

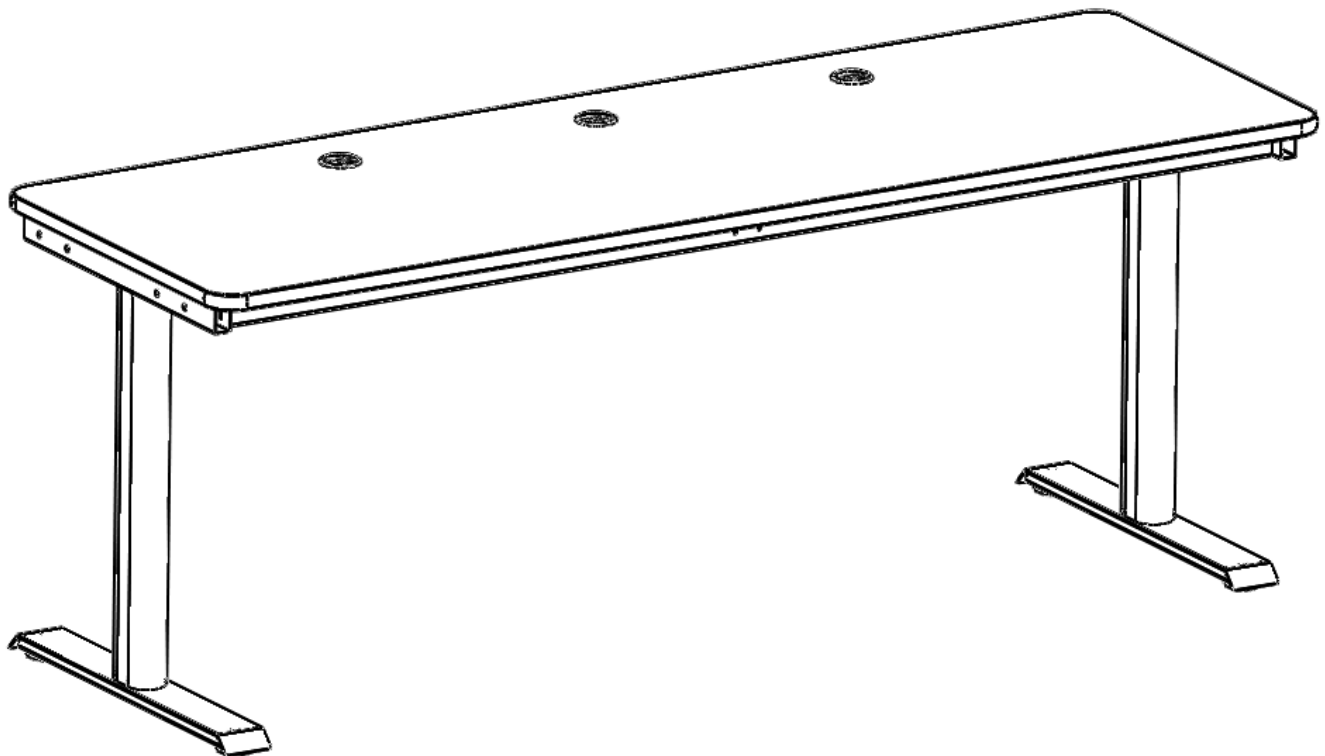


VERSA PRODUCTS, INC.
INNOVATIVE AMERICAN MANUFACTURING

Assembly Instructions

PowerLift Electric Standing Desk PLSD Series

REV. 05292025



How can we improve our assembly instructions?
Your comments and suggestions are important to us.
Please e-mail us at: support@versaproducts.com



**MADE IN
AMERICA**



VERSA PRODUCTS, INC.
INNOVATIVE AMERICAN MANUFACTURING

American Manufacturing



Lifetime Warranty

Protected by US Patent No. 10,485,336 & 10,849,424



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Assembly Instructions

Tools

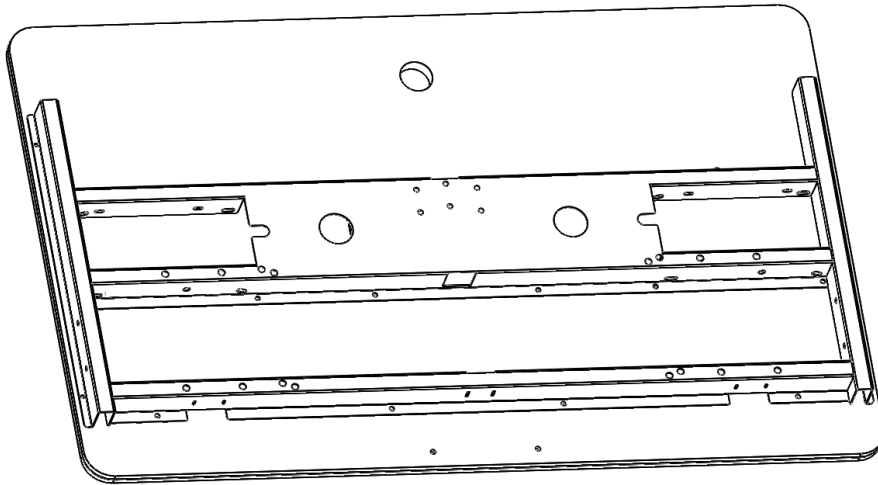


4mm Allen wrench
(included)

