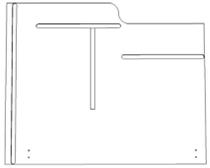


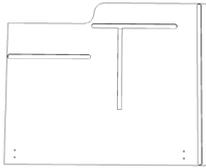
ASSEMBLY INSTRUCTIONS

PARTS:

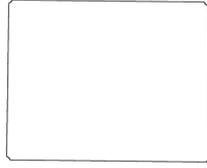
Left Side Piece



Right Side Piece



Back Piece



Top Shelf



False Back



Left Foot Piece



Right Foot Piece



Keyboard Shelf



Hardware:

(18) Hex Screws



(10) 1" Bolts



(2) Allen Wrenches

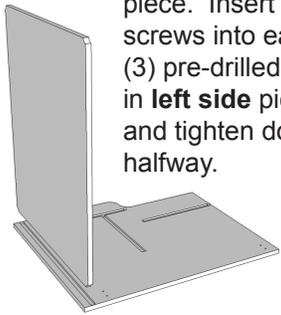


(10) Cap Nuts



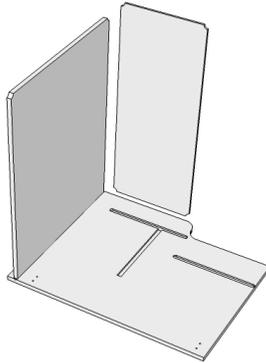
Step 1:

Insert edge of **back** piece into vertical mortise of **left side** piece. Insert hex screws into each of (3) pre-drilled holes in **left side** piece and tighten down halfway.



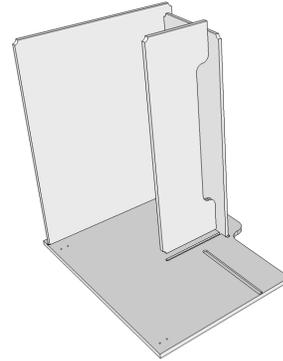
Step 2:

Insert edge of **top shelf** into horizontal mortise of **left side** piece closest to back piece. Insert hex screws into each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



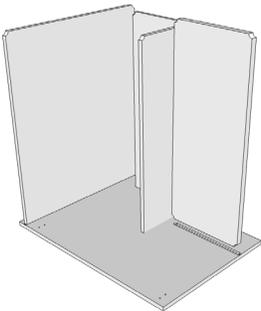
Step 3:

Insert edge of **false back** piece into remaining vertical mortise of **left side** piece, making sure cut out is at the top. Insert hex screws into each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



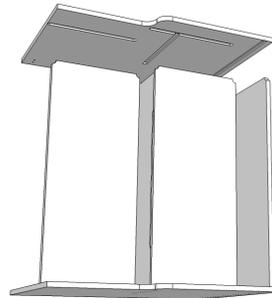
Step 4:

Insert edge of **keyboard shelf** into remaining mortise of **left side** piece. Insert hex screws into each of (2) pre-drilled holes in **left side** piece and tighten down halfway.



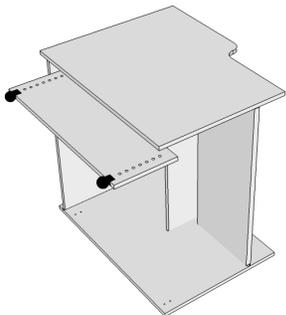
Step 5:

Insert edges of assembled pieces into mortises of **right side** piece. Insert hex screws into each of (9) pre-drilled holes in **right side** piece and tighten down halfway.



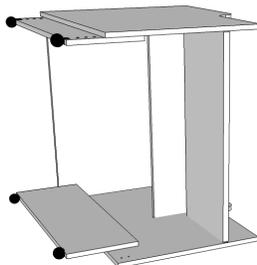
Step 6:

Attach **left foot** piece to **left side** piece at desired height using (5) 1" bolts and corresponding capnuts.



Step 7:

Repeat **step 6** for **right foot** piece, making sure to attach at same height as **left foot** piece.



Step 8:

Rotate unit so that it rests on pre-attached casters. Tighten down all bolts. **DO NOT DRILL. DO NOT OVER TIGHTEN.**

