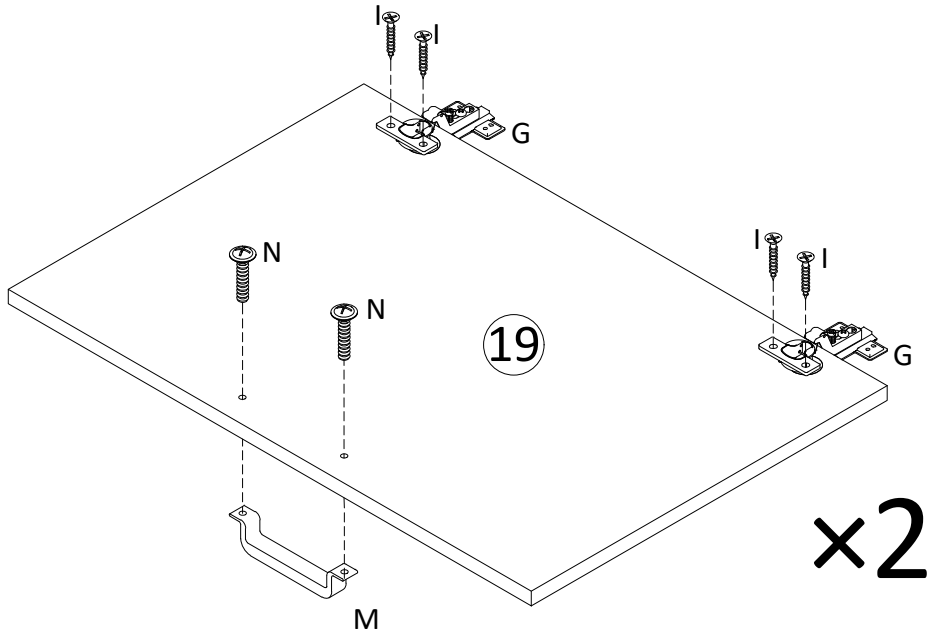
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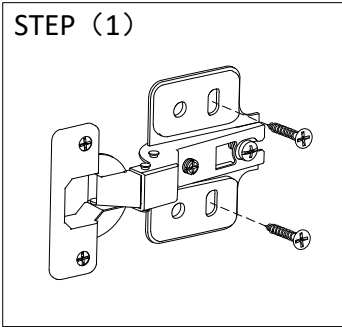
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25

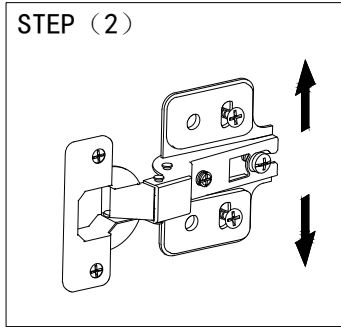


STEP (1)



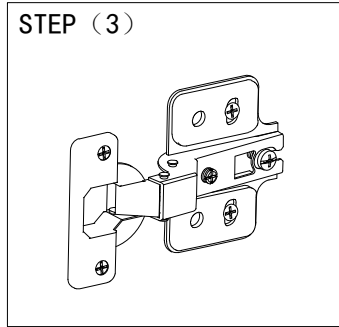
Tips: Turning the screw to approx 50% tightness, don't be fully tight.

STEP (2)



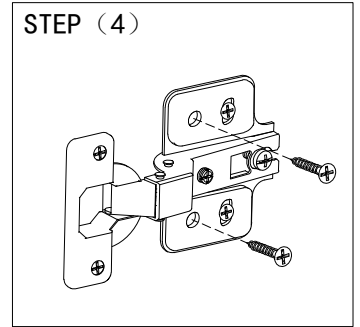
Tips: Moving the hinges up or down appropriately to adjust the gap between the door with the cabinet top and bottom.

STEP (3)

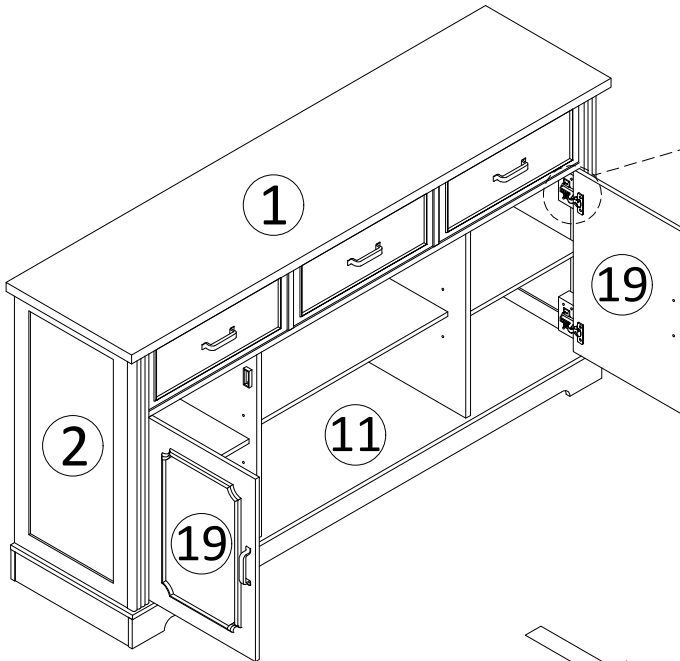


Tips: Tightening the screws completely.