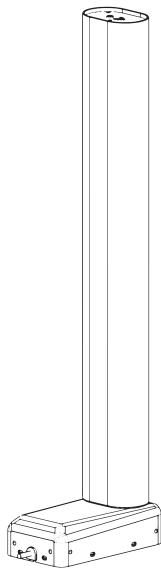


Phillips Head Screwdriver

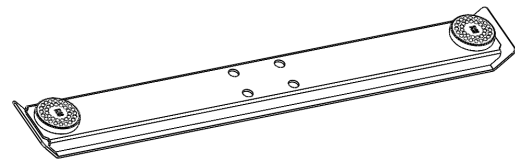
Parts



Surface & Frame (Assembly)
x1



Leg Actuator **x2**



Feet **x2**



Control Switch **x1**

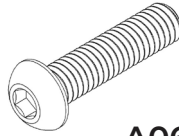
Hardware



A03

M6 x 1.0 x 12mm

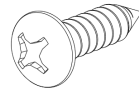
x8



A06

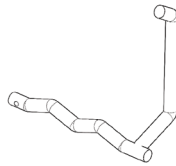
M6 x 1.0 x 25mm

x8



10A x 5/8"
Wood Screw

x2



Leg Lock Bracket

x2



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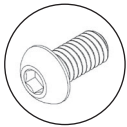
1

Insert **(4) M6 x 12mm Screws** into **(2) Leg Actuators**. The red circles indicate where to place the screws. Ensure to insert the screws on both sides.

Note:

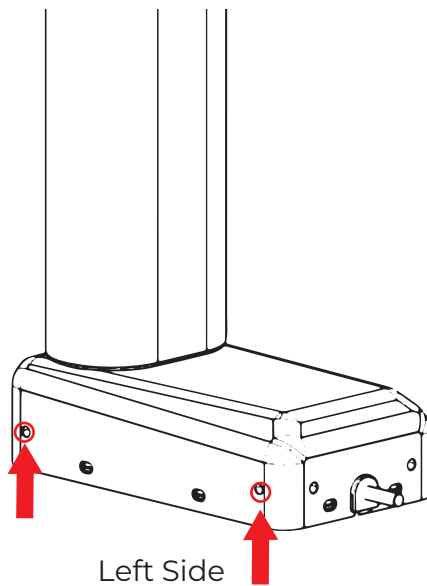
Do not fully tighten screws. Leave a small 1/4" gap between the Screw Head and Leg

