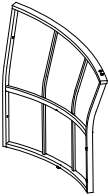
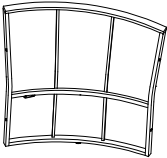
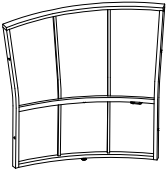
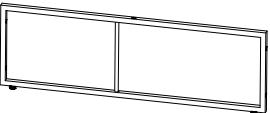
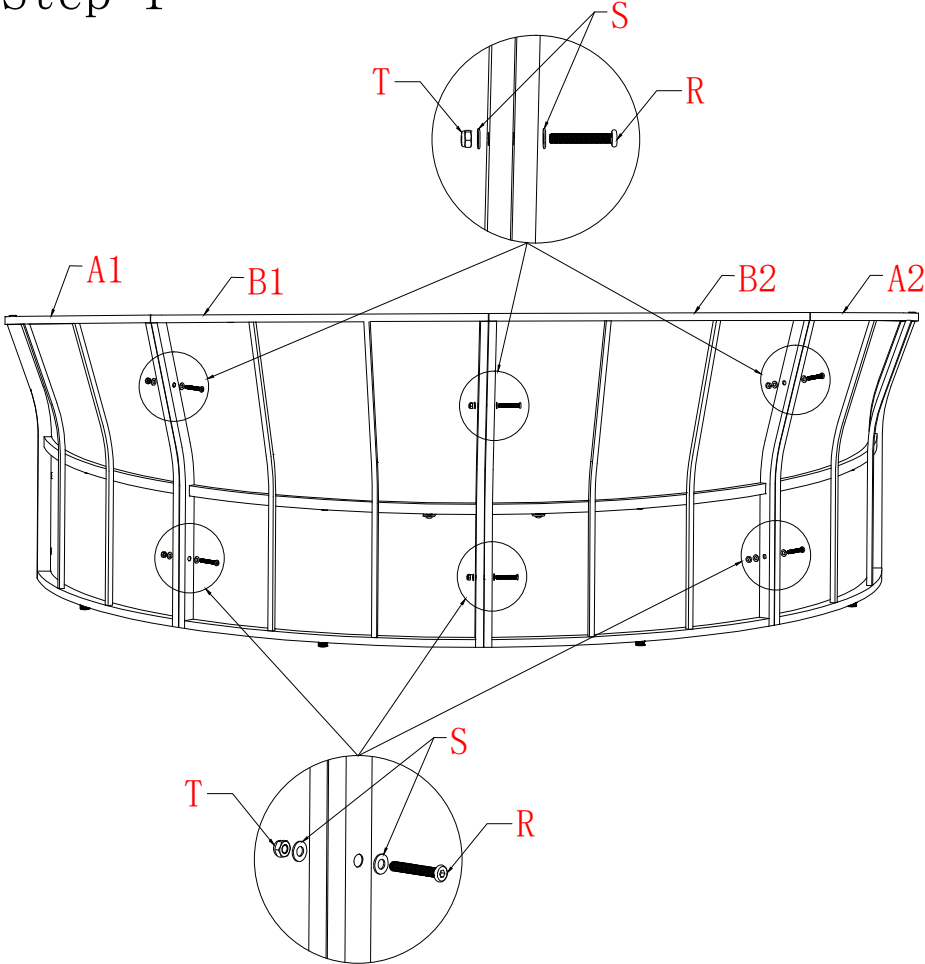
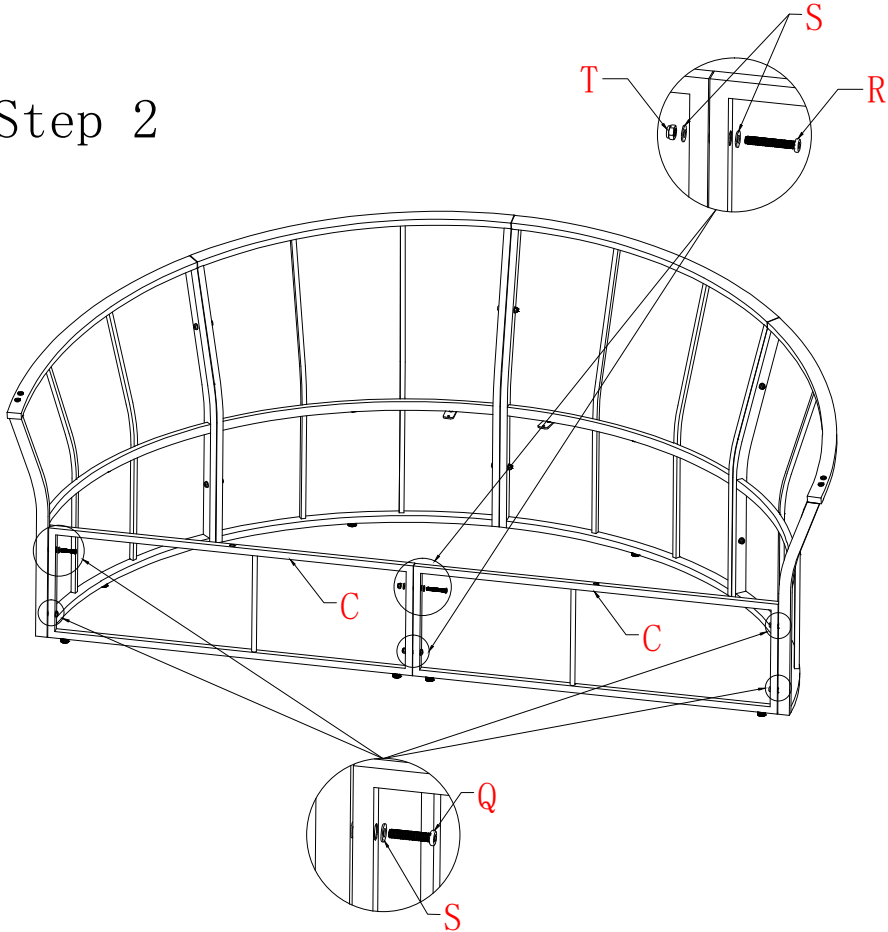