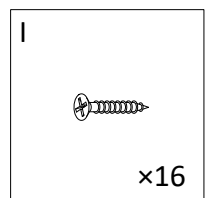
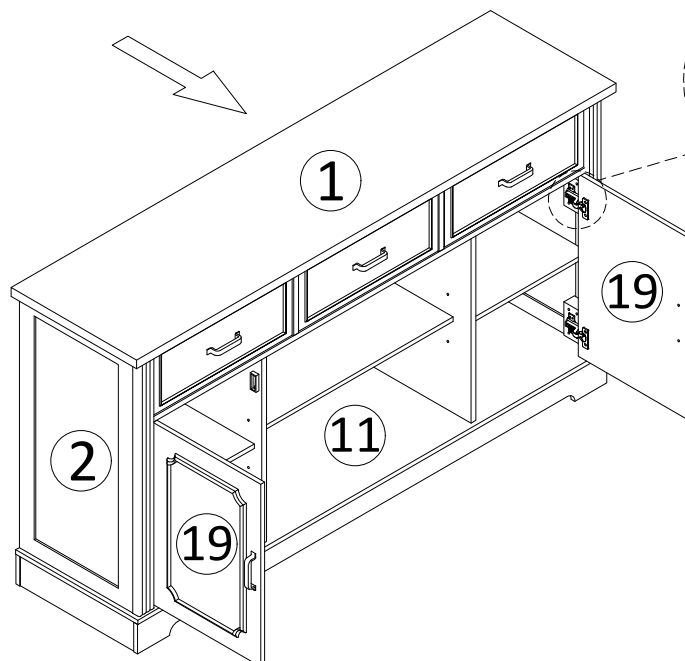
STEP (4)



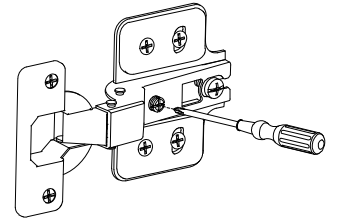
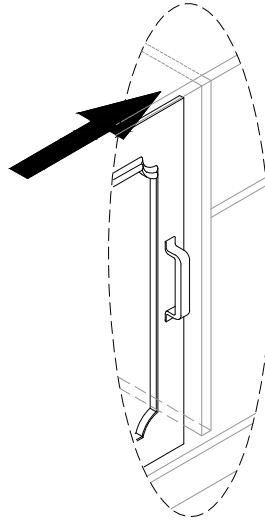
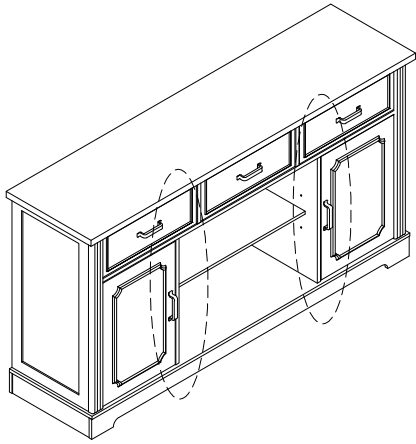
Tips: Tightening the other screws completely.



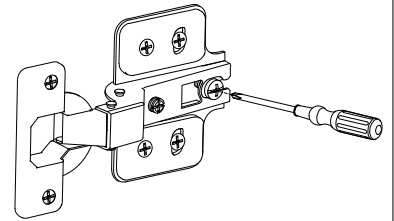
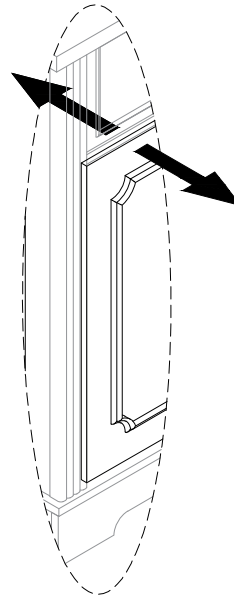
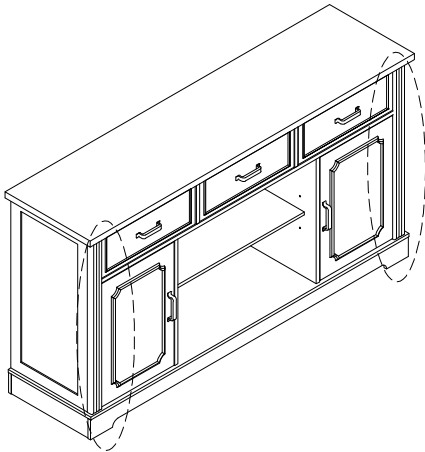
Turn the screws vertically from slow to fast.