x8

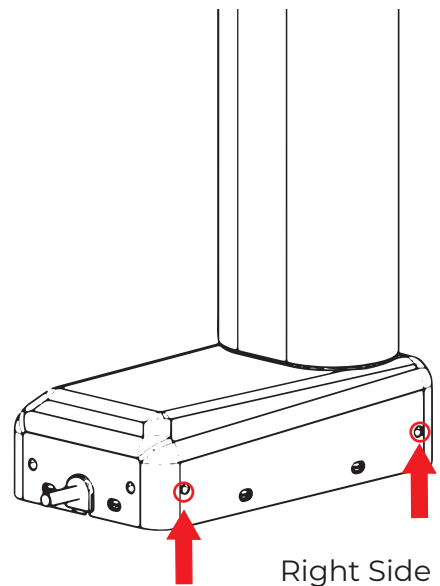


M6 x 12mm Screw

A03



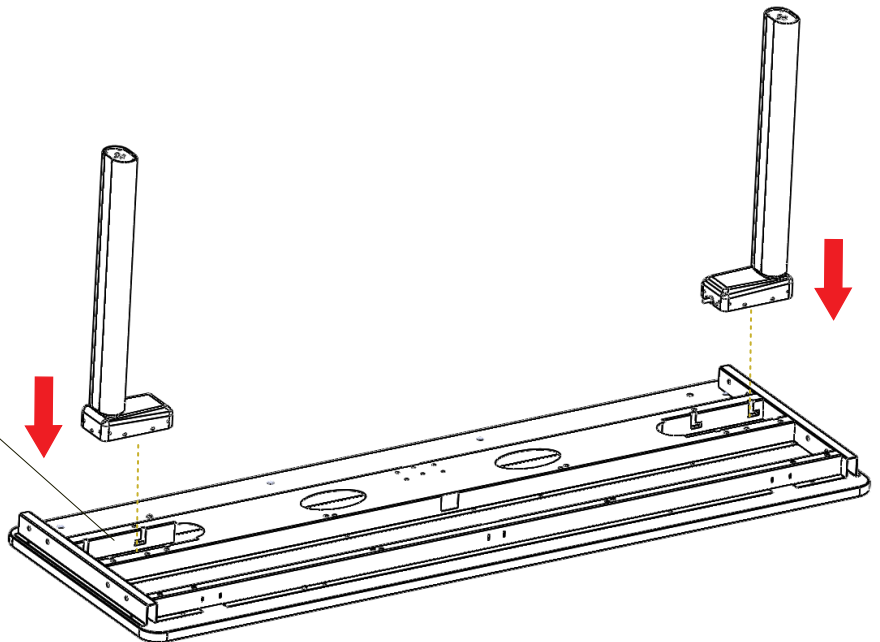
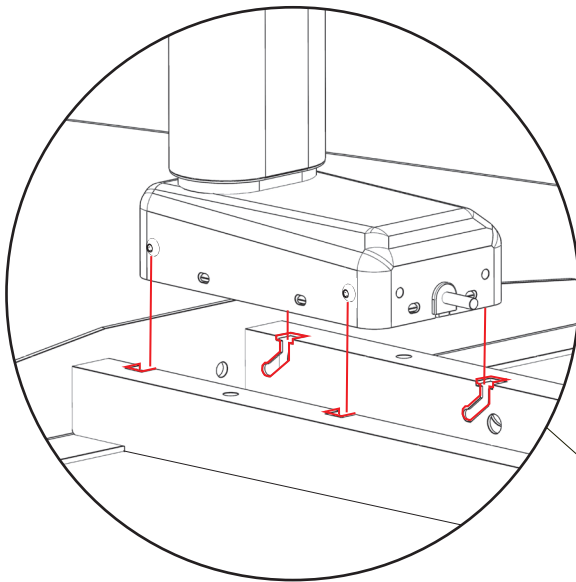
Left Side



Right Side

2

Align each Leg as shown and carefully drop them into place. To do this properly, you will need to **push down and then back towards the edge of the frame**.



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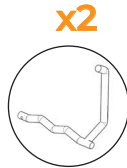
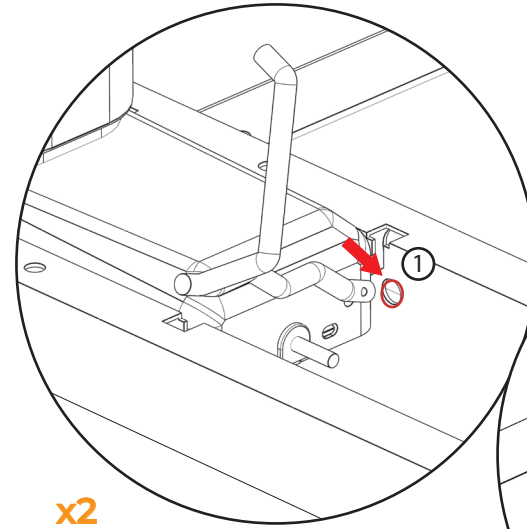
3

1. Fully insert the side without the handle of the **Leg Lock Bracket** into the opening shown in red.

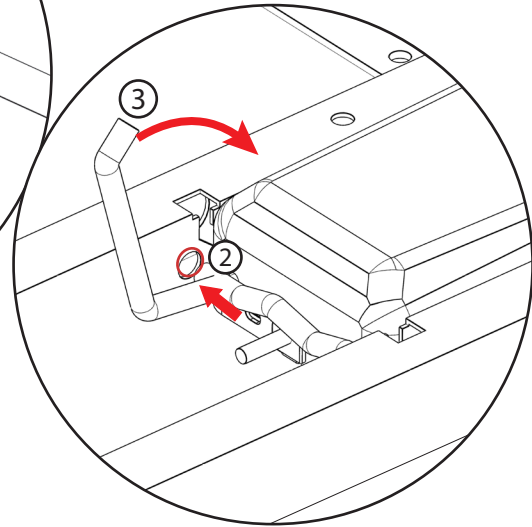
2. Slide over the Leg Lock Bracket to insert the other side into the opposing opening.

3. Grab the handle of the Leg Lock Bracket and turn it towards the Lifting Column. The Bracket will click into place.

Repeat for the other side.