A1		1
A2		1
B1		1
B2		1
C		2
D		2
E		1
M		1
N		1
O		4
P	 M6*15	14
Q	 M6*30	6
R	 M6*40	8
S		36
T		8

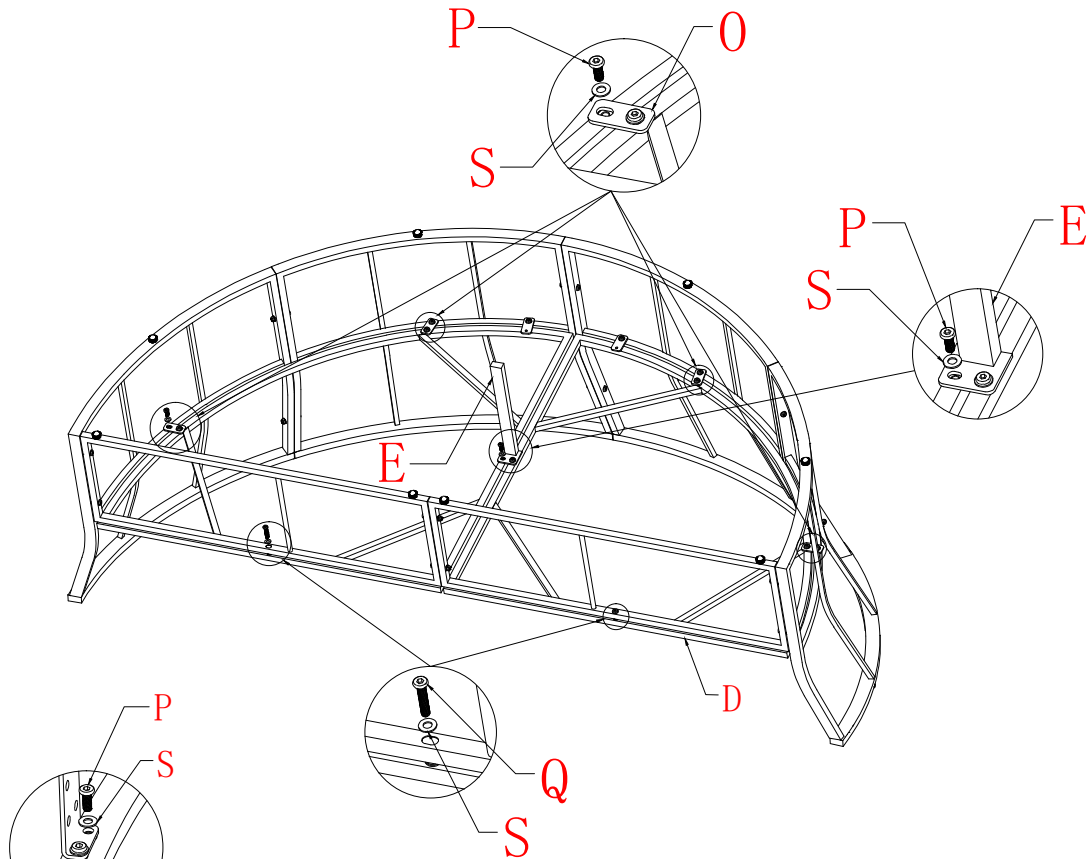