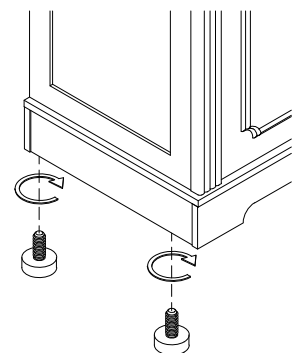
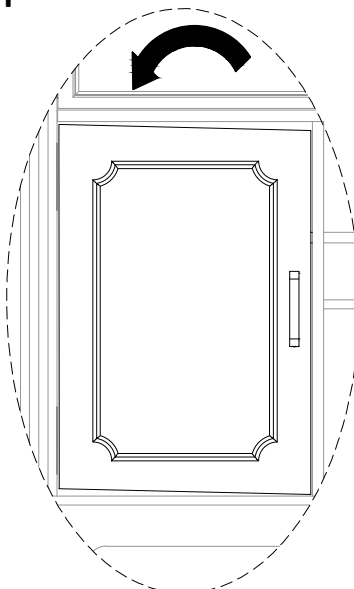
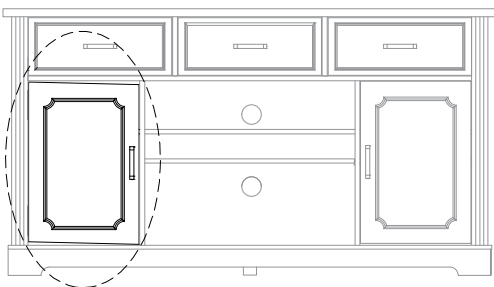
27 Tips: If the gap between the doors with the partition panel is too far or close, please turning the screw as shown below .



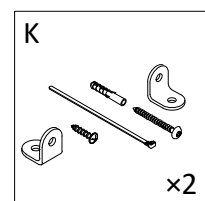
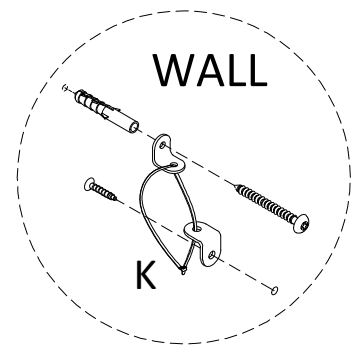
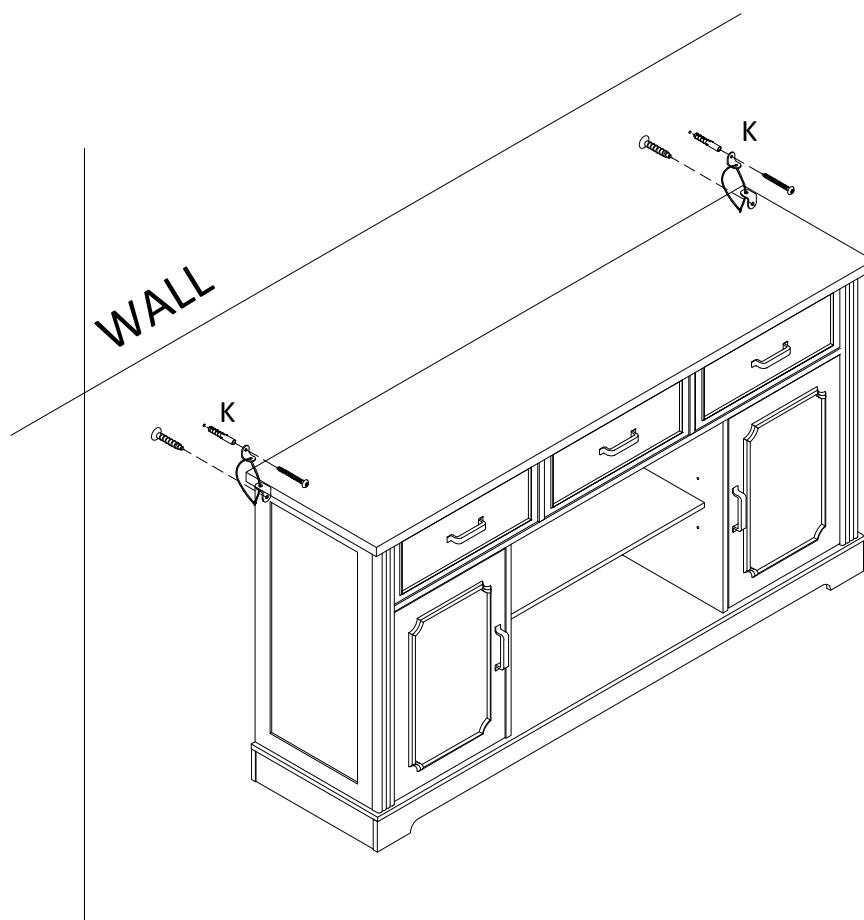
Tips: Adjusting the screw as shown in the following picture can make the door move forward or backward.



Tips: Adjusting the levelers appropriately underneath the bottom of the foot can make the gaps between the door and frames of cabinet even.



28



29