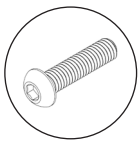
Leg Lock Bracket



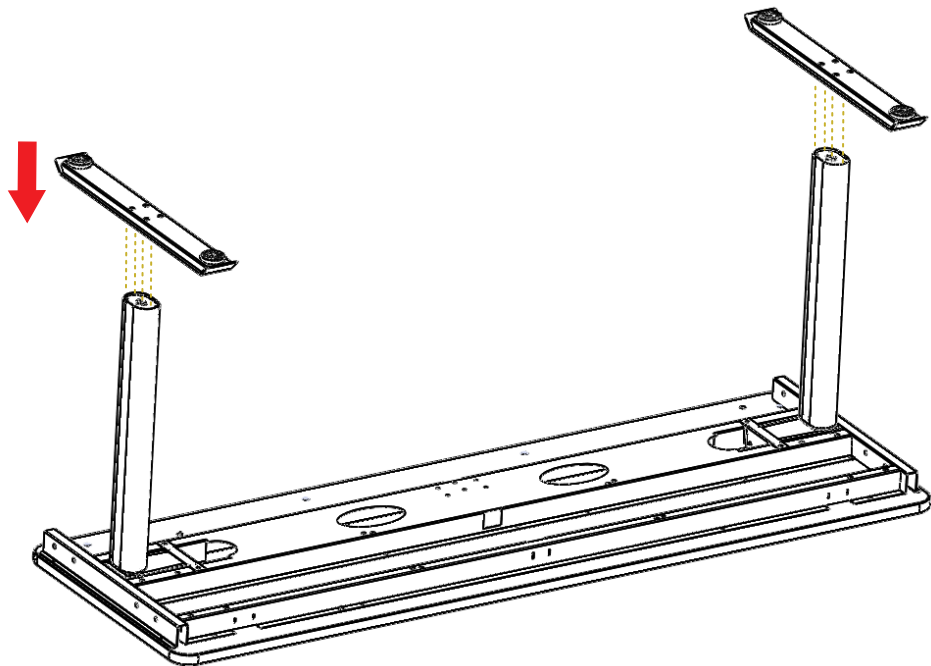
4

Attach **(1) Foot** to the end of each **Leg** as shown. Each Foot will require **(4) M6 x 25mm Screws** to complete this step.

x8



M6 x 25mm Screw
A06



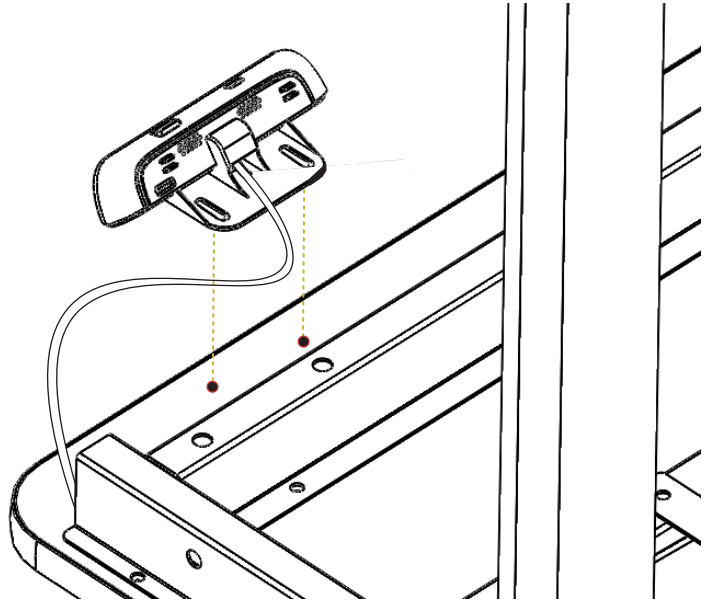
5

Attach the **Control Switch** to the **Surface** by inserting (2) **Wood Screws** into the pre-drilled holes as shown.