Step 1



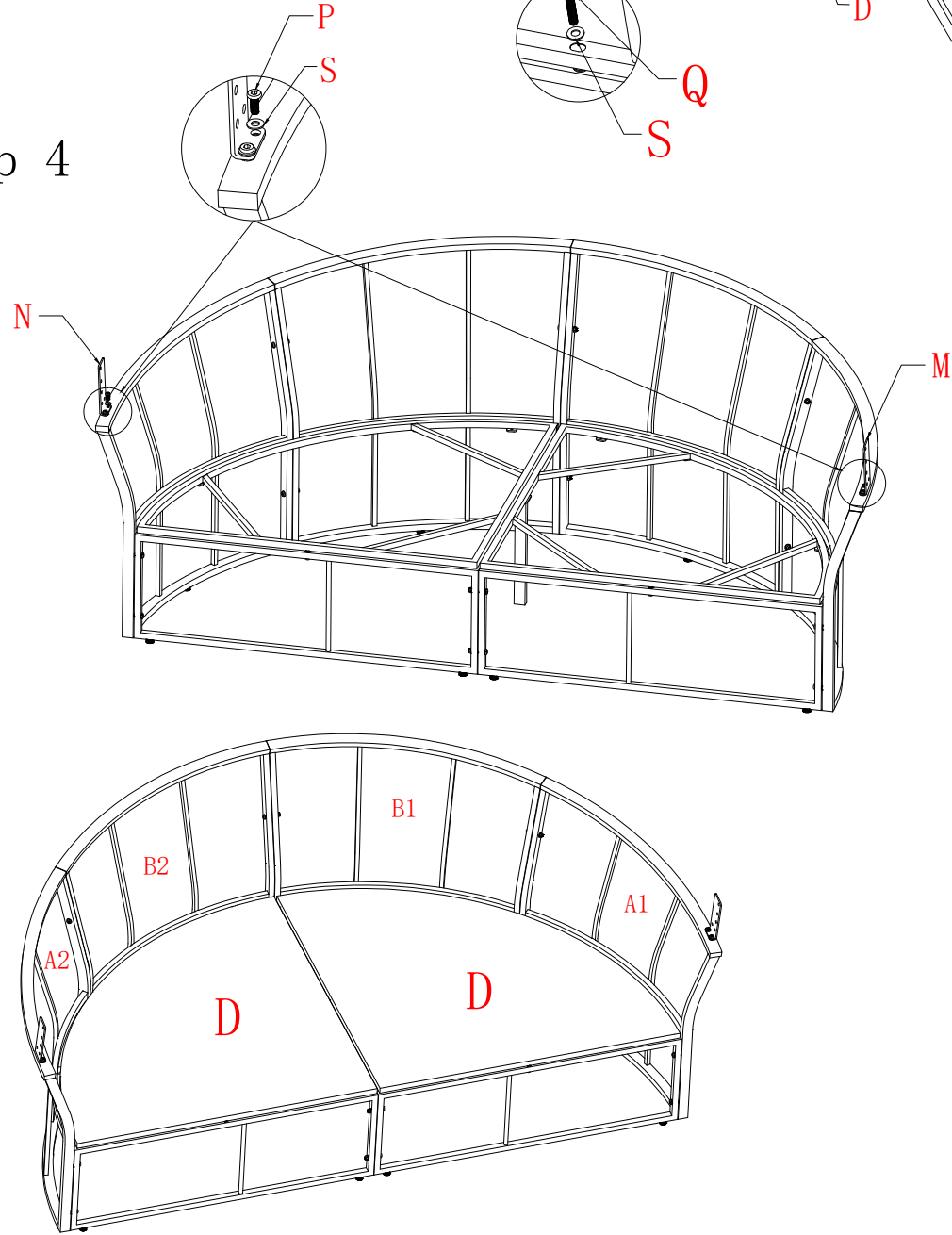
Step 2

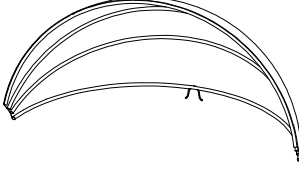


Step 3

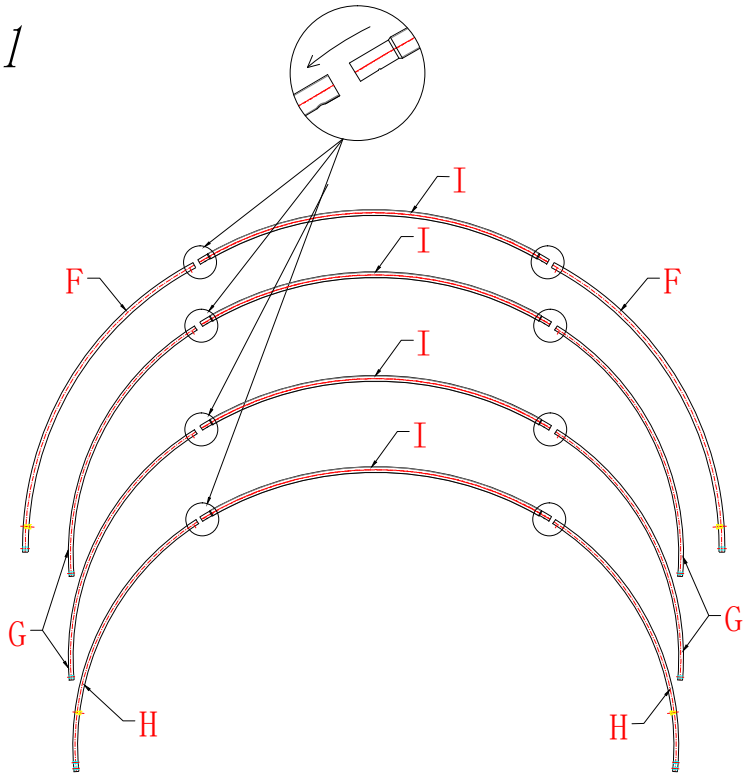


Step 4

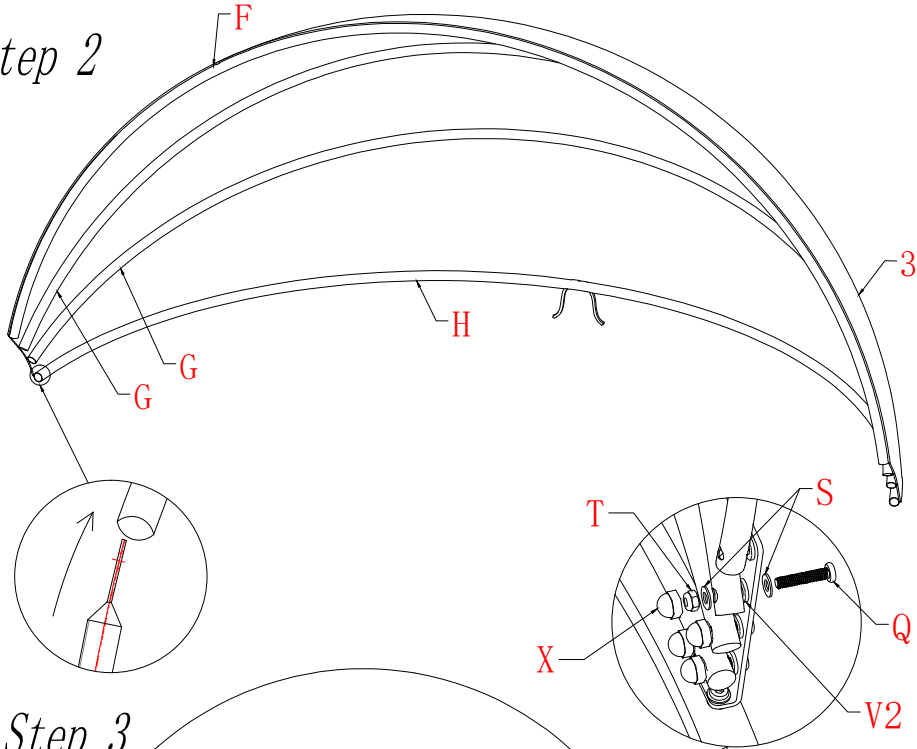


F		2
G		4
H		2
I		4
U		2
V1	 5mm	4
V2	 2mm	10
W	 M6*20	4
Q	 M6*30	10
S		24
T		10
X		10
3		1