x2

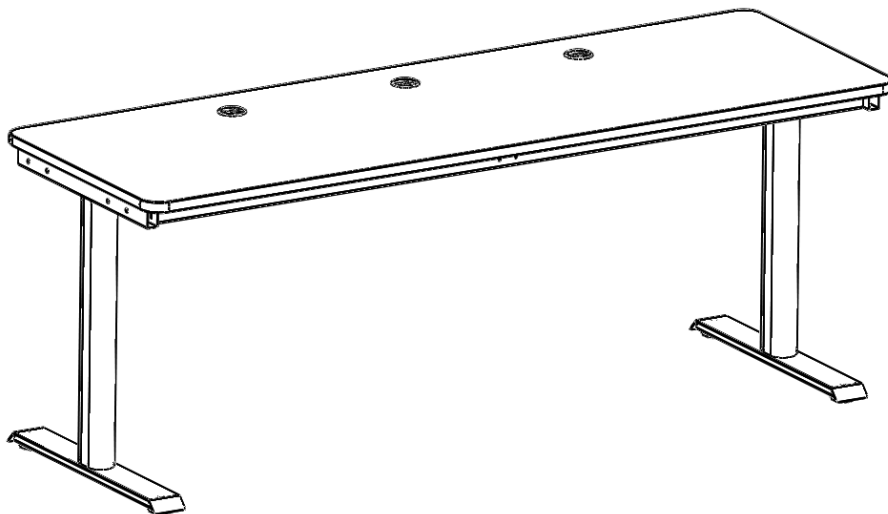


Wood Screw



6

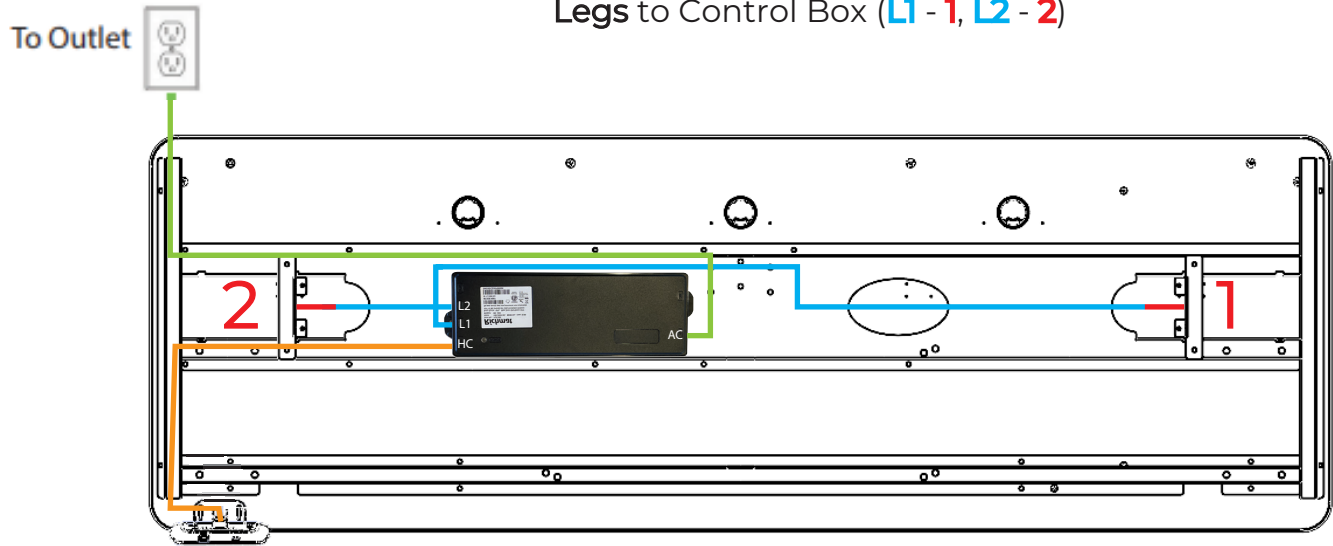
With the help of another person, carefully flip the table over. Connect the power cord to a nearby outlet and enjoy! Your new desk is ready to use!



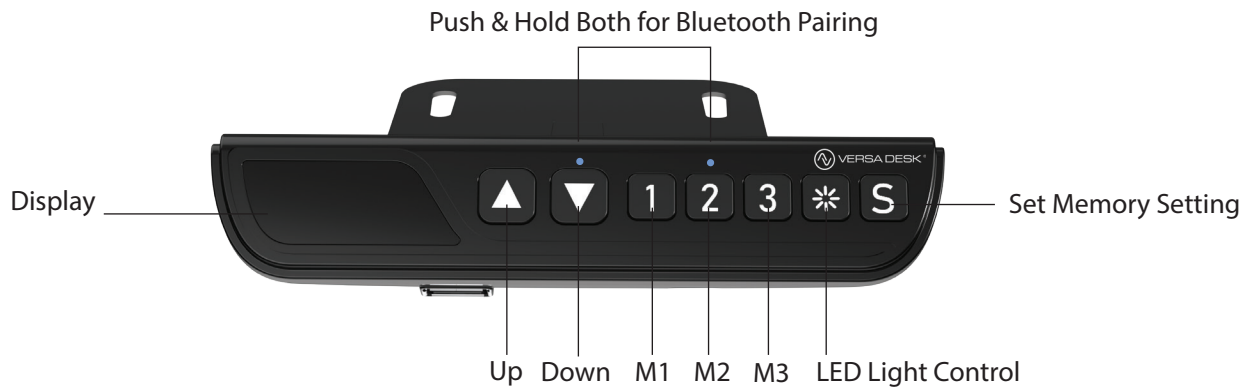
Wiring Diagram

Switch on Right Configuration

Control Switch to HC on Control Box (HC - Orange)
Power Cord to AC on Control Box (AC - Green)
Legs to Control Box (L1 - 1, L2 - 2)



Control Switch Operation Instruction



1. INITIALIZATION / RESET

- 1.1 Press and Hold and until the Display shows **SET** then release.
- 1.2 Press and Hold and again and **continue to hold both buttons down** until the Display shows a number and/or hear a beep.

2. Memory Position

2.1 Set memory position 1:

Adjust the desk to the desired height, then press **1** and **S** hold and for 3 seconds, the height figure flashes for 3 second. Memory Position 1 is set.

2.2 Recall memory position 1:

Change Memory Position Recall Mode: Press and hold and **2** for 3 seconds, the control shows **R 1 1** (Constant Touch)/ **R 1 2** (One Touch).

(1)“ **R 1 1** / Constant Touch”: Press and hold on **1** , the desk moves to the preset Memory Position 1.

(2)“ **R 1 2** / One Touch”: Click **1** , the desk moves to the preset Memory Position 1.