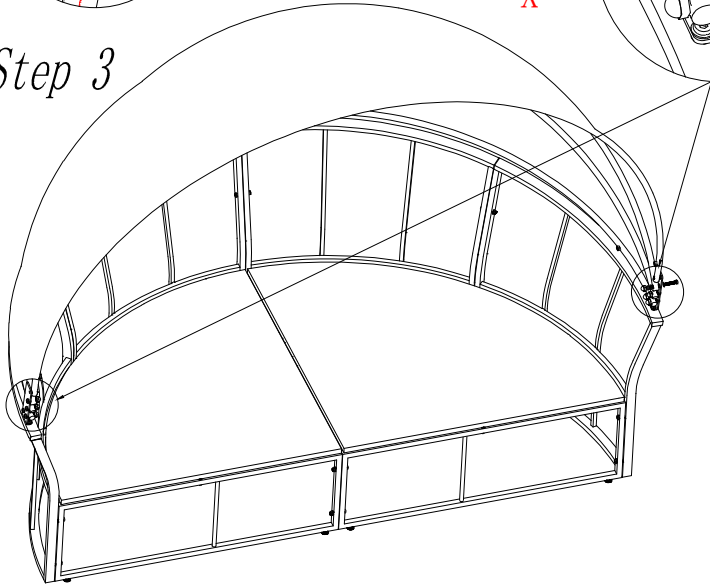
Step 1



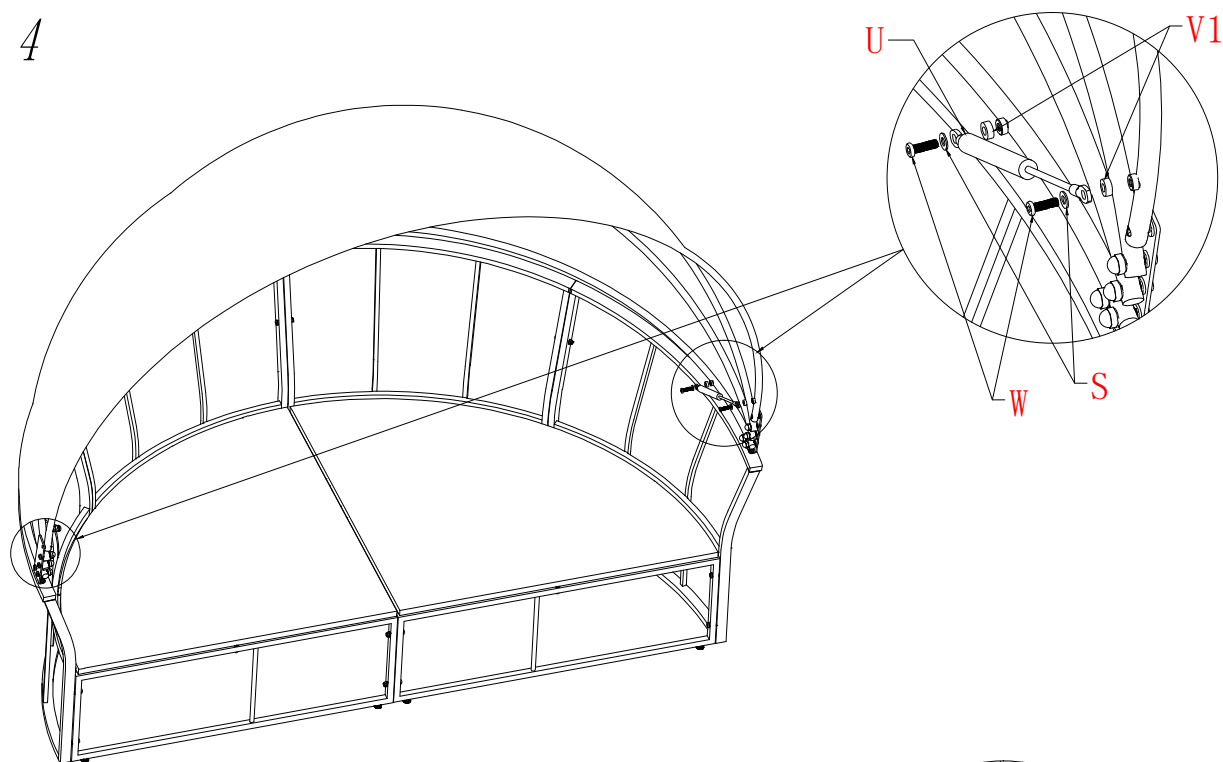
Step 2