- Set memory position 2: Refer to 2.1 (Buttons: **2 S**)
- Recall memory position 2: Refer to 2.2(Buttons: **2**)
- Set memory position 3: Refer to 2.1 (Buttons: **3 S**)
- Recall memory position 3: Refer to 2.2 (Buttons: **3**)
- Set memory position 4: Refer to 2.1 (Buttons: **4 S**)
- Recall memory position 4: Refer to 2.2 (Buttons: **4**)

Add-on: PowerLift Keyboard Arm and Tray

Tools

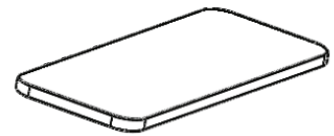
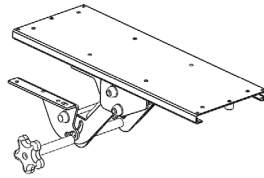


Parts

x8



x6



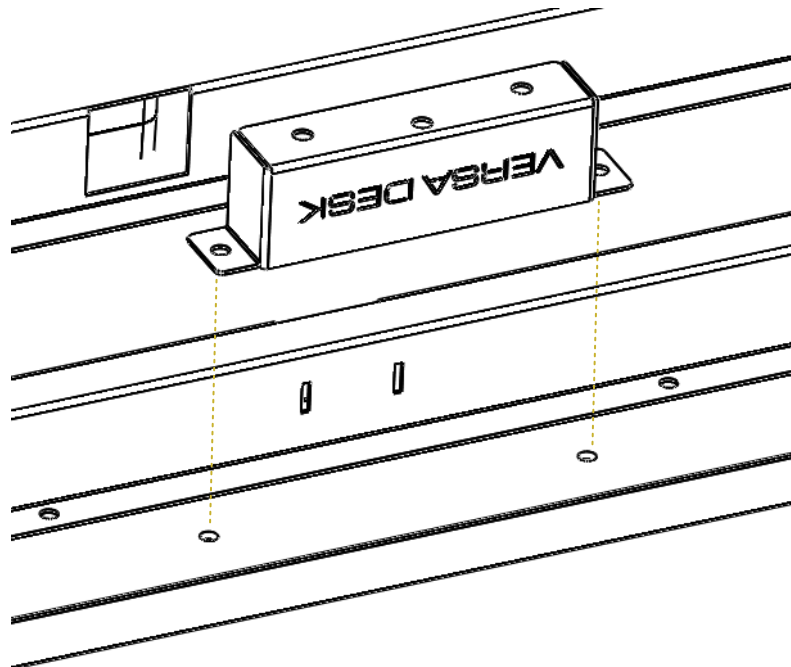
1

Attach the **Keyboard Bracket** to the front edge of the desk using (2) 10A x 3/4" Wood Screws.