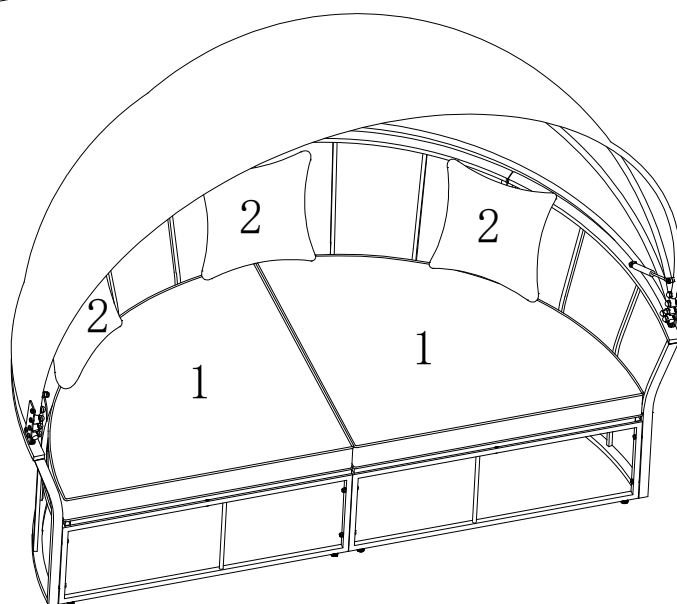
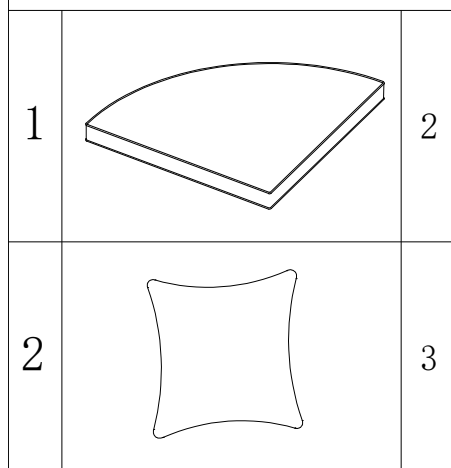
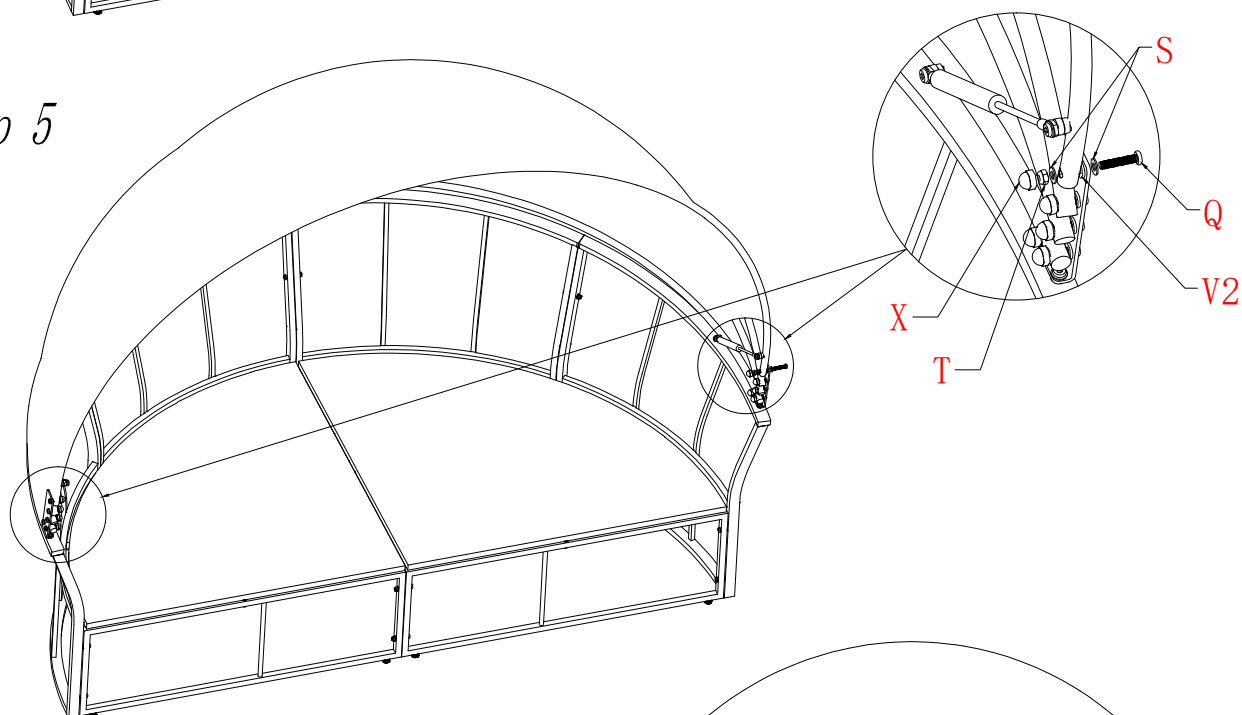
Step 3