x2



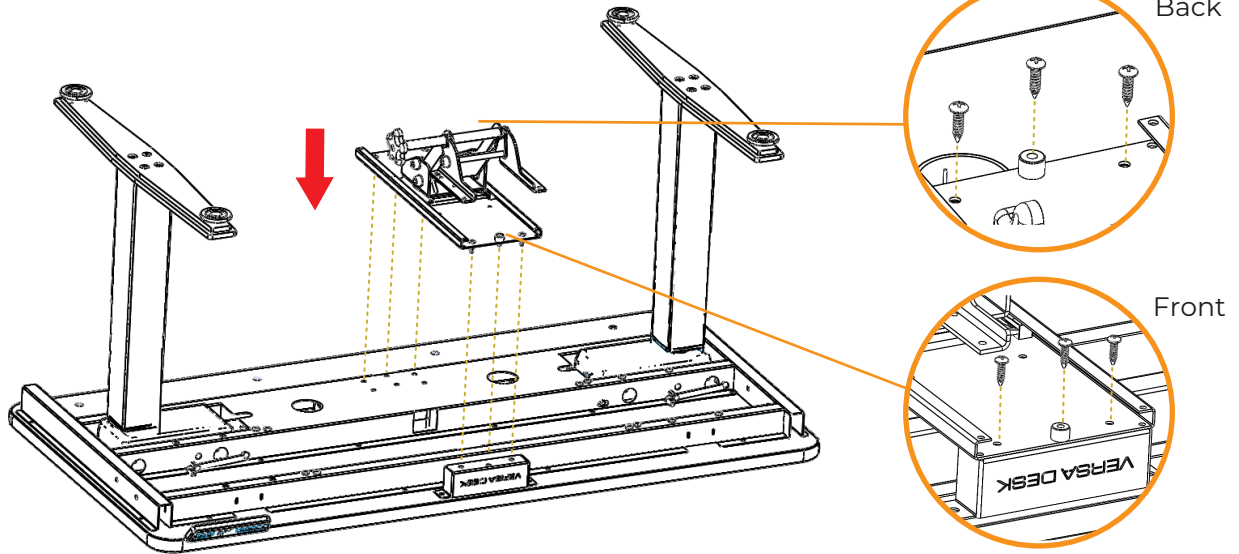
10A x 3/4"
Wood Screw



Add-on: PowerLift Keyboard Arm and Tray

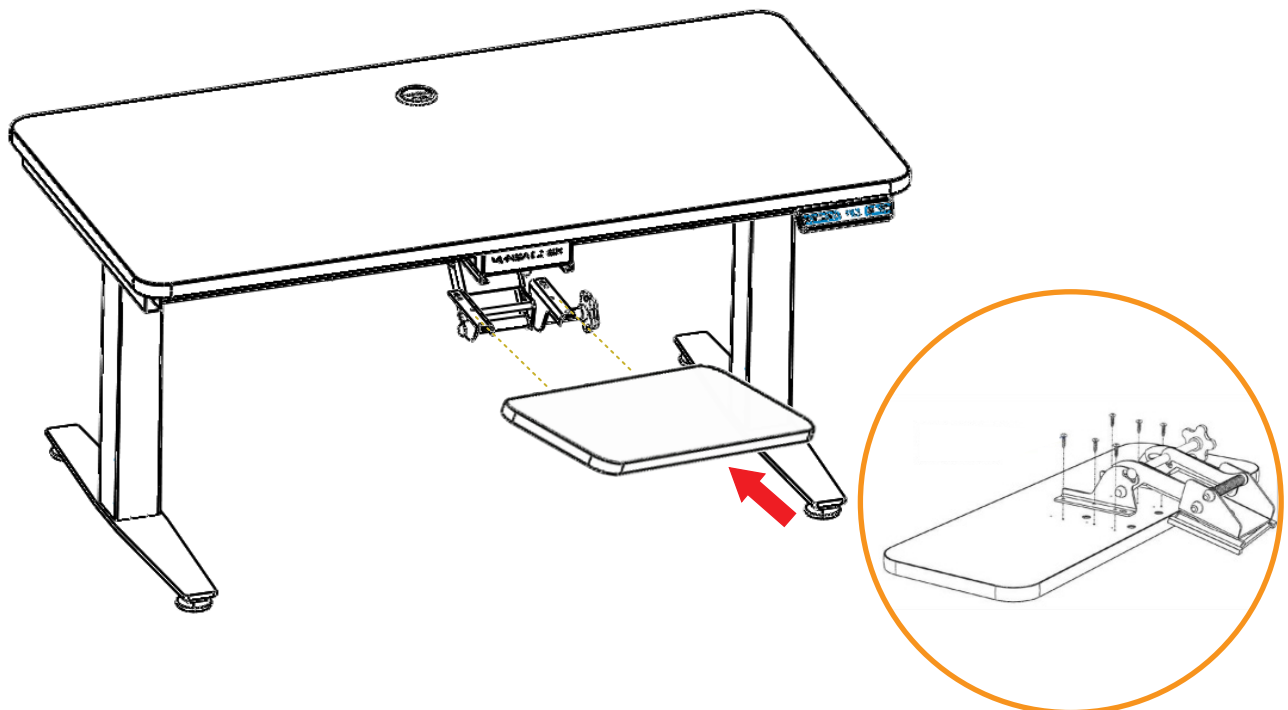
2

Attach the **Keyboard Mechanism** to both the Keyboard Bracket and Cable Management Tray using **(6) 10-24 Phil Pan Head Screws**.



3

Attach the **Keyboard Tray** to the Keyboard Mechanism using **(6) Wood Screws**.



Add-on: PowerLift CPU Holder

Tools



Parts

x8



Truss Head Screw

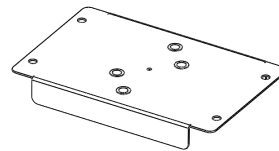
x2



Hex Head Screw



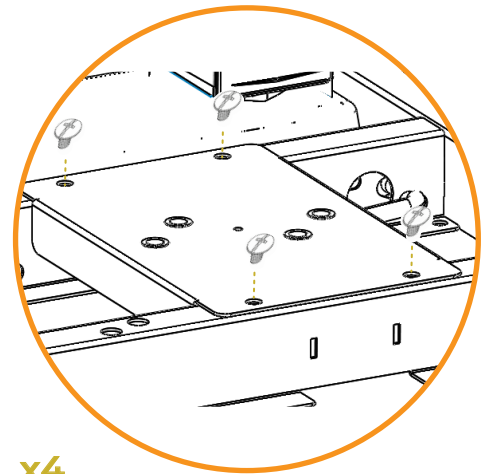
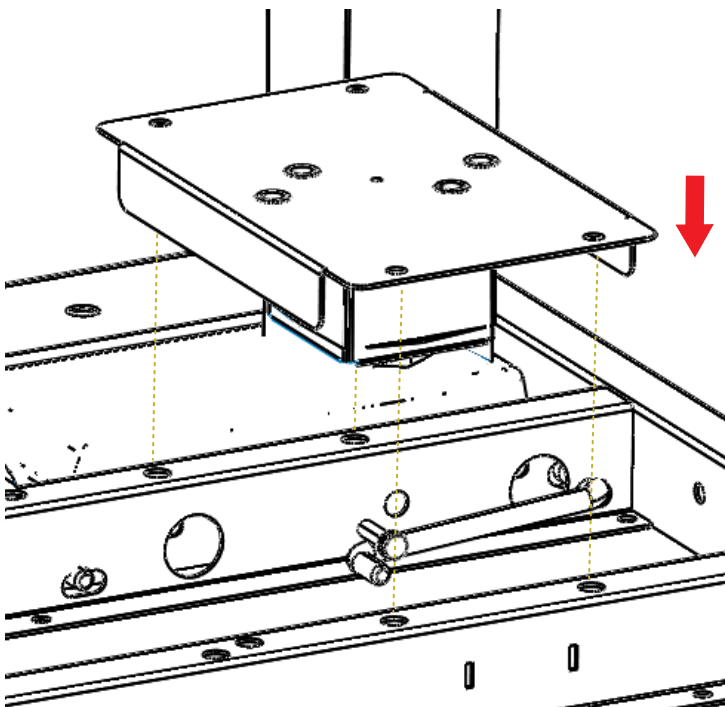
CPU Holder