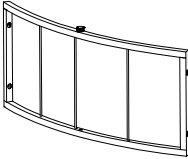
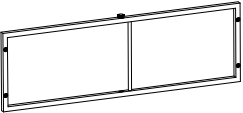
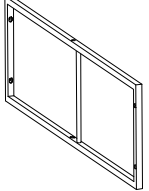
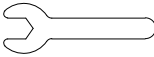
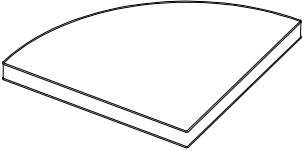


Step 4

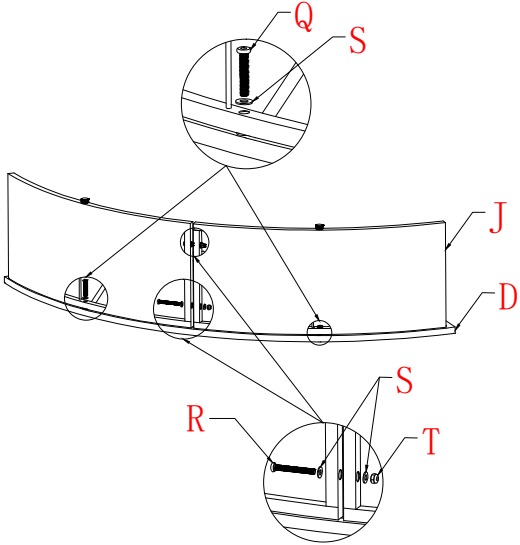


Step 5

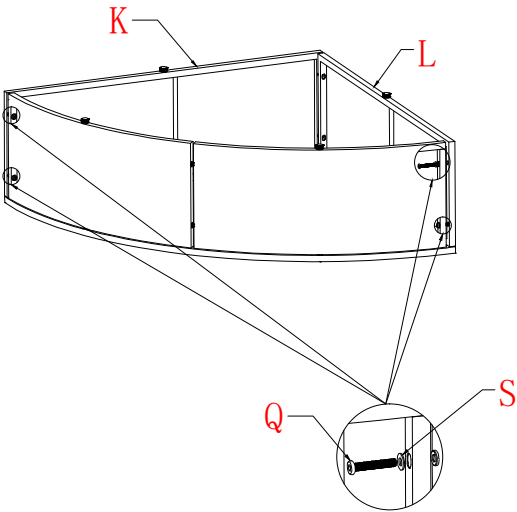


D		2
J		4
K		2
L		2
Q	 M6*30	20
R	 M6*40	4
S		28
T		4
Y		1
Z		1
1		2

Step 1



Step 2



Step 3