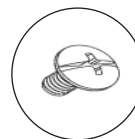
Mounting Platform

1

Attach the **Mounting Platform** to the frame using **(4) Truss Head Screws**.



x4

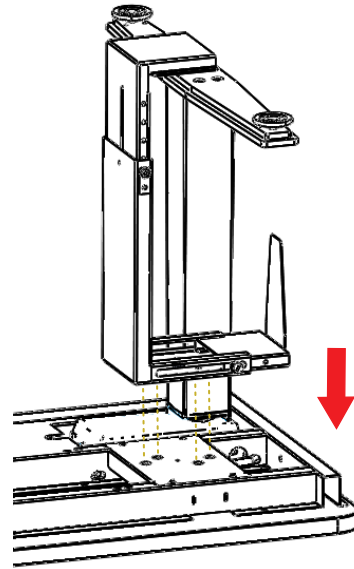
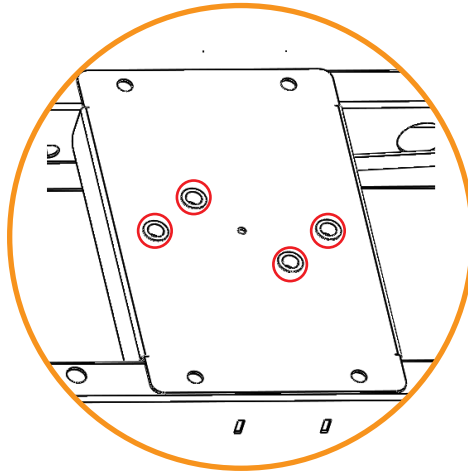


Truss Head Screw

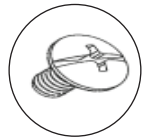
Add-on: PowerLift CPU Holder

2

Attach the **CPU Holder** to the Mounting Platform using (4) Truss Head Screws.



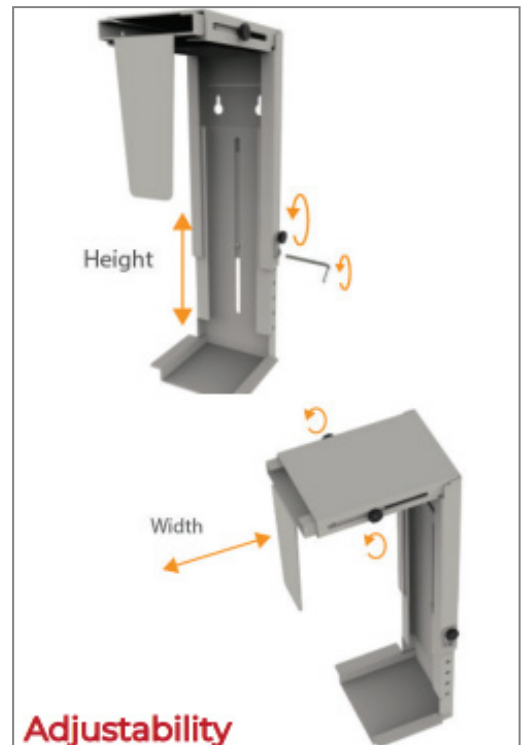
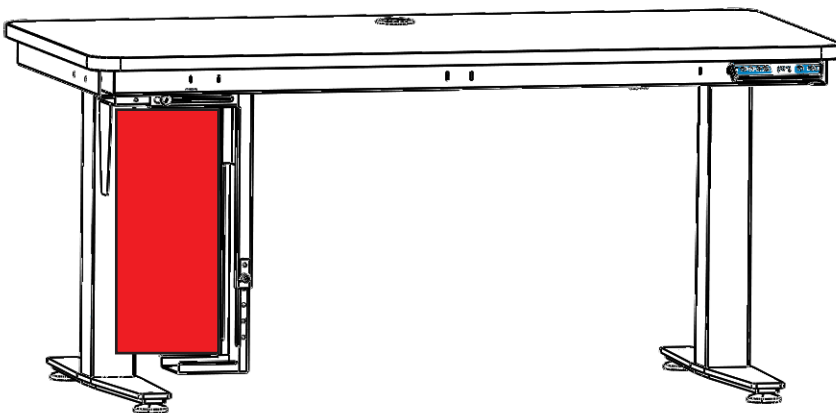
x4



Truss Head Screw

3

Place your CPU into the CPU Holder and adjust as needed. You may adjust the width and height as shown.



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